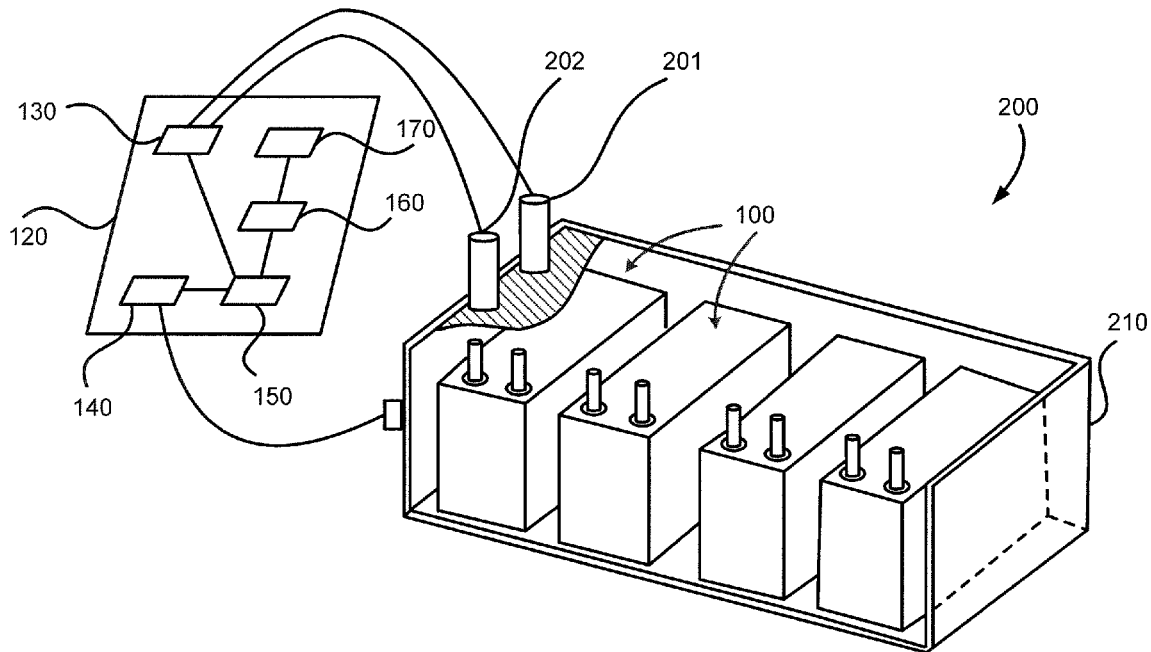




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DETERMINING A RESERVE TIME OF A
MONOBLOC****Publication Classification**(51) **Int. Cl.**
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31/3658 (2013.01)(71) Applicant: **Northstar Battery Company, LLC**,
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Fleming**, Springfield, MO (US); **Ulf
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Lindkvist**, Stockholm (SE)(57) **ABSTRACT**(21) Appl. No.: **16/046,774**(22) Filed: **Jul. 26, 2018****Related U.S. Application Data**(60) Provisional application No. 62/538,622, filed on Jul.
28, 2017, provisional application No. 62/659,929,
filed on Apr. 19, 2018, provisional application No.
62/660,157, filed on Apr. 19, 2018, provisional ap-
plication No. 62/679,648, filed on Jun. 1, 2018.

A method of determining a reserve time of a monobloc includes detecting, by a voltage sensor, an end of discharge voltage of the monobloc after a deep discharge of the monobloc. The method further includes receiving, by a processor, the end of discharge voltage of the monobloc. The method further includes determining or receiving, by the processor, a duration of the deep discharge. The method further includes calculating, by the processor, a discharge reserve time of the monobloc based on the end of discharge voltage and the duration of the deep discharge.



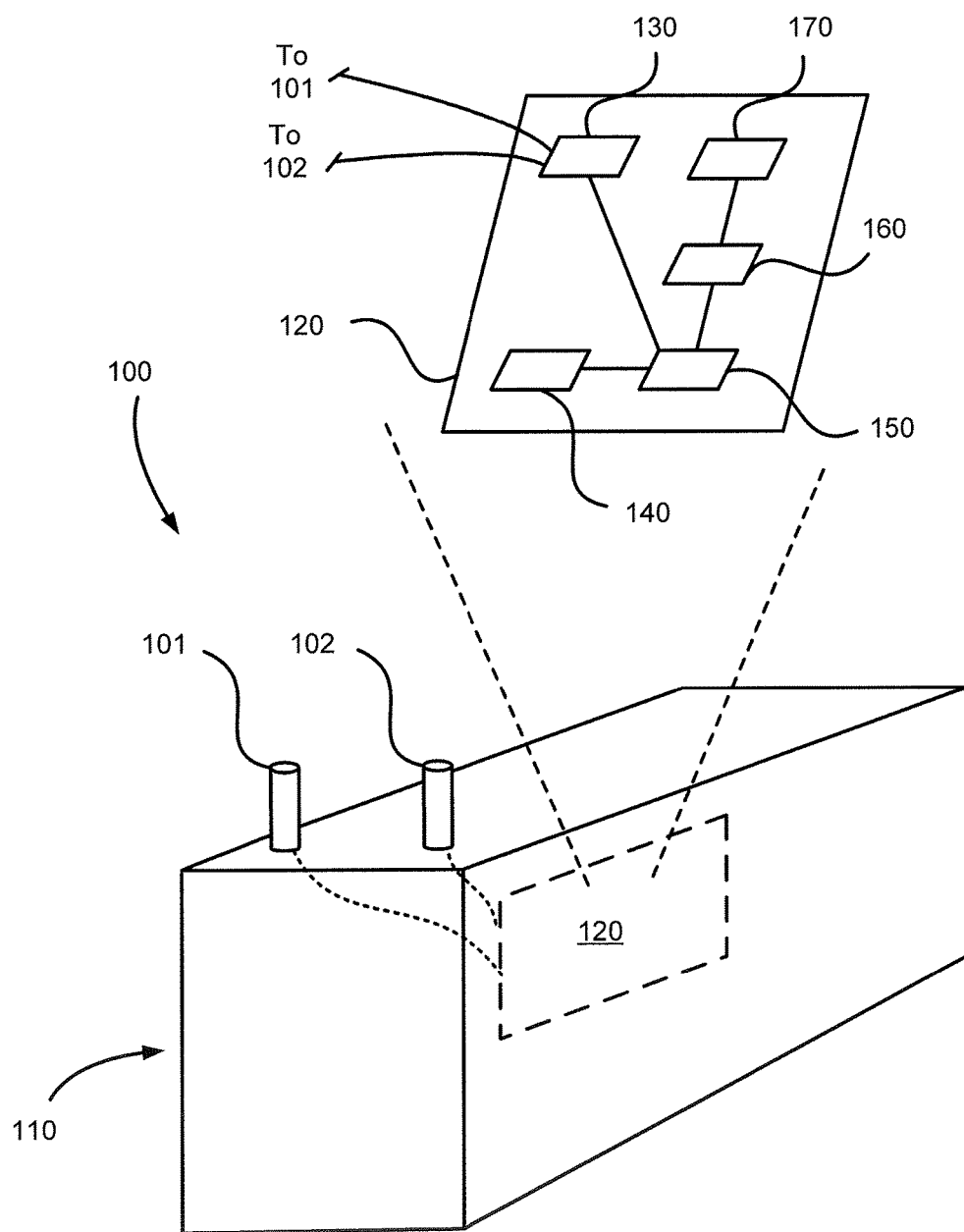


FIG. 1A

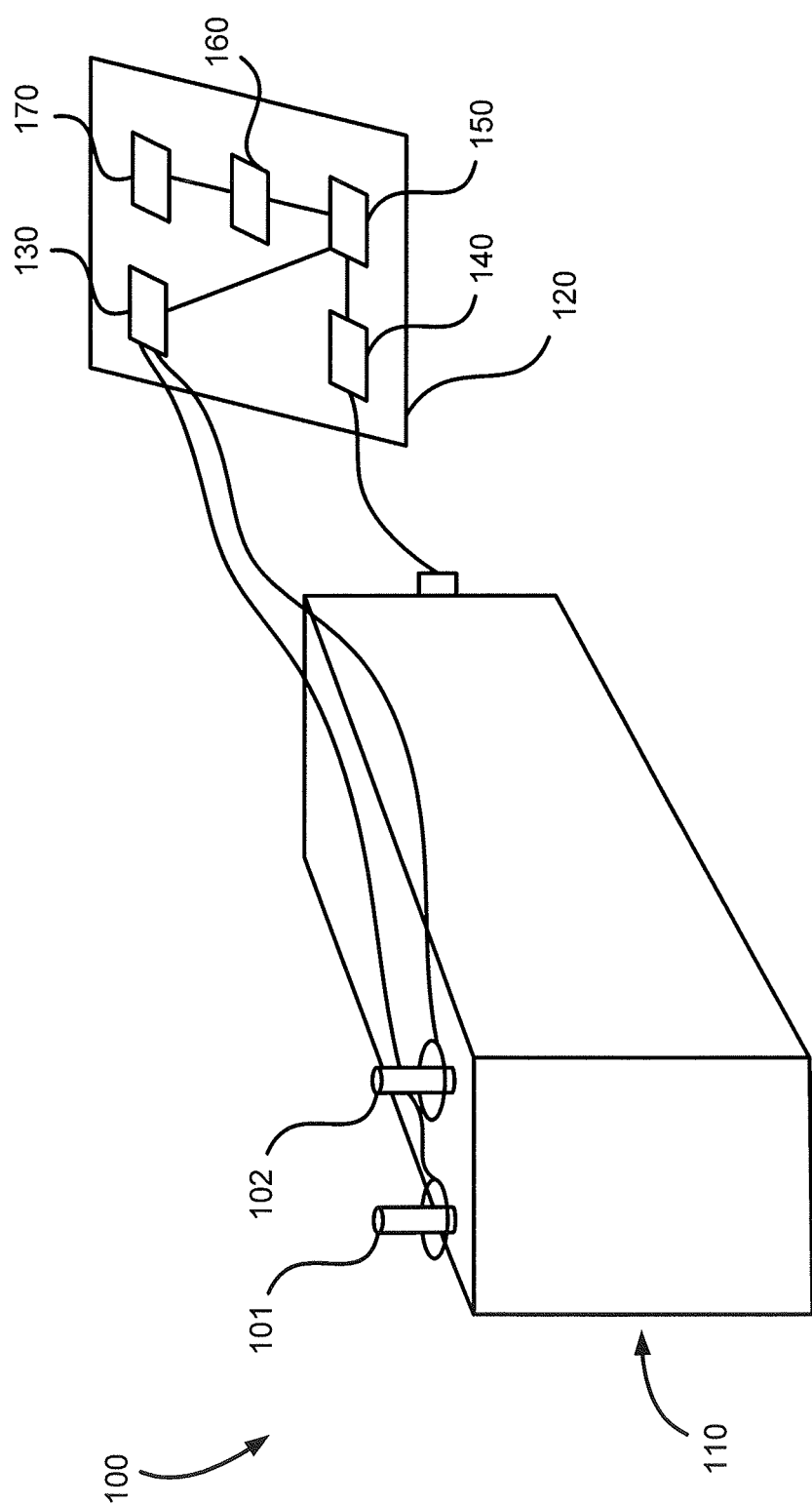


FIG. 1B

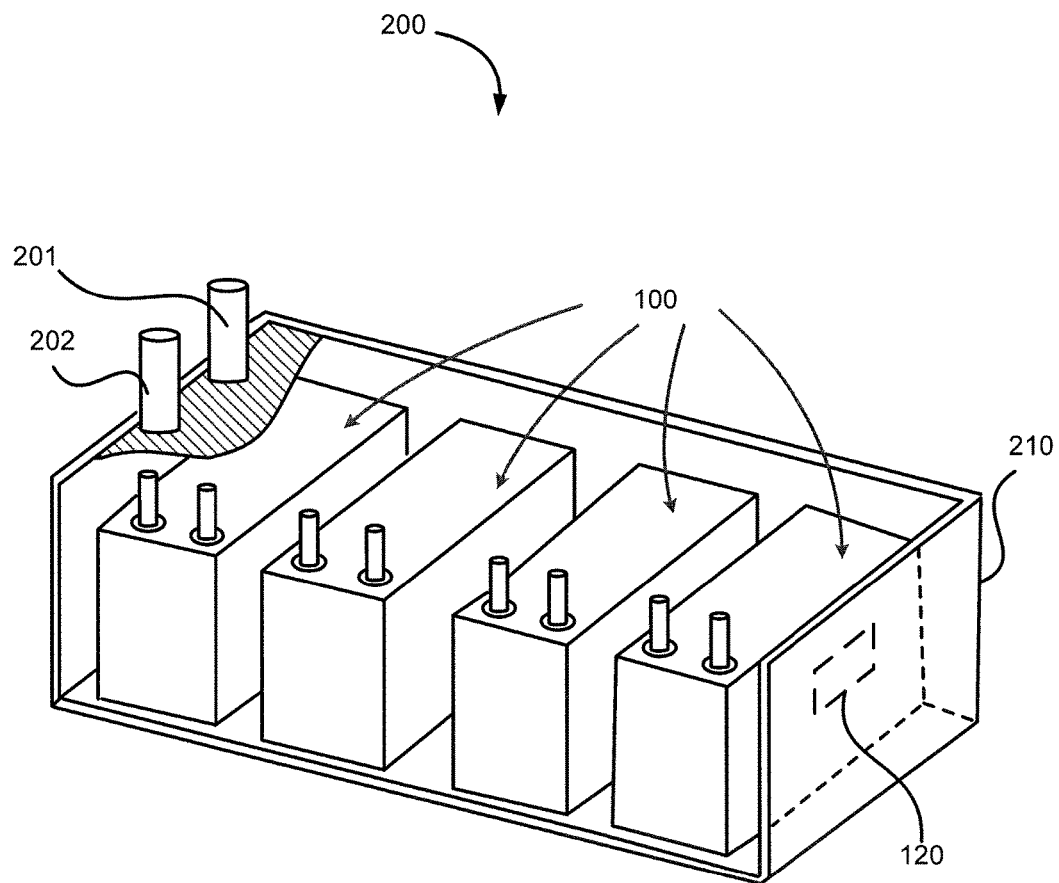


FIG. 2A

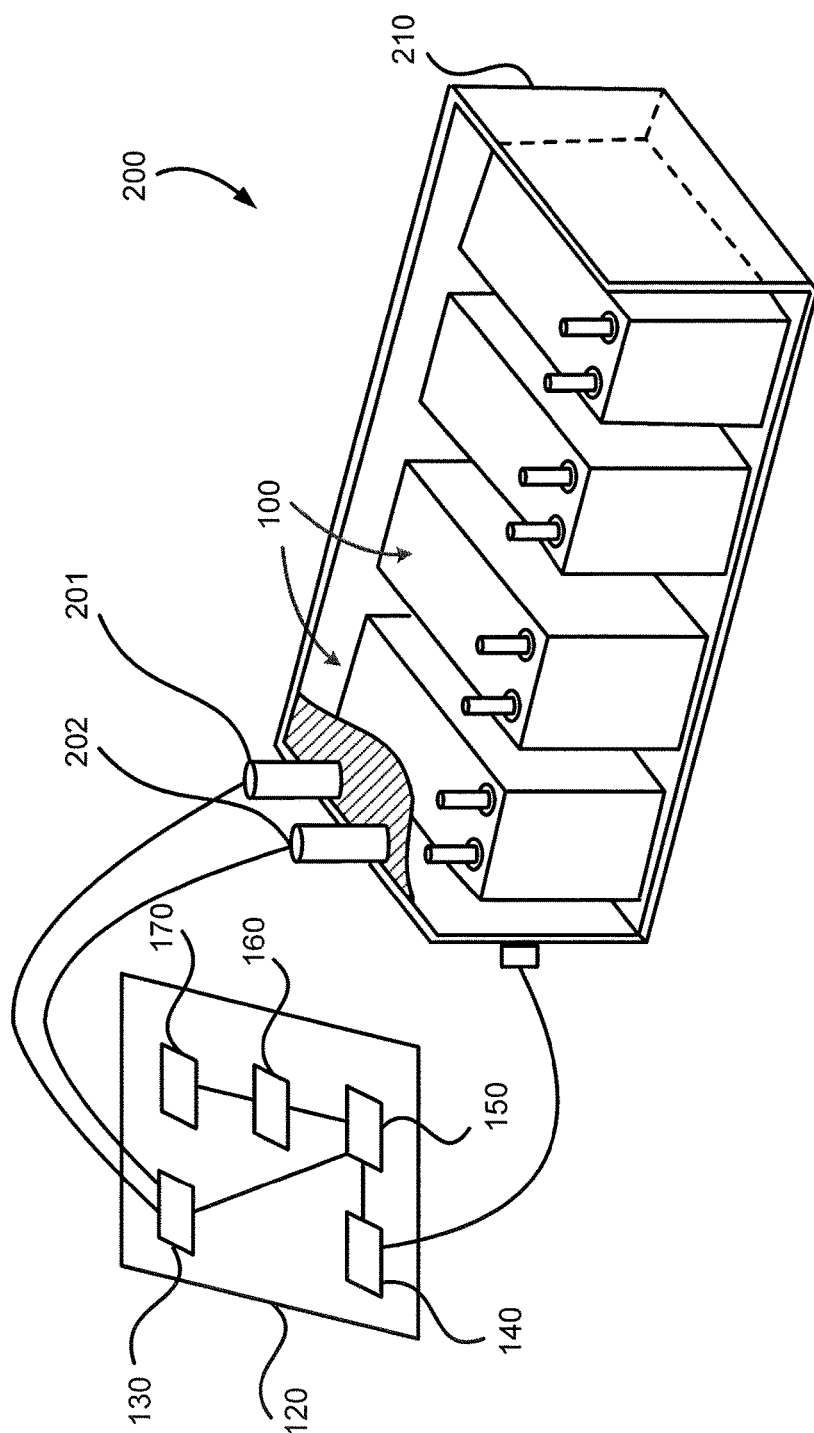


FIG. 2B

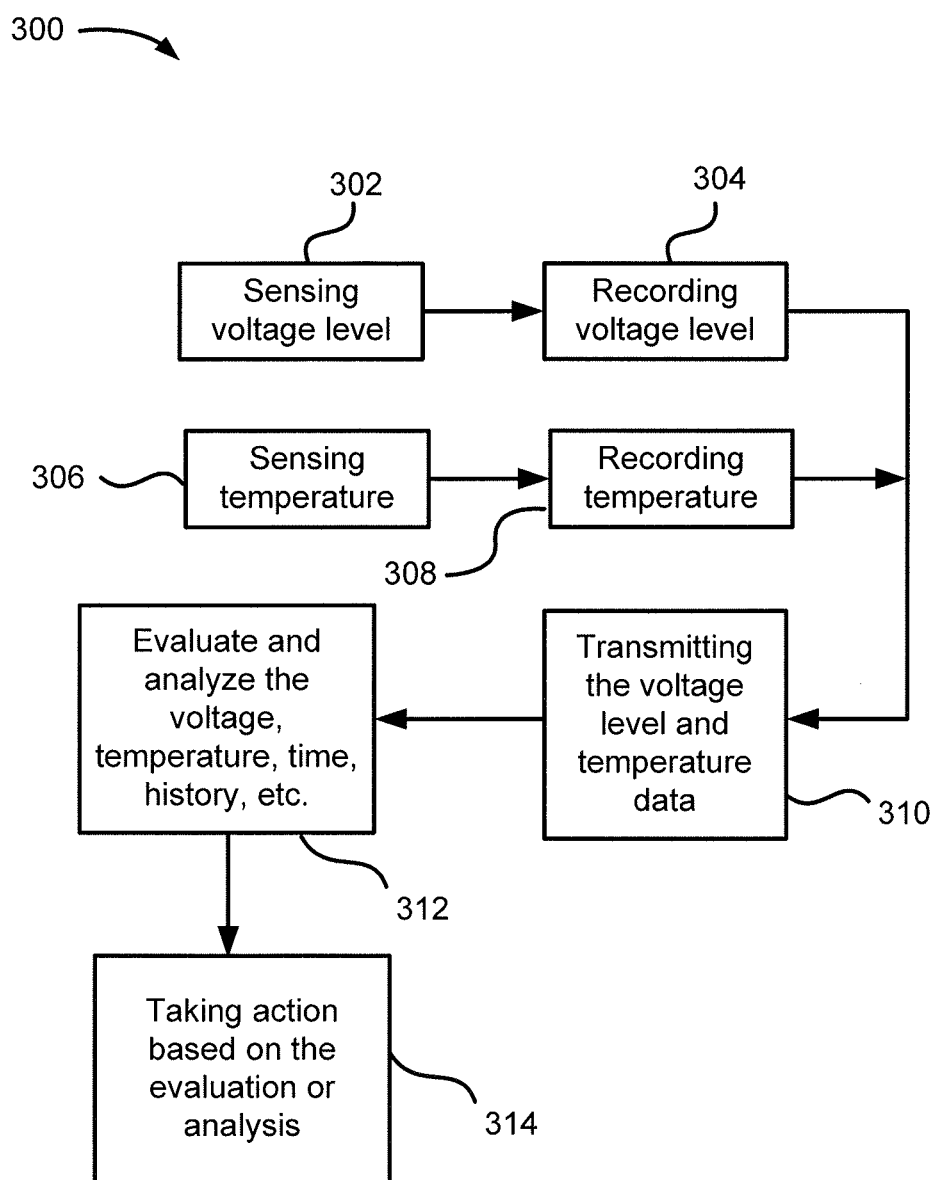


FIG. 3

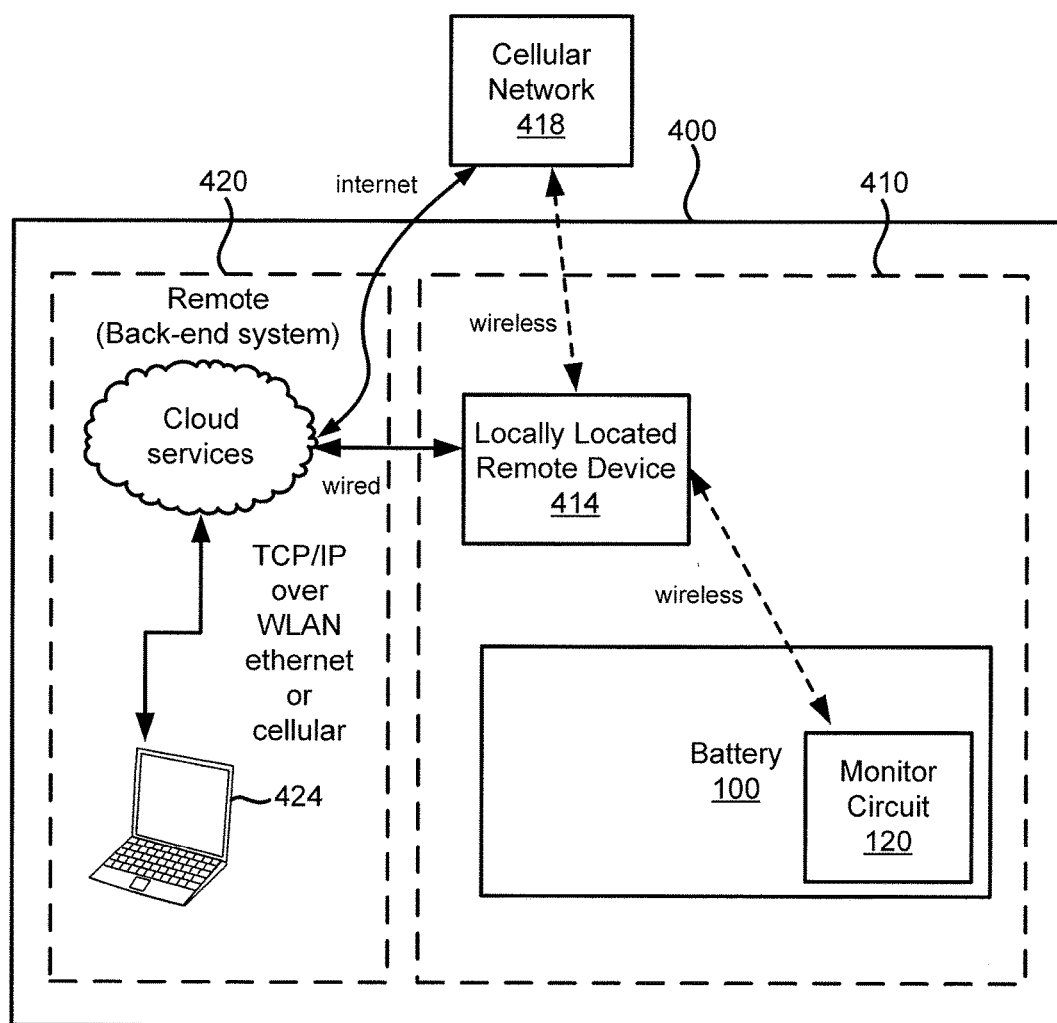


FIG. 4A

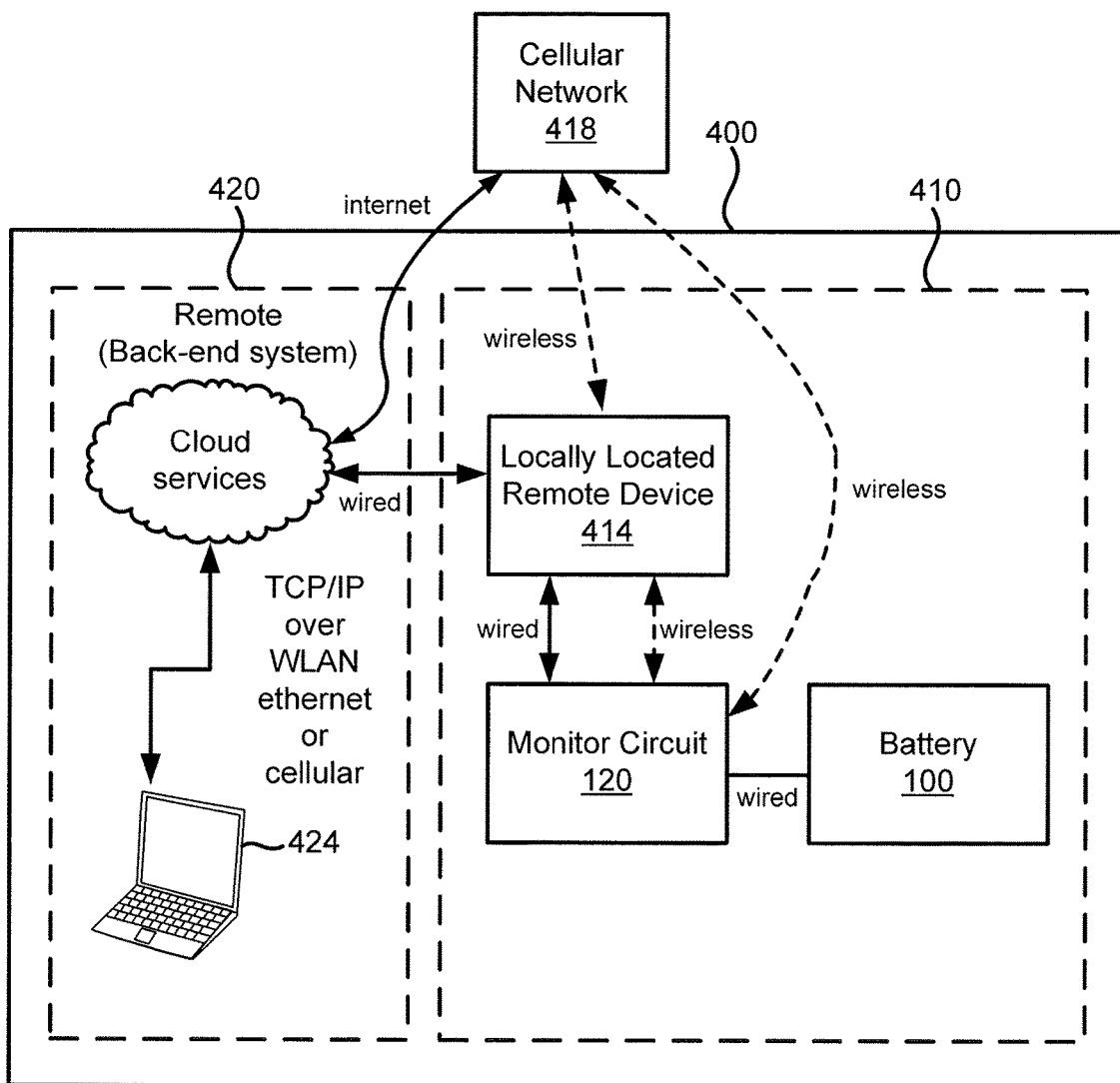


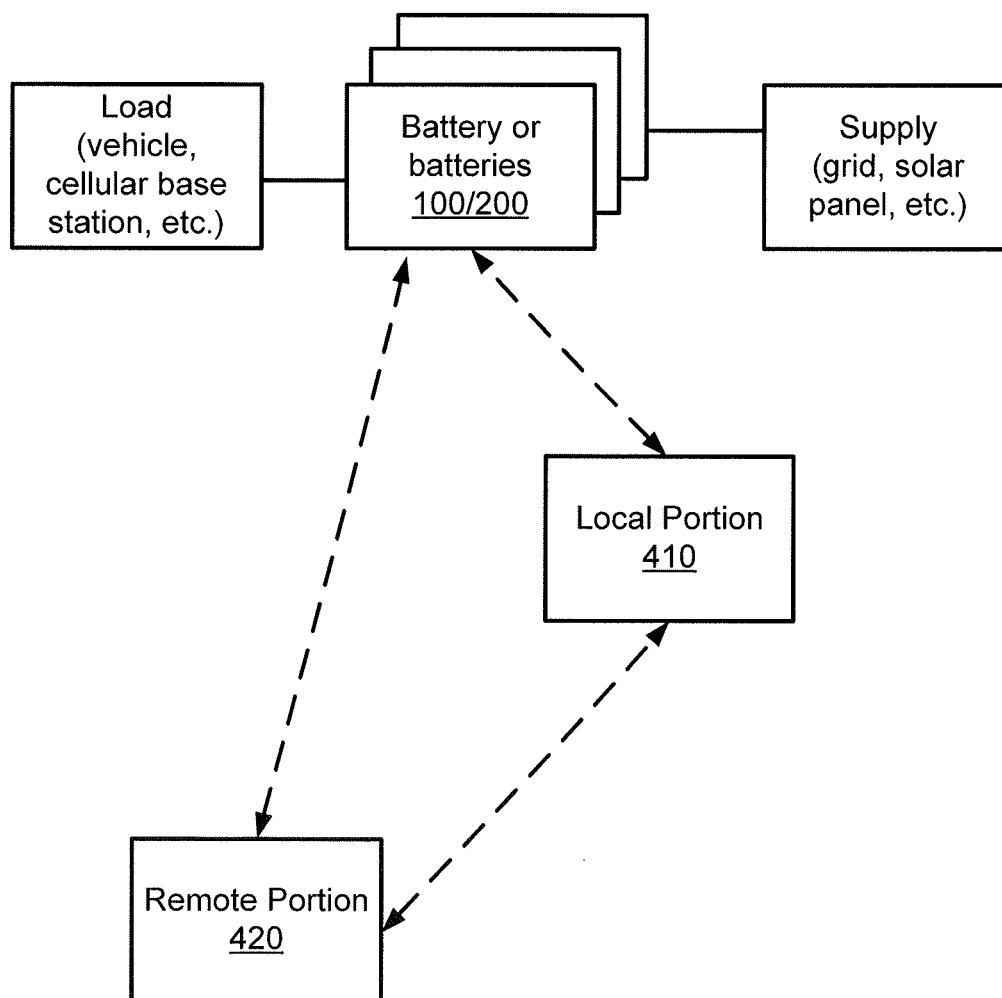
FIG. 4B

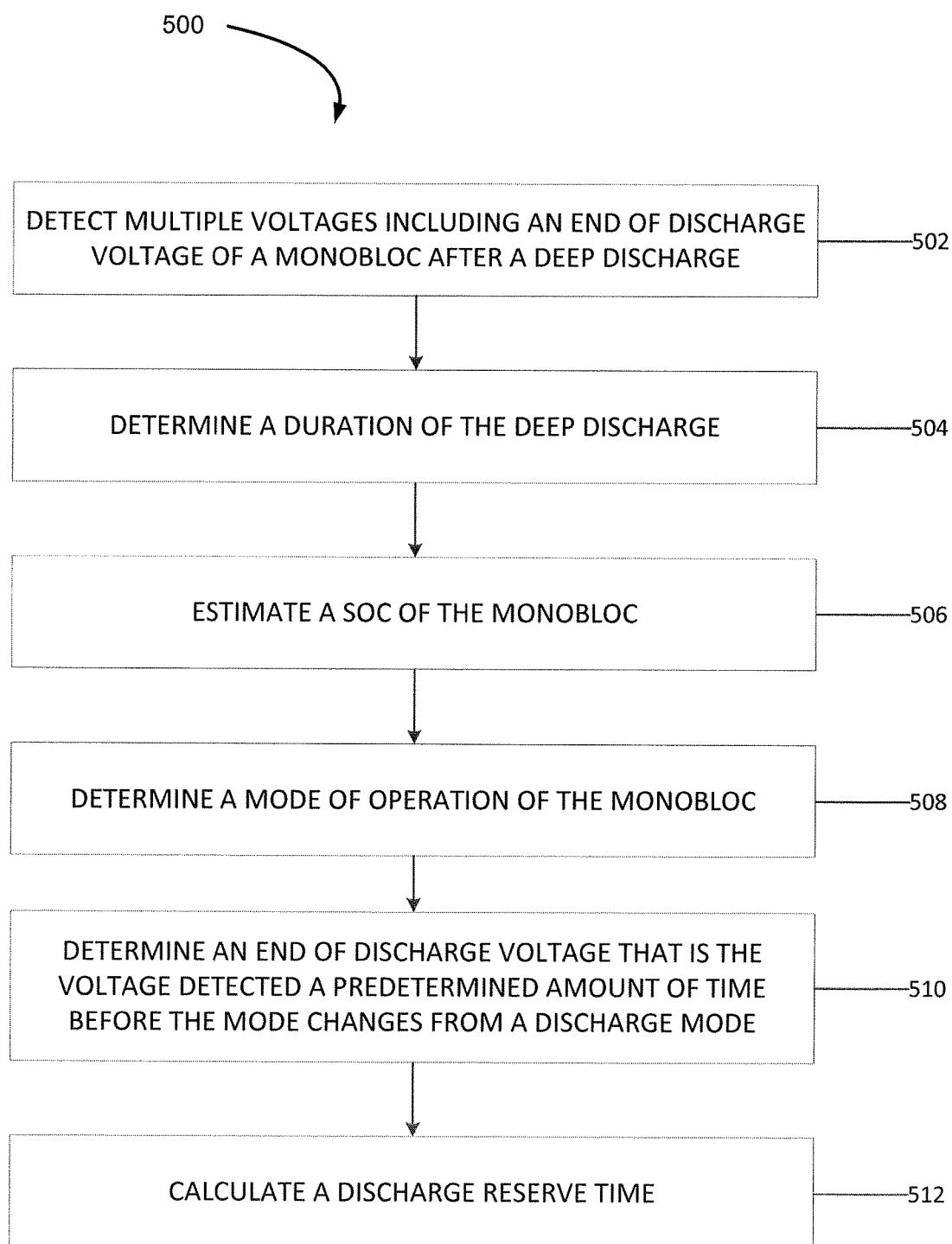
Diagram illustrating a table structure with callouts:

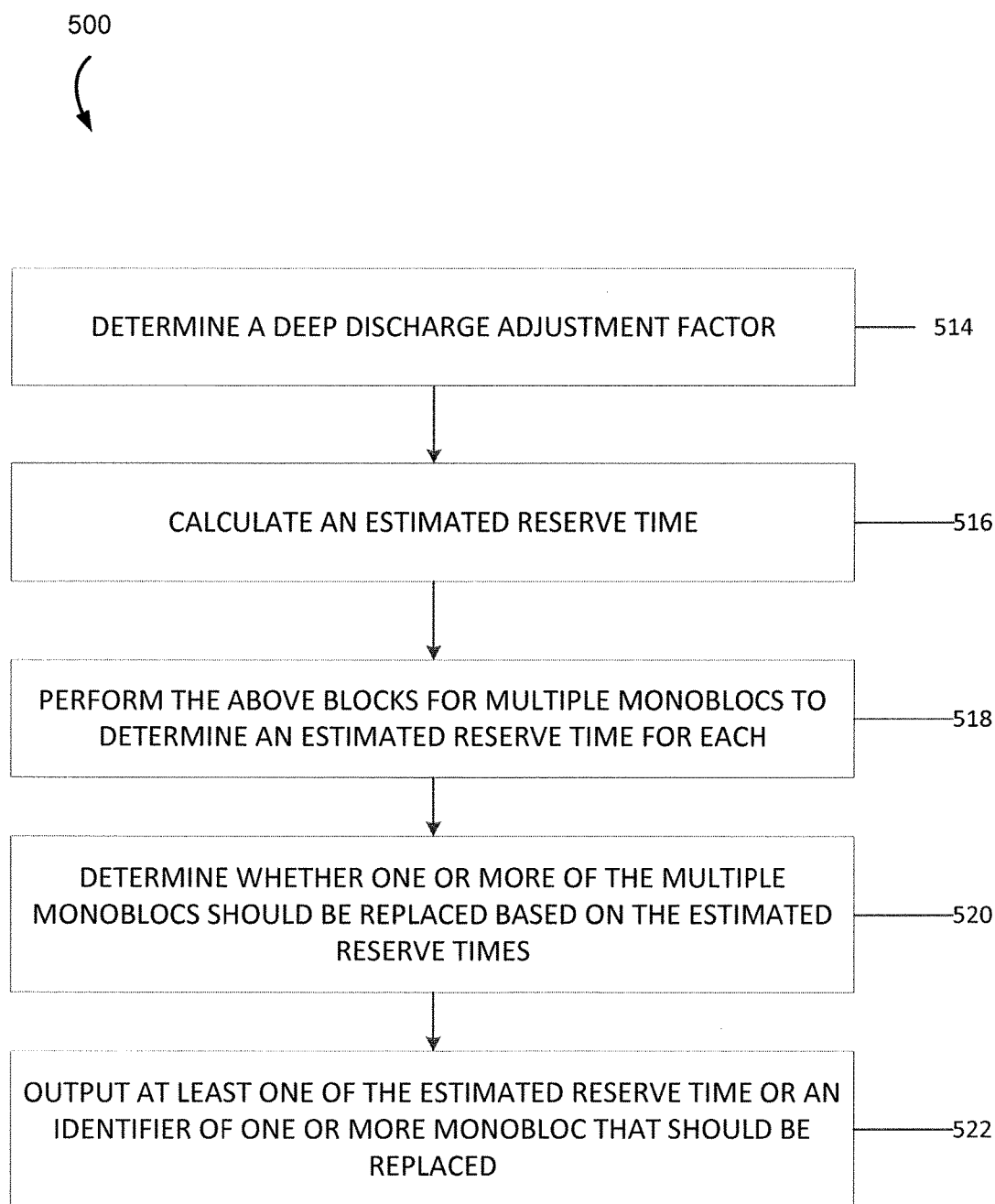
- 450: Points to the top right of the table.
- 460: Points to the first three columns (0-1V, 1-9V, 9-10V).
- 470: Points to the first row (T < 10°C).

T \ V	0-1V	1-9V	9-10V	10-11V	11.0-11.5V	11.5-12V	12-12.5V
<10°C	0	0	0	0	0	0	0
10-20°C	0	0	0	0.3	0.5	1	0
20-30°C	0	0.1	0.2	1	3.1	2.4	3.8
30-40°C	0	0	0	5	20	20	7
40-50°C	0	0	0	2	12	12	6
50-60°C	0	0	0	0	0	1	0
60-70°C	0	0	0	0	0	0	0

FIG. 4C

**FIG. 4D**

**FIG. 5A**

**FIG. 5B**

SYSTEMS AND METHODS FOR DETERMINING A RESERVE TIME OF A MONOBLOC

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority to, and the benefit of: U.S. Provisional Patent Application No. 62/538,622 filed on Jul. 28, 2017 entitled “ENERGY STORAGE DEVICE, SYSTEMS AND METHODS FOR MONITORING AND PERFORMING DIAGNOSTICS ON POWER DOMAINS”; U.S. Provisional Patent Application No. 62/659,929 filed on Apr. 19, 2018 entitled “SYSTEMS AND METHODS FOR MONITORING BATTERY PERFORMANCE”; U.S. Provisional Patent Application No. 62/660,157 filed on Apr. 19, 2018 entitled “SYSTEMS AND METHODS FOR ANALYSIS OF MONITORED TRANSPORTATION BATTERY DATA”; and U.S. Provisional Patent Application No. 62/679,648 filed on Jun. 1, 2018 entitled “DETERMINING THE STATE OF CHARGE OF A DISCONNECTED BATTERY”. The contents of each of the foregoing applications are hereby incorporated by reference for all purposes (except for any subject matter disclaimers or disavowals, and except to the extent that the incorporated material is inconsistent with the express disclosure herein, in which case the language in this disclosure controls).

TECHNICAL FIELD

[0002] The present disclosure relates generally to monitoring of energy storage devices, and in particular systems and methods for determining a reserve time of a monobloc based on at least one of detected temperatures or voltages corresponding to the monobloc.

BACKGROUND

[0003] Lead acid energy storage devices are prevalent and have been used in a variety of applications for well over 100 years. In some instances, these energy storage devices have been monitored to assess a condition of the energy storage device. Nevertheless, these prior art monitoring techniques typically are complex enough and sufficiently costly as to limit their use, and to limit the amount of data that is obtained, particularly in low value remote applications. For example, there is generally insufficient data about the history of a specific energy storage device over the life of its application. Moreover, in small numbers, some energy storage devices are coupled to sensors to collect data about the energy storage system, but this is not typical of large numbers of devices and/or in geographically dispersed systems. Often the limited data obtained via prior art monitoring is insufficient to support analysis, actions, notifications and determinations that may otherwise be desirable. Similar limitations exist for non-lead-acid energy storage devices. In particular, these batteries, due to their high energy and power have entered various new mobile applications that are not suitable for traditional monitoring systems. Accordingly, new devices, systems and methods for monitoring energy storage devices (and batteries in particular) remain desirable, for example for providing new opportunities in managing one or more energy storage devices, including in diverse and/or remote geographic locations.

SUMMARY

[0004] In an example embodiment, a method of determining a reserve time of a monobloc includes detecting, by a voltage sensor, an end of discharge voltage of the monobloc after a deep discharge of the monobloc. The method further includes receiving, by a processor, the end of discharge voltage of the monobloc. The method further includes determining or receiving, by the processor, a duration of the deep discharge. The method further includes calculating, by the processor, a discharge reserve time of the monobloc based on the end of discharge voltage and the duration of the deep discharge.

[0005] In another example embodiment, a system for determining a reserve time of a monobloc includes a voltage sensor configured to detect an end of discharge voltage of the monobloc after a deep discharge of the monobloc. The system further includes a processor coupled to the voltage sensor and configured to receive the end of discharge voltage of the monobloc. The processor is also configured to determine or receive a duration of the deep discharge. The processor is further configured to calculate a discharge reserve time of the monobloc based on the end of discharge voltage and the duration of the deep discharge.

[0006] In another example embodiment, a method of determining a reserve time of a monobloc includes detecting, by a voltage sensor, an end of discharge voltage of the monobloc after a deep discharge of the monobloc. The method further includes receiving, by a processor, the end of discharge voltage of the monobloc. The method further includes determining or receiving, by the processor, a duration of the deep discharge. The method further includes estimating, by the processor, a state of charge of the monobloc based on the end of discharge voltage. The method further includes calculating, by the processor, a discharge reserve time of the monobloc based on the end of discharge voltage, the duration of the deep discharge, and the state of charge of the monobloc. The method further includes calculating, by the processor, an estimated reserve time of the monobloc based on the discharge reserve time of the monobloc.

[0007] The contents of this section are intended as a simplified introduction to the disclosure, and are not intended to limit the scope of any claim.

BRIEF DESCRIPTION OF THE DRAWING FIGURES

[0008] FIG. 1A illustrates a monobloc having a battery monitor circuit disposed therein, in accordance with various embodiments

[0009] FIG. 1B illustrates a monobloc having a battery monitor circuit coupled thereto, in accordance with various embodiments;

[0010] FIG. 2A illustrates a battery comprising multiple monoblocs, with each monobloc having a battery monitor circuit disposed therein, in accordance with various embodiments;

[0011] FIG. 2B illustrates a battery comprising multiple monoblocs, with the battery having a battery monitor circuit coupled thereto, in accordance with various embodiments;

[0012] FIG. 3 illustrates a method of monitoring a battery in accordance with various embodiments;

[0013] FIG. 4A illustrates a battery monitoring system, in accordance with various embodiments;

[0014] FIG. 4B illustrates a battery monitoring system, in accordance with various embodiments;

[0015] FIG. 4C illustrates a battery operating history matrix having columns representing a range of voltage measurements, and rows representing a range of temperature measurements, in accordance with various embodiments;

[0016] FIG. 4D illustrates a battery having a battery monitor circuit disposed therein or coupled thereto, the battery coupled to a load and/or to a power supply, and in communicative connection with various local and/or remote electronic systems, in accordance with various embodiments; and

[0017] FIGS. 5A and 5B illustrate a method for determining a reserve time of a monobloc based on at least one of a detected voltage or a detected temperature of the monobloc, in accordance with various embodiments.

DETAILED DESCRIPTION

[0018] The detailed description shows embodiments by way of illustration, including the best mode. While these embodiments are described in sufficient detail to enable those skilled in the art to practice the principles of the present disclosure, it should be understood that other embodiments may be realized and that logical, mechanical, chemical, and/or electrical changes may be made without departing from the spirit and scope of principles of the present disclosure. Thus, the detailed description herein is presented for purposes of illustration only and not of limitation. For example, the steps recited in any of the method descriptions may be executed in any suitable order and are not limited to the order presented.

[0019] Moreover, for the sake of brevity, certain sub-components of individual components and other aspects of the system may not be described in detail herein. It should be noted that many alternative or additional functional relationships or physical couplings may be present in a practical system, for example a battery monitoring system. Such functional blocks may be realized by any number of suitable components configured to perform specified functions.

[0020] Principles of the present disclosure improve the operation of a battery, for example by eliminating monitoring components such as a current sensor which can drain a battery of charge prematurely. Further, a battery monitoring circuit may be embedded within the battery at the time of manufacture, such that it is capable of monitoring the battery and storing/transmitting associated data from the first day of a battery's life until it is recycled or otherwise disposed of. Moreover, principles of the present disclosure improve the operation of various computing devices, such as a mobile communications device and/or a battery monitor circuit, in numerous ways, for example: reducing the memory utilized by a battery monitor circuit via compact storage of battery history information in a novel matrix-like database, thus reducing manufacturing expense, operating current draw, and extending operational lifetime of the battery monitor circuit; facilitating monitoring and/or control of multiple monoblocs via a single mobile communications device, thus improving efficiency and throughput; and reducing the amount of data transmitted across a network linking one or more batteries and a remote device, thus freeing up the network to carry other transmitted data and/or to carry data of relevance more quickly, and also to significantly reduce communications costs.

[0021] Additionally, principles of the present disclosure improve the operation of devices coupled to and/or associated with a battery, for example a cellular radio base station, an electric forklift, an e-bike, and/or the like.

[0022] Yet further, application of principles of the present disclosure transform and change objects in the real world. For example, as part of an example algorithm, lead sulfate in a lead-acid monobloc is caused to convert to lead, lead oxide, and sulfuric acid via application of a charging current, thus transforming a partially depleted lead-acid battery into a more fully charged battery. Moreover, as part of another example algorithm, various monoblocs in a warehouse may be physically repositioned, recharged, or even removed from the warehouse or replaced, thus creating a new overall configuration of monoblocs in the warehouse.

[0023] It will be appreciated that various other approaches for monitoring, maintenance, and/or use of energy storage devices exist. As such, the systems and methods claimed herein do not preempt any such fields or techniques, but rather represent various specific advances offering technical improvements, time and cost savings, environmental benefits, improved battery life, and so forth. Additionally, it will be appreciated that various systems and methods disclosed herein offer such desirable benefits while, at the same time, eliminating a common, costly, power-draining component of prior monitoring systems—namely, a current sensor. Stated another way, various example systems and methods do not utilize, and are configured without, a current sensor and/or information available therefrom, in stark contrast to nearly all prior approaches.

[0024] In an exemplary embodiment, a battery monitor circuit is disclosed. The battery monitor circuit may be configured to sense, record, and/or wired or wirelessly communicate, certain information from and/or about a battery, for example date/time, voltage and temperature information from a battery.

[0025] In an exemplary embodiment, a monobloc is an energy storage device comprising at least one electrochemical cell, and typically a plurality of electrochemical cells. As used herein, the term “battery” can mean a single monobloc, or it can mean a plurality of monoblocs that are electrically connected in series and/or parallel. A “battery” comprising a plurality of monoblocs that are electrically connected in series and/or parallel is sometimes referred to in other literature as a “battery pack.” A battery may comprise a positive terminal and a negative terminal. Moreover, in various exemplary embodiments, a battery may comprise a plurality of positive and negative terminals. In an exemplary embodiment, a battery monitor circuit is disposed within a battery, for example positioned or embedded inside a battery housing and connected to battery terminals via a wired connection. In another exemplary embodiment, a battery monitor circuit is connected to a battery, for example coupled to the external side of a battery housing and connected to the battery terminals via a wired connection.

[0026] In an embodiment, a battery monitor circuit comprises various electrical components, for example a voltage sensor, a temperature sensor, a processor for executing instructions, a memory for storing data and/or instructions, an antenna, and a transmitter/receiver/transceiver. In some exemplary embodiments, a battery monitor circuit may also include a clock, for example a real-time clock. Moreover, a

battery monitor circuit may also include positioning components, for example a global positioning system (GPS) receiver circuit.

[0027] In certain example embodiments, a battery monitor circuit may comprise a voltage sensor configured with wired electrical connections to a battery, for monitoring a voltage between a positive terminal and a negative terminal (the terminals) of the battery. Moreover, the battery monitor circuit may comprise a temperature sensor for monitoring a temperature of (and/or associated with) the battery. The battery monitor circuit may comprise a processor for receiving a monitored voltage signal from the voltage sensor, for receiving a monitored temperature signal from the temperature sensor, for processing the monitored voltage signal and the monitored temperature signal, for generating voltage data and temperature data based on the monitored voltage signal and the monitored temperature signal, and for executing other functions and instructions.

[0028] In various example embodiments, the battery monitor circuit comprises a memory for storing data, for example voltage data and temperature data from (and/or associated with) a battery. Moreover, the memory may also store instructions for execution by the processor, data and/or instructions received from an external device, and so forth. In an exemplary embodiment, the voltage data represents the voltage across the terminals of the battery, and the temperature data represents a temperature as measured at a particular location on and/or in the battery. Yet further, the battery monitor circuit may comprise an antenna and a transceiver, for example for wirelessly communicating data, such as the voltage data and the temperature data to a remote device, and for receiving data and/or instructions. Alternatively, the battery monitor circuit may include a wired connection to the battery and/or to a remote device, for example for communicating the voltage data and the temperature data to a remote device via the wired connection, and/or for receiving data and/or instructions. In one exemplary embodiment, the battery monitor circuit transmits the voltage data and the temperature data wirelessly via the antenna to the remote device. In another exemplary embodiment, the battery monitor circuit transmits the voltage data and the temperature data via a wired connection to the remote device. In an exemplary embodiment, the battery monitor circuit is configured to be located external to the battery and wired electrically to the battery.

[0029] The battery monitor circuit may be formed, in one exemplary embodiment, via coupling of various components to a circuit board. In an exemplary embodiment, the battery monitor circuit further incorporates a real-time clock. The real-time clock may be used, for example, for precisely timing collection of voltage and temperature data for a battery. As described herein, the battery monitor circuit may be positioned internal to the battery, and configured to sense an internal temperature of the battery; alternatively, the battery monitor circuit may be positioned external to the battery, and configured to sense an external temperature of the battery. In another exemplary embodiment, a battery monitor circuit is positioned within a monobloc to sense an internal temperature of a monobloc. In still another exemplary embodiment, a battery monitor circuit is coupled to a monobloc to sense an external temperature of a monobloc. The wired and/or wireless signals from the battery monitor circuit can be the basis for various useful actions and determinations as described further herein.

[0030] With reference now to FIGS. 1A and 1B, in an exemplary embodiment, a battery **100** may comprise a monobloc. The monobloc may, in an exemplary embodiment, be defined as an energy storage device. The monobloc comprises at least one electrochemical cell (not shown). In various example embodiments, the monobloc comprises multiple electrochemical cells, for example in order to configure the monobloc with a desired voltage and/or current capability. In various exemplary embodiments, the electrochemical cell(s) are lead-acid type electrochemical cells. Although any suitable lead-acid electrochemical cells may be used, in one exemplary embodiment, the electrochemical cells are of the absorbent glass mat (AGM) type design. In another exemplary embodiment, the lead-acid electrochemical cells are of the gel type of design. In another exemplary embodiment, the lead-acid electrochemical cells are of the flooded (vented) type of design. However, it will be appreciated that various principles of the present disclosure are applicable to various battery chemistries, including but not limited to nickel-cadmium (NiCd), nickel metal hydride (NiMH), lithium ion, lithium cobalt oxide, lithium iron phosphate, lithium ion manganese oxide, lithium nickel manganese cobalt oxide, lithium nickel cobalt aluminum oxide, lithium titanate, lithium sulphur, rechargeable alkaline, and/or the like, and thus the discussion herein directed to lead-acid batteries is provided by way of illustration and not of limitation.

[0031] The battery **100** may have a housing **110**. For example, the battery **100** may be configured with a sealed monobloc lead-acid energy storage case made of a durable material. The battery **100** may further comprise a positive terminal **101** and a negative terminal **102**. The sealed case may have openings through which the positive terminal **101** and negative terminal **102** pass.

[0032] With reference now to FIGS. 2A and 2B, a battery **200** may comprise a plurality of electrically connected monoblocs, for example batteries **100**. The monoblocs in the battery **200** may be electrically connected in parallel and/or series. In an exemplary embodiment, the battery **200** may comprise at least one string of monoblocs. In an exemplary embodiment, a first string may comprise a plurality of monoblocs electrically connected in series. In another exemplary embodiment, a second string may comprise a plurality of monoblocs electrically connected in series. If there is more than one string of monoblocs in the battery, the first, second, and/or additional strings may be electrically connected in parallel. A series/parallel connection of monoblocs may ultimately be connected to a positive terminal **201** and a negative terminal **202** of the battery **200**, for example in order to achieve a desired voltage and/or current characteristic or capability for battery **200**. Thus, in an exemplary embodiment, a battery **200** comprises more than one monobloc. A battery **200** may also be referred to herein as a power domain.

[0033] The battery **200** may have a cabinet or housing **210**. For example, the battery **200** may comprise thermal and mechanical structures to protect the battery and provide a suitable environment for its operation.

[0034] With reference now to FIGS. 1A, 1B, 2A, and 2B, in an example application, a battery **100/200** may be used for back-up power (also known as an uninterrupted power supply or UPS). Moreover, the battery **100/200** may be used in a cellular radio base station application and may be connected to a power grid (e.g., to alternating current via a

rectifier/inverter, to a DC microgrid, and/or the like). In another exemplary embodiment, the battery 100/200 is connected to an AC power grid and used for applications such as peak shaving, demand management, power regulation, frequency response, and/or reactive power supply. In another exemplary embodiment, the battery 100/200 is connected to a drive system providing motive power to various vehicles (such as bicycles), industrial equipment (such as forklifts), and on-road light, medium and heavy-duty vehicles. In other example applications, the battery 100/200 may be used for any suitable application where energy storage is desired on a short or long-term basis. The battery 100/200 may be shipped in commerce as a unitary article, shipped in commerce with other monoblocs (such as on a pallet with many other monoblocs), or shipped in commerce with other monoblocs as part of a battery (for example, multiple batteries 100 forming a battery 200).

[0035] In an exemplary embodiment, a battery monitor circuit 120 may be disposed within and internally connected to the battery 100; alternatively, a battery monitor circuit 120 may be coupled to and externally connected to the battery 100/200. In an exemplary embodiment, a single battery monitor circuit 120 may be disposed within and associated with a single monobloc (see battery 100), as illustrated in FIG. 1A. In another exemplary embodiment, a single battery monitor circuit 120 may be coupled to and associated with a single monobloc (see battery 100), as illustrated in FIG. 1B. In another exemplary embodiment, multiple batteries 100, each having a battery monitor circuit 120 disposed therein, may be disposed within and comprise a portion of a single battery 200, as illustrated in FIG. 2A. In another exemplary embodiment, a single battery monitor circuit 120 may be externally coupled to and associated with a single battery 200, as illustrated in FIG. 2B. In yet another exemplary embodiment, more than one battery monitor circuit 120 is disposed within and connected to one or more portions of a single battery. For example, a first battery monitor circuit could be disposed within and connected to a first monobloc of the battery and a second battery monitor circuit could be disposed within and connected to a second monobloc of the battery. A similar approach may be employed to associate multiple battery monitor circuits 120 that are externally coupled to a battery.

[0036] The battery monitor circuit 120 may comprise a voltage sensor 130, a temperature sensor 140, a processor 150, a transceiver 160, an antenna 170, and a storage medium or memory (not shown in the Figures). In an exemplary embodiment, a battery monitor circuit 120 is configured to sense a voltage and temperature associated with a monobloc or battery 100/200, to store the sensed voltage and temperature in the memory together with an associated time of these readings, and to transmit the voltage and temperature data (with their associated time) from the battery monitor circuit 120 to one or more external locations.

[0037] In an exemplary embodiment, the voltage sensor 130 may be electrically connected by a wire to a positive terminal 101/201 of the battery 100/200 and by a wire to a negative terminal 102/202 of the battery 100/200. In an exemplary embodiment, the voltage sensor 130 is configured to sense a voltage of the battery 100/200. For example, the voltage sensor 130 may be configured to sense the voltage between the positive terminal 101/201 and the negative terminal 102/202. In an exemplary embodiment, the voltage sensor 130 comprises an analog to digital

converter. However, any suitable device for sensing the voltage of the battery 100/200 may be used.

[0038] In an exemplary embodiment, the temperature sensor 140 is configured to sense a temperature measurement of the battery 100/200. In one exemplary embodiment, the temperature sensor 140 may be configured to sense a temperature measurement at a location in or inside of the battery 100/200. The location where the temperature measurement is taken can be selected such that the temperature measurement is reflective of the temperature of the electrochemical cells comprising battery 100/200. In another exemplary embodiment, the temperature sensor 140 may be configured to sense a temperature measurement at a location on or outside of the battery 100/200. The location where the temperature measurement is taken can be selected such that the temperature measurement primarily reflects the temperature of the electrochemical cells comprising battery 100/200 itself and only indirectly, secondarily, or less significantly is influenced by neighboring batteries or environmental temperature. In various exemplary embodiments, the battery monitor circuit 120 is configured to be located inside of the battery 100/200. Moreover, in various exemplary embodiments the presence of battery monitor circuit 120 within battery 100/200 may not be visible or detectable via external visual inspection of battery 100/200. In other exemplary embodiments, the battery monitor circuit 120 is configured to be located outside of the battery 100/200, for example attached to a battery 100/200, electrically connected by wire to battery 100/200, and/or configured to move with battery 100/200 so as to remain electrically connected to the positive and negative terminals of battery 100/200.

[0039] In an exemplary embodiment, the temperature sensor 140 may be configured to sense the temperature measurement at a location on or outside of the battery 100/200. The location where the temperature measurement is taken can be selected such that the temperature measurement primarily reflects the temperature of the battery 100/200 itself and only indirectly, secondarily, or less significantly is influenced by neighboring monoblocs or environmental temperature. In an exemplary embodiment, the temperature sensor 140 comprises a thermocouple, a thermistor, a temperature sensing integrated circuit, and/or the like. In certain exemplary embodiments, the temperature sensor 140 is embedded in the connection of battery monitor circuit 120 to the positive or negative terminal of the battery 100/200.

[0040] In an exemplary embodiment, the battery monitor circuit 120 comprises a printed circuit board for supporting and electrically coupling a voltage sensor, temperature sensor, processor, storage medium, transceiver, antenna, and/or other suitable components. In another exemplary embodiment, the battery monitor circuit 120 includes a housing (not shown). The housing can be made of any suitable material for protecting the electronics in the battery monitor circuit 120, for example a durable plastic. The housing can be made in any suitable shape or form factor. In an exemplary embodiment, the housing of battery monitor circuit 120 is configured to be externally attached to or disposed inside battery 100/200, and may be secured, for example via adhesive, potting material, bolts, screws, clamps, and/or the like. Moreover, any suitable attachment device or method can be used to keep the battery monitor circuit 120 in a desired position and/or orientation on, near, and/or within battery 100/200. In this manner, as battery 100/200 is transported, installed, utilized, and so forth, battery monitor

circuit **120** remains securely disposed therein and/or coupled thereto, and thus operable in connection therewith. For example, battery monitor circuit **120** may not be directly attached to battery **100/200**, but may be positioned adjacent thereto such that it moves with the battery. For example, battery monitor circuit **120** may be coupled to the frame or body of an industrial forklift containing battery **100/200**.

[0041] In an exemplary embodiment, the battery monitor circuit **120** further comprises a real-time clock capable of maintaining time referenced to a standard time such as Universal Time Coordinated (UTC), independent of any connection (wired or wireless) to an external time standard such as a time signal accessible via a public network such as the Internet. The clock is configured to provide the current time/date (or a relative time) to the processor **150**. In an exemplary embodiment, the processor **150** is configured to receive the voltage and temperature measurement and to store, in the storage medium, the voltage and temperature data associated with the time that the data was sensed/stored. In an exemplary embodiment, the voltage, temperature and time data may be stored in a storage medium in the form of a database, a flat file, a blob of binary, or any other suitable format or structure. Moreover, the processor **150** may be configured to store additional data in a storage medium in the form of a log. For example, the processor may log each time the voltage and/or temperature changes by a settable amount. In an exemplary embodiment, the processor **150** compares the last measured data to the most recent measured data, and logs the recent measured data only if it varies from the last measured data by at least this settable amount. The comparisons can be made at any suitable interval, for example every second, every 5 seconds, every 10 seconds, every 30 seconds, every minute, every 10 minutes, and/or the like. The storage medium may be located on the battery monitor circuit **120**, or may be remote. The processor **150** may further be configured to transmit (wirelessly or by wired connection) the logged temperature/voltage data to a remote device for additional analysis, reporting, and/or action. In an exemplary embodiment, the remote device may be configured to stitch the transmitted data log together with the previously transmitted logs, to form a log that is continuous in time. In this manner, the size of the log (and the memory required to store it) on the battery monitor circuit **120** can be minimized. The processor **150** may further be configured to receive instructions from a remote device. The processor **150** may also be configured to transmit the time, temperature and voltage data off of the battery monitor circuit **120** by providing the data in a signal to the transceiver **160**.

[0042] In another exemplary embodiment, the battery monitor circuit **120** is configured without a real-time clock. Instead, data is sampled on a consistent time interval controlled by the processor **150**. Each interval is numbered sequentially with a sequence number to uniquely identify it. Sampled data may all be logged; alternatively, only data which changes more than a settable amount may be logged. Periodically, when the battery monitor circuit **120** is connected to a time standard, such as the network time signal accessible via the Internet, the processor time is synchronized with real-time represented by the time standard. However, in both cases, the interval sequence number during which the data was sampled is also logged with the data. This then fixes the time interval between data samples without the need for a real-time clock on battery monitor

circuit **120**. Upon transmission of the data log to a remote device, the intervals are synchronized with the remote device (described further herein), which maintains real time (e.g., UTC), for example synchronized over an Internet connection. Thus, the remote device is configured to provide time via synchronization with the battery monitor circuit **120** and processor **150**. The data stored at the battery monitor circuit **120** or at the remote device may include the cumulative amount of time a monobloc has spent at a particular temperature and/or voltage. The processor **150** may also be configured to transmit the cumulative time, temperature and voltage data from the battery monitor circuit **120** by providing the data in a signal to the transceiver **160**.

[0043] In an exemplary embodiment, the time, temperature and voltage data for a battery may be stored in a file, database or matrix that, for example, comprises a range of voltages on one axis and a range of temperatures on a second axis, wherein the cells of this table are configured to increment a counter in each cell to represent the amount of time a battery has spent in a particular voltage/temperature state (i.e., to form a battery operating history matrix). The battery operating history matrix can be stored in the memory of battery monitor circuit **120** and/or in a remote device. For example, and with brief reference to FIG. 4C, an example battery operating history matrix **450** may comprise columns **460**, with each column representing a particular voltage or range of voltage measurements. For example, the first column may represent a voltage range from 0 volts to 1 volt, the second column may represent a voltage range from 1 volt to 9 volts, the third column may represent a voltage range from 9 volts to 10 volts, and so forth. The battery operating history matrix **450** may further comprise rows **470**, with each row representing a particular temperature (+/-) or range of temperature measurements. For example, the first row may represent a temperature less than 10° C., the second row may represent a temperature range from 10° C. to 20° C., the third row may represent a temperature range from 20° C. to 30° C., and so forth. Any suitable scale and number of columns/rows can be used. In an exemplary embodiment, the battery operating history matrix **450** stores a cumulative history of the amount of time the battery has been in each designated voltage/temperature state. In other words, the battery operating history matrix **450** aggregates (or correlates) the amount of time the battery has been in a particular voltage/temperature range. In particular, such a system is particularly advantageous because the storage size does not increase (or increases only a marginal amount) regardless of how long it records data. The memory occupied by the battery operating history matrix **450** is often the same size the first day it begins aggregating voltage/temperature data as its size years later or near a battery's end of life. It will be appreciated that this technique reduces, compared to implementations that do not use this technique, the size of the memory and the power required to store this data, thus significantly improving the operation of the battery monitor circuit **120** computing device. Moreover, battery voltage/temperature data may be transmitted to a remote device on a periodic basis. This effectively gates the data, and, relative to non-gating techniques, reduces the power required to store data and transmit data, reduces the size of the memory, and reduces the data transmission time.

[0044] In an exemplary embodiment, the transceiver **160** may be any suitable transmitter and/or receiver. For example, the transceiver **160** may be configured to up-

convert the signal to transmit the signal via the antenna 170 and/or to receive a signal from the antenna 170 and down-convert the signal and provide it to the processor 150. In an exemplary embodiment, the transceiver 160 and/or the antenna 170 can be configured to wirelessly send and receive signals between the battery monitor circuit 120 and a remote device. The wireless transmission can be made using any suitable communication standard, such as radio frequency communication, WiFi, Bluetooth®, Bluetooth Low Energy (BLE), Bluetooth Low Power (IPv6/6LoWPAN), a cellular radio communication standard (2G, 3G, 4G, LTE, 5G, etc.), and/or the like. In an exemplary embodiment, the wireless transmission is made using low power, short range signals, to keep the power drawn by the battery monitor circuit low. In one exemplary embodiment, the processor 150 is configured to wake-up, communicate wirelessly, and go back to sleep on a schedule suitable for minimizing or reducing power consumption. This is desirable to prevent monitoring of the battery via battery monitor circuit 120 from draining the battery prematurely. The battery monitor circuit 120 functions, such as waking/sleeping and data gating functions, facilitate accurately sensing and reporting the temperature and voltage data without draining the battery 100/200. In various exemplary embodiments, the battery monitor circuit 120 is powered by the battery within which it is disposed and/or to which it is coupled for monitoring. In other exemplary embodiments, the battery monitor circuit 120 is powered by the grid or another power supply, for example a local battery, a solar panel, a fuel cell, inductive RF energy harvesting circuitry, and/or the like.

[0045] In some exemplary embodiments, use of a Bluetooth protocol facilitates a single remote device receiving and processing a plurality of signals correlated with a plurality of batteries (each equipped with a battery monitor circuit 120), and doing so without signal interference. This one-to-many relationship between a remote device and a plurality of batteries, each equipped with a battery monitor circuit 120, is a distinct advantage for monitoring of batteries in storage and shipping channels.

[0046] In an exemplary embodiment, battery monitor circuit 120 is located internal to the battery. For example, battery monitor circuit 120 may be disposed within a housing of battery 100. In various embodiments, battery monitor circuit 120 is located internal to a monobloc or battery. Battery monitor circuit 120 may be hidden from view/inaccessible from the outside of battery 100. This may prevent tampering by a user and thus improve the reliability of the reporting performed. Battery monitor circuit 120 may be positioned just below a lid of battery 100, proximate the interconnect straps (lead inter-connecting bar), or the like. In this manner, temperature of a monobloc due to the electrochemical cells and heat output of the interconnect straps can be accurately measured.

[0047] In another exemplary embodiment, battery monitor circuit 120 is located external to the battery. For example, battery monitor circuit 120 may be attached to the outside of battery 100/200. In another example, battery monitor circuit 120 is located proximate to the battery 100/200, with the voltage sensor 130 wired to the positive and negative terminals of the battery 100/200. In another exemplary embodiment, battery monitor circuit 120 can be connected to the battery 100/200 so as to move with the battery 100/200. For example, if battery monitor circuit 120 is

connected to the frame of a vehicle and the battery 100/200 is connected to the frame of the vehicle, both will move together, and the voltage and temperature monitoring sensors 130 and 140 can continue to perform their proper functions as the vehicle moves.

[0048] In an exemplary embodiment, temperature sensor 140 may be configured to sense a temperature of one of the terminals of a monobloc. In another exemplary embodiment, temperature sensor 140 may be configured to measure the temperature at a location or space between two monoblocs in a battery, the air temperature in a battery containing multiple monoblocs, the temperature at a location disposed generally in the middle of a wall of a monobloc, and/or the like. In this manner, the temperature sensed by the battery monitor circuit 120 may be more representative of the temperature of battery 100/200 and/or the electrochemical cells therein. In some exemplary embodiments, temperature sensor 140 may be located on and/or directly coupled to the printed circuit board of battery monitor circuit 120. Moreover, the temperature sensor 140 may be located in any suitable location inside of a monobloc or battery for sensing a temperature associated with the monobloc or battery. Alternatively, the temperature sensor 140 may be located in any suitable location outside of a monobloc or battery for sensing a temperature associated with the monobloc or battery.

[0049] Thus, with reference now to FIG. 3, an exemplary method 300 for monitoring a battery 100/200 comprising at least one electrochemical cell comprises: sensing a voltage of the battery 100/200 with a voltage sensor 130 wired to the battery terminals (step 302), and recording the voltage and the time that the voltage was sensed in a storage medium (step 304); sensing a temperature associated with battery 100/200 with a temperature sensor 140 disposed within and/or on battery 100/200 (step 306), and recording the temperature and the time that the temperature was sensed in the storage medium (step 308); and wired or wirelessly transmitting the voltage, temperature and time data recorded in the storage medium to a remote device (step 310). The voltage, temperature, and time data, together with other relevant data, may be assessed, analyzed, processed, and/or utilized as an input to various computing systems, resources, and/or applications (step 312). In an exemplary method, the voltage sensor 130, temperature sensor 140, and storage medium are located inside the battery 100 on a battery monitor circuit 120. In another exemplary method, the voltage sensor 130, temperature sensor 140, and storage medium are located outside the battery 100/200 on a battery monitor circuit 120. Moreover, method 300 may comprise taking various actions in response to the voltage, temperature, and/or time data (step 314), for example charging a battery, discharging a battery, removing a battery from a warehouse, replacing a battery with a new battery, and/or the like.

[0050] With reference now to FIGS. 4A and 4B, in an exemplary embodiment, the battery monitor circuit 120 is configured to communicate data with a remote device. The remote device may be configured to receive data from a plurality of batteries, with each battery equipped with a battery monitor circuit 120. For example, the remote device may receive data from individual batteries 100, each connected to a battery monitor circuit 120. And in another exemplary embodiment, the remote device may receive data

from individual batteries **200**, each battery **200** connected to a battery monitor circuit **120**.

[0051] An example system **400** is disclosed for collecting and using data associated with each battery **100/200**. In general, the remote device is an electronic device that is not physically part of the battery **100/200** or the battery monitor circuit **120**. The system **400** may comprise a local portion **410** and/or a remote portion **420**. The local portion **410** comprises components located relatively near the battery or batteries **100/200**. “Relatively near,” in one exemplary embodiment, means within wireless signal range of the battery monitor circuit antenna. In another example embodiment, “relatively near” means within Bluetooth range, within the same cabinet, within the same room, and the like. The local portion **410** may comprise, for example, one or more batteries **100/200**, a battery monitor circuit **120**, and optionally a locally located remote device **414** located in the local portion **410**. Moreover, the local portion may comprise, for example, a gateway. The gateway may be configured to receive data from each battery **100/200**. The gateway may also be configured to transmit instructions to each battery **100/200**. In an example embodiment, the gateway comprises an antenna for transmitting/receiving wirelessly at the gateway and/or for communicating with a locally located remote device **414**. The locally located remote device **414**, in an exemplary embodiment, is a smartphone, tablet, or other electronic mobile device. In another exemplary embodiment, the locally located remote device **414** is a computer, a network, a server, or the like. In a further exemplary embodiment, the locally located remote device **414** is an onboard vehicle electronics system. Yet further, in some embodiments, the gateway may function as locally located remote device **414**. Exemplary communications, for example between the gateway and locally located remote device **414**, may be via any suitable wired or wireless approach, for example via a Bluetooth protocol.

[0052] In some exemplary embodiments, the remote device is not located in the local portion **410**, but is located in the remote portion **420**. The remote portion **420** may comprise any suitable back-end systems. For example, the remote device in the remote portion **420** may comprise a computer **424** (e.g., a desk-top computer, a laptop computer, a server, a mobile device, or any suitable device for using or processing the data as described herein). The remote portion may further comprise cloud-based computing and/or storage services, on-demand computing resources, or any suitable similar components. Thus, the remote device, in various exemplary embodiments, may be a computer **424**, a server, a back-end system, a desktop, a cloud system, or the like.

[0053] In an exemplary embodiment, the battery monitor circuit **120** may be configured to communicate data directly between battery monitor circuit **120** and the locally located remote device **414**. In an exemplary embodiment, the communication between the battery monitor circuit **120** and the locally located remote device **414** can be a wireless transmission, such as via Bluetooth transmission. Moreover, any suitable wireless protocol can be used. In some embodiments where battery monitor circuit **120** is external to battery **100/200**, the communication can be by wire, for example by Ethernet cable, USB cable, twisted pair, and/or any other suitable wire and corresponding wired communication protocol.

[0054] In an exemplary embodiment, the battery monitor circuit **120** further comprises a cellular modem for commu-

nicating via a cellular network **418** and other networks, such as the Internet, with the remote device. For example, data may be shared with the computer **424** or with the locally located remote device **414** via the cellular network **418**. Thus, battery monitor circuit **120** may be configured to send temperature and voltage data to the remote device and receive communications from the remote device, via the cellular network **418** to other networks, such as the Internet, for distribution anywhere in the Internet connected world.

[0055] In various exemplary embodiments, the data from the local portion **410** is communicated to the remote portion **420**. For example, data and/or instructions from the battery monitor circuit **120** may be communicated to a remote device in the remote portion **420**. In an exemplary embodiment, the locally located remote device **414** may communicate data and/or instructions with the computer **424** in the remote portion **420**. In an exemplary embodiment, these communications are sent over the Internet. The communications may be secured and/or encrypted, as desired, in order to preserve the security thereof.

[0056] In an exemplary embodiment, these communications may be sent using any suitable communication protocol, for example, via TCP/IP, WLAN, over Ethernet, WiFi, cellular radio, or the like. In one exemplary embodiment, the locally located remote device **414** is connected through a local network by a wire to the Internet and thereby to any desired remotely located remote device. In another exemplary embodiment, the locally located remote device **414** is connected through a cellular network, for example cellular network **418**, to the Internet and thereby to any desired remotely located remote device.

[0057] In an exemplary embodiment, this data may be received at a server, received at a computer **424**, stored in a cloud-based storage system, on servers, in databases, or the like. In an exemplary embodiment, this data may be processed by the battery monitor circuit **120**, the locally located remote device **414**, the computer **424**, and/or any suitable remote device. Thus, it will be appreciated that processing and analysis described as occurring in the battery monitor circuit **120** may also occur fully or partially in the battery monitor circuit **120**, the locally located remote device **414**, the computer **424**, and/or any other remote device.

[0058] The remote portion **420** may be configured, for example, to display, process, utilize, or take action in response to, information regarding many batteries **100/200** that are geographically dispersed from one another and/or that include a diverse or differing types, groups, and/or sets of batteries **100/200**. The remote portion **420** can display information about, or based on, specific individual battery temperature and/or voltage. Thus, the system can monitor a large group of batteries **100/200** located great distances from each other, but do so on an individual battery level.

[0059] The remote portion **420** device may be networked such that it is accessible from anywhere in the world. Users may be issued access credentials to allow their access to only data pertinent to batteries owned or operated by them. In some embodiments, access control may be provided by assigning a serial number to the remote device and providing this number confidentially to the battery owner or operator to log into.

[0060] Voltage, temperature and time data stored in a cloud-based system may be presented in various displays to convey information about the status of a battery, its condition, its operating requirement(s), unusual or abnormal con-

ditions, and/or the like. In one embodiment, data from one battery or group of batteries may be analyzed to provide additional information, or correlated with data from other batteries, groups of batteries, or exogenous conditions to provide additional information.

[0061] Systems and methods disclosed herein provide an economical means for monitoring the performance and health of batteries located anywhere in the cellular radio or Internet connected world. As battery monitor circuits **120** rely on only voltage, temperature and time data to perform (or enable performance of) these functions, cost is significantly less than various prior art systems which must monitor battery current as well. Further, performance of calculations and analyses in a remote device, which is capable of receiving voltage, temperature and time data from a plurality of monitoring circuits connected to a plurality of batteries, rather than performing these functions at each battery in the plurality of batteries, minimizes the per battery cost to monitor any one battery, analyze its performance and health, and display the results of such analyses. This allows effective monitoring of batteries, critical to various operations but heretofore not monitored because an effective remote monitoring system was unavailable and/or the cost to monitor batteries locally and collect data manually was prohibitive. Example systems allow aggregated remote monitoring of batteries in such example applications as industrial motive power (forklifts, scissor lifts, tractors, pumps and lights, etc.), low speed electric vehicles (neighborhood electric vehicles, electric golf carts, electric bikes, scooters, skateboards, etc.), grid power backup power supplies (computers, emergency lighting, and critical loads remotely located), marine applications (engine starting batteries, onboard power supplies), automotive applications, and/or other example applications (for example, engine starting batteries, over-the-road truck and recreational vehicle onboard power, and the like). This aggregated remote monitoring of like and/or disparate batteries in like and/or disparate applications allows the analysis of battery performance and health (e.g., battery state-of-charge, battery reserve time, battery operating mode, adverse thermal conditions, and so forth), that heretofore was not possible. Using contemporaneous voltage and temperature data, stored voltage and temperature data, and/or battery and application specific parameters (but excluding data regarding battery **100/200** current), the short term changes in voltage and/or temperature, longer term changes in voltage and/or temperature, and thresholds for voltage and/or temperature may be used singularly or in combination to conduct exemplary analyses, such as in the battery monitor circuit **120**, the locally located remote device **414**, the computer **424**, and/or any suitable device. The results of these analyses, and actions taken in response thereto, can increase battery performance, improve battery safety and reduce battery operating costs.

[0062] While many of the embodiments herein have focused on electrochemical cell(s) which are lead-acid type electrochemical cells, in other embodiments the electrochemical cells may be of various chemistries, including but not limited to, lithium, nickel, cadmium, sodium and zinc. In such embodiments, the battery monitor circuit and/or the remote device may be configured to perform calculations and analyses pertinent to that specific battery chemistry.

[0063] In some example embodiments, via application of principles of the present disclosure, outlier batteries can be identified and alerts or notices provided by the battery

monitor circuit **120** and/or the remote device to prompt action for maintaining and securing the batteries. The batteries **100/200** may be made by different manufacturers, made using different types of construction or different types of cells. However, where multiple batteries **100/200** are constructed in similar manner and are situated in similar environmental conditions, the system may be configured to identify outlier batteries, for example batteries that are returning different and/or suspect temperature and/or voltage data. This outlier data may be used to identify failing batteries or to identify local conditions (high load, or the like) and to provide alerts or notices for maintaining and securing such batteries. Similarly, batteries **100/200** in disparate applications or from disparate manufacturers can be compared to determine which battery types and/or manufacturers products perform best in any particular application.

[0064] In an exemplary embodiment, the battery monitor circuit **120** and/or the remote device may be configured to analyze the data and take actions, send notifications, and make determinations based on the data. The battery monitor circuit **120** and/or the remote device may be configured to show a present temperature for each battery **100/200** and/or a present voltage for each battery **100/200**. Moreover, this information can be shown with the individual measurements grouped by temperature or voltage ranges, for example for prompting maintenance and safety actions by providing notification of batteries that are outside of a predetermined range(s) or close to being outside of such range.

[0065] Moreover, the battery monitor circuit **120** and/or the remote device can display the physical location of each battery **100/200** (as determined by the battery monitor circuit **120**) for providing inventory management of the batteries or for securing the batteries. In one exemplary embodiment, the physical location information is determined by the battery monitor circuit **120** using a cellular network. Alternatively, this information can be provided by the Global Positioning System (GPS) via a GPS receiver installed in the battery monitor circuit **120**. This location information can be stored with the voltage, temperature, and time data. In another exemplary embodiment, the location data is shared wirelessly with the remote device, and the remote device is configured to store the location data. The location data may be stored in conjunction with the time, to create a travel history (location history) for the monobloc that reflects where the monobloc or battery has been over time.

[0066] Moreover, the remote device can be configured to create and/or send notifications based on the data. For example, a notification can be displayed if, based on analysis in the battery monitor circuit and/or the remote device a specific monobloc is over voltage, the notification can identify the specific monobloc that is over voltage, and the system can prompt maintenance action. Notifications may be sent via any suitable system or means, for example via e-mail, SMS message, telephone call, in-application prompt, or the like.

[0067] In an exemplary embodiment, where the battery monitor circuit **120** has been disposed within (or coupled externally to) and connected to a battery **100/200**, the system provides inventory and maintenance services for the battery **100/200**. For example, the system may be configured to detect the presence of a monobloc or battery in storage or transit, without touching the monobloc or battery. The battery monitor circuit **120** can be configured, in an exem-

plary embodiment, for inventory tracking in a warehouse. In one exemplary embodiment, the battery monitor circuit **120** transmits location data to the locally located remote device **414** and/or a remotely located remote device and back-end system configured to identify when a specific battery **100/200** has left the warehouse or truck, for example unexpectedly. This may be detected, for example, when battery monitor circuit **120** associated with the battery **100/200** ceases to communicate voltage and/or temperature data with the locally located remote device **414** and/or back end system, when the battery location is no longer where noted in a location database, or when the wired connection between the monobloc or battery and the battery monitor circuit **120** is otherwise severed. The remote back end system is configured, in an exemplary embodiment, to trigger an alert that a battery may have been stolen. The remote back end system may be configured to trigger an alert that a battery is in the process of being stolen, for example as successive monoblocs in a battery stop (or lose) communication or stop reporting voltage and temperature information. In an exemplary embodiment, a remote back end system may be configured to identify if the battery **100/200** leaves a warehouse unexpectedly and, in that event, to send an alarm, alert, or notification. In another embodiment wherein the battery monitor circuit **120** communicates via a cellular network with a remote device, the actual location of the battery can be tracked and a notification generated if the battery travels outside a predefined geo-fenced area. These various embodiments of theft detection and inventory tracking are unique as compared to prior approaches, for example, because they can occur at greater distance than RFID type querying of individual objects, and thus can reflect the presence of objects that are not readily observable (e.g., inventory stacked in multiple layers on shelves or pallets) where RFID would not be able to provide similar functionality.

[0068] In some exemplary embodiments, the remote device (e.g., the locally located remote device **414**) is configured to remotely receive data regarding the voltage and temperature of each battery **100/200**. In an exemplary embodiment, the remote device is configured to remotely receive voltage, temperature, and time data from each battery monitor circuit **120** associated with each battery **100/200** of a plurality of batteries. These batteries may, for example, be inactive or non-operational. For example, these batteries may not yet have been installed in an application, connected to a load, or put in service. The system may be configured to determine which batteries need re-charging. These batteries may or may not be contained in shipping packaging. However, because the data is received and the determination is made remotely, the packaged batteries do not need to be unpackaged to receive this data or make the determination. So long as the battery monitor circuit **120** is disposed within (or coupled externally to) and connected to these batteries, these batteries may be located in a warehouse, in a storage facility, on a shelf, or on a pallet, but the data can be received and the determination made without unpacking, unstacking, touching or moving any of the plurality of batteries. These batteries may even be in transit, such as on a truck or in a shipping container, and the data can be received and the determination made during such transit. Thereafter, at an appropriate time, for example upon unpacking a pallet, the battery or batteries needing re-charging may be identified and charged.

[0069] In a further exemplary embodiment, the process of “checking” a battery may be described herein as receiving voltage data and temperature data (and potentially, time data) associated with a battery, and presenting information to a user based on this data, wherein the information presented is useful for making a determination or assessment about the battery. In an exemplary embodiment, the remote device is configured to remotely “check” each battery **100/200** of a plurality of batteries equipped with battery monitor circuit **120**. In this exemplary embodiment, the remote device can receive wireless signals from each of the plurality of batteries **100/200**, and check the voltage and temperature of each battery **100/200**. Thus, in these exemplary embodiments, the remote device can be used to quickly interrogate a pallet of batteries that are awaiting shipment to determine if any battery needs to be re-charged, how long until a particular battery will need to be re-charged, or if any state of health issues are apparent in a particular battery, all without un-packaging or otherwise touching the pallet of batteries. This checking can be performed, for example, without scanning, pinging, moving or individually interrogating the packaging or batteries, but rather based on the battery monitor circuit **120** associated with each battery **100/200** wirelessly reporting the data to the remote device (e.g., **414/424**).

[0070] In an exemplary embodiment, the battery **100/200** is configured to identify itself electronically. For example, the battery **100/200** may be configured to communicate a unique electronic identifier (unique serial number, or the like) from the battery monitor circuit **120** to the remote device, the cellular network **418**, or the locally located remote device **414**. This serial number may be correlated with a visible battery identifier (e.g., label, barcode, QR code, serial number, or the like) visible on the outside of the battery, or electronically visible by means of a reader capable of identifying a single battery in a group of batteries. Therefore, the system **400** may be configured to associate battery data from a specific battery with a unique identifier of that specific battery. Moreover, during installation of a monobloc, for example battery **100**, in a battery **200**, an installer may enter into a database associated with system **400** various information about the monobloc, for example relative position (e.g., what battery, what string, what position on a shelf, the orientation of a cabinet, etc.). Similar information may be entered into a database regarding a battery **100/200**.

[0071] Thus, if the data indicates a battery of interest (for example, one that is performing subpar, overheating, discharged, etc.), that particular battery can be singled out for any appropriate action. Stated another way, a user can receive information about a specific battery (identified by the unique electronic identifier), and go directly to that battery (identified by the visible battery identifier) to attend to any needs it may have (perform “maintenance”). For example, this maintenance may include removing the identified battery from service, repairing the identified battery, charging the identified battery, etc. In a specific exemplary embodiment, a battery **100/200** may be noted as needing to be re-charged, a warehouse employee could scan the batteries on the shelves in the warehouse (e.g., scanning a QR code on each battery **100/200**) to find the battery of interest and then recharge it. In another exemplary embodiment, as the batteries are moved to be shipped, and the package containing the battery moves along a conveyor, past a reader,

the locally located remote device **414** can be configured to retrieve the data on that specific battery, including the unique electronic identifier, voltage and temperature, and alert if some action needs to be taken with respect to it (e.g., if the battery needs to be recharged before shipment).

[0072] In an exemplary embodiment, the battery monitor circuit **120** itself, the remote device and/or any suitable storage device can be configured to store the battery operation history of the individual battery **100/200** through more than one phase of the battery's life. In an exemplary embodiment, the history of the battery can be recorded. In an exemplary embodiment, the battery may further record data after it is integrated into a product or placed in service (alone or in a battery). The battery may record data after it is retired, reused in a second life application, and/or until it is eventually recycled or disposed.

[0073] Although sometimes described herein as storing this data on the battery monitor circuit **120**, in a specific exemplary embodiment, the historical data is stored remotely from the battery monitor circuit **120**. For example, the data described herein can be stored in one or more databases remote from the battery monitor circuit **120** (e.g., in a cloud-based storage offering, at a back-end server, at the gateway, and/or on one or more remote devices).

[0074] The system **400** may be configured to store, during one or more of the aforementioned time periods, the history of how the battery has been operated, the environmental conditions in which it has been operated, and/or the society it has kept with other batteries, as may be determined based on the data stored during these time periods. For example, the remote device may be configured to store the identity of other batteries that were electrically associated with the battery **100/200**, such as if two batteries are used together in one application. This shared society information may be based on the above described unique electronic identifier and data identifying where (geographically) the battery is located. The remote device may further store when the batteries shared in a particular operation.

[0075] This historical information, and the analyses that are performed using it, can be based solely on the voltage, temperature and time data. Stated another way, current data is not utilized. As used herein, "time" may include the date, hour, minute, and/or second of a voltage/temperature measurement. In another exemplary embodiment, "time" may mean the amount of time that the voltage/temperature condition existed. In particular, the history is not based on data derived from the charge and discharge currents associated with the battery(s). This is particularly significant because it would be very prohibitive to connect to and include a sensor to measure the current for each and every monobloc, and an associated time each was sensed from the individual battery, where there is a large number of monoblocs.

[0076] In various exemplary embodiments, system **400** (and/or components thereof) may be in communication with an external battery management system (BMS) coupled one or more batteries **100/200**, for example over a common network such as the Internet. System **400** may communicate information regarding one or more batteries **100/200** to the BMS and the BMS may take action in response thereto, for example by controlling or modifying current into and/or out of one or more batteries **100/200**, in order to protect batteries **100/200**.

[0077] In an exemplary embodiment, in contrast to past solutions, system **400** is configured to store contemporane-

ous voltage and/or contemporaneous temperature data relative to geographically dispersed batteries. This is a significant improvement over past solutions where there is no contemporaneous voltage and/or contemporaneous temperature data available on multiple monoblocs or batteries located in different locations and operating in different conditions. Thus, in the exemplary embodiment, historical voltage and temperature data is used to assess the condition of the monoblocs or batteries and/or make predictions about and comparisons of the future condition of the monobloc or battery. For example, the system may be configured to make assessments based on comparison of the data between the various monoblocs in a battery **200**. For example, the stored data may indicate the number of times a monobloc has made an excursion out of range (over charge, over voltage, over temperature, etc.), when such occurred, how long it persisted, and so forth.

[0078] By way of contrast, it is noted that the battery monitor circuit **120** may be located internal to the monobloc or within the monobloc. In an exemplary embodiment, the battery monitor circuit **120** is located such that it is not viewable/accessible from the outside of battery **100**. In another example, battery monitor circuit **120** is located internal to the battery **100** in a location that facilitates measurement of an internal temperature of the battery **100**. For example, the battery monitor circuit **120** may measure the temperature in between two or more monoblocs, the outer casing temperature of a monobloc, or the air temperature in a battery containing multiple monoblocs. In other exemplary embodiments, the battery monitor circuit **120** may be located external to the monobloc or on the monobloc. In an exemplary embodiment, the battery monitor circuit **120** is located such that it is viewable/accessible from the outside of battery **100**.

[0079] With reference now to FIG. 4D, in various exemplary embodiments a battery or batteries **100/200** having a battery monitor circuit **120** disposed therein (or externally coupled thereto) may be coupled to a load and/or to a power supply. For example, battery **100/200** may be coupled to a vehicle to provide electrical energy for motive power. Additionally and/or alternatively, battery **100/200** may be coupled to a solar panel to provide a charging current for battery **100/200**. Moreover, in various applications battery **100/200** may be coupled to an electrical grid. It will be appreciated that the nature and number of systems and/or components to which battery **100/200** is coupled may impact desired approaches for monitoring of battery **100/200**, for example via application of various methods, algorithms, and/or techniques as described herein. Yet further, in various applications and methods disclosed herein, battery **100/200** is not coupled to any external load or a charging source, but is disconnected (for example, when sitting in storage in a warehouse).

[0080] For example, various systems and methods may utilize information specific to the characteristics of battery **100/200** and/or the specific application in which battery **100/200** is operating. For example, battery **100/200** and application specific characteristics may include the manufacture date, the battery capacity, and recommended operating parameters such as voltage and temperature limits. In an example embodiment, battery and application specific characteristics may be the chemistry of battery **100/200**—e.g., absorptive glass mat lead acid, gelled electrolyte lead acid, flooded lead acid, lithium manganese oxide, lithium

cobalt oxide, lithium iron phosphate, lithium nickel manganese cobalt, lithium cobalt aluminum, nickel zinc, zinc air, nickel metal hydride, nickel cadmium, and/or the like.

[0081] In an example embodiment, battery specific characteristics may be the battery manufacturer, model number, battery capacity in ampere-hours (Ah), nominal voltage, float voltage, state of charge v. open circuit voltage, state of charge, voltage on load, and/or equalized voltage, and so forth. Moreover, the characteristics can be any suitable specific characteristic of battery **100/200**.

[0082] In various exemplary embodiments, application specific characteristics may identify the application as a cellular radio base station, an electric forklift, an e-bike, and/or the like. More generally, application specific characteristics may distinguish between grid-coupled applications and mobile applications.

[0083] In various example embodiments, information characterizing battery **100/200** can be input by: manually typing the information: into a software program running on a mobile device, into a web interface presented by a server to a computer or mobile device, or any other suitable manual data entry method. In other example embodiments, information characterizing battery **100/200** can be selected from a menu or checklist (e.g., selecting the supplier or model of a battery from a menu). In other example embodiments, information can be received by scanning a QR code on the battery. In other example embodiments, information characterizing battery **100/200** can be stored in one or more databases (e.g., by the users providing an identifier that links to a database storing this information). For example, databases such as Department of Motor Vehicles, battery manufacturer and OEM databases, fleet databases, and other suitable databases may have parameters and other information useful for characterizing the application of a battery or batteries **100/200**. Moreover, the characteristics can be any suitable application specific characteristic.

[0084] In one example embodiment, if battery **100/200** is configured with a battery monitor circuit **120** therewithin or externally coupled thereto, battery and application specific characteristics can be programmed onto the circuitry (e.g., in a battery parameters table). In this case, these characteristics for each battery **100/200** travel with battery **100/200** and can be accessed by any suitable system performing the analysis described herein. In another example embodiment, the battery and application specific characteristics can be stored remote from battery **100/200**, for example in the remote device. Moreover, any suitable method for receiving information characterizing battery **100/200** may be used. In an example embodiment, the information can be stored on a mobile device, on a data collection device (e.g., a gateway), or in the cloud. Moreover, exemplary systems and methods may be further configured to receive, store, and utilize specific characteristics related to a battery charger (e.g., charger manufacturer, model, current output, charge algorithm, and/or the like).

[0085] The various system components discussed herein may include one or more of the following: a host server or other computing systems including a processor for processing digital data; a memory coupled to the processor for storing digital data; an input digitizer coupled to the processor for inputting digital data; an application program stored in the memory and accessible by the processor for directing processing of digital data by the processor; a display device coupled to the processor and memory for

displaying information derived from digital data processed by the processor; and a plurality of databases. Various databases used herein may include: temperature data, time data, voltage data, battery location data, battery identifier data, and/or like data useful in the operation of the system. As those skilled in the art will appreciate, a computer may include an operating system (e.g., Windows offered by Microsoft Corporation, MacOS and/or iOS offered by Apple Computer, Linux, Unix, and/or the like) as well as various conventional support software and drivers typically associated with computers.

[0086] The present system or certain part(s) or function(s) thereof may be implemented using hardware, software, or a combination thereof, and may be implemented in one or more computer systems or other processing systems. However, the manipulations performed by embodiments were often referred to in terms, such as matching or selecting, which are commonly associated with mental operations performed by a human operator. No such capability of a human operator is necessary, or desirable in most cases, in any of the operations described herein. Rather, the operations may be machine operations, or any of the operations may be conducted or enhanced by artificial intelligence (AI) or machine learning. Useful machines for performing certain algorithms of various embodiments include general purpose digital computers or similar devices.

[0087] In fact, in various embodiments, the embodiments are directed toward one or more computer systems capable of carrying out the functionality described herein. The computer system includes one or more processors, such as a processor for managing monoblocs. The processor is connected to a communication infrastructure (e.g., a communications bus, cross-over bar, or network). Various software embodiments are described in terms of this computer system. After reading this description, it will become apparent to a person skilled in the relevant art(s) how to implement various embodiments using other computer systems and/or architectures. A computer system can include a display interface that forwards graphics, text, and other data from the communication infrastructure (or from a frame buffer not shown) for display on a display unit.

[0088] A computer system also includes a main memory, such as for example random access memory (RAM), and may also include a secondary memory or in-memory (non-spinning) hard drives. The secondary memory may include, for example, a hard disk drive and/or a removable storage drive, representing a disk drive, a magnetic tape drive, an optical disk drive, etc. The removable storage drive reads from and/or writes to a removable storage unit in a well-known manner. Removable storage unit represents a disk, magnetic tape, optical disk, solid state memory, etc. which is read by and written to by removable storage drive. As will be appreciated, the removable storage unit includes a computer usable storage medium having stored therein computer software and/or data.

[0089] In various embodiments, secondary memory may include other similar devices for allowing computer programs or other instructions to be loaded into computer system. Such devices may include, for example, a removable storage unit and an interface. Examples of such may include a program cartridge and cartridge interface (such as that found in video game devices), a removable memory chip (such as an erasable programmable read only memory (EPROM), or programmable read only memory (PROM))

and associated socket, and other removable storage units and interfaces, which allow software and data to be transferred from the removable storage unit to a computer system.

[0090] A computer system may also include a communications interface. A communications interface allows software and data to be transferred between computer system and external devices. Examples of communications interface may include a modem, a network interface (such as an Ethernet card), a communications port, a Personal Computer Memory Card International Association (PCMCIA) slot and card, etc. Software and data transferred via communications interface are in the form of signals which may be electronic, electromagnetic, optical or other signals capable of being received by a communications interface. These signals are provided to communications interface via a communications path (e.g., channel). This channel carries signals and may be implemented using wire, cable, fiber optics, a telephone line, a cellular link, a radio frequency (RF) link, wireless and other communications channels.

[0091] The terms “computer program medium” and “computer usable medium” and “computer readable medium” are used to generally refer to media such as removable storage drive and a hard disk. These computer program products provide software to a computer system.

[0092] Computer programs (also referred to as computer control logic) are stored in main memory and/or secondary memory. Computer programs may also be received via a communications interface. Such computer programs, when executed, enable the computer system to perform certain features as discussed herein. In particular, the computer programs, when executed, enable the processor to perform certain features of various embodiments. Accordingly, such computer programs represent controllers of the computer system.

[0093] In various embodiments, software may be stored in a computer program product and loaded into computer system using removable storage drive, hard disk drive or communications interface. The control logic (software), when executed by the processor, causes the processor to perform the functions of various embodiments as described herein. In various embodiments, hardware components such as application specific integrated circuits (ASICs) may be utilized in place of software-based control logic. Implementation of a hardware state machine so as to perform the functions described herein will be apparent to persons skilled in the relevant art(s).

[0094] A web client includes any device (e.g., a personal computer) which communicates via any network, for example such as those discussed herein. Such browser applications comprise Internet browsing software installed within a computing unit or a system to conduct online transactions and/or communications. These computing units or systems may take the form of a computer or set of computers, although other types of computing units or systems may be used, including laptops, notebooks, tablets, hand held computers, personal digital assistants, set-top boxes, workstations, computer-servers, main frame computers, mini-computers, PC servers, pervasive computers, network sets of computers, personal computers, kiosks, terminals, point of sale (POS) devices and/or terminals, televisions, or any other device capable of receiving data over a network. A web-client may run Internet Explorer or Edge offered by Microsoft Corporation, Chrome offered by

Google, Safari offered by Apple Computer, or any other of the myriad software packages available for accessing the Internet.

[0095] Practitioners will appreciate that a web client may or may not be in direct contact with an application server. For example, a web client may access the services of an application server through another server and/or hardware component, which may have a direct or indirect connection to an Internet server. For example, a web client may communicate with an application server via a load balancer. In various embodiments, access is through a network or the Internet through a commercially-available web-browser software package.

[0096] A web client may implement security protocols such as Secure Sockets Layer (SSL) and Transport Layer Security (TLS). A web client may implement several application layer protocols including http, https, ftp, and sftp. Moreover, in various embodiments, components, modules, and/or engines of an example system may be implemented as micro-applications or micro-apps. Micro-apps are typically deployed in the context of a mobile operating system, including for example, iOS offered by Apple Computer, Android offered by Google, Windows Mobile offered by Microsoft Corporation, and the like. The micro-app may be configured to leverage the resources of the larger operating system and associated hardware via a set of predetermined rules which govern the operations of various operating systems and hardware resources. For example, where a micro-app desires to communicate with a device or network other than the mobile device or mobile operating system, the micro-app may leverage the communication protocol of the operating system and associated device hardware under the predetermined rules of the mobile operating system. Moreover, where the micro-app desires an input from a user, the micro-app may be configured to request a response from the operating system which monitors various hardware components and then communicates a detected input from the hardware to the micro-app.

[0097] As used herein an “identifier” may be any suitable identifier that uniquely identifies an item, for example a battery **100/200**. For example, the identifier may be a globally unique identifier.

[0098] As used herein, the term “network” includes any cloud, cloud computing system or electronic communications system or method which incorporates hardware and/or software components. Communication among the parties may be accomplished through any suitable communication channels, such as, for example, a telephone network, an extranet, an intranet, Internet, point of interaction device (point of sale device, smartphone, cellular phone, kiosk, etc.), online communications, satellite communications, off-line communications, wireless communications, transponder communications, local area network (LAN), wide area network (WAN), virtual private network (VPN), networked or linked devices, keyboard, mouse and/or any suitable communication or data input modality. Moreover, although the system is frequently described herein as being implemented with TCP/IP communications protocols, the system may also be implemented using IPX, APPLE®talk, IP-6, NetBIOS®, OSI, any tunneling protocol (e.g. IPsec, SSH), or any number of existing or future protocols. If the network is in the nature of a public network, such as the Internet, it may be advantageous to presume the network to be insecure and open to eavesdroppers. Specific information related to

the protocols, standards, and application software utilized in connection with the Internet is generally known to those skilled in the art and, as such, need not be detailed herein. See, for example, Dilip Naik, *Internet Standards and Protocols* (1998); JAVA® 2 Complete, various authors, (Sybex 1999); Deborah Ray and Eric Ray, *Mastering HTML 4.0* (1997); and Loshin, *TCP/IP Clearly Explained* (1997) and David Gourley and Brian Totty, *HTTP, The Definitive Guide* (2002), the contents of which are hereby incorporated by reference (except for any subject matter disclaimers or disavowals, and except to the extent that the incorporated material is inconsistent with the express disclosure herein, in which case the language in this disclosure controls). The various system components may be independently, separately or collectively suitably coupled to the network via data links.

[0099] “Cloud” or “cloud computing” includes a model for enabling convenient, on-demand network access to a shared pool of configurable computing resources (e.g., networks, servers, storage, applications, and services) that can be rapidly provisioned and released with minimal management effort or service provider interaction. Cloud computing may include location-independent computing, whereby shared servers provide resources, software, and data to computers and other devices on demand. For more information regarding cloud computing, see the NIST’s (National Institute of Standards and Technology) definition of cloud computing available at <https://doi.org/10.6028/NIST.SP.800-145> (last visited July 2018), which is hereby incorporated by reference in its entirety.

[0100] As used herein, “transmit” may include sending electronic data from one system component to another over a network connection. Additionally, as used herein, “data” may include encompassing information such as commands, queries, files, data for storage, and the like in digital or any other form.

[0101] The system contemplates uses in association with web services, utility computing, pervasive and individualized computing, security and identity solutions, autonomic computing, cloud computing, commodity computing, mobility and wireless solutions, open source, biometrics, grid computing and/or mesh computing.

[0102] Any databases discussed herein may include relational, hierarchical, graphical, blockchain, object-oriented structure and/or any other database configurations. Common database products that may be used to implement the databases include DB2 by IBM® (Armonk, N.Y.), various database products available from ORACLE® Corporation (Redwood Shores, Calif.), MICROSOFT® Access® or MICROSOFT® SQL Server® by MICROSOFT® Corporation (Redmond, Wash.), MySQL by MySQL AB (Uppsala, Sweden), MongoDB®, Redis®, Apache Cassandra®, HBase by APACHE®, MapR-DB, or any other suitable database product. Moreover, the databases may be organized in any suitable manner, for example, as data tables or lookup tables. Each record may be a single file, a series of files, a linked series of data fields or any other data structure.

[0103] Any database discussed herein may comprise a distributed ledger maintained by a plurality of computing devices (e.g., nodes) over a peer-to-peer network. Each computing device maintains a copy and/or partial copy of the distributed ledger and communicates with one or more other computing devices in the network to validate and write data to the distributed ledger. The distributed ledger may use

features and functionality of blockchain technology, including, for example, consensus based validation, immutability, and cryptographically chained blocks of data. The blockchain may comprise a ledger of interconnected blocks containing data. The blockchain may provide enhanced security because each block may hold individual transactions and the results of any blockchain executables. Each block may link to the previous block and may include a timestamp. Blocks may be linked because each block may include the hash of the prior block in the blockchain. The linked blocks form a chain, with only one successor block allowed to link to one other predecessor block for a single chain. Forks may be possible where divergent chains are established from a previously uniform blockchain, though typically only one of the divergent chains will be maintained as the consensus chain. In various embodiments, the blockchain may implement smart contracts that enforce data workflows in a decentralized manner. The system may also include applications deployed on user devices such as, for example, computers, tablets, smartphones, Internet of Things devices (“IoT” devices), etc. The applications may communicate with the blockchain (e.g., directly or via a blockchain node) to transmit and retrieve data. In various embodiments, a governing organization or consortium may control access to data stored on the blockchain. Registration with the managing organization(s) may enable participation in the blockchain network.

[0104] Data transfers performed through the blockchain-based system may propagate to the connected peers within the blockchain network within a duration that may be determined by the block creation time of the specific blockchain technology implemented. The system also offers increased security at least partially due to the relative immutable nature of data that is stored in the blockchain, reducing the probability of tampering with various data inputs and outputs. Moreover, the system may also offer increased security of data by performing cryptographic processes on the data prior to storing the data on the blockchain. Therefore, by transmitting, storing, and accessing data using the system described herein, the security of the data is improved, which decreases the risk of the computer or network from being compromised.

[0105] In various embodiments, the system may also reduce database synchronization errors by providing a common data structure, thus at least partially improving the integrity of stored data. The system also offers increased reliability and fault tolerance over traditional databases (e.g., relational databases, distributed databases, etc.) as each node operates with a full copy of the stored data, thus at least partially reducing downtime due to localized network outages and hardware failures. The system may also increase the reliability of data transfers in a network environment having reliable and unreliable peers, as each node broadcasts messages to all connected peers, and, as each block comprises a link to a previous block, a node may quickly detect a missing block and propagate a request for the missing block to the other nodes in the blockchain network.

[0106] Disclosed herein are systems and methods for determining a reserve time of one or more monobloc. The determined reserve time may be used to identify whether a monobloc should be replaced. An exemplary method includes measuring a temperature and a voltage of a monobloc or one or more of a plurality of monoblocs, transmitting that data from the temperature and voltage sensor to a

receiver, transmitting the data from the receiver to a processor, and determining via the processor whether the battery has reached an end of its useful life and/or whether the actual reserve time of the battery (the time it is capable of powering a connected load) is less than or equal to a minimum required reserve time. The voltage and temperature sensors may be located on a battery monitoring circuit which may be embedded into, or attached to, a battery.

[0107] As used herein, a battery may refer to a single monobloc or multiple monoblocs connected together in series or parallel. The receiver and processor may be located together on a single remote device, or may be located on multiple remote devices. The remote device(s) may be locally located remote devices (i.e., located within a predetermined distance of the battery monitor circuit, such as in a same room) or remotely located remote devices (i.e., located greater than the predetermined distance away, such as in a cloud).

[0108] In some embodiments, the remote device may be configured to accurately determine the reserve time of a battery, which may include multiple monoblocs, based on data from each monobloc, not based on averages for the battery. This makes it possible to accurately model the present and future performance of the battery based on its smallest component and opens the possibility of charging and discharging the battery differently based on the weakest monobloc of the battery. Moreover, a particular monobloc may be identified and repaired or replaced as appropriate, extending battery life in the process, rather than replacing an entire battery that includes multiple monoblocs.

[0109] This may be particularly advantageous, for example, in cellular (cell) towers. Cell towers may be backed-up by battery power, and many batteries that power cell towers include multiple monoblocs. Conventionally, batteries of cell towers are replaced after a predetermined amount of time has expired. However, using the present systems and methods, an operator may be capable of determining a current reserve time of each monobloc of a battery used to power a cell tower. In that regard, replacement of the battery may only occur when one or more monobloc has a reserve time that is less than a predetermined reserve time, thus saving time and money. Furthermore, one or more monobloc that has a reserve time that is less than the predetermined reserve time may be identified and replaced (rather than replacing an entire battery), thus further saving money.

[0110] In some embodiments, a processor may be located in a remote device. The capability of a battery to provide a reserve time greater than a minimum required reserve time (i.e., a predetermined reserve time) may be determined by the remote device, based on a detected voltage and/or a detected temperature. Whether the battery has reached the end of its life (i.e., whether the reserve time is less than or equal to the predetermined reserve time) may be determined based on a float life and a cycle life of the battery. The float life and cycle life may also be calculated based on the voltage and/or temperature, as well as the length of time the battery has been in operation.

[0111] If the remote device determines, based on its calculations, that the battery has either reached the end of its life or the actual reserve time is less than or equal to the minimum reserve time, then the remote device may provide a signal to display a warning message about the health of the battery.

[0112] In some embodiments, the duration of time that the battery is capable of sustaining its connected load (the "Reserve Time") is calculated. To accomplish this, the remote device may be configured to establish a minimum Reserve Time, RT_{MIN} , which is the predetermined reserve time and may correspond to the lowest Reserve Time that the battery may reach before the remote device determines that the battery (or at least the corresponding monobloc therein) should be replaced. In some embodiments, RT_{MIN} is established in the remote device by the battery owner. In some embodiments, RT_{MIN} is established in the remote device by the manufacturer of the battery. In some embodiments, RT_{MIN} is set to a default value. For example, RT_{MIN} may be set to a default value of 2 hours, 4 hours, 8 hours, or the like.

[0113] In some embodiments, the remote device may also be configured to calculate an estimated Reserve Time RT_{EST} . In some embodiments, sufficient battery operating data may not yet be available to establish RT_{EST} and the remote device may display information such as "Pending Discharge" rather than displaying an estimated value.

[0114] In some embodiments (e.g., for a valve regulated lead acid battery), after the first deep discharge occurs, the remote device may calculate the Reserve Time (" RT_{DIS} ") for that discharge. A deep discharge may be defined as any discharge of a monobloc or battery that results in the state of charge (SOC) of the monobloc or battery reaching or dropping below a predetermined SOC threshold. For example, a deep discharge may include any discharge that causes the SOC to drop below 80%, or 70%, or 50% SOC. In some embodiments, a deep discharge may be defined as any discharge of a monobloc or battery that occurs for at least a predetermined period of time. For example, a deep discharge may include any discharge that occurs for at least 30 continuous minutes, one continuous hour, or the like.

[0115] The processor of the remote device (or of a battery monitor circuit) may employ the following Equation 1 to calculate RT_{DIS} . Equation 1 may be performed for each monobloc of a battery, or for an entire battery that includes multiple monoblocs.

$$RT_{DIS} = \frac{1}{(1 - SOC_{EST})} \times DIS \quad \text{Equation 1}$$

In Equation 1:

[0116] $SOC_{EST} = -0.11373 \times V_{EOD}^3 + 4.23606 \times V_{EOD}^2 - 51.85788 \times V_{EOD} + 209.2765$;

[0117] RT_{DIS} = estimated Reserve Time in hours for a particular discharge;

[0118] DIS = duration of the particular deep discharge in hours;

[0119] V_{EOD} = end of discharge voltage;

[0120] V_{PDAVE} = average voltage of the battery or monobloc; and

[0121] $V_{EOD} = V_{PDAVE}$ one minute prior to the termination of discharge mode. V_{PDAVE} , in an example embodiment, is defined as the average of all of the valid voltage measurements reported by all the monoblocs in a battery. It should be appreciated that the equation coefficients for determining SOC_{EST} and the time at which V_{EOD} is measured can be set to various values based on the specific battery involved.

[0122] In some embodiments, RT_{EST} may be calculated from a single deep discharge by setting it equal to RT_{DIS} for that discharge. In some embodiments, RT_{EST} may be calculated from multiple deep discharges. In some embodiments, the remote device may further be configured to limit the change in magnitude of RT_{EST} based off of any one deep discharge to avoid large fluctuations in battery discharge current that may vary even with no change in actual battery capacity. In such embodiments, the limit results in an averaging effect dampening the impact on RT_{EST} due to variations in discharge current.

[0123] In some embodiments, the remote device may update the value of RT_{EST} upon each new deep discharge using the following Equation 2. Equation 2 may be performed for each monobloc of a battery, or for an entire battery that includes multiple monoblocs.

$$\text{New } RT_{EST} = \text{Previous } RT_{EST} \times \text{ADJ}_{DIS} \quad \text{Equation 2:}$$

In Equation 2:

[0124] $\text{New } RT_{EST}$ = A new value of Reserve Time updated using results of the latest deep discharge;

[0125] $\text{Previous } RT_{EST}$ = The value of RT_{EST} prior to the latest deep discharge; and

[0126] ADJ_{DIS} = Deep discharge adjustment factor for the current deep discharge (as discussed more fully below).

[0127] In some embodiments, the deep discharge adjustment factor for the current deep discharge may be calculated by the remote device using Equation 3 below.

$$\text{ADJ}_{DIS} = 1 - (\text{Previous } RT_{EST} - RT_{DIS}) / \text{Previous } RT_{EST} \quad \text{Equation 3:}$$

In Equation 3:

[0128] RT_{DIS} = the reserve time of the current deep discharge.

[0129] The deep discharge adjustment factor is calculated every time a deep discharge occurs to facilitate the calculation of a new RT_{EST} using that discharge adjustment factor.

[0130] In some embodiments, the initial value of ADJ_{EST} may be set to 1.00 prior to the first deep discharge. In some embodiments, the first calculation of ADJ_{EST} after the first deep discharge calculated by the remote device 412 may have a limited value. The first calculation of ADJ_{EST} calculated by the remote device 412 may be limited to a value between 0 and 2. The first calculation of ADJ_{EST} calculated by the remote device may be limited to a value between 0.5 and 1.50. The first calculation of ADJ_{EST} calculated by the remote device may be limited to a value between 0.7 and 1.30. The first calculation of ADJ_{EST} calculated by the remote device may be limited to a value between 0.8 and 1.20. It should be appreciated that the value of ADJ_{EST} may be set within any range that allows outlying discharge currents to have limited effect on the calculation of Reserve Time. In some embodiments, subsequent calculations of ADJ_{EST} calculated by the remote device may be limited to similar ranges, or more restrictive ranges, for example, the value of ADJ_{EST} may be limited to values between 0.85 and 1.15 for subsequent calculations.

[0131] In some embodiments, a voltage sensor may receive voltage information from the battery. In some embodiments, the remote device may receive such voltage information from the voltage sensor. In some embodiments, the remote device may perform calculations relating to such

voltage information to determine an estimated Reserve Time. In some embodiments, the remote device may establish a value for RT_{EST} . In some embodiments, the value the remote device sets for RT_{EST} may be a default value. In some embodiments, the value the remote device sets for RT_{EST} may be a calculated value based on information received from a sensor. In some embodiments, the value set by the remote device for RT_{EST} may be displayed in the remote device. For example, the RT_{EST} may be displayed on a computer monitor at the remotely located remote device used by a service provider who installs and maintains the batteries in the cell tower. Referring to FIGS. 5A and 5B, a method 500 for determining a reserve time of a monobloc, and whether one or more monobloc of a battery should be replaced, is shown. In block 502, a voltage sensor may detect multiple voltages of a monobloc. For example, the voltage sensor may be part of a battery monitoring circuit and may be embedded into, or attached to, a battery. The detected voltages may include an end of discharge voltage, as discussed above and below.

[0132] In block 504, a duration of the deep discharge may be determined. For example, a processor may identify when the mode of the battery switches to a discharge mode and may begin a timer to time the amount of time that the battery is in the discharge mode. If the discharge satisfies the requirements of a deep discharge (e.g., if the discharge occurs for a predetermined period of time or the SOC of the battery drops below a predetermined SOC) then the processor may set the amount of time that the battery is in the discharge mode to be equal to the duration of the deep discharge.

[0133] In block 506, the processor may estimate a SOC of the monobloc. For example, the processor may estimate the SOC as discussed above using only the voltage across the terminals of the monobloc.

[0134] In block 508, the processor may determine a mode of operation of the monobloc. In some embodiments, the processor may determine the mode of operation of the monobloc based on the voltage of the monobloc, without information about the current of the monobloc. In an example embodiment, the mode may include any of the following modes or states: Rest, Charge, Float, Discharge, Equalize, and Crank.

[0135] The Rest Mode indicates that the battery is disconnected from any power supply, energy source, or any load. For example, a battery that is disconnected from grid voltage and from any load is in Rest Mode. Also, a battery that is in storage in a warehouse or during shipment is in Rest Mode.

[0136] The Charge Mode indicates that the battery is being charged. This may occur, for example, when grid power is restored to a battery in a reserve application and it begins to receive energy from the grid, or when an engine is running in an automotive application and the starting battery is receiving energy from an alternator, or when an industrial motive power battery is physically plugged into its charger to restore its energy after use.

[0137] The Float Mode indicates that the battery is connected to a power source, such as to a power grid, and/or to a load, but has reached full charge. This may occur, for example when a battery in a reserve application is fully charged, and the power grid is providing all power needed by the load. In another example, a float mode may occur when an automotive battery, previously in Charge Mode,

becomes fully charged and the remaining current from the engine alternator is not increasing the stored energy of the battery.

[0138] The Discharge Mode indicates that the battery is supplying energy to a load. For example, the Discharge Mode may occur when grid power is lost and a reserve power battery is required to provide power to the load, or when grid power is provided but provides insufficient electricity to power the load.

[0139] The Equalize Mode is a mode specifically designed where a plurality of monoblocs comprising a battery are deliberately overcharged to ensure that all monoblocs in the plurality of monoblocs comprising the battery are at full charge. The Equalize Mode is implemented by various means, depending on the chemistry of the battery. In some embodiments, for lead-acid batteries, a battery, previously in Float Mode, may have the voltage of its connected power source increased for a period of time to overcharge the battery, ensuring that all monoblocs comprising the battery have reached full charge.

[0140] The Crank Mode is applicable only to batteries operating in engine starting applications. In this application, a battery may be in Crank Mode while it is supplying the high power required to crank and start the engine. Crank Mode may be considered a discharge mode in some embodiments.

[0141] In block 510, the processor may determine the end of discharge voltage. For example, the processor may determine that the end of discharge voltage is the voltage detected by the voltage sensor a predetermined amount of time before the mode changes away from the discharge mode to any of the other modes. For example, the predetermined amount of time may be 30 seconds, one minute, two minutes, or the like.

[0142] In block 512, the processor may calculate a discharge reserve time. For example, the discharge reserve time may be calculated using an equation similar to Equation 1 above. The discharge reserve time may be based on the end of discharge voltage, the duration of a deep discharge, a SOC of the monobloc, or the like.

[0143] In block 514, the processor may determine a deep discharge adjustment factor. For example, the deep discharge adjustment factor may be calculated using an equation similar to Equation 3 above.

[0144] In block 516, the processor may calculate an estimated reserve time. For example, the estimated reserve time may be calculated based on the discharge reserve time and the deep discharge adjustment factor. For example, the estimated reserve time may be calculated using an equation similar to Equation 2 above.

[0145] In block 518, the processor may repeat the above blocks for multiple monoblocs of a battery or a power system. For example, if a battery includes 20 monoblocs connected in series or parallel then the processor may repeat the above blocks for each of the 20 monoblocs to determine an estimated reserve time for each of the monoblocs.

[0146] In block 520, the processor may determine whether one or more of the multiple monoblocs should be replaced based on the estimated reserve times. For example, the processor may compare the estimated reserve time of each monobloc to a minimum reserve time. The minimum reserve time may be stored on a battery monitor circuit or on a remote device and may be set by a customer of the battery, by a manufacturer of the battery, or the like. If the estimated

reserve time of a monobloc is less than or equal to the minimum reserve time then the processor may determine that the corresponding monobloc should be replaced. The processor may make this determination for any monobloc whose estimated reserve time is less than or equal to the minimum reserve time.

[0147] In block 522, the processor may control an output device to output data corresponding to the estimated reserve time. For example, the processor may output the discharge reserve times of each monobloc and/or the estimated reserve time of each monobloc, may output the minimum reserve time for each monobloc, may only output the estimated reserve time and/or the minimum reserve time for monoblocs whose estimated reserve time is less than or equal to the minimum reserve time, may output information indicating which monobloc should be replaced, may output an identifier of monoblocs that should be replaced, or the like. For example, the RT_{EST} may be displayed on a computer monitor at the remotely located remote device used by a service provider who installs and maintains the batteries in the cell tower.

[0148] Principles of the present disclosure may be combined with and/or utilized in connection with principles disclosed in other applications. For example, principles of the present disclosure may be combined with principles disclosed in: U.S. Ser. No. _____ filed on July _____, 2018 and entitled "BATTERY WITH INTERNAL MONITORING SYSTEM"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "ENERGY STORAGE DEVICE, SYSTEMS AND METHODS FOR MONITORING AND PERFORMING DIAGNOSTICS ON BATTERIES"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETERMINING A STATE OF CHARGE OF A DISCONNECTED BATTERY"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR UTILIZING BATTERY OPERATING DATA"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR UTILIZING BATTERY OPERATING DATA AND EXOGENOUS DATA"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETERMINING CRANK HEALTH OF A BATTERY"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "OPERATING CONDITIONS INFORMATION SYSTEM FOR AN ENERGY STORAGE DEVICE"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETERMINING AN OPERATING MODE OF A BATTERY"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETERMINING A STATE OF CHARGE OF A BATTERY"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR MONITORING AND PRESENTING BATTERY INFORMATION"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETERMINING A HEALTH STATUS OF A MONOBLOC"; U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETECTING BATTERY THEFT"; and U.S. Ser. No. _____ filed on July _____, 2018 and entitled "SYSTEMS AND METHODS FOR DETECTING THERMAL RUNAWAY OF A BATTERY". The contents of each of the foregoing applications are hereby incorporated by reference.

[0149] In describing the present disclosure, the following terminology will be used: The singular forms “a,” “an,” and “the” include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to an item includes reference to one or more items. The term “ones” refers to one, two, or more, and generally applies to the selection of some or all of a quantity. The term “plurality” refers to two or more of an item. The term “about” means quantities, dimensions, sizes, formulations, parameters, shapes and other characteristics need not be exact, but may be approximated and/or larger or smaller, as desired, reflecting acceptable tolerances, conversion factors, rounding off, measurement error and the like and other factors known to those of skill in the art. The term “substantially” means that the recited characteristic, parameter, or value need not be achieved exactly, but that deviations or variations, including for example, tolerances, measurement error, measurement accuracy limitations and other factors known to those of skill in the art, may occur in amounts that do not preclude the effect the characteristic was intended to provide. Numerical data may be expressed or presented herein in a range format. It is to be understood that such a range format is used merely for convenience and brevity and thus should be interpreted flexibly to include not only the numerical values explicitly recited as the limits of the range, but also interpreted to include all of the individual numerical values or sub-ranges encompassed within that range as if each numerical value and sub-range is explicitly recited. As an illustration, a numerical range of “about 1 to 5” should be interpreted to include not only the explicitly recited values of about 1 to about 5, but also include individual values and sub-ranges within the indicated range. Thus, included in this numerical range are individual values such as 2, 3 and 4 and sub-ranges such as 1-3, 2-4 and 3-5, etc. This same principle applies to ranges reciting only one numerical value (e.g., “greater than about 1”) and should apply regardless of the breadth of the range or the characteristics being described. A plurality of items may be presented in a common list for convenience. However, these lists should be construed as though each member of the list is individually identified as a separate and unique member. Thus, no individual member of such list should be construed as a de facto equivalent of any other member of the same list solely based on their presentation in a common group without indications to the contrary. Furthermore, where the terms “and” and “or” are used in conjunction with a list of items, they are to be interpreted broadly, in that any one or more of the listed items may be used alone or in combination with other listed items. The term “alternatively” refers to selection of one of two or more alternatives, and is not intended to limit the selection to only those listed alternatives or to only one of the listed alternatives at a time, unless the context clearly indicates otherwise.

[0150] It should be appreciated that the particular implementations shown and described herein are illustrative and are not intended to otherwise limit the scope of the present disclosure in any way. Furthermore, the connecting lines shown in the various figures contained herein are intended to represent exemplary functional relationships and/or physical couplings between the various elements. It should be noted that many alternative or additional functional relationships or physical connections may be present in a practical device or system.

[0151] It should be understood, however, that the detailed description and specific examples, while indicating exemplary embodiments, are given for purposes of illustration only and not of limitation. Many changes and modifications within the scope of the present disclosure may be made without departing from the spirit thereof, and the scope of this disclosure includes all such modifications. The corresponding structures, materials, acts, and equivalents of all elements in the claims below are intended to include any structure, material, or acts for performing the functions in combination with other claimed elements as specifically claimed. The scope should be determined by the appended claims and their legal equivalents, rather than by the examples given above. For example, the operations recited in any method claims may be executed in any order and are not limited to the order presented in the claims. Moreover, no element is essential unless specifically described herein as “critical” or “essential.”

[0152] Moreover, where a phrase similar to ‘at least one of A, B, and C’ or ‘at least one of A, B, or C’ is used in the claims or specification, it is intended that the phrase be interpreted to mean that A alone may be present in an embodiment, B alone may be present in an embodiment, C alone may be present in an embodiment, or that any combination of the elements A, B and C may be present in a single embodiment; for example, A and B, A and C, B and C, or A and B and C.

What is claimed is:

1. A method of determining a reserve time of a monobloc, comprising:
 - detecting, by a voltage sensor, an end of discharge voltage of the monobloc after a deep discharge of the monobloc;
 - receiving, by a processor, the end of discharge voltage of the monobloc;
 - determining or receiving, by the processor, a duration of the deep discharge; and
 - calculating, by the processor, a discharge reserve time of the monobloc based on the end of discharge voltage and the duration of the deep discharge.
2. The method of claim 1, further comprising estimating, by the processor, a state of charge of the monobloc based on the end of discharge voltage, wherein calculating the discharge reserve time further includes calculating the discharge reserve time based on the state of charge.
3. The method of claim 1, further comprising:
 - receiving, by the processor, multiple detected voltages over a period of time;
 - determining, by the processor, a mode of operation of the monobloc based on at least two of the multiple detected voltages
 - determining, by the processor, when the mode of operation changes from a discharge mode to another mode; and
 - determining, by the processor, that the end of discharge voltage is one of the multiple detected voltages that is detected a predetermined amount of time before the mode of operation of the monobloc changes away from the discharge mode.
4. The method of claim 1, further comprising calculating, by the processor, an estimated reserve time of the monobloc based on the discharge reserve time of the monobloc.
5. The method of claim 4, further comprising determining, by the processor, a deep discharge adjustment factor for the

deep discharge, wherein calculating the estimated reserve time of the monobloc is further based on the deep discharge adjustment factor.

6. The method of claim 4, wherein calculating the estimated reserve time of the monobloc is performed for each of multiple monoblocs, further comprising determining, by the processor, whether one or more of the multiple monoblocs should be replaced based on the estimated reserve time of the multiple monoblocs.

7. The method of claim 6, wherein each of the multiple monoblocs are included in a single battery.

8. The method of claim 4, wherein calculating the estimated reserve time of the monobloc is performed for each of multiple discharges.

9. A system for determining a reserve time of a monobloc, comprising:

a voltage sensor configured to detect an end of discharge voltage of the monobloc after a deep discharge of the monobloc; and

a processor coupled to the voltage sensor and configured to:

receive the end of discharge voltage of the monobloc, determine or receive a duration of the deep discharge, and

calculate a discharge reserve time of the monobloc based on the end of discharge voltage and the duration of the deep discharge.

10. The system of claim 9, wherein:

the processor is further configured to estimate a state of charge of the monobloc based on the end of discharge voltage; and

the processor is further configured to calculate the discharge reserve time based on the state of charge.

11. The system of claim 9, wherein the processor is further configured to:

receive multiple detected voltages from the voltage sensor over a period of time;

determine a mode of operation of the monobloc based on at least two of the multiple detected voltages;

determine when the mode of operation changes from a discharge mode to another mode; and

determine that the end of discharge voltage is one of the multiple detected voltages that is detected a predetermined amount of time before the mode of operation of the monobloc changes away from the discharge mode.

12. The system of claim 9, wherein the processor is further configured to calculate an estimated reserve time of the monobloc based on the discharge reserve time of the monobloc.

13. The system of claim 12, wherein:

the processor is further configured to determine a deep discharge adjustment factor for the deep discharge; and the processor is further configured to calculate the estimated reserve time of the monobloc further based on the deep discharge adjustment factor.

14. The system of claim 12, wherein the processor is further configured to:

calculate the estimated reserve time for each of multiple monoblocs; and

determine whether one or more of the multiple monoblocs should be replaced based on the estimated reserve time of the multiple monoblocs.

15. The system of claim 14, wherein each of the multiple monoblocs are included in a single battery.

16. The system of claim 12, wherein the processor is configured to calculate the estimated reserve time of the monobloc for each of multiple discharges.

17. A method of determining a reserve time of a monobloc, comprising:

detecting, by a voltage sensor, an end of discharge voltage of the monobloc after a deep discharge of the monobloc;

receiving, by a processor, the end of discharge voltage of the monobloc;

determining or receiving, by the processor, a duration of the deep discharge;

estimating, by the processor, a state of charge of the monobloc based on the end of discharge voltage;

calculating, by the processor, a discharge reserve time of the monobloc based on the end of discharge voltage, the duration of the deep discharge, and the state of charge of the monobloc; and

calculating, by the processor, an estimated reserve time of the monobloc based on the discharge reserve time of the monobloc.

18. The method of claim 17, further comprising determining, by the processor, a deep discharge adjustment factor for the deep discharge, wherein calculating the estimated reserve time of the monobloc is further based on the deep discharge adjustment factor.

19. The method of claim 17, wherein calculating the estimated reserve time of the monobloc is performed for each of multiple monoblocs, further comprising determining, by the processor, whether one or more of the multiple monoblocs should be replaced based on the estimated reserve time of the multiple monoblocs.

20. The method of claim 17, wherein calculating the estimated reserve time of the monobloc is performed for each of multiple discharges.

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