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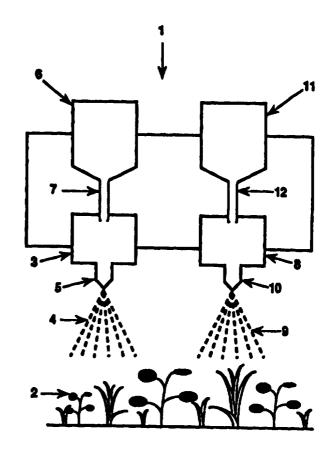
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(54) Title: DELIVERY OF EXOGENOUS CHEMICAL SUBSTANCES TO PLANT TISSUES

#### (57) Abstract

The present invention relates to an improved method for delivering an effective amount of exogenous chemical substance or substances to a plant or plants via non-woody living tissues thereof. Also disclosed are novel compositions which are particularly useful by the method of the invention, apparatus for delivering exogenous chemical substances by the method of the invention, and a leaf prepared by this invention. This invention involves the use of a propelled material to cause local physical injury to non-woody living tissues before, simultaneously with or after application of the exogenous chemical substance. Benefits of the enhanced delivery achieved by practice of the present invention include, but are not restricted to, lower use rates, better rainfastness and more rapid manifestation of the effect of the exogenous chemical substance.



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# DELIVERY OF EXOGENOUS CHEMICAL SUBSTANCES TO PLANT TISSUES

### FIELD OF THE INVENTION

The present invention relates to an improved method 5 for delivering an effective amount of exogenous chemical substance or substances to a plant or plants via nonwoody living tissues thereof. Also part of the invention are novel compositions which are particularly adapted for use by the method of the invention, apparatus for delivering exogenous chemical substances 10 by the method of the invention, and leaf prepared by the invention. The method is characterized in that it involves the use of a propelled material to cause local physical injury to non-woody living tissues before, simultaneously with or after application of the exogenous chemical substance. Benefits of the enhanced delivery achieved by practice of the present invention include, but are not restricted to, lower use rates, better rainfastness and more rapid manifestation of the 20 effect of the exogenous chemical substance.

## BACKGROUND OF THE INVENTION

For many purposes in agriculture and related endeavors it is desired to deliver exogenous chemical substances of various kinds into the living cells and 25 tissues of a plant or plants. An exogenous chemical substance as defined herein is any monomeric or oligomeric chemical substance having desired biological activity, whether naturally or synthetically derived, which is applied to a plant with the intent or result of 30 said substance entering living cells or tissues of the plant. Examples of exogenous chemical substances include, but are not limited to, chemical pesticides (such as herbicides, fungicides, bactericides, viricides, insecticides, miticides, nematicides, molluscicides and the like), plant growth regulators, fertilizers and nutrients, gametocides, defoliants, desiccants, mixtures thereof and the like.

Most conveniently such an exogenous chemical

substance has been delivered to the plant by application to leaves or other non-woody above-ground plant parts. However, it is known (see for example M. Devine, S. O. Duke and C. Fedtke in "Physiology of Herbicide Action" 5 (1993), Chapter 2, p. 17, Prentice Hall) that such application is usually inefficient, only a portion of the applied substance actually reaching the living cells and tissues where it can exert its desired action. appears to be the case even when adjuvants such as 10 surfactants are added to the composition being applied (see C. G. McWhorter in "Herbicide Physiology" Vol. 2 (1985) ed. S. O. Duke, Chapter 6, p. 142, CRC Press). The present invention fills a need long desired in the art, by overcoming at least some of the inefficiency inherent in applying an exogenous chemical substance to 15 above-ground plant surfaces.

Improved efficiency of delivery to plants of exogenous chemical substances, particularly agriculturally useful substances such as pesticides, plant growth regulators and gametocides, has remained a major desideratum to the extent that it can allow substantial reduction of use rates without loss of the desired performance. Pressures felt by the agricultural industry to reduce pesticide, particularly herbicide, usage are well evidenced by symposia on the subject, 25 such as that held in 1993 by the Weed Science Society of America and documented in Weed Technology Vol. 8 (1994), pp. 331-386. Reduced use rates bring rewards not only environmentally but also economically, as the cost per unit area treated decreases. Another benefit of enhanced efficiency of delivery may be an improved tendency of an applied chemical substance to retain its efficacy on a treated plant when natural or artificial rain or overhead irrigation occurs within a short period, such as a few minutes to a few hours, after application. Such a tendency is referred to herein as "rainfastness". Yet another benefit of enhanced efficiency of delivery may be earlier manifestation of

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outward signs or symptoms that the applied substance is exerting its desired effect in or on a treated plant, on parasites or pathogens of the plant, or on organisms, particularly invertebrate animals such as insects,

5 feeding on non-woody or woody parts of the plant.

Topical application of exogenous chemical substances to cuts or wounds in woody stems is widely practiced as a means of introducing such substances to trees, brush or other woody vegetation. For example, P. 10 Motooka, G. Nagai and L. Ching in Abstracts of the Weed Science Society of America (1983), p. 96 reported the "hack and squirt" method of applying herbicides to cut surfaces in the trunks of tropical brush species. Systems such as that commercialized in Canada under the 15 trademark "EZJect" have also been developed for direct injection of chemicals into tree trunks. H. S. Mayeux Jr and R. A. Crane in Weed Science Vol. 32 (1984), pp. 845-849 reported control of the woody shrubs common goldenweed and false broomweed with herbicides applied by means of a carpeted roller device bearing a scraper, designed to abrade woody stems prior to herbicide deposition. Removal of the scraper reduced effectiveness of picloram but not of glyphosate or

V. S. Bhatnagar and R. A. Agarwal in University of Udaipur Research Journal Vol. 9 (1971), p. 93 reported experiments in which they applied the insecticides monocrotophos, dicrotophos and carbofuran to stems of cotton. They found that translocation of insecticide from treated stems was increased when stems were abraded just prior to treatment.

triclopyr.

Japanese Patent Application No. 4-290807 published in 1992 discloses a method of controlling the woody climbing weed kudzu by wounding the stems followed by treatment of cut stems with the trimethylsulfonium or isopropylamine salt of glyphosate, or with bialaphos or the ammonium salt of glufosinate. By contrast with this and other art cited above, the present invention

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provides enhanced delivery of exogenous chemical substances to non-woody or herbaceous tissue.

Tall weeds are frequently cut or mown prior to application of a herbicide, resulting in some of the 5 herbicide inevitably being applied directly to cuts or other wounds on leaves or herbaceous stems. J. T. Kirkby and S. Glenn in Proceedings of the Northeastern Weed Science Society (1983), p. 17 reportedly found that glyphosate herbicide, applied with a wick-bar to 10 johnsongrass, was more effective on uncut plants than on plants cut before application. However, in a greenhouse study they reported glyphosate to be more effective when applied directly to a wound than when applied to unwounded tissue. The present invention seeks to 15 eliminate the problem mentioned by Kirkby and Glenn, namely that cut plants present a reduced foliar area for uptake of an exogenous chemical substance, while still exploiting wounds or other local physical injuries as sites for enhanced delivery. Physical injury as 20 practiced herein is of a type that does not result in removal of substantial biomass from a treated plant.

UK Patent Application No. 2,120,513 published in 1983 discloses a method and apparatus for chemically treating weeds or undesirable plants involving scraping or bruising the weed or plant and applying a chemical substance to the scraped or bruised plant. No data are provided demonstrating enhanced delivery or efficacy, nor is the nature of the physical injury to living tissues caused by the scraping or bruising action 30 characterized. The present invention provides a method, apparatus and composition for delivering an exogenous chemical substance to plants wherein physical injury to non-woody tissues thereof is localized rather than generalized, and wherein there is no requirement for a scraping or bruising device to be dragged over the plants, making constant contact with the plants.

In an experiment to simulate feeding injury by thrips on soybean, R. M. Huckaba and H. D. Coble in WO 96/05721 PCT/US95/10340 -5-

Journal of Economic Entomology Vol. 84 (1991), pp. 300-305 reported scratching the upper surfaces of soybean leaves with an insect pin so that the scratches penetrated both cuticle and epidermis. They then

5 applied the herbicide acifluorfen at varying intervals after scratching. In one study, a significant increase in acifluorfen uptake was reported in scratched versus unscratched leaves. In a second study, the effect of scratching was not significant except when acifluorfen application was delayed for 96 hours after scratching. No teaching is provided by Huckaba and Coble as to how herbicide uptake can be enhanced on a reliable, consistent and practical basis by physical injury to living cells and tissues of non-woody plant parts.

15 Researchers have long used various mechanical treatments of the plant cuticle in efforts to reduce the barrier presented specifically by the cuticle to exogenously applied chemical substances. For example, J. Fortino Jr and W. E. Splittstoesser in Weed Science 20 Vol. 22 (1974), pp. 460-463 reported rubbing the leaves of tomato with glass wool to damage the cuticle and trichomes (epidermal hairs). They reported a very minor but statistically significant increase in the toxicity of applied metribuzin herbicide in response to the 25 treatment.

Later, J. R. Frank and C. E. Beste in Weed Science Vol. 31 (1983), pp. 445-449 reported abrading leaves of tomato and jimsonweed with a 5% volume/volume suspension of carborundum, using a camel-hair brush, prior to application of metribuzin containing compositions. In tomato, but not in jimsonweed, leaves thus abraded suffered greater necrosis than non-abraded leaves when drops of such compositions were placed on them. No description of the degree of injury caused by the abrasion treatment itself is provided, but the authors speculate that the enhanced metribuzin phytotoxicity in abraded leaves "could have been due to the elimination of penetration barriers". Abrasion did not affect the

degree of metribuzin phytotoxicity when the herbicide was applied as an atomized spray rather than as 10  $\mu$ l drops. They concluded that "the lack of enhanced metribuzin activity with sprays compared to drops on abraded leaves of tomato could be due to the greater concentration of metribuzin on a small leaf area following drop application than in atomized sprays and [this] may be more important than a penetration barrier".

- More recently, B. H. Wells and A. P. Appleby in Weed Science Vol. 40 (1992), pp. 171-173 reported brushing a 1:1 volume/volume carborundum slurry across the adaxial surfaces of little mallow leaves using a fine bristle brush prior to application of glyphosate herbicide, either alone or together with lactofen herbicide. No effect of abrasion was reported to have been seen at three levels of glyphosate-induced shikimate concentration in treated plants. A scanning electron microscope was used to verify that the abrasion treatments had disrupted the cuticle; however, no indication is given by the authors of subcuticular tissue injury caused by the abrasion.
- G. L. Orr, R. N. Bowman and P. Kugrens in Pesticide Biochemistry and Physiology Vol. 21 (1984), pp. 213-222 reportedly found that tolerance of cucumber cotyledons to injury by the methyl ester of acifluorfen could be eliminated by abrading the adaxial surface of the cotyledons with carborundum. Scanning electron micrographs showed that rubbing with carborundum caused tears and pits in the cotyledon surface. However, it had no effect on efflux of previously applied 3-0-methyl-[14C]glucose from cotyledons treated with the herbicide, suggesting that injury to living tissues due to the abrasion was minimal.
- G. Strobel et al. in ACS Symposium Series No. 439 (1990), pp. 53-62 reported isolation of the diketopiperazine phytotoxin maculosin from a strain of the pathogenic fungus Alternaria alternata occurring on

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spotted knapweed. They reported no uptake of maculosin applied either to unwounded or to wounded leaves of spotted knapweed.

- G. E. Brown in Plant Disease Vol. 68 (1984), pp. 5 415-418 reportedly found that the fungicides benomyl, carbendazim, thiabendazole and imazalil, whether applied in water or in resin solution water wax, all equally penetrated the rind of orange fruits which had been injured abrasively with sandpaper.
- 10 Cuticle abrasion is commonly used in laboratory studies of plant growth regulators to enhance uptake into epicotyls, hypocotyls, coleoptiles or internode segments in standard bioassays. For example, G. E. Scherer in Plant Growth Regulation Vol. 11 (1992), pp.
- 15 153-157 reported that peptides from wasp and bee venom stimulated growth of etiolated zucchini hypocotyls when applied to hypocotyls with abraded cuticles. By contrast, T. Hoson and Y. Masuda in Plant and Cell Physiology Vol. 32 (1991), pp. 777-782 reported no
- 20 inhibition by xyloglucan nonasaccharide of indole-3acetic acid induced elongation even when segments of pea internodes or Vigna angularis epicotyls were abraded.

The mildly abrasive treatments reported above have been used as a means of damaging the outer wax layer of 25 plant cuticles in an effort to reduce or eliminate this layer as a barrier to uptake of exogenous chemical substances. Perusal of the references cited immediately above will illustrate the highly variable and seldom significant results of such treatments. None of these authors gives any indication that more dramatic enhancements in efficacy of applied chemical substances might be obtainable with deeper abrasion that injures or kills living cells and tissues below the cuticle.

Cuticle, composed primarily of cutin and waxes, is 35 thought to act as an effective barrier to the penetration of many exogenously applied chemical substances. Many investigators have attempted to remove the outer wax layer of the cuticle completely to improve

chemical uptake. For example, R. C. Kirkwood in \*Aspects of Applied Biology 14: Studies of Pesticide Transfer and Performance" (1987), pp. 281-291 reported removal of cuticle waxes from bracken fronds by swabbing 5 with chloroform-impregnated cotton wool. Kirkwood reported that this treatment significantly enhanced uptake of the herbicide asulam into the fronds. Similarly, E. A. Baker in the same publication, pp. 141-151 reportedly observed a greater than 3-fold increase 10 in uptake of 1-naphthylacetic acid into isolated pear leaf cuticles when cuticular wax was removed. Earlier, M. P. Rolston and A. G. Robertson in Weed Research Vol. 16 (1976), pp. 82-86 reported that removing cuticular wax of gorse with chloroform led to increased absorption 15 of the herbicide picloram. L. A. Wilson and R. F. Norris in Plant Physiology Vol. 51 Supplement (1973), p. 47 reportedly measured penetration of the herbicide 2.4-D through isolated cuticles of various species and found that dewaxing enhanced penetration by a factor ranging 20 from 2.5 for ivy at 15°C to over 120 for oleander at 25°C. In a recent review of the topic, M. Devine et al. in "Physiology of Herbicide Action" (1993), Chapter 3, p. 35, Prentice Hall, commented that "a survey of the experiments using partially or completely dewaxed cuticle membranes indicates that dewaxing does not have uniform effects on all species and herbicides". further concluded that "there was no obvious correlation between the amount of wax removed and the resultant increase in penetration of herbicide. As a consequence 30 of these observations taken together, the importance of the cuticle as a barrier to exogenous chemical substances cannot be predicted. The present method provides a practical means of overcoming uptake barriers without total removal or dewaxing of cuticles and 35 thereby provides efficacious delivery of exogenous chemical substances.

D. J. Turner in Pesticide Science Vol. 3 (1972), pp. 323-331 discussed the possibility that chemically

induced injury to the cuticle and epidermis of leaves might enhance the activity of foliar applied herbicides. Turner reported that S,S,S-tributylphosphorotrithioate, a cotton defoliant also known as DEF, increased the 5 effects of salts of picloram, 2,4,5-T and mecoprop on a range of woody species. However, other organophosphorus compounds which did not cause visible injury gave similar enhancement of picloram phytotoxicity on dwarf Turner remarked that there was no obvious 10 connection between the contact effects of additives and their interaction in mixtures with herbicides. Turner speculated that DEF might act by increasing movement of the herbicidal salts through the cuticle but that the other synergists in his study might act in an entirely 15 different way. There is no anticipation in this Turner reference of enhancement of herbicidal efficacy by any chemical treatment that does physical injury to subepidermal living tissues.

D. W. Eveling and M. Z. Eisa in Weed Research Vol. 20 16 (1976), pp. 15-18 reported adding 1% weight/volume of a kaolin-containing material called Stockalite, which had previously been found to increase the permeability of cuticles, to solutions of various herbicides prior to application to a range of plant species. Significant increases in herbicidal phytotoxicity were reported on 25 leaves of some species, but most species showed no significant response. D. J. Turner in Annals of Applied Biology Vol. 106 Supplement: Tests of Agrochemicals and Cultivars 6 (1985), pp. 104-105 reported kaolin to be highly antagonistic to glyphosate herbicide on wheat and barley plants. In neither the Eveling nor the Turner study was kaolin applied in a manner which would have caused cuticular or subcuticular abrasion of the plants.

Abrasive dusts have been used to control insects by
direct application; damage to insect cuticles by such
dusts can lead to excessive water loss by the treated
insect. In studies reported by M. Llewellyn and J.
Eivaz in Entomologia Experimentalis et Applicata Vol. 26

(1979), pp. 219-222, both broad bean plants and aphids feeding on those plants were simultaneously treated with a range of abrasive dusts. The authors suggest that treatment with a systemic insecticide could accompany dust application to aphid-infested plants. No evidence was provided of plant injury resulting from such dusts.

Prior to the present invention, no published literature has suggested or disclosed the use of propelled material to cause local physical injury, involving death or significant damage to individual cells, in non-woody tissue of a plant, as a means of enhancing delivery of an exogenous chemical substance. US Patent No. 4,945,050 discloses a method of transporting a substance into living cells and tissues by propelling particles carrying the substance at such a speed that the particles penetrate the surface of the cells and become incorporated into the interior of the cells. The Patent notes at col. 1 line 8 that the method and apparatus disclosed therein does not kill the 20 cells and tissues. Furthermore, the method involves delivery of "biological substances" such as proteins, nucleic acids and cell fragments (see for example col. 7 lines 8-13) as opposed to exogenous chemical substances, which as defined herein are monomeric or oligomeric and 25 have relatively low molecular weight, for example not greater than about 8000, preferably 2000, more preferably 1000. US Patent No. 5,179,022 describes an apparatus for delivering substances "in a non-lethal manner" into living cells and tissues by the method more 30 broadly disclosed in US Patent No. 4,945,050.

It has not previously been anticipated or envisioned that local physical injury to living tissues would be highly effective as a way of improving delivery of exogenous chemical substances into plants. From the literature cited above it is clear that prior attempts to overcome barriers to entry of exogenous chemical substances into living plant tissues have either (a) emphasized minimal physical injury to these tissues, for

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example by limiting damage to the non-living cuticle overlying the tissues, or by selecting propelled microparticle delivery systems that do not seriously damage the cells penetrated by such microparticles; or 5 (b) involved gross wounding of plants such that substantial removal of biomass occurs. None of the prior art cited herein suggests inflicting local physical injury to non-woody tissues as a means of lowering effective use rates, improving rainfastness or providing earlier manifestation of symptoms of the desired effect of an exogenous chemical substance applied before, simultaneously with or after inflicting said injury.

### SUMMARY OF THE INVENTION

15 An improved method for delivering an effective amount of an exogenous chemical substance to non-woody living tissue of a plant is provided by the present invention. The method comprises the steps of (a) causing an effective degree of local physical injury, 20 involving death or significant damage to individual cells in said tissue at one or more sites therein or thereon, by means of material propelled from a device; and (b) applying said exogenous chemical substance to the plant at or close to at least one of the sites of 25 said injury. It is important that step (b) is accomplished within an efficacious time period of step (a) and that said injury per se does not result in substantial removal of biomass from the plant nor exacerbate any condition of the plant sought to be 30 remedied by said exogenous chemical substance.

The propelled material causing the local physical injury required in practicing the present invention may consist illustratively of discrete particles or a continuous or semi-continuous stream. The injury may result from purely mechanical forces such as those involved in impact or abrasion by the propelled material. Another way in which the propelled material may provide the required injury is by being delivered at

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a temperature inimical to living plant tissues. another way in which the propelled material may provide the required injury is by the presence therein of a substance chemically corrosive to plant tissues. More 5 than one of these mechanisms of injury may occur. Other mechanisms of injury may be involved without departing from the spirit or scope of the present invention.

In a preferred embodiment of the invention, steps (a) and (b) are accomplished very close together in 10 time. The present invention also provides apparatus that can be used, in a single pass over plants to be treated, to propel material so as to cause the required local physical injury, and also to apply the exogenous chemical substance to the plant.

15 In another preferred embodiment of the invention, steps (a) and (b) are accomplished simultaneously and the exogenous chemical substance is contained in or on the propelled material used to cause the required local physical injury. The present invention provides apparatus that can be used for simultaneously inflicting the required injury and applying the exogenous chemical substance by propelling material containing the exogenous chemical substance. The present invention also provides a composition comprising both an agent of physical injury as defined herein and an exogenous chemical substance.

## OBJECTIVE OF THE INVENTION

It is an objective of the present invention to provide a method of delivery of an exogenous chemical substance to non-woody living tissue of plants by 30 facilitating entry thereto, so that a higher proportion of said substance applied reaches its point of action in the plant, thus permitting lower rates than heretofore of said substance to be applied without loss of efficacy 35 for its desired purpose.

A further objective of the present invention is to improve the rainfastness of an exogenously applied chemical substance, that is, the tendency of the

substance to retain its efficacy on a treated plant when natural or artificial rain or overhead irrigation occurs within a short period, such as a few minutes to a few hours, after application.

A still further objective of the present invention is to expedite the manifestation of symptoms of the desired effect of an exogenous chemical substance applied to a plant.

A yet further objective of the present invention is 10 to provide compositions comprising an exogenous chemical substance, which, when used in accordance with the invention, have any or all of the advantages just mentioned over heretofore used compositions.

These and other objectives which will be apparent from reading this specification are achieved in the invention which is more particularly described hereinafter.

### DESCRIPTION OF DRAWINGS

Figure 1 is a schematic diagram of an apparatus of one embodiment of the invention for chemically treating non-woody living tissue of a plant.

Figure 2 is a schematic diagram of an apparatus of another embodiment of the invention.

#### DETAILED DESCRIPTION OF THE INVENTION

25 This invention provides an improved method of delivering an exogenous chemical substance to non-woody living tissue of a plant, whereby said substance is applied simultaneously or sequentially with local physical injury inflicted on the tissue of sufficient severity to kill or significantly damage individual cells. Without being bound by theory, it is believed that local wounding or other physical injury of the kinds achieved by practicing this invention facilitates uptake and transport of an exogenously applied chemical 35 substance by partially or wholly overcoming critical barriers not only in the cuticle and cell walls, but also in the membranes separating non-living (apoplastic) from living (symplastic) parts of the tissue.

Mechanisms other than physical barrier removal may be involved. The inventors were surprised, in light of the literature cited herein, to discover that such injury, involving death or at least significant damage to individual cells, could enhance, in some cases very markedly, the efficiency of delivery of a wide variety of exogenous chemicals.

An essential feature of the invention is that injury is caused not by blades, rollers, abrasive surfaces or similar means attached to a device, but 10 instead by material propelled from a device wherein it is the material rather than the device that causes the injury. Indeed in preferred embodiments the device itself does not contact the plant or plants being treated. The use of propelled material allows the injury to non-woody tissue to be localized so that the tissue as a whole is not seriously damaged or killed, but rather the injury is confined to a single site or more typically a plurality of sites in or on otherwise 20 undamaged tissue. Without being bound by theory, it is believed likely that the maintenance of healthy tissue around the sites of injury is important for the onward transport of the exogenous chemical substance after uptake.

25 As used herein, the term "exogenous chemical substance" means any chemical substance, whether naturally or synthetically derived, which is applied to a plant with the intent or result of said substance entering living cells or tissues of the plant. Examples of exogenous chemical substances include, but are not limited to, chemical pesticides (such as herbicides, algicides, fungicides, bactericides, viricides, insecticides, aphicides, miticides, nematicides, molluscicides and the like), plant growth regulators, fertilizers and nutrients, gametocides, defoliants, desiccants, mixtures thereof and the like.

"Delivery" of an exogenous chemical substance, as employed herein, means causing it to enter non-woody

living tissue of a plant in such a way that the desired effect of said substance on the plant, on plant pathogens, on plant parasites or on invertebrate animal pests feeding on the plant, can be obtained. 5 cases this requires onward transport of the exogenous chemical substance from its locus of uptake.

As used herein, the term "local physical injury" means injury confined to one or more restricted loci in or on non-woody living tissue of a plant, said injury resulting from a direct mechanical or chemical effect 10 including but not restricted to impact, abrasion, puncture, freezing, dehydration or corrosion, but excluding indirectly induced effects in the tissue and excluding functional impairment of cell membranes not accompanied by physical breaching of said membranes, whether such impairment is caused directly or indirectly by the agency of injury.

The only situations where the inventors have found local physical injury caused by propelled material to be strongly antagonistic to the activity of an exogenous chemical substance, are where the condition sought to be remedied by the substance is itself aggravated or exacerbated by the injury. Such conditions will be readily understood by those of skill in the art; they include plant diseases induced by fungal or other 25 pathogens which depend to some extent on surface injuries for infection of the plant. Where, for example, a fungicide is being used to combat such a pathogen, it may not be appropriate to use the method of the present invention to apply said fungicide.

Local physical injury as disclosed herein preferably does not per se (that is, in the absence of any treatment other than by the agency of said injury, and in particular in the absence of an exogenously applied chemical substance) do significant lasting damage to plants. The time period during which any such damage persists is not critical, but illustratively may be in the range from about 3 days to about 3 months,

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although greater or lesser periods may be suitable.

Such injury is described herein as "temporary". Indeed plants receiving such injury per se show no noticeable long-lasting differences in growth, stature or phenotype from uninjured plants, though some scarring may persist. Where the target plant is a desirable plant such as for example a crop, turfgrass or ornamental, and the exogenous chemical substance being applied is for the purpose of improving the growth or appearance of the plant or protecting it from attack by a pest or pathogen, the short-term nature of the injury prescribed herein is not detrimental.

Where the plant being treated is an undesirable plant such as for example a weed, and the exogenous chemical substance being applied is for example a herbicide, the lack of lasting damage caused by the injury per se is advantageous. To illustrate this point, prior art methods involving physiological as opposed to physical injury to cell membranes tend to 20 give lasting effects which may inhibit transport or performance of the herbicide. A good example is the use of a diphenylether herbicide such as acifluorfen as a co-treatment with a systemic herbicide such as glyphosate, wherein the rapid membrane-damaging effect 25 of the diphenylether gives early symptoms of herbicidal activity but antagonizes the longer-term efficacy of the systemic herbicide. No such longer-term antagonism results from local physical injury as arises in the practice of the present invention.

If physical injury <u>per se</u> is too generalized or too severe, such that it results in substantial removal of plant biomass or death of a large proportion of cells, lasting damage may be done and such injury is outside the scope of the present invention. Furthermore, delivery of an exogenous chemical substance applied before, simultaneously with or after inflicting such injury may be reduced rather than improved, probably as a result of reduction in area of non-woody plant parts

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available for retention, uptake and transport to the site of action of the applied substance. Cutting, pruning, mowing and shredding are examples of injurious effects that remove substantial biomass and are 5 therefore outside the scope of the present invention. However, the use of propelled material to cause local physical injury to plants which are previously or subsequently cut, pruned, mown or shredded in a separate operation is within the scope of the invention if an 10 exogenous chemical substance is applied within an efficacious time period of said use of propelled material. Indeed it will sometimes increase the practicality of the method if plants have been cut. pruned, mown or otherwise have substantial amount of 15 biomass removed before treatment according to the

invention.

It will be readily appreciated by one skilled in the art that the degree of local physical injury can also be too slight to result in improved delivery of an 20 exogenous chemical substance applied before, simultaneously with or after inflicting said injury. effective degree of physical injury for the purposes of the present invention is one that results in delivery of an effective amount of an exogenous chemical substance 25 when applied in accordance with the invention; usually but not restrictively it is a degree of injury that exposes both apoplast and symplast of non-woody tissue. Evidence that membrane barriers have been breached, so that both apoplast and symplast are exposed, is provided 30 by a substantial increase in efflux of cell contents that may be observed after inflicting injury with propelled material. This efflux may be evident by organoleptic detection such as for example a wet or slick appearance on the surface of treated plant parts 35 or by release of volatile substances having a detectable odor; in the laboratory efflux can be measured by assaying the electrolyte or protein content of an aqueous wash from the surface of treated parts, using a

standard conductivity meter or commercially available protein assay method. Another technique for detecting cell rupture involves the use of known stains such as Evans blue applied to treated areas.

It is desirable, and preferred, to use a propelled material treatment that provides a plurality of small In general, there should be as many injury sites as possible on a leaf or other non-woody plant part up to a limit where overall damage to the plant 10 part begins to restrict its ability to transport the exogenous chemical substance to its site of action, or where there is substantial loss of function leading to lasting damage. However, the precise optimum type and level of local physical injury is likely to depend on 15 the exogenous chemical substance to be applied, the species, size and age of the plant to be treated, environmental conditions and other factors. skill in the art will readily experiment within the broad parameters disclosed herein to find the most appropriate propelled material treatment for any 20 particular application.

As used herein, the term "non-woody" as applied to plant tissues or parts relates to leaves (including laminas, petioles, stipules, ochreas and sheaths), herbaceous stems and other above-ground organs not having a great degree of lignified secondary tissue development. Usually but not restrictively, the tissues targeted by the present invention are those covered by a cuticularized epidermis as opposed to a secondary phelloderm. Most commonly the tissues treated are located in leaves.

Application of the exogenous chemical substance must take place within an efficacious time period of inflicting injury by propelled material. These two

35 essential steps of the method of the invention can occur in either order or simultaneously. It is preferred but not critical that application of the exogenous chemical substance be accomplished not more than about 5 days

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before and not more than about 5 days after the injury treatment. It is more preferred that if chemical application precedes the injury treatment the time period between the two steps is not more than about 2 days. In even more preferred embodiments of the invention, the two steps are accomplished simultaneously or almost simultaneously. This has the advantages that (1) both steps can be performed in a single pass over plants to be treated, (2) the means of accomplishing both steps can, if desired, be provided on the same apparatus, and (3) the exogenous chemical substance can, if desired, be contained in or on the propelled material or can itself comprise the propelled material causing the injury.

The propelled material is ejected from a suitable propelling device and may illustratively take any of a number of forms. The form of the propelled material to a great extent dictates the nature and design of the device which ejects it. The propelled material may, for example, comprise discrete solid or liquid particles, or a continuous or semi-continuous liquid stream.

A preferred particulate material is a solid abrasive. In some cases it may be possible to prepare the exogenous chemical substance itself as a solid 25 particulate abrasive, and accomplish both steps of the method in a single operation. When a solid particulate abrasive is used, it may be ejected from the propelling device in a gaseous or liquid medium. A preferred gaseous medium is air, but nitrogen or carbon dioxide or gaseous mixtures may be useful alternatives. Acceleration of abrasive particles in such a medium may be achieved by application of force or pressure imparting energy to a mass of such particles, as for example in a sandblaster or nutblaster. A preferred 35 liquid medium is water, in which the solid abrasive particles are suspended and wherein, if desired, the exogenous chemical is formulated.

Another preferred material is liquid, most

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preferably water, ejected from the propelling device with sufficient energy and power to cause the required degree of injury. A high-pressure water jet device or liquid hone may illustratively provide the required 5 energy and power. Usually but not restrictively, such a water jet device is operated at a pressure in excess of about 250 lb/sq inch (1727 kiloPascals), preferably in excess of about 500 lb/sq inch (3445 kiloPascals) using a nozzle orifice diameter of about 0.002 inch (0.051 mm) 10 to about 0.012 inch (0.30 mm) giving an application pattern in the range of 0-10 degrees, preferably 0-5 degrees. Preferred ranges for high-pressure water jet use according to the invention are energy flux index of about 0.004 BTU/sq inch (0.65 joules/cm<sup>2</sup>) to about 0.01 15 BTU/sq inch (1.6 joule/cm<sup>2</sup>) and power flux index of about 5000 (8.2 joules/hr/cm<sup>2</sup>) to about 40000 BTU/hour/sq inch  $(6.5 \times 106 \text{ joules/cm}^2)$  at the point of contact with the tissue, although those skilled in the art will appreciate that lesser or greater indices may 20 be appropriate if desired. The liquid may, if desired, also contain a suspended solid particulate abrasive.

Combinations of physical variables can be selected to apply the appropriate amount and rate of energy per unit area to achieve the desired degree of injury.

These variables include mass flow, distance from the propelling device to the plant surface, force or pressure, collimation or dispersion of liquid, density and rheology of liquid, particle character and morphology including size, shape, angularity, hardness and density, and spray geometry and attitude.

Illustrative non-limiting examples of solid abrasive particles useful in practicing the present invention include those composed of any geological mineral, for example clay (such as kaolin), silica, quartz, garnet, alumina, barytes, carborundum or metal oxides, carbonates, sulfates or phosphates; any silicious or calcareous life form, for example diatoms; man-made resins; glasses; microcapsules; coated or

uncoated crystals, including any solid form of the exogenous chemical substance or of a known adjuvant or inert formulation ingredient (such as ammonium sulfate); or plant-derived materials, for example ground walnut 5 shells. An abrasive as used herein, however, includes any material that provides the local physical injury prescribed herein. A mixture of different abrasives may be found advantageous in particular situations.

Abrasive particles may be of any convenient size, 10 but are typically in the range from about 10  $\mu m$  to about 5 mm in diameter.

The amount of abrasive used per unit area is not believed to be critical, so long as an apparatus is available or can be designed that is capable of depositing that amount. Illustratively in the case of 200-mesh garnet as supplied by Barton Mines Corporation of North Creek, New York, the amount used will likely be in the range from about 0.1 lb/acre (0.11 kg/ha) to about 1000 lb/acre (1120 kg/ha), more probably in the range from about 1 lb/acre (1.12 kg/ha) to about 600 lb/acre (672 kg/ha), for example in the range from about 25 lb/acre (28 kg/ha) to about 300 lb/acre (336 kg/ha).

When solid abrasives or high-pressure liquid jets are used to provide local physical injury to non-woody 25 plant tissue, the injury probably results from mechanical forces involved in impact and abrasion. alternative is to heat or cool propelled material to a temperature inimical to plant tissues and rely partially or totally on the inimical temperature to cause the required injury. By "inimical" herein is meant a temperature outside the range permitting survival of non-woody tissue of a plant when experienced by said tissue for a very brief period such as a few seconds.

In a preferred embodiment of the invention, the inimical temperature of the propelled material is such as to cause local freezing injury to the tissue. Freezing injury in this case is acute physical injury caused by sudden exposure to an inimically low

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temperature; it includes but is not restricted to effects such as formation of intracellular or intercellular ice crystals, local dehydration or combinations thereof. To provide this kind of injury, 5 the propelled material may for example comprise frozen water in any physical form, including ice crystals. an especially preferred embodiment, the propelled material comprises carbon dioxide in its solid phase. As solid carbon dioxide sublimes on a plant surface it 10 draws both the heat of sublimation and sensible heat from the surrounding tissue, creating the desired freezing injury. Solid carbon dioxide crystals may be accelerated in the propelling device to provide a combination of impact or abrasion injury and freezing 15 injury; alternatively they may be ejected from the propelling device with little force and allowed to fall on the plant surface as carbon dioxide "snow" primarily under the influence of gravity.

When the propelled material is frozen water or carbon dioxide in its solid phase, the exogenous chemical substance may optionally be mixed or formulated with the propelled material.

Yet another way in which a propelled material can provide the necessary injury is through chemical corrosion. In one embodiment of the invention, the propelled material comprises a chemical substance corrosive to non-woody living tissue of a plant. In the sense employed herein, corrosion involves the chemical disassembly of lipids and polymers so as to damage or destroy mechanical support and integrity of the tissue. A preferred corrosive agent is an aqueous solution of a strong alkali, for example an alkali or alkaline earth metal hydroxide or ammonia. The corrosive agent may be applied by conventional spraying in a separate or preferably the same spray solution as contains the exogenous chemical substance.

Exogenous chemical substances which can usefully be applied by the method of the present invention are

normally, but not exclusively, those which are expected to have a beneficial effect on the overall growth or yield of desired plants such as crops, or a deleterious or lethal effect on the growth of undesirable plants such as weeds. Preferred substances are pesticides, plant growth regulators and gametocides. Particularly preferred substances are herbicides, especially those that are normally applied post-emergence to the foliage of unwanted vegetation, though the method may be effective even with herbicides that normally require pre-emergence application.

Herbicides which may be applied by the method of the present invention include but are not limited to any listed in standard reference works such as the Herbicide 15 Handbook, Weed Science Society of America, 7th edition (1994). Illustratively they include asulam, bentazon, bialaphos, bipyridyls such as paraquat, bromacil, cyclohexenones such as sethoxydim, dicamba, diphenylethers such as acifluorfen, fomesafen and 20 oxyfluorfen, fosamine, flupoxam, glufosinate, glyphosate, hydroxybenzonitriles such as bromoxynil, imidazolinones such as imazethapyr, isoxaben, phenoxies such as 2,4-D, phenoxypropionates such as quizalofop, picloram, substituted ureas such as fluometuron, sulfonylureas such as chlorimuron, chlorsulfuron, halosulfuron and sulfometuron, and triazines such as atrazine and metribuzin. Herbicidally active derivatives of any known herbicide are also within the scope of the present invention if applied by the method 30 herein described. A herbicidally active derivative is any compound which is a minor structural modification, most commonly but not restrictively a salt or ester, of a known herbicide, said compound retaining the essential activity of the parent herbicide though not necessarily having a potency equal to that of the parent herbicide. 35 Usually but not restrictively said compound converts to the parent herbicide before or after it enters the treated plant. Mixtures or coformulations of a

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herbicide with other ingredients, or of more than one herbicide, are likewise within the present scope.

An especially preferred herbicide for use by the method of the present invention is glyphosate (N-5 phosphonomethylglycine), a salt or ester thereof, or a compound which is converted to glyphosate in plant tissues or which otherwise provides glyphosate ion. Illustratively, glyphosate and its salts useful herein are disclosed in US Patent No. 3,799,758. Glyphosate salts that can be used according to this invention include but are not restricted to alkali metal, for example sodium and potassium, salts; ammonium salt; alkylamine, for example dimethylamine and isopropylamine, salts; alkylsulfonium, for example 15 trimethylsulfonium, salt; mixtures thereof and the like.

To obtain a useful degree of the desired effect of any exogenous chemical substance applied to a plant, an effective rate must be applied, usually expressed as amount of substance per unit area treated. 20 constitutes a "useful degree" is to some extent arbitrary. For example, in the case of a herbicide, the amount per unit area giving, say, 80% control of a plant species as measured by growth reduction or mortality could illustratively be defined as the effective rate.

25 It is a major benefit of the method of the present invention that the effective rate of the exogenous chemical substance is generally lower, in many cases substantially lower, than when the same substance is applied in the absence of injury by propelled material.

Another embodiment of the present invention is apparatus for accomplishing, in a single pass over plants to be treated, both essential steps of the method. Illustrative examples of such apparatus are shown schematically in Figures 1 and 2 hereof and described below.

Apparatus as provided herein comprises (a) a means for propelling material which on impact or contact with non-woody living tissue of a plant causes an effective

degree of local physical injury, involving death or significant damage to individual cells at one or more sites in said tissue; and (b) a means for applying an exogenous chemical substance to the plant at or close to at least one of the sites of said injury; wherein means (a) and (b) are so arranged that application of the chemical substance is accomplished before, simultaneously with or after the propelled material impacts or contacts the tissue. It is emphasized that means (a) and (b) may be one and the same device, or they may be alike but separate, or they may be different. Said injury per se does not result in substantial removal of biomass from the plant, nor should it exacerbate any condition of the plant sought to be remedied by said exogenous chemical substance.

Optionally the apparatus may further comprise (c) a means for raising or lowering the temperature of the propelled material to an inimical temperature as defined herein, at or prior to the time of its ejection from the propelling means.

With reference now to Figure 1 which is a nonlimiting illustration, it is noted that the apparatus 1, consisting of one or integral multiple parts has a means for locomotion, or is attachable to a means for 25 locomotion (not shown), which permits movement of the apparatus over a plant or plants to be treated 2. A propelling or accelerating means 3 is an element of the apparatus 1 such that material 4 ejected from the propelling means 3 is directed towards the plant or plants 2 via a dispersing and targeting means 5, also an element of apparatus 1. A reservoir 6 for the material 4 to be ejected is an element of apparatus 1 and is connected by conduit 7 to the propelling means 3. Exogenous chemical application means 8 is an element of 35 the apparatus 1 in a position juxtaposed to propelling means 3 such that exogenous chemical substance 9 emitted from the exogenous chemical application means 8 via a dispersing and targeting means 10, also an element of

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apparatus 1, is deposited on the plant or plants 2 before or after the propelled material 4 contacts the plant or plants 2. It is understood that the deposition of material 4 and chemical substance 9 can be nearly 5 simultaneous or be slightly displaced in time. relative position of propelling means 3 and chemical application means 8 is such that they move in tandem to one another. A reservoir 11, an element of apparatus 1, for the material 9 to be emitted is connected by conduit 10 12 to the exogenous chemical application means 8. propelled material 4 comprises solid abrasive particles propelled in a gaseous medium, propelling means 3 can be any conventional device, such as for example a sandblaster or a modified form thereof, designed to accelerate said particles according to the method of this invention, whereby the particles are dispersed and targeted by a means 5 toward the plant or plants 2. Alternatively, propelled material 4 may be a fluid, for example primarily water, in which case propelling means 20 3 can be any conventional device, such as for example, a high-pressure water jet device or any of a number of similarly functioning devices for accelerating water or other fluids where the fluid stream is constricted and forced through a narrow aperture or nozzle means 5 which 25 emits the fluid in a continuous or semi-continuous stream or series of droplets toward the plant or plants to be treated 2. If the mechanism by which propelled material 4 inflicts localized injury to non-woody plant tissue is not dependent on mechanical forces such as 30 those involved in impact or abrasion by ejected propelled material, but is instead a mechanism of chemical corrosion or inimical temperature, propelling means 3 is not necessarily of a design that significantly accelerates material 4. Exogenous 35 chemical application means 8 can be any conventional device for applying chemicals to plants, such as for example a hydraulic, air-assisted or rotating disk sprayer, a ropewick applicator, carpeted roller or the

like. Apparatus 1 may be designed with the appropriate adjustable valves, metering devices, gauges and controls to precisely deliver selected amounts, either predetermined or optionally, continuously varied during treatment, for either the abrasive material or the exogenous chemical or both, on demand at a determinable speed and rate of application in a desired direction. If desired a plurality of apparatus 1 may be employed in a variety of configurations.

10 With reference now to Figure 2 which is a nonlimiting illustration, it is noted that the apparatus 16, consisting of one or integral multiple parts as needed to cover the targeted area, has a means for locomotion, or is attachable to, a means for locomotion 15 (not shown), which permits movement of the apparatus over a plant or plants to be treated 2. A propelling or accelerating means 17 is an element of the apparatus 16 such that material 18 ejected from the propelling means 17, also an element of the apparatus 16, is directed 20 towards the plant or plants 2 via a dispersing and targeting means 19, another element of apparatus 16. reservoir 20 for an abrasive substance is an element of apparatus 16 and is connected by conduit 21 to a mixing means 22, another element of apparatus 16. A reservoir 25 23 containing an exogenous chemical substance is an element of apparatus 16 and is connected by conduit 24 to the mixing means 22. The mixing means 22, which is appropriately juxtaposed to the propelling means 17 by a conduit or portal 25, allows mixing of the abrasive 30 agent and exogenous chemical immediately prior to or during the action of the propelling means 17 as desired by the methods described in this invention. The mixing means 22 can mix solid particulate forms of the abrasive material with a liquid form of the exogenous chemical 35 substance or vice versa when the material 18 ejected is applied in fluid form as for example by a conventional high pressure water jet or similar device operating at

sufficiently high power to invoke the method described

in this invention. Alternatively, the mixing means 22 can mix solid particulate forms of each substance, which may simultaneously require grinding or shaving of either or both materials for adequate mixing when the material 5 18 ejected is applied as a dry particulate, as for example by a common sandblaster or similar device. A further alternative is that the mixing chamber 22 can be designed to combine liquid forms of abrasive material or exogenous chemical substance or either as a solid alone 10 with the other as a liquid, which can then be formed into a solid particulate for example by freezing or evaporative drying and then delivered by the propelling means 17 as a solid particulate via the dispersing and targeting means 19 to the plant or plants 2. Apparatus 15 16 may be designed with the necessary adjustable valves, metering devices, gauges and controls to precisely deliver known amounts or predetermined amounts or continuously changing ratios of either the abrasive material and/or the exogenous chemical, on demand at a determinable speed and rate of application in a desired 20 direction. If desired a plurality of apparatus 1 may be employed in a variety of configurations.

A still further embodiment of the present invention is a composition which supplies both the exogenous chemical substance and the agency of local physical injury. In addition to the exogenous chemical substance, the composition may illustratively comprise one or more of the following agencies of injury in sufficient amount to have the desired injurious effect: a solid particulate abrasive as described more fully above; a chemical corrosive, more particularly an alkali such as an alkali or alkaline earth metal hydroxide or ammonia; or pressurized liquid carbon dioxide.

Those of skill in the art will recognize that 35 individual plant conditions, weather and growing conditions and particular exogenous chemicals selected will impact the degree of effectiveness achieved in practicing this invention. The amounts of effective

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exogenous chemicals employed will be a function of the above conditions to achieve acceptable performance.

Those of skill in the art will also recognize that one or more advantages may be apparent depending on use

conditions and exogenous chemicals selected and that not all advantages mentioned herein are always manifested.

#### **EXAMPLES**

## Examples 1-9

Seeds of species to be treated in these Examples 10 illustrative of the invention were planted in 3-inch (7.6 cm) or 4-inch (10.1 cm) square pots filled with a steam-sterilized soil mix containing a small amount of fertilizer. For some species the soil mix consisted of either 50% Metromix 350 plus 50% silt loam to which 100 g/cu ft (3.57  $kg/m^3$ ) Osmocote fertilizer were added, and the seeds were covered with the same soil mix without added fertilizer. For other species the soil mix consisted of 100% silt loam to which 35 g/cu ft (1.25 kg/m3) IBDU fertilizer were added, and the seeds were 20 covered with a mix of 50% Rediearth plus 50% silt loam without added fertilizer. The pots were placed in a greenhouse or growth chamber with sub-irrigation, and emerging seedlings were thinned as needed, usually to 2 plants per pot. Generally plants were treated postemergence according to a method of the invention 10 to 20 days after planting, depending on species. rooting appeared to be a problem (usually this was confined to grass species), light overhead watering was provided until emergence in order to encourage better root growth. Perennial grasses were propagated in the 30 same manner, except that they were allowed to develop rhizomes, and were trimmed back regularly to approximately 1.5-2 inches (3.8-5.0 cm) in height using hand-held electric clippers. They were then treated 35 postemergence according to a method of the invention more than 1 month after planting.

The species tested in these Examples were:

Example 1 velvetleaf (Abutilon theophrasti,

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ABUTH)

Example 2 cocklebur (Xanthium strumarium, XANST)

Example 3 barnyardgrass (Echinochloa crus-galli, ECHCG)

Example 4 sicklepod (Cassia obtusifolia, CASOB)

Example 5 hemp sesbania (Sesbania exaltata, SEBEX)

Example 6 kochia (Kochia scoparia, KCHSC)
Example 7 Russian thistle (Salsola kali,
SASKR)

Example 8 bermudagrass (Cynodon dactylon, CYNDA)

Example 9 guineagrass (Panicum maximum, PANMA)
Greenhouse and growth chamber temperature settings
for all species except SASKR were 85°F (29°C) day, 70°F
(21°C) night, with a 14-14.5 h photoperiod, while for
SASKR temperature settings were 65°F (18°C) day, 50°F
(10°C) night, with a 14-14.5 h photoperiod. The same
settings were maintained before and after treatment.

Physical injury in these Examples was inflicted on the above-ground portions of the plants by a propelled particulate abrasive, 200-mesh garnet, which has an average particle size of approximately 75  $\mu$ m. applied using a hand-held Sears Craftsman™ sandblaster Model No. 491.167060 driven by compressed air, with nozzle held approximately 20 inches (51 cm) above the plant canopy, operating at maximum house air pressure, approximately 50 lb/sq inch (350 kiloPascal). In most 30 cases, but depending on plant species, 3 passes were made with the sandblaster moving at about 1 ft/s (30 cm/s), usually delivering more than 500 lb/acre (560 kg/ha) garnet in total. Half the pots in each study 35 received an abrasion treatment as just described, and half received no abrasion treatment.

Plants were then assigned to different herbicide and rain treatments in a factorial experimental design

with generally 3 replications. Abraded and unabraded plants for each treatment were sprayed at the same time using a track sprayer calibrated to deliver 20 gallons per acre (187 liters/hectare) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cms) above the plant canopy. In these Examples the herbicide used was glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company. Spray solutions were made from stock solutions prepared by dilution of MON 2139 in water. The abbreviation "a.e." herein means acid equivalent.

For greenhouse studies, the pots were then divided in such a manner that the plants that were to receive "rain" (overhead irrigation) were placed in a separate area from those receiving no "rain". Within each area, pots forming the first replicate were placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in separate blocks. To simulate rain, plants were given approximately 0.125 inch (0.32 cm) of overhead irrigation with an automatic irrigation system, usually within 1 hour after herbicide application.

For growth chamber studies, the plants to receive "rain" were temporarily placed in a greenhouse and given approximately 0.125 inch (0.32 cm) of overhead irrigation with the automatic irrigation system, usually within 1 hour after herbicide application. The first replicate was placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in separate blocks in the growth chamber.

After an interval of 12-18 days, which varied from test to test, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each treatment and is presented in the Tables below.

Example 1: percent control of ABUTH 12 days after glyphosate application

| glyphosate rate |              | no i              | no rain |           | rain    |  |
|-----------------|--------------|-------------------|---------|-----------|---------|--|
| 5               | (kg a.e./ha) | unabraded abraded |         | unabradeo | abraded |  |
|                 | 0            | 0                 | 0       |           |         |  |
|                 | 0.014        | 0                 | 57      | 0         | 45      |  |
|                 | 0.028        | 0                 | 72      | 0         | 60      |  |
| 10              | 0.056        | 3                 | 80      | 7         | 77      |  |
|                 | 0.11         | 60                | 92      | 0         | 78      |  |
|                 | 0.22         | 75                | 98      | 15        | 93      |  |
|                 | 0.45         | 92                | 100     | 38        | 100     |  |
| 15              | 0.90         | 99                |         | 60        |         |  |

Example 2: percent control of XANST 15 days after glyphosate application

| 20 | glyphosate rate | no rain  |                   | rain |           |
|----|-----------------|----------|-------------------|------|-----------|
|    | (kg a.e./ha)    | unabrade | unabraded abraded |      | d abraded |
|    | 0               | 0        | 0                 |      |           |
|    | 0.014           | 0        | 37                | 0    | 7         |
| 25 | 0.028           | 7        | 30                | 0    | 50        |
|    | 0.056           | 13       | 83                | 0    | 77        |
|    | 0.11            | 67       | 97                | 7    | 89        |
|    | 0.22            | 92       | 100               | 62   | 100       |
|    | 0.45            | 100      | 100               | 88   | 100       |
| 30 | 0.90            | 100      |                   | 95   |           |

Example 3: percent control of ECHCG 15 days after glyphosate application

| 35 |                 |           |         |           |         |
|----|-----------------|-----------|---------|-----------|---------|
|    | glyphosate rate | no ra     | ain     | rai       | n       |
|    | (kg a.e./ha)    | unabraded | abraded | unabraded | abraded |
|    | 0               | 7         | 0       |           |         |
| 40 | 0.014           | 8         | 8       | 0         | 3       |
|    | 0.028           | 0         | 7       | 7         | 17      |
|    | 0.056           | 13        | 20      | 0         | 10      |

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|----|----------|-----|------|----|----------------|--|--|
|    |          |     | -33- |    |                |  |  |
|    | 0.11     | 27  | 57   | 8  | 35             |  |  |
|    | 0.22     | 83  | 81   | 35 | 73             |  |  |
|    | 0.45     | 97  | 97   | 74 | 86             |  |  |
| 5  | 0.90     | 100 |      | 86 |                |  |  |

Example 4: percent control of CASOB 13 days after glyphosate application

| 10 | glyphosate rate | no rain<br>unabraded abraded |     | rain<br>unabraded abraded |     |
|----|-----------------|------------------------------|-----|---------------------------|-----|
|    | (kg a.e./ha)    |                              |     |                           |     |
|    | 0               | 5                            | 5   |                           |     |
|    | 0.028           | 35                           | 45  | 0                         | 63  |
| 15 | 0.056           | 65                           | 80  | 13                        | 80  |
|    | 0.11            | 95                           | 85  | 53                        | 84  |
|    | 0.2             | 98                           | 95  | 65                        | 100 |
|    | 0.45            | 98                           | 94  | 78                        | 90  |
|    | 0.90            | 100                          | 100 | 82                        | 100 |
| 20 | 1.40            | 100                          |     | 83                        |     |

Example 5: percent control of SEBEX 14 days after glyphosate application

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|              | glyphosate rate | no r              | rain | rair      |         |
|--------------|-----------------|-------------------|------|-----------|---------|
| (kg a.e./ha) |                 | unabraded abraded |      | unabraded | abraded |
|              | 0               | 0                 | 0    |           |         |
| 30           | 0.11            | 0                 | 0    | 0         | 10      |
|              | 0.21            | 0                 | 7    | 0         | 20      |
|              | 0.43            | 0                 | 17   | 0         | 20      |
|              | 0.84            | 23                | 55   | 7         | 53      |
|              | 1.1             | 60                | 78   | 7         | 58      |
| 35           | 1.40            | 73                | 75   | 13        | 75      |
|              | 1.68            | 76                |      | 57        |         |

Example 6: percent control of KCHSC 16 days after 40 glyphosate application

|    | glyphosate rate | no :     | no rain           |    | rain    |  |
|----|-----------------|----------|-------------------|----|---------|--|
|    | (kg a.e./ha)    | unabrade | unabraded abraded |    | abraded |  |
|    | 0               | 0        | 12                |    |         |  |
| 5  | 0.04            | 3        | 23                | 8  | 50      |  |
|    | 0.028           | 0        | 37                | 5  | 40      |  |
|    | 0.056           | 5        | 27                | 15 | 23      |  |
|    | 0.11            | 13       | 37                | 15 | 63      |  |
|    | 0.2             | 58       | 84                | 20 | 60      |  |
| 10 | 0.45            | 99       | 100               | 37 | 95      |  |
|    | 0.90            | 100      |                   | 53 |         |  |

Example 7: percent control of SASKR 18 days after 15 glyphosate application

|    | glyphosate rate | no r              | ain | rain      |         |  |
|----|-----------------|-------------------|-----|-----------|---------|--|
|    | (kg a.e./ha)    | unabraded abraded |     | unabraded | abraded |  |
| 20 | 0               | 3                 | 3   |           |         |  |
|    | 0.014           | 0                 | 30  | 0         | 28      |  |
|    | 0.028           | 13                | 22  | 0         | 30      |  |
|    | 0.056           | 17                | 27  | 7         | 30      |  |
|    | 0.11            | 17                | 42  | 10        | 37      |  |
| 25 | 0.2             | 10                | 75  | 0         | 85      |  |
|    | 0.45            | 84                | 94  | 0         | 85      |  |
|    | 0.90            | 99                |     | 45        |         |  |

30 Example 8: percent control of CYNDA 15 days after glyphosate application

|    | glyphosate rate | no rain<br>unabraded abraded |    | rain      |         |
|----|-----------------|------------------------------|----|-----------|---------|
| 35 | (kg a.e./ha)    |                              |    | unabraded | abraded |
|    | 0               | 18                           | 0  | -         |         |
|    | 0.056           | 10                           | 3  | 0         | 3       |
|    | 0.1             | 10                           | 10 | 0         | 0       |
|    | 0.2             | 35                           | 42 | 3         | 10      |
| 40 | 0.45            | 59                           | 77 | 27        | 53      |
|    | 0.89            | 82                           | 83 | 53        | 71      |
|    | 1.12            | 98                           | 98 | 68        | 79      |

1.40 99 62

Example 9: percent control of PANMA 15 days after 5 glyphosate application

|    | glyphosate rate | no r              | rain | rain              |     |
|----|-----------------|-------------------|------|-------------------|-----|
|    | (kg a.e./ha)    | unabraded abraded |      | unabraded abraded |     |
| 10 | 0               | 0                 | 0    |                   |     |
|    | 0.056           | 12                | 15   | 10                | 42  |
|    | 0.1             | 12                | 45   | 13                | 56  |
|    | 0.2             | 50                | 60   | 52                | 60  |
|    | 0.45            | 85                | 73   | 74                | 82  |
| 15 | 0.89            | 95                | 87   | 83                | 94  |
|    | 1.1             | 100               | 85   | 92                | 100 |
|    | 1.40            | 99                |      | 99                |     |

### 20 Example 10

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In this Example illustrative of the invention, velvetleaf (Abutilon theophrasti, ABUTH) seeds were planted in 4-inch (10.1 cm) square pots containing 100% silt loam soil to which 35 grams/cu ft (1.25 kg/m<sup>3</sup>) IBDU 25 fertilizer was added, and covered with a mix of 50% Rediearth plus 50% silt loam. The pots were subirrigated and the seedlings thinned after emergence to 2 plants per pot. The plants were grown in a greenhouse with temperature settings of 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod.

Sixteen days after planting, half the plants were abraded with propelled 200-mesh garnet exactly as described for Examples 1-9, and the other half were unabraded.

35 Plants were then assigned to different herbicide treatments with 3 replications. The herbicide used in this Example was glyphosate as its isopropylamine salt, applied as a granular composition prepared by the following procedure. A 10% weight/weight glyphosate 40 a.e. solution was prepared by first diluting 13 g of a

62.7% solution of the isopropylamine salt of glyphosate with 47 g of water. To a 1-gallon (3.8 liter) bottle was added 340 g of amorphous silica (HiSil 233). bottle was placed on a roller mill and the 10% 5 glyphosate a.e. solution was added with a syringe. material was tumbled until it appeared homogeneous. This produced a powder containing 1.5% weight/weight glyphosate a.e. A 0.75% weight/weight glyphosate a.e.powder was made by mixing 200 g of the 1.5% a.e. 10 powder with 200 g of HiSil 233.

An amount of the 0.75% a.e. powder was pre-weighed for each rate to cover a 3 ft x 3 ft (0.9 meter x 0.9 meter) square, which was measured out and marked on a benchtop. Total volume applied was brought up to the 15 volume used for the highest rate using granular starch. All particles had been ground and screened to an approximate particle size of 75  $\mu m$ . All replicates for a given glyphosate rate were then randomly placed in the marked off area, and the dry formulation plus starch mixture was evenly sprinkled over the top of the area 20 using a shaker bottle with a lid having several 0.125inch (0.32 cm) holes drilled in it.

One set of plants that received the granular treatments was then given a light "rain" treatment by placing pots in a spray tower calibrated to deliver 20 25 gallons/acre (187 liters/hectare) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cm) above the plant canopy. All plants were then placed in the greenhouse for the remainder of the experiment, and subirrigated. The first replicate was placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in two separate blocks.

30

After an interval of 14 days after herbicide application, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each treatment 5

and is presented in the Table below.

Example 10: percent control of ABUTH 14 days after glyphosate application

|    | <pre>glyphosate rate (kg a.e./ha)</pre> | no rain<br>unabraded abraded |    | light rain unabraded abraded |    |
|----|---|------------------------------|----|------------------------------|----|
|    | 0                                       | 0                            | 3  | 0                            | 0  |
| 10 | 0.01                                    | 0                            | 3  | 0                            | 0  |
|    | 0.02                                    | 3                            | 0  | 0                            | 8  |
|    | 0.04                                    | 0                            | 0  | 0                            | 23 |
|    | 0.08                                    | 0                            | 20 | 0                            | 28 |
|    | 0.17                                    | 0                            | 31 | 3                            | 69 |
| 15 | 0.34                                    | 7                            | 44 | 0                            | 43 |
|    | 0.67                                    | 0                            |    |                              |    |

### Examples 11-12

In these Examples illustrative of the invention, velvetleaf (Abutilon theophrasti, ABUTH) seeds were planted in 4-inch (10.1 cm) square pots containing 100% silt loam soil to which 35 grams/cu ft (1.25 kg/m³) IBDU fertilizer was added, and covered with a mix of 50% Rediearth plus 50% silt loam. The pots were subirrigated and the seedlings thinned after emergence to 2 plants per pot. The plants were grown in a greenhouse with temperature settings of 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod.

Abrasion was applied using propelled 200-mesh garnet exactly as described for Examples 1-9. The herbicide used in these Examples was glyphosate as its isopropylamine salt, applied as diluted MON 2139, exactly as described for Examples 1-9.

35 The time period between abrasion and herbicide application was varied as follows. In Example 11, all abrasion treatments were applied within a short period of time, and herbicide applications were made 24, 4 and 2 hours before abrasion, at the time of abrasion (in practice abrasion occurred immediately before herbicide

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application) and 2, 4 and 24 hours after abrasion. A set of abraded plants received no herbicide at any time. In addition, herbicide applications were made to unabraded plants at two times: (i) at the time of abrasion, and (ii) 24 hours after the time of abrasion. In Example 12, all herbicide applications were made within a short period of time, and abrasion was applied 5, 2 and 1 days before herbicide application, at the time of herbicide application (in practice abrasion

10 occurred immediately before herbicide application), and 1, 2 and 5 days after herbicide application. In addition, herbicide application was made to unabraded plants.

Three replications were performed of every

15 treatment. After treatment, all plants were placed in the greenhouse for the remainder of the experiment, and sub-irrigated. The first replicate was placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in two separate blocks.

After an interval of 12-14 days after herbicide application, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants.

Average percent control was computed for each treatment and is presented in the Tables below.

Example 11: percent control of ABUTH 14 days after glyphosate application

glyphosate rate (kg a.e./ha) 0 0.056 treatment 0.11 0.22 abraded before 35 24 h 45 76 4 h 79 94 2 h 73 85 0 h 0 70 78

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|---|---------------|------|----|----|----------------|
|   |               | -39- |    |    |                |
|   | abraded after |      |    |    |                |
|   | 2 h           |      | 68 | 83 |                |
|   | 4 h           |      | 73 | 82 |                |
|   | 24 h          |      | 52 | 78 |                |
| 5 | not abraded   |      |    |    |                |
|   | (i)           | 0    | 0  | 5  | 77             |
|   | (ii)          |      | 0  | 30 | 63             |

10 Example 12: percent control of ABUTH 12 days after glyphosate application

|    |                | g. | lyphosa | ate rat | e (kg | a.e./h | a)   |
|----|----------------|----|---------|---------|-------|--------|------|
| 15 | treatment      | 0  | 0.056   | 0.11    | 0.22  | 0.45   | 0.89 |
|    | abraded before |    |         |         |       |        |      |
|    | 5 days         | 0  | 52      | 73      | 97    | 100    | 100  |
|    | 2 days         | 0  | 76      | 93      | 100   | 100    | 100  |
|    | 1 day          | 0  | 77      | 92      | 100   | 100    | 100  |
| 20 | 0 days         | 0  | 79      | 95      | 100   | 100    | 100  |
|    | abraded after  |    |         |         |       |        |      |
|    | 1 day          | 0  | 63      | 90      | 97    | 100    | 100  |
|    | 2 days         | 0  | 37      | 53      | 90    | 100    | 100  |
|    | 5 days         | 0  | 0       | 59      | 84    | 100    | 100  |
| 25 | not abraded    | 0  | 0       | 42      | 80    | 100    | 100  |

### Example 13

In this Example illustrative of the invention, a

field test was conducted to confirm the practical
efficacy of the method disclosed. A solid stand of FS435 winter wheat (TRZAW) was planted on a farm in west
central Illinois approximately 1 month prior to
treatment at a seeding rate of 90 lb/acre (101 kg/ha).

A split-plot experimental design was used, including 3 replicates. Herbicide treatments were applied to main plots; one section within each plot received an abrasion treatment as described below and the remainder of the plot was not abraded. Abrasion was 40 performed using a hand-held Sears Craftsman™ sandblaster

as used in Examples 1-9, the air source for which was an air compressor set at 120 lb/sq inch (827 kiloPascals). During operation of the sandblaster, the pressure dropped to approximately 110 lb/sq in (758 kiloPascals). 5 The sandblaster nozzle was held 20 inches (51 cm) above the TRZAW canopy. A 2 ft x 6 ft (61 cm x 183 cm) box, 20 inches (51 cm) high having no top or bottom was set in the portion of the plot which was to be abraded, and 4 passes of the sandblaster, each covering at least a 4-10 inch (10-cm) width, were made longitudinally in about 4 seconds for each pass. The box was then moved adjacent to the first abraded area, and abrasion of a second area within the plot occurred exactly as described above. Sections of all of the plots were abraded before spray 15 treatments began, with the whole abrasion process taking 2 hours, 10 minutes.

A backpack plot sprayer pressurized with CO<sub>2</sub> was used to apply the herbicide treatments. The total sprayed area of each plot was 6.7 ft x 20 ft (2.0 meters x 6.6 meters), with an abraded area of 2 ft x 12 ft (0.6 meter x 3.6 meters). A boom having four 11001 tapered flat-fan nozzles with 50-mesh screens was used to deliver 10 gallons/acre (94 liters/hectare) of spray solution, at 32 lb/sq inch (220 kiloPascals), traveling at approximately 3 miles/hr (4.9 kilometers/h). In addition to TRZAW, weed species were sprayed including buttercup (Ranunculus sp., RANSS), pepperweed (Lepidium sp., LEPSS), and several other winter annuals which were scattered in the plots.

30 Herbicides tested in this Example were glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company; glufosinate as its ammonium salt, in the form of the aqueous concentrate formulation sold under the name of Basta by AgrEvo; and paraquat as its dichloride salt, in the form of the aqueous concentrate formulation sold under the name of Gramoxone Super by Zeneca. The herbicides were pre-measured and added to the water

volume using a triple-rinse procedure. Eighteen days after treatment, visual evaluation was performed to estimate herbicidal efficacy as percent control of each species in treated plots compared to untreated check plots. Average percent control was computed for each treatment and is presented in the Table below.

Example 13: percent control of three species 18 days after herbicide application

| herbicide TRZAS RANSS rate (kg a.e. not not not or a.i./ha) abr. abr. abr. abr. abr.  15 no herbicide 0 10 0 5 0 glyphosate 0.069 32 76 28 58 30 0.140 63 89 58 79 63 0.28 68 87 41 64 58 20 0.42 67 88 55 75 60 0.56 69 92 53 74 68 0.84 76 94 59 72 68 glufosinate 0.069 11 46 17 53 25 0.140 40 86 35 81 40   | LEPSS  |
|--|--------|
| or a.i./ha)     abr.     abr.     abr.     abr.       15     no herbicide glyphosate     0 10 0 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0  |        |
| 15 <u>no herbicide</u> 0 10 0 5 0 <u>glyphosate</u> 0.069 32 76 28 58 30 0.140 63 89 58 79 63 0.28 68 87 41 64 58 20 0.42 67 88 55 75 60 0.56 69 92 53 74 68 0.84 76 94 59 72 68 <u>glufosinate</u> 0.069 11 46 17 53 25   | •      |
| glyphosate         0.069       32       76       28       58       30         0.140       63       89       58       79       63         0.28       68       87       41       64       58         20       0.42       67       88       55       75       60         0.56       69       92       53       74       68         0.84       76       94       59       72       68         glufosinate       0.069       11       46       17       53       25 | . abr. |
| 0.069 32 76 28 58 30<br>0.140 63 89 58 79 63<br>0.28 68 87 41 64 58<br>20 0.42 67 88 55 75 60<br>0.56 69 92 53 74 68<br>0.84 76 94 59 72 68<br>glufosinate<br>0.069 11 46 17 53 25   | 5      |
| 0.140 63 89 58 79 63 0.28 68 87 41 64 58 20 0.42 67 88 55 75 60 0.56 69 92 53 74 68 0.84 76 94 59 72 68 glufosinate 0.069 11 46 17 53 25   |        |
| 0.28 68 87 41 64 58 20 0.42 67 88 55 75 60 0.56 69 92 53 74 68 0.84 76 94 59 72 68 glufosinate 0.069 11 46 17 53 25  | 60     |
| 20 0.42 67 88 55 75 60 0.56 69 92 53 74 68 0.84 76 94 59 72 68 glufosinate 0.069 11 46 17 53 25  | 82     |
| 0.56 69 92 53 74 68 0.84 76 94 59 72 68 glufosinate 0.069 11 46 17 53 25   | 84     |
| 0.84 76 94 59 72 68 glufosinate 0.069 11 46 17 53 25   | 83     |
| <u>glufosinate</u><br>0.069 11 46 17 53 25   | 78     |
| 0.069 11 46 17 53 25   | 84     |
|  |        |
| 25 0.140 40 86 35 81 40  | 50     |
| 40   | 78     |
| 0.28 66 85 56 75 60  | 87     |
| 0.42 86 95 81 94 82  | 90     |
| 0.56 93 99 92 97 89  | 95     |
| 1.12 96 100 86 100 93  | 99     |
| 30 <u>paraquat</u>   |        |
| 0.069 25 75 35 56 40   | 68     |
| 0.140 30 82 39 63 45   | 67     |
| 0.28 48 92 49 71 60  | 76     |
| 0.42 60 95 47 65 64  | 79     |
| 35 0.56 64 97 50 67 66   | 82     |
| 1.12 86 99 62 85 79  | 87     |

### Example 14

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10

Seeds of weed species to be treated in these

Examples illustrative of the invention were planted in 3-inch (7.6 cm) or 4-inch (10.1 cm) square pots filled with a steam-sterilized soil mix containing a small amount of fertilizer. For some species the soil mix 5 consisted of either 50% Metromix 350 plus 50% silt loam to which 100 g/cu ft  $(3.57 \text{ kg/m}^3)$  Osmocote fertilizer were added, and the seeds were covered with the same soil mix without added fertilizer. For other species the soil mix consisted of 100% silt loam to which 35 10 g/cu ft (1.25  $kg/m^3$ ) IBDU fertilizer were added, and the seeds were covered with a mix of 50% Rediearth plus 50% silt loam without added fertilizer. The pots were placed in a greenhouse with sub-irrigation, and emerging seedlings were thinned as needed, usually to 2 plants per pot. Generally plants were treated postemergence according to a method of the invention 10 to 20 days after planting, depending on species. If rooting appeared to be a problem (usually this was confined to grass species), light overhead watering was provided 20 until emergence in order to encourage better root growth.

The species tested in this Example were velvetleaf (Abutilon theophrasti, ABUTH) and wild proso millet (Panicum miliaceum, PANMI). Greenhouse temperature settings were 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod. The same settings were maintained before and after treatment.

Physical injury in these Examples was inflicted on the above-ground portions of the plants by a propelled particulate abrasive, 200-mesh garnet, which has an average particle size of approximately 75 μm. This was applied using a hand-held Sears Craftsman<sup>™</sup> sandblaster as used in Examples 1-9, driven by compressed air, with nozzle held 20 inches (51 cm) above the plant canopy, operating at maximum house air pressure, approximately 50 lb/sq inch (345 kiloPascals). In most cases, but depending on plant species, 3 passes were made with the sandblaster moving at about 1 ft/s (30 cm/s), usually

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delivering more than 500 lb/acre (560 kg/ha) garnet in total. Half the pots in each study received an abrasion treatment as just described, and half received no abrasion treatment.

Plants were then assigned to different herbicide treatments in a factorial experimental design with 3 replications. Abraded and unabraded plants for each treatment were sprayed at the same time using a track sprayer calibrated to deliver 20 gallons/acre (187 liters/hectare) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cm) above the plant canopy.

In this Example the herbicides used were bentazon as technical product; atrazine technical product; bromacil as technical product; imazethapyr as its

15 ammonium salt, in the form of the aqueous concentrate formulation sold under the name of Pursuit by American Cyanamid; and glyphosate in its acid form as technical product. For the technical products, a stock solution in a 1:1 water/acetone mixture was prepared and

- dilutions performed with the same mixture to provide the various rates applied. Glyphosate acid was dissolved at a concentration of 33 mg/ml in 5 mM potassium dihydrogen phosphate (KH<sub>2</sub>PO<sub>4</sub>), pH 6, and dilutions performed with deionized water to provide the various rates applied.
- Spray solutions of imazethapyr were made from stock solutions prepared by dilution of the herbicide in water. All treatments received 0.2 ml of a 10% solution of R-11 Spreader-Activator of Wilbur Ellis Company in a total spray volume of 14 ml.
- After spraying, pots were returned to the greenhouse. Pots forming the first replicate were placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in separate blocks.
- After an interval of 14 days, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each

treatment and is presented in the Table below.

Example 14: percent control of two species 14 days after herbicide application

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0.89 95 100 97 100

### Example 15

Seeds of weed species to be treated in this Example illustrative of the invention were planted, one species per pot, in 4-inch (10.1 cm) square pots filled with steam-sterilized Dupo silt loam soil containing a small amount of 18-5-10 NPK fertilizer, and covered with the same soil with no added fertilizer. The pots were placed in a greenhouse with sub-irrigation and overhead irrigation as needed. Seedlings were thinned at cotyledon stage to 2-4 plants per pot. The species used in this study were velvetleaf (Abutilon theophrasti, ABUTH) and wild proso millet (Panicum miliaceum, PANMI).

The herbicide used in this Example was dicamba as its dimethylamine salt in the form of the aqueous concentrate formulation Banvel-D of Sandoz. A stock solution in a 1:1 water/acetone mixture was prepared and dilutions performed with the same mixture to provide the various rates applied. All treatments received 0.2 ml of a 10% solution of R-11 Spreader-Activator of Wilbur Ellis Company in a total spray volume of 14 ml.

Physical injury in these Examples was inflicted on the above-ground portions of the plants by a propelled particulate abrasive, 200-mesh garnet, which has an average particle size of approximately 75 μm. About 1 hour prior to herbicide application, one set of plants was abraded using a hand-held Sears Craftsman<sup>®</sup> sandblaster as used in Examples 1-9, driven by compressed air, with nozzle held 20 inches (51 cm) above the plant canopy, operating at approximately 50 lb/sq inch (345 kiloPascals). Depending on the species, 2 or 3 passes were made with the sandblaster moving at about 1 ft/s (30 cm/s), usually delivering 800-1200 lb/acre (896-1344 kg/ha) garnet in total.

Three replications each of unabraded and abraded plants received herbicide treatment by means of a track sprayer fitted with an 8002E nozzle having a 50-mesh

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screen, 16 inches (41 cm) above the plant canopy. After spraying plants were returned to the greenhouse and received subirrigation but no overhead irrigation.

Greenhouse temperatures were set at 85°F (29°C) day,

70°F (21°C) night, with a 14 hour photoperiod. Relative humidity was variable and not controlled, but was generally around 80-90%.

After the interval noted below, treated plants were compared with unabraded and abraded check plants.

10 Abrasion alone and 1:1 water/acetone mixture alone caused occasional leaf crinkling and stature reduction

and these types of damage were excluded in percent control evaluations. Average percent control was computed for each treatment and is presented in the

15 Table below.

Example 15: percent control of two species 8 days after dicamba application

| 20 | rate         | ABUT      | 'H      | PANMI     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.e./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.002        | 3         | 5       | 2         | 2       |
|    | 0.0089       | 7         | 10      | 7         | 7       |
| 25 | 0.036        | 13        | 25      | 7         | 8       |
|    | 0.140        | 18        | 43      | 8         | 8       |
|    | 0.56         | 53        | 95      | 8         | 10      |

### 30 Example 16

35

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was sethoxydim in the form of technical product.

Example 16: percent control of two species 8 days after sethoxydim application

|   | rate         | ABU       | TH      | PANMI     |         |
|---|--------------|-----------|---------|-----------|---------|
|   | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|   | 0.002        | 5         | 5       | 0         | 0       |
| 5 | 0.009        | 8         | 13      | 7         | 10      |
|   | 0.036        | 12        | 22      | 13        | 23      |
|   | 0.140        | 10        | 28      | 77        | 87      |
|   | 0.56         | 22        | 45      | 85        | 98      |

10

### Example 17

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was fluometuron in the form of technical product.

Example 17: percent control of two species 8 days after fluometuron application

| 20 | rate         | ABU       | TH      | PANMI     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.009        | 0         | 7       | 7         | 7       |
|    | 0.036        | 2         | 8       | 3         | 3       |
| 25 | 0.140        | 3         | 18      | 3         | 3       |
|    | 0.56         | 7         | 33      | 10        | 20      |
|    | 1.1          | 10        | 50      | 13        | 37      |

### 30 Example 18

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was imazethapyr as its ammonium salt, in the form of the aqueous concentrate formulation

35 Pursuit of American Cyanamid.

Example 18: percent control of two species 8 days after imazethapyr application

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|   | rate         | ABU       | TH      | PANMI     |         |
|---|--------------|-----------|---------|-----------|---------|
|   | (kg a.e./ha) | unabraded | abraded | unabraded | abraded |
|   | 0.00025      | 3         | 5       | 0         | 0       |
| 5 | 0.0011       | 13        | 17      | 10        | 13      |
|   | 0.0045       | 35        | 53      | 28        | 50      |
|   | 0.018        | 47        | 90      | 63        | 77      |
|   | 0.071        | 63        | 95      | 82        | 90      |

10

#### Example 19

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was picloram as its potassium salt in the form of the aqueous concentrate formulation sold under the name Tordon by DowElanco, and the species used were redroot pigweed (Amaranthus retroflexus, AMARE) and crabgrass (Digitaria sp., DIGSS), which were planted in separate rows within the same pots.

20

Example 19: percent control of two species 8 days after picloram application

| rate |              | AMA       | RE      | DIGSS     |         |
|------|--------------|-----------|---------|-----------|---------|
| 25   | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|      | 0.0045       | 13        | 23      | 8         | 22      |
|      | 0.018        | 27        | 42      | 32        | 31      |
|      | 0.071        | 60        | 73      | 35        | 40      |
| 30   | 0.28         | 83        | 92      | 40        | 58      |
|      | 0.56         | 92        | 96      | 50        | 65      |

## Example 20

35 The procedure in this Example illustrative of the invention was as described for Example 19, except that the herbicide used was bromacil in the form of the wettable powder formulation sold under the name of Hyvar-X by DuPont.

40

Example 20: percent control of two species 8 days after

bromacil application

| rate |              | AMA       | RE      | DIGSS     |         |
|------|--------------|-----------|---------|-----------|---------|
| 5    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|      | 0.009        | 30        | 40      | 20        | 37      |
|      | 0.036        | 47        | 58      | 37        | 47      |
|      | 0.140        | 50        | 63      | 42        | 58      |
|      | 0.56         | 65        | 95      | 70        | 88      |
| 10   | 1.12         | 95        | 97      | 90        | 98      |

The procedure in this Example illustrative of the invention was as described for Example 19, except that the herbicide used was pendimethalin in the form of the emulsifiable concentrate formulation sold under the name of Prowl by American Cyanamid.

20 Example 21: percent control of two species 8 days after pendimethalin application

|    | rate         | AMA       | RE      | DIGSS     |         |
|----|--------------|-----------|---------|-----------|---------|
| 25 | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.018        | 13        | 23      | 13        | 23      |
|    | 0.071        | 20        | 32      | 17        | 40      |
|    | 0.28         | 33        | 70      | 30        | 60      |
|    | 1.12         | 57        | 78      | 57        | 80      |
| 30 | 2.24         | 72        | 92      | 72        | 92      |

### Example 22

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was norflurazon in the form of technical product, and the species used were prickly sida (Sida spinosa, SIDSP) and large crabgrass (Digitaria sanguinalis, DIGSA), which were planted in separate rows within the same pots.

Example 22: percent control of two species 8 days after norflurazon application

| rate |              | SIDSP     |         | DIGSA     |         |
|------|--------------|-----------|---------|-----------|---------|
| 5    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|      | 0.018        | 13        | 30      | 10        | 30      |
|      | 0.071        | 17        | 40      | 10        | 35      |
|      | 0.28         | 27        | 43      | 22        | 45      |
| 10   | 1.1          | 37        | 60      | 33        | 60      |
|      | 2.2          | 40        | 70      | 37        | 73      |

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was quizalofop racemic mixture as its ethyl ester in the form of the emulsifiable concentrate formulation sold under the name of Assure by DuPont, and the species used were johnsongrass (Sorghum halepense, SORHA) and giant foxtail (Setaria faberi, SETFA), which were planted in separate rows within the same pots.

Example 23: percent control of two species 8 days after quizalofop application

|    | rate         | SORHA     |         | SETFA     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
| 30 | 0.00028      | 3         | 20      | 3         | 20      |
|    | 0.0011       | 7         | 25      | 7         | 28      |
|    | 0.0045       | 20        | 37      | 20        | 40      |
|    | 0.018        | 28        | 57      | 32        | 63      |
| 35 | 0.071        | 70        | 85      | 73        | 92      |

### Example 24

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was flupoxam in the form of a suspension concentrate formulation, and the species used

were redroot pigweed (Amaranthus retroflexus, AMARE) and Indian mustard (Brassica juncea, BRSJU), which were planted in separate rows within the same pots.

5 Example 24: percent control of two species 8 days after flupoxam application

| rate |              | AMARE             |    | BRSJU             |    |
|------|--------------|-------------------|----|-------------------|----|
| 10   | (kg a.i./ha) | unabraded abraded |    | unabraded abraded |    |
|      | 0.035        | 7                 | 20 | 13                | 30 |
|      | 0.071        | 20                | 22 | 20                | 40 |
|      | 0.140        | 20                | 28 | 23                | 47 |
|      | 0.28         | 20                | 27 | 43                | 63 |
| 15   | 0.56         | 23                | 43 | 48                | 77 |

# Example 25

The procedure in this Example illustrative of the
invention was as described for Example 15, except that
the herbicide used was isoxaben in the form of technical
product, and the species used were redroot pigweed
(Amaranthus retroflexus, AMARE) and giant foxtail
(Setaria faberi, SETFA), which were planted in separate
rows within the same pots.

Example 25: percent control of two species 8 days after isoxaben application

| 30 | rate         | AMARE     |         | SETFA     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.009        | 0         | 17      | 0         | 17      |
|    | 0.036        | 3         | 17      | 3         | 35      |
| 35 | 0.140        | 7         | 13      | 17        | 37      |
|    | 0.56         | 13        | 43      | 13        | 50      |
|    | 1.1          | 17        | 47      | 17        | 60      |

## 40 Example 26

The procedure in this Example illustrative of the

invention was as described for Example 15, except that the herbicide used was fosamine as its ammonium salt in the form of technical material.

5 Example 26: percent control of two species 7 days after fosamine-ammonium application

|    | rate         | ABUTH             |    | PANMI             |    |
|----|--------------|-------------------|----|-------------------|----|
| 10 | (kg a.i./ha) | unabraded abraded |    | unabraded abraded |    |
|    | 0.0018       | 0                 | 2  | 0                 | 7  |
|    | 0.0071       | 0                 | 8  | 3                 | 15 |
|    | 0.028        | 7 .               | 18 | 3                 | 17 |
|    | 0.11         | 3                 | 37 | 3                 | 20 |
| 15 | 0.45         | 15                | 43 | 3                 | 22 |

#### Example 27

The procedure in this Example illustrative of the invention was as described for Examples 1-9, except that 20 the following herbicides were used: halosulfuron in the form of the water-dispersible granular formulation Permit of Monsanto Company; imazethapyr as its ammonium salt, in the form of the aqueous concentrate formulation sold under the name of Pursuit by American Cyanamid; 2,4-D as its dimethylamine salt, in the form of an aqueous concentrate formulation; glufosinate as its ammonium salt, in the form of the aqueous concentrate formulation sold under the name of Basta by AgrEvo; and 30 glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company. Rain treatments were applied only in the case of glyphosate. The species used in this study was velvetleaf (Abutilon theophrasti, ABUTH) and evaluation 35 of percent control was conducted 10 days after herbicide application.

Example 27: percent control of ABUTH 10 days after herbicide application

|    | herbicide         |           |         |           |         |
|----|-------------------|-----------|---------|-----------|---------|
|    | rate (kg a.e.     | no ra     | no rain |           | n       |
|    | or a.i./ha)       | unabraded | abraded | unabraded | abraded |
| 5  | no herbicide      | 0         | 0       |           |         |
|    | halosulfuron      |           |         |           |         |
|    | 0.004             | 70        | 83      |           |         |
|    | 0.009             | 75        | 94      |           |         |
|    | 0.018             | 78        | 100     |           |         |
| 10 | 0.036             | 79        | 99      |           |         |
|    | 0.072             | 80        | 99      |           |         |
|    | imazethapyr       |           |         |           |         |
|    | 0.009             | <b>55</b> | 82      |           |         |
|    | 0.018             | 60        | 77      |           |         |
| 15 | 0.036             | 65        | 87      |           |         |
|    | 0.072             | 70        | 87      |           |         |
|    | 0.140             | 77        | 95      |           |         |
|    | 2.4-D             |           |         |           |         |
|    | 0.072             | 0         | 53      |           |         |
| 20 | 0.14              | 48        | 73      |           |         |
|    | 0.28              | 70        | 77      |           |         |
|    | 0.56              | 80        | 80      |           |         |
|    | 1.1               | 80        | 85      |           |         |
|    | glufosinate       |           |         |           |         |
| 25 | 0.056             | 0         | 83      |           |         |
|    | 0.11              | 0         | 80      |           |         |
|    | 0.22              | 10        | 90      |           |         |
|    | 0.45              | 83        | 100     |           |         |
|    | 0.89              | 74        | 100     |           |         |
| 30 | <u>glyphosate</u> |           |         |           |         |
|    | 0.056             | 0         | 70      | 0         | 65      |
|    | 0.11              | 53        | 74      | 0         | 74      |
|    | 0.22              | 70        | 84      | o         | 82      |
|    | 0.45              | 83        | 99      | 0         | 89      |
| 35 | 0.89              | 85        | 100     | 65        | 85      |

The procedure in this Example illustrative of the invention was as described for Example 15, except that

the herbicide used was halosulfuron in the form of technical product.

Example 28: percent control of two species 11 days after balosulfuron application

|    | rate         | PANMI     |         | ABUTH     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
| 10 | 0.001        | 0         | 12      | 27        | 63      |
|    | 0.004        | 3         | 3       | 92        | 93      |
|    | 0.018        | 8         | 15      | 95        | 99      |
|    | 0.071        | 7         | 8       | 99        | 99      |

15

### Example 29

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was chlorsulfuron in the form of technical product.

Example 29: percent control of two species 11 days after chlorsulfuron application

| 25 | rate         | PANMI<br>unabraded abraded |    | ABUTH unabraded abraded |    |
|----|--------------|----------------------------|----|-------------------------|----|
|    | (kg a.i./ha) |                            |    |                         |    |
|    | 0.001        | 15                         | 7  | 67                      | 93 |
|    | 0.004        | 3                          | 3  | 93                      | 96 |
| 30 | 0.018        | 20                         | 3  | 95                      | 99 |
|    | 0.071        | 17                         | 20 | 98                      | 99 |

### Example 30

- The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was chlorimuron in the form of technical product.
- 40 Example 30: percent control of two species 11 days after chlorimuron application

|   | rate         | PAN       | PANMI   |           | ABUTH   |  |
|---|--------------|-----------|---------|-----------|---------|--|
|   | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |  |
|   | 0.001        | 5         | 27      | 27        | 80      |  |
| 5 | 0.004        | 20        | 7       | 87        | 95      |  |
|   | 0.018        | 10        | 13      | 93        | 99      |  |
|   | 0.071        | 7         | 20      | 96        | 99      |  |

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was oxyfluorfen in the form of technical product, and the study was conducted only on velvetleaf (Abutilon theophrasti, ABUTH).

Example 31: percent control of ABUTH 11 days after oxyfluorfen application

20 rate

|    | (kg a.i./ha) | unabraded abraded |    |  |
|----|--------------|-------------------|----|--|
|    | 0.008        | 8                 | 20 |  |
|    | 0.034        | 22                | 25 |  |
| 25 | 0.140        | 47                | 52 |  |
|    | 0.56         | 60                | 58 |  |

### Example 32

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was oxyfluorfen in the form of technical product.

35 Example 32: percent control of two species 10 days after oxyfluorfen application

| rate 40 (kg a.i./ha) |       | PANMI             |    | ABUTH             |    |
|----------------------|-------|-------------------|----|-------------------|----|
|                      |       | unabraded abraded |    | unabraded abraded |    |
|                      | 0.002 | 15                | 20 | 53                | 48 |
|                      | 0.004 | 12                | 17 | 55                | 60 |

| WO 96/05721 |    |      |    | PCT/US95/10340 |  |  |
|-------------|----|------|----|----------------|--|--|
|             |    | -56- |    |                |  |  |
| 0.0001      | 20 | 32   | 65 | 70             |  |  |
| 0.018       | 35 | 45   | 72 | 78             |  |  |
| 0.036       | 55 | 78   | 93 | 85             |  |  |

5

### Example 33

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was acifluorfen acid as technical product.

Example 33: percent control of two species 10 days after acifluorfen application

| 15 | rate         | PANMI     |         | ABUTH     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.e./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.002        | 5 -       | 22      | 17        | 28      |
|    | 0.004        | 5         | 17      | 13        | 42      |
| 20 | 0.009        | 5         | 22      | 20        | 50      |
|    | 0.018        | 10        | 18      | 22        | 65      |
|    | 0.036        | 15        | 32      | 38        | 98      |

### 25 Example 34

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was fomesafen as its sodium salt in the form of the aqueous concentrate formulation Reflex of Zeneca.

Example 34: percent control of two species 10 days after fomesafen-sodium application

| 35           | rate  | PANMI             |    | ABUTH             |    |
|--------------|-------|-------------------|----|-------------------|----|
| (kg a.i./ha) |       | unabraded abraded |    | unabraded abraded |    |
|              | 0.002 | 8                 | 13 | 12                | 33 |
|              | 0.004 | 5                 | 17 | 13                | 37 |
| 40           | 0.009 | 5                 | 20 | 15                | 55 |
|              | 0.018 | 5                 | 22 | 27                | 55 |

0.036 10 38 62 73

### Example 35

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was halosulfuron in the form of technical product, and the only weed species included in the study was velvetleaf (Abutilon theophrasti, ABUTH).

10

Example 35: percent control of ABUTH 16 days after halosulfuron application

rate

| 15 | (kg a.i./ha) | unabraded | abraded |      |
|----|--------------|-----------|---------|------|
|    | 0.0006       | 27        | 57      | <br> |
|    | 0.001        | 73        | 80      |      |
|    | 0.002        | 77        | 96      |      |
| 20 | 0.004        | 88        | 98      |      |
|    | 0.009        | 92        | 99      |      |

## Example 36

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was chlorimuron in the form of technical product, and the only weed species included in the study was velvetleaf (Abutilon theophrasti, ABUTH).

30

Example 36: percent control of ABUTH 16 days after chlorimuron application

rate

| 35 | (kg a.i./ha) | unabraded | abraded |  |
|----|--------------|-----------|---------|--|
|    | 0.0006       | 55        | 63      |  |
|    | 0.001        | 60        | 73      |  |
|    | 0.002        | 80        | 92      |  |
| 40 | 0.004        | 90        | 86      |  |
|    | 0.009        | 94        | 98      |  |

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### Example 37

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was triallate in the form of technical product, and the only weed species included in the study was wild oat (Avena fatua, AVEFA).

Example 37: percent control of AVEFA 16 days after triallate application

10

rate

unabraded abraded (kg a.i./ha) 0.14 77 83 15 0.28 93 88 0.56 95 95 1.1 93 95 2.2 93 93

20

### Example 38

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was bromacil acid in the form of technical product.

Example 38: percent control of two species 14 days after bromacil application

| 30 | rate         | PANMI     |         | ABUTH     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.071        | 35        | 90      | 67        | 80      |
|    | 0.140        | 35        | 83      | 78        | 90      |
| 35 | 0.28         | 40        | 83      | 90        | 96      |
|    | 0.56         | 63        | 95      | 93        | 92      |
|    | 1.1          | 92        | 98      | 99        | 96      |

### 40 Example 39

The procedure in this Example illustrative of the

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invention was as described for Example 15, except that the herbicide used was bentazon acid in the form of technical product.

5 Example 39: percent control of two species 14 days after bentazon application

|    | rate         | PANMI     |         | ABUTH     |         |
|----|--------------|-----------|---------|-----------|---------|
| 10 | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
|    | 0.071        | 2         | 7       | 25        | 60      |
|    | 0.140        | 2         | 22      | 53        | 90      |
|    | 0.28         | 0         | 0       | 78        | 96      |
|    | 0.56         | 0         | 0       | 100       | 99      |
| 15 | 1.1          | 0         | 17      | 97        | 100     |

### Example 40

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was atrazine in the form of technical product.

Example 40: percent control of two species 10 days after atrazine application

|    | rate         | PANMI     |         | ABUTH     |         |
|----|--------------|-----------|---------|-----------|---------|
|    | (kg a.i./ha) | unabraded | abraded | unabraded | abraded |
| 30 | 0.140        | 0         | 15      | 52        | 53      |
|    | 0.28         | 7         | 0       | 53        | 72      |
|    | 0.56         | 7         | 32      | 72        | 85      |
|    | 1.1          | 10        | 17      | 87        | 77      |
| 35 | 2.2          | 0         | 42      | 82        | 98      |

# Example 41

The procedure in this Example illustrative of the invention was as described for Example 15, except that the herbicide used was metribuzin in the form of technical product.

Example 41: percent control of two species 10 days after metribuzin application

| rate |              | PANMI             |    | ABUTH            |    |
|------|--------------|-------------------|----|------------------|----|
| 5    | (kg a.i./ha) | unabraded abraded |    | unabraded abrade |    |
|      | 0.009        | 0                 | 23 | 48               | 67 |
|      | 0.018        | 7                 | 52 | 55               | 73 |
|      | 0.036        | 13                | 63 | 79               | 82 |
| 10   | 0.071        | 35                | 47 | 98               | 96 |
|      | 0.140        | 63                | 96 | 97               | 97 |

In this Example illustrative of the invention, abrasion by means of propelled abrasive particles was tested for enhancement of performance of the gametocide clofencet. Wheat cv. Anza plants were grown from seed in pots containing a growing medium of Metromix 350 containing a slow release fertilizer, in a growth chamber with temperature settings of 20°C day, 18°C night, a 14 h photoperiod and light intensity of 600 μEinsteins during the day. Plants were grown for 40 days before treatment.

Plants were either unabraded or abraded using a Sears Craftsman<sup>™</sup> hand-held sandblaster according to the method described for Examples 1-9 except that the nozzle was held 8-10 inches (20.3-25.4 cm) above the plant canopy, passing over three 6-inch (15.2-cm) diameter round pots, four times in a serpentine manner. A calculated dose of clofencet as technical product was then applied by micropipette to the plants in each pot, in 25 μl of water containing 5% weight/volume glycerol and 0.25% weight/volume Tween 20 surfactant. Four replications of each treatment were performed.

The number of seeds set per tiller was counted 2 weeks after anthesis. Reduction in seed set by comparison with untreated check plants was used as an indication of male sterility induced by the gametocide.

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Example 42: number of seeds set per tiller following application of clofencet

### gametocide rate

| 5  | (µg/tiller) | unabrade | dabraded |  |
|----|-------------|----------|----------|--|
|    | 0           | 36.9     | 39.0     |  |
|    | 10          | 37.0     | 40.7     |  |
|    | 20          | 40.5     | 36.3     |  |
| 10 | 50          | 33.5     | 27.0     |  |
|    | 100         | 26.0     | 0.3      |  |
|    | 200         | 0.5      | 0.3      |  |

### 15 Example 43

In this Example illustrative of the invention, abrasion by means of propelled abrasive particles was tested for enhancement of performance of the insecticides methamidophos and methomyl. Tobacco cv 20 Samsun plants were grown from seed in 2-inch (5.1 cm) square pots containing Metromix 350. After seedling emergence, seedlings were thinned to 1 plant per pot and maintained in a growth chamber at constant 21°C temperature and 50% relative humidity with a 16 h photoperiod and light intensity of 500 µEinsteins during the light period. Plants were used for the experimental treatments of this Example at the 5-6 leaf stage, 12 weeks after planting.

purchased from USDA-ARS Southern Field Crop Insect
Management Laboratory, Stoneville, Mississippi. Insects
were reared from the egg for 4 days at 27°C on southern
corn rootworm diet as described by Marrone, P.G., Ferri,
F.D., Mosely, T.R. and Meinke, L.J. in "Improvements in
laboratory rearing of the southern corn rootworm,
Diabrotica undecimpuncta howardi Barber (Coleoptera:
Chrysomelidae), on an artificial diet and corn",
published in 1985 in Journal of Economic Entomology
Volume 78, pages 290-293. Four cages were clipped on to
each tobacco plant 24 hours after insecticide treatment.

Two second instar larvae were transferred to each cage using a camel hair brush. The clip-on cages were similar to those described by Eenil, A.H. et al. in Euphytica Volume 33, page 825, published in 1984. The cages were 1 or 1.5 cm in diameter and were 1 cm deep with one end enclosed with nylon chiffon. The lid and body of each cage were attached to opposing arms of a common hair clip so that the cage could be sandwiched on to a leaf.

Tobacco plants were unabraded, or abraded using a Sears Craftsman<sup>TM</sup> hand-held sandblaster according to the method described for Examples 1-9. Two passes of the sandblaster were required to treat all of the plant foliage.

Insecticide was applied as technical product in water at a spray volume of 20 gallons/acre (187 liters/hectare) containing 0.5% weight/volume Tween 20, using a standard track sprayer. Simulated rain, 0.125 inch (0.32 cm), was applied 15 minutes after insecticide application by multiple passes with an automatic overhead irrigation system.

Treated tobacco plants were moved to and maintained in a growth chamber with temperature settings of 29.4°C day, 25.6°C night, constant 60% relative humidity and a 12 h photoperiod with light intensity of 562  $\mu$ Einsteins. Mortality of larvae was recorded 3 days after treatment and the average of 2 replications of each treatment computed.

30 Example 43: percent mortality of tobacco budworm larvae 3 days after insecticide treatment of tobacco plants followed by "rain"

### insecticide rate

| 35 | (kg a.i./ha)  | unabraded | abraded |  |
|----|---------------|-----------|---------|--|
|    | methamidophos |           |         |  |
|    | 0.20          | 17        | 58      |  |
|    | 0.40          | 46        | 92      |  |

| WO 96/05721 |                 |    |             | PCT/US95/10340 |
|-------------|-----------------|----|-------------|----------------|
|             |                 |    | <b>-63-</b> |                |
|             | 0.67            | 42 | 93          |                |
|             | <u>methomyl</u> |    |             |                |
|             | 0.071           | 10 | 17          |                |
|             | 0.140           | 39 | 44          |                |
| 5           | 0.42            | 34 | 79          |                |

30

35

In this Example illustrative of the invention, 10 abrasion by means of propelled abrasive particles was tested for enhancement of performance of the nematicide oxamyl. Tomato (cv. Rutgers) plants were greenhouse grown from seed in 3-inch (7.6 cm) square pots containing a sterile mix of 75% sand and 25% Metromix 15 200. Greenhouse temperature was maintained at 25°C. Plants received abrasion and oxamyl treatments 3 weeks after planting.

Tomato plants were unabraded, or abraded using a Sears Craftsman<sup>TM</sup> hand-held sandblaster according to the 20 method described for Examples 1-9. Three passes of the sandblaster were required to treat all of the plant foliage.

On the same day, oxamyl was applied in the form of the aqueous concentrate formulation Vydate of DuPont, 25 diluted as appropriate in water containing 0.5% weight/volume Tween 20, and sprayed to wet using a hand sprayer. Prior to spraying, the soil surface in the pots was covered with fine vermiculite to prevent soil contamination. The vermiculite was dumped off the pots as soon as the spray had dried on the tomato leaves.

Nematode (Meloidigyne incognita) eggs were harvested from diseased tomato roots 2 days before inoculation. Plants were inoculated 1 day after oxamyl treatment by pipetting 8000 viable eggs on to the soil surface in each pot. Plants then were transferred to a growth chamber at 25°C. Severity of nematode galling was recorded 21 days after inoculation and the average for all replications of each treatment computed.

Example 44: percent root galling 21 days after inoculation

|    |    | • |    |     |
|----|----|---|----|-----|
| OX | MY | 1 | ra | ιte |

| 5  | (g a.i./liter) | unabraded | abraded |  |
|----|----------------|-----------|---------|--|
|    | 0              | 42        | 33      |  |
|    | 0.25           | 42        | 28      |  |
|    | 0.5            | 37        | 23      |  |
| 10 | 1.0            | 33        | 25      |  |
|    | 2.0            | 33        | 20      |  |
|    | 4.0            | 28        | 15      |  |

20

In this Example illustrative of the invention, velvetleaf (Abutilon theophrasti, ABUTH) seeds were planted in 4-inch (10.1 cm) square pots filled with 100% silt loam to which 35 g/cu ft (1.25 kg/m³) IBDU fertilizer were added, and the seeds were covered with a mix of 50% Rediearth plus 50% silt loam without added

fertilizer. The pots were placed in a greenhouse with sub-irrigation, and emerging seedlings were thinned to 2 plants per pot. Greenhouse temperature settings were 25 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod. The same settings were maintained before and after treatment.

Physical injury in this Example was inflicted on the above-ground portions of the plants, 14 days after planting, by a propelled particulate abrasive, 200-mesh garnet, which has an average particle size of approximately 75 µm. This was applied using a sandblaster mounted on a track, capable of varying feed rates, air pressure, nozzle height and track speed. For this Example, air pressure was maintained at 40 lb/sq inch (276 kiloPascals), the nozzle was set 16 inches (40.6 cm) above the plant canopy, track speed was under 1 mile/hr (1.61 km/hr) and one pass was made with the sandblaster. Three feed rates were used, giving garnet deposition rates equivalent to 28, 143 and 256 lb/acre

(31, 160 and 287 kg/ha). Some plants received no abrasion.

Plants were then assigned to different herbicide treatments in a factorial experimental design with 2 replications. All plants for each herbicide treatment were sprayed at the same time using a track sprayer calibrated to deliver 20 gallons/acre (187 liters/hectare) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cm) above the plant canopy.

In these Examples the herbicide used was glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company. Spray solutions were made from stock solutions prepared by dilution of MON 2139 in water.

After 13 days, visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants.

Average percent control was computed for each treatment.

20 Example 45: percent control of ABUTH 13 days after glyphosate application

| glyphosate rate |                     | <pre>garnet rate (lb a.e./acre)</pre>              |  |   |  |
|-----------------|---------------------|--|--|---|--|
| (kg a.e./ha)    | 0                   | 28   | 143  | 256   |  |
| 0               | 0                   | 3  |  |   |  |
| 0.11            | 10                  | 38   | 38   | 38  |  |
| 0.45            | 100                 |  |  |   |  |
|                 | (kg a.e./ha) 0 0.11 | (kg a.e./ha)     0       0     0       0.11     10 | (kg a.e./ha)     0     28       0     0     3       0.11     10     38 | (kg a.e./ha)     0     28     143       0     0     3       0.11     10     38     38 |  |

30

### Example 46

In this Example illustrative of the invention, common lambsquarter (Chenopodium album, CHEAL) seeds were planted in 4-inch (10.1-cm) square pots filled with a soil mix consisting of 50% Metromix 350 plus 50% silt loam to which 100 g/cu ft (3.57 kg/m³) Osmocote fertilizer were added, and the seeds were covered with the same soil mix without added fertilizer. The pots were placed in a greenhouse with sub-irrigation, and emerging seedlings were thinned to 2 plants per pot.

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Greenhouse temperature settings were 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod. The same settings were maintained before and after treatment.

Physical injury in this Example was inflicted on the above-ground portions of the plants, approximately 2 weeks after planting, by various propelled particulate abrasives. This was applied using the same sandblaster as used in Example 47. For this Example, air pressure was maintained at 40 lb/sq inch (276 kiloPascals), the nozzle was set 16 inches (41 cm) above the plant canopy, track speed was under 1 mile/hour (1.6 km/hr) and one pass was made with the sandblaster. Two feed rates were used, which in the case of 200-mesh garnet were calculated to give deposition rates of the abrasive equivalent to 143 and 256 lb/acre (160 and 287 kg/ha). Some plants received no abrasion.

Materials used as abrasive agents in this study were:

garnet, 200-mesh as used in Example 47
glass cullet, 1040 supplied by Universal
glass cullet, 1035 supplied by Universal
aluminum oxide type B, 120-mesh
white silica sand, 1.0 profile size, supplied
by Unimin
glass beads, 140-270 mesh
Scott's Lawn & Garden fertilizer granules
ground to a fine powder using a Retsch 2M-1
mill

Plants were then assigned to different herbicide treatments in a factorial experimental design with 2 replications. All plants for each herbicide treatment were sprayed at the same time using a track sprayer calibrated to deliver 20 gallons/acre (187)

liters/hectare) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cm) above the plant canopy. In these Examples the herbicide used was glyphosate as its isopropylamine salt, in the form of the aqueous

concentrate formulation MON 2139 of Monsanto Company. Spray solutions were made from stock solutions prepared by dilution of MON 2139 in water.

After an interval of 12 days, a visual evaluation

5 was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each treatment and is presented in the Table below.

10 Example 46: percent control of CHEAL 12 days after glyphosate application

| glyphosat<br>rate (kg<br>15 a.e./ha)<br>0<br>0.11<br>0.45<br>20 0.11<br>0.11<br>0.11 | glyphosate |                    | ā  | abrasive | rate* |
|--|------------|--------------------|----|----------|-------|
|  | rate (kg   | abrasive           |    | (kg/ha   | )     |
| 15   | a.e./ha)   | material           | 0  | 143      | 256   |
|  | 0          | none               | .0 |          |       |
|  | 0.11       | none               | 13 |          |       |
|  | 0.45       | none               | 62 |          |       |
| 20   | 0.11       | garnet, 200-mesh   |    | 52       | 37    |
|  | 0.11       | glass cullet, 1040 |    | 38       | 20    |
|  | 0.11       | glass cullet, 1035 |    | 28       | 48    |
|  | 0.11       | aluminum oxide     |    | 46       | 50    |
|  | 0.11       | white silica sand  |    | 38       | 50    |
| 25   | 0.11       | glass beads        |    | 62       | 43    |
|  | 0.11       | fertilizer         |    | 25       | 34    |

<sup>\*</sup>calculated based on garnet, 200-mesh

# 30 Example 47

In this Example illustrative of the invention, velvetleaf (Abutilon theophrasti, ABUTH) and morningglory (Ipomea sp., IPOSS) seeds were planted in separate 4-inch (10.2 cm) square pots filled with 100% silt loam and the seeds were covered with the same. The pots were placed in a greenhouse with sub-irrigation, and emerging seedlings were thinned to 3 ABUTH plants or 2 IPOSS plants per pot. IPOSS plants which began to vine were trimmed back until 2 days before treatment.

40 Greenhouse temperature settings were 80 F (27 C) day,

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70°F (21°C) night, with a 14.5 h photoperiod. The same settings were maintained before and after treatment.

Physical injury in this Example was inflicted on the above-ground portions of the plants, 20 days after planting, simultaneously with application of glyphosate, applied as its isopropylamine salt in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company. The agent of physical injury was 500-mesh garnet suspended in the glyphosate spray solution at 0.5, 1.0 or 5.0 g/liter. Spraying was performed with a DeVilbiss sprayer operating at 45 lb/sq inch (310 kiloPascals) pressure, with the nozzle held 5 or 10 inches (13 or 25 cm) above the plant canopy, and delivering 100 gallons/acre (936 liters/hectare) spray volume.

After treatment, the plants were replaced in the greenhouse and given subirrigation. Pots forming the first replicate were placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in separate blocks.

After an interval of 14 days, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each treatment and is presented in the Tables below.

Example 47 (1): percent control of ABUTH 14 days after glyphosate application

| 30 | glyphosate<br>solution    |   | garı      | net in | spray |
|----|---------------------------|---|-----------|--------|-------|
|    | rate (kg                  |   | (g/liter) |        |       |
|    | a.e./ha)                  | 0 | 0.5       | 1.0    | ·5.0  |
| 35 | nozzle 13 cm above canopy |   |           |        |       |
|    | 0                         |   | 0         | 3      | 0     |
|    | 0.1                       |   | 5         | 3      | 3     |
|    | 0.28                      |   | 3         | 7      | 18    |
|    | 0.56                      |   | 27        | 40     | 68    |

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|---|------------------|-----------|----|----|----|--|
|   | nozzle 25 cm abo | ve canopy |    |    |    |  |
|   | 0                | 0         | 0  | 0  | 0  |  |
|   | 0.1              | 0         | 7  | 2  | 12 |  |
|   | 0.28             | 0         | 0  | 7  | 7  |  |
| 5 | 0.56             | 45        | 28 | 60 | 13 |  |
|   | 1.1              | 45        |    |    |    |  |

Example 47 (2): percent control of IPOSS 14 days after
10 glyphosate application

|    | glyphosate<br>solution |       | garnet in spray |     |         |
|----|------------------------|-------|-----------------|-----|---------|
|    | rate (kg               |       |                 | (g/ | 'liter) |
| 15 | a.e./ha)               | 0     | 0.5             | 1.0 | 5.0     |
|    | nozzle 13 cm above ca  | anopy |                 |     |         |
|    | 0                      |       | 3               | 0   | 0       |
|    | 0.1                    |       | 12              | 7   | 20      |
| 20 | 0.28                   |       | 8               | 13  | 28      |
|    | 0.56                   |       | 48              | 13  | 32      |
|    | nozzle 25 cm above ca  | anopy |                 |     |         |
|    | 0                      | 0     | 5               | 3   | 13      |
|    | 0.1                    | 0     | 13              | 3   | 10      |
| 25 | 0.28                   | 7     | 17              | 13  | 23      |
|    | 0.56                   | **    | 52              | 37  | 27      |
|    | 1.0                    | 60    |                 |     |         |

<sup>\*\*</sup> missing data point

30

In this Example illustrative of the invention, velvetleaf (Abutilon theophrasti, ABUTH) seeds were planted in 4-inch (10.1-cm) square pots filled with 100% silt loam to which 35 g/cu ft (1.25 kg/m³) IBDU fertilizer were added, and the seeds were covered with a mix of 50% Rediearth plus 50% silt loam without added fertilizer. The pots were placed in a greenhouse with sub-irrigation, and emerging seedlings were thinned to 2 plants per pot. Greenhouse temperature settings were

85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod. The same settings were maintained before and after treatment.

Physical injury in this Example was inflicted on
the above-ground portions of the plants, 14 days after
planting, by means of one pass of a high-pressure water
jet delivered from a single "0-degree" nozzle with a
0.004 inch (0.01 cm) orifice, moving at 3.5 miles/hour
(5.7 km/hr) and at a pressure of 1000 or 3000 lb/sq inch
(6890 or 20670 kiloPascals). The nozzle was obtained
from Aurele M. Gatti, Inc. of Trenton, New Jersey.
Injury was observed to take the form of a small cut in
the tissue, with macerated or otherwise damaged leaf
tissue sometimes occurring at one or both ends of the
cut. The plants and water jet equipment were set up to
target a single such cut on the second true leaf, near
the petiole end, sometimes crossing the midvein.

A single 6 μL drop containing a calculated dose of glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company, was placed on the cut or on the macerated tissue adjacent to the cut, on each plant which had received the high-pressure water jet treatment. Similar applications of glyphosate were made to plants which had not had the high-pressure water jet treatment, but in these cases the application was never made on the midvein. Dose calculations were based on each plant getting one-twelfth of the amount of glyphosate deposited on 0.5 sq feet (465 cm²). Four replications were made of each treatment.

This study was conducted away from the laboratory; therefore, immediately after treatment, the plants were transported back to the greenhouse by van.

Approximately 8 hours after treatment, the plants were replaced in the greenhouse and given subirrigation.

Pots forming the first replicate were placed in one block in order of the treatment list for ease of viewing and the remaining replicates were randomly placed in

separate blocks.

After an interval of 13 days, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each treatment and is presented in the Table below.

Example 48: percent control of ABUTH 13 days after glyphosate application

|    | glyphosate<br>rate (kg |              | _    | et pressure<br>oPascals) |
|----|------------------------|--------------|------|--------------------------|
|    | a.e./ha)               | no water jet | 6890 | 20670                    |
| 15 | 0                      | 0            | 0    | 0                        |
|    | 0.028                  | 68           | 80   | 77                       |
|    | 0.06                   | 82           | 84   | 85                       |
|    | 0.11                   | 89           | 94   | 99                       |
|    | 0.22                   | 94           | 98   | 96                       |
| 20 | 0.45                   | 100          |      |                          |

## Example 49

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In this Example illustrative of the invention,
velvetleaf (Abutilon theophrasti, ABUTH) seeds were
planted in 4-inch (10.1-cm) square pots filled with 100%
silt loam to which 35 g/cu ft (1.25 kg/m³) IBDU
fertilzer were added, and the seeds were covered with
50% Rediearth plus 50% silt loam without fertilizer.

The pots were placed in a greenhouse with subirrigation, and emerging seedlings were thinned to 2 plants per pot. Greenhouse temperature settings were 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod. The same settings were maintained before 35 and after treatment.

Physical injury in this Example was inflicted on the above-ground portions of the plants, two weeks after planting, by means of 15-30 particles of dry ice (carbon dioxide in its solid phase) propelled on to each plant using a 1 oz (28.3 ml) French square bottle having two 3 mm holes in the lid, with vigorous shaking of the bottle 8-12 inches (20-30 cm) above the plant canopy. The dry ice was observed to sublime completely in 2-15 seconds on the leaf surface.

After dry ice treatment, plants were sprayed with glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company. Plants with and without the dry ice treatment were sprayed at the same time using a track sprayer calibrated to deliver 20 gallons/acre (187 liters/ha) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cm) above the plant canopy. Each treatment was replicated three times. Similar glyphosate treatments were applied to plants which had not received dry ice. Plants were returned to the greenhouse after spraying.

After an interval of 11 days, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check 20 plants. Average percent control was computed for each treatment and is presented in the Table below.

Example 49: percent control of ABUTH 5 and 11 days after glyphosate application (DAT)

|   | <pre>glyphosate rate (kg a.i./ha)</pre> | with | _   | e with | eated<br>dry ice<br>T 11 DAT |
|---|---|------|-----|--------|------------------------------|
| 0 | 0                                       | 0    | 0   | 0      | 0                            |
|   | 0.014                                   | 0    | 0   | 0      | 0                            |
|   | 0.028                                   | 0    | 0   | 0      | 0                            |
|   | 0.056                                   | 0    | 0   | 0      | 2                            |
|   | 0.11                                    | 8    | 0   | 22     | 8                            |
| 5 | 0.21                                    | 60   | 73  | 71     | 83                           |
|   | 0.45                                    | 80   | 100 | 89     | 100                          |
|   | 0.89                                    | 97   | 100 | 93     | 100                          |

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In this Example illustrative of the invention, velvetleaf (Abutilon theophrasti, ABUTH) seeds were planted in 4-inch (10.1-cm) square pots filled with a soil mix consisting of 50% Metromix 350 plus 50% silt loam soil to which 100 g/cu ft (3.57 kg/m³) Osmocote fertilizer were added, and the seeds were covered with the same soil mix without added fertilizer. The pots were placed in a greenhouse with sub-irrigation, and emerging seedlings were thinned to 2 plants per pot.

10 Greenhouse temperature settings were 85°F (29°C) day, 70°F (21°C) night, with a 14-14.5 h photoperiod. The same settings were maintained before and after treatment.

Physical injury in this Example was inflicted on
the above-ground portions of the plants, 17 days after
planting, by a propelled chemical corrosive, a 2.5%
weight/weight aqueous potassium hydroxide (KOH)
solution. This solution was applied using a track
sprayer calibrated to deliver 20 gallons/acre (187
liters/ha) with an 8002E nozzle having a 50-mesh screen,
16 inches (41 cm) above the plant canopy. Plants were
allowed to dry for 1 hour after KOH treatment. Other
plants received injury by abrasion using a hand-held
Sears Craftsman<sup>TM</sup> sandblaster as described in Examples 19. A third set of plants received no abrasion or
corrosion with KOH.

Plants were then assigned to different herbicide treatments in a factorial experimental design with 3 replications. All plants for each herbicide treatment were sprayed at the same time using a track sprayer calibrated to deliver 20 gallons/acre (187 liters/ha) water with an 8002E nozzle having a 50-mesh screen, 16 inches (41 cm) above the plant canopy. In these Examples the herbicide used was glyphosate as its isopropylamine salt, in the form of the aqueous concentrate formulation MON 2139 of Monsanto Company. Spray solutions were made from stock solutions prepared by dilution of MON 2139 in water.

After an interval of 11 days, a visual evaluation was performed to estimate herbicidal efficacy as percent control of treated plants compared to untreated check plants. Average percent control was computed for each 5 treatment and is presented in the Table below.

Example 50: percent control of ABUTH 11 days after glyphosate application

## 10 glyphosate

|    | rate (kg<br>a.e./ha) | no physical<br>injury | injury by abrasion | injury by corrosion |
|----|----------------------|-----------------------|--------------------|---------------------|
|    | 0                    | 0                     | 0                  | 0                   |
| 15 | 0.0140               | 0                     | 30                 | 7                   |
|    | 0.028                | 0                     | 70                 | 13                  |
|    | 0.056                | <b>3</b> _            | 75                 | 48                  |
|    | 0.11                 | 0                     | 83                 | 73                  |
|    | 0.22                 | 81                    | 96                 | 85                  |
| 20 | 0.45                 | 87                    | 99                 | 91                  |
|    | 0.89                 | 100                   |                    |                     |

### Example 51

25 In this Example illustrative of the invention, a field experiment was conducted in the Australian Capital Territory on 5-10 cm high vegetation consisting primarily of white flatweed (Hypochoeris microcephala, HRYMI) at the rosette stage of growth and silvergrass 30 (Vulpia sp., VLPSS) at the 1-3 tiller stage. Plots were established, 2 m wide and 10 m long, with 3 replications of each treatment.

Plots received either no physical injury, or one of two injury treatments, a prior art method described 35 herein as "bruising" and a method of the present invention described herein as "blasting". Bruising involved driving a 2 metric ton four-wheel drive vehicle fitted with rubber tires, twice over the plot in opposite directions. For blasting, a hand-held

40 sandblaster was used having a container of capacity 1000

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cm3 slung under the gun body. The sandblaster was made of die-cast aluminum alloy and equipped with a 6 mm nozzle. The operating pressure was 95 lb/sq inch (655 kPa). The abrasive used was a commercial product 5 consisting of fine glass particles.

Within an hour after bruising or blasting, plots received an application of glyphosate as its isopropylamine salt in the form of the aqueous concentrate formulation sold in Australia as Roundup® 10 herbicide, diluted appropriately in water. Application was made using a hand-held boom sprayer fitted with 11001 nozzles, operating at 250 kPa pressure and delivering 90 liters/ha spray volume.

After an interval of 14 days, a visual evaluation 15 was performed to estimate herbicidal efficacy as percent control of plants in treated plots compared to untreated check plots. Average percent control was computed for each treatment and is presented in the Table below.

20 Example 51: percent control of two species 14 days after glyphosate application

|    | glyphosate |           |       |       |
|----|------------|-----------|-------|-------|
|    | rate (kg   | injury    |       |       |
| 25 | a.e./ha)   | treatment | HRYMI | VLPSS |
|    | 0.18       | none      | 62    | 65    |
|    | 0.25       | none      | 78    | 85    |
|    | 0.36       | none      | 92    | 95    |
| 30 | 0.18       | bruising  | 77    | 78    |
|    | 0.25       | bruising  | 80    | 83    |
|    | 0.36       | bruising  | 93    | 83    |
|    | 0.18       | blasting  | 77    | 77    |
|    | 0.25       | blasting  | 100   | 82    |
| 35 | 0.36       | blasting  | 100   | 98    |

It is to be understood that the present invention is not limited to the specific embodiments shown and described herein, but may be carried out in other ways 40 without departure from its spirit or scope.

#### **CLAIMS**

#### WHAT IS CLAIMED IS:

- 1. A method for delivering an effective amount of an exogenous chemical substance to non-woody living tissue of a plant, comprising the sequential steps in either order of:
- (a) causing an effective degree of local physical injury, involving death or significant damage to individual cells in said tissue at one or more sites therein or thereon, by means of material propelled from a device; and
  - (b) applying said exogenous chemical substance to the plant at or close to at least one of the sites of said injury;
- wherein step (b) is accomplished within an efficacious time period of step (a) and wherein said injury per se does not result in substantial removal of biomass from the plant or exacerbate any condition of the plant sought to be remedied by said exogenous chemical substance.
- 2. A method for delivering an effective amount of an exogenous chemical substance to non-woody living tissue of a plant, which comprises propelling from a device a composition comprising a solid particulate abrasive substance and said exogenous chemical substance; wherein said abrasive substance causes an effective degree of local physical injury, involving death or significant damage to individual cells in said tissue at one or more sites therein or thereon; but wherein said injury per se does not result in substantial removal of biomass from the plant or
- 3. A method for delivering an effective amount
  35 of an exogenous chemical substance to non-woody living
  tissue of a plant, which comprises propelling from a
  device a composition comprising a corrosive substance
  and said exogenous chemical substance; wherein said

exacerbate any condition of the plant sought to be

remedied by said exogenous chemical substance.

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corrosive substance causes an effective degree of local physical injury, involving death or significant damage to individual cells in said tissue at one or more sites therein or thereon; but wherein said injury per se does 5 not result in substantial removal of biomass from the plant or exacerbate any condition of the plant sought to be remedied by said exogenous chemical substance.

- A method according to any of Claims 1 to 3 wherein said injury is caused at a plurality of sites in 10 or on said tissue.
  - 5. A method according to any of Claims 1 to 3 wherein said injury per se is temporary.
  - A method according to any of Claims 1 to 3 wherein said device does not directly contact the plant.
- 15 A method according to any of Claims 1 to 3 wherein said device contacts the plant but does not itself cause said injury.
- A method according to any of Claims 1 to 3 further comprising a prior step of cutting, pruning, 20 mowing or otherwise removing biomass from the plant.
  - A method according to Claim 1 wherein step (b) is accomplished not earlier than about 5 days before step (a) and not later than about 5 days after step (a).
- A method according to Claim 9 wherein step 25 (b) is accomplished not earlier than about 2 days before (a).
  - 11. A method according to Claim 10 wherein steps (a) and (b) are accomplished almost simultaneously.
- A method according to Claim 2 wherein the 30 exogenous chemical substance is itself particulate and abrasive and substantially forms said solid particulate abrasive substance.
- A method according to Claim 1 or Claim 2 wherein the particles are ejected from the propelling 35 device in a gaseous medium.
  - 14. A method according to Claim 13 wherein the gaseous medium is air.
    - 15. A method according to Claim 1 or Claim 2

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wherein the particles are ejected from the propelling device in a liquid medium.

- 16. A method according to Claim 15 wherein the liquid medium comprises primarily water.
- 5 17. A method according to Claim 1 or Claim 2 wherein the solid abrasive substance is selected from the group consisting of minerals, silicious and calcareous life forms, resins, glasses, microcapsules, coated and uncoated crystals, plant-derived materials 10 (for example ground walnut shells), mixtures thereof and the like.
  - A method according to Claim 17 wherein the solid abrasive substance is a mineral selected from the group consisting of clays, silica, quartz, garnet,
- alumina, barites, carborundum, metal oxides, carbonates, sulfates and phosphates, mixtures thereof and the like.
- 19. A method according to Claim 1 or Claim 2 wherein the solid abrasive substance is applied at a rate of from about 0.1 to about 1000 pounds per acre 20 (1121 kg/ha).
  - A method according to Claim 19 wherein the 20. solid abrasive substance is applied at a rate of from about 1 to about 600 pounds per acre (1.1 to about 672 kg/ha).
- 25 A method according to Claim 20 wherein the solid abrasive substance is applied at a rate of from about 25 to about 300 pounds per acre (28 to about 336 kg/ha).
- A method according to Claim 1 or Claim 2 30 wherein the solid abrasive particles have a size in the range from about 10  $\mu$ m to about 5 mm.
  - A method according to Claim 1 wherein the propelled material is fluid and is ejected from the device with sufficient energy and power to cause said injury.

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- A method according to Claim 23 wherein the propelled material comprises primarily water.
  - 25. A method according to any of Claims 1 to 3

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wherein said injury results at least in part from an inimical temperature of the propelled material.

- 26. A method according to Claim 25 wherein said inimical temperature is such as to cause freezing injury to the tissue.
  - 27. A method according to Claim 26 wherein the propelled material comprises frozen water.
  - 28. A method according to Claim 26 wherein the propelled material comprises carbon dioxide in its solid phase.
  - 29. A method according to Claim 25 wherein said injury results from a combination of inimical temperature and mechanical forces of impact of the propelled material.
- 30. A method according to Claim 3 wherein the corrosive substance comprises an aqueous solution of an alkali metal hydroxide.
- 31. A method according to any of Claims 1 to 3 wherein the exogenous chemical substance is monomeric or oligomeric and has a molecular weight not greater than about 8000.
  - 32. A method according to Claim 31 wherein the exogenous chemical substance has a molecular weight not greater than about 2000.
- 25 33. A method according to Claim 32 wherein the exogenous chemical substance has a molecular weight not greater than about 1000.
- 34. A method according to Claim 31 wherein the exogenous chemical substance is selected from the group consisting of pesticides, gametocides, plant growth regulators, mixtures thereof and the like.
  - 35. A method according to Claim 34 wherein an effective rate of the exogenous chemical substance is lower than when applied in the absence of physical injury caused by the propelled material.
  - 36. A method according to Claim 34 wherein rainfastness of the exogenous chemical substance is greater than when applied in the absence of physical

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injury caused by the propelled material.

- 37. A method according to Claim 34 wherein symptoms of performance of the exogenous chemical substance are manifested earlier than when applied in the absence of physical injury caused by the propelled material.
  - 38. A method according to Claim 34 wherein the exogenous chemical substance is a pesticide selected from the group consisting of herbicides, fungicides, bactericides, viricides, insecticides, acaricides, miticides, nematicides, molluscicides, mixtures thereof and the like.
  - 39. A method according to Claim 38 wherein the exogenous chemical substance is a herbicide.
- 40. A method according to Claim 39 wherein the herbicide is of a type that is normally applied pre-emergence but wherein said herbicide causes substantial phytotoxicity when applied post-emergence to the foliage of unwanted vegetation according to said method.
- 41. A method according to Claim 39 wherein the herbicide is of a type that is normally applied post-emergence to the foliage of unwanted vegetation.
- 42. A method according to Claim 41 wherein the herbicide is selected from the group consisting of asulam, bentazon, bialaphos, bipyridyls (for example paraquat), bromacil, cyclohexenones (for example sethoxydim), dicamba, diphenylethers (for example acifluorfen, fomesafen, oxyfluorfen), fosamine, flupoxam, glufosinate, glyphosate, hydroxybenzonitriles (for example bromoxynil), imidazolinones (for example 30 imazethapyr), isoxaben, norflurazon, phenoxies (for example 2,4-D), phenoxypropionate graminicides (for example quizalofop), picloram, substituted ureas (for example fluometuron), sulfonylureas (for example chlorimuron, chlorsulfuron, halosulfuron, sulfometuron), 35 triazines (for example atrazine, metribuzin), herbicidally active derivatives thereof, mixtures thereof and the like.

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- 43. A method according to Claim 42 wherein the herbicide is glyphosate, a salt or ester thereof, or a compound which is converted to glyphosate in plant tissues or which otherwise provides glyphosate ion.
- 5 44. A method according to Claim 12 wherein the propelled material comprises, in crystalline or otherwise solid form, glyphosate, a salt or ester thereof, or a compound which is converted to glyphosate in plant tissues or which otherwise provides glyphosate ion.
  - 45. An apparatus for chemically treating non-woody living tissue of a plant which comprises:
- (a) means for propelling material which on impact or contact with said tissue causes an effective
   degree of local physical injury, involving death or significant damage to individual cells in said tissue at one or more sites therein or thereon; and
- (b) means for applying an exogenous chemical substance to the plant at or close to at least one of the sites of said injury; wherein means (a) and (b) are so arranged that application of the chemical substance is accomplished before, simultaneously with, or after the propelled material impacts or contacts the tissue; wherein means 25 (a) and (b) are (i) one and the same, (ii) alike but
- separate, or (iii) different; and wherein said injury per se does not result in substantial removal of biomass from the plant nor exacerbate any condition of the plant sought to be remedied by said exogenous chemical substance.
  - 46. An apparatus according to Claim 45 wherein the propelled material comprises solid abrasive particles, and means (a) comprises a gun, nozzle or vent from which said particles are ejected in a gaseous medium.
  - 47. An apparatus according to Claim 45 wherein means (a) and (b) are not one and the same, the propelled material comprises water, and means (a)

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comprises a nozzle from which said propelled material is ejected with sufficient energy and power to cause said injury.

- 48. An apparatus according to Claim 45 which
  5 further comprises (c) means for raising or lowering the
  temperature of the propelled material to an inimical
  temperature at or prior to the time of its propulsion
  from the propelling means.
- 49. An apparatus according to Claim 48 wherein the propelled material comprises frozen water or carbon dioxide in its solid phase.
- 50. An apparatus according to Claim 49 wherein the propelled material comprises carbon dioxide, means (a) comprises a pressurized container of liquid carbon dioxide having an outlet connected directly or indirectly to a device at which pressure is released, resulting in the conversion of the carbon dioxide to its solid phase and the propulsion of said material towards the plant, and means (c) is said device.
- 51. An apparatus according to Claim 50 wherein said device comprises a mixing chamber having a first inlet connected directly or indirectly to the pressurized container and an outlet connected to a nozzle.
- 52. An apparatus according to Claim 51 wherein means (a) and (b) are one and the same.
- 53. An apparatus according to Claim 52 wherein the mixing chamber has a second inlet connected directly or indirectly to a reservoir for holding the exogenous 30 chemical.
  - 54. An apparatus according to Claim 45 wherein means (a) and (b) are not one and the same, and wherein means (b) comprises a hydraulic spraying device.
- 55. A composition for delivering to a plant an exogenous chemical substance, said composition comprising:
  - (a) said exogenous chemical substance; and
  - (b) a solid particulate substance which is

capable of causing by impact or abrasion sufficient local physical injury, including death or significant damage to individual cells in non-woody living tissue of the plant, to result in enhanced delivery of said exogenous chemical substance to said tissue; with the proviso that any condition of the plant sought to be remedied by said exogenous chemical substance is not one that is exacerbated by local physical injury of the type capable of being caused by said solid particulate substance.

- 56. A composition according to Claim 55 which is solid and particulate and is suitable for direct application to the plant without a liquid carrier.
- 57. A composition according to Claim 55 which is suitable for application to the plant in a liquid carrier.
  - 58. A composition according to Claim 55, further comprising a liquid carrier.
- 59. A composition according to Claim 58 wherein 20 the liquid carrier comprises water.
  - 60. A composition according to Claim 55 wherein said solid particulate substance is selected from the group consisting of minerals, silicious and calcareous life forms (for example diatoms), resins, glasses,
- microcapsules, coated and uncoated crystals (for example crystals of ammonium sulfate), plant-derived materials (for example ground walnut shells), mixtures thereof and the like.
- 61. A composition according to Claim 60 wherein
  30 the solid particulate substance is a mineral selected
  from the group consisting of clays (for example kaolin),
  silica, quartz, garnet, alumina, barytes, carborundum,
  metal oxides, mixtures thereof and the like.
- 62. A composition according to Claim 61 wherein 35 the solid abrasive particles have a size in the range from about 10  $\mu m$  to about 5 mm.
  - 63. A composition for delivering to a plant an exogenous chemical substance, said composition

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comprising:

substance.

- (a) said exogenous chemical substance; and
- (b) an alkaline substance which is capable of causing by corrosion sufficient local physical 5 injury, including death or significant damage to individual cells in non-woody living tissue of the plant, to result in enhanced delivery of said exogenous chemical substance to said tissue; with the proviso that any condition of the plant sought 10 to be remedied by said exogenous chemical substance is not one that is exacerbated by local physical injury of the type capable of being caused by said alkaline
- A composition for delivering to a plant an 15 exogenous chemical substance, said composition comprising:
  - (a) said exogenous chemical substance; and
- (b) pressurized liquid carbon dioxide; with the proviso that any condition of the plant sought 20 to be remedied by said exogenous chemical substance is not one that is exacerbated by local physical injury of the type capable of being caused by impact or freezing.
- A composition according to any of Claims 55, 62 or 63 wherein the exogenous chemical substance is 25 monomeric or oligomeric and has a molecular weight not greater than about 8000.
- 66. A composition according to Claim 65 wherein the exogenous chemical substance is a pesticide selected from the group consisting of herbicides, fungicides, 30 bactericides, viricides, insecticides, acaricides,
  - miticides, nematicides, molluscicides, mixtures thereof and the like.
    - 67. A composition according to Claim 66 wherein the exogenous chemical substance is a herbicide.
- A composition according to Claim 67 wherein 35 the herbicide is of a type that is normally applied preemergence.
  - 69. A composition according to Claim 68 wherein

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the herbicide is of a type that is normally applied post-emergence to the foliage of unwanted vegetation.

- 70. A composition according to Claim 69 wherein the herbicide is selected from the group consisting of asulam, bentazon, bialaphos, bipyridyls (for example paraquat), bromacil, cyclohexenones, dicamba, diphenylethers fomesafen, oxyfluorfen), fosamine, flupoxam, glufosinate, glyphosate, hydroxybenzonitriles (for example bromoxynil), imidazolinones (for example imazethapyr), isoxaben, norflurazon, phenoxies (for example 2,4-D), phenoxypropionate graminicides (for example quizalofop), picloram, substituted ureas (for example fluometuron), sulfonylureas (for example chlorimuron, chlorsulfuron, halosulfuron, sulfometuron), triazines (for example atrazine, metribuzin), herbicidally active derivatives thereof, mixtures thereof and the like.
- 71. A composition according to Claim 70 wherein the herbicide is glyphosate, a salt or ester thereof, or 20 a compound which is converted to glyphosate in plant tissues or which otherwise provides glyphosate ion.
- 72. An article of manufacture which comprises an injured leaf or portion of a plant characterized in that it has an effective degree of local injury involving death or significant damage to individual cells in tissue of said leaf or said portion, and an exogenous chemical substance applied at or close to at least one of a site of injury, said injury and application caused by carrying out the method of Claims 1, 2 or 3 above.

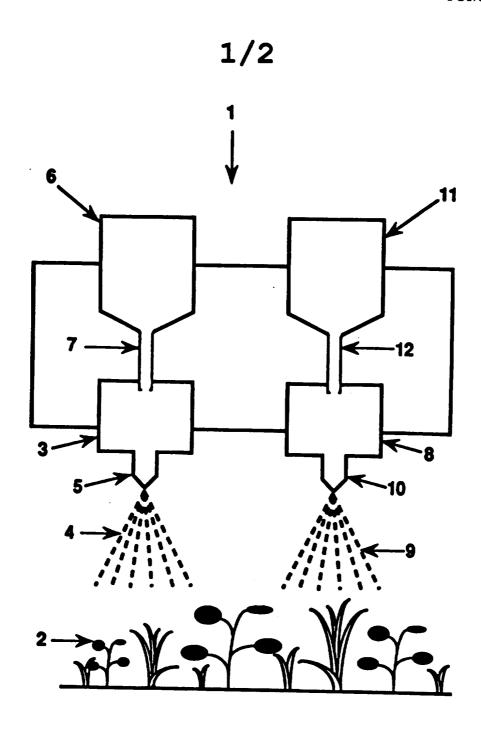


Figure 1.

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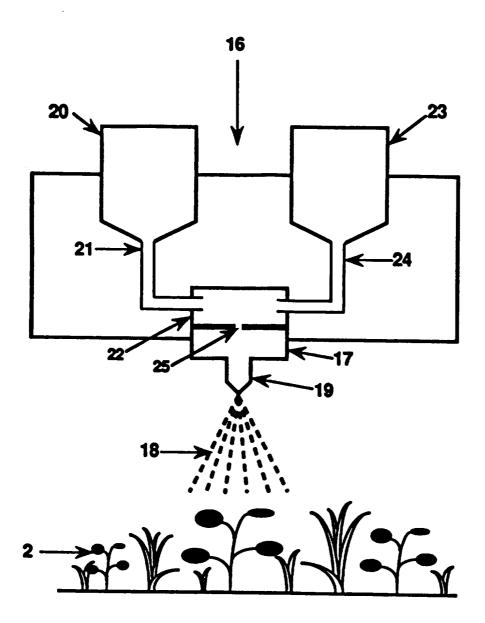


Figure 2.

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A. CLASSIFICATION OF SUBJECT MATTER IPC 6 A01G7/06 A01M2 A01M21/04 A01N25/00 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 6 AOIG AOIM AOIN Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category \* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. WEED SCIENCE, 1,2,55, vol.40, 1992 pages 171 - 173 WELLS ET AL. 'Lactofen increases glyphosate-stimulated shikimate production in little mallow (Malva parviflora)' cited in the application see page 172, left column, paragraph 1 right column, paragraph 1 X Further documents are listed in the continuation of box C. Χ Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date 'A' document defining the general state of the art which is not considered to be of particular relevance or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docudocument referring to an oral disclosure, use, exhibition or other means ments, such combination being obvious to a person skilled document published prior to the international filing date but later than the priority date claimed in the art. "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 05.01.96 11 December 1995 Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Merckx, A Fax: (+31-70) 340-3016

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