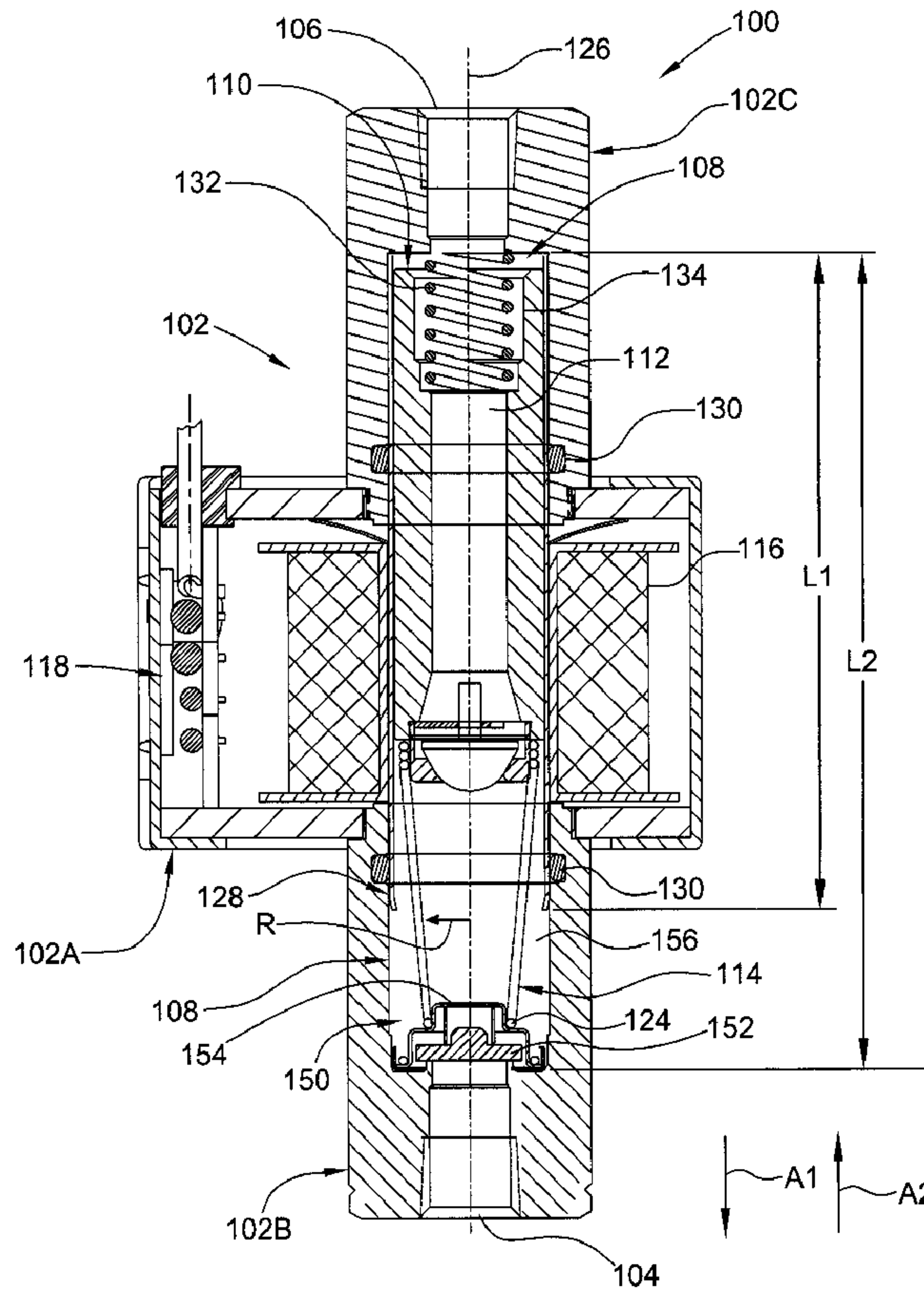




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(54) **Titre : POMPE A SOLENOIDE HAUTE PRESSION**  
 (54) **Title: HIGH PRESSURE SOLENOID PUMP**



(57) **Abrégé/Abstract:**

A solenoid pump, including: an inlet port, an outlet port, and a first through-bore connecting the inlet and outlet ports; a plunger disposed within the first through-bore and including a second through-bore; a spring arranged to urge the plunger toward the outlet

**(57) Abrégé(suite)/Abstract(continued):**

port; a solenoid coil disposed about a portion of the plunger and arranged to displace the plunger toward the inlet port in response to coil power applied to the solenoid coil; and a control unit for: accepting an input voltage; generating the coil power during an interval equal to a first time period; supplying the coil power to the solenoid coil; and selecting a duration of the first time period such that the duration of the first time period varies according to the input voltage.

## ABSTRACT

A solenoid pump, including: an inlet port, an outlet port, and a first through-bore connecting the inlet and outlet ports; a plunger disposed within the first through-bore and including a second through-bore; a spring arranged to urge the plunger toward the outlet port; a solenoid coil disposed about a portion of the plunger and arranged to displace the plunger toward the inlet port in response to coil power applied to the solenoid coil; and a control unit for: accepting an input voltage; generating the coil power during an interval equal to a first time period; supplying the coil power to the solenoid coil; and selecting a duration of the first time period such that the duration of the first time period varies according to the input voltage.



1 typically creates a back pressure on the outlet port of the low pressure pump greater than the 10  
2 psi maximum backpressure under which known solenoid pumps can operate. Thus, known  
3 common rail systems teach the use of pumps other than solenoid pumps.  
4

#### 5 SUMMARY OF THE INVENTION

6 **[0005]** According to aspects illustrated herein, there is provided a control unit for a  
7 solenoid pump including: an inlet port, an outlet port, and a first through-bore connecting the  
8 inlet and outlet ports; a plunger disposed within the first through-bore and including a second  
9 through-bore; a spring arranged to urge the plunger toward the outlet port; a solenoid coil  
10 disposed about a portion of the plunger and arranged to displace the plunger toward the inlet  
11 port in response to coil power applied to the solenoid coil, the control unit including: an input for  
12 accepting an input voltage; and a power circuit for: generating the coil power during an interval  
13 equal to a time period; supplying the coil power to the solenoid coil; and selecting a duration of  
14 the time period such that the duration of the time period varies according to the input voltage.

15 **[0006]** According to aspects illustrated herein, there is provided a solenoid pump,  
16 including: an inlet port, an outlet port, and a first through-bore connecting the inlet and outlet  
17 ports; a plunger disposed within the first through-bore and including a second through-bore; a  
18 spring arranged to urge the plunger toward the outlet port; a solenoid coil disposed about a  
19 portion of the plunger and arranged to displace the plunger toward the inlet port in response to  
20 coil power applied to the solenoid coil; and a control unit for: accepting an input voltage;  
21 generating the coil power during an interval equal to a first time period; supplying the coil power  
22 to the solenoid coil; and selecting a duration of the first time period such that the duration of the  
23 first time period varies according to the input voltage.

24 **[0007]** According to aspects illustrated herein, there is provided a solenoid pump,  
25 including: a housing with an inlet port and an outlet port; a first through-bore connecting the inlet  
26 and outlet ports; a plunger disposed within the first through-bore and including a second  
27 through-bore; a spring arranged to urge the plunger toward the outlet port; a solenoid coil  
28 arranged to displace the plunger toward the inlet port in response to a coil power applied to the  
29 solenoid coil; and a control unit for controlling operation of the solenoid coil such that when the  
30 solenoid coil is energized by the coil power to displace the plunger and the spring is fully  
31 compressed by the plunger, coils forming the spring are aligned in a direction orthogonal to a  
32 longitudinal axis passing through the inlet and outlet ports.

33 **[0008]** According to aspects illustrated herein, there is provided a solenoid pump,  
34 including: a housing with an inlet port and an outlet port; a first through-bore connecting the inlet

1 and outlet ports; a sleeve disposed within the first through-bore and displaceable parallel to a  
2 longitudinal axis passing through the inlet and outlet ports; a plunger disposed within the first  
3 through-bore, displaceable parallel to the longitudinal axis, and including a second through-  
4 bore; a spring arranged to urge the plunger toward the outlet port; a solenoid coil arranged to  
5 displace the plunger toward the inlet port in response to a coil power applied to the solenoid coil;  
6 and a control unit for controlling operation of the solenoid coil such that fluid is transferred from  
7 the inlet port to the outlet port through the second through bore.

8 **[0009]** According to aspects illustrated herein, there is provided a method of operating a  
9 control unit for a solenoid pump including: an inlet port, an outlet port, and a first through-bore  
10 connecting the inlet and outlet ports; a plunger disposed within the first through-bore and  
11 including a second through-bore; a spring arranged to urge the plunger toward the outlet port; a  
12 solenoid coil disposed about a portion of the plunger and arranged to displace the plunger  
13 toward the inlet port in response to coil power applied to the solenoid coil, the method including:  
14 using an input to accept an input voltage; and using a power circuit to: generate the coil power  
15 during an interval equal to a time period; supply the coil power to the solenoid coil; and select a  
16 duration of the time period such that the duration of the time period varies according to the input  
17 voltage.

18 **[0010]** According to aspects illustrated herein, there is provided a method of pumping  
19 fluid using a solenoid pump including: an inlet port, an outlet port, and a first through-bore  
20 connecting the inlet and outlet ports; a plunger disposed within the first through-bore and  
21 including a second through-bore; a spring; a solenoid coil disposed about a portion of the valve  
22 assembly; and a control unit. The method includes: urging, using the spring, the plunger toward  
23 the outlet port; and using the control unit to: accept an input voltage; determine a magnitude of  
24 the input voltage; select a duration of a first time period such that the duration of the first time  
25 period varies according to the input voltage; generating, using the input voltage, a coil power  
26 during an interval equal to the first time period; supplying the coil power to the solenoid coil such  
27 that the plunger displaces toward the inlet port; remove the coil power such that the spring  
28 displaces the plunger toward the outlet port.

29 **[0011]** According to aspects illustrated herein, there is provided a method of pumping  
30 fluid using a solenoid pump including: a housing with an inlet port and an outlet port; a first  
31 through-bore connecting the inlet and outlet ports; a plunger disposed within the first through-  
32 bore and including a second through-bore; a spring; a solenoid coil; and a control unit. The  
33 method including: urging the plunger toward the outlet port with the spring; and using the control  
34 unit to apply a coil power to the solenoid coil to displace the plunger toward the inlet port such

1 that the spring is fully compressed by the plunger, and coils forming the spring are aligned in a  
2 direction orthogonal to a longitudinal axis passing through the inlet and outlet ports.

#### 4 BRIEF DESCRIPTION OF THE DRAWINGS

5 **[0012]** The nature and mode of operation of the present invention will now be more fully  
6 described in the following detailed description of the invention taken with the accompanying  
7 drawing figures, in which:

8 Figure 1 is a plan view of a high pressure solenoid pump;

9 Figure 2 is a side view of the pump shown in Figure 1;

10 Figure 3 is an exploded view of the high pressure solenoid pump shown  
11 in Figure 1;

12 Figures 4A – 4C are respective cross-sectional views of the high pressure  
13 solenoid pump shown in Figure 1 generally along line 4-4 in Figure 1, depicting various stages  
14 of a pumping cycle;

15 Figure 5A is a table showing duty cycle data for a solenoid pump using a  
16 control scheme varying a time for generating coil power;

17 Figure 5B is a table for a prior art control scheme with a fixed duty cycle;

18 Figure 6 depicts an exemplary power circuit for a control scheme varying  
19 a time for generating coil power according to input voltage.

#### 21 DETAILED DESCRIPTION OF THE INVENTION

22 **[0013]** At the outset, it should be appreciated that like drawing numbers on different  
23 drawing views identify identical, or functionally similar, structural elements of the invention. It is  
24 to be understood that the invention as claimed is not limited to the disclosed aspects.

25 **[0014]** Furthermore, it is understood that this invention is not limited to the particular  
26 methodology, materials and modifications described and as such may, of course, vary. It is also  
27 understood that the terminology used herein is for the purpose of describing particular aspects  
28 only, and is not intended to limit the scope of the present invention, which is limited only by the  
29 appended claims.

30 **[0015]** Unless defined otherwise, all technical and scientific terms used herein have the  
31 same meaning as commonly understood to one of ordinary skill in the art to which this invention  
32 belongs. Although any methods, devices or materials similar or equivalent to those described  
33 herein can be used in the practice or testing of the invention, exemplary methods, devices, and  
34 materials are now described.

1 [0016] Figure 1 is a plan view of high pressure solenoid pump **100**.

2 [0017] Figure 2 is a side view of pump **100** shown in Figure 1.

3 [0018] Figure 3 is an exploded view of high pressure solenoid pump **100** shown in  
4 Figure 1.

5 [0019] Figures 4A – 4C are respective cross-sectional views of high pressure solenoid  
6 pump **100** shown in Figure 1 generally along line 4-4 in Figure 1, depicting various stages of a  
7 pumping cycle. The following should be viewed in light of Figures 1 through 4C. Pump **100**  
8 includes housing **102** with inlet port **104** and outlet port **106**. In an example embodiment,  
9 housing **102** is formed by main housing **102A**, inlet housing **102B**, and outlet housing **102C**.  
10 Housings **102B** and **102C** are connected to the main housing by any means known in the art,  
11 for example, threads. Pump **100** includes through-bore **108** connecting the inlet and outlet ports,  
12 and plunger **110** disposed within through-bore **108** and including through-bore **112**. Pump **100**  
13 includes spring **114** arranged to urge the plunger toward the outlet port, solenoid coil **116**  
14 arranged to displace the plunger toward the inlet port in response to a coil power applied to the  
15 solenoid coil, and control unit **118** for controlling operation of the solenoid coil.

16 [0020] Spring **114** is a variable rate spring. By “variable rate spring” we mean that  
17 resistance of the spring to compression of the spring in direction **A1** toward the inlet port  
18 increases as the spring is compressed in direction **A1**, for example, by the plunger. Stated  
19 otherwise, referring to Hooke’s Law:  $F = -kx$ , the constant  $k$  for the spring increases as the  
20 spring is compressed. Thus, the further the spring is compressed, the more force is needed to  
21 continuing compressing the spring. For example, when the plunger begins displacing in  
22 direction **A1** from the position shown in Figure 4A, a certain amount of force is required to  
23 compress the spring. As the plunger continues to displace to the position shown in Figure 4B,  
24 an increasingly greater amount of force is required to continue compressing the spring. The rate  
25 for spring **114** may vary according to pump type and the pressure output of the pump, for  
26 example,  $k$  for the spring can be varied.

27 [0021] Spring **114** has a conical shape, for example, diameter **D1** at end **120** of the  
28 spring closest to the inlet port in Figure 4A is less than diameter **D2** at end **122** of the spring,  
29 opposite end **120**. Thus, when the spring is compressed as shown in Figure 4B, compressed  
30 coils **124** forming the spring are aligned in direction **R** orthogonal to longitudinal axis **126**  
31 passing through the inlet and outlet ports.

32 [0022] In an example embodiment, the pump includes sleeve **128** disposed within  
33 through-bore **108** and displaceable parallel to axis **126**. The plunger is disposed within the  
34 sleeve and in an example embodiment is displaceable within the sleeve parallel to the

1 longitudinal axis. Seals **130**, for example, O-rings, provide a seal between housing **102** and the  
2 sleeve, while enabling movement of the sleeve within bore **108**. Length **L1** of the sleeve is less  
3 than length **L2** of through bore **108**, thus, the sleeve “floats” within bore **108**. Advantageously,  
4 having sleeve **128** “float” within bore **108** increases the ease of fabrication of pump **100**, since  
5 fabrication steps that would be needed to fix the sleeve within the pump are eliminated. Further,  
6 having the sleeve float enables greater flexibility since sleeves with different lengths **L1** can be  
7 easily installed. Also, since **L1** is less than **L2**, tolerances for **L1** can be relaxed, reducing  
8 manufacturing cost and complexity. In an example embodiment, sleeve **128** is made from a  
9 non-magnetic material.

10 **[0023]** The following provides further example detail regarding pump **100** and an  
11 example operation of pump **100**. The plunger is arranged to pass fluid through through-bore **112**  
12 and longitudinally traverses the pump between the inlet and outlet ports. In an example  
13 embodiment, bumper spring **132** is disposed in end **134** of the plunger. The bumper spring  
14 contacts shoulder **136** in the housing to cushion the impact of the plunger as the plunger moves  
15 from the position of Figure 4B to the fully retracted position of Figure 4A. Sleeve **128** serves as  
16 the primary location wherein mechanical pumping operations are performed. Suction valve  
17 assembly **138** is disposed at end **140** of the plunger. In an example embodiment, the suction  
18 valve assembly includes cap **142**, seat **144**, and stem **146** passing through retainer element  
19 **148**. The operation of the suction valve assembly is further described below.

20 **[0024]** Pump **100** includes one-way check valve **150**. The check valve enables fluid flow  
21 through the inlet port toward the outlet port in direction **A2** and blocks fluid flow in the opposite  
22 direction, **A1**. In an example embodiment, the check valve includes sealing element **152** within  
23 valve housing **154**. The sealing element seals against the housing, for example, inlet housing  
24 **102B** to block flow out of the pump through the inlet port. For example, the one-way check valve  
25 is used as part of drawing fuel from a fuel source such as a fuel tank.

26 **[0025]** Figure 4A shows plunger **110**, the suction valve assembly, the check valve, and  
27 spring **114** in respective rest positions. While coil **116** is not energized, spring **114** biases, or  
28 urges, plunger **110** in direction **A2** such that the bumper spring is in contact with shoulder **136**.  
29 If backpressure exists, i.e., pressure caused by fluid entering from outlet port **106**, cap **142**  
30 forms a seal with seat **144** to prevent fluid from flowing from bore **112** past the suction valve  
31 assembly in direction **A1**. The seal in the check valve prevents fluid flowing from flowing past  
32 the check valve and out through the inlet port.

33 **[0026]** Figure 4B illustrates coil **116** as being energized, which forms a magnetic field.  
34 The magnetic field created by the energized coil imparts a directional force upon plunger **110** in

1 direction **A1** toward inlet port **104**, causing the plunger to displace in direction **A1** and spring  
2 **114** to compress. As a result of the movement in direction **A1** and the configuration of the  
3 suction valve assembly, a negative pressure, or suction, is formed in chamber **158** of through-  
4 bore **108** and through-bore **112**, displacing cap **142** from seat **144**. Fluid present in chamber  
5 **156** in through-bore **108** just prior to energizing coil **116** is sucked around the suction valve  
6 assembly, as shown by flow lines **F1**, and into chamber **158** in through-bore **112**. During this  
7 stage, fluid is prevented from moving between chamber **156** and inlet port **102** by the check  
8 valve.

9 **[0027]** Referring now to Figure 4C, as coil **116** is de-energized, the magnetic field  
10 collapses. As a result, plunger **110** is no longer acted upon by a magnetic force and is urged in  
11 direction **A2** toward to the rest location of Figure 4A by the bias of spring **114**. Two  
12 simultaneous events occur during the movement of plunger **110** in direction **A2**. First, fluid  
13 contained in bore **112** and chamber **158** is forced out of outlet port **104**, as shown by fluid flow  
14 lines **F2**. The fluid in bore **112** and chamber **158** is prevented from entering chamber **156** by the  
15 seal created between cap **142** and seat **144**. Simultaneously, fluid is replenished in chamber  
16 **156** as follows. As plunger **110** moves in direction **A2**, a negative pressure, or suction, is  
17 created in chamber **156**. The negative pressure causes the check valve to open, allowing fluid  
18 to be drawn from inlet port **102** into chamber **156**, as shown by fluid flow lines **F3**.

19 **[0028]** The operation described above regarding Figures 4A through 4C is cyclically  
20 repeated during the use of the pump. As described below, the control unit energizes the  
21 solenoid coil for a particular time period  $T_{off}$ , and de-energizes the solenoid coil for a particular  
22 time period  $T_{on}$  for example, while generating the power to operate the solenoid coil. This  
23 means that during each cycle of operation, the plunger is biased in direction **A1** by  
24 electromagnetic force for  $T_{off}$ , and then biased in direction **A2** by spring **114** for  $T_{on}$ . The  
25 reciprocal motion causes fluid to flow through inlet port **102** and the check valve into chamber  
26 **156**, through the suction valve assembly into chamber **158**, and through outlet port **106**, thereby  
27 creating a continuous flow of fluid.

28 **[0029]** As noted above, some amount of back pressure, that is, pressure exerted  
29 through the outlet port into through-bore **108** in direction **A1**, is typically present during operation  
30 of pump **100**. The back pressure biases the plunger in direction **A1**, against the biasing of spring  
31 **114**. When the force of the back pressure is greater than the force exerted by spring **114**, for  
32 example, spring **114** no longer can urge the plunger in direction **A2** from the position in Fig. 4B,  
33 the reciprocating action of the plunger is terminated and fluid no longer can be transferred as

1 described above. Known solenoid pumps using nominal 12VDC input power cannot operate  
2 (pump fluid) above about 10 psi of back pressure.

3 **[0030]** Advantageously, pump **100** is able to operate (pump fluid) up to about 15 psi of  
4 back pressure. The ability of pump **100** to operate at greater back pressures is at least partly  
5 due to the variable rate of spring **114**. Due to the characteristics associated with operation of the  
6 solenoid coil, it is desirable to minimize the amount of resistance the plunger must overcome at  
7 the onset of a cycle. As noted above, the variable rate results in spring **114** advantageously  
8 generating relatively less biasing force resisting movement of the plunger in direction **A1** at the  
9 onset of a pump cycle, for example, starting in the position of Figure 4A. Also as noted above,  
10 the biasing force of spring **114** increases as the spring is compressed, such that in the position  
11 shown in Figure 4B, the biasing force is maximized. This maximized force initiates the  
12 movement of the plunger in direction **A2** after the coil is de-energized. Advantageously, the  
13 biasing force generated by spring **114** when the coil is de-energized determines the amount of  
14 back pressure under which pump **100** can operate. That is, the greatest amount of biasing force  
15 from spring **114** is needed to initiate displacement of the plunger against the back pressure  
16 when the solenoid coil is de-energized. Thus, spring **114** provides the least resistance when  
17 less resistance is advantageous, that is, when the solenoid coil is first energized and the  
18 displacement of the plunger in direction **A1** begins; and provides the most resistance when  
19 more resistance is advantageous, that is, when the solenoid coil is de-energized and spring **114**  
20 must operate against the back pressure.

21 **[0031]** Pump **100** can be used in common rail systems. As noted above, in a common  
22 rail system a relatively low pressure pump is used to pump fuel from a fuel source to a high  
23 pressure pump. For a common rail system, the back pressure on the outlet port of the low  
24 pressure pump is greater than the 10 psi maximum backpressure under which known solenoid  
25 pumps can operate. Advantageously, the approximately 15 psi maximum backpressure under  
26 which pump **100** can operate is sufficient to enable operation of pump **100** in a common rail  
27 system.

28 **[0032]** Figure 5A is a table showing duty cycle data for a solenoid pump using a control  
29 scheme varying a time for generating coil power **CP**.

30 **[0033]** Figure 5B is a table for a prior art control scheme with a fixed duty cycle. By duty  
31 cycle for a pump, we mean the percentage of the cycle during which the coil power is generated  
32 using the input voltage. Pump **100** is referenced in the discussion that follows; however, it  
33 should be understood that the control scheme described below is applicable to any solenoid  
34 pump using a solenoid coil to displace an element to transfer fluid from an inlet port for the

1 pump to an outlet port for the pump. Control unit **118** is for controlling operation of the solenoid  
2 coil. The control unit is for accepting input voltage **IV**, for example, from an outside source, such  
3 as a battery of a vehicle in which the pump is installed. It should be understood that any source  
4 of voltage known in the art can be used to provide **IV**.

5 **[0034]** The control unit makes a determination regarding a magnitude of **IV** and  
6 generates **CP** during an interval equal to a time period  $T_{off}$ . That is, the interval is the time  
7 period used by the control unit to generate **CP**. The control unit supplies the coil power to the  
8 solenoid coil. The control unit selects a duration of  $T_{off}$  such that the duration of  $T_{off}$  varies  
9 according to the determination of the magnitude of the input voltage. That is, the duration of  $T_{off}$   
10 is proportional to the magnitude of **IV**. The combination of the magnitude of **IV** and the duration  
11 of  $T_{off}$  determine the magnitude of **CP** as further described *infra*.

12 **[0035]** The following should be viewed in light of Figures 4A through 5B. A cycle for  
13 pump **100** is defined as the time required for the pump to operate such that the plunger begins  
14 at the position shown in Figure 4A and returns to the position shown in Figure 4C. That is, a  
15 cycle is a cycle of operation for the plunger, spring **114**, and the pump to transfer a fluid from the  
16 inlet port to the outlet port. At the start of the cycle, the solenoid coil is de-energized by the  
17 control unit such that the plunger is in the position, within through-bore **108** and proximate the  
18 outlet port, shown in Figure 4A. To complete the cycle: the control unit energizes the solenoid  
19 coil by applying the coil power for time period  $T_{off}$  such that the plunger is displaced to the  
20 position, within sleeve **128** and proximate the inlet port, shown in Figure 4B; and the control unit  
21 de-energizes the solenoid coil by removing the coil power such that the plunger moves to the  
22 position in Figure 4C and then to the position shown in Figure 4A.

23 **[0036]** Advantageously, the control unit is for decreasing the duration of  $T_{off}$  as the  
24 magnitude of the input voltage increases; and increasing the duration of  $T_{off}$  as the magnitude of  
25 the input voltage decreases. In an example embodiment, the control unit compares **IV** to a pre-  
26 determined value. If **IV** is greater than the value, the control unit decreases  $T_{off}$  in proportion to  
27 the difference between **IV** and the value, with  $T_{off}$  decreasing as the difference increases. If **IV** is  
28 less than the value, the control unit increases  $T_{off}$  in proportion to the difference between **IV** and  
29 the value, with  $T_{off}$  increasing as the difference increases. Figure 5A shows an exemplary  
30 variation of  $T_{off}$  with respect the variation of **IV**. In an example embodiment, a minimum time  
31 period is necessary for the plunger to fully displace from the position shown in Figure 4A to the  
32 position shown in Figure 4B, and the control unit ensures that  $T_{off}$  is greater than the minimum  
33 time period.

1 **[0037]** As noted above, the control unit is for supplying the coil power to the solenoid  
2 coil during time period  $T_{off}$ . For an input voltage greater than a pre-determined value, the control  
3 unit is for selecting the duration of  $T_{off}$  to be less than the duration of  $T_{on}$ . For an input voltage  
4 less than the pre-determined value, the control unit is for selecting the duration of  $T_{off}$  to be  
5 greater than the duration of  $T_{on}$ . In an example embodiment,  $T_{on}$  is constant regardless of  $T_{off}$ .

6 **[0038]** As noted above, a duty cycle for a pump is defined as the percentage of the  
7 cycle during which the coil power is generated using the input voltage. For example, for a  
8 control scheme charging a capacitor with the input voltage to generate the coil power, the duty  
9 cycle is the percentage of the cycle during which the capacitor is charged. For the control  
10 scheme depicted in Figure 5A and described above, the duty cycle advantageously varies  
11 according to the magnitude of the input voltage. For example, in Figure 5A, the duty cycle  
12 decreases with increasing  $IV$ . In contrast, as shown in Figure 5B, the duty cycle is constant  
13 regardless of the value of  $IV$ , with attendant disadvantages and problems as described below.

14 **[0039]** In an example embodiment,  $IV$  is a direct current voltage and  $CP$  is an alternating  
15 current voltage. The control unit is for: supplying the coil power at a specific frequency; and  
16 selecting a magnitude of the frequency such that the magnitude of the frequency varies  
17 according to the magnitude of the input voltage. Thus, the control unit decreases the magnitude  
18 of the frequency as the magnitude of the input voltage decreases, and increases the magnitude  
19 of the frequency as the magnitude of the input voltage increases as shown in Figure 4A.

20 **[0040]** As shown in Figure 5B, and noted *supra*, known control schemes do not vary  $T_{off}$   
21 or  $CP$  to account for changes in  $IV$ , that is, the duty cycle is constant. For example, in Figure 5B,  
22  $T_{off}$  is 23 milliseconds (ms) regardless of the value for  $IV$ . As a result, a less than desirable  
23 amount of power is delivered to the solenoid coil for lower values of  $IV$ , for example, 10V in  
24 Figure 5B, resulting in incomplete displacement of the plunger by the solenoid and an  
25 undesirable decrease in pumping capacity for the pump. As the value of  $IV$  increases with the  
26 known control schemes, a different problem arises. At higher values of  $IV$ , for example, 14V in  
27 Figure 5B, the plunger is fully extended for a relatively long period before the expiration of  $T_{off}$ .  
28 As a result, the solenoid coil continues to be energized even though the plunger is fully  
29 extended, which leads to undesirable overheating of components in the pump, such as control  
30 circuitry. For example, electronic components in the circuitry, such as transistors, can overheat  
31 due to the preceding conditions. Further, the power efficiency of the pump is decreased since  
32 excessive amounts of power are consumed by components in the pump, such as the control  
33 circuitry, without producing any additional useful work.

1 **[0041]** Figure 6 depicts exemplary power circuit **220** for a control scheme varying a time  
2 for generating coil power according to input voltage. The following should be viewed in light of  
3 Figures 4A through 6. Pump **100** is used as an example in the discussion that follows. However,  
4 it should be understood that the control scheme described below is applicable to any pump  
5 using a solenoid coil to displace an element to transfer fluid from an inlet port for the pump to an  
6 outlet port for the pump and is not limited to pump **100**. In an example embodiment, control unit  
7 **118** includes circuit **220** shown in Figure 6. Although circuit **220** is described with respect to  
8 control unit **118**, it should be understood that circuit **220** is applicable to any pump using a  
9 solenoid coil to displace an element to transfer fluid from an inlet port for the pump to an outlet  
10 port for the pump and is not limited to control unit **118**.

11 **[0042]** In an example embodiment, control unit **118** includes power input line **222**, power  
12 circuit **220** includes voltage storage element **C2**, and the control unit is for charging the voltage  
13 storage element with the input voltage to generate the coil power during the interval noted  
14 above for  $T_{off}$ , and discharging the voltage storage element to supply the coil power to the  
15 solenoid coil. In an example embodiment, element **C2** is a capacitor.

16 **[0043]** In an example embodiment, circuit **220** includes transistor **Q1**, for example, a  
17 metal oxide semiconductor field effect transistor (MOSFET), and timer **U1**. Timer **U1** can be any  
18 timer known in the art, for example, a 555 timer. In an example embodiment, pin **5** on the timer  
19 is clamped to establish a predetermined value against which the input voltage is compared. Pin  
20 **5** is the control voltage for a comparator circuit in the timer. In an example embodiment, a Zener  
21 diode, for example, diode **D6** is used to clamp pin **5**. To produce the values shown in Figure 5A,  
22 the voltage is clamped at 5.1V; however, it should be understood that other clamping voltage  
23 values are possible. The timer turns **Q1** off during  $T_{on}$  such that the coil is de-energized and **C2**  
24 is charged. The timer turns **Q1** on during  $T_{off}$  such that **C2** is discharged and the coil is  
25 energized.

26 **[0044]** The control scheme described above, for example, selecting the duration of  $T_{off}$   
27 according to a magnitude of **IV**, has at least the following advantages. In many applications, the  
28 magnitude of **IV** varies according to operating conditions affecting the source of **IV**. For  
29 example, when the pump is used in a vehicular application and a battery for a vehicle is used to  
30 supply **IV**, the magnitude of **IV** may be relatively lower due to the age or condition of the battery,  
31 cold weather impacting the battery, or a start-up condition for the vehicle. As a result, the  
32 magnitude of **IV** may be undesirably low at the onset of operation of the pump and may increase  
33 as the vehicle continues to operate, for example, as the battery warms up or is charged.

1 **[0045]** Thus, during typical operation, it is expected that **IV** will vary, for example, as  
2 shown in Figures 5A and 5B. As noted *supra*, known control schemes do not vary the duty cycle  
3 to account for such variations of **IV**. Thus, undesirably low power is delivered to the solenoid for  
4 lower input voltage values, resulting in a loss of pumping performance, and excessive power is  
5 delivered to the solenoid for larger input voltage values, resulting in overheating of components  
6 in the pump and excessive power consumption by the pump.

7 **[0046]** Advantageously, the control scheme described *supra* for Figures 5A and 6  
8 matches generation of **CP** to actual **IV** conditions, for example, controlling a duty cycle  
9 according to actual **IV** conditions. As a result, **CP** is increased at lower levels for **IV** to ensure  
10 optimal pumping rates, and **CP** is reduced at higher levels to avoid overheating components  
11 and to increase energy efficiency.

12 **[0047]** Thus, it is seen that the objects of the invention are efficiently obtained, although  
13 changes and modifications to the invention should be readily apparent to those having ordinary  
14 skill in the art, without departing from the spirit or scope of the invention as claimed. Although  
15 the invention is described by reference to a specific preferred embodiment, it is clear that  
16 variations can be made without departing from the scope or spirit of the invention as claimed.

**What is claimed is:**

1. A solenoid pump, comprising:
  - an inlet port, an outlet port, and a first through-bore connecting the inlet and outlet ports;
  - a plunger disposed within the first through-bore and including a second through-bore;
  - a spring arranged to urge the plunger toward the outlet port;
  - a solenoid coil disposed about a portion of the plunger and arranged to displace the plunger toward the inlet port in response to direct current coil power applied to the solenoid coil;and,
  - a control unit including:
    - an input for accepting a direct current input voltage; and,
    - a power circuit for:
      - receiving the direct current input voltage;
      - generating the direct current coil power during an interval equal to a first time period;
      - supplying the direct current coil power to the solenoid coil; and,
      - selecting a duration of the first time period such that the duration of the first time period varies according to the direct current input voltage, wherein the control unit is for:
        - comparing the direct current input voltage to a pre-determined value; and,
        - selecting the duration of the first time period according to a difference between the direct current input voltage and the pre-determined value.
2. The solenoid pump of claim 1, wherein the control unit is for:
  - decreasing the duration of the first time period as a magnitude of the direct current input voltage increases; and,
  - increasing the duration of the first time period as the magnitude of the direct current input voltage decreases.
3. The solenoid pump of claim 1 or 2, wherein:
  - the control unit includes a voltage storage element; and,
  - the control unit is for:

charging the voltage storage element with the direct current input voltage to generate the direct current coil power during the interval; and,

discharging the voltage storage element to supply the direct current coil power to the solenoid coil.

4. The solenoid pump of any one of claims 1 to 3, wherein the control unit is for:  
supplying the direct current coil power at a frequency; and,  
selecting a magnitude of the frequency such that the magnitude of the frequency varies according to the magnitude of the direct current input voltage.
5. The solenoid pump of any one of claims 1 to 4, wherein the control unit is for:  
decreasing the magnitude of the frequency as the magnitude of the direct current input voltage decreases; and,  
increasing the magnitude of the frequency as the magnitude of the direct current input voltage increases.
6. The solenoid pump of any one of claims 1 to 5, wherein:  
the power circuit includes a timer; and,  
the control unit is for using the timer to set the pre-determined value.
7. A solenoid pump, comprising:  
an inlet port, an outlet port, and a first through-bore connecting the inlet and outlet ports;  
a plunger disposed within the first through-bore and including a second through-bore;  
a spring arranged to urge the plunger toward the outlet port;  
a solenoid coil disposed about a portion of the plunger and arranged to displace the plunger toward the inlet port in response to direct current coil power applied to the solenoid coil;  
and,  
a control unit including:  
an input for accepting a direct current input voltage;  
a power circuit:  
for:  
receiving the direct current input voltage;

generating direct current coil power during an interval equal to a first time period; and,

supplying the direct current coil power to the solenoid coil; and,  
including a timer configured to select a duration of the first time period such that the duration of the first time period varies according to the direct current input voltage.

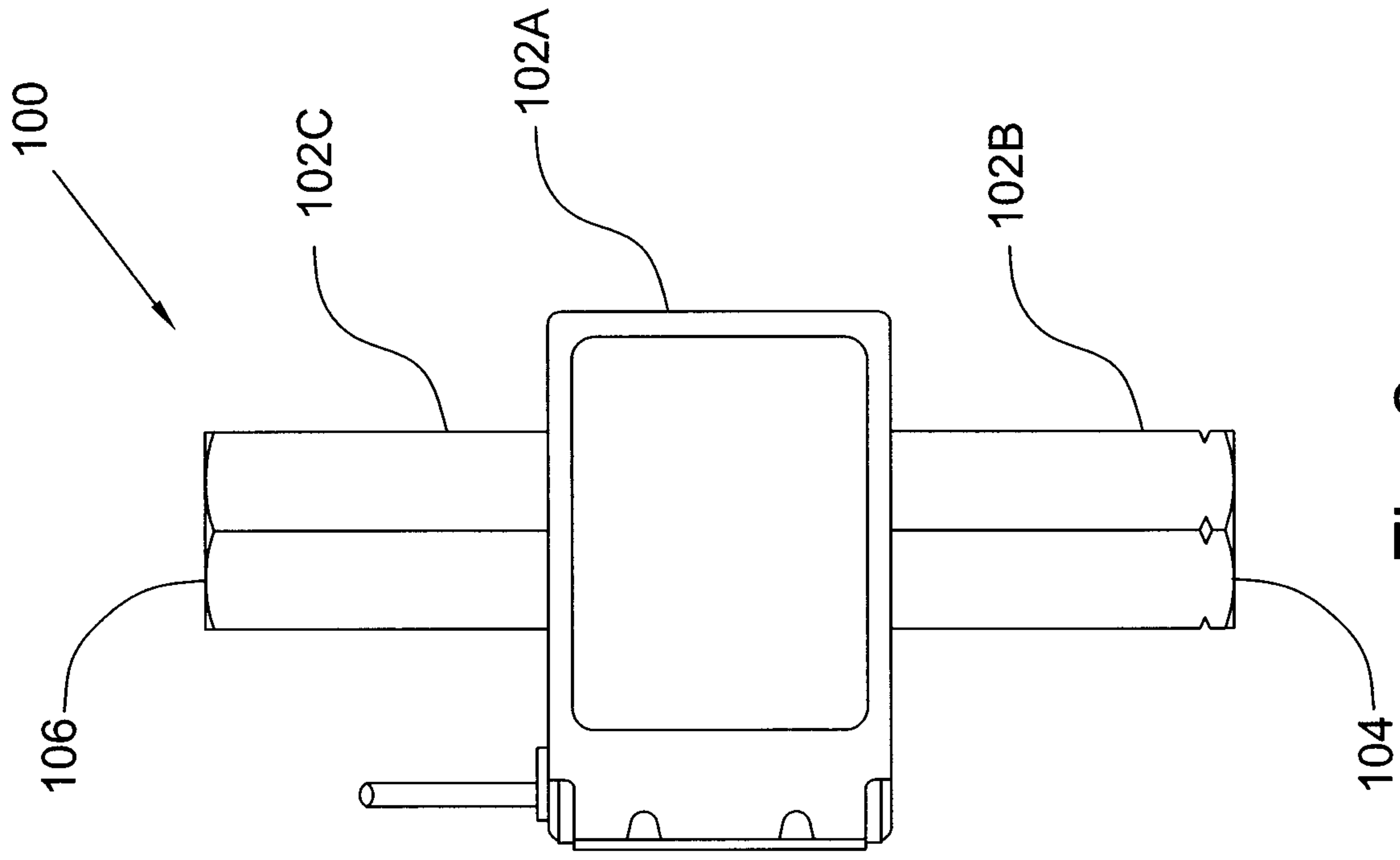


Fig. 2

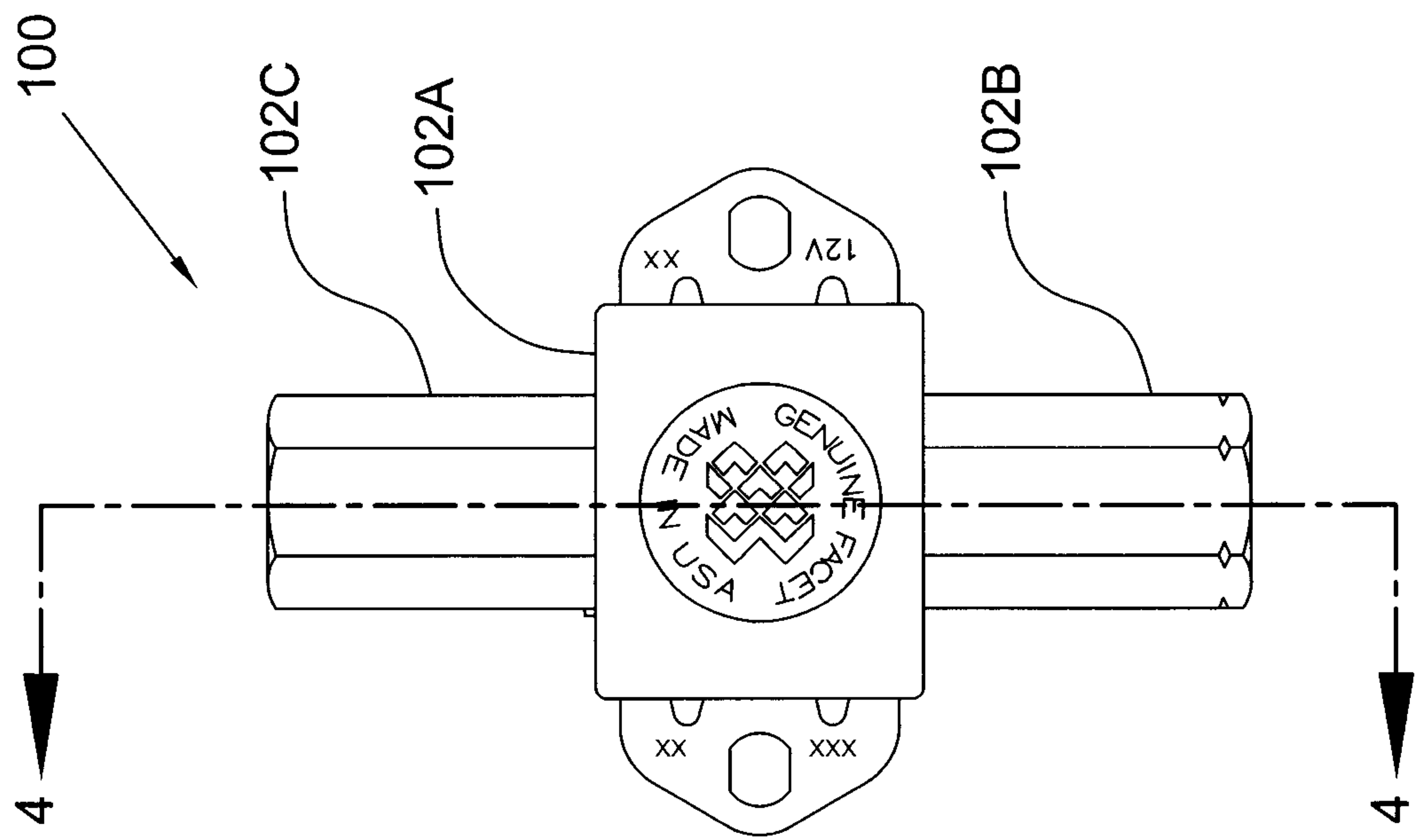


Fig. 1

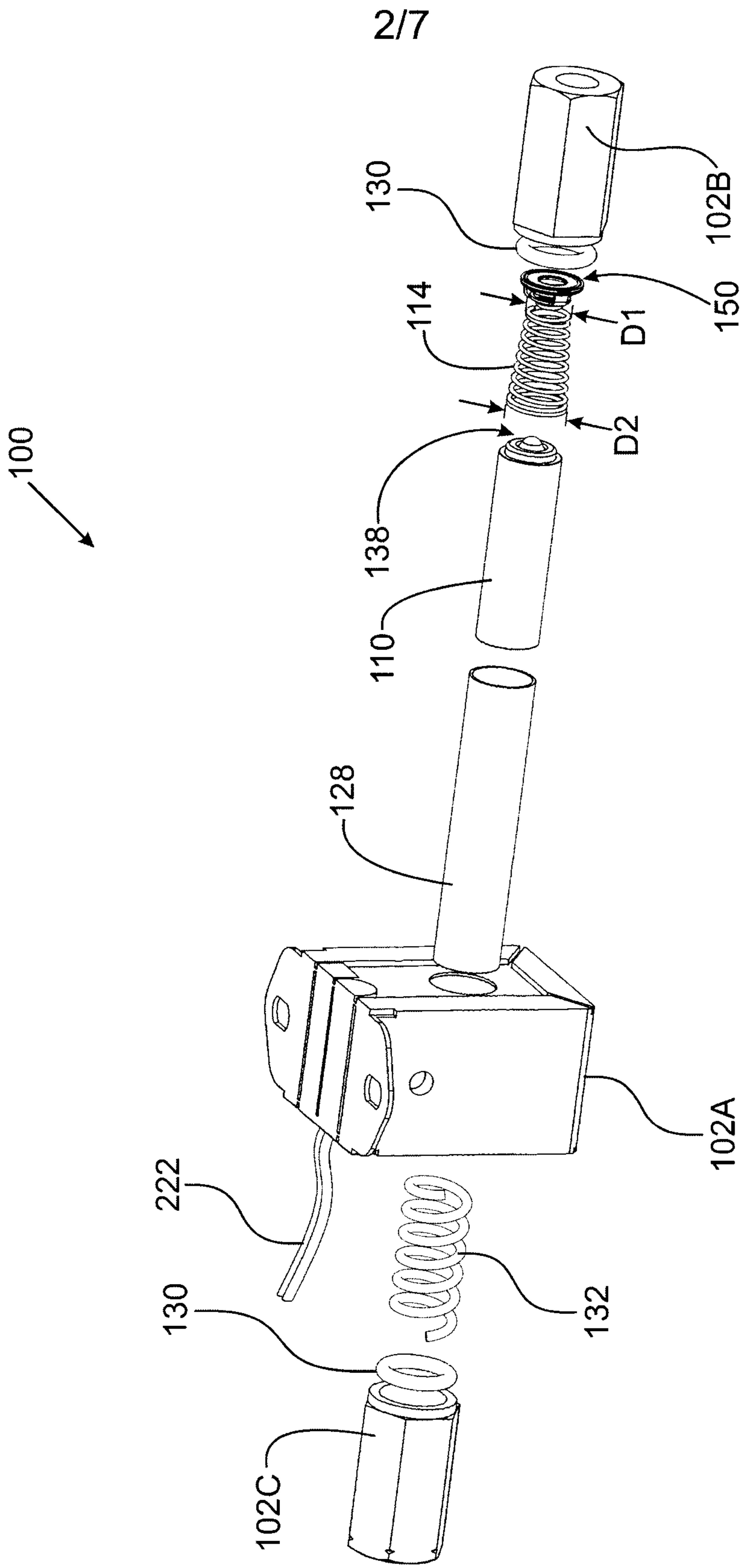
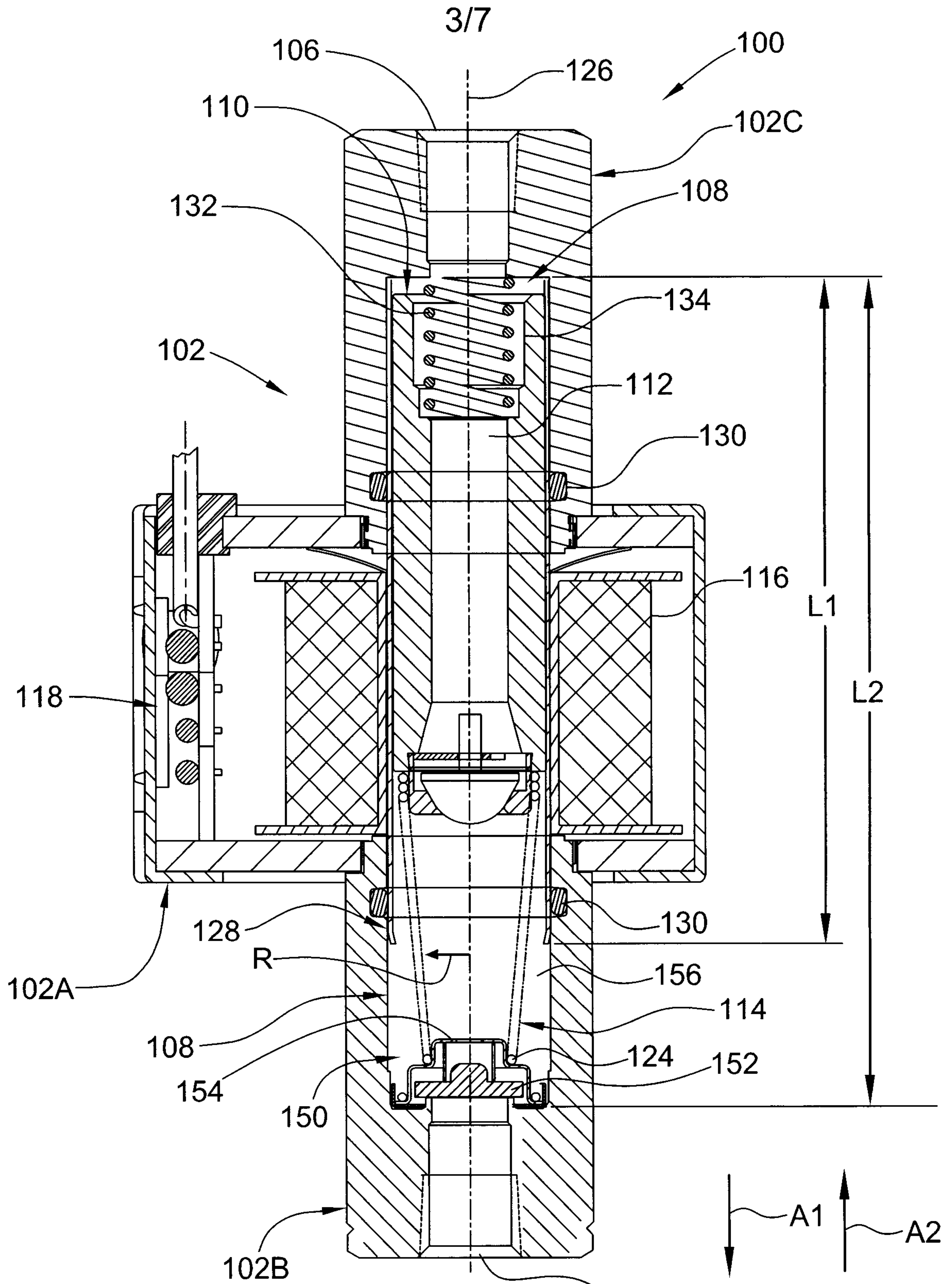
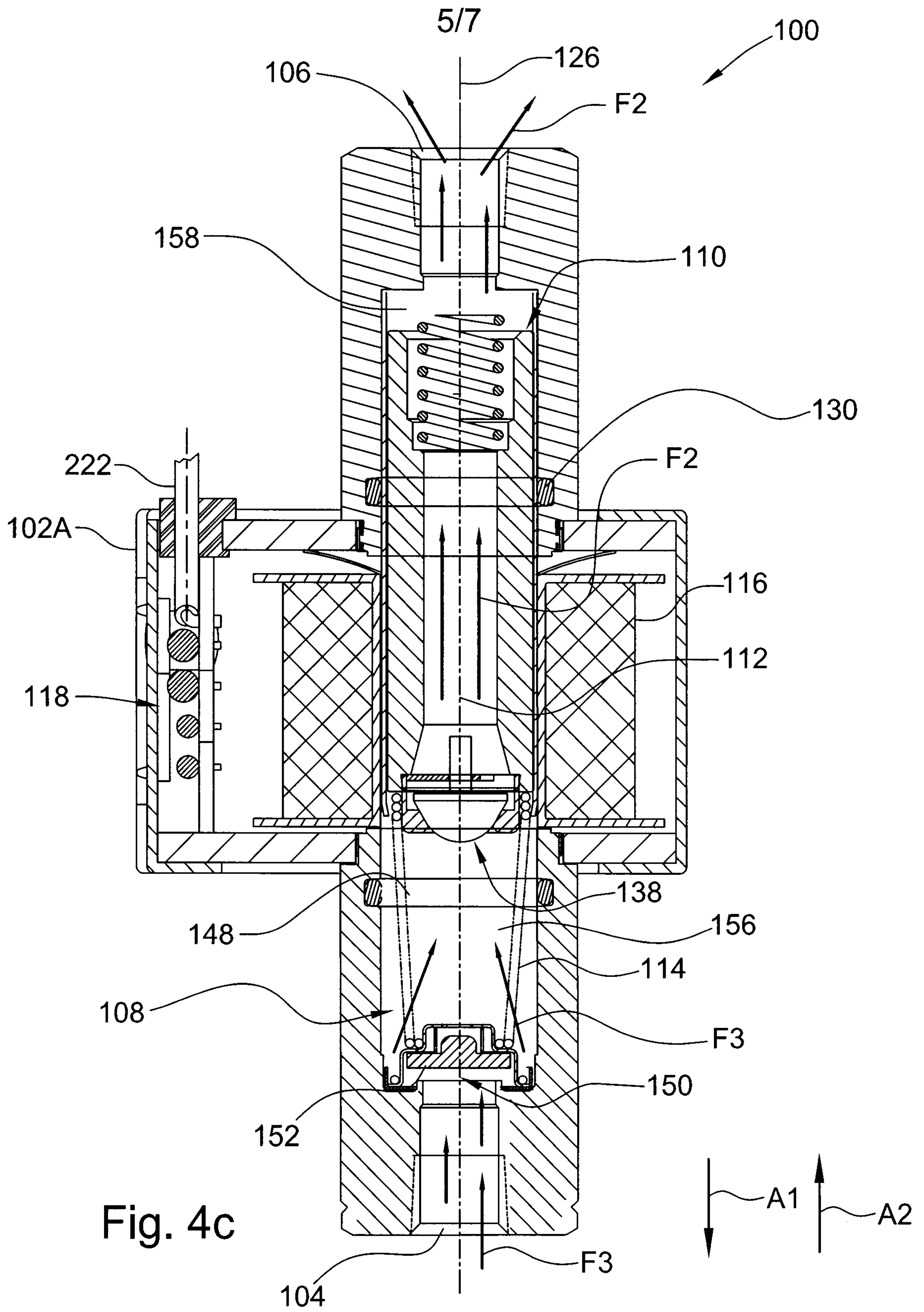


Fig. 3







Modified Astable Circuit							
Vdc	Toff (ms)	Ton (ms)	Duty Cycle	Frequency (Hz)	Average Current (A)	Max Current	Average Power
10.00	30.00	23.00	56.60	18.87	1.70	3.00	16.98
12.00	21.00	23.00	47.73	22.73	2.39	5.00	28.64
14.00	16.00	23.00	41.03	25.64	2.26	5.50	31.59

Fig. 5a

Astable Circuit							
Vdc	Toff (ms)	Ton (ms)	Duty Cycle	Frequency (Hz)	Average Current (A)	Max Current	Average Power
10.00	23.00	23.00	50.00	21.74	1.50	3.00	15.00
12.00	23.00	23.00	50.00	21.74	2.50	5.00	30.00
14.00	23.00	23.00	50.00	21.74	2.26	5.50	38.50

Fig. 5b

PRIOR ART

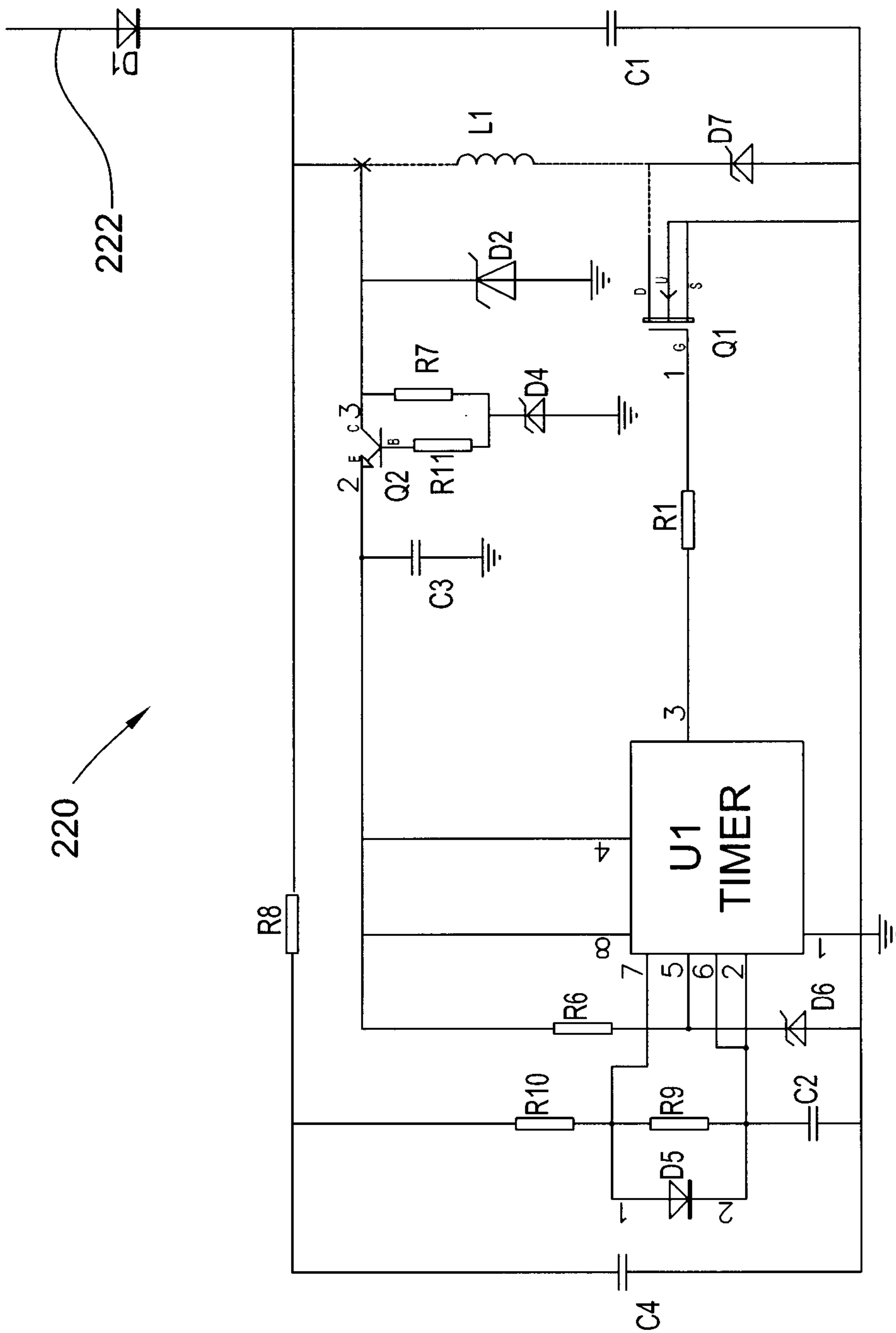


Fig. 6

