



(86) Date de dépôt PCT/PCT Filing Date: 1995/03/23
 (87) Date publication PCT/PCT Publication Date: 1995/09/28
 (45) Date de délivrance/Issue Date: 2001/10/02
 (85) Entrée phase nationale/National Entry: 1996/09/20
 (86) N° demande PCT/PCT Application No.: SE 95/00308
 (87) N° publication PCT/PCT Publication No.: WO 95/25605
 (30) Priorité/Priority: 1994/03/23 (9400977-6) SE

(51) Cl.Int.⁶/Int.Cl.⁶ C09D 5/00, B08B 17/00
 (72) Inventeur/Inventor:
 Svensson, Sigfrid, BE
 (73) Propriétaire/Owner:
 POLYSACCHARIDE INDUSTRIES AB PSI, SE
 (74) Agent: SIM & MCBURNEY

(54) Titre : FILM DE PROTECTION EN POLYSACCHARIDE
 (54) Title: PROTECTIVE POLYSACCHARIDE FILM

(57) **Abrégé/Abstract:**

A protective polysaccharide film containing a buffering agent in an amount which is effective for substantially resisting pH changes due to environmental influence; a solution for the application onto a surface to be protected, comprising: a) a polysaccharide dissolved in an aqueous solvent therefore; and b) a buffering agent, said solution being capable of forming a film on said surface which on swelling or dissolution maintains a substantially constant pH due to environmental influence; and a process for protecting a surface from non-desired contamination and to facilitate the removal of such contamination from said surface, comprising the steps: a) applying a solution according to any of claims 7 to 12 on said surface before being subjected to contamination; b) allowing the applied solution to dry with the formation of a solid film on said surface, said film being capable of substantially resisting pH changes due to environmental influence; c) treating said film with a liquid capable of redissolving the film or providing swelling thereof; and d) removing the undesired contamination by completely or partially removing said film from the surface.



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁶ : B05D 5/00, C08L 5/00, C09D 5/00</p>	<p>A1</p>	<p>(11) International Publication Number: WO 95/25605 (43) International Publication Date: 28 September 1995 (28.09.95)</p>
<p>(21) International Application Number: PCT/SE95/00308 (22) International Filing Date: 23 March 1995 (23.03.95) (30) Priority Data: 9400977-6 23 March 1994 (23.03.94) SE (71) Applicant (for all designated States except US): POLYSACCHARIDE INDUSTRIES AB PST [SE/SE]; Annedalsvägen 39, S-161 71 Bromma (SE). (72) Inventor; and (75) Inventor/Applicant (for US only): SVENSSON, Sigfrid [SE/BE]; 467, avenue Molière, B-1060 Bryssel (BE). (74) Agent: AWAPATENT AB; P.O. Box 45086, S-104 30 Stockholm (SE).</p>	<p>(81) Designated States: AM, AT, AT (Utility model), AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, MX, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).</p> <p>Published <i>With international search report.</i></p> <p style="text-align: right; font-size: 1.5em;">2186171</p>	
<p>(54) Title: PROTECTIVE POLYSACCHARIDE FILM</p>		
<p>(57) Abstract</p> <p>A protective polysaccharide film containing a buffering agent in an amount which is effective for substantially resisting pH changes due to environmental influence; a solution for the application onto a surface to be protected, comprising: a) a polysaccharide dissolved in an aqueous solvent therefore; and b) a buffering agent, said solution being capable of forming a film on said surface which on swelling or dissolution maintains a substantially constant pH due to environmental influence; and a process for protecting a surface from non-desired contamination and to facilitate the removal of such contamination from said surface, comprising the steps: a) applying a solution according to any of claims 7 to 12 on said surface before being subjected to contamination; b) allowing the applied solution to dry with the formation of a solid film on said surface, said film being capable of substantially resisting pH changes due to environmental influence; c) treating said film with a liquid capable of redissolving the film or providing swelling thereof; and d) removing the undesired contamination by completely or partially removing said film from the surface.</p>		

PROTECTIVE POLYSACCHARIDE FILM

The present invention relates to protective polysaccharide films intended for the protection of surfaces subject to environmental pollution or
5 destruction including also graffiti type of contamination. The invention also involves a solution for providing such protective films and a process for the protection of surfaces.

Many types of surfaces are adversely affected by
10 different kinds of pollutions. Among pollutants that frequently occur there may be mentioned traffic pollutants, oil, bird droppings and dead insects. Furthermore, a very frequently occurring pollutant is constituted by so called acid rain, occurring from
15 gases generated by the burning of fossile fuels, such as coal, oil and turf, i.e. carbon dioxide, sulphur dioxide, sulphur trioxide and nitrous gases, which dissolve in rain water to form an acid rain. This rain is the major cause of corrosion of different types of
20 surfaces and construction materials.

In EP B1 0 365 584 there is described a process facilitating the removal of undesired contamination from a surface. According to the disclosure of said EP this process is based on the use of a sacrificial
25 polysaccharide coating capable of redissolving and swelling, whereby undesired contamination can be removed by washing away the dissolved or swelled surface layer of the film. Although the process of said European patent performs in a satisfactory manner
30 with regard to facilitating removal of contamination that may be occurring, such as graffiti, it may yield under prolonged attack from for example acid rain, whereby the polysaccharide film can be penetrated so

that the substrate carrying the film will be subjected to damage.

The present invention is directed towards the provision of new techniques, whereby the resistance of a polysaccharide film covering a substrate to be
5 protected against different types of pollution will be greatly improved.

The present invention is further directed towards the provision of new coating techniques, whereby facile
10 removal of undesired contamination from a surface in accordance with the disclosure of European Patent 0 365 584 can be maintained while a better resistance to environmental pollution will be gained.

The present invention is additionally directed
15 towards the provision of a protective polysaccharide film and a solution for preparing such film on a substrate to be protected.

In accordance with the present invention it has now been found that due to the property of a poly-
20 saccharide coating in contact with water to swell or absorb water it is possible by incorporation into the polysaccharide coating to efficiently neutralize acid rain and other pollutants that would normally change the pH of the coating on the substrate, thereby
25 unfavourably affecting the substrate protected by such coating. Accordingly, the invention provides for a protective polysaccharide film containing a buffering agent in an amount which is effective for substantially resisting pH changes due to environmental influence.

30 With regard to details concerning the preparation of protective polysaccharide films reference is made to the above-identified EP B1 0 365 584. Among preferred polysaccharides for use in making the desired films

there may be mentioned celluloses and derivatives thereof; starches and derivatives thereof; plant gums; capsular microbial polysaccharides; pectins; inulins; and algal polysaccharides.

5 The buffering system used for improving the resistance of the polysaccharide film against environmental influence can be based on conventional buffering agents, such as agents selected from weak acids and salts thereof, mixtures of acid salts and neutral salts
10 thereof and mixtures of two acid salts. Such traditional buffers are of

the low molecular weight type and can be exemplified by acetates, phosphates, and borates, respectively. However, also high molecular weight types of buffers can be used, such as proteins, for example albumins.

5 For maintaining a pH around neutral in the polysaccharide film according to the present invention the buffer may be selected from phosphates. In order to maintain a basic pH the buffer may be selected from borates, and if it is desired to maintain an acid pH the buffer may
10 be selected from acetates.

The present invention also provides for a solution for the application onto a surface to be protected, such a solution comprising:

a) a polysaccharide dissolved in an aqueous solvent
15 therefor; and

b) a buffering agent, said solution being capable of forming a film on said surface which on swelling or dissolution maintains a substantially constant pH due to environmental influence.

20 It is preferred that such solution contains the polysaccharide in a concentration of at least about 0.1% (w/v), particularly at least about 0.5%. The upper limit for the concentration is not critical, but it is preferred that the solution contains the polysaccharide in a concentration of at most about 10% (w/v), particularly at most
25 about 5%.

With regard to the contents of the buffering agent in the solution it shall not be as high as to disturb the structure of the polysaccharide film and it is preferred
30 that said agent is present in an amount on a weight basis of less than about the amount of polysaccharide. It is particularly preferred that the buffering agent is present in an amount less than about 50% of the amount of polysaccharide.

35 The invention also provides for a process for protecting a surface from non-desired contamination and for facilitating the removal of such contamination from said

surface, said process comprising the steps:

a) applying a solution according to the above definition on said surface before being subjected to contamination;

5 b) allowing the applied solution to dry with the formation of a solid film on said surface, said film being capable of substantially resisting pH changes due to environmental influence;

10 c) treating said film with a liquid capable of redissolving the film or providing swelling thereof; and

d) removing the undesired contamination by completely or partially removing said film from the surface.

15 For obvious reasons it is particularly preferred that the solvent system used for carrying out the present invention is an aqueous system. This is so for two reasons; first, the pH-controlling effect is normally associated with an aqueous system and, second,
20 the environmental aspect favours the use of an aqueous system.

On certain types of surfaces, such as metal and glass surfaces, it may be preferred to use a primer before applying the polysaccharide solution onto the
25 surface. Such primer improving adhesion of the polysaccharide film can be constituted by polymin, which is a polymer cation tenside sold by BASF, Germany, under the trade-mark Polymin SN®.

30 The techniques involved in the present invention find many applications, such as protection of building façades against corrosion due to acid rain and corrosion due to bird droppings, protection for cars or the like during transportation, protection of concrete

against carbonization due to atmospheric carbon dioxide, etc.

The present invention will be further illustrated in the following by specific examples which are not to
5 be construed as limiting the scope of the invention. In the examples percentages are based on weight by volume if not indicated otherwise.

EXAMPLE 1

An aqueous polysaccharide solution is prepared containing 1.5% Locust bean gum (Sigma), and the buffering system of the solution is based on a 0.02 Molar phosphate
5 buffer, pH 7.0. Said solution is sprayed onto an aluminum sheet in an amount of 0.5 l/m², and the applied solution is allowed to dry forming a transparent film.

To an area of 1 dm² of the polysaccharide film there is added 1 ml of acid water, pH 3. The water is absorbed
10 into the film surface during about 1 h, and after another 3 h at room temperature the surface is dry again. After 7 days the film is removed from the substrate and comminuted into a powder. The resulting powder is suspended in water and the pH of the water is about neutral. Thus, no significant
15 change in pH can be observed.

A corresponding test but using a polysaccharide solution not containing a phosphate buffer results in a significant increase in acidity of the water wherein the corresponding film powder is suspended.
20

EXAMPLE 2

Example 1 is repeated but using Guar gum (Sigma) instead of Locust bean gum as a polysaccharide. Before the application of the polysaccharide solution onto a glass
25 surface the surface is primed using Polymin SN® for improving the adhesion of the polysaccharide film. In this example there is absorbed onto the surface of the dry film an aqueous solution of seagull droppings (5 g in 5 ml water). No significant change in pH is observed in water
30 wherein film powder is suspended.

EXAMPLE 3

Three concrete slabs 30x30x6 cm are sprayed with a solution containing 1.5% of Locust bean gum (Sigma) and
35 phosphate buffer at 0.02 M, pH 7.0. The solution is sprayed in an amount of about 0.5 l/m². After drying in room temperature for 14 days the diffusion of carbon

dioxide through the coating is measured by the method of Klopfer-Engelfried. It is found that the coating reduces the diffusion of carbon dioxide by a factor of 4.8.

5 EXAMPLE 4

Example 1 is repeated but with a substrate of concrete and the use of soluble starch as a polysaccharide. The dry polysaccharide film is treated with water of pH 12 and no significant change in pH is observed when repeating
10 the test procedure of Example 1.

EXAMPLE 5

Two candlesticks of silver are thoroughly polished. One of the candlesticks is sprayed with an aqueous solution containing 1.5% of Locust bean gum (Sigma) and being
15 0.02 M in regard to phosphate buffer, pH 7.0. After drying the candlesticks are kept at room temperature in a normal living room environment. The candlesticks are inspected quarterly. After 3 months the candlestick treated with a
20 film containing no buffer showed extensive darkening (brownish-black), whereas the candlestick protected by a film containing buffer shows no signs of darkening. After one year the the candlestick protected without the use of a buffer is completely brownish-black, whereas the candle-
25 stick treated in accordance with the invention still shows no sign of darkening. After 2 years the candlestick not treated in accordance with the invention is completely black, whereas the other candlestick is still intact with no signs of darkening on the surface thereof.

30

EXAMPLE 6

Example 1 is repeated using chitosan (Sigma) as a 1% by weight solution in 0.5 N AcOH. Substantially the same results are obtained.

35

EXAMPLE 7

Example 1 is repeated using hydroxyethyl cellulose (Cellosize WP-40*) as a polysaccharide. Similar results are obtained.

5 EXAMPLE 8

Example 1 is repeated using native dextran (Pharmacia, Sweden) as a 5% by weight solution. Substantially equal results are obtained.

EXAMPLE 9

10 Example 1 is repeated using xanthan gum (Sigma) as an aqueous solution at 1% by weight. Similar results are obtained.

EXAMPLE 10

15 Example 1 is repeated using Pullulan (Sigma) as a 1% by weight aqueous solution. Substantially equal results are obtained.

EXAMPLE 11

20 Example 1 is repeated using Pectin (Sigma) in a concentration of 2% by weight, aqueous solution. Similar results are obtained.

25

30

* - Trade-mark

35

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A protective polysaccharide film containing a buffering agent in an amount which is effective for substantially resisting pH changes due to environmental influence.
2. A film according to claim 1, wherein said polysaccharide is selected from celluloses and derivatives thereof; starches and derivatives thereof; plant gums; capsular microbial polysaccharides; pectins; inulins; and algal polysaccharides.
3. A film according to claim 1 or 2, wherein said buffering agent is selected from a weak acid and a salt thereof; a mixture of an acid salt and a neutral salt thereof; and a mixture of two acid salts.
4. A film according to claim 3, wherein the buffering agents are nitrates, phosphates, borates or albumin.
5. A film according to claim 3, wherein the buffer is selected from phosphates to maintain a pH around neutral.
6. A film according to claim 3, wherein the buffer is selected from borates to maintain a basic pH.
7. A film according to claim 3, wherein the buffer is selected from acetates to maintain an acid pH.
8. A solution for the application onto a surface to be protected, comprising:
 - a) a polysaccharide dissolved in an aqueous solvent therefor; and
 - b) a buffering agent, said solution being capable of forming a film on said surface which on swelling or dissolution maintains a substantially constant pH due to environmental influence.

9. A solution according to claim 8, containing said polysaccharide in a concentration of at least about 0.1% (w/v).
10. A solution according to claim 7 or 8, containing said polysaccharide in a concentration of at most about 10% (w/v).
11. A solution according to claim 10 containing said polysaccharide in a concentration of at most about 5% (w/v).
12. A solution according to any of claims 8 to 11, wherein said buffering agent is present in an amount on a weight basis of less than about the amount of polysaccharide.
13. A solution according to any of claims 8 to 12, wherein said polysaccharide is selected from celluloses and derivatives thereof; starches and derivatives thereof; plant gums; capsular microbial polysaccharides; pectins; inulins; and algal polysaccharides.
14. A solution according to any of claims 8 to 13, wherein said buffering agent is selected from a weak acid and a salt thereof; a mixture of an acid salt and a neutral salt thereof; and a mixture of two acid salts, such as acetates, phosphates, borates, and albumins.
15. A solution according to claim 14 wherein the buffering agents are acetates, phosphates, borates and albumins.
16. A process for protecting a surface from non-desired contamination and to facilitate the removal of such contamination from said surface, comprising the steps:

a) applying a solution according to any of claims 7 to 12 on said surface before being subjected to contamination;

b) allowing the applied solution to dry with the formation of a solid film on said surface, said film being capable of substantially resisting pH changes due to environmental influence;

c) treating said film with a liquid capable of redissolving the film or providing swelling thereof; and

d) removing the undesired contamination by completely or partially removing said film from the surface.

17. A process according to claim 16, wherein said solution is an aqueous solution.

18. A process according to claim 16 or 17, wherein the liquid used in step c) is an aqueous liquid.