

Abstract

Method for Producing a Tubular Compression Item, and Item Thereby Obtained

- 5 The present invention relates to a method for producing a tubular compression item (1) having at least a leg part (2), a toe (3), a heel (4) and a foot (5), said method comprising a first step of knitting the leg part (2) and the foot (5) with at least one mesh thread (7) on a twin-cylinder knitting machine, during which an elastic weft thread (8) is inserted between two rows of ribbed meshes $(n) \times (p)$ and $(n') \times (p')$ every $1/1$ to $1/5$ rows of meshes of the leg part (2) and of the foot (5),
10 on at least 50% by number of the number (m) of needles, without forming a charge or mesh.

Fig. 1

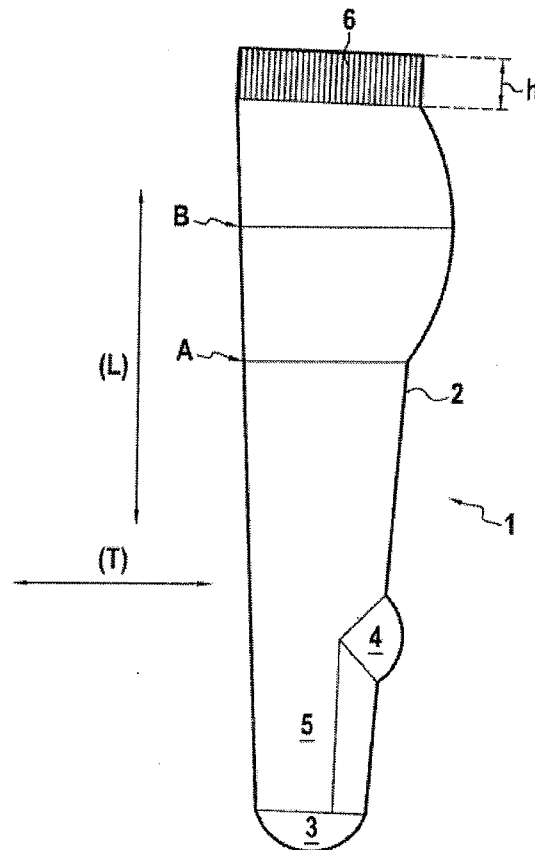


FIG.1

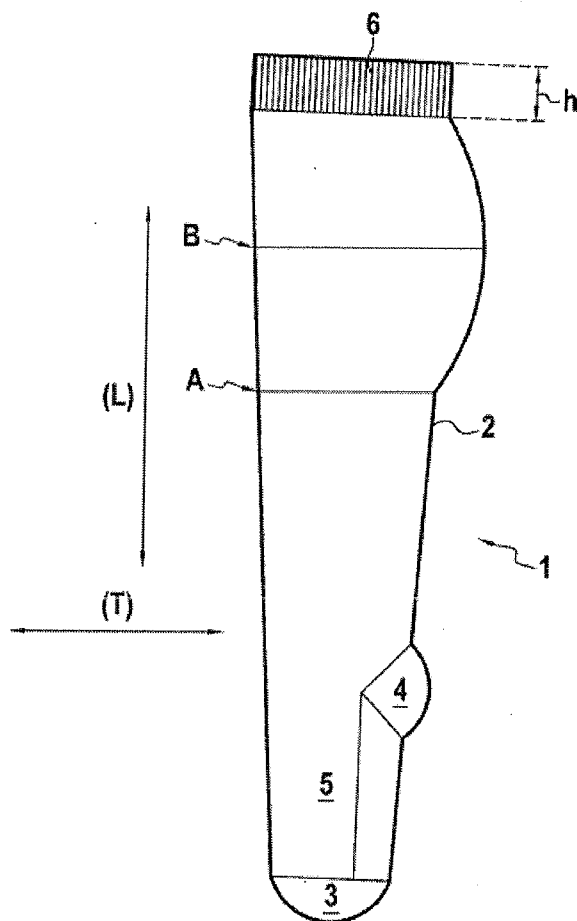


FIG.1

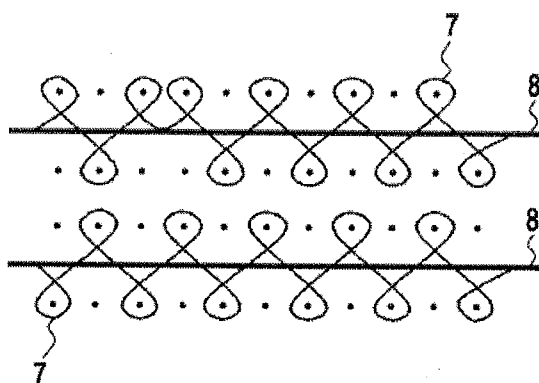


FIG.2

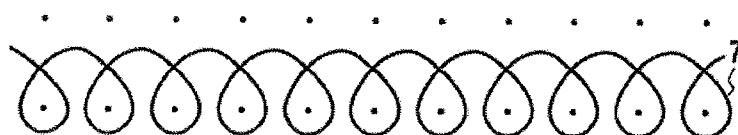


FIG.3

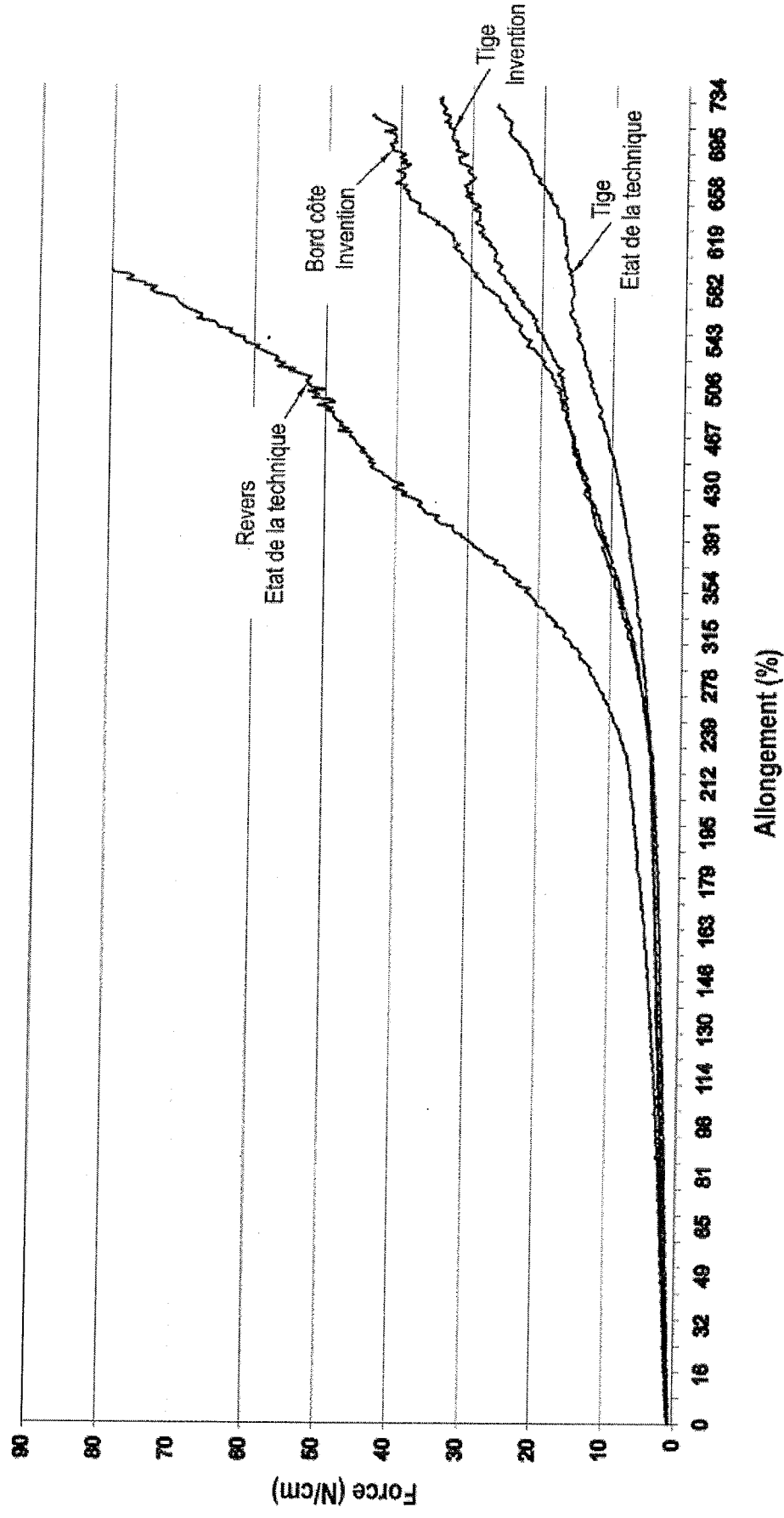


FIG.4

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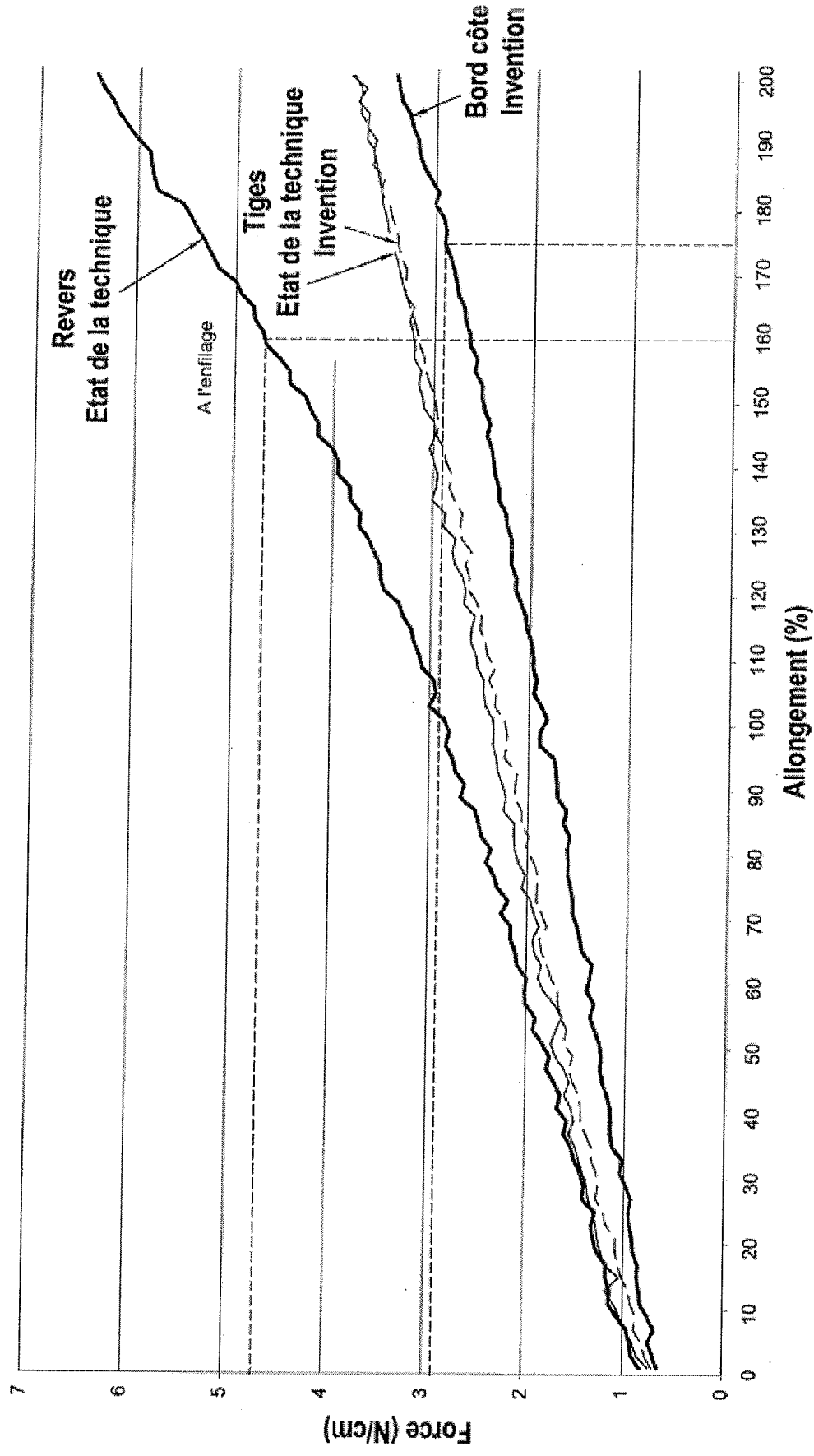


FIG.5A

Handwritten signature

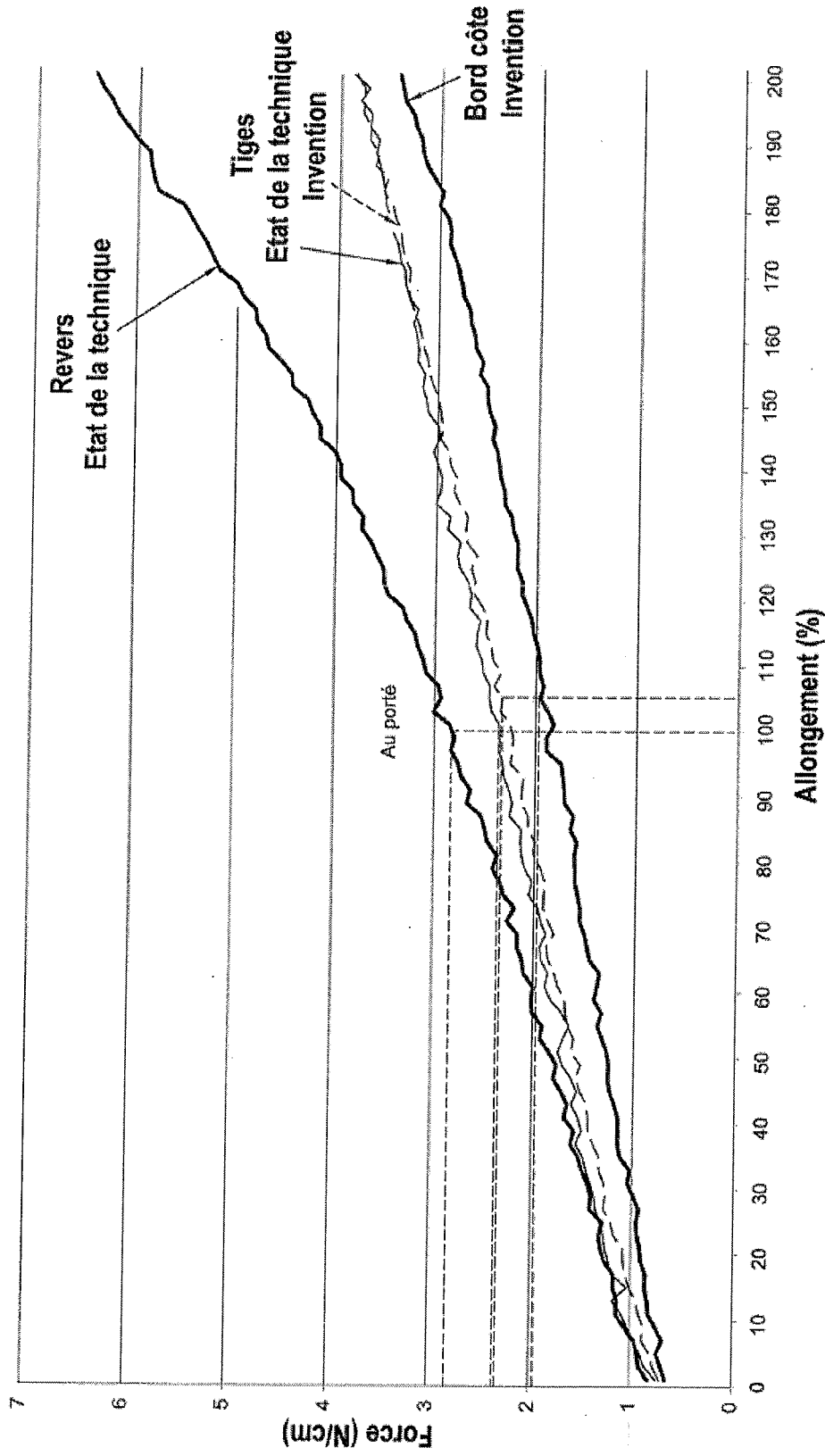


FIG.5B

flaw

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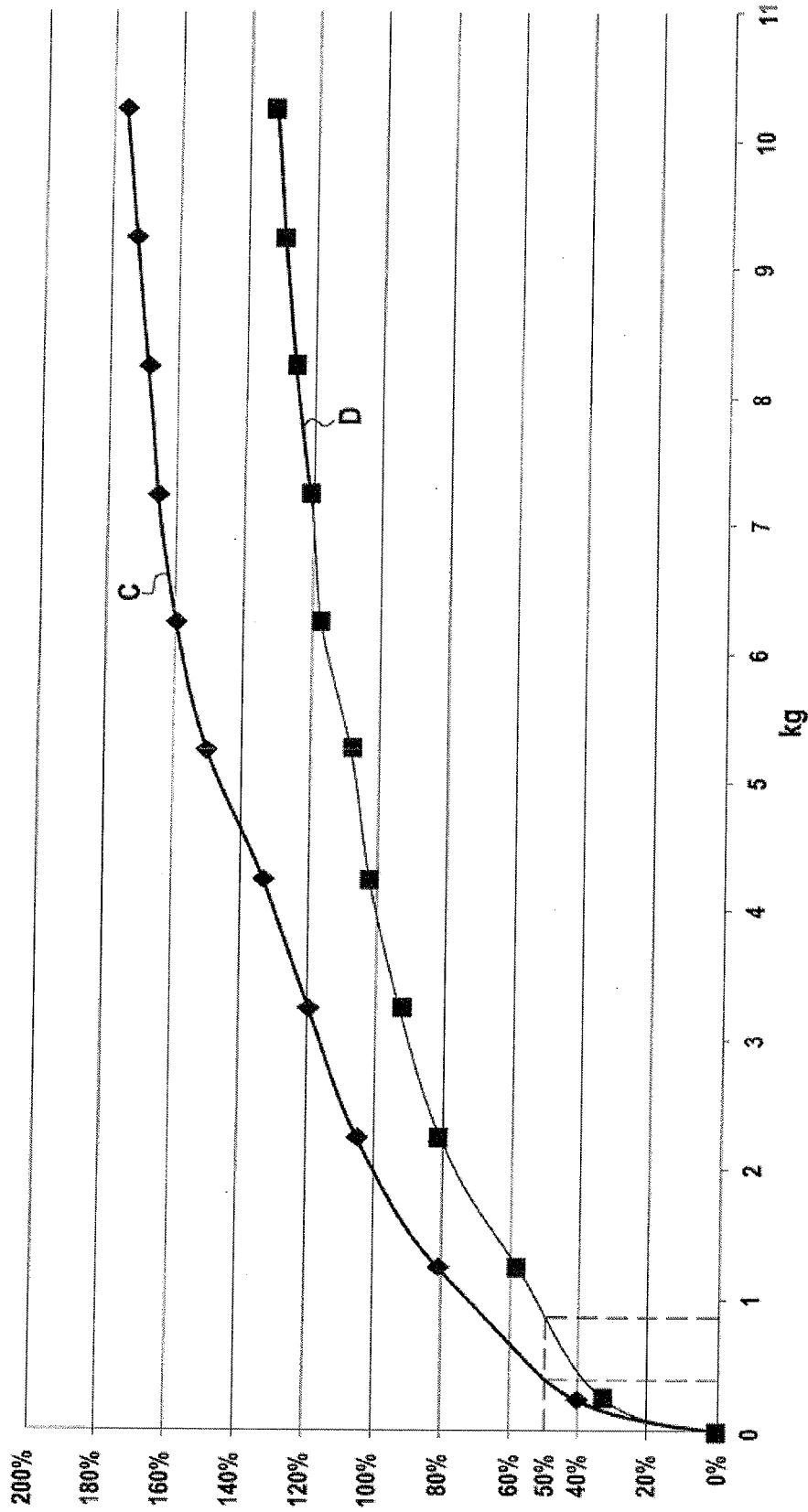


FIG.6

Aparna
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 AGENT FOR THE APPLICANTS

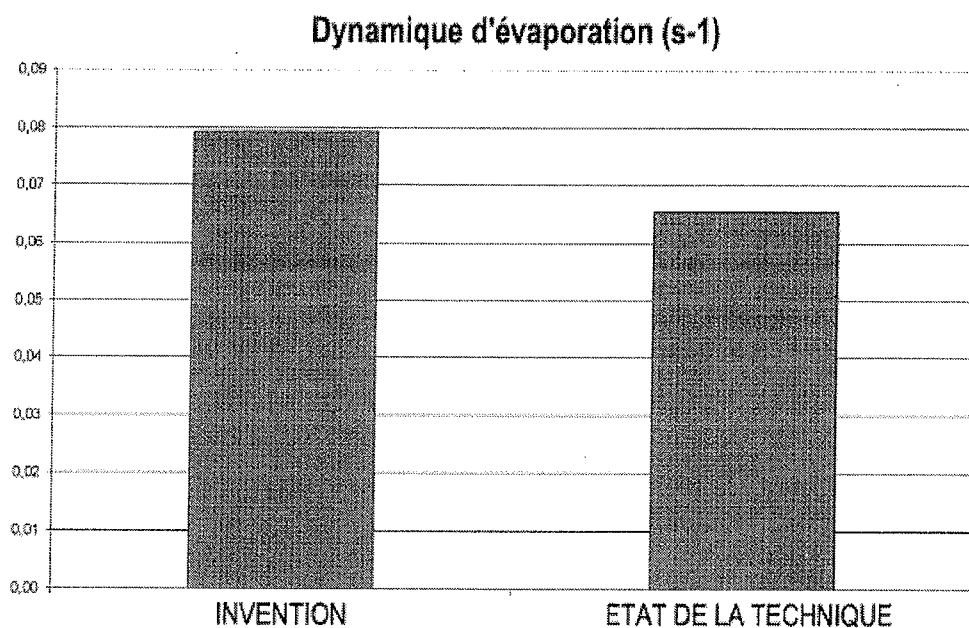


FIG.7A

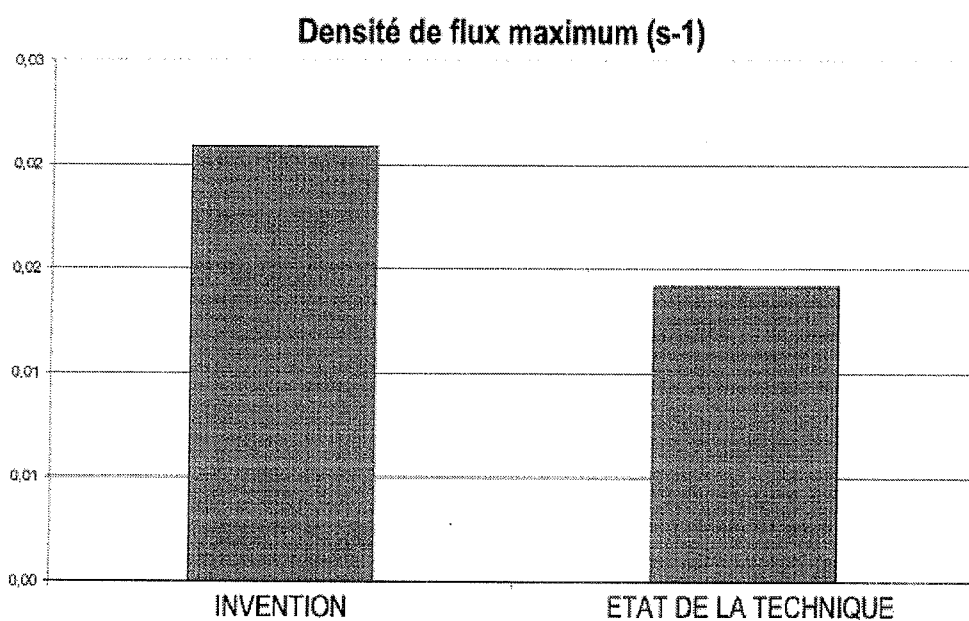


FIG.7B

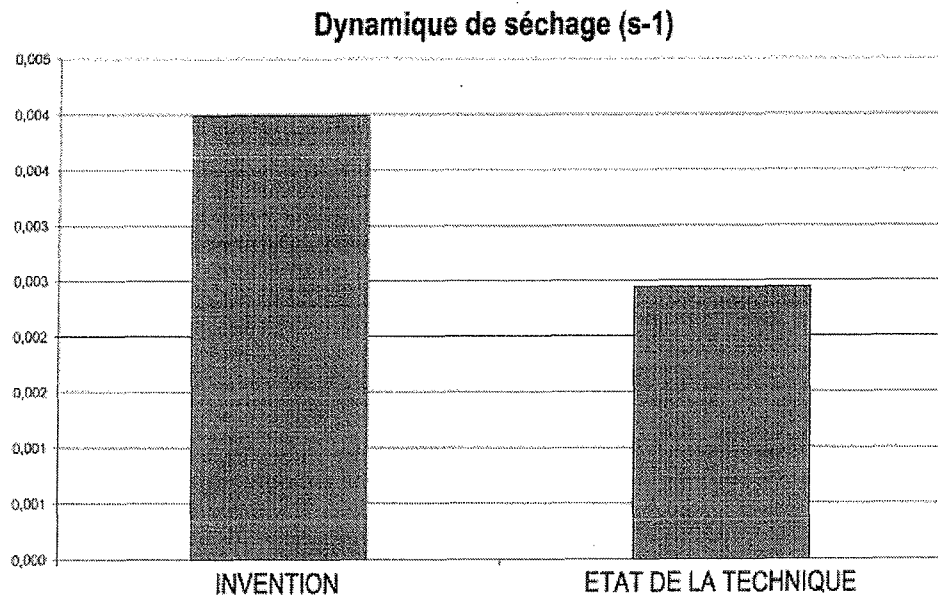


FIG.7C

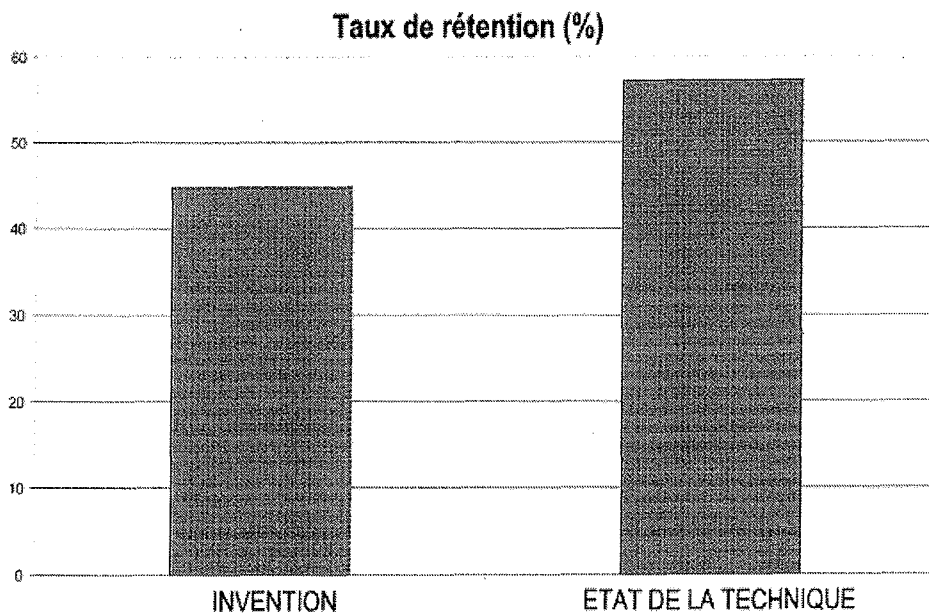


FIG.7D