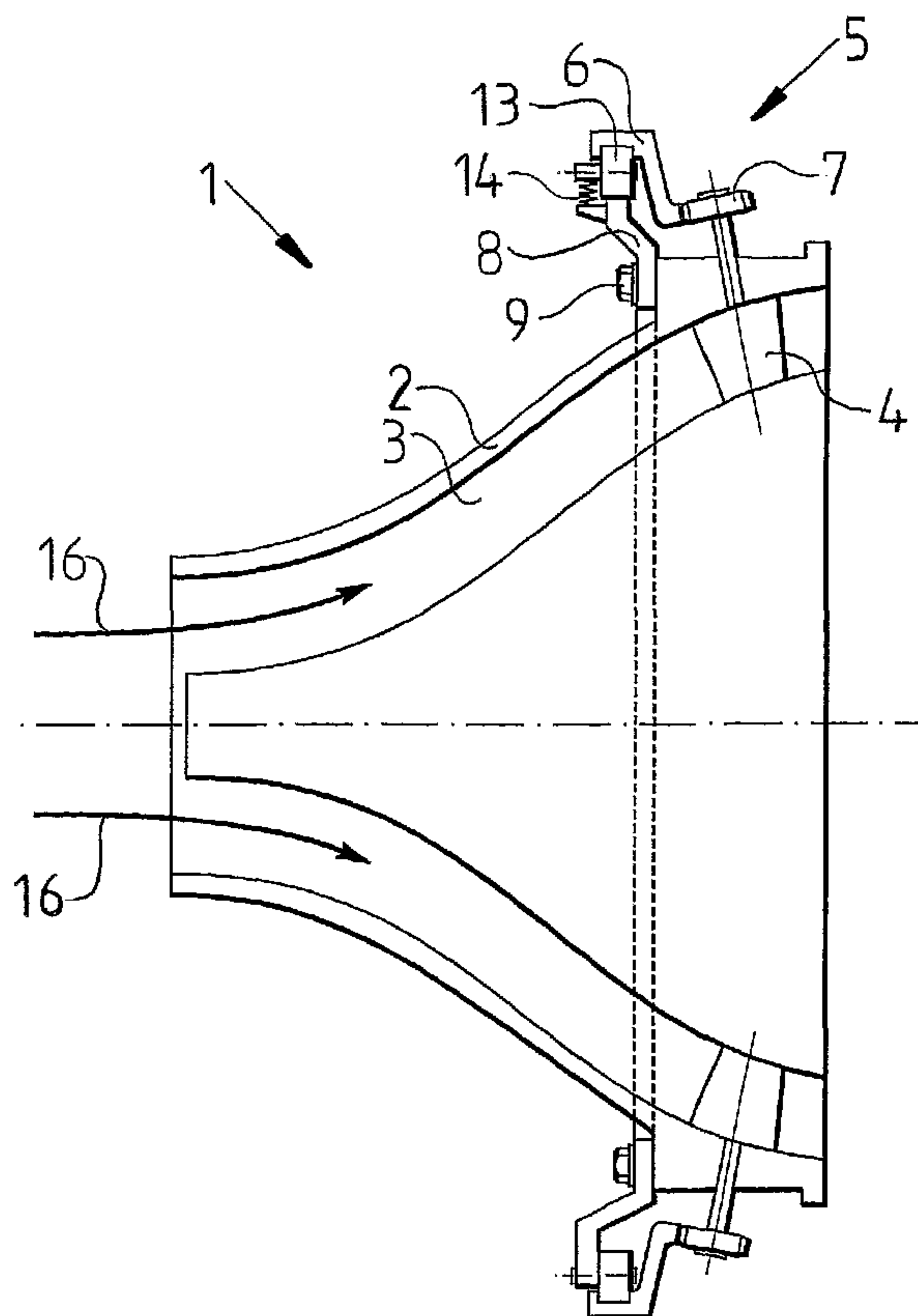




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 (54) Title: GAS TURBINE STATOR



(57) **Abrégé/Abstract:**

The invention relates to a stator (1) for a gas turbine comprising a stator structure (2) having a through-duct (3) for a gas through-flow, a circumferential member (6), which is arranged at a radial distance from the stator structure and is operatively coupled to the stator structure, and at least one member for keeping a distance between the stator structure and the circumferential member. The spacing member has resilient characteristics in the radial direction of the stator.

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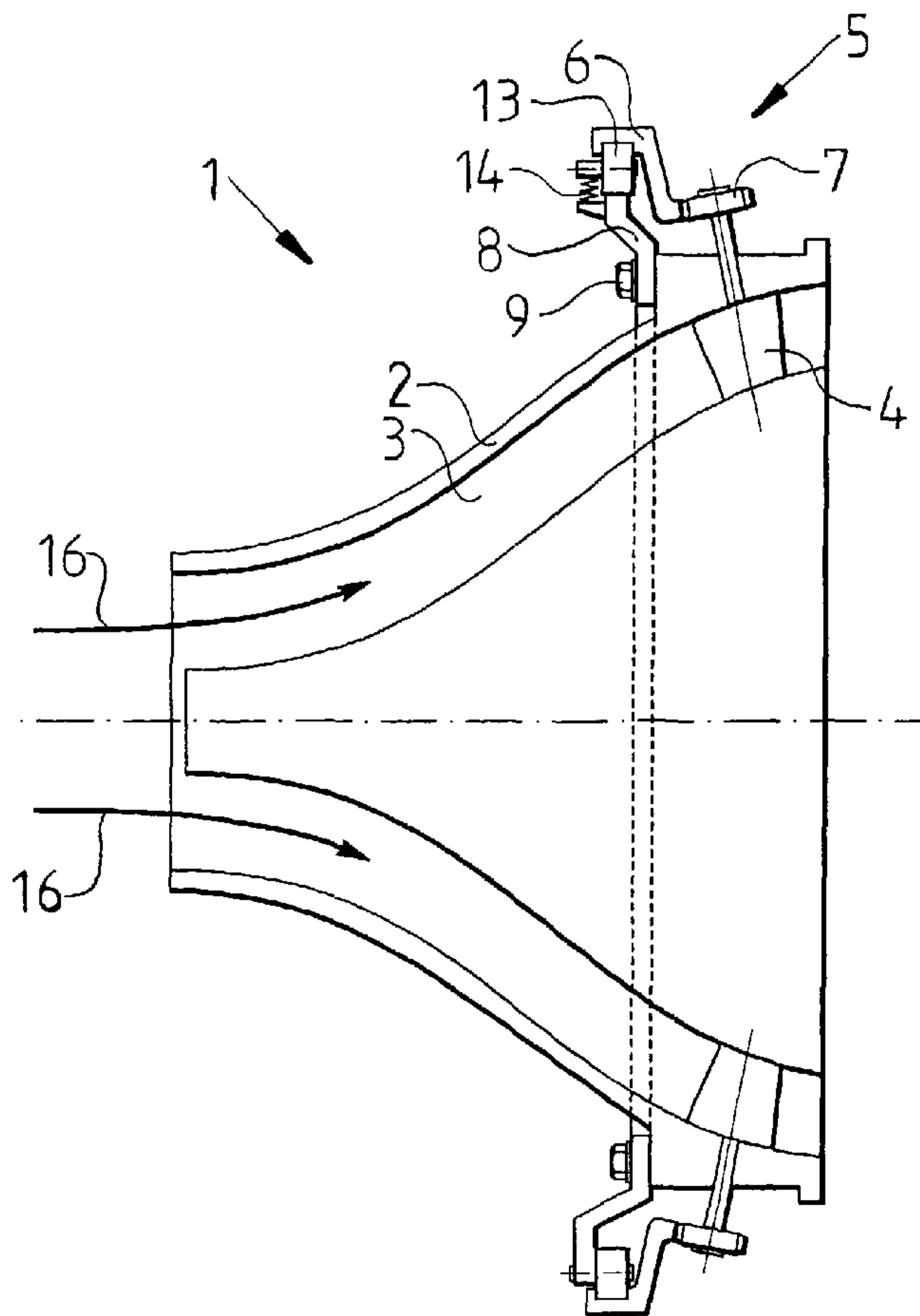
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(54) Title: GAS TURBINE STATOR



(57) Abstract: The invention relates to a stator (1) for a gas turbine comprising a stator structure (2) having a through-duct (3) for a gas through-flow, a circumferential member (6), which is arranged at a radial distance from the stator structure and is operatively coupled to the stator structure, and at least one member for keeping a distance between the stator structure and the circumferential member. The spacing member has resilient characteristics in the radial direction of the stator.

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Gas turbine stator

BACKGROUND OF THE INVENTION

The present invention relates to a stator for a gas turbine comprising a stator structure having a through-duct for a gas through-flow, a circumferential member, which is arranged at a radial distance from the stator structure and is operatively coupled to the stator structure, and at least one member for keeping a distance between the stator structure and the circumferential member.

The term gas turbine is intended to mean a unit, which comprises at least one turbine and a compressor driven by the former, together with a combustion chamber. Gas turbines are used, for example as engines for vehicles and aircraft, as prime movers for vessels and in power stations for producing electricity.

The gas turbine is of axial type and has one or more turbine stages. The stator comprises a plurality of stator blades disposed in said duct for guiding the gas flow. The invention will be explained below in an application in which the stator consists of a so-called variable stator in a gas turbine. The term variable stator is intended to signify that the stator blades can be adjusted to various positions.

In order to achieve good efficiency in a gas turbine it is desirable to keep the inlet temperature to the first turbine stage as high as possible throughout as large a part of the operating range as possible. By means of the variable stator, it is possible to vary the pressure gradient over preceding turbine stages (the

compressor turbine) and hence also the inlet temperature to the compressor turbine.

DESCRIPTION OF THE STATE OF THE ART

5 In the state of the art the variable stator comprises an arrangement for adjusting the stator blades to various positions. The adjusting arrangement comprises said circumferential member in the form of a toothed ring. Said toothed ring is of rotatable design and can
10 be operated, for example, by means of a hydraulic servo cylinder. The adjusting arrangement further comprises a plurality of adjusting elements shaped with corresponding shaped toothed sections at a distance from one another in the circumferential direction of
15 the circumferential member and in engagement with the toothed ring. Each of the adjusting elements is connected to one of said guide blades and is rotated by a rotation of the toothed ring. In this way said blades are moved between said positions.

20

The ability of the toothed ring to rotate is achieved in that the toothed ring is supported on an inner ring. The surface of the inner ring facing the toothed ring in the radial direction of the stator is provided with
25 a low-friction coating. The inner ring is further supported on a plurality of pins that protrude radially from the stator structure.

In operation of the gas turbine the stator structure
30 attains a higher temperature than the toothed ring due to the fact that the stator structure is in direct contact with the working gas. The temperature differential between the stator structure and the toothed ring causes the stator structure to expand more
35 than the toothed ring. Most of the difference in

expansion is taken up by a sliding displacement between the pins and the inner ring.

Problems occur in dimensioning the clearance between
5 the toothed ring and the inner ring. There is
furthermore a risk of the parts being heated up
asymmetrically. One of the rings may then take on an
oval shape. This can affect the tooth clearance and may
cause the toothed ring to jam in its bearing or the
10 bearing to acquire excessive clearance.

SUMMARY OF THE INVENTION

A first object of the invention is to produce a stator
for a gas turbine that eliminates or at least
15 alleviates problems associated with different rates of
thermal expansion between a stator structure having a
through-duct for a gas through-flow, and a
circumferential member, which is arranged at a radial
distance from the stator structure and is operatively
20 coupled to the stator structure.

This object is achieved in that the spacing member has
resilient characteristics in the radial direction of
the stator. This means that the spacing member has the
25 capacity for at least partial compression when the
distance between the stator structure and the
circumferential member is reduced, and for expansion
when the distance between the stator structure and the
circumferential member increases. Through suitable
30 choice of material and suitable dimensioning, it is
possible to produce a controlled relative movement
between these parts in the radial direction of the
stator, thereby at least reducing the above-mentioned
problems with the tooth clearance and bearing.

According to a preferred embodiment the stator comprises a plurality of spacing members, which are arranged at a distance from one another in the circumferential direction of the circumferential member, at least one of these having the resilient characteristics referred to. The prerequisites are thereby created for a stable and accurate movement. According to a further development, the stator comprises three spacing members, which are arranged at a distance from one another in the circumferential direction of the circumferential member, at least one of these having the resilient characteristics referred to.

The spacing member having resilient characteristics comprises an energy storage element, which best consists of a spring element.

According to another embodiment, said spacing member comprises a moving element in the form of a roller or a wheel, which is arranged for moving in contact with and along one of the stator structure and the circumferential member. All spacing members preferably have such a roller. Through suitable choice of the number of spacing members and the distance between the spacing members it is possible to achieve a desired relative movement between the circumferential member and the stator structure, during which the rollers roll against the circumferential member, for example.

According to another embodiment, which is a further development of the preceding embodiment, the spacing member is designed in such a way that the circumferential member is arranged eccentrically in relation to the stator structure when the stator

structure is not under load and essentially concentrically in relation to the stator structure when the stator structure is under load. This can be achieved, for example, in that the stator comprises
5 three spacing members, which are each provided with said rollers, and one of which spacing members comprises said spring element. This embodiment creates the prerequisites for a very precise movement into said concentric operating position.

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BRIEF DESCRIPTION OF THE DRAWINGS

The invention will be described in more detail below with reference to the embodiment shown in the drawings attached.

15

Figure 1 shows a diagrammatic side view of the stator according to a preferred embodiment.

Figure 2 shows a diagrammatic front view of the stator
20 according to the preferred embodiment in two different positions.

Figure 3 shows a mechanism for adjustment of the stator blades.

25

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE INVENTION

Figure 1 shows a diagrammatic side view of a stator 1 in a gas turbine. The stator 1 comprises a stator structure 2 having a through-duct 3 for a gas through-flow, see the arrows 16. A plurality of stator blades
30 4 in the duct are designed for guiding the gas flow, see also figure 3.

The stator 1 comprises an arrangement 5 for adjusting the stator blades 4 to various positions. The adjusting arrangement 5 comprises a circumferential member 6 in the form of a toothed ring. For the sake of simplicity, the circumferential member 6 will hereafter be referred to as toothed ring 6. The toothed ring 6 is arranged at a radial distance outside the stator structure 2. The toothed ring 6 is of rotatable design and is operated by means of a hydraulic servo cylinder (not shown).

10

The adjusting arrangement 5 further comprises a plurality of adjusting elements 7 having toothed sections that correspond to the tothing shape of the toothed ring 6. Each of the adjusting elements 7 is fixed to one of said guide blades 4. The adjusting elements 7 are arranged at a distance from one another in the circumferential direction of the toothed ring 6 and in engagement therewith. The adjusting elements 7 are therefore rotated by a rotation of the toothed ring 6 and said stator blades 4 are thereby moved between said positions.

15

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The stator structure 2 comprises an annular, projecting section 8. According to the preferred embodiment this annular section 8 consists of a separate part, which is fixed to the rest of the stator structure 2 by means of a bolted connection 9.

25

Three members 10, 11, 12 project radially from the annular section 8 in order to keep a distance between the stator structure 2 and the toothed ring 6, see figure 2. The spacing members 10-12 are arranged with an essentially equal angular displacement in relation to one another. Each of the spacing members 10-12 comprises a roller 13 arranged in contact with a

30

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radially inner surface of the toothed ring 6 in order to roll along the latter. A first spacing member 10 is additionally provided with an energy storage member 14 in the form of a spring element. The energy storage element 14 in the first spacing member 10 is connected to said moving element 13 by way of an arm 15, on which the moving element 13 is supported. The arm 15 is in turn pivoted in relation to the annular section 8.

10 When hot gas flows through the duct of the stator structure 2, the stator structure is heated up and expands. As the stator structure 2 cools after exposure to the gas, the stator structure contracts again. Because the stator structure 2 is in direct contact

15 with the gas, it expands and contracts more than the toothed ring. In order to remedy this difference in thermal expansion, the spring element 14 is biased in such a way that the rollers 13 are in contact with said inner surface of the toothed ring 6 both when the

20 stator is in the operating position and when it is not in the operating position. In figure 2 the position of the annular section 8 when the stator is in the operating position is indicated by dashed lines, and when the stator is not in the operating position by

25 solid lines. The spring element 14 consists, more specifically, of a stack of spring washers, arranged in such a way that it springs in the radial direction of the stator. That is to say, the toothed ring 6 is arranged somewhat eccentrically in relation to the

30 stator structure 2 when the latter is not under load and essentially concentrically in relation to the stator structure 2 when the latter is under load.

In order to be able to easily adjust the displacement of

35 the toothed ring 6, the position of the rollers 13 may

be adjustable, for example, by means of an eccentric shaft (not shown), the position of which is determined after measuring the eccentricity of the toothed ring when the stator is in a hot state.

5

Figure 3 shows a part of the arrangement 5 for adjustment of the stator blades 4. More specifically, figure 3 shows the toothed ring 6, one of said adjusting elements 7 with toothed sections that correspond to the toothing shape of the toothed ring 6, and the stator blade 4, which is fixed to the adjusting element 7.

The term resilient is here intended to mean that the energy storage member yields plially to a pressure loading and returns to its original shape when the pressure loading is reduced.

The term circumference is intended to signify an inner or outer edge of an object in one plane. The term must not be seen as being confined to a circular object.

The first spacing member 10 described above has resilient characteristics in the radial direction of the stator 1. This, of course, does not mean that the spacing member 10 is confined to having resilient characteristics in the radial direction of the stator 1; it may also have resilient characteristics in other directions.

30

The gas turbine may be of both single-shaft and twin-shaft type. The term single-shaft gas turbine means that the compressor or the compressors is/are connected to the drive turbine by way of a shaft, the drive turbine being connected to an output shaft. The

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combustion chamber is here situated between the compressor(s) and the drive turbine. The term twin-shaft gas turbine means that the compressor or compressors is/are connected to a compressor turbine by way of a shaft. The drive turbine is not mechanically connected to the compressor turbine but is situated downstream of the compressor turbine in the direction of flow of the gas and connected to an output shaft. The combustion chamber is here situated between the compressor and the compressor turbine.

The embodiment described must only be regarded as a preferred example and a number of other variants and modifications are conceivable within the scope of the claims set out below.

In an alternative to said stack of spring washers the energy storage member consists of a coil spring. According to a first example, the coil spring is arranged so that its center axis extends essentially in the radial direction of the stator. According to a second example the coil spring is arranged with its center axis essentially in the axial direction of the stator. In such a case the spacing member comprises a part connected to the spring and displaceable in the axial direction. A section of this part interacts with the toothed ring in such a way that a radial displacement between the toothed ring and the stator structure is resiliently taken up by the part in the direction of the center axis of the spring.

In a further alternative, the energy storage member consists of a piston, for example a pneumatic piston, in which the working medium (the air) constitutes the spring element. In a further alternative the energy

storage member consists of a body of elastic material, such as a rubber material. That is to say, in the latter alternative the resilient characteristics derive from the internal structure of the material and not
5 from the form of the energy storage member.

In an alternative to the moving element in the form of a roller, said element is instead designed to move by sliding along the toothed ring 6. The moving element
10 then consists, for example, of a curved rail.

In an alternative to said annular section 8 in the form of a separate part that is fixed to the rest of the stator structure by means of a bolted connection 9, the
15 annular section may naturally consist of a part integral with the rest of the stator structure.

In an alternative to said tooth engagement between the adjusting elements and the circumferential member, the
20 adjusting elements consist of rollers, which roll against an inner surface of the circumferential member. In a further alternative the circumferential member is provided with grooves or recesses. Said grooves or recesses are situated, for example, in a radially outer
25 surface of the circumferential member and at a distance from one another in the circumferential direction. The grooves extend transversely to the main plane of the circumferential member. Said adjusting elements consist of an arm, which at one end is fixed to the stator
30 blade, and at the other end rests in the groove. The arm may, for example, have a spherical part at its other end, the ball in turn resting in the groove. Turning of the circumferential member thereby also causes the stator blades to turn.

In an alternative to the embodiment described, in which only one of the spacing members is provided with a spring element, more than one of them is provided with a spring element. For example, the stator may comprise
5 four spacing members. Two of these are provided with spring elements. The spacing members are arranged in such a way that the resultant of the spring elements acts in the same direction as if there were three legs, one of which is provided with a spring element.

10

The applications of the invention described above, in which there are differences in thermal expansion between the toothed ring and the stator structure, must not be regarded as limiting the invention, the
15 invention rather being applicable also in other areas in which a circumferential member is operatively coupled to the stator structure.

CLAIMS

1. A stator (1) for a gas turbine comprising a stator structure (2) having a through-duct (3) for a gas through-flow, a circumferential member (6), which is
5 arranged at a radial distance from the stator structure and is operatively coupled to the stator structure, and at least one member (10, 11, 12) for keeping a distance between the stator structure and the circumferential
10 member,

characterized in that

the stator (1) comprises a plurality of spacing members (10, 11, 12), which are arranged at a distance from one another in the circumferential direction of the
15 circumferential member (6), that said spacing members (10, 11, 12) comprise a moving element (13), which is arranged for moving in contact with and along one of the stator structure (2) and the circumferential member (6), and that at least one (10) of said spacing members
20 has resilient characteristics in the radial direction of the stator, while at least one other (11,12) of them does not have said resilient characteristics.

2. The stator as claimed in claim 1,

characterized in that

the stator (1) comprises three spacing members (10, 11, 12), which are arranged at a distance from one another in the circumferential direction of the circumferential member (6), and that at least one (10) of said spacing
30 members has said resilient characteristics.

3. The stator as claimed in claim 1 or 2,

characterized in that

said spacing member (10) having resilient characteristics comprises an energy storage element (14).

5 4. The stator as claimed in claim 3,
characterized in that

the energy storage element (14) consists of a spring element.

10 5. The stator as claimed in any of the preceding claims,
characterized in that

said moving element (13) consists of a roller or a wheel.

15 6. The stator as claimed in claim 5,
characterized in that

the spacing member (10, 11, 12) is rigidly fixed to the other of the stator structure (2) and the circumferential member (6).

20

7. The stator as claimed in any of the preceding claims,
characterized in that

the spacing member (10, 11, 12) is disposed in such a way that the circumferential member (6) is arranged
25 eccentrically in relation to the stator structure (2) when the stator structure is not under load and essentially concentrically in relation to the stator structure when the stator structure is under load.

30 8. The stator as claimed in any of the preceding claims,
characterized in that

the stator (1) comprises a plurality of blades (4) disposed in said duct for guiding the gas flow, and an arrangement (5) for adjusting said blades into at least

two different positions, the adjusting arrangement comprising said circumferential member (6), which is rotatably arranged, and a plurality of likewise rotatably arranged adjusting elements (7) at a distance
5 from one another in the circumferential direction of the circumferential member, each of which is connected to one of said guide blades (4) and arranged in contact with the circumferential member in such a way that they are rotated by a rotation of the circumferential
10 member, thereby moving said guide blades (4) between said positions.

9. The stator as claimed in claim 8,
characterized in that

15 the circumferential member (6) and said adjusting elements (7) have corresponding shaped toothed sections for producing said movement of the blades.

10. The stator as claimed in any of the preceding
20 claims,

characterized in that

the gas turbine is intended for propelling a vehicle.

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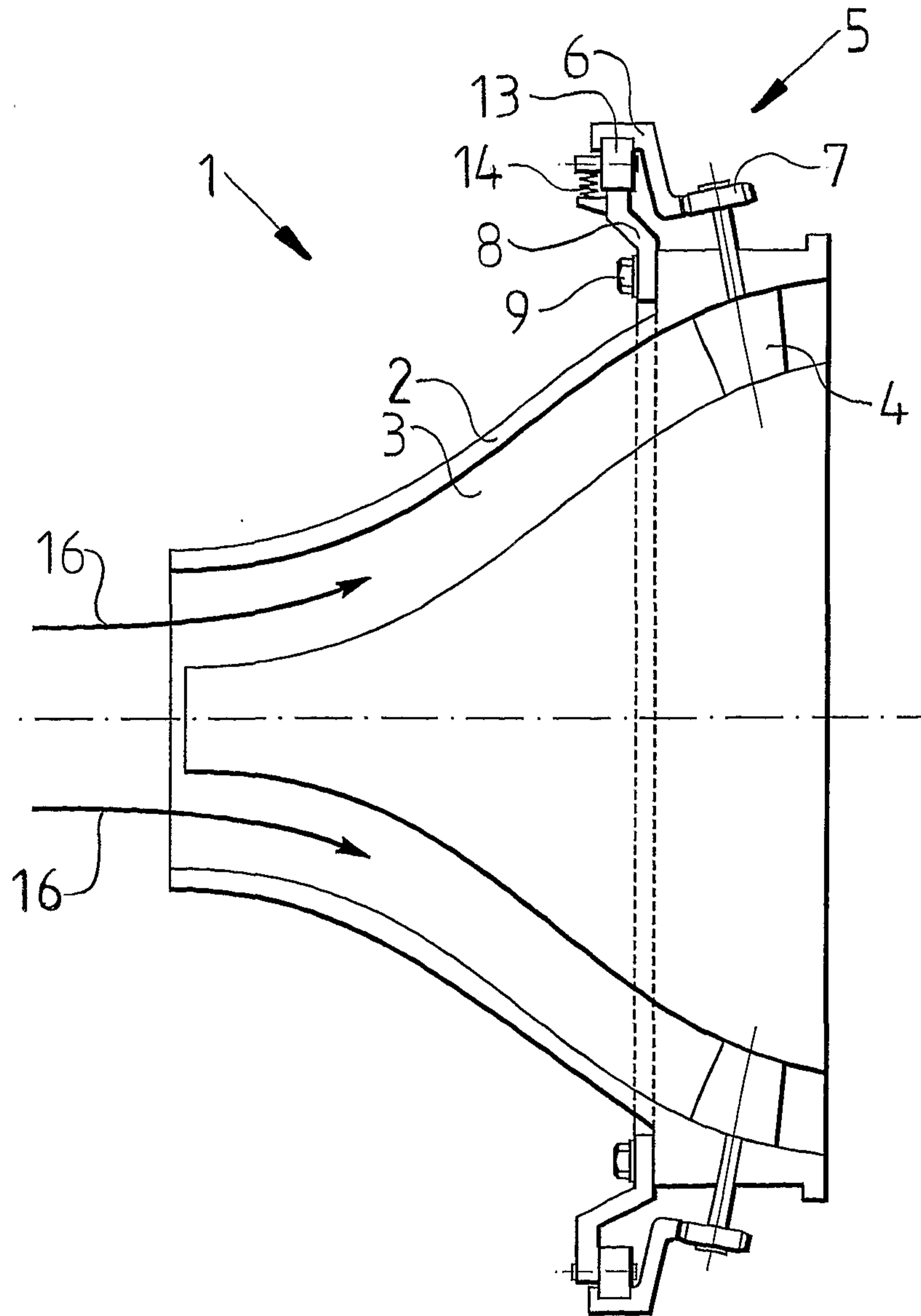


Fig. 1

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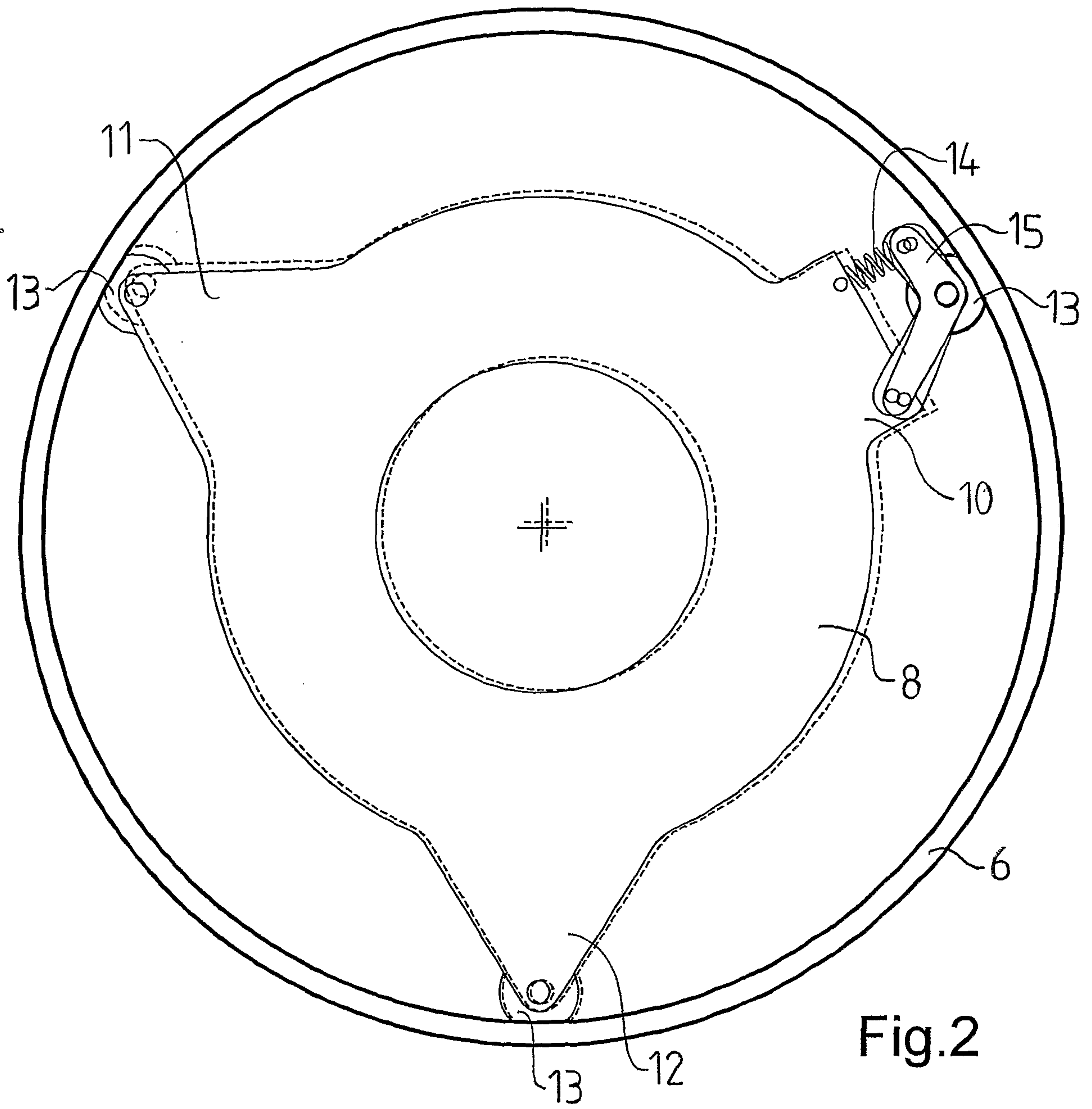


Fig. 2

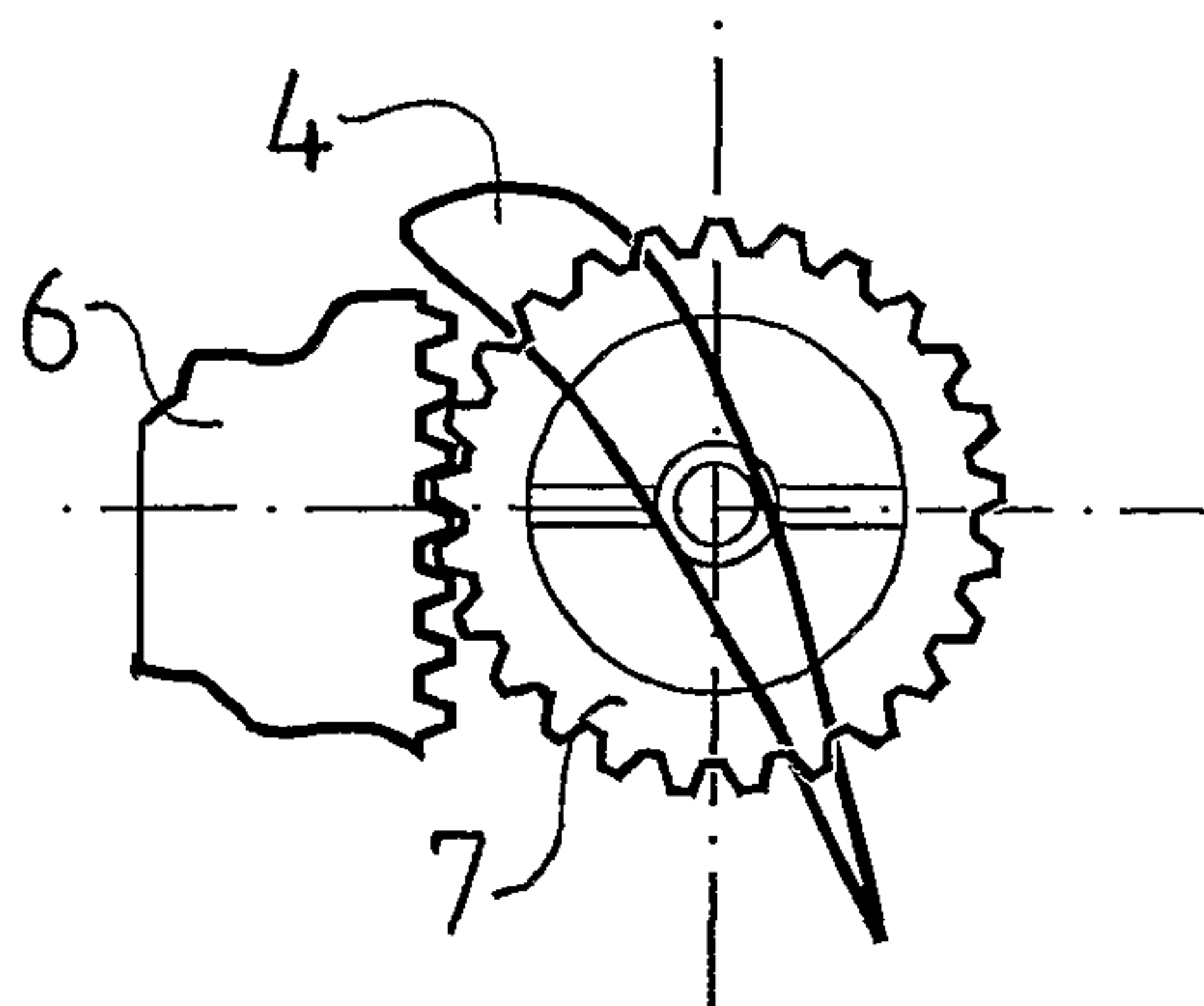


Fig. 3

