US00RE50266E

(19) **United States**
(12) **Reissued Patent**
Graybill

(10) **Patent Number: US RE50,266 E**
(45) **Date of Reissued Patent: Jan. 14, 2025**

(54) **COLLAPSIBLE CHAIR**

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(73) Assignee: **Crow Hill LLC**, Mount Pleasant, SC (US)

(21) Appl. No.: **17/576,476**

(22) Filed: **Jan. 14, 2022**

Related U.S. Patent Documents

Reissue of:
(64) Patent No.: **10,531,740**
Issued: **Jan. 14, 2020**
Appl. No.: **16/368,391**
Filed: **Mar. 28, 2019**

U.S. Applications:
(63) Continuation of application No. 15/888,994, filed on Feb. 5, 2018, now Pat. No. 10,285,503.
(Continued)

(51) **Int. Cl.**
A47C 4/28 (2006.01)
A47C 4/02 (2006.01)
A47C 13/00 (2006.01)

(52) **U.S. Cl.**
CPC ***A47C 4/286*** (2013.01); ***A47C 4/02*** (2013.01); ***A47C 13/00*** (2013.01)

(58) **Field of Classification Search**
CPC .. A45B 5/00; A47C 4/286; A47C 5/10; A45F 2004/026
See application file for complete search history.

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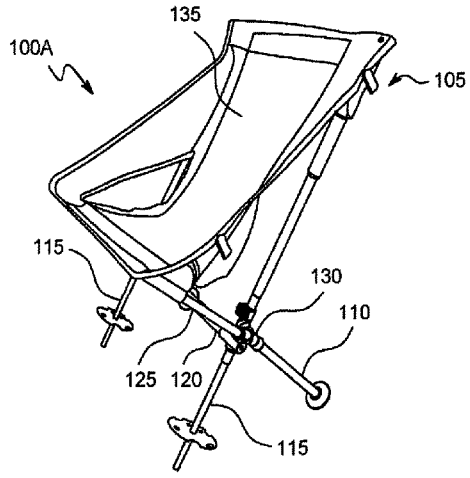
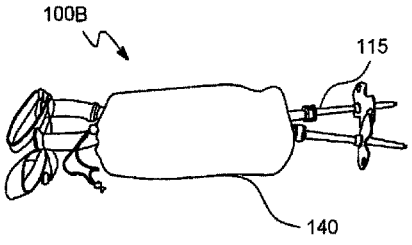
(57) **ABSTRACT**

Apparatus and associated methods relate to a collapsible chair having a collapsible lateral support rod, a pair of front legs, a pair of front chair support rods, and a pair of mechanical junctions configured to couple with an associated pair of poles, such that the collapsible chair is adapted to collapse into an easy-to-carry volume. In an illustrative example, the mechanical junctions may be releasably and/or shock-cord-coupled to various support rods and/or legs. The mechanical junctions may include locking mechanisms to lock the associated poles into a fixed position relative to the mechanical junctions, for example. The collapsible chair may include gear loops for hanging of gear from the collapsible chair. In various embodiments, a collapsible chair may advantageously provide a full size, lightweight chair configured for compact storage in a stowage bag for high portability during outdoor hiking.

33 Claims, 23 Drawing Sheets





Related U.S. Application Data

(60) Provisional application No. 62/620,305, filed on Jan. 22, 2018, provisional application No. 62/535,709, filed on Jul. 21, 2017, provisional application No. 62/454,112, filed on Feb. 3, 2017.

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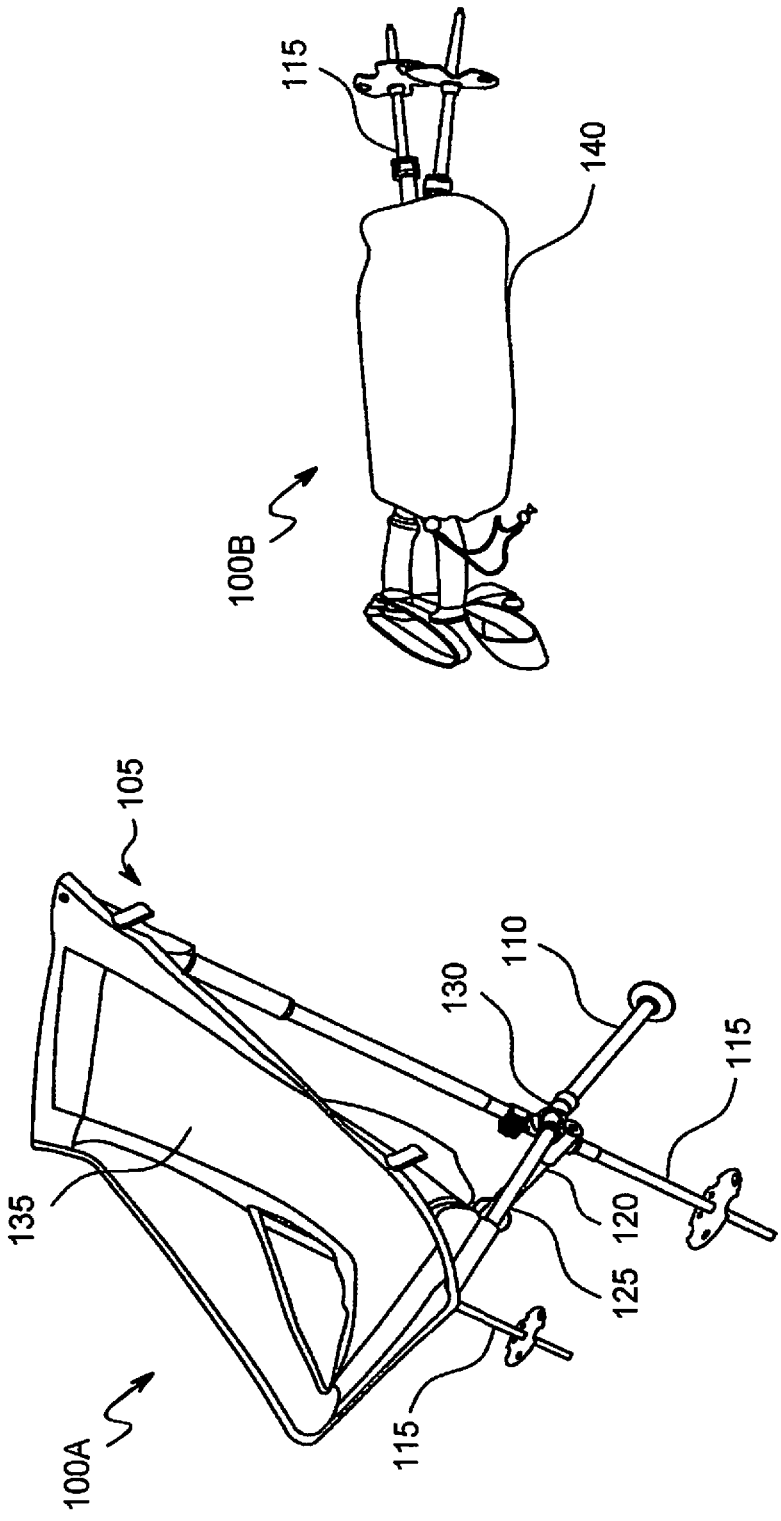

FIG. 1

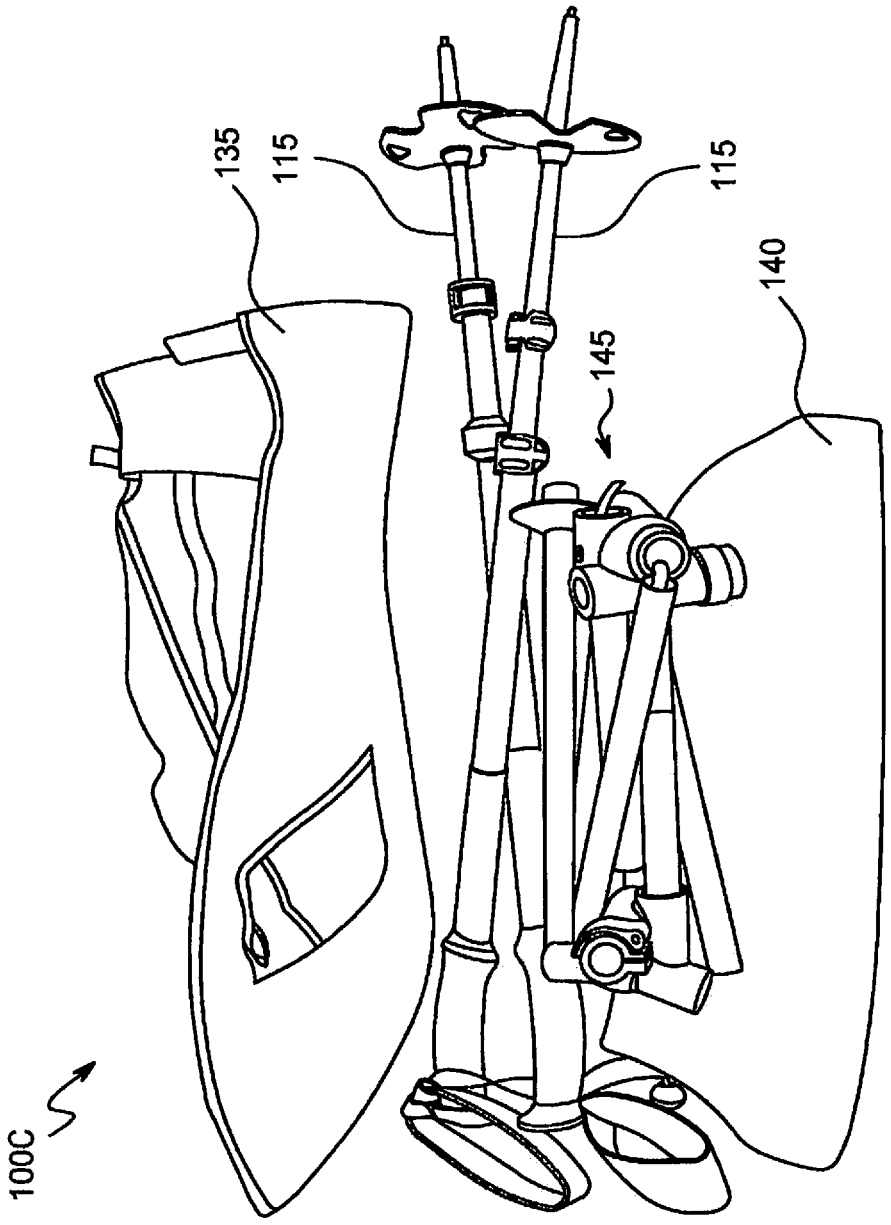

FIG. 2A

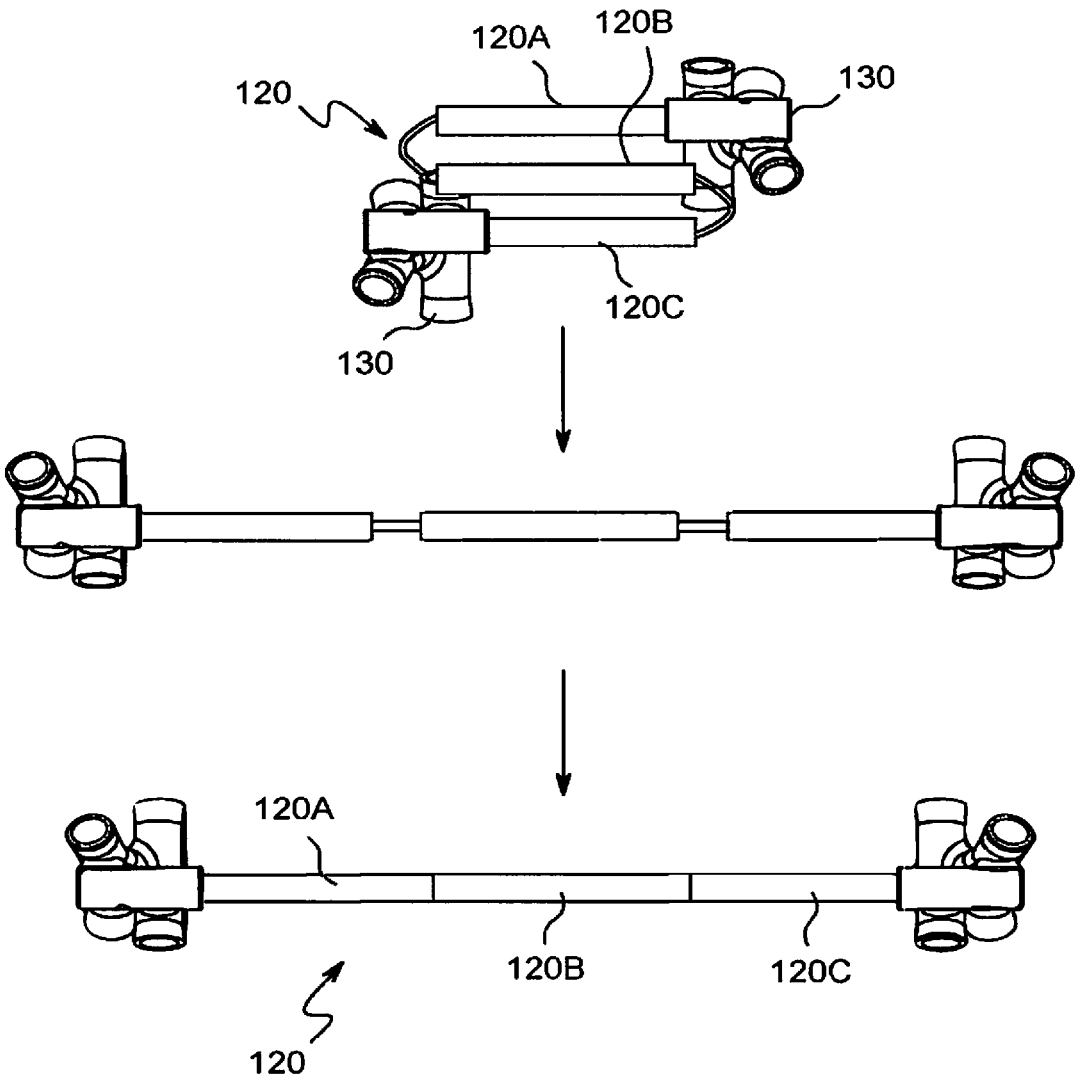

FIG. 2B

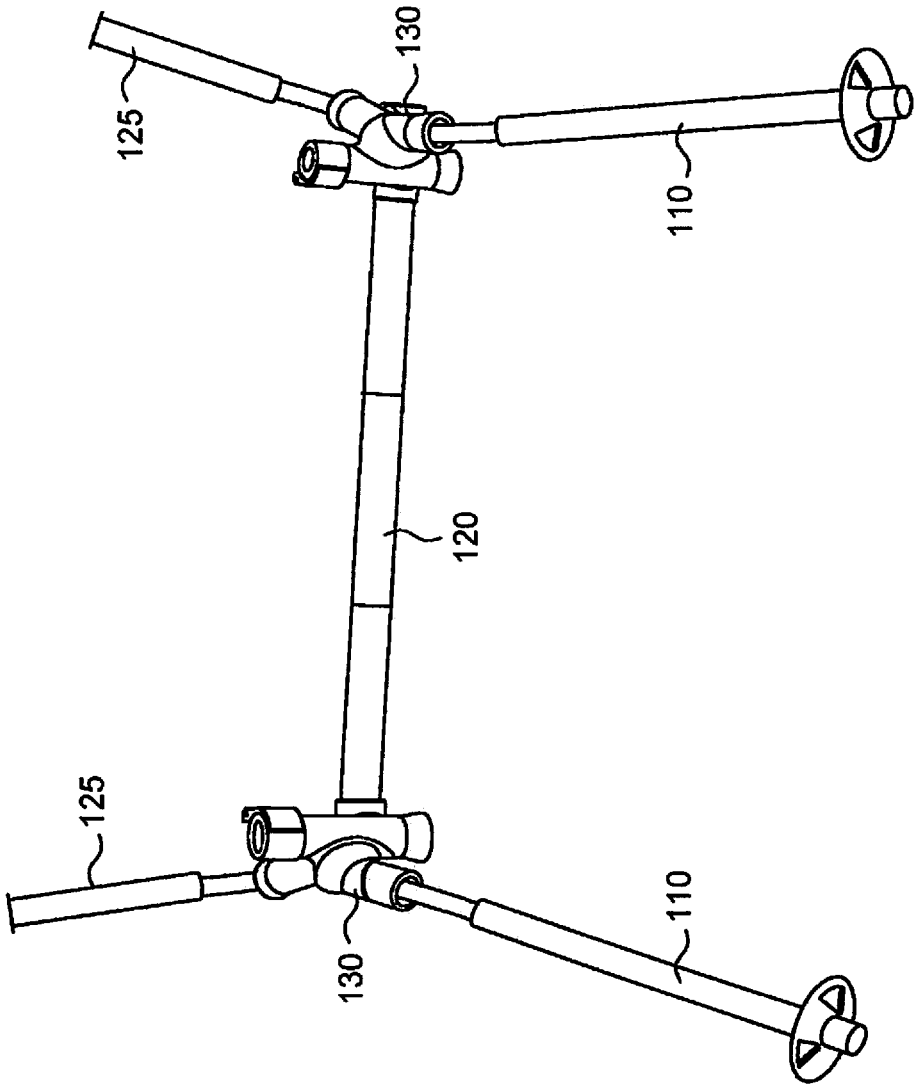

FIG. 2C

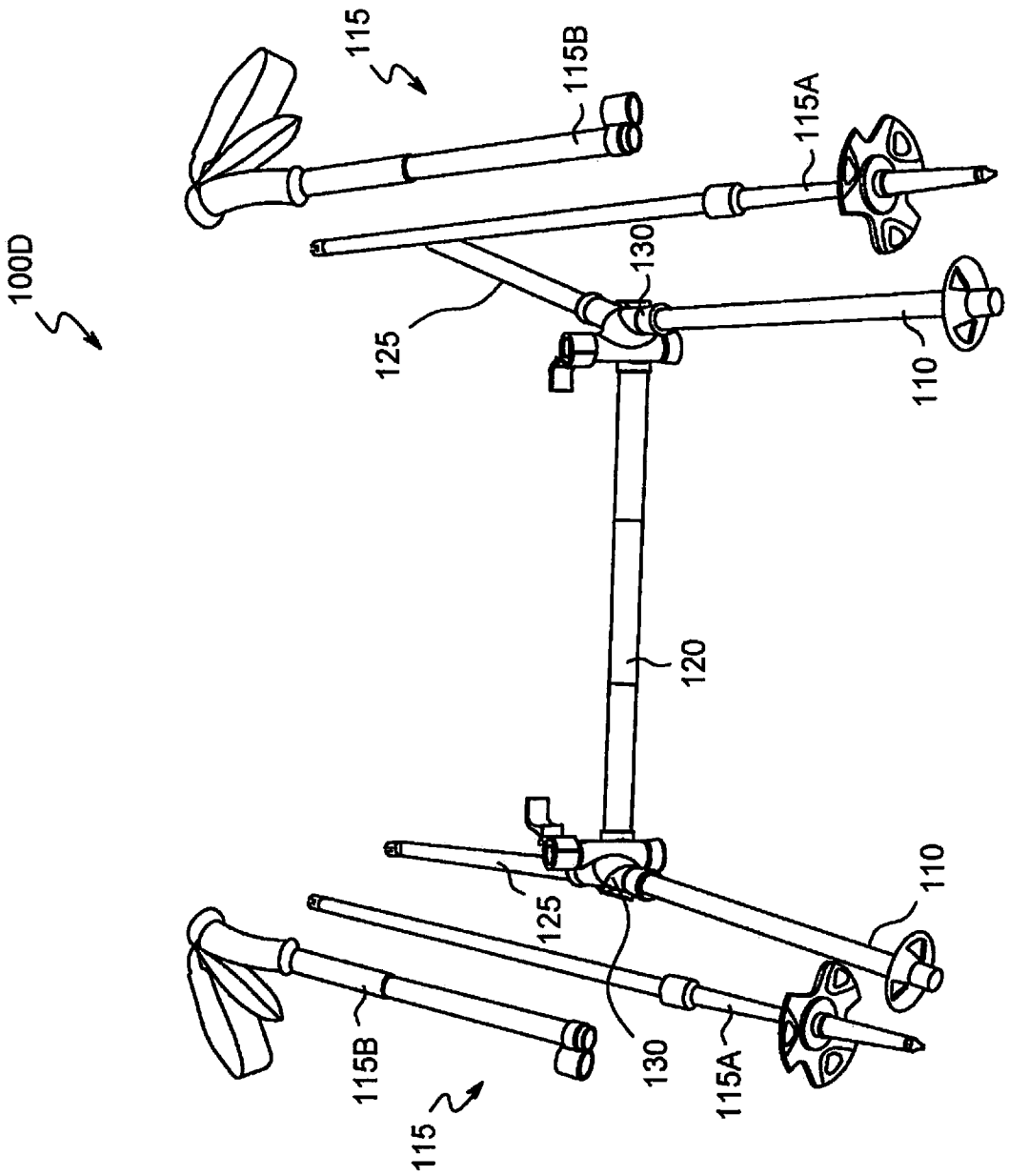

FIG. 2D

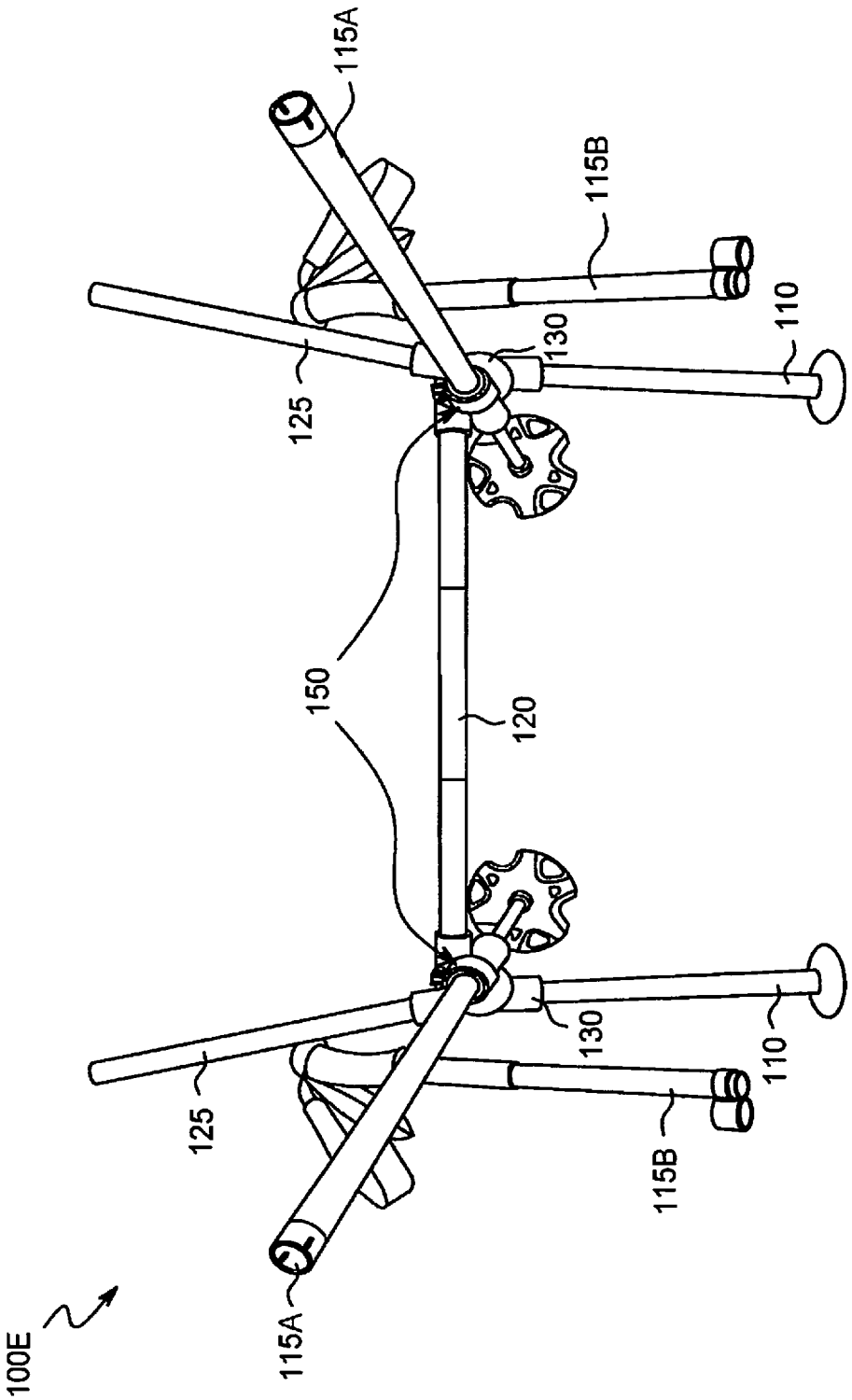

FIG. 2E

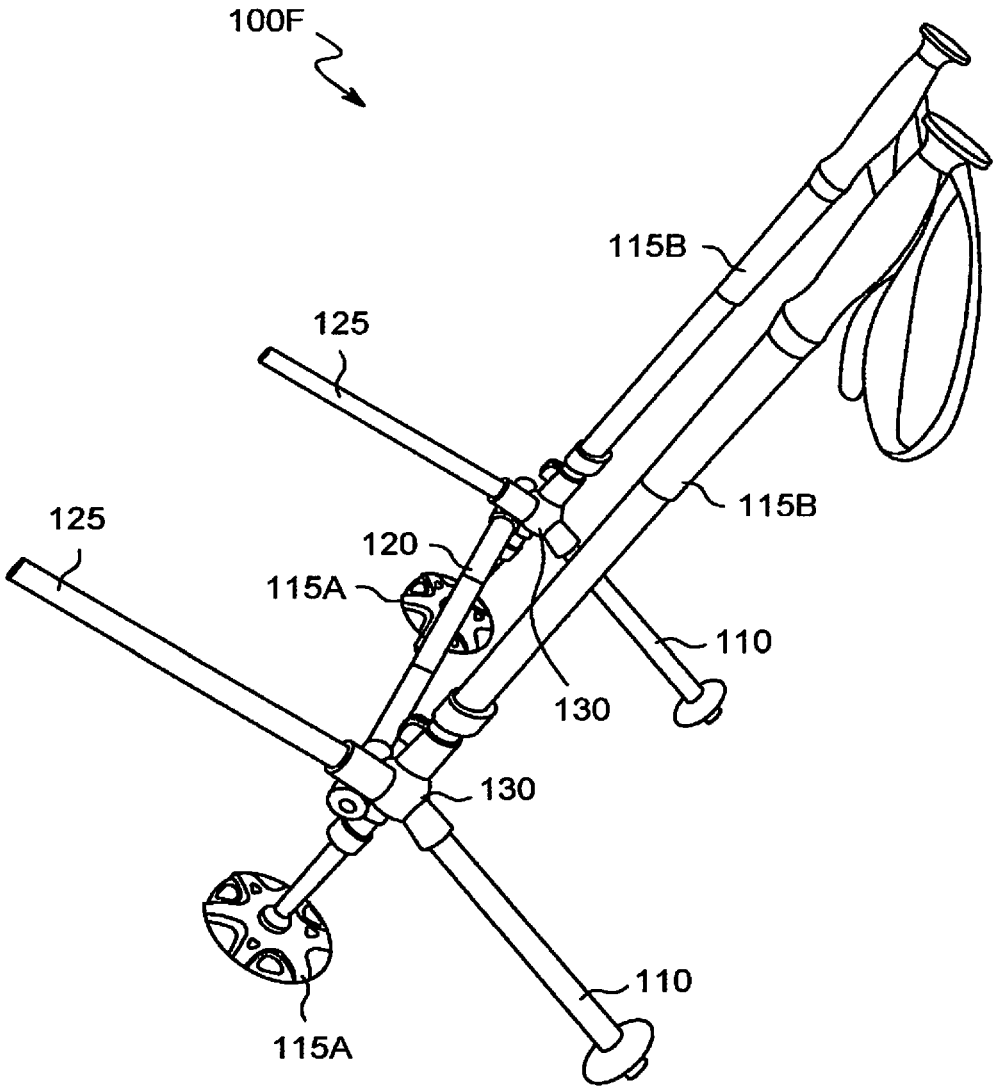

FIG. 2F

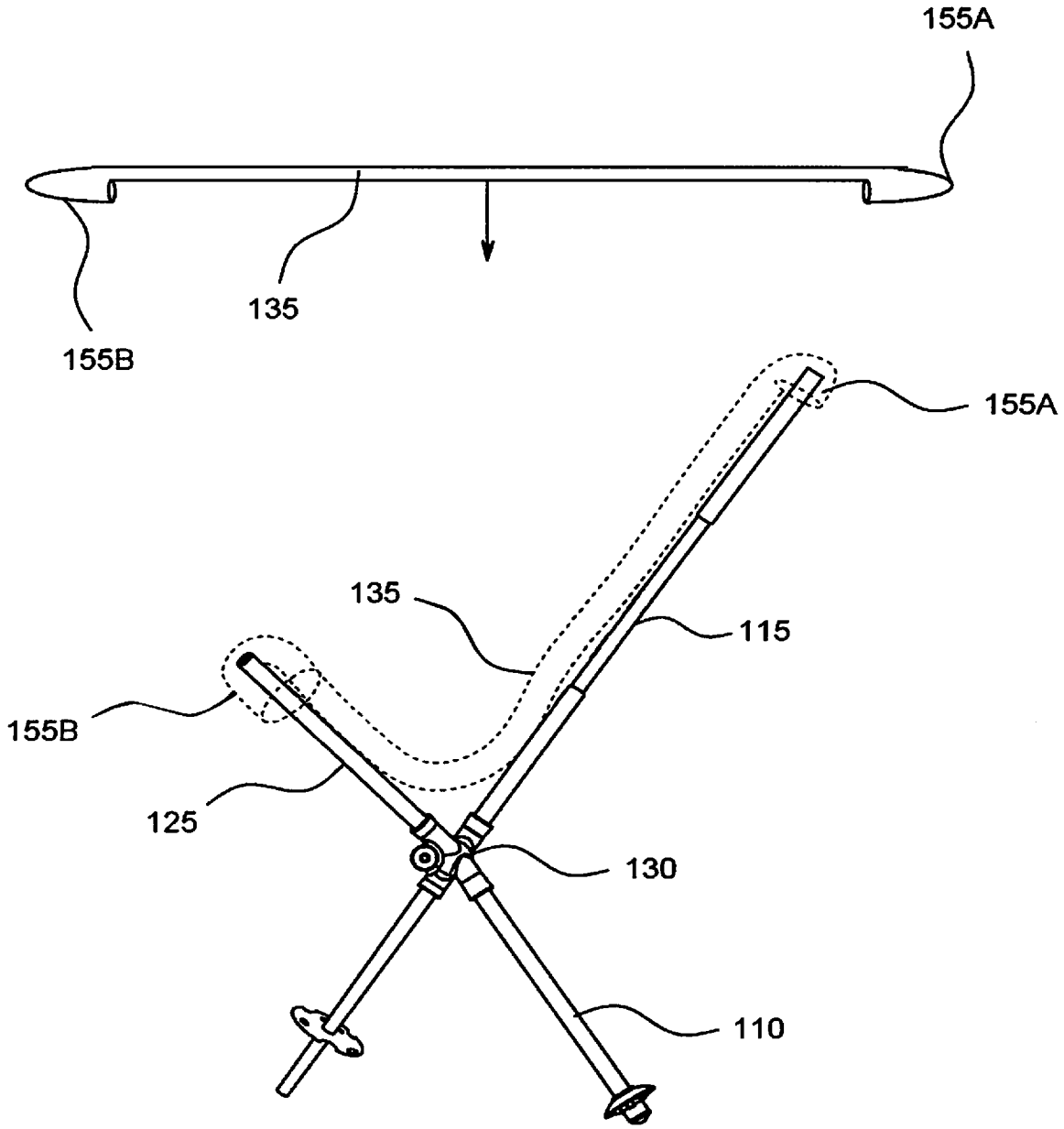

FIG. 2G

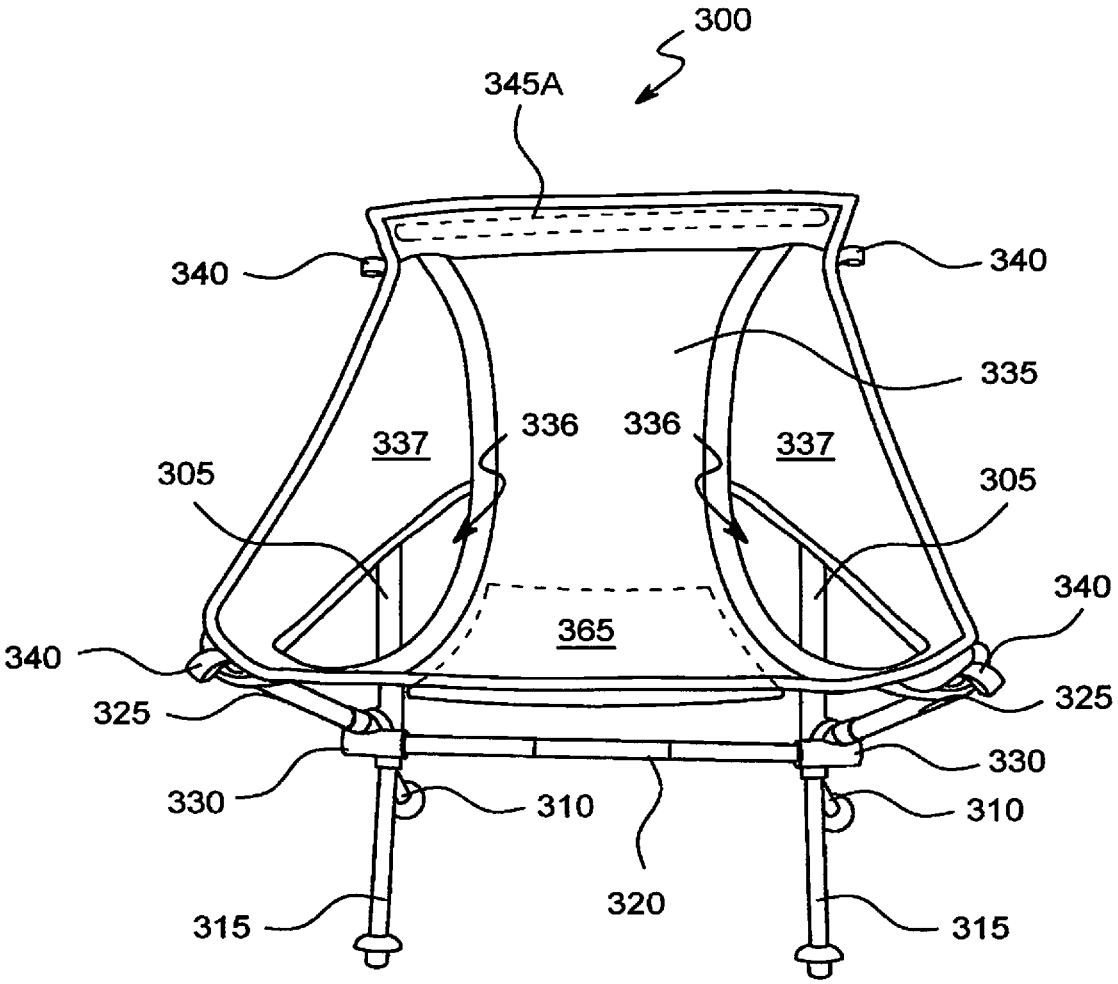
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FIG. 3A

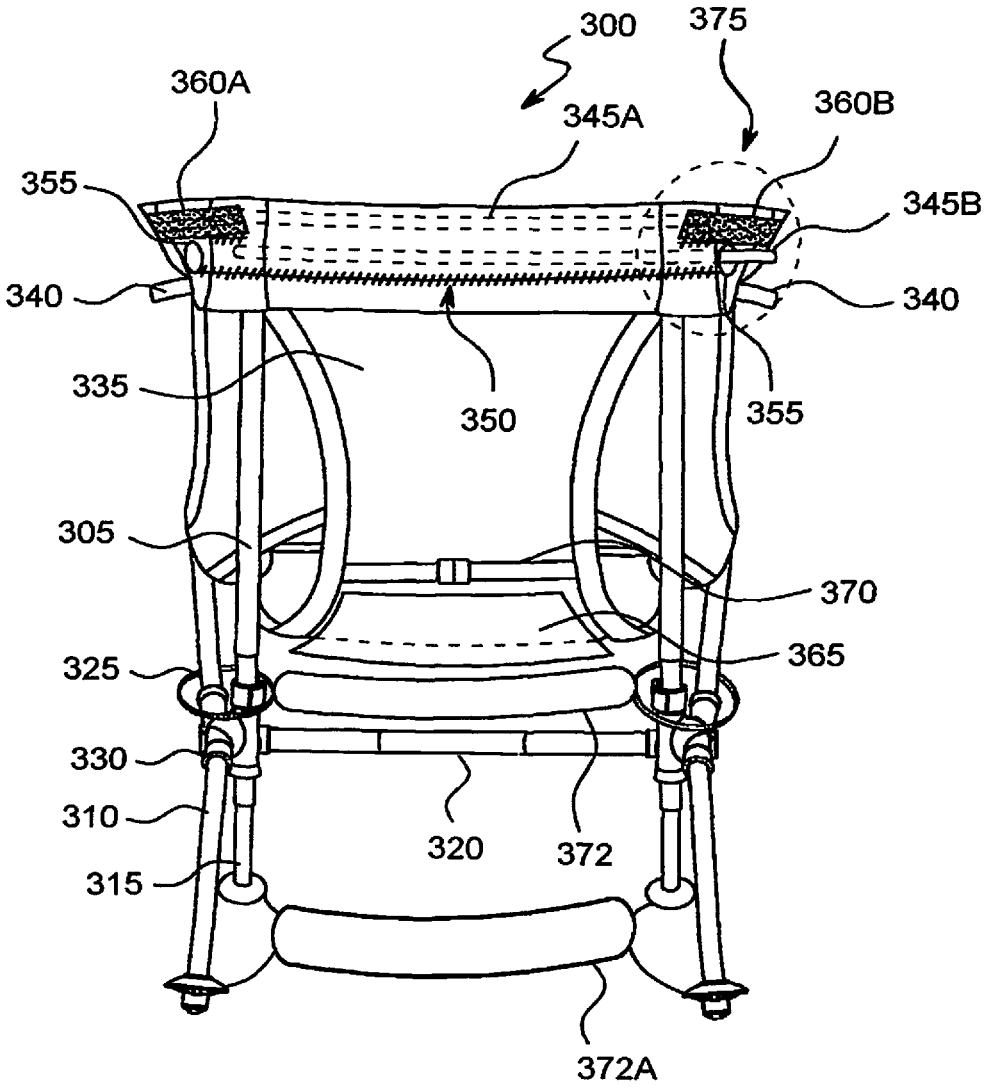
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FIG. 3B

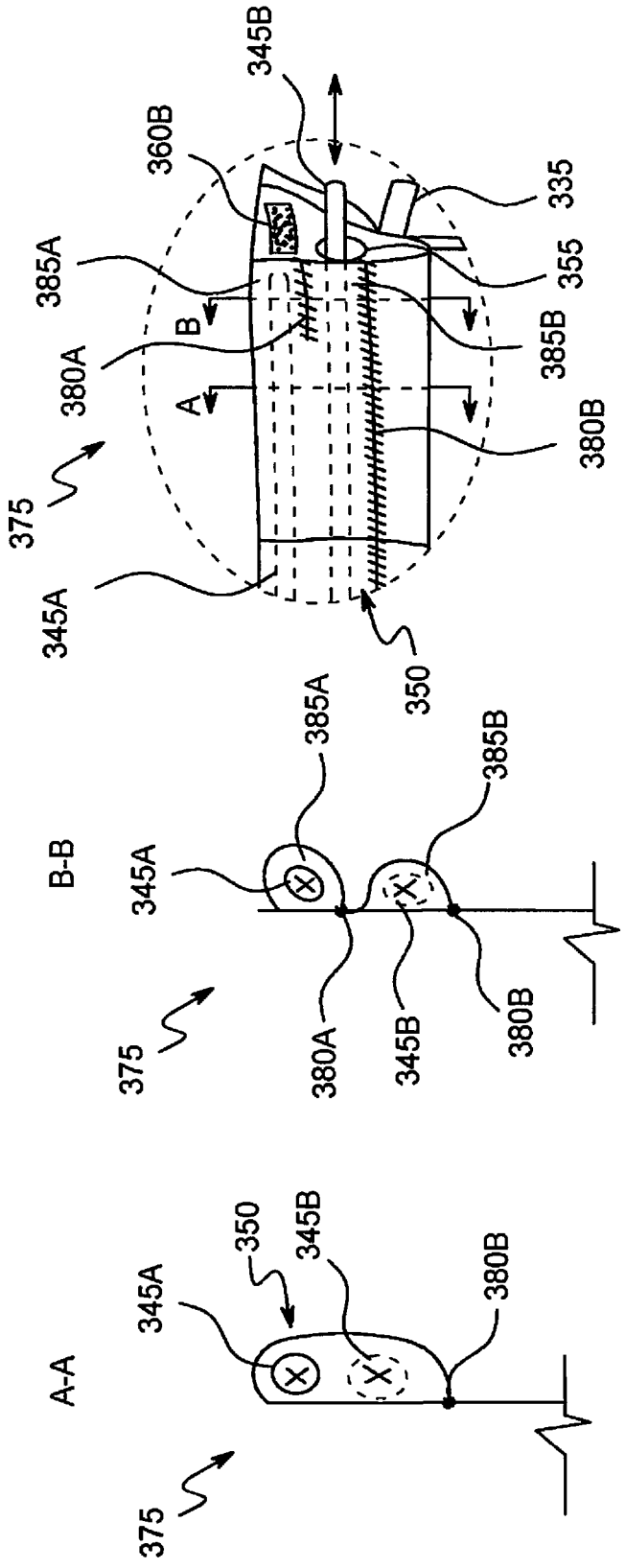
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FIG. 3C

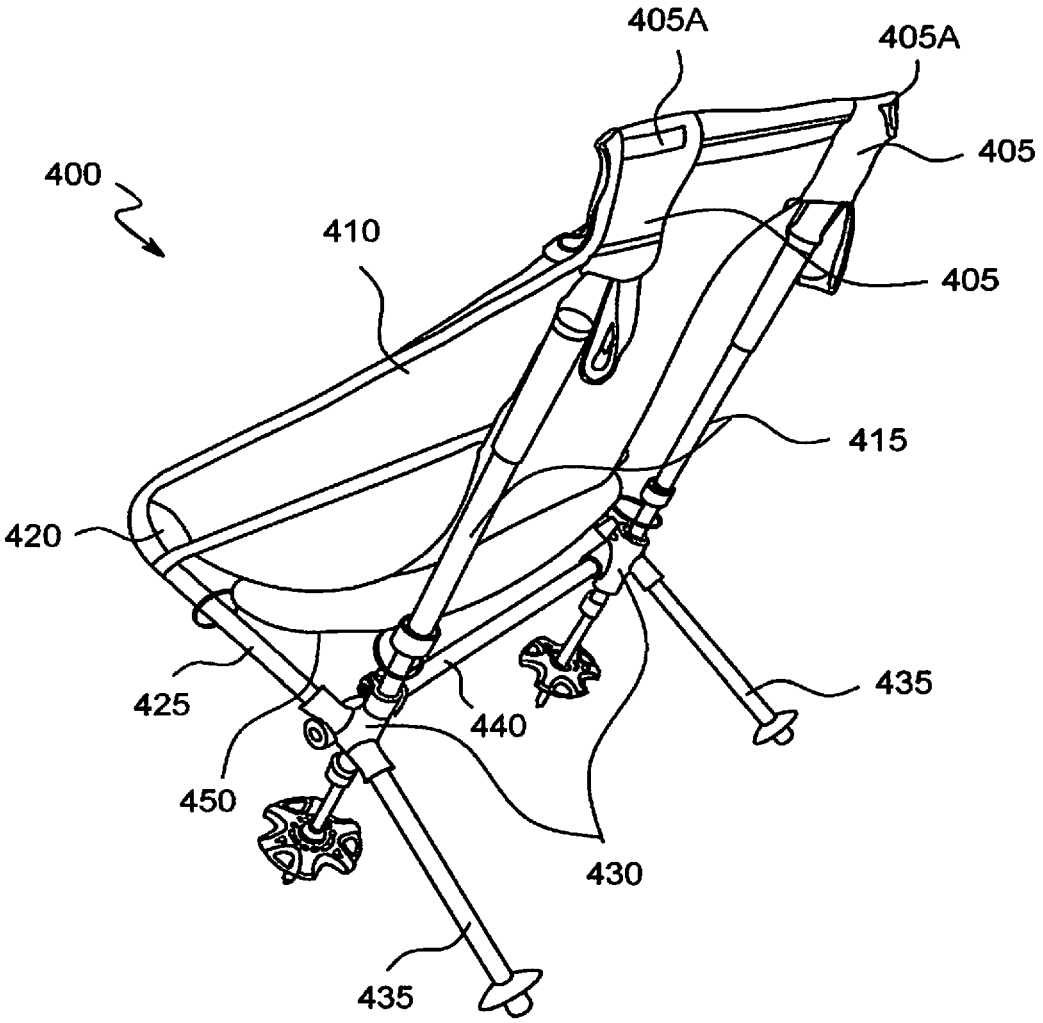

FIG. 4A

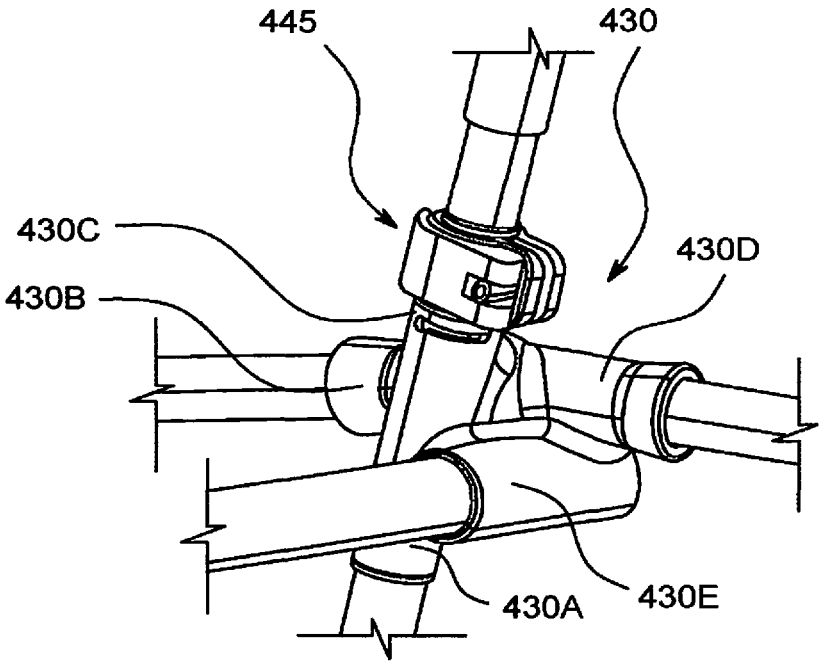
445
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FIG. 4B

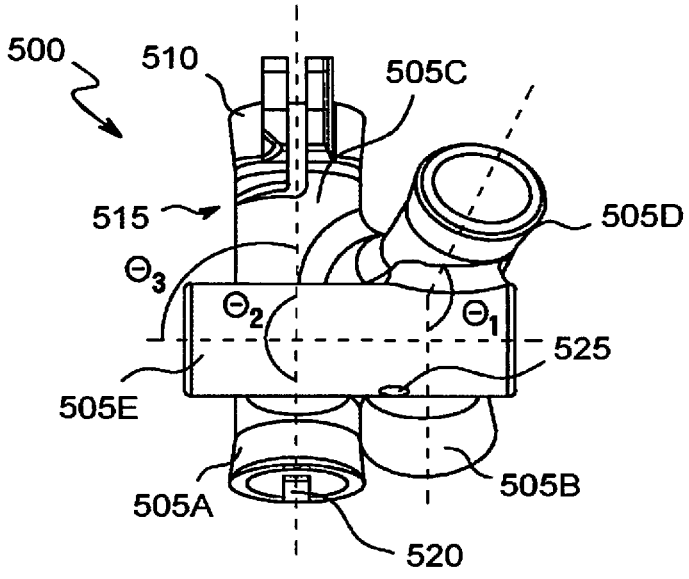
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FIG. 5

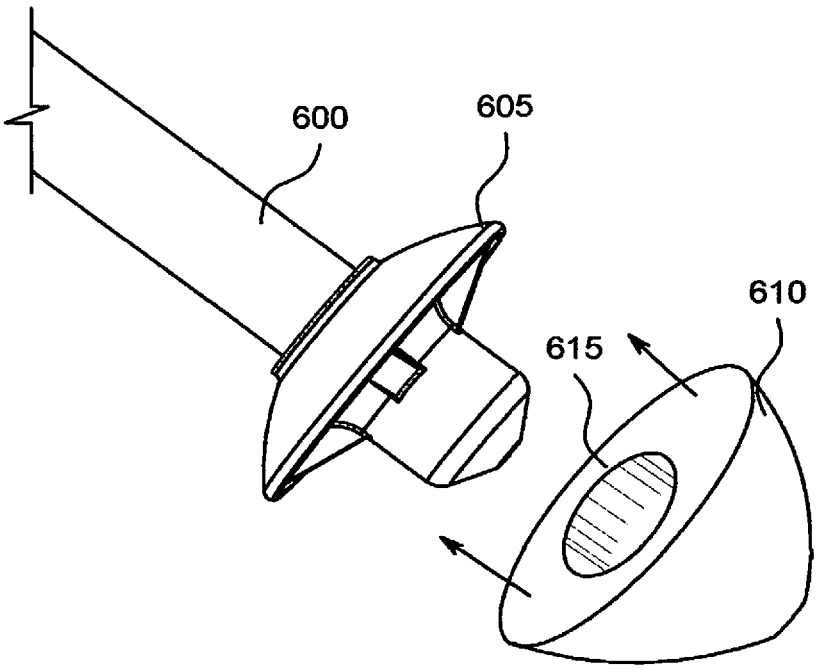

FIG. 6A

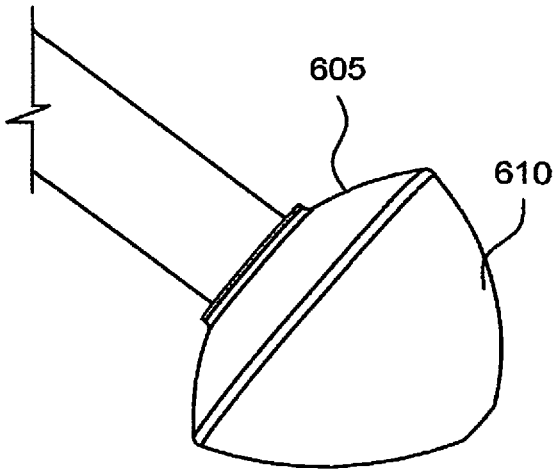

FIG. 6B

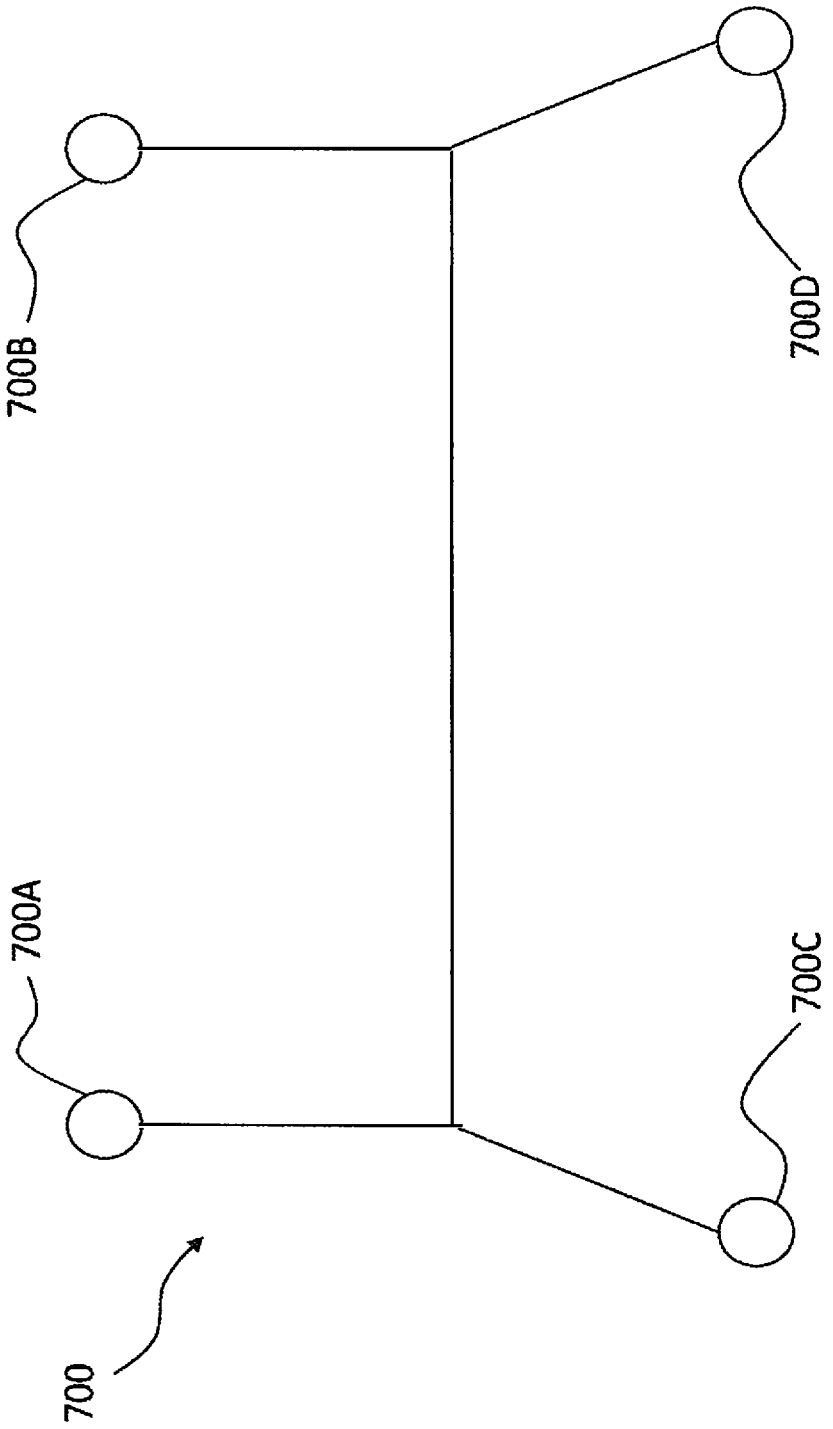

FIG. 7

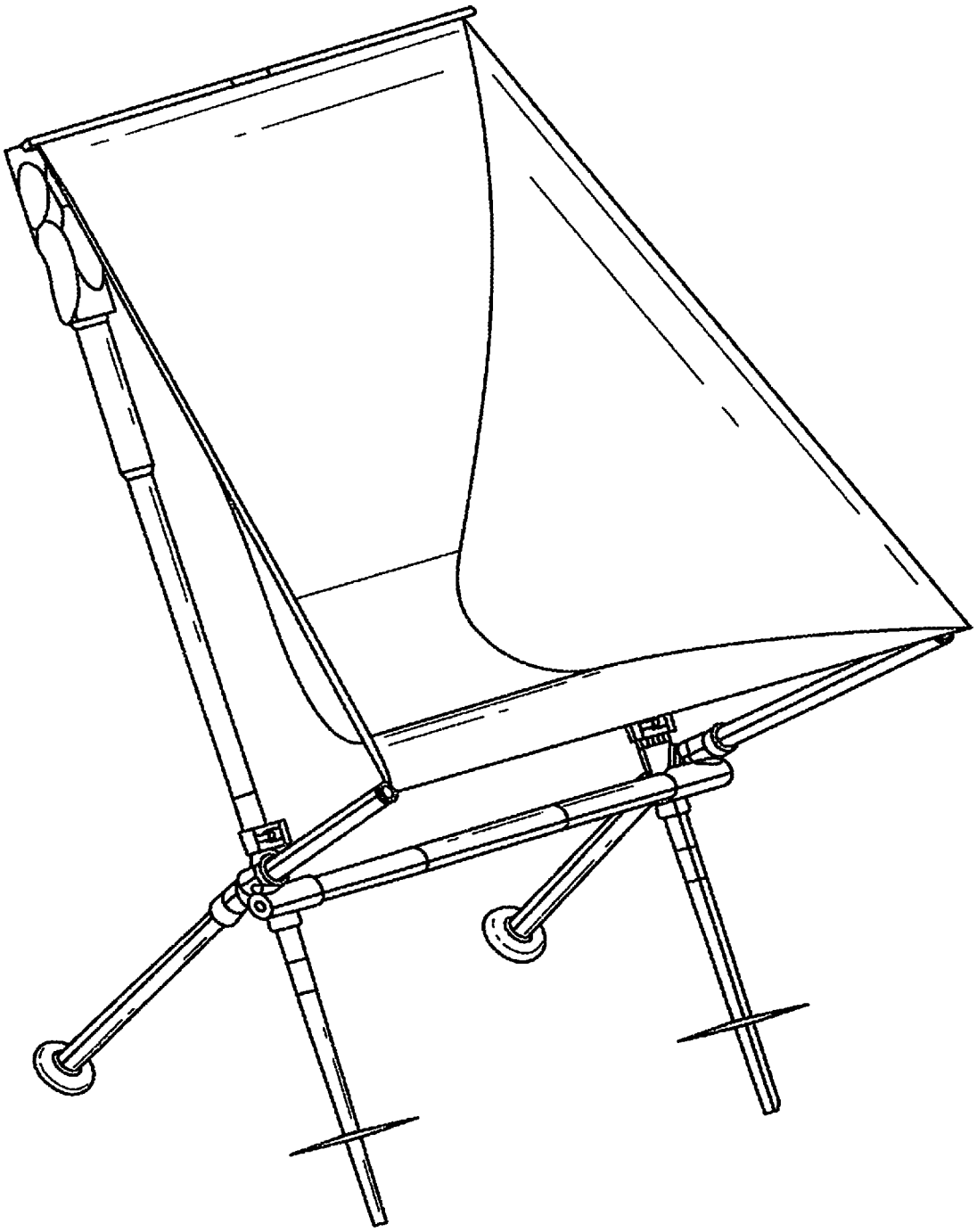

FIG. 8A

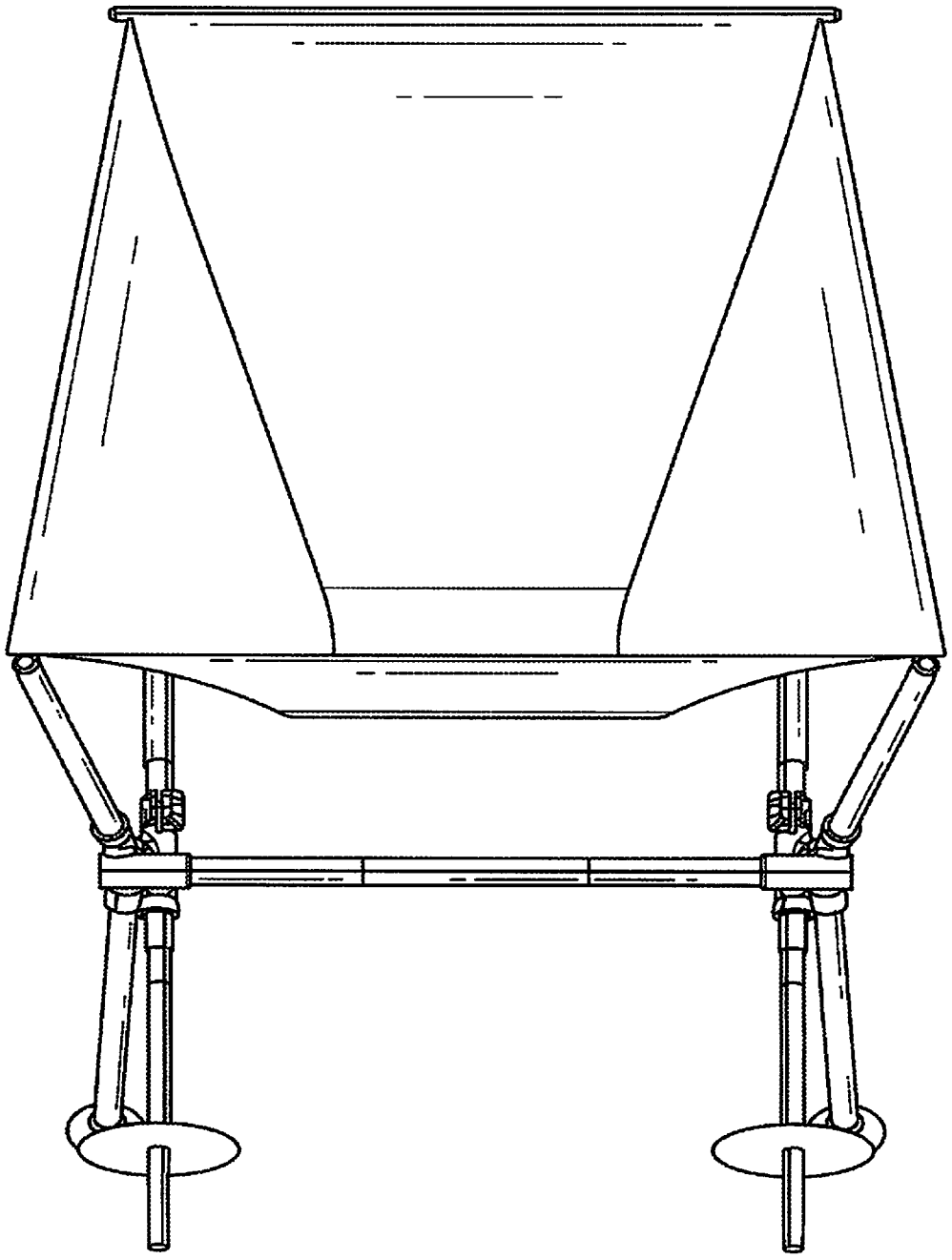

FIG. 8B

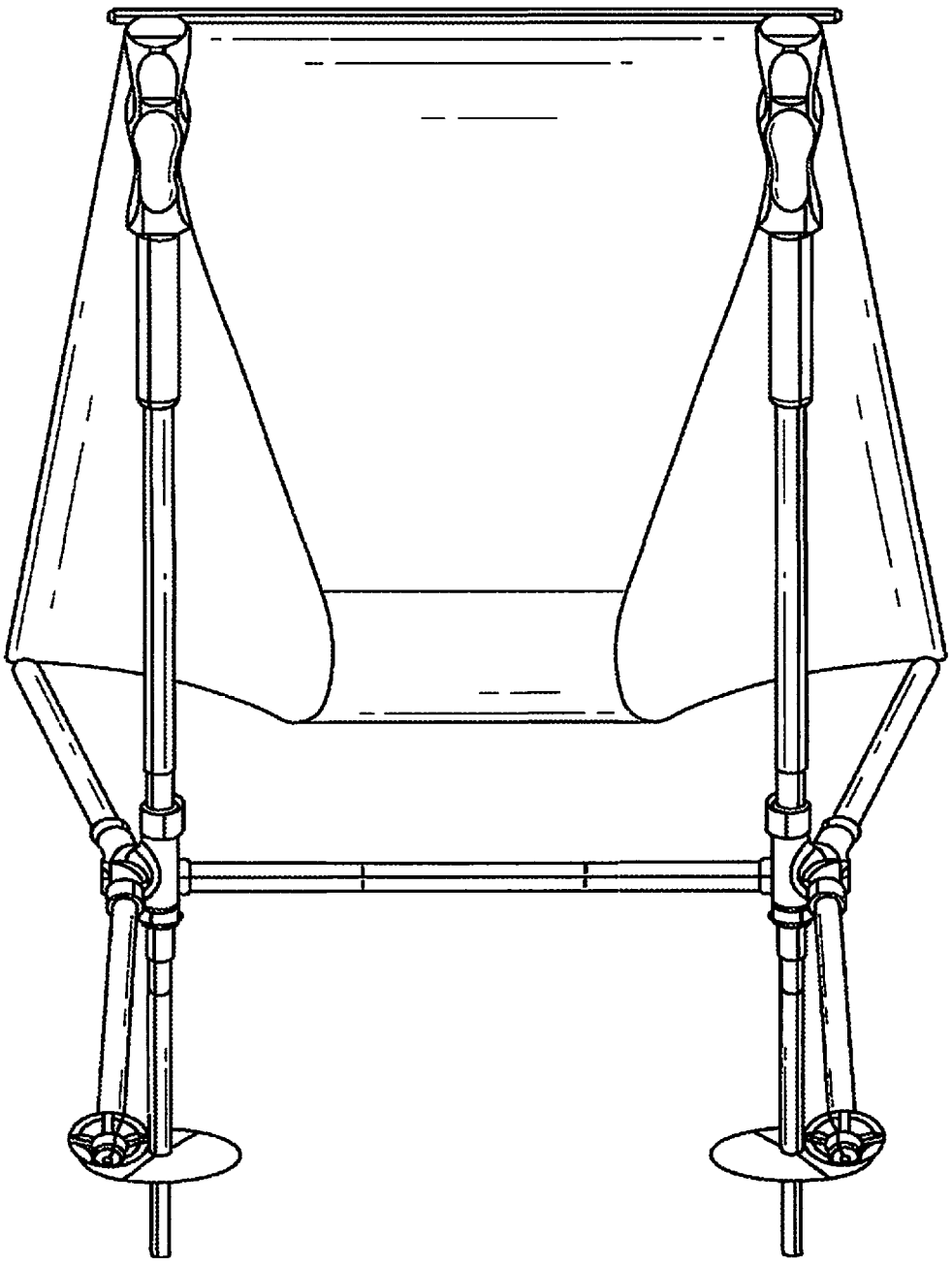

FIG. 8C

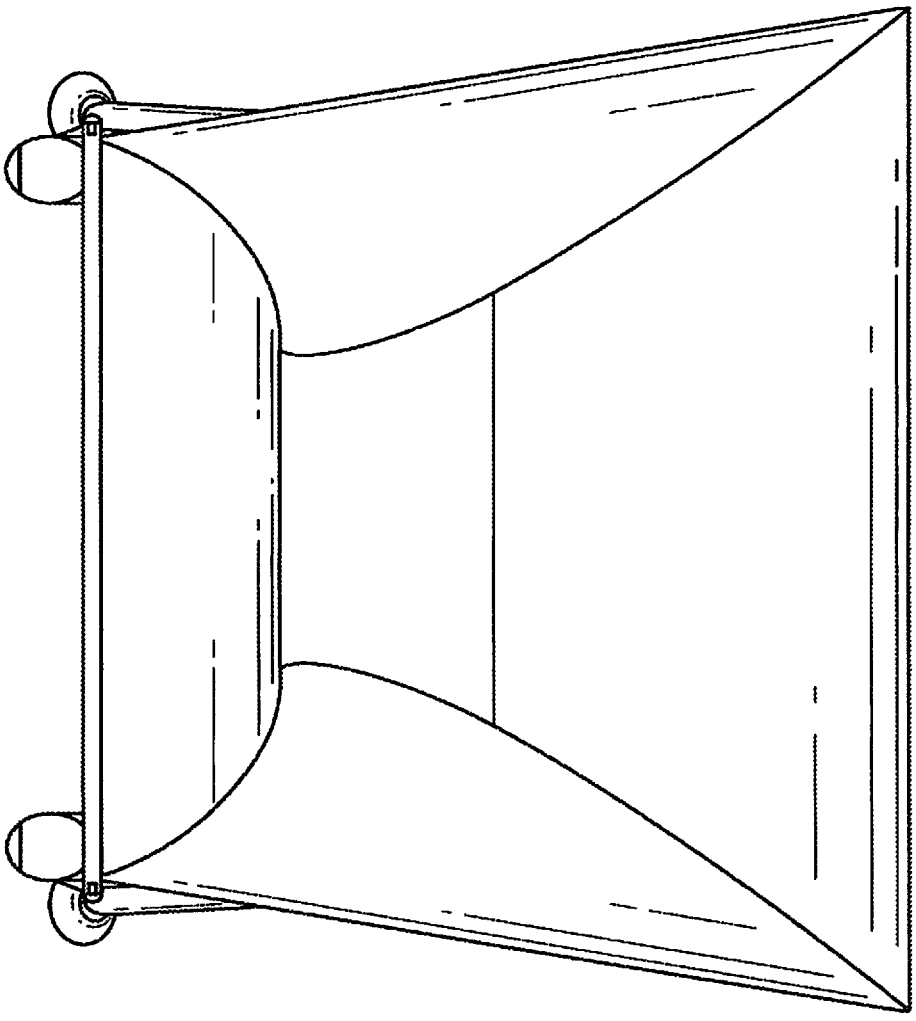

FIG. 8D

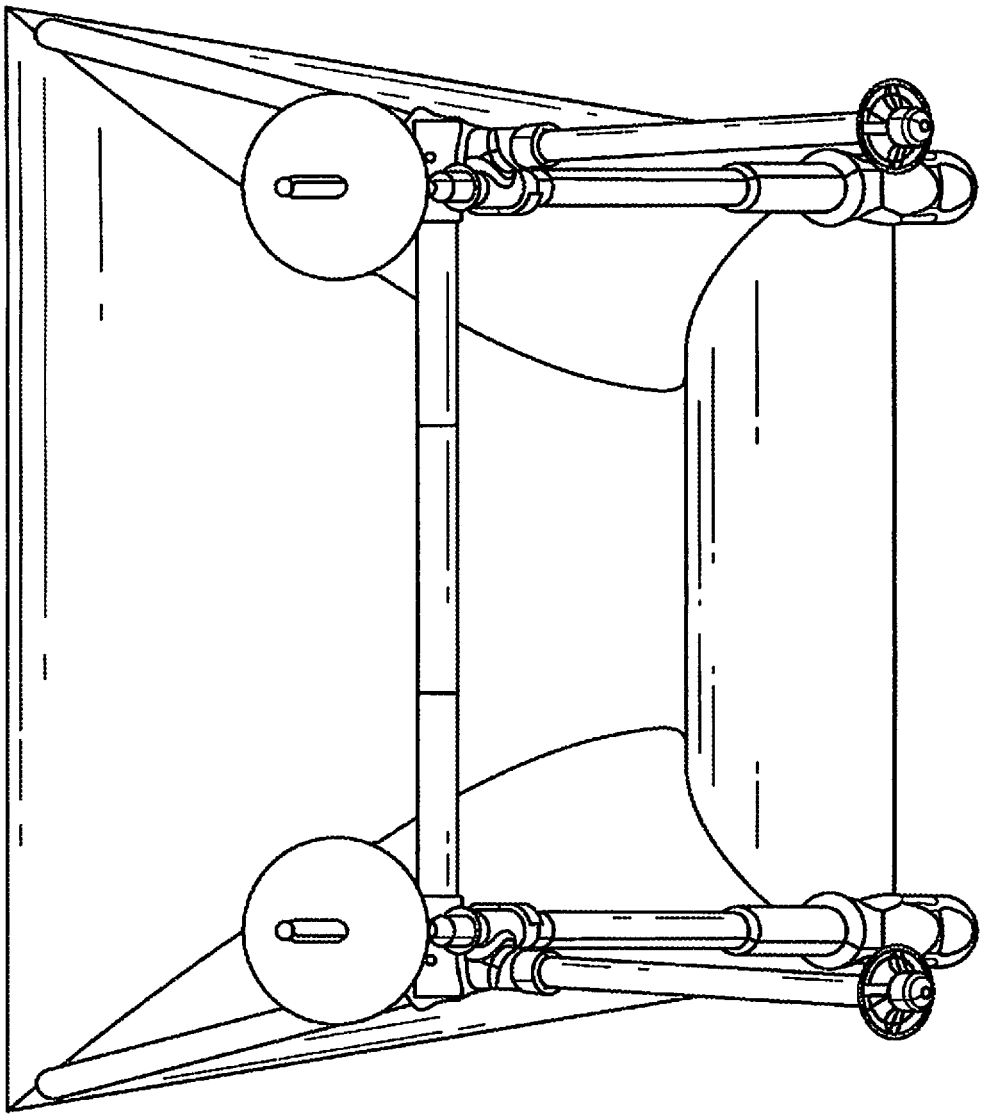

FIG. 8E

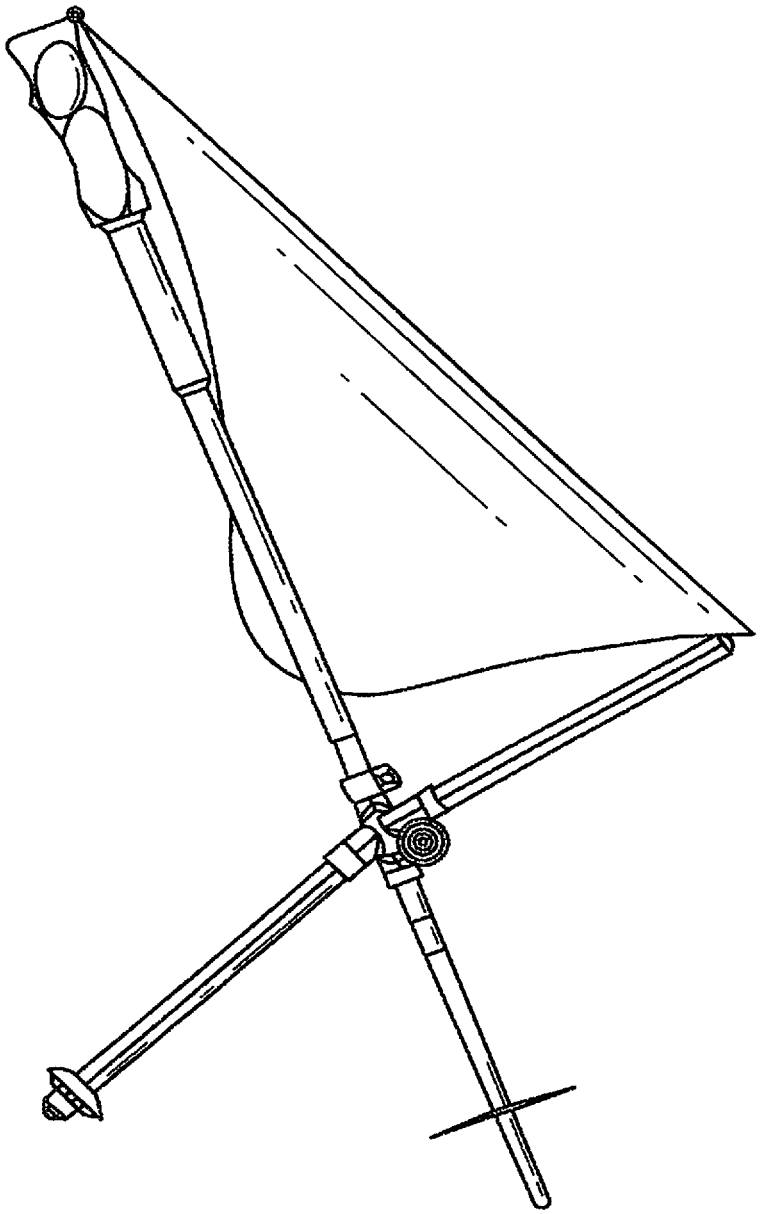

FIG. 8F

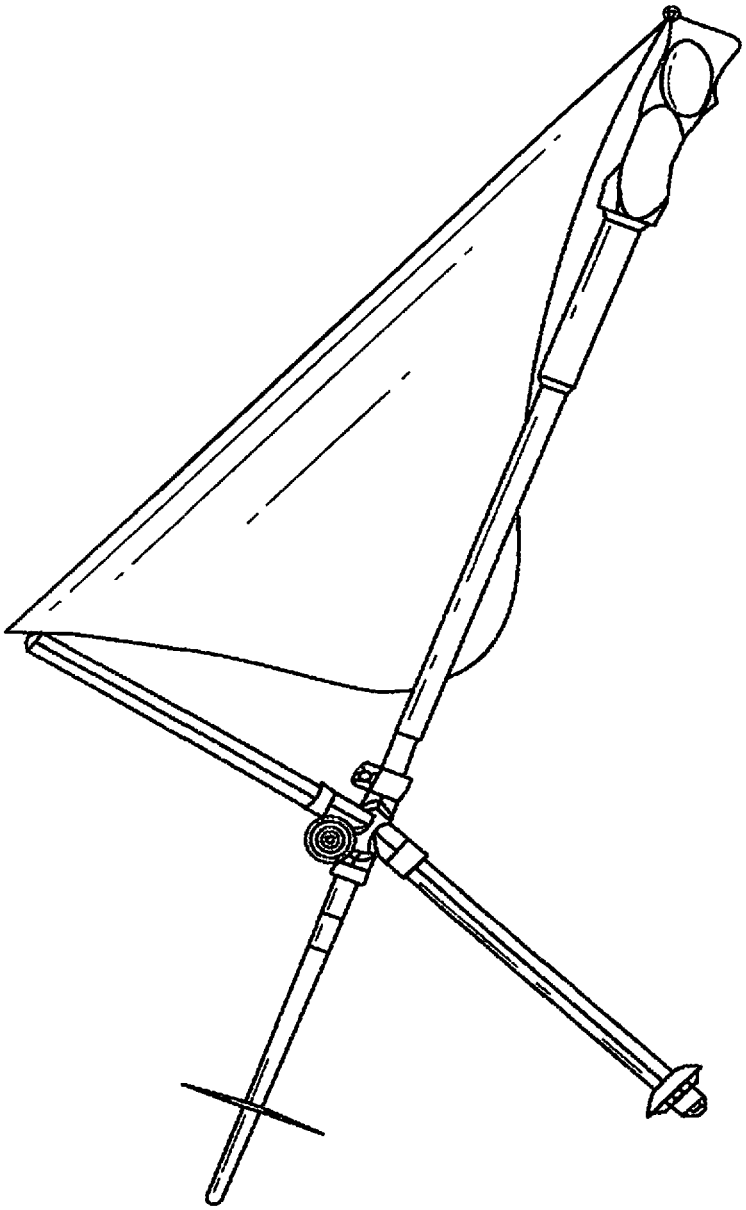

FIG. 8G

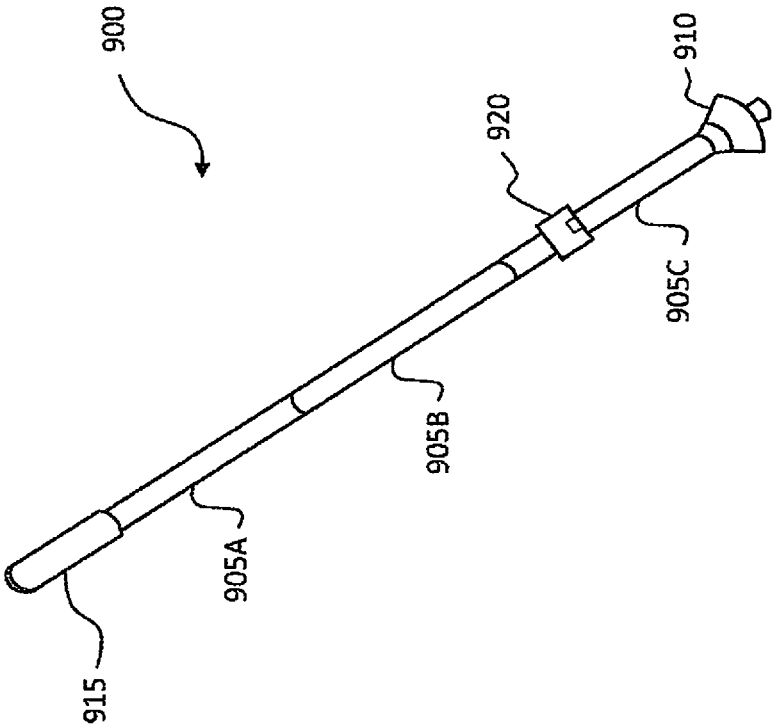

FIG. 9

COLLAPSIBLE CHAIR

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a *re-issue application of U.S. application Ser. No. 16/368,391, titled "Collapsible Chair," filed Mar. 28, 2019 by Robert Steven Graybill, and issued as U.S. Pat. No. 10,531,740 on Jan. 14, 2020, which application is a continuation of U.S. Ser. No. 15/888,994, titled "Collapsible Chair," filed by Robert Steven Graybill on Feb. 5, 2018, and issued as U.S. Pat. No. 10,285,503 on May 14, 2019, which application* claims the benefit of U.S. Provisional Application Ser. No. 62/620,305, titled "Muhl and Capra Chairs," filed by Robert Steven Graybill on Jan. 22, 2018[. This application also] and *which* claims the benefit of U.S. Provisional Application Ser. No. 62/535,709, titled "Collapsible Alpine Chair," filed by Robert Steven Graybill on Jul. 21, 2017[. This application also] *and which* claims the benefit of U.S. Provisional Application Ser. No. 62/454,112, titled "Portable Collapsible Trekking Pole Chair," filed by Robert Steven Graybill on Feb. 3, 2017[and is a continuation of U.S. Ser. No. 15/888,994 now filed on Feb. 5, 2018 now U.S. Pat. No. 10,285,503].

This application incorporates the entire contents of the foregoing application(s) herein by reference.

TECHNICAL FIELD

Various embodiments relate generally to chairs.

BACKGROUND

Chairs are pieces of furniture in which people may sit. A chair may include legs, a seat, and a back. The number of legs on a chair may be three, four, or more legs. A seat of a chair may be cushioned or non-cushioned. The back of a chair may be inclined or may form a 90-degree angle with respect to a horizontal chair seat.

There are different varieties of chairs. For example, a chair with arms may be referred to as an armchair. A chair with upholstery, reclining action, and a fold-out footrest may be referred to as a recliner. A permanently fixed chair in an airplane may be referred to as an airline seat. A chair used in an automobile may be referred to as a car seat. A chair with wheels may be referred to as a wheelchair.

SUMMARY

Apparatus and associated methods relate to a collapsible chair having a collapsible lateral support rod, a pair of front legs, a pair of front chair support rods, and a pair of mechanical junctions configured to couple with an associated pair of poles, such that the collapsible chair is adapted to collapse into an easy-to-carry volume. In an illustrative example, the mechanical junctions may be releasably and/or shock-cord-coupled to various support rods and/or legs. The mechanical junctions may include locking mechanisms to lock the associated poles into a fixed position relative to the mechanical junctions, for example. The collapsible chair may include gear loops for hanging of gear from the collapsible chair. In various embodiments, a collapsible chair may advantageously provide a full size, lightweight chair configured for compact storage in a stowage bag for high portability during outdoor hiking.

Various embodiments may achieve one or more advantages. For example, some embodiments may provide for a comfortable seating option when hiking in the wilderness. The collapsible chair may, for example, advantageously accommodate a tall and/or large person (e.g., taller than 6 ft.). The collapsible chair with a trapezoidal footprint may, in some examples, include added structural and stability for substantial tip-resistance. In some examples, the collapsible chair may be combined with poles (e.g., trekking, skiing), which may re-purposed to minimize the carrying weight of the chair for a hiking or skiing user. Deployment of the collapsible chair may, for example, be accomplished by shaking the chair in a collapsed state, which may facilitate self-assembly via various shock-cord-coupled components. The mechanical junctions may be flared to advantageously provide reinforced support and more resilient (e.g., fracture/crack resistant) ends of the mechanical junction.

The details of various embodiments are set forth in the accompanying drawings and the description below. Other features and advantages will be apparent from the description and drawings, and from the claims.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** depicts perspective views of an exemplary collapsible chair in a deployed state and a stowed state.

FIGS. **2**A, **2**B, **2**C, **2**D, **2**E, **2**F, and **2**G depict various views of an exemplary collapsible chair illustrating the transition from a collapsed state to a deployed state.

FIGS. **3**A and **3**B depict front and back views, respectively, of an exemplary collapsible chair having an exemplary "Capra-chair" construction.

FIG. **3**C depicts front and cross-sectional views for an exemplary top pocket and top lateral stiffener rod for providing structural support to the top of an exemplary collapsible chair.

FIGS. **4**A and **4**B depict various views of an exemplary collapsible chair detailing exemplary pockets and exemplary mechanical junctions.

FIG. **5** depicts a front-side view of an exemplary mechanical junction with a locking mechanism.

FIGS. **6**A and **6**B depict perspective views of an exemplary foot accessory for a chair leg.

FIG. **7** depicts a plan view of an exemplary trapezoidal footprint of an exemplary collapsible chair.

FIGS. **8**A, **8**B, **8**C, **8**D, **8**E, **8**F, and **8**G depict various views of an exemplary collapsible chair.

FIG. **9** depicts a perspective view of an exemplary conversion leg.

Like reference symbols in the various drawings indicate like elements.

DETAILED DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

FIG. **1** depicts perspective views of an exemplary collapsible chair in a deployed state and a stowed state. A deployed state **100**A includes a deployed collapsible chair **105**. The deployed collapsible chair **105** includes a pair of back legs **110**. The deployed collapsible chair **105** includes a pair of poles **115**, which may act as a pair of front legs. The

deployed collapsible chair **105** includes a collapsible lateral rod **120**. In the present embodiment, the collapsible lateral rod **120** includes three releasably shock-cord-coupled rod pieces that allow the collapsible lateral rod **120** to be collapsed into a third of its assembled length. The collapsible chair **105** includes a pair of front chair support rods **125**. The collapsible chair **105** includes a mechanical junction **130** on the sides of the collapsible chair **105**. In some examples, the mechanical junction **130** may be: (1) shock-cord-coupled with an associated back leg **110** and front chair support rod **125**, (2) fixedly coupled to the collapsible lateral rod **120**, and (3) releasably coupled to an associated pole **115**. In various embodiments, each mechanical junction **130** may be releasably coupled with an associated back leg **110**, pole **115**, and front chair support rod **125**. In various embodiments, each mechanical junction **130** may be releasably coupled with the collapsible lateral rod **120**. These components form a support structure for a flexible chair seat **135**. The collapsible nature of the collapsible chair **105** may advantageously allow the collapsible chair **105** to collapse to a size small enough to fit inside a stowage bag.

A stowed state **100**B includes a stowage bag **140** and a pair of poles **115**. The stowage bag **140** stores the collapsible chair **105** (in a collapsed state) in a small and compact volume, which may advantageously allow high portability of the collapsible chair **105** during outdoor hiking and trekking, for example.

In the exemplary depiction of FIG. **1**, the pair of poles **115** are trekking poles. In some embodiments, the pair of poles **115** may be a pair of ski poles. In some examples, the collapsible lateral rod **120** may be shock-cord-coupled (at the ends of the collapsible lateral rod **120**) with the mechanical junctions **130**. In various examples, the collapsible lateral rod **120** may be fixedly coupled with the mechanical junction **130** via a fastener (e.g., a blind rivet). In various embodiments, the collapsible lateral rod **120** may include a first section and second section releasably shock-cord-coupled to one another, such that the collapsible lateral rod **120** may be collapsed into half of its assembled length. The stowage bag **140** may, for example, store the poles **115** when the poles **115** are in a disassembled state.

FIGS. **2**A, **2**B, **2**C, **2**D, **2**E, **2**F, and **2**G depict various views of an exemplary collapsible chair illustrating the transition from a collapsed state to a deployed state. A collapsed state **100**C (shown in FIG. **2**A) includes the stowage bag **140**, a pair of poles **115**, a flexible chair seat **135**, and a collapsed chair support structure **145**. The collapsed chair support structure **145** includes the back legs **110**, the collapsible lateral rod **120**, the front chair support rods **125**, and the mechanical junctions **130**. The collapsed chair support structure **145** and flexible chair seat **135** may be stored in the stowage bag **140**. FIG. **2**B illustrates the assembly of the collapsible lateral rod **120** that is fixedly coupled to mechanical junctions **130** at the associated ends of the collapsible lateral rod **120**. Moving from top to bottom of FIG. **2**B, initially the collapsible lateral rod **120** is in a collapsed state. The collapsible lateral rod **120** includes a first section **120**A shock-cord-coupled to a second section **120**B, which is shock-cord-coupled to a third section **120**C. Next, the three sections **120**A-C are aligned along a common axis. Finally, the shock cords between the three sections **120**A-C pull the sections together to form an assembled collapsible lateral rod **120**.

In FIG. **2**C, the assembled collapsible lateral rod **120** is shown coupled to mechanical junctions **130**. The mechanical junctions **130** are shock-cord-coupled to the associated back legs **110** and front chair support rods **125**. In the depicted example, the back legs **110** and front chair support rods **125** are not yet assembled to the mechanical junctions **130**.

A user may manipulate the back legs **110** and front chair support rods **125** to transition the collapsible chair to a first intermediate deployed state **100**D shown in FIG. **2**D. In the first intermediate deployed state **100**D, the back legs **110** and the front chair support rods **125** have been inserted into the mechanical junctions **130**. The three sections of the collapsible lateral rod **120** assemble together to form a laterally extending rod. The first intermediate deployed state **100**D may substantially resemble an "H" shape. The intermediate deployed state **100**D depicts the poles **115** separated into a first pole section **115**A and a second pole section **115**B. In some examples, the first pole section **115**A may correspond to a top section of the pole **115**, and the second pole section **115**B may correspond to a bottom section of the pole **115**.

In FIG. **2**E, both first pole sections **115**A have been inserted into the associated mechanical junctions **130**, transitioning the collapsible chair from the first intermediate deployed state **100**D to a second intermediate deployed state **100**E. The poles **115** may be selectively locked to the mechanical junctions **130** by selective locking members **150**.

In FIG. **2**F, the second pole sections **115**B have been assembled with their associated first pole section **115**A, creating an assembled support structure **100**F for the collapsible chair. In FIG. **2**G, a pair of top pockets **155**A of the flexible chair seat **135** receive the distal ends of the poles **115**, such that the poles **115** support the top of the flexible chair seat **135**. The distal ends of the pair of front chair support rods **125** are inserted into an associated pair of front pockets **155**B of the flexible chair seat **135**, to transition the collapsible chair to a deployed state (e.g., FIG. **1**, **100**A).

FIGS. **3**A and **3**B depict front and back views, respectively, of an exemplary collapsible chair having an exemplary "Capra-chair" construction. A deployed collapsible Capra-chair **300** includes a pair of back legs **310**, a pair of front legs **315**, a collapsible lateral rod **320**, a pair of front chair support rods **325**, a pair of back chair support rods **305**, a pair of mechanical junctions **330**, and a flexible chair seat **335**. In some embodiments, each mechanical junction **330** may be (1) shock-cord-coupled with an associated back leg **310**, front leg **315**, front chair support rod **325**, and back chair support rod **305**, and (2) fixedly coupled to the collapsible lateral rod **320**. In various embodiments, each mechanical junction **330** may be releasably coupled with an associated back leg **310**, front leg **315**, front chair support rod **325**, and back chair support rod **305**. In various embodiments, each mechanical junction **330** may be releasably coupled with the collapsible lateral rod **320**.

In some examples, the front leg **315** and back chair support rod **305** may be a single rod extending through the mechanical junction **330**. In various embodiments, the front leg **315** may be fixedly coupled to the mechanical junction **330**. In some embodiments, the back chair support rod **305** may be fixedly coupled to the mechanical junction **330**. In some examples, the back chair support rod **305** may be separated into a first section and a second section that are shock-cord-coupled to one another. In some embodiments, the front leg **315** and back chair support rod **305** may perform functions similar to the pole **115** in FIGS. **1** and **2**A-G (e.g., function as the front leg(s) and back support for the collapsible chair, respectively).

In various examples, the flexible chair seat **335** may include side cutout areas **336** that may advantageously provide a sitting user with relief in their lower back, bottom,

and upper leg areas (e.g., near the user's hips). The flexible chair seat **335** may include side panels **337** that interface with a back (e.g., back "saddle") of the flexible chair seat **335** to advantageously provide greater lumbar support for a sitting user. Furthermore, the placement of the side cutouts **335** may be optimized relative to a typical user's lumbar position. As an illustrative example, as force is applied to a bottom (e.g., bottom "saddle") of the flexible chair seat **335** (as a result of the user sitting in the collapsible chair **300**), this force may pull in the side panels **337**, such that the cutouts **336** may tightly conform around the midsection of the user, thus providing greater lumbar support for the user (e.g., without having to use the straps **370** discussed below). The cutouts **336** may, for example, reduce the overall weight of the flexible chair seat **335**. The cutouts **336** may, in some embodiments, advantageously allow the seat **335** to conform to the user in multiple seating positions (e.g., stool or upright, sitting or reclined, and slouching), rather than forcing the user into the shape of the seat.

Located on the flexible chair seat **335** are gear loops **340**. The gear loops **340** may, for example, be located on an outer periphery of the flexible chair seat **335**. In this exemplary embodiment, a pair of gear loops **340** are located on the front side edges of the flexible chair seat **335**, and another pair of gear loops **340** are located on the top side edges of the flexible chair seat **335**. The gear loops **340** may advantageously allow hanging of gear (e.g., a water bottle) from the collapsible Capra-chair **300** (or Muhl-Chair **100**).

Located on a top inner portion of the flexible chair seat **335** is a lateral stiffener rod **345**A. The lateral stiffener rod **345**A provides upper structural support to the flexible chair seat **335** when the collapsible chair **300** is in a deployed state (e.g., **100**A, FIG. **1**). The lateral stiffener rod **345**A is resting in a top pocket **350** of the flexible chair seat **335**. The top pocket **350** extends laterally across the top of the flexible chair seat **335**. In the state indicated by reference number **345**A, the lateral stiffener rod is retained in the top pocket **350**. In the state indicated by reference number **345**B, the lateral stiffener rod is entering/exiting the top pocket through a top corner aperture **355**. Accordingly, the lateral stiffener rod **345**A/**345**B may be selectively retained within the top pocket **350**, such that the lateral stiffener rod, in state **345**A, provides top structural support to the collapsible chair **300**, and, in state **345**B, may be removed from the top pocket **350** and portably stored within a stowage bag.

As shown in FIG. **3**B, side straps **360**A, **360**B may be used to provide additional reinforcing support to the flexible chair seat **335** when the lateral stiffener rod **345**A is retained in the top pocket **350**. For example, the lateral stiffener rod **345**A may create outward forces on the two top corners of the flexible chair seat **335** as it provides top lateral support to the flexible chair seat **335**. Such forces may create significant wear on the top corners of the flexible chair seat **335**. To mitigate this wear, side straps **360**A, **360**B may be stitched to the top side corners of the flexible chair seat **335**, and then attached (e.g., via hook and loop fasteners) to the areas where the lateral stiffener rod **345**A creates outward forces on the top corners of the flexible chair seat **335**.

Located on a bottom side of the flexible chair seat **335** is an underquilt **365**. The underquilt **365** may be releasably coupled (e.g., attached via, for example, clips or hook and loop fasteners) to the flexible chair seat **335**. The underquilt **365** may advantageously provide bottom thermal insulation, operate to trap heat, and/or mitigate cold airflow for a user when the user is sitting in the collapsible chair **300**.

In FIG. **3**B, the collapsible chair **300** includes a back strap **370**. The back strap **370** may be adjusted in length to add or relieve lateral tension to the back side of the flexible chair seat **335**. For example, a small, short, and lightweight user may desire to shorten the length of the back strap **370** to adequately tailor the tension in the back of the flexible chair seat **335**, while a tall and heavyweight user may desire to lengthen the length of the back strap **370** to adequately tailor the tension in the back of the flexible chair seat **335**.

In FIG. **3**B, the collapsible chair **300** includes a stowage bag **372**. The stowage bag **372** may perform the dual functions of (1) stowing the various components of the collapsible chair **300** in a collapsed state (e.g., **100**C, FIG. **2**A), and (2) provide bottom support for the collapsible chair **300** in a deployed state (e.g., **100**A, FIG. **1**). For example, the stowage bag **372** may releasably couple (e.g., via tie strings) to the mechanical junctions **330**. When a user sits in the collapsible chair **300**, they may press down on the stowage bag **372**, increasing the tension in the stowage bag **372**. Accordingly, the stowage bag **372** may provide additional bottom support for the collapsible chair **300**. Alternatively, the stowage bag **372**A may be used as a support under the feet as a footprint for snow. For example, the stowage bag may be turned inside out and attached to the feet **310**, **315** adjacent to the ground/snow to advantageously act as a snowshoe (e.g., a "footprint" or "ground sheet"). in deep snow. In various embodiments, the stowage bag may be clipped on to the any of the gear loops **340** for use as, for example, a pocket.

FIG. **3**C depicts front and cross-sectional views for an exemplary top pocket and top lateral stiffener rod for providing structural support to the top of an exemplary collapsible chair. A top right section **375** (also shown in FIG. **3**B) of the collapsible chair **300** is shown in greater detail in FIG. **3**C. In some examples, the top left section of the collapsible chair **300** is a mirror image of the top right section **375**.

A top right section **375** includes a retained lateral stiffener rod **345**A. The retained lateral stiffener rod **345**A may transition to an entering/exiting lateral stiffener rod **345**B. The lateral stiffener rod **345**A, **345**B is shown within the top lateral pocket **350** of the flexible chair seat **335**. The top right section **375** includes a first stitching **380**A and a second stitching **380**B. The first and section stitchings **380**A, **380**B may define a top pocket section **385**A and a bottom pocket section **385**B of the top pocket **350**. In some examples, the top pocket section **385**A may be referred to as a "corner capture pocket." The first stitching **380**A may extend along a limited top lateral distance of the top right section **375**, while the second stitching **380**B may extend along substantially the entire top lateral distance of the flexible chair seat **335**. The retained lateral stiffener rod **345**A may be retained within a top pocket section **385**A of the top pocket **350** by the first stitching **380**A. The bottom boundary of the top pocket **350** may be defined by the second stitching **380**B. Two different cross-sectional views of the top right section **375** are also shown in FIG. **3**C, and identified by the references A-A and B-B. The top right section **375** may further include side stitching to close off the sides of the top right section **375** (except for the top corner aperture **355**).

In an exemplary illustration, a hiking user unpacks the collapsible chair **300** in a collapsed state (e.g., **100**C, FIG. **2**A) from the stowage bag. The user then assembles the collapsible chair **300** into a deployed state (e.g., **100**A, FIG. **1**) at a rest spot. After the flexible chair seat **335** has been coupled to the chair support structure (see, e.g., FIG. **2**G), a user may take the lateral stiffener rod and insert it into the top corner aperture **355**. The lateral stiffener rod **345**B may then lie in the bottom pocket section **385**B of the top pocket **350**. A user may then push the lateral stiffener rod **345**B up

into the top pocket section **385**A to capture the lateral stiffener rod in the top pocket section **385**A, thus transitioning the lateral stiffener rod from state **345**B to **345**A (e.g., a "retained" state). In the retained state **345**A, the lateral stiffener rod may be retaining in the top pocket **350** and provide top structural support for a user while they are sitting in the collapsible chair **300**. When a user is ready to leave the rest spot and pack up the collapsible chair **300**, the user removes the lateral stiffener rod from the top pocket section **385**A and moves the lateral stiffener rod to the bottom pocket section **385**B, thus transitioning the lateral stiffener rod from state **345**A to **345**B. The user then removes the lateral stiffener rod from the bottom pocket section **385**B of the top pocket **350**. Lastly, the user transitions the collapsible chair **300** to a collapsed state and stores the various components in a stowage bag, so the user can continue on their hike.

In various examples, the first and second stitchings **380**A, **380**B may instead be (heat-)bonded sections of the flexible chair seat **335**. For example, lateral lengths of the top pocket **350** may be (partially) fused together to create top and bottom pocket sections **385**A, **385**B of the top pocket **350**. In some embodiments, the first and second stitchings **380**A, **380**B may instead be adhesives, such that lateral lengths of the top pocket **350** may be (partially) glued together to create top and bottom pocket sections **385**A, **385**B of the top pocket **350**.

In some examples, the lateral stiffener rod **345**A, **345**B may be collapsible. For example, the lateral stiffener rod may include a first and second section which are releasably and/or shock-cord-coupled to one another (e.g., similar to the lateral support rod **120**). Accordingly, the lateral stiffener rod may collapse to a fraction of its maximum length, advantageously allowing it to be stored in the stowage bag along with the rest of the collapsible components of the collapsible chair **300**.

FIGS. **4**A and **4**B depict various views of an exemplary collapsible chair detailing exemplary pockets and exemplary mechanical junctions. A collapsible chair **400** includes top pockets **405** of a flexible chair seat **410**. The top pockets **405** are configured to receive the distal ends of associated poles **415**, such that the poles **415** supports the flexible chair seat **410** when the collapsible chair **400** is in a deployed state (e.g., FIG. **1**, **100**A). The front pockets **420** of the flexible chair seat **410** are configured to receive distal ends of associated front chair support rods **425**, such that the front chair support rods **425** support the flexible chair seat **410** when the collapsible chair **400** is in a deployed state (e.g., FIG. **1**, **100**A). Hook and loop fastener straps **405**A are located at the top pockets **405** and may provide increased durability and structural support for the top pocket **405**.

The collapsible chair **400** includes a pair of mechanical junctions **430**. As shown in the exemplary embodiment of FIG. **4**B, each mechanical junction **430** has a front bottom end **430**A, a back bottom end **430**B, a back top end **430**C, a front top end **430**D, and a side end **430**E. The front bottom end **430**A and back top end **430**C releasably couple (e.g., slidingly) with the pole **415**. The back bottom end **430**B couples with a back leg **435**. The front top end **430**D couples with a front chair support rod **425**. A side end **430**E couples, with a collapsible lateral rod **440**. In this exemplary depiction, at least some of the ends of the mechanical junctions **430** are flared, which may advantageously provide reinforced support and more resilient (e.g., fracture/crack resistant) ends of the mechanical junction **430**.

The mechanical junction **430** includes a locking mechanism **445** that locks the pole **415** into place relative to the mechanical junction **430**. In this exemplary embodiment, the locking mechanism **445** is a collar clamp lock. The collar clamp lock **445** provides a clamping force to lockingly clamp the pole **415** to the mechanical junction **430**. The locking mechanism **445** may be selectively locked/unlocked by a user to retain or remove the pole **415** from the mechanical junction **430**. In some examples, the locking mechanism **445** may be a pin lock (e.g., cotter).

Also depicted in FIG. **4**A is a stowage bag **450**. The stowage bag **372** may perform the dual functions of (1) stowing the various components of the collapsible chair **400** in a collapsed state (e.g., **100**C, FIG. **2**A), and (2) provide bottom support for the collapsible chair **400** in a deployed state (e.g., **100**A, FIG. **1**). For example, the stowage bag **450** may releasably couple (e.g., via tie strings) to the poles **415** and the front chair support rods **425**. When a user sits in the collapsible chair **400**, they may press down on the stowage bag **450**, increasing the tension in the stowage bag **450**. Accordingly, the stowage bag **450** may provide additional bottom support for the collapsible chair **400**.

FIG. **5** depicts a front-side view of an exemplary mechanical junction with a locking mechanism. The mechanical junction **500** may be, for example, the mechanical junction **130** shown in FIGS. **1** and **2**A-G. The mechanical junction **500** has a front bottom end **505**A, a back bottom end **505**B, a back top end **505**C, a front top end **505**D, and a side end **505**E.

The mechanical junction **500** includes a locking mechanism **510** that may selectively lock a rod or pole into place relative to the mechanical junction **500**. In this exemplary embodiment, the locking mechanism **510** is a collar clamp lock. In some embodiments, the locking mechanism **510** may be a quick-release lock.

The mechanical junction **500** includes a radial slot **515** located proximate to the locking mechanism **510**. The radial slot **515** may advantageously facilitate the locking compression of the locking mechanism **510** by allowing a portion of the back top end **505**C to bend inward to frictionally engage a rod or pole. The radial slot **515** may help to reduce wear on the back top end **505**C.

The mechanical junction **500** includes a hole **525** in the side end **505**E. A fastener (e.g., blind rivet) may be inserted into the hole and through an associated hole in an end of the collapsible lateral rod (e.g., **120**, FIG. **1**). The fastener may fixedly couple an end of the collapsible lateral rod to the side end **505**E of the mechanical junction.

The mechanical junction **500** may optionally include an internal sleeve extending through the front bottom end **505**A and back top end **505**C. The internal sleeve may, for example, be the internal sleeve located in the bottom left area of page 42 of the drawings of U.S. Provisional Application Ser. No. 62/620,305, titled "Muhl and Capra Chairs," filed by Robert Graybill, on Jan. 22, 2018, the entire contents of which are incorporated herein by reference. The internal sleeve may enclose a pole. When the locking mechanism **510** is tightened to a locked position, the internal sleeve may compressingly engage the pole to provide added (static) frictional force to retain a pole in a fixed position relative to the mechanical junction **500**.

The mechanical junction **500** includes a keyed slot **520** that may complement a key on a pole. The keyed slot **520** may advantageously aid in properly aligning the pole in the front bottom end **505**A. The keyed slot **520** may, for example, be used to clock the position of the sleeve adapter (e.g., the internal sleeve mentioned in the previous para-

graph). In some embodiments, the keyed slot may be used for various other accessories (e.g., a MUHL-to-CAPRA conversion leg adapter).

In some examples, an exemplary mechanical junction may not have a locking mechanism. For example, the mechanical junction may be the mechanical junction shown in page 38 of the drawings of U.S. Provisional Application Ser. No. 62/620,305. A mechanical junction without a locking mechanism may be used as the mechanical junction **330** shown in FIGS. **3**A-B.

The angles between the different ends of the mechanical junction **500** may be defined as follows: θ_1=an angle between the back bottom end **505**B and the front top end **505**D may be about 135, 140, 145, 150, 155, 160, 165, 170, 175, or about 180 degrees or more; θ_2=an angle between the front bottom end **505**A and the back top end **505**C may be about 135, 145, 155, 165, 175, 177, 179, 180, 181, 183, or about 185 degrees or more; θ_3=an angle between the back top end **505**C and the side end **505**E may be about 70, 80, 85, 87, 89, 90, 91, 93, 95, 100, or about 110 degrees or more.

FIGS. **6**A and **6**B depict perspective views of an exemplary foot accessory for a chair leg. A chair leg **600** includes a foot **605**. The chair leg **600** may, in some examples, be the chair leg **110** in FIG. **1**, the pole **115** in FIG. **1**, the leg **310** in FIG. **3**A-B, or the leg **315** in FIG. **3**A-B. The foot **605** may couple to a foot accessory **610**. For example, the foot accessory **610** may include a hole **615** having an inner surface configured to frictionally engage the foot **605**, such that the foot accessory **610** is coupled with a distal end of the foot **605**. In some examples, the foot accessory **610** may be a releasable padded foot. The foot **605** and foot accessory **610** may form a two-piece foot, where the foot accessory **610** can slip over foot **605**. The foot accessory **610** may be removed from the foot **605** to reduce weight for backpacking. The foot accessory **610** may be added the foot **605** when deploying the collapsible chair on a smooth floor (e.g., hardwood floor). In various examples, the foot accessory **610** may be formed of a (hard) rubber material.

FIG. **7** depicts a plan view of an exemplary trapezoidal footprint of an exemplary collapsible chair. A trapezoidal footprint **700** may be created when a deployed collapsible chair (e.g., collapsible chairs **105**, **300**, **400**) is placed on a flat surface. For example, the pair of poles **115** or pair of front legs **315** may correspond to top two vertices **700**A, **700**B of the trapezoidal footprint **700**, while the pair of back legs **110**, **310** may correspond to bottom two vertices **700**C, **700**D of the trapezoidal footprint **700**. The trapezoidal footprint **700** may advantageously provide highly stable support points for a collapsible chair that may allow the chair to be substantially tip-resistant.

FIGS. **8**A, **8**B, **8**C, **8**D, **8**E, **8**F, and **8**G depict various views of an exemplary collapsible chair. FIG. **8**A is a front perspective view of an exemplary collapsible chair. FIG. **8**B is a front elevational view of an exemplary collapsible chair. FIG. **8**C is a back elevational view of an exemplary collapsible chair. FIG. **8**D is a top elevational view of an exemplary collapsible chair. FIG. **8**E is a bottom elevational view of an exemplary collapsible chair. FIG. **8**F is a right-side elevational view of an exemplary collapsible chair. FIG. **8**G is a left-side elevational view of an exemplary collapsible chair.

FIG. **9** depicts a perspective view of an exemplary conversion leg. A conversion leg **900** may be used as a substitute for a pole **115** in a collapsible chair **100**. The conversion leg **900** includes three segments **905**A, **905**B, and **905**C. In some examples, each segment **905**A, **905**B, and **905**C may be an aluminum tube. Each segment **905**A, **905**B, and **905**C is shock-cord-coupled with an adjacent segment. As such, two of the conversion legs **900** may be advantageously used with the collapsible chair **100** and then collapsed and stored in the stowage bag **140**. The conversion leg **900** includes a stop collar **920** with a keyed detail. The keyed detail of the stop collar **920** may mate with the keyed slow **520** of the mechanical junction **500**, which may, for example, hold the conversion leg **900** in a fixed position relative to the mechanical junction **500** (when coupled). The conversion leg **900** includes a removable cork or handle **915**. The removable cork/handle **915** may be a hard foam handle. The removable cork/handle **915** may include at a distal end an injection molded tip that interfaces with the lateral stiffener rod **345**A, **345**B in the fabric seat back **335**.

Although various embodiments have been described with reference to the Figures, other embodiments are possible. For example, the mechanical junction may be formed of a hard and strong material (e.g., steel, aluminum, titanium, injection molded nylons, or composite materials). Various rods may be formed of a lightweight and hard material (e.g., aluminum, titanium, or composite materials). The flexible chair seat may be formed of a cloth or synthetic material (e.g., cotton, nylon, or polyester). In some examples, the flexible chair seat may be formed of a lightweight and strong material (e.g., ripstop nylon fabric, cuben fibers, or polyethylene).

In some examples, the collapsible chair may weight a little as 1 pound (e.g., MUHL chair **100**) or 2 pounds (e.g., CAPRA chair **300**), which may advantageously allow for high/lightweight portability for a hiking or trekking user. In some examples, the mechanical junctions may function as universal adapters that may couple to a wide variety of (trekking or skiing) poles. In some embodiments, various components may be shock-cord-coupled to one another, which may advantageously prevent some components from being separated (and lost) from other components.

In some examples, various components of collapsible chair may be sold as a kit. For example, the kit may contain the flexible chair seat, the mechanical junctions, the collapsible lateral rod, the back legs, and the front chair support rods, all stored within the stowage bag. The poles may be sold separately. In some examples, the kit may contain the flexible chair seat, the mechanical junctions, the collapsible lateral rod, the back legs, the front legs, the front chair support rods, and the back chair support rods, all stored within the stowage bag. In some examples, a front chair support rod and back chair support rod may be formed of a unitary construction (e.g., a single support rod configured to extend through the mechanical junction).

In various examples, when it is said that a first part (e.g., the back leg **110**) is "shock-cord-coupled" to a second part (e.g., mechanical junction **130**), it may mean that the first part is coupled to the second part via a shock cord connection. In some embodiments, the collapsible lateral rod may be a telescoping rod that allows for the collapsible lateral rod to collapse to a fraction of its maximum length. In various examples, the collapsible lateral rod may releasingly lock (e.g., via a twist lock) to the mechanical junctions.

In some embodiments, a first mechanical junction (**130**) may couple a first end of the collapsible lateral rod (**120**), a first leg (**110**), and a first chair support member (**125**) in fixed positions relative to one another. The first mechanical junction may be adapted to releasably couple with a first pole (**115**). In some examples, a second mechanical junction (**130**) may couple a second end of the collapsible lateral rod (**120**), a second leg (**110**), and a second chair support member (**125**) in fixed positions relative to one another. The

second mechanical junction may be adapted to releasably couple with a second pole (**115**).

In some examples, the Capra-chair **300** may have features depicted with the Muhl-chair **100** (e.g., locking mechanisms **150**). In various examples, the Muhl-chair **100** may have features depicted with the Capra-chair **300** (e.g., top pocket **350**, lateral stiffener rod **345**A/**345**B, underquilt **365**, back strap **370**, under stowage bag **372**).

A number of implementations have been described. Nevertheless, it will be understood that various modification may be made. For example, advantageous results may be achieved if the steps of the disclosed techniques were performed in a different sequence, or if components of the disclosed systems were combined in a different manner, or if the components were supplemented with other components. Accordingly, other implementations are within the scope of the following claims.

What is claimed is:

1. A collapsible chair (**100**) comprising:

a collapsible lateral rod (**120**) comprising a first end and a second end;

a first mechanical junction (**130**) adapted to couple with the first end of the collapsible lateral rod (**120**), and adapted to releasably couple with a first base support structure component (**115**) that extends collinearly through the first mechanical junction;

a second mechanical junction (**130**) adapted to couple with the second end of the collapsible lateral rod (**120**), and adapted to releasably couple with a second base support structure component (**115**) that extends collinearly through the second mechanical junction;

first and second legs (**110**, **110**) releasably coupled to the first and second mechanical junctions (**130**, **130**), respectively;

[a**]** first and second front chair support members (**125**, **125**) releasably coupled to the first and second mechanical junctions (**130**, **130**), respectively; and,

a flexible chair seat (**135**) comprising a front right section, a front left section, a top right section, and a top left section,

wherein when the first and second base support structure components (**115**, **115**) are respectively coupled with the first and second mechanical junctions (**130**, **130**):

the first and second base support structure components (**115**, **115**) function as third and fourth legs, respectively, of the collapsible chair (**100**), and,

the front right section is adapted to releasably couple with the first front chair support member (**125**) and the front left section is adapted to releasably couple with the second front chair support member (**125**).

2. The collapsible chair (**100**) of claim **1****[**, further comprising a flexible chair seat (**135**)**]**, wherein when the collapsible chair (**100**) is in a deployed state (**100**E), a user seated in the flexible chair seat (**135**) creates a load path that applies a coaxial load into the first and second base support structure components (**115**).

3. The collapsible chair (**100**) of claim **2**, wherein the coaxial load extends collinearly throughout the first and second mechanical junctions (**130**, **130**) and the first and second base support structure components (**115**, **115**).

4. The collapsible chair (**100**) of claim **3**, wherein the load path results in an alignment that reduces a 3-point bending of the first and second base support structure components (**115**, **115**).

5. The collapsible chair (**100**) of claim **1**, the first and second mechanical junctions (**130**, **130**) further comprise respective first and second apertures, such that when the first and second base support structure components (**115**, **115**) are respectively coupled with the first and second mechanical junctions (**130**, **130**), the first base support structure component (**115**) extends through the first mechanical junction (**130**) via the first aperture, and the second base support structure component (**115**) extends through the second mechanical junction (**130**) via the second aperture.

[6. The collapsible chair (**100**) of claim **1**, wherein the collapsible lateral rod (**120**) further comprises a first rod section releasably coupled to a second rod section.**]**

7. The collapsible chair (**100**) of claim **1**, wherein the first and second ends of the collapsible lateral rod (**120**) are fixedly coupled to the first and second mechanical junctions (**130**, **130**), respectively.

8. The collapsible chair (**100**) of claim **1**, wherein

the first leg (**110**) is shock-cord-coupled to the first mechanical junction (**130**), the first front chair support member (**125**) is shock-cord-coupled to the first mechanical junction (**130**), and the second front chair support member (**125**) is shock-cord-coupled to the second mechanical junction (**130**).

9. The collapsible chair (**100**) of claim **1**, wherein when the collapsible chair (**100**) is in a deployed state (**100**A) suitable for seating a person:

the collapsible lateral rod (**120**) and the first base support structure component (**115**) define a first angle (θ_3) between about 80 and about 100 degrees, and,

the collapsible lateral rod (**120**) and the second base support structure component (**115**) define a second angle (θ_3) between about 80 and about 100 degrees.

10. The collapsible chair (**100**) of claim **1**, wherein when the collapsible chair (**100**) is in a deployed state (**100**A) suitable for seating a person, a footprint of the first, second, third, and fourth legs (**110**, **110**, **115**, **115**) define a trapezoidal footprint (**700**).

11. A collapsible chair (**100**) comprising:

a *coaxially slidingly assembled* collapsible lateral rod (**120**) comprising a first end and a second end;

a first mechanical junction (**130**) adapted to couple with the first end of the collapsible lateral rod (**120**), and adapted to releasably couple with a first base support structure component (**115**);

a second mechanical junction (**130**) adapted to couple with the second end of the collapsible lateral rod (**120**), and adapted to releasably couple with a second base support structure component (**115**);

first and second legs (**110**, **110**) releasably coupled to the first and second mechanical junctions (**130**, **130**), respectively;

[a**]** first and second front chair support members (**125**, **125**) releasably coupled to the first and second mechanical junctions (**130**, **130**), respectively; and,

a flexible seat (**135**) comprising a front right section and a front left section,

wherein when the first and second base support structure components (**115**, **115**) are respectively coupled with the first and second mechanical junctions (**130**, **130**):

the first and second base support structure components (**115**, **115**) function as third and fourth legs, respectively, of the collapsible chair (**100**), and,

the front right section is adapted to releasably couple with the first front chair support member (**125**) and the front left section is adapted to releasably couple with the second front chair support member (**125**).

12. The collapsible chair (**100**) of claim **11****[**, further comprising a flexible seat (**135**)**]**, wherein when the collapsible chair (**100**) is in a deployed state (**100**E), a user seated

in the flexible seat (**135**) creates a load path that applies a coaxial load into the first and second base support structure components (**115**).

13. The collapsible chair (**100**) of claim **12**, wherein the coaxial load extends collinearly throughout the first and second mechanical junctions (**130**, **130**) and the first and second base support structure components (**115**, **115**).

[14. The collapsible chair (**100**) of claim **11**, wherein the load path results in an alignment that reduces a 3-point bending of the first and second base support structure components (**115**, **115**).**]**

15. The collapsible chair (**100**) of claim **11**, wherein when collapsible chair (**100**) is in a deployed state (**100**A) suitable for seating a person:

the first leg (**110**) and the first front chair support member (**125**) define a first angle (θ_1) between about 135 and about 180 degrees, and,

the second leg (**110**) and the second front chair support member (**125**) define a second angle (θ_1) between about 135 and about 180 degrees.

16. The collapsible chair (**100**) of claim **11**, wherein when the collapsible chair (**100**) is in a deployed state (**100**A) suitable for seating a person:

the collapsible lateral rod (**120**) and the first base support structure component (**115**) define a first angle (θ_3) between about 80 and about 100 degrees, and,

the collapsible lateral rod (**120**) and the second base support structure component (**115**) define a second angle (θ_3) between about 80 and about 100 degrees.

17. A collapsible chair (**100**) comprising:

a collapsible lateral rod (**120**) comprising a first end and a second end;

first and second legs (**110**, **110**);

a first and second front chair support members (**125**, **125**);

a flexible chair seat (**135**) comprising a front right section, a front left section, a top right section, and a top left section; and,

a first means for coupling the first end of the collapsible lateral rod (**120**), the first leg (**110**), and the first chair support member (**125**) in fixed positions relative to one another, the first means for coupling adapted to releasably couple with a third leg (**115**) of the collapsible chair and include a load path that resists an axial compression of the third leg;

a second means for coupling the second end of the collapsible lateral rod (**120**), the second leg (**110**), and the second chair support member (**125**) in fixed positions relative to one another, the second means for coupling adapted to releasably couple with a fourth leg (**115**) of the collapsible chair and include a load path that resists an axial compression of the fourth leg;

wherein the third and fourth legs (**115**, **115**) are respectively coupled with the first and second means for coupling and extend collinearly therethrough,

the front right section is adapted to releasably couple with the first front chair support member (**125**) and the front left section is adapted to releasably couple with the second front chair support member (**125**).

18. The collapsible chair (**100**) of claim **17**, wherein the first leg (**110**) is shock-cord-coupled to the first means for coupling, the second leg (**110**) is shock-cord-coupled to the second means for coupling, the first front chair support member (**125**) is shock-cord-coupled to the first means for coupling, and the second front chair support member (**125**) is shock-cord-coupled to the second means for coupling.

19. The collapsible chair (**100**) of claim **17**, wherein when the collapsible chair (**100**) is in a deployed state (**100**A) suitable for seating a person:

the first leg (**110**) and the first front chair support member (**125**) define a first angle (θ_1) between about 135 and about 180 degrees, and,

the second leg (**110**) and the second front chair support member (**125**) define a second angle (θ_1) between about 135 and about 180 degrees.

20. The collapsible chair (**100**) of claim **17**, wherein when the collapsible chair (**100**) is in a deployed state (**100**A) suitable for seating a person:

the collapsible lateral rod (**120**) and the third leg (**115**) define a first angle (θ_3) between about 80 and about 100 degrees, and,

the collapsible lateral rod (**120**) and the fourth leg (**115**) define a second angle (θ_3) between about 80 and about 100 degrees.

21. A collapsible chair comprising:

a flexible seat comprising a front section and a back section; and,

at least one hub configured to mechanically and removably couple to a plurality of chair support members comprising at least a portion of a trekking pole, wherein the trekking pole comprises a handle, a tip, and a plurality of axially collapsible portions, the at least one hub configured such that:

when the plurality of chair support members are mechanically and removably coupled to the at least one hub, including to an end of the at least a portion of the trekking pole,

when a first at least one of the plurality of chair support members is releasably coupled to the front section, and

when a second at least one of the plurality of chair support members is releasably coupled to the back section,

then the flexible seat is supported, in a deployed state for seating a person, by the at least one hub and the plurality of chair support members.

22. The collapsible chair of claim 21, wherein at least the portion of the trekking pole comprises a handle of the trekking pole.

23. The collapsible chair of claim 21, wherein an entirety of the trekking pole is used to support the flexible seat.

24. The collapsible chair of claim 21, wherein the at least one hub comprises a first hub and a second hub and, in a deployed mode, the first hub is coupled to a first end of a lateral support member and the second hub is coupled to a second end of the lateral support member.

25. The collapsible chair of claim 21, wherein the at least one hub is further configured to couple to a plurality of legs in the deployed state.

26. A collapsible chair comprising:

a frame comprising a first chair support member and a second chair support member, each having a first end and a second end;

a lateral stiffener rod having a first end and a second end; and,

a flexible seat having a front portion and a back portion comprising a first pocket configured to receive the lateral stiffener rod, wherein the back portion is configured to releasably couple to the first end of the first chair support member and of the second chair support member,

wherein, in a deployed mode, the lateral stiffener rod is releasably and entirely disposed in the first pocket and extends laterally across a top of the flexible seat such

that the first end of the lateral stiffener rod is positioned above the first end of the first chair support member and the second end of the lateral stiffener rod is positioned above the first end of the second chair support member.

27. The collapsible chair of claim 26, further comprising:

a first mechanical joint coupled to the first chair support member; and,

a second mechanical joint coupled to the second chair support member.

28. The collapsible chair of claim 26, wherein at least one of the first chair support member and the second chair support member comprises at least a first segment of a trekking pole.

29. The collapsible chair of claim 26, wherein the first pocket comprises:

an aperture configured such that the lateral stiffener rod may be selectively disposed in the first pocket; and,

a first seam defining a capture pocket at an end of the first pocket such that, when the lateral stiffener rod is disposed in the first pocket through the aperture and the first end of the lateral stiffener rod is operated into the capture pocket, then the lateral stiffener rod is retained in the first pocket at least by the first seam.

30. A portable chair comprising:

a frame comprising a plurality of chair support members; and,

a flexible seat comprising:

a front portion and a back portion;

a first side cutout area and a second side cutout area at least partially defining:

a seat portion extending from the front portion to the back portion;

a first side panel extending from the front portion to the back portion and to a first upper side of the seat portion; and,

a second side panel extending from the front portion to the back portion and to a second upper side of the seat portion opposite the first upper side; and,

a lower portion of the seat portion, the lower portion being free of attachment to the first side panel and the second side panel such that each cutout area comprises an aperture bounded by the corresponding side panel and the lower portion,

wherein, in a deployed mode, the plurality of chair support members are coupled to the front portion and the back portion of the flexible seat such that the seat portion, the first side panel, and the second side panel cooperate to support a person sitting in the seat portion such that, in response to a force applied by the person sitting in the seat portion:

the lower portion of the seat portion conforms to a hip region of the person separately from the first side panel and the second side panel, and

the first side panel and the second side panel cooperate with the seat portion to support a lumbar region of the person.

31. The portable chair of claim 30, the frame comprising a collapsible frame.

32. The collapsible chair of claim 21, wherein, when the flexible seat is supported in the deployed state, the flexible seat is removably coupled to the plurality of chair support members.

33. The collapsible chair of claim 32, wherein, in the deployed state, the at least a portion of the trekking pole extends from the at least one hub to the flexible seat.

34. The collapsible chair of claim 21, wherein, in the deployed state, the plurality of chair support members are removably coupled to the at least one hub.

35. The collapsible chair of claim 21, wherein the axially collapsible portions of the trekking pole are separable.

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