



US 20140250865A1

(19) **United States**  
(12) **Patent Application Publication**  
**Bentley**

(10) **Pub. No.: US 2014/0250865 A1**  
(43) **Pub. Date: Sep. 11, 2014**

(54) **EXHAUST GAS AFTERTREATMENT BYPASS SYSTEM AND METHODS**

(71) Applicant: **CUMMINS IP, INC.**, Minneapolis, MN (US)

(72) Inventor: **Gregory Bentley**, Greenwood, IN (US)

(73) Assignee: **CUMMINS IP, INC.**, Minneapolis, MN (US)

(21) Appl. No.: **13/789,345**

(22) Filed: **Mar. 7, 2013**

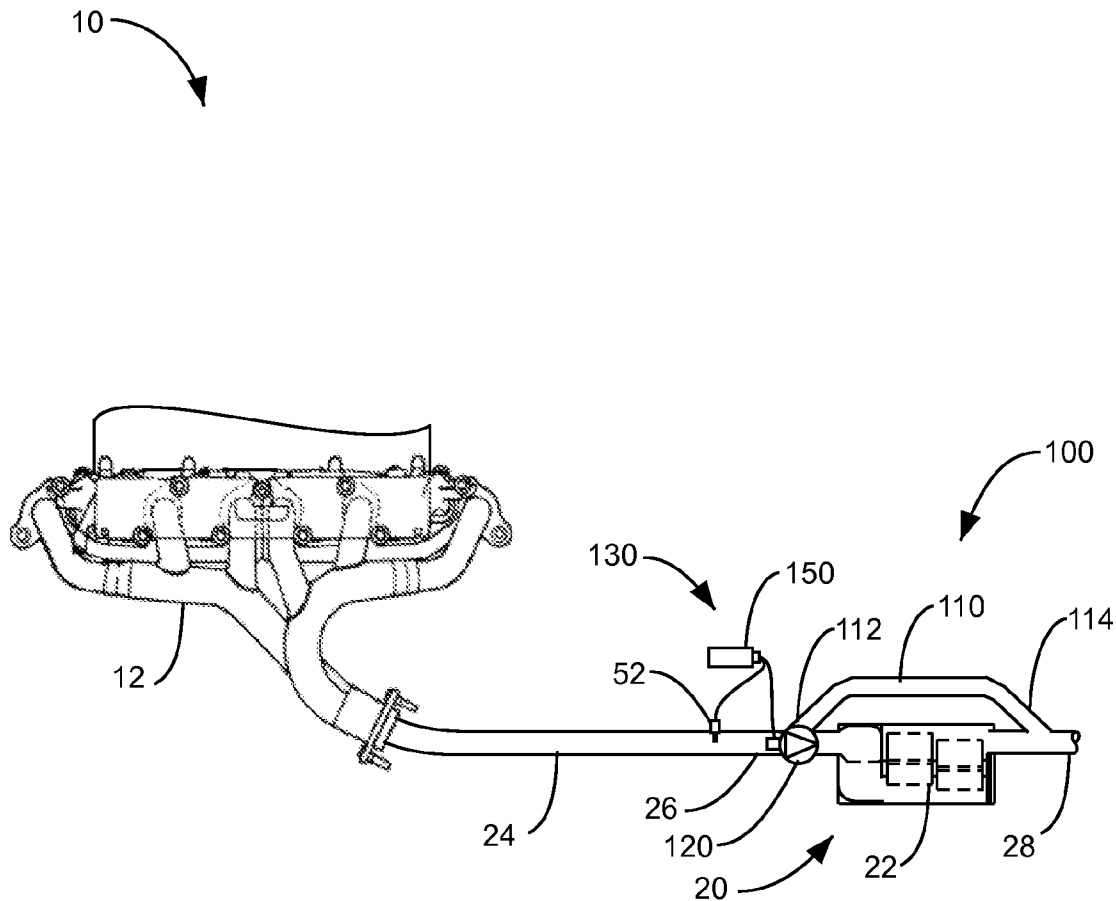
**Publication Classification**

(51) **Int. Cl.**  
**F01N 9/00** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **F01N 9/00** (2013.01)  
USPC ..... **60/274; 60/277**

(57) **ABSTRACT**

A method for protecting an exhaust aftertreatment system of an internal combustion engine from deterioration by selectively diverting exhaust gasses from the engine away from a component of the exhaust aftertreatment system includes assessing a status of an operating condition associated with a physical condition of the component of the internal combustion engine. The status of the operating condition is compared with a threshold value that corresponds with deterioration of the physical condition of the component. A valve upstream of the component is moved to a first position to open a bypass fluid path directing exhaust gasses around the component when the status of the operating condition meets the threshold value to reduce deterioration of the component. The valve is moved to a second position to close the bypass fluid path thereby directing exhaust gasses to the component when the status of the operating condition does not meet the threshold.



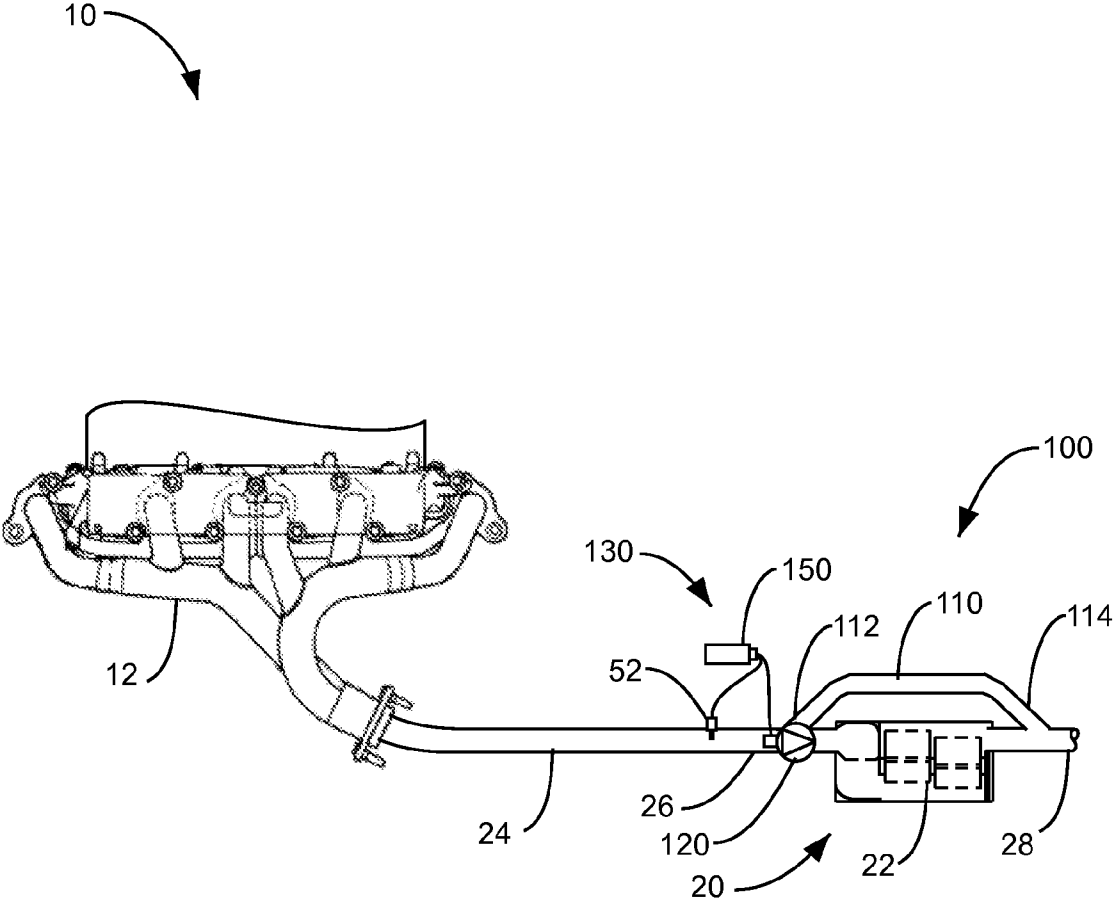


Figure 1

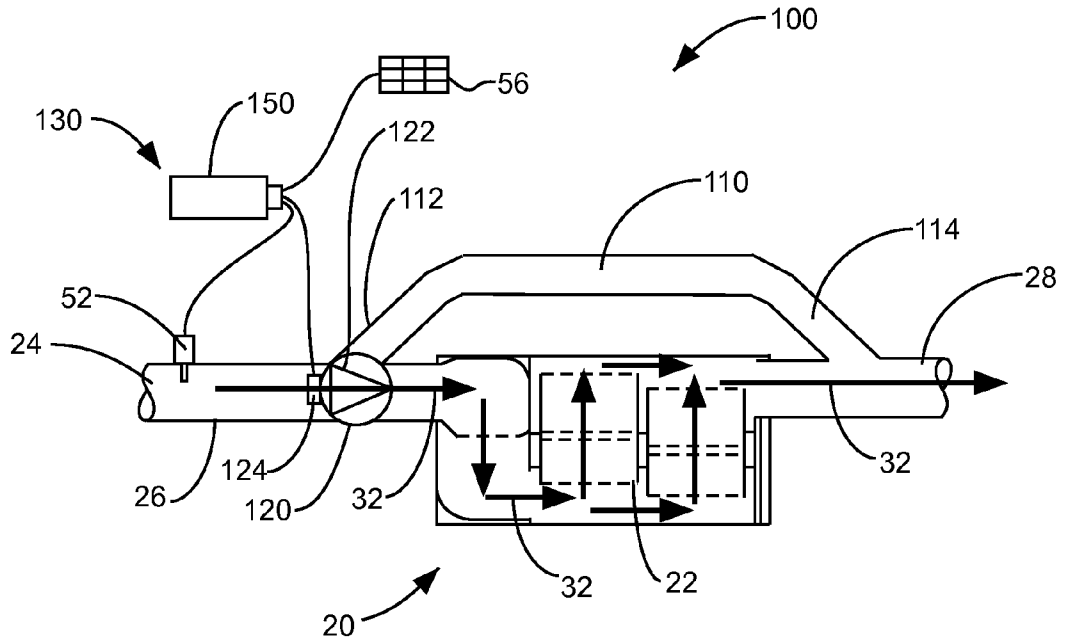


Figure 2

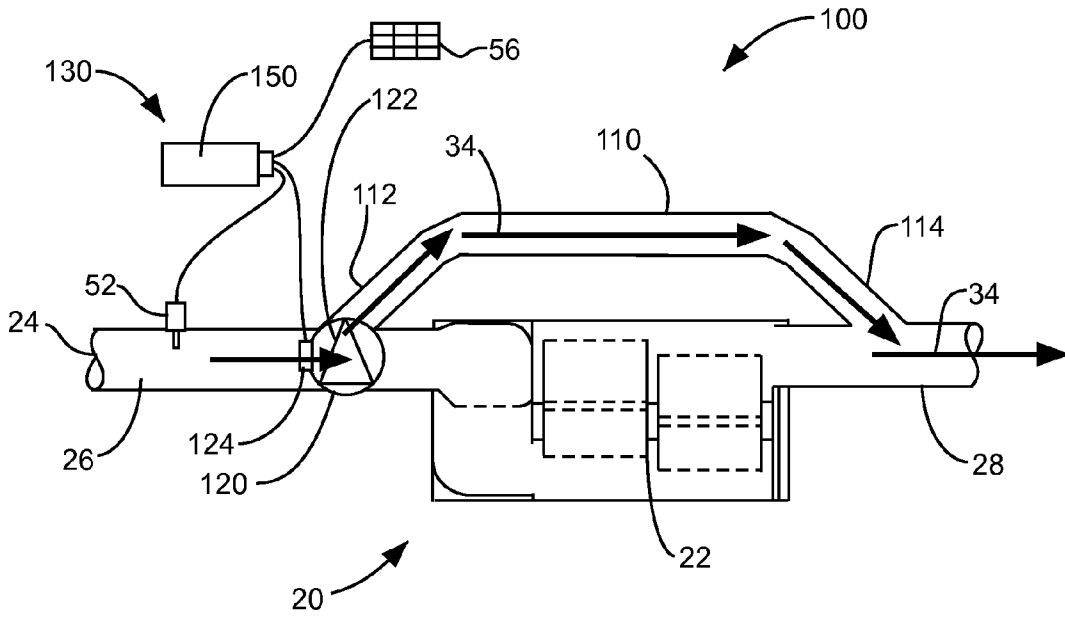


Figure 3

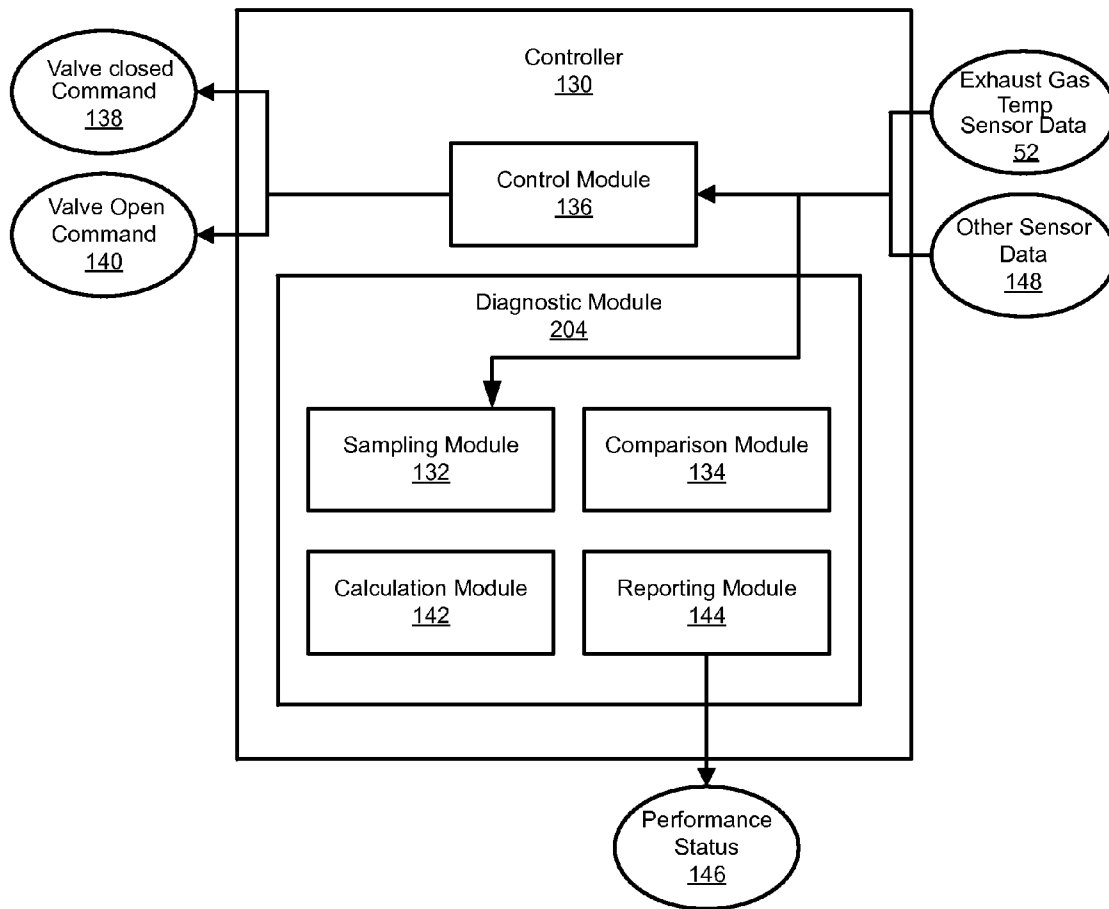


Figure 4



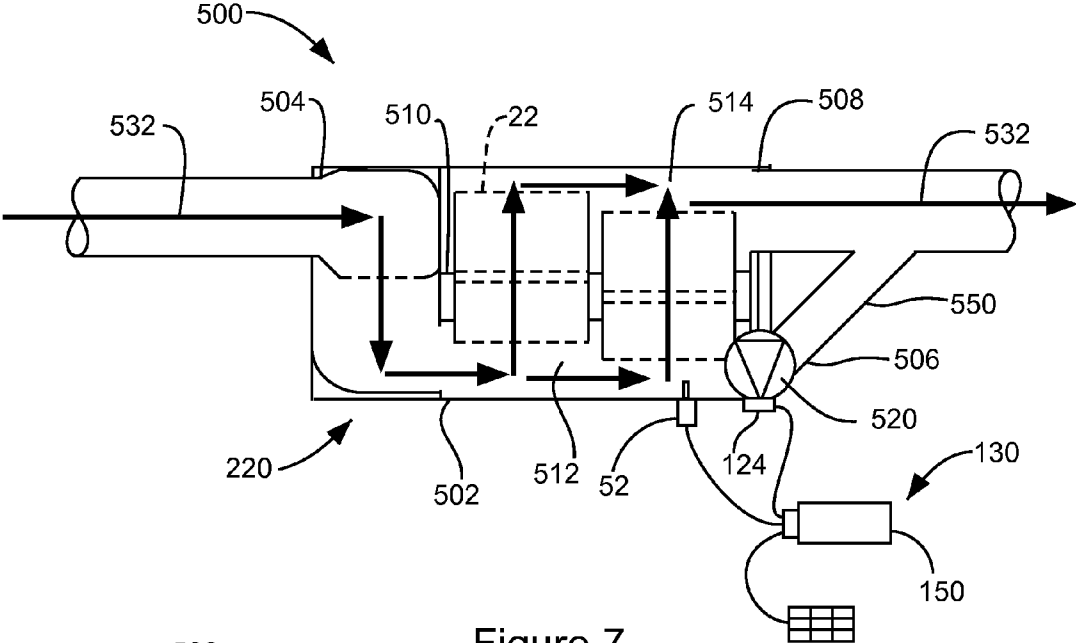


Figure 7

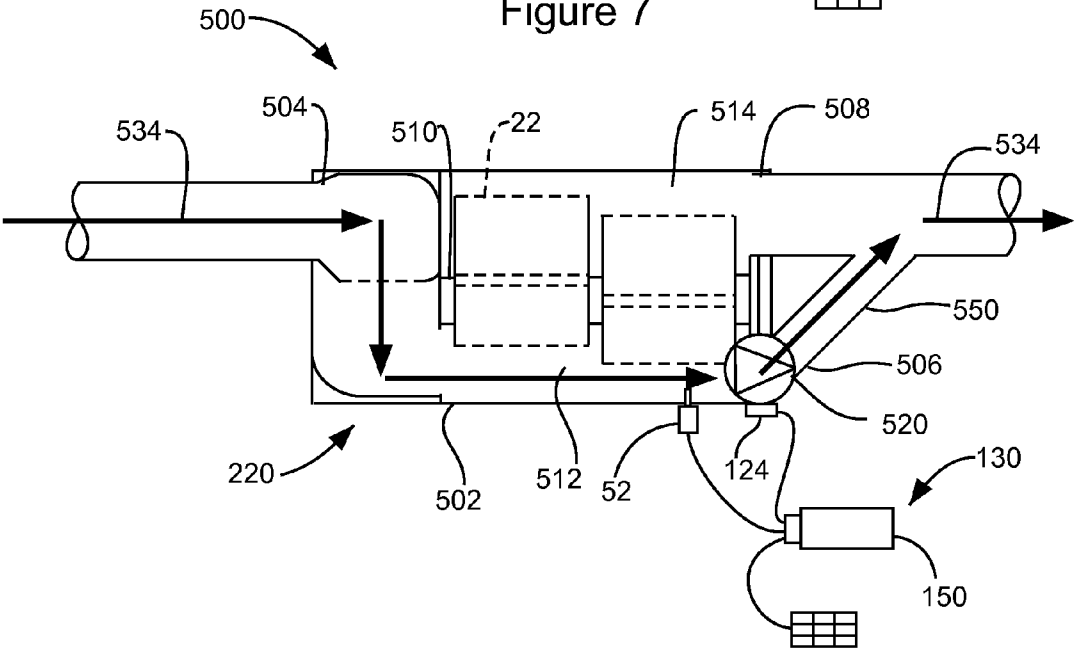


Figure 8

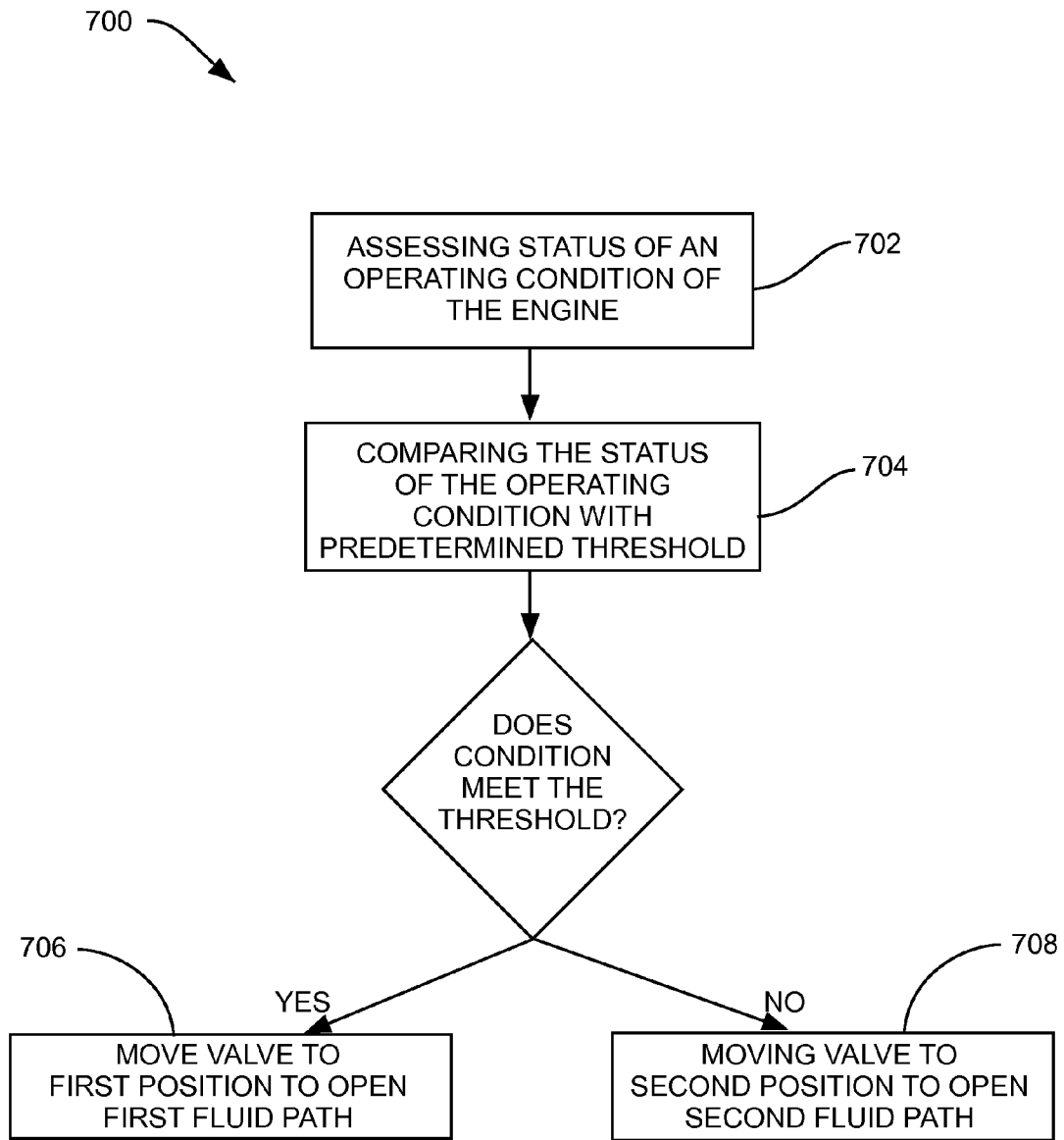


Figure 9

## EXHAUST GAS AFTERTREATMENT BYPASS SYSTEM AND METHODS

### FIELD

**[0001]** This disclosure relates generally to exhaust aftertreatment systems for internal combustion engines, and more particularly to a bypass system and method for protecting exhaust aftertreatment devices from harmful environmental or operating conditions.

### BACKGROUND

**[0002]** Exhaust aftertreatment systems include components used to process exhaust gasses produced by an internal combustion engine for the purpose of reducing harmful exhaust emissions. Some aftertreatment system components, such as diesel oxidation catalysts (DOC) and selective catalytic reduction (SCR) catalysts, use catalytic materials to chemically convert potentially harmful exhaust emissions into other less harmful emission products. Such catalyst-based exhaust aftertreatment system components are desirable for their ability to efficiently control emissions. Unfortunately, some catalyst-based exhaust aftertreatment system components are also susceptible to damage from adverse operational and environmental conditions

**[0003]** For example, many components have an acceptable operating temperature range. Exceeding the upper limits of the temperature range can result in release of undesirable oxides, such as pentoxide being released from a Vanadium-based catalyst. On the other hand, operating at temperatures below the lower limits of the temperature range can result in unburned hydrocarbon being trapped or absorbed in the catalyst. Significant quantities of unburned hydrocarbon can become combustible, and pose a threat to aftertreatment hardware and the environment, due to uncontrolled thermal events.

**[0004]** Another potential hazard to catalyst-based exhaust aftertreatment system components is the use of high sulfur-content fuels. Many of the catalysts used in exhaust aftertreatment systems include catalytic materials capable of oxidizing sulfur. Consequently, due to sulfur poisoning, fuels having high sulfur content can overwhelm and deactivate a catalyst configured to oxidize other emissions components.

**[0005]** Engine failures are yet another hazard to the components of exhaust aftertreatment systems. A bearing seal failure, for instance, might release oil into the exhaust line that could damage the components of an exhaust aftertreatment system.

### SUMMARY

**[0006]** The subject matter of the present application has been developed in response to the present state of the art, and in particular, in response to the problems and needs in exhaust aftertreatment art that have not yet been fully solved by currently available exhaust aftertreatment systems. For example, the inventors of the subject matter of the present application have recognized that, given the high costs of exhaust aftertreatment systems, it would be advantageous to have a bypass system that would protect the aftertreatment components from operational and environmental hazards that might cause damage to the components. Additionally, the inventors of the subject matter of the present application have recognized that a control system and methodology for bypassing one or more components of an exhaust aftertreatment system would

extend the service life of the components when operational or environmental hazards threaten the components.

**[0007]** Accordingly, in one embodiment, the subject matter of the present application has been developed to provide a method for protecting an exhaust aftertreatment system of an internal combustion engine from deterioration by selectively diverting exhaust gasses from the engine away from a component of the exhaust aftertreatment system. The method includes assessing a status of an operating condition associated with a physical condition of the component of the internal combustion engine. The status of the operating condition is compared with a threshold value that corresponds with deterioration of the physical condition of the component. A valve upstream of the component is moved to a first position to open a bypass fluid path directing exhaust gasses around the component when the status of the operating condition meets the threshold value to reduce deterioration of the component. The valve is moved to a second position to close the bypass fluid path thereby directing exhaust gasses to the component when the status of the operating condition does not meet the threshold value.

**[0008]** In one implementation of the method, assessing the status of the operating condition includes assessing a temperature of the exhaust gasses and comparing the temperature to a lower temperature threshold value below which the exhaust gasses include a predetermined level of unburned hydrocarbons.

**[0009]** In another implementation, assessing the status of the operating condition includes assessing a temperature of the exhaust gasses and comparing the temperature to an upper temperature threshold value above which the component degrades and produces harmful byproducts, such as pentoxide.

**[0010]** In another implementation of the method, assessing the status of the operating condition includes assessing a geographical location of the internal combustion engine and comparing the geographical location to a threshold value includes comparing the geographical location of the engine to geographical locations that do not require emissions controls for internal combustion engines

**[0011]** In yet another implementation of the method, assessing the status of the operating condition includes assessing a chemical formulation of fuel used by the internal combustion engine and comparing fuel chemistry to a threshold value includes comparing the fuel chemistry to chemicals that deteriorate the component, such as sulfur.

**[0012]** The step of moving the valve to the first position based on the threshold comparison can also be overridden by a user by manually moving the valve to the second position to close the first fluid path and open the second fluid path to bypass the exhaust aftertreatment device.

**[0013]** Additionally, according to another embodiment, the subject matter of the present application has been developed to provide an apparatus for bypassing an exhaust aftertreatment device of an internal combustion engine to protect a selective catalytic reducer or reduction (SCR) component of the exhaust aftertreatment device from deterioration. The apparatus includes a flow control valve operable to open and close a bypass fluid path wherein exhaust gasses from the engine bypass the exhaust after treatment device when the valve is in the open position and the exhaust gasses flow through the exhaust aftertreatment device when the valve is in the closed position. A sampling module samples an operating condition of the internal combustion engine that is associated

with a physical condition of the SCR component. A comparison module compares the operating condition with a threshold value that corresponds with deterioration of the physical condition of the SCR component. A control module operates the flow control valve to open the bypass fluid path if the operating condition does not meet the threshold condition and to close the bypass fluid path if the operating condition meets the threshold condition.

**[0014]** In one implementation of the apparatus a user interface is associated with the control module. The user interface is configured to accept user input to override the control module control of the flow control valve and manually open the valve to the bypass fluid path to bypass the exhaust after-treatment device.

**[0015]** In one embodiment of an internal combustion engine, the engine includes an exhaust aftertreatment system including a SCR component in exhaust receiving communication with the internal combustion engine. A bypass system is operatively associated with the exhaust aftertreatment system and operates to bypass the SCR component when an operating condition of the internal combustion engine that corresponds with deterioration of a physical condition of the SCR component is detected.

**[0016]** In one implementation, the bypass system includes a flow control valve operable to open and close a bypass fluid path with exhaust gasses from the engine bypassing the exhaust after treatment device when the valve is in the open position and the exhaust gasses flow through the exhaust aftertreatment device when the valve is in the closed position. The bypass system also includes a controller that determines whether the flow control valve is open to the bypass fluid path by sampling the operating condition of the internal combustion engine that is associated with the physical condition of the SCR component. The controller compares the sampling of the operating condition with a threshold value that corresponds with deterioration of the physical condition of the SCR component.

**[0017]** The described features, structures, advantages, and/or characteristics of the subject matter of the present disclosure may be combined in any suitable manner in one or more embodiments and/or implementations. In the following description, numerous specific details are provided to impart a thorough understanding of embodiments of the subject matter of the present disclosure. One skilled in the relevant art will recognize that the subject matter of the present disclosure may be practiced without one or more of the specific features, details, components, materials, and/or methods of a particular embodiment or implementation. In other instances, additional features and advantages may be recognized in certain embodiments and/or implementations that may not be present in all embodiments or implementations. Further, in some instances, well-known structures, materials, or operations are not shown or described in detail to avoid obscuring aspects of the subject matter of the present disclosure. The features and advantages of the subject matter of the present disclosure will become more fully apparent from the following description and appended claims, or may be learned by the practice of the subject matter as set forth hereinafter.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0018]** In order that the advantages of the subject matter may be more readily understood, a more particular description of the subject matter briefly described above will be rendered by reference to specific embodiments that are illus-

trated in the appended drawings. Understanding that these drawings depict only typical embodiments of the subject matter and are not therefore to be considered to be limiting of its scope, the subject matter will be described and explained with additional specificity and detail through the use of the drawings, in which:

**[0019]** FIG. 1 is schematic representation of an internal combustion engine according to one embodiment of the present invention shown with an exhaust aftertreatment bypass system coupled to an exhaust system of the engine;

**[0020]** FIG. 2 is a schematic representation of an exhaust aftertreatment bypass system according to one embodiment of the present application, shown with a flow control valve directing flow into a first fluid flow pathway;

**[0021]** FIG. 3 is a schematic representation of the bypass system of FIG. 1 shown with the flow control valve directing flow into a second fluid flow pathway;

**[0022]** FIG. 4 is a schematic block diagram of a controller of the engine system of FIG. 1 in accordance with one representative embodiment;

**[0023]** FIG. 5 is a schematic representation of an exhaust aftertreatment bypass system according to another embodiment shown with a flow control valve directing flow into a first fluid flow pathway;

**[0024]** FIG. 6 is a schematic representation of the bypass system of FIG. 3 shown with the flow control valve directing flow into a second fluid flow pathway;

**[0025]** FIG. 7 is a schematic representation of an exhaust aftertreatment bypass system according to another embodiment shown with a flow control valve directing flow into a first fluid flow pathway;

**[0026]** FIG. 8 is a schematic representation of the bypass device of FIG. 5 shown with the flow control valve directing flow to a second fluid flow pathway; and

**[0027]** FIG. 9 is a flow chart of a method for protecting an exhaust aftertreatment device of an internal combustion engine system using a bypass device in accordance with another embodiment of the present application.

#### DETAILED DESCRIPTION

**[0028]** Reference throughout this specification to “one embodiment,” “an embodiment,” or similar language means that a particular feature, structure, or characteristic described in connection with the embodiment is included in at least one embodiment of the present disclosure. Appearances of the phrases “in one embodiment,” “in an embodiment,” and similar language throughout this specification may, but do not necessarily, all refer to the same embodiment. Similarly, the use of the term “implementation” means an implementation having a particular feature, structure, or characteristic described in connection with one or more embodiments of the present disclosure, however, absent an express correlation to indicate otherwise, an implementation may be associated with one or more embodiments.

**[0029]** Referring to FIG. 1, according to one embodiment, an internal combustion engine **10** is shown with a bypass system **100** operatively associated with an exhaust aftertreatment system **20** that is in exhaust receiving communication with an exhaust manifold **12** of the internal combustion engine. The bypass system **100** is configured to protect an exhaust aftertreatment component **22** from potentially harmful operational and environmental conditions.

**[0030]** Generally, the bypass system **100** forms part of the exhaust aftertreatment system **20**, which is configured to

reduce harmful emissions in exhaust gasses generated by the internal combustion engine 10. The exhaust aftertreatment system 20 includes one or more components (e.g., the exhaust aftertreatment component 22) configured to treat the exhaust gas in a particular way. The exhaust aftertreatment system 20 also includes a main exhaust line 24 that provides exhaust gas to the one or more components prior to being treated and directs exhaust gas away from the one or more components after being treated. Accordingly, the main exhaust line 24 includes an upstream section 26 (e.g., upstream of the components) and a downstream section 28 (e.g., downstream of the components).

**[0031]** The components 22 that treat the exhaust gas include a catalyst based treatment device that has a finite useful life based on a catalytic chemical reaction with the exhaust gasses that remove undesirable emissions from the exhaust gasses. Thus, the more exposure the component 22 has to exhaust gasses, the more the component will deteriorate and the shorter the component's useful life will be. For this reason, it is desirable to control exposure of the catalyst component 22 to the exhaust gasses to maximize the useful life of the component. In the embodiments described herein, the component 22 can include a selective catalytic reducer (SCR), a selective catalytic reducer coated filter, a diesel oxidation catalyst (DOC), a diesel particulate filter (DPF) with a selective catalytic reducer, and the like.

**[0032]** Hence, to protect the component 22 from unnecessary exposure to the exhaust gasses, the bypass system 100 includes a bypass line 110 with an inlet 112 fluidly coupleable to the upstream section 26 of the main exhaust line 24 and an outlet 114 fluidly coupleable to the downstream section 28 of the main exhaust line. The bypass system 100 also includes a flow control valve 120 that is operable to divert exhaust gas flow around the exhaust aftertreatment component 22 via the bypass line 110.

**[0033]** Referring to FIGS. 2 and 3, the bypass system 100 is shown with the flow control valve 120 disposed in the upstream section 26 of the main exhaust line 24 proximate the inlet 112 to the bypass line 110. The flow control valve 120 is actuatable between at least first and second positions. As shown in FIG. 2, in the first position (e.g., closed position), the flow control valve 120 defines a first fluid pathway extending from the upstream section 26 of the main exhaust line 24, through the flow control valve 120, and into the aftertreatment component 22. In other words, the flow control valve 120 in the closed position fluidly couples the upstream section 26 of the main exhaust line 24 with the aftertreatment component 22 such that exhaust gas, indicated by directional arrow 32, flows from the upstream section 26 into the aftertreatment component 22.

**[0034]** In contrast, as shown in FIG. 3, in the second position (e.g., open position), the flow control valve 120 at least partially blocks the first fluid pathway 32 to the aftertreatment component 22 and defines a second fluid pathway extending from the upstream section 26 of the main exhaust line 24, through the flow control valve 120, around the aftertreatment component 22, and into the downstream section 28 of the main exhaust line. In other words, the flow control valve 120 in the open position fluidly couples the upstream section 26 with the downstream section 28 while bypassing the component 22 such that exhaust gas, indicated by directional arrow 34, flows from the upstream section 26 directly into the down-

stream section 28. Although not shown, the downstream section 28 of the main exhaust line may be coupled to a tailpipe of the aftertreatment system.

**[0035]** The flow control valve 120 can be a gate valve 122, a ball valve, a check valve a globe valve, a butterfly valve or other similar type valve configured to direct the flow of gas based fluids as known in the art. Additionally, the flow control valve 120 can have an actuator 124 that can move the valve between the first position and the second position. The actuator 124 can receive power from an electronic, pneumatic, or vacuum source.

**[0036]** A controller 130 may be designed to provide a performance status to an on-board diagnostic system 150, or OBD 150. The OBD 150 may convey the status to a user such as a driver of the vehicle containing the engine system 10 (FIG. 1), for example, with a light or LED, an auditory signal or alarm, an analog gauge, a digital readout, or the like. In the embodiment shown in FIGS. 2 and 3, the controller 130 is in electronic communication with the flow control valve 120 to control movement of the flow control valve 120 between the first position and the second position.

**[0037]** Referring to FIG. 4, the controller 130 may include various modules for controlling the operation of the exhaust aftertreatment system 20. For example, the controller 130 may include one or more modules for controlling the operation of the bypass system 100. As embodied in FIGS. 2 and 3, the controller 130 includes a sampling module 132, a comparison module 134, and a control module 136. The control module 136 may control the ordinary operation of the bypass system 100 and the more particularly the flow control valve 120 by providing instruction to move the valve to either the first position (e.g., closed position) 138 or the second position (e.g., open position) 140.

**[0038]** The sampling module 132 may, at desired times, sample an operating condition of the internal combustion engine and the aftertreatment component 22 that is associated with a physical condition of the component 22. The sampling module can be a physical sensor 52 (FIGS. 2 and 3), such as a thermocouple, a virtual sensor, and the like. The sampling module 132 sends data regarding the sampled condition to the comparison module 134 for analysis.

**[0039]** The comparison module 134 may include a processor with logic and instructions for comparing data from the sampling module 132 with a threshold value of the operating condition being sampled. When the data from the sampling module 132 exceeds the threshold value, the comparison module 134 informs the control module 136 which sends instructions 140 to the bypass system 100 to move the valve 120 to the second position to bypass the aftertreatment component 22. When the data from the sampling module 132 meets the threshold value, the comparison module 134 informs the control module 136 which sends instructions 138 to the bypass system 100 to move the flow control valve 120 to the first position to allow the exhaust gasses to flow through the aftertreatment component 22.

**[0040]** The controller 130 and its various modular components may comprise processor, memory, and interface modules that may be fabricated of semiconductor gates on one or more semiconductor substrates. Each semiconductor substrate may be packaged in one or more semiconductor devices mounted on circuit cards. Connections between the modules may be through semiconductor metal layers, substrate-to-substrate wiring, or circuit card traces or wires connecting the semiconductor devices.

[0041] While not specifically illustrated and described with reference to FIG. 4, the controller 130 can include additional modules for conducting other control system functions. For example, the controller can include a calculation module 142 and a reporting module 144. The reporting module 144 can report the performance status of the various modules in the controller 130 to a user via an output device 146.

[0042] Additionally, the sampling module 132 can receive data from multiple sources such as additional sensors 148 that sample other operating conditions of the internal combustion engine that can have a deteriorating effect on the aftertreatment component 22. For example, the additional sensors 148 can sample an upper temperature of the exhaust gasses, a lower temperature of the exhaust gasses, a sulfur content of the fuel and exhaust gasses, and a global positioning sensor (GPS) location of the engine during operation as described below.

[0043] Although not shown in the Figures, other sensors (e.g. OBDII sensors) located throughout the engine can be used to detect engine performance problems that may adversely affect the SCR device, such as a bearing seal failure that releases engine oil into the exhaust system and the aftertreatment system. In such cases, the controller can receive data from the engine sensors and turn the exhaust stream to the bypass pathway in order to prevent damage to the catalyst due to the engine performance problems.

[0044] Returning to FIG. 4, it will be appreciated that since the exhaust gasses pass through and are treated by the exhaust aftertreatment device 20, the physical properties of the exhaust gasses can have a deteriorating effect on the exhaust aftertreatment component 22 that can shorten the service life of the aftertreatment component. For example, in catalyst based exhaust aftertreatment devices such as SCR devices and SCR coated filters, temperature of the exhaust gasses can result in undesirable and even dangerous operating conditions for the SCR. If the temperature of the exhaust gasses is too high, the catalyst in the SCR device can produce undesirable oxides, such as pentoxide from a vanadia based catalyst, which are produced at an unacceptable rate at temperatures of around 550 degrees C. Moreover, if the temperature exceeds an even higher threshold, a vanadia based catalyst may be rendered useless. Other materials used as catalysts in SCR devices, as known in the art, may also degrade, produce harmful byproducts, or be rendered useless at relatively high temperatures.

[0045] Consequently, the controller 132 includes a sensor 52, real or virtual, that samples an upper temperature of the exhaust gasses and a sampling module 132 that receives the sensor data. The sampling module 132 sends the sampled temperature data to the comparison module 134 where the data is compared to a high temperature threshold. In one aspect, the high temperature threshold is set at a temperature that is below the temperature (e.g., 550 degrees C.) at which harmful byproducts, such as pentoxides, may be produced at an unacceptable rate. In another aspect, the high temperature threshold is set at a temperature that is below the temperature at which the catalyst is rendered useless by overheating. The comparison module 134 sends the comparison results to the control module 136 to move the flow control valve 120 to the second position to bypass the exhaust aftertreatment device 20 if the temperature exceeds the high temperature threshold, thereby protecting the aftertreatment component 22 from an

undesirable production of harmful byproducts, such as pentoxides, or damage from heat that may render the catalyst useless.

[0046] On the other hand, if the exhaust gas temperatures are too low, the exhaust gasses may contain an unacceptably high amount of unburned hydrocarbons. Large quantities of unburned hydrocarbons can overwhelm the catalyst such that the catalyst leaves residual unburned hydrocarbons in the exhaust aftertreatment device 20. Unburned hydrocarbons affect the efficiency of the catalyst and can create an undesirable thermal event if enough accumulate within the aftertreatment device 20. Therefore, a high unburned hydrocarbon rate in the exhaust gas can result in a high unburned hydrocarbon adsorption rate on the aftertreatment device 20. However, the unburned hydrocarbon production rate may be, but is not necessarily, equal to or proportional to the unburned hydrocarbon device adsorption rate. Accordingly, in some implementations, the sensed or estimated rate of accumulation or adsorption of unburned hydrocarbons on the device 20 relative to a threshold can be another factor controlling the operation of the exhaust bypass valve.

[0047] Accordingly, the controller 130 includes a virtual or physical sensor 52 to detect a low temperature of the exhaust gasses which would indicate the presence of unburned hydrocarbons, a virtual or physical sensor that samples for unburned hydrocarbon, a virtual or physical sensor that samples for both low temperature and for unburned hydrocarbons, or a virtual or physical that determines an accumulation or adsorption rate of unburned hydrocarbons on a catalyst or other aftertreatment device. The controller also includes a sampling module 132 that receives the data from the sensor. The sampling module 132 sends the sampled temperature or unburned hydrocarbon data to the comparison module 134 where the data is compared to a low temperature threshold or an unburned hydrocarbon threshold respectively. In one aspect, the low temperature threshold is set at temperature at which hydrocarbons are known to accumulate in the exhaust aftertreatment devices at an unacceptable rate. In another aspect the unburned hydrocarbon threshold is set at a level at which unburned hydrocarbons are known to interfere with the catalyst material in the SCR. The comparison module 134 sends the comparison results to the control module 136 to move the flow control valve 120 to the second position to bypass the exhaust aftertreatment device 20 if the temperature falls below the low temperature threshold or the unburned hydrocarbon rate exceeds the unburned hydrocarbon threshold level, thereby protecting the aftertreatment component 22 from an undesirable buildup of unburned hydrocarbons.

[0048] Another physical property of the exhaust gasses that can have a deteriorating effect on the exhaust aftertreatment component 22 is the presence of sulfur in the exhaust gasses. Some petroleum based fuels have a high sulfur content. Unfortunately, exhaust from high sulfur content fuels is also high in sulfur. Sulfur is also oxidized by catalyst based exhaust aftertreatment devices and can overwhelm the catalyst causing "sulfur poisoning" of the catalyst wherein the catalyst is rendered useless.

[0049] Therefore, the controller 130 includes a sensor 148 that samples the sulfur content of the exhaust gasses or the fuel and a sampling module 132 that receives the sensor data. The sampling module 132 sends the sampled sulfur content data to the comparison module 134 where the data is compared to a sulfur content threshold value. The comparison

module **134** sends the comparison results to the control module **136** to move the flow control valve **120** to the second position to bypass the exhaust aftertreatment device **20** if the sulfur content is above the sulfur content threshold, thereby protecting the aftertreatment component **22** from an undesirable buildup of sulfur within the aftertreatment device.

[0050] Yet another operating parameter that can have a deteriorating effect on the exhaust aftertreatment component **22** is operation of the exhaust aftertreatment device when control of emissions is not needed. For example, some geographical areas of the world do not have emissions regulations and being able to bypass the exhaust aftertreatment device **20** when traveling in these areas can extend the service life of the aftertreatment device.

[0051] Hence, the controller **130** includes a sensor **148** that samples the geographic location of the internal combustion engine from a global positioning sensor (GPS). The sampling module **132** sends the GPS data to the comparison module **134** where the data is compared to a GPS threshold value. The comparison module **134** sends the comparison results to the control module **136** to move the flow control valve **120**. If the GPS location is found within a geographical area that requires exhaust emission controls, then the control module **136** sends a signal to the actuator **124** to move or maintain the flow control valve **120** in the first position opening the first fluid path **32** which directs flow through the after treatment device **20**. If the GPS location is in a geographical area that does not require exhaust emissions control, the control module **136** sends a signal to move the flow control valve **120** to the second position directing flow to the second flow path that bypasses the exhaust aftertreatment device **20**.

[0052] The flow control valve **120** can also be manually opened or closed thereby overriding the controller **130**. In one implementation, the actuator **124** on the flow control valve can be manually adjusted to override the controller **130** and move the flow control valve **120** between the first position and the second position. In another implementation, the controller **130** can receive input data directly from a user through a user interface **56** (FIGS. 2 and 3). The user interface **56** can be a physical interface, such as a keypad, or a virtual interface, as known in the art. Through the user interface **56**, the user can override the controller **130** and direct the controller **130** to move the flow control valve **120** to the first or second position as desired. In either case, the bypass system **100** described herein provides a bypass pathway **110** that can be selectively opened or closed by the user in order to protect and preserve the life of the exhaust aftertreatment component **22**.

[0053] Referring to FIGS. 5 and 6, a bypass system, indicated generally at **300**, is shown in accordance with another embodiment for use in protecting an exhaust aftertreatment system **220** that is in exhaust receiving communication with an exhaust manifold of an internal combustion engine (not shown). The bypass system is similar in many respects to the bypass system **100** described above and shown in FIGS. 1-4. The bypass system **300** is configured to protect the exhaust aftertreatment component **22** from potentially harmful operational and environmental conditions.

[0054] The bypass system **300** forms part of the exhaust aftertreatment system **220**. The exhaust aftertreatment system **220** includes one or more components (e.g. the exhaust aftertreatment component **22**) configured to treat the exhaust gas in a particular way. The components **22** that treat the exhaust gas include a catalyst based treatment device, such as an SCR, SCR coated filter, and the like, that have a finite useful life

based on a catalytic chemical reaction with the exhaust gasses that remove undesirable emissions from the exhaust gasses.

[0055] Accordingly, to protect the component **22** from unnecessary exposure to the exhaust gasses, the bypass system **300** includes a housing **302** with an inlet **304** and an outlet **306**. The aftertreatment component **22** is disposed within the housing **302** and is configured to receive exhaust gasses from the inlet **304** and to direct treated gasses to the outlet **306**.

[0056] A partition **308** is disposed within the housing **302** and separates the housing into an inlet side **310** and an outlet side **312**. The partition **308** restricts flow from the inlet side **310** to the outlet side **312** such that flow of exhaust gasses passes through the aftertreatment component **22** and to the outlet **306**.

[0057] A flow control valve **320** is disposed in the housing **302** adjacent the inlet **304** upstream from the aftertreatment component **22**. The flow control valve **320** is actuatable between at least first and second positions. As shown in FIG. 5, in the first position (e.g. closed position) the flow control valve **320** defines a first fluid pathway extending from the inlet, through the flow control valve and into the aftertreatment component **22**. In other words, when the flow control valve **320** is in the closed position, exhaust gasses, indicated by directional arrow **332**, flow through the valve **320** to the inlet side **310** of the housing **302**, and into the aftertreatment component **22**.

[0058] In contrast, as shown in FIG. 6, in the second position (e.g. open position) the flow control valve **320** at least partially blocks the first fluid pathway **332** to the aftertreatment component **22** and defines a second fluid pathway extending from the inlet side **304** of the housing **302**, around the aftertreatment component **22**, and into the outlet side **306** of the housing **302**. In other words, the flow control valve **320** in the open position fluidly couples the inlet side **304** of the housing **302** with the outlet side **306** of the housing **302** while bypassing the component **22** such that exhaust gas, indicated by directional arrow **334**, flows through the housing **302** without flowing through the aftertreatment component **22**.

[0059] The bypass system **300** also includes the controller **130** described above and shown in detail in FIG. 4. The controller **130** is electronically coupled to the flow control valve **320** to control movement of the flow control valve **320** between the first position and the second position. In the embodiment shown in FIGS. 5 and 6, the controller sends a signal to the actuator **124** to move the flow control valve **320** to the desired position.

[0060] Referring to FIGS. 7 and 8, a bypass system, indicated generally at **500**, is shown in accordance with another embodiment for use in protecting an exhaust aftertreatment system **220** that is in exhaust receiving communication with an exhaust manifold of an internal combustion engine (not shown). The bypass system is similar in many respects to the bypass systems **100** and **300** described above and shown in FIGS. 1-6. The bypass system **500** is configured to protect the exhaust aftertreatment component **22** from potentially harmful operational and environmental conditions.

[0061] The bypass system **500** forms part of the exhaust aftertreatment system **220**. The exhaust aftertreatment system **220** includes one or more components (e.g. the exhaust aftertreatment component **22**) configured to treat the exhaust gas in a particular way. The components **22** that treat the exhaust gas include a catalyst based treatment device, such as an SCR, SCR coated filter, and the like, that have a finite useful life

based on a catalytic chemical reaction with the exhaust gasses that remove undesirable emissions from the exhaust gasses.

[0062] Accordingly, to protect the component 22 from unnecessary exposure to the exhaust gasses, the bypass system 500 includes a housing 502 with an inlet 504, a bypass outlet 506 and an aftertreatment outlet 508. The aftertreatment component 22 is disposed within the housing 502 and is configured to receive exhaust gasses from the inlet 504 and to direct treated gasses to the aftertreatment outlet 508.

[0063] A partition 510 is disposed within the housing 502 and separates the housing into an inlet side 512 and an outlet side 514. The partition 510 restricts flow from the inlet side 512 to the outlet side 514 such that flow of exhaust gasses passes through the aftertreatment component 22 to the aftertreatment outlet 508 when the bypass outlet 506 is closed by the flow control valve 520.

[0064] The flow control valve 520 is disposed in the housing 502 adjacent the bypass outlet 506 upstream from the aftertreatment component 22. The flow control valve 520 is actuatable between at least first and second positions. As shown in FIG. 7, in the first position (e.g. closed position) the flow control valve 520 closes the bypass outlet 506 and defines a first fluid pathway extending from the inlet 504 through the aftertreatment component 22 to the aftertreatment outlet 508. In other words, when the flow control valve 520 is in the closed position, exhaust gasses, indicated by the directional arrow at 532, flow through into the inlet side of the housing and into the aftertreatment component 22.

[0065] In contrast, as shown in FIG. 8, in the second position (e.g. open position) the flow control valve 520 opens a bypass exhaust pipe 550 that is downstream of the aftertreatment component 22 and defines a second fluid pathway extending from the inlet side 512 of the housing 502, past the aftertreatment component 22, through the flow control valve 520 and into bypass exhaust pipe 550. In other words, in the open position the flow control valve 520 fluidly couples the inlet side 512 of the housing 502 with the bypass exhaust pipe 550 such that exhaust gas, indicated by directional arrow 534, flows through the housing 302 without flowing through the aftertreatment component 22.

[0066] While the aftertreatment component 22 is not closed off by the flow control valve 520 when the flow control valve is in the second position, back pressure from the aftertreatment component 22 is higher in the bypass exhaust pipe 550 than in the aftertreatment component 22. Consequently, exhaust gasses will tend to flow through the flow control valve 520 and into the bypass exhaust pipe 550 instead of the aftertreatment component 22 since the exhaust bypass pipe 550 is the path of least resistance for the exhaust gasses. Thus, the second fluid pathway effectively bypasses the aftertreatment component 22 when the flow control valve 520 is in the second position.

[0067] The bypass system 500 also includes the controller 130 described above and shown in detail in FIG. 4. The controller 130 is electronically coupled to the flow control valve 520 to control movement of the flow control valve 520 between the first position and the second position. In the embodiment shown in FIGS. 7 and 8, the controller 130 sends a signal to the actuator 124 to move the flow control valve 520 to the desired position.

[0068] Referring to FIG. 9, a method for protecting an exhaust aftertreatment system of an internal combustion engine, indicated generally at 700, is shown in accordance with another embodiment of the present invention. The

method for protecting the exhaust aftertreatment system 700 selectively diverts exhaust gasses from the engine away from an aftertreatment component, such as a Selective Catalyst Reducer, susceptible to deterioration from potentially harmful operational and environmental conditions which an internal combustion engine may encounter. The method includes assessing a status of an operating condition associated with a physical condition of the aftertreatment component of the internal combustion engine, as shown at 702. The status of the operating condition is compared with a threshold value that corresponds with deterioration of the physical condition of the aftertreatment component, shown at 704. If the operating condition exceeds the threshold such that deterioration of the physical condition of the aftertreatment component may occur, then a valve upstream of the aftertreatment component is moved to a first position to open a bypass fluid path that directs exhaust gasses around the component to reduce deterioration of the component, shown at 706. If the operating condition does not exceed the threshold, then the valve is moved to a second position to close the bypass fluid path thereby directing exhaust gasses to the aftertreatment component, shown at 708.

[0069] In one aspect, the operating condition is a temperature of the exhaust gasses which is compared to a lower temperature threshold below which an unacceptable amount of unburned hydrocarbons remains in the exhaust gasses. In another aspect, the operating condition is a flow rate of unburned hydrocarbons in the exhaust gasses which is compared to an upper threshold of an unacceptable amount of unburned hydrocarbons in the exhaust gasses. In yet another aspect, the operating is a temperature of the exhaust gasses which is compared to a higher temperature threshold of the exhaust gasses above which the Selective Catalyst Reducer component produces harmful byproducts, such as pentoxides from a vanadia based catalyst, or may otherwise be rendered useless by overheating. In yet another aspect, the operating condition is a chemical formulation of the fuel used by the internal combustion engine which is compared to an upper threshold limit of sulfur content above which the sulfur deteriorates the aftertreatment component. In yet another aspect, the operational condition is a geographical location of the internal combustion engine which is compared to geographical locations that do not require emissions controls for internal combustion engines.

[0070] If the operating condition exceeds the threshold such that deterioration of the physical condition of the aftertreatment component may occur, then a valve upstream of the aftertreatment component is moved to a first position to open a bypass fluid path that directs exhaust gasses around the component to reduce deterioration of the component. If the operating condition does not exceed the threshold, then the valve is moved to a second position to close the bypass fluid path thereby directing exhaust gasses to the aftertreatment component.

[0071] The step of moving a valve to a first position includes receiving a signal from a controller that directs an actuator associated with the valve to move the valve to the first position. Similarly, the step of moving the valve to the second position 716 includes receiving a signal from the controller directing the actuator to move the valve to the second position.

[0072] The step of moving the valve to the first position based on the threshold comparison can be overridden by

manually moving the valve to the second position to close the first fluid path and open the second fluid path to bypass the exhaust aftertreatment device.

**[0073]** In the above description, certain terms may be used such as “up,” “down,” “upper,” “lower,” “horizontal,” “vertical,” “left,” “right,” and the like. These terms are used, where applicable, to provide some clarity of description when dealing with relative relationships. But, these terms are not intended to imply absolute relationships, positions, and/or orientations. For example, with respect to an object, an “upper” surface can become a “lower” surface simply by turning the object over. Nevertheless, it is still the same object.

**[0074]** Additionally, instances in this specification where one element is “coupled” to another element can include direct and indirect coupling. Direct coupling can be defined as one element coupled to and in some contact with another element. Indirect coupling can be defined as coupling between two elements not in direct contact with each other, but having one or more additional elements between the coupled elements. Further, as used herein, securing one element to another element can include direct securing and indirect securing. Additionally, as used herein, “adjacent” does not necessarily denote contact. For example, one element can be adjacent another element without being in contact with that element.

**[0075]** Reference throughout this specification to features, advantages, or similar language does not imply that all of the features and advantages that may be realized with the subject matter of the present disclosure should be or are in any single embodiment or implementation of the subject matter. Rather, language referring to the features and advantages is understood to mean that a specific feature, advantage, or characteristic described in connection with an embodiment is included in at least one embodiment of the subject matter of the present disclosure. Discussion of the features and advantages, and similar language, throughout this specification may, but do not necessarily, refer to the same embodiment or implementation.

**[0076]** The present subject matter may be embodied in other specific forms without departing from its spirit or essential characteristics. The described embodiments are to be considered in all respects only as illustrative and not restrictive. The scope of the invention is, therefore, indicated by the appended claims rather than by the foregoing description. All changes which come within the meaning and range of equivalency of the claims are to be embraced within their scope.

What is claimed is:

**1.** A method for protecting an exhaust aftertreatment system of an internal combustion engine from deterioration by selectively diverting exhaust gasses from the engine away from a component of the exhaust aftertreatment system, comprising:

assessing a status of an operating condition associated with a physical condition of the component of the internal combustion engine;

comparing the status of the operating condition with a threshold value that corresponds with deterioration of the physical condition of the component;

moving a valve upstream of the component to a first position to open a bypass fluid path directing exhaust gasses around the component when the status of the operating condition meets the threshold value to reduce deterioration of the component; and

moving the valve to a second position to close the bypass fluid path thereby directing exhaust gasses to the component when the status of the operating condition does not meet the threshold value.

**2.** The method of claim 1, wherein the operating condition includes a temperature of the exhaust gasses and the threshold value is a lower temperature limit below which the exhaust gasses include a predetermined level of unburned hydrocarbons.

**3.** The method of claim 1, wherein the operating condition includes a temperature of the exhaust gasses and the threshold value is an upper temperature limit above which the component produces harmful byproducts.

**4.** The method of claim 1, wherein the operating condition includes a geographical location of the internal combustion engine and the threshold value includes geographical locations that do not require emissions controls for internal combustion engines.

**5.** The method of claim 1, wherein the operating condition includes a chemical formulation of fuel used by the internal combustion engine and the threshold value includes chemicals that deteriorate the component.

**6.** The method of claim 5, wherein the chemicals that deteriorate the component include sulfur.

**7.** The method of claim 1, further comprising:

overriding the step of moving the valve to the first position based on the threshold comparison by manually moving the valve to the second position to close the first fluid path and open the second fluid path to bypass the exhaust aftertreatment device.

**8.** The method of claim 1, wherein the component is selected from the group consisting of: a selective catalytic reducer (SCR), an SCR coated filter, a diesel oxidation catalyst (DOC), a diesel particulate filter (DPF), and combinations thereof.

**9.** A method for protecting an exhaust aftertreatment system of an internal combustion engine from deterioration by selectively diverting exhaust gasses from the engine away from a selective catalyst reducer (SCR) component of the exhaust aftertreatment system, comprising:

assessing a status of an operating condition associated with a physical condition of the SCR component of the internal combustion engine;

comparing the status of the operating condition with a threshold value that corresponds with deterioration of the physical condition of the SCR component, the operation condition and threshold value including at least one of:

i) a temperature of the exhaust gasses compared to a lower temperature threshold below which an unacceptable amount of unburned hydrocarbons remains in the exhaust gasses,

ii) a temperature of the exhaust gasses compared to a higher temperature threshold of the exhaust gasses above which the SCR component produces harmful byproducts,

iii) fuel chemistry compared to an upper threshold limit of sulfur content above which the sulfur deteriorates the SCR component, and

iv) a geographical position of the internal combustion engine compared to geographical locations that do not require emissions controls for internal combustion engines;

moving a valve upstream of the component to a first position to open a bypass fluid path directing exhaust gasses around the component when the status of the operating condition meets the threshold value to reduce deterioration of the SCR component; and  
 moving the valve to a second position to close the bypass fluid path thereby directing exhaust gasses to the SCR component when the status of the operating condition does not meet the threshold value.

**10.** An apparatus for bypassing an exhaust aftertreatment device of an internal combustion engine to protect a selective catalytic reducer (SCR) component of the exhaust aftertreatment device from deterioration, the apparatus comprising:  
 a flow control valve operable to open and close a bypass fluid path wherein exhaust gasses from the engine bypass the exhaust after treatment device when the valve is in the open position and the exhaust gasses flow through the exhaust aftertreatment device when the valve is in the closed position;  
 a sampling module that samples an operating condition of the internal combustion engine that is associated with a physical condition of the SCR component;  
 a comparison module that compares the operating condition with a threshold value that corresponds with deterioration of the physical condition of the SCR component; and  
 a control module that operates the flow control valve to open the bypass fluid path if the operating condition does not meet the threshold condition and to close the bypass fluid path if the operating condition meets the threshold condition.

**11.** The apparatus of claim **10**, wherein the sampling module samples a temperature of the exhaust gasses and the comparison module compares the temperature of the exhaust gasses to a lower temperature threshold limit below which the exhaust gasses include an unacceptable level of unburned hydrocarbons.

**12.** The apparatus of claim **10**, wherein the sampling module samples a temperature of the exhaust gasses and the comparison module compares the temperature of the exhaust gasses to an upper temperature limit above which the SCR component produces harmful oxidation byproducts.

**13.** The apparatus of claim **10**, wherein the sampling module samples a geographical location of the internal combustion engine and the threshold value includes geographical locations that do not require emissions controls for internal combustion engines.

**14.** The apparatus of claim **10**, wherein the sampling module samples a chemical formulation of fuel used by the internal combustion engine and the threshold value includes chemicals that deteriorate the component.

**15.** The apparatus of claim **14**, wherein the chemicals that deteriorate the component include sulfur.

**16.** The apparatus of claim **10**, further comprising:  
 a user interface associated with the control module configured to accept user input to override the control module control of the flow control valve and manually open the valve to the bypass fluid path to bypass the exhaust aftertreatment device.

**17.** An internal combustion engine system, comprising:  
 an internal combustion engine;  
 an exhaust aftertreatment system including a selective catalyst reducer (SCR) component in exhaust receiving communication with the internal combustion engine; and

a bypass system operatively associated with the exhaust aftertreatment system operable to bypass the SCR component when an operating condition of the internal combustion engine that corresponds with deterioration of a physical condition of the SCR component is detected.

**18.** The system of claim **17**, the bypass system further comprising:

a flow control valve operable to open and close a bypass fluid path wherein exhaust gasses from the engine bypass the exhaust after treatment device when the valve is in the open position and the exhaust gasses flow through the exhaust aftertreatment device when the valve is in the closed position; and

a controller that determines whether the flow control valve is open to the bypass fluid path by sampling the operating condition of the internal combustion engine that is associated with the physical condition of the SCR component and comparing the sample of the operating condition with a threshold value that corresponds with deterioration of the physical condition of the SCR component.

**19.** The system of claim **17**, wherein the operating condition and threshold value include at least one of:

a) a temperature of the exhaust gasses compared to a lower temperature threshold below which an unacceptable amount of unburned hydrocarbons remains in the exhaust gasses;

b) a temperature of the exhaust gasses compared to a higher temperature threshold of the exhaust gasses above which the SCR component produces harmful byproducts;

c) fuel chemistry compared to an upper threshold limit of sulfur content above which the sulfur deteriorates the SCR; and

d) a geographical position of the internal combustion engine compared to geographical locations that do not require emissions controls for internal combustion engines.

\* \* \* \* \*