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DESCRIPTION

Field of the Invention :

[0001] This invention relates to a system for converting the shaft power from large rotating wind turbines such that the energy collected is in a form compatible with direct storage.

Background.

[0002] Large wind turbines are characterised by two important features: (a) they rotate very slowly and (b) they operate intermittently because the wind resource itself is intermittent. Because of the low rotational speeds, the machines which collect the mechanical power from wind turbine rotors must deal with very high torques and this drives up costs. Gearboxes are used in most cases to increase rotational speed before the power is driven into an electrical generator but the gearboxes themselves still have to deal with the large input torque and this causes them to be both expensive and relatively unreliable.

[0003] US2011/0041501 discloses a system for converting power from one or more slowly-rotating shafts into electrical power wherein, in use, a working gas, is compressed from the slowly-rotating shaft(s) and expanded in an expander-generator set and where, in use, the ratio between pressures in the high pressure and low pressure parts of the circuit is such that a ratio of absolute temperatures greater than 1.5 occurs across the compression and expansion processes.

[0004] The present invention proposes a system including a rotating machine which operates to absorb the shaft-power directly from a wind turbine by compressing some compressible fluid adiabatically (or nearly adiabatically) to some relatively large pressure ratio such that a significant temperature rise occurs. The compressible fluid is already at a high pressure before it is compressed further by the wind turbine. That pressure would certainly be upwards of 3 bar and in most practical implementations it would be upwards of 20 bar. This would normally be achieved by keeping the working fluid in a closed-circuit with the lower-pressure part of that closed-circuit still being well above atmospheric pressure.

Summary of the Invention.

[0005] The basic format of the invention is described with the aid of Figure 1. In this, the power conversion system comprises a closed-circuit of gas having a high-pressure (HP) side (1) and a low-pressure (LP) side (2). The term "low-pressure" (LP) here is used in a relative sense only. It is a fundamental feature of this invention that the LP side of this gas circuit is still at a pressure substantially above atmospheric pressure - at least 3 times greater as atmospheric

pressure and in most practical implementations it would be 20 times greater than atmospheric pressure. The HP side of the gas circuit is significantly higher in pressure again - such that the temperature rise in the gas associated with even a reversible adiabatic compression will be substantial. If nitrogen was used as the working gas, a pressure ratio of 50 might be used to achieve a ratio of >3.05 between the absolute temperatures of gas after and before compression. The ratio of pressures between the HP side (1) and LP side (2) of the closed gas circuit will in all cases be chosen such that a ratio of absolute temperatures greater than 1.5 can be achieved. The working gas will generally be chosen to have a high ratio of specific heats (c_p/c_v) and Argon is one likely choice for this reason. With Argon as the working gas, the minimum pressure ratio contemplated would be around 3.3.

[0006] The HP side of the gas circuit (1) includes a HP manifold (3) to which one or more feed tubes are attached (1a), (1b), (1c) ... etc. Similarly the LP side of the gas circuit (2) includes a LP manifold (4) to which one or more tubes are attached (2a), (2b), (2c), ... etc..

[0007] One or more primary positive-displacement compressors (5a), (5b), (5c) etc. are present in the system. Each of these is coupled to one LP tube as an input and to one HP tube as an output. Thus, the primary compressor (5a) receives LP input fluid from the LP manifold through (2a) and exports HP fluid through (1a). Each one of the primary positive-displacement compressors such as (5a) is driven by a wind turbine rotor.

[0008] The reason that the gas must be at a high pressure even at the entry to each rotary compressor {(5a), (5b), ...} is because this reduces the required inlet swept-volume of the compressor to achievable values. One can conceive of direct-drive wind turbines which compress air directly from atmospheric conditions but the inlet swept-volumes in these cases are prohibitively large. A later section provides some quantitative explanation of this fact.

[0009] One or more rotating expanders (6) are present in the system and each is coupled to an electrical generator (7). All of the gas passing through the primary compressors is also passed through this expansion system in order to extract some energy as electrical power. The expander-generator set would normally operate at relatively high-speed in order to achieve good performance at reasonably low cost.

[0010] On the HP side (1) of the closed gas circuit, a heat-exchanger (8a) is present and this is coupled to a high-temperature thermal store (8b). This high-temperature thermal store retains heat at temperatures substantially above ambient temperature. Depending on the mode of operation of the system, heat may be drawn from the HP gas and put into the thermal store (8b) or heat may be drawn from the thermal store and injected into the HP gas. Alternatively, the heat exchanger (8a) may be by-passed altogether by the HP gas.

[0011] On the LP side (2) of the closed gas circuit, a heat-exchanger (9a) is present and this is coupled to a low-temperature thermal store (9b). This high-temperature thermal store retains heat at temperatures substantially below ambient temperature. Depending on the mode of operation of the system, coolness may be drawn from the LP gas and put into the low-

temperature thermal store (9b) or coolness may be drawn from the thermal store and injected into the LP gas. Alternatively, the heat exchanger (9a) may be by-passed altogether by the LP gas.

[0012] A plenum chamber (10) is attached to the system to allow the HP and LP pressures to remain largely unchanged even though the mass-averaged temperature of the gas in the closed system may rise or fall.

[0013] Between the LP manifold (4) and the HP manifold (3), a secondary compressor (11) is situated. This is driven by an electrical motor (12). The motor-compressor set would normally operate at relatively high-speed in order to achieve good performance at reasonably low cost. The secondary compressor (11) will normally be a dynamic machine (i.e. not a positive displacement machine).

[0014] Details that are not evident from Figure 1 are the presence of valve systems at the HP and LP manifolds ((3) and (4)) and at the heat-exchanger units ((8a) and (9a)). Figure 2 shows that the HP heat exchanger unit (8a) allows three different paths for the HP gas to pass through it. In this figure, gas flows from top to bottom in all cases but in one case, the gas by-passes the heat exchanger unit, in another case, it passes through in such a way that it gives up heat to the hot thermal store (8b). In the final case, the gas passes through in the opposite way such that it takes heat from the hot thermal store. Since the secondary compressor (11) will not usually be a positive displacement machine, some valving is required to ensure that when this compressor is not operating, there is no reverse flow through it.

[0015] The invention is understood through the following description of its operation.

Operation of the System.

[0016] The system has five main modes of operation:

1. (a) Direct production of electrical power output with no deliberate heat transfer,
2. (b) Reduced production of electrical power output with deliberate exergy transfer into the thermal stores.
3. (c) Increased production of electrical power output with deliberate recovery of exergy from the thermal stores.
4. (d) Further-reduced (or negative) electrical power output with deliberate exergy transfer into the thermal stores.
5. (e) Further-increased electrical power output with deliberate recovery of exergy from the thermal stores.

[0017] The term *exergy* used above is a formal thermodynamic term. Exergy describes the

ability to extract work from a system by allowing it to return to equilibrium with its environment. Heat stored in a hot thermal store has some associated exergy because one could use a heat-engine (like a Stirling Engine) to recover at least some mechanical work from it. Similarly, coldness stored in a cold thermal store has some exergy associated with it because one could use a heat-engine (like a Stirling Engine) to recover at least some mechanical work from it.

[0018] In all modes of operation described above, gas flows within the closed-system in a clockwise direction as Figure 1 suggests - including passage through the expander (6). The only exception to this is when the system is not operating. Positive electrical power is output in the case of modes (a), (b), (c) and (e). In mode (d), the net electrical output power is normally negative - with exergy being stored in the thermal stores. Mode (d) is expected to be used for only a small fraction of the time. In operational modes (a), (b) and (c), the gas flow is driven solely by the primary compressors. In operational modes (d) and (e), any gas flow through the primary compressors (which clearly depends on the availability of wind) is supplemented with gas flow through the secondary compressor (11).

[0019] Expanded textual descriptions of the five operational modes are given below. Figures 3-7 provide schematic representations of these operational modes. In these figures, the block arrows represent flows of exergy. The labels $\{HHT\}$, $\{HT\}$, $\{MT\}$, $\{LT\}$ and $\{LLT\}$ indicate the temperature states of parts of the closed gas circuit. These correspond to very-high, high, medium, low and very-low temperature respectively.

[0020] In operational mode (a), the working gas is compressed in the primary compressors (5a), (5b), (5c) etc. from the LP side of the circuit and pushed into the HP side at a higher temperature. That gas passes directly to the expander (6) where it is then expanded to recover most of the work originally put in. The shaft-power from the expander is fed into the main generator (7) where most of it is converted to electrical power. If the electrical generator is an AC generator, it would normally run at synchronous speed such that the electrical power produced could be fed directly into an electrical transmission system without passing through power-electronics.

[0021] If the system has been inoperational for a period and then begins to operate in mode (a), the LP gas entering the primary compressors will initially be at ambient temperature and the HP gas emerging from these compressors will be very hot. Because of small thermal losses in the HP side (1) of the main gas circuit, the HP gas entering the expander (6) will be slightly less hot than that exiting the primary compressors and thus the LP gas emerging from the expander (6) will be below ambient temperature. When this slightly-cooled gas reaches the primary compressors again, these will produce cooler HP gas output than they had done originally. If operated in mode (a) for sufficiently long, the system would come to an equilibrium state in which the HP gas was significantly above ambient temperature and the LP gas was significantly below ambient temperature. These temperatures would be $\{HT\}$ and $\{LT\}$ shown in Figures 3-7.

[0022] In operational mode (b), the working gas is compressed in the primary compressors

(5a), (5b), (5c) etc. from the LP side of the circuit and discharged into the HP side at a higher temperature as before. The HP gas passes through the HP heat-exchanger (8a) where heat is extracted from it and put into the high-temperature store (9b). The HP gas then passes to the expander (6) with a temperature only slightly above ambient. There the gas is then expanded to recover only some of work originally put in. The shaft-power from the expander is fed into the main generator (7) where most of it is converted to electrical power. The LP gas emerging from the expander is at a temperature substantially below ambient and this LP gas is then passed through the LP heat-exchanger (9a) where the coldness is transferred from it into the low-temperature store. The LP gas leaving the LP heat-exchanger (9a) is at a temperature only slightly below ambient. This LP gas is returned to the primary compressors.

[0023] In operational mode (c), the working gas again passes through the primary compressors (5a), (5b) etc. but the gas entering these primary compressors has been chilled using coolness stored in the cool thermal store, (9b). As the gas emerges at the HP side, it is at approximately ambient temperature and then it passes through the HP heat-exchanger unit (8a) which adds substantial temperature to the gas. The HP gas just before the main expander (6) is at a high temperature such that after the main expansion process, it is approximately at ambient temperature again. In this operational mode, some exergy is supplied to the gas in the closed-circuit by the primary compressors (5a), (5b), (5c) etc. and some is also supplied from each of the thermal stores (8b) and (9b).

[0024] In operational modes (d) and (e) the secondary compressor (11) is driven by the electric motor (12) to cause a significant flow of gas even if the compression power available from the wind turbines is small or zero.

[0025] In operational mode (d), significant exergy enters the system through the electric motor (12) and some of that exergy is put into storage in thermal stores (8b) and (9b). The remaining exergy emerges from the system again through generator set (7) but the net output of electrical power in this mode will often be negative. In other words, more electrical power is drawn from the grid to drive the motor (12) than is returned to the grid via the generator (7).

[0026] In operational mode (e), significant exergy enters the system through the electric motor (12) and additional exergy is sourced from thermal stores (8b) and (9b). The accumulated exergy emerges from the system again through generator set (7) and in this case the output electrical power will be greater than the input electrical power by a factor.

Features and Advantages of the System.

[0027] Because the system described uses pressurised gas even on the LP side of the circuit, the primary compressor units (5a), (5b), (5c) etc, can be compact even when for high powers and low rotational speeds. Thus these primary compressor units are compatible with being used in direct-drive mode with large onshore wind turbines. This contrasts with other proposals where an extremely large inlet swept volume is required.

[0028] If the system was to be used in operational mode (a) only, components (8a), (8b), (9a), (9b), (11) and (12) would not be present in the system and the system would be comparable with a straightforward wind farm which generates electricity directly. We employ the term "core system" to indicate all components which are required for the production of output electrical power. The term "storage subsystem" will be used to encompass components (8a), (8b), (9a), (9b), (11) and (12). Because a single expander-generator set may be used in conjunction with a number of wind turbines, and because the "working stress" in the primary compressors is high, the total cost of the core system may be competitive with the total cost of a conventional wind farm producing the same net output electrical power.

[0029] The marginal cost of the storage subsystem for a given quantity of energy storage is extremely low by comparison with alternative methods of storing energy. Thermal energy storage is known to be very cost-effective but it suffers from the drawback of relatively poor turnaround efficiency.

[0030] The marginal energy losses associated with passing energy through storage are extremely low by comparison with alternative methods of storing energy. In most existing views of energy storage, electrical energy is drawn from the grid, converted into a form which is compatible with storage and then after the energy has been stored for some time, the energy is converted back into electricity. Thus all of the energy which passes through storage in the conventional systems undergoes two transformations and there is a loss (typically 7-15%) associated with each transformation. In the present case, most of the energy passing through storage does not undergo any additional transformations. There is some loss of efficiency associated with transferring heat but this can be relatively small.

[0031] In the steady-state, the system is fully "reversible" (in a thermodynamic sense) in all of its operational modes. In other words, if all components of the system were completely ideal, the total electrical energy emerging from the main generator (7) over a long period of time would be identical to the sum of the total electrical energy input to the motor (11) and the total mechanical energy fed into the primary compressors by wind turbines. Of course all real components introduce some irreversibility. The motors, compressors and expander(s) will all have efficiencies lower than 100%, the heat-exchangers will have finite temperature-differences across them while they are operating and the pipes and thermal-stores will suffer small exergy losses through heat-exchange with the environment. This system contrasts with others where irreversibility is an intrinsic element of the system.

The Rationale for Elevated-Pressure LP side of the Gas Circuit.

[0032] The energy absorbed by an ideal compressor in each cycle is

$$E_{cycle} = p_{in} \times V_{in,cycle} \times \frac{(r^\chi - 1)}{\chi} \quad (1)$$

where p_{in} represents the inlet pressure, r represents the pressure ratio, $V_{in,cycle}$ represents the

volume of inlet air sucked into the rotary compressor in each individual rotation and χ is derived from the ratio of specific heats for the gas as

$$\chi := \frac{(\gamma - 1)}{\gamma} \quad (2)$$

[0033] To illustrate the above, consider a 5MW wind turbine rotating at 1.2 rad/s in rated conditions. A single revolution of the turbine rotor takes 5.2 seconds to complete and therefore 26 MJ of energy is collected during one cycle - i.e. $E_{cycle} = 26\text{MJ}$. With $r = 50$ and $p_{in} = 5 \text{ MPa}$, the required swept inlet volume of the rotary compressor can be deduced to be 3.6 m^3 . For a positive displacement compressor, this provides a good indication of the overall volume of the machine. The actual volume occupied by the machine might be two or three times greater than the inlet swept volume.

[0034] Note that equations (1) and (2) assume ideal gas behaviour for the working fluid. This is reasonably accurate for the fluids of most interest. Neither one of equations (1) or (2) depends on temperature. This is an important point. The input power from a 5MW wind turbine can be absorbed by compressing $0.139 \text{ m}^3/\text{s}$ (input) of nitrogen from 5MPa up to 250MPa whether that input is at -100°C or at ambient temperature.

Extensions of the Fundamental Concept.

[0035] There may be more than one compressor driven by any one wind turbine shaft in order to provide the capability for part-loading the wind turbine. With more than one compressor on a single wind turbine shaft, one might size the units differently (e.g. 2MW and 1MW) to allow for a wide spread of working powers.

[0036] One or more of the primary compressors such as (5a) might be driven from some other renewable energy source such as a wave energy converter or tidal energy converter.

[0037] The high temperature heat-exchanger (8a) and associated thermal store (8b) might be integrated into a single unit in the form of a thermocline. Similarly the low temperature heat-exchanger (9a) and associated thermal store (9b) might be z into a single unit. In some implementations, the low temperature thermal store might use liquid carbon-dioxide as the heat-transfer fluid.

[0038] In some implementations the electrical drive (11) for the secondary compressor (10) could be replaced by a mechanical transmission from the expander unit(s) (6).

[0039] The expander unit (7) might comprise a set of discrete expander units in order that good part-load performance can be achieved.

[0040] The system might be implemented such that a single primary compressor (5a) is present.

[0041] A contrived alternative to the present system might not use a closed system for the working fluid. Air could be used as the working fluid and a further electrically-driven compressor could be fitted to produce the "LP feed" to the primary compressors. Most of the power to run this compressor could be sourced from an expander fitted subsequent to (6) operating to drop the pressure of air further to atmospheric pressure. In this way, a close analog of the present system could be developed. This would introduce further exergy losses in the additional compression and expansion operations and in the heat-transfer which would be used to minimise the net power input for these operations.

[0042] The electric generator (7) which is driven by the expander (6) would normally be placed on the same electrical circuit as the electric motor (12) which drives the secondary compressor (11). In this way only the net power from this combination would be exchanged with the grid and thus the ratings of the line can be minimised.

REFERENCES CITED IN THE DESCRIPTION

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P a t e n t k r a v

- 5 **1.** System til omformning af effekt fra en eller flere langsomt roterende aksler til elektrisk effekt, hvor en arbejdsgas i anvendelse strømmer i et lukket gaskredsløb (2), komprimeres isentropisk fra den/de langsomt roterende aksel/aksler og ekspanderes isentropisk i et ekspander-generator-sæt (6,7), og hvor lavtryksdelene af det lukkede gaskredsløb er ved et tryk, der er mindst 3 gange større end det atmosfæriske tryk, og hvor forholdet mellem tryk i højtryks- og lavtryksdelene af det lukkede gaskredsløb i anvendelse er således, at der opstår et forhold mellem absolutte temperaturer på mere end 1,5 over kompressions- og ekspansionsprocesserne.
- 10
- 15 **2.** System ifølge krav 1, som også indbefatter varmelagre (8B,9B) og varmevekslerenheder (8A,9A) på både højtryks- og lavtryksdelene af det lukkede gaskredsløb, således at den effekt, der tilføres til gaskredsløbet af de langsomt roterende aksler, i anvendelse kan være væsentligt forskellig fra den effekt, der udtrækkes ved ekspander-generator-sættet, hvor forskellen i exergi overføres til/fra varmelagrene.
- 20 **3.** System ifølge krav 2, hvor en motordrevet kompressor også er til stede, således at arbejdsgassen i anvendelse kan cirkuleres gennem varmevekslerenhederne og ekspander-generator-sættet (6,7), selv om der ikke er nogen effekt til rådighed fra de langsomt roterende aksler.
- 25 **4.** System ifølge et hvilket som helst af de foregående krav, hvor der er en ekspansionsbeholder i det lukkede gaskredsløb (2), således at trykkene kan forblive stabile, selv om middeltemperaturen af gas i det lukkede kredsløb ændrer sig betydeligt.
- 30 **5.** System ifølge et hvilket som helst af de foregående krav, hvor ekspander-generator-sættet kan omfatte flere forskellige ekspandere og/eller flere forskellige generatorer for at muliggøre god ydelse ved effektniveauer, der er mindre end den samlede mærkeeffekt.

6. System ifølge et hvilket som helst af de foregående krav, hvor en eller flere af de langsomt roterende aksler er hovedakslerne af vindmøller.
- 5 7. System ifølge et hvilket som helst af de foregående krav, hvor en eller flere af de langsomt roterende aksler er, eller kan blive, koblet til mere end en kompressor, således at der i anvendelse opnås god kompressionsydelse for den ene akseleffekt-indgang over et område af forskellige effektniveauer.
- 10 8. System ifølge et hvilket som helst af de foregående krav, hvor, i anvendelse, en eller flere af de langsomt roterende aksler drives af tidevandsenergiomformere.
9. System ifølge et hvilket som helst af de foregående krav, hvor, i anvendelse, en eller flere af de langsomt roterende aksler drives af bølgeenergiomformere.

DRAWINGS

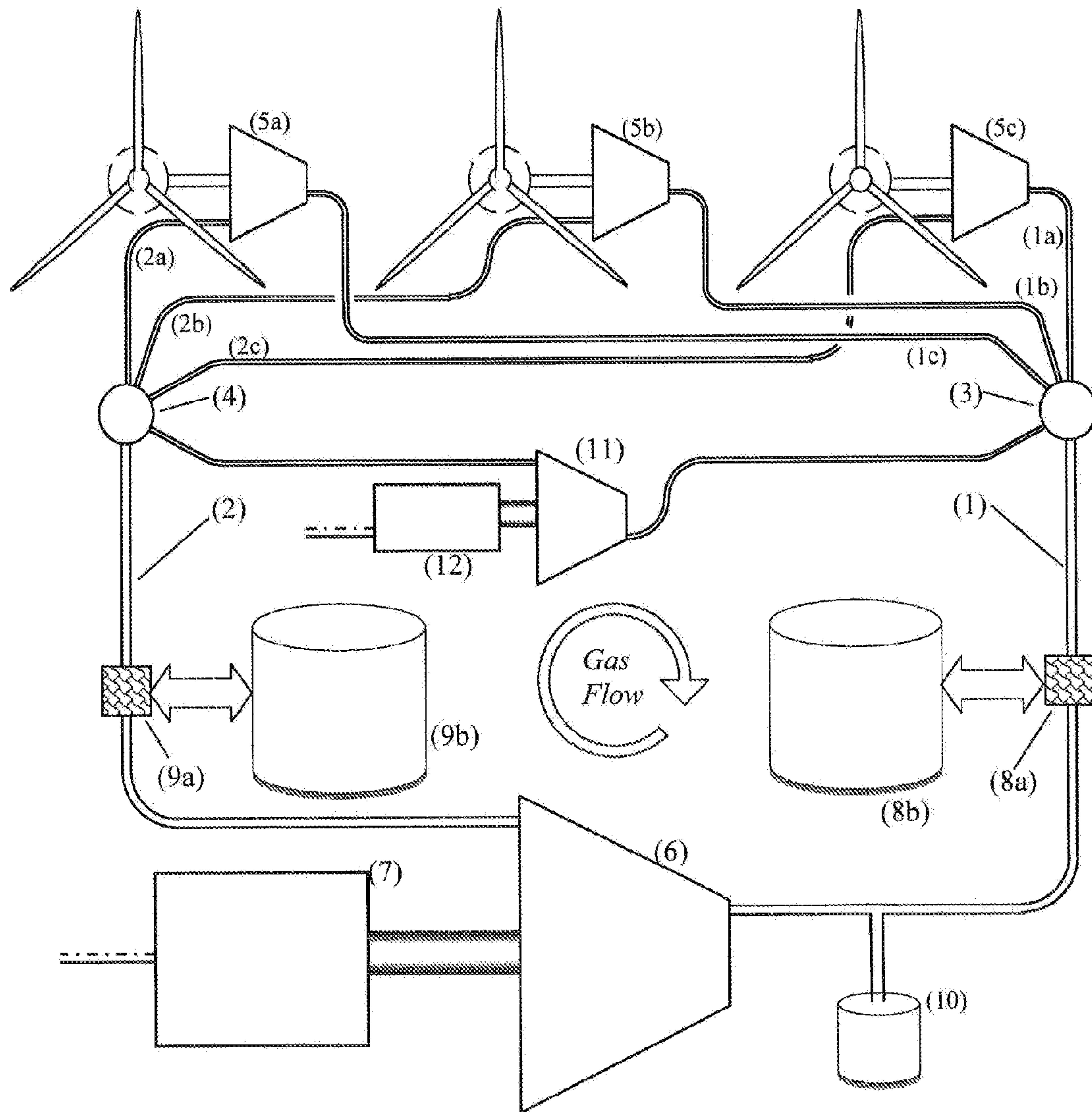


Figure 1

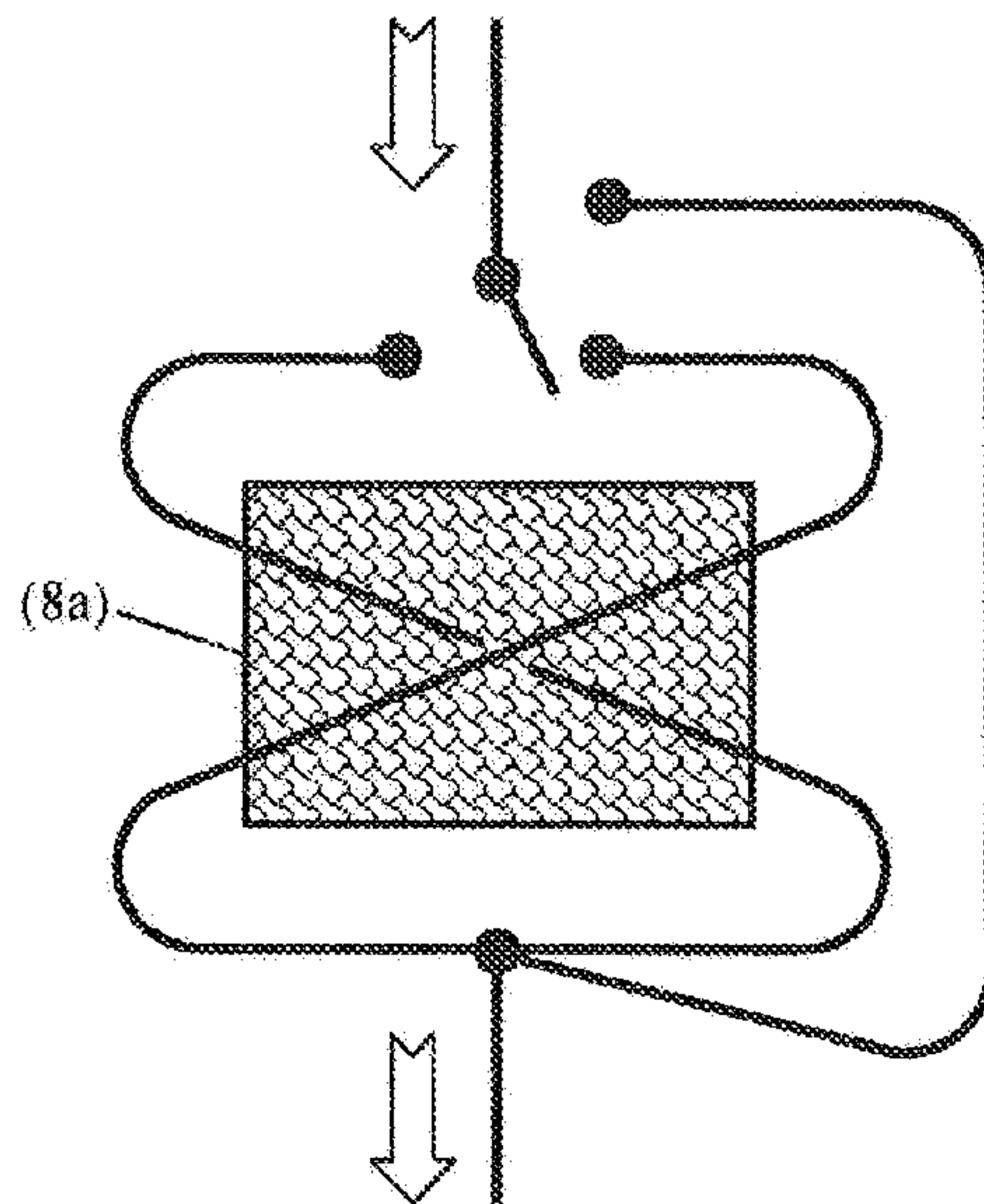


Figure 2 ... Paths through/around heat exchanger.

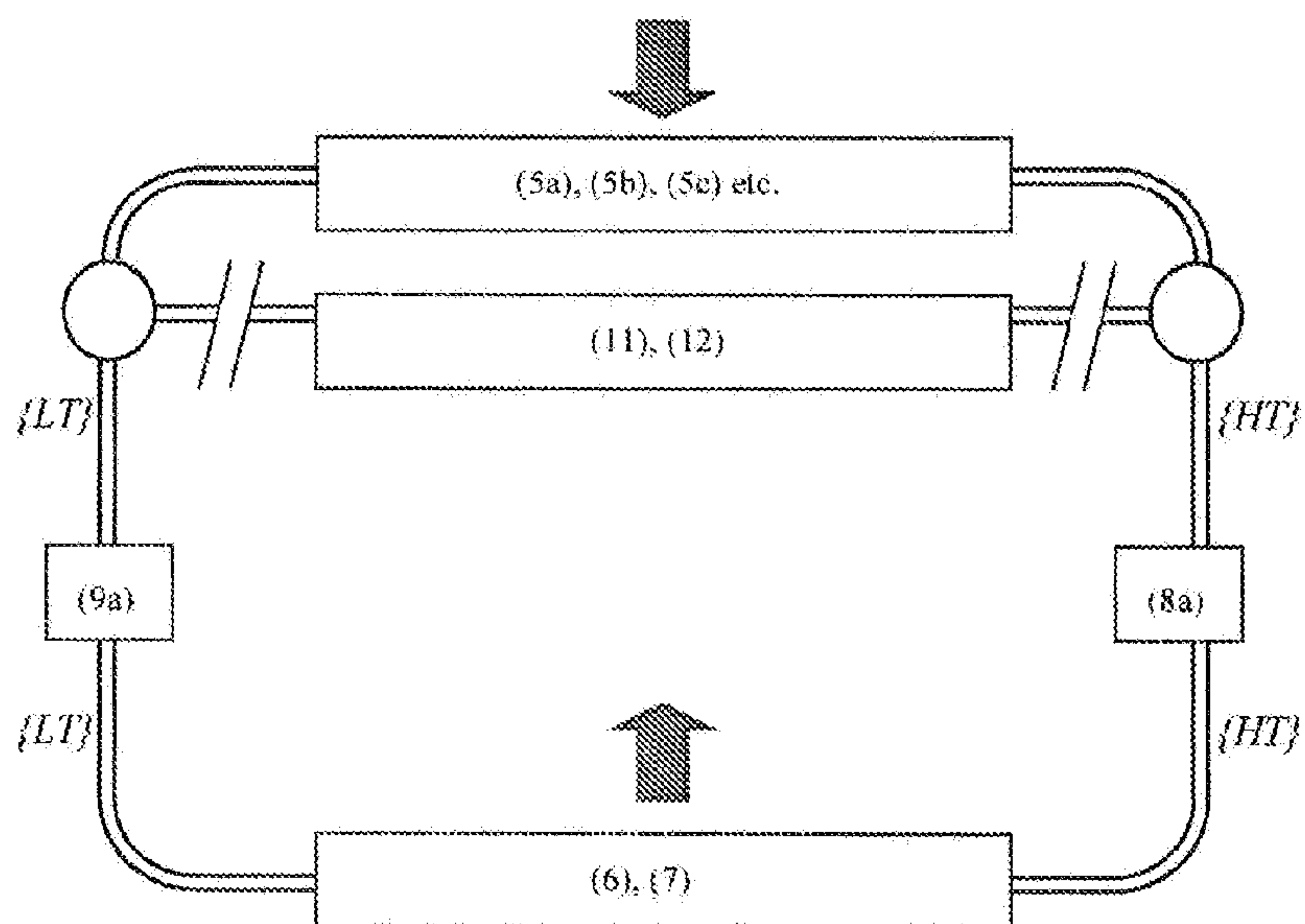


Figure 3 ... Exergy Flows in Operating Mode (a).

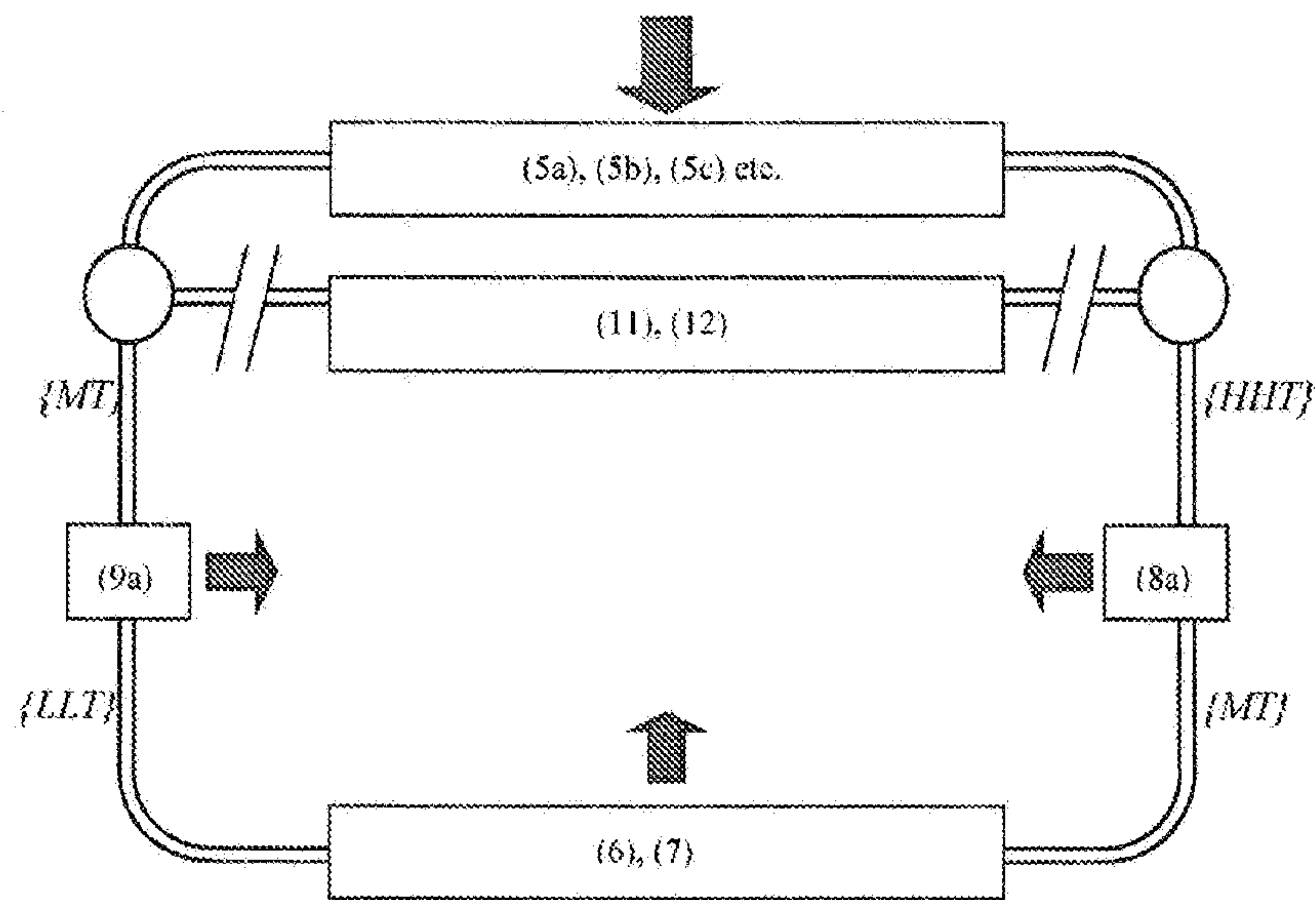


Figure 4 ... Exergy Flows in Operating Mode (b).

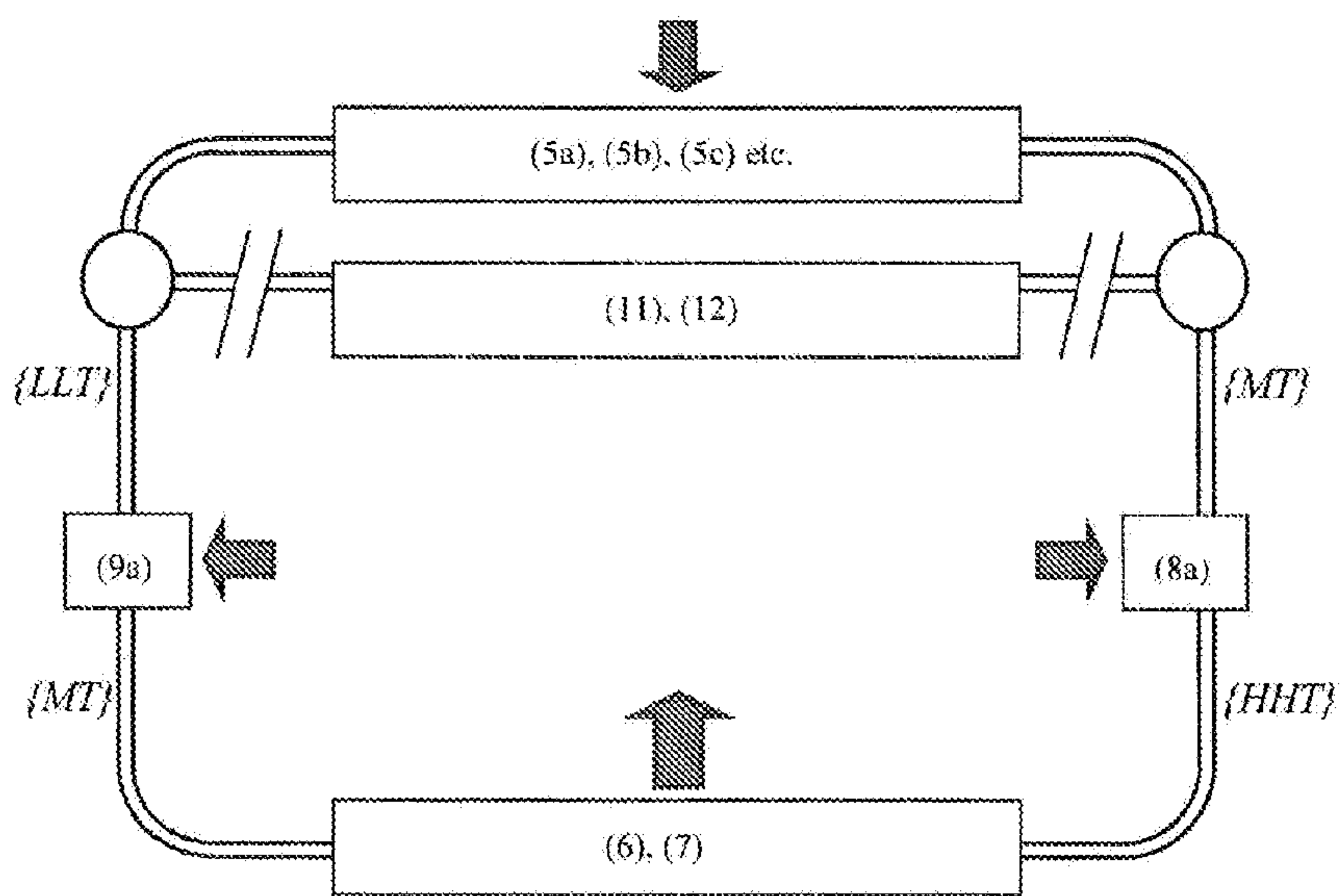


Figure 5 ... Exergy Flows in Operating Mode (c).

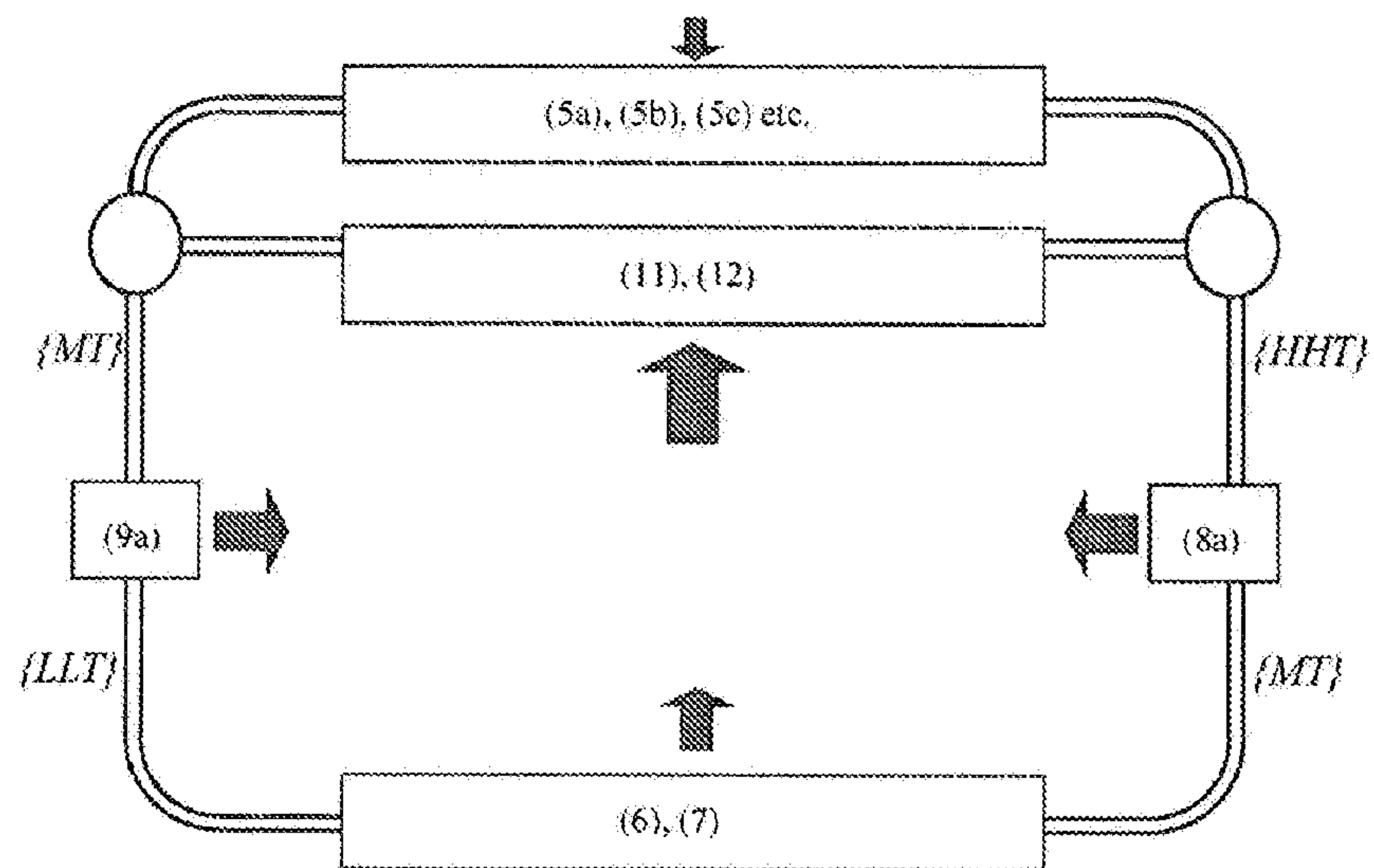


Figure 6 ... Exergy Flows in Operating Mode (d).

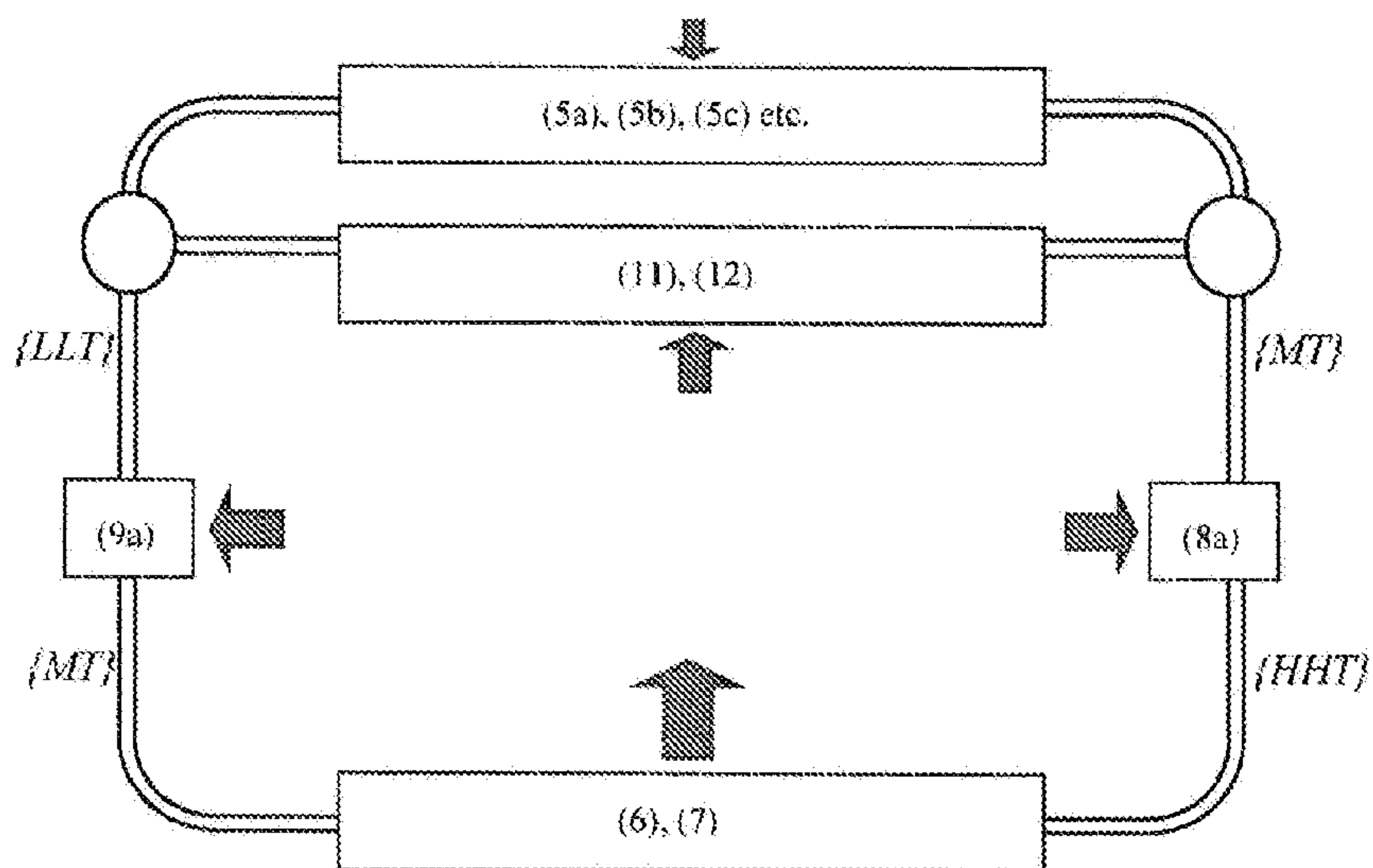


Figure 7 ... Exergy Flows in Operating Mode (e).