The present invention relates to the general field of underwater diving equipment, and more particularly to an improved breathing apparatus for use in conjunction with diving devices of the aqua-lung type. Although the aqua-lung diving apparatus distributed by U. S. Divers Co. of 1043 Broxton Avenue, West Los Angeles, California, has been developed to the extent that there is but a small remnant of the original problems, it is known that in use the aqua-lung experienced divers have been able to descend to depths as great as 300 feet, the previously available breathing apparatus used in association therewith has been found to have several major operational disadvantages.

In using the aqua-lung the diver breathes through a mouthpiece which is part of a tubular T-shaped member, the oppositely disposed legs of which are connected to a source of air and to an air discharge tube respectively. Occasionally in the past a diver has inadvertently dropped or had the mouthpiece displaced from his mouth while submerged, whereby the mouthpiece becomes filled with water. It is extremely difficult for even the most skilled diver to remove the water from the mouthpiece by blowing. The hoses used in supplying air to and permitting air to be discharged from the mouthpiece are of an annular corrugated construction, and water tends to remain in the depressed portions thereof. Even if a diver is aware of the presence of water in the hoses, he may inadvertently draw a portion of the water into his mouth when he inhales, which causes him to choke or cough. Such choking or coughing may result in displacement of the mouthpiece from the diver's mouth to again become filled with water, thus augmenting a serious situation which has endangered and may have been the cause of the loss of a number of lives.

A further operational disadvantage of previously available aqua-lung apparatus resides in the fact that as the diver exhales, the exhaled air carries an appreciable percentage of carbon dioxide therewith which to a degree is mixed with fresh incoming air, and this mixture is then inhaled by the diver. Thus, in using such equipment the diver at no time is able to use the aqua-lung to its maximum efficiency, for the pure air discharged from the pressure cylinder associated therewith is contaminated by exhaled carbon dioxide before the diver has an opportunity to breathe the same. The degree of such contamination is not known, but it is known that in dives of greater than thirty-three feet deep, if the carbon dioxide present in the incoming air exceeds a certain percentage, it is lethal.

The major object of the present invention is to provide a breathing apparatus for use with underwater equipment which may be removed from the diver's mouth under water, yet when the diver blows into the mouthpiece thereof, the water contained therein may be displaced therefrom.

Other objects of the invention are to provide a breathing apparatus of the character described that eliminates substantially all possibility of the incoming air becoming contaminated by the carbon dioxide contained in exhaled air; permits unimpaired operation of the aqua-lung equipment associated therewith should the flipper valve thereof be damaged or displaced therefrom; permits dives of long duration to be made in that additional aqua-lung units may be lowered to the diver as his air supply becomes depleted; eliminates the annoyance and inconvenience to the diver caused by gurgling of water in the equipment hoses; and which removes the element of fear experienced by many divers in anticipating that the breathing apparatus might be dislodged and become filled with water.

A further object of the invention is to supply a breathing apparatus for divers that is extremely simple in operation, may be readily assembled and disassembled to permit easy check on the operating condition of the component parts thereof, and may be fabricated from standard commercially available materials whereby it can be retailed in the medium-priced merchandising field.

Yet another object of the invention is to supply a breathing apparatus that is foolproof, and which operates in such a manner that should the emergency arise, several divers could alternately use the same mouthpiece for breathing when under water.

A still further object of the invention is to furnish a diving apparatus that is extremely safe in operation and eliminates substantially all of the remaining hazards of diving with equipment of the aqua-lung type.

These and other objects and advantages of the invention will become apparent from the following description of a preferred and alternate forms thereof, and from the drawings illustrating these inventions, in which:

Figure 1 is a perspective view of the present invention in position on an aqua-lung unit;
Figure 2 is a plan view of the breathing apparatus;
Figure 3 is a vertical cross-sectional view of the breathing apparatus taken on line 3—3 of Figure 2;
Figure 4 is an elevational view of one form of valve utilized in conjunction with the present invention;
Figure 5 is a vertical cross-sectional view of an alternate form of valve;
Figure 6 is a side elevational view of the valve shown in Figure 5 with a portion of the valve body cut away to show the structure of the valve member;
Figure 7 is a side elevational view of an alternate form of valve;
Figure 8 is a vertical cross-sectional view of the alternate form of valve shown in Figure 7 taken on the line 8—8 thereof; and
Figure 9 is a vertical cross-sectional view of an aqua-lung taken along line 9—9 of Figure 1.

Diving apparatus of the aqua-lung type has three major parts: a bottle of air compressed to 150 atmospheres which is normally strapped to the diver's back; a two-stage pressure reduction mechanism which automatically supplies air on demand to the diver at a pressure equal to that of the water surrounding him, the structure of which is shown in Figure 9; and a loop of flexible tubing leading out of and back into the pressure reduction mechanism, through which the tube the diver inhales and exhales by means of the breathing apparatus. The present-day aqua-lung differs from earlier compressed air devices that relied on manually controlled valves and a continuous wasteful flow of air for operation thereof, in that an ingenious two-stage air pressure regulator is employed therewith, which forms no part of the present invention. However, an understanding of the manner in which this regulator operates is essential to a full comprehension of the novelty of the present breathing apparatus.

Although the detailed structure of the present-day aqua-lung may differ slightly from the form shown in Figure 9, the essential operation of both devices is the
same. The equa-lung regulator R shown includes a nozzle N to which air at 3000 pounds pressure to the square inch is delivered from a suitable cylinder C as shown in Figure 1. A two-stage pressure reducing valve V, actuated by two springs 10 and 11, admits air into a chamber 12 defined by a diaphragm 13 and the interior surface of a housing 14. Air is delivered into this chamber to a possibly higher pressure than that of the water surrounding the device.

Air passage 15 extends through housing 14 to a relatively large air reservoir 16 situated therewithin. The lower end of the air reservoir is closed by a resilient diaphragm 17, the exterior surface of which contacts the water surrounding the diver. Passage 15 terminates in a port 18 forming a part of a demand valve 19. The balance of the demand valve is formed by an L-shaped member that has one leg 20 normally disposed to the interior center portion of diaphragm 17 and affixed thereto, and another leg 21 positioned substantially parallel to the diaphragm is supported at an intermediate position by a rigid member 22 that depends into the reservoir from housing 14. As pressure of the water contacting the surface of diaphragm 17 increases, the diaphragm deforms inwardly to pivot leg 21 in a clockwise direction to separate a valve member 23 mounted on the free exterior circumference of enganged with port 18. As the diaphragm is displaced, air flows into the reservoir through port 18 until the air pressure within the reservoir is slightly in excess of the water pressure on the exterior surface of diaphragm 17.

A second chamber 24 having perforated sidewalls is situated below the reservoir 16. A first length of flexible tubing 25 extends outwardly from a demand reservoir 16 and is in communication with the breathing apparatus, which apparatus is also connected to a second length of tubing 26 that extends to the interior of the perforated chamber. In previously available aqua-lung equipment a portion of the diver's exhaled breath would pass through tube 26, and the balance thereof contaminated with carbon dioxide, would mix with fresh air flowing to the breathing apparatus through tube 25, but in the present invention, exhaled air is discharged through tube 26 only. An exhalation valve 28 or flapper valve as it is sometimes referred to, is inserted within the breathing chamber, and mounted on the discharge end of tube 26 positioned within the confines of the perforated chamber. Valve 28 prevents upward flow of water in tube 26 when the pressure therein is lowered when the diver breathes.

As a diver inhales through the aqua-lung mouthpiece, the air flows within reservoir 16 and is transmitted by the diaphragm 17 deformed inwardly by the surrounding water pressure, to open port 18. Air is then discharged through passage 15 into reservoir 16 until the air pressure is slightly greater than that of the water on the exterior of the diaphragm, and the diaphragm is deformed outwardly to cause valve member 23 to pivot in a counter-clockwise direction until it again engages port 18 and prevents further discharge of air therefrom.

The structural details of the presently preferred embodiment of the breathing apparatus of the present invention which eliminates appreciable intermingling of fresh air and contaminated air, may best be seen in Figures 2 and 3. The device includes a tubular T-shaped member generally designated by the numeral 30, that has two oppositely disposed legs 31 and 32, and a third leg 33 normally disposed thereto and in communication therewith. T 30 is fabricated from metal, plastic or any desired material that is not subject to corrosion when exposed to salt water, and which will not break or fracture when subjected to physical shock. Leg 31, as may best be seen in Figure 3, has a flange 31a extending outwardly from the end portion thereof, on which flange threads 31b are formed. Leg 32 is fabricated with a flange 32a embodying threads 32b on the outer circumference thereof. Flanges 31a and 32a, respectively, The dimensions of recess 31c are such as to accommodate the outer peripheral portion of a c-shaped member 34 that is rigidly held together in a triangular configuration, in side-by-side relationship whereby the adjacent edges of the ports define a number of radially disposed legs 37 extending from the center of the valve body to the circumferential portion thereof, as shown in Figure 4.

A circular valve member 38 formed from a resilient sheet material is provided, the diameter of which is such that the circumferential edge thereof is adjacent to, but does not contact the interior surface of tubular leg 31, as may best be seen in Figure 3. Valve member 38 is affixed to the interior face of valve body 34 by means of a screw 38a which extends through an opening in the valve member to engage the tapped bore 35. Valve body 34, together with a resilient gasket 39, are rigidly held within the confines of recess 31c due to contact with a circumferentially extending body shoulder 40 formed in a tapped flange 41 that removably engages threads 31b. A tubular member 33 is disposed mid-way on one side of tubular T 30 to minimize the possibility of water flowing connections.

It will be noted in Figure 3 that with the valve body and member disposed in the tubular T as shown, that air may flow from tube 44 into the confines of the T when the valve member 38 moves inwardly to the position shown in phantom line, but that movement of air from the confines of the T back into tube 44 is prevented in this particular valving arrangement. The importance of this arrangement of the valve will be described in detail hereinafter.

In Figure 2 it will be noted that the flange 32a of leg 32 is considerably larger in diameter than flange 31a, but is provided with a second valve identical to the valve previously described, except that it is of larger diameter in order that it may fit in recess 32c. Threads 32b on the flange 32a is rigidly engaged with a threaded member of the same general structure as the one associated with the opposite leg of the tubular T. The structure of the second valve and the associated tubular member mounted in recess 32c need not be described due to its similarity to the one previously described. As a result of this similarity, corresponding parts of the second valve and tubular member will be identified by the same numeral used in identifying component parts of the first valve and tubular member, but with a prime added thereto.

It will be particularly noted in Figure 3 that the outer edge portions 36 are flush with the interior surface of the legs 31 and 32 to permit water that may have entered the confines of tubular member 30 to flow therefrom with a minimum of interference through the valve body 34 and past the valve member 38. The valve member 38 is so disposed that both water and air can flow from the tubular member 30 into the hose 26, but cannot re-enter the tubular member 30 from the hose.

In Figures 2 and 3 it will be seen that the leg 33 with which the mouthpiece 50 communicates, has a cross section that is elongate in the same direction as the longitudinal axis of legs 31 and 32. Furthermore, the interior cross section of leg 33, which in Figure 3 is identified by the numeral 50a, is disposed mid-way on one side of tubular T 30 to minimize the possibility of water flowing.
therein should it enter the confines of the \( T \). The mouthpiece 50 mounted on the outer extremity of leg 33, includes an elongate curved flange 54 which engages the diver's lips and portions of the cheeks of the mouthpiece by gripping two laterally spaced outwardly extending members 55 between his teeth. This breathing apparatus is used in the same manner as apparatus now supplied with the present aqua-lung equipment.

As the diver inhales, the pressure is lowered momentarily in tubular member 39 between the valve members 38 and 38' to an extent wherein it is possible for fresh air to flow from tube 25 into the confines of tubular \( T \) for subsequent withdrawal through the mouthpiece leg 33 into the diver's mouth. A diver is thus able to utilize the quantity of air in the cylinder associated with the aqua-lung equipment at substantially maximum efficiency that may be achieved therewith.

Although the circular valve body 34 and valve member 38 previously described have been found from experience to be quite satisfactory in use, it is possible to use valves of different design with the breathing apparatus and secure equally good results therewith. One such alternate form is shown in Figures 5 and 6. A circular rigid plate-like valve body 60 is provided that has one flat face 61, and an oppositely disposed flat face 61a formed with a circumferentially extending portion 62 which tapers outwardly and inwardly toward face 60. A central longitudinally extending bore 63 is formed in the valve body (Figure 5), as well as a number of triangularly-shaped ports 64 disposed around the bore 63 in a predetermined pattern to define a number of radially extending legs 65.

A valve member 66 is provided, the central portion of which is of greater thickness than the balance thereof, generally designated 67. Valve member 66 includes a circular sheet of resilient material in which a circumferentially extending portion 67a is formed that tapers outwardly and inwardly toward the face 62 of the valve member. A neck 68 projects from portion 67, which neck has a slightly conical enlargement formed on the outer portion thereof that serves as a stop to hold valve 66 in the desired position on the valve body 60 after enlargement 69 has been drawn through bore 63 to the position shown in Figure 5. The valve shown in Figures 5 and 6 is used in precisely the same manner in the breathing apparatus as the valve shown in Figures 2 and 3.

A third alternate form of valve adapted for use in conjunction with the present invention is disclosed in Figures 7 and 8. This valve may be formed as an integral unit, and includes a ring-like body 70 of approximate size to fit into either the recesses 31c or 32c. The inner circumferential surface 71 of the ring defines a circular opening 72 that is normally closed by a U-shaped flap 73 that depends from the upper portion of the ring, with the inner peripheral portion of the flap adapted to movably engage a recessed complementary seat 74 formed in a portion of valve body 70. The valve shown in Figures 7 and 8 is adapted for use with the breathing apparatus shown in Figures 2 and 3 in the same manner as the valves disclosed therein.

The operation and use of the invention has been described in detail in connection with the form of the valve shown in Figures 2 and 3 and need not be repeated as to the second and third alternate types disclosed in Figures 5 to 8 inclusive. In the use of breathing apparatus shown in Figures 2 and 3, it has been found convenient to provide a ring 80 that extends along the exterior surface of the tubular leg 33, to which two outwardly extending flexible strips 81 and 82 are affixed. These strips may be fabricated of any flexible material that is not adversely affected by sea water and each strip is equipped with complementary fastening means 83 and 84 on the ends thereof whereby they may be placed in an encircling position around the neck and held in position when the fastening means are engaged. Encircling strips 81 and 82 prevents movement of the mouthpiece beyond
a certain predetermined distance from the mouth, should it become inadvertently dislodged during the diving operation.

Although the breathing apparatus herein shown and described is fully capable of achieving the objects and providing the advantages heretofore mentioned, it is to be understood that it is merely illustrative of the presently preferred embodiment of the invention, and that there is no intention of limiting the patent protection sought to the details of construction other than as defined in the appended claims.

The invention claimed is:

1. An underwater breathing apparatus comprising, in combination: an air supply tube; an air discharge tube; a T-shaped valve member having first and second coaxially aligned legs, and a third leg disposed substantially normal thereto; first and second ring-shaped flanges extending outwardly from the extremities of said first and second legs respectively, which flanges are provided with threads on the outer circumferential portions thereof, and recesses that extend outwardly from the inner circumferential edges thereof to define first and second body shoulders respectively; a first circular valve body in which a plurality of ports are formed, said body being adapted to be removable positioned in said first recess; a first valve member associated with said first valve body that only permits fluid flow into said tubular member when the air pressure on the interior of said T is lower than on the external thereof; a second circular valve body in which a plurality of ports are formed, which is adapted to be removably disposed in said second recess, with said ports extending outwardly beyond the inner surface of said second leg to permit discharge of all water entering said T to pass therethrough; a second valve member associated with said second valve body that only permits flow of air and water through said ports in said second body when the air pressure within said T is greater than that on the exterior thereof; first threaded means which removably engage said threads of said first flange to hold said first valve body in fluid-sealing contact with said first body shoulder, said air supply tube communicating with said ports in said first valve body; second threaded means which removably engage said threads of said second flange to hold said second valve body in fluid-sealing contact with said second body shoulder and said air discharge tube; and a mouthpiece affixed to the exteriority of said third leg to permit said apparatus to be held in a breathing position by a diver.

2. An underwater breathing apparatus as defined in claim 1, said first and second valve members of which are circular sheets of a resilient material removably disposed on the interior face of said first valve body and the exterior face of said second valve body and normally effect a fluid-tight seal therewith.

3. An underwater breathing apparatus as defined in claim 1 said first and second valve members of which are circular sheets of a resilient material removably disposed on the interior face of said first valve body and the exterior face of said second valve body, with said second valve member being larger in diameter than said first valve member and extending outwardly beyond the interior surface of said second leg.

4. An underwater breathing apparatus as defined in claim 1 said first and second valve bodies of which have centrally disposed, longitudinally extending bores, formed thereof said first and second valve bodies, and circular sheets having projecting portions adapted to be removably disposed in said bores to hold said first sheet in fluid-sealing contact with the interior face of said first valve body, and said second sheet in fluid-sealing contact with the exterior face of said second valve body, said first and second valve members normally being in fluid-tight contact with said first and second valve bodies, respectively.

5. An underwater breathing apparatus comprising, in combination: an air supply tube; an air discharge tube; a T-shaped tubular member having first and second coaxially aligned legs, and a third leg disposed substantially normal thereto; first and second ring-shaped flanges extending outwardly from the extremities of said first and second legs, respectively, which flanges are provided with recesses that extend outwardly from the inner circumferential edges thereof to define first and second body shoulders respectively; first and second circular valve bodies in each of which a plurality of ports are formed, each valve body having a circular longitudinally extending bore formed therein, said first and second valve bodies being adapted to be removably disposed within said first and second recesses, respectively, in removable engagement with the respective body shoulders thereof; first and second circular valve members made of resilient sheet material and associated with said first and second valve bodies, respectively; first and second valve necks associated with said valve members, respectively, each valve neck extending normally outwardly from the associated valve member at substantially the center thereof and having a conical enlargement formed on the outer portion thereof, each valve neck being disposed within the bore of the associated valve body so that the conical enlargement thereof is on the opposite side of the valve body from the associated neck thereof and connecting said air supply tube to said first flange in communication with the ports in said first valve body, said first valve member being positioned on the side of said first valve body which faces toward the interior of said T-shaped tubular member to normally cover said ports in said first valve body; means connecting said air discharge tube to said second flange, said second valve member being positioned on the side of said second valve body which faces toward said air discharge tube so as to normally cover the ports in said second valve body; and a mouthpiece affixed to the exteriority of said third leg to permit said apparatus to be held in a breathing position by a diver.

6. An underwater breathing apparatus as defined in claim 5 wherein each of said valve bodies includes six ports defining six radially disposed legs.

7. An underwater breathing apparatus as claimed in claim 6 wherein includes means for supplying air to said air supply tube at a regulated pressure which is measurably greater than the pressure then existing within said air discharge tube.

8. An underwater breathing apparatus from which apparatus water may be completely discharged when submerged when subjected to air pressure, which includes: first and second pressure sensitive valves each formed from a ring of solid material from which a resilient flap depends and normally effects a fluid-tight seal with a curved recessed valve seat formed on the side portion of said ring on which said flap is positioned; a tubular body formed with a centrally disposed port, said valves closing the ends of said body on opposite sides of said port to cooperatively define a compartment, said first valve permitting flow of air into said compartment only when the pressure on the upstream side of said valve is greater than that on the downstream side thereof, said second valve so disposed as to permit discharge of all water entering said tubular body therethrough into an air discharge tube, and said second valve permitting flow of air and water from said compartment only when the pressure on the upstream side thereof is higher than that on the downstream side thereof, said second valve member being larger in diameter than said first valve member and extending outwardly beyond the interior surface of said second leg.
first and second pressure sensitive valves each formed from a circular thin valve body having a plurality of ports spaced around the center portion thereof, and a circular valve member formed from a sheet of resilient material that is held against one side of said body by fastening means that engage both said member and said central portion of said valve member, and said valve member normally occupying a fluid-sealing position with said valve body; a tubular body formed with a centrally disposed port, said valves closing the ends of said body on opposite sides of said port to cooperatively define a compartment, said first valve permitting flow of air into said compartment only when the pressure on the upstream side of said valve is greater than that on the downstream side thereof, said second valve so disposed as to permit ejection of all water entering said tubular body therethrough into an air discharge tube, and said second valve permitting flow of air and water from said compartment only when the pressure on the upstream side thereof is higher than that on the downstream side thereof; breathing means communicating with said compartment through said port of said body; means to removably connect an air supply tube to said body communicating with said first valve; and means to removably connect said air discharge tube to said body communicating with said second valve.

10. Underwater breathing apparatus from which apparatus water may be completely discharged while submerged when subjected to air pressure, which includes: first and second pressure sensitive valves each formed from a circular thin valve body having a downwardly and outwardly tapered circumferentially disposed side portion, and a plurality of ports spaced around the center portion thereof, and a circular valve member formed from resilient sheet material but of such rigidity that a circumferentially extending tapered lip portion may be formed therein, said valve member being provided with a centrally disposed elongate stem projecting outwardly therefrom in the same direction as said lip, said stem being adapted to support said member on said valve body by removably engaging a bore formed in said central portion of said valve member, and said lip normally engaging said tapered side portion to effect a fluid-tight seal therewith; a tubular body formed with a centrally disposed port, said valves closing the ends of said body on opposite sides of said port to cooperatively define a compartment, said first valve permitting flow of air into said compartment only when the pressure on the upstream side of said valve is greater than that on the downstream side thereof, said second valve so disposed as to permit ejection of all water entering said tubular body therethrough into an air discharge tube, and said second valve permitting flow of air and water from said compartment only when the pressure on the upstream side thereof is higher than that on the downstream side thereof; breathing means communicating with said compartment through said port of said body; means to removably connect an air supply tube to said body communicating with said first valve; and means to removably connect said air discharge tube to said body communicating with said second valve.

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