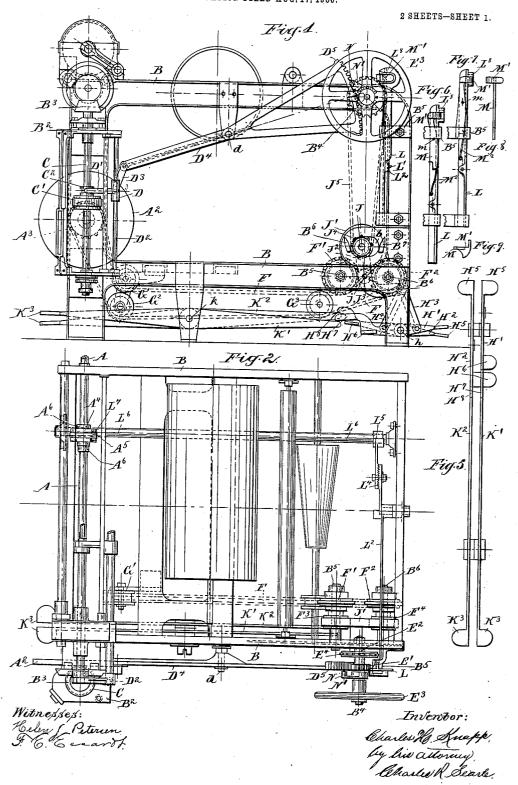
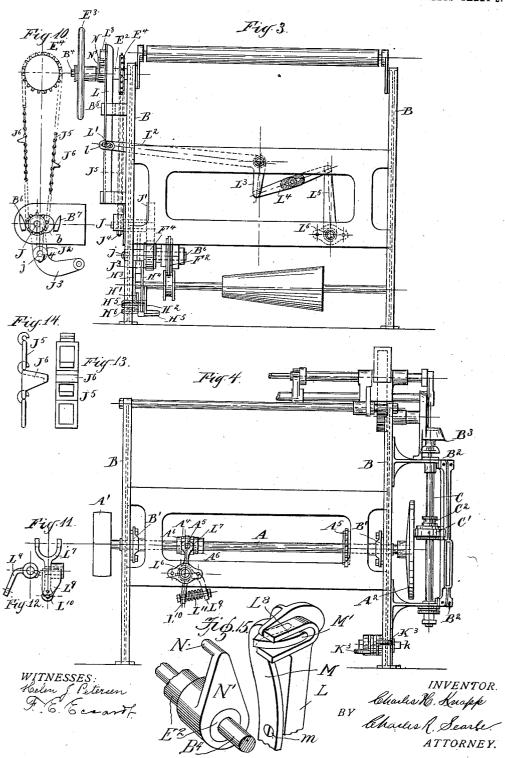
C. H. KNAPP.
WARPING MACHINE.
APPLICATION FILED AUG. 17, 1906.



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## UNITED STATES PATENT OFFICE.

CHARLES H. KNAPP, OF PATERSON, NEW JERSEY.

## WARPING-MACHINE.

No. 868,452.

Specification of Letters Patent.

Patented Oct. 15, 1907.

Application filed August 17, 1906. Serial No. 330,950.

To all whom it may concern:

Be it known that I, Charles H. Knapp, a citizen of the United States, residing in Paterson, in the county of Passaic and State of New Jersey, have invented a 5 certain new and useful Improvement in Warping-Machines, of which the following is a specification.

The invention relates to machines for winding warpthreads upon a beam or spools, and more particularly to means for starting, stopping, and controlling the speed 10 of such machines.

The object of the invention is to provide means conveniently located whereby the machine can be easily and quickly started or stopped and its speed increased or diminished at will, and which shall be simple in construction, positive in operation, and quickly responsive to the touch of the operator.

The invention consists in certain novel features, arrangements of parts and details of construction by which the above objects are attained, to be hereinafter 20 described and pointed out in the claims.

The accompanying drawings form a part of this specification and show the invention as it has been carried out in practice.

Figure 1 is a side view of a machine embodying my 25 invention and showing only so much of the warping mechanism as is necessary to understand the relation of the present improvements thereto. Fig. 2 is a corresponding plan view.  $\,$  Fig. 3 is a rear view, and Fig. 4 a front view of the same. Fig. 5 is a plan view of the 30 foot-levers for operating the controlling mechanism. Figs. 6 and 7 are elevations of the slide and latch forming part of such mechanism. Fig. 8 is a side view of the latch alone, and Fig. 9 is an end view of the same. Fig. 10 is an elevation of a portion of the controlling 35 mechanism. Fig. 11 is an elevation of certain parts of the same on a larger scale, and Fig. 12 is an elevation showing a detail of the same. Fig. 13 is a face view of a portion of the sprocket-chain employed in the controlling mechanism, and Fig. 14 is a side view of the same. 40 Fig. 15 is a perspective detail of the slide, its latch, and the coöperating pin.

Similar letters of reference indicate the same parts in all the figures.

The general construction of the machine in respect to 45 the winding mechanism is similar to that shown in a patent to me dated Jan. 5, 1904, No. 748,750, and need not be specifically described. The present invention relates, as before stated, more especially to the controlling means.

A is the main shaft driven by a belt, not shown, running on a pulley A¹, supported in bearings B¹ B¹ in the side-frames B B of the machine and arranged to be moved longitudinally therein by means to be described; the end opposite the pulley carries a friction-disk or
 face-plate A² thus moved into and out of frictional contact with a horizontal friction-wheel C¹ splined on a ver-

tical shaft C journaled in a portion B<sup>2</sup> of the frame and carrying at its upper end a beveled gear-wheel, not shown, inclosed in a casing B<sup>3</sup>, through which rotary motion is imparted to the beam or spools, not shown, by 60 mechanism similar to that shown in the patent referred to above.

The shaft  $\Lambda$  revolves continuously and the winding mechanism is started by moving the shaft and face-plate longitudinally into strong frictional engagement 65 with the friction wheel  $C^1$ ; it is stopped by moving the shaft and face-plate out of such engagement; and the speed is controlled by the radial movement of the friction-wheel  $C^1$  toward or from the center of the face-plate.

The friction-wheel has an annularly grooved sleeve  $C^2$  in which are engaged the arms of a fork  $D^1$  on a hollow slide D arranged to be moved vertically on a guiderod  $D^2$ , and connected by a link  $D^3$  to one end of a lever  $D^4$  fulcrumed at d to a portion of the frame. The other 75 end of the lever carries a length of segmental gear  $D^5$  in mesh with a pinion  $E^1$  on a sleeve  $E^2$  mounted to revolve on an outwardly projecting stud  $B^4$  firmly fixed to the side-frame B.

By means of a hand-wheel  $E^3$  on the sleeve  $E^2$  the 80 latter with its pinion may be rotated by hand and the lever  $D^4$  swung on its pivot d to raise or lower the friction-wheel  $C^1$  and thus increase or lessen the rate of revolution of the shaft C and its connections. In order that the sleeve  $E^2$  may be revolved in either direction 85 and the machine started, stopped, and controlled without thus grasping the hand-wheel, the present improvement provides a system of levers and connected mechanism for performing these operations by the pressure of the foot of the operator or attendant, applied at the 90 front, rear, or working-side of the machine in addition to the hand-wheel, thus permitting instant control from various positions while the hands of the operator may be otherwise employed.

A<sup>3</sup> is a sprocket-wheel on the main-shaft and F<sup>1</sup> F<sup>2</sup> 95 are sprocket-wheels mounted on study B5 B6, both at the same height within the frame B and in the same vertical plane. A sprocket-chain F running on the sprocket-wheel A<sup>3</sup> is led by means of idlers G<sup>1</sup>, G<sup>2</sup> and  $G^3$ , to and partially around the sprocket-wheels  $F^1$   $F^2$ , 100 the upper limb of the chain passing under the wheel Fi and over the wheel F2 causing them to revolve continuously in opposite directions. Each carries a friction-drum, marked F3 and F4 respectively, and above the drums is a swinging friction-wheel J1 on a short 105 shaft J carried in a fork J2 on an L-shaped lever J3 fulcrumed on the frame B at j so that by swinging the lever J3 the wheel or drum J1 carried thereby may be made to contact with one or the other of the drums F<sup>3</sup> F4 and thus cause the short shaft J to rotate in either 110 direction as desired. On this short shaft outside the frame B is a sprocket-wheel J4 on which runs a sprocketchain J<sup>5</sup> in mesh with a sprocket-wheel E<sup>4</sup> on the sleeve E<sup>2</sup> and the latter may thus be caused correspondingly to revolve in either direction inducing through the lever D<sup>4</sup> the desired change of speed.

Below the free horizontal arm of the lever J<sup>3</sup> are two short foot-levers H1 H2 both fulcrumed on the same stud h near the floor, and each has a link, marked respectively H3 H4 connected to the end of the free arm of the lever J3 but extending thereto from opposite 10 sides of the fulcrum h. The short foot-levers  $H^1$   $H^2$ terminate in foot-plates H5 H5 at the rear of the machine and each carries a foot-plate H<sup>6</sup> extending to the side of the machine. On the inner ends are overhung portions H7 H8 adapted to be struck from below by 15 the ends of the long foot-levers K<sup>1</sup> K<sup>2</sup> respectively which are fulcrumed at k and extend to the front of the machine where they terminate in foot-plates K<sup>3</sup>. Thus connected the lever J<sup>3</sup> may be swung to bring its friction-wheel J1 into contact with either of the fric- $20\,$  tion-drums  $F^3$   $F^4$  by the foot of the operator applied to the foot-plates H<sup>5</sup> H<sup>5</sup> at the rear of the machine, or H<sup>6</sup> H<sup>6</sup> at the side, or K<sup>3</sup> K<sup>3</sup> at the front.

The machine is stopped and started by the movements of a vertical slide L through lever connections 25 to the main-shaft A. The slide carries a pin L¹ engaged in a slot l in the long arm L² of a bell-crank lever fulcrumed within the frame at the rear; the short arm L³ is connected through an adjustable link L⁴ with an arm L⁵ on a rock-shaft L⁶ extending to the front of the 30 machine where it carries a forked arm L⁵ partially inclosing a sleeve A⁴ on the main-shaft and receiving pins A⁵ on such sleeve, the latter being held longitudinally between collars A⁶ A⁶ on the shaft so that the rising movement of the slide L moves the face-plate 35 A² toward the friction-wheel C¹ to start the machine, and a reverse movement draws the face-plate from the friction-wheel and stops the machine.

The rising and sinking movements of the slide L are induced by the engagement of a pin N on an arm N<sup>1</sup> 40 attached to the sleeve E<sup>2</sup>, with the jaws L<sup>8</sup> at the upper end of the slide. The latter is held in the elevated position by the vertical latch M resting at the lower end on the lug B5 on the frame and is released by the action of the pin N upon the upper end or head M<sup>1</sup> of 45 the latch in the act of entering the jaws L8. The latch is pivoted at m and its head is beveled so that the action of the pin N swings the latch against the force of a spring  $M^2$  sufficiently to disengage its lower end from the lug B5, conditioning the slide to descend with the 50 further downward movement of the arm  $N^1$ . The forked arm  $L^7$  is loosely mounted on the rock-shaft  $L^6$ and is moved by the latter through an arm L9 thereon, connected to a lug L10 on the forked arm by an expansion spring L11 serving to soften the movement and hold 55 the friction-disk or face-plate  $A^2$  yieldingly to the fric-

From the above it will be evident that when the sleeve E<sup>2</sup> is actuated through the operation of the swinging friction drum that the pin N is brought around so 60 as to engage the catch M and release the slide L at the same time that the friction wheel C' is brought to the center of the friction disk A<sup>2</sup>. The depression of a foot-lever throws the friction wheel J' into contact with the friction-drum F<sup>4</sup> and through the sprocket-chain 65 J<sup>5</sup> and sprocket-wheel E<sup>4</sup> revolves the sleeve E<sup>2</sup> and

causes the pin N to enter the jaws L<sup>8</sup> and swing the latch M on its pivot m to release the slide L which by the further movement of the pin N on the arm N' is forced downward and carrying with it the long arm of the bell-crank lever L<sup>2</sup>. From the short arm L<sup>3</sup> of this 70 lever extends an adjustable link L<sup>4</sup>, above described, which through the arm L<sup>5</sup> partially rotates the shaft L<sup>6</sup> and by means of the forked-arm L<sup>7</sup> and pin A<sup>5</sup> the shaft A and its friction-disk A2 is moved endwise to bring the latter into frictional contact with the fric- 75 tion-wheel C'. The lifting of the slide by the reëngagement of the pin N with the jaws L8 reverses the movement, throws the friction wheel C' to or near the center of the friction disk A2 and at the same time moves the shaft A and disk  $A^2$  axially out of contact 80with the friction-wheel C'.

Lugs B<sup>6</sup> and B<sup>7</sup> on the framing, one at each end of the slot b in which the shaft J swings, are so shaped and located as to be struck by spur-links J<sup>6</sup> in the chain J<sup>5</sup> and limit the extent of motion of the friction-wheel C<sup>1</sup> 85 by automatically throwing the friction-wheel J<sup>1</sup> out of contact with its driver F<sup>3</sup> or F<sup>4</sup>.

Thus arranged the machine may be started, stopped and controlled by the hand-wheel E<sup>3</sup> or by the foot of the attendant on the foot-plates; a light touch of the 90 foot is sufficient to induce a slight change in speed, and as the friction-wheel J<sup>1</sup> tends naturally to a middle position between the friction-drums F3 and F4, the parts automatically maintain their relative positions and the machine continues to run at that speed until 95 again changed or stopped. The jaws L<sup>8</sup> of the slide L are engaged by the pin N of the arm N¹ through only a short arc of its circumferential sweep, sufficient to operate the slide in stopping and starting, during the remainder of its sweep the arm N1 swings idly with the 100 sleeve E<sup>2</sup> as the latter is partially rotated to vary the speed. Continued pressure on either of one set of footplates stops the machine, while similar action upon either of the other set starts it again.

The spur-links  $J^6$  are so set as to engage the lugs  $B^6$  105  $B^7$  and reverse the movement before the segment  $D^5$  has traveled in either direction out of mesh with the pinion  $E^1$ ; and the arm  $N^1$  is so located relatively to the pinion  $E^1$  as to engage the jaws of the slide L and stop the machine at the time when the friction-wheel 110  $C^1$  is at its nearest approach to the center of the disk  $A^2$  and the speed correspondingly reduced. This is of course the starting position also.

Modifications may be made in the forms and proportions of the parts. The construction and arrangement 115 of the foot-levers may be varied to present their foot-plates at other points than here shown, and a greater or less number of such operative points may be provided.

## I claim:-

1. In a machine of the character set forth, a shaft, a friction-disk thereon, a friction-wheel rotated by said disk and movable radially thereof, a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said teeth, and means constructed to be operated by the foot for rotating said pinion in either direction 125 to vary the speed of said friction-wheel.

2. In a machine of the character set forth, a shaft, a friction-disk thereon, a friction-wheel rotated by said disk and movable radially thereof, a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said teeth, a swinging friction-wheel, oppositely revolving friction-drums adjacent to said swinging friction-

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wheel, means operated by the foot for causing said swinging friction-wheel to engage either of said friction-drums, and means for communicating the rotary movement of said swinging friction-wheel to said pinion.

3. In a machine of the character set forth, a shaft, a friction-disk thereon, a friction-wheel rotated by said disk and movable radially thereof; a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said gear-teeth, a sprocket-wheel revolving with said pinion, a swinging friction-wheel below said pinion, a sprocket-wheel revolving with said swinging friction-wheel, a sprocket-chain running on said sprocket-wheels, oppositely revolving friction-drums adjacent to said swinging friction-wheel, and a foot-lever arranged to move said swinging friction-wheel into or out of engagement with either of said friction-drums.

4. In a machine of the character set forth, a shaft, a friction-disk thereon, a friction-wheel rotated by said friction-disk and movable radially thereof, a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said gear-teeth, a sprocket-wheel revolving with said pinion, a swinging friction-wheel below said pinion, a sprocket-wheel revolving with said swinging friction-wheel, a sprocket-chain running on said sprocket-wheels, a rocking-lever in which said swinging friction-wheel is mounted, oppositely revolving friction-drums adjacent to said swinging friction-wheel, and foot-levers connected to said rocking-lever for moving said swinging friction-wheel into and out of engagement with either of said friction-drums.

5. In a machine of the character set forth, a shaft arranged to be moved axially, a friction-disk thereon, a friction-wheel rotated by said disk and movable radially thereof, a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said gear-teeth, a sleeve carrying said pinion, an arm on said sleeve, a slide arranged to be engaged by said arm, and connections from said slide to said shaft for moving said disk axially into and out of frictional contact with said friction-wheel.

40 6. In a machine of the character set forth, a shaft arranged to be moved axially, a friction-disk thereon, a friction-wheel rotated by said disk and movable radially thereof, a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said gear-teeth, 45 an arm moving with said pinion, a slide arranged to be

engaged by said arm, a rock-shaft oscillated by said slide, and a yielding connection from said rock-shaft to said friction-disk for moving the latter yieldingly into and out of frictional contact with said friction-wheel.

7. In a machine of the character set forth, a shaft arranged to be moved axially, a friction-disk thereon, a friction-wheel rotated by contact with said disk and movable radially thereof, means for inducing such radial movement, a slide and connections therefrom for inducing such axial movements of said shaft and disk, and an arm actuated by said means and arranged to engage said slide and move said disk into or out of frictional engagement with said friction-wheel when the latter is at the extreme of its inward radial movement and means on said slide and arm respectively for holding and releasing the slide.

S. In a machine of the character set forth, a shaft arranged to be moved axially, a friction-disk thereon, a friction-wheel rotated by contact with said disk and movable radially thereof, a lever connected to said friction-wheel and having gear-teeth thereon, a pinion in mesh with said gear-teeth, an arm moving with said pinion, a slide arranged to be moved by said arm, connections from said slide to said shaft for inducing axial movements thereof, a latch carried by said slide for holding the latter when at one extreme of its motion, and a pin carried by said arm 70 for moving said latch and thereby releasing said slide.

9. In a machine of the character set forth, a shaft arranged to be moved axially, a friction-disk thereon, a friction-wheel rotated by contact with said disk and movable radially thereof, a lever connected to said friction-wheel 75 and having gear-teeth thereon, a pinion in mesh with said gear-teeth, a sprocket-wheel revolving with said pinion, a swinging friction-wheel below said pinion, a sprocket-wheel revolving with said swinging friction-wheel, a sprocket-chain running on said sprocket-wheels, spur-links on said sprocket-chain, and lugs arranged to be struck by said spur-links and thereby shift the position of said swinging-friction-wheel.

In testimony that I claim the invention above set forth I affix my signature, in presence of two witnesses.

CHARLES H. KNAPP.

Witnesses:

CORNELIUS A. KERSHACK, JACOB POELSTRA.