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(71) Applicant (for all designated States except US): TYCO HEALTHCARE GROUP LP [US/US]; 60 Middletown Avenue, North Haven, CT 06473 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): SCIRICA, Paul [US/US]; 264 Thompson Street, Huntington, CT 06484 (US).

(74) Agents: PERRY, Kimberly, V. et al; Covidien, 60 Middletown Avenue, North Haven, CT 06473 (US).

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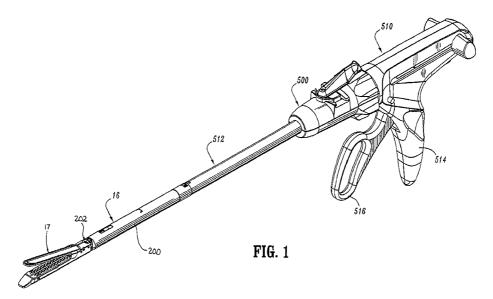
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(54) Title: SURGICAL INSTRUMENT HAVING A MULTI-LAYERED DRIVE BEAM



(57) Abstract: A surgical instrument including a handle portion, a body portion, a movable handle, a tool assembly, a drive beam and a closure apparatus is disclosed. The movable handle is in mechanical cooperation with a drive member. The tool assembly includes an anvil, a cartridge assembly and a contact surface. The drive beam includes a plurality of layers and at least one layer has a proximal engagement portion and is configured to engage a portion of the drive member. The closure apparatus is configured to engage the contact surface of the tool assembly. At least a partial actuation of the movable handle moves the closure apparatus distally into engagement with the contact surface to approximate the anvil and the cartridge assembly. At least one of the layers of the drive beam is affixed to an adjacent layer of the drive beam via at least one spot weld.





INTERNATIONAL SEARCH REPORT

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OF SUBJECT MATTER CLASSIFICATION IPC(8) - A61B 17/04 (2008.01) USPC - 227/175.1 According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC(8) - A61B 17/03, 17/04 (2008.01) USPC - 227/175.1, 178.1, 179.1, 180.1 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) PatBase C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. US 2006/0049229 A 1 (MILLIMAN et al) 09 March 2006 (09.03.2006) entire document 21, 22 Υ 1-20, 23 Υ US 5,476,206 A (GREEN et al) 19 December 1995 (19.12.1995) entire document 1-20, 23 US 2006/0185682 A 1 (MARCZYK) 24 August 2006 (24.08.2006) entire document 1-23 I Further documents are listed in the continuation of Box C. Special categories of cited documents: later document published after the international filing date or priority document defining the general state of the art which is not considered to be of particular relevance date and not in conflict with the application but cited to understand the principle or theory underlying the invention "E" earlier application or patent but published on or after the international document of particular relevance, the claimed invention cannot be filing date considered novel or cannot be considered to involve an inventive document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 16 APR 2008 04 March 2008 Authorized officer: Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents Blaine R. Copenheaver P.O. Box 1450, Alexandria, Virginia 22313-1450 CT Helpdesk. 571-272-4300 Facsimile No. 571-273-3201 OT OSP: 571-272-7774

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2007/021493

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3 Claims Nos.: 24-28
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box No. Ill Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
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1. I As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims
2. As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. I I As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
II No protest accompanied the payment of additional search fees.