



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
17.06.2015 Bulletin 2015/25

(51) Int Cl.:
D06F 58/24 ^(2006.01)
D06F 58/22 ^(2006.01) **D06F 58/28** ^(2006.01)

(21) Application number: **14193589.0**

(22) Date of filing: **18.11.2014**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME

(72) Inventors:
• **Qian, Shanliang**
210046 Nanjing (CN)
• **Birke, Henrik**
10407 Berlin (DE)
• **Pang, Wenfeng**
210046 Nanjing (CN)
• **Schneider, Thomas**
13467 Berlin (DE)
• **Zhang, Qi**
210046 Nanjing (CN)

(30) Priority: **26.11.2013 CN 201310608884**

(71) Applicant: **BSH Hausgeräte GmbH**
81739 München (DE)

(54) **Laundry drying apparatus and method for controlling condenser in laundry drying apparatus**

(57) The present invention provides a laundry drying apparatus and a method for controlling a condenser 0. The laundry drying apparatus includes a condenser 0, a water control valve 1 and a water tank 2. The water control valve 1 is connected to a water inlet 3 of the water tank 2, the water tank 2 includes a first water outlet 5 and a second water outlet 6, the first water outlet 5 and the second water outlet 6 are separately connected to the condenser 0, and the position of the first water outlet 5 on the water tank 2 is higher than that of the second water outlet 6, as determined relative to a direction of gravity. The water control valve 1 feeds water to the water tank 2 through the water inlet 3 of the water tank 2; when a water level in the water tank 2 reaches the second water outlet 6, water flows out of the second water outlet 6 to cool the condenser 0; and when the water level in the water tank 2 reaches the first water outlet 5, water flows out of the first water outlet 5 to wash the condenser 0. In the invention, only one water control valve 1 is needed to implement a cooling and a washing function for the condenser 0, and a problem of relatively low precision of a flow rate caused by a water control valve 1 having a small flow rate can be alleviated.

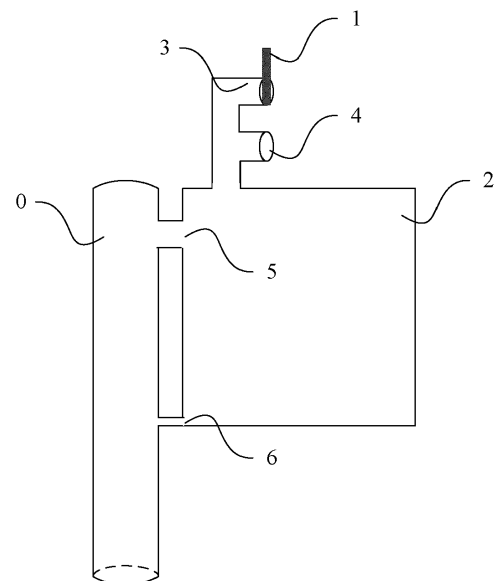


FIG. 1

Description

[0001] The present invention relates to the field of home appliances, and more particularly to a laundry drying apparatus and a method for controlling a condenser in a laundry drying apparatus.

[0002] In a laundry drying apparatus, a drying function for laundry applies process air at high temperature to laundry for drying, in order to evaporate and remove humidity from the laundry. Humidity thus evaporated and removed as vapor may then be condensed by use of a condenser which reduces the temperature of the process air and vapor contained therein, and transforms the vapor back to humidity. Such condenser is usually a water-cooled condenser or an air-cooled condenser. The present invention relates to a water-cooled condenser, which is referred to as a condenser in short hereinafter.

[0003] The control of a condenser mainly includes a cooling function for condensing vapor, and a washing function for cleaning the condenser from fluff which is a fine particular matter extracted from the laundry being dried by the process air and retained in the condenser by means of the condensed humidity. In cooling, a relatively small water flow is mainly fed to the condenser. With the water consumption thus required, a more stable water flow achieves a better cooling effect. Because washing is to clean impurities and sediments as fluff and possibly also residuals from washing liquids in the condenser, a relatively large water flow needs to be fed to the condenser. In an existing laundry drying apparatus, two different water control valves are used to implement a cooling function and a washing function for a condenser. For example, when the cooling function is implemented, a water control valve allowing a water flow of 0.5 l/min (liter/minute) or 0.25 l/min is used, and switching timing of that water control valve is controlled to achieve a water flow required; when the washing function is implemented, a water control valve allowing 10 l/min or 8 l/min is used to wash the condenser.

[0004] In the according implementation manner of this prior art, in one aspect, two water control valves need to be disposed, and in another aspect, a water control valve having a small flow rate for implementing a cooling function may have problems of relatively low precision of a flow rate allowance. Further, easy formation of sediments in a high temperature working environment might further affect precision.

[0005] In view of this, the present invention provides a laundry drying apparatus and a method for controlling a condenser in a laundry drying apparatus, so as to implement a cooling function and a washing function for a condenser by using one water control valve.

[0006] The specific technical solution is as follows:

The present invention provides a laundry drying apparatus, which includes a condenser, and the laundry drying apparatus further includes: a water control valve and a water tank. The water control valve is

connected to a water inlet of the water tank, the water tank includes a first water outlet and a second water outlet, wherein the first water outlet and the second water outlet are separately connected to the condenser, and the position of the first water outlet on the water tank is higher than that of the second water outlet, as determined relative to a direction of gravity.

[0007] According to the invention, a selection between a cooling function and a cleaning function is enabled by providing a water tank between the water inlet and the condenser, and a water control valve that may control admission of water to the water tank as follows: If cooling the condenser is desired, the admission of water to the water tank is limited for enabling flow of water through the second outlet only, thereby effecting the desired cooling. In this mode of operation the admission of water has to be limited to the flow that can leave the water tank through the second outlet without further increase of water level in the water tank. If washing the condenser is desired, then the admission of water is increased, so as to raise the level of water in the water tank from the second outlet to the first outlet, thereby enabling flow of water through the first outlet in addition to the second outlet, for effecting the desired washing.

[0008] According to a preferred implementation manner of the present invention, the water control valve is directly installed on the water inlet of the water tank, or the water control valve is connected to the water inlet of the water tank through a pipe.

[0009] According to a preferred implementation manner of the present invention, the water tank further includes a vent hole.

[0010] According to a preferred implementation manner of the present invention, the vent hole is located below the water inlet.

[0011] According to a preferred implementation manner of the present invention, the first water outlet and the second water outlet are integrated on the condenser, or the first water outlet and the second water outlet are connected to the condenser through pipes.

[0012] According to a preferred implementation manner of the present invention, a flow section of the first water outlet is larger than a flow section of the second water outlet; or, the number of the first water outlets is greater than the number of the second water outlets.

[0013] The present invention further provides a method for controlling a condenser in a laundry drying apparatus, the laundry drying apparatus further comprising a water control valve and a water tank, wherein the water control valve is connected to a water inlet of the water tank, the water tank comprises a first water outlet and a second water outlet, the first water outlet and the second water outlet are separately connected to the condenser, and the position of the first water outlet on the water tank is higher than that of the second water outlet, as determined relative to a direction of gravity, the method which includes:

controlling a water control valve to feed water to a water tank through a water inlet of the water tank; when a water level in the water tank reaches a second water outlet on the water tank, water flowing out of the second water outlet to cool the condenser; and, when the water level in the water tank reaches a first water outlet on the water tank, water flowing out of the first water outlet to wash the condenser.

[0014] According to a preferred implementation manner of the present invention, a flow section of the first water outlet is larger than a flow section of the second water outlet; or, the number of the first water outlets is greater than the number of the second water outlets.

[0015] According to a preferred implementation manner of the present invention, when a cooling function for the condenser is enabled, switching timing of the water control valve is controlled as follows: an ON duration is not longer than $V/(m-m_1)$, an OFF duration is not longer than time required for water in the water tank to completely flow away, where V is a water tank volume from the position of the first water outlet to a bottom portion of the water tank, m is a flow rate of the water control valve, and m_1 is a flow rate of the second water outlet.

[0016] According to a preferred implementation manner of the present invention, when a washing function for the condenser is enabled, an ON duration of the water control valve is controlled to ensure that water flows out of the first water outlet.

[0017] As can be seen from the foregoing technical solutions, in the present invention, only one water control valve is needed to implement a cooling function and a washing function for a condenser.

[0018] Furthermore, because a second water outlet of a water tank is used to control the size of a water flow for cooling, a water control valve having a relatively large flow rate may be used, and in this way a problem of relatively low precision of a flow rate caused by a water control valve having a small flow rate can be alleviated.

[0019] In order to make the objectives, technical solutions, and advantages of the present invention more comprehensible, the present invention is described in further detail below with reference to the accompanying drawing and specific embodiments. The disclosure will become more fully understood from the detailed description given herein below for illustration only, and thus are not limitative of the disclosure. In the drawing:

FIG. 1 is a schematic structural diagram of a laundry drying apparatus provided in an embodiment of the present invention; and

FIG. 2 is a comparison diagram of cooling water flow rates generated in a group of different manners provided in an embodiment of the present invention.

[0020] In the laundry drying apparatus, one water control valve 1 and a water tank 2 are used to implement

functions that are originally implemented by two water control valves. As shown in FIG. 1, a laundry drying apparatus includes a condenser 0, and further includes a water control valve 1 and a water tank 2. In this embodiment, the water tank 2 is on a right side of the condenser 0; however, this embodiment is not limited to such a position disposal relationship. In addition, it should be noted that members in FIG. 1 are all schematically represented, and are not intended to limit the shapes of the members in a practical case. For example, the condenser 0 is schematically represented by a segment of pipe, and is not intended to limit the condenser in a practical case.

[0021] A water inlet 3 is provided at a top portion of the water tank 2 in FIG. 1. The water control valve 1 is connected to the water inlet 3. Multiple connect manners may be used for the water control valve 1 and the water inlet 3. For example, the water control valve 1 may be directly installed on the water inlet 3, or the water control valve 1 may also be connected to the water inlet 3 through a pipe. The water control valve 1 controls water to be fed to the water tank 2 through the water inlet 3.

[0022] In the process in which the water control valve 1 controls water to be fed to the water tank 2 through the water inlet 3, a water backflow may occur for abnormal causes such as pressure. If water in the backflow contains pollutants, the Deutsche Vereinigung des Gasund Wasserfaches (DVGW) test requirements fail to be met. Therefore, preferably, a vent hole 4 may be provided on the water tank 2 to prevent a water backflow. Certainly, if the DVGW test requirements are not taken into consideration, or the DVGW test requirements can be met in other manners, the vent hole 4 may also be omitted. In FIG. 1, the vent hole 4 is disposed below the water inlet 3.

[0023] At least two water outlets are provided on the water tank 2. Two water outlets are used as an example in FIG. 1. The two water outlets have a certain height difference as determined relative to a direction of gravity, and herein the water outlet having a higher position as determined relative to a direction of gravity is called a first water outlet 5, and the water outlet having a lower position as determined relative to a direction of gravity is called a second water outlet 6. The first water outlet 5 and the second water outlet 6 are separately connected to the condenser 0. Specifically, the first water outlet 5 and the second water outlet 6 may be connected to the condenser 0 by using an integral structure, or may also be connected to the condenser 0 through a pipe.

[0024] When water is fed to the water tank 2, because the second water outlet 6 have the lower position, when water reaches the position of the second water outlet 6, water flows out of the second water outlet 6 to the condenser 0 to implement a cooling function for the condenser 0. When a water level is higher, that is, more water is fed to the water tank 2 to reach the position of the first water outlet 5, water flows out of the first water outlet 5 to the condenser 0 to implement a washing function for the condenser 0.

[0025] To implement the cooling function for the con-

denser 0, water of an amount as small as possible is needed. As shown in FIG. 1, the second water outlet 6 may be disposed at a bottom portion of the water tank 2. In addition, because the washing function usually needs a water flow rate much larger than that the cooling function needs, in an embodiment of the present invention, a flow section of the first water outlet 5 may be made larger than a flow section of the second water outlet 6. For example, if a circular hole is used for two water outlets, the hole diameter of the first water outlet 5 may be set to be greater than that of the hole diameter, so that a relatively small water flow flows out of the second water outlet 6, and a relatively large water flow flows out of the first water outlet 5, so as to separately meet requirements for cooling and washing.

[0026] Moreover, in a further implementation manner, that is, the number of the first water outlets 5 is greater than the number of the second water outlets 6, for example, 5 first water outlets 5 are disposed, and one second water outlet 6 is disposed; in this way, a water flow flowing out of the first water outlet 5 to the condenser 0 is also relatively large, and a water flow flowing out of the second water outlet 6 to the condenser 0 is relatively small, so as to meet separately meet requirements for cooling and washing.

[0027] Certainly, the flow section of the first water outlet 5 is greater than the flow section of the second water outlet 6, and the number of the first water outlets 5 is greater than the number of the second water outlets 6. These two manners may be used at the same time. Specifically, the sizes of the flow sections and the numbers of the first water outlets 5 and the second water outlets 6 may be determined according to practical water amount demands of cooling water and washing water.

[0028] When the cooling function for the condenser 0 needs to be implemented, that is, when the cooling function for the condenser 0 is enabled, a relatively low ON timing of the water control valve 1 needs to be controlled as follows for implementation: An ON duration is not longer than $V/(m-m_1)$, where V is a water tank volume from the position of the first water outlet 5 to a bottom portion of the water tank 2, m is a flow rate of the water control valve 1, and m_1 is a flow rate of the second water outlet 6; the objective is to make that the water level of water fed in the water tank 2 is not higher than the first water outlet 5, so as to prevent water from flowing out of the first water outlet 5. An OFF duration is not longer than time required for water in the water tank 2 to completely flow away; the objective to produce a flow interruption, so as to ensure that cooling water flowing to the condenser 0 is as stable as possible.

[0029] When the washing function for the condenser 0 needs to be implemented, that is, when the washing function for the condenser 0 is enabled, an ON duration of the water control valve 1 needs to be controlled to ensure that water flows out of the first water outlet 5; for example, the ON duration of the water control valve 1 may be made to be longer than $V/(m-m_1)$. When water

already exists in the water tank 2, the duration of feeding water may be properly reduced. The specific ON duration may be decided according to washing demands. In this way, water flows out of the first water outlet 5 to generate a relatively large water flow to be fed to the condenser 0, so as to implement the washing function for the condenser 0.

[0030] The water control valve 1 may be selected according to a specific volume of the water tank 2 and opening sizes of the first water outlet 5 and the second water outlet 6. A recommended range is 2 L/min to 15 L/min.

[0031] A cooling function is a relatively important and precise function for the control of the condenser 0, a more stable water flow achieves a better cooling effect. FIG. 2 shows the comparison of a group of experimental data. In FIG. 2, Line 1 represents a water flow that is generated through the second water outlet 6 of the water tank 2 when a water control valve of 10 L/min is used by using the manner of the present invention. Line 2 represents a water flow generated by using a manner in the prior art when a water control valve for implementing a cooling function is 0.5 L/min. Line 3 represents a water flow in an optimal case, that is, a completely stable water flow. Hence, a cooling water flow generated by using the manner of the present invention already has a relatively small fluctuation, and is closer to a completely stable water flow in comparison. If a standard difference of a flow rate is used to denote the magnitude of fluctuation of a flow rate, a standard difference of the cooling water flow generated by using the manner of the present invention is only 20% of the standard difference of the cooling water flow generated by using the manner in the prior art, and the stability is significantly increased, so as to ensure the effect of a cooling function.

[0032] Hence, the following advantages may be provided by using the manner provided in the present invention:

1) Only one water control valve is needed to implement a cooling function and a washing function for a condenser.

2) Because a second water outlet of a water tank is used to control the size of a cooling water flow, a water control valve having a relatively large flow rate may be used; in this way, a problem of relatively low precision of a flow rate caused by a water control valve having a small flow rate can be alleviated.

3) The stability of a cooling water flow generated by using the manner provided in the present invention is also significantly increased, so as to ensure the effect of a cooling function.

[0033] It should be understood that the above descriptions are merely preferred embodiments of the present invention, but not intended to limit the present invention. Any modification, equivalent replacement, or improve-

ment made without departing from the spirit and principle of the present invention should fall within the protection scope of the present invention.

List of Reference Numerals

[0034]

- 0 Condenser
- 1 Water control valve
- 2 Water tank
- 3 Water inlet
- 4 Vent hole
- 5 First water outlet
- 6 Second water outlet

Claims

1. A laundry drying apparatus comprising a condenser (0), **characterized in that** the laundry drying apparatus further comprises: a water control valve (1) and a water tank (2), wherein:
 - the water control valve (1) is connected to a water inlet (3) of the water tank (2),
 - the water tank (2) comprises a first water outlet (5) and a second water outlet (6),
 - the first water outlet (5) and the second water outlet (6) are separately connected to the condenser (0), and
 - the position of the first water outlet (5) on the water tank (2) is higher than that of the second water outlet (6), as determined relative to a direction of gravity.
2. The laundry drying apparatus according to claim 1, **characterized in that** the water control valve (1) is directly installed on the water inlet (3), or the water control valve (1) is connected to the water inlet (3) of the water tank (2) through a pipe.
3. The laundry drying apparatus according to claim 1, **characterized in that** the water tank (2) further comprises a vent hole (4).
4. The laundry drying apparatus according to claim 3, **characterized in that** the vent hole (4) is located below the water inlet (3).
5. The laundry drying apparatus according to claim 1, **characterized in that** the first water outlet (5) and the second water outlet (6) are integrated on the condenser (0), or the first water outlet (5) and the second water outlet (6) are connected to the condenser (0) through pipes.
6. The laundry drying apparatus according to claim 1,

characterized in that a flow section of the first water outlet (5) is larger than a flow section of the second water outlet (6); or, the number of the first water outlets (5) is greater than the number of the second water outlets (6).

7. A method for controlling a condenser (0) in a laundry drying apparatus, the laundry drying apparatus further comprising a water control valve (1) and a water tank (2), wherein the water control valve (1) is connected to a water inlet (3) of the water tank (2), the water tank (2) comprises a first water outlet (5) and a second water outlet (6), the first water outlet (5) and the second water outlet (6) are separately connected to the condenser (0), and the position of the first water outlet (5) on the water tank (2) is higher than that of the second water outlet (6), as determined relative to a direction of gravity, **characterized in that** the method comprises:

controlling a water control valve (1) to feed water to the water tank (2) through the water inlet (3), such as:

when a water level in the water tank (2) reaches the second water outlet (6) on the water tank (2), water flowing out of the second water outlet (6) cools the condenser (0); and
when the water level in the water tank (2) reaches the first water outlet (5) of the water tank (2), water flowing out of the first water outlet (5) washes the condenser (0).

8. The method according to claim 7, **characterized in that** a flow section of the first water outlet (5) is larger than a flow section of the second water outlet (6); or, the number of the first water outlets (5) is greater than the number of the second water outlets (6).
9. The method according to one of claims 7 and 8, **characterized in that** when a cooling function for the condenser (0) is enabled, switching timing of the water control valve (1) is controlled as follows: an ON duration is not longer than $V/(m-m_1)$, and an OFF duration is not longer than time required for water in the water tank (2) to completely flow away, wherein V is a water tank volume from the position of the first water outlet (5) to a bottom portion of the water tank (2), m is a flow rate of the water control valve (1), and m₁ is a flow rate of the second water outlet (6).
10. The method according to one of claims 7 and 8, **characterized in that**, when a washing function for the condenser (0) is enabled, an ON duration of the water control valve (1) is controlled to ensure that water flows out of the first water outlet (5).

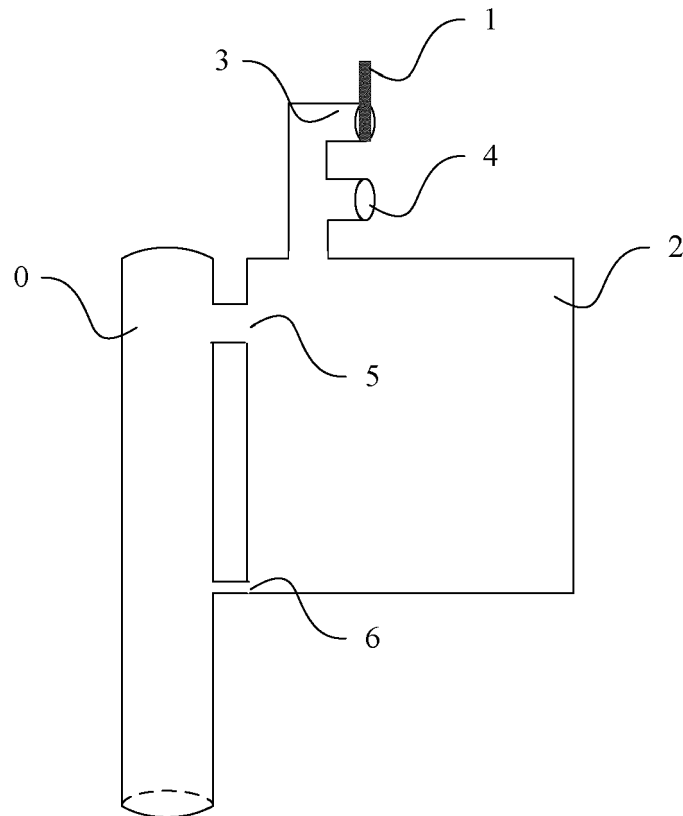


FIG. 1

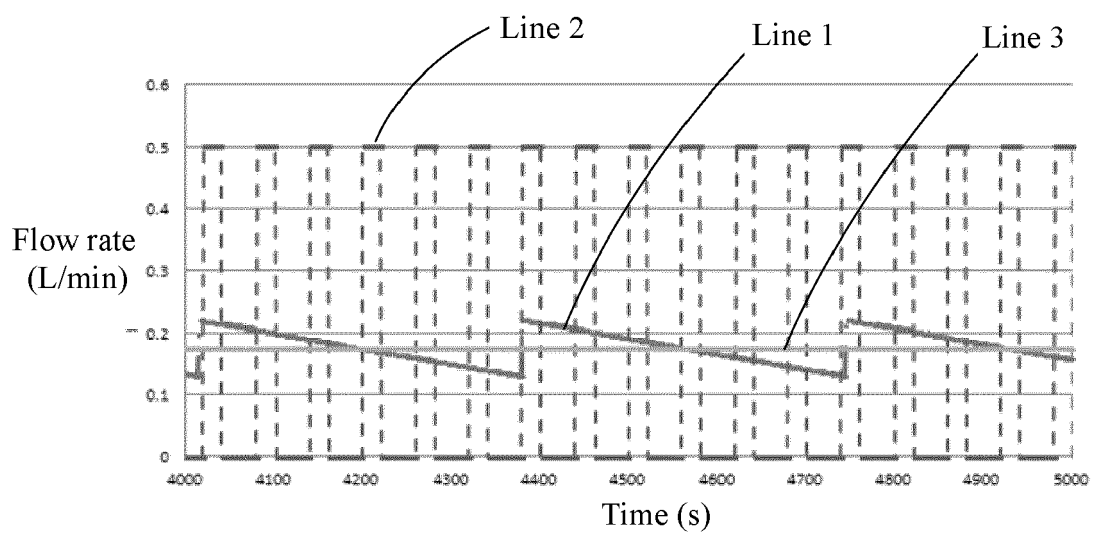


FIG. 2



EUROPEAN SEARCH REPORT

Application Number
EP 14 19 3589

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	GB 2 228 308 A (SERVIS GROUP LIMITED [GB]) 22 August 1990 (1990-08-22) * page 2, line 11 - page 3, line 8 * * page 3, line 17 - line 23 * * page 5, line 28 - page 6, line 19 * * page 7, line 10 - line 14 * * page 8, line 1 - line 6 * * figures 1-3 *	1-10	INV. D06F58/24 D06F58/28 ADD. D06F58/22
A	EP 0 340 403 A2 (MERLONI A SPA [IT]) 8 November 1989 (1989-11-08) * column 2, line 14 - column 3, line 32 * * figure 1 *	1,5-8	
			TECHNICAL FIELDS SEARCHED (IPC)
			D06F
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 7 May 2015	Examiner Bermejo, Marco
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 14 19 3589

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

07-05-2015

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB 2228308 A	22-08-1990	NONE	
EP 0340403 A2	08-11-1989	EP 0340403 A2	08-11-1989
		IT 1217490 B	22-03-1990

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82