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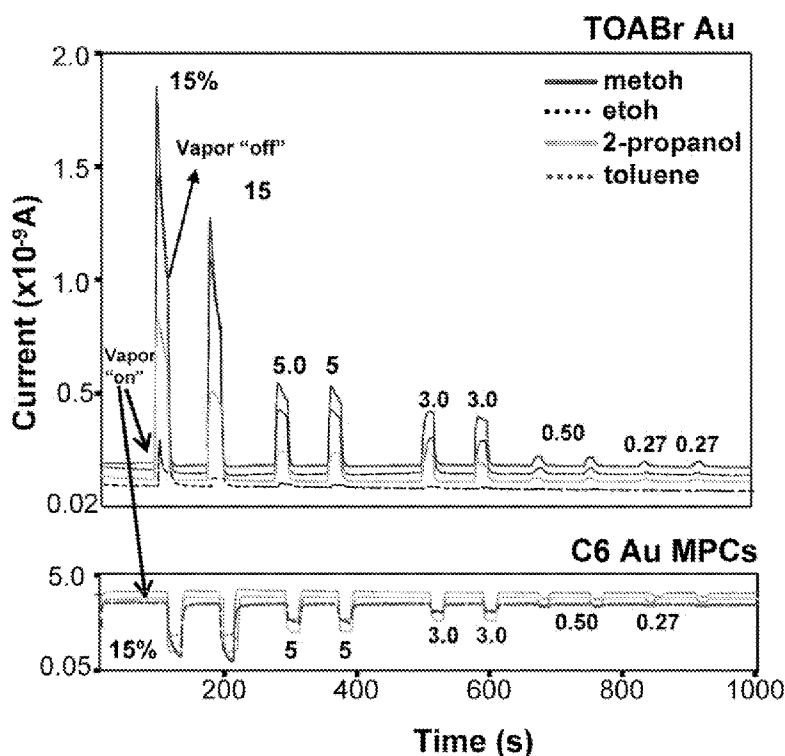


FIGURE 1

(57) Abstract: The presently-dis-
closed subject matter provides
sensors and methods for detecting
volatile organic compounds (VOCs)
by determining the conductivity of
a chemiresistant film upon exposure
to VOCs, including for example
chemiresistant films comprised
of surfactant-coated metal alloy
nanoparticles.



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DESCRIPTION

CHEMICAL SENSORS FOR DETECTING VOLATILE ORGANIC
COMPOUNDS AND METHODS OF USE

5

RELATED APPLICATIONS

The presently-disclosed subject matter claims the benefit of U.S. Provisional Patent Application Serial No. 60/952,125, filed July 26, 2007; the disclosure of which is incorporated herein by reference in its entirety.

10

GOVERNMENT INTEREST

Subject matter described herein was made with U.S. Government support under Grant Number CHE0518561 awarded by the National Science Foundation. The government has certain rights in the described subject matter.

15

TECHNICAL FIELD

The presently-disclosed subject matter relates to sensors and methods for detecting volatile organic compounds. In particular, the presently-disclosed subject matter relates to sensors and methods for detecting volatile organic compounds wherein the conductivity of a chemiresistant film is increased upon exposure to volatile organic compounds.

20

BACKGROUND AND GENERAL CONSIDERATIONS

Sensing of volatile organic compounds (VOCs) is widely required in a number of applications that range from medicine to environmental pollution. For example, in medical diagnosis, air exhaled by patients may be used to indicate lung cancer by the levels of various VOCs. Further, the presence of uncontrolled diabetes can be indicated by a sweet odor that is due to excess acetone vapor in the breath [1]. With regard to environmental issues, such as the global increase in ozone (O₃) and other photochemical oxidants, many of these issues are related to VOCs-Nitric Oxide (NO_x) levels, as well as levels of other air pollutants. Ozone is a source of hydroxyl (OH) radicals which react rapidly with most air pollutants (NO_x, SO_x, CO, etc.), leading to the formation of VOCs that are linked to air contaminants [2]. Further, some polycyclic aromatic

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hydrocarbons (PAHs) are carcinogenic VOCs generated by incomplete combustion of mobile sources, electricity generating power plants, and coal combustion. Also, emissions indirectly linked to VOCs correspond to particulate matter (PM), which coexists in a mixture with sulfates, nitrates and organics to
5 form VOCs [2].

Terrorism is associated with the use of explosives and chemical or biological warfare agents. In the area of homeland security, detection of explosive vapors, including vapors of volatile organic compounds, is desirable in airports, underground transportation, and other susceptible areas. In
10 particular, significant attention is being paid to chemical warfare agents such as organophosphates [3]. As such, responding to a chemical or biological attack requires the ability to rapidly detect the agents, including VOCs that may be present.

In concerns of public safety, detection and quantification of ethanol vapors in breath (breathalyzers) is required for drivers under the influence of alcohol [4,5]. Breath and blood alcohol concentrations are linearly correlated in
15 a partition ratio of 2000 and breath and blood alcohol content are relative to the degree of alcohol intoxication. For instance, levels of intoxication are legally considered to be between 0.5-1.0 g.L⁻¹ in blood, which corresponds to 0.25 to
20 0.5 mg.L⁻¹ in breath (130-266 ppm v/v) [5]. Sensing ethanol is also widely required in fermentation and distillation, either for process control or for avoiding prolonged alcohol exposure.

Other aspects of detecting VOCs are related to new forms of energy production and involve the detection of methanol in direct methanol fuel cells
25 (DMFC) [6]. Lately, vapor-fed fuel cells are gaining more attention due to some advantages over liquid-fed DMFC. Accordingly, detection of methanol vapor is important for controlling the vapor mixture (methanol + water) flow concentration in order to achieve optimal fuel cell operation.

Electronic noses (e-noses) are electronic devices capable of detecting
30 gas and vapor analytes [4,7-11]. The e-noses typically use a sensor array to discriminate different analytes in a way that mimics the olfactory system in humans and animals. However, the sensitivity and discrimination among different analytes, especially in complex samples, still requires improvements to

compete with techniques like gas chromatography/mass spectrometry (GC/MS). Different transducers used in e-noses include piezoelectric [12-18], surface plasmon resonance (SPR) [19], fluorescence-based [16,20,123], and chemiresistive sensors. In the family of chemiresistors, metal-oxides [7,22,23],
5 carbon-black polymers [8], carbon nanotubes (CNTs) [24], nanorods [23,25-44], and gold (Au) nanoparticles [24-38,45-48] have been reported.

Films of Au monolayer-protected clusters (MPCs) have been used for VOC detection due to their ease of fabrication, low power consumption, and the ability to tailor the surface properties to alter the response to different vapors,
10 which can then discriminate between analytes in an array format [49]. For example, a dual-chemiresistor GC based on Au MPC films for detection of low vapor concentrations ranging from 0.1 to 24 ppm has been used [37], and functionalized Au nanoparticles with OH-terminal ligands have been used to improve the affinity and sensitivity towards polar vapors [43]. These devices
15 have detected ethanol at 10-20 ppm, while others using Au nanoparticles with other ligands reported a lowest detection limit (LOD) for methanol of 620 ppm [38]. Another report on vapor sensing with MPCs showed a LOD for toluene of 2.7 ppm that was obtained through current conversion, filtering, and rectification [41].

20 Accordingly, there remains a need in the art for improved sensors and methods for detecting VOCs. In particular, there is a need for more sensitive and selective sensors and methods for detecting VOCs that are capable of high sensitivity, fast response, reproducibility, and stability.

25 SUMMARY

This Summary lists several embodiments of the presently-disclosed subject matter, and in many cases lists variations and permutations of these embodiments. This Summary is merely exemplary of the numerous and varied
30 embodiments. Mention of one or more representative features of a given embodiment is likewise exemplary. Such an embodiment can typically exist with or without the feature(s) mentioned; likewise, those features can be applied to other embodiments of the presently-disclosed subject matter, whether listed

in this Summary or not. To avoid excessive repetition, this Summary does not list or suggest all possible combinations of such features.

In some embodiments of the presently-disclosed subject matter, a sensor for detecting a volatile organic compound (VOC) is provided. In some
5 embodiments, the sensor comprises an electrically insulating support; at least two electrodes positioned at a distance from one another and affixed to the support; and, a chemiresistant film deposited at least between the electrodes and comprising surfactant-coated metal alloy nanoparticles, wherein the surfactant is a compound of Formula (I): $[\text{CH}_3(\text{CR}_1\text{R}_2)_n]_4\text{NR}_3$; where n is an
10 integer from 3 to 15; R_1 and R_2 are each independently selected from the group consisting of H, alkyl, or substituted alkyl; and R_3 is selected from the group consisting of Cl^- , I^- , NO_3^- , SO_4^{2-} , ClO_4^{2-} , and PF_6^- ; and wherein conductivity of the chemiresistant film is increased upon exposure to the volatile organic compound. In some embodiments, the surfactant is tetraoctylammonium
15 bromide (TOABr).

In some embodiments of the sensors of presently-disclosed subject matter, the chemiresistant film further comprises alkyl-coated metal alloy nanoparticles. In some embodiments, the alkyl comprises about 6 to about 12 carbons atoms. In some embodiments, the alkyl comprises about six carbon
20 atoms.

In some embodiments of the presently-disclosed subject matter, a sensor for detecting a volatile organic compound is provided, wherein the chemiresistant film comprises alkylthiolate-coated metal alloy nanoparticles and surfactant molecules of Formula (I). In some embodiments, the surfactant
25 molecules are tetraoctylammonium (TOABr) molecules. In some embodiments, the alkylthiolate is a compound of Formula II: $\text{CH}_3-(\text{CR}_1\text{R}_2)_n\text{-S-}$; where n is an integer from 3 to 15, and R_1 and R_2 are each independently selected from the group consisting of H, alkyl, and substituted alkyl. In some embodiments, the alkylthiolate is $\text{C}_6\text{H}_{13}\text{S-}$

30 The presently-disclosed subject matter further provides, in some embodiments, sensors for detecting volatile organic compounds wherein the metal alloy is selected from the group consisting of gold, silver and

combinations thereof. In some embodiments, the metal alloy is selected from the group consisting of gold and gold/silver.

In some embodiments of the sensors of the presently-disclosed subject matter, the chemiresistant film is drop-cast deposited at least between the at
5 least two electrodes. In some embodiments, the chemiresistant film is micro-contact printed at least between the at least two electrodes.

In some embodiments of the presently disclosed subject matter, sensors are provided comprised of a support and electrodes that are inert to a volatile organic compound. In some embodiments, the distance between the
10 electrodes is about 100 nanometers to about 1 millimeter. In some embodiments, the distance between the electrodes is about 23 micrometers.

The presently-disclosed subject matter still further provides, in some embodiments, a method for detecting a VOC in a sample. In some
15 embodiments, the method comprises providing a sensor in accordance with the presently-disclosed subject matter; applying a voltage potential between the at least two electrodes; exposing the sensor to a vapor sample; and, monitoring a change in current between the two electrodes to thereby detect a VOC in the sample. In some embodiments, a method is provided that comprises providing
20 a sensor wherein the chemiresistant film comprises alkylthiolate-coated metal alloy nanoparticles and surfactant molecules, and identifying at least two volatile organic compounds present in a vapor sample. In some embodiments, the surfactant molecules are TOABr molecules. In some embodiments of the methods of the presently-disclosed subject matter, the concentration of the
VOC in the sample is about 20 parts per million to about 150 parts per million.

25 In some embodiments of the sensors and methods of the presently-disclosed subject matter, the volatile organic compound is a compound selected from the group consisting of ethanol, methanol, propanol, acetone, and toluene.

Accordingly, it is an object of the presently-disclosed subject matter to
30 provide sensors and methods for detecting volatile organic compounds. This object is achieved in whole or in part by the presently-disclosed subject matter.

An object of the presently-disclosed subject matter having been stated hereinabove, and which is achieved in whole or in part by the presently-

disclosed subject matter, other objects and advantages will become evident to those of ordinary skill in the art after a study of the following description of the presently-disclosed subject matter, Figures, and non-limiting Examples.

5 BRIEF DESCRIPTION OF THE FIGURES

Figure 1 includes chronoamperometry plots (CA) (current vs. time) for TOABr-coated Au nanoparticles (TOABr Au) exposed to methanol, ethanol, 2-propanol (IPA), and toluene from 15 to 0.27% vapor concentration as indicated, and C₆H₁₃S-coated Au nanoparticle film (C6 Au MPC) exposed to the same
10 concentrations of vapors as above but without methanol .

Figure 2A and 2B are CA plots (current vs. time) for TOABr-coated Au nanoparticles (TOABr Au) exposed to four different vapors at 0.11% and 0.04% vapor concentration as indicated (Figure 2A) and C₆H₁₃S-coated Au nanoparticle film (C6 Au MPCs) exposed to IPA, methanol, and toluene at
15 0.11% vapor concentration in a mixture with N₂ as indicated (Figure 2B).

Figure 3 includes calibration curves showing average percent response versus vapor concentration (0.04 to 15%) for methanol, ethanol, IPA, and toluene for (A) TOABr-coated Au nanoparticles and versus 0.11 to 15% toluene vapor for (B) C₆H₁₃S-coated Au nanoparticle film. The dots represent the
20 average of three devices.

Figures 4A and 4B depict chemiresistive responses for C₆H₁₃S-coated Au nanoparticle film, before (Figure 4A) and after (Figure 4B) addition of TOABr, to ethanol, toluene, and IPA at the indicated concentration.

Figure 5 includes Fourier Transform Infrared (FTIR) spectra for C₆H₁₃S-coated Au nanoparticles (black, dotted-line) vapor-phase exchanged for 24 hrs with mercaptoethanol (continuous line) (Figure 5A); and, cyclic voltammograms (CV) (Figure 5B) and chronoamperometry (CA) plots (Figures 5C and 5D) for
25 selected C₆H₁₃S-coated Au nanoparticle films drop-cast deposited on an electrode device before and after exchange, respectively, and exposed to IPA and toluene vapors at the indicated concentrations.
30

Figure 6 is a schematic representation of a vapor-phase exchange reaction between a C₆H₁₃S-coated Au nanoparticle (C6 Au MPC) and mercaptoethanol ligands.

DETAILED DESCRIPTION

The details of one or more embodiments of the presently-disclosed subject matter are set forth in the accompanying description below. Other features, objects, and advantages of the presently-disclosed subject matter will be apparent from the specification, Figures, and Claims. All publications, patent applications, patents, and other references noted herein are incorporated by reference in their entirety. In case of conflict, the present specification, including definitions, will control.

Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which the presently-disclosed subject matter belongs. Although any methods, devices, and materials similar or equivalent to those described herein can be used in the practice or testing of the presently-disclosed subject matter, representative methods and materials are now described.

Following long-standing patent law convention, the terms “a”, “an”, and “the” refer to “one or more” when used in this application, including the claims. Thus, for example, reference to “a sensor” includes a plurality of such sensors, and so forth.

Unless otherwise indicated, all numbers expressing quantities of ingredients, reaction conditions, and so forth used in the specification and claims are to be understood as being modified in all instances by the term “about”. Accordingly, unless indicated to the contrary, the numerical parameters set forth in this specification and attached claims are approximations that can vary depending upon the desired properties sought to be obtained by the presently-disclosed subject matter.

As used herein, the term “about,” when referring to a value or to an amount of mass, weight, time, volume, concentration or percentage is meant to encompass variations of in some embodiments $\pm 20\%$, in some embodiments $\pm 10\%$, in some embodiments $\pm 5\%$, in some embodiments $\pm 1\%$, in some embodiments $\pm 0.5\%$, and in some embodiments $\pm 0.1\%$ from the specified amount, as such variations are appropriate to perform the disclosed methods.

The presently-disclosed subject matter includes sensors and methods for detecting a volatile organic compound. The term “volatile organic

compound” or “VOC” is used herein to refer to organic compounds whose vapor pressure is sufficiently high such that at room temperature and normal atmospheric pressure the compounds vaporize and enter the surrounding air. VOCs can include, but are not limited to, compounds typically found in organic solvents, certain paint additives, aerosol spray can propellants, fuels (such as gasoline, and kerosene), petroleum distillates, dry cleaning products, as well as various other industrial and consumer products ranging from office supplies to building materials. VOCs are also naturally emitted by a number of plants and trees. Other example of VOCs include, but are not limited to, compounds such as ethanol, methanol, propanol, acetone, toluene, benzene, substituted benzenes, ethylenediamine, formaldehyde, dichloromethane, dichloropropane, chloroform, tetrahydrofuran, diethyl ether, vinyl acetate, tetrachlorethanol, methylchlorosilane, methyl mercury, and nitropropane.

In some embodiments of the presently-disclosed subject matter a sensor for detecting VOCs is provided. In some embodiments, the sensor comprises an electrically insulating support, at least two electrodes positioned at a distance from one another and affixed to the support; and, a chemiresistant film deposited at least between the electrodes and comprising surfactant-coated metal alloy nanoparticles; wherein conductivity of the chemiresistant film is increased upon exposure to the volatile organic compound.

The terms “detect,” “detecting,” and grammatical variations thereof, are used herein to refer to determining the presence or absence and/or measuring the amount of a VOC. As such, “detecting” a VOC can refer to a determination of whether a particular VOC is present or absent in a sample of interest as well as quantifying the amount of a VOC that is present in a sample of interest. For example, to measure the amount of a VOC in a sample, a calibration curve for the VOC of interest can be obtained by measuring the response of an exemplary sensor to known VOC concentrations, e.g. standards. As another example, in complex mixtures containing a VOC of interest, a sensor that is selective to a VOC of interest and that is not affected by interferents in the sample is used and a calibration curve can be constructed to quantify the VOC of interest in the sample. Alternatively, the VOC of interest can first be separated from the sample, and then quantified using a calibration curve. Further, to

quantify one or more VOCs in a sample, multi-component calibration curves can be used to analyze samples containing known VOC components. As yet another example, if it is unknown which VOCs are present in a sample, sensor arrays and multidimensional mathematical analyses, such as principle component analyses, can be used to quantify one or more VOCs of interest in a sample.

As used herein, the phrase “electrically insulating support” refers to a substrate that resists the flow of electrical current and can be used to support or separate electrical conductors while providing low background conductivity or without allowing current to travel via the support itself. For example, an “electrically insulating support” can include, but is not limited to, substrates comprised of glass, porcelain, composite materials, polymers such as plastics, silicates such as mica, ceramics, and silicon oxide. In some embodiments, the support and the electrodes are inert to VOCs.

The electrodes of the presently-disclosed sensors can be comprised of any electrically conductive material through which an electric current may enter and leave. Such electrodes are known to those of ordinary skill in the art and include, but are not limited to, silver and gold electrodes that can be affixed to a support. The term “affixed” is used herein to refer to the attachment of electrodes to a support. For example, silver electrodes may be affixed to glass by painting the silver electrodes onto a glass support with a clean pipette or sharp metal tip, such as a glass chromatography syringe. As another example, gold electrodes may be fabricated by photolithography and affixed to a silicon support by sputtering and depositing gold over a suitable adhesion layer such as a chromium adhesion layer.

An exemplary sensor of the presently disclosed subject matter typically comprises at least two electrodes. The phrase “at least two electrodes” is used herein to refer to two or more electrodes that are positioned at a distance from one another such that the current running between the two electrodes can be measured. In some embodiments, the distance between the electrodes is about 100 nanometers to about 1 millimeter. In some embodiments, the distance between the electrodes is about 23 micrometers.

A criterion regarding the distance between the at least two electrodes is that the films conduct electricity across the gap between the at least two electrodes. As such, the upper limit of the distance between the at least two electrodes can be set by the appearance of possible discontinuities or breaks in the film that would prevent conductivity. For example, distances of approximately 100 nm can be used for micro-contact printed chemiresistant films as the micro-contact printed chemiresistant films are generally continuous and conductive over this distance, but can have discontinuities over longer distances that prevent conductivity. As another example, drop-cast chemiresistant films are generally continuous over distances from about 100 nm to about 1 mm or more, so conductivity is possible over longer distances.

The phrase "chemiresistant film," as used herein, refers to films of materials whose conductivity changes in the presence of a vapor or gas analyte. Typically, when a vapor or gas analyte partitions into such a film, the vapors or gas analytes diffuse and absorb onto the materials which comprise the film and the resulting change in conductivity is proportional to the amount of vapor absorbed into the film. As such, in some embodiments of the sensors of the presently-disclosed subject matter, the chemiresistant film deposited between the electrodes is comprised of surfactant-coated metal alloy nanoparticles, wherein the surfactant is a compound of Formula (I):



wherein n is an integer from 3 to 15; R₁ and R₂ are each independently selected from the group consisting of H, alkyl, or substituted alkyl; and R₃ is selected from the group consisting of Cl⁻, I⁻, NO₃⁻, SO₄²⁻, ClO₄²⁻, and PF₆⁻; and wherein conductivity of the chemiresistant film is increased upon exposure to the volatile organic compound. In some embodiments, the surfactant is tetraoctylammonium bromide (TOABr).

Without wishing to be bound by theory, it is believed that as vapor analytes contact the chemiresistant films, a variety of mechanisms can lead to enhanced conductivity of the chemiresistant films. The enhanced conductivity can be related to vapor analytes increasingly solvating the films as the analytes come into contact with the films, thus leading to enhanced ionic conductivity, or the enhanced conductivity can be due to an increase in the dielectric properties

of the environment, a decrease in the distance between nanoparticles, or a change in the Faradaic current present in the film.

In some embodiments of the presently-disclosed subject matter, a sensor for detecting a volatile organic compound is provided wherein the chemiresistant film comprises surfactant-coated metal alloy nanoparticles as disclosed herein and further comprises alkyl-coated metal alloy nanoparticles. In some embodiments, the alkyl comprises about 6 to about 12 carbon atoms. In some embodiments, the alkyl comprises about 6 carbon atoms. In some embodiments, the alkyl can be a substituted alkyl.

As used herein the term "alkyl" refers to C₄₋₁₆ inclusive, linear (*i.e.*, "straight-chain"), branched, or cyclic, saturated or at least partially and in some cases fully unsaturated (*i.e.*, alkenyl and alkynyl) hydrocarbon chains, including for example, methyl, ethyl, propyl, isopropyl, butyl, isobutyl, *tert*-butyl, pentyl, hexyl, octyl, ethenyl, propenyl, butenyl, pentenyl, hexenyl, octenyl, butadienyl, propynyl, methylpropynyl, butynyl, pentynyl, hexynyl, heptynyl, and allenyl groups. "Branched" refers to an alkyl group in which a lower alkyl group, such as methyl, ethyl or propyl, is attached to a linear alkyl chain. "Lower alkyl" refers to an alkyl group having 4 to about 8 carbon atoms (*i.e.*, a C₄₋₈ alkyl), *e.g.*, 4, 5, 6, 7, or 8 carbon atoms. "Higher alkyl" refers to an alkyl group having about 10 to about 16 carbon atoms, *e.g.*, 10, 11, 12, 13, 14, 15, or 16 carbon atoms. In certain embodiments, "alkyl" refers, in particular, to C₄₋₁₆ straight-chain alkyls. In other embodiments, "alkyl" refers, in particular, to C₄₋₁₆ branched-chain alkyls.

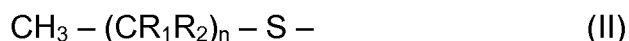
Alkyl groups can optionally be substituted (a "substituted alkyl") with one or more alkyl group substituents, which can be the same or different. The term "alkyl group substituent" includes, but is not limited to, alkyl, substituted alkyl, halo, arylamino, acyl, hydroxyl, aryloxy, alkoxy, alkylthio, arylthio, aralkyloxy, aralkylthio, carboxyl, alkoxycarbonyl, oxo, and cycloalkyl. There can be optionally inserted along the alkyl chain one or more oxygen, sulfur or substituted or unsubstituted nitrogen atoms, wherein the nitrogen substituent is hydrogen or alkyl.

Thus, as used herein, the term "substituted alkyl" includes alkyl groups, as defined herein, in which one or more atoms or functional groups of the alkyl

group are replaced with another atom or functional group, including for example, alkyl, substituted alkyl, halogen, aryl, substituted aryl, alkoxyl, hydroxyl, nitro, amino, alkylamino, dialkylamino, sulfate, and mercapto.

Further, as used herein, the terms alkyl and/or “substituted alkyl” include an “allyl” or an “allylic group.” The terms “allylic group” or “allyl” refer to the group $-\text{CH}_2\text{HC}=\text{CH}_2$ and derivatives thereof formed by substitution. Thus, the terms alkyl and/or substituted alkyl include allyl groups, such as but not limited to, allyl, methylallyl, di-methylallyl, and the like. The term “allylic position” or “allylic site” refers to the saturated carbon atom of an allylic group. Thus, a group, such as a hydroxyl group or other substituent group, attached at an allylic site can be referred to as “allylic.”

In some embodiments, a sensor for detecting a volatile organic compound is provided wherein the chemiresistant films are comprised of alkylthiolate-coated metal alloy nanoparticles and surfactant molecules of Formula (I). In some embodiments, the surfactant molecules are TOABr molecules. The term “thiol” refers to a sulfur containing $-\text{SH}$ group. As such, the term “thiolate” is used herein to refer to a deprotonated thiol group, or $-\text{S}^-$. In some embodiments, the alkylthiolate is a compound of Formula II:



where n is an integer from 3 to 15 and R_1 and R_2 are each independently selected from the group consisting of H, alkyl, and substituted alkyl. In some embodiments, the alkylthiolate is $\text{C}_6\text{H}_{13}\text{S}-$.

In some embodiments, the chemiresistant films of the presently-disclosed subject matter are deposited at least between the two electrodes of the sensors. As used herein, the phrase “at least between” is used to refer to locations where the chemiresistant films are deposited onto the support. For example, the chemiresistant films can be deposited onto the support such that the film is present only in the space between the electrodes. As another example, the chemiresistant films can be deposited on the support such that the film is present in the space between the electrodes and over the electrodes. Further, as another example, the chemiresistant film can be deposited on the support such that the film is present on a substantial portion of the support

including, but not limited to, the space between the electrodes, over the electrodes, and over other areas of the support.

In some embodiments of the sensors of the presently-disclosed subject matter, the chemiresistant film is drop-cast deposited at least between the at
5 least two electrodes. In this regard, one or more drops of a solution in which alkylthiolate-coated, alkyl- and/or surfactant-coated metal alloy nanoparticles are solubilized, *e.g.* with toluene, can be taken and deposited drop wise at least between the two electrodes and allowed to dry until the solvent has evaporated.

10 In some embodiments of the sensors of the presently-disclosed subject matter, the chemiresistant film is micro-contact printed at least between the two electrodes. In this regard, a solution comprising coated nanoparticles can be used as ink for micro-contact printing onto solid substrates [50]. Methods of micro-contact printing are known to the skilled artisan and include, but are not
15 limited to, inking a patterned polydimethylsiloxane (PDMS) stamp with featured lines (*e.g.*, lines approximately 1.3 μm wide, approximately 0.5 μm long, with approximately 2.2 μm separation) with a chemiresistant film solution, allowing the solution to dry for several minutes, and then bringing the stamp into contact with a support for several seconds.

20 The term "metal alloy nanoparticles" is used herein to refer to nanoparticles comprised of at least two elements, one of which is a metal. The term "nanoparticles" includes particles having an average size of, in some embodiments, between about 2 and about 100 nm, in some embodiments, between about 2 and about 50 nm and, in some embodiments, between about
25 2 and about 10 nm. A metal alloy of the presently-disclosed subject matter can be comprised of a pure metal alloy or mixtures of metal alloys. For example, the metal alloy can be a core/shell particle that contains one metal in the core and another metal as a surrounding shell. As another example, the metal alloy can be a mixed alloy that is an even mixture of two metals throughout the
30 particle. As yet another example, the metal alloy can be a phase-segregated alloy, where the metal alloy has different separate phases of each metal in the nanoparticle, but are not necessarily arranged as a core and shell.

In accordance with the presently-disclosed subject matter the metal alloy nanoparticles can comprise a roughly spherical core that is surrounded by an organic monolayer, which, in some embodiments can comprise a surfactant, an alkyl group, or an alkylthiolate group. In this regard, the term “metal alloy nanoparticles” can be used interchangeably with the phrase “monolayer protected clusters” or “MPCs.” Further, the metal alloy nanoparticles surrounded by the organic monolayer can be taken from a solution in which they are soluble and then deposited as films between electrodes where conductivity of the film is then increased upon exposure to volatile organic compounds.

In some embodiments of the presently-disclosed subject matter, the metal alloy is selected from the group consisting of gold, silver, palladium and combinations thereof. Further, in some embodiments, the metal alloy is selected from the group consisting of gold and gold/silver.

The presently-disclosed subject matter still further provides, in some embodiments, a method for detecting a VOC in a sample. In some embodiments, the method comprises providing a sensor in accordance with the presently-disclosed subject matter; applying a voltage potential between the at least two electrodes; exposing the sensor to a vapor sample; and monitoring a change in the current between the two electrodes to thereby detect a VOC in the sample. In some embodiments, the concentration of the VOC in the sample is about 20 parts per million to about 150 parts per million.

In some embodiments, a method for detecting a VOC is provided wherein a sensor is provided that is comprised of a chemiresistant film comprised of a mixture of surfactant molecules and alkylthiolate-coated metal alloy nanoparticles to thereby identify at least two VOCs present in a vapor sample. In some embodiments, the surfactant molecules are TOABr molecules. Disclosed herein in the Examples are data showing that mixed chemiresistant films of alkylthiolate-coated metal alloy nanoparticles and TOABr molecules can be used to alter the selectivity of the films such that the sensors are capable of discriminating among vapors of similar characteristics.

EXAMPLES

The following Examples have been included to illustrate modes of the presently-disclosed subject matter. In light of the present disclosure and the general level of skill in the art, those of skill will appreciate that the following

5 Examples are intended to be exemplary only and that numerous changes, modifications, and alterations can be employed without departing from the scope of the presently-disclosed subject matter.

EXAMPLE 1

10 SYNTHESIS OF TOABr Au NANOPARTICLES

TOABr-stabilized Au nanoparticles are chemically synthesized following the Brust method but without the addition of thiols [51]. Briefly, 0.06 g of HAuCl_4 was dissolved in 25 mL of water and 0.12 g of tetraoctylammonium bromide (TOABr) was dissolved in 100 mL of toluene. The two solutions were combined

15 and stirred until all of the AuCl_4^- transferred into the toluene phase. The solution turned black after 10-fold excess of NaBH_4 with respect to Au was added to the toluene solution with stirring. The average diameter of TOABr-coated Au nanoparticles was 4.1 ± 0.8 nm as determined by atomic force microscopy (AFM) measurements.

20

EXAMPLE 2

FILM DEPOSITION AND TREATMENT

TOABr-stabilized nanoparticles are insoluble when isolated as a powder [52]. Thus, after reduction and separation from the water phase, the toluene

25 solution containing the particles was reduced to approximately 50 mL by rotary evaporation, filtered with a microdisc filter (acrodisc, 2 μm PTFE membrane) to remove insoluble materials, and then used from solution. Two drops of TOABr-coated Au nanoparticles were drop-cast as a film between gold electrodes that were microfabricated in a clean room. The films were allowed to dry and further

30 used for conductivity measurements.

EXAMPLE 3 VAPOR SENSING

Vapor sensing experiments were performed by monitoring film current with time using a CH Instrument 660A electrochemical workstation operating in
5 chronoamperometry mode. Measurements were made at room temperature and atmospheric pressure. The current was monitored with time while a -0.3 V potential was applied between the two electrodes and the sample was exposed to alternating flows of pure N₂ and different concentrations of vapor/N₂. Concentrations for the volatile organic compound vapors ranged from 15 to
10 0.04% and were obtained by the use of flow meters located between the sample and gas cylinders. The flow meters were operated manually by a 3-way valve.

EXAMPLE 4 15 POST DEPOSITION FILM TREATMENT

To exchange the coated nanoparticles with mercaptoethanol, a drop-cast film of coated Au nanoparticles was placed above 5 mL of pure mercaptoethanol solution for 24 hrs.

20 EXAMPLE 5 CHARACTERIZATION OF FILMS

Films of C₆H₁₃S-coated Au nanoparticles and TOABr-coated Au nanoparticles were drop-cast deposited onto Si(100)/TiW (50 Å)/Au(2000 Å) and Si/SiO_x substrates for surface reflectance Fourier Transform Infrared
25 (FTIR) spectroscopy and AFM experiments, respectively. FTIR data were acquired using a Digilab FTS 7000 spectrometer (Varian, Cambridge, MA) in reflectance mode with a liquid N₂-cooled MCT detector. A clean Si/SiO_x surface was functionalized with aminopropyltriethoxysilane (APTES). TOABr Au nanoparticles were diluted with a toluene solution by a factor of 1,000, drop-
30 cast deposited on the Si/SiO_x substrate, and allowed to dry for AFM characterization. AFM images for nanoparticle size measurements were acquired with a Veeco Digital Instruments Nanoscope 3A Multimode Scanning

Probe Microscope (Santa Barbara, CA) using a Si tip operating in tapping mode.

DISCUSSION OF EXAMPLES 1-5

5 Figure 1 shows a chronoamperometry (CA) plot (current versus time) for a selected film of TOABr-coated Au nanoparticles and films of $C_6H_{13}S$ -coated Au nanoparticles during exposure to methanol, ethanol, 2-propanol (IPA), and toluene from 15% down to 0.27% saturation in N_2 carrier gas. This sensor demonstrates great sensitivity to vapor analytes with detection limits of 12, 2,
10 3, and 37 parts per million (ppm) achieved for ethanol, methanol, IPA, and toluene, respectively. Vapor "off" correlates with exposures to 100% N_2 and vapor "on" correlates with exposure to vapor at the percent indicated in the vapor/ N_2 mixture. Figure 2 shows an expanded CA plot at the lower vapor concentrations (0.11-0.04%). There are three differences between the two
15 different films. First, films of TOABr-coated Au nanoparticles increase in current in the presence of vapors while films of $C_6H_{13}S$ -coated Au nanoparticles decrease in current. Second, the response for films of TOABr-coated Au nanoparticles increases with increasing polarity while, it decreases with increasing polarity of analyte for films of $C_6H_{13}S$ -coated Au nanoparticles. Third,
20 the sensitivity is much higher for TOABr-coated Au nanoparticle films.

 Increased conductivity for Au MPC films in the presence of polar vapors has been observed [38,41]. Non-polar $C_8H_{17}S$ -coated Au nanoparticles drop-cast deposited on interdigitated electrodes [41], alkanethiols functionalized with OH-terminal groups[41], and Au clusters linked by dithiol bridges [38] have
25 shown increased conductivity upon exposure to polar vapors, but the reason was unclear. This was recently attributed to ionic currents present in remaining TOABr impurities after the synthesis was completed [39]. For example, at 3.0%, the response of TOABr-coated Au nanoparticle films is highest for methanol which is 103%. The highest response at the same percent vapor is for toluene
30 for $C_6H_{13}S$ -coated Au nanoparticle films, which is much smaller at 12%. In this regard, it should be noted that the percent response at $\geq 3\%$ for the majority of polar vapors for films of TOABr-coated Au nanoparticles, exceeds 100%.

Figure 2 shows that all vapors examined are detected with TOABr-coated Au nanoparticle films at 0.04% saturation, while only toluene is barely detected at 0.11% with C₆H₁₃S-coated Au films. Unpurified (two-phase synthesis) dithiol-linked Au nanoparticle films displayed both increased conductivity upon exposure to water vapors and reduced sensitivity for toluene in the presence of the same vapor [38]. The partitioning of vapors into the film results in both the film swelling and changes in dielectric constant (medium permittivity) [53] and can be described by the following equation:

$$\sigma_{EL}(\delta_e, T) = \sigma_0 \exp[-\beta_d \delta_e] \exp[E_A/RT] \quad (1)$$

where " σ_{EL} " is the conductivity of the coated-nanoparticle film, " δ_e " the core-to-core distance, " β_d " a quantum mechanical tunneling factor typically on the order of 1 Å⁻¹ and " E_A " is the activation energy barrier which neutral cores should overcome in order to be positively or negatively charged during electron transport. The E_A is expressed as follows:

$$E_A \approx e^2/4\pi\epsilon_r\epsilon_0r \quad (2)$$

where " ϵ_0 " and " ϵ_r " are the vacuum permittivity and relative permittivity of the dielectric medium surrounding the metal core, respectively, and " r " corresponds to the radius of the metal particle. The decrease in current can be explained by an increase in δ_e in the first exponential term in Equation 1, which occurs when vapor molecules partition into the film and increase the distance between particles by overall film swelling.

The extent of vapor phase partitioning and film swelling depends on the functionality of the coated nanoparticles and the characteristics of the analyte. Polar analytes will like polar coated-nanoparticles and non-polar analytes will like non-polar coated-nanoparticle and cause larger amounts of swelling. An increase in current in the presence of an analyte can be due to three possibilities according to Equation 1, (1) a decrease in δ_e or film contraction, (2) a decrease in E_A due to an increase in ϵ_r , or (3) a decrease in β_d . An increase in ϵ_r could occur upon partitioning of a polar analyte into a non-polar medium. In

the case of TOABr-coated nanoparticle films, an increase in ϵ_r is expected with increasing polarity of the analyte, which is consistent with a decrease in E_A in the electron hopping equation and increase in conductivity (current). However, cyclic voltammograms (CVs) of TOABr-coated Au nanoparticle films show significant hysteresis indicative of large ionic currents in these films (data not shown). Since the current is largely ionic, the electron hopping equation likely does not apply and the sensing mechanism is different. Without wishing to be bound by theory, it is believed that several mechanisms can lead to the enhanced conductivity of the films. It is possible that more polar analytes solvate the film better, leading to enhanced ionic conductivity as observed for solid-state electrochemistry experiments of plasticized films [54]. Other possibilities include changes in the dielectric constant of the environment, decreases in the distance between nanoparticles, and Faradaic electrochemical reactions in the films. This different sensing mechanism compared to the more common swelling mechanism for alkanethiol-coated films has led to a different response direction that is more sensitive and has a lower detection limit (LOD). Even toluene partially solvated the TOABr-coated Au nanoparticle films due to the non-polar octyl groups.

Figure 3 shows the average calibration points plotting the percent response (y-axis) versus the vapor concentration (x-axis) for TOABr-coated Au nanoparticles and $C_6H_{13}S$ -coated Au nanoparticle films. The $C_6H_{13}S$ -coated Au nanoparticle films were only exposed to toluene for comparison purposes (Figure 3, B). The points represent the average of three samples and standard deviations are omitted for clarity.

The following trend for relative dielectric constants 33, 24, 18, and 2.4 correlates well with the decreased average percentage responses seen in Figure 3 for methanol, ethanol, IPA, and toluene, respectively. At high vapor concentrations (approximately 15%), the films (except toluene) responded with values above 100% with a 2-3 second response time. This was only observed for polar vapors. At low concentrations (from 0.11-0.04%) response time was slower ranging from 40-50 seconds but was still very sensitive as shown in Figure 2A. The magnitude of percent response to toluene for TOABr-coated Au

and C₆H₁₃S-coated Au nanoparticles are similar but opposite in current direction as discussed earlier.

These films have been tested for analytes in the presence of potential interferents such as humidity and high temperature. Results show that TOABr-coated Au nanoparticle sensors function after being exposed to 70-80 °C and in the presence of 15% relative humidity (RH). To reduce the cost of the sensor, sensors comprised of TOABr-coated Ag nanoparticles and TOABr Pd/Ag (1:1 mol ratio) were also synthesized. Pure Ag films exhibited no response in the presence of vapors. Interestingly, TOABr-coated Au/Ag films showed enhanced selectivity for polar vapors over non-polar vapors, although the sensitivity to all vapors decreased relative to TOABr-coated Au nanoparticles. This indicates that the metal composition can play an important role in sensing vapors.

Films of mixed C₆H₁₃S-coated Au nanoparticles with TOABr-coated Au nanoparticles were prepared to determine whether the selectivity of the film to different vapors could be altered. Figure 4 shows a chemiresistive response to 15% ethanol, toluene, and IPA as indicated for a selected C₆H₁₃S-coated Au nanoparticle film before and after addition of TOABr-coated Au nanoparticles to the C₆H₁₃S-coated Au nanoparticle solution that was exposed. Figure 4A shows the typical response observed for C₆H₁₃S-coated Au nanoparticles, where the response is largest for toluene, followed by IPA and ethanol.

Figure 4B shows a chemiresistive plot for the same film where its sensitivity is greatly reduced by the addition of TOABr molecules. TOABr added to C₆H₁₃S-coated Au nanoparticles in a 1: 5 TOABr:Au molar ratio led to a decrease in overall sensitivity to the VOCs but, favorably altered the selectivity. The response was similar for ethanol and IPA before addition of TOABr, but is now in the opposite direction for the two analytes, making discrimination easier. Despite the fact that sensitivity is affected by the addition of TOABr, this approach demonstrates the design of sensors capable of discrimination among vapors of similar characteristics.

The selectivity of coated Au nanoparticles has been previously altered by changing the functionality of the nanoparticles [48], which has even been used in an array format [49]. However, changing the functionality usually involves synthesizing a new batch of coated nanoparticles with different functional

groups or performing solution-phase thiol place-exchange or coupling reactions which can take several days. The studies disclosed herein utilize another approach for altering selectivity by changing the functionality of coated Au nanoparticles using vapor-phase place exchange reactions [55]. Micro-contact printed or microstamped films of $C_6H_{13}S$ -coated Au nanoparticle vapor-exchanged with dithiol molecules were previously prepared for imparting stability to the microlines by forming two thiolate-Au bonds on adjacent nanoparticles per dithiol molecule [42]. Further, self-assembled monolayers (SAMs) have been assembled by vapor phase thiol adsorption [56]. The advantage of vapor-phase thiol place-exchange is that one sample of coated Au nanoparticles can be drop-cast across electrodes and chemically altered to various different functionalities very rapidly by eliminating long reactions times, rotaevaporation, filtering, purification, and collection. It also allows functionalization with groups that might cause solution-phase coated nanoparticles to become insoluble which would make drop-casting them as a film impossible.

Figure 5 shows FTIR, cyclic voltammograms (CVs), and chronoamperometry (CA) plots for a non-polar hexanethiolate ($C_6H_{13}S$ -) coated Au nanoparticle film that was vapor-phase exchanged with a more polar and shorter thiol, mercaptoethanol ($S-(CH_2)_2-OH$) for 24 hrs. The FTIR peak developed at approximately 3370 cm^{-1} (Figure 5A) after place-exchange, which corresponds to an (OH) stretch for the mercaptoethanol molecules, confirming their adsorption to the film. Figure 5B shows a CV for a selected film of $C_6H_{13}S$ -coated Au nanoparticles before and after exchange with mercaptoethanol in the vapor-phase for the time indicated. The current is on the same order of magnitude, but the plot shows considerable hysteresis after exchange, which is consistent with ionic current, as was observed previously for TOABr-coated Pd films [57]. The hysteresis is not as large as the TOABr Au films, though. Figure 5C and 5D shows the CA data for the same film before and after exchange, respectively that was exposed to IPA and toluene vapor at the indicated concentrations. The plots before exchange are consistent with alkanethiol-coated Au nanoparticles. As expected, the response is larger for toluene, since the film is non-polar. Figure 5D shows two further features. First, the current

response for both vapors have changed direction (current up) and second, the response for toluene is greatly reduced. This evidence clearly demonstrates the affinity of the film for polar vapors by a vapor-phase exchange method. Figure 6 shows a schematic representation of C₆H₁₃S-coated Au nanoparticles
5 exchanged with more polar mercaptoethanol via vapor-phase place-exchange reaction and the experimental procedure carried out.

The foregoing examples demonstrate the design of a very sensitive film comprised of TOABr-stabilized Au nanoparticles for sensing VOCs. These films
10 are more sensitive to polar VOCs compared to C₆H₁₃S-coated Au nanoparticles and can detect, for example, ethanol at levels relevant for breathalyzer tests. Two approaches were used to improve the selectivity for complex mixtures. First, addition of TOABr molecules to C₆H₁₃S-coated Au nanoparticles exhibited two different behaviors: the current response increased in the presence of
15 ethanol and decreased for IPA and toluene as expected since the film is also comprised of C₆H₁₃S-coated Au nanoparticles. The second approach was to functionalize the C₆H₁₃S-coated Au nanoparticle films by exchanging polar groups (mercaptoethanol) in the vapor phase. This led to chemiresistive films that responded selectively to IPA by increasing in current and very poorly
20 responded to the presence of non-polar analytes (toluene). Ionic currents dominate the conductivity of TOABr Au films revealing a new type of sensing mechanism for metal nanoparticles surrounded by organic stabilizers.

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It will be understood that various details of the presently-disclosed subject matter can be changed without departing from the scope of the
20 subject matter disclosed herein. Furthermore, the foregoing description is for the purpose of illustration only, and not for the purpose of limitation.

CLAIMS

What is claimed is:

1. A sensor for detecting a volatile organic compound, comprising:
5 an electrically insulating support;
at least two electrodes positioned at a distance from one another and
affixed to the support; and
a chemiresistant film deposited at least between the electrodes and
comprising surfactant-coated metal alloy nanoparticles, wherein the surfactant
10 is a compound of Formula (I):
$$[\text{CH}_3(\text{CR}_1\text{R}_2)_n]_4\text{NR}_3 \quad (\text{I})$$

wherein n is an integer from 3 to 15; R₁ and R₂ are each independently
selected from the group consisting of H, alkyl, and substituted alkyl; and R₃ is
selected from the group consisting of Cl⁻, I⁻, NO₃⁻, SO₄²⁻, ClO₄²⁻, and PF₆⁻; and
15 wherein conductivity of the chemiresistant film is increased upon
exposure to the volatile organic compound.
2. The sensor of claim 1, wherein the surfactant is tetraoctylammonium
bromide (TOABr).
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3. The sensor of claim 1, wherein the support and the electrodes are inert
to the volatile organic compound.
4. The sensor of claim 1, wherein the distance between the electrodes is
25 from about 100 nanometers to about 1 millimeter.
5. The sensor of claim 1, wherein the distance between the electrodes is
about 23 micrometers.
- 30 6. The sensor of claim 1, wherein the metal alloy comprises a metal
selected from the group consisting of gold, silver, and combinations thereof.

7. The sensor of claim 6, wherein the metal alloy is selected from the group consisting of a gold alloy and a gold/silver alloy.
8. The sensor of claim 1, wherein the chemiresistant film is drop-cast deposited at least between the at least two electrodes.
9. The sensor of claim 1, wherein the chemiresistant film is micro-contact printed at least between the at least two electrodes.
10. The sensor of claim 1, wherein the chemiresistant film further comprises alkyl-coated metal alloy nanoparticles.
11. The sensor of claim 10, wherein the alkyl comprises about 6 to about 12 carbon atoms.
12. The sensor of claim 11, wherein the alkyl comprises about 6 carbon atoms.
13. The sensor of claim 10, wherein the metal alloy comprises a metal selected from the group consisting of gold, silver, and combinations thereof.
14. The sensor of claim 13, wherein the metal alloy is selected from the group consisting of a gold alloy and a gold/silver alloy.
15. The sensor of claim 1, wherein the volatile organic compound is a compound selected from the group consisting of ethanol, methanol, propanol, acetone, and toluene.
16. A method of detecting a volatile organic compound in a sample, comprising
- providing a sensor according to claim 1;
 - applying a voltage potential between the at least two electrodes;
 - exposing the sensor to a vapor sample; and

monitoring a change in the current between the two electrodes to thereby detect a volatile organic compound in the sample.

17. The method of claim 16, wherein the volatile organic compound is a compound selected from the group consisting of ethanol, methanol, propanol, acetone, and toluene.

18. The method of claim 16, wherein the concentration of the volatile organic compound in the sample is about 20 parts per million to about 150 parts per million.

19. A sensor for detecting a volatile organic compound, comprising:
an electrically insulating support;
at least two electrodes positioned at a distance from one another and affixed to the support; and
a chemiresistant film deposited at least between the electrodes and comprising alkylthiolate-coated metal alloy nanoparticles and tetraoctylammonium (TOABr) molecules, wherein conductivity of the chemiresistant film is increased upon exposure to the volatile organic compound.

20. The sensor of claim 19, wherein the alkylthiolate is a compound of formula II:



where n is an integer from 3 to 15, and R₁ and R₂ are each independently selected from the group consisting of H, alkyl, and substituted alkyl.

21. The sensor of claim 19, wherein the alkylthiolate is C₆H₁₃S-

22. The sensor of claim 19, wherein the support and the electrodes are inert to the volatile organic compound.

23. The sensor of claim 19, wherein the distance between the electrodes is from about 100 nanometers to about 1 millimeter.

24. The sensor of claim 19, wherein the distance between the electrodes is
5 about 23 micrometers.

25. The sensor of claim 19, wherein the metal alloy comprises a metal selected from the group consisting of gold, silver, and combinations thereof.

10 26. The sensor of claim 25, wherein the metal alloy is selected from the group consisting of a gold alloy and a gold/silver alloy.

27. The sensor of claim 19, wherein the chemiresistant film is drop-cast deposited at least between the at least two electrodes.

15

28. The sensor of claim 19, wherein the chemiresistant film is micro-contact printed at least between the at least two electrodes.

29. A method of detecting a volatile organic compound in a sample,
20 comprising

providing a sensor according to claim 19;

applying a voltage potential between the at least two electrodes;

exposing the sensor to a vapor sample; and

monitoring a change in the current between the two electrodes to

25 thereby detect a volatile organic compound in the sample.

30. The method of claim 29, wherein the volatile organic compound is a compound selected from the group consisting of ethanol, methanol, propanol, acetone, and toluene.

30

31. The method of claim 29, wherein the concentration of the volatile organic compound in the sample is about 20 parts per million to about 150 parts per million.

32. The method of claim 29, further comprising identifying at least two volatile organic compounds in a vapor sample.

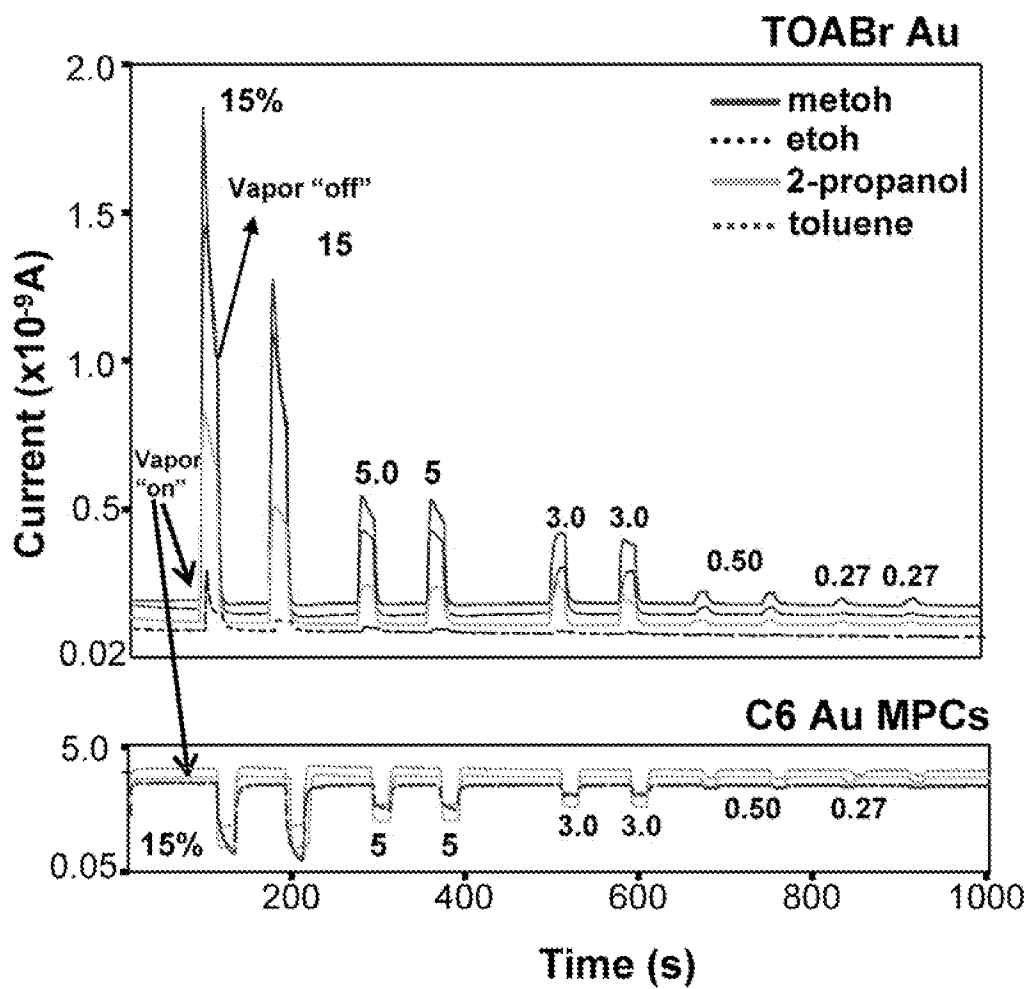


FIGURE 1

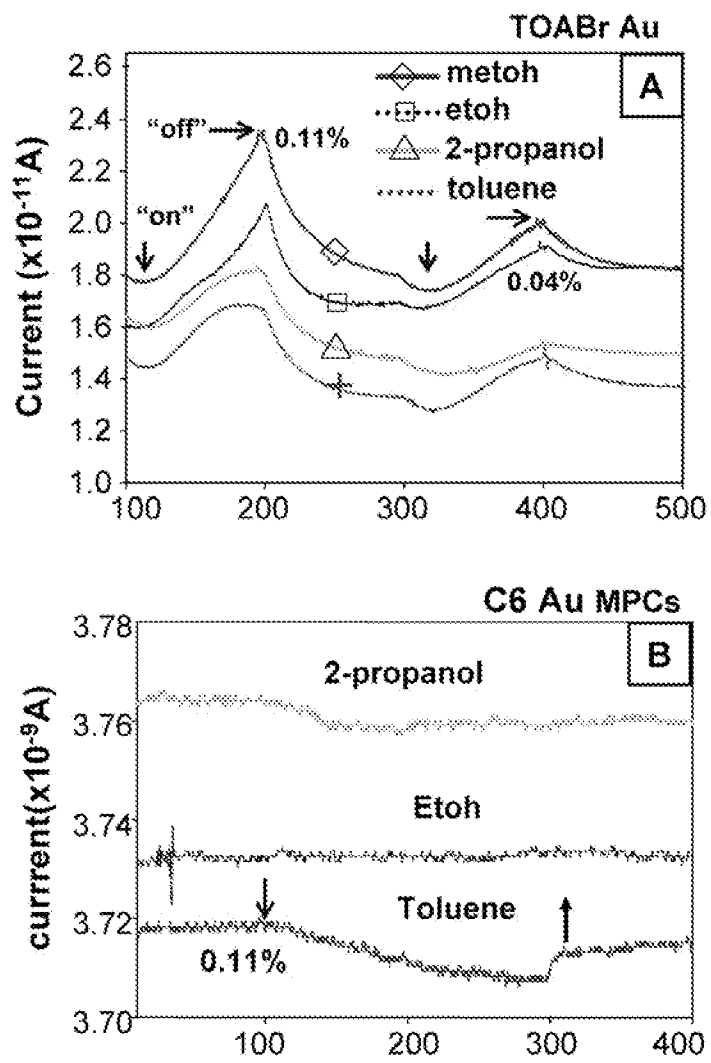


FIGURE 2

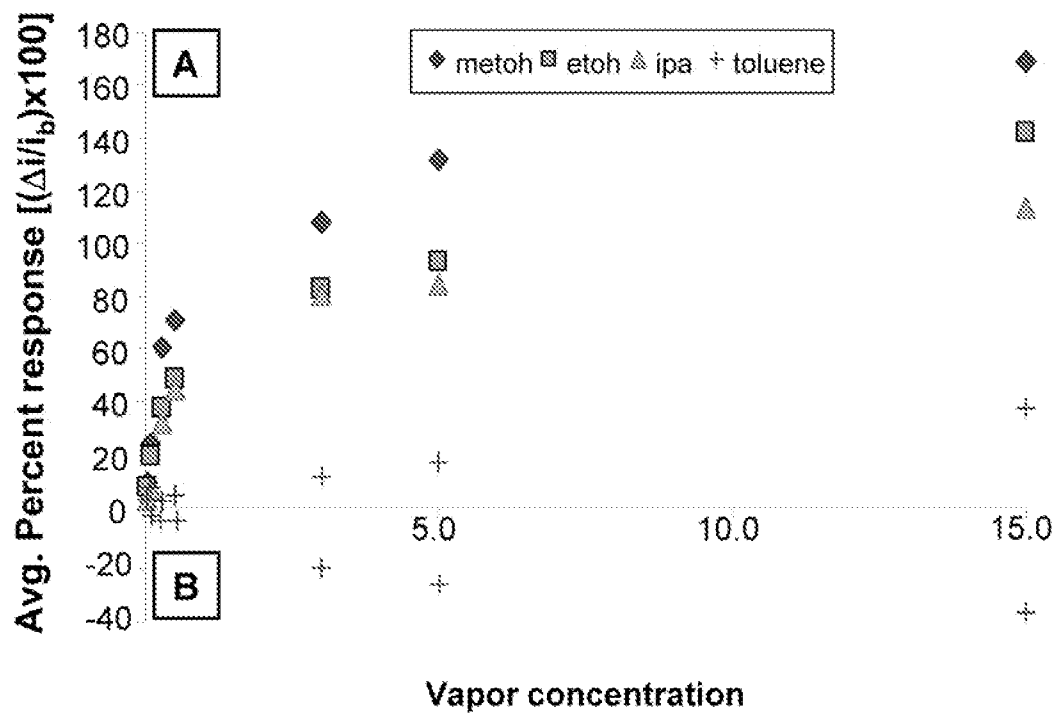


FIGURE 3

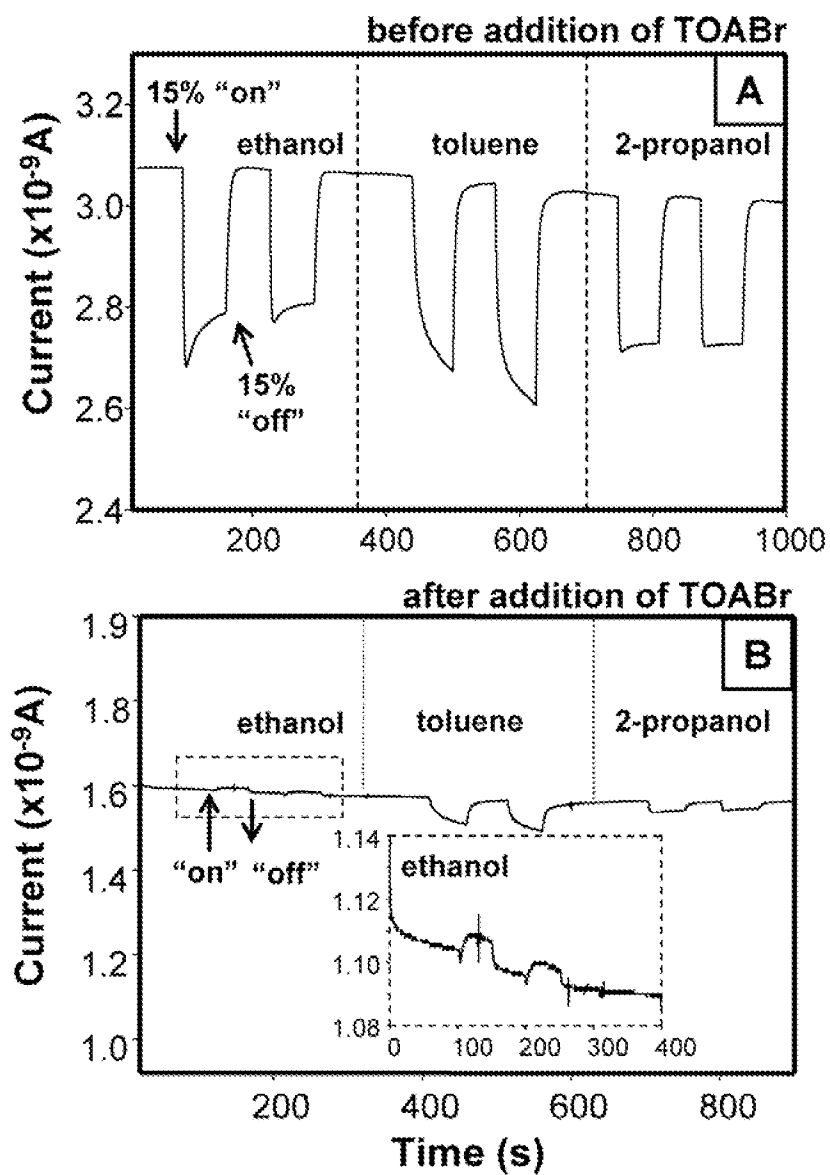


FIGURE 4

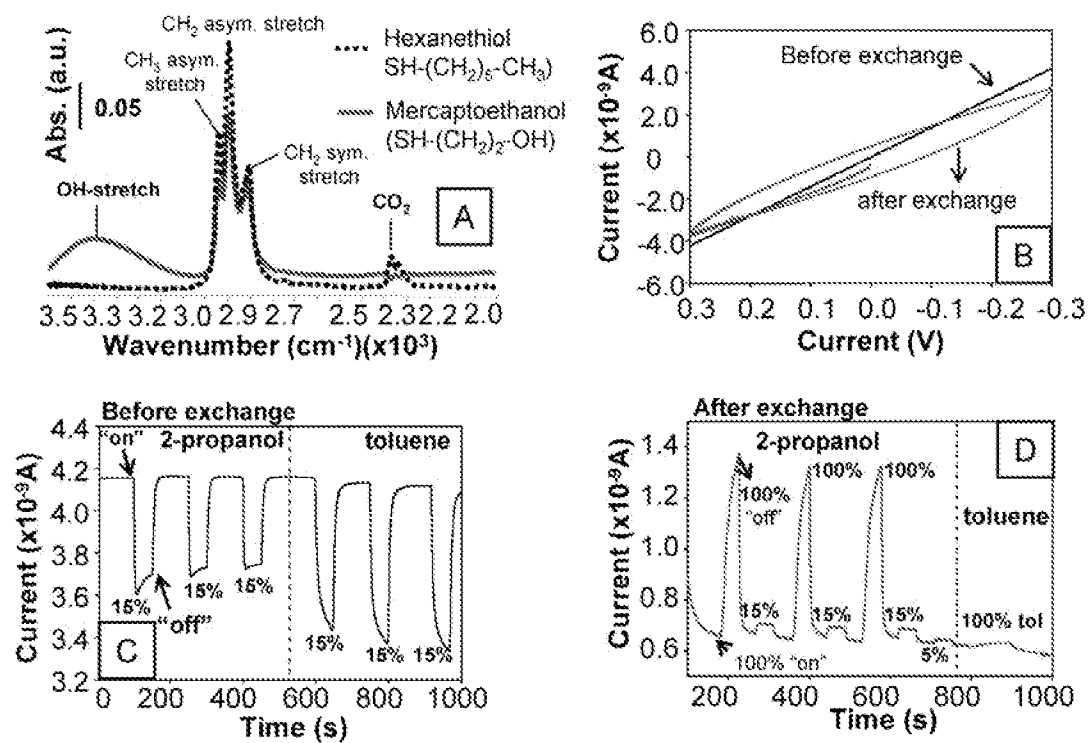


FIGURE 5

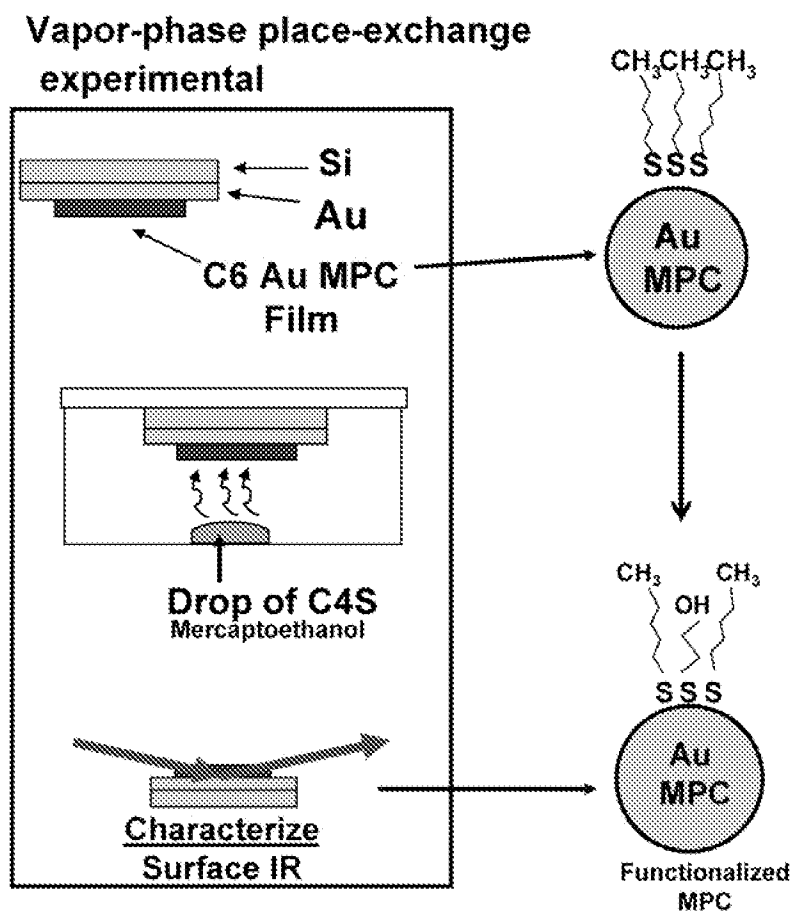


FIGURE 6

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 08/71275

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - G01N 31/00 (2008.04)

USPC - 436/2

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - G01N 31/00 (2008.04)

USPC - 436/2

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Google, Google Patents, PUBWEST (PGPB, USPT, USOC, EPAB, JPAB)

Search Terms Used: Chemical, sensor, resistor, nanoparticles, alkyl, functionalization, organic, vapors, chemiresistors, volatile, concentration, ppm, electrodes, substrate, chemically, inert, tetraoctylammonium bromide, 20.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	IBANEZ et al. "Thermally Activated Films of Palladium Monolayer-Protected Clusters for Chemiresistive Hydrogen Sensing", Langmuir 2006, 22, 9789-9796, [online] [retrieved 26 September 2008 (26.09.2008)]. Retrieved from the Internet: URL< http://pubs.acs.org/cgi-bin/abstract.cgi/langd5/2006/22/i23/abs/la0617309.html >, Figure 1, Abstract, Pg 9791, Experimental Section, Synthesis of Pd MPCs, para 1, Pg 9796, Conclusion, para 1.	1-32
Y	US 6,537,498 B1 (LEWIS et al.) 25 March 2003 (25.03.2003), col 6, ln 4 - ln 24, Figure 1(A), Figure 1(B), col 6, ln 37 - ln 40.	1-32
Y	ZAMBORINI et al. "Electron Hopping Conductivity and Vapor Sensing Properties of Flexible Network Polymer Films of Metal Nanoparticles" J. AM. CHEM. SOC. 2002, 124, 8958-8964, [online] [retrieved 26 September 2008 (28.09.2008)]. Retrieved from the Internet: URL< http://pubs.acs.org/cgi-bin/abstract.cgi/jacsat/2002/124/i30/abs/ja025965s.html >, Abstract, Figure 1, Figure 7, Pg 8964, para 2, Pg 8960, Formation and Electronic Conductivities of Network MPC Films, para 5, Figure 1.	1-32
Y	US 2005/0245753 A1 (CRUSE et al.) 3 November 2005 (3.11.2005), para [129] - para [138].	1-18
Y	US 5,186,860 A (JOYCE Jr et al.) 16 February 1993 (16.02.1993), col 13, ln 31 - ln 34.	3, 22
Y	US 5,879,631 A (WEWERS et al.) 9 March 1999 (9.03.1999), col 10, ln 36 - ln 37.	18, 31

☒ Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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Date of the actual completion of the international search

29 September 2008 (29.09.2008)

Date of mailing of the international search report

02 OCT 2008

Name and mailing address of the ISA/US

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 08/71275

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	ANCONA et al. "Scaling Properties of Gold Nanocluster Chemiresistor Sensors", IEEE SENSORS JOURNAL, VOL. 6, NO. 6, DECEMBER 2006, [online] [retrieved 28 September 2008 (28.09.2008)]. Retrieved from the Internet: URL< http://ieeexplore.ieee.org/xpl/freeabs_all.jsp?arnumber=4014144 >, Figure 1, Pg 1406, para 1.	9, 28