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(54) Title: ALKOXY ARYL β_2 ADRENERGIC RECEPTOR AGONISTS

(57) Abstract: The invention provides novel β_2 adrenergic receptor agonist compounds. The invention also provides pharmaceutical compositions comprising such compounds, methods of using such compounds to treat diseases associated β_2 adrenergic receptor activity, and processes and intermediates useful for preparing such compounds.



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Alkoxy Aryl β_2 Adrenergic Receptor Agonists

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Field of the Invention

The invention is directed to novel β_2 adrenergic receptor agonists. The invention is also directed to pharmaceutical compositions comprising such compounds, methods of using such compounds to treat diseases associated with β_2 adrenergic receptor activity, and processes and intermediates useful for preparing such compounds.

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Background of the Invention

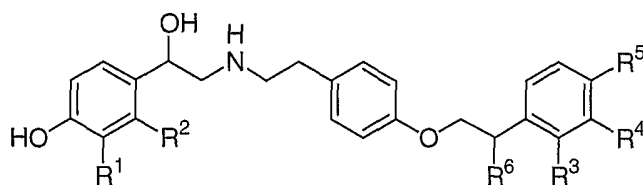
β_2 adrenergic receptor agonists are recognized as effective drugs for the treatment of pulmonary diseases such as asthma and chronic obstructive pulmonary disease (including chronic bronchitis and emphysema). β_2 adrenergic receptor agonists are also useful for treating pre-term labor, and are potentially useful for treating neurological disorders and cardiac disorders. In spite of the success that has been achieved with certain β_2 adrenergic receptor agonists, current agents possess less than desirable potency, selectivity, onset, and/or duration of action. Thus, there is a need for additional β_2 adrenergic receptor agonists having improved properties. Preferred agents may possess, among other properties, improved potency, selectivity, onset, and/or duration of action.

25

Summary of the Invention

The invention provides novel compounds that possess β_2 adrenergic receptor agonist activity. Accordingly, there is provided a compound of the invention which is a compound of formula (I):

30



(I)

wherein:

R¹ is -CH₂OH or -NHCHO, and R² is hydrogen; or R¹ and R² taken together are
 5 -NHC(=O)CH=CH-;

R³, R⁴, and R⁵ are each independently hydrogen, halo, alkyl, alkoxy, or aryl,
 wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R³ and
 R⁴ together form a fused benzo ring; or R⁴ and R⁵ together form a fused benzo ring; and
 R⁶ is hydrogen or hydroxy;

10 or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

The invention also provides a pharmaceutical composition comprising a
 compound of the invention and a pharmaceutically-acceptable carrier. The invention
 further provides combinations comprising a compound of the invention and one or more
 other therapeutic agents and pharmaceutical compositions comprising such combinations.

15 The invention also provides a method of treating a disease or condition associated
 with β₂ adrenergic receptor activity (e.g. a pulmonary disease, such as asthma or chronic
 obstructive pulmonary disease, pre-term labor, a neurological disorder, a cardiac disorder,
 or inflammation) in a mammal, comprising administering to the mammal, a
 therapeutically effective amount of a compound of the invention. The invention further
 20 provides a method of treatment comprising administering a therapeutically effective
 amount of a combination of a compound of the invention together with one or more other
 therapeutic agents.

The invention also provides a method of treating a disease or condition associated
 with β₂ adrenergic receptor activity (e.g. a pulmonary disease, such as asthma or chronic
 25 obstructive pulmonary disease, pre-term labor, a neurological disorder, a cardiac disorder,
 or inflammation) in a mammal, comprising administering to the mammal, a
 therapeutically effective amount of a pharmaceutical composition of the invention.

This invention also provides a method of modulating a β_2 adrenergic receptor, the method comprising stimulating a β_2 adrenergic receptor with a modulatory amount of a compound of the invention.

5 In separate and distinct aspects, the invention also provides synthetic processes and intermediates described herein, which are useful for preparing compounds of the invention.

The invention also provides a compound of the invention as described herein for use in medical therapy, as well as the use of a compound of the invention in the manufacture of a formulation or medicament for treating a disease or condition associated
10 with β_2 adrenergic receptor activity (e.g. a pulmonary disease, such as asthma or chronic obstructive pulmonary disease, pre-term labor, a neurological disorder, a cardiac disorder, or inflammation) in a mammal.

Detailed Description of the Invention

15 When describing the compounds, compositions and methods of the invention, the following terms have the following meanings, unless otherwise indicated.

The term "alkyl" refers to a monovalent saturated hydrocarbon group which may be linear or branched or combinations thereof. Such alkyl groups preferably contain from 1 to 20 carbon atoms; more preferably, from 1 to 8 carbon atoms; and still more
20 preferably, from 1 to 4 carbon atoms. Representative alkyl groups include, by way of example, methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl, *sec*-butyl, isobutyl, *tert*-butyl, *n*-pentyl, *n*-hexyl, *n*-heptyl, *n*-octyl, *n*-nonyl, *n*-decyl and the like.

The term "alkoxy" refers to a group of the formula -OR, where R is an alkyl group as defined herein. Representative alkoxy groups include, by way of example, methoxy,
25 ethoxy, *n*-propoxy, isopropoxy, *n*-butoxy, *sec*-butoxy, isobutoxy, *tert*-butoxy, *n*-pentoxy, *n*-hexoxy and the like.

The term "aryl" refers to a monovalent carbocyclic group which may be monocyclic or multicyclic (i.e., fused) wherein at least one ring is aromatic. Such aryl groups preferably contain from 6 to 20 carbon atoms, more preferably, from 6 to 10
30 carbon atoms. This term includes multicyclic carbocyclic ring systems wherein one or more rings are not aromatic, provided the point of attachment is on an aromatic ring.

Representative aryl groups include, by way of example, phenyl, naphthyl, azulenyl, indan-5-yl, 1,2,3,4-tetrahydronaphth-6-yl, and the like.

The term "halo" refers to a fluoro, chloro, bromo or iodo.

The term "therapeutically effective amount" refers to an amount sufficient to effect treatment when administered to a patient in need of treatment.

The term "treatment" as used herein refers to the treatment of a disease or medical condition in a patient, such as a mammal (particularly a human) which includes:

- (a) preventing the disease or medical condition from occurring, i.e., prophylactic treatment of a patient;
- (b) ameliorating the disease or medical condition, i.e., eliminating or causing regression of the disease or medical condition in a patient;
- (c) suppressing the disease or medical condition, i.e., slowing or arresting the development of the disease or medical condition in a patient; or
- (d) alleviating the symptoms of the disease or medical condition in a patient.

The phrase "disease or condition associated with β_2 adrenergic receptor activity" includes all disease states and/or conditions that are acknowledged now, or that are found in the future, to be associated with β_2 adrenergic receptor activity. Such disease states include, but are not limited to, pulmonary diseases, such as asthma and chronic obstructive pulmonary disease (including chronic bronchitis and emphysema), as well as neurological disorders and cardiac disorders. β_2 adrenergic receptor activity is also known to be associated with pre-term labor (see United States Patent Number 5,872,126) and some types of inflammation (see International Patent Application Publication Number WO 99/30703 and United States Patent Number 5,290,815).

The term "pharmaceutically-acceptable salt" refers to a salt prepared from a base or acid which is acceptable for administration to a patient, such as a mammal. Such salts can be derived from pharmaceutically-acceptable inorganic or organic bases and from pharmaceutically-acceptable inorganic or organic acids.

Salts derived from pharmaceutically-acceptable acids include acetic, benzenesulfonic, benzoic, camphosulfonic, citric, ethanesulfonic, fumaric, gluconic, glutamic, hydrobromic, hydrochloric, lactic, maleic, malic, mandelic, methanesulfonic, mucic, nitric, pantothenic, phosphoric, succinic, sulfuric, tartaric, p-toluenesulfonic, xinafoic (1-hydroxy-2-naphthoic acid) and the like. Particularly preferred are salts

derived from fumaric, hydrobromic, hydrochloric, acetic, sulfuric, methanesulfonic, xinafoic, and tartaric acids.

Salts derived from pharmaceutically-acceptable inorganic bases include aluminum, ammonium, calcium, copper, ferric, ferrous, lithium, magnesium, manganic, 5 manganous, potassium, sodium, zinc and the like. Particularly preferred are ammonium, calcium, magnesium, potassium and sodium salts. Salts derived from pharmaceutically-acceptable organic bases include salts of primary, secondary and tertiary amines, including substituted amines, cyclic amines, naturally-occurring amines and the like, such as arginine, betaine, caffeine, choline, N,N'-dibenzylethylenediamine, diethylamine, 2- 10 diethylaminoethanol, 2-dimethylaminoethanol, ethanolamine, ethylenediamine, N-ethylmorpholine, N-ethylpiperidine, glucamine, glucosamine, histidine, hydrabamine, isopropylamine, lysine, methylglucamine, morpholine, piperazine, piperadine, polyamine resins, procaine, purines, theobromine, triethylamine, trimethylamine, tripropylamine, tromethamine and the like.

15 The term "solvate" refers to a complex or aggregate formed by one or more molecules of a solute, i.e. a compound of the invention or a pharmaceutically-acceptable salt thereof, and one or more molecules of a solvent. Such solvates are typically crystalline solids having a substantially fixed molar ratio of solute and solvent. Representative solvents include by way of example, water, methanol, ethanol, 20 isopropanol, acetic acid, and the like. When the solvent is water, the solvate formed is a hydrate.

It will be appreciated that the term "or a pharmaceutically-acceptable salt or solvate of stereoisomer thereof" is intended to include all permutations of salts, solvates and stereoisomers, such as a solvate of a pharmaceutically-acceptable salt of a 25 stereoisomer of a compound of formula (I).

The term "leaving group" refers to a functional group or atom which can be displaced by another functional group or atom in a substitution reaction, such as a nucleophilic substitution reaction. By way of example, representative leaving groups include chloro, bromo and iodo groups; sulfonic ester groups, such as mesylate, tosylate, 30 brosylate, nosylate and the like; and acyloxy groups, such as acetoxy, trifluoroacetoxy and the like.

The term "amino-protecting group" refers to a protecting group suitable for preventing undesired reactions at an amino nitrogen. Representative amino-protecting

groups include, but are not limited to, formyl; acyl groups, for example alkanoyl groups, such as acetyl; alkoxycarbonyl groups, such as *tert*-butoxycarbonyl (Boc); arylmethoxycarbonyl groups, such as benzyloxycarbonyl (Cbz) and 9-fluorenylmethoxycarbonyl (Fmoc); arylmethyl groups, such as benzyl (Bn), trityl (Tr), and 1,1-di-(4'-methoxyphenyl)methyl; silyl groups, such as trimethylsilyl (TMS) and *tert*-butyldimethylsilyl (TBS); and the like.

The term "hydroxy-protecting group" refers to a protecting group suitable for preventing undesired reactions at a hydroxy group. Representative hydroxy-protecting groups include, but are not limited to, alkyl groups, such as methyl, ethyl, and *tert*-butyl; acyl groups, for example alkanoyl groups, such as acetyl; arylmethyl groups, such as benzyl (Bn), *p*-methoxybenzyl (PMB), 9-fluorenylmethyl (Fm), and diphenylmethyl (benzhydryl, DPM); silyl groups, such as trimethylsilyl (TMS) and *tert*-butyldimethylsilyl (TBS); and the like.

Specific and preferred values listed below for radicals, substituents, and ranges, are for illustration only; they do not exclude other defined values or other values within defined ranges for the radicals and substituents.

A specific value for R³ is hydrogen, alkoxy or halo.

Another specific value for R³ is hydrogen, methoxy, or fluoro.

A specific value for R⁴ is hydrogen, alkoxy or halo.

Another specific value for R⁴ is hydrogen, methoxy, or fluoro.

A specific value for R⁴ and R⁵ together is a fused benzo ring.

A specific value for R⁵ is hydrogen, alkyl, aryl, alkoxy or halo.

Another specific value for R⁵ is hydrogen, fluoro, chloro, methoxy, trifluoromethoxy, difluoromethoxy, 3-methylbutyl, or phenyl.

A preferred group of compounds of formula (I) are compounds wherein R³ is hydrogen or methoxy; R⁴ is hydrogen or methoxy; and R⁵ is hydrogen.

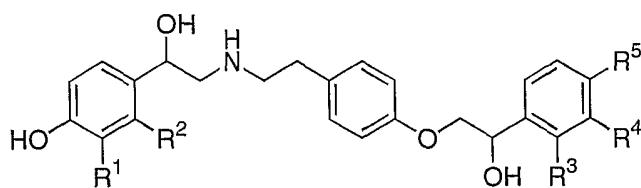
Another preferred group of compounds of formula (I) are compounds wherein R³ is hydrogen; R⁴ is hydrogen; and R⁵ is hydrogen.

Another preferred group of compounds of formula (I) are compounds wherein R³ is hydrogen; R⁴ is hydrogen; and R⁵ is fluoro.

A specific value for R⁶ is hydroxy.

A specific value for R⁶ is hydrogen.

One preferred compound of formula (I) is a compound of formula (II):



(II)

wherein:

R^1 is $-\text{CH}_2\text{OH}$ or $-\text{NHCHO}$, and R^2 is hydrogen; or R^1 and R^2 taken together are
 5 $-\text{NHC}(=\text{O})\text{CH}=\text{CH}-$; and

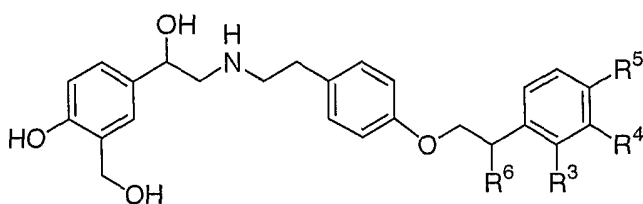
R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

10 A preferred group of compounds of formula (II) are compounds wherein R^3 is hydrogen or methoxy; R^4 is hydrogen or methoxy; and R^5 is hydrogen.

Another preferred group of compounds of formula (II) are compounds wherein R^3 is hydrogen; R^4 is hydrogen; and R^5 is hydrogen.

15 Another preferred group of compounds of formula (II) are compounds wherein R^3 is hydrogen; R^4 is hydrogen; and R^5 is fluoro.

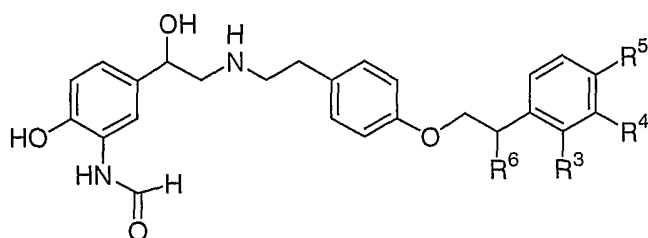
Another preferred compound of formula (I) is a compound of formula (III):



(III)

20 wherein: R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and R^6 is hydrogen or hydroxy; or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

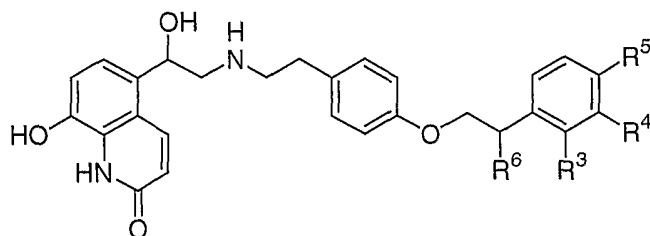
Another preferred compound of formula (I) is a compound of formula (IV):



(IV)

wherein: R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and R^6 is hydrogen or hydroxy; or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

Another preferred compound of formula (I) is a compound of formula (V):



(V)

wherein: R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and R^6 is hydrogen or hydroxy; or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

Exemplary compounds of the invention are compounds **1-25** as described in the Examples below. Preferred compounds of the invention are compounds **1-6**, **8-11**, **14-16**, and **18-25**. A more preferred sub-group of compounds is compounds **1**, **2**, **4-6**, **19**, **20**, **22-25**.

Particular mention may be made of the following compounds for which the compound numbers are indicated in parentheses:

4-((*R*)-1-Hydroxy-2-(2-[4-((*R*)-2-hydroxy-2-phenylethoxy)-phenyl]-ethylamino)-ethyl)-2-hydroxymethyl-phenol (**20**);

4-[(*R*)-1-Hydroxy-2-(2-{4-[(*R*)-2-hydroxy-2-(2-methoxy-phenyl)-ethoxy]-phenyl}-ethylamino)-ethyl]-2-hydroxymethyl-phenol (**21**);

N-[2-Hydroxy-5-((*R*)-1-hydroxy-2-{2-[4-((*R*)-2-hydroxy-2-phenyl-ethoxy)-phenyl]-ethylamino}-ethyl)-phenyl]-formamide (**22**);

N-{2-Hydroxy-5-[(*R*)-1-hydroxy-2-(2-{4-[(*R*)-2-hydroxy-2-(2-methoxy-phenyl)-ethoxy]-phenyl}-ethylamino)-ethyl]-phenyl}-formamide (**23**);

5 8-Hydroxy-5-((*R*)-1-hydroxy-2-{2-[4-((*R*)-2-hydroxy-2-phenyl-ethoxy)-phenyl]-ethylamino}-ethyl)-1*H*-quinolin-2-one (**24**); and

8-Hydroxy-5-[(*R*)-1-hydroxy-2-(2-{4-[(*R*)-2-hydroxy-2-(2-methoxy-phenyl)-ethoxy]-phenyl}-ethylamino)-ethyl]-1*H*-quinolin-2-one (**25**).

The compounds of the invention may contain a chiral center. Accordingly, the
10 invention includes racemic mixtures, enantiomers, and mixtures enriched in one or more stereoisomer. The scope of the invention as described and claimed encompasses the racemic forms of the compounds as well as the individual enantiomers, diastereomers, and stereoisomer-enriched mixtures. A preferred compound of the invention is a
15 compound that is a mixture of enantiomers, wherein the amount of the (**R**) enantiomer at the chiral center in formula (I) or formula (II) that is attached to the phenyl ring substituted with R¹ and R² is greater than the amount of the (**S**) enantiomer. A more preferred compound of the invention is a compound that is the (**R**) enantiomer at this
20 center.

When R⁶ is hydroxy, or, equivalently, when the compound is a compound of
20 formula (II), another preferred compound of the invention is a compound that is a mixture of enantiomers, wherein the amount of the (**R**) enantiomer at the chiral center attached to the phenyl ring substituted with R³, R⁴, and R⁵ (i.e. in formula (I), the chiral center substituted with R⁶) is greater than the amount of the (**S**) enantiomer at this center. A more preferred compound of the invention is a compound that is the (**R**) enantiomer at
25 this center.

Further, when R⁶ is hydroxy, or the compound is a compound of formula (II), a preferred diastereomer of the invention is a compound that is a mixture of diastereomers, wherein the amount of the (**R, R**) diastereomer at the two chiral centers identified above in formula (I) or (II) is greater than the amount of other diastereomers. A more preferred
30 compound of the invention when R⁶ is hydroxy, or when the compound is a compound of formula (II), is a compound that is the (**R, R**) diastereomer at the two chiral centers of formula (I) or formula (II).

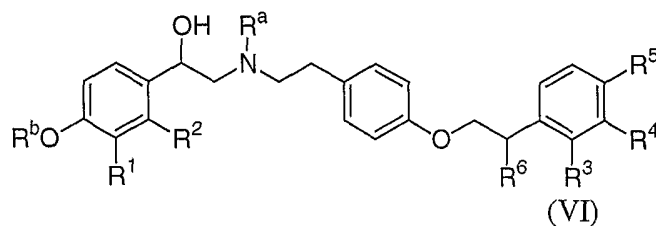
General Synthetic Procedures

The compounds of the invention can be prepared using the methods and procedures described herein, or using similar methods and procedures. It will be appreciated that where typical or preferred process conditions (i.e., reaction temperatures, times, mole ratios of reactants, solvents, pressures, etc.) are given, other process conditions can also be used unless otherwise stated. Optimum reaction conditions may vary with the particular reactants or solvent used, but such conditions can be determined by one skilled in the art by routine optimization procedures.

Additionally, as will be apparent to those skilled in the art, conventional protecting groups may be necessary to prevent certain functional groups from undergoing undesired reactions. The choice of a suitable protecting group for a particular functional group, as well as suitable conditions for protection and deprotection, are well known in the art. For example, numerous protecting groups, and their introduction and removal, are described in T. W. Greene and G. M. Wuts, *Protecting Groups in Organic Synthesis*, Third Edition, Wiley, New York, 1999, and references cited therein.

Processes for preparing compounds of the invention are provided as further embodiments of the invention and are illustrated by the procedures below.

For example, a compound of formula (I) can be prepared from a corresponding intermediate compound of formula (VI):



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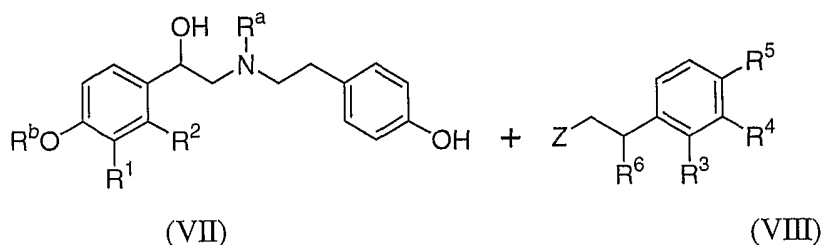
wherein R^a is an amino-protecting group (e.g. benzyl) and R^b is hydrogen, by removing the protecting group R^a to provide the compound of formula (I).

A compound of formula (I) can also be prepared from a corresponding intermediate compound of formula (VI) wherein R^a is hydrogen and R^b is a hydroxy-protecting group (e.g. benzyl), by removing the protecting group R^b to provide the compound of formula (I).

A compound of formula (I) can also be prepared from a corresponding intermediate compound of formula (VI) wherein R^a is an amino-protecting group (e.g.

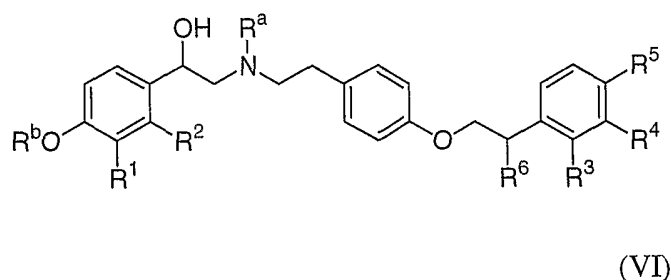
benzyl) and R^b is a hydroxy-protecting group (e.g. benzyl), by removing the protecting groups (R^a and R^b) to provide the compound of formula (I).

An intermediate compound of formula (VI) can be prepared by alkylating a corresponding alcohol of formula (VII) with a corresponding compound of formula (VIII),
5 wherein Z is a suitable leaving group (e.g. bromo, iodo, tosyl, or mesyl).

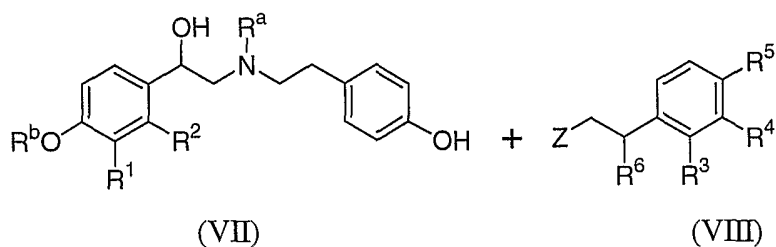


Suitable conditions for such alkylations are well known, and are illustrated in the
10 Examples hereinbelow.

Accordingly, the invention provides a method for preparing a compound of formula (VI):



15 wherein R^a is a amino-protecting group (e.g. benzyl); R^b is a hydroxy-protecting group (e.g. benzyl); and R^1 - R^6 have any of the values, specific values or preferred values described herein, comprising alkylating a corresponding alcohol of formula (VII) with a corresponding compound of formula (VIII):



20 wherein Z is a suitable leaving group (e.g. bromo, iodo, tosyl, or mesyl), to provide the compound of formula (VI).

The invention also provides novel compounds of formulae (VI-VIII) described herein.

Pharmaceutical Compositions

The invention also provides pharmaceutical compositions comprising a compound of the invention. Accordingly, the compound, preferably in the form of a pharmaceutically-acceptable salt, can be formulated for any suitable form of administration, such as oral or parenteral administration, or administration by inhalation.

By way of illustration, the compound can be admixed with conventional pharmaceutical carriers and excipients and used in the form of powders, tablets, capsules, elixirs, suspensions, syrups, wafers, and the like. Such pharmaceutical compositions will contain from about 0.05 to about 90% by weight of the active compound, and more generally from about 0.1 to about 30%. The pharmaceutical compositions may contain common carriers and excipients, such as cornstarch or gelatin, lactose, magnesium sulfate, magnesium stearate, sucrose, microcrystalline cellulose, kaolin, mannitol, dicalcium phosphate, sodium chloride, and alginic acid. Disintegrators commonly used in the formulations of this invention include croscarmellose, microcrystalline cellulose, cornstarch, sodium starch glycolate and alginic acid.

A liquid composition will generally consist of a suspension or solution of the compound or pharmaceutically-acceptable salt in a suitable liquid carrier(s), for example ethanol, glycerine, sorbitol, non-aqueous solvent such as polyethylene glycol, oils or water, optionally with a suspending agent, a solubilizing agent (such as a cyclodextrin), preservative, surfactant, wetting agent, flavoring or coloring agent. Alternatively, a liquid formulation can be prepared from a reconstitutable powder.

For example a powder containing active compound, suspending agent, sucrose and a sweetener can be reconstituted with water to form a suspension; a syrup can be prepared from a powder containing active ingredient, sucrose and a sweetener.

A composition in the form of a tablet can be prepared using any suitable pharmaceutical carrier(s) routinely used for preparing solid compositions. Examples of such carriers include magnesium stearate, starch, lactose, sucrose, microcrystalline cellulose and binders, for example polyvinylpyrrolidone. The tablet can also be provided with a color film coating, or color included as part of the carrier(s). In addition, active compound can be formulated in a controlled release dosage form as a tablet comprising a hydrophilic or hydrophobic matrix.

A composition in the form of a capsule can be prepared using routine encapsulation procedures, for example by incorporation of active compound and

excipients into a hard gelatin capsule. Alternatively, a semi-solid matrix of active compound and high molecular weight polyethylene glycol can be prepared and filled into a hard gelatin capsule; or a solution of active compound in polyethylene glycol or a suspension in edible oil, for example liquid paraffin or fractionated coconut oil can be prepared and filled into a soft gelatin capsule.

Tablet binders that can be included are acacia, methylcellulose, sodium carboxymethylcellulose, poly-vinylpyrrolidone (Povidone), hydroxypropyl methylcellulose, sucrose, starch and ethylcellulose. Lubricants that can be used include magnesium stearate or other metallic stearates, stearic acid, silicone fluid, talc, waxes, oils and colloidal silica.

Flavoring agents such as peppermint, oil of wintergreen, cherry flavoring or the like can also be used. Additionally, it may be desirable to add a coloring agent to make the dosage form more attractive in appearance or to help identify the product.

The compounds of the invention and their pharmaceutically-acceptable salts that are active when given parenterally can be formulated for intramuscular, intrathecal, or intravenous administration.

A typical composition for intra-muscular or intrathecal administration will consist of a suspension or solution of active ingredient in an oil, for example arachis oil or sesame oil. A typical composition for intravenous or intrathecal administration will consist of a sterile isotonic aqueous solution containing, for example active ingredient and dextrose or sodium chloride, or a mixture of dextrose and sodium chloride. Other examples are lactated Ringer's injection, lactated Ringer's plus dextrose injection, Normosol-M and dextrose, Isolyte E, acylated Ringer's injection, and the like. Optionally, a co-solvent, for example, polyethylene glycol; a chelating agent, for example, ethylenediamine tetraacetic acid; a solubilizing agent, for example, a cyclodextrin; and an anti-oxidant, for example, sodium metabisulphite, may be included in the formulation. Alternatively, the solution can be freeze dried and then reconstituted with a suitable solvent just prior to administration.

The compounds of this invention and their pharmaceutically-acceptable salts which are active on topical administration can be formulated as transdermal compositions or transdermal delivery devices ("patches"). Such compositions include, for example, a backing, active compound reservoir, a control membrane, liner and contact adhesive. Such transdermal patches may be used to provide continuous or discontinuous infusion of

the compounds of the present invention in controlled amounts. The construction and use of transdermal patches for the delivery of pharmaceutical agents is well known in the art. See, for example, U.S. Patent No. 5,023,252. Such patches may be constructed for continuous, pulsatile, or on demand delivery of pharmaceutical agents.

5 One preferred manner for administering a compound of the invention is inhalation. Inhalation is an effective means for delivering an agent directly to the respiratory tract. There are three general types of pharmaceutical inhalation devices: nebulizer inhalers, dry powder inhalers (DPI), and metered-dose inhalers (MDI). Nebulizer devices produce a stream of high velocity air that causes a therapeutic agent to spray as a mist which is
10 carried into the patient's respiratory tract. The therapeutic agent is formulated in a liquid form such as a solution or a suspension of micronized particles of respirable size, where micronized is typically defined as having about 90 % or more of the particles with a diameter of less than about 10 μm . A typical formulation for use in a conventional nebulizer device is an isotonic aqueous solution of a pharmaceutical salt of the active
15 agent at a concentration of the active agent of between about 0.05 $\mu\text{g}/\text{mL}$ and about 10 mg/mL .

 DPI's typically administer a therapeutic agent in the form of a free flowing powder that can be dispersed in a patient's air-stream during inspiration. In order to achieve a free flowing powder, the therapeutic agent can be formulated with a suitable excipient, such as
20 lactose or starch. A dry powder formulation can be made, for example, by combining dry lactose having a particle size between about 1 μm and about 100 μm with micronized particles of a pharmaceutical salt of the active agent and dry blending. Alternatively, the agent can be formulated without excipients. The formulation is loaded into a dry powder dispenser, or into inhalation cartridges or capsules for use with a dry powder delivery
25 device.

 Examples of DPI delivery devices provided commercially include Diskhaler (GlaxoSmithKline, Research Triangle Park, NC) (see, e.g., U.S. Patent No. 5,035,237); Diskus (GlaxoSmithKline) (see, e.g., U.S. Patent No. 6,378,519; Turbuhaler (AstraZeneca, Wilmington, DE) (see, e.g., U.S. Patent No. 4,524,769); and Rotahaler
30 (GlaxoSmithKline) (see, e.g., U.S. Patent No. 4,353,365). Further examples of suitable DPI devices are described in U.S. Patent Nos. 5,415,162, 5,239,993, and 5,715,810 and references therein.

MDI's typically discharge a measured amount of therapeutic agent using compressed propellant gas. Formulations for MDI administration include a solution or suspension of active ingredient in a liquefied propellant. While chlorofluorocarbons, such as CCl₃F, conventionally have been used as propellants, due to concerns regarding adverse affects of such agents on the ozone layer, formulations using hydrofluoroalkanes (HFA), such as 1,1,1,2-tetrafluoroethane (HFA 134a) and 1,1,1,2,3,3,3-heptafluoro-n-propane, (HFA 227) have been developed. Additional components of HFA formulations for MDI administration include co-solvents, such as ethanol or pentane, and surfactants, such as sorbitan trioleate, oleic acid, lecithin, and glycerin. (See, for example, U.S. Patent No. 5,225,183, EP 0717987 A2, and WO 92/22286.)

Thus, a suitable formulation for MDI administration can include from about 0.01 % to about 5 % by weight of a pharmaceutical salt of active ingredient, from about 0 % to about 20 % by weight ethanol, and from about 0 % to about 5 % by weight surfactant, with the remainder being the HFA propellant. In one approach, to prepare the formulation, chilled or pressurized hydrofluoroalkane is added to a vial containing the pharmaceutical salt of active compound, ethanol (if present) and the surfactant (if present). To prepare a suspension, the pharmaceutical salt is provided as micronized particles. The formulation is loaded into an aerosol canister, which forms a portion of an MDI device. Examples of MDI devices developed specifically for use with HFA propellants are provided in U.S. Patent Nos. 6,006,745 and 6,143,277.

In an alternative preparation, a suspension formulation is prepared by spray drying a coating of surfactant on micronized particles of a pharmaceutical salt of active compound. (See, for example, WO 99/53901 and WO 00/61108.) For additional examples of processes of preparing respirable particles, and formulations and devices suitable for inhalation dosing see U.S. Patent Nos. 6,268,533, 5,983,956, 5,874,063, and 6,221,398, and WO 99/55319 and WO 00/30614.

It will be understood that any form of the compounds of the invention, (i.e. free base, pharmaceutical salt, or solvate) that is suitable for the particular mode of administration, can be used in the pharmaceutical compositions discussed above.

The active compounds are effective over a wide dosage range and are generally administered in a therapeutically effective amount. It will be understood, however, that the amount of the compound actually administered will be determined by a physician, in the light of the relevant circumstances, including the condition to be treated, the chosen

route of administration, the actual compound administered and its relative activity, the age, weight, and response of the individual patient, the severity of the patient's symptoms, and the like.

Suitable doses of the therapeutic agents for inhalation administration are in the
5 general range of from about 0.05 $\mu\text{g/day}$ to about 1000 $\mu\text{g/day}$, preferably from about
0.5 $\mu\text{g/day}$ to about 500 $\mu\text{g/day}$. A compound can be administered in a periodic dose:
weekly, multiple times per week, daily, or multiple doses per day. The treatment regimen
may require administration over extended periods of time, for example, for several weeks
or months, or the treatment regimen may require chronic administration. Suitable doses
10 for oral administration are in the general range of from about 0.05 $\mu\text{g/day}$ to about 100
mg/day, preferably 0.5 to 1000 $\mu\text{g/day}$.

The present active agents can also be co-administered with one or more other
therapeutic agents. For example, the present agents can be administered in combination
with one or more therapeutic agents selected from anti-inflammatory agents (e.g.
15 corticosteroids and non-steroidal anti-inflammatory agents (NSAIDs), anticholinergic
agents (particularly muscarinic receptor antagonists), other β_2 adrenergic receptor
agonists, antiinfective agents (e.g. antibiotics or antivirals) or antihistamines. The
invention thus provides, in a further aspect, a combination comprising a compound of the
invention together with one or more therapeutic agent, for example, an anti-inflammatory
20 agent, an anticholinergic agent, another β_2 adrenergic receptor agonist, an antiinfective
agent or an antihistamine.

The other therapeutic agents can be used in the form of pharmaceutically-
acceptable salts or solvates. As appropriate, the other therapeutic agents can be used as
optically pure stereoisomers.

25 Suitable anti-inflammatory agents include corticosteroids and NSAIDs. Suitable
corticosteroids which may be used in combination with the compounds of the invention
are those oral and inhaled corticosteroids and their pro-drugs which have anti-
inflammatory activity. Examples include methyl prednisolone, prednisolone,
dexamethasone, fluticasone propionate, $6\alpha,9\alpha$ -difluoro- 17α -[(2-furanylcarbonyl)oxy]-
30 11β -hydroxy- 16α -methyl-3-oxo-androsta-1,4-diene- 17β -carbothioic acid *S*-fluoromethyl
ester, $6\alpha,9\alpha$ -difluoro- 11β -hydroxy- 16α -methyl-3-oxo- 17α -propionyloxy- androsta-1,4-
diene- 17β -carbothioic acid *S*-(2-oxo-tetrahydro-furan-3*S*-yl) ester, beclomethasone esters

(e.g. the 17-propionate ester or the 17,21-dipropionate ester), budesonide, flunisolide, mometasone esters (e.g. the furoate ester), triamcinolone acetonide, rofleponide, ciclesonide, butixocort propionate, RPR-106541, and ST-126. Preferred corticosteroids include fluticasone propionate, 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-17 α -[(4-methyl-
5 1,3-thiazole-5-carbonyl)oxy]-3-oxo-androsta-1,4-diene-17 β -carbothioic acid *S*-fluoromethyl ester and 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid *S*-fluoromethyl ester, more preferably 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid *S*-fluoromethyl ester.

10 Suitable NSAIDs include sodium cromoglycate; nedocromil sodium; phosphodiesterase (PDE) inhibitors (e.g. theophylline, PDE4 inhibitors or mixed PDE3/PDE4 inhibitors); leukotriene antagonists (e.g. monteleukast); inhibitors of leukotriene synthesis; iNOS inhibitors; protease inhibitors, such as tryptase and elastase inhibitors; beta-2 integrin antagonists and adenosine receptor agonists or antagonists (e.g.
15 adenosine 2a agonists); cytokine antagonists (e.g. chemokine antagonists such as, an interleukin antibody (α IL antibody), specifically, an α IL-4 therapy, an α IL-13 therapy, or a combination thereof); or inhibitors of cytokine synthesis. Suitable other β_2 -adrenoreceptor agonists include salmeterol (e.g. as the xinafoate), salbutamol (e.g. as the sulphate or the free base), formoterol (e.g. as the fumarate), fenoterol or terbutaline
20 and salts thereof.

Also of interest is use of the present active agent in combination with a phosphodiesterase 4 (PDE4) inhibitor or a mixed PDE3/PDE4 inhibitor. The PDE4-specific inhibitor useful in this aspect of the invention may be any compound that is known to inhibit the PDE4 enzyme or which is discovered to act as a PDE4 inhibitor, and
25 which are only PDE4 inhibitors. Preferred compounds are *cis* 4-cyano-4-(3-cyclopentyloxy-4-methoxyphenyl)cyclohexan-1-carboxylic acid, 2-carbomethoxy-4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-one and *cis*-[4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-ol].

Other compounds of interest include:

30 Compounds set out in U.S. patent 5,552,438 issued 03 September, 1996; this patent and the compounds it discloses are incorporated herein in full by reference. The compound of particular interest, which is disclosed in U.S. patent 5,552,438, is *cis*-4-

cyano-4-[3-(cyclopentyloxy)-4-methoxyphenyl]cyclohexane-1-carboxylic acid (also known as cilomalast) and its salts, esters, pro-drugs or physical forms;

AWD-12-281 from elbion (Hofgen, N. et al. 15th EFMC Int Symp Med Chem (Sept 6-10, Edinburgh) 1998, Abst P.98; CAS reference No. 247584020-9); a 9-benzyladenine derivative nominated NCS-613 (INSERM); D-4418 from Chiroscience and Schering-Plough; a benzodiazepine PDE4 inhibitor identified as CI-1018 (PD-168787) and attributed to Pfizer; a benzodioxole derivative disclosed by Kyowa Hakko in WO99/16766; K-34 from Kyowa Hakko; V-11294A from Napp (Landells, L.J. et al. Eur Resp J [Annu Cong Eur Resp Soc (Sept 19-23, Geneva) 1998] 1998, 12 (Suppl. 28): Abst P2393); roflumilast (CAS reference No 162401-32-3) and a pthalazinone (WO99/47505, the disclosure of which is hereby incorporated by reference) from Byk-Gulden; Pumafentrine, (-)-p-[(4aR*,10bS*)-9-ethoxy-1,2,3,4,4a,10b-hexahydro-8-methoxy-2-methylbenzo[c][1,6]naphthyridin-6-yl]-N,N-diisopropylbenzamide which is a mixed PDE3/PDE4 inhibitor which has been prepared and published on by Byk-Gulden, now Altana; arofylline under development by Almirall-Prodesfarma; VM554/UM565 from Vernalis; or T-440 (Tanabe Seiyaku; Fuji, K. et al. J Pharmacol Exp Ther,1998, 284(1): 162), and T2585.

Other possible PDE-4 and mixed PDE3/PDE4 inhibitors include those listed in WO01/13953, the disclosure of which is hereby incorporated by reference.

Suitable anticholinergic agents are those compounds that act as antagonists at the muscarinic receptor, in particular those compounds which are antagonists of the M₁, M₂, or M₃ receptors, or of combinations thereof. Exemplary compounds include the alkaloids of the belladonna plants as illustrated by the likes of atropine, scopolamine, homatropine, hyoscyamine; these compounds are normally administered as a salt, being tertiary amines. These drugs, particularly the salt forms, are readily available from a number of commercial sources or can be made or prepared from literature data via, to wit:

Atropine - CAS-51-55-8 or CAS-51-48-1 (anhydrous form), atropine sulfate - CAS-5908-99-6; atropine oxide - CAS-4438-22-6 or its HCl salt - CAS-4574-60-1 and methylatropine nitrate - CAS-52-88-0.

Homatropine - CAS-87-00-3, hydrobromide salt - CAS-51-56-9, methylbromide salt - CAS-80-49-9.

Hyoscyamine (*d, l*) - CAS-101-31-5, hydrobromide salt - CAS-306-03-6 and sulfate salt - CAS-6835-16-1.

Scopolamine - CAS-51-34-3, hydrobromide salt - CAS-6533-68-2, methylbromide salt- CAS-155-41-9.

Preferred anticholinergics include ipratropium (e.g. as the bromide), sold under the name Atrovent, oxitropium (e.g. as the bromide) and tiotropium (e.g. as the bromide)
5 (CAS-139404-48-1). Also of interest are: methantheline (CAS-53-46-3), propantheline bromide (CAS- 50-34-9), anisotropine methyl bromide or Valpin 50 (CAS- 80-50-2), clidinium bromide (Quarzan, CAS-3485-62-9), copyrrolate (Robinul), isopropamide iodide (CAS-71-81-8), mepenzolate bromide (U.S. patent 2,918,408), tridihexethyl chloride (Pathilone, CAS-4310-35-4), and hexocyclium methylsulfate (Tral, CAS-115-63-
10 9). See also cyclopentolate hydrochloride (CAS-5870-29-1), tropicamide (CAS-1508-75-4), trihexyphenidyl hydrochloride (CAS-144-11-6), pirenzepine (CAS-29868-97-1), telenzepine (CAS-80880-90-9), AF-DX 116, or methoctramine, and the compounds disclosed in WO01/04118, the disclosure of which is hereby incorporated by reference.

Suitable antihistamines (also referred to as H₁-receptor antagonists) include any
15 one or more of the numerous antagonists known which inhibit H₁-receptors, and are safe for human use. All are reversible, competitive inhibitors of the interaction of histamine with H₁-receptors. The majority of these inhibitors, mostly first generation antagonists, are characterized, based on their core structures, as ethanolamines, ethylenediamines, and alkylamines. In addition, other first generation antihistamines include those which can be
20 characterized as based on piperazine and phenothiazines. Second generation antagonists, which are non-sedating, have a similar structure-activity relationship in that they retain the core ethylene group (the alkylamines) or mimic a tertiary amine group with piperazine or piperidine. Exemplary antagonists are as follows:

Ethanolamines: carbinoxamine maleate, clemastine fumarate, diphenylhydramine
25 hydrochloride, and dimenhydrinate.

Ethylenediamines: pyrilamine amleate, tripeleennamine HCl, and tripeleennamine citrate.

Alkylamines: chlorpheniramine and its salts such as the maleate salt, and acrivastine.

30 Piperazines: hydroxyzine HCl, hydroxyzine pamoate, cyclizine HCl, cyclizine lactate, meclizine HCl, and cetirizine HCl.

Piperidines: Astemizole, levocabastine HCl, loratadine or its descarboethoxy analogue, and terfenadine and fexofenadine hydrochloride or another pharmaceutically-acceptable salt.

5 Azelastine hydrochloride is yet another H₁ receptor antagonist which may be used in combination with a compound of the invention.

Examples of preferred anti-histamines include methapyrilene and loratadine.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof and a corticosteroid. In particular, the invention provides a combination wherein
10 the corticosteroid is fluticasone propionate or wherein the corticosteroid is 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid *S*-fluoromethyl ester or 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-3-oxo-17 α -propionyloxy- androsta-1,4-diene-17 β -carbothioic acid *S*-(2-oxo-tetrahydro-furan-3*S*-yl) ester.

15 The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof and a PDE4 inhibitor.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer
20 thereof and an anticholinergic agent.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof and an antihistamine.

The invention thus provides, in a further aspect, a combination comprising a
25 compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof together with a PDE4 inhibitor and a corticosteroid.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof together with an anticholinergic agent and a corticosteroid.

30 As used in the above combinations, the term, "a compound of formula (I)" includes a compound of formulas (II), (III), (IV), or (V), and preferred groups thereof, and any individually disclosed compound or compounds.

Accordingly, the pharmaceutical compositions of the invention can optionally comprise combinations of a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof with one or more other therapeutic agents, as described above.

5 The individual compounds of such combinations may be administered either sequentially or simultaneously in separate or combined pharmaceutical formulations. Appropriate doses of known therapeutic agents will be readily appreciated by those skilled in the art. Methods of treatment of the invention, therefore, include administration of the individual compounds of such combinations either sequentially or simultaneously
10 in separate or combined pharmaceutical formulations.

Thus, according to a further aspect, the invention provides a method of treating a disease or condition associated with β_2 adrenergic receptor activity in a mammal, comprising administering to the mammal a therapeutically effective amount of a combination of a compound of formula (I) or a pharmaceutically-acceptable salt or
15 solvate or stereoisomer thereof with one or more other therapeutic agents.

Additional suitable carriers for formulations of the active compounds of the present invention can be found in *Remington: The Science and Practice of Pharmacy, 20th Edition*, Lippincott Williams & Wilkins, Philadelphia, PA, 2000. The following non-limiting examples illustrate representative pharmaceutical compositions of the invention.

20

Formulation Example A

This example illustrates the preparation of a representative pharmaceutical composition for oral administration of a compound of this invention:

Ingredients	Quantity per tablet, (mg)
Active Compound	1
Lactose, spray-dried	148
Magnesium stearate	2

30 The above ingredients are mixed and introduced into a hard-shell gelatin capsule.

Formulation Example B

This example illustrates the preparation of another representative pharmaceutical composition for oral administration of a compound of this invention:

35

Ingredients	Quantity per tablet, (mg)
Active Compound	1
Cornstarch	50
Lactose	145
Magnesium stearate	5

The above ingredients are mixed intimately and pressed into single scored tablets.

10 Formulation Example C

This example illustrates the preparation of a representative pharmaceutical composition for oral administration of a compound of this invention.

An oral suspension is prepared having the following composition.

Ingredients	
Active Compound	3 mg
Fumaric acid	0.5 g
Sodium chloride	2.0 g
Methyl paraben	0.1 g
Granulated sugar	25.5 g
Sorbitol (70% solution)	12.85 g
Veegum K (Vanderbilt Co.)	1.0 g
Flavoring	0.035 mL
Colorings	0.5 mg
Distilled water	q.s. to 100 mL

30 Formulation Example D

This example illustrates the preparation of a representative pharmaceutical composition containing a compound of this invention.

An injectable preparation buffered to a pH of 4 is prepared having the following composition:

Ingredients	
Active Compound	0.1 mg
Sodium Acetate Buffer Solution (0.4 M)	2.0 mL
HCl (1N)	q.s. to pH 4
Water (distilled, sterile)	q.s. to 20 mL

Formulation Example E

This example illustrates the preparation of a representative pharmaceutical composition for injection of a compound of this invention.

A reconstituted solution is prepared by adding 20 mL of sterile water to 1 mg of the compound of this invention. Before use, the solution is then diluted with 200 mL of an intravenous fluid that is compatible with the active compound. Such fluids are chosen from 5% dextrose solution, 0.9% sodium chloride, or a mixture of 5% dextrose and 0.9% sodium chloride. Other examples are lactated Ringer's injection, lactated Ringer's plus 5% dextrose injection, Normosol-M and 5% dextrose, Isolyte E, and acylated Ringer's injection.

Formulation Example F

This example illustrates the preparation of a representative pharmaceutical composition containing a compound of this invention.

An injectable preparation is prepared having the following composition:

Ingredients

	Active Compound	0.1-5.0 mg
20	Hydroxypropyl- β -cyclodextrin	1-25 g
	5% Aqueous Dextrose Solution (sterile)	q.s. to 100 mL

The above ingredients are blended and the pH is adjusted to 3.5 ± 0.5 using 0.5 N HCl or 0.5 N NaOH.

25

Formulation Example G

This example illustrates the preparation of a representative pharmaceutical composition for topical application of a compound of this invention.

Ingredients	grams
Active compound	0.2-10
Span 60	2
5 Tween 60	2
Mineral oil	5
Petrolatum	10
Methyl paraben	0.15
Propyl paraben	0.05
10 BHA (butylated hydroxy anisole)	0.01
Water	q.s. to 100

All of the above ingredients, except water, are combined and heated to 60°C with stirring. A sufficient quantity of water at 60°C is then added with vigorous stirring to emulsify the ingredients, and water then added q.s. 100 g.

Formulation Example H

This example illustrates the preparation of a representative pharmaceutical composition containing a compound of the invention.

20 An aqueous aerosol formulation for use in a nebulizer is prepared by dissolving 0.1 mg of a pharmaceutical salt of active compound in a 0.9 % sodium chloride solution acidified with citric acid. The mixture is stirred and sonicated until the active salt is dissolved. The pH of the solution is adjusted to a value in the range of from 3 to 8 by the slow addition of NaOH.

Formulation Example I

This example illustrates the preparation of a dry powder formulation containing a compound of the invention for use in inhalation cartridges.

30 Gelatin inhalation cartridges are filled with a pharmaceutical composition having the following ingredients:

Ingredients	mg/cartridge
Pharmaceutical salt of active compound	0.2
35 Lactose	25

The pharmaceutical salt of active compound is micronized prior to blending with lactose. The contents of the cartridges are administered using a powder inhaler.

Formulation Example J

This example illustrates the preparation of a dry powder formulation containing a compound of the invention for use in a dry powder inhalation device.

5 A pharmaceutical composition is prepared having a bulk formulation ratio of micronized pharmaceutical salt to lactose of 1:200. The composition is packed into a dry powder inhalation device capable of delivering between about 10 μg and about 100 μg of active drug ingredient per dose.

Formulation Example K

10 This example illustrates the preparation of a formulation containing a compound of the invention for use in a metered dose inhaler.

A suspension containing 5 % pharmaceutical salt of active compound, 0.5 % lecithin, and 0.5 % trehalose is prepared by dispersing 5 g of active compound as micronized particles with mean size less than 10 μm in a colloidal solution formed from 0.5 g of trehalose and 0.5 g of lecithin dissolved in 100 mL of demineralized water. The suspension is spray dried and the resulting material is micronized to particles having a mean diameter less than 1.5 μm . The particles are loaded into canisters with pressurized 1,1,1,2-tetrafluoroethane.

Formulation Example L

20 This example illustrates the preparation of a formulation containing a compound of the invention for use in a metered dose inhaler.

25 A suspension containing 5 % pharmaceutical salt of active compound and 0.1 % lecithin is prepared by dispersing 10 g of active compound as micronized particles with mean size less than 10 μm in a solution formed from 0.2 g of lecithin dissolved in 200 mL of demineralized water. The suspension is spray dried and the resulting material is micronized to particles having a mean diameter less than 1.5 μm . The particles are loaded into canisters with pressurized 1,1,1,2,3,3,3-heptafluoro-n-propane.

Biological Assays

The compounds of this invention, and their pharmaceutically-acceptable salts, exhibit biological activity and are useful for medical treatment. The ability of a compound to bind to the β_2 adrenergic receptor, as well as its selectivity, agonist potency, and intrinsic activity can be demonstrated using Tests A-B below, or can be demonstrated using other tests that are known in the art.

Abbreviations

	%Eff	% efficacy
10	ATCC	American Type Culture Collection
	BSA	Bovine Serum Albumin
	cAMP	Adenosine 3':5'-cyclic monophosphate
	DMEM	Dulbecco's Modified Eagle's Medium
	DMSO	Dimethyl sulfoxide
15	EDTA	Ethylenediaminetetraacetic acid
	E _{max}	maximal efficacy
	FBS	Fetal bovine serum
	Gly	Glycine
	HEK-293	Human embryonic kidney - 293
20	PBS	Phosphate buffered saline
	rpm	rotations per minute
	Tris	Tris(hydroxymethyl)aminomethane

Membrane Preparation From Cells Expressing Human **β_1 or β_2 Adrenergic Receptors**

HEK-293 derived cell lines stably expressing cloned human β_1 or β_2 adrenergic receptors, respectively, were grown to near confluency in DMEM with 10% dialyzed FBS in the presence of 500 μ g/mL Geneticin. The cell monolayer was lifted with Versene 1:5,000 (0.2 g/L EDTA in PBS) using a cell scraper. Cells were pelleted by centrifugation at 1,000 rpm, and cell pellets were either stored frozen at -80°C or membranes were prepared immediately. For preparation, cell pellets were resuspended in lysis buffer (10 mM Tris/HCL pH 7.4 @ 4°C , one tablet of "Complete Protease Inhibitor Cocktail Tablets with 2 mM EDTA" per 50 mL buffer (Roche cat.# 1697498, Roche Molecular Biochemicals, Indianapolis, IN)) and homogenized using a tight-fitting Dounce glass homogenizer (20 strokes) on ice. The homogenate was centrifuged at 20,000 x g, the pellet was washed once with lysis buffer by resuspension and centrifugation as above. The final pellet was resuspended in membrane buffer (75 mM Tris/HCl pH 7.4, 12.5mM

MgCl₂, 1 mM EDTA @ 25°C). Protein concentration of the membrane suspension was determined by the method of Bradford (Bradford MM., *Analytical Biochemistry*, **1976**, 72, 248-54). Membranes were stored frozen in aliquots at -80°C.

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Test A**Radioligand Binding Assay on Human****β₁ and β₂ Adrenergic Receptors**

Binding assays were performed in 96-well microtiter plates in a total assay volume of 100 μL with 5 μg membrane protein for membranes containing the human β₂ adrenergic receptor, or 2.5 μg membrane protein for membranes containing the human β₁ adrenergic receptor in assay buffer (75 mM Tris/HCl pH 7.4 @ 25°C, 12.5 mM MgCl₂, 1 mM EDTA, 0.2% BSA). Saturation binding studies for determination of K_d values of the radioligand were done using [³H]dihydroalprenolol (NET-720, 100 Ci/mmol, PerkinElmer Life Sciences Inc., Boston, MA) at 10 different concentrations ranging from 0.01 nM – 200 nM. Displacement assays for determination of pK_i values of compounds were done with [³H]dihydroalprenolol at 1 nM and 10 different concentrations of compound ranging from 40 pM – 10 μM. Compounds were dissolved to a concentration of 10 mM in dissolving buffer (25 mM Gly-HCl pH 3.0 with 50% DMSO), then diluted to 1 mM in 50 mM Gly-HCl pH 3.0, and from there serially diluted into assay buffer. Non-specific binding was determined in the presence of 10 μM unlabeled alprenolol. Assays were incubated for 90 minutes at room temperature, binding reactions were terminated by rapid filtration over GF/B glass fiber filter plates (Packard BioScience Co., Meriden, CT) presoaked in 0.3% polyethyleneimine. Filter plates were washed three times with filtration buffer (75 mM Tris/HCl pH 7.4 @ 4°C, 12.5 mM MgCl₂, 1 mM EDTA) to remove unbound radioactivity. Plates were dried, 50 μL Microscint-20 liquid scintillation fluid (Packard BioScience Co., Meriden, CT) was added and plates were counted in a Packard Topcount liquid scintillation counter (Packard BioScience Co., Meriden, CT). Binding data were analyzed by nonlinear regression analysis with the GraphPad Prism Software package (GraphPad Software, Inc., San Diego, CA) using the 3-parameter model for one-site competition. The curve minimum was fixed to the value for nonspecific binding, as determined in the presence of 10 μM alprenolol. K_i values for compounds were calculated from observed IC₅₀ values and the K_d value of the radioligand using the

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Cheng-Prusoff equation (Cheng Y, and Prusoff WH., *Biochemical Pharmacology*, **1973**, 22, 23, 3099-108). The receptor subtype selectivity was calculated as the ratio of $K_i(\beta_1)/K_i(\beta_2)$. With the exception of Compounds **7**, **12**, and **17** the compounds tested demonstrated a selectivity of greater than about 10. Thus, a preferred group of
5 compounds are compounds of formula (I) other than Compounds **7**, **12** and **17**, which demonstrate a selectivity of at least 10 in Test A.

Test B

Whole-cell cAMP Flashplate Assay With a Cell Line

10 **Heterologously Expressing Human β_2 Adrenergic Receptor**

For the determination of agonist potencies, a HEK-293 cell line stably expressing cloned human β_2 adrenergic receptor (clone H24.14) was grown to confluency in medium consisting of DMEM supplemented with 10% FBS and 500 $\mu\text{g}/\text{mL}$ Geneticin. The day before the assay, antibiotics were removed from the growth-medium.

15 cAMP assays were performed in a radioimmunoassay format using the Flashplate Adenylyl Cyclase Activation Assay System with ^{125}I -cAMP (NEN SMP004, PerkinElmer Life Sciences Inc., Boston, MA), according to the manufacturers instructions.

On the day of the assay, cells were rinsed once with PBS, lifted with Versene 1:5,000 (0.2 g/L EDTA in PBS) and counted. Cells were pelleted by centrifugation at
20 1,000 rpm and resuspended in stimulation buffer prewarmed to 37°C at a final concentration of 800,000 cells / mL. Cells were used at a final concentration of 40,000 cells / well in the assay. Compounds were dissolved to a concentration of 10 mM in dissolving buffer (25 mM Gly-HCl pH 3.0 with 50% DMSO), then diluted to 1 mM in
50 mM Gly-HCl pH 3.0, and from there serially diluted into assay buffer (75 mM
25 Tris/HCl pH 7.4 @ 25°C, 12.5 mM MgCl_2 , 1 mM EDTA, 0.2% BSA). Compounds were tested in the assay at 10 different concentrations, ranging from 2.5 μM to 9.5 pM.

Reactions were incubated for 10 min at 37°C and stopped by addition of 100 μl ice-cold detection buffer. Plates were sealed, incubated over night at 4°C and counted the next
30 morning in a topcount scintillation counter (Packard BioScience Co., Meriden, CT). The amount of cAMP produced per mL of reaction was calculated based on the counts observed for the samples and cAMP standards, as described in the manufacturer's user manual. Data were analyzed by nonlinear regression analysis with the GraphPad Prism

Software package (GraphPad Software, Inc., San Diego, CA) using the 4-parameter model for sigmoidal dose-response with variable slope. Agonist potencies were expressed as pEC₅₀ values. All of the compounds tested demonstrated pEC₅₀ values greater than about 7. Preferred compounds of formula (I) demonstrate pEC₅₀ values greater than about 8 in 5 Test B. More preferred compounds of formula (I) are compounds that demonstrate pEC₅₀ values greater than about 9.2 in Test B.

The following synthetic examples are offered to illustrate the invention, and are not to be construed in any way as limiting the scope of the invention.

Examples

In the examples below, the following abbreviations have the following meanings. Any abbreviations not defined have their generally accepted meaning. Unless otherwise stated, all temperatures are in degrees Celsius.

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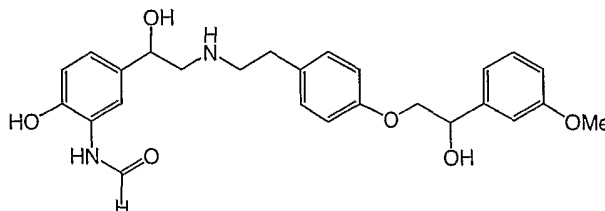
	DMSO	=	dimethyl sulfoxide
	EtOAc	=	ethyl acetate
	TFA	=	trifluoroacetic acid
	THF	=	tetrahydrofuran
10	MgSO ₄	=	anhydrous magnesium sulfate
	NaHMDS	=	sodium hexamethyldisilazane
	TMSCl	=	trimethylsilyl chloride
	DMF	=	dimethyl formamide

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General: Unless noted otherwise, reagents, starting material and solvents were purchased from commercial suppliers, for example Sigma-Aldrich (St. Louis, MO), J. T. Baker (Phillipsburg, NJ), and Honeywell Burdick and Jackson (Muskegon, MI), and used without further purification; reactions were run under nitrogen atmosphere; reaction mixtures were monitored by thin layer chromatography (silica TLC), analytical high performance liquid chromatography (anal. HPLC), or mass spectrometry; reaction mixtures were commonly purified by flash column chromatography on silica gel, or by preparative HPLC using the general protocol described below; NMR samples were dissolved in deuterated solvent (CD₃OD, CDCl₃, or DMSO-*d*₆), and spectra were acquired with a Varian Gemini 2000 instrument (300 MHz) under standard parameters; and mass spectrometric identification was performed by an electrospray ionization method (ESMS) with a Perkin Elmer instrument (PE SCIEX API 150 EX).

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Example 1: Synthesis of compound 1



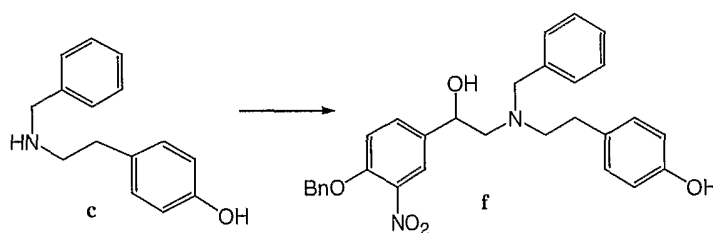
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To 50 mg (0.1 mmol) of compound **h** in 1.5 mL of acetonitrile was added 97 mg (0.3 mmol) of CsCO₃. After 5 minutes of vigorous stirring at 80°C, 45 mg (0.2 mmol) of 3-methoxyphenacyl bromide was added. After another 12 h at 45°C, 100 μL of methanol

and 12 mg (0.3 mmol) of NaBH₄ were added at 0°C. After 30 min at RT, 10 mg of ammonium chloride was added, and the reaction stirred vigorously. After 2 hours, the suspension was filtered, and concentrated *in vacuo* to a light brown oil. The oil was dissolved in 1 mL methanol, and charged with 5 mg of 10% palladium on charcoal, and placed under hydrogen atmosphere. After a final 12 hours, the suspension was diluted to a total volume of 2 mL with DMF, filtered, and purified by reversed phase HPLC, using a mass-triggered, automated collection device. The product containing fractions were analyzed by analytical LC-MS, and freeze-dried to give compound **1** as a white powder. (10.2 mg; 22%). Retention time (anal. HPLC: Bonus-RP C18, 3.5µm, 2.1 x 50 mm, A: 90% ACN; B: 0.1% TFA; 0 min 10%B; 5 min 70%B, 0.5 mL/min, UV @ 214 nm): 2.79 min. *m/z* calcd for C₃₁H₃₂N₂O₄ (M + H⁺), 467.5, found 467.2.

Intermediate compound **h** was prepared as follows.

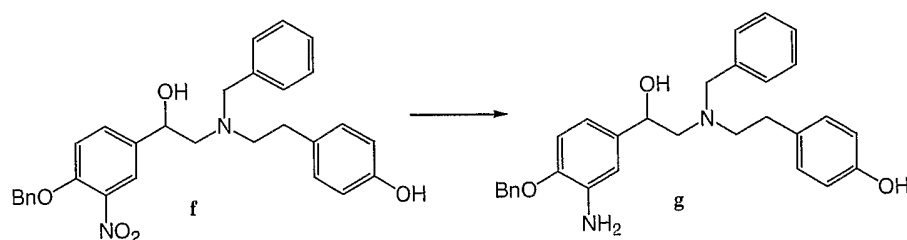
15 a. Synthesis of compound **f**.



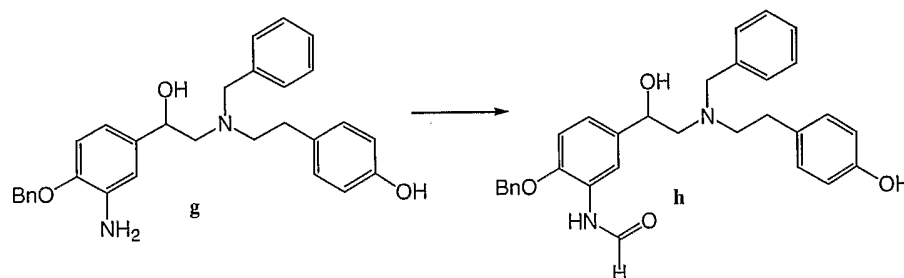
To 1 g (4.4 mmol) of compound **c** in 10 mL of DMF was added 5 g (60 mmol) of NaHCO₃ and 3.1 g (8.8 mmol) of 4-benzyloxy-3-nitrophenacyl bromide. After 12 h at room temperature, 10 mL of THF, 1 mL of methanol and NaBH₄ 4 g (109 mmol) were added at 0°C. After stirring for 1 h at room temperature, 300 mL of aqueous ammonium chloride was slowly added. Finally, the mixture was extracted with CH₂Cl₂, washed with brine, dried over Na₂SO₄, filtered and concentrated *in vacuo* to give compound **f** as an oil.

The intermediate compound **c** can be prepared as described in Example 6, part c.

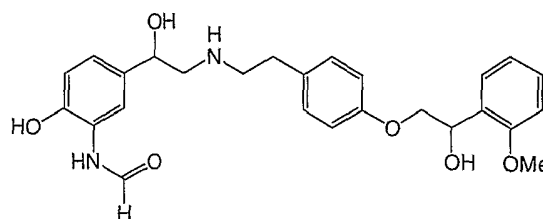
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b. Synthesis of compound **g**.

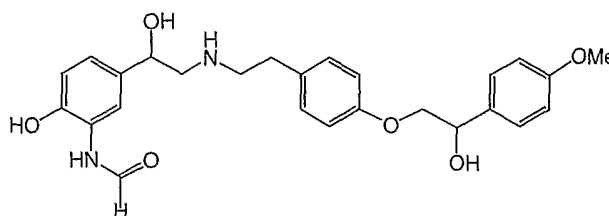
To 2.5 g, (5.2 mmol) compound **f** in 50 mL of DMF was added SnCl_2 (3.38 g, 15 mmol). After 5 h at room temperature, 418 μL (5.2 mmol) of conc. HCl was added. After 1 h at room temperature, 4.2 g of NaHCO_3 was added to the reaction and stirred for 2 h then filtered and concentrated *in vacuo*. The oil was purified by silica gel chromatography (600 mL silica gel, eluted with hexane/EtOAc: 1:1-1:3) to give compound **g** as an oil. (1.83g, 62%)

10 c. Synthesis of compound **h**.

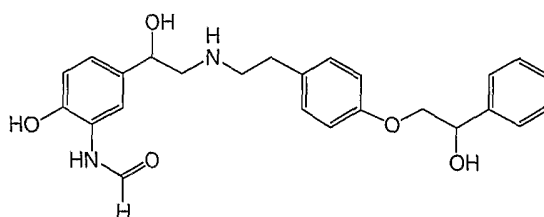
To 1.84 g (3.93 mmol) of compound **g** in CHCl_3 at 0 °C was added a mixture containing 241 μL of formic acid and 780 μL of acetic anhydride. After 20 min at room temperature, the mixture was neutralized with saturated NaHCO_3 , extracted with ethyl acetate, washed with brine, dried over Na_2SO_4 , filtered and concentrated *in vacuo*. The oil was purified by silica gel chromatography (600 mL silica gel, eluted with hexane/EtOAc: 1:1-1:3) to give compound **h** as an oil. (1.3 g, 65%). ^1H NMR (DMSO- d_6 , 300MHz): δ 2.45–2.9 (m, 4H, CH_2H_2), δ 3.7 (s, 2H, NCH_2Ph), δ 3.55 and δ 3.85 (2d, 2H, CH_2), δ 4.6 (dd, 1H, CHOH), δ 5.05 (s, 2H, OCH_2Ph), δ 6.75 (d, 2H, Ar), δ 6.95 (d, 2H, Ar), δ 7.2–7.45 (m, 13H, Ar), δ 7.95 (s, 1H).

Example 2: Synthesis of compound 2

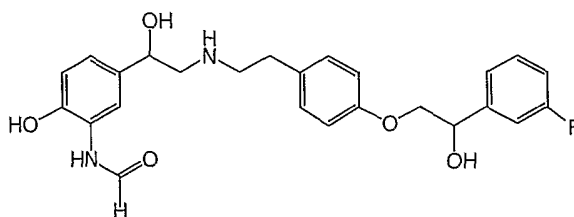
Using a coupling procedure similar to that described in Example 1, except replacing 3-methoxyphenacyl bromide with 2-methoxyphenacyl bromide, compound 2 was prepared. m/z calcd for $C_{26}H_{30}N_2O_5$ ($M + H^+$), 467.5, found 467.2.

Example 3: Synthesis of compound 3

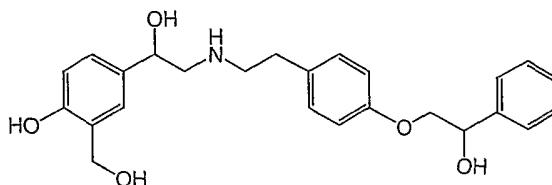
Using a coupling procedure similar to that described in Example 1, except replacing the 3-methoxyphenacyl bromide with 4-methoxyphenacyl bromide, compound 3 was prepared. m/z calcd for $C_{26}H_{30}N_2O_5$ ($M + H^+$), 467.5, found 467.2.

Example 4: Synthesis of compound 4

Using a coupling procedure similar to that described in Example 1, except replacing 3-methoxyphenacyl bromide with bromo acetophenone, compound 4 was prepared. m/z calcd for $C_{25}H_{28}N_2O_5$ ($M + H^+$), 437.5, found 437.2.

Example 5: Synthesis of compound 5

Using a coupling procedure similar to that described in Example 1, except replacing 3-methoxyphenacyl bromide with 3-fluorophenacyl bromide, compound **5** was prepared. m/z calcd for $C_{26}H_{30}N_2O_5$ ($M + H^+$), 455.5, found 455.0.

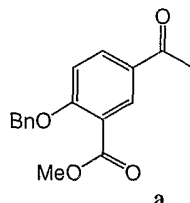
Example 6: Synthesis of compound 6

Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with bromo acetophenone, compound **6** was prepared. m/z calcd for $C_{25}H_{29}NO_5$ ($M + H^+$), 424.5, found 424.0.

The intermediate compound **e** was prepared as follows.

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a. Synthesis of compound **a**.



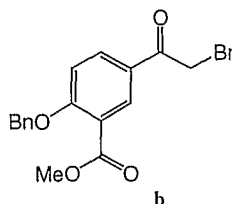
To methyl 5-acetylsalicylate 25 g (0.128 mol) and 50 g (0.38 mol) of K_2CO_3 in 250 mL of acetonitrile, was added 17.4 mL (0.140 mol) of benzylbromide. After stirring for 24 hours, the mixture was cooled to room temperature, filtered, the residue was extracted with ethyl acetate, washed with brine, dried over Na_2SO_4 , filtered and

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concentrated *in vacuo* to give a white solid without further purification. (35.18 g, 96.6%).
 $^1\text{H NMR}$ (CDCl_3 , 300MHz): δ 2.6 (s, 3H, COCH_3), δ 3.95 (s, 3H, COOCH_3), δ 5.25 (s, 3H, OCHPh), δ 7.05 (d, 1H, Ar), δ 7.2-7.4 (m, 5H, Ar), δ 8.05 (d, 1H, Ar), δ 8.45 (s, 1H, Ar).

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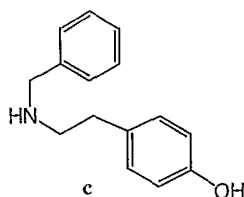
b. Synthesis of compound **b**.



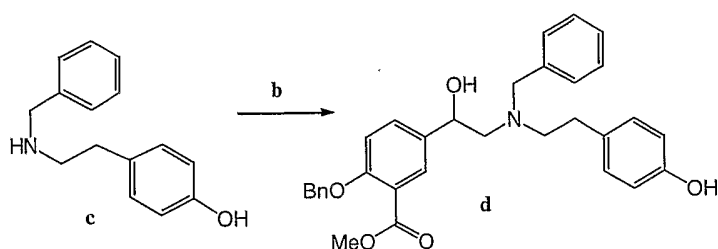
To 10 g (35 mmol) of compound **a** in 250 mL of chloroform, was added a solution of bromine 1.7 mL (35 mmol) in 50 mL of chloroform. After 3 hours, the reaction was concentrated *in vacuo* to give a brownish solid. The solid was dissolved in a minimum volume of toluene, diluted with diethyl ether, and the product crystallized to give compound **a** as a white solid (8.9 g; 70%). $^1\text{H NMR}$ (CDCl_3 , 300MHz): δ 3.95 (s, 3H, COOCH_3), δ 4.4 (s, 3H, CH_2Br) δ 5.25 (s, 3H, OCHPh), δ 7.05 (d, 1H, Ar), δ 7.2-7.4 (m, 5H, Ar), δ 8.05 (d, 1H, Ar), δ 8.45 (s, 1H, Ar).

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c. Synthesis of compound **c**.

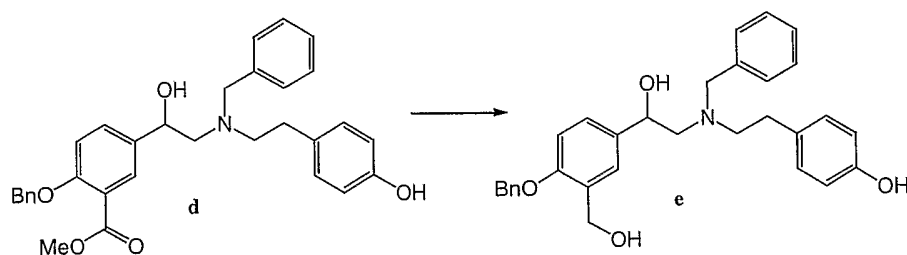


To tyramine (5 g, 36.5 mmol) and benzaldehyde in DMF (10 mL), was added toluene (20 mL). The solution was concentrated to dryness. The concentrate was re-dissolved in methanol (1 mL) and THF (10 mL), and NaBH_4 (4 g; 109 mmol) was added in portion at 0°C . After stirring for 1 hours at room temperature, 100 mL of aqueous ammonium chloride was slowly added. Finally, the mixture was extracted with dichloromethane, washed with brine, dried over Na_2SO_4 , filtered and concentrated *in vacuo* to give a solid without further purification. (8g, quant.).

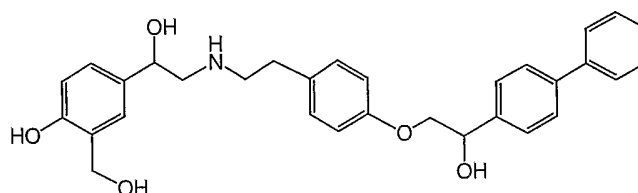
d. Synthesis of compound **d**.

To 8 g (35 mmol) of compound **c** in 10 mL of DMF was added 9 g (109 mmol) of
 5 NaHCO₃ and 13 g (36 mmol) of compound **b**. After 12 h, 10 mL of THF, 1 mL of
 methanol and 4 g (109 mmol) NaBH₄ were added at 0°C. After stirring for 1 hour at room
 temperature, 300 mL of aqueous ammonium chloride was slowly added. Finally, the
 mixture was extracted with dichloromethane, washed with brine, dried over Na₂SO₄,
 filtered and concentrated *in vacuo*. The oil was purified by silica gel chromatography
 10 (1000 mL silica gel, eluted with hexane/ethyl acetate: 1:1-1:3) to give compound **d** as an
 oil. (15.2 g, 85%) ¹H NMR (DMSO-d₆, 300MHz): δ 2.45–2.9 (m, 4H, CH₂H₂), δ 3.6 (s,
 2H, NCH₂Ph), δ 3.6 and δ 3.8 (2d, 2H, CH₂), δ 3.8 (s, 3H, COOCH₃), δ 4.6 (m, 1H,
 CHOH), δ 5.25 (s, 2H, OCH₂Ph), δ 6.6 (d, 2H, Ar), δ 6.85 (d, 2H, Ar), δ 7.2-7.6 (m,
 13H, Ar). *m/z* calcd for C₃₂H₃₃NO₅ (M + H⁺), 512.6, found 512.2.

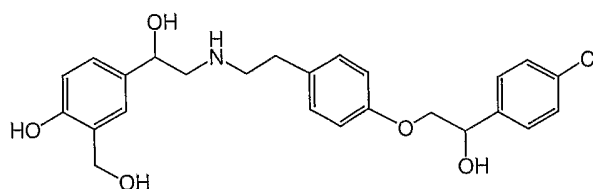
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e. Synthesis of compound **e**.

To 15.2 g (31.4 mmol) of compound **d** in 5 mL of THF, was added 35 mL (35
 mmol) of 1M lithium aluminum hydride in tetrahydrofuran. After 30 minutes at 85°C, 20
 20 g of sodium sulfate decahydrate was added in portions. The suspension was filtered and
 concentrated *in vacuo* to give compound **e** as a light yellow oil. (14.36 g, 85%) ¹H NMR
 (CDCl₃, 300MHz): δ 2.45–2.9 (m, 4H, CH₂H₂), δ 3.4 (s, 2H, NCH₂Ph), δ 3.6 and
 δ 3.9 (2d, 2H, CH₂), δ 4.6 (m, 1H, CHOH), δ 4.7 (s, 2H, PhCH₂OH), δ 5.1 (s, 2H,
 OCH₂Ph), δ 6.6 (d, 2H, Ar), δ 6.9 (d, 2H, Ar), δ 7.2-7.6 (m, 13H, Ar).

Example 7: Synthesis of compound 7

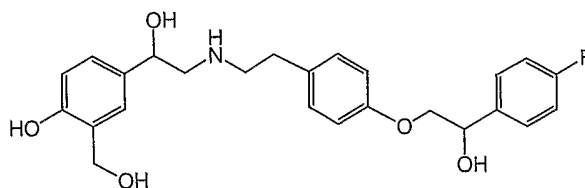
Using a coupling procedure similar to that described in Example 1, except
5 replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 2-bromo-4'-phenylacetophenone, compound **7** was prepared. m/z calcd for $C_{31}H_{33}NO_5$ ($M + H^+$), 500.6, found 500.0.

Example 8: Synthesis of compound 8

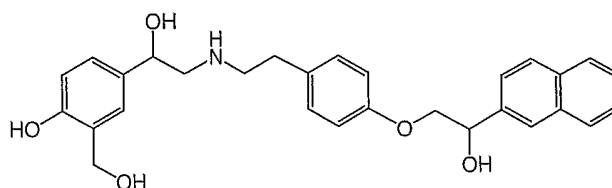
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Using a coupling procedure similar to that described in Example 1, except
replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with
4-chlorophenacyl bromide, compound **8** was prepared. m/z calcd for $C_{25}H_{28}ClNO_5$ ($M + H^+$), 458.9, found 558.0.

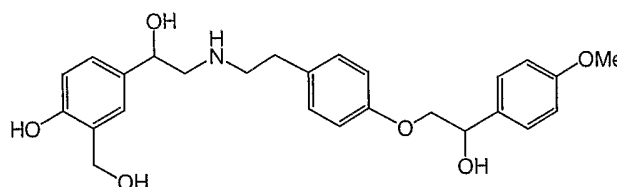
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Example 9: Synthesis of compound 9

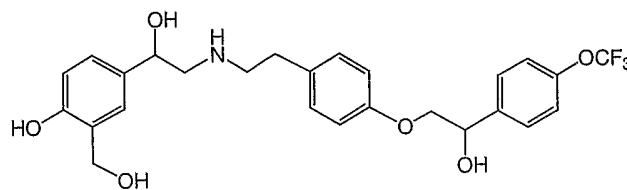
Using a coupling procedure similar to that described in Example 1, except
replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with
20 4-fluorophenacyl bromide, compound **9** was prepared. m/z calcd for $C_{25}H_{28}FNO_5$ ($M + H^+$), 442.5, found 442.2.

Example 10: Synthesis of compound 10

Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 2-bromo-2'-acetonaphthone, compound **10** was prepared. m/z calcd for $C_{29}H_{31}NO_5$ ($M + H^+$),
 5 474.6, found 474.1.

Example 11: Synthesis of compound 11

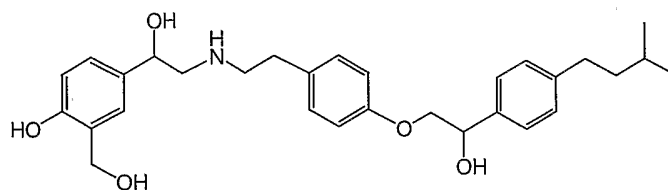
Using a coupling procedure similar to that described in Example 1, except
 10 replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 4-methoxyphenacyl bromide, compound **11** was prepared. m/z calcd for $C_{26}H_{31}NO_6$ ($M + H^+$), 454.5, found 454.2.

Example 12: Synthesis of compound 12

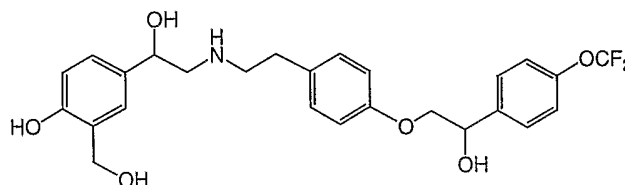
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Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 4-(trifluoromethoxy)phenacyl bromide, compound **12** was prepared. m/z calcd for $C_{26}H_{31}NO_6$ ($M + H^+$), 508.5, found 508.0.

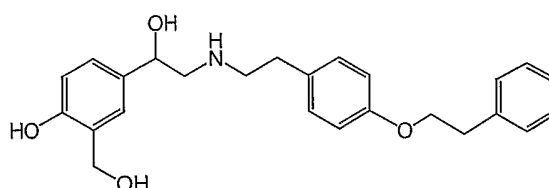
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Example 13: Synthesis of compound 13

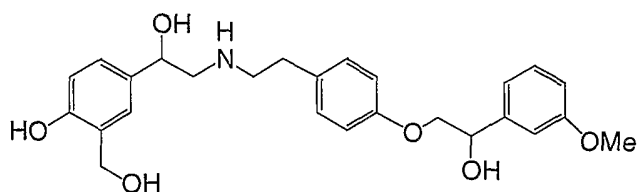
Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 4-(3-methylbutyl)phenacyl bromide, compound **13** was prepared. m/z calcd for $C_{30}H_{39}NO_5$ ($M + H^+$), 494.6, found 494.2.

Example 14: Synthesis of compound 14

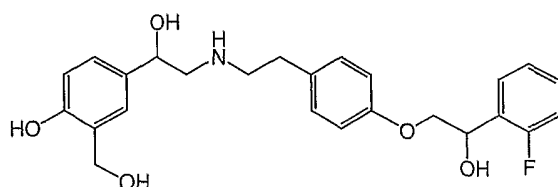
Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 4-(difluoromethoxy)phenacyl bromide, compound **14** was prepared. m/z calcd for $C_{26}H_{29}FNO_6$ ($M + H^+$), 490.5, found 490.0.

Example 15: Synthesis of compound 15

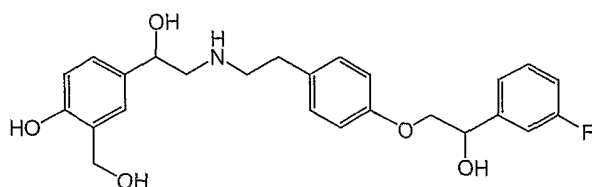
Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 2-bromoethylbenzene, compound **15** was prepared. m/z calcd for $C_{25}H_{29}NO_4$ ($M + H^+$), 408.5, found 408.0.

Example 16: Synthesis of compound 16

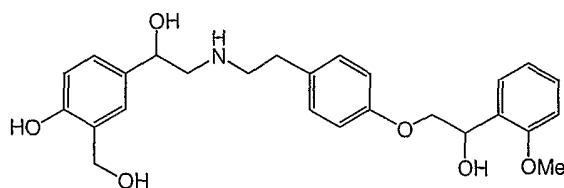
Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e**, compound **16** was prepared. m/z calcd for $C_{25}H_{29}NO_4$ ($M + H^+$), 454.5, found 453.2.

Example 17: Synthesis of compound 17

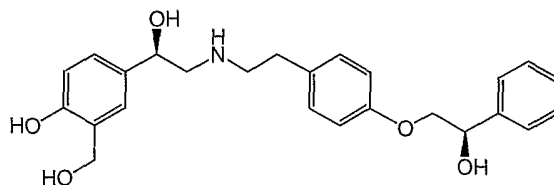
Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 2-fluorophenacyl bromide, compound **17** was prepared. m/z calcd for $C_{25}H_{28}FNO_5$ ($M + H^+$), 441.5, found 441.2.

Example 18: Synthesis of compound 18

Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 3-fluorophenacyl bromide, compound **18** was prepared. m/z calcd for $C_{25}H_{28}FNO_5$ ($M + H^+$), 441.5, found 437.0.

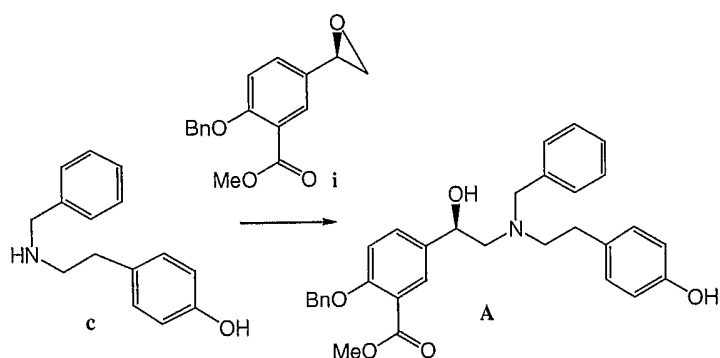
Example 19: Synthesis of compound 19

Using a coupling procedure similar to that described in Example 1, except replacing compound **h** with compound **e** and 3-methoxyphenacyl bromide with 2-methoxyphenacyl bromide, compound **19** was prepared. *m/z* calcd for C₂₆H₃₁NO₆ (M + H⁺), 454.5, found 454.3.0.

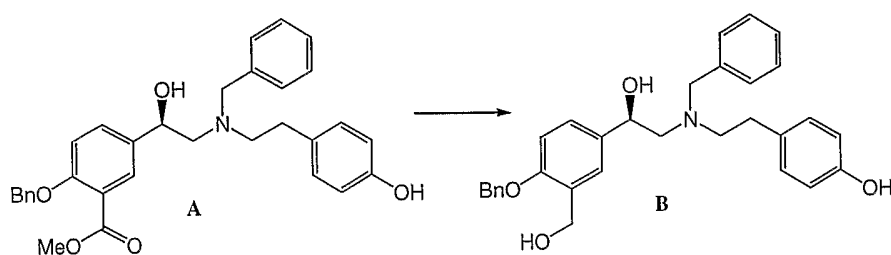
Example 20: Synthesis of compound 20

To 821 mg (1.7 mmol) of compound **B** and 552 mg (4 mmol) of potassium carbonate in 5 mL of toluene at 100°C was added 200 mg (1.7 mmol) of styrene oxide. After 12 hours, the mixture was cooled to room temperature. The slurry was diluted with 20 mL of methanol, charged with 5 mg of 10% palladium on charcoal, and placed under hydrogen atmosphere. After a final 12 hours, the suspension was filtered, the solution concentrated and the product purified by preparative HPLC (gradient 2-40 acetonitrile in 0.1% TFA). Fractions containing pure product were combined and freeze dried to afford compound **20** as a white powder (47 mg; 6.5%). *m/z* calcd for C₂₅H₂₉NO₅ (M + H⁺), 424.5, found 424.3.

The intermediate compound **A** was prepared as follows.

a. Synthesis of compound **A**.

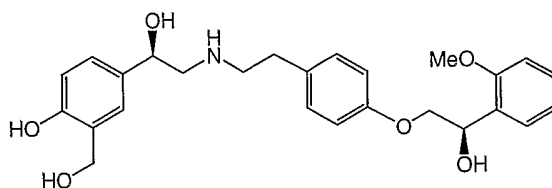
To 1 g (2 mmol) of compound **c** in 1 mL of toluene at 100°C was added 568 mg (2 mmol) of epoxide **i**. After 12 hours, the mixture was cooled to room temperature and purified by silica gel chromatography (100 mL silica gel, eluted with hexane/ethyl acetate: 1:1-1:3) to give compound **A** as an oil (0.85g, 95%). m/z calcd for $C_{32}H_{33}NO_5$ ($M + H^+$), 512.6, found 512.5.

b. Synthesis of compound **B**.

To 850 mg (1.66 mmol) of compound **A** was added 6 mL (6 mmol) of 1M lithium aluminum hydride in tetrahydrofuran was added. After 30 minutes at 85°C, 10 g of sodium sulfate decahydrate was added in portion. The suspension was filtered and concentrated *in vacuo* to give compound **B** as a light yellow oil (821 mg, 85%). m/z calcd for $C_{31}H_{33}NO_4$ ($M + H^+$), 484.6, found 484.3.

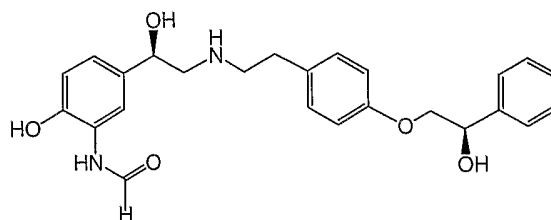
The intermediate compound **c** can be prepared as described in Example 6, part c.

The intermediate epoxide **i** can be prepared as described by R. Hett et al., *Tetrahedron Lett.*, **1994**, 35, 9357-9378.

Example 21: Synthesis of compound 21

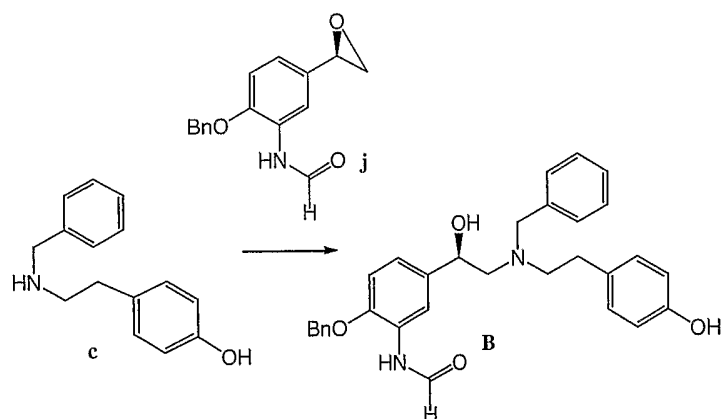
Using a coupling procedure similar to that described in Example 20, except replacing styrene oxide with 2-methoxystyrene oxide, compound **21** was prepared.

5

Example 22: Synthesis of compound 22

To 882 mg (1.77 mmol) of Compound **B** and 552 mg (4 mmol) of potassium carbonate in 5 mL of toluene at 100°C was added 208 mg (1.77 mmol) of styrene oxide. After 12 hours, the mixture was cooled to room temperature. The slurry was diluted with 20 mL of methanol, charged with 5 mg of 10% palladium on charcoal, and placed under hydrogen atmosphere. After a final 12 hours, the suspension was filtered, the solution concentrated and the product purified by preparative HPLC (gradient 2-40 acetonitrile in 0.1% TFA). Fractions containing pure product were combined and freeze dried to afford compound **22** as a white powder. (59 mg; 7.6%) m/z calcd for $C_{25}H_{28}N_2O_5$ ($M + H^+$), 437.5, found 437.3.

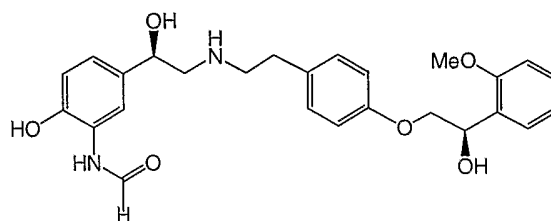
The intermediate compound **B** was prepared as follows.

a. Synthesis of compound **B**.

To 1 g (2 mmol) of compound **c** in 1 mL of toluene at 100°C was added 538 mg (2 mmol) of epoxide **j**. After 12 hours, the mixture was cooled to room temperature and concentrated *in vacuo* to give compound **B** as a light yellow oil. (882 mg, 89%). *m/z* calcd for C₃₁H₃₂N₂O₄ (M + H⁺), 497.6, found 497.3.

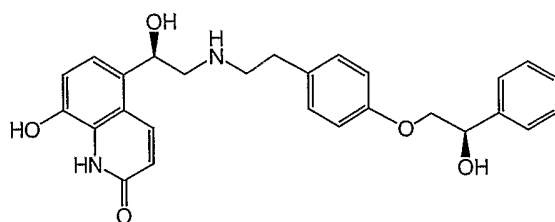
The intermediate compound **c** can be prepared as described in Example 6, part c.

The intermediate epoxide **j** can be prepared as described by Hong et al., *Tetrahedron Lett.*, **1994**, 35, 6631.

Example 23: Synthesis of compound 23

15

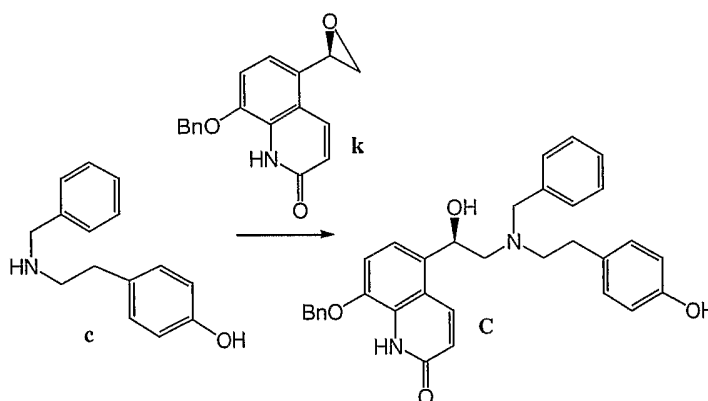
Using a coupling procedure similar to that described in Example 22, except replacing styrene oxide with 2-methoxystyrene oxide, compound **23** was prepared. *m/z* calcd for C₂₆H₃₀N₂O₆ (M + H⁺), 467.5, found 467.2, 88% ee.

Example 24: Synthesis of compound 24

To 915 g (1.76 mmol) of compound **C** and 552 mg (4 mmol) of potassium carbonate in 5 mL of Toluene at 100°C was added 208 mg (1.77 mmol) of styrene oxide. After 12 hours, the mixture was cooled to room temperature. The slurry was diluted with 20 mL of methanol, charged with 5 mg of 10% palladium on charcoal, and placed under hydrogen atmosphere. After a final 12 hours, the suspension was filtered, the solution concentrated and the product purified by preparative HPLC (gradient 2-40 acetonitrile in 0.1% TFA). Fractions containing pure product were combined and freeze dried to afford compound **24** as a white powder. (29 mg; 3.1%) m/z calcd for $C_{27}H_{28}N_2O_5$ ($M + H^+$), 461.5, found 461.3.

The intermediate compound **C** was prepared as follows.

a. Synthesis of compound **C**.

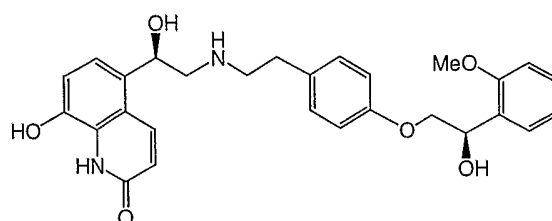


To 1g (1.9 mmol) of compound **c** in 1 mL of Toluene at 100°C was added 556 mg (2 mmol) of epoxide **k**. After 12 hours, the mixture was cooled to room temperature and concentrated *in vacuo* to give compound **C** as a light yellow oil. (915 mg, 88%) m/z calcd for $C_{26}H_{30}N_2O_6$ ($M + H^+$), 521.6, found 521.3.

The intermediate compound **c** can be prepared as described in Example 6, part c.

The intermediate epoxide **k** can be prepared as described in International Patent Application Publication Number WO 95/25104; and as described in EP 0 147 719 A2 and
5 EP 0 147 791 B.

Example 25: Synthesis of compound 25

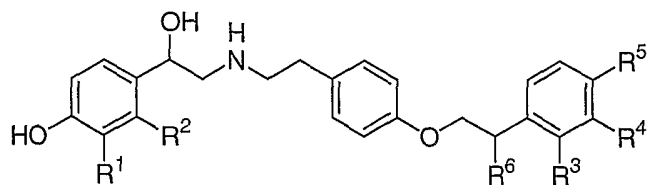


Using a coupling procedure similar to that described in Example 24, except
10 replacing styrene oxide with 2-methoxystyrene oxide, compound **25** was prepared. *m/z*
calcd for C₂₈H₃₀N₂O₆ (M + H⁺), 491.5, found 491.3.

While the present invention has been described with reference to the
specific embodiments thereof, it should be understood by those skilled in the art that
15 various changes may be made and equivalents may be substituted without departing from
the true spirit and scope of the invention. In addition, many modifications may be made
to adapt a particular situation, material, composition of matter, process, process step or
steps, to the objective, spirit and scope of the present invention. All such modifications
are intended to be within the scope of the claims appended hereto. Additionally, all
20 publications, patents, and patent documents cited hereinabove are incorporated by
reference herein in full, as though individually incorporated by reference.

WHAT IS CLAIMED IS:

1. A compound of formula (I):



5

(I)

wherein:

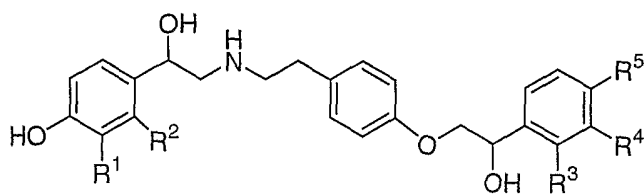
R^1 is $-CH_2OH$ or $-NHCHO$, and R^2 is hydrogen; or R^1 and R^2 taken together are $-NHC(=O)CH=CH-$;

10 R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and R^6 is hydrogen or hydroxy;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

15

2. The compound of Claim 1 which is a compound of formula (II):



(II)

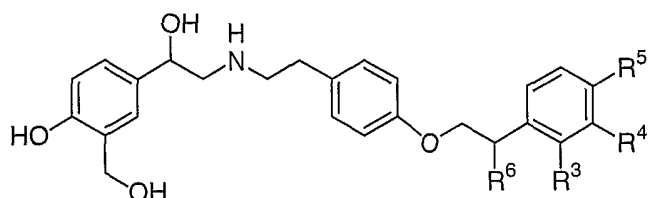
wherein:

20 R^1 is $-CH_2OH$ or $-NHCHO$, and R^2 is hydrogen; or R^1 and R^2 taken together are $-NHC(=O)CH=CH-$; and

R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

3. The compound of Claim 1 which is a compound of formula (III):



5

(III)

wherein:

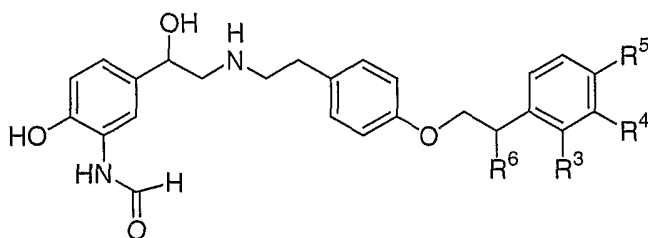
R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and

10

R^6 is hydrogen or hydroxy;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

4. The compound of Claim 1 which is a compound of formula (IV):



(IV)

15

wherein:

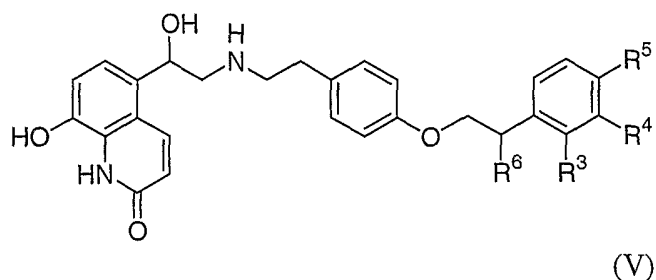
R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl, wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and

20

R^6 is hydrogen or hydroxy;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

5. The compound of Claim 1 which is a compound of formula (V):



wherein:

- R^3 , R^4 , and R^5 are each independently hydrogen, halo, alkyl, alkoxy, or aryl,
 5 wherein each alkyl and alkoxy is optionally substituted with one or more halo; or R^3 and R^4 together form a fused benzo ring; or R^4 and R^5 together form a fused benzo ring; and R^6 is hydrogen or hydroxy;
 or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

- 10 6. The compound of any one of Claims 1 to 5 wherein R^3 is hydrogen, alkoxy or halo.

7. The compound of any one of Claims 1 to 6 wherein R^4 is hydrogen, alkoxy or halo.

15

8. The compound of any one of Claims 1 to 6 wherein R^4 and R^5 together from a fused benzo ring.

9. The compound of any one of Claims 1 to 7 wherein R^5 is hydrogen, alkyl,
 20 aryl, alkoxy or halo.

10. The compound of any one of Claims 1 to 7 wherein R^5 is hydrogen, fluoro, chloro, methoxy, trifluoromethoxy, di fluoromethoxy, 3-methylbutyl, or phenyl.

25 11. The compound of any one of Claims 1 to 5 wherein R^3 is hydrogen or methoxy; R^4 is hydrogen or methoxy; and R^5 is hydrogen.

12. The compound of any one of Claims 1 to 5 wherein R³ is hydrogen; R⁴ is hydrogen; and R⁵ is hydrogen.

13. The compound of any one of Claims 1 or 3 to 12 wherein R⁶ is hydroxy,
5 which is the (**R**, **R**) diastereomer at the chiral center attached to the phenyl ring substituted with R¹ and R² and at the chiral center substituted with R⁶ in formula (I).

14. The compound of Claim 2, which is the (**R**, **R**) diastereomer at the chiral center attached to the phenyl ring substituted with R¹ and R² and at the chiral center
10 attached to the phenyl ring substituted with R³, R⁴, and R⁵ in formula (II).

15. The compound of Claim 1 which is any one of compounds **1-25**; or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

16. The compound of Claim 1 wherein the compound is selected from the group consisting of:

4-((*R*)-1-Hydroxy-2-{2-[4-((*R*)-2-hydroxy-2-phenyl-ethoxy)-phenyl]-ethylamino}-ethyl)-2-hydroxymethyl-phenol;

4-[(*R*)-1-Hydroxy-2-(2-{4-[(*R*)-2-hydroxy-2-(2-methoxy-phenyl)-ethoxy]-phenyl}-ethylamino)-ethyl]-2-hydroxymethyl-phenol;

N-[2-Hydroxy-5-((*R*)-1-hydroxy-2-{2-[4-((*R*)-2-hydroxy-2-phenyl-ethoxy)-phenyl]-ethylamino}-ethyl)-phenyl]-formamide;

N-{2-Hydroxy-5-[(*R*)-1-hydroxy-2-(2-{4-[(*R*)-2-hydroxy-2-(2-methoxy-phenyl)-ethoxy]-phenyl}-ethylamino)-ethyl]-phenyl}-formamide;

8-Hydroxy-5-((*R*)-1-hydroxy-2-{2-[4-((*R*)-2-hydroxy-2-phenyl-ethoxy)-phenyl]-ethylamino}-ethyl)-1*H*-quinolin-2-one;

8-Hydroxy-5-[(*R*)-1-hydroxy-2-(2-{4-[(*R*)-2-hydroxy-2-(2-methoxy-phenyl)-ethoxy]-phenyl}-ethylamino)-ethyl]-1*H*-quinolin-2-one; and

pharmaceutically-acceptable salts and solvates and stereoisomers thereof.

30

17. A pharmaceutical composition comprising a therapeutically effective amount of the compound of any one of Claims 1 to 16 and a pharmaceutically acceptable carrier.

18. The pharmaceutical composition of Claim 17, wherein the composition further comprises a therapeutically effective amount of one or more other therapeutic agents.

5

19. The pharmaceutical composition of Claim 17 or 18, wherein the composition is formulated for administration by inhalation.

20. A combination comprising the compound of any one of Claims 1 to 16 and one or more other therapeutic agents.

21. The combination of Claim 20 wherein the other therapeutic agent is a corticosteroid, an anticholinergic agent, or a PDE4 inhibitor.

22. A combination comprising a compound of any one of Claims 1 to 16 and a compound selected from the group consisting of fluticasone propionate, 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid *S*-fluoromethyl ester, and 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-3-oxo-17 α -propionyloxy- androsta-1,4-diene-17 β -carbothioic acid *S*-(2-oxo-tetrahydro-furan-3S-yl) ester..

20

23. A compound as described in any one of Claims 1 to 16 for use as a medicament.

24. A compound as claimed in Claim 23 wherein the medicament is for the treatment of a pulmonary disease or condition.

25

25. The use of a compound as described in any one of Claims 1 to 16 or of a pharmaceutical composition as described in any one of Claims 17 to 19 in the manufacture of a formulation or medicament for treating a disease or condition associated with β_2 adrenergic receptor activity in a mammal.

30

26. The use of Claim 25 wherein the disease or condition is a pulmonary disease.

27. The use of Claim 26 wherein the pulmonary disease is asthma or chronic
5 obstructive pulmonary disease.

28. The use of Claim 25 wherein the disease or condition is selected from the group consisting of pre-term labor, neurological disorders, cardiac disorders, and inflammation.
10

29. A method of treating a disease or condition in a mammal associated with β_2 adrenergic receptor activity, the method comprising administering to the mammal, a therapeutically effective amount of a pharmaceutical composition of any one of Claims 17 to 19.
15

30. The method of Claim 29 wherein the disease or condition is a pulmonary disease.

31. The method of Claim 30 wherein the pulmonary disease is asthma or
20 chronic obstructive pulmonary disease.

32. A method of modulating the activity of a β_2 adrenergic receptor, the method comprising stimulating a β_2 adrenergic receptor with a modulatory amount of a compound as described in any one of Claims 1 to 16.
25

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 03/16549

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07C233/43 C07C217/60 C07D215/227 A61K31/167 A61K31/135
 A61K31/4704 A61P11/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07C C07D A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, BEILSTEIN Data, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 01 42193 A (ADVANCED MEDICINE INC ;CHOI SEOK KI (US); GRIFFIN JOHN H (US); MOR) 14 June 2001 (2001-06-14) page 1, line 2 - line 8 examples 3,4,6,12	1-32
A	US 4 894 219 A (BAKER STEPHEN P ET AL) 16 January 1990 (1990-01-16) column 2, line 39 - line 59	1-32
A	FR 2 147 188 A (SANDOZ SA) 9 March 1973 (1973-03-09) page 1, line 1 - line 21 page 22, line 15 - line 19 examples	1-32
	-/--	

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

* Special categories of cited documents:

A document defining the general state of the art which is not considered to be of particular relevance

E earlier document but published on or after the international filing date

L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

O document referring to an oral disclosure, use, exhibition or other means

P document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

& document member of the same patent family

Date of the actual completion of the international search

23 September 2003

Date of mailing of the international search report

02/10/2003

Name and mailing address of the ISA

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Authorized officer

O'Sullivan, P

INTERNATIONAL SEARCH REPORT

Internal Application No
PCT/US 03/16549

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 750 701 A (BEELEY LEE JAMES ET AL) 12 May 1998 (1998-05-12) column 1, line 11 - line 19 example 1	1-32
A	WO 98 21175 A (SEPRACOR INC) 22 May 1998 (1998-05-22) page 1, line 8 - line 21	1-32

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US 03/16549

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

Although claims 24, 29-32 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
- No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 03/16549

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