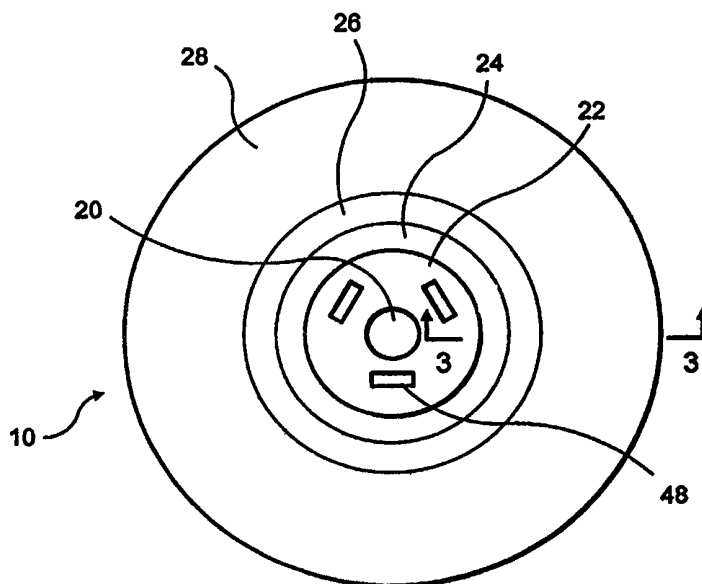




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(54) Title: DUAL FORMAT OPTICAL DISC



(57) Abstract

A dual format optical disc (10) on which a musical selection is recorded in two different formats, such as CD and DVD. For example, a standard 2-channel rendition of the selection can be stored CD format and a 5.1 channel rendition of the same selection can be recorded using a DVD format. The disc can be used in standard CD player with a provided spacer (44) arranged and constructed to allow the player's head (42) to read the CD information. The disc can also be played with a DVD player in which case the spacer (44) may be removed. Alternatively the disc can be formed with an integral disc, in which case, a DVD player includes an adjusting member to adjust reading head (40) of the player to read either a standard DVD disc or the inventive disc.

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DUAL FORMAT OPTICAL DISC

BACKGROUND OF THE INVENTION

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This application claims priority to provisional application S.N. 60/079039 filed May 14, 1998.

A. Field of Invention

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This invention pertains to an optical disc constructed and arranged to record and play selections in two different types or formats simultaneously. More specifically, the subject invention pertains to a single disc which may be used to record selections in, for example, a CD format and DVD format.

B. Description of the Prior Art

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On certain occasions it is advantageous to distribute materials, such as musical selections, and the like, in different formats. For example, a music producer may want to distribute promotional information about a new musical album by a particular artist. Because different customers or other recipients may have different media for reviewing this information, the producer generally generates the promotional materials using different media and standards. Frequently, all the recipients receive a single package containing the promotional material in two or more standards, so that they can pick and chose which format they want to review, depending largely on their capability. For instance, musical selections can be reviewed either on a CD if only the audio track is of interest, or on DVD, if both the audio and video information is desired. Similarly, computer software may be distributed on CD ROM or a DVD ROM with the first holding a versions of a computer program with less features, and hence requiring data space then a full version on he DVD ROM. Another type of disc is used to deliver audio selections in two different formats. Standard CD format would be used for a two channel stereo rendition of a musical selection, and 5.1 or 6 channel stereo rendition

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renditions provided in the DVD format. A consumer may buy this disc originally to be played on a standard two channel stereo system but can play the disc as well on a multichannel (i.e. 5.1 or 6 channel) system as well later when he upgrades his equipment.

5 However, since the CD and DVD discs are the same general dimensions and other physical characteristic, it would be advantageous if information using both formats or standards could be recorded onto and replayed from a single disc.

OBJECTIVES AND SUMMARY OF THE INVENTION

10 In view of the above it is an objective of the present invention to provide a disc recorded with information in two different formats.

 A further objective is to provide a disc which can be replayed using an appropriate player device, as required.

15 Yet another objective is to provide a disc assembly which may be used to adjust the position of the disc during replay to insure optimal replay.

 Other objectives and advantages of the invention shall become apparent from the following description. Briefly, a disc constructed in accordance with this invention includes two regions, each region being allocated for the recordal of digital information of a particular format. The two regions are disposed
20 concentrically about the center of the disc. In one embodiment of the invention, a removable spacer is provided which is used to position the disc for reading by an appropriate player. For instance, in case a disc used for both CD and DVD formats, a spacer is provided for adjusting the position of the disc for reading one of the formats (for example the CD format).

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 shows a bottom plan view of a disc constructed in accordance with this invention;

Fig. 2 is a side view of the disc of Fig. 1;

30 Fig. 3 is an enlarged side section view of the disc of Figs. 1 and 2;

Fig. 4 shows a cross-sectional view of a prior art standard CD;
Fig. 5 is first alternate embodiment of the invention covering a dual sided disc; and
Fig. 6 shows a second alternate embodiment of the invention covering a dual sided
disc.

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DETAILED DESCRIPTION OF THE INVENTION

Referring now to Figs. 1 and 2, a disc 10 constructed in accordance with this invention has the same general dimensions as a standard DVD. The disc 10 has the following layers: a top layer 12 which may include a label for identifying the disc,
10 top substrate 14 which provides strength and support for the disc, a read out, or data substrate 16, and a bottom layer 18. Importantly, the data on the disc is recorded on the disc in two different formats. For example, data may be recorded in a DVD format and in a CD format. Information about the disc 10 may be etched or otherwise impressed on the top surface of disc 10 in which case the label layer 12
15 may be omitted.

As shown in Fig.1 the disc 10 has a standard central hole 20, and several concentric annular regions extending sequentially from the central hole. More particularly, as shown in Fig. 1, immediately adjacent to the central hole 20 is a hub 22. This hub 22 reinforces the disc, and it may also be used to imprint additional
20 information about the disc. Data on the data layer or substrate 16 is recorded radially outwardly of hub 22. The first region containing data is region 24. This region is relatively narrow and is used to store various standard digital information about the disc 10 and its contents. Next is an annular region 24 used to record CD information. Finally, the outermost annular region 26 is used to record DVD
25 information. As seen in Fig. 3, both the DVD and the CD information are recorded on the data layer 16. The DVD information may be recorded using a single substrate, or as shown in Fig. 3, using two substrates 28A and 28B which are axially offset by about 0.055mm. The CD information is recorded on a substrate 26A which can be co-planar with either of the substrates 28A or 28B. From a
30 practical point the CD substrate 28A is pressed at the same time as the

corresponding DVD substrate. Typically the layer 16 is at a distance D1 from the bottom edge 30 of the disc 10 of about 0.6 mm.

Disc 10, as mentioned above, is preferably used to distributed data related to the same musical or audio/visual selection using two different formats. For example, the disc 10 may be used to distribute a demo version of a song as performed by a particular artist. The demo in this case includes information in the CD format recorded in region 26 which may be pure audio information. The demo also includes information in DVD format on region 28 which is audio/video information. For example the CD information may require about 400 Mbytes resulting in an audio program of about 40 minutes. The DVD information may require about 3,000 Mbytes at max. bitra to result in an audio/video program or a 5.1-6 channel stereo program of about 30-40 minutes.

The recipient of the disc can reply information from either region, depending on his equipment. Thus for example, a person having a standard CD player places the disc 10 within this type of unit and the unit then replays the pure audio program of the performance. A person with a DVD player can replay the video and see as well as hear the performance. Alternatively, he may play the recorded musical selection on 5.1 or 6 channels.

One problem with the arrangement described so far is that there is a sufficient difference between a CD and a DVD so that the disc 10 may not be payable on both. More particularly, as shown in Fig. 3 a DVD player is provided with a head 40 disposed adjacent to surface 30 and constructed and arranged to read the DVD data at 0.55 ± 0.025 mm from surface 30 depending on whether the substrate 28A or 28B is to be read.

Fig. 4 depicts a partially enlarged side view of a standard CD 10' with a data substrate 28A' disposed at a distance D2 which is about 1.15 mm from the bottom surface. As seen on this Figure, this disc 10' is played with a head 42 which therefore must be adapted to read data at a distance D2 has a data layer 26A' at distance D2 from the edge 30' of disc 10' which is about 1.15 mm. Obviously therefore head 42 may not be able to read the CD data in region 26 when the disc 10

is placed in a standard CD player. This problem is resolved by adding a spacer 44 to the disc 10. Preferably spacer 44 is annular having a central hole 46 disposed under central hole 20 and a thickness of about 0.6mm and has an outer diameter sufficient so that the spacer 44 is radially coextensive with region 26. Therefore when the disc 10 is placed within a standard CD player, head 42 is positioned below where it normally would be with respect to the bottom surface 30 of the disc 10, but correctly positioned to read the data in region 26.

Spacer 44 is preferably made of a plastic material. In use, spacer 44 should be attached to the disc 10. One way of attaching is to provide it with a plurality of tongues 46 extending generally axially. The disc 10 is then provided with appropriate aperture 48 receiving the tip of the tongues 46. The spacer 44 then can be snapped to the disc 10 by inserting the tongues into aperture 48. As described above, the disc 10 is provided with spacer 44 when it is to be played on a CD player. For a standard DVD play, the spacer 44 is removed.

Alternatively, the spacer 44 is provided with a high gloss on its top surface 44A which provides an adhesion between the spacer 44 and surface 30. Additionally, the spacer 44 is very thin and light and accumulates static electrical charge. Because of its light weight, the spacer 44 is then maintained in contact with the disc 10 simply because of the static charge built up on it. The spacer 44 may be provided with an adhesive layer so that when it is pressed on the disc 10 it remains in place. This configuration is particularly useful for discs which are expected to be played only once or only a few times since under these conditions, the disc will be probably played only on a DVD player (in which the spacer is not required and is discarded) or only on a CD player in which case the spacer 44 is used as described above.

In an alternate embodiment, instead of a separate spacer 44, the disc 10 may be made with an axial extension 44A integral with layer 18 but increasing the width of the disc by 0.06 mm under region 26 as compared to the normal or standard width under region 28. In this embodiment, head 42 is automatically positioned correctly to read the data in the CD region 26. However in this instance, the player

(not shown) is modified to include a motor 49 adapted to reciprocating head 40 from the position shown to the position 40A. In this manner, for standard DVD discs, the head 40 is positioned at 40A. For disc 10A, the head is positioned at 40 to read section 28. Of course the control of the player is further modified so that the DVD section is read only starting with the boundary between sections 26 and 28 and extending radially outwards thereof.

Another embodiment of the invention is shown in Figure 6. In this embodiment, the disc 10A is again used with its axial extension 44A. In this embodiment, a DVD player is used which has its head 40' modified so that it includes a lense 45 or other means which allows the head 45 to read the data at layer 28A, 28B even though the head 40' is disposed at a further distance then normal in a DVD player.

Obviously numerous modifications can be made to this invention without departing from its scope as defined in the appended claims.

We claim:

1. A dual format optical disc system comprising:
 - a circular body having a center;
 - a first data region imbedded in said body and disposed annularly about said center, said first data region including a data substrate defining digital information corresponding to a first format; and
 - a second data region imbedded in said body and disposed annularly about said center, said second data region including another data substrate defining digital information corresponding to a second format.
2. The disc system of claim 1 wherein said second data is disposed radially outwardly of said first data region.
3. The disc system of claim 1 wherein said first region includes data using a CD format and said second region includes data in a DVD format.
4. The disc system of claim 1 further comprising a spacer corresponding to said first region to allow an external head to read said data.
5. The disc system of claim 4 wherein said spacer is removably attached to said body.
6. The disc system of claim 4 wherein said spacer is integrally formed with said body below said first region.
7. The disc system of claim 4 wherein said spacer includes attaching members for attaching said spacer to said body.
8. A dual format optical system for playing a musical selection in one of a first and a second formats, said system comprising:
 - a disc having a circular body including a first substrate, a second substrate and a data substrate disposed between said first and second substrates, at least one of said first and second substrates being transparent; said data substrate including a first annular region containing data indicative indicia in said first format and a second annular region disposed around said first annular region and containing data indicia in said second format.

9. The system of claim 8 further comprising a spacer disposed substantially coextensively with one said first and second regions, said spacer being transparent.
10. The system of claim 9 wherein one of said formats is a CD format and the other of said formats is a DVD format, said spacer being substantially coextensive with the data region with said CD format.
11. The system of claim 9 wherein said spacer is removably attached to said body, so that said disc can be played on a CD player with said spacer associated with said disc, and wherein said disc can be played on a DVD player with said spacer removed from said disc.
12. The system of claim 9 wherein said disc has an axial extension forming said spacer.

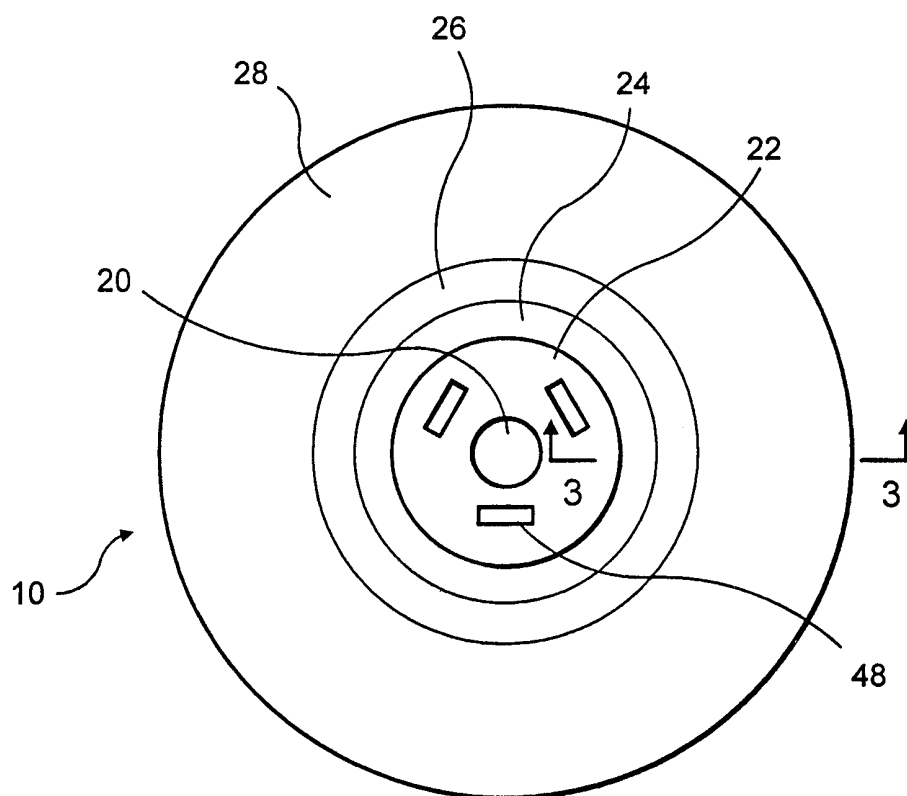


FIG. 1

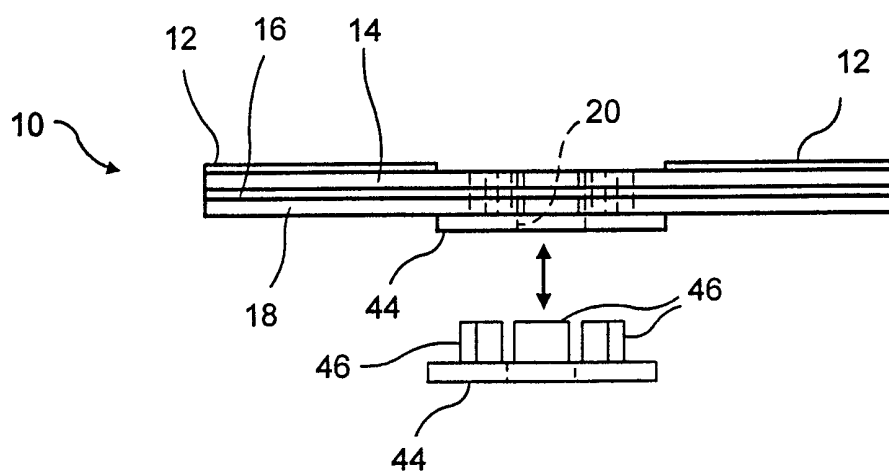


FIG. 2

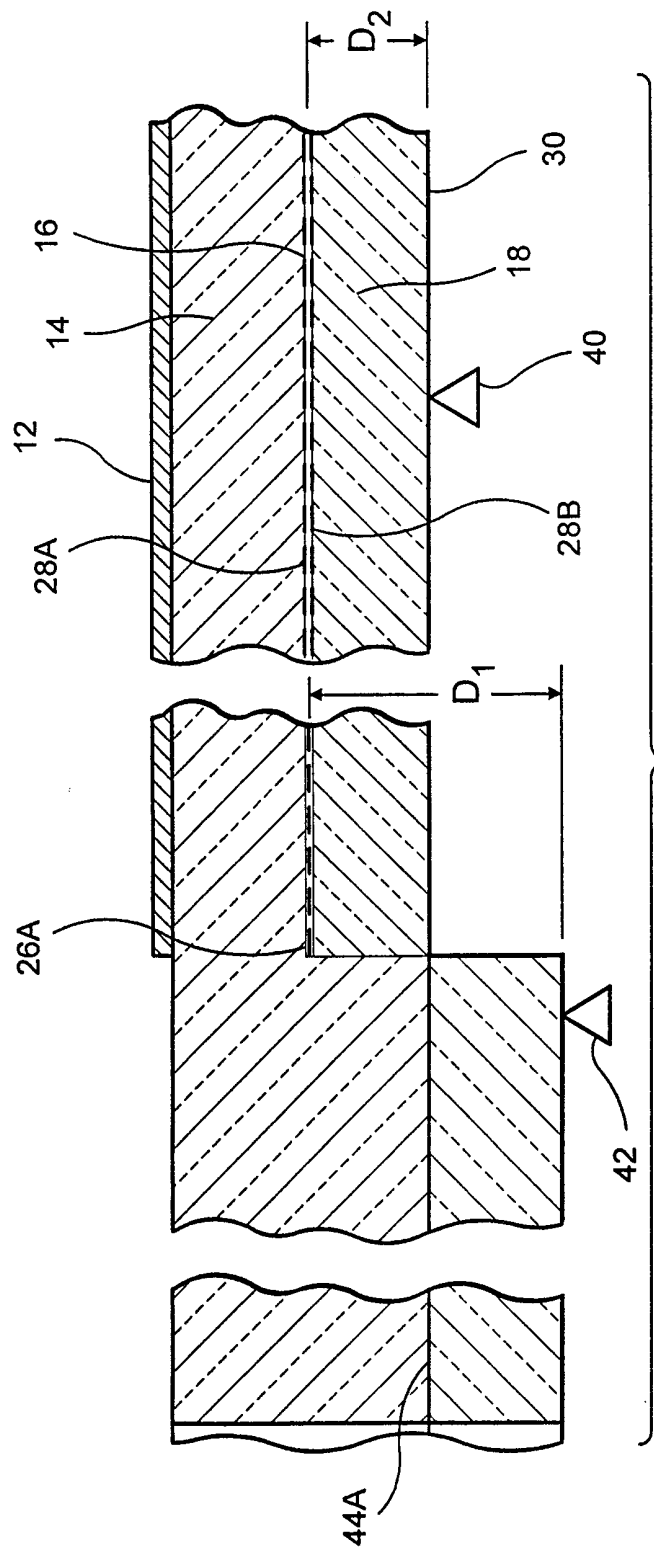


FIG. 3

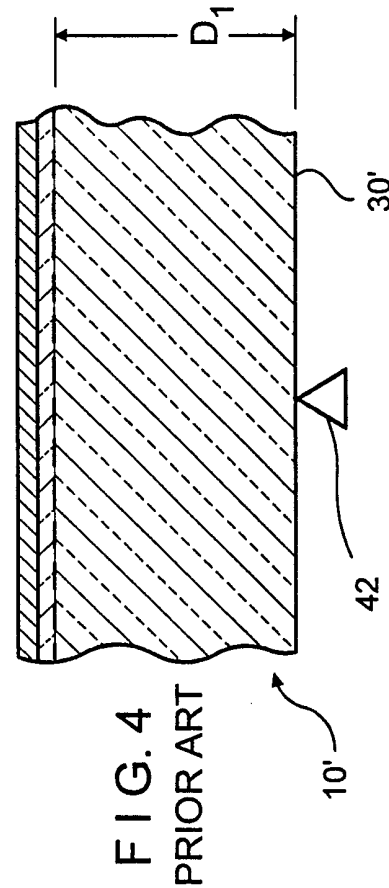


FIG. 4
PRIOR ART

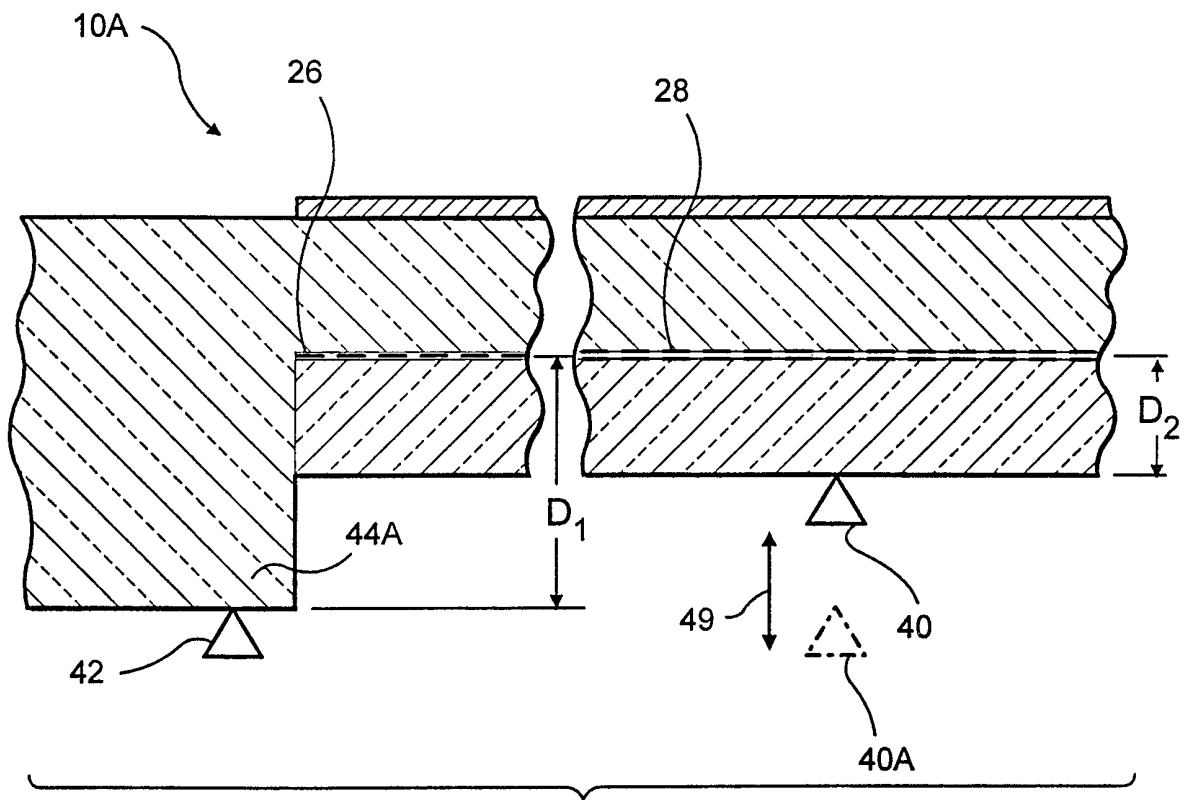


FIG. 5

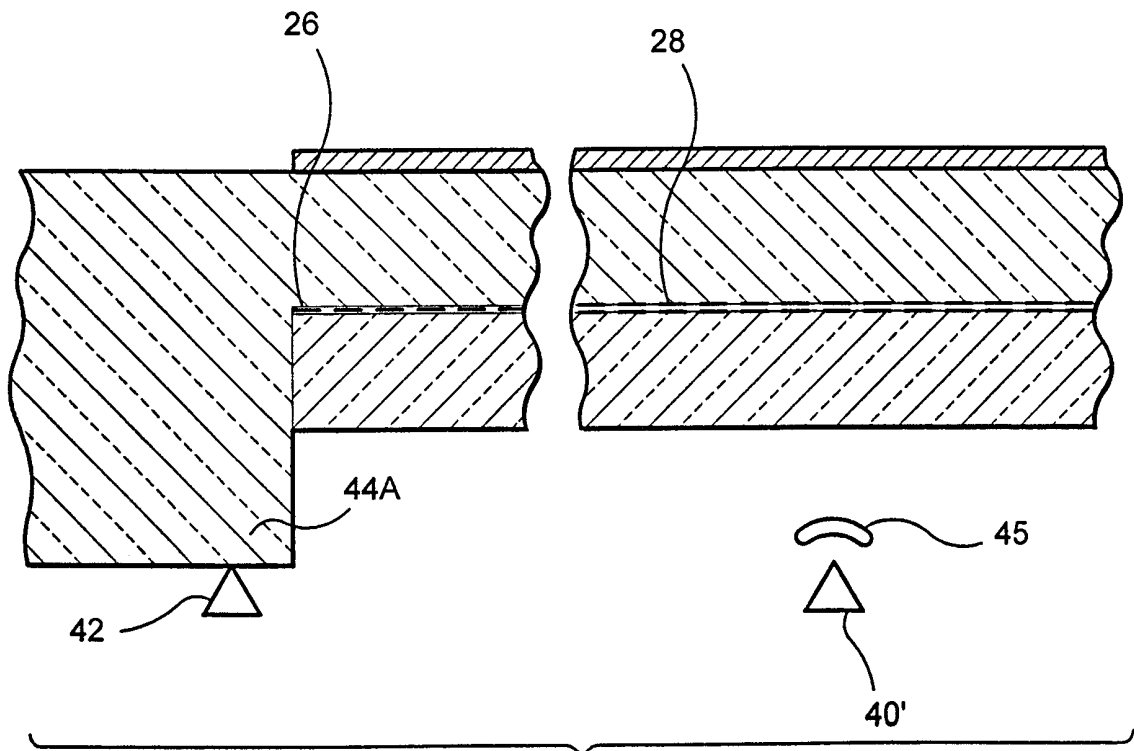


FIG. 6

INTERNATIONAL SEARCH REPORT

 International application No.
PCT/US99/05709

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : G11B 7/00, 7/24

US CL : 369/58, 94, 275.1

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 369/58, 94, 275.1, 47, 48, 49, 50, 32, 59, 280, 281, 284, 109,

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS search

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5,130,966 A [YOSHIO et al] 14 July 1992, whole document	1-12
X,P	US 5,878,018 A [MORIYA et al] 02 March 1999, whole document	1-12
X,E	US 5,905,707 A [JU et al] 18 May 1999, whole document	1-12

☐ Further documents are listed in the continuation of Box C.
 ☐ See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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Date of the actual completion of the international search

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Facsimile No. (703) 305-3230

Authorized officer

ALI NEYZARI

Telephone No. (703) 308-4906

Joni Hill