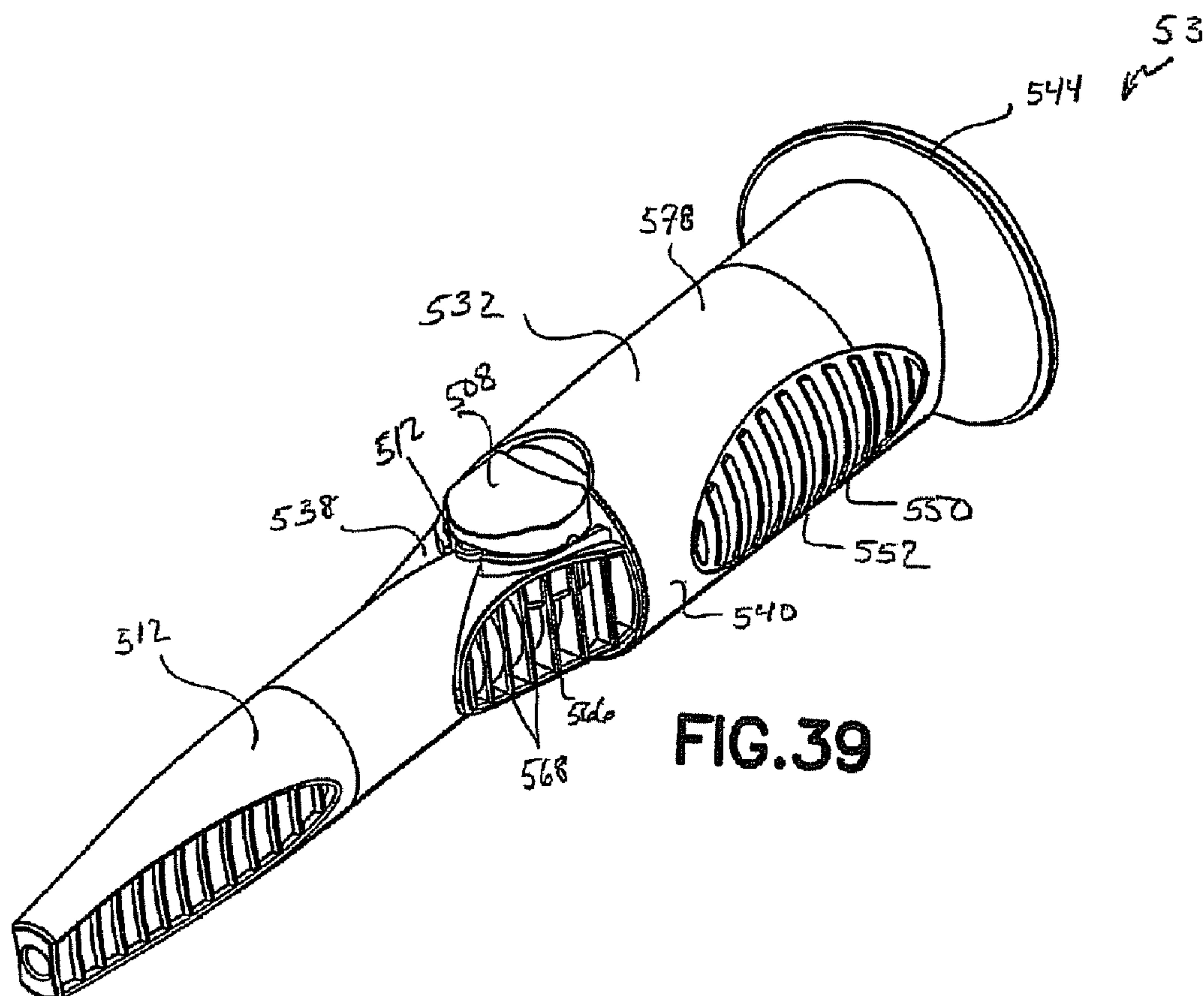




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(57) Abrégé/Abstract:

A needle assembly (30) is disclosed. The needle assembly includes a housing having a flash chamber (38), and having a distal end (40) and a proximal end (42) engageable with a specimen collection container. The assembly includes a cannula (34) having a



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patient end, a non-patient end, and a sidewall (48) extending therebetween defining a cannula interior (50). The patient end of the cannula projects at least partially from the distal end (74) of the housing, and the cannula interior is in fluid communication with the flash - chamber. The assembly further includes a shield (36) restrainably engaged with a portion of the housing and axially transitionable over the patient cannula from a retracted position in which the patient end is exposed, to an extended position in which the patient end is shielded by at least a portion of the shield, wherein at least a portion of the flash chamber is visible in the retracted position.

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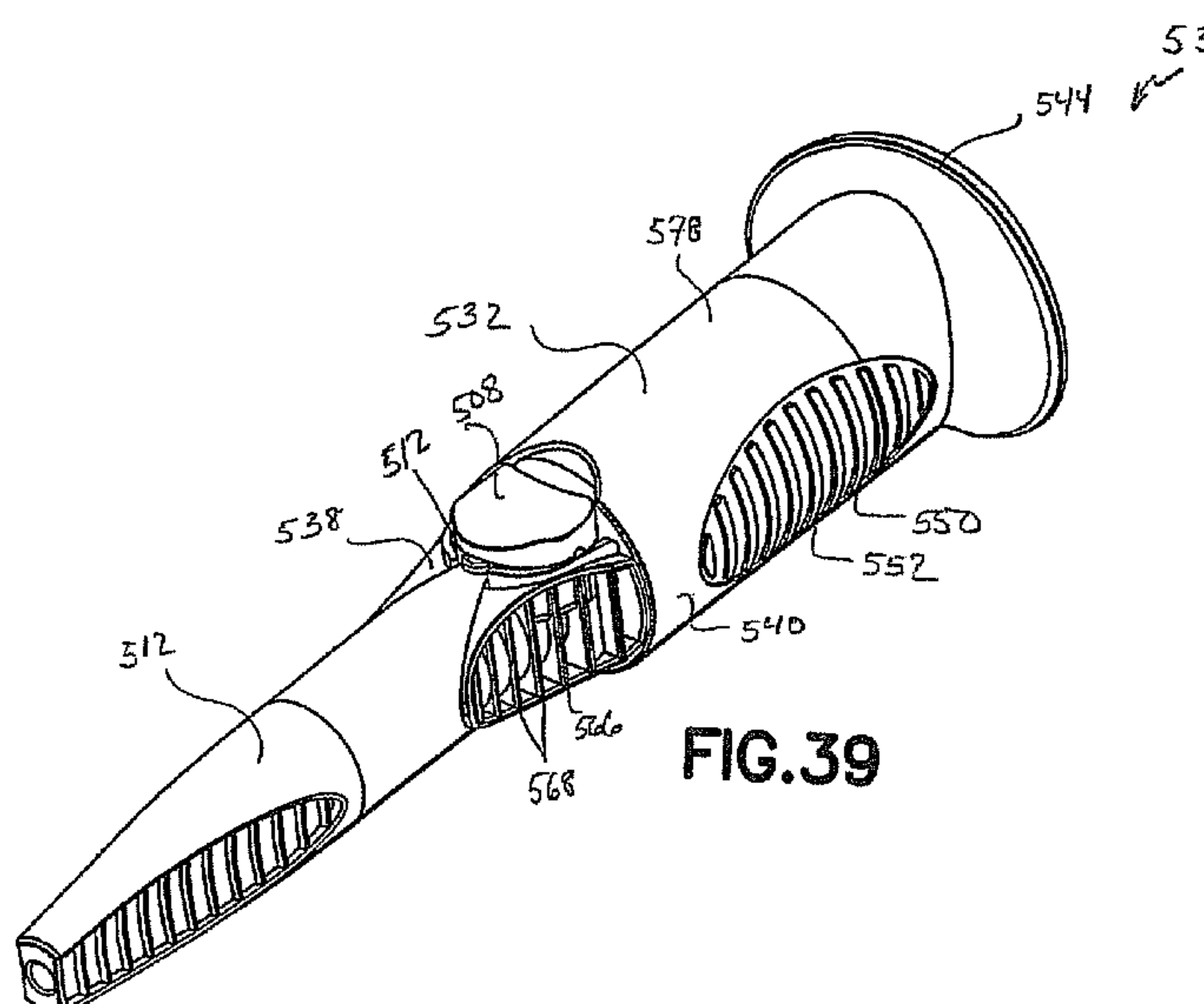
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(54) Title: SAFETY BLOOD COLLECTION ASSEMBLY WITH INDICATOR



(57) Abstract: A needle assembly (30) is disclosed. The needle assembly includes a housing having a flash chamber (38), and having a distal end (40) and a proximal end (42) engageable with a specimen collection container. The assembly includes a cannula (34) having a patient end, a non-patient end, and a sidewall (48) extending therebetween defining a cannula interior (50). The patient end of the cannula projects at least partially from the distal end (74) of the housing, and the cannula interior is in fluid communication with the flash - chamber. The assembly further includes a shield (36) restrainably engaged with a portion of the housing and axially transitionable over the patient cannula from a retracted position in which the patient end is exposed, to an extended position in which the patient end is shielded by at least a portion of the shield, wherein at least a portion of the flash chamber is visible in the retracted position.



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SAFETY BLOOD COLLECTION ASSEMBLY WITH INDICATOR**CROSS REFERENCE TO RELATED APPLICATIONS**

[0001] The present application claims priority to United States Provisional Application Serial No. 60/941,870 filed June 4, 2007, and United States Provisional Application Serial No. 60/893,519 filed March 7, 2007, the entire disclosure of each application is herein incorporated by reference.

BACKGROUND OF THE INVENTION**Field of the Invention**

[0002] The present invention relates generally to shieldable safety needle assemblies and, more particularly, to needle assemblies having a housing, a needle cannula, and a shield restrainably engaged with a portion of the housing.

Description of Related Art

[0003] Typical needle assemblies include a needle cannula having a proximal end, a pointed distal end with a puncture tip, and a lumen extending therebetween. A thermoplastic hub is often mounted securely to the needle cannula at a location spaced apart from the distal end. The hub is typically provided with external threads or other surface configurations for mounting the needle cannula to another structure. Some needle assemblies are used for drawing a specimen, such as a sample of blood or other bodily fluid, from a patient.

[0004] A needle assembly that is used to draw a sample of blood or other bodily fluid is typically used in association with a housing. Needle cannulae used in association with these assemblies typically have pointed proximal and distal ends, and the needle hub is mounted to a location between the opposed ends of the needle cannula. The housing typically includes a substantially tubular sidewall with a widely opened proximal end, and a partly closed distal end. The hub of the prior art needle assembly can be engaged with the partly closed distal end of the needle holder. Thus, the pointed proximal end of the needle cannula projects into the needle holder for engagement with an evacuated tube, while the pointed distal end of the needle cannula projects distally beyond the needle holder for puncturing the patient's skin.

[0005] The needle assembly is often used with a specimen collection tube for drawing a sample of blood or other bodily fluid from a patient. The specimen collection tube typically includes a closed end, an open end, and a sidewall extending therebetween. The tube is typically evacuated, and the open end is sealed by a septum that retains the vacuum within the tube. The evacuated tube is dimensioned to be slid into the open proximal end of the

needle holder. Sufficient sliding of the evacuated tube into the needle holder causes the proximal point of the needle cannula to pierce the septum of the evacuated tube. Thus, the needle cannula can be placed in communication with the interior of the evacuated tube.

[0006] The combined needle assembly and evacuated tube is employed by initially urging the pointed distal end of the needle cannula into a blood vessel of a patient. Once the targeted blood vessel has been accessed, the evacuated tube is urged into the needle holder such that the proximal point of the needle cannula pierces the septum of the tube. Low pressure conditions within the evacuated tube, as well as the patient's own vasculature pressure, generate a flow of blood from the patient through the needle cannula and into the evacuated tube. The evacuated tube may be removed from the needle holder after a sufficient quantity of blood has been collected. One or more additional evacuated tubes may similarly be urged into the open end of the needle holder for drawing one or more additional samples of blood to be analyzed. The needle cannula is then withdrawn from the patient after a sufficient volume of blood has been collected for the required analytical procedure. In order to reduce the risk of an accidental needle stick, or contact that could transmit pathogens from the patient to the medical practitioner, the needle cannula must be properly shielded after contact with the patient.

[0007] Many types of devices are available for shielding a used needle cannula. Example shielding devices include those disclosed in United States Patent Nos. 5,348,544; 5,242,417; 6,592,556; 6,635,032; and 7,001,363, the entire disclosures of which are herein incorporated by reference. Most shielded needle assemblies are effective at performing their primary function, i.e., shielding a used needle cannula. However, many medical practitioners consider the available shieldable needle assemblies cumbersome. Additionally, in some cases, practitioners may be rushing and forget to operate the safety shield. Other situations arise where the patient moves suddenly or unexpectedly. Thus, the needle cannula may inadvertently be pulled out of the vein and exposed with no time for the phlebotomist to initiate safety shielding.

[0008] Another problem with many prior art blood collection devices relates to the time required to assure venous entry. In particular, blood will begin to flow through the cannula upon entry of the intravenous or distal end of the cannula into the vein. However, air present in the cannula, and in the multiple sample sleeve that covers the non-patient end of the cannula, will resist the flow of blood into and through the cannula. In response, the medical practitioner will typically urge an evacuated tube into the needle holder once the practitioner is reasonably sure that the vein has been entered. The rubber stopper at the end of the

evacuated tube will deform the multiple sample sleeve over the non-patient end of the cannula and will permit the non-patient end of the cannula to enter the evacuated tube. The pressure differential between the evacuated tube and the cannula will cause the blood to flow into the evacuated tube. In conventional needle assemblies, this often provides the first visual assurance that the vein has been accessed properly.

[0009] However, there are many instances in which a medical practitioner will properly access a vein with the distal end of the needle cannula, but will mistakenly believe that the vein has not been entered. Hence, the practitioner will make a second attempt to access the vein. This adds to the discomfort for the patient, extends the time required to carry out a blood collection procedure, and increases the risk for accidental contact between the medical practitioner and a cannula that has been exposed to the patient's blood. Additionally, in some instances a passive shielding mechanism will be activated when the cannula is withdrawn from the patient, thereby making the needle cannula unusable and requiring the medical practitioner to obtain a new needle assembly.

SUMMARY OF THE INVENTION

[0010] A need continues to exist for safety needle assemblies incorporating both a visual flash indicator and a safety shield that can be transitioned from a retracted position in which the tip of a needle cannula is exposed, to an extended position in which the tip of the needle cannula is shielded, which minimizes the risk of exposure to medical personnel, is convenient to use, and is cost-effective.

[0011] In one embodiment of the present application, a needle assembly includes a housing having a flash chamber, the housing having a distal end and a proximal end engageable with a specimen collection container. The needle assembly includes a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior. The patient end of the cannula projects at least partially from the distal end of the housing, and the cannula interior in fluid communication with the flash chamber. The needle assembly also includes a shield restrainably engaged with a portion of the housing. The shield is axially transitionable over the patient cannula from a retracted position in which the patient end is exposed, to an extended position in which the patient end is shielded by at least a portion of the shield. At least a portion of the flash chamber is visible in the retracted position.

[0012] The flash chamber may be visible through at least a portion of the shield in the retracted position. In one configuration, the portion of the shield through which the flash

chamber is visible is transparent or translucent. In another configuration, the shield includes an observation window, and the flash chamber is visible through the observation window in the retracted position. The patient end of the cannula may include a bevel, and the position of the observation window within the shield may correspond to the orientation of the bevel.

[0013] In one configuration, the proximal end of the housing defines a specimen collection container receiving port. A removable seal may be disposed over a portion of the specimen collection container receiving port. Alternatively, a rupturable seal may be disposed over a portion of the specimen collection container receiving port.

[0014] The shield may at least partially surround the patient end of the cannula in the extended position. Optionally, the shield is substantially circumferentially disposed about at least a portion of the cannula, and transition of the shield from the retracted position to the extended position telescopes the shield over the cannula. In certain embodiments, the sidewall of the cannula defines an opening extending between the cannula interior and the flash chamber. In other embodiments, the cannula includes at least two distinct needle portions, such as a patient needle in fluid communication with the flash chamber, and a non-patient needle in fluid communication with the flash chamber. The patient needle may project at least partially from the distal end of the housing, and the non-patient needle may extend in a substantially proximal direction from the patient cannula. In one embodiment, the specimen collection container engageable at the proximal end of the housing is a blood collection container.

[0015] The flash chamber may be integrally formed within a portion of the housing. In certain configurations, the housing includes a hub supporting at least a portion of the cannula, and the flash chamber is integrally formed with the hub. A porous vent may be disposed within the flash chamber such that the porous vent separates the flash chamber into a first chamber and a second chamber. The first chamber and the second chamber may be configured such that upon insertion of the patient end of the cannula into a patient, blood flows through the cannula and into the first chamber without sealing the porous vent. Upon application of an evacuated specimen collection container to the non-patient end of the cannula, blood may be drawn from the first chamber and air may be drawn from the second chamber, thereby establishing a negative pressure within the second chamber with respect to an external environment of the flash chamber. Alternatively, the flash chamber may include a vent mechanism in communication with an environment surrounding the needle assembly. The porous vent may include a plurality of pores for passage of blood therethrough from the first chamber to the second chamber. The vent mechanism may be a porous plug formed of a

hydrophobic material, a one-way valve, or a porous plug formed of a hydrophilic material that swells on contact with blood.

[0016] The shielding portion of the shield may be restrainably engaged within an interior portion of the housing in the retracted position, and the shielding portion of the shield may extend from the interior portion of the housing in the extended position. The interior portion of the housing may be circumferentially disposed about a specimen collection container receiving port defined within the housing, and the interior portion of the housing may be co-axial with the specimen collection container receiving port.

[0017] Optionally, the housing may include a first portion and a second portion, with the first portion distal to the second portion. The shield may be entirely disposed within an interior of the first portion in the retracted position, and a specimen collection container receiving port may be defined within the second portion. The first portion and the second portion of the housing may be co-formed. Alternatively, the first portion and the second portion of the housing may be separately formed and subsequently assembled. The first portion of the housing may define an observation window through which the shield is visible when in the retracted position.

[0018] In certain configurations, the shield may be biased against a portion of the housing by a spring when the shield is in the retracted position. The needle assembly may also include a release element transitionable from a first position to a second position, wherein the spring biases the shield to the extended position upon transition of the release element from the first position to the second position. The release element may be a push button. Optionally, the push button includes a member oriented in a substantially perpendicular orientation with respect to a transition axis of the shield. The member may also extend through at least a portion of the shield to maintain the shield against the bias of the spring in the first position. The member may also include a restraining portion and may define a passage region. The restraining portion may engage a shoulder of the shield in the restrained position, and the shoulder of the shield may pass through the passage region upon transition from the retracted position to the extended position. In one configuration, the passage region defines a substantially circular opening. Alternatively, the passage region defines a non-enclosed region. The needle assembly may also include a hub supporting at least a portion of the cannula, and the member of the push button may define an interior region at least partially surrounding a portion of the hub.

[0019] In another configuration, the needle assembly may also include a removable cannula guard engageable with a portion of the housing, and removable prior to transition of

the shield from the retracted position to the extended position. A portion of the removable cannula guard may prevent transition of the release element from the first position to the second position. In another configuration, at least one of a distal portion of the housing and a proximal portion of the shield may include a barrier mechanism for preventing transition of the shield from the extended position to the retracted position. The barrier mechanism may include a tamper-resistant flange. The barrier mechanism may also include a locking tab deflectable upon transition of the shield from the retracted position to the extended position, which substantially resists deflection once the shield is in the extended position. A portion of the housing may surround at least a portion of the locking tab. The portion of the housing surrounding the locking tab may substantially resist deflection of the locking tab.

[0020] The shield of the needle assembly may include a first portion for slideably engaging a portion of the housing along a longitudinal axis of the cannula, and a second portion at least partially surrounding a portion of the cannula in the extended position. The first portion of the shield may slideably engage an outer surface of the housing. In one configuration, the first portion of the shield includes a protrusion for slideably engaging a groove recessed within a portion of the outer surface of the housing. In another configuration, a glide mechanism includes a portion of the housing and portion of the first portion of the shield, wherein a portion of the safety shield is axially transitionable with respect to a portion of the housing.

[0021] The needle assembly may also include a hub disposed at least partially within a portion of the housing, such that the first portion of the shield slideably engages a portion of the hub along a longitudinal axis of the cannula. A first end of the first portion of the shield may slideably engage a portion of the hub, and a second end of the first portion may extend at least partially through a portion of an outer surface of the housing. The second end of the first portion may extend at least partially through a groove defined in the outer surface of the housing and extending along the longitudinal axis of the cannula. In another configuration, the second portion of the shield may surround at least a portion of the cannula.

[0022] The shield of the needle assembly may be transitioned from the retracted position to the extended position by force applied to the first portion of the shield in the direction along a longitudinal axis of the cannula. The second portion of the shield may also include restraining means for preventing transition of the shield from the extended position to the retracted position.

[0023] In one configuration, the second portion of the shield includes a depending arm transitionable from a first position in which the depending arm is substantially perpendicular

to a longitudinal axis of the cannula, to a second position in which the depending arm is oriented substantially along the longitudinal axis of the cannula. The depending arm may include a first portion and a second portion, with the first portion and the second portion pivotally or hingedly connected to the first portion. The shield may include a depending arm, including a plurality of extendable segments, wherein the extendable segments are substantially laterally oriented in the retracted position and substantially longitudinally oriented in the extended position. The plurality of extendable segments may be pivotally or hingedly connected therebetween. The depending arm may be oriented on a first side of the cannula, and a second depending arm may be oriented on a second side of the cannula, with the second side being substantially opposite the first side.

[0024] In another embodiment of the present invention, a blood collection assembly includes a housing including a flash chamber, the housing having a distal end and a proximal end, and a blood collection container holder adjacent the proximal end. The blood collection assembly includes a patient cannula having a cannula tip and defining a patient cannula interior. The patient cannula projecting at least partially from the distal end of the housing, and the patient cannula interior is in fluid communication with the flash chamber. The blood collection assembly also includes a non-patient cannula, defining a non-patient cannula interior, extending in a substantially proximal direction from the patient cannula within at least a portion of the blood collection container holder. The non-patient cannula interior is in fluid communication with the flash chamber. The blood collection assembly also includes a shield restrainably engaged with a portion of the housing. The shield is axially transitionable over the patient cannula from a retracted position in which the patient end is exposed, to an extended position in which the cannula tip is shielded by at least a portion of the shield. At least a portion of the flash chamber is visible in the retracted position.

[0025] The flash chamber may be visible through at least a portion of the shield in the retracted position. The blood collection assembly may further include a removable or rupturable seal disposed over at least a portion of the blood collection container holder. In one configuration, the shield may be biased against a portion of the housing by a spring in the retracted position. The blood collection assembly may further include a release element transitionable from a first position to a second position, wherein the spring transitions the shield to the extended position upon transition of the release element from the first position to the second position. The shield may also include a first portion for slideably engaging a portion of the housing along the longitudinal axis of the patient cannula, and a second portion at least partially surrounding a portion of the patient cannula in the extended position.

[0026] In yet another embodiment of the present invention, a needle assembly includes a housing having a flash chamber, the housing having a distal end, and a proximal end engageable with a specimen collection container. The needle assembly includes a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior. The patient end of the cannula projects at least partially from the distal end of the housing, and the cannula interior is in fluid communication with the flash chamber. The needle assembly also includes a shield restrainably engaged with a portion of the housing. The shield is axially transitionable over the patient cannula from a retracted position in which the patient end is exposed, to an extended position in which the patient end is shielded by at least a portion of the shield. At least a portion of the flash chamber is visible in the retracted position. The needle assembly also includes a spring element biased between a portion of the housing and a portion of the shield in the retracted position. The needle assembly further includes a release element transitionable from a first position to a second position. The release element restrains the shield against the bias of the spring in the restrained position, and transition of the release element from the first position to the second position transitions the shield from the retracted position to the extended position.

[0027] The release element may be a push button. In certain configurations, at least a portion of the flash chamber is visible through a portion of the shield in the retracted position. In other configurations, the proximal end of the housing includes a blood collection container holder, and the non-patient end of the cannula extends at least partially within an interior of the blood collection container holder.

[0028] In another embodiment of the present invention, a blood collection assembly includes a housing having a flash chamber, the housing having a distal end and a proximal end, and a blood collection container holder adjacent the proximal end. The blood collection assembly includes a patient cannula having a cannula tip and defining a patient cannula interior. The patient cannula projects at least partially from the distal end of the housing, and the patient cannula interior is in fluid communication with the flash chamber. The blood collection assembly also includes a non-patient cannula, defining a non-patient cannula interior. The non-patient cannula extends in a substantially proximal direction from the patient cannula within at least a portion of the blood collection container holder. The non-patient cannula interior is in fluid communication with the flash chamber. The blood collection assembly also includes a shield restrainably engaged with a portion of the housing. The shield is axially transitionable over the patient cannula from a retracted position in which the cannula tip is exposed, to an extended position in which the cannula tip is shielded by at

least a portion of the shield. At least a portion of the flash chamber is visible through the shield in the retracted position. The blood collection assembly also includes a spring element biased between a portion of the shield and a portion of the housing in the retracted position. The blood collection assembly further includes a push button engaged with a portion of the spring, and transitionable from a first position to a second position. The spring transitions the shield to the extended position upon transition of the release element from the first position to the second position.

[0029] In yet another embodiment of the present invention, a blood collection assembly includes a housing having a flash chamber, the housing having a distal end, and a proximal end engageable with a specimen collection container. The blood collection assembly includes a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior. The patient end of the cannula projects at least partially from the distal end of the housing, and the cannula interior is in fluid communication with the flash chamber. The blood collection assembly also includes a shield, having an observation window, and engaged with a portion of the housing. The shield is transitionable from a first position to a second position with respect to the housing, wherein the shield is disposed over the patient end in the second position, and wherein at least a portion of the flash chamber is viewable through the observation window in the first position.

[0030] The shield may be axially transitionable over the cannula from a retracted position to an extended position. Alternatively, the shield may be pivotally transitionable over the patient cannula from a retracted position to an extended position.

[0031] In yet another embodiment of the present invention, a blood collection assembly include a housing having a flash chamber, the housing having a distal end, and a proximate end engageable with a specimen collection container. The blood collection assembly includes a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior. The patient end of the cannula projects at least partially from the distal end of the housing, and the cannula interior is in fluid communication with the flash chamber. The blood collection assembly also includes a shield engaged with a portion of the housing. The shield is transitionable from a first position to a second position with respect to the housing. The flash chamber is visible in the first position, and the shield is disposed over the patient end of the cannula in the second position. The locking structure engages at least a portion of the flash chamber in the second position. In one configuration, the locking structure of the shield engages a portion of the housing distal to the flash chamber.

[0032] In one embodiment, the housing of a needle assembly includes a base portion having a sidewall defining an opening, and a hub portion engageable with the base portion. A portion of the hub portion may be receivable through the opening. In another configuration, the sidewall of the base portion defines a first opening and a second opening aligned along a common axis. The hub portion may include a first portion and a second portion aligned along a common axis. The first portion may be receivable through the first opening and the second portion is receivable through the second opening. In yet another configuration, the hub portion may be insertable within an interior of the base portion through a proximal end of the base portion. At least one of the first portion and the second portion may be deflectable against a portion of an interior wall of the base portion during insertion of the hub portion into the base portion.

[0033] In another embodiment, the housing of a needle assembly may include a forward hub portion and a rear hub portion connectable with the forward hub portion, and defining the flash chamber therebetween. The rear hub portion may be connectable with the forward hub portion through at least a portion of a specimen collection container holder. Alternatively, the rear hub portion may define a specimen collection container receiving port therein.

DESCRIPTION OF THE DRAWINGS

[0034] FIG. 1 is a perspective view of a needle assembly having a safety shield in the retracted position in accordance with an embodiment of the present invention.

[0035] FIG. 2 is a perspective view of the needle assembly of FIG. 1 having a safety shield in the extended position.

[0036] FIG. 3 is an enlarged perspective view of the push button element of a needle assembly in accordance with an embodiment of the invention.

[0037] FIG. 4 is an enlarged perspective view taken from section 4 of FIG. 2, showing the channel of the safety shield in accordance with an embodiment of the invention.

[0038] FIG. 5 is a side view of the needle assembly of FIG. 1 having a safety shield in the retracted position.

[0039] FIG. 6 is a side view of the needle assembly of FIG. 2 having a safety shield in the extended position.

[0040] FIG. 7 is a side cross-sectional view of the needle assembly of FIG. 1 having a safety shield in the retracted position.

[0041] FIG. 8 is a side cross-sectional view of the needle assembly of FIG. 2 having a safety shield in the extended position.

[0042] FIG. 9 is a top cross-sectional view of the needle assembly of FIG. 1 having a safety shield in the retracted position and showing a locking mechanism in accordance with an embodiment of the present invention.

[0043] FIG. 10 is a top cross-sectional view of the needle assembly of FIG. 2 having a safety shield in the extended position and showing a locking mechanism.

[0044] FIG. 11 is a perspective view of a needle assembly having a flash chamber in accordance with a further embodiment of the present invention.

[0045] FIG. 12 is a rear perspective view of the needle assembly having a flash chamber of FIG. 11.

[0046] FIG. 13 is an exploded view of the needle assembly having a flash chamber of FIG. 11.

[0047] FIG. 14A is a cross-sectional view of the needle assembly having a flash chamber of FIG. 11.

[0048] FIG. 14B is an enlarged cross-sectional view of a portion of the needle assembly of FIG. 14A.

[0049] FIG. 15A is a cross-sectional view of a needle assembly having a flash chamber used in connection with a blood collection assembly in yet a further embodiment.

[0050] FIG. 15B is an enlarged sectional view of a portion of the needle assembly of FIG. 15A.

[0051] FIG. 16 is a perspective view of a needle assembly having a safety shield in the retracted position and a needle cover in accordance with an embodiment of the present invention.

[0052] FIG. 17 is a perspective view of the needle assembly of FIG. 16 with the needle cover removed and having a safety shield in the extended position.

[0053] FIG. 18 is a side view of the needle assembly of FIG. 16 having a safety shield in the retracted position and with a needle cover.

[0054] FIG. 19 is a side view of the needle assembly of FIG. 17 with the needle cover removed and having a safety shield in the extended position.

[0055] FIG. 20 is a side cross-sectional view of the needle assembly of FIG. 16 having a safety shield in the retracted position and with a needle cover.

[0056] FIG. 21 is a side cross-sectional view of the needle assembly of FIG. 17 with the needle cover removed and having a safety shield in the extended position.

[0057] FIG. 22 is a top cross-sectional view of the needle assembly of FIG. 16 having a safety shield in the retracted position with a needle cover and showing a locking mechanism in accordance with an embodiment of the present invention.

[0058] FIG. 23 is a top cross-sectional view of the needle assembly of FIG. 17 with the needle cover removed and having a safety shield in the extended position and showing a locking mechanism.

[0059] FIG. 24 is a perspective view of the needle assembly of the present invention, with the safety shield removed for illustration purposes and including a needle cover in accordance with an embodiment of the present invention.

[0060] FIG. 25 is a cross-sectional view of the needle assembly of FIG. 24.

[0061] FIG. 26 is a perspective view of the holder portion of the needle assembly of an embodiment of the present invention having the push button in the unengaged retracted position.

[0062] FIG. 27 is a perspective view of the holder shown in FIG. 26 having the push button in the engaged extended position.

[0063] FIG. 28 is a perspective view of an embodiment of the push button in accordance with the present invention.

[0064] FIG. 29 is a perspective view of a needle assembly having a safety shield in the retracted position in accordance with a further embodiment of the present invention.

[0065] FIG. 30 is a perspective view of the needle assembly of FIG. 29 having a safety shield in the extended position.

[0066] FIG. 31 is a side view of the needle assembly of FIG. 29 having a safety shield in the retracted position.

[0067] FIG. 32 is a side view of the needle assembly of FIG. 30 having a safety shield in the extended position.

[0068] FIG. 33 is a top-down cross-sectional view of the needle assembly of FIG. 29 having a safety shield in the retracted position.

[0069] FIG. 34 is a top-down cross-sectional view of the needle assembly of FIG. 30 having a safety shield in the extended position.

[0070] FIG. 35 is a perspective view of FIG. 29 showing the front-section of a portion of the needle holder.

[0071] FIG. 36 is a perspective view of the push button of the needle assembly shown in FIG. 29.

- [0072] FIG. 37 is a perspective view of the needle assembly of FIG. 29 having a needle shield in accordance with an embodiment of the present invention.
- [0073] FIG. 38 is a cross-sectional view of the needle assembly shown in FIG. 29 having a removable cannula guard disposed thereon.
- [0074] FIG. 39 is a perspective view of a needle assembly with a push button activator having a removable cannula guard covering a safety shield in the retracted position in accordance with an embodiment of the present invention.
- [0075] FIG. 40 is a perspective view of the needle assembly of FIG. 39 having the removable cannula guard removed showing the safety shield in the extended position.
- [0076] FIG. 41 is a side view of the needle assembly of FIG. 39.
- [0077] FIG. 42 is a side view of the needle assembly of FIG. 40.
- [0078] FIG. 43 is a cross-sectional view of the needle assembly of FIG. 39.
- [0079] FIG. 44 is a cross-sectional view of the needle assembly of FIG. 40.
- [0080] FIG. 45 is a top view of the needle assembly of FIG. 39.
- [0081] FIG. 46 is a top view of the needle assembly of FIG. 40.
- [0082] FIG. 47 is a cross-sectional view of the needle assembly of FIG. 39.
- [0083] FIG. 48 is a cross-sectional view of the needle assembly of FIG. 40.
- [0084] FIG. 49 is a close-up cross-section view of the needle assembly of FIG. 47.
- [0085] FIG. 50 is an exploded perspective view of the needle assembly of FIG. 39.
- [0086] FIG. 51 is a partial perspective side view of a locking tab in accordance with an embodiment of the present invention.
- [0087] FIG. 52 is a partial perspective side view of the locking tab of FIG. 51 partially engaged with a housing in accordance with an embodiment of the present invention.
- [0088] FIG. 53 is an exploded perspective view of a needle assembly in accordance with an embodiment of the present invention.
- [0089] FIG. 54 is a partially assembled perspective view of the needle assembly of FIG. 53.
- [0090] FIG. 55 is a partially assembled perspective view of the needle assembly of FIG. 53.
- [0091] FIG. 56 is an alternative exploded perspective view of a needle assembly in accordance with an embodiment of the present invention.
- [0092] FIG. 57 is a partially assembled perspective view of the needle assembly of FIG. 56.

[0093] FIG. 58 is a partially assembled perspective view of the needle assembly of FIG. 56.

[0094] FIG. 59 is a perspective view of a needle assembly having a distal needle shield, and proximal needle shield in accordance with an embodiment of the present invention.

[0095] FIG. 60 is a top view of the hub assembly, distal needle shield, and proximal needle shield of FIG. 59.

[0096] FIG. 61 is a cross-sectional top view of the needle assembly of FIG. 60.

[0097] FIG. 62 is a side view of the needle assembly of FIG. 59.

[0098] FIG. 63 is a cross-sectional view of the side view of FIG. 62.

[0099] FIG. 64 is a perspective view of the needle assembly of FIG. 59 engaged with a specimen collection container holder in accordance with an embodiment of the present invention.

[00100] FIG. 65 is a cross-sectional side view of a needle assembly in the retracted position having an alternative locking mechanism in accordance with an embodiment of the present invention.

[00101] FIG. 66 is a cross-sectional side view of the needle assembly of FIG. 65 in the extended position.

[00102] FIG. 67 is a perspective view of a needle assembly having a safety shield in the retracted position and including a glide mechanism in accordance with an embodiment of the present invention.

[00103] FIG. 68 is a perspective view of the needle assembly of FIG. 67 having a safety shield in the extended position.

[00104] FIG. 69 is a side view of the needle assembly of FIG. 67 having a safety shield in the retracted position.

[00105] FIG. 70 is a side view of the needle assembly of FIG. 68 having a safety shield in the extended position.

[00106] FIG. 71 is a cross-sectional view of the needle assembly of FIG. 69 having a safety shield in the retracted position.

[00107] FIG. 72 is a cross-sectional view of the needle assembly of FIG. 70 having a safety shield in the extended position.

[00108] FIG. 73 is an exploded perspective view of a needle assembly with a glideable safety shield in accordance with an embodiment of the present invention.

[00109] FIG. 74 is an exploded perspective view of the needle assembly of FIG. 73.

[00110] FIG. 75 is a top view of the needle assembly of FIG. 73 in the assembled and retracted position.

[00111] FIG. 76 is a cross-sectional top view of the needle assembly of FIG. 75 in the retracted position.

[00112] FIG. 77 is a cross-sectional side view of the needle assembly of FIG. 73 in the assembled and retracted position.

[00113] FIG. 78 is a side view of the needle assembly of FIG. 77 in the retracted position.

[00114] FIG. 79 is a bottom view of the needle assembly of FIG. 73 in the assembled and retracted position.

[00115] FIG. 80 is a front view of the assembled needle assembly of FIG. 73.

[00116] FIG. 81 is a rear view of the needle assembly of FIG. 80.

[00117] FIG. 82 is a cross-sectional top view of the needle assembly of FIG. 76 in the extended position.

[00118] FIG. 83 is a top view of the needle assembly of FIG. 82 in the extended position.

[00119] FIG. 84 is a cross-sectional side view of the needle assembly of FIG. 77 in the extended position.

[00120] FIG. 85 is a side view of the needle assembly of FIG. 78 in the extended position.

[00121] FIG. 86 is a bottom view of the needle assembly of FIG. 79 in the extended position.

[00122] FIG. 87 is a perspective view of a needle assembly having an articulating hinge safety shield in the retracted position in accordance with an embodiment of the present invention.

[00123] FIGS. 88-90 are perspective views of the needle assembly of FIG. 87 having an articulating hinge safety shield shown in various stages of partial extension.

[00124] FIG. 91 is a perspective view of the needle assembly of FIG. 87 having an articulating hinge safety shield in the fully extended position.

[00125] FIG. 92 is a perspective view of a needle assembly having a butterfly hinged safety shield in the retracted position in accordance with an embodiment of the present invention.

[00126] FIG. 93 is a perspective view of the needle assembly of FIG. 92 having a butterfly hinged safety shield shown in the extended position.

[00127] FIG. 94 is a perspective view of a needle assembly having a hinged safety shield and a needle guard shield in accordance with an embodiment of the present invention.

[00128] FIG. 95 is a side view of the needle assembly of FIG. 94.

- [00129] FIG. 96 is a top view of the needle assembly of FIG. 94.
- [00130] FIG. 97 is a cross-sectional side view of the needle assembly of FIG. 94.
- [00131] FIG. 98 is a perspective view of the needle assembly of FIG. 94 having the needle guard shield removed and in the retracted position.
- [00132] FIG. 99 is a side view of the needle assembly of FIG. 98.
- [00133] FIG. 100 is a top view of the needle assembly of FIG. 98.
- [00134] FIG. 101 is a cross-sectional side view of the needle assembly of FIG. 98.
- [00135] FIG. 102 is a perspective view of the needle assembly of FIG. 98 in the extended position.
- [00136] FIG. 103 is a side view of the needle assembly of FIG. 102.
- [00137] FIG. 104 is a cross-sectional view of the needle assembly of FIG. 102.
- [00138] FIG. 105 is a perspective view of the engagement of the safety shield and the front hub portion in accordance with an embodiment of the present invention.
- [00139] FIG. 106 is a close-up sectional perspective view of the engagement between the safety shield and the front hub portion in accordance with an embodiment of the present invention.
- [00140] FIG. 107 is an exploded perspective view of a needle assembly having a hinged safety shield in accordance with an embodiment of the present invention.
- [00141] FIG. 108 is an assembled perspective view of the needle assembly of FIG. 107 in the retracted position.
- [00142] FIG. 109 is a side view of the needle assembly of FIG. 108.
- [00143] FIG. 110 is a top view of the needle assembly of FIG. 108.
- [00144] FIG. 111 is a cross-sectional side view of the needle assembly of FIG. 108.
- [00145] FIG. 112 is a front view of the needle assembly of FIG. 108.
- [00146] FIG. 113 is a rear view of the needle assembly of FIG. 108.
- [00147] FIG. 114 is a cross-sectional side view of the needle assembly of FIG. 108.
- [00148] FIG. 115 is an alternative exploded view of a needle assembly having a hinged safety shield in accordance with an embodiment of the present invention.
- [00149] FIG. 116 is a perspective view of the needle assembly of FIG. 108 in the extended position.
- [00150] FIG. 117 is a top view of the needle assembly of FIG. 116 in the extended position.
- [00151] FIG. 118 is a cross-sectional side view of the needle assembly of FIG. 116.

- [00152] FIG. 119 is a side view of the needle assembly of FIG. 116 in the extended position.
- [00153] FIG. 120 is a front view of the needle assembly of FIG. 116.
- [00154] FIG. 121 is a rear view of the needle assembly of FIG. 116.
- [00155] FIG. 122 is a sectional perspective view of an alternative hinged safety shield shown in the extended position in accordance with an embodiment of the present invention.
- [00156] FIG. 123 is a perspective view of a needle assembly having a pierceable seal prior to use with a sample container in accordance with an embodiment of the present invention.
- [00157] FIG. 124 is a perspective view of the needle assembly of FIG. 123 in use.
- [00158] FIG. 125 is a perspective view of the needle assembly of FIG. 124 having the container removed from the pierceable seal after use.
- [00159] FIG. 126 is a perspective view of a base portion of the housing of a needle assembly in accordance with an embodiment of the present invention.
- [00160] FIG. 127 is a side view of the base portion of FIG. 126.
- [00161] FIG. 128 is a perspective view of a hub portion of the housing of a needle assembly in accordance with an embodiment of the present invention.
- [00162] FIG. 129 is a side view of the hub portion of FIG. 128.
- [00163] FIG. 130 is a perspective view of an assembled housing of a needle assembly including the base portion of FIG. 126 and the hub portion of FIG. 128.
- [00164] FIG. 131 is a side view of the assembled housing of FIG. 130.

DETAILED DESCRIPTION

- [00165] In general, the needle assembly of the present invention allows for access of a patient's vasculature by a needle cannula, visual indication of vasculature access, and subsequent safety shielding of the needle cannula to protect medical practitioners.
- [00166] In one embodiment of the present invention, a needle assembly 30 is provided, as generally shown in FIGS. 1-10. The needle assembly 30 generally includes a housing 32 having a flash chamber 38 integral therewith, a cannula 34 associated with the housing 32, and a safety shield 36 adapted to transition from a retracted position, shown in FIG. 1, to an extended position, shown in FIG. 2, for safety shielding of the cannula 34 during and/or after use of the needle assembly 30. The needle assembly 30 is shown in the retracted position ready for use in a specimen collection procedure, such as a blood collection procedure, in FIG. 1, and after use in the extended position shielding the cannula in FIG. 2.

[00167] With particular reference to **FIGS. 7-10**, the needle assembly **30** includes a cannula **34** having a distal patient end **40** and a proximal non-patient end **42**. It will be noted that the term “distal” as used herein, refers generally to the forward end of the needle assembly **30** that is adapted to puncture the skin of a patient and access the patient’s vasculature, while the term “proximal” refers generally to the rear end of the needle assembly **30** that is engageable with a specimen collection container (shown in **FIG. 123**). The cannula **34** includes a sidewall **48** extending between the patient end **40** and the non-patient end **42** and defining a cannula interior **50**. In one embodiment, the cannula **34** may include at least two distinct needles, such as a distal patient needle **52** and a proximal non-patient needle **54**, both of which define a common central lumen within the cannula interior **50**. In a further embodiment, the distal patient needle **52** is aligned substantially along a common axis with the proximal non-patient needle **54** and separated from the proximal non-patient needle **54** by a break **56**. The proximal non-patient end **42** of the cannula **34** is provided for puncturing a specimen collection container (shown in **FIG. 123**). In one embodiment, the proximal non-patient end **42** of the cannula **34** may be covered by a pierceable elastomeric multiple sample sleeve **60**. The distal patient end **40** may have a bevel for allowing easier penetration of a patient’s skin.

[00168] The cannula **34** of the needle assembly may be at least partially supported by a portion of the housing **32**. In one embodiment, the housing **32** may be a hub **64** for supporting a portion of the cannula **34**. For example, proximal non-patient needle **54** and distal patient needle **52** may be affixed or otherwise adhered within a central opening **66** of the hub **64**, with a break **56** present between proximal non-patient needle **54** and the distal patient needle **52**. In another configuration, the hub **64** may be formed of separate elements. For example, a proximal or rear hub portion **68** may be connected with or affixed to a forward hub portion **70**, thereby forming the hub **64** as a unitary structure, with the cannula **34** extending therethrough.

[00169] As shown in **FIGS. 1-2** and **5-10**, the housing **32** may have a distal end **74** and a proximal end **72** engageable with a specimen collection container (shown in **FIG. 123**). As used herein, the phrase “engageable with a specimen collection container” means that a specimen collection container may be attached to or affixed with a portion of the proximal end **72** of the housing **32**, or that a specimen collection container may be passed within or disposed over or about a portion of the proximal end **72** of the housing **32** and secured to another portion of the housing **32**. In one embodiment, the proximal end **72** of the needle

assembly 30 may define a specimen collection container receiving port 76, adapted to receive a specimen collection container (shown in FIG. 123) therewith.

[00170] In another embodiment, the needle assembly 30 is a specimen collection assembly, such as a blood collection assembly, in which the housing 32 of the needle assembly 30 includes a specimen collection container holder 78 adjacent the proximal end 72 of the needle assembly 30. The specimen collection container holder 78 includes a proximal end 80, a distal end 82, and a tubular sidewall 84 extending therebetween. In one embodiment, the specimen collection container holder 78 may include a second tubular sidewall 86 circumferentially disposed about the tubular sidewall 84. The proximal end 80 of the specimen collection container holder 78 may be substantially open at opening 88 and may be adapted to receive a specimen collection container (shown in FIG. 123) therein. The proximal end 80 may also have a radially aligned flange 90 to facilitate manipulation of the needle assembly 30. The flange 90 may be non-circular to prevent the needle assembly 30 from rolling, or for other purposes such as communicating to the user the intended orientation of the needle assembly 30.

[00171] The specimen collection container holder 78 is adapted to accommodate at least a portion of the cannula 34 in a mating relationship. For example, the distal end 82 of the specimen collection container holder 78 may include an engagement portion 92 to which a portion of the cannula 34, such as the non-patient end 42 is mounted through a portion of the hub 64. In particular, the distal end 82 of the specimen collection container holder 78 may include an engagement portion 92 having a mating structure, such as a threaded engagement, adapted to receive the rear hub portion 68 of the hub 64. In one embodiment, the engagement portion 92 can include threads 94 for engagement with corresponding threads 96 of the rear hub portion 68 of hub 64. Other mating relationships are also contemplated herein, such as mating male and female luer assembly components. The hub 64 may be also adhesively affixed to the engagement portion 92 of the specimen collection container holder 78. In another embodiment, the hub 64 may be press-fit or snapped into the specimen collection container holder 78. Alternatively, hub 64 may be integrally formed with the distal end 82 of the specimen collection container holder 78, providing a mechanism for direct attachment of the cannula 34 to the specimen collection container holder 78. In certain embodiments, the cannula 34 is joined with a portion of the specimen collection container holder 78 by the manufacturer so that the device is ready for fast and convenient use by the medical practitioner.

[00172] In certain configurations, the patient end 40 of the cannula 34 projects at least partially from the distal end 74 of the housing 32, and the non-patient end 42 extends in a substantially proximal direction from the patient end 40. In another embodiment, the distal patient needle 52 projects at least partially from the distal end 74 of the housing 32, and the proximal non-patient needle 54 extends in a substantially proximal direction from the patient needle.

[00173] At least a portion of the housing 32, including the hub 64, the specimen collection container holder 78, and the second tubular sidewall 86, includes a flash chamber 98. As used herein, the term "flash chamber" includes a cavity into which a specimen, such as blood, from a patient may pass, and through which the presence of the specimen within the cavity may be visibly detected by a medical practitioner. The flash chamber 98 may be integrally formed with a portion of the housing 32 or, alternatively, may be separately formed and subsequently engaged with a portion of the housing 32. In one embodiment, the cannula interior 50 is in fluid communication with the flash chamber 98. In a further embodiment, the sidewall 48 of the cannula may define an opening extending between the cannula interior 50 and the flash chamber 98 to permit the flow of a specimen, such as blood, from the cannula 34 to the flash chamber 98. In another embodiment, the cannula 34 includes a distal patient needle 52 in fluid communication with the flash chamber 98, and a proximal non-patient needle 54 in fluid communication with the flash chamber 98. Accordingly, when the distal patient needle 52 is provided access with a patient's vasculature, blood may flow from the patient through the distal patient needle 52 and into the flash chamber 98. When the proximal non-patient needle 54 is engaged with an evacuated specimen collection container (not shown), blood may flow from the flash chamber 98 and through the proximal non-patient needle.

[00174] In one embodiment, the hub 64 may include an interior 100 between a portion of the rear hub portion 68 and a portion of the forward hub portion 70. A flash chamber 98 may be formed within at least a portion of the interior 100 of the hub 64. In one configuration, the hub 64, or at least a portion of the hub 64, such as the forward hub portion 70, may be constructed from a transparent or translucent material, such as a polymeric material or resin. Alternatively, a flash chamber 98 may be integrally formed within another portion of the housing 32, such as integrally formed with the specimen collection container holder 78, or within a portion of a secondary tubular sidewall 86.

[00175] In use, blood flow from a patient through the cannula 34 will enter the flash chamber 98 through the opening 88 in the cannula 34, thereby partially filling the flash

chamber 98 with blood. The flash chamber 98 provides a visual mechanism for recognition of venous access to a medical practitioner. Example flashback indicators are described, for example, in United States Patent Publication No. 2005/0004524, the entire disclosure of which is herein incorporated by reference.

[00176] The needle assembly 30 further includes a safety shield 36, which provides a mechanism to shield the cannula 34, and in particular the puncture tip at the patient end 40, after use thereof. At least a portion of the safety shield 36 is restrainably engaged with a portion of the housing 32 and transitionable from a retracted position, as shown in FIGS. 1, 5, 7, and 9, to an extended position, as shown in FIGS. 2, 6, 8, and 10. The safety shield 36 may be transitionable from the retracted position to the extended position over a portion of the cannula 34. In one embodiment, the safety shield 36 is axially transitionable over the cannula 34. In a further embodiment, the safety shield 36 is axially transitionable over the cannula 34 from a retracted position, in which at least the puncture tip of the patient end 40 of the cannula 34 is exposed, such as for accessing a patient, to an extended position, in which at least the puncture tip of the patient end 40 of the cannula 34 is shielded by at least a portion of the safety shield 36. As used herein, the phrase “shielded by at least a portion of the safety shield” means that accidental contact with the puncture tip at the patient end 40 of the cannula 34 is prevented by the position of at least a portion of the safety shield in shielding orientation with respect to the patient end 40 of the cannula 34. In one embodiment, the safety shield 36 at least partially surrounds or encompasses the patient end 40 of the cannula 34 in the extended position.

[00177] In one embodiment, as shown specifically in FIGS. 5-10, the shield 36 may be disposed within an interior portion 106 of the housing 32, such as between the sidewall 84 and the second sidewall 86 of the housing 32, in the retracted position. For example, the safety shield 36 may be disposed between a sidewall 84 forming a portion of the specimen collection container holder 78 and a second sidewall 86 disposed about the sidewall 84. The safety shield 36 may have any suitable dimensions and configuration such that it is adapted to shield the puncture tip of the patient end 40 of the cannula 34 when the safety shield 36 is actuated to extend to the extended position, as shown in FIG. 2. In one embodiment, transition of the safety shield 36 from the retracted position to the extended position may be initiated once the puncture tip of the patient end 40 of the cannula 34 has been removed from the patient. In another embodiment, transition of the safety shield 36 from the retracted position to the extended position, may be initiated while the cannula 34 is in communication with the body of a patient, such as while the patient end 40 of the cannula 34 is in fluid

communication with the vasculature of a patient. Accordingly, the safety shield 36 may be deployed over the cannula 34 while the cannula 34 is accessing the interior of the patient's blood vessel (not shown), or after the cannula 34 has been removed from the patient. If the transition of the safety shield 36 from the retracted position to the extended position occurs while the cannula 34 is accessing the interior of a patient's blood vessel, the distal portion 102 of the safety shield 36 will contact the patient's skin.

[00178] In one embodiment, the shield 36 includes a shielding portion 104 which is axially moveable in the direction of the longitudinal axis A of the cannula 34, shown in FIG. 5, from the retracted position to the extended position. The shielding portion 104 may be restrainably engaged within the interior portion 106 of the housing 32 in the retracted position, and the shielding portion 104 may extend from the interior portion 106 of the housing 32 in the extended position. In one embodiment, axial transition of the shield 36 from the retracted position to the extended position transitions the shielding portion 104 from within the interior portion 106 of the housing 32 to a location at least partially exterior to the housing 32 substantially along the longitudinal axis A of the cannula 34. In another embodiment, the interior portion 106 of the housing 32 may be circumferentially disposed about the specimen collection container holder 78 or specimen collection container receiving port 76. In yet another embodiment, the interior portion 106 of the housing 32 is co-axial with the specimen collection container holder 78 or specimen collection container receiving port 76. As used herein, the term "co-axial" includes orientations in which the interior portion 106 and the specimen collection container holder 78 or specimen collection container receiving port 76 are each disposed about the longitudinal axis A of the cannula 34. In a further embodiment, the safety shield 36 is disposed about at least a portion of the cannula 34, and transition of the safety shield 36 from the retracted position to the extended position telescopes the safety shield 36 over a portion of the cannula 34. Optionally, the safety shield 36 may be substantially circumferentially disposed about at least a portion of the cannula 34. It is also contemplated herein that the safety shield 36 may include a single telescoping portion, such as shielding portion 104, or may include multiple circumferentially disposed nesting segments that are each transitionable over the cannula 34.

[00179] The safety shield 36 may be deployed by a release member 108, such as a push button, transitionable from a first position to a second position. The release member 108 may be deployable through an exterior surface 110 of the safety shield 36 and housing 32. In one embodiment, the release member 108 may actuate the transition of the safety shield 36 from the retracted position to the extended position. In another embodiment, the release member

108 may initiate an activator to transition the safety shield **36** from the retracted position to the extended position. In the embodiment depicted in **FIGS. 1-10**, the release member **108** includes a member **112**, such as an arm, oriented in a substantially perpendicular orientation with respect to the transition axis **T** of the safety shield **36**, shown in **FIG. 6**. As used herein, the phrase “transition axis” includes the orientation of the shield during transition from the retracted position to the extended position. In certain embodiments, the transition axis is aligned with the longitudinal axis **A** of the cannula **34**. The member **112** may be connected to a restraining portion **114**, such as an enlarged body, creating a passage region **116**, such as a narrowed neck, as shown in **FIG. 3**. In one embodiment, the passage region **116** defines a non-enclosed region, such as an indentation or a cut-away portion. The restraining portion **114** of the release member **112** further includes a shoulder **118** adjacent the passage region **116**. Further, as shown in **FIG. 3**, safety shield **36** includes an elongated channel **120** extending through the shield **36**, with an enlarged opening adjacent the forward or distal end thereof, creating a stop surface shoulder **122** adjacent the forward edge of the channel **120**. In one embodiment, the elongated channel **120** extends longitudinally through the shield **36** along a top surface thereof.

[00180] With the safety shield **36** in the retracted position as shown in **FIG. 1**, the release member **108** is in a first position, with the restraining portion **114** extending into the shield **36**, and with the stop surface shoulder **122** in an abutting engagement with the shoulder **118** of the release member **108**, thereby preventing movement of the safety shield **36** in a forward or distal direction. When release member **108**, such as a push button, is transitioned from the first position, such as depressed in the direction of arrow **A** in **FIG. 3**, the restraining portion **114** moves in a substantially downward orientation with respect to safety shield **36**, thereby releasing the abutting engagement between stop surface shoulder **122** and the shoulder **118**. As such, the sidewall **124** of the safety shield **36** adjacent elongated channel **120** can guide through the passage region **116** of the release member **108** unobstructed, thereby permitting safety shield **36** to transition from the retracted position shown in **FIG. 1** to the extended position shown in **FIG. 2**. Accordingly, the restraining portion **114** of the release member **108** engages a stop surface shoulder **122** of the shield **36** in the restrained position, and the stop surface shoulder **122** of the shield **36** passes through the passage region **116** of the release member **108** upon transition of the release member from a first position to a second position and transition of the shield **36** from the restrained position to the extended position.

[00181] In one embodiment, the safety shield **36** may be biased toward the extended position by a spring **126** disposed between a portion of the safety shield **36** and a portion of

the housing 32. The safety shield 36 may be biased toward the extended position by the spring 126 when the shield 36 is in the retracted position. In one embodiment, the spring 126 may be disposed between a proximal portion 128 of the safety shield 36 and a proximal end 72 of the housing 32. In another embodiment, as shown in FIGS. 7-10, the spring 126 may be disposed between the sidewall 84 of the housing 32 and the second sidewall 86. Upon transition of the release member 108 from the first position to the second position, the abutting engagement between the stop surface shoulder 122 and the shoulder 118, shown in FIG. 3, is released and the spring 126 biases the safety shield 32 to the extended position thereby safely shielding the cannula 32.

[00182] As shown in FIGS. 9-10, the safety shield 36 may further be provided with a barrier mechanism 130 structured to prevent the safety shield 36 from transitioning from the extended position to the retracted position once the safety shield 36 has been transitioned from the retracted position to the extended position. Accordingly, the barrier mechanism 130 prevents re-entry of the shield 36 into the housing 32 and exposure of cannula 34 after it has been shielded. In the embodiment, at least one of the distal end 74 of the housing 32 and the proximal portion 128 of the shield 36 include a barrier mechanism 130. In another embodiment, both the distal end 74 of the housing 32 and the proximal portion 128 of the shield 36 include a barrier mechanism 130.

[00183] The barrier mechanism 130 may include a restraint 132 and a break 134. The break 134 may include a slanted distal portion 136 and a proximal portion 138 having a plane substantially perpendicular to a portion of the safety shield 36. The break 134 is sized to allow passage beyond the restraint 132 included within the distal end 74 of the housing 32 when the safety shield 36 is transitioned from the restrained position to the extended position. The proximal portion 138 of the break 134 is also dimensioned to restrain the safety shield 36 against the restraint 132 to resist passage of the safety shield 36 past the restraint 132 once the shield 36 is transitioned from the retracted position to the extended position. In another embodiment, the release member 108 may be at least partially restrained by a portion of the shield 36, such that the shield 36 cannot be reset after transitioning from the retracted position to the extended position.

[00184] As shown in FIGS. 1, 5, 7, and 10, the flash chamber 98 is at least partially visible to a medical practitioner when the safety shield 36 is in the retracted position. In one embodiment, at least a portion of the flash chamber 98 extends beyond the distal portion 102 of the safety shield 32 in the retracted position. In another embodiment, at least a portion of the flash chamber 98 is visible through at least a portion of the shield 36 in the retracted

position. In another embodiment, at least a portion of the shield **36** through which the flash chamber **98** is visible made of a translucent or transparent material.

[00185] As shown in **FIGS. 11-15B**, an alternative flash chamber, such as described in United States Publication No. 2006/0036219, filed August 16, 2004, and United States Application Serial No. 12/044,354, filed March 7, 2008, the entire disclosure of each of which is herein incorporated by reference, may be employed within the present invention.

[00186] In addition to conventional flash chambers which may include a vent mechanism in communication with an external environment surrounding the needle assembly, it is also contemplated herein that a needle assembly may include a flash chamber having a vent plug which seals upon flow of blood into the flashback chamber, thereby inhibiting any pressurized air that may build up within the chamber, from moving in a reverse direction toward the inlet of the cannula. As shown in **FIGS. 11-15B**, it is also contemplated herein that a similar vent plug may be positioned within the housing at a location such that the vent plug divides the housing into two chambers having sizes and dimensions to establish predetermined volumes thereto. Moreover, the porous vent remains porous to blood and does not seal upon contact with blood. Desirably, the blood does not contact the vent plug at the initial flash indication, but such sealing occurs at a later point during use of the assembly, as will be described in more detail herein.

[00187] For example, as shown in **FIGS. 11-14**, a porous vent is positioned within the housing at a location such that the vent divides the housing into two chambers having sizes and dimensions to establish predetermined volumes thereto, so that the blood does not contact the porous vent for at the initial flash indication, but such contact occurs at a later point during use of the assembly, as will be described in more detail herein.

[00188] As shown in **FIGS. 11-14**, needle assembly **410** includes a housing **412** having a fluid inlet end or first end **414** and a fluid outlet end or second end **416**. Needle assembly **410** includes exterior wall **418** defining the housing interior. Exterior wall **418** extends generally longitudinally at the first end **414** forming an elongate longitudinal first portion **419** having a first diameter. At second end **416**, exterior wall **418** forms a second portion **421** that has a second diameter that is generally larger than the first diameter of the first portion **419**. Accordingly, housing **412** may form a structure having a generally T-shaped cross-section. The exterior wall **418** at second end **416** may be a separate element **428** that is attachable to main body portion **430** forming housing **412**, thereby assisting in manufacture and assembly of needle assembly **410**. First portion **419** and second portion **421** may be arranged relative

to each other in a variety of arrangements, so long as they are capable of functioning for transport of air therebetween as discussed herein.

[00189] Needle assembly 410 further includes a fluid inlet cannula 436 extending from first end 414 of housing 412. Fluid inlet cannula 436 includes an exterior end 439 that defines a sharpened bevel at patient puncture tip 438, and extends within first end 414 of housing 412, and may be fixedly mounted therein. Fluid inlet cannula 436 is characterized further by a substantially cylindrical lumen extending between the ends and communicating with the interior of housing 412.

[00190] Needle assembly 410 also includes a non-patient puncture tip extending from second end 414 of housing 412. As seen in FIG. 13, this may be accomplished by providing needle assembly 410 with a second cannula in the form of fluid outlet cannula 452. In particular, the end of fluid outlet cannula 452 may define a sharpened bevel forming non-patient puncture tip 462. Fluid outlet cannula 452 extends within second end 416 of housing 412, and may be fixedly mounted therein. Fluid outlet cannula 452 is characterized further by a substantially cylindrical lumen communicating with the interior of housing 412. Fluid outlet cannula 452 is mounted within housing 412 so that an interior end 464 passes substantially coaxially therein such that fluid outlet cannula 452 substantially aligns axially with the interior end of inlet cannula 436. Desirably, this is achieved by mounting fluid outlet cannula 452 at a location adjacent second end 416 of housing 412, such that the interior end 464 of fluid outlet cannula 452 extends within housing 412 to a location adjacent the interior end 439 of inlet cannula 436. Additionally, the interior end 464 of fluid outlet cannula 452 is spaced only a small distance from the interior end 439 of inlet cannula 436, thereby forming an axial gap therebetween for flow of blood into flash chamber 426 about fluid outlet cannula 452. The distance between the interior end 464 of fluid outlet cannula 452 and the interior end 439 of inlet cannula 436 forming the axial gap is sufficient to provide for flow of blood into the flash chamber 426 based upon the patient's blood pressure after venipuncture. In certain embodiments, an axial gap that is less than 0.5mm may result in a flashback that is inconsistent.

[00191] As seen in FIG. 14B, fluid inlet cannula 436 and fluid outlet cannula 452 are positioned and dimensioned within housing 412 so as to achieve both desirable flow of blood through assembly 410 and to achieve effective flashback indication. In particular, wall 418 of housing 412 is dimensioned to provide a radial gap around fluid outlet cannula 452 of about 0.2mm at an area surrounding the internal end 464 thereof. This gap achieves a substantially laminar blood flow within flashback chamber 426 and prevents blood

hemolysis. Additionally, the small radial gap between the inner surface of wall **418** and fluid outlet cannula **452** at the area surrounding the internal end **464** enables a drop of blood to be spread thinly across the radial gap in flashback chamber **426** to provide a magnified flashback indication with a very small volume of blood. Thus, an easily visualized flashback indication is achieved quickly at the first appearance of blood within flashback chamber **426**. It is contemplated herein that internal end **464** of outlet cannula **452** may be partially supported within housing **412**, so long as blood flow into flashback chamber **426** is achieved about the internal end **464**.

[00192] In an alternate arrangement, a single cannula is provided. Such an arrangement is depicted in the embodiment of **FIGS. 15A-15B** (shown in connection with a blood collection assembly as will be described in more detail herein). In such an arrangement, the fluid inlet cannula and the fluid outlet cannula represent one single cannula **470**, having a patient puncture tip **438** a non-patient puncture tip **462**, and a lumen **442** extending therethrough, and with the body of the cannula **470** being fixedly attached to a portion of the housing **412** and passing entirely through housing **412**. A portion of cannula **470** extending through housing **412** includes one or more openings such as slot or aperture **444** to provide communication between lumen **442** and flashback chamber **436** within housing **412**. In the embodiment shown in **FIGS. 15A-15B**, two separate apertures **444** are shown on opposing sides of cannula **470**, although it is contemplated that any number of openings or apertures **444** can be included to provide for blood flow into the flash chamber **436**.

[00193] Returning to the embodiment of **FIGS. 11-14**, needle assembly **410** further includes a sealable sleeve **461** mounted to fluid outlet end **416** of housing **412**. This may be accomplished by providing a mounting protrusion **429** at second end **416** of housing **412**, such as on element **428**, with sealable sleeve **461** representing an elastomeric element that can be frictionally fit or otherwise affixed over protrusion **429**. Sealable sleeve **461** covers non-patient puncture tip **462** at the exterior end of fluid outlet cannula **452** when sealable sleeve **461** is in an unbiased condition. However, sealable sleeve **461** can be collapsed in response to pressure exerted by the stopper of an evacuated tube for urging exterior end **460** of fluid outlet cannula **452** through both sealable sleeve **461** and the stopper of an evacuated tube, as known in the art.

[00194] The embodiment of **FIGS. 11-14** further includes a porous vent **402** positioned within the interior of housing **412**. Porous vent **402** is positioned within housing **412** to divide housing **412** into two distinct chambers, namely a first chamber represented by flashback chamber **426** and a second chamber represented by secondary chamber **427**.

Porous vent **402** may be constructed of a suitable material as described above with respect to vent plug **900**, albeit without the hydrophilic material that swells on contact. In this manner, porous vent **402** is adapted to vent air therethrough, and represents a porous structure including a plurality of pores that allow for passage of blood therethrough. As discussed in more detail herein, during use of needle assembly **410**, the internal pores within porous vent **402** at least partially fill with blood due to the negative pressure established within secondary chamber **427**. Such filled pores in combination with the negative pressure within secondary chamber **427** prevent air flow between the secondary chamber **427** and the flashback chamber **426**, and provide for fluid resistance of the blood through porous vent **402**, as will be described in further detail.

[00195] Desirably, porous vent **402** is positioned within the interior of housing **412** between first portion **419** and second portion **421**. In this manner, first portion **419** of housing **412** essentially defines the flashback chamber **426**, and second portion **421** of housing **412** essentially defines the secondary chamber **427**. Alternatively, porous vent **402** may be positioned within the interior of housing **412** at a location spanning the transition between the first diameter of first portion **419** and the second diameter of second portion **421**, as shown in the embodiment of **FIGS. 15A** and **15B**. In any event, porous vent **402** is generally a cylindrically shaped member with a central opening therein axially encircling a portion of the cannula, particularly fluid outlet cannula **452**.

[00196] The interior volume of housing **412** is defined by the sum of the volumes of flashback chamber **426** and secondary chamber **427** as well as the volume represented by the pores of porous vent **402**. Such interior volume is configured so as to provide for certain attributes to the needle assembly **410**, in particular with respect to the ability of the secondary chamber **427** to be at least partially evacuated of a portion of air therein to establish a negative pressure therein upon application of an evacuated tube to needle assembly **410** during use thereof. Such negative pressure within secondary chamber **427** draws blood through the pores of porous vent **402** based on when blood contacts porous vent **402** and partially fills the pores thereof. In a particular embodiment of the invention, the overall interior volume of housing **412** may be from about 300 mm³ to about 400 mm³. Such a volume is particularly useful for the intended use of needle assembly **410** for conventional venipuncture for drawing a blood sample from a patient using a needle cannula having a conventional gauge for venipuncture as is known in the art. With such an internal volume, porous vent **402** is desirably positioned within housing interior so as to define flashback chamber **426** as having a volume that represents from about 5 percent to about 20 percent of

the total overall volume of housing 412, desirably from about 7 percent to about 12 percent of the total overall volume of housing 412, including the volume of secondary chamber 427 and the volume of the pores within porous vent 402. Such a ratio of the flashback chamber 426 to the total overall volume of the housing 412 assures that flashback chamber 426 has sufficient volume to properly visualize the initial flash, and desirably while preventing blood from fully contacting the porous vent 402 at initial venipuncture, based on the initial build-up of pressure within secondary chamber 427 caused by venous pressure forcing the blood into flashback chamber 426. Such volume ratios are effective for the intended use as described in further detail herein, wherein blood flowing into flashback chamber 426 upon initial venipuncture does not contact porous vent 402, and wherein at least a portion of the air is drawn out from secondary chamber 427 based upon application of an evacuated blood collection tube to the needle assembly 410. In this manner, secondary chamber 427 can effectively draw blood from within flashback chamber 426 and from within fluid inlet cannula 436 toward secondary chamber 427, such as into and through porous vent 402, when patient puncture tip 438 is removed from the patient and is exposed to the external environment. In one particular embodiment, the total interior volume of the housing 412 is about 380 mm³, with the flashback chamber 426 having a volume of about 30 mm³, the secondary chamber 427 having a volume of about 300 mm³, and the pores of the porous vent 402 representing a volume of about 50 mm³.

[00197] Needle assembly 410 may be assembled as follows. Fluid inlet cannula 436 is positioned through first end 414 of housing 412 such that the open interior end 439 is positioned within an interior portion of housing 412 at first portion 419 and patient puncture tip 438 extends externally of first end 414. Fluid outlet cannula 452 is positioned within housing 412 through the opposite end, such that open internal end 464 is positioned within an interior portion of housing 412 at first portion 419 adjacent interior end 439 of fluid inlet cannula 436, with a slight gap therebetween, and with non-patient puncture tip extending externally of second end 416. Fluid inlet cannula 436 and fluid outlet cannula 452 may be affixed therein in any known manner, desirably through a medical grade adhesive.

[00198] In alternate embodiments including only a single cannula 470, such cannula 470 is affixed within housing 412 such that opening 472 is positioned within the interior of housing 412 at first portion 419, with patient puncture tip 438 extending externally of first end 414 and non-patient puncture tip 462 extending externally of second end 416.

[00199] Porous vent 402 is then inserted within housing 412 and positioned over fluid outlet cannula 452 (or over the single cannula 470), and element 428 is thereafter affixed to

the second end 416, enclosing the interior of housing 412. Sealable sleeve 461 is then affixed over protrusion 429. As such, the interior of housing 412 is closed from the external environment, with the sole path for fluid communication between the interior of housing 412 and the external environment being provided through the patient puncture tip 438.

[00200] Needle assembly 410 assembled as such can be used in connection with a blood collection tube holder 403, as depicted in the embodiment shown in FIGS. 15A-15B.

[00201] In use, needle assembly 410 may be provided with collection tube holder 403 attached thereto. Patient puncture tip 438 is inserted through the skin of a patient and into the patient's vasculature, desirably into a vein. Upon venipuncture, a closed environment is achieved within housing 412, since housing 412 is an entirely closed structure, and since sealable sleeve 461 closes off the only outlet of housing 412 (i.e., fluid outlet cannula 452). The patient's blood pressure causes blood to flow through patient puncture tip 438, into fluid inlet cannula 436, and out interior end 439 (or through opening 472 in the embodiment of FIGS. 15A-15B), into flashback chamber 426 surrounding interior end 464 of fluid outlet cannula 452. The transparent or translucent nature of housing 412 permits visualization of the blood within flashback chamber 426, providing an indication that venipuncture is achieved.

[00202] Since the interior of housing 412 is a closed environment, the flow of blood into flashback chamber 426 causes air to be trapped within the housing interior, including within flashback chamber 426, porous vent 402 and secondary chamber 427, as well as within fluid outlet cannula 452, causing such trapped air to be slightly pressurized therein. Flashback chamber 426 and secondary chamber 427 are configured through their size and dimensions such that the volumes thereof permit blood to flow into flashback chamber 426 at this initial venipuncture, but the build up of air pressure within the pores of porous vent 402 and within secondary chamber 427 prevents blood from fully contacting porous vent 402, and desirably prevents blood from even partially contacting porous vent 402 at the initial venipuncture.

[00203] After such initial venipuncture and flash visualization, a sample collection container having a negative pressure therein, such as an evacuated blood collection tube (not shown) as is commonly known in the art, is inserted within the tube holder 403. The stopper (not shown) of such evacuated container contacts and displaces sealable sleeve 461, causing non-patient puncture tip 462 to puncture through sealable sleeve 461 and through the stopper of the evacuated container. At this point, fluid communication is established between the non-patient puncture tip 462 and the interior of the evacuated collection container. The negative pressure within the evacuated collection container draws the blood that has collected

within flashback chamber 426 into fluid outlet cannula 452 and into the evacuated collection container. Along with the blood within flashback chamber 426, the negative pressure within the evacuated collection container will also draw at least a portion of the air out of the flashback chamber 426 and out of the secondary chamber 427 through the pores of the porous vent 402, toward and into the evacuated collection container. In addition, the close proximity and alignment of fluid outlet cannula 452 and fluid inlet cannula 426 causes blood to be drawn from fluid inlet cannula 436 and from the patient, simultaneously with such air being drawn from the flashback chamber 426 and secondary chamber 427.

[00204] Such drawing of air reduces the pressure within the flashback chamber 426 and the secondary chamber 427, establishing a negative pressure therein with respect to the patient's blood stream and with respect to the external environment. This negative pressure that has been established within the interior of housing 412, and specifically within flashback chamber 426 and secondary chamber 427, draws additional blood from within fluid inlet cannula 436 and from the patient into flashback chamber 426, with the blood contacting porous vent 402. With such blood filling flashback chamber 426, the blood fully contacts the surface of porous vent 402 that extends within flashback chamber 426, and begins to fill the pores of porous vent 402. Such filling of the pores of porous vent 402 that are directly at the interface of porous vent 402 and flashback chamber 426 closes off the porous vent 402 from airflow therethrough but does not fully act as a seal, in that the blood does not cause the material of the porous vent 402 to swell or close off to air flow, but instead merely physically fills the voids within the porous vent 402. Moreover, since a portion of the air within secondary chamber 427 has been drawn out from secondary chamber 427, the secondary chamber 427 represents a closed chamber with a negative pressure therein relative to the external environment. Secondary chamber 427 will therefore continue to have a drawing effect on the blood within the pores of porous vent 402 and within flashback chamber 426 through the pores of porous vent 402 toward secondary chamber 427, without releasing any air from the secondary chamber 427 in the opposite direction due to the pores of porous vent 402 at the interface of the flashback chamber 426 being filled with blood, thereby effectively preventing air flow through porous vent 402 due to the filled pores. The draw created by negative pressure within secondary chamber 427 has a fluid resistance based on the blood filling the pores of porous vent 402 and based on the tortuous path created by the pores of the porous vent 402, and therefore is a gradual draw with reduced fluid movement.

[00205] At this point, the evacuated collection container and the secondary chamber 427 are both at a negative pressure with respect to the external environment (and with respect to

the patient's bloodstream), and therefore both effect a draw from the fluid inlet cannula 436. This effect may essentially establish an equilibrium within the flashback chamber 426, such that the blood contained within the flashback chamber 426 is not drawn toward or into either the secondary chamber 427 through the pores of porous vent 402 or into the evacuated collection container (through the fluid inlet cannula 436), but instead essentially remains within flashback chamber 426 in a steady state. The negative pressure of the evacuated collection container draws blood directly from the patient through fluid inlet cannula 436, due to the close proximity and alignment of fluid outlet cannula 452 and fluid inlet cannula 436, as well as due to the equilibrium established within flashback chamber 426 (based on the opposite draw forces between the evacuated collection container and the evacuated secondary chamber 427). The continual draw of blood into the evacuated collection container gradually causes the pressure within the collection container to increase.

[00206] Once the evacuated collection container is filled with the desired amount of blood, the container is removed from the non-patient puncture tip 462, thereby releasing the fluid communication between the non-patient puncture tip 462 and the evacuated collection container, with sealable sleeve 461 then covering and closing off non-patient puncture tip 462. Absent such draw from the negative pressure of the evacuated collection tube, the negative pressure within the secondary chamber 427 effects a slight draw on the blood within flashback chamber 426 through the pores of porous vent 402. Such draw, however, is very slow and gradual, due to the tortuous path of blood flow through the pores of porous vent 402.

[00207] Additional evacuated collection containers can thereafter be inserted into tube holder 403 and used for sample collection through non-patient puncture tip 462 as described above, by placing a second evacuated collection container within the holder 403 and establishing fluid communication between the non-patient puncture tip 462 and the interior of the evacuated collection container by puncturing the stopper, as discussed. In such further sampling, the evacuated collection container and the secondary chamber 427 are both at a negative pressure, and therefore both effect a draw from the fluid inlet cannula 436. As above, this effect essentially establishes an equilibrium within the flashback chamber 426, thereby preventing the blood contained within the flashback chamber 426 from being drawn toward or into the secondary chamber 427 (through the porous vent 402). The negative pressure of the evacuated collection container draws blood directly from the patient through fluid inlet cannula 436 as discussed above, due to the close proximity and alignment of fluid outlet cannula 452 and fluid inlet cannula 426. Once any such additional evacuated

collection containers are filled with the desired amount of blood, the container is removed from the non-patient puncture tip **462**, thereby releasing the fluid communication between the non-patient puncture tip **462** and the evacuated collection container, with sealable sleeve **461** then covering and closing off non-patient puncture tip **462**.

[00208] Once all of the desired blood samples have been drawn in this manner, patient puncture tip **438** is removed from the vasculature of the patient, thereby exposing the opening of patient puncture tip **438** to the external environment. Since the sole communication path between the housing interior and the external environment is through patient puncture tip **438**, the negative pressure established within secondary chamber **427** relative to the external environment will affect a gradual draw on the blood contained within flash chamber **426** and within fluid inlet cannula **436** toward and through porous vent **402**. Such drawing effect will move any blood contained within fluid inlet cannula **436** away from patient puncture tip **438**, thereby preventing any blood from leaking from patient puncture tip **438** out of fluid inlet cannula **436**. Such negative pressure within secondary chamber **427** may continue to have a gradual drawing effect through the porous vent **402** for a prolonged period of time after removal of patient puncture tip **438** from the patient, and may draw all of the remaining blood contained within fluid inlet cannula **436** and flashback chamber **426** through porous vent **402** and/or into secondary chamber **427**. Needle assembly **410** can then be properly disposed of in a known manner. It is anticipated herein, that the flash chamber **426** described with reference to **FIGS. 11-15B** may be employed within any of the embodiments described elsewhere in the present application.

[00209] In yet another embodiment, **FIGS. 16-28** depict an alternative configuration of a needle assembly **230** in accordance with the present invention. As shown, needle assembly **230** is similarly constructed to the needle assembly **30**, described above with reference to **FIGS. 1-10**. Needle assembly **230** includes an alternate release member **208** and an optional removable cannula guard **216**. Needle assembly **230** generally includes a cannula **234** associated with a housing **232**, and a safety shield **236** adapted for safety shielding the cannula **234** during and/or after use of the device. As previously described, the housing **232** may include a hub **264**, a specimen collection container receiving port **276** and/or a specimen collection container holder **278**, and a second sidewall **286** at least partially surrounding a sidewall **284** of the specimen collection container holder **278**. The hub **264** may be adapted for at least partially supporting the cannula **34**, which includes a patient end **240** and a non-patient end **242**, as previously described. The cannula **34** may also include a distal patient needle **252** and a separate proximal non-patient needle **254**, as also previously described. The

needle assembly 230 further includes a flash chamber 298 defined therein, as previously described.

[00210] As shown in FIGS. 16, 18, 20, and 21-25, the needle assembly 230 is shown in the retracted position with a removable cannula guard 216 associated with a portion of the housing 232 and generally shielding the cannula 234. The removable cannula guard 216 is engageable with a portion of the housing 232 and is removable prior to use of the needle assembly 230. The removable cannula guard 216 is provided to shield the cannula 234, in particular, the puncture tip of the patient end 240 of the cannula 234, prior to use in a specimen collection procedure. In one embodiment, the cannula guard 216 is configured to circumferentially surround the cannula 234. The cannula guard 216 has a proximal end 246 having an interior portion 248 sized to extend at least partially over a portion of the housing 232, such as an exterior surface 253 of the hub 264. In another embodiment, the removable cannula guard 216 has a proximal end 246 having an interior portion 248 sized to extend at least partially over the exterior surface 253 of the hub 264 and to extend within at least a portion of the interior 258 of the distal end 260 of the housing 232.

[00211] The removable cannula guard 216 may be removably mated to a portion of the hub 264 and/or the specimen collection container holder 278, such as by a frictional engagement or press-fit mechanism. Alternately, removable cannula guard 216 may be mated by a threaded engagement (not shown), in which threads (not shown) may be disposed on a portion of the hub 264, or specimen collection container holder 278, and/or removable cannula guard 216. In one embodiment, the proximal end 246 of the removable cannula guard 216 may have an area of increased thickness 266, as compared to the thickness of the remainder of the removable cannula shield 216, to provide additional support for mating engagement with the housing 232. In a further embodiment, the area of increased thickness 266 if provided is to provide additional support for mating engagement with the hub 264.

[00212] The removable cannula guard 216 may have any suitable dimensions and may be made of any suitable materials to allow the puncture tip of the patient end 240 of the cannula 234 to remain shielded prior to use and/or during transport. In one embodiment, the removable cannula guard 216 has sufficient strength to allow the needle assembly 230 to be packaged as a "hardpack" packaging configuration, as is conventionally known, without damage to the cannula 234 or needle assembly 230. An example removable cannula guard and an example hardpack packaging structures are disclosed, for example, in United States Patent Nos. 6,997,913 and 6,984,223, the entire disclosure of each of which are herein incorporated by reference.

[00213] Prior to use, the removable cannula guard **216** is removed from the needle assembly **230**, such as by applying force to disengage the frictional engagement or press-fit mechanism and/or unscrew the threaded engagement. Once the removable cannula guard **216** has been removed from the needle assembly **230**, a medical practitioner can use the needle assembly **230** as previously described herein.

[00214] Further, as shown specifically in **FIGS. 26-28**, the needle assembly **230** may include an alternative release member **208**, such as an alternative push button. In one embodiment, the release member **208** may actuate the transition of the safety shield **236** from the retracted position to the extended position. In another embodiment, the release member **208** may initiate an activator to transition the safety shield **236** from the retracted position to the extended position. In the embodiment depicted in **FIGS. 26-28**, the release member **208** includes a member **210** having a restraining portion **212** and a passage region **214**, as previously described. The restraining portion **212** may also define an interior recess **218** defined at least in part by two depending arms **220**. The interior recess **218** is dimensioned to accommodate at least a portion of the housing **232**, such as a portion of the hub **264**, therethrough. **FIGS. 26-27** are partial perspective views of the needle assembly **230** having the shield and cannula removed therefrom to illustrate the mechanism of the release member **208**. When the release member **208** is in a first position, as shown in **FIG. 26**, the rim **222** may be provided such that it does not engage a portion of the hub **264**. When the release member **208** is transitioned to the second position, as shown in **FIG. 27**, both depending arms **220** are lowered and the rim **222** contacts a portion of the hub **264**.

[00215] As shown in **FIG. 26**, when the release member **208** is in a first position, corresponding to the retracted position of the shield (shown in **FIG. 16**), the rim **222** of the interior recess **218** is separated from the hub **264** and restraining portions **224** of the depending arms **220** may contact at least a portion of the hub **264**. The safety shield is prevented from transitioning from the restrained position to the extended position by the restraining portion **212**, as similarly discussed herein in greater detail with reference to **FIGS. 3-4**. As shown in **FIG. 27**, when the release member **208** is deployed to the second position, corresponding to the extended position of the shield (shown in **FIG. 17**), the rim **222** engages at least a portion of the hub **264**. The restraining portions **212** are advanced beyond the hub **264**. Once the restraining portions **212** have advanced beyond the hub **264**, the hub **264** prevents the release member **208** from being returned to its original state prior to activation, such as through a locking engagement with hub **264**. Also shown in **FIG. 17**, the needle assembly **230** may include a plurality of ribs **238** to prevent rotation of the safety shield **236**

with respect to the housing 232, such as with respect to the specimen collection container holder 278.

[00216] As shown in FIGS. 24-25, the removable cannula guard 216 may further include a portion in abutment with a portion of release member 208, thereby physically preventing deployment of the release member 208 until the removable cannula guard 216 is removed from the needle assembly 230. In one embodiment, the removable cannula guard 216 includes a tab 274 that extends at least partially within the interior recess 218 (shown in FIG. 28) of the release member 208, thereby preventing transition of the release member 208 from a first position, as shown in FIG. 16, to a second position, as shown in FIG. 17. Accordingly, accidental transition of the safety shield 236 from a retracted position to the extended position is prevented during transport or standard pre-use handling.

[00217] Moreover, as shown in FIGS. 22-23, a tamper-resistant flange 278 may be provided adjacent the distal end 260 of the housing 232, such as adjacent the distal end 282 of the second sidewall 286 to prevent the forced re-entry of the safety shield 236 into the housing 232 once the safety shield 236 has been transitioned from the retracted position to the extended position. In one embodiment, the flange 278 is attached to, or integral with, an exterior surface 284 of the second sidewall 286 at the distal end 282 and oriented to extend beyond the distal end 282 of the housing 232 in the distal direction. As shown in FIG. 23, when the needle assembly 230 is in the extended position, the flange 278 may shield a barrier mechanism 292, similar to the barrier mechanism previously described herein with reference to FIGS. 9-10. The barrier mechanism 292 is structured to prevent the re-entry of the safety shield 236 into the housing 232 once the safety shield 236 has been transitioned from the retracted position to the extended position. However, in certain configurations, it may be possible to insert a pry tool (not shown) between the safety shield 236 and a portion of the housing 232 thereby flexing the needle assembly 230 to a sufficient degree that abutting portions of the barrier mechanism 292 can become disengaged, thereby allowing re-entry of the safety shield 236 into the housing 232. In order to prevent insertion of such a pry tool, flange 278 may be provided to shield the distal end 260 of the housing 232 from tampering.

[00218] FIGS. 29-38 depict another embodiment of the present invention, in which a needle assembly 330 is similarly constructed as described above, with the exception of the configuration of the housing 332. Needle assembly 330 generally includes a cannula 334 associated with the housing 332, and a safety shield 336 adapted for safety shielding of the cannula 334 during and/or after use of the device. Needle assembly 330 further includes a

hub 364 for supporting at least a portion of the cannula 334 and a flash chamber 398 as previously described.

[00219] In the embodiment shown in FIGS. 29-38, the housing 332 may include a first portion 344, with a second portion 346 connected to the first portion 344. The first portion 344 may be distal to the second portion 346 along the transition axis T (shown in FIG. 32) of the shield 336. In one embodiment, the first portion 344 and the second portion 346 are co-formed. In another embodiment, the first portion 344 and the second portion 346 are separately formed and subsequently assembled. In yet another embodiment, the first portion 344 and the secondary portion 346 may be secured together in a bayonet fashion. Alternatively, the first portion 344 and the secondary portion 346 may be adhered together through the use of conventional adhesives.

[00220] As shown in FIGS. 33-34, the cannula 334 may be positioned in part within the interior 350 of the secondary portion 346 and in part within the interior 352 of the first portion 344. In another embodiment, the non-patient end 342 of the cannula 334 may be positioned within the interior 350 of the secondary portion 346, and at least the puncture tip of the patient end 340 of the cannula 334 extending beyond the first portion 344. The hub 364 may be positioned within the interior 352 of the first portion 344, although in certain embodiments it may be desirable to position the hub 364 in part within the interior 350 of the secondary portion 346 and in part within the interior 352 of the first portion 344. In another embodiment, the secondary portion 346 may include a conventional specimen collection container holder 378. In yet another embodiment, a specimen collection container receiving port 380, engageable with a specimen collection container (shown in FIG. 123), is defined within the secondary portion 346.

[00221] The flash chamber 398 is visible to a medical practitioner when the safety shield 336 is in the retracted position, as shown in FIG. 29. Referring again to FIGS. 29-34, the housing 332, such as the first portion 344, may include a sidewall 358 having an observation window 360, shown in FIGS. 29-32, defined therein. In one embodiment, the observation window 360 includes an opening surrounded entirely by a sidewall 358. In another embodiment, the observation window 360 includes a cut-away portion of the housing 332. In another embodiment, the observation window 360 includes a translucent and/or transparent material within the opening. In yet another embodiment, the observation window 360 includes a cut-away portion that is at least partially open, i.e., the observation window 360 is not entirely surrounded by a sidewall 358 of the housing 332.

[00222] In accordance with an embodiment of the present invention, at least a portion of the flash chamber 398 is visible through the observation window 360 when the shield 336 is in the retracted position. In another embodiment, at least a portion of the first portion 344 of the housing 332 defines an observation window 360 and the flash chamber 398 is visible through the observation window 360 of the first portion 344 of the housing 332 when the shield is in the retracted position. In another embodiment, the safety shield 336 may be formed of a translucent and/or transparent material such that the flash chamber 398 is visible through both the observation window 360 and a portion of the safety shield 336. In another embodiment, both the safety shield 336 and the first portion 344 of the housing 332 are made of a transparent material or translucent material, such that the flash chamber 398 is visible through both structures. The first portion 344 and the safety shield 336 can be made of the same or different translucent and/or transparent materials. In another embodiment, the patient end 340 of the cannula 334 may include a bevel 338 and the position of the observation window 360 within the housing 332 corresponds to the orientation of the bevel 338, i.e., the orientation of the angled surface of the bevel 338. This may assist medical practitioners in properly orienting the cannula 334 within the patient without visually observing the patient end 340 of the cannula 334.

[00223] As shown in FIG. 33, the safety shield 336 may be disposed entirely within the first portion 344 of the housing 332 in the retracted position. In one embodiment, the safety shield 336 is adapted to at least partially surround, such as circumferentially surround, at least a portion of the cannula 334. In one embodiment, the safety shield 336 may be made of a substantially rigid material. In another embodiment, the safety shield 336 may be made of any substantially resilient deformable material having an elasticity sufficient that the safety shield 336 may be compressed and expanded without substantial damage thereof, such that it may be configured to fold against itself in an accordion folding arrangement.

[00224] As shown in FIGS. 33-34, a spring 368 may be biased between a portion of the safety shield 336 and a portion of first portion 344 of the housing 332. In one embodiment, the spring 368 is biased between a proximal portion 372 of the shield 336 and an inner surface 384 of the interior 352 of the first portion 344. In another embodiment, the spring 368 is biased between a proximal portion 372 of the shield 336 and a distal end 376 of the secondary portion 346. In yet another embodiment, the spring 368 is biased between a biasing portion 388 of the safety shield 336 and either of an inner surface 384 of the interior 352 of the first portion 344 and a distal end 376 of the secondary portion 346.

[00225] As shown in **FIGS. 29-38**, the safety shield **336** may be transitioned from the retracted position, shown in **FIG. 29**, to the extended position, shown in **FIG. 30**, by spring **368**. During transition of the safety shield **336** from the retracted position to the extended position, spring **368** advances the safety shield **336** from a position within the first portion **344** of the housing **332** to a location distal from the distal portion **392** of the first portion **344**. In this embodiment, the safety shield **336** is adapted to move between the retracted position, in which at least the puncture tip of the patient end **340** of the cannula **334** is exposed for accessing the patient, and the extended position in which the puncture tip of the patient end **340** is encompassed or otherwise safely shielded from exposure. The safety shield **336** may be at least partially deployed over the cannula **334** while the cannula **334** is accessing the interior of the patient's blood vessel (not shown), or after the cannula **334** has been removed from the patient. If the transition of the safety shield **336** from the retracted position to the extended position occurs while the cannula **334** is accessing the interior of a patient's blood vessel, the distal portion **394** of the safety shield **336** will contact the patient's skin.

[00226] In yet another embodiment, the needle assembly **330** may further include a barrier mechanism **396**, similar to the barrier mechanisms previously described, to prevent the safety shield **336** from re-entering the housing **332** once the safety shield **336** has been transitioned from the retracted position to the extended position. Alternatively, as shown in **FIGS. 33-34**, the restraint **390** and break **386** are shown in opposite arrangement, such that the break **386** is incorporated within the housing **332**, specifically the distal end **392** of the first portion **344**, and the restraint **390** is incorporated within the safety shield **336** adjacent a proximal portion **372** of the shield **336**.

[00227] As shown in **FIGS. 29-36**, a release member **308**, such as a push button, may actuate the transition of the safety shield **336** from the retracted position to the extended position. In another embodiment, the release member **308** may initiate an activator to transition the safety shield **336** from the retracted position to the extended position. In the embodiment depicted in **FIGS. 29-34**, the release member **308** may operate in a substantially similar fashion to the release members previously described, however, the passage region **310** may define at least one substantially circular opening. As shown in **FIG. 36**, the restraining portion **312** of the release member **308** may also define a partially circular opening. **FIG. 35** shows a cut away view of the needle assembly **330** with the release member **308** in the first position, corresponding to the shield **336** in the retracted position. As shown in **FIG. 35**, the restraining portion **312** is engaged with at least a portion of the safety shield **336**, such that a shoulder **314** of the release member **308** prevents the safety shield **336** from transitioning to

the extended position by the bias of the spring 368. In this configuration, the restraining portion 312 and the passage region 310 define continuous partially circular openings having different diameters. In one embodiment, the passage region 310 has a diameter D_1 and the restraining portion 312 has a diameter D_2 , wherein D_2 is smaller than D_1 . When the release member 308 is in the first position, the safety shield 336 is at least partially aligned with and restrained by the diameter of the opening of the restraining portion 312, thereby holding the safety shield 336 in the retracted position. When the release member 308 is transitioned to the second position, the restraining portion 312 is advanced below the safety shield 336 and the passage region 310, having an opening of increased diameter is aligned with the safety shield 336, thereby allowing the safety shield 336 to transition therethrough.

[00228] In one embodiment, the restraining portion 312 may be sized to circumferentially surround a portion of the housing 332, such as the hub 364. Optionally, the release member 308 may include a stabilizing feature for stabilizing the release member 308 in the first position and engaging a corresponding shoulder 318 of the housing 332, such as shown in FIGS. 29 and 35. In one embodiment, the stabilizing feature may include a detent protrusion 316, such as two detent protrusions 316, for engaging a corresponding shoulder 318 of the housing 332 and stabilizing the release member 308 in the first position. When the release member 308 is depressed in the direction shown by arrow R in FIGS. 29 and 36, the safety shield 336 is transitioned to the extended position, shown in FIG. 30. As the release member 308 is advanced in the direction shown by arrow R, the detent protrusions 316 are advanced in a downward direction and are received within a recess 320, shown in FIG. 35, within the housing 332. Due to the increased diameter of the passage region 310, as compared to the diameter of the restraining portion 312, and the presence of the detent protrusion 316 within the recess 320, the safety shield 336 is advanced through the passage region 310, thereby transitioning the safety shield 336 from the retracted position to the extended position.

[00229] Further, as shown in FIGS. 37-38, the needle assembly 330 may include a removable cannula guard 324 for surrounding the cannula 334, particularly the puncture tip of the patient end 340, prior to use. As previously described herein, the removable cannula guard 324 may include a tab portion 326 structured to prevent transition of the release member 308 from a first position to a second position. In this embodiment, the tab portion 326 includes an upper surface 354 structured to face a lower surface 356 of the release member 308 to provide an abutment or interference therebetween. Once a medical practitioner removes the removable cannula guard 324 from the needle assembly 330, the release member 308 may be deployed as described herein.

[00230] As shown in **FIGS. 37-38**, the removable cannula guard **324** may include a tapered portion **328** having a contour for allowing a medical practitioner to more easily grip the removable cannula guard **324** for removal from the needle assembly **330**. In another embodiment, the removable cannula guard **324** may have a reinforcing tube **348** disposed within the interior of the removable cannula guard **324** and structured to at least partially surround the cannula **334**. The reinforcing tube **348** may also include fastening means **362** for removeably securing the removable cannula guard **324** to the hub **364** of the needle assembly **330**. In one embodiment, the fastening means **362** can include corresponding friction-fit or press-fit structures. In another embodiment, the fastening means **362** can include corresponding threaded structures for mating engagement allowing a medical practitioner to remove the removable cannula guard **324** from the needle assembly **330** by rotational movement of the removable cannula guard **324** with respect to the housing **332**.

[00231] **FIGS. 39-58** illustrate yet another embodiment of a needle assembly **530** of the present invention. **FIGS. 39, 41, 43, 45, and 47** each illustrate the needle assembly **530** with a removable cannula guard **512** which must be removed prior to use of the needle assembly **530**, as previously described. The removable cannula guard **512** may include a tab portion **512a** structured to prevent depression of the release member **508**. In this embodiment, the tab portion **512a** is designed to provide an abutment or interference between the release member **508** and the safety shield **536**, as previously described.

[00232] The needle assembly **530** generally includes a cannula **534** associated with a portion of the housing **532**, such as a hub **564** for supporting at least a portion of the cannula **534**, and/or a specimen collection container holder **578**. The needle assembly also generally includes a safety shield **536** adapted for safety shielding the cannula **534** during and/or after use of the needle assembly **530**. The needle assembly **530** further includes a flash chamber **598** within at least a part of the housing **532**, as previously described.

[00233] In one embodiment, the needle assembly **530** includes a first portion **538**, with a secondary portion **540** connected to the first portion **538**. The secondary portion **540** defines an interior **542** structured to receive the specimen collection container, such as an evacuated blood collection tube (not shown) therein. In one embodiment, the secondary portion **540** is a specimen collection container holder **578**. In another embodiment, the secondary portion **540** is a blood collection container holder **578** and the needle assembly **530** is a blood collection assembly **530**.

[00234] In one embodiment, the secondary portion **540** includes an arcuate proximal end **544**. As shown specifically in **FIGS. 41-42**, the side portions of the arcuate proximal end

544 each define a generally concave proximal region **546** and, as shown specifically in **FIGS. 43-44**, the top and bottom portions of the arcuate proximal end **544** each define a generally convex proximal region **548** separated by the generally concave proximal regions **546** of the side portions. Optionally, the exterior surface **550** of the secondary portion **540** may include opposing ridged areas **552** for allowing a medical practitioner to easily grasp the secondary portion **540**. In one embodiment, the opposing ridged areas **552** may be made of a tacky elastomeric material.

[00235] The distal end **554** of the secondary portion **540** may also include an engagement mechanism **556** for engaging the first portion **538**. In one embodiment, the distal end **554** of the secondary portion **540** includes at least one recess **558**, shown in **FIGS. 47-48**, for mating engagement with a protrusion **560** integral with the proximal end **562** of the first portion **538**. The first portion **538** and the secondary portion **540** may be secured together by a press-fit locking mechanism, a threaded screw mechanism, a bayonet mechanism, or may be adhered together through the use of conventional adhesives. Optionally, the exterior surface **566** of the first portion **538** may also include opposing ridged areas **568** for allowing a medical practitioner to easily grasp the first portion **538**. The cannula **534** may be positioned in part within the interior **42** of the secondary portion **540** and in part within the interior **570** of the first portion **538**, as previously described.

[00236] Optionally, the secondary portion **540** of the present embodiment can include at least one tube preload indicator **572** for indicating to a medical practitioner the appropriate depth to which a specimen collection container, such as an evacuated blood tube, can be inserted without accessing the interior of the evacuated blood tube, such as by penetration of the cannula **534**. Optionally, a portion of the cannula **534** may be protected by a pierceable sleeve **582** disposed about the proximal end of the cannula **534**. In one embodiment, the preload indicator **572** may be a raised or recessed band disposed within the interior or exterior surface of the secondary portion **540**, such as within an interior or exterior surface of the sidewall of the secondary portion **540**. Alternatively, the preload indicator **572** can be a colored or textured band within the interior or exterior of the secondary portion **540**. In another embodiment, the preload indicator **572** can be a continuous or segmented band. In this manner, an evacuated blood collection tube can be “pre-loaded” into the needle assembly **530** prior to use.

[00237] In one embodiment, the hub **564** at least partially supports the cannula **534**, as previously described. The hub **564**, including rear hub portion **574** and forward hub portion **576**, is desirably molded from a transparent or translucent polymeric material or resin. As

such, the hub 564, and in particular forward hub portion 576, defines a flash chamber 598. In one embodiment, the rear hub portion 574 engages the forward hub portion 576 through a portion of the secondary portion 540 of the housing 532 to form a sealed flash chamber 598. In this configuration, the flash chamber 598 can be formed by introduction of the rear hub portion 574 through the interior 542 of the secondary portion 540 for engagement with a portion of the forward hub portion 576 disposed within the interior 570 of the first portion 538. The housing 532 may include a forward hub portion 576 and a rear hub portion 574 connectable with the forward hub portion 576 and defining the flash chamber therebetween. In one embodiment, a protrusion 580 of the rear hub portion 574 extends through the secondary portion 540 of the housing 532 and matingly engages a corresponding recess within the forward hub portion 576. Accordingly, in one configuration, the rear hub portion 574 is connectable with the forward hub portion 576 through at least a portion of a specimen collection container holder 578, shown in FIG. 39. In another configuration, the rear hub portion 576 defines a specimen collection container receiving port 504 therein, shown in FIG. 55.

[00238] As shown in FIG. 49, in one embodiment at least a portion of the rear hub portion 574 is restrained within the interior 542 of the secondary portion 540, such that a portion of the flash chamber 598 may be formed within the secondary portion 540, such as within a blood collection tube holder. In another embodiment, the flash chamber 598 can be formed at least partially within the forward hub portion 576 and at least partially within rear hub portion 574. In this configuration, a slim profile of the needle assembly 530 can be maintained while increasing the volume of the interior of the flash chamber 598 visible to a medical practitioner when the safety shield 536 is in the retracted position.

[00239] As shown in FIG. 49, in one embodiment, the void 598a formed between the forward hub portion 538 and the rear hub portion 540 may allow for the compression of air therein, thereby creating sufficient pressure to force fluid, such as blood, entering the cannula 534 to be forced into the flash chamber 598. In one embodiment, the void 598a is sized to accommodate a sufficient volume of compressed air to force blood entering the cannula 534 into the flash chamber 598.

[00240] Transition of the safety shield from the retracted position, shown in FIG. 39 with the removable cannula guard 512 in place, to the extended position, shown in FIG. 40, may be effected as previously described. In one embodiment, a spring 584 disposed between a portion of the safety shield 536 and a portion of the housing 532 biases the safety shield 536 toward the extended position. In another embodiment, a release member 508, such as a push

button, may actuate the transition of the safety shield **536** from the retracted position to the extended position, as previously described. Alternatively, the release member **508** may initiate an activator to transition the safety shield **536** from the retracted position to the extended position, also as previously described.

[00241] During transition of the safety shield **536** from the retracted position to the extended position, the spring **584** advances the safety shield **536** from a position at least partially within the first portion **538** of the housing **532** to a location distal from the distal region **586** of the first portion **538**, as shown in **FIGS. 43-44**. In this embodiment, the safety shield **536** is adapted to move between the retracted position, in which at least the puncture tip of the patient end **588** of the cannula **534** is exposed for accessing the patient, and the extended position in which the puncture tip of the patient end **588** of the cannula **534** is encompassed or otherwise safely shielded from exposure. It is noted that although **FIGS. 39, 41, 43, 45, and 47** each show the removable cannula guard **512** disposed over the cannula **534** in the retracted position, the removable cannula guard **512** is removed prior to use of the needle assembly **530**, in which the cannula **534** is exposed.

[00242] As shown in **FIG 44**, in the extended position, the safety shield **536** is retained within the distal region **586** of the first portion **538** by the engagement of proximal rim **590** of the safety shield **536** against distal restraint **592** of the first portion **538**. As shown in **FIG. 48**, also in the extended position, the safety shield **536** is prevented from re-entering the first portion **538** of the housing **532**, beyond the engagement at the distal region **586**, by the engagement of the proximal rim **590** of the safety shield **536** and the barrier mechanism **594** of the first portion **538** of the housing **532**.

[00243] As shown in **FIGS. 48**, the barrier mechanism **594** may include a locking tab **596** that is deflectable upon transition of the safety shield **536** from the retracted to the extended position, but substantially resists deflection once the safety shield **536** is in the extended position. The locking tab **596** may include a tapered surface **528** which allows the safety shield **536** to advance thereover due to the applied force of spring **584** during transition from the retracted position to the extended position. The locking tab **596** may also include a stopped surface **526** to prevent the safety shield **536** from passing over the locking tab **596** once transition from the retracted position to the extended position has occurred. Therefore, the safety shield **536** of the needle assembly **530** remains locked in place over the cannula **534** once the safety shield **536** has been transitioned from the retracted position to the extended position.

[00244] As shown in **FIGS. 51-52**, an alternative locking tab **596a** may be included within the needle assembly **530**. The locking tab **596a** includes a similar geometry as described above, permitting transition of the safety shield **536** thereover by deflection when the shield **536** is transitioned from the retracted position to the extended position, and substantially resisting axial deflection once the shield **536** has been transitioned to the extended position. As shown in **FIG. 52**, a portion of the housing **532** may be disposed about the locking tab **596a** to substantially resist deflection in the radial direction as shown by the arrow **B** in **FIG. 52**.

[00245] As shown in **FIGS. 53-55**, during assembly of the present embodiment, the cannula **534** may be joined with the forward hub portion **576** and the rear hub portion **574** to form hub **564** having a flash chamber **598** therein, with the cannula **534** in fluid communication with the interior of the flash chamber **598**. A spring **584** may be disposed between the forward hub portion **576** and a portion of the safety shield **536**. The safety shield **536** may be inserted within an interior of a second housing portion **532a** through a portion of the release member **508**. As shown in **FIG. 53**, a portion of the housing **536** may include a joining mechanism **522** for engaging a corresponding tab **524** on the hub **564** to engage the hub **564** with a second housing portion **532a**. As shown, locking tabs **596a** may be provided within a distal end of the second housing portion **532a**. When the hub **564** and the second housing portion **532a** are joined, the shield **536** is biased toward the extended position by the spring **584**. However, the release element **508** restrains the bias of the spring in the first position by engaging a shoulder **514** of the safety shield **536** and the restraining portion **520** of the release member **508**. As shown in **FIGS. 53-55**, assembly of the release member **508** may be accomplished for a proximal or rearward direction, however, it is also contemplated herein that assembly may be directed from an upwardly direction, as shown in **FIGS. 65-66**, or from a distally or frontward direction.

[00246] As shown in **FIG. 56**, the hub **564** may be formed by engaging the forward hub portion **576** with the rear hub portion **574**. The cannula **534** may be engaged with and partially supported by at least one of the forward hub portion **576** and the rear hub portion **574**. A porous plug **510** may be disposed between the forward hub portion **576** and the rear hub portion **574** within the flash chamber **598** defined therebetween and in fluid communication with the cannula **534**.

[00247] As shown in **FIGS. 57-58**, a needle assembly **530** may include a non-patient needle **516** (or the non-patient end of the cannula) having a pierceable sleeve **582** disposed thereover and may be aligned with the patient needle **518** through the flash chamber **598**

defined within the hub **564**. A spring **584** may be disposed between the forward hub portion **576** and a portion of the safety shield **536**. The safety shield **536** may be inserted within an interior of a second housing portion **532a** through a portion of the release member **508**. The combined safety shield **536**, second housing portion **532a**, hub **564**, and cannula **534** may be inserted within a third housing portion **532b**, such as a specimen collection container holder or a blood collection tube holder.

[00248] It is anticipated herein that the hub **564**, cannula **534**, safety shield **536**, and second housing portion **532a** may be integrally provided within a third housing portion **532b**, such as a blood collection tube holder. Alternatively, hub **564**, cannula **534**, safety shield **536**, and second housing portion **532a** may be provided as a non-integral arrangement in which the hub **564** may include a specimen collection container receiving port **504**, shown in FIG. 55, adapted for later engagement with a specimen collection container.

[00249] As shown in FIGS. 59-63, the non-integrated needle assembly **630** is similarly structured to the embodiments described above. In one embodiment, the forward hub portion **674** and the rear hub portion **676** are joined, such as permanently joined, via a weld adjacent the outer circumference **678** of the hub **664**. The flash chamber **698** may be formed between the forward hub portion **674** and the rear hub portion **676**. In another embodiment, at least one of the forward hub portion **674** and the rear hub portion **676** are formed, such as molded, from a transparent or translucent polymeric material or resin. Accordingly, the flash chamber **698** may be visible to a medical practitioner through the hub **664**.

[00250] A first housing portion **632a** may be disposed about at least a portion of the forward hub portion **674** and the safety shield **636** and removable cannula guard **612** may be disposed about the patient end **640** of the cannula **634** and engaged with the first housing portion **632a**, as previously described. A distal cannula guard **646** may be provided for at least partially surrounding the non-patient end **642** of the cannula **634**, prior to use. The distal cannula guard **646** may engage at least a portion of the first housing portion **632a** and can be removed therefrom upon application of typical manual pressure. Both the distal cannula guard **646** and the removable cannula guard **612** are provided to shield the non-patient end **642** of the cannula **634** (or non-patient needle) and the patient end **640** of the cannula **634** (or patient needle) from accidental contact with medical practitioners prior to initiation of a medical procedure.

[00251] The rear hub portion **676** further includes a specimen collection container engagement port **656**, shown in FIGS. 61 and 63, which is engageable with a specimen collection container holder **652** (as shown in FIG. 64), such as a blood collection tube holder.

In another embodiment, the specimen collection container engagement port **656** is directly engageable with a specimen collection container, such as an evacuated blood collection tube. It is further contemplated herein, that a flash chamber similar to the configuration shown in **FIG. 49** with reference to **598**, may be employed within the present design.

[00252] As shown in **FIGS. 65-66**, an additional mechanism **668** of the needle assembly **630** is shown. In this embodiment, the release member **608** is adapted to transition from a first position to a second position, as previously described. Release member **608** further includes a projection **610** which deforms at least a portion of the housing **632**, such as tab portion **638** adjacent the release member **608**, when the release member is transitioned from the first position to the second position. Deformation of the tab portion **638** of the housing **632** restrains the release member **608** in the second position, thereby preventing the release member **608** from returning to the first position.

[00253] **FIGS. 67-72** depict another embodiment of the present invention, in which collection assembly **730**, is similarly constructed to the above-described embodiments, with the exception of the configuration of safety shield **736** and the attachment of safety shield **736** to the housing **732**. Needle assembly **730** generally includes a cannula **734**, associated with the housing **732**, such as supported by a hub **764**, as previously described. A flash chamber **798** is associated with a portion of the housing **732**, such as defined within the hub **764**.

[00254] In the embodiment shown in **FIGS. 67-72**, the safety shield **736** may include a first portion **710**, such as an arm portion, and a second portion **712**, such as a shield portion, with the second portion **712** connected to the first portion **710**. The first portion **710** is configured to slideably engage a portion of the housing **732** along the longitudinal axis **L**, shown in **FIG. 71**, of the cannula **734** when a medical practitioner applies typical manual force to the safety shield **736** substantially in the direction shown by arrow **C**. In one embodiment, the first portion **710** is configured to slideably engage, such as glide along, a glide mechanism **714** integral with the housing **732**. In another embodiment, a portion of the housing **732** and a portion of the safety shield **736** define an engaging glide mechanism **714**, wherein a portion of the safety shield **736** is axially transitionable with respect to a portion of the housing **732**.

[00255] In one embodiment, the first portion **710** includes a protrusion **718** for slideably engaging a groove **720** recessed into a portion of the exterior surface **716** of the housing **732**, thereby establishing a glide mechanism **714**. In another embodiment, the first portion **710** includes a recess for slideably engaging a protrusion extending above the exterior surface **716** of the housing **732**. The first portion **710** may include a grip region **722** for receiving the

finger of a medical practitioner to aid in the advancement of the safety shield 736 from the retracted position, shown in FIG. 67, to the extended position, shown in FIG. 68 along the glide mechanism 714.

[00256] The second portion 712 of the safety shield 736 is adapted to at least partially surround, such as circumferentially surround, a portion of the hub 764 disposed at least partially within the housing 732 when the shield 736 is in the retracted position, such that the flash chamber 798 defined therein, is at least partially visible to a medical practitioner when the safety shield 736 is in the retracted position. In one embodiment, at least a portion of the flash chamber 798 is visible to a medical practitioner through an observation window 724 or cutaway portion within the second portion 712 of the safety shield 736. In another embodiment, the second portion 712 of the safety shield 736 may be constructed of a transparent material and/or translucent material, such that the flash chamber 798 may be visible therethrough.

[00257] In this embodiment, the safety shield 736 is adapted to move between a retracted position, as shown in FIG. 67, in which at least the puncture tip of the patient end 740 of the cannula 734 is exposed for accessing the patient, and an extended position, shown in FIG. 68, in which the puncture tip of the cannula 734 is encompassed or otherwise safely shielded from exposure. The second portion 712 of the safety shield 736 is adapted to at least partially surround, such as circumferentially surround, at least a portion of the cannula 734 in the extended position. In another embodiment, the patient end 740 of the cannula 734 is at least partially surrounded by the second portion 712 of the safety shield in the extended position.

[00258] The safety shield 736 may be deployed over the cannula 734 while the cannula 734 is accessing the interior of the patient's blood vessel (not shown), or after the cannula 734 has been removed from the patient. If the transition of the safety shield 736 from the retracted position to the extended position occurs while the cannula 734 is accessing the interior of a patient's blood vessel, the distal portion 744 of the safety shield 736, such as of the second portion 712 of the safety shield 736, will contact the patient's skin. In one embodiment, the safety shield 736 includes a detent mechanism to temporarily restrain the safety shield 736 in a retracted position and a locking mechanism 750 adapted to maintain the safety shield 736 in the extended position after it is moved thereto. As shown in FIG. 71, the first portion 710 of the safety shield 736 may include a locking mechanism 750 which is deflected or otherwise radially biased against a portion of the housing 732, such as by a portion of the first portion 710, when the safety shield 736 is in the retracted position. As shown in FIG. 72, once the safety shield 736 is transitioned to the extended position, the

locking mechanism **750** is advanced, such as longitudinally advanced along the longitudinal axis **L** of the cannula **734** until contact with the housing **732** is disrupted. At this point, the radially biasing forces maintaining the locking mechanism **750** in a substantially parallel orientation with respect to the cannula **734** are released, and the locking mechanism swings toward the cannula **734**, as shown by arrow **D**, to engage a distal end of the housing **732**. Once the locking mechanism **750** is engaged with the distal end of the housing **732**, retraction of the safety shield **736** from the extended position to the retracted position is prevented.

[00259] An alternative needle assembly **830** having a glideable safety shield **836** is shown and described with reference to **FIGS. 73-86**. In this configuration, the needle assembly **830** generally includes a cannula **834** associated with a portion of the housing **832**, and a safety shield **836** adapted for safety shielding of the cannula **834** during and/or after use of the device. A proximal portion **838** of the interior of housing **832** may be configured to receive an evacuated blood collection tube (not shown) therein and may include an interior ridge **840**, as shown in **FIG. 76**, for limiting the advancement of the evacuated blood collection tube through the proximal portion **838** of the housing **832**.

[00260] The cannula **834**, may include a distal patient needle **44** (or a patient end of a single cannula) and a proximal non-patient needle **46** (or a non-patient end of a single cannula). The proximal non-patient needle **46** may be provided for puncturing of an evacuated blood collection tube (not shown). Distal patient needle **44** may be beveled to define a puncture tip for puncturing the skin of a patient and accessing the patient's vasculature. The cannula **834** is supported by at least a portion of the housing **832**, such as a hub portion **864**. A flash chamber **898** may be defined within the hub **864** as previously described. In one embodiment, the hub **864** and the cannula **834** can be integrally formed with the remainder of the housing **832**. Alternatively, the hub **864** and/or the cannula **834** can be separately formed and subsequently assembled.

[00261] In the embodiment shown in **FIGS. 73-86**, the safety shield **836** may include a first portion **810**, such as an arm portion, and a second portion **812**, such as a shield portion. The first portion **810** and the second portion **812** are connected. The first portion **810** may include a grip portion **814** for receiving the finger of a medical practitioner to aid in the advancement of the safety shield **836** from the retracted position in which the patient end **44** is exposed, shown in **FIGS. 75-79**, to the extended position in which the patient end **44** is shielded, shown in **FIGS. 82-86**.

[00262] The safety shield **836** is configured to slideably engage a portion of the hub **864** along a glide mechanism **816** established by the interface of an upper surface **820** of the hub

864 and a lower surface **818** of the safety shield **836**, such as a lower surface of the second portion **812** of the safety shield **836**. The interface of the upper surface **820** and the lower surface **818** may be provided as a frictional slide between the two surfaces. Alternatively, the upper surface **820** may be provided with a protrusion (not shown), as previously described, for receipt within a corresponding groove (not shown), as previously discussed, within a portion of the lower surface **818**. Alternatively, the upper surface **820** may be provided with a groove (not shown) for receipt of a protrusion (not shown) extending from a portion of the lower surface **818**.

[00263] In one embodiment, the first portion **810** of the shield **836** may slideably engage a portion of the hub **864** along the longitudinal axis **T** (shown in **FIG. 75**) of the cannula **834**. As shown in **FIG. 77**, the first portion **810** of the shield **836** may have a first end **850** which slideably engages a portion of the hub **864**, such that the lower surface **818** of the shield **836** slideably engaged the upper surface **820** of the hub **864**. The first portion **810** of the shield **836** may also have a second end **852**, shown in **FIGS. 77-78**, extending at least partially through a portion of the housing **832**. In another embodiment, the second end **852** of the first portion **810** may extend at least partially through a portion of the outer surface **856** of the housing **832**. In yet another embodiment, as shown in **FIG. 75**, the second end **852** of the first portion **810** extends at least partially through a groove **858** defined in the outer surface **856** of the housing **832**. The groove **858** may extend within the housing **832** substantially along the longitudinal axis **T** of the cannula **834**. The first portion **810** of the shield **836** may slide within the groove **858** as the shield **836** is transitioned from the retracted position to the extended position. In another embodiment, as shown in **FIG. 74**, the first portion **810** may have a contoured surface **868** that substantially corresponds to a distal contoured surface **870** of the housing **832**.

[00264] The second portion **812** of the safety shield **836** is adapted to at least partially surround, such as circumferentially surround, at least a portion of the hub **864** in the retracted position. In one embodiment, the second portion **812** is disposed about a portion of the cannula **834** and axially aligned with a portion of the first portion **810** to transition about the cannula **834** from the retracted position to the extended position.

[00265] The safety shield **836** may also be prevented from unintentional advancement from the housing **832**, prior to initiation by a medical practitioner, by the resistance engagement of a portion of the shield **836** with a portion of the housing **832** and/or hub **864**. Upon application of force by a medical practitioner to the grip portion **814** in the direction

shown by arrow **R** in **FIG. 77**, the safety shield **836** is advanced in a distal direction along the longitudinal axis **T**, shown in **FIG. 75**, from the housing **832**.

[00266] With reference to **FIGS. 79** and **86**, the safety shield **836** may include restraining means **874** for preventing transition of the shield **836** from the extended position to the retracted position, once the shield **836** has been transitioned from the retracted position to the extended position. During transition of the safety shield **836** from the retracted position to the extended position, a proximal protrusion **876** of the safety shield **836** is advanced through a restraint notch **878** within the housing **832** and/or hub **864**, such as within the glide mechanism **816**.

[00267] The restraint notch **878** may include a triangular portion **880** structured to allow the proximal protrusion **876** of the safety shield **836** to easily pass therethrough, and a restraining surface **882** structured to prevent re-entry of the proximal protrusion **876** of the safety shield **836** once the transition of the safety shield **836** from the retracted position to the extended position has occurred. In this manner, once the safety shield **836** has shielded the patient end **844** of the cannula **834**, the safety shield **836** may not re-enter the housing **832**.

[00268] In one embodiment, the flash chamber **898** is at least partially visible to a medical practitioner when the safety shield **836** is in the retracted position. Accordingly, a portion of the shield **836**, such as the second portion **812**, may be constructed of a transparent material and/or translucent material, such that the flash chamber **898** may be visible therethrough.

[00269] **FIGS. 87-91** depict another embodiment of the present invention, in which collection assembly **930** is constructed as similarly described above, with the exception of the configuration of safety shield **936** and the attachment of safety shield **936** to the housing **932**. Needle assembly **930** generally includes cannula **934** associated with the housing **932**, and a safety shield **936** adapted for safety shielding of the cannula **934** during and/or after use of the device. Needle assembly **930** further includes a hub **964** for supporting the cannula **934** and defining a flash chamber **998**, as previously described, therein.

[00270] In the embodiment shown in **FIGS. 87-91**, a safety shield **936** includes a depending arm **940** attached to the exterior surface **942** of the housing **932**. The depending arm **940** may include a plurality of extendable segments **948**, such as first extendable segment **944** connected to second extendable segment **950**. In one embodiment, the first extendable segment **940** may be pivotally or hingedly connected, such as by a pivot **956**, to the base portion **952** of the depending arm **940**, allowing the first extendable segment **944** to articulate with respect to the base portion **952**. In another embodiment, the second extendable segment **950** may be pivotally or hingedly connected, such as by a pivot **956**, to

the first extendable segment **944**, allowing the second extendable segment **950** to articulate with respect to the first extendable segment **944**.

[00271] In one embodiment, the depending arm **940** of the shield **936** is oriented on a first side of the cannula **934**. In another embodiment, the shield **936** includes a second depending arm **970**, as similarly described, oriented on a second side of the cannula **934**, with the second side being substantially opposite the first side. In a further embodiment, the depending arm **940** and the second depending arm **970** may be connected, such as by a union **972**. In another embodiment, the depending arm **940** and the second depending arm **970** may be connected by at least one pivot **956**. In a further embodiment, a pivot **956** may provide for an articulation of less than 180 degrees.

[00272] In one embodiment, the orientation of the depending arm **940** and the second depending arm **970** provides for the flash chamber **998** to be easily viewed when the shield is in the retracted position. In the retracted position, as shown in **FIG. 87**, the extendable segments **948** are oriented in a substantially lateral orientation, such that a distal alignment end **976** of the first extendable segment **944** is spaced apart from a proximal alignment end **978** of the second extendable segment **950**. In one embodiment, the distal alignment end **976** of the first extendable segment **944** is offset or positioned within a distinct longitudinal plane from the proximal alignment end **978** of the second extendable segment **950** in the lateral orientation. In a further embodiment, at least one of the distal alignment end **976** of the first extendable segment **944** and the proximal alignment end **978** of the second extendable segment **950** are offset from the transition axis **W** of the shield **936** in the lateral orientation.

[00273] The safety shield **936** may be transitioned from the retracted position to the extended position by the application of manually applied force to the release member **982** in the direction as shown by arrow **H**, shown in **FIG. 87**. In the partially extended position, as shown in **FIG. 88**, the forward urging of the base portion **952** initiates the first extendable segment **944** to articulate about the pivot **956** until a proximal end **960** reaches the apex position (shown in **FIG. 88**). As shown in **FIG. 89**, movement of the first extendable segment **944** advances the second extendable segment **950** through pivot **956**. Such movement may be accomplished by continued forward movement of release member **982** in the direction of arrow **H**, shown in **FIG. 87**, which causes movement of the base portion **952**, which in turn articulates the first extendable segment **944**. Alternatively, the extendable segments **948** may be constructed of a material having resiliency, so as to effect automatic movement once the first extendable segment **944** reaches an apex, thereby creating a mechanism for automatic continued movement. In order to accommodate this motion, the

free end **986** of the second extendable segment **950** is advanced along the transition axis **W**, shown in **FIG. 87**.

[00274] In the fully extended position, as shown in **FIG. 91**, the first extendable segment **944** and the second extendable segment **950** are oriented in a substantially parallel orientation with respect to each other along substantially the same longitudinal plane as the cannula **934** in shielding orientation of the cannula **934**. In the fully extended position the extendable segments **948** are substantially longitudinally oriented, such that a distal alignment end **976** of the first extendable segment **944** is substantially adjacent the proximal alignment end **978** of the second extendable segment **950**. In one embodiment, the distal alignment end **976** of the first extendable segment **944** contacts the proximal alignment end **978** of the second extendable segment **950** along the same longitudinal plane **W**, as shown in **FIG. 91**.

[00275] The safety shield **936**, specifically the first extendable segment **944** and the second extendable segment **950**, may have any suitable dimensions and configuration such that they are adapted to shield the cannula **934**, and in particular the puncture tip thereof, when the safety shield **936** is in the extended position. The safety shield **936** may be deployed over the cannula **934** while the cannula **934** is accessing the interior of the patient's blood vessel (not shown), or after the cannula **934** has been removed from the patient. A locking mechanism, as similarly described herein, may further be employed to prevent transition of the shield **936** from the extended position to the retracted position once the shield **936** has been transitioned from the retracted position to the extended position.

[00276] In one embodiment, the flash chamber **998** may be visible to medical practitioners in both the retracted position and the extended position, as well as in the partly extended position. In another embodiment, transition of the safety shield **936** from the retracted position to the extended position is accomplished without obstructing the view of the flash chamber **998**. In this configuration, articulation of the safety shield **936** occurs remotely from the viewpath of the flash chamber **998**. For example, the pivots **956** may be positioned on the bottom portion of needle assembly **930**, so as not to obstruct a direct top-line view of the flash chamber **998** by a medical practitioner.

[00277] **FIGS. 92-93** depict another embodiment of the present invention, in which needle assembly **1030** is similarly as described above, with the exception of the configuration of safety shield **1036** and the attachment of safety shield **1036** to the housing **1032**. Needle assembly **1030** generally includes a cannula **1034** associated with the housing **1032**, and a safety shield **1036** adapted for safety shielding of the cannula **1034** during and/or after use of the device. Needle assembly **1030** further includes a hub **1064** for supporting the cannula

1034 and defining a flash chamber **1098** therein, as previously described. At least a portion of the hub **1064** and the flash chamber **1098** are visible through a portion of the safety shield **1036** in the retracted position.

[00278] In one embodiment, the shield **1036** includes a depending arm **1006** transitionable from a first position, shown in **FIG. 92**, in which the depending arm **1006** is substantially perpendicular to the longitudinal axis **S** of the cannula **1034** (shown in **FIG. 92**), to a second position, shown in **FIG. 93**, in which the depending arm is substantially oriented along the longitudinal axis **S** of the cannula **1034**. In one embodiment, the depending arm **1006** may include a first portion **1008** and a second portion **1010** pivotally or hingedly connected therebetween.

[00279] A portion of the shield **1036** is adapted to at least partially surround, such as circumferentially surround, at least a portion of the tip of the cannula **1034** in the extended position shown in **FIG. 93**. In one embodiment, the flash chamber **1098** is at least partially visible to a medical practitioner when the safety shield **1036** is in the retracted position. In the retracted position, the first portion **1008** and the second portion **1010** are oriented in a substantially perpendicular orientation with respect to the axis of the cannula **1034**, and substantially parallel to each other in the extended position. The shield may further include a circular portion **1088** disposed circumferentially about a portion of the cannula **1034**. In one embodiment, once the first portion **1008** and the second portion **1010** are aligned in substantially parallel orientation, the circular portion **1088** may be advanced over the depending arm **1006**, such as over the hinge **1090** connecting the first portion **1008** and the second portion **1010**, thereby locking the hinge **1090** in place.

[00280] In another embodiment, shown in **FIGS. 94-106**, another alternative hinged assembly embodiment of the present invention is shown. Needle assembly **30c1** generally includes needle structure **32c1** associated with needle holder **42c1**, and a safety shield **64c1** adapted for safety shielding of the needle structure **32c1** after use of the device. Needle assembly **30c1** further includes a hub **58c1** for supporting the needle structure **32c1** and a flashback indicator **60c1** defined therein, as previously described.

[00281] In the embodiment shown in **FIGS. 94-106**, the safety shield **64c1** may include a first depending arm **3000** and a second depending arm **3002** substantially parallel to the first depending arm **3000**. The first depending arm **3000** and the second depending arm **3002** are connected together by a connection surface **3004** that is substantially perpendicular to the first depending arm **3000** and the second depending arm **3002**. The safety shield **64c1** has a proximal end **3006** adjacent the needle holder **42c1** and a distal end **3008** opposed from the

proximal end **3006**. At least a portion of the proximal end **3006** of the safety shield **64c1** is pivotally connected to the needle holder **42c1**. Preferably, the proximal end **3006** of the safety shield **64c1** is connected to the needle holder **42c1** by two opposing pivots **3010**. In a further embodiment, the safety shield **64c1** is pivotally connected to the front cone **3012** of the needle holder **42c1** by pivots **3010** extending through opposing attachment arms **3014** connected to the front cone **3012** and oriented along the longitudinal axis of the needle holder **42c1**.

[00282] The pivot(s) **3010** allow the safety shield **64c1** to transitionally pivot in a rotational manner with respect to the needle holder **42c1** from a retracted position, as shown in **FIGS. 98-101** to an extended position, as shown in **FIGS. 102-104**. In one embodiment, the safety shield **64c1** may also include a shield engaging area **3016** within the connection surface **3004** adjacent the proximal end **3006** having a contour substantially corresponding to the contour of the exterior surface **3018** of the needle holder **42c1** and/or the exterior surface **3018** of the front cone **3012**. In this configuration, the shield engaging area **3016** may rest against a portion of the needle holder **42c1** in the retracted position.

[00283] As shown in **FIG. 97**, the hub **58c1** may include a front hub portion **3026** and a rear hub portion **3028** joined to the front hub portion **3026**. The front hub portion **3026** may have a substantially conical shape disposed about the flashback indicator **60c1**. In one embodiment, at least a portion of the front hub portion **3026** extends distally beyond the front cone **3012** of the needle holder **42c1**. In another embodiment, at least a portion of the front hub portion **3026** has a contour that corresponds to a contour of the front cone **3012** of the needle holder **42c1**. The rear hub portion **3028** of the hub **58c1** may include a disk structure dimensioned to contact an interior perimeter of the needle holder **42c1** to prevent advancement of an evacuated blood collection tube (not shown) therebeyond. At least a portion of the needle structure **32c1** may extend through the front hub portion **3026** and the rear hub portion **3028** of the hub **58c1**. Although the hub **58c1** may be provided within the collection assembly as an integral element, in an alternative configuration, the hub **58c1**, including the front hub portion **3026** and the rear hub portion **3028**, as well as the needle structure **32c1** may be separately formed and subsequently assembled within the collection assembly **30c1**.

[00284] In one embodiment, the needle assembly **30c1** may be provided with a removable IV needle shield **3020** covering at least a portion of the needle structure **32c1**, such as covering at least a portion of the distal needle portion **34c1**. In one embodiment, as shown in **FIG. 97**, the needle shield **3020** can be sized to extend over at least a portion of the front hub

portion **3026** of the hub **58c1**, the front cone **3012** of the needle holder **42c1**, the flashback indicator **60c1**, and/or the hub **58c1**. The needle shield **3020** can be removed from the needle assembly **30c1** prior to use by typical manual applied pressure.

[00285] Referring again to **FIG. 97**, in another embodiment the needle shield **3020** can be provided with a raised protrusion **3022** disposed on the exterior surface **3024** of the needle shield **3020**. In one embodiment, the raised protrusion **3022** is circumferentially disposed about the needle shield **3020**. In another embodiment, the raised protrusion **3022** corresponds to a notch **3030** within the safety shield **64c1** such that the needle shield **3020** cannot be accidentally released from the needle assembly **30c1** until the safety shield **64c1** is positioned in the retracted position, as shown in **FIGS. 98-101**.

[00286] The safety shield **64c1** can be sized to have any dimensions suitable to allow the safety shield **64c1** to be pivoted away from the needle structure **32c1** in the retracted position, as shown in **FIGS. 98-101**, to allow a medical practitioner to engage the needle structure **32c1** with a patient, and to pivot toward and shield the needle structure **32c1**, specifically the tip of the distal needle portion **34c1** in the extended position, as shown in **FIGS. 102-104**. In one embodiment, the safety shield **64c1** may be pivoted away from the axis of the needle structure **32c1** to a sufficient angle to allow a medical practitioner to view the flashback indicator **60c1** and/or hub **58c1** in the retracted position. In another embodiment, the safety shield **64c1** is made of a transparent and/or translucent material to allow a medical practitioner to view the flashback indicator **60c1** and/or hub **58c1** therethrough.

[00287] Once the distal needle portion **34c1** has been removed from the patient, the needle assembly **30c1** may be transitioned from the retracted position to the extended position. In one embodiment, the first depending arm **3000** and the second depending arm **3002** of the safety shield **64c1** may be constructed to form a press-fit lock with at least a portion of the front hub portion **3026**, the front cone **3012** and/or the needle holder **42c1**. This prevents the safety shield **64c1** from re-transitioning to the retracted position once the initial transition from the retracted position to the extended position has occurred. As shown in **FIGS. 105-106**, the first depending arm **3000** and the second depending arm **3002** may each include an inwardly angled restraint **3032** disposed adjacent the pivot **3010** at the proximal end **3006** of the safety shield **64c1**. The angled restraint **3032** includes a sloped surface **3036** and a restraining surface **3038**. The front hub portion **3026** may also include a plurality of ledges **3034** for engaging the angled restraints **3032**. In one embodiment, when the safety shield **64c1** of the needle assembly **30c1** is transitioned from the retracted position to the extended position, the angled restraint **3032** of the safety shield **64c1** engages the ledge(s) **3034** of the

front hub portion **3026**. Specifically, the restraining surface **3038** engages the ledge(s) **3034** and prevents subsequent movement of the safety shield **64c1**. In one embodiment, the ledge(s) **3034** are positioned on the distal end **3050** of the hub **58c1**. In another embodiment, the angled restraint(s) **3032** are positioned on the safety shield **64c1** at a location distal from the pivot(s) **3010** for correspondingly engaging the ledge(s) **3034** on the distal end **3050** of the hub **58c1**. Alternatively, the front cone **3012** may also include a plurality of ledges **3034a** for engaging the angled restraint **3032** of the safety shield **64c1**. In yet another embodiment, the angled restraint(s) **3032** are positioned on the superior side **3052** of the safety shield **64c1** and may extend in a direction proximal from the pivot(s) **3010**. Accordingly, the engagement of the safety shield **64c1** and the hub **58c1** may occur at the superior side **3052** (bottom side), of the needle assembly **30c1**. Transition of the angled restraint **3032** over the ledge(s) **3034** can be effectuated with typical manual pressure. As shown in **FIG. 106**, the safety shield **64c1** may optionally include a biasing element **3040** for further securing the front hub portion **3026** within the safety shield **64c1**. Thus, the locking structure of the safety shield **64c1** engages at least a portion of the flash chamber, defined within the hub **58c1**. In one embodiment, the locking structure of the safety shield **64c1** engages at least a portion of the housing, such as the hub **58c1**, at a location distal to the flash chamber.

[00288] **FIGS. 107-121** depict yet another alternative hinged assembly embodiment of the present invention. A needle assembly **5000**, as shown in **FIGS. 107-113**, generally includes a needle structure **32c2**, associated with a hub **58c2**, and a safety shield **64c2** connected to the hub **58c2** and adapted for safety shielding of the needle structure **32c2** after use of the device. In one embodiment, the needle assembly **5000** may incorporate features of other known needle assemblies having hinged safety shields, such as those disclosed in United States Patent Publication No. 2005/0187493, the entire disclosure of which is hereby incorporated by reference.

[00289] The needle structure **32bc2** may include a distal needle portion **5002** and a proximal needle portion **5004**. Distal needle portion **5002** and proximal needle portion **5004** may be separate needles, both of which represent needle cannulae defining central lumen **5006** extending therethrough. The proximal needle portion **5004** represents a non-patient end of the needle structure **32bc2**, which is provided for puncturing of an evacuated blood collection tube (not shown). The proximal needle portion **5004** may be covered by an elastomeric multiple sample sleeve **5008** that can be pierced by a pointed end of proximal needle portion **5004** of the needle structure **32c2**. Distal needle portion **5002** represents a

patient end of the needle structure **32c2**, and may be beveled to define a puncture tip for puncturing the skin of a patient and accessing the vasculature of the patient.

[00290] The hub **58c2** may include a front hub portion **5010** and a rear hub portion **5012** and is capable of supporting the needle structure **32c2** therethrough. In one embodiment, the distal needle portion **5002** may be integral with the front hub portion **5010** and the proximal needle portion **5004** may be integral with the rear hub portion **5012**. The front hub portion **5010** and the rear hub portion **5012** are structured to matingly engage. The front hub portion **5010** may include a protrusion **5014**, such as a raised annular ring, for engaging a corresponding recess **5016** integral to the rear hub portion **5012**. In another embodiment, the front hub portion **5010** and the rear hub portion **5012** may be joined together via an adhesive or weld. Once assembled, the hub **58c2** defines a flashback indicator **60c2** therein, as previously described.

[00291] The hub **58c2** may further include a collar **5018** for surrounding at least a portion of the safety shield **64c2**, such as a pivot **5020** of the safety shield **64c2**, as previously described herein. In one embodiment, the front hub portion **5010** includes a first collar portion **5022** and the rear hub portion **5012** includes a second collar portion **5024**. The first collar portion **5022** may include a generally c-shaped region **5028** for accommodating an attachment bearing **5026** of the safety shield **64c2**, shown in FIGS. 112 and 114, therein. The attachment bearing **5026** may be integral with the safety shield **64c2**. The attachment bearing **5026** may also be integral with a portion of the hub **58c2**, such as the first collar portion **5022** and/or the second collar portion **5024**. Alternatively, the attachment bearing **5026** may be separately provided and subsequently assembled with the safety shield **64c2** and/or the hub **58c2**. The attachment bearing **5026** can extend between a first depending arm **5044** and a second depending arm **5046** of the safety shield **64c2**, as shown in FIG. 115. The second collar portion **5024** may include a cap region **5030** having an interior surface **5032** substantially corresponding to the attachment bearing **5026** of the safety shield **64c2**. The first collar portion **5022** may include a protrusion **5034** for engaging a corresponding recess **5036** integral to the second collar portion **5024**. Accordingly, in one embodiment, the engagement of the front hub portion **5010** with the rear hub portion **5012** also engages the first collar portion **5022** with the second collar portion **5024**. In another embodiment, the collar **5018** is positioned substantially on a top surface of the hub **58c2** to allow the safety shield **64c2** to likewise be connected to the top surface of the hub **58c2**.

[00292] Referring again to **FIGS. 107-113**, a proximal IV needle shield **5038** and a distal IV needle shield **5040** can be respectively provided over the proximal needle portion **5004** and the distal needle portion **5002** prior to use, as described herein.

[00293] During use, the proximal IV needle shield **5038** can be removed from the proximal needle portion **5004** and the needle holder **42c2**, shown in **FIGS. 115-121**, can be inserted over the proximal needle portion **5004** and engaged with at least a portion of the hub **58c2**. In one embodiment, the needle holder **42c2** is engaged with a portion of the rear hub portion **5012**.

[00294] In another embodiment, shown in **FIG. 114**, the attachment bearing **5026** of the safety shield **64c2** may include a notch **5042** for retaining the safety shield **64c2** within a specified location. For example, the notch **5042** may frictionally retain the safety shield **64c2** within the collar **5018** at a specified angle in the retracted position. This allows a medical practitioner to position the safety shield **64c2** at a desired angle during a medical procedure without attending to accidental closure or slippage of the safety shield **64c2**.

[00295] As shown in **FIGS. 115-121**, the needle assembly **30c2** can be transitioned from the retracted position, shown in **FIG. 114**, in which the distal needle portion **5002** is unshielded for the purpose of accessing a patient, to the extended position, in which the distal needle portion **5002** is safety shielded from exposure, as described herein. With reference to **FIGS. 107-121**, in another embodiment, the safety shield **64c2** may include a thumb press-region **64c2a** for enabling a medical practitioner to pivot the safety shield **64c2** to engage a portion of the proximal IV shield **5038** prior to puncturing the skin of a patient. In one embodiment, the thumb press-region **64c2a** extends at least partially beyond the safety shield **64c2** to enable the medical practitioner to easily contact the thumb-press region **64c2a** with a single finger or thumb.

[00296] In an alternative embodiment, as shown in **FIG. 122**, a collection assembly **130w**, may include a safety shield **64w** may include a first end **138w** having a first depending arm **132w** and a second depending arm **134w** substantially parallel to the first depending arm **132w**. The first depending arm **132w** and the second depending arm **134w** may be connected together. The first depending arm **132w** and the second depending arm **134w** may have substantially the same area. The safety shield **64w** has an end **140w** that is connected to the needle holder **42w** by at least one pivot **142w**. Preferably, the end **140w** of the safety shield **64w** is connected to the needle holder **42w** by two pivots **142w**. Example pivoting mechanisms are described in United States Patent Publication No. 2005/187,493, the entire content of which is herein incorporated by reference.

[00297] In one embodiment, the pivot **142w** may include a protrusion integrally formed with the second end **140w** of the safety shield **64w** and a corresponding recess defined in the distal end of the needle holder **42w**. In another embodiment, the pivot **142w** may include a recess defined within the second end **140w** of the safety shield **64w** and a corresponding recess defined within the distal end of the needle holder **42w**. In yet another embodiment, a first pivot **142w** can be disposed on a first side of the distal end of the needle holder **42w** and a second pivot **142w** can be disposed on a second side of the distal end of the needle holder **42w**, the first and second sides of the needle holder **42w** being substantially opposite each other. The pivot(s) **142w** allow the safety shield **64w** to pivot in a rotational manner with respect to the needle holder **42w** from a retracted position, as shown in **FIG. 122** to an extended position, as previously described.

[00298] In yet another embodiment of the invention, shown in **FIGS. 123-125**, the needle assembly **1130** includes a specimen collection container holder **1101** having a pierceable or punctureable shield **1102** disposed over the proximal end **1103** of the specimen collection container holder **1101** to provide a sterile environment within the interior of the specimen collection container holder **1101** prior to use. In one embodiment, the pierceable or punctureable shield **1102** is made of a paper, polymeric, and/or thin metal film having perforated sections therein which may be pierced by standard manually applied pressure. In use, a medical practitioner may insert any conventionally known specimen collection container **1105**, such as a blood collection tube, into the proximal end **1103** of the specimen collection container holder **1101** through the pierceable or punctureable shield **1102**.

[00299] The needle assembly **1130** may then be used in any manner as previously described herein to perform a medical procedure and/or shield a cannula **1134** after use. After use, the pierceable or punctureable shield **1102** may remain attached to the specimen collection container holder **1101** to provide a clear indication of use of the needle assembly **1130**. Accordingly, a needle assembly **1130** including a pierceable or punctureable shield **1102** provides a clear tamper and/or use indicator to a medical practitioner. The pierceable or punctureable shield **1102** described herein is suitable for use with any of the above-described collection assemblies. It is further contemplated that a separate, removable liner (not shown) may be affixed, such as through a removable adhesive, over the outer surface of shield **1102**. Such a removable liner provides further sterility and barrier protection prior to the use. In addition, the pierceable or punctureable shield **1102** may be applied to the proximal end **1103** of the specimen collection container holder **1101** as a prepackaged device with the need for additional external packaging.

[00300] FIGS. 126-131 illustrate yet a further embodiment of the present invention in which the housing 7000 of a needle assembly, shown in FIGS. 130-131, as previously described herein, includes a base portion 7002, shown in FIGS. 126-127, and a hub portion 7004, shown in FIGS. 128-129, engageable with the base portion 7002. Referring to FIGS. 126-127, the base portion 7002 has a distal end 7006 and a proximal end 7008 with a sidewall 7010 extending therebetween. In one embodiment, the sidewall 7010 defines at least one opening 7012 through which a first portion 7016 of the hub 7004, shown in FIG. 128, may be received. In another embodiment, the opening 7012 is adapted to allow a first portion 7016 of the hub 7004, to pass from an interior 7022 of the base portion 7002 through the sidewall 7010 to a position external to the interior 7022 of the base portion 7002. In another embodiment, the sidewall 7010 defines a second opening 7014 through which a second portion 7018 of the hub 7004, shown in FIG. 128, may be received. In yet another embodiment, the first opening 7012 of the base portion 7002 may be aligned in a substantially opposed orientation with respect to the second opening 7014, such that the first opening 7012 and the second opening 7014 are aligned along a common through-axis Z, as shown in FIG. 126. In a further embodiment, the sidewall 7010 of the base portion 7002 may include a release member opening 7020 through which a release member 7040, shown in FIGS. 130-131 and as previously described, may be received.

[00301] As shown in FIGS. 128-129, the hub 7004 may include a first portion 7016 extending in a substantially radial orientation from a body portion 7024 of the hub 7004. In another embodiment, the hub 7004 may include a second portion 7018 extending in a substantially radial orientation from the body portion 7024 of the hub 7004 and aligned in a substantially opposed orientation with respect to the first portion 7016, such that the first portion 7016 and the second portion 7018 are aligned at least partially along a common axis Y, as shown in FIG. 128. In another embodiment, the common axis Y of the hub portion 7004 may be alignable with the through-axis Z of the base portion 7002, shown in FIG. 126.

[00302] As shown in FIGS. 130-131, the hub portion 7004 may be at least partially insertable within the base portion 7002 such that the first portion 7016 of the hub 7004 extends at least partially through the opening 7012 defined within the sidewall 7010 of the base portion 7002. In another embodiment, the hub portion 7004 may be at least partially insertable within the base portion 7002 such that the first portion 7016 of the hub portion 7004 extends at least partially through the opening 7012 defined within the sidewall 7010 of the base portion 7002, and the second portion 7018 of the hub extends at least partially through the second opening 7014 defined within the sidewall 7010 of the base portion 7002.

In yet another embodiment, the hub portion **7004** may be insertable into the interior **7022** of the base portion **7002** through the proximal end **7008**. In yet another embodiment, at least one of the first portion **7016** and the second portion **7018** are deflectable against an interior wall **7026** of the interior **7022** of the base portion, such as adjacent the proximal end **7008** during insertion of the hub portion **7004** into the base portion **7002**. In yet a further embodiment, at least one of the first portion **7016** and the second portion **7018** include a gripable region **7030** enabling a user to easily contact the housing **7000** when the hub portion **7004** is disposed within the base portion **7002**. In one embodiment, the gripable region **7030** includes a plurality of ribs **7032**.

[00303] While specific embodiments of the invention have been described in detail, it will be appreciated by those skilled in the art that various modifications and alternatives to those details could be developed in light of the overall teachings of the disclosure. The present embodiments described herein are meant to be illustrative only, and not limiting as to the scope of the invention, which is to be given the full breadth of the appended claims and any and all equivalents thereof. Various other embodiments will be apparent to, and readily made by those skilled in the art, without departing from the scope and spirit of the invention.

WHAT IS CLAIMED IS:

1. A needle assembly, comprising:
 - a housing comprising a flash chamber, and having a distal end and a proximal end engageable with a specimen collection container;
 - a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior, the patient end of the cannula projecting at least partially from the distal end of the housing, the cannula interior in fluid communication with the flash chamber; and
 - a shield restrainably engaged with a portion of the housing and axially transitionable over the patient cannula from a retracted position in which the patient end is exposed, to an extended position in which the patient end is shielded by at least a portion of the shield, wherein at least a portion of the flash chamber is visible in the retracted position.
2. The needle assembly of claim 1, wherein the flash chamber is visible through at least a portion of the shield in the retracted position.
3. The needle assembly of claim 2, wherein the portion of the shield through which the flash chamber is visible, is transparent or translucent.
4. The needle assembly of claim 1, wherein the shield comprises an observation window and the flash chamber is visible through the observation window in the retracted position.
5. The needle assembly of claim 4, wherein the patient end of the cannula has a bevel, and the position of the observation window within the shield corresponds to the orientation of the bevel.
6. The needle assembly of claim 1, wherein the proximal end of the housing defines a specimen collection container receiving port.
7. The needle assembly of claim 6, further comprising a removable seal disposed over a portion of the specimen collection container receiving port.

8. The needle assembly of claim 6, further comprising a rupturable seal disposed over a portion of the specimen collection container receiving port.

9. The needle assembly of claim 1, wherein the shield at least partially surrounds the patient end of the cannula in the extended position.

10. The needle assembly of claim 1, wherein the shield is substantially circumferentially disposed about at least a portion of the cannula, and transition of the shield from the retracted position to the extended position telescopes the shield over the cannula.

11. The needle assembly of claim 1, wherein the sidewall of the cannula defines an opening extending between the cannula interior and the flash chamber.

12. The needle assembly of claim 1, wherein the cannula comprises at least two distinct needle portions.

13. The needle assembly of claim 12, wherein the cannula comprises a patient needle in fluid communication with the flash chamber and a non-patient needle in fluid communication with the flash chamber.

14. The needle assembly of claim 13, wherein the patient needle projects at least partially from the distal end of the housing, and wherein the non-patient needle extends in a substantially proximal direction from the patient cannula.

15. The needle assembly of claim 1, wherein the flash chamber is integrally formed within a portion of the housing.

16. The needle assembly of claim 1, wherein the housing further comprises a hub supporting at least a portion of the cannula.

17. The needle assembly of claim 16, wherein the flash chamber is integrally formed with the hub.

18. The needle assembly of claim 1, wherein the specimen collection container is a blood collection container.

19. The needle assembly of claim 1, further comprising a porous vent disposed within the flash chamber, the porous vent separating the flash chamber into a first chamber and a second chamber.

20. The needle assembly of claim 19, wherein the first chamber and the second chamber are configured such that upon insertion of the patient end into a patient, blood flows through the cannula and into the first chamber without sealing the porous vent, and upon application of an evacuated specimen collection container to the non-patient end of the cannula, blood is drawn from the first chamber and air is drawn from the second chamber, thereby establishing a negative pressure within the second chamber with respect to an external environment of the flash chamber.

21. The needle assembly of claim 19, wherein the porous vent comprises a plurality of pores for passage of blood therethrough from the first chamber to the second chamber.

22. The needle assembly of claim 19, wherein the vent mechanism is at least one of a porous plug formed of a hydrophobic material, a one-way valve, and a porous plug formed of a hydrophilic material that swells on contact with blood.

23. The needle assembly of claim 1, wherein the flash chamber comprises a vent mechanism in communication with an external environment, surrounding the needle assembly.

24. The needle assembly of claim 1, wherein at least a shielding portion of the shield is restrainably engaged within an interior portion of the housing in the retracted position, and the shielding portion of the shield extends from the interior portion of the housing in the extended position.

25. The needle assembly of claim 24, wherein the interior portion of the housing is circumferentially disposed about a specimen collection container receiving port defined within the housing.

26. The needle assembly of claim 25, wherein the interior portion of the housing is co-axial with the specimen collection container receiving port.

27. The needle assembly of claim 1, wherein the housing comprises a first portion and a second portion, the first portion distal to the second portion, and wherein the shield is entirely disposed within an interior of the first portion in the retracted position, and a specimen collection container receiving port is defined within the second portion.

28. The needle assembly of claim 27, wherein the first portion and the second portion are co-formed.

29. The needle assembly of claim 27, wherein the first portion and the second portion are separately formed and subsequently assembled.

30. The needle assembly of claim 27, wherein the first portion of the housing defines an observation window through which the shield is visible when in the retracted position.

31. The needle assembly of claim 1, wherein the shield is biased against a portion of the housing by a spring when the shield is in the retracted position.

32. The needle assembly of claim 31, further comprising a release element transitionable from a first position to a second position, wherein the spring biases the shield to the extended position upon transition of the release element from the first position to the second position.

33. The needle assembly of claim 32, wherein the release element is a push button.

34. The needle assembly of claim 33, wherein the push button comprises a member oriented in a substantially perpendicular orientation with respect to a transition axis of the shield, and extending through at least a portion of the shield to maintain the shield against the bias of the spring in the first position.

35. The needle assembly of claim 34, wherein the member comprises a restraining portion and defines a passage region, the restraining portion engaging a shoulder of the shield in the restrained position, the shoulder of the shield passing through the passage region upon transition from the retracted position to the extended position.

36. The needle assembly of claim 35, wherein the passage region defines a substantially circular opening.

37. The needle assembly of claim 35, wherein the passage region defines a non-enclosed region.

38. The needle assembly of claim 35, further comprising a hub supporting at least a portion of the cannula, and wherein the restraining portion defines an interior region at least partially surrounding a portion of the hub.

39. The needle assembly of claim 32, further comprising a removable cannula guard engageable with a portion of the housing and removable prior to transition of the shield from the retracted position to the extended position, wherein a portion of the removable cannula guard prevents transition of the release element from the first position to the second position.

40. The needle assembly of claim 1, wherein at least one of a distal portion of the housing and a proximal portion of the shield comprise a barrier mechanism for preventing transition of the shield from the extended position to the retracted position.

41. The needle assembly of claim 40, wherein the barrier mechanism comprises a tamper-resistant flange

42. The needle assembly of claim 40, wherein the barrier mechanism comprises a locking tab deflectable upon transition of the shield from the retracted position to the extended position, and which substantially resists deflection once the shield is in the extended position.

43. The needle assembly of claim 42, wherein at least a portion of the housing surrounds a portion of the locking tab.

44. The needle assembly of claim 43, wherein the portion of the housing surrounding the locking tab substantially resists radial deflection of the locking tab.

45. The needle assembly of claim 1, wherein the shield comprises a first portion for slideably engaging a portion of the housing, and a second portion at least partially surrounding a portion of the cannula in the extended position.

46. The needle assembly of claim 45, wherein the first portion of the shield slideably engages an outer surface of the housing along the longitudinal axis of the cannula.

47. The needle assembly of claim 45, wherein the first portion of the shield comprises a protrusion for slideably engaging a groove recessed within a portion of the outer surface of the housing.

48. The needle assembly of claim 45, further comprising a glide mechanism comprising a portion of the housing and portion of the first portion of the shield, wherein a portion of the safety shield is axially transitionable with respect to a portion of the housing.

49. The needle assembly of claim 45, further comprising a hub disposed at least partially within a portion of the housing, and wherein the first portion of the shield slideably engages a portion of the hub along a longitudinal axis of the cannula.

50. The needle assembly of claim 49, wherein a first end of the first portion of the shield slideably engages a portion of the hub, and a second end of the first portion extends at least partially through a portion of an outer surface of the housing.

51. The needle assembly of claim 50, wherein the second end of the first portion extends at least partially through a groove defined in the outer surface of the housing and extending along the longitudinal axis of the cannula.

52. The needle assembly of claim 45, wherein the second portion of the shield surrounds at least a portion of the cannula.

53. The needle assembly of claim 45, wherein the shield is transitioned from the retracted position to the extended position by force applied to the first portion of the shield in the direction along a longitudinal axis of the cannula.

54. The needle assembly of claim 45, wherein the shield comprises restraining means for preventing transition of the shield from the extended position to the retracted position.

55. The needle assembly of claim 45, wherein the second portion of the shield comprises a depending arm transitionable from a first position in which the depending arm is substantially perpendicular to a longitudinal axis of the cannula, to a second position in which the depending arm is oriented substantially along the longitudinal axis of the cannula.

56. The needle assembly of claim 55, wherein the depending arm comprises a first portion and a second portion, the first portion and the second portion pivotally or hingedly connected to the first portion.

57. The needle assembly of claim 1, wherein the shield comprises a depending arm comprising a plurality of extendable segments, wherein the extendable segments are substantially laterally oriented in the retracted position and substantially longitudinally oriented in the extended position.

58. The needle assembly of claim 57, wherein the plurality of extendable segments are pivotally or hingedly connected therebetween.

59. The needle assembly of claim 57, wherein the depending arm is oriented on a first side of the cannula, and further comprising a second depending arm oriented on a second side of the cannula, the second side substantially opposite the first side.

60. A blood collection assembly, comprising:

- a housing, comprising a flash chamber, having a distal end and a proximal end, and a blood collection container holder adjacent the proximal end;

- a patient cannula having a cannula tip and defining a patient cannula interior, projecting at least partially from the distal end of the housing, the patient cannula interior in fluid communication with the flash chamber;

- a non-patient cannula, defining a non-patient cannula interior, extending in a substantially proximal direction from the patient cannula within at least a portion of the blood collection container holder, the non-patient cannula interior in fluid communication with the flash chamber; and

- a shield restrainably engaged with a portion of the housing and axially transitionable over the patient cannula from a retracted position, in which the patient end is exposed, to an extended position in which the cannula tip is shielded by at least a portion of the shield, wherein at least a portion of the flash chamber is visible in the retracted position.

61. The blood collection assembly of claim 60, wherein the flash chamber is visible through at least a portion of the shield in the retracted position.

62. The blood collection assembly of claim 60, further comprising a removable or rupturable seal disposed over at least a portion of the blood collection container holder.

63. The blood collection assembly of claim 60, wherein the shield is biased against a portion of the housing by a spring in the retracted position, and further comprising a release element transitionable from a first position to a second position, wherein the spring transitions the shield to the extended position upon transition of the release element from the first position to the second position.

64. The blood collection assembly of claim 60, wherein the shield comprises a first portion for slideably engaging a portion of the housing along the longitudinal axis of the

patient cannula, and a second portion at least partially surrounding a portion of the patient cannula in the extended position.

65. A needle assembly, comprising:
- a housing, comprising a flash chamber, having a distal end, and a proximal end engageable with a specimen collection container;
 - a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior, the patient end of the cannula projecting at least partially from the distal end of the housing, the cannula interior in fluid communication with the flash chamber;
 - a shield restrainably engaged with a portion of the housing and axially transitionable over the patient cannula from a retracted position, in which the patient end is exposed, to an extended position, in which the patient end is shielded by at least a portion of the shield, wherein at least a portion of the flash chamber is visible in the retracted position;
 - a spring element biased between a portion of the housing and a portion of the shield in the retracted position; and
 - a release element transitionable from a first position to a second position, wherein the release element restrains the shield against the bias of the spring in the restrained position, and wherein transition of the release element from the first position to the second position transitions the shield from the retracted position to the extended position.

66. The needle assembly of claim 65, wherein the release element is a push button.

67. The needle assembly of claim 65, wherein at least a portion of the flash chamber is visible through a portion of the shield in the retracted position.

68. The needle assembly of claim 65, wherein the proximal end of the housing comprises a blood collection container holder and the non-patient end of the cannula extends at least partially within an interior of the blood collection container holder.

69. A blood collection assembly, comprising:
- a housing comprising a flash chamber, and having a distal end and a proximal end, and a blood collection container holder adjacent the proximal end;

a patient cannula having a cannula tip and defining a patient cannula interior, projecting at least partially from the distal end of the housing, the patient cannula interior in fluid communication with the flash chamber;

a non-patient cannula, defining a non-patient cannula interior, extending in a substantially proximal direction from the patient cannula within at least a portion of the blood collection container holder, the non-patient cannula interior in fluid communication with the flash chamber;

a shield restrainably engaged with a portion of the housing and axially transitionable over the patient cannula from a retracted position in which the cannula tip is exposed, to an extended position in which the cannula tip is shielded by at least a portion of the shield, wherein at least a portion of the flash chamber is visible through the shield in the retracted position;

a spring element biased between a portion of the shield and a portion of the housing in the retracted position; and

a push button engaged with a portion of the spring and transitionable from a first position to a second position, wherein the spring biases the shield to the extended position upon transition of the release element from the first position to the second position.

70. A blood collection assembly, comprising:

a housing, comprising a flash chamber, having a distal end, and a proximal end engageable with a specimen collection container;

a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior, the patient end of the cannula projecting at least partially from the distal end of the housing, the cannula interior in fluid communication with the flash chamber; and

a shield, having an observation window, and engaged with a portion of the housing, the shield transitionable from a first position to a second position with respect to the housing, wherein the shield is disposed over the patient end in the second position, and wherein at least a portion of the flash chamber is viewable through the observation window in the first position.

71. The blood collection assembly of claim 70, wherein the shield is axially transitionable over the cannula from a retracted position to an extended position.

72. The blood collection assembly of claim 70, wherein the shield is pivotally transitionable over the patient cannula from a retracted position to an extended position.

73. A blood collection assembly, comprising:
a housing, comprising a flash chamber, having a distal end, and a proximal end engageable with a specimen collection container;
a cannula having a patient end, a non-patient end, and a sidewall extending therebetween defining a cannula interior, the patient end of the cannula projecting at least partially from the distal end of the housing, the cannula interior in fluid communication with the flash chamber; and
a shield engaged with a portion of the housing and comprising a locking structure, the shield transitionable from a first position to a second position with respect to the housing, wherein the flash chamber is visible in the first position, and wherein the shield is disposed over the patient end of the cannula and the locking structure engages at least a portion of the flash chamber in the second position.

74. The needle assembly of claim 1, wherein the housing comprises a base portion having a sidewall defining an opening, and a hub portion engageable with the base portion, wherein a portion of the hub portion is receivable through the opening.

75. The needle assembly of claim 74, wherein the sidewall of the base portion defines a first opening and a second opening aligned along a common axis, and the hub portion comprises a first portion and a second portion aligned along a common axis, wherein the first portion is receivable through the first opening and the second portion is receivable through the second opening.

76. The needle assembly of claim 75, wherein the hub portion is insertable within an interior of the base portion through a proximal end of the base portion, and wherein at least one of the first portion and the second portion are deflectable against a portion of an interior wall of the base portion during insertion of the hub portion into the base portion.

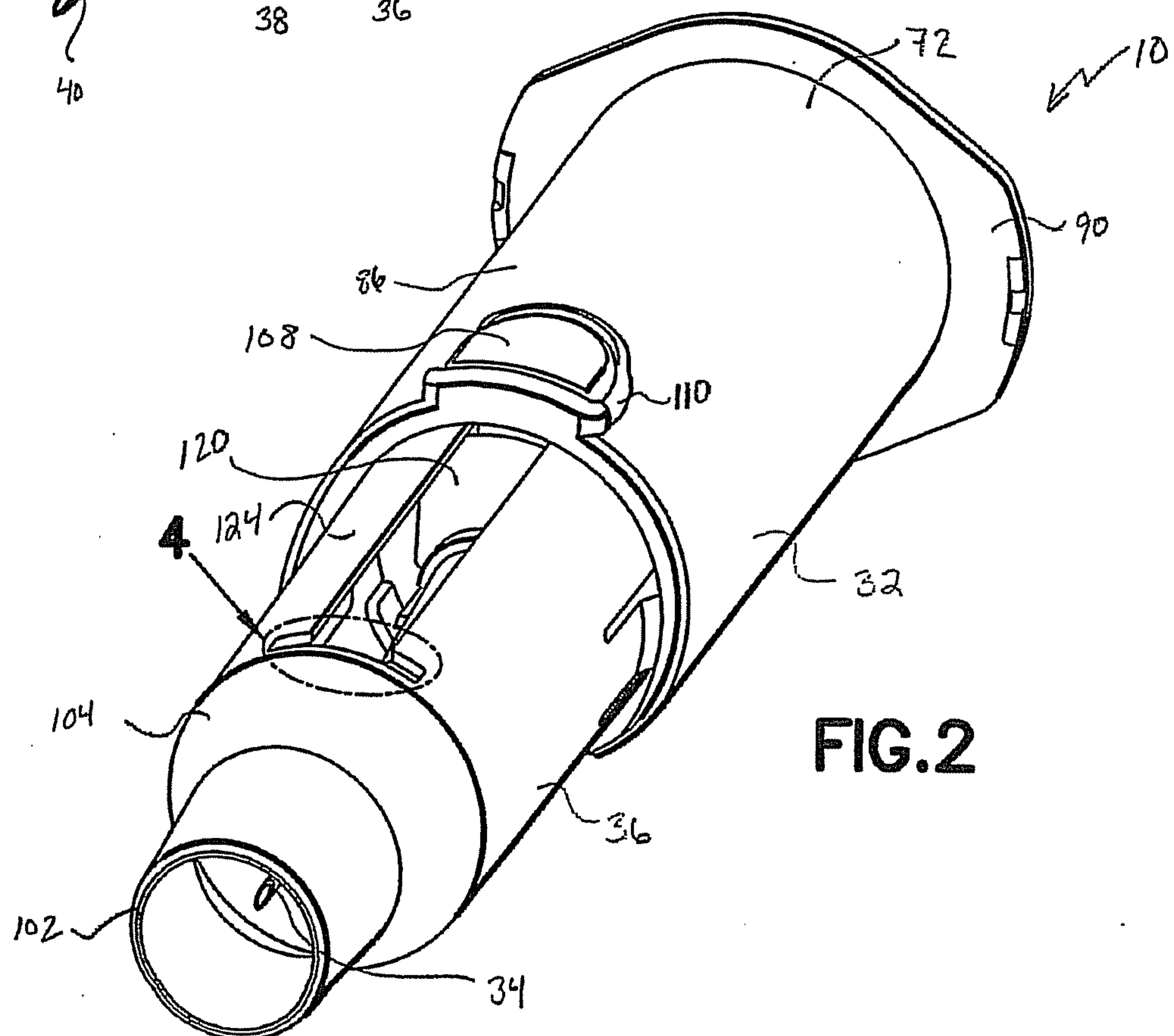
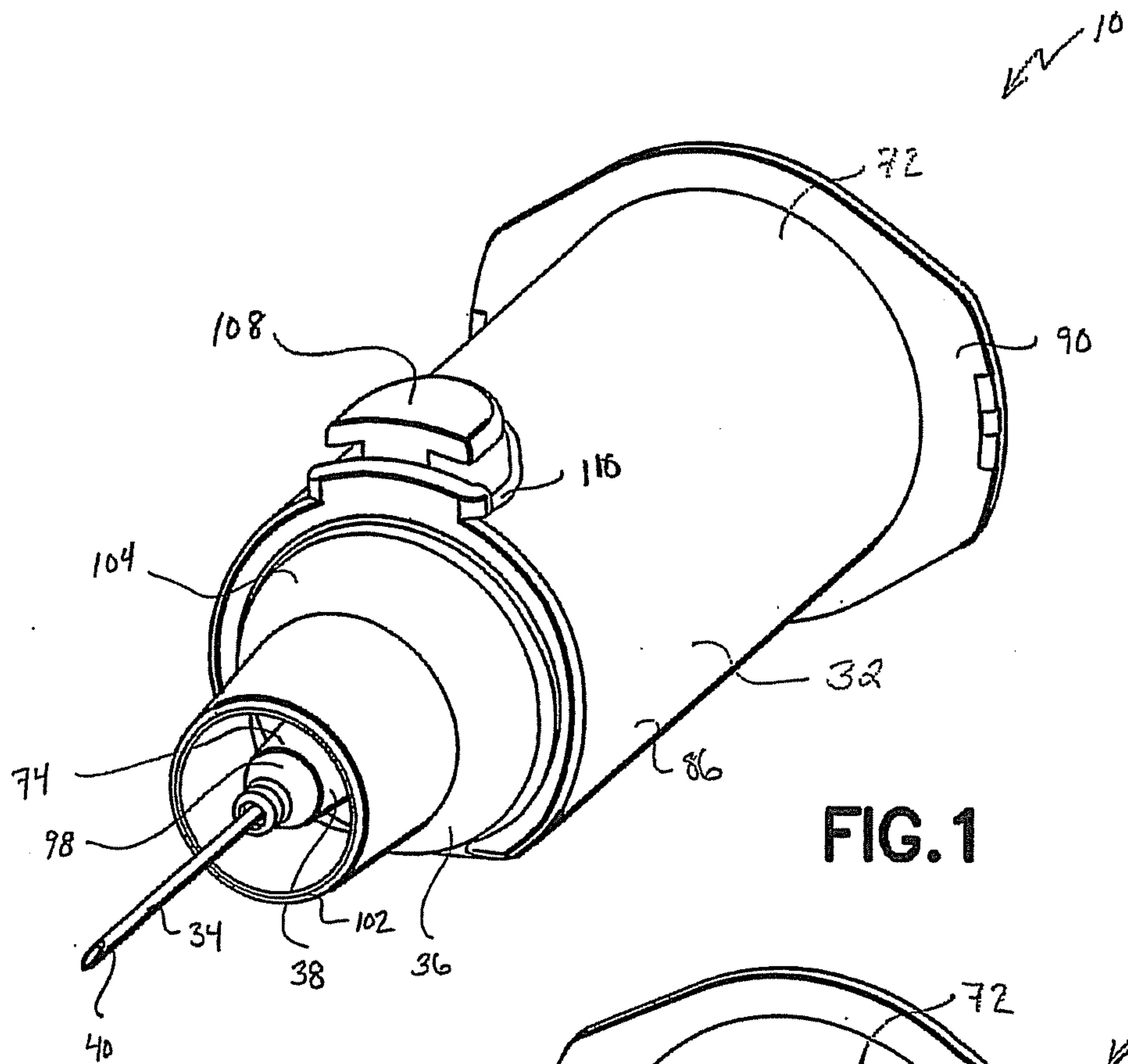
77. The blood collection assembly of claim 73, wherein the locking structure of the shield engages a portion of the housing distal to the flash chamber.

78. The needle assembly of claim 1, wherein the housing comprises a forward hub portion and a rear hub portion connectable with the forward hub portion and defining the flash chamber therebetween.

79. The needle assembly of claim 78, wherein the rear hub portion is connectable with the forward hub portion through at least a portion of a specimen collection container holder.

80. The needle assembly of claim 78, wherein the rear hub portion defines a specimen collection container receiving port therein.

1/81



2/81

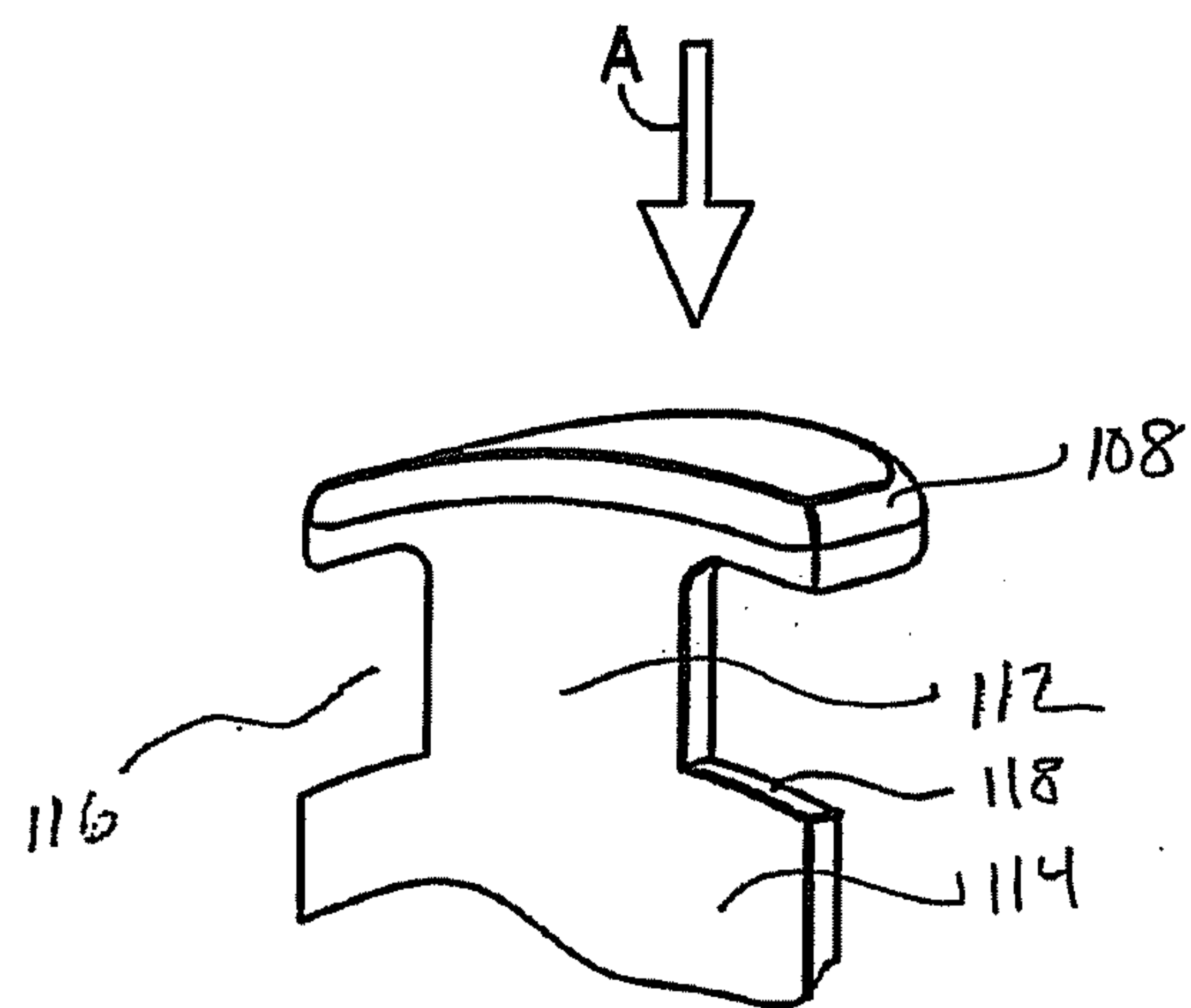


FIG. 3

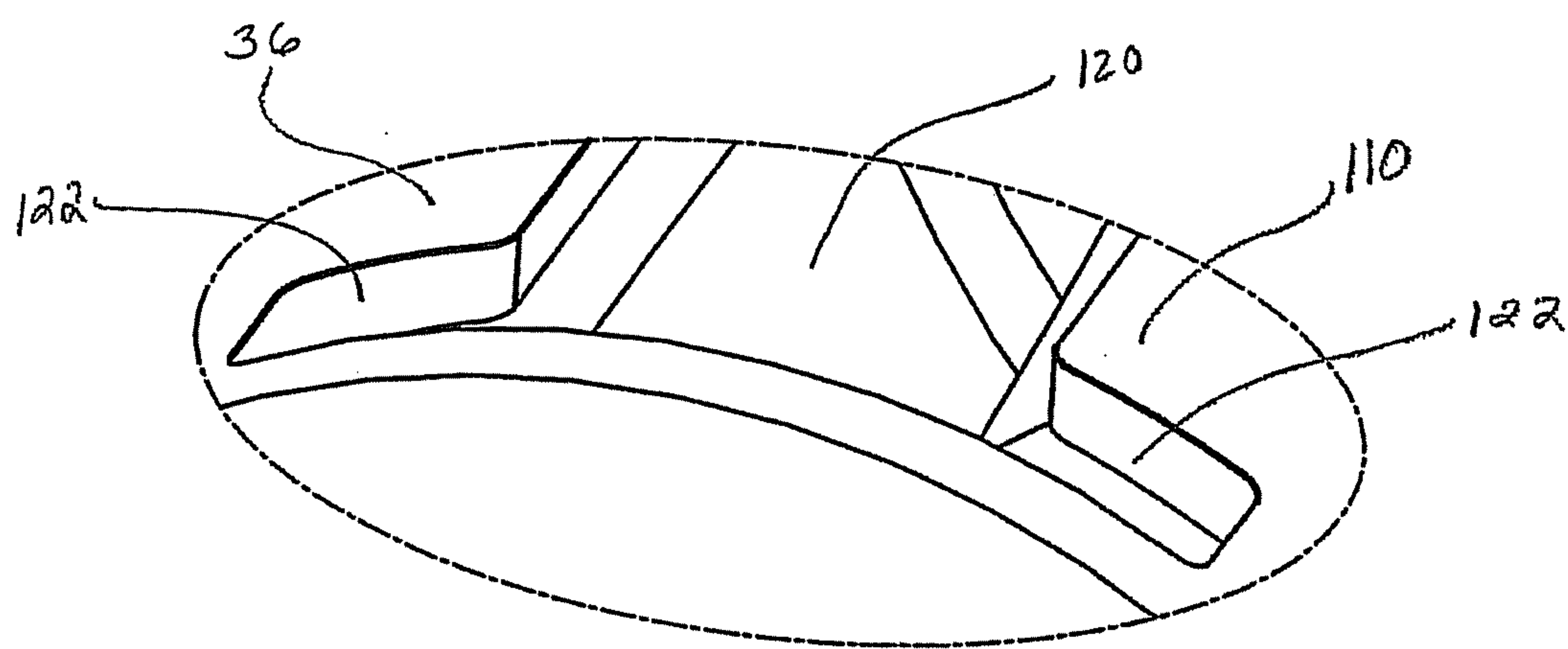
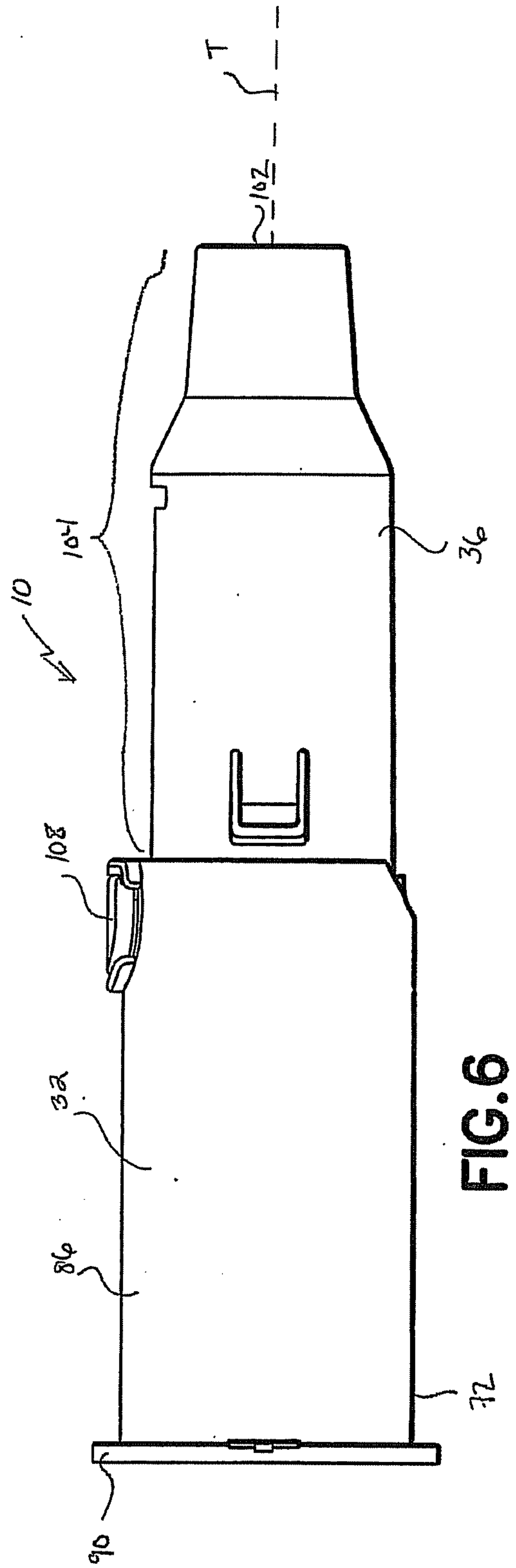
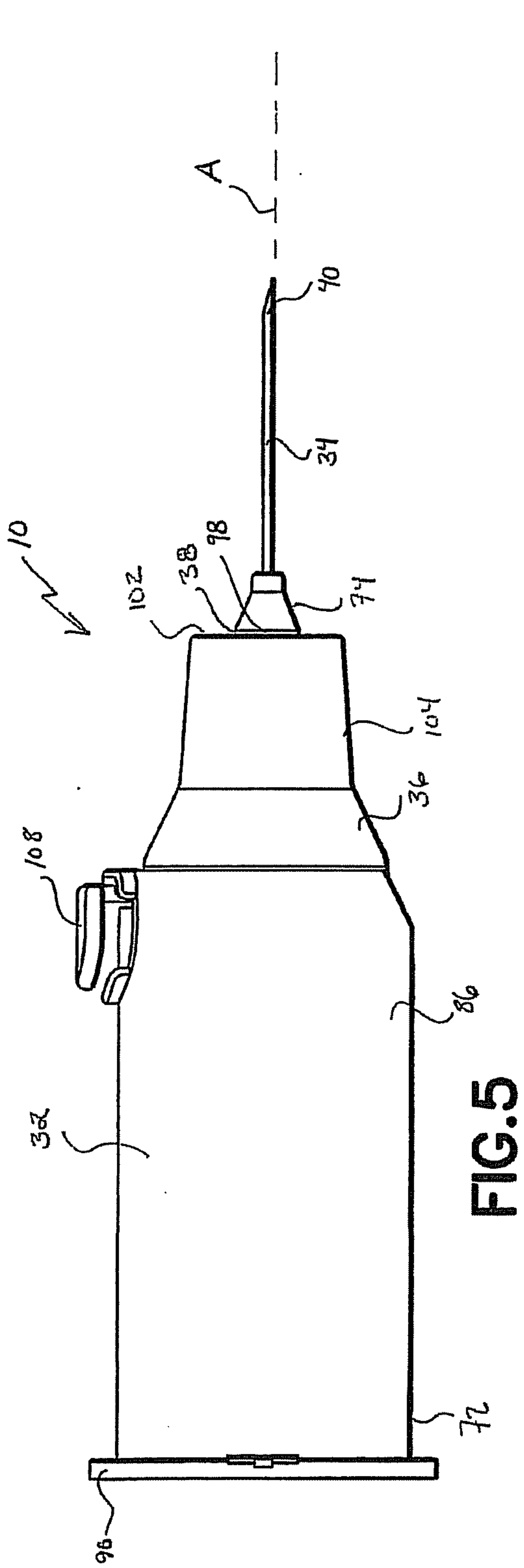
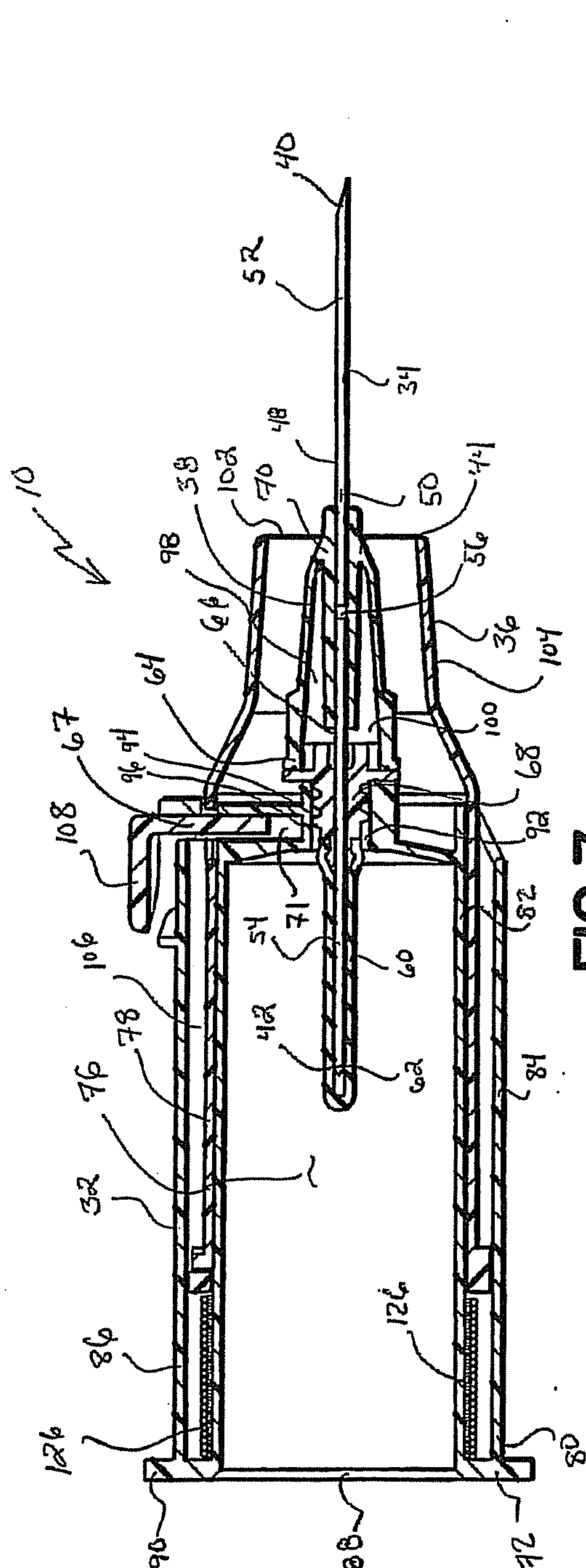
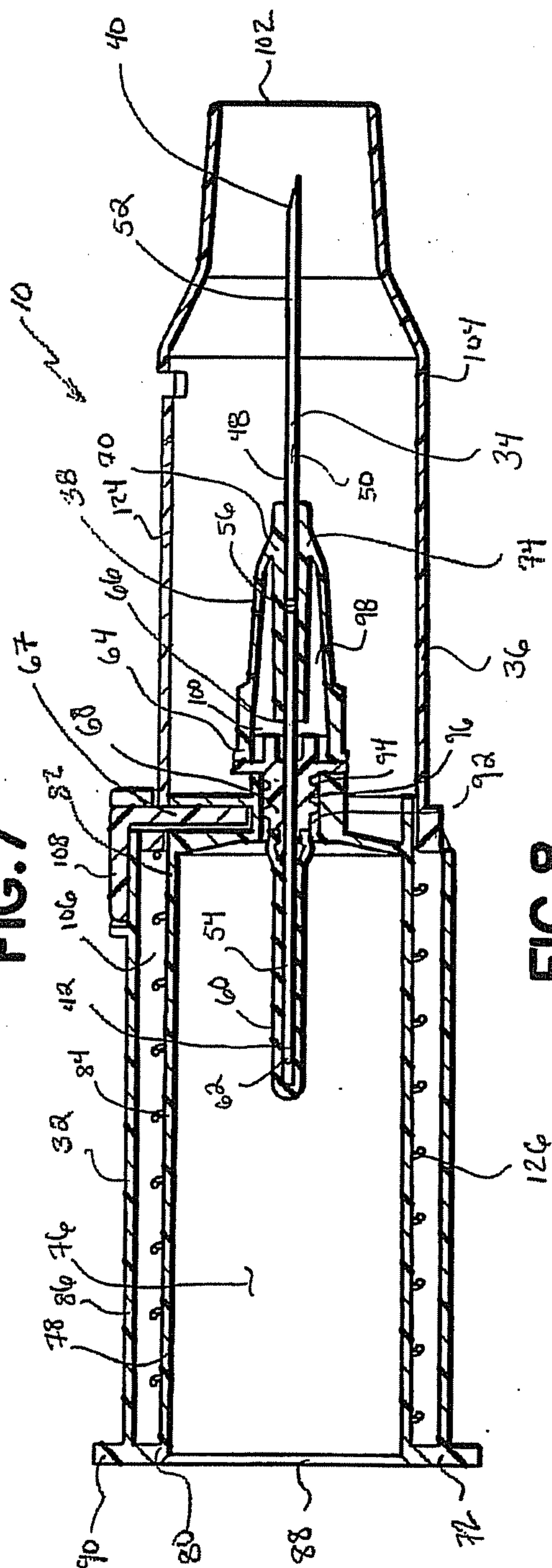


FIG. 4





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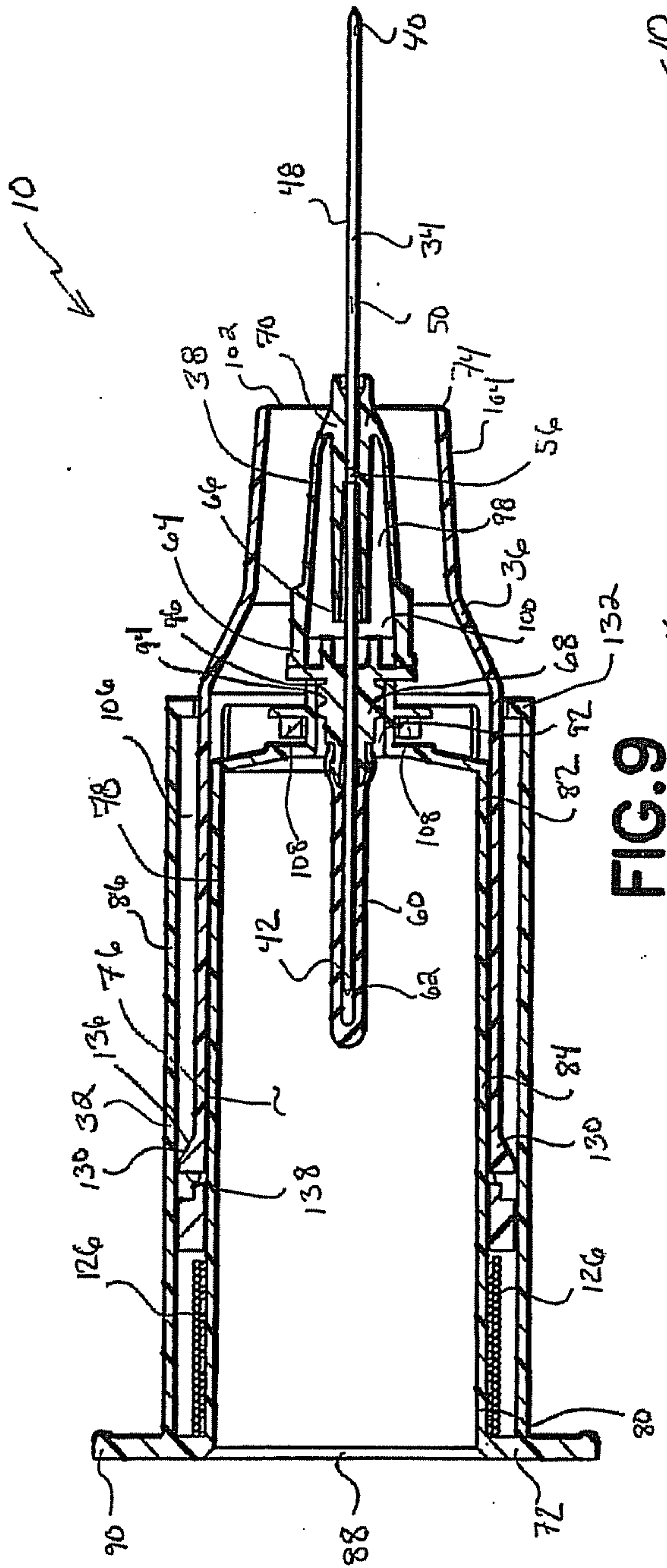


FIG. 9

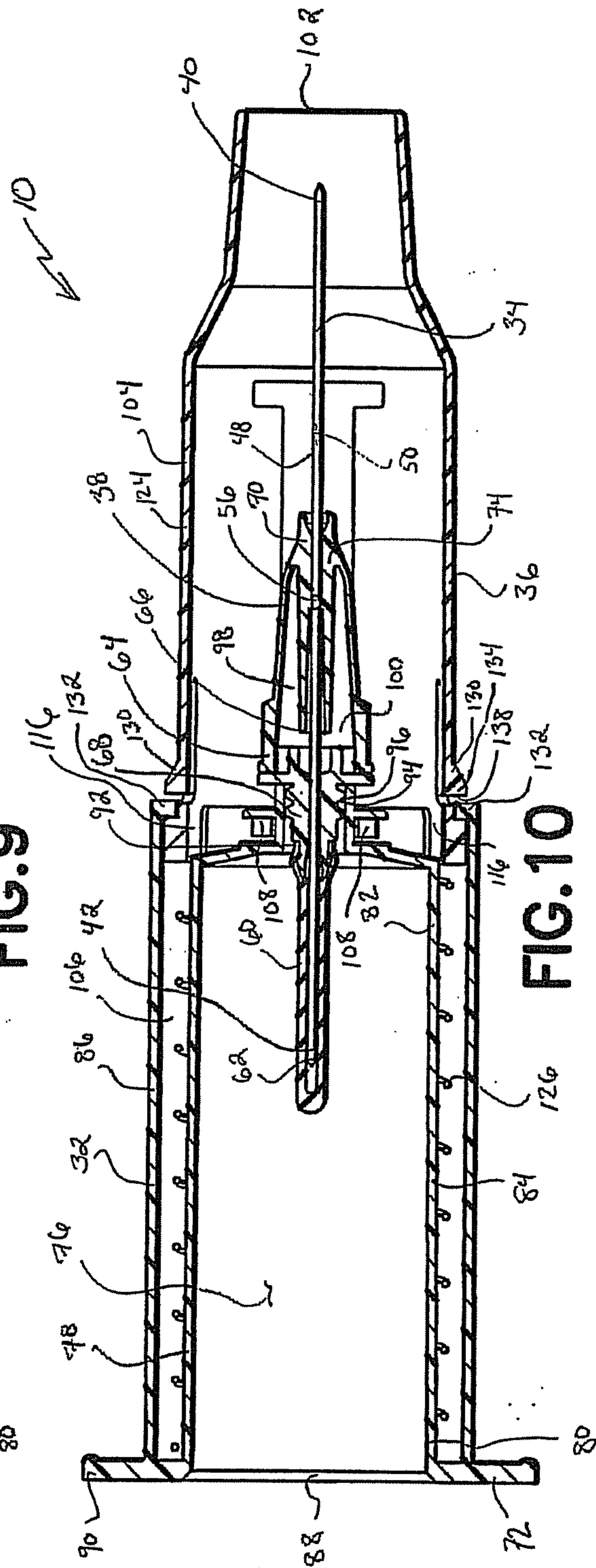


FIG. 10

6/81

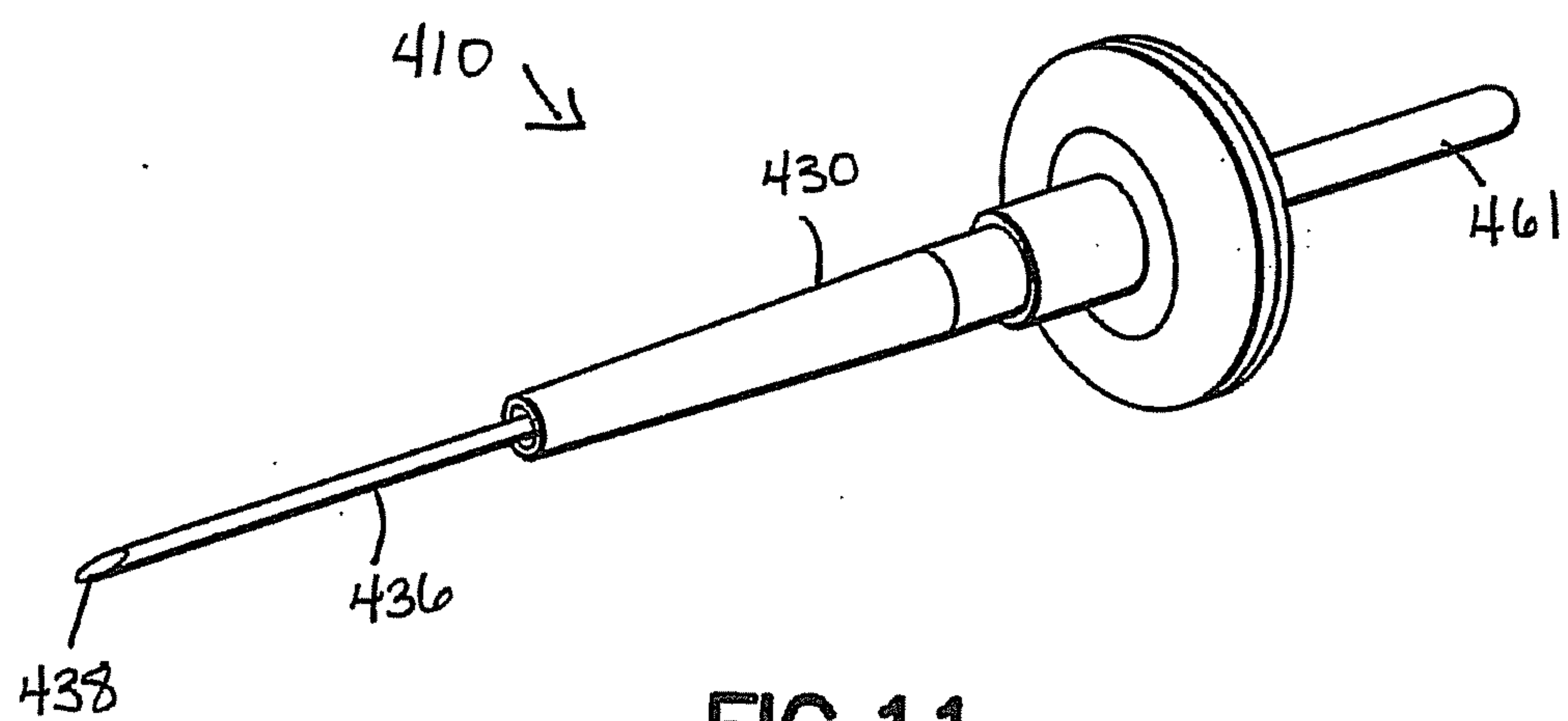


FIG. 11

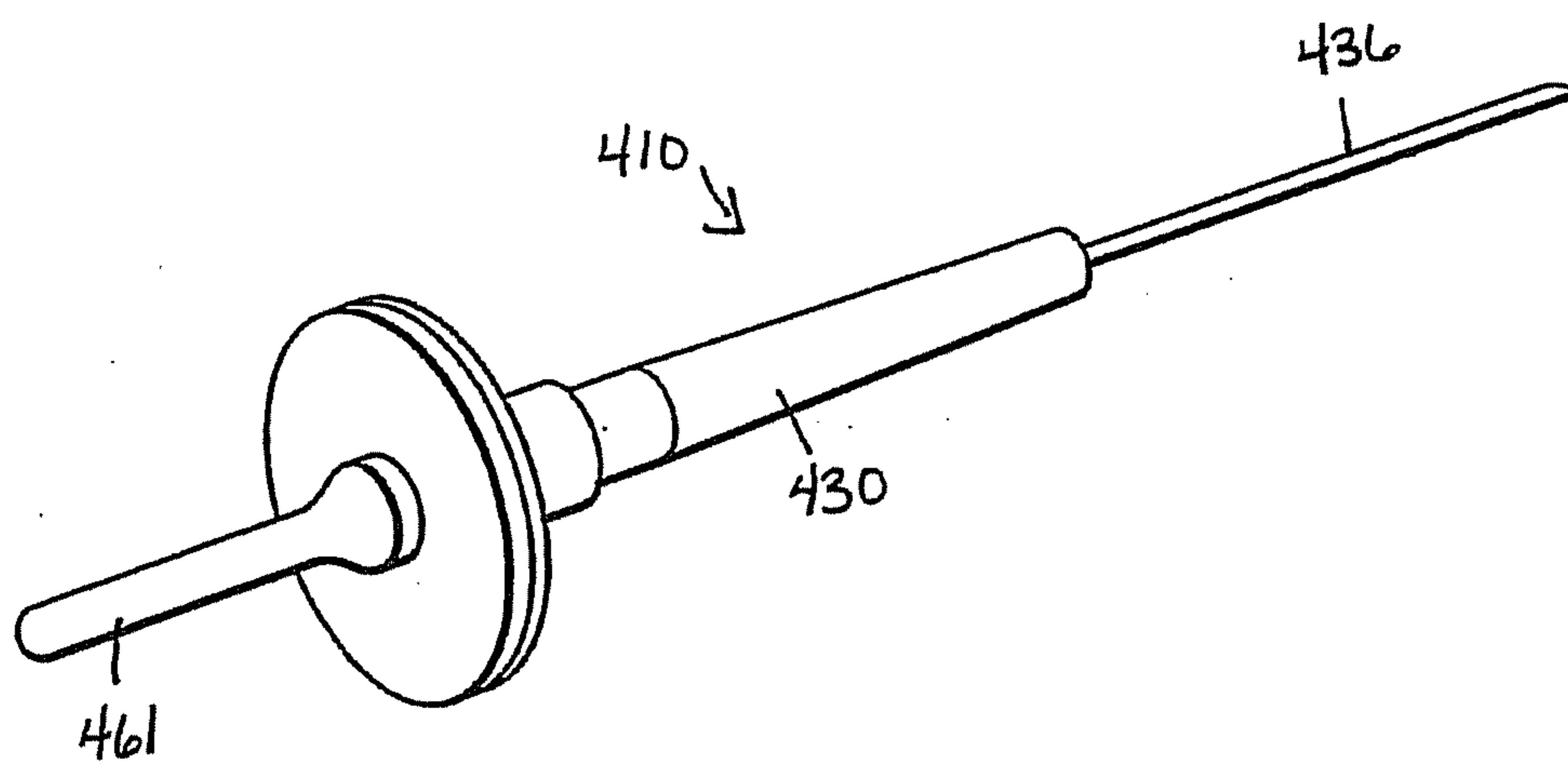
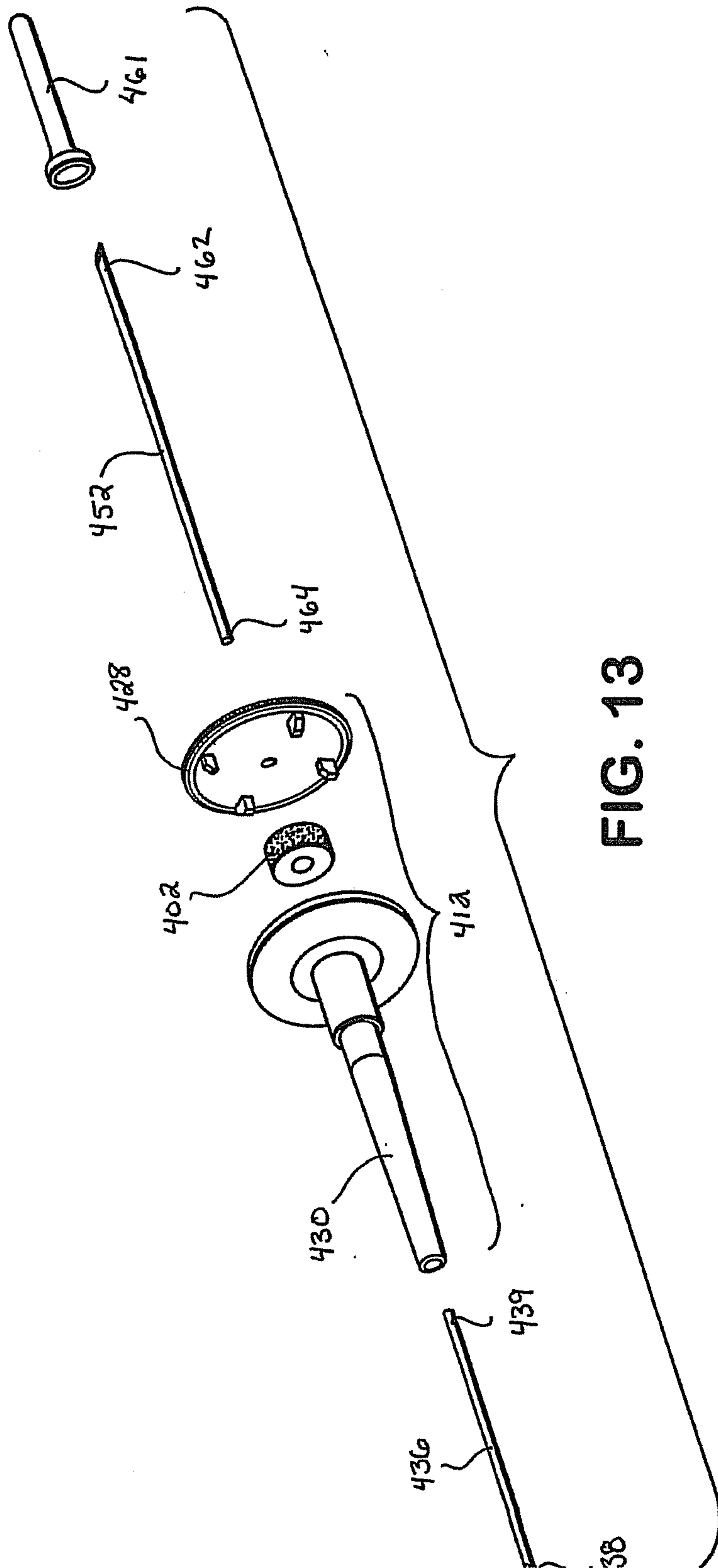
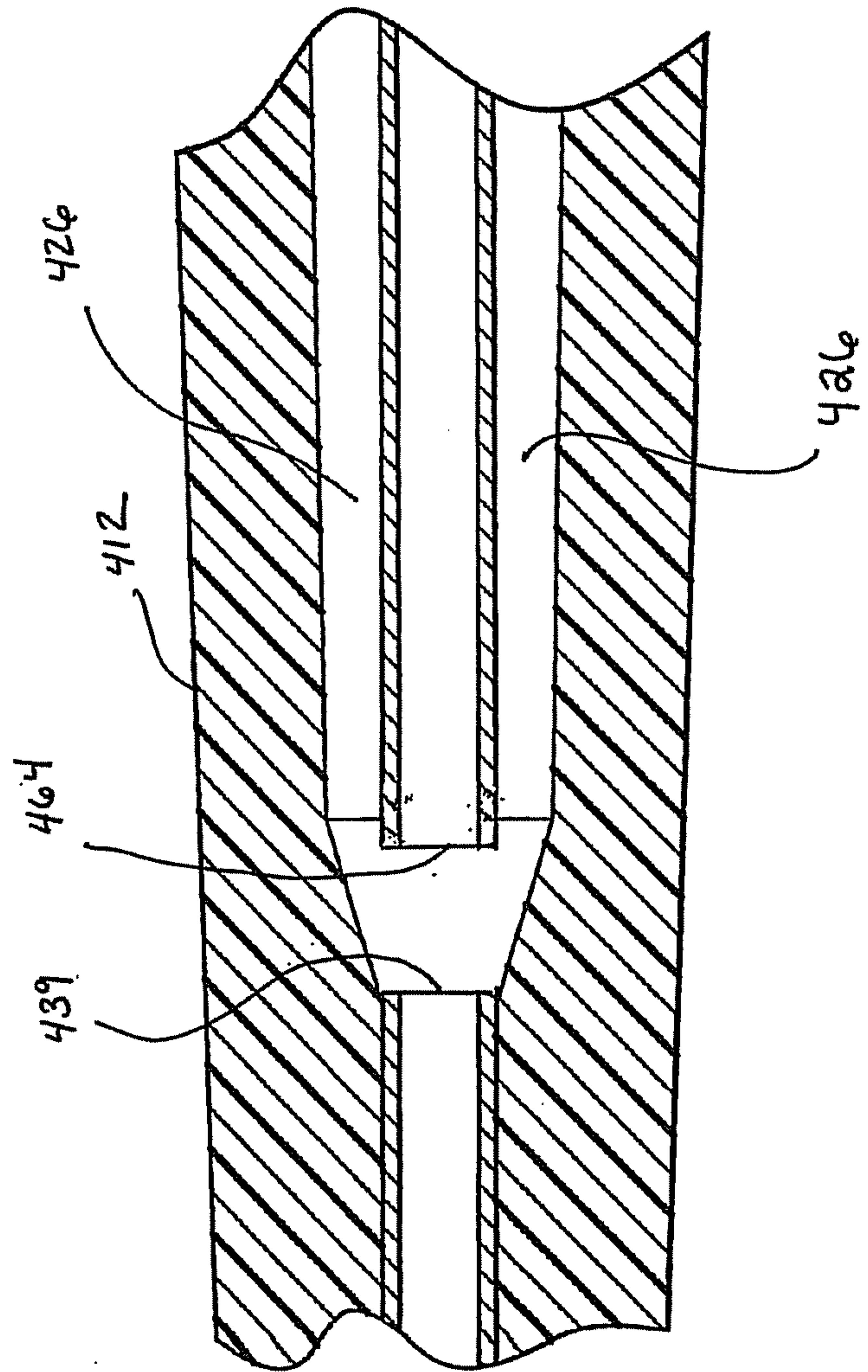
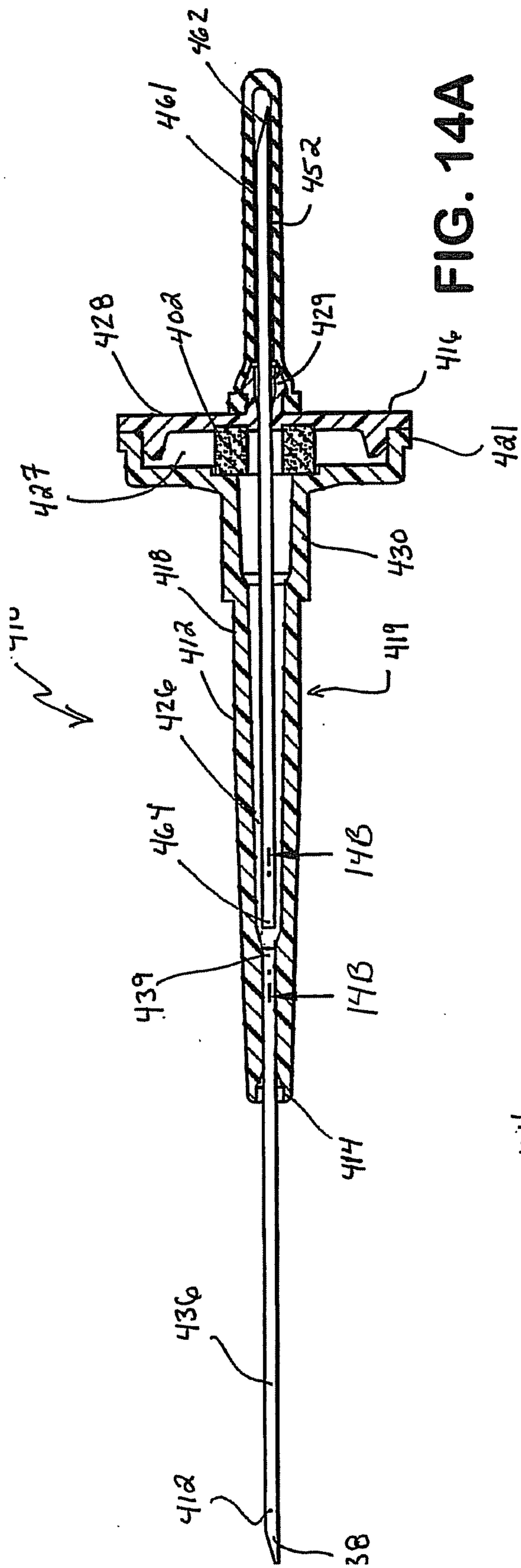


FIG. 12

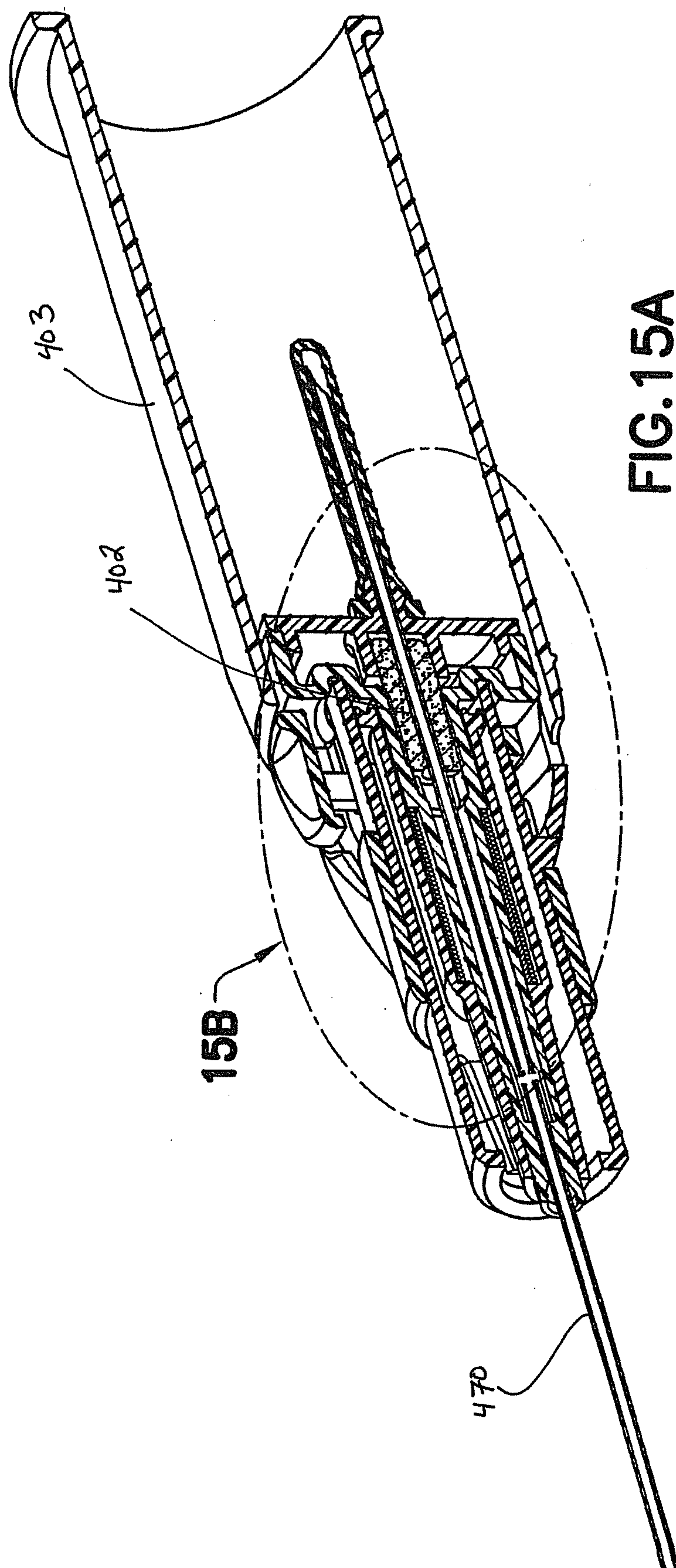
7/81

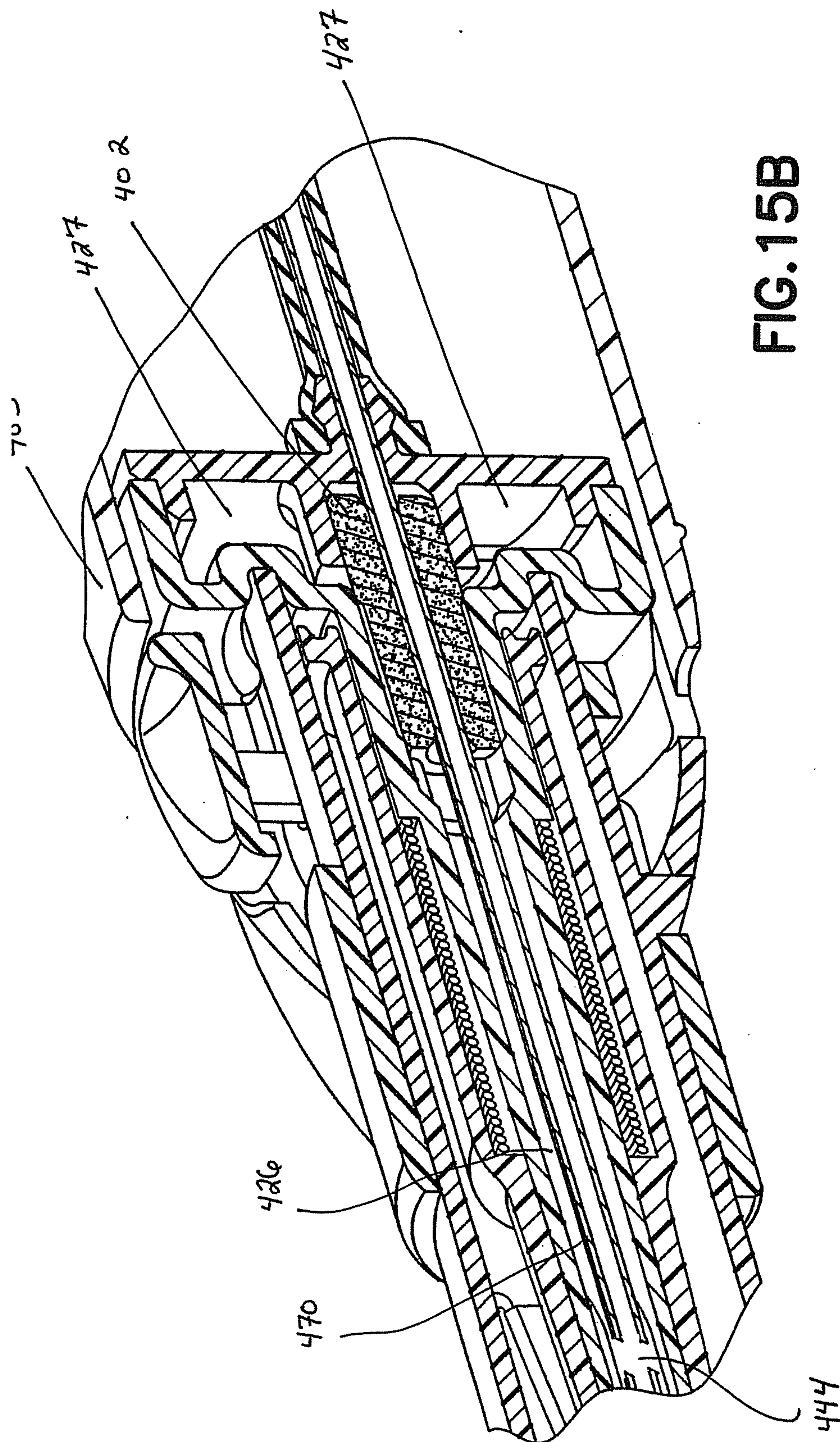


8/81

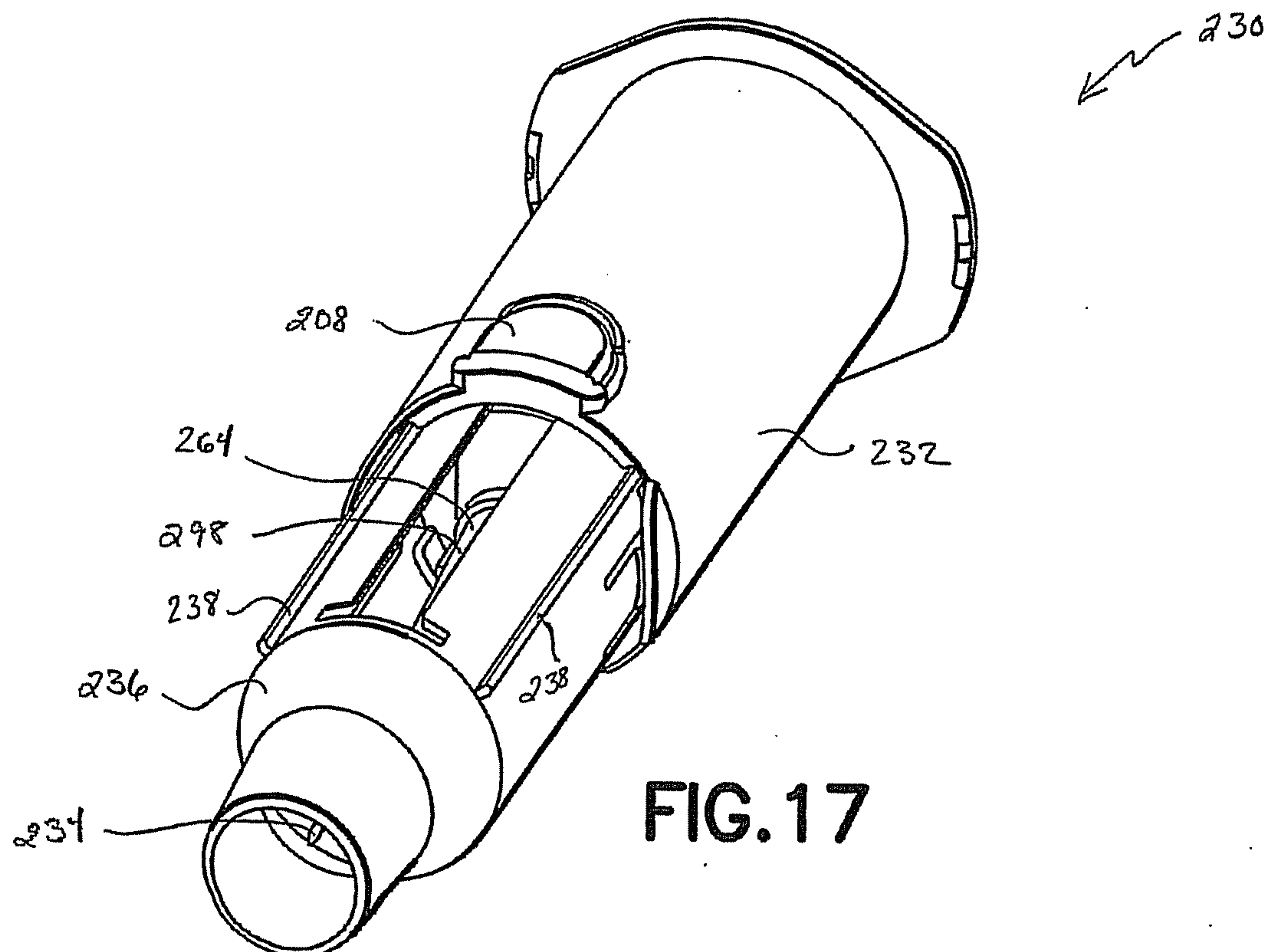
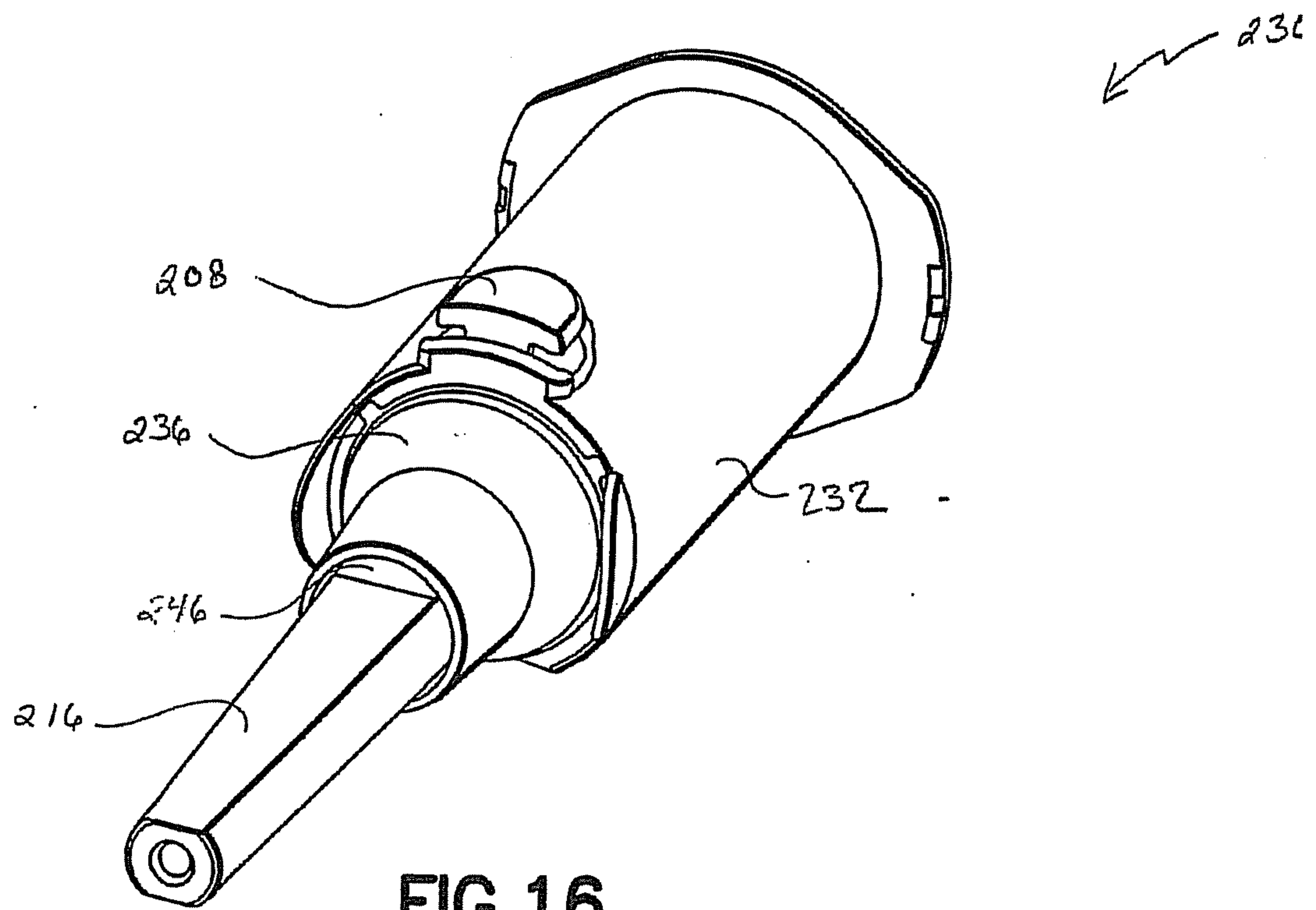


9/81

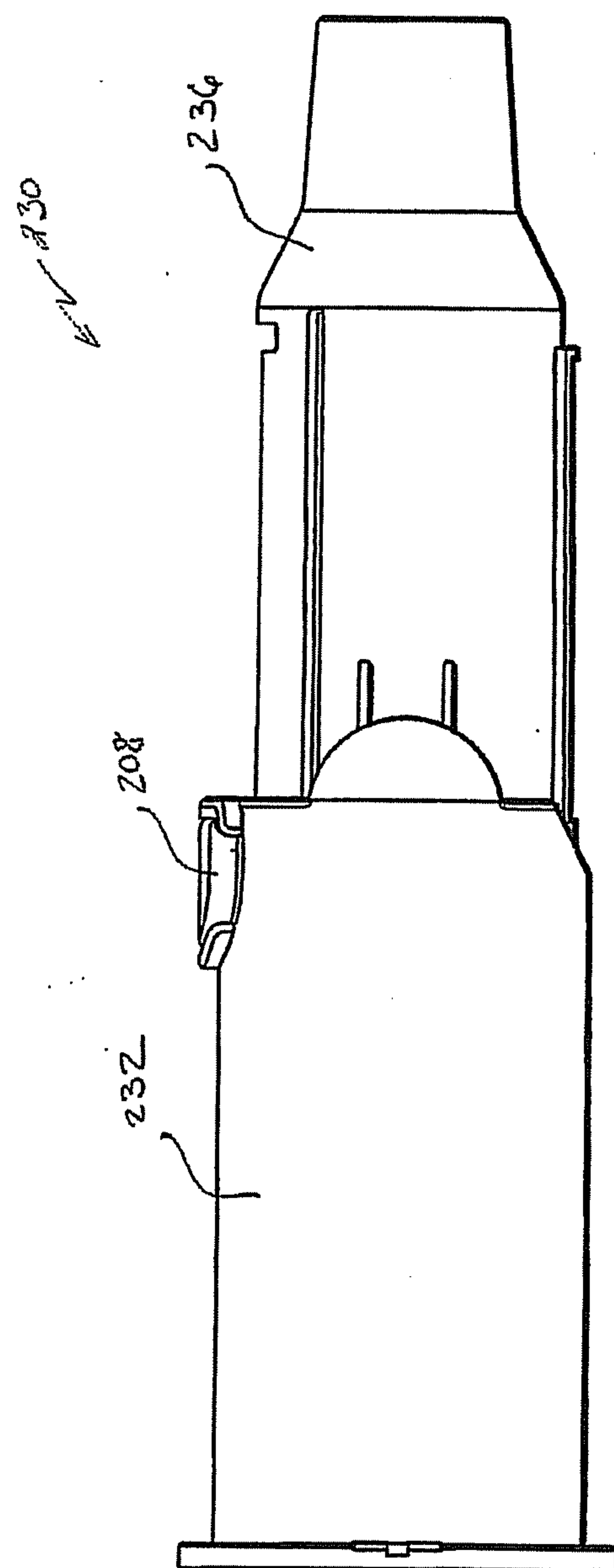
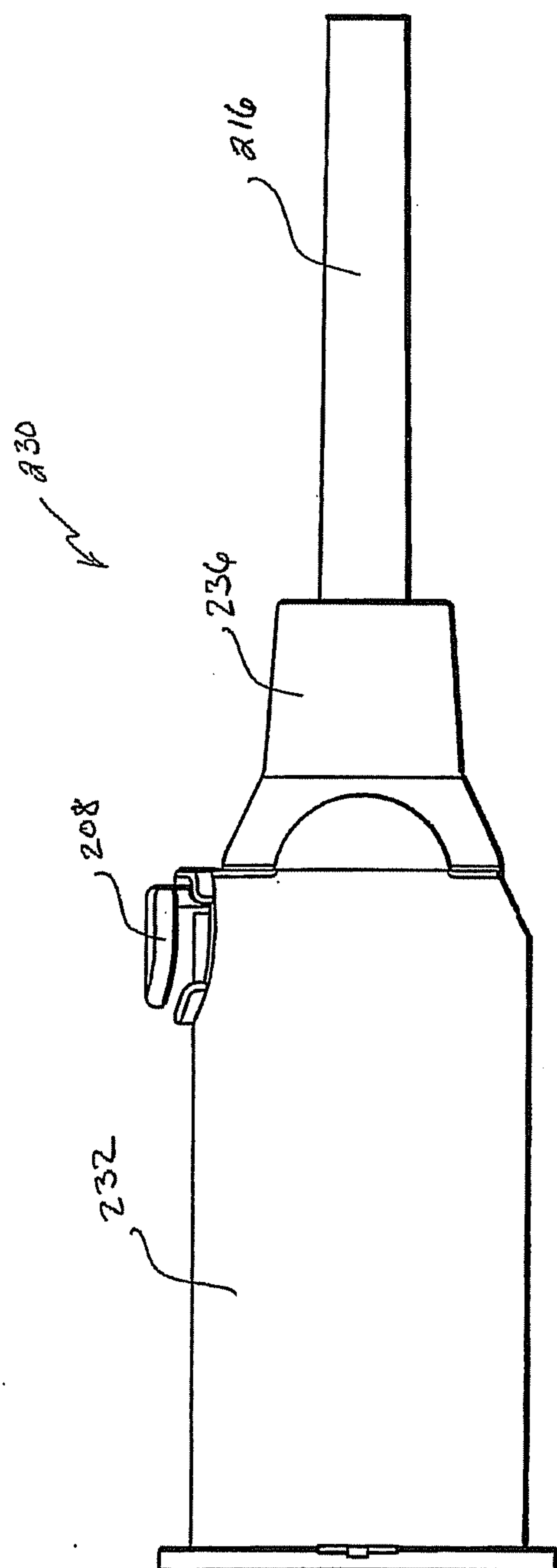


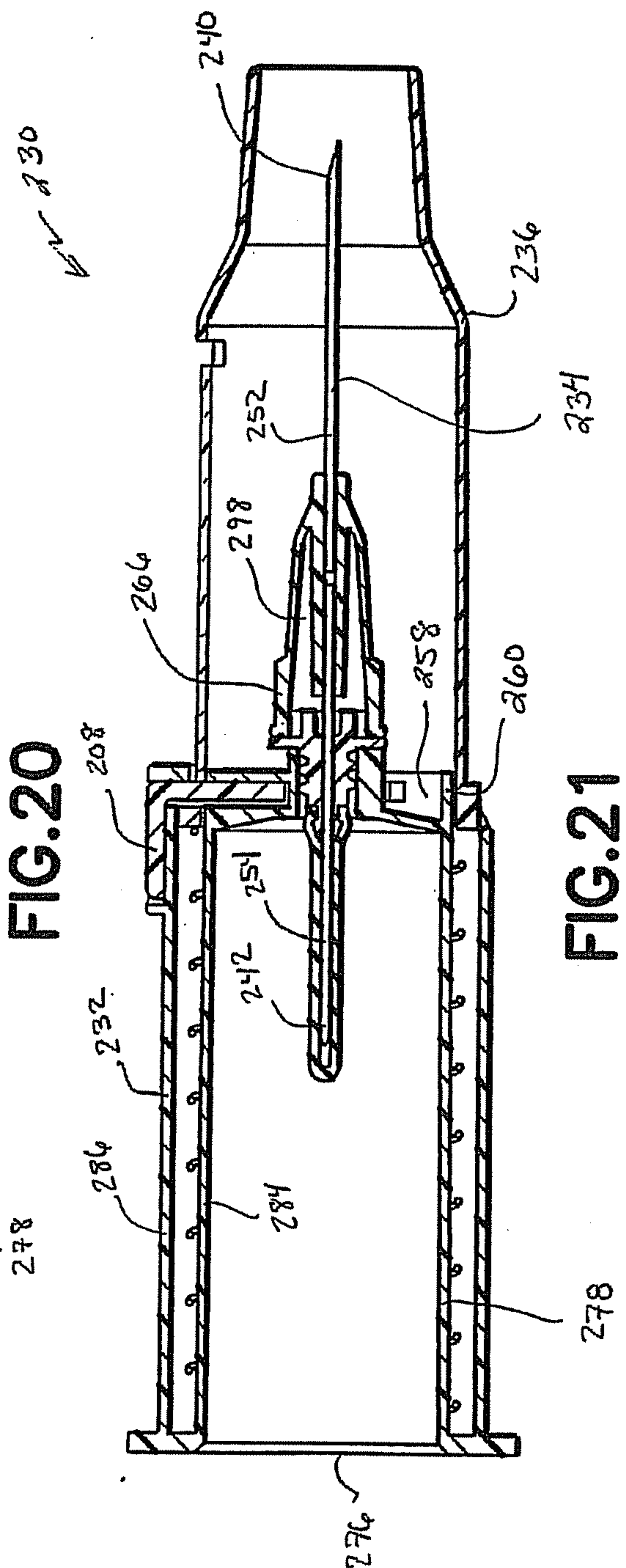
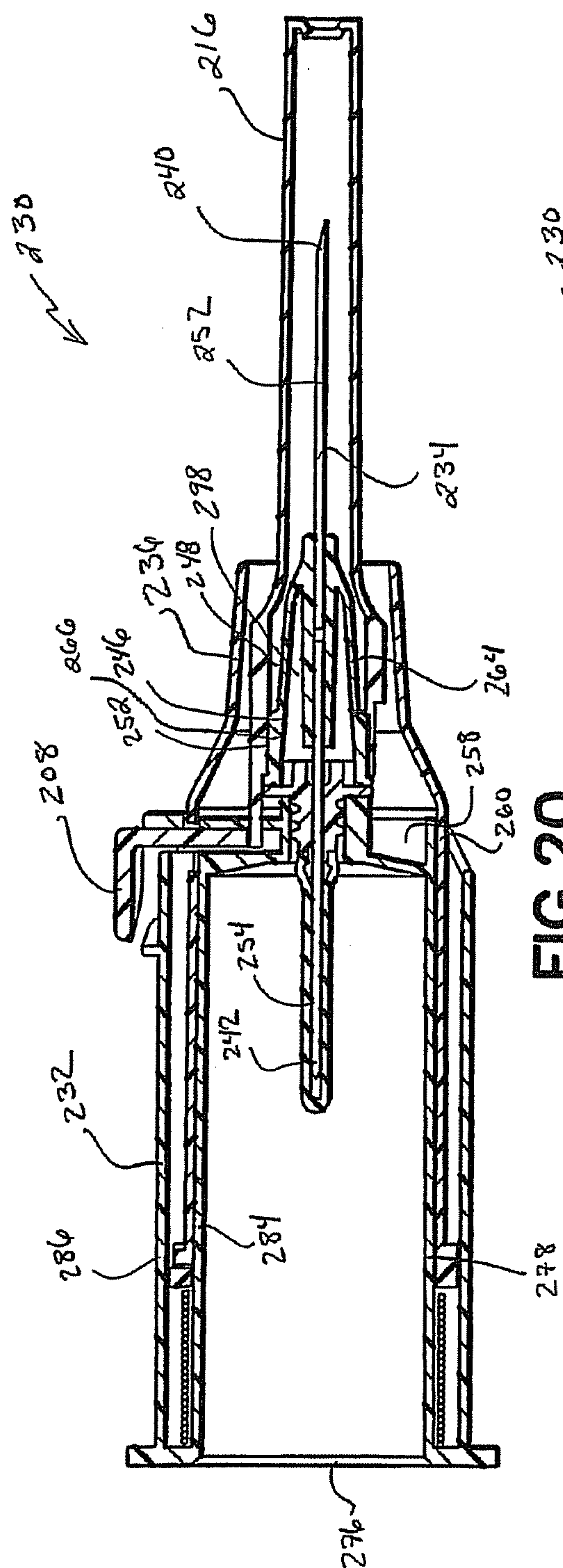


11/81



12/81





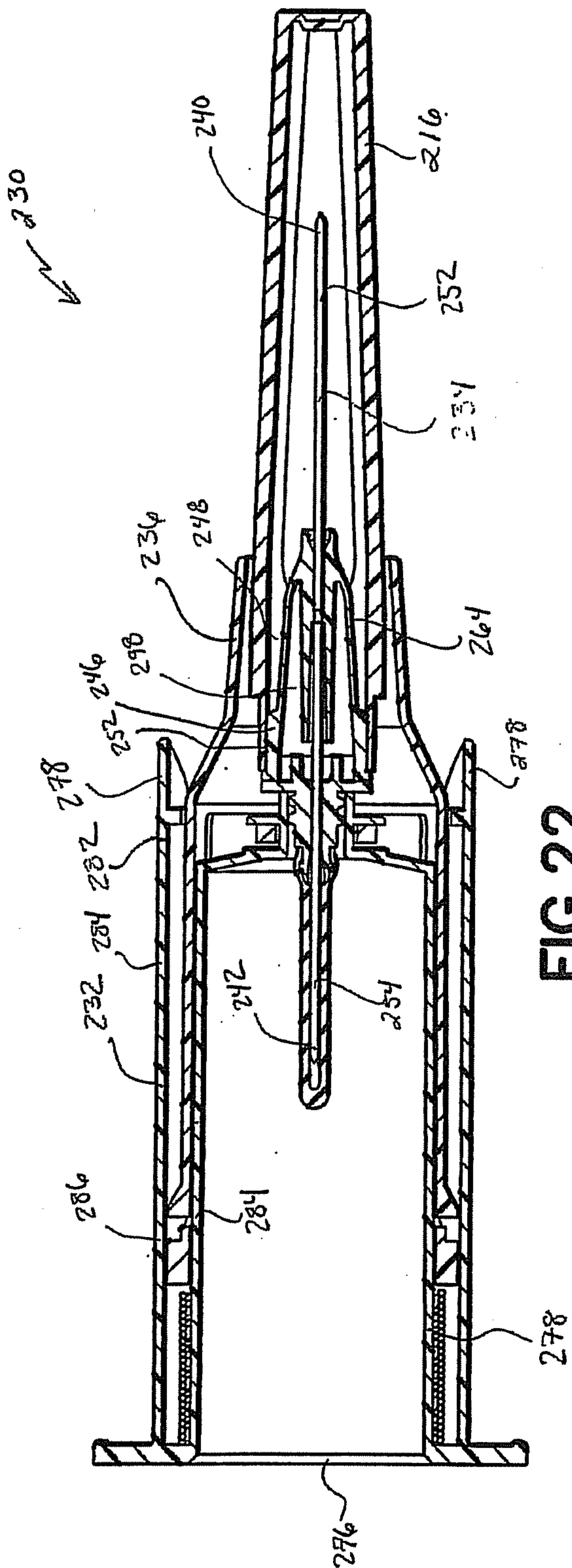


FIG. 22

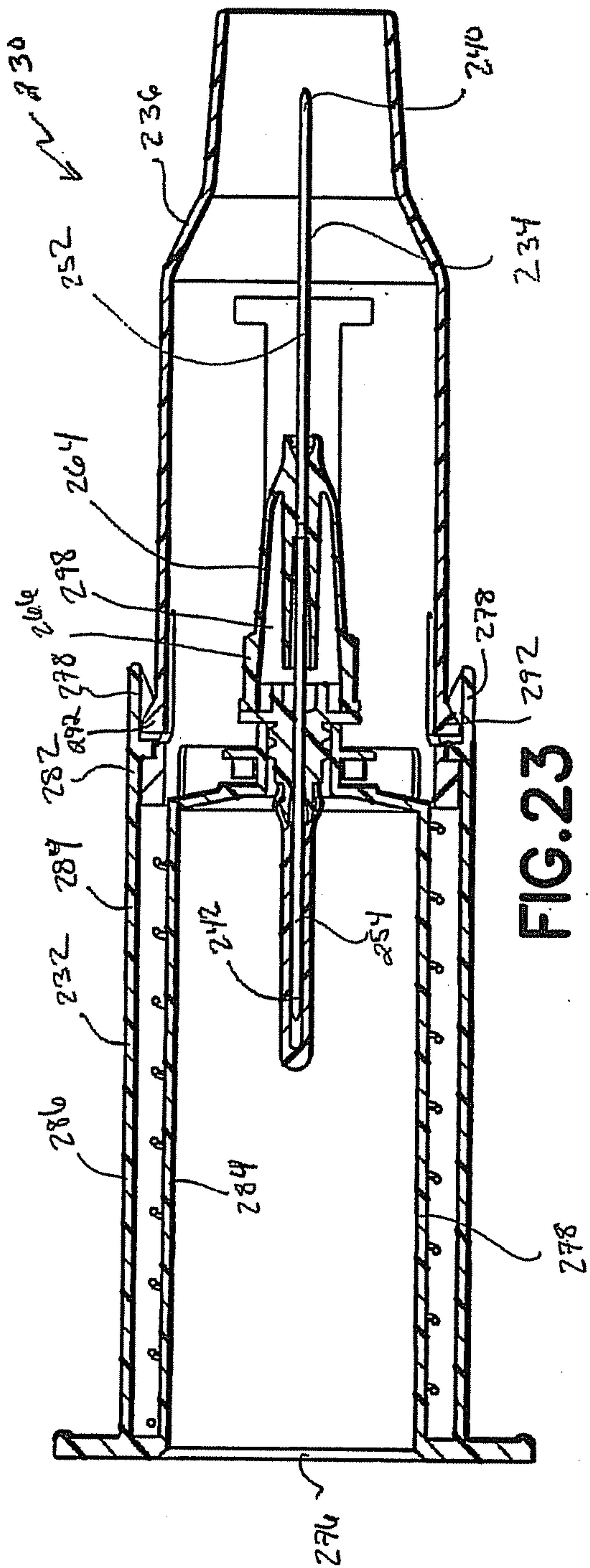
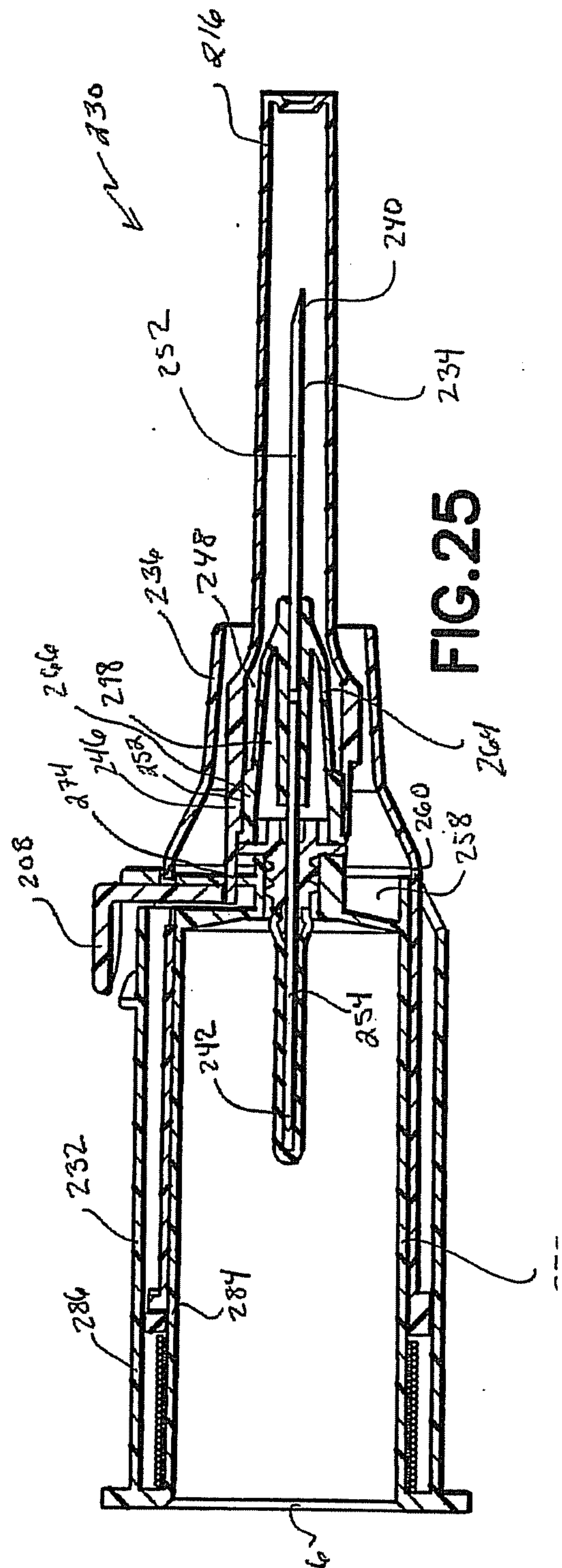
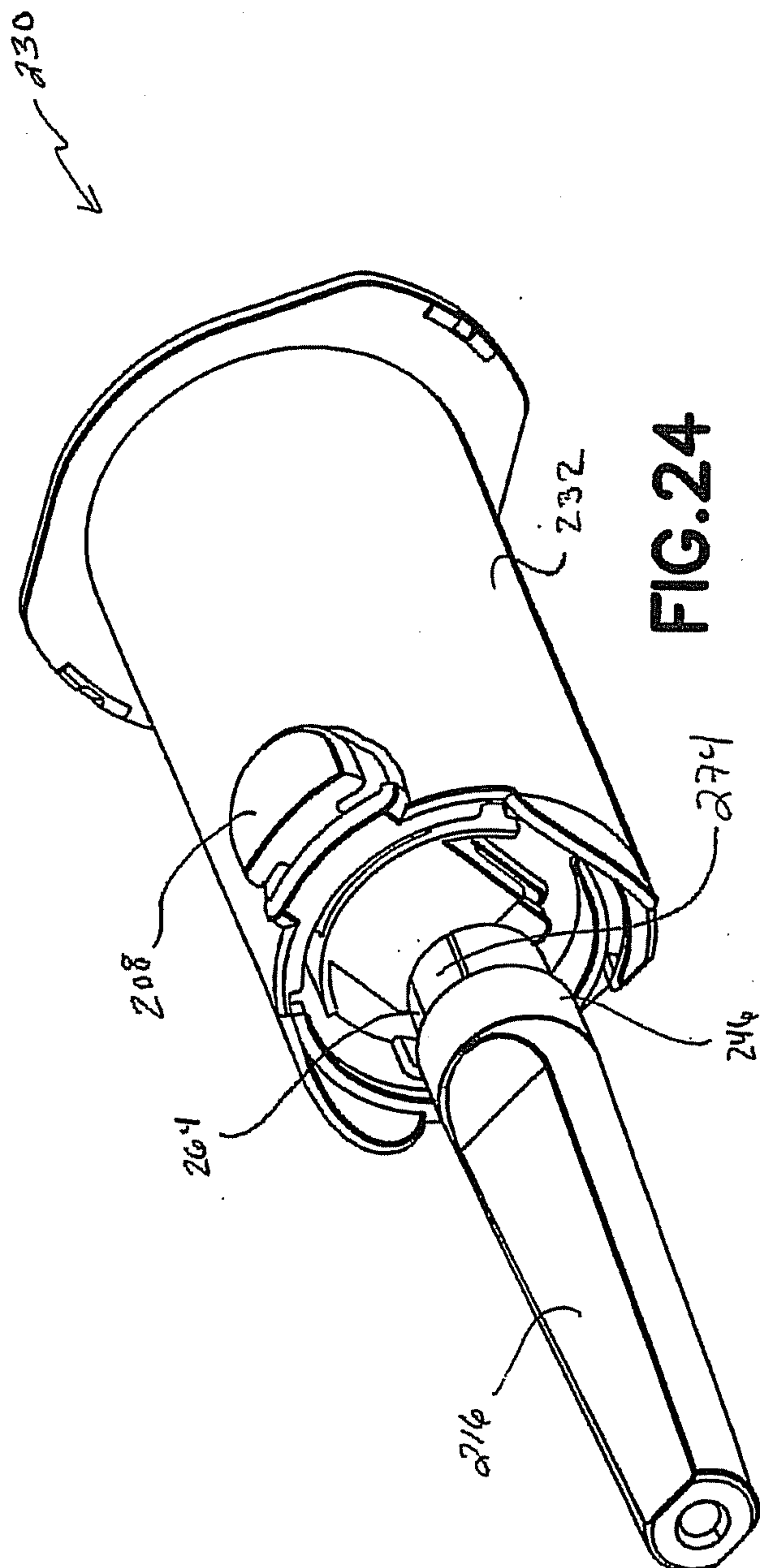


FIG. 23



16/81

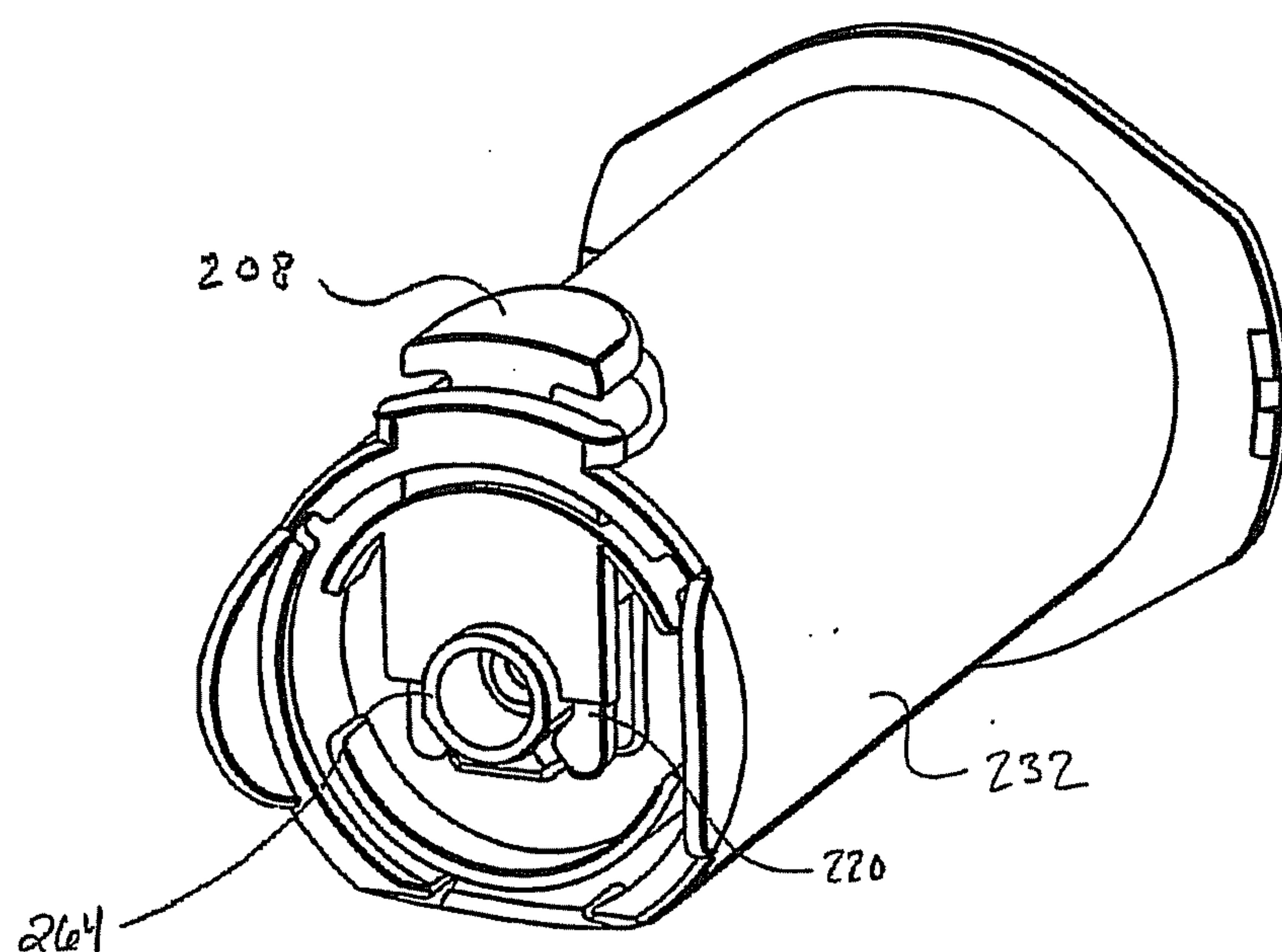


FIG. 26

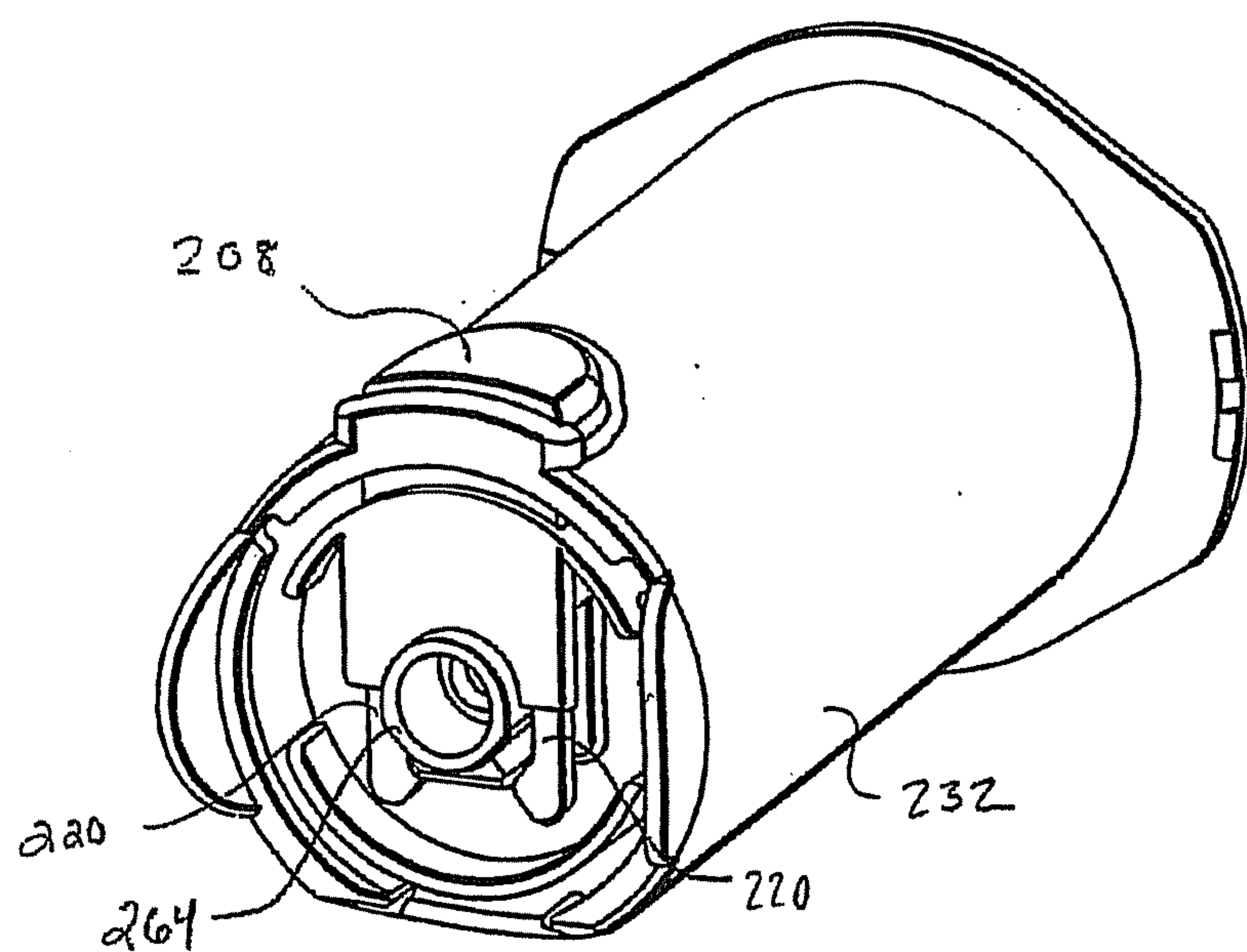


FIG. 27

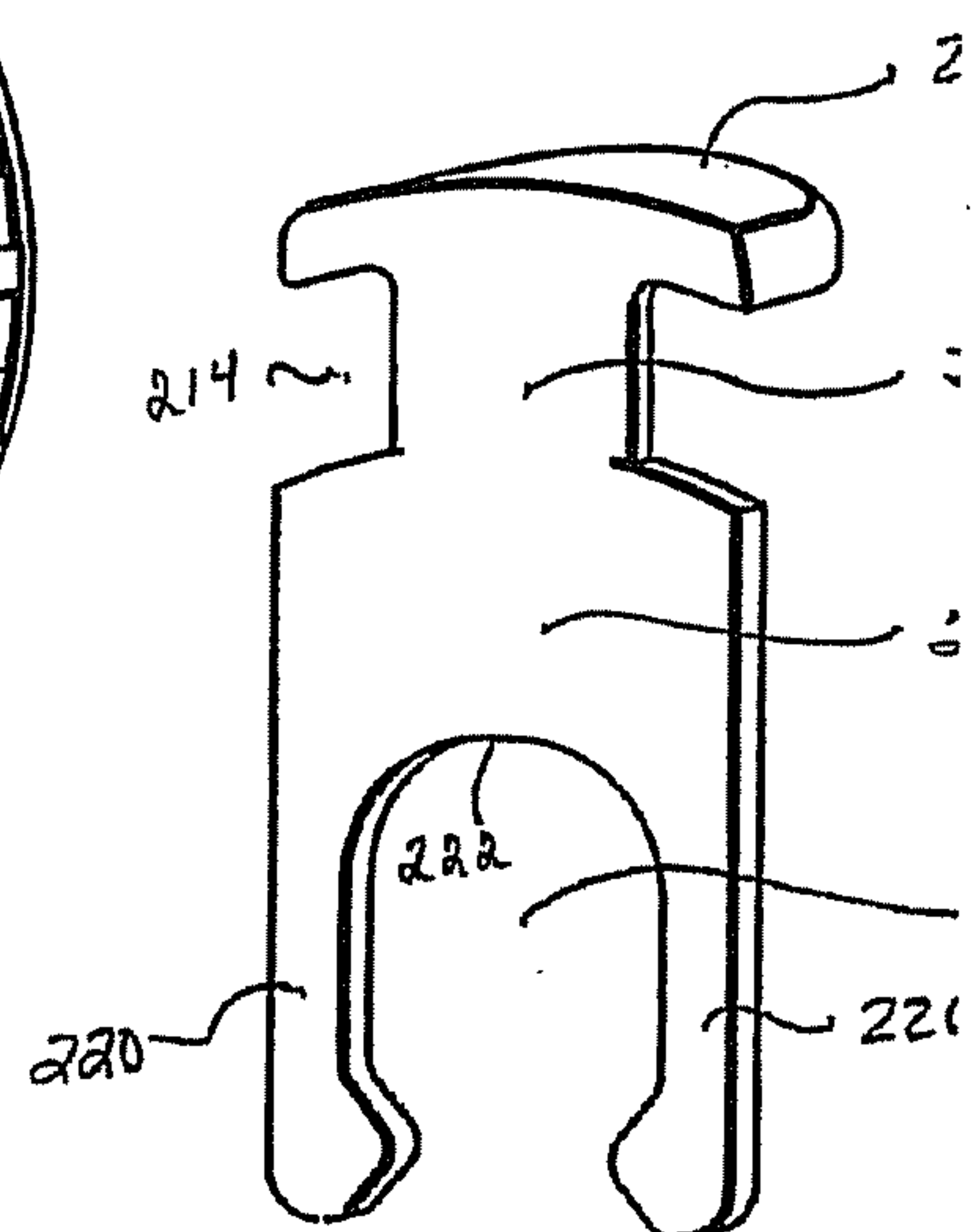
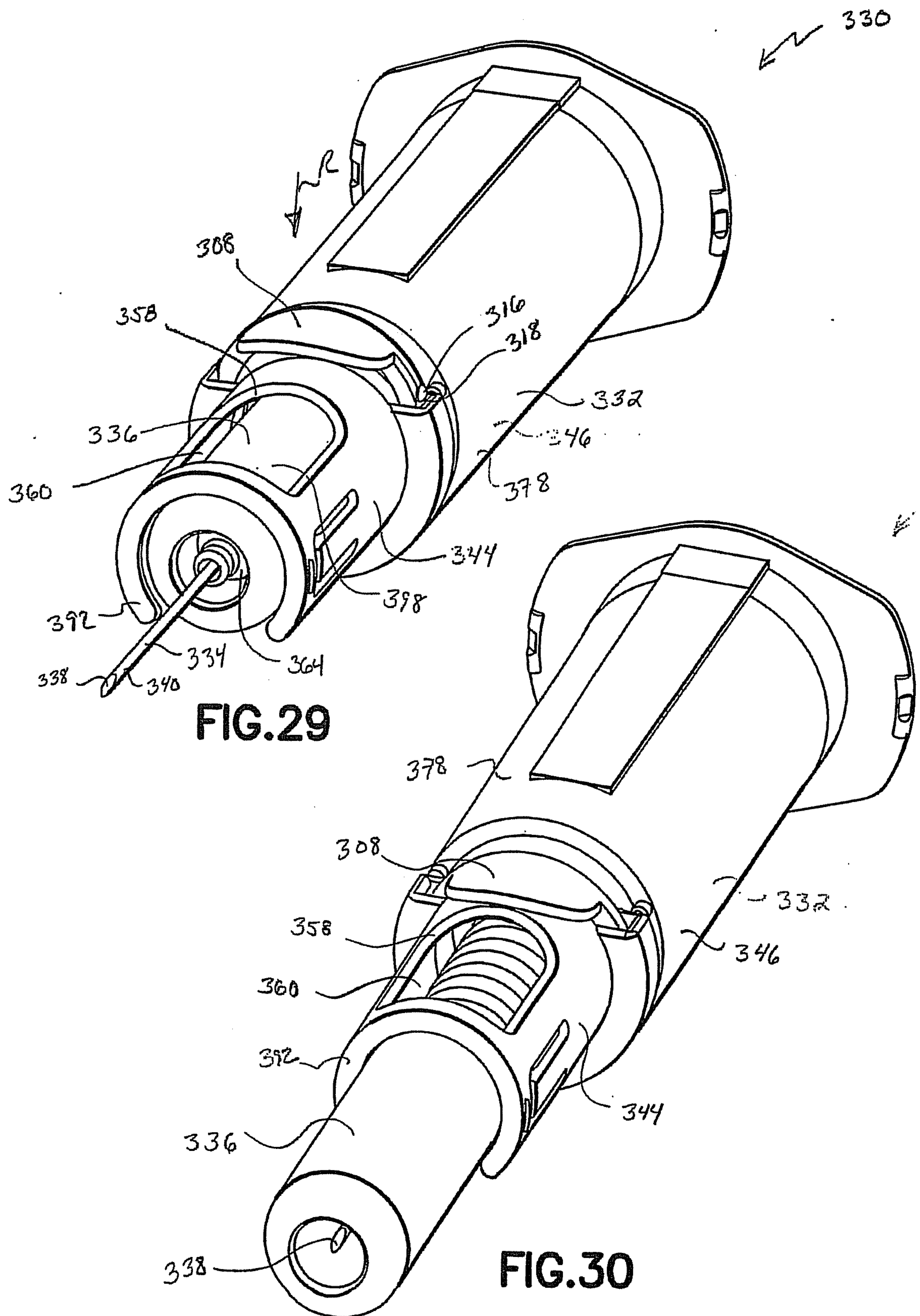
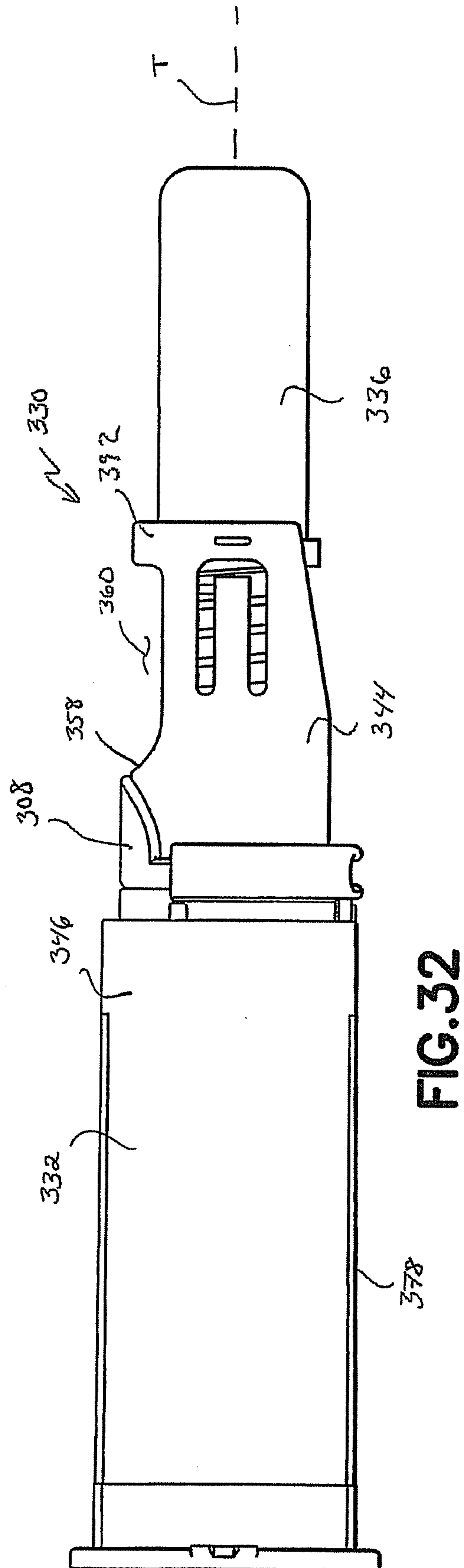
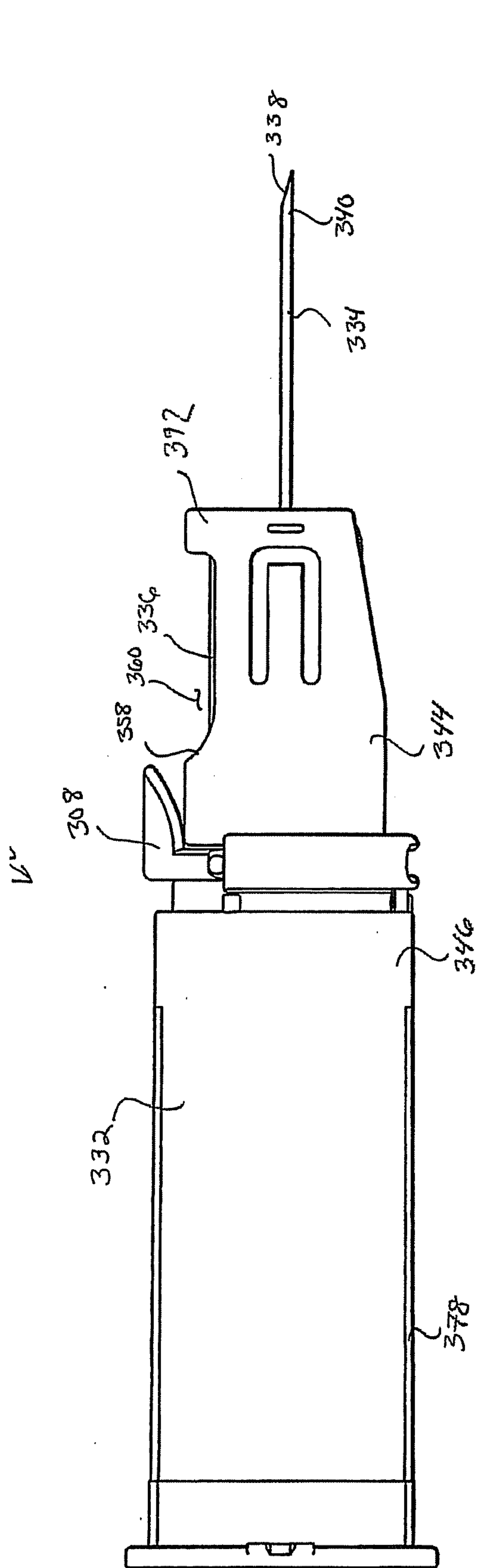


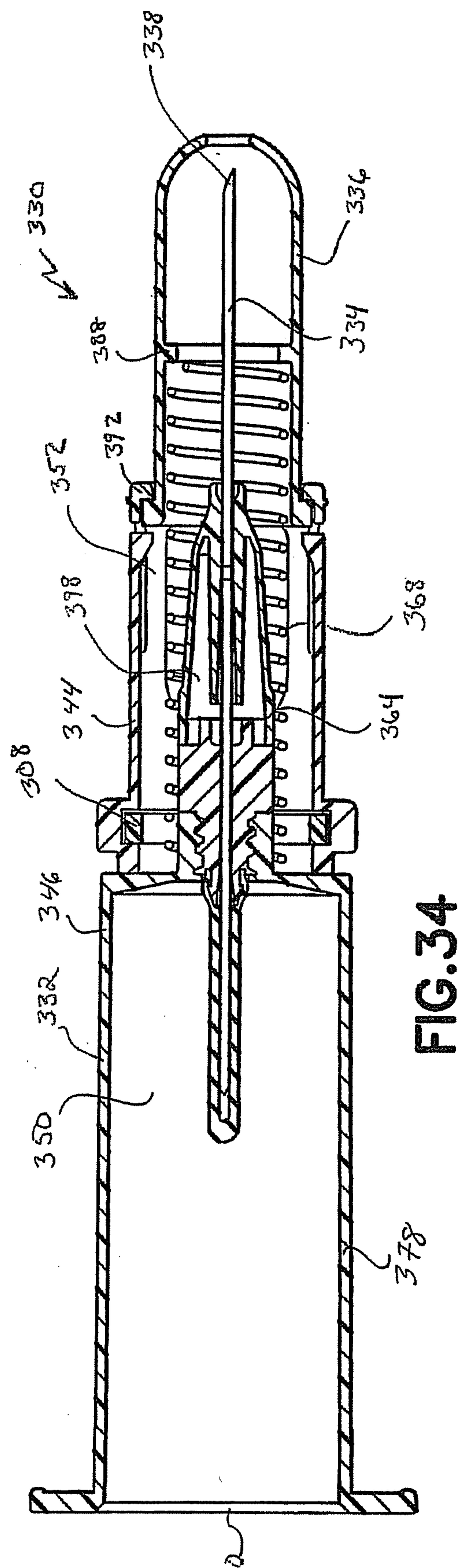
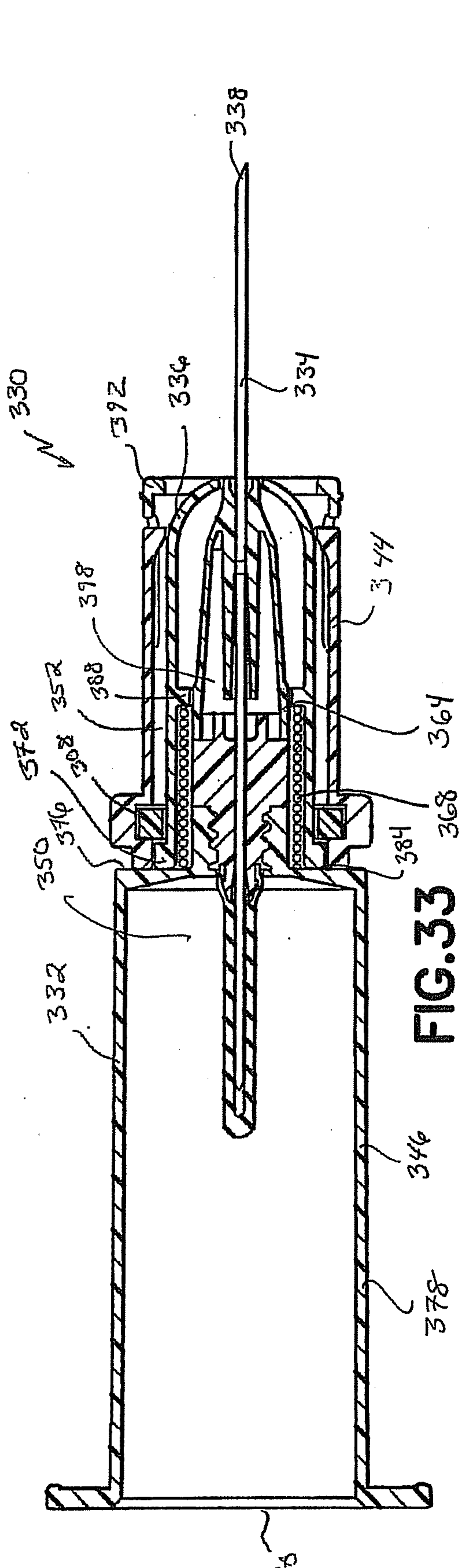
FIG. 28

17/81



18/81





20/81

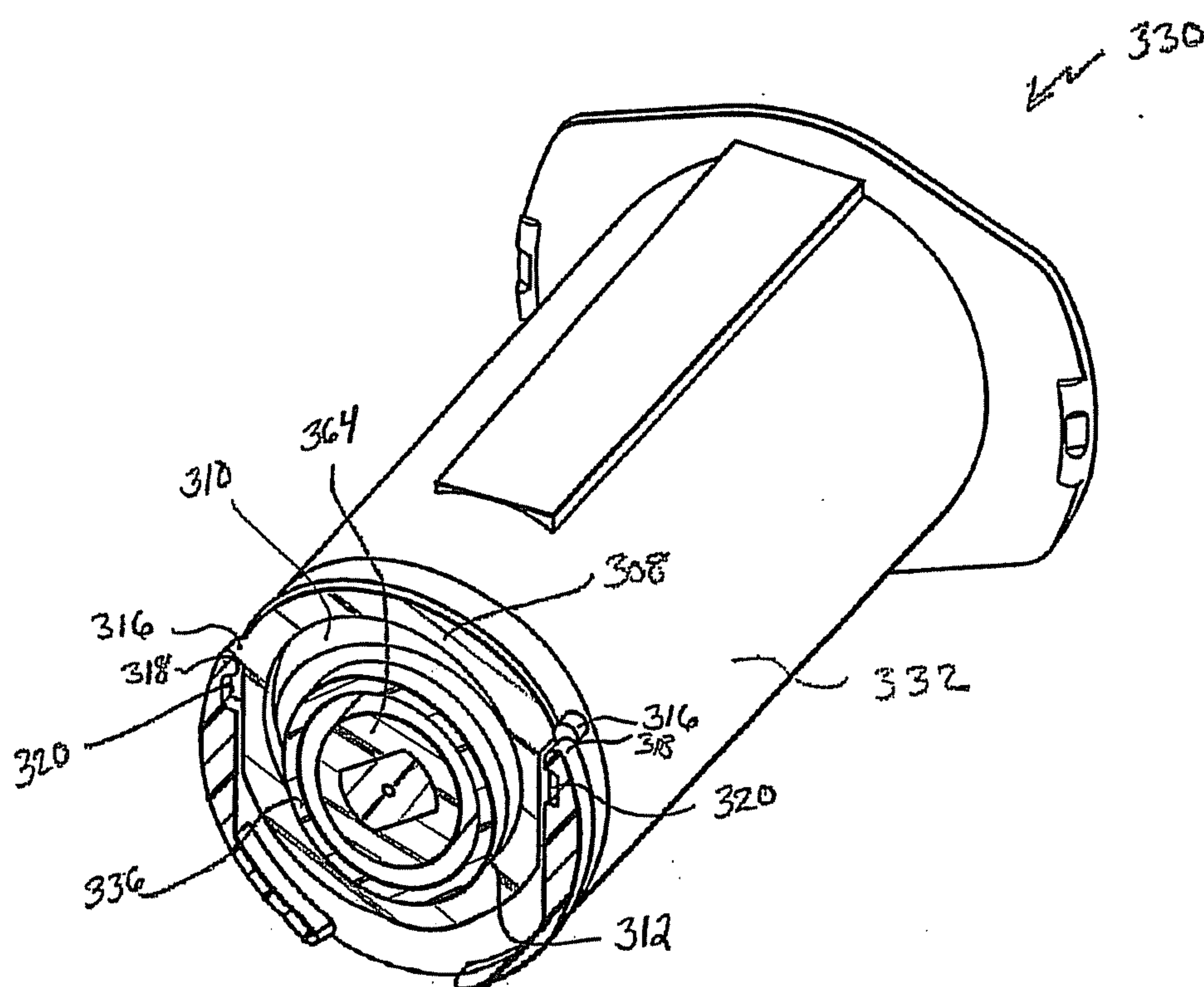


FIG.35

21/81

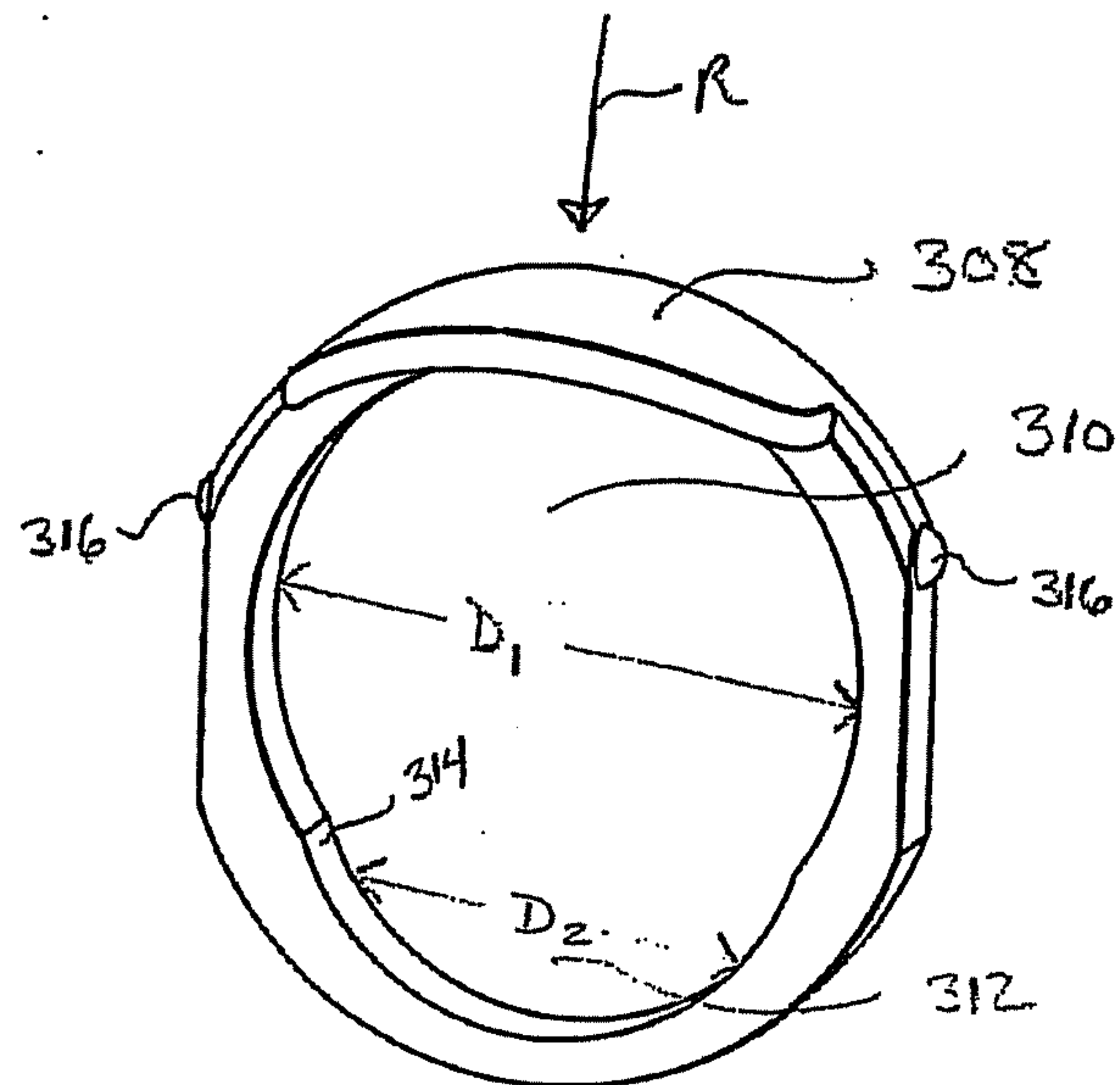


FIG. 36

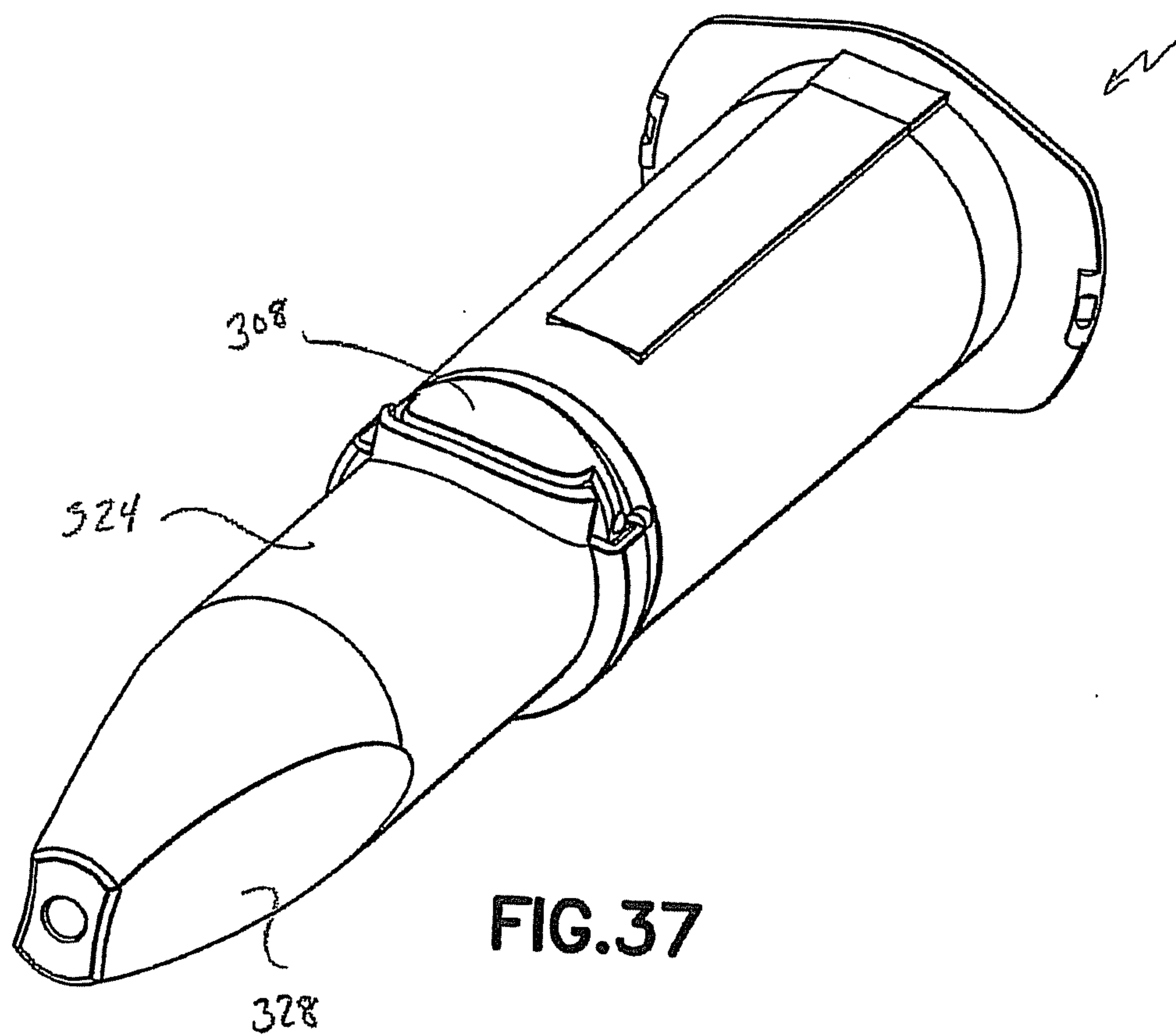


FIG. 37

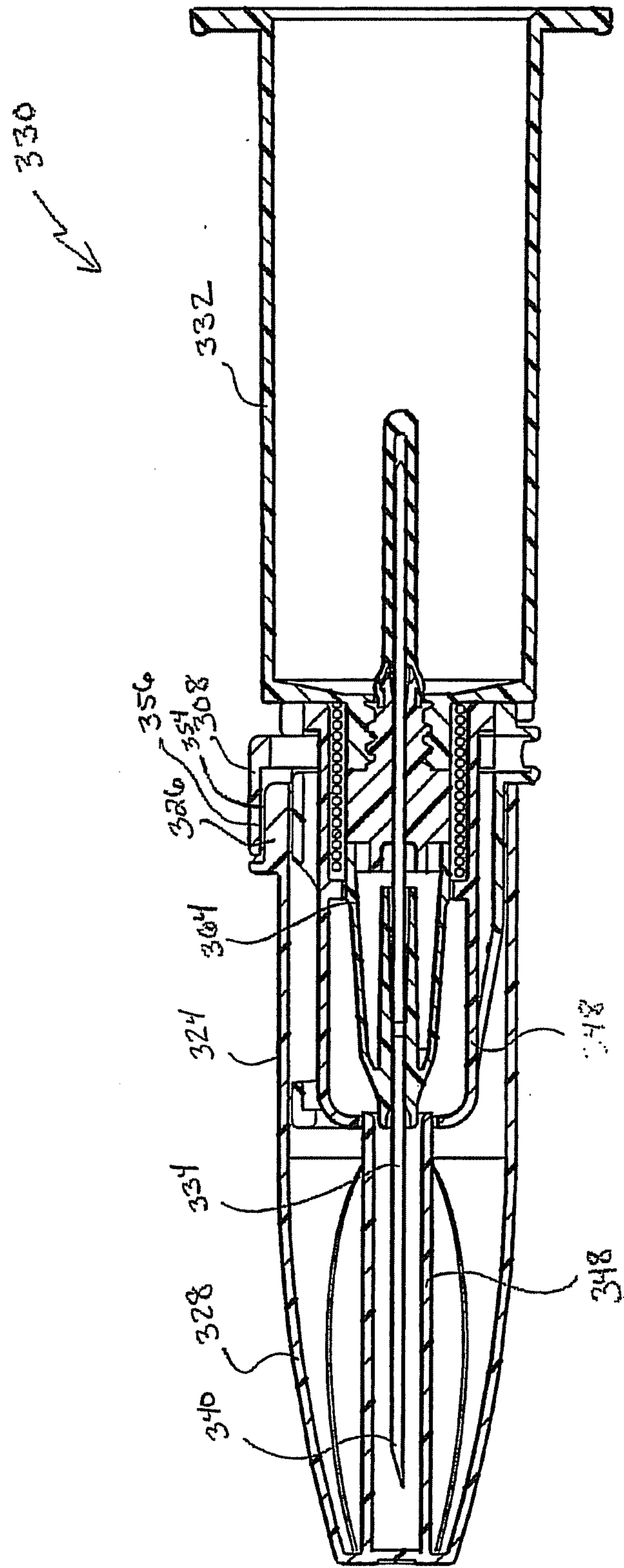
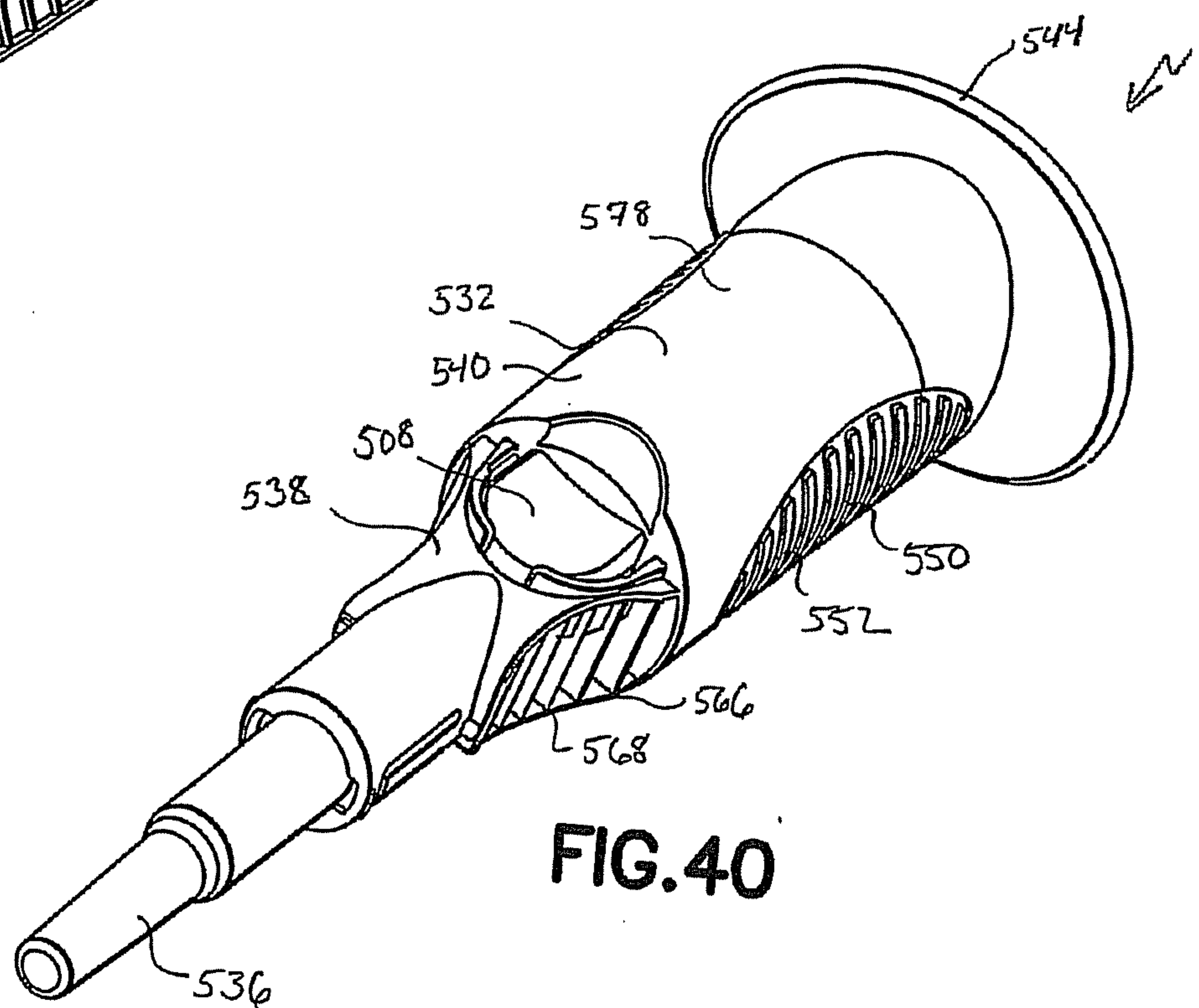
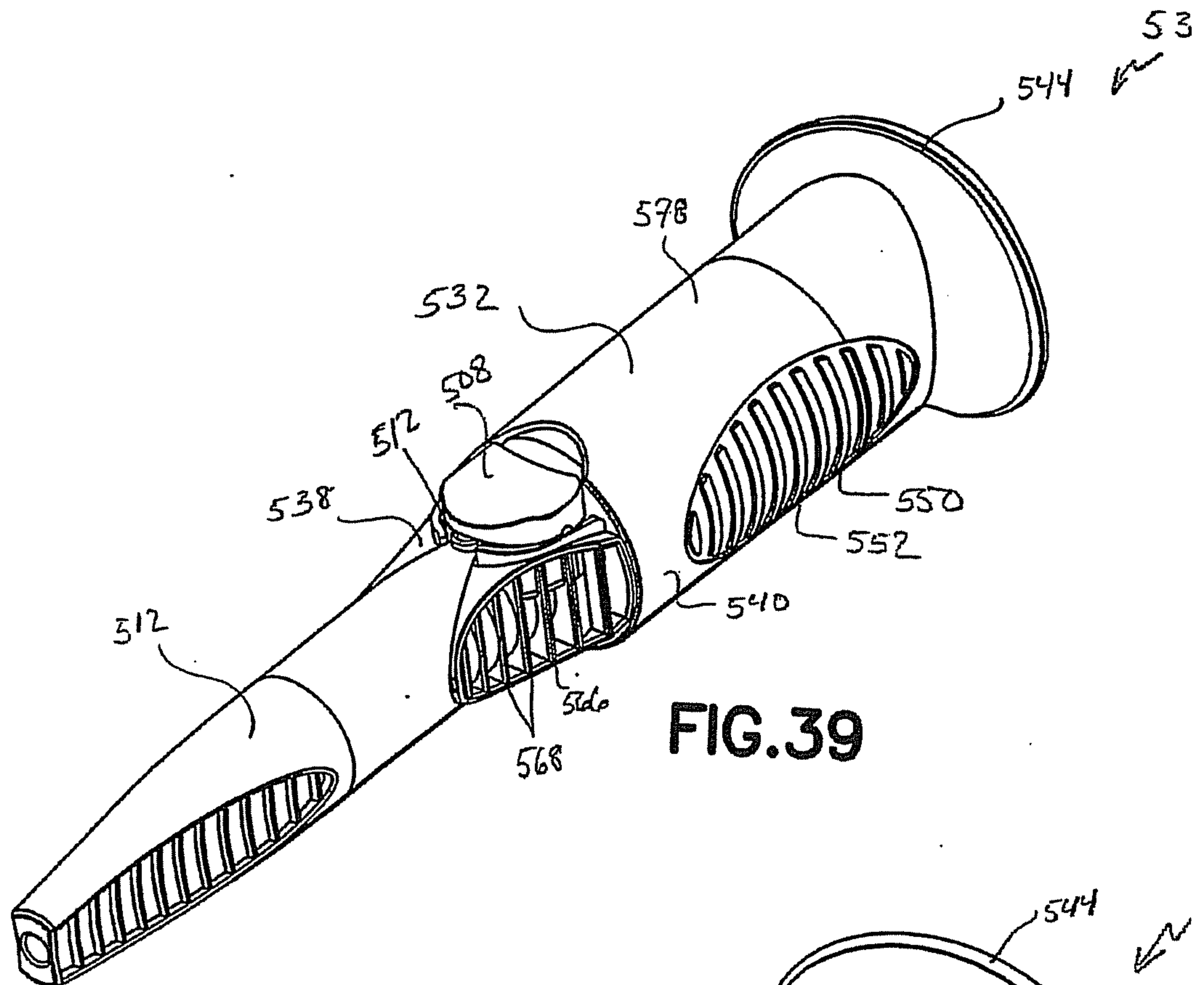
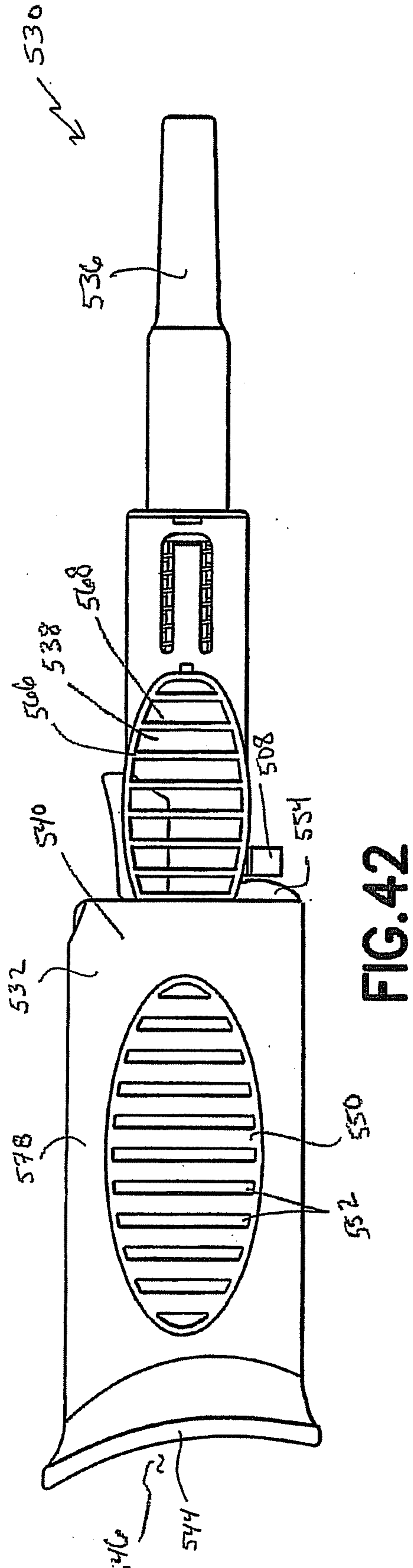
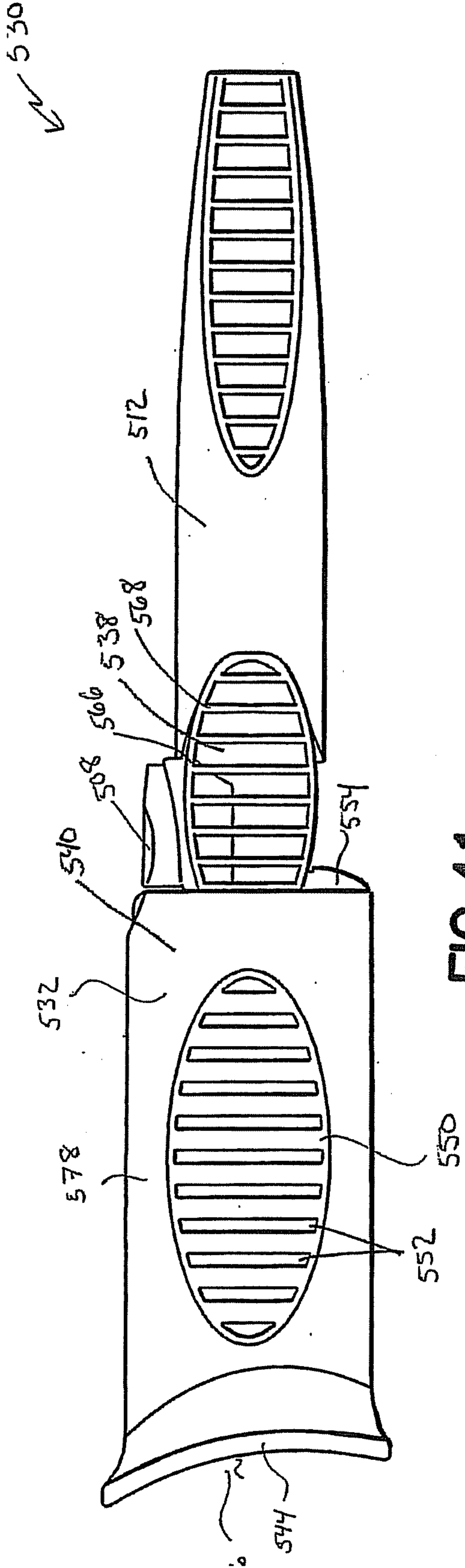


FIG.38

23/81





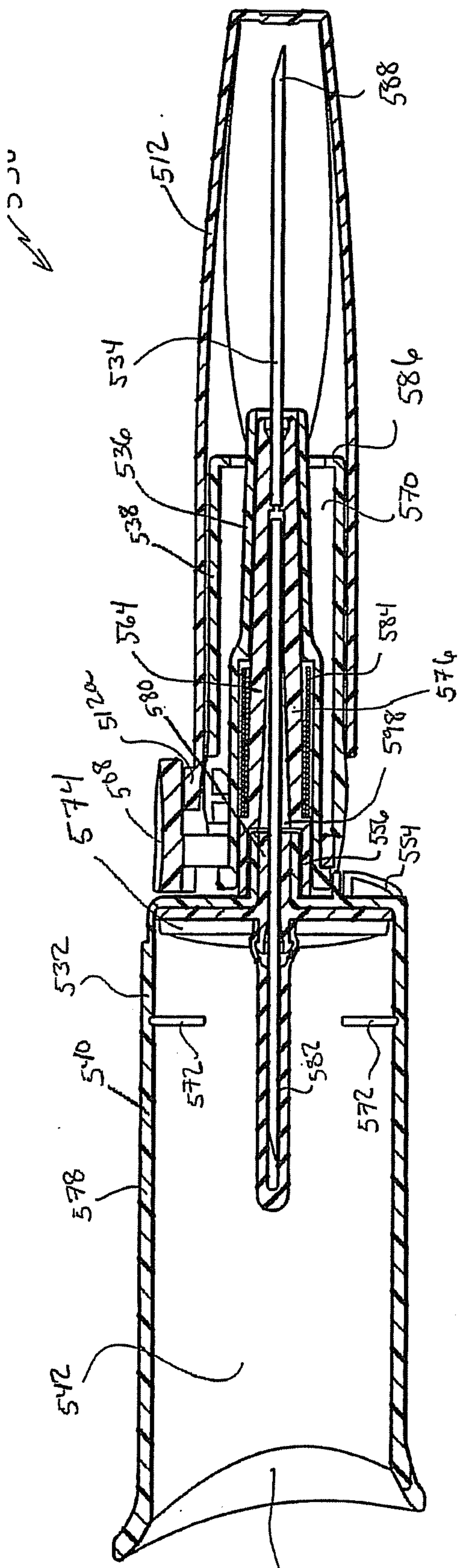


FIG. 43

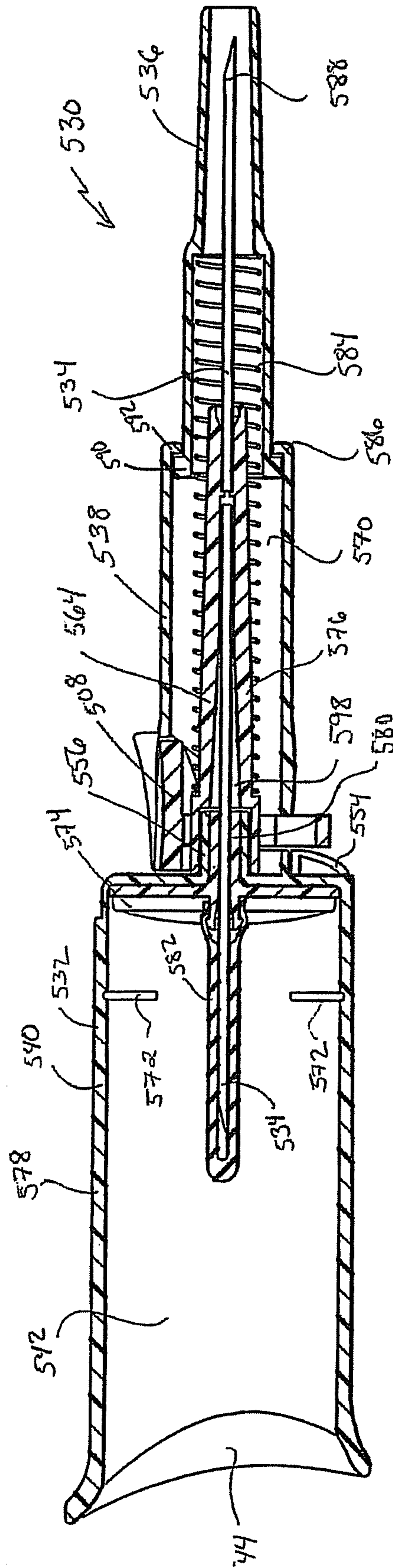


FIG. 44

26/81

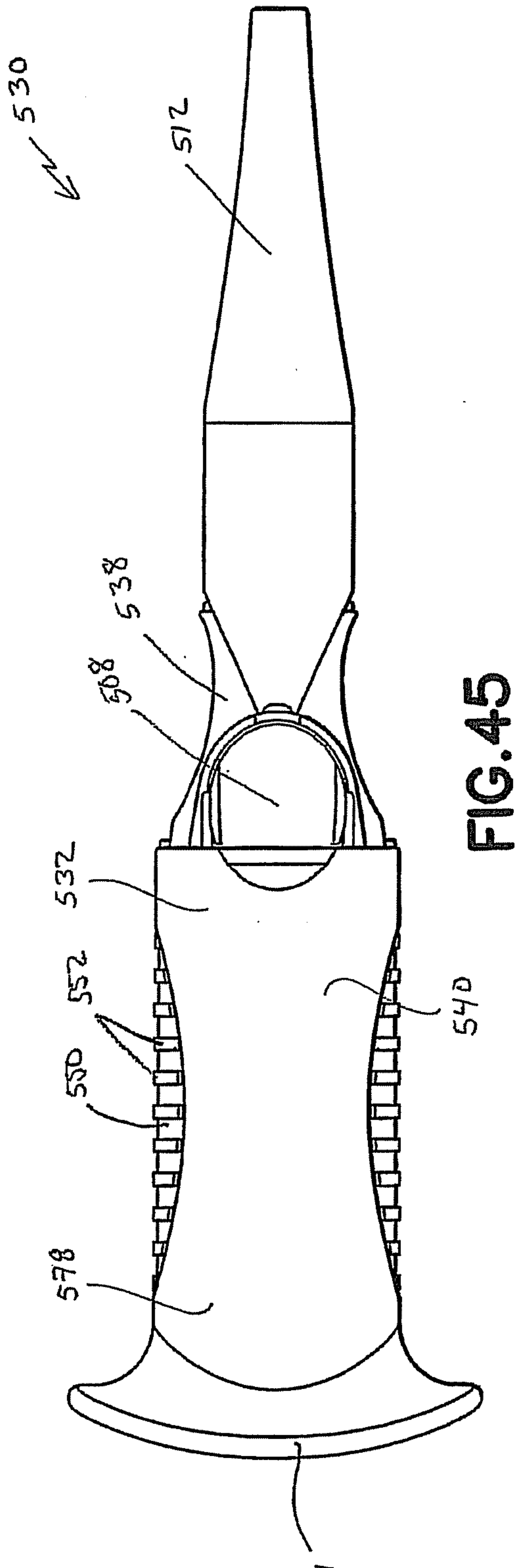


FIG. 45

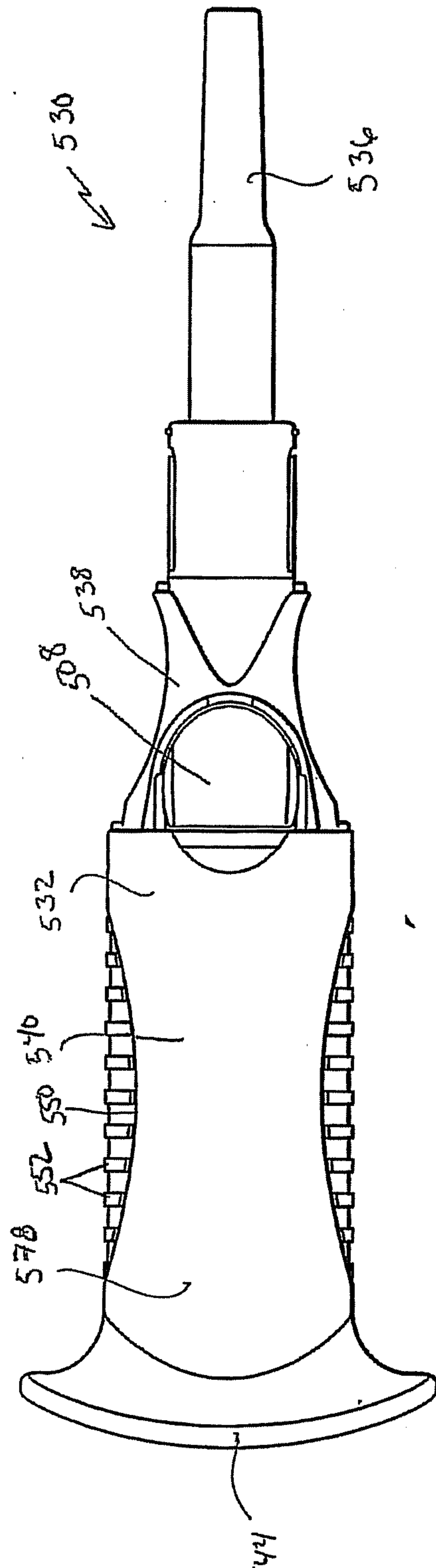
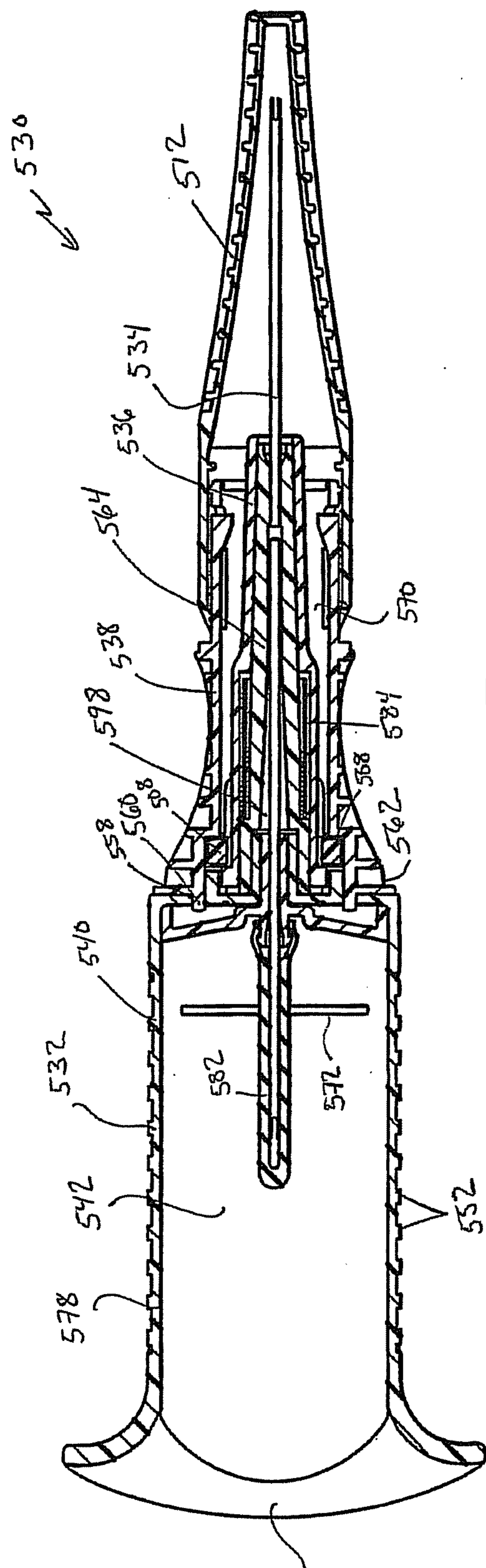


FIG. 46



7.4.6. F

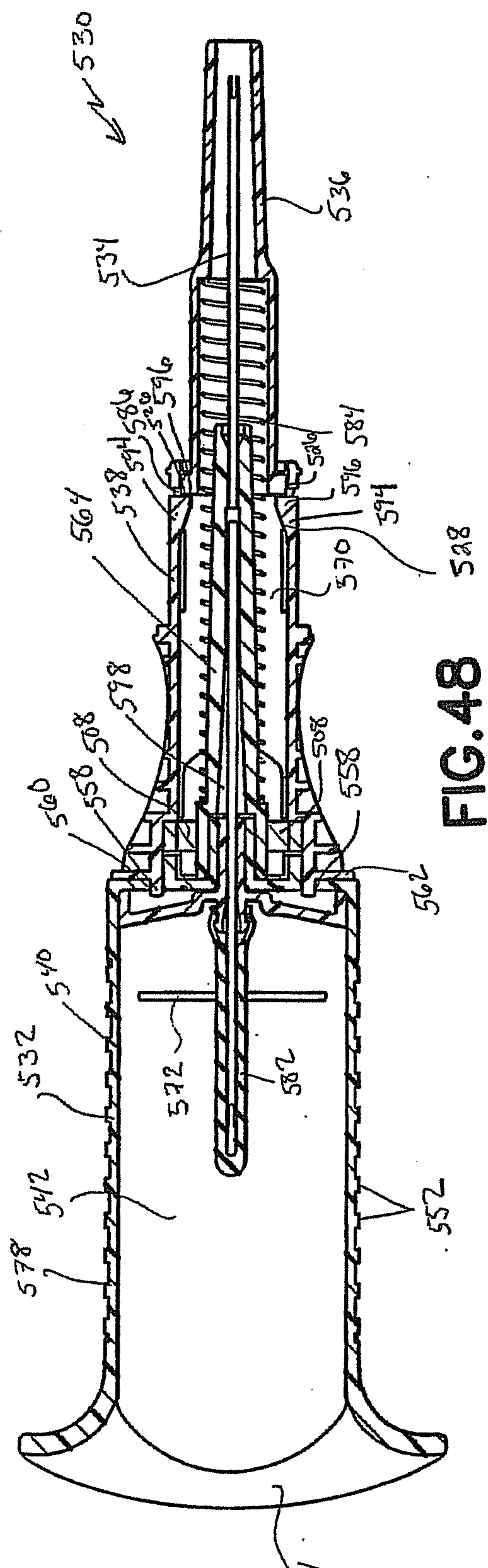
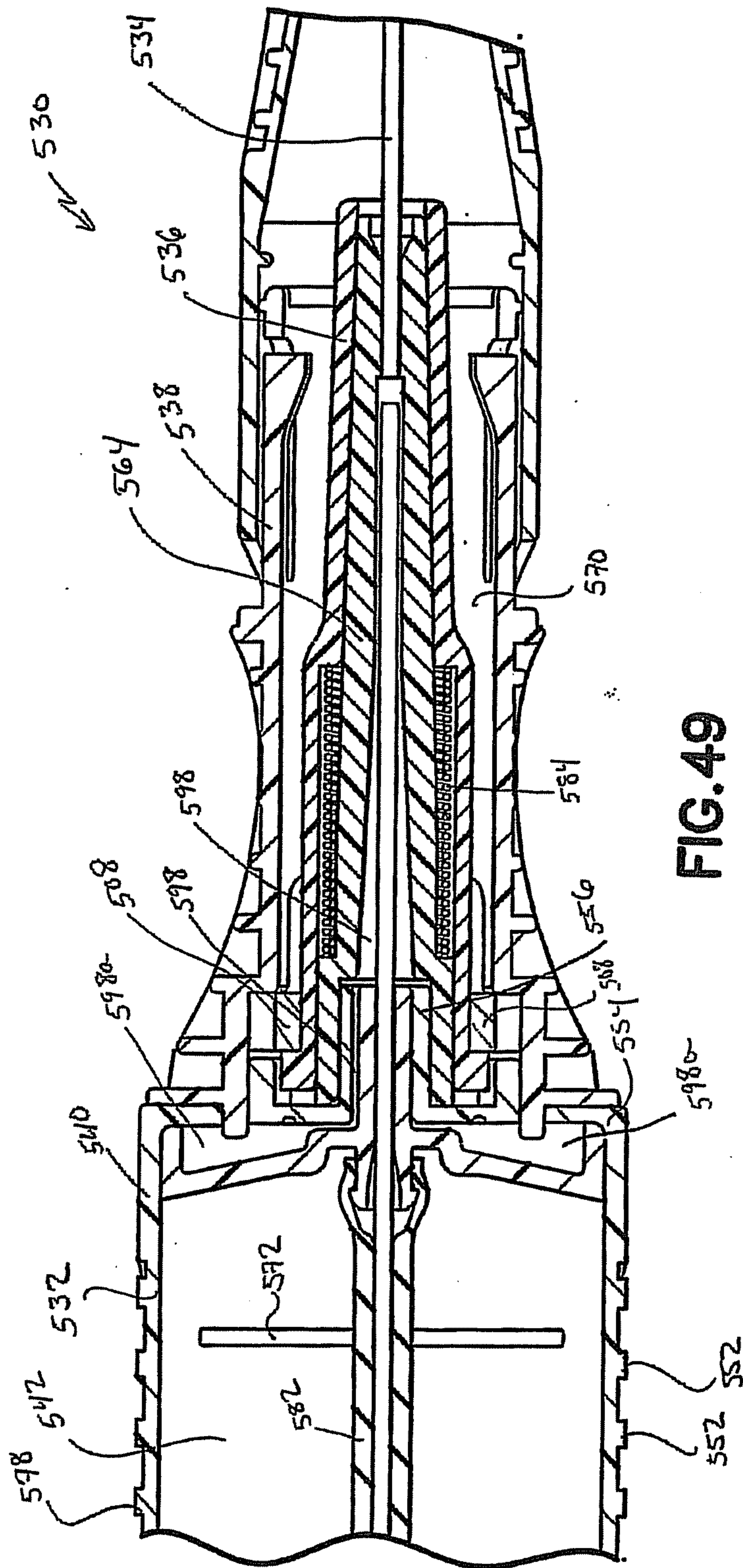
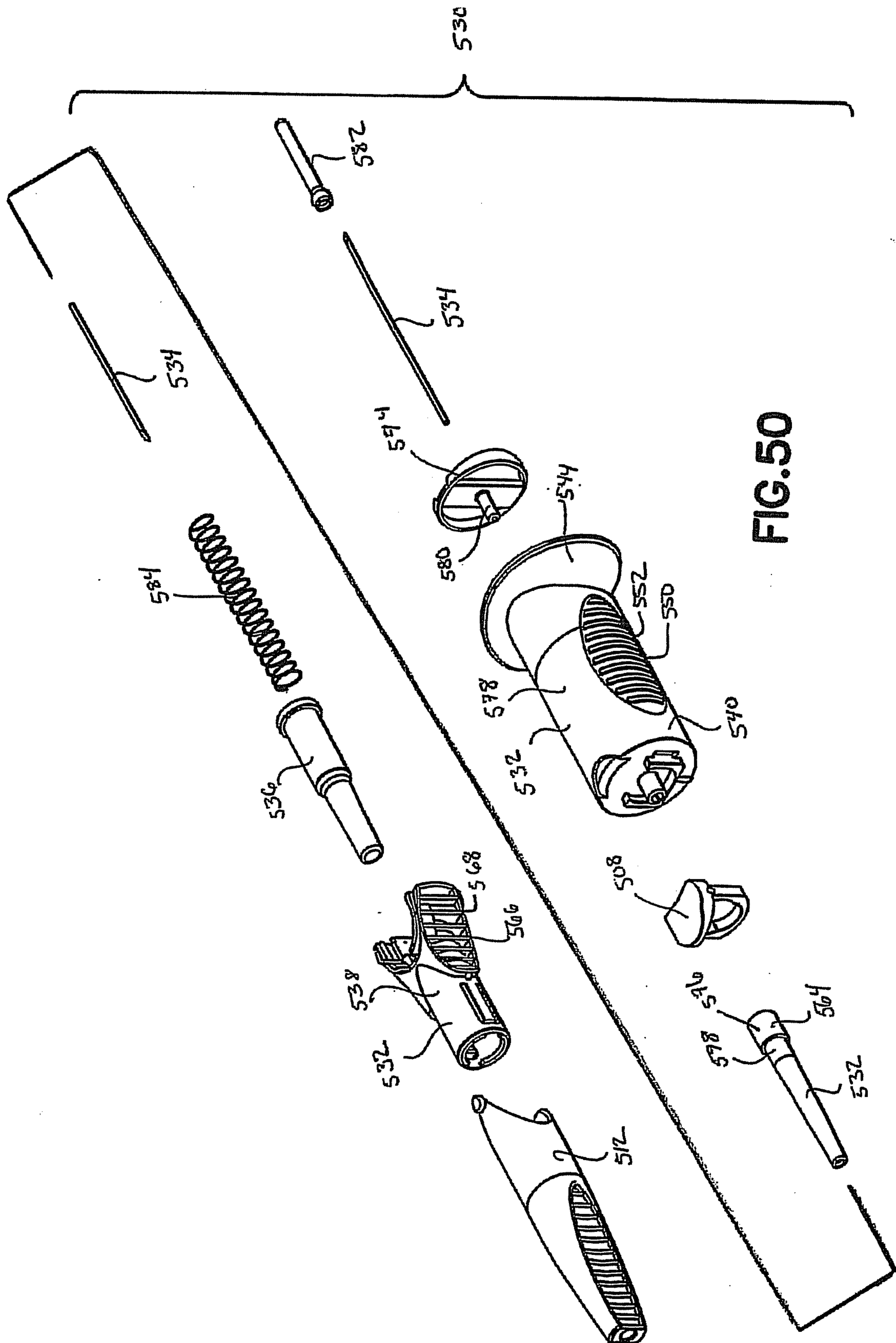


FIG. 48

28/81



29/81



30/81

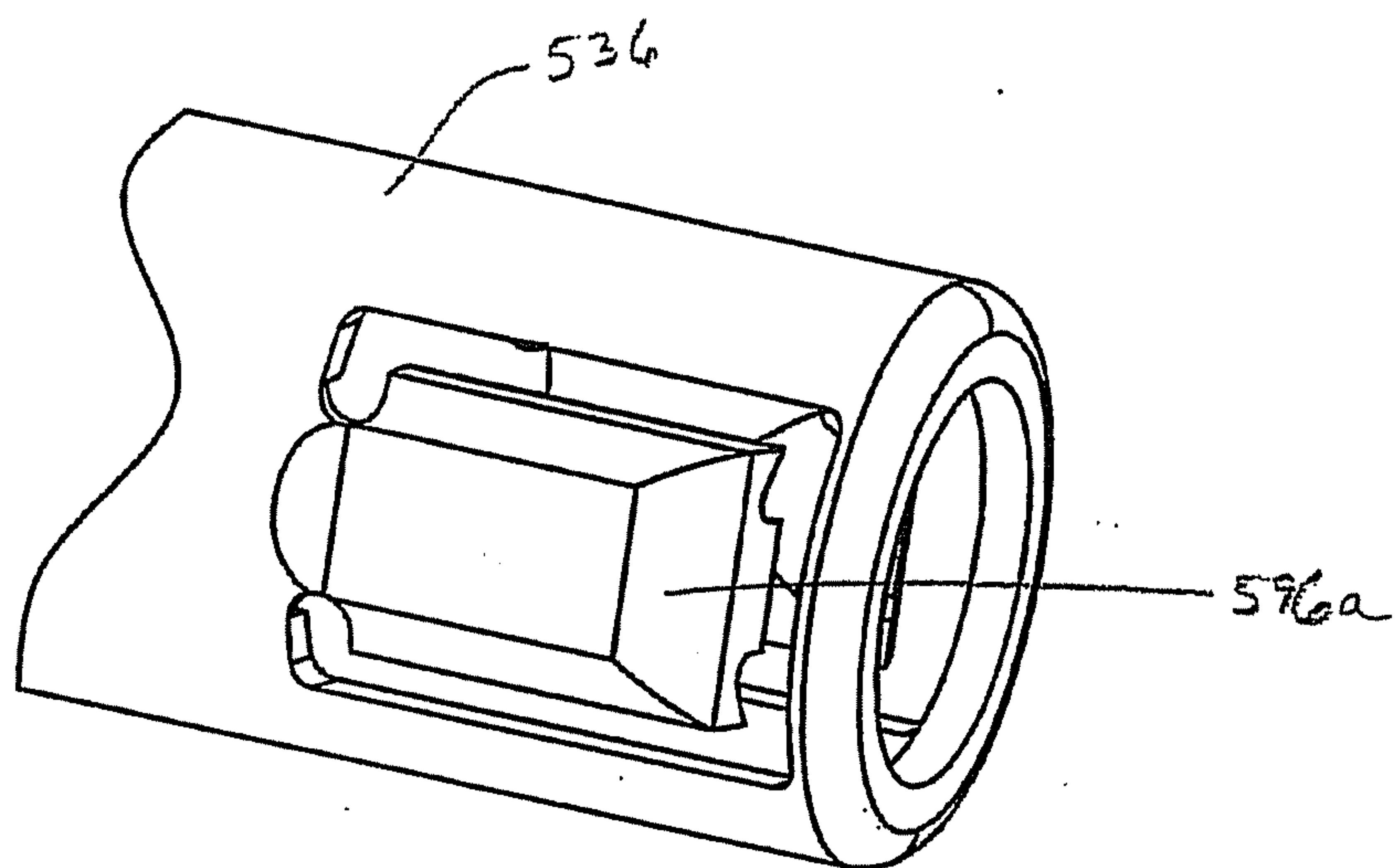


FIG. 51

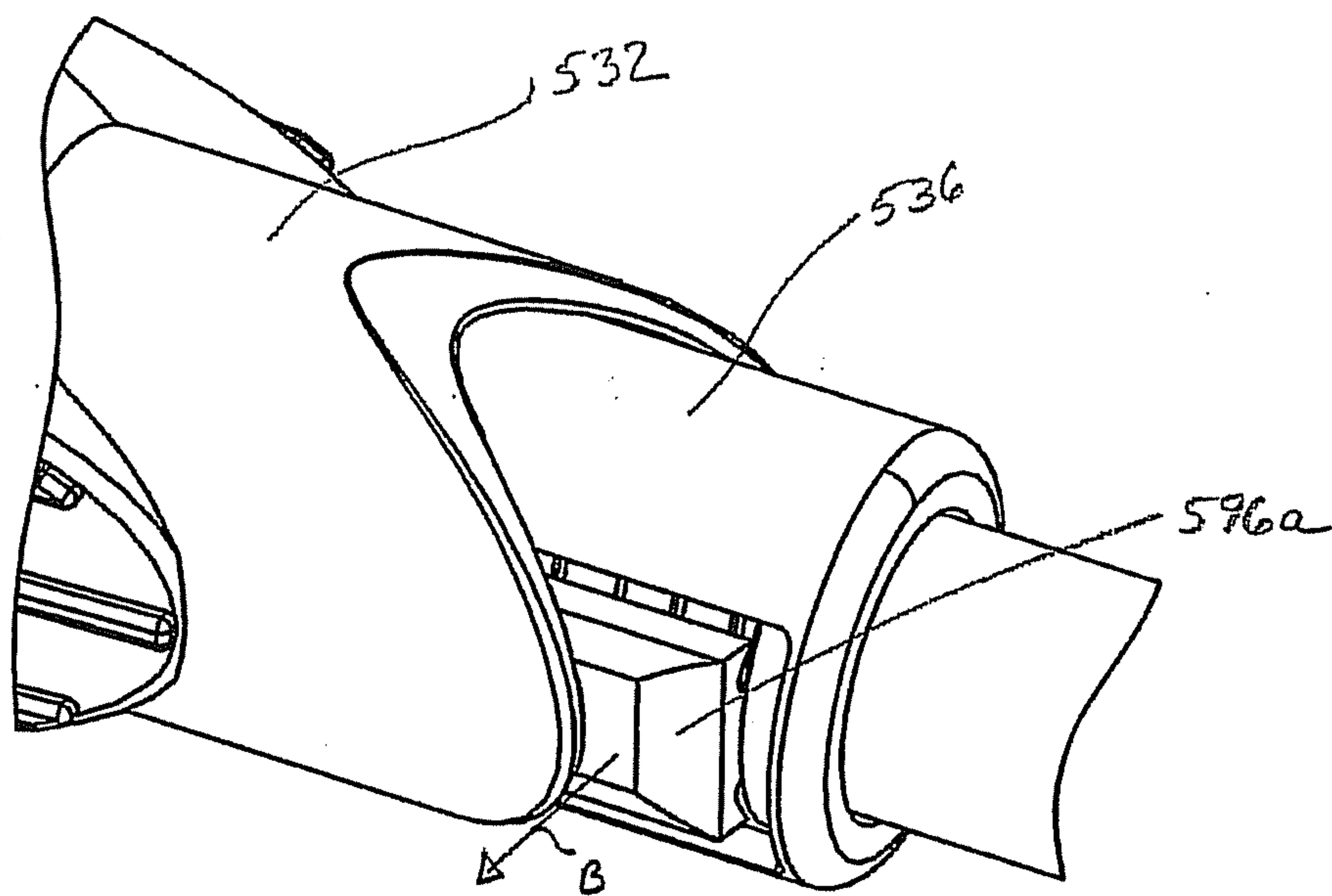
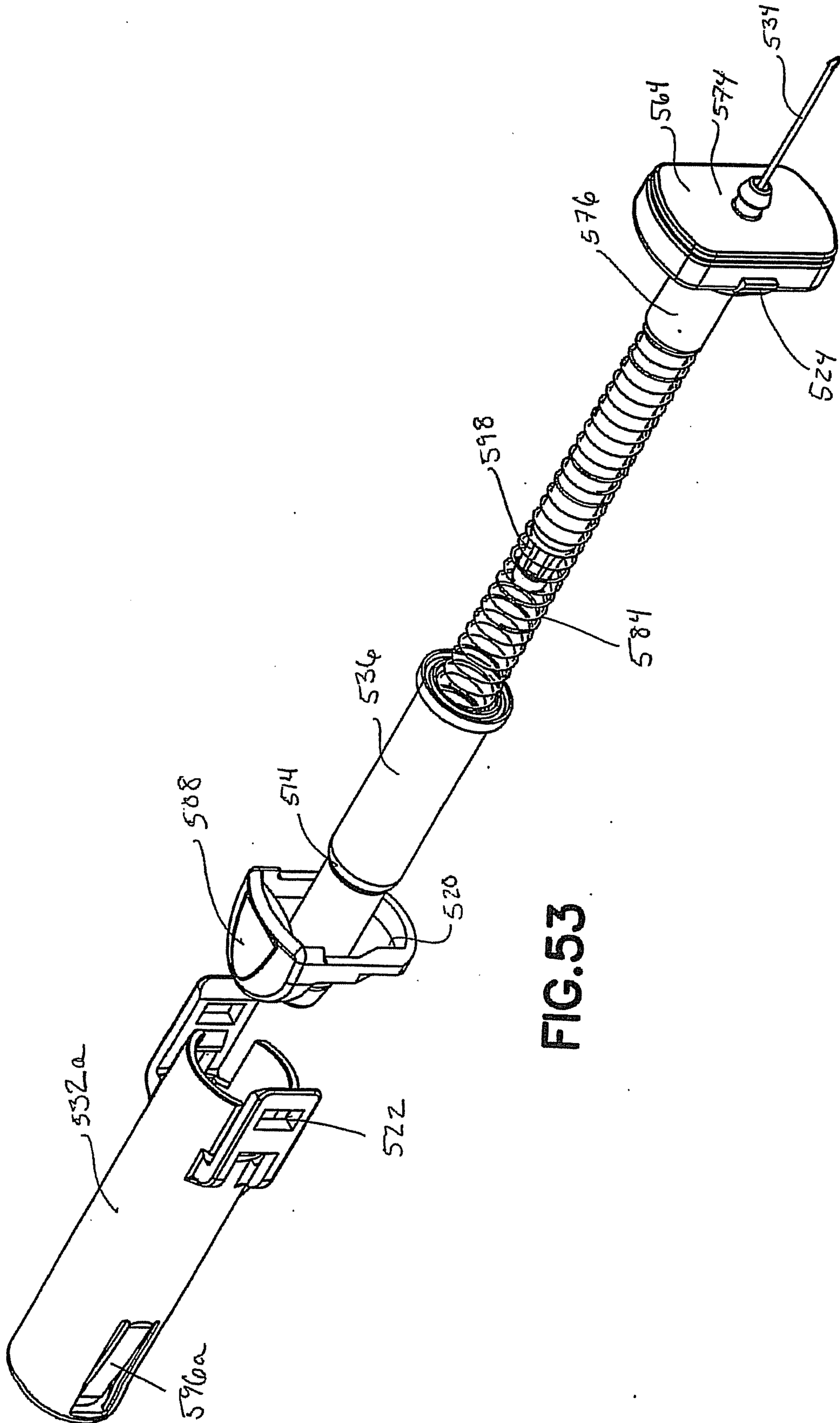
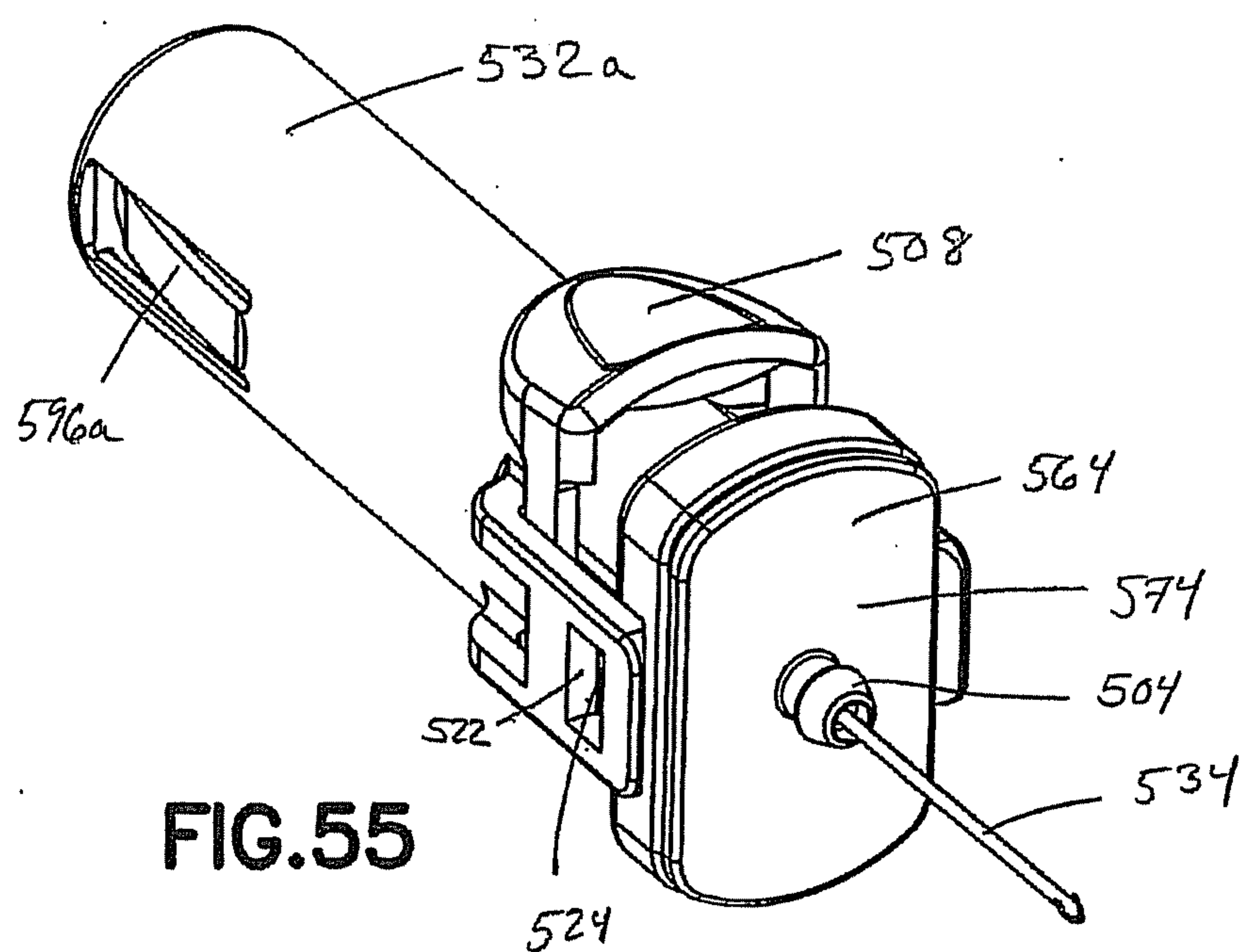
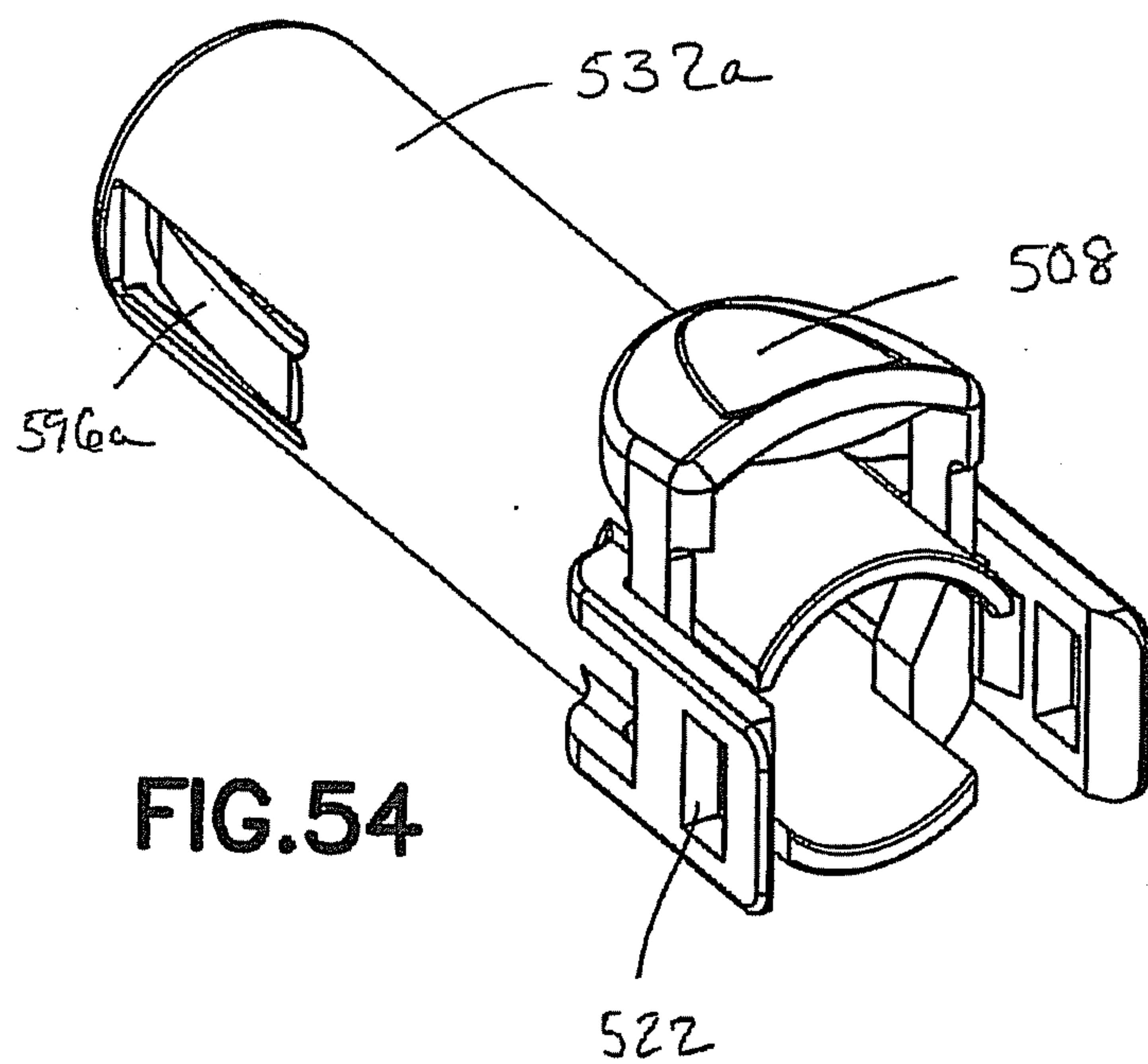


FIG. 52

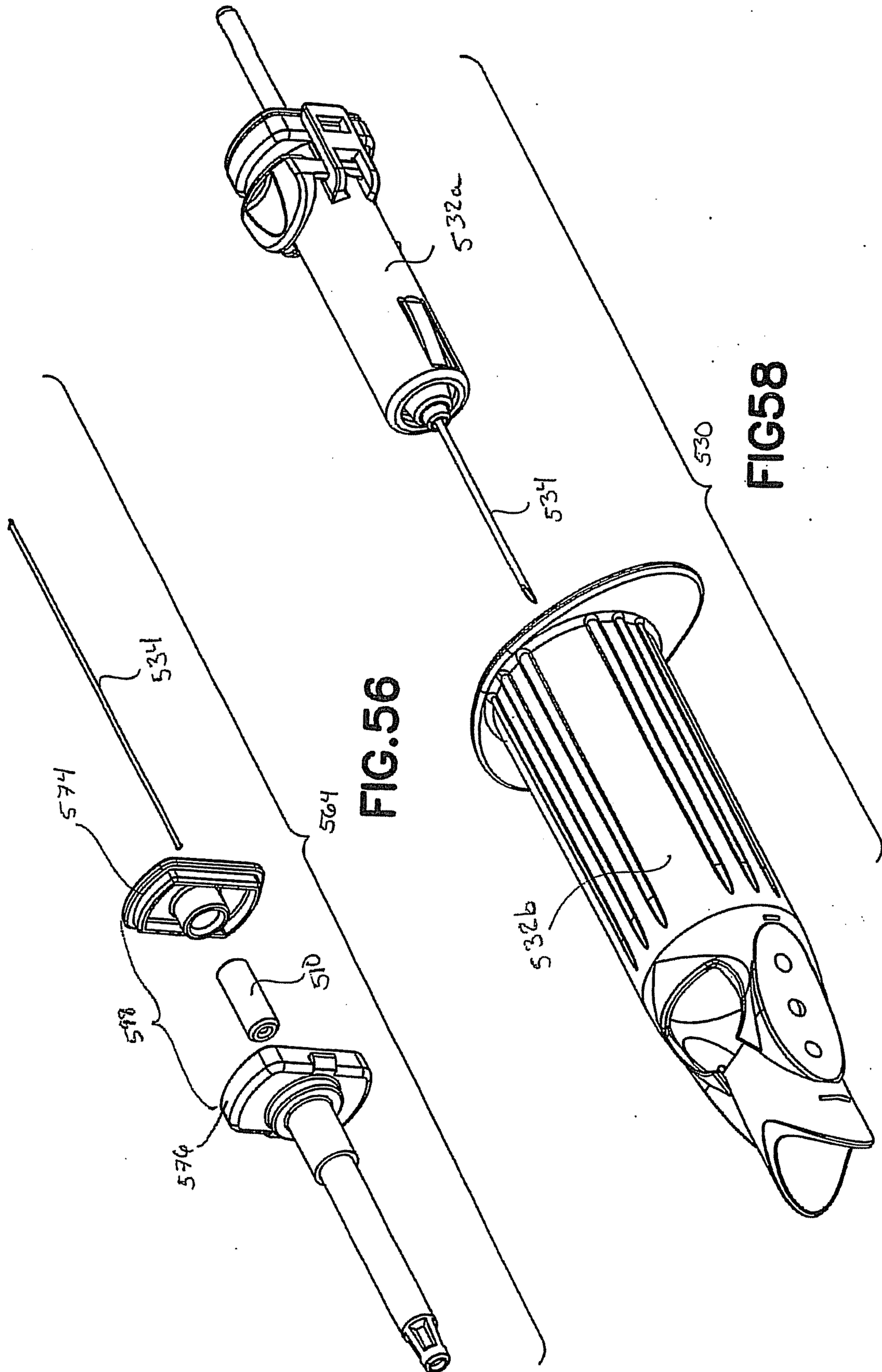
31/81



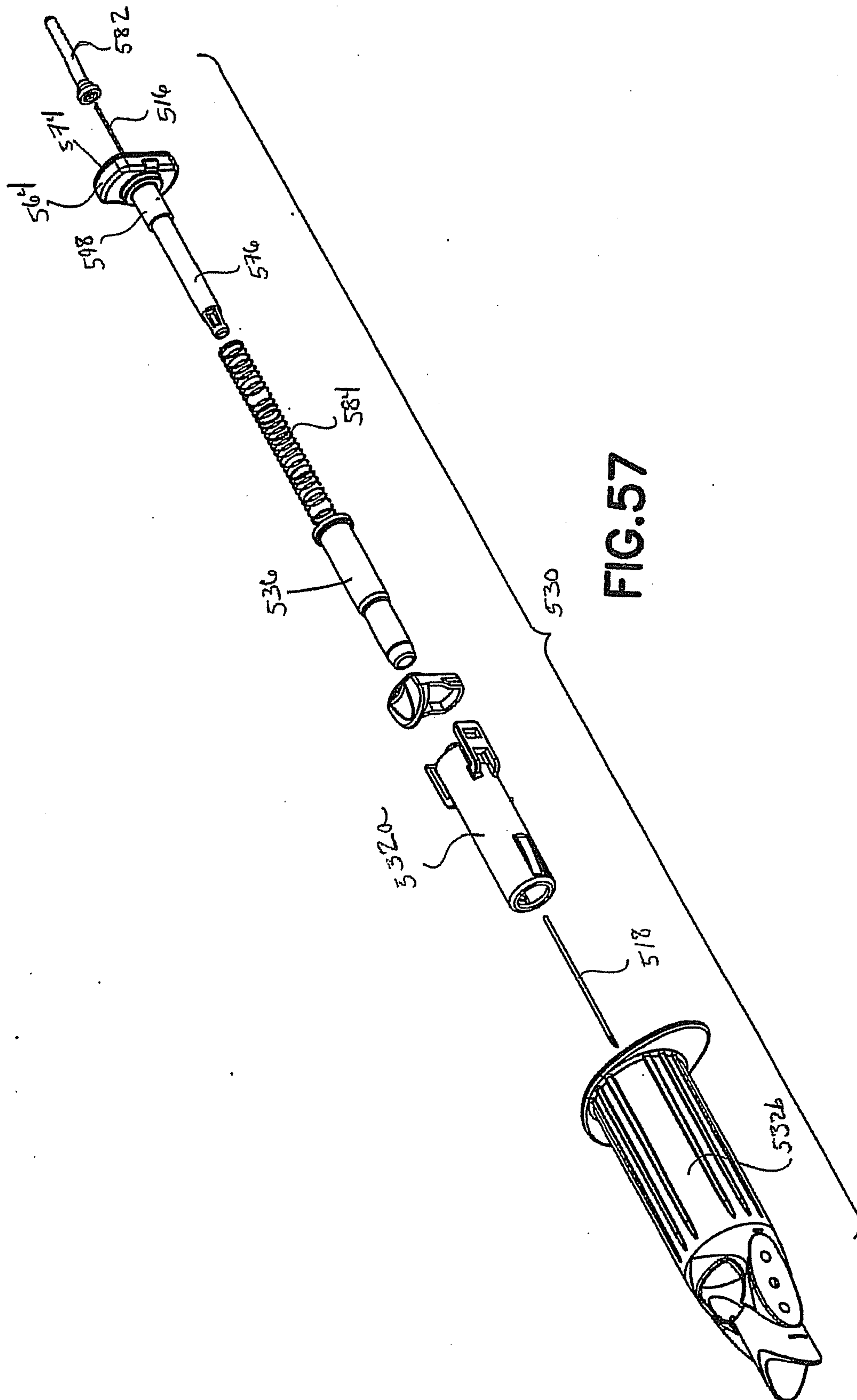
32/81



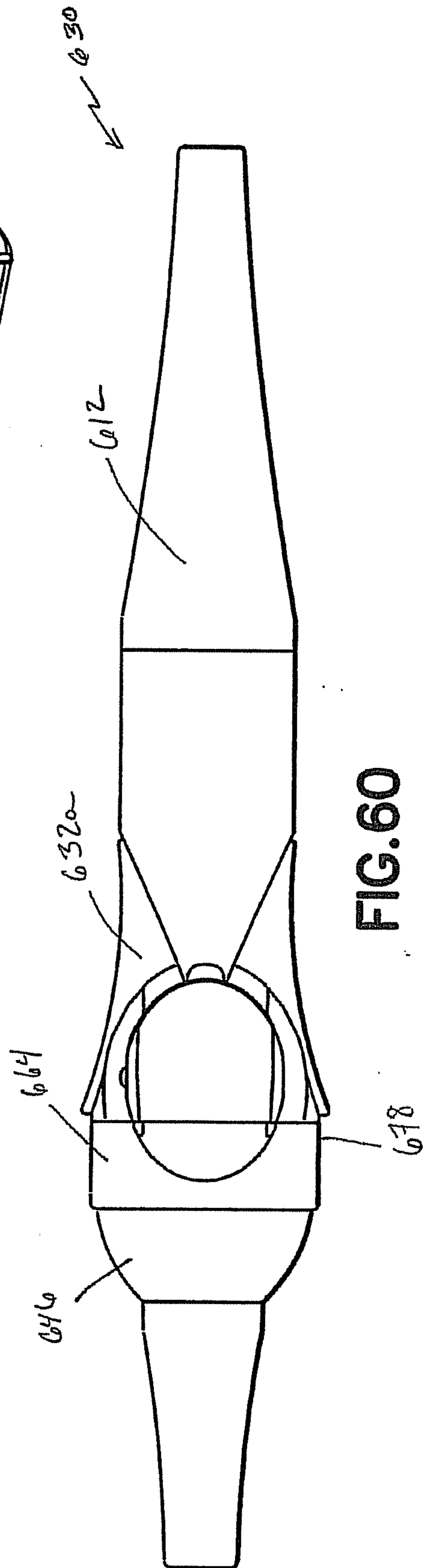
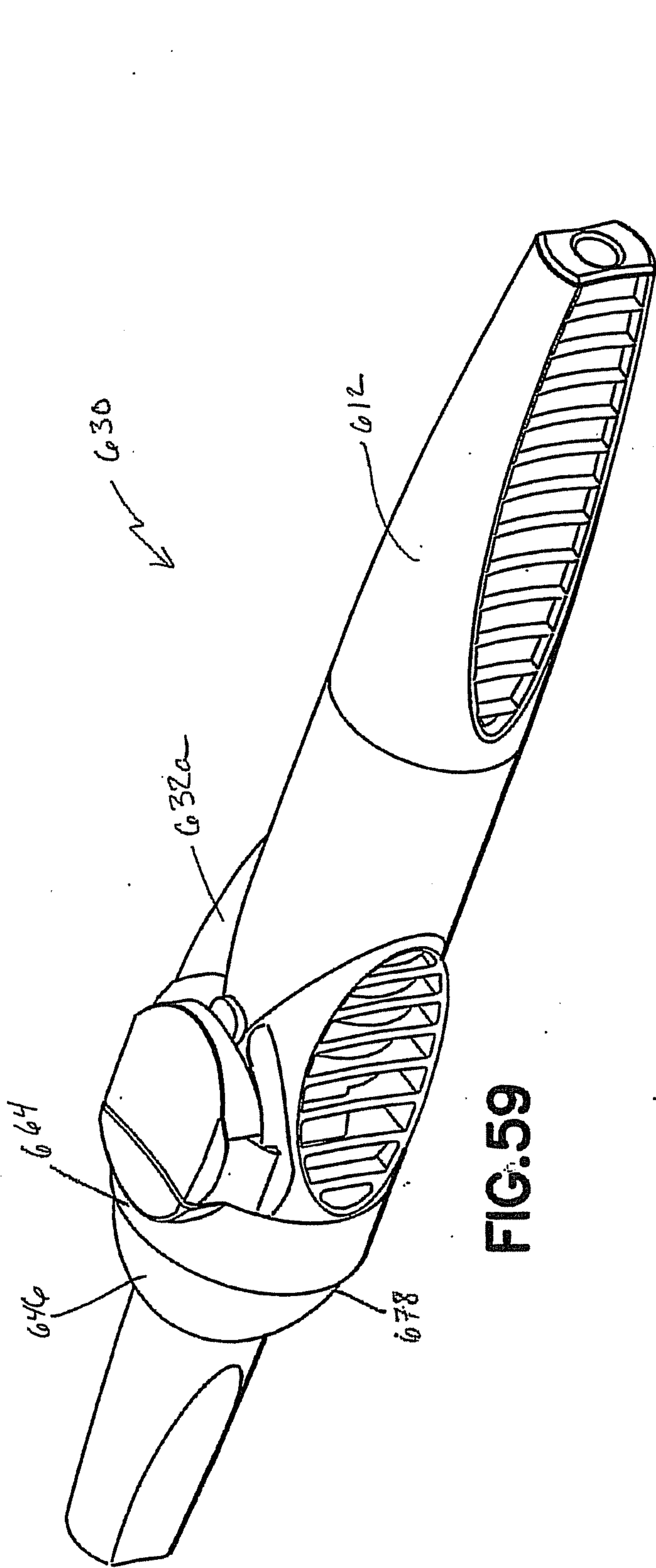
33/81



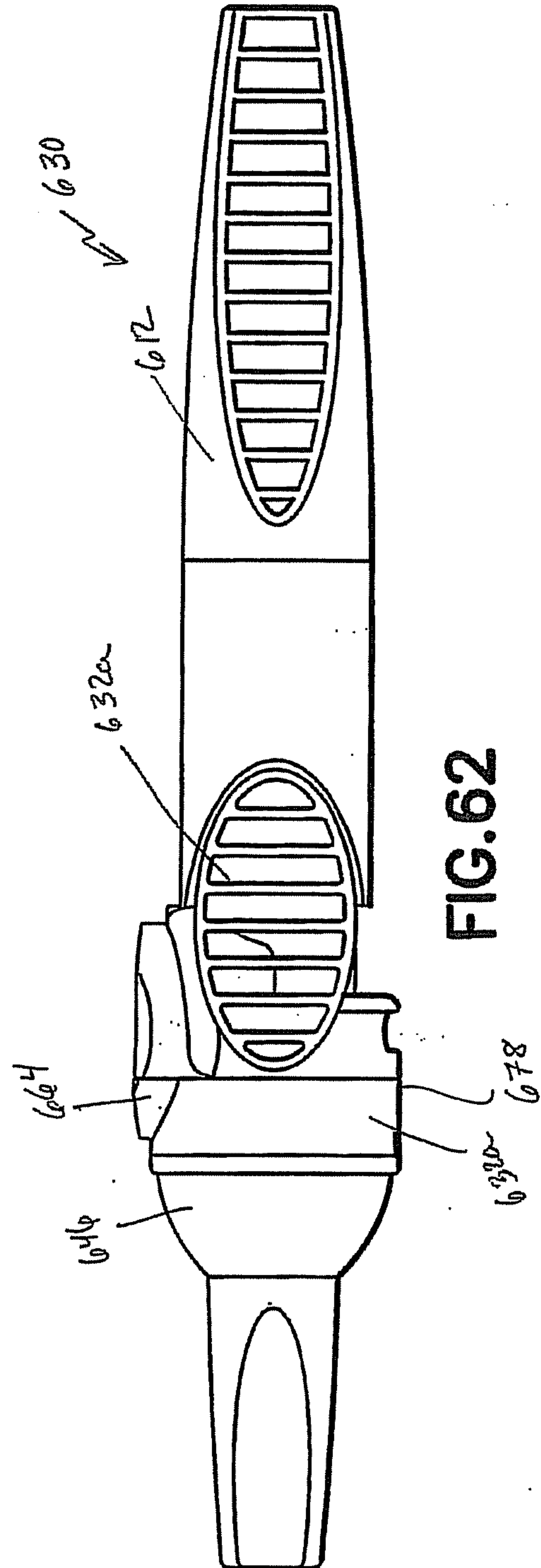
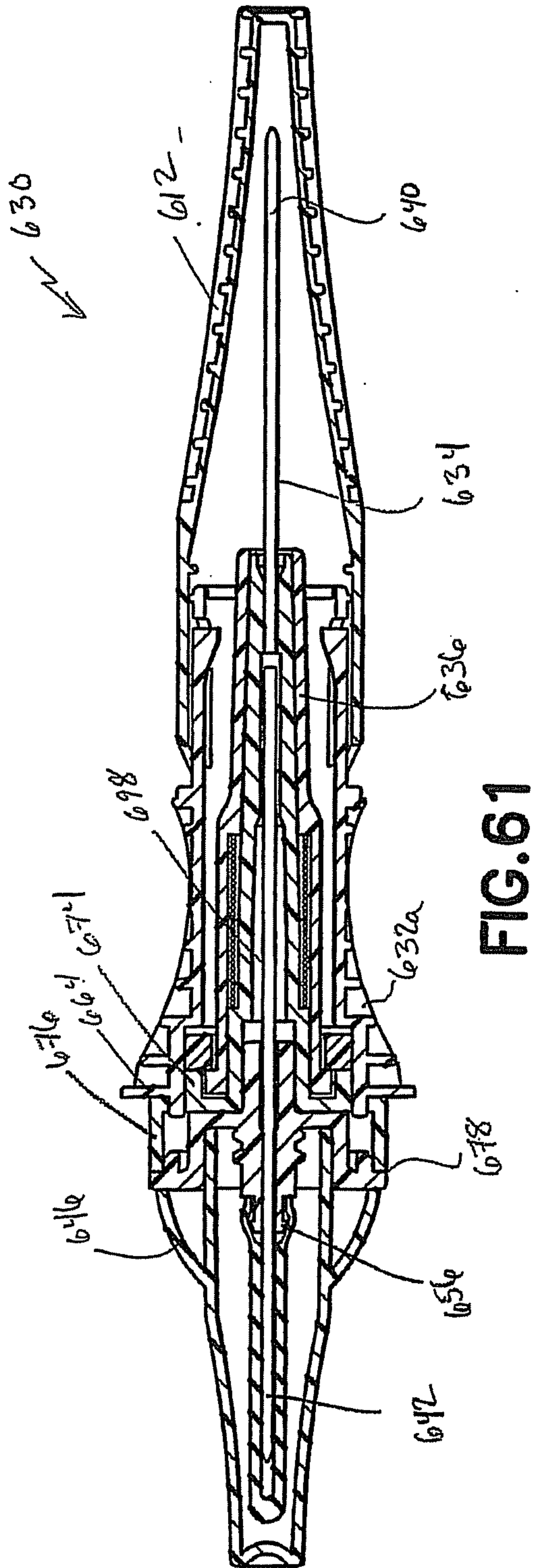
34/81



35/81



36/81



37/81

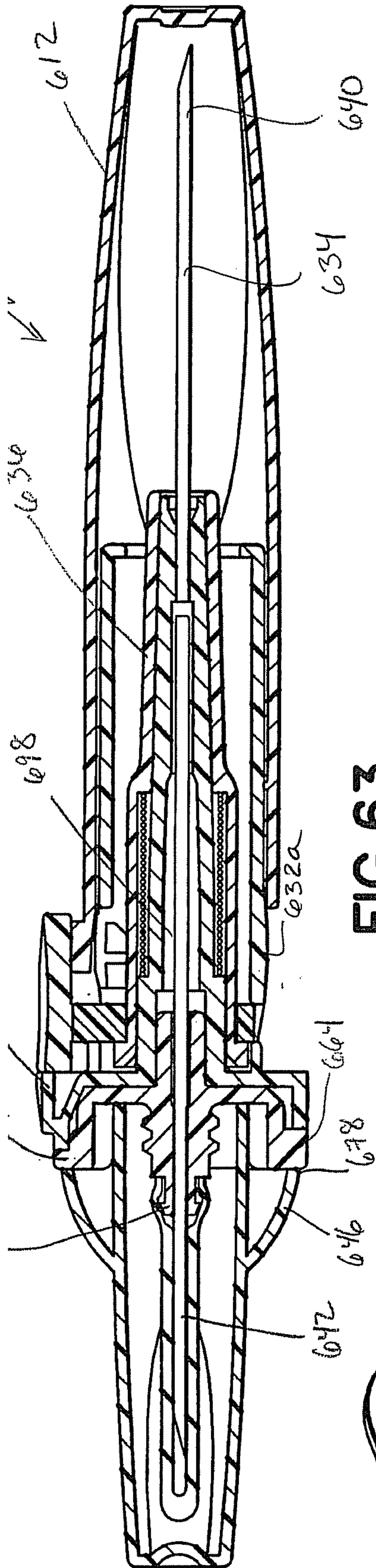


FIG. 63

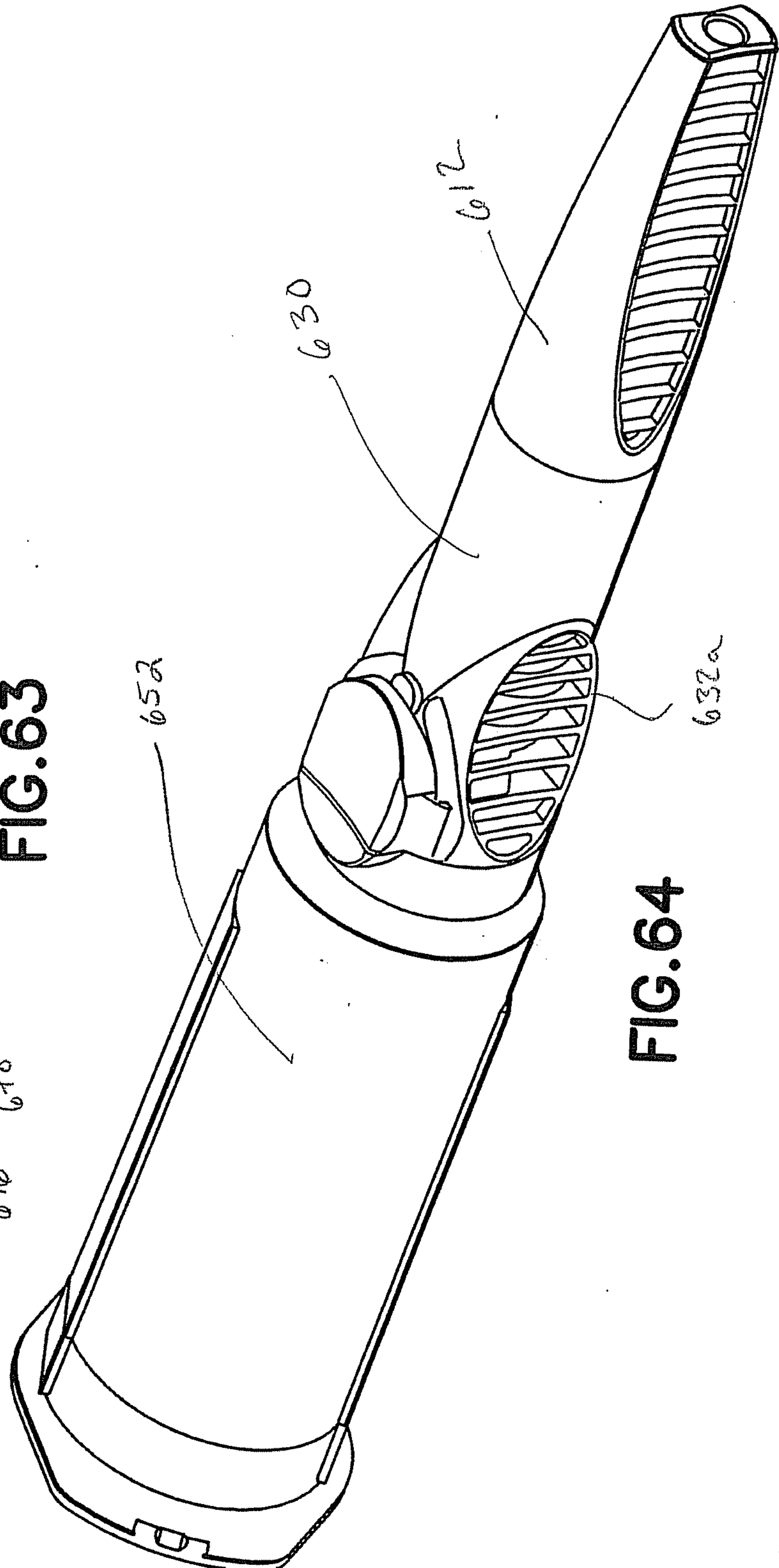


FIG. 64

38/81

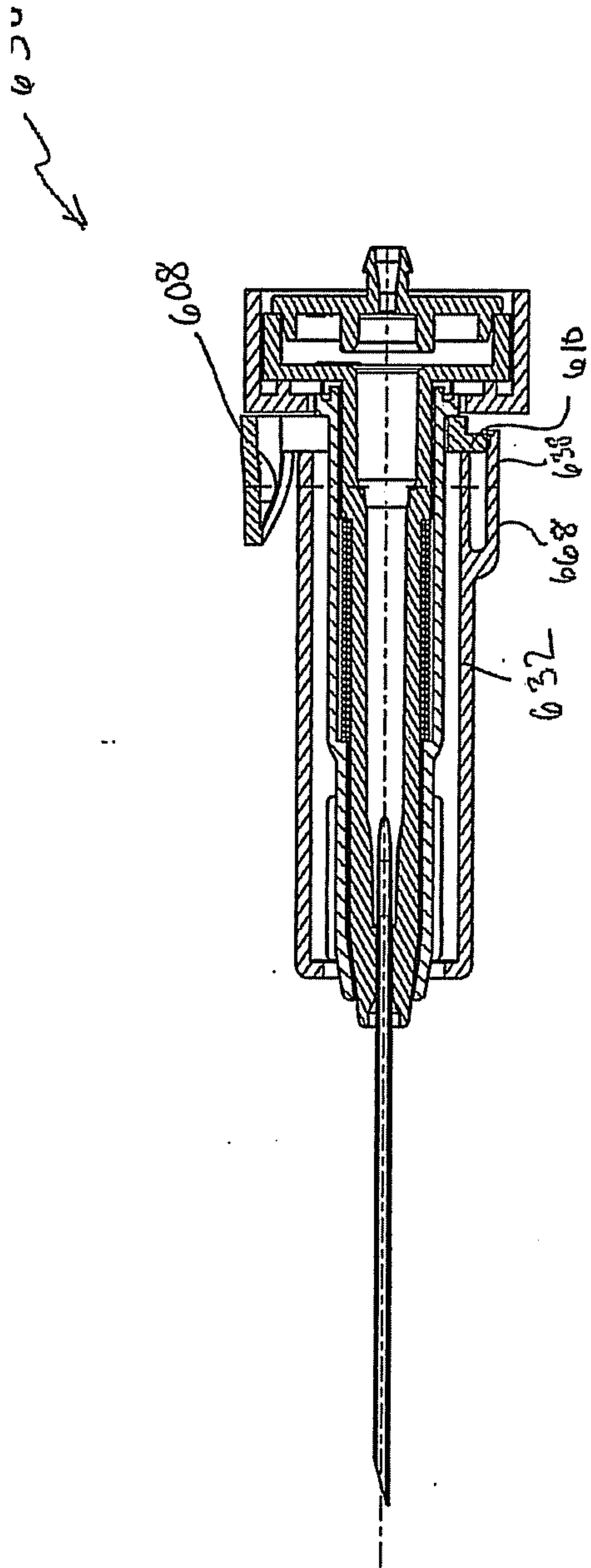


FIG. 65

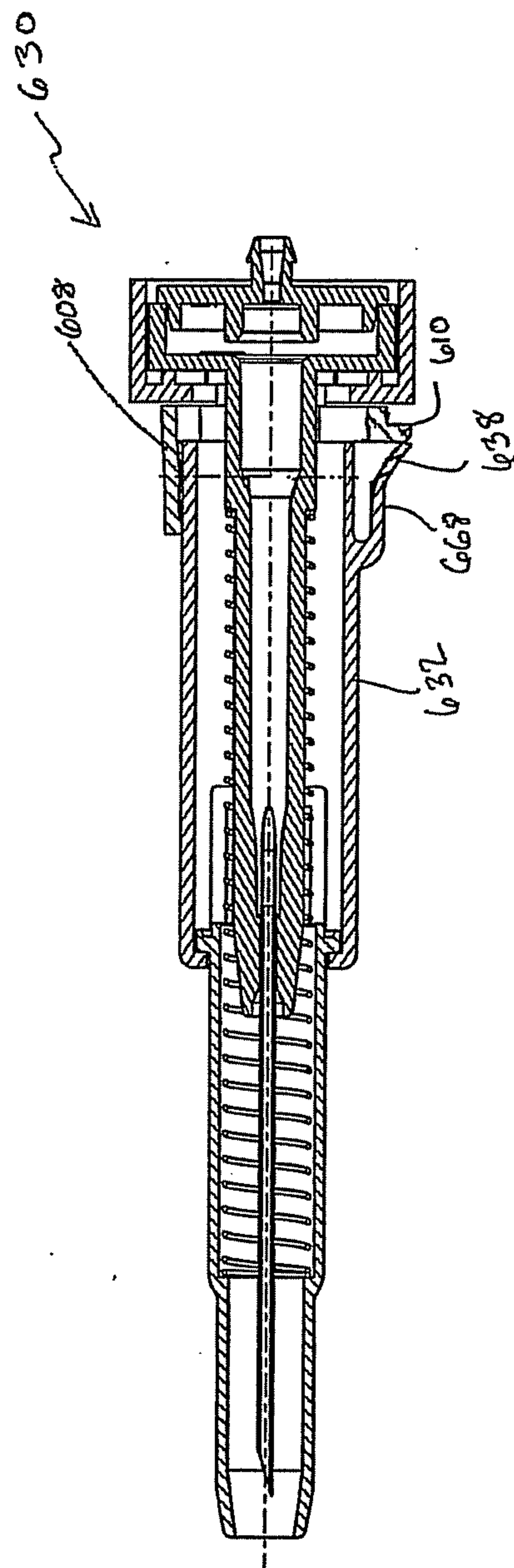
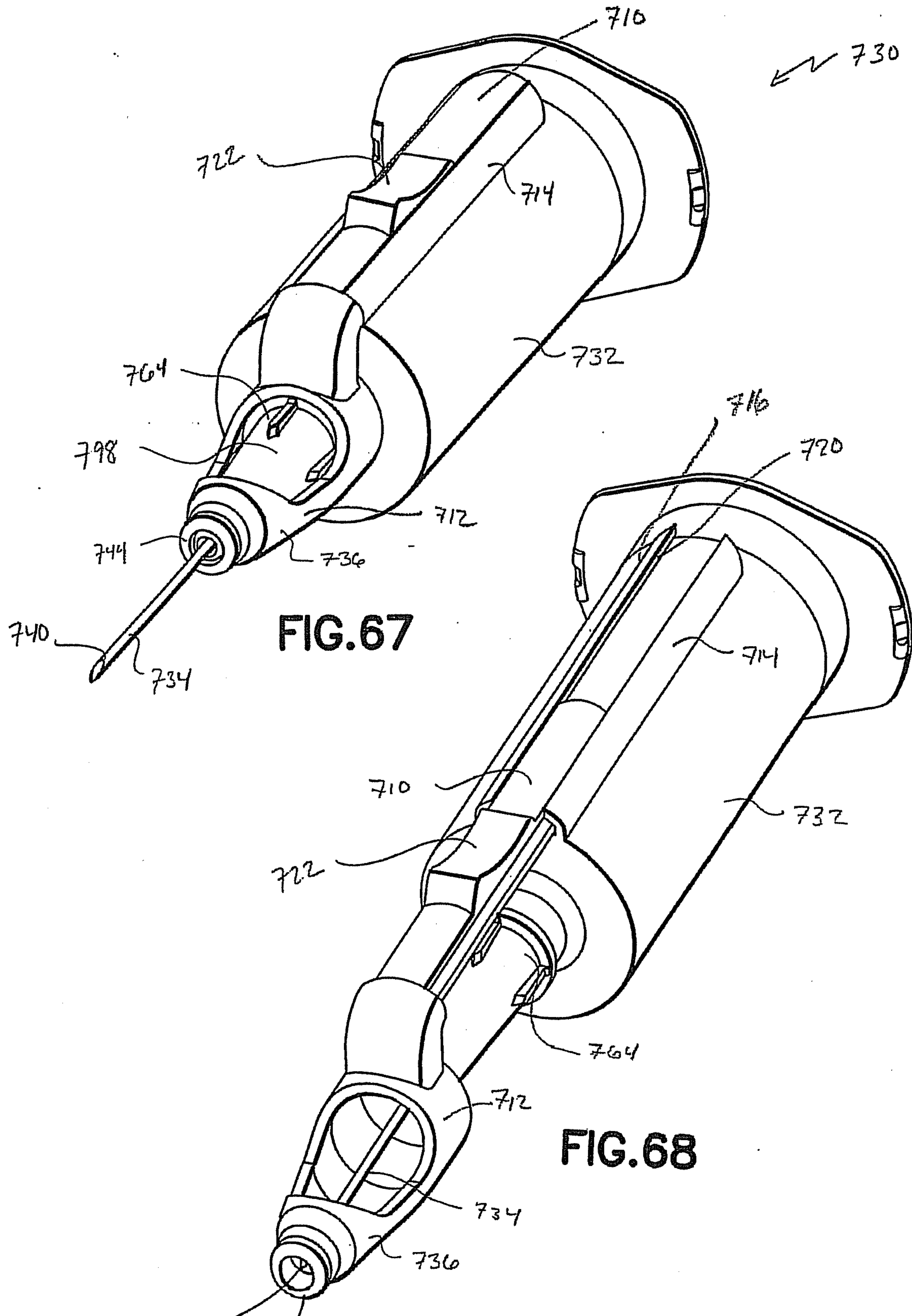
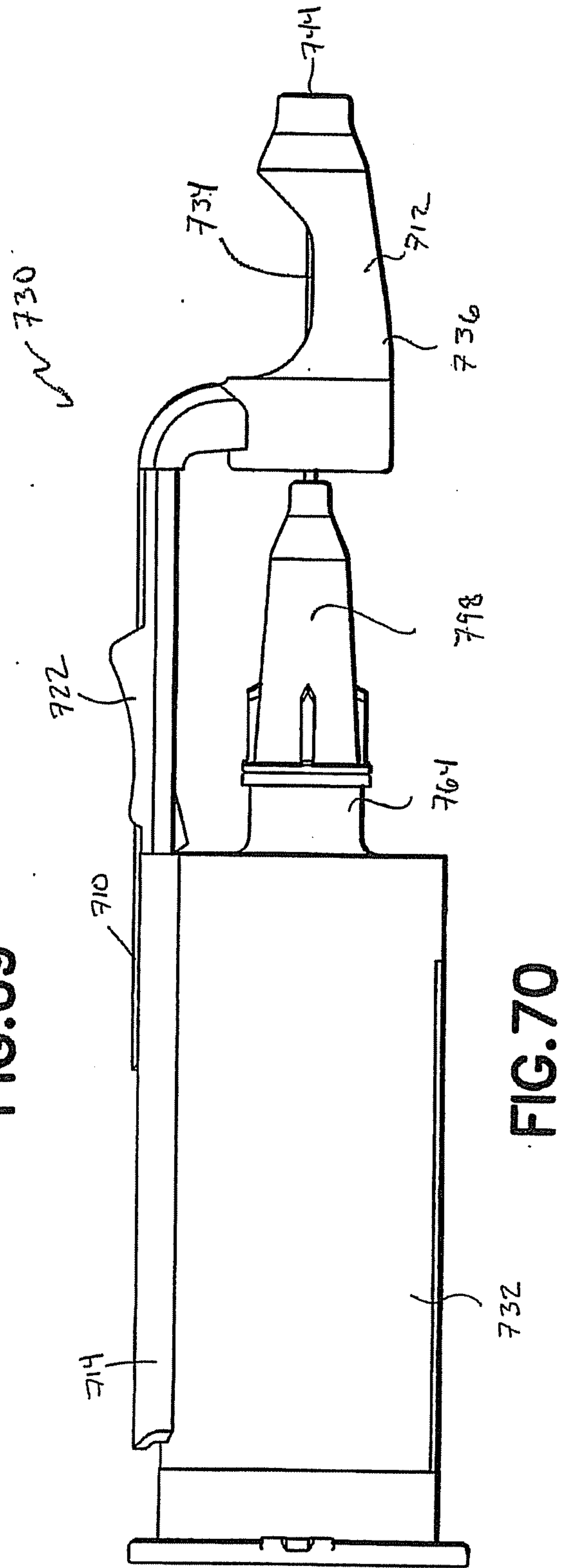
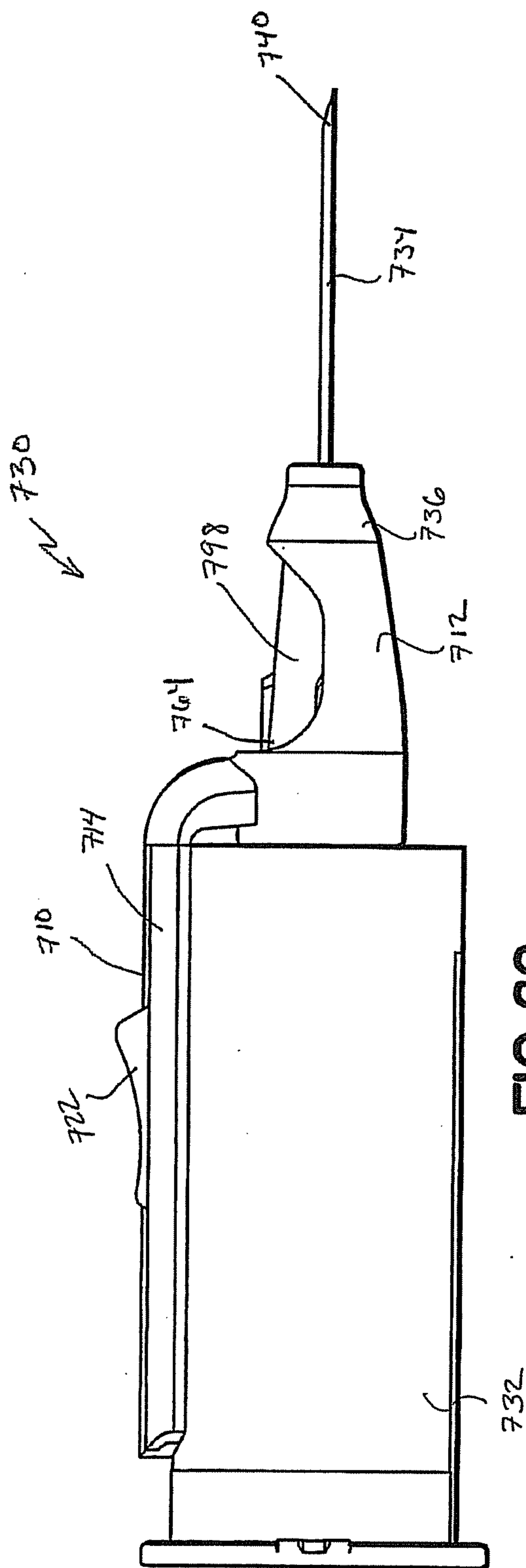


FIG. 66

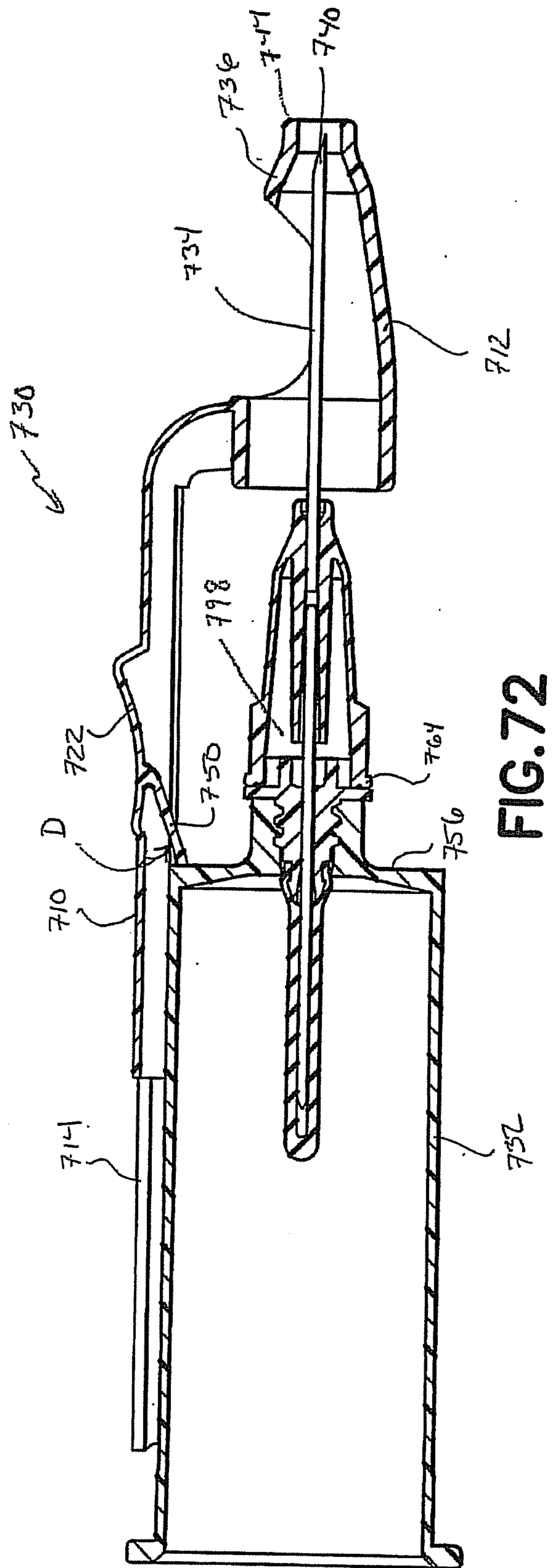
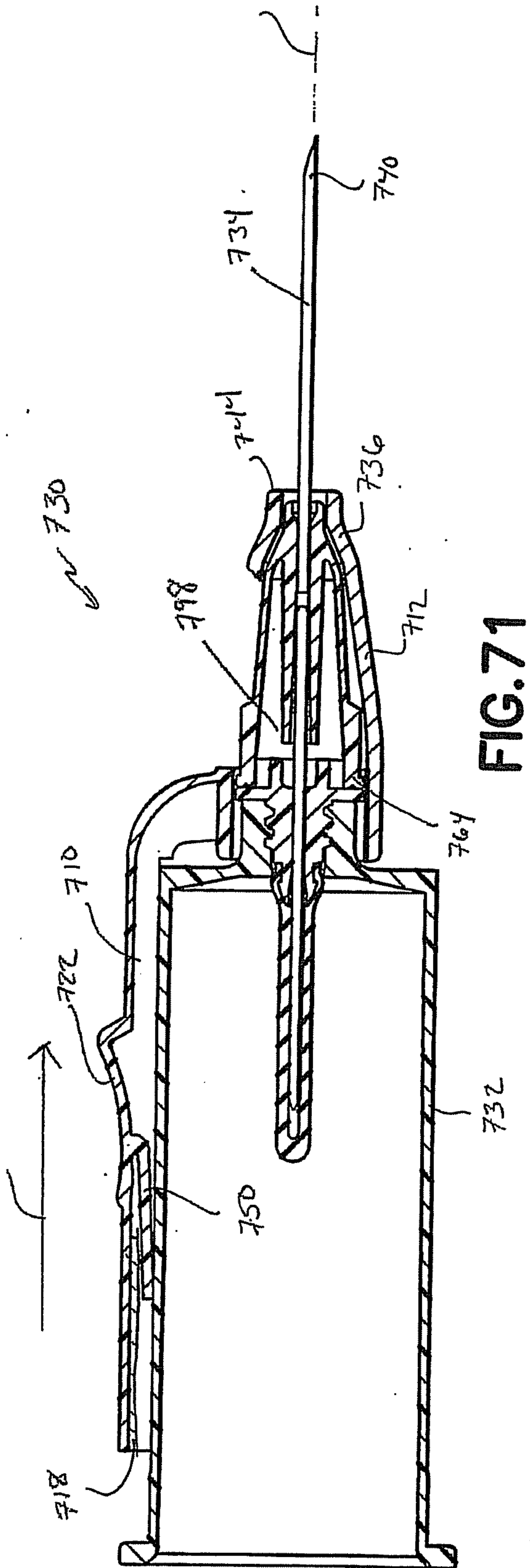
39/81



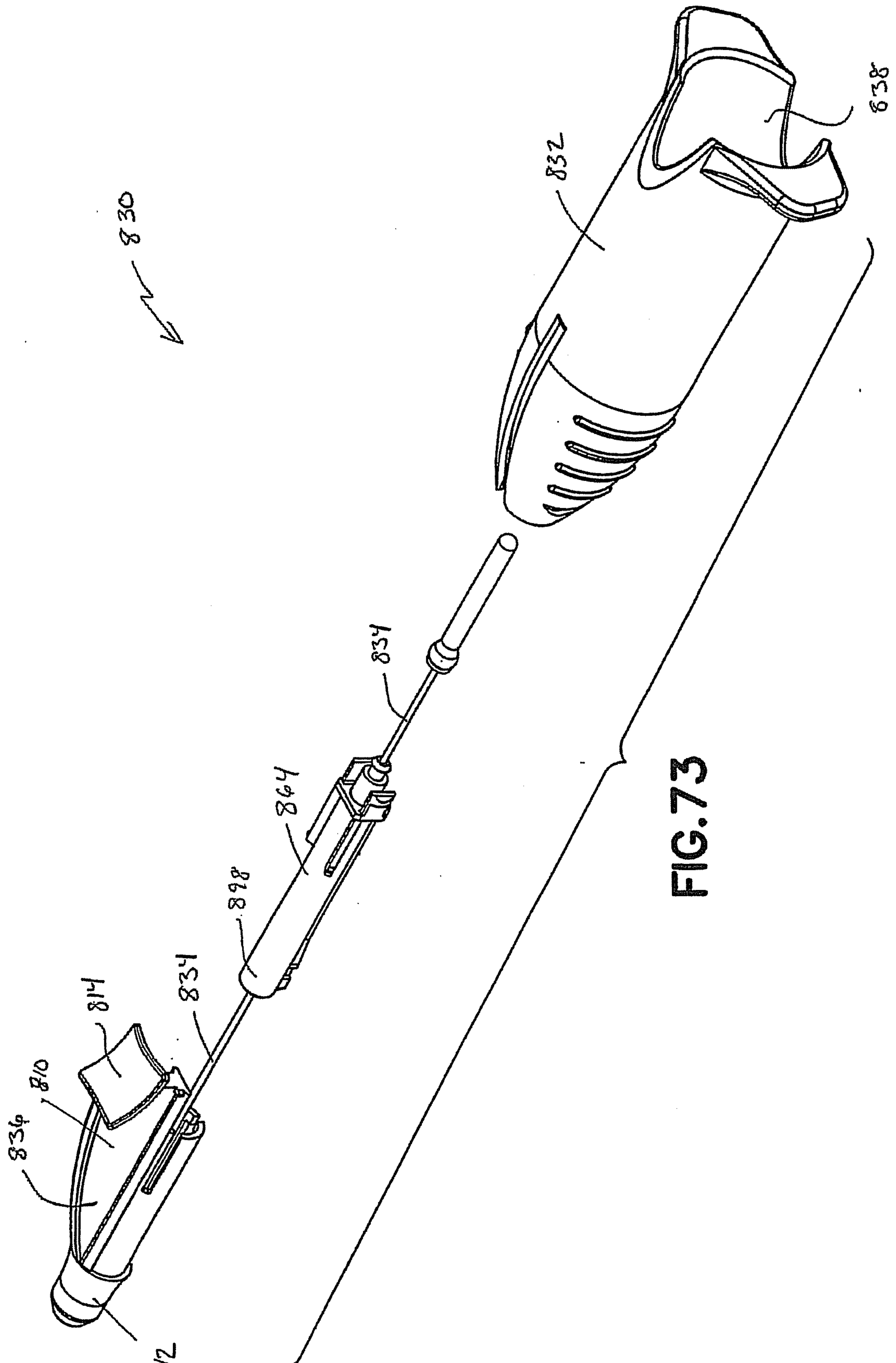
40/81



41/81



42/81



830 ↗

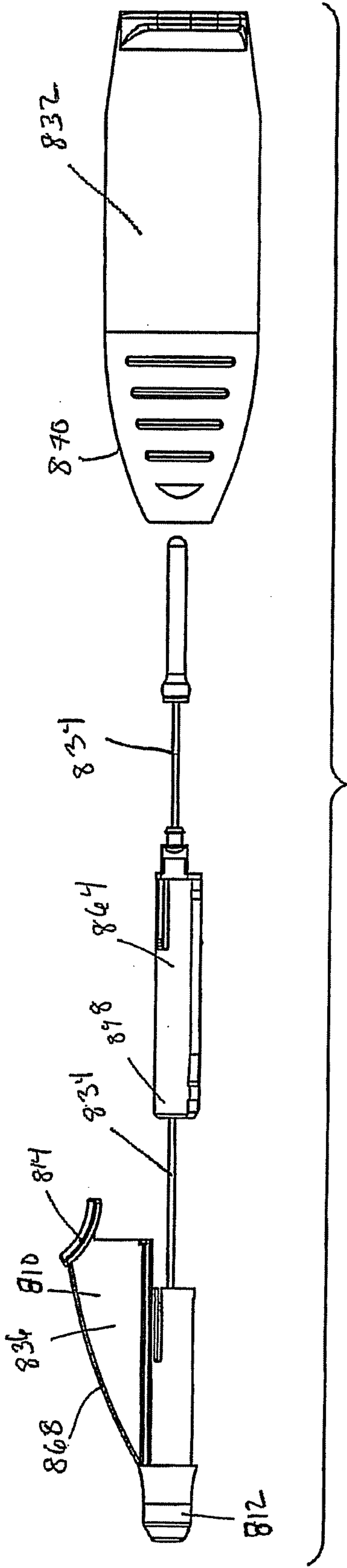
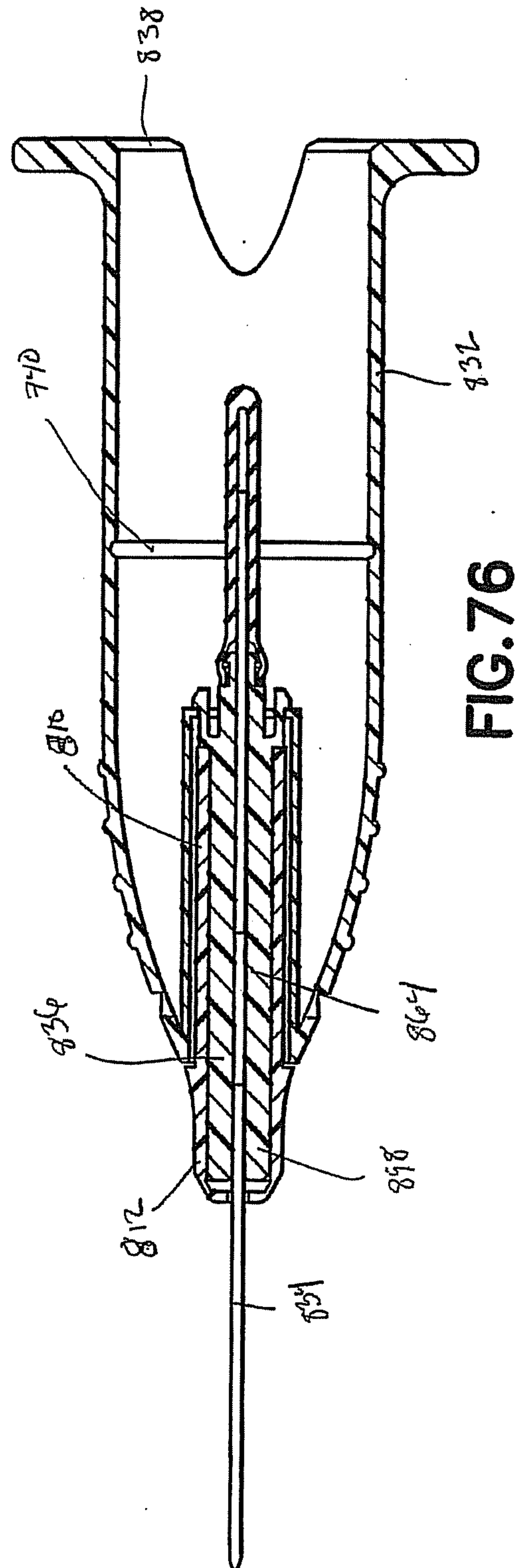
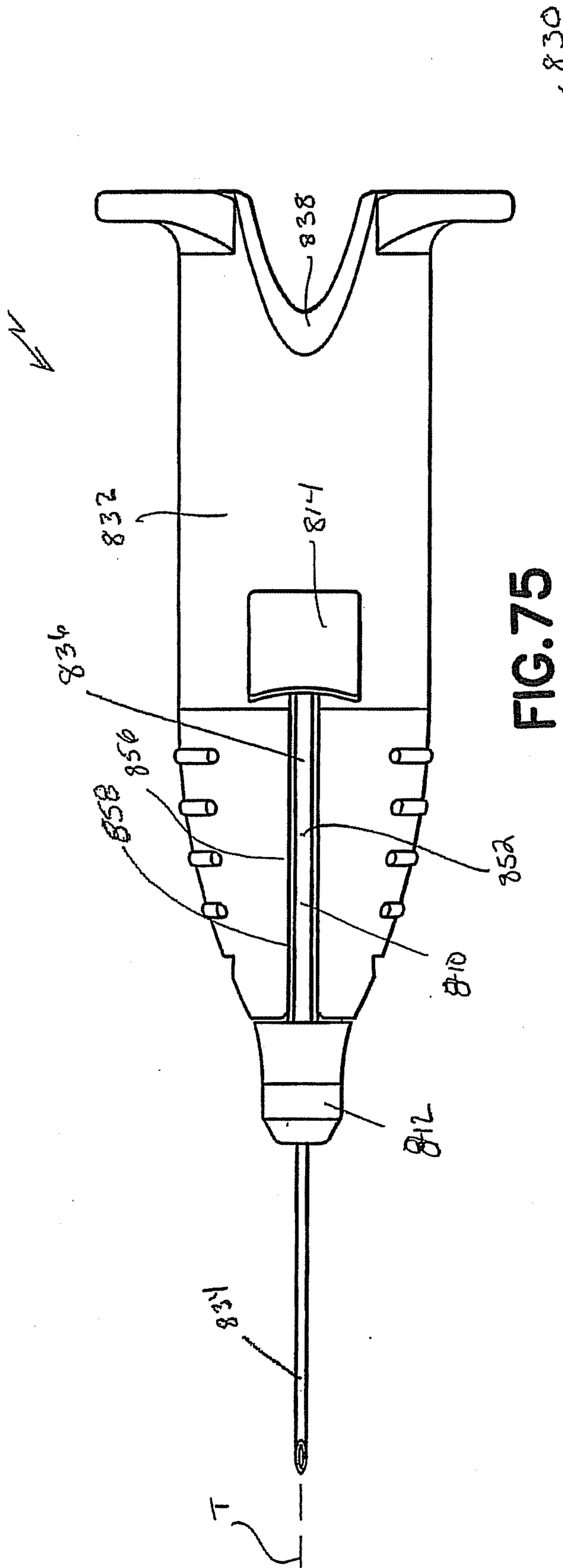


FIG. 74

44/81



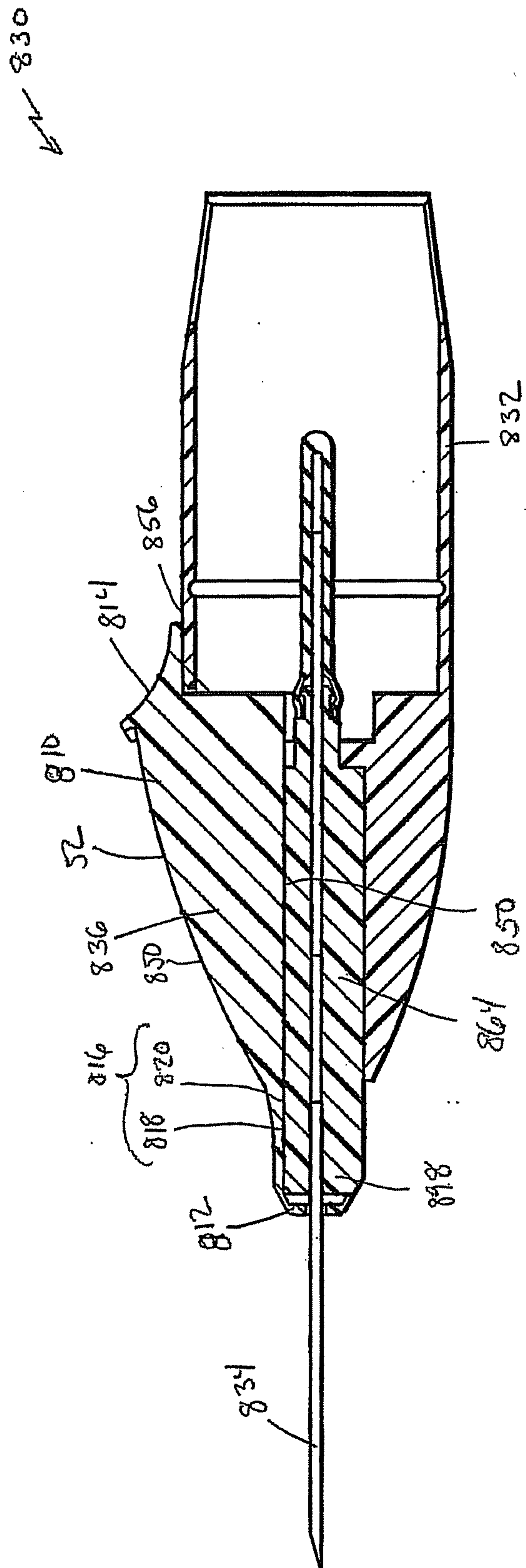
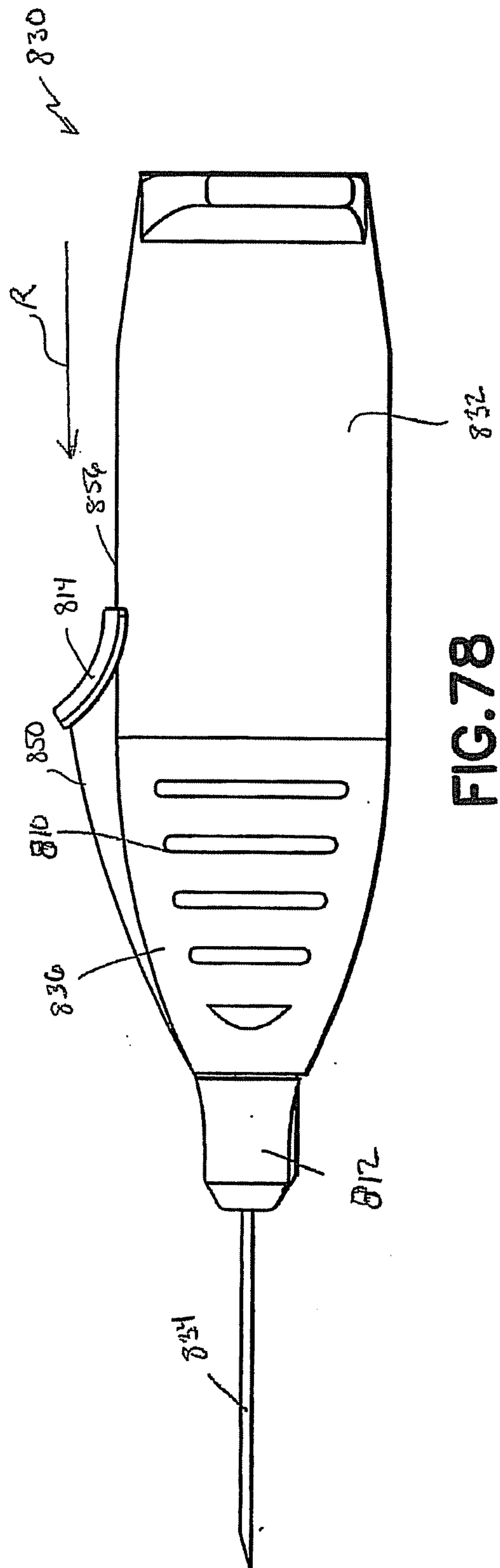


Fig. 17



DOZGEL

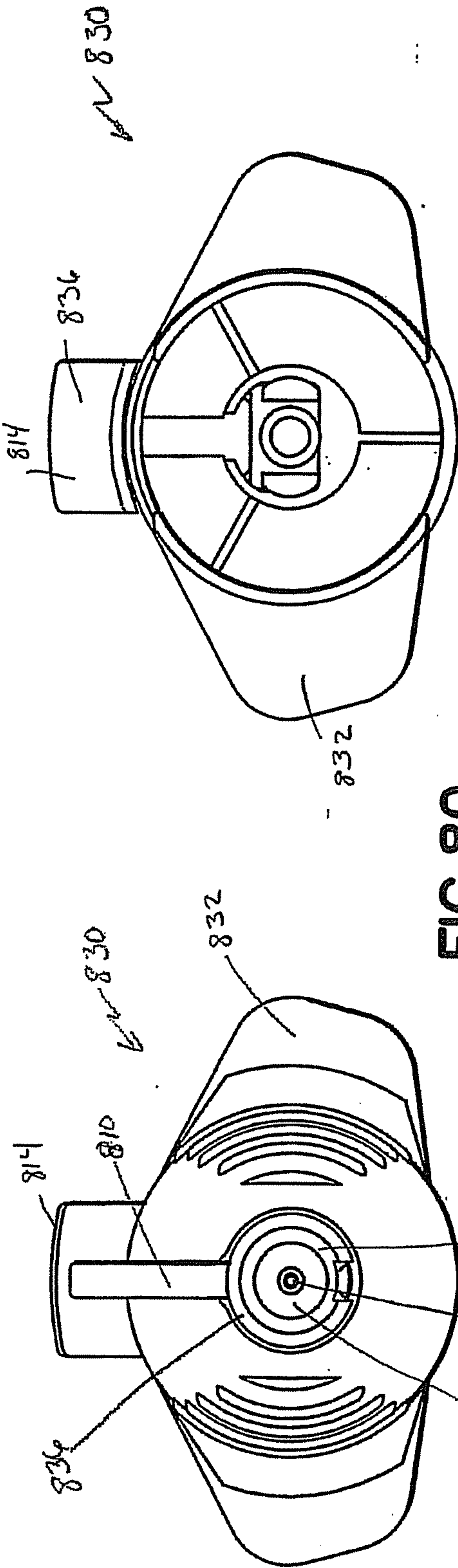
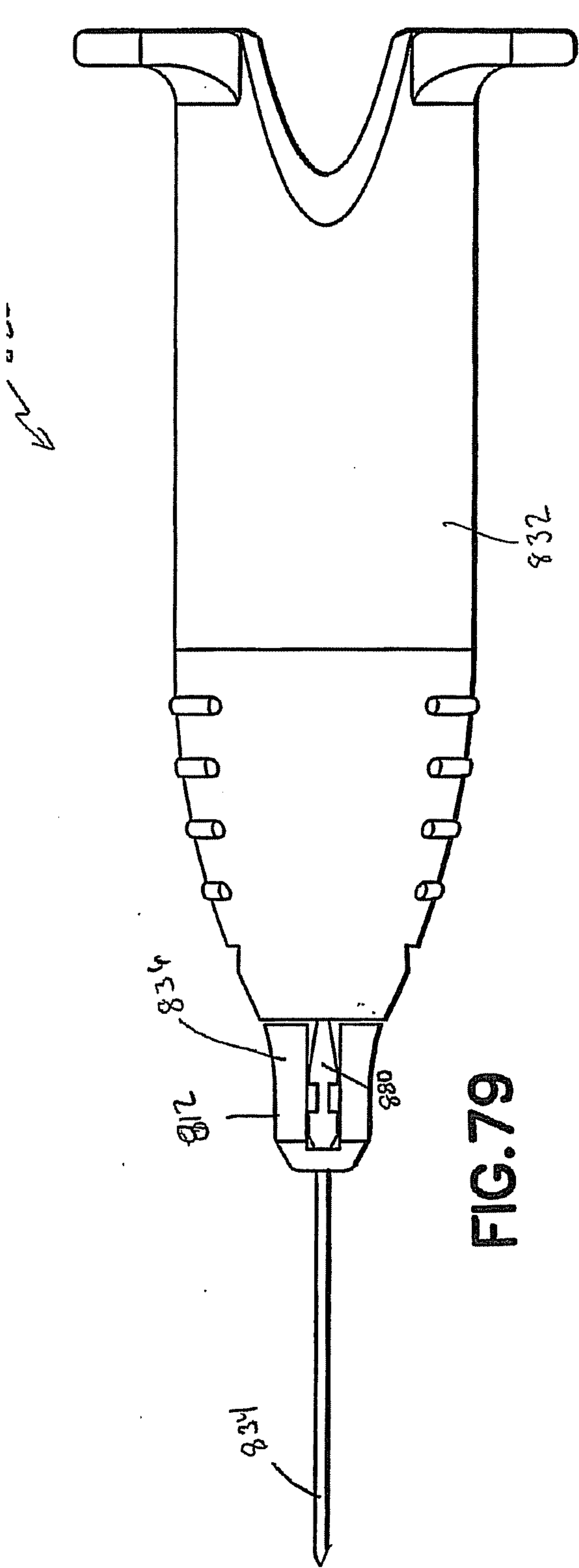
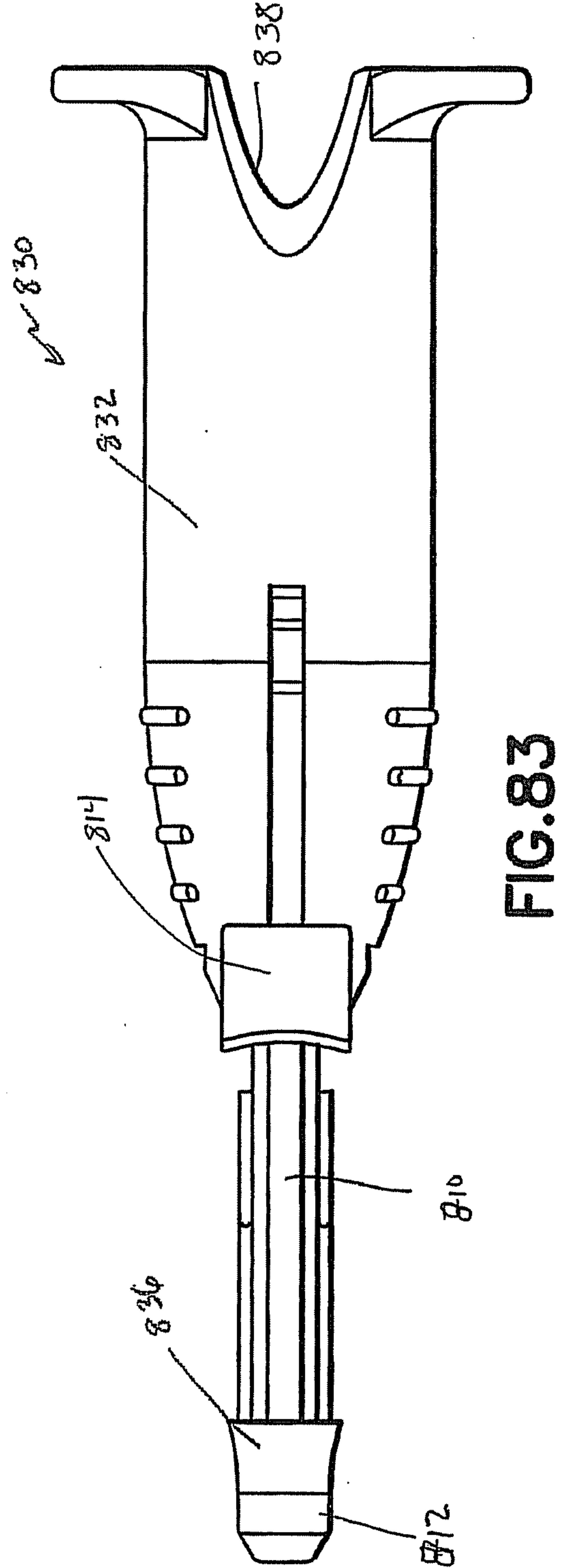
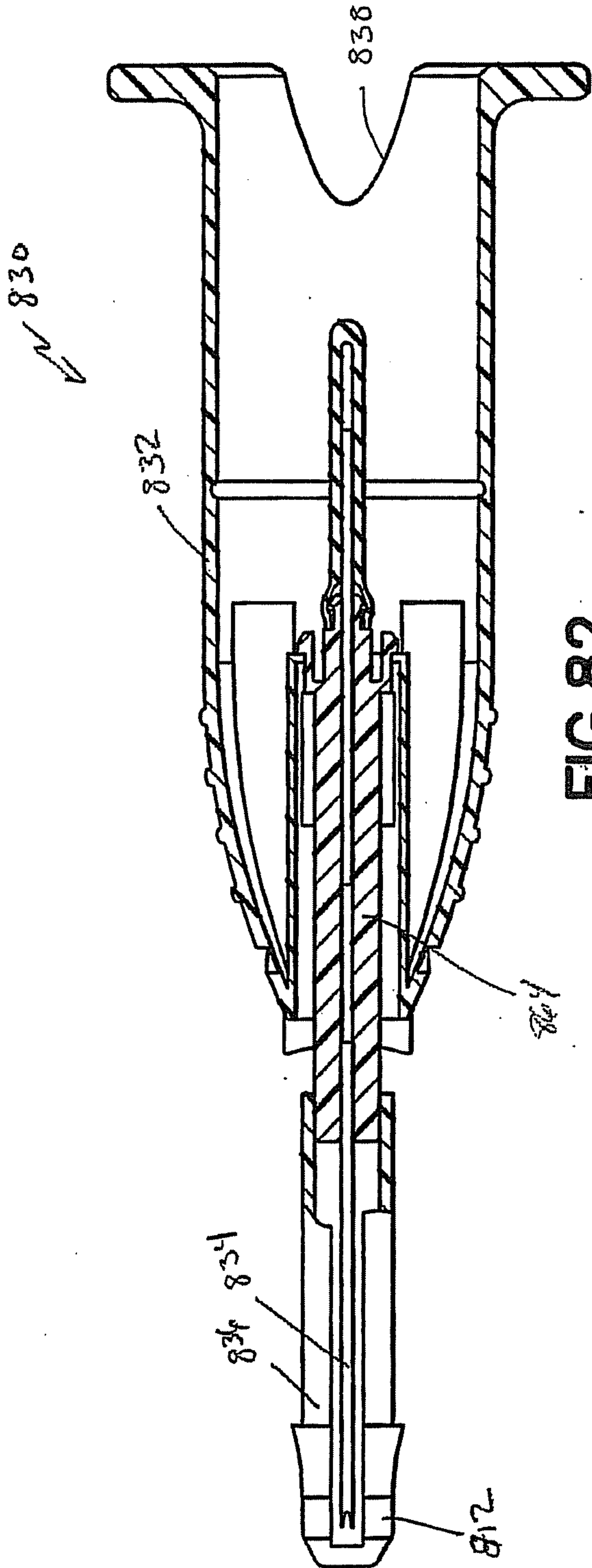
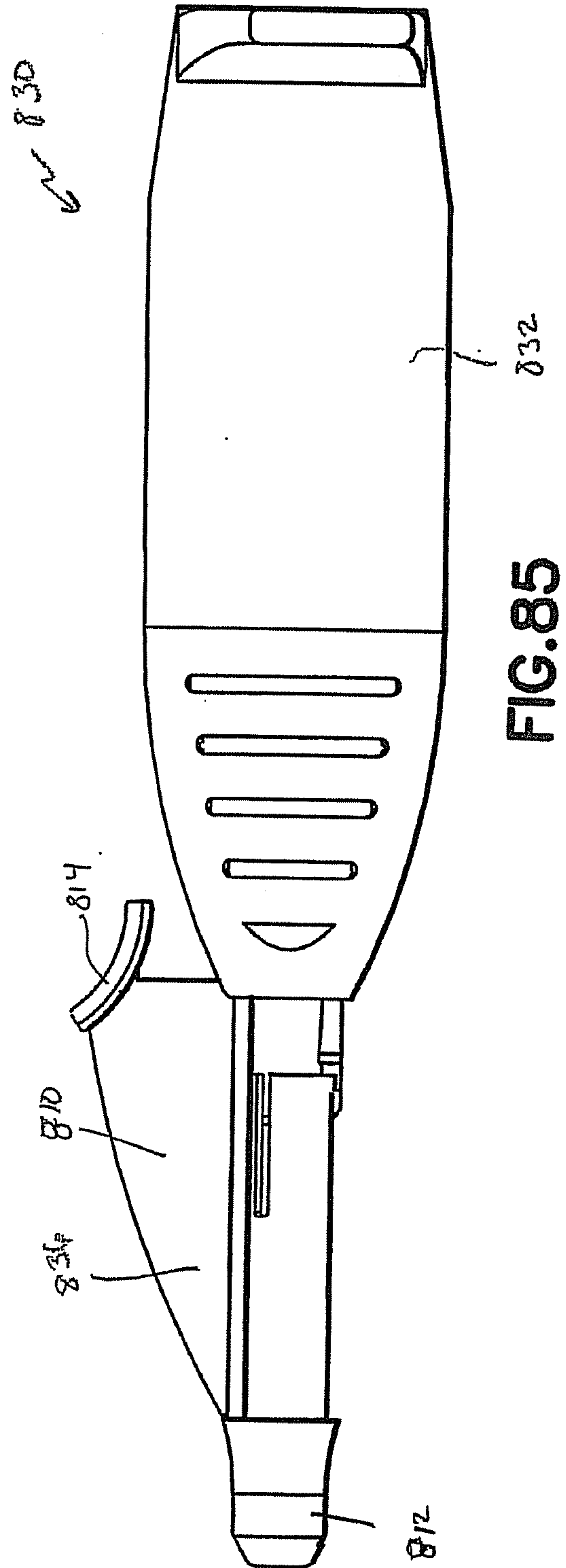
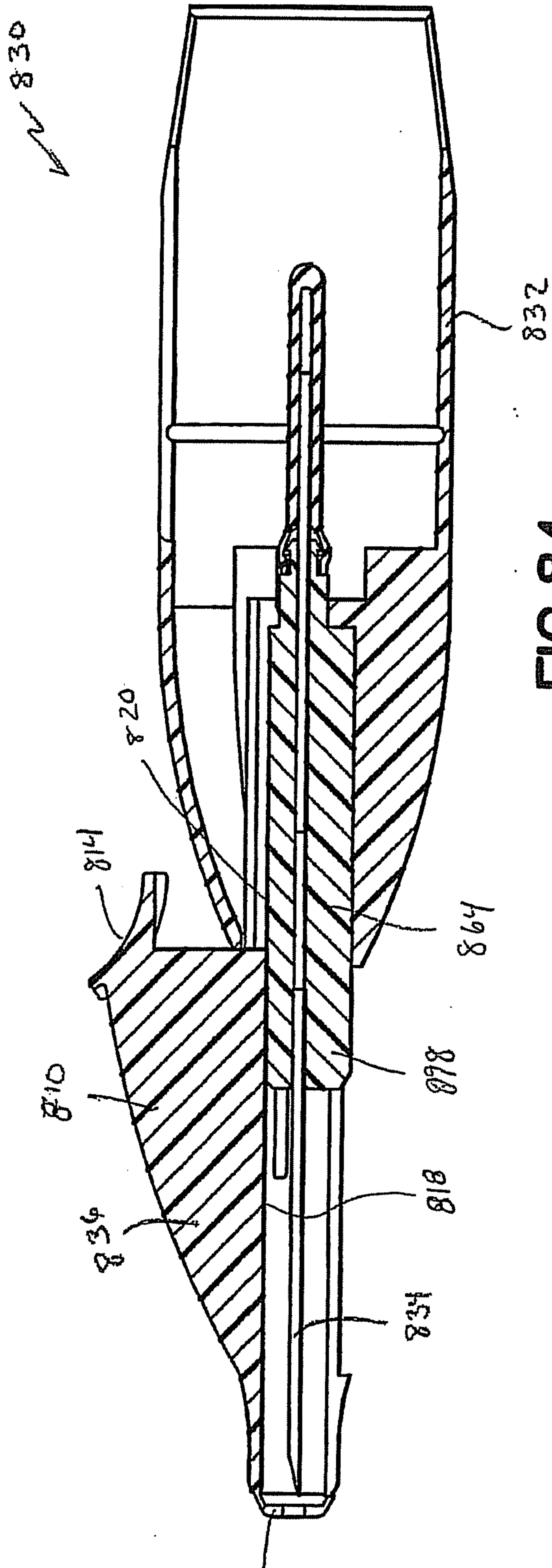


FIG. 81

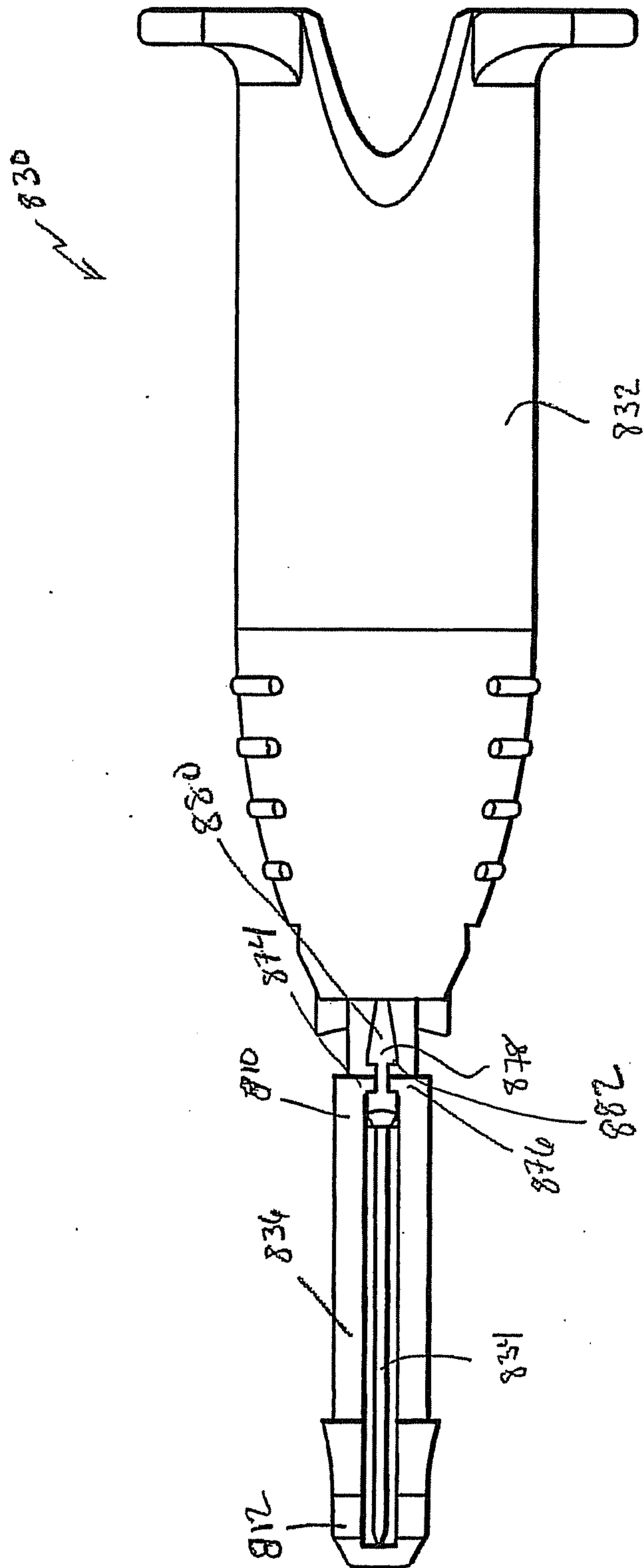
47/81



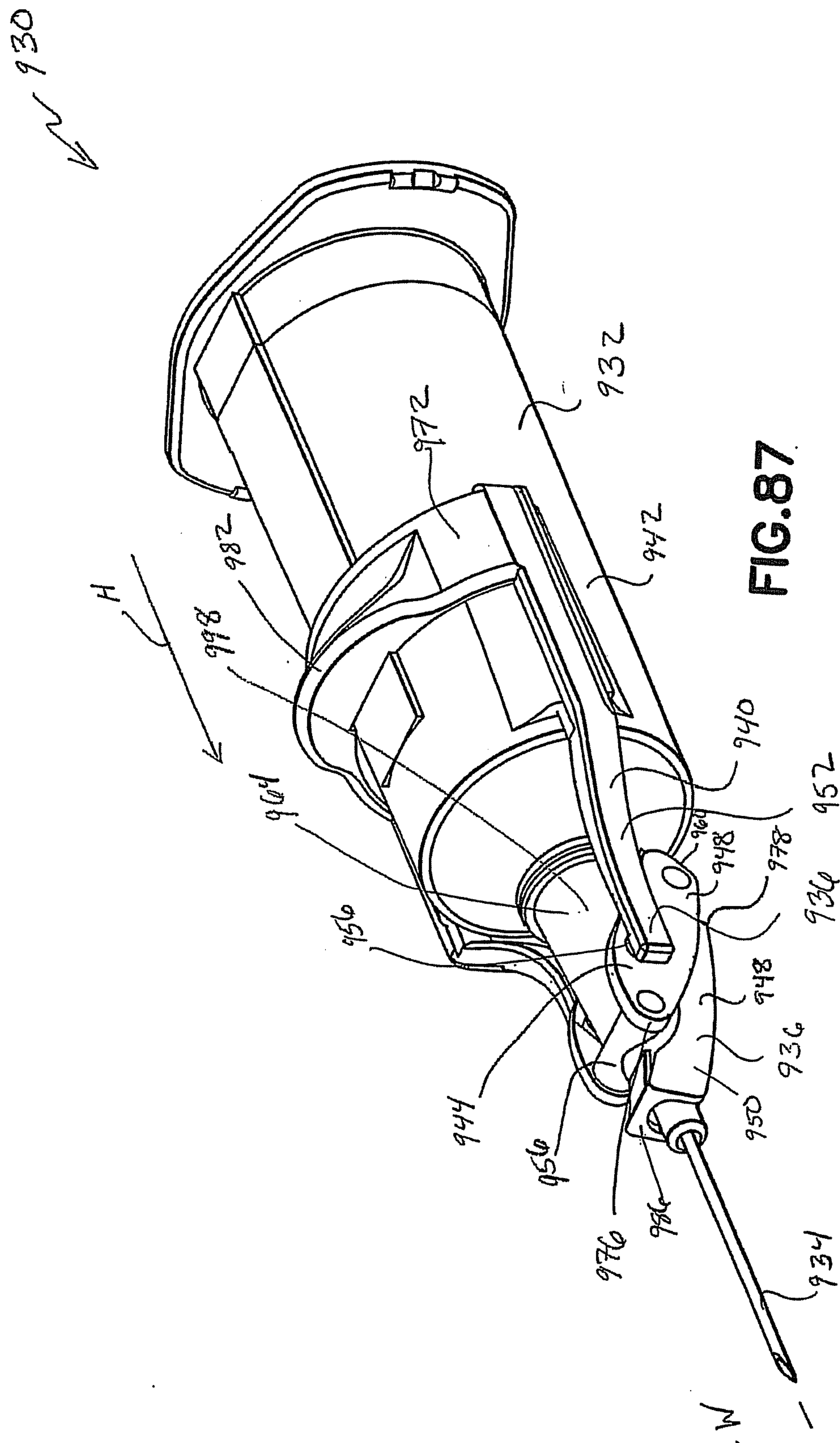
48/81



49/81

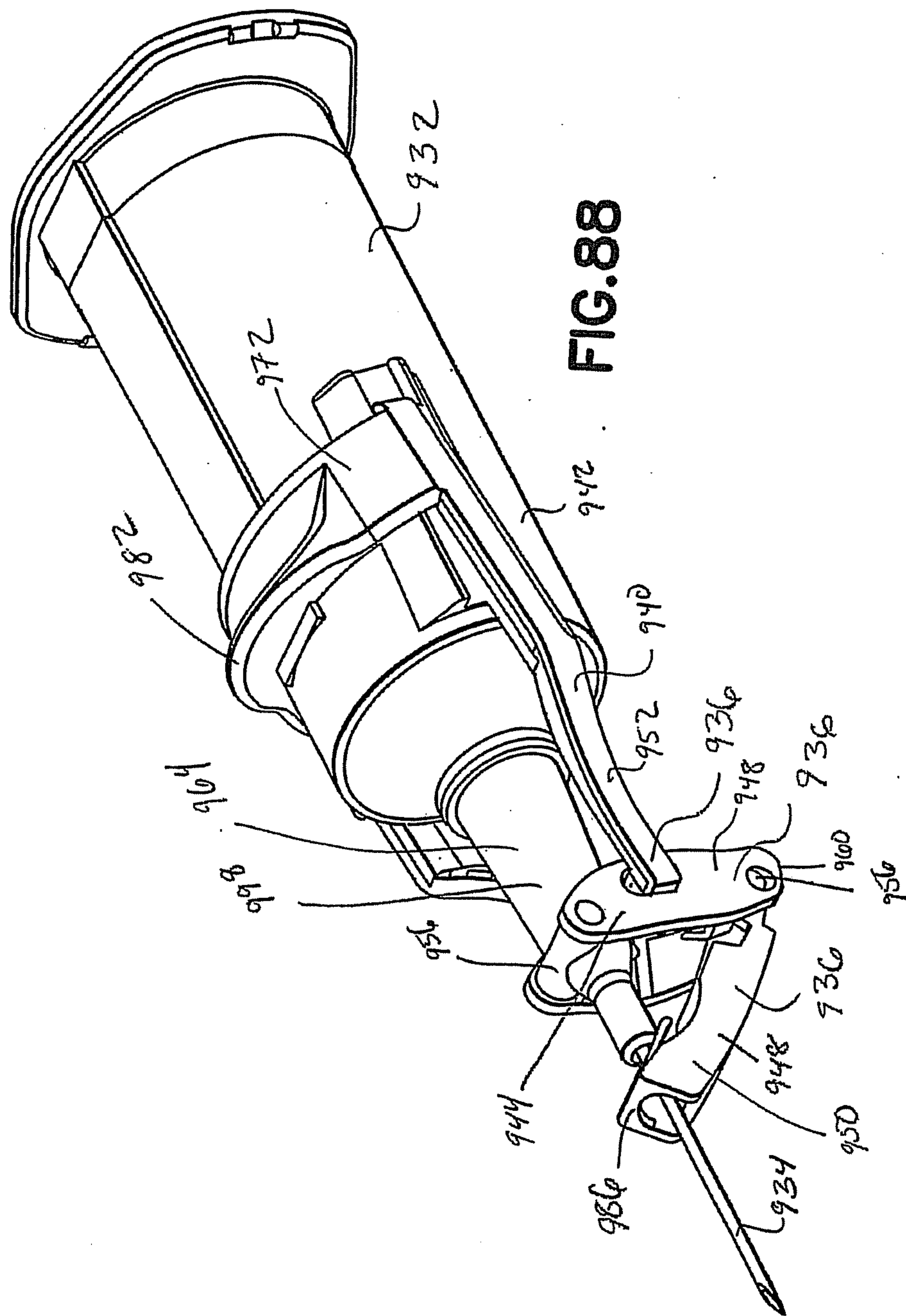


50/81



51/81

✓ 930



52/81

930

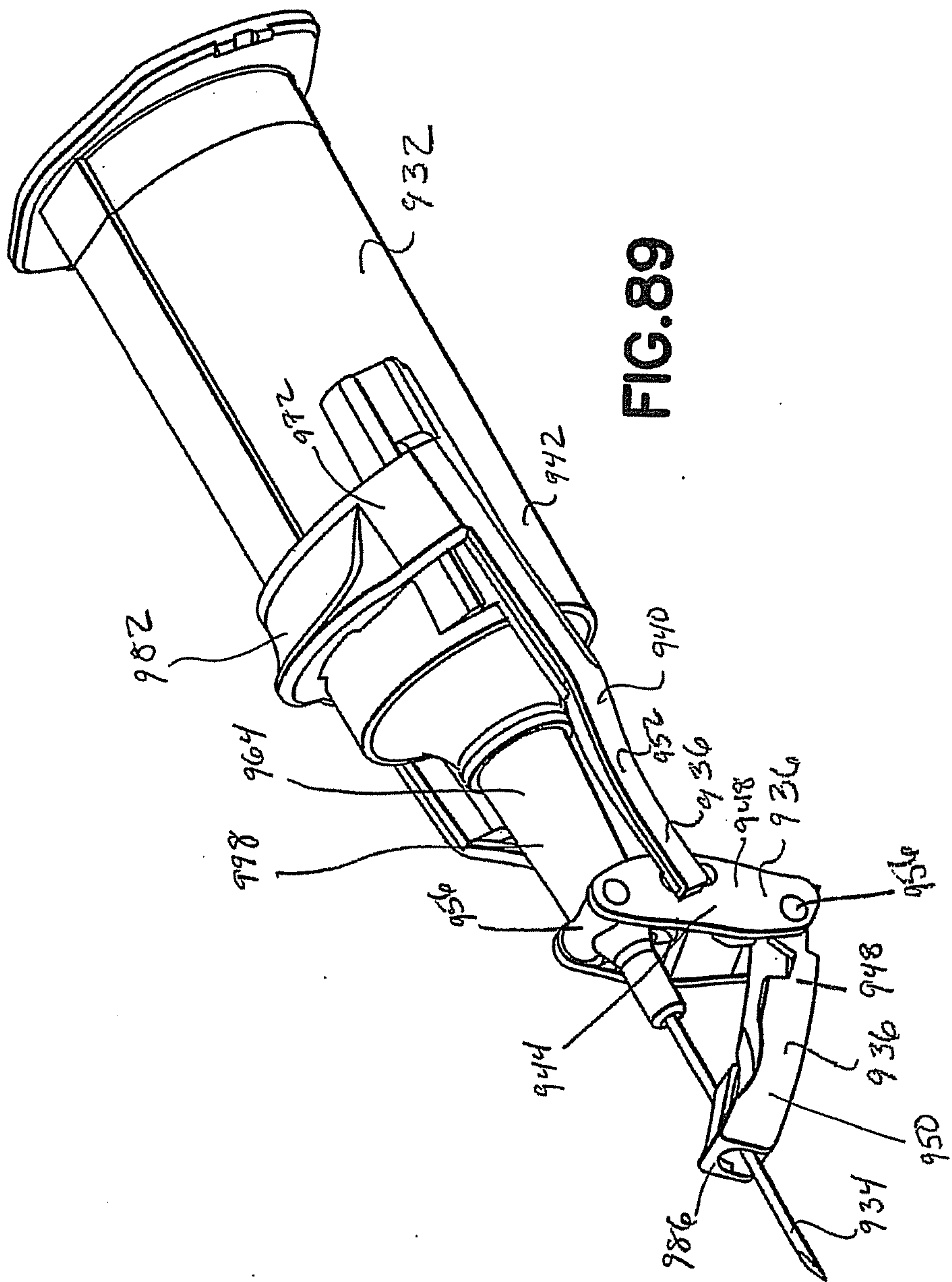
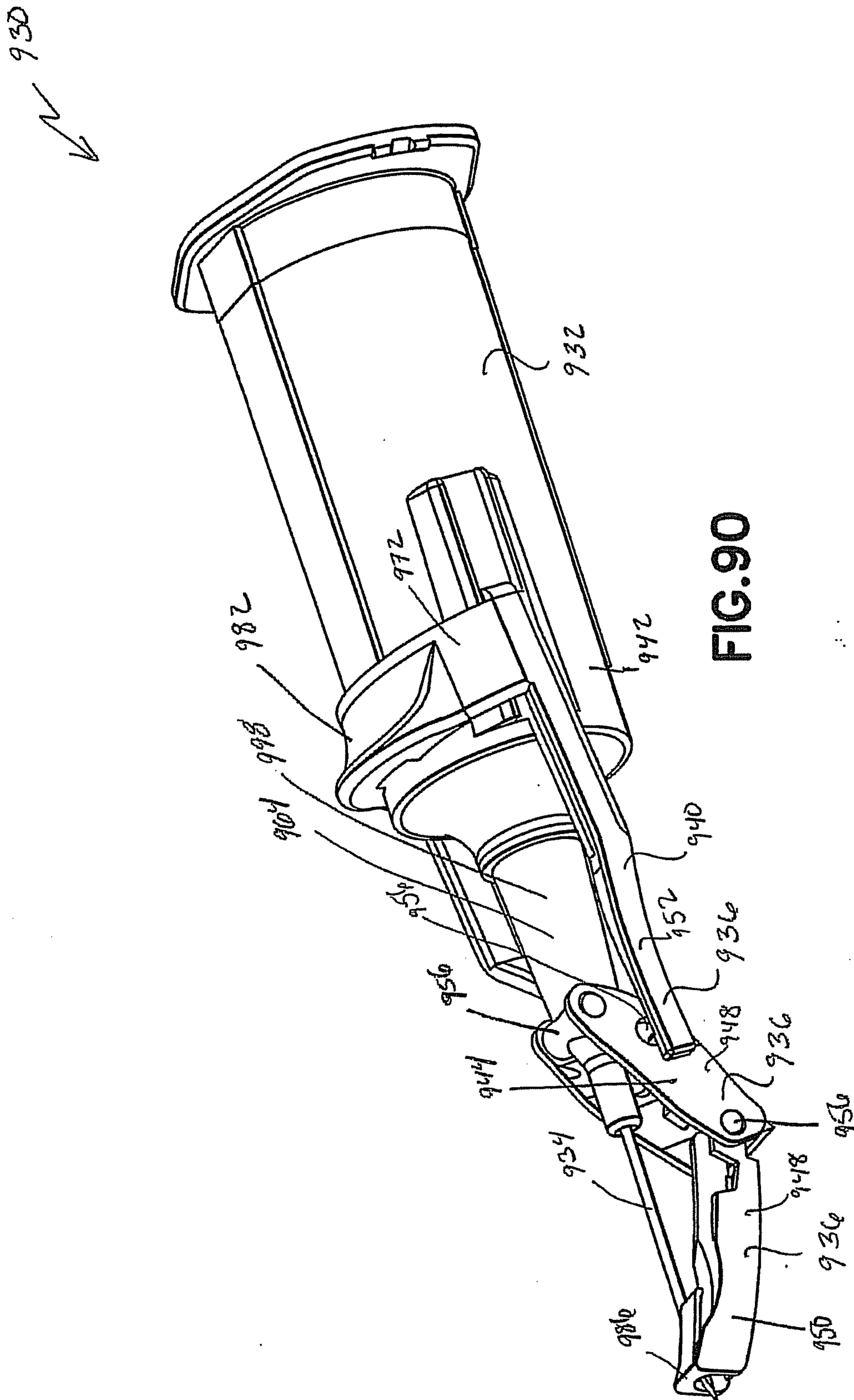
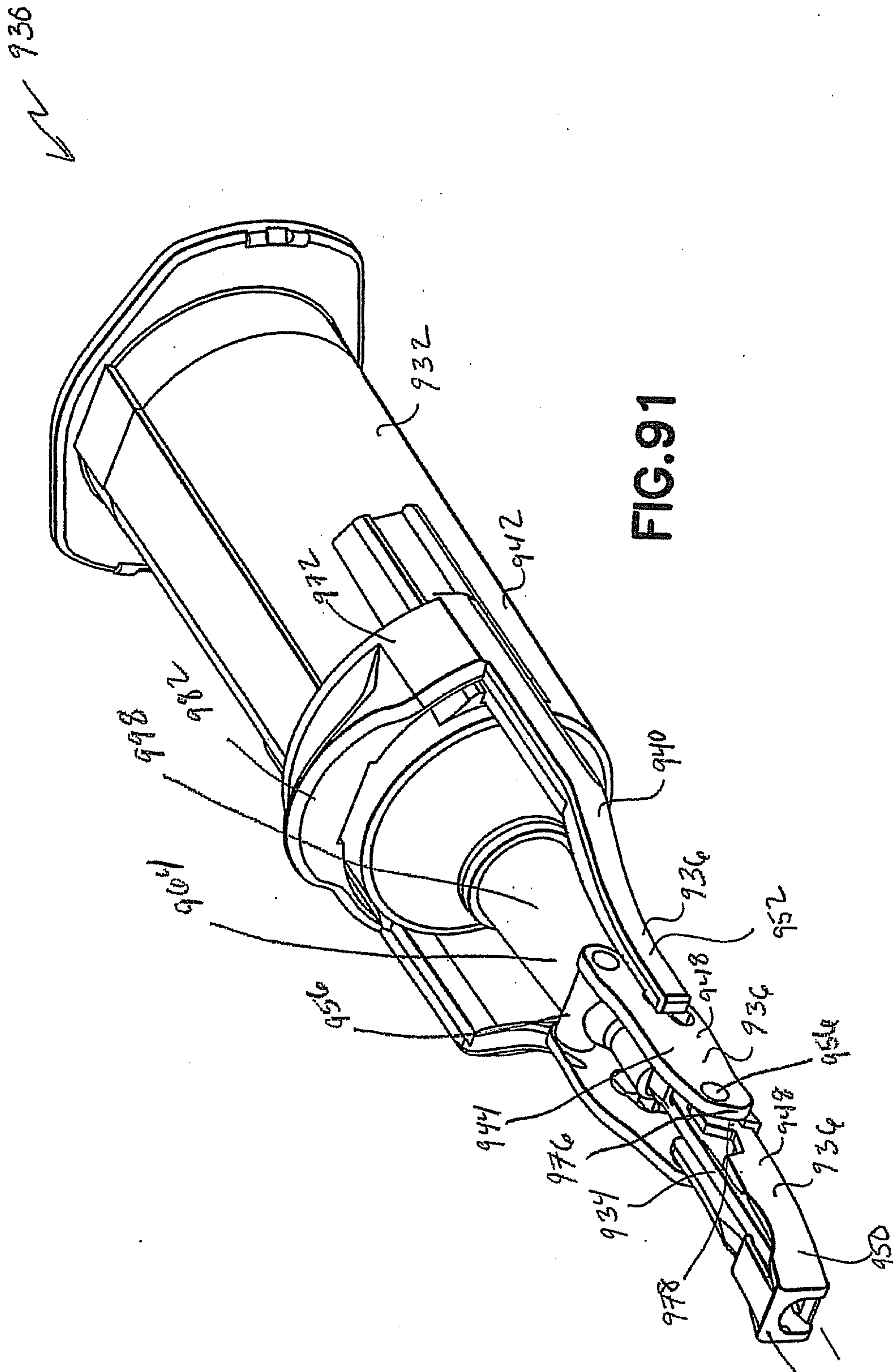


FIG. 89

53/81



54/81



55/81

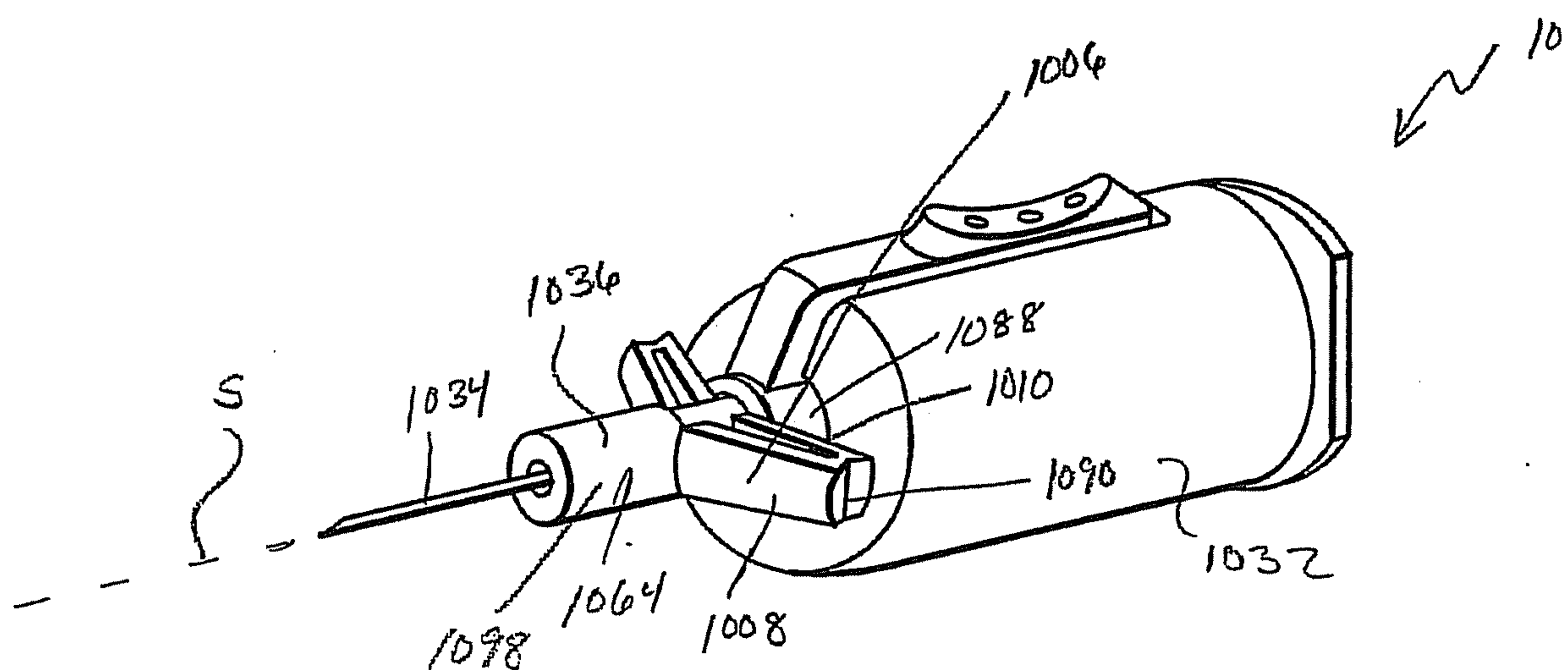


FIG. 92

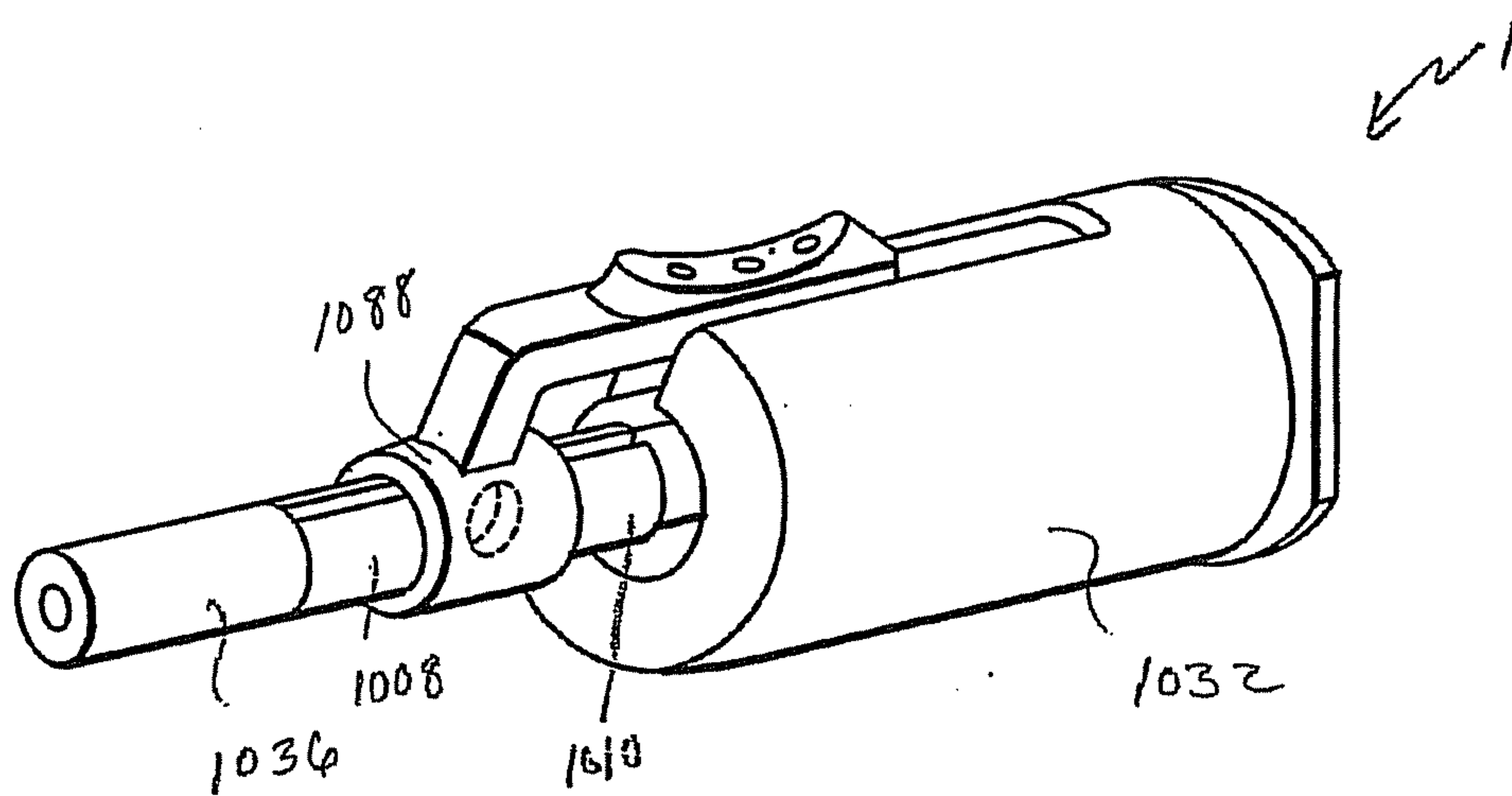


FIG. 93

56/81

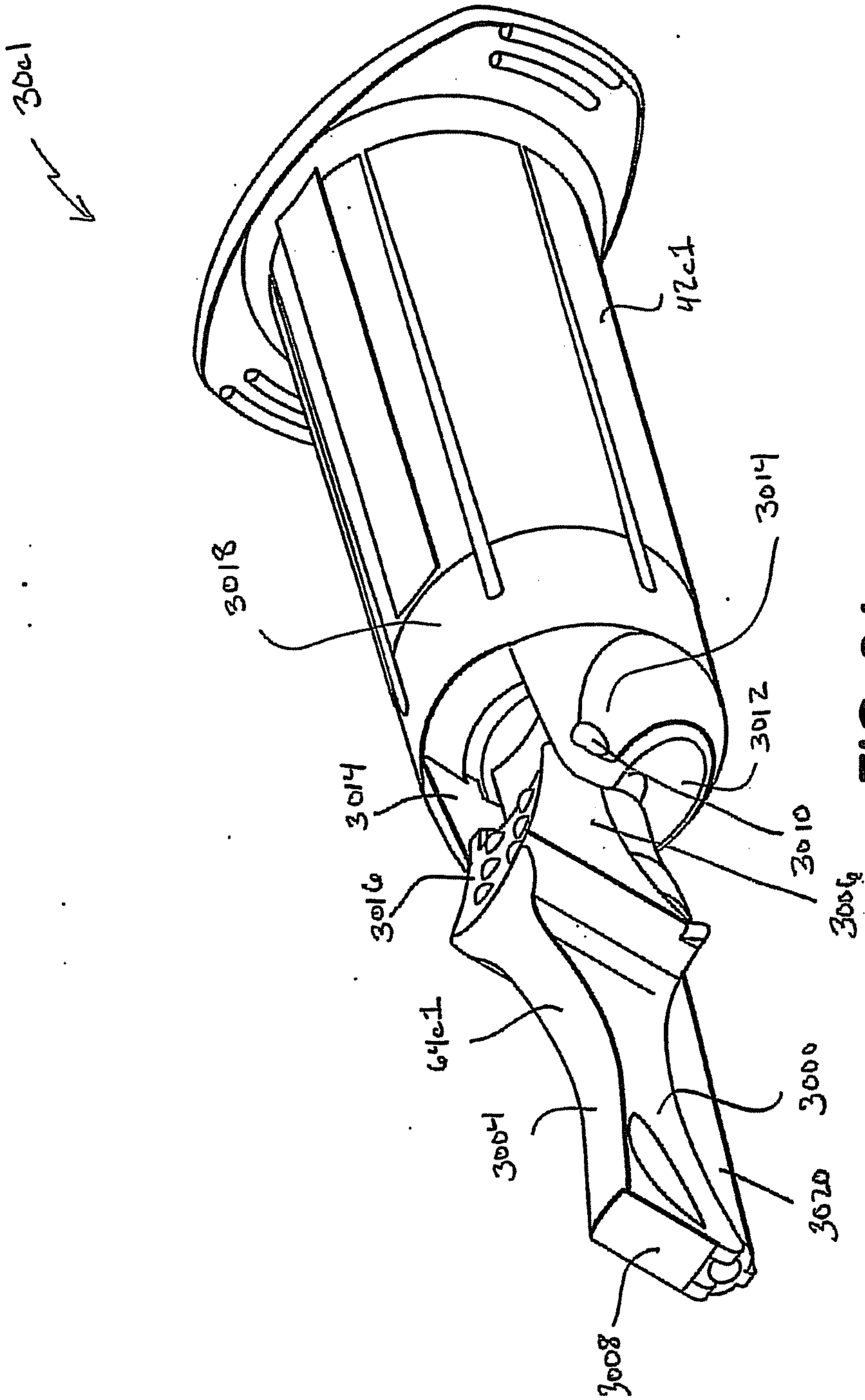


FIG. 94

57/81

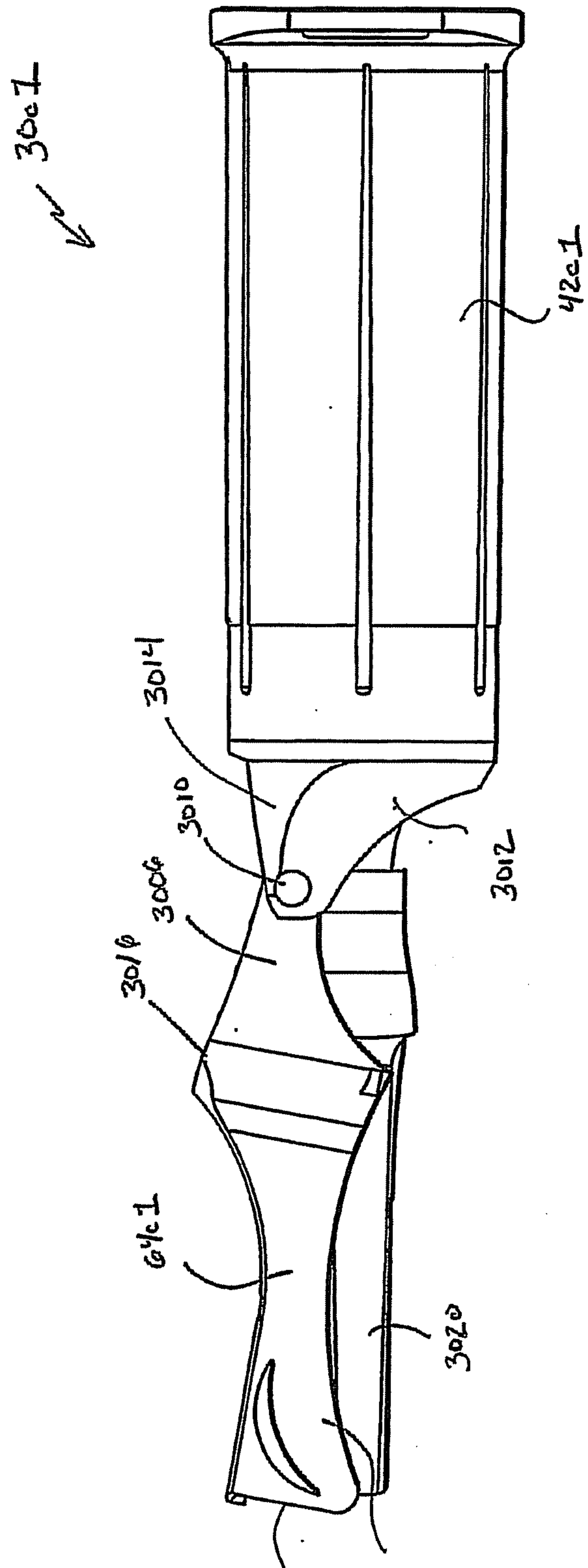


FIG. 95

58/81

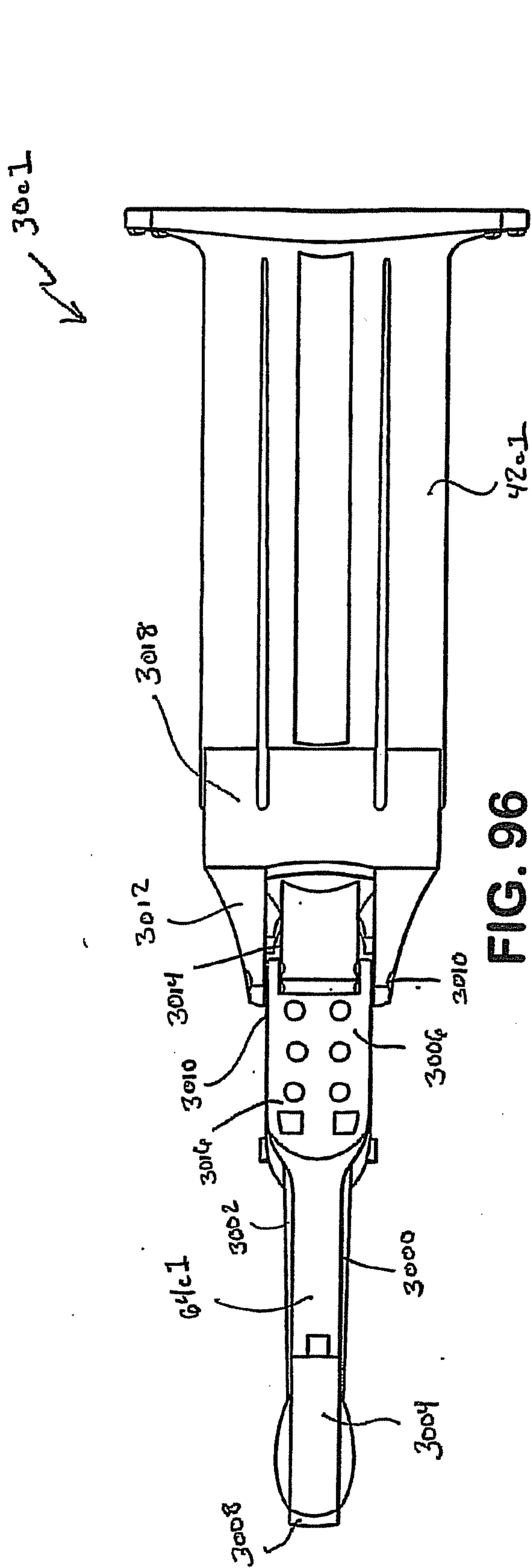


FIG. 96

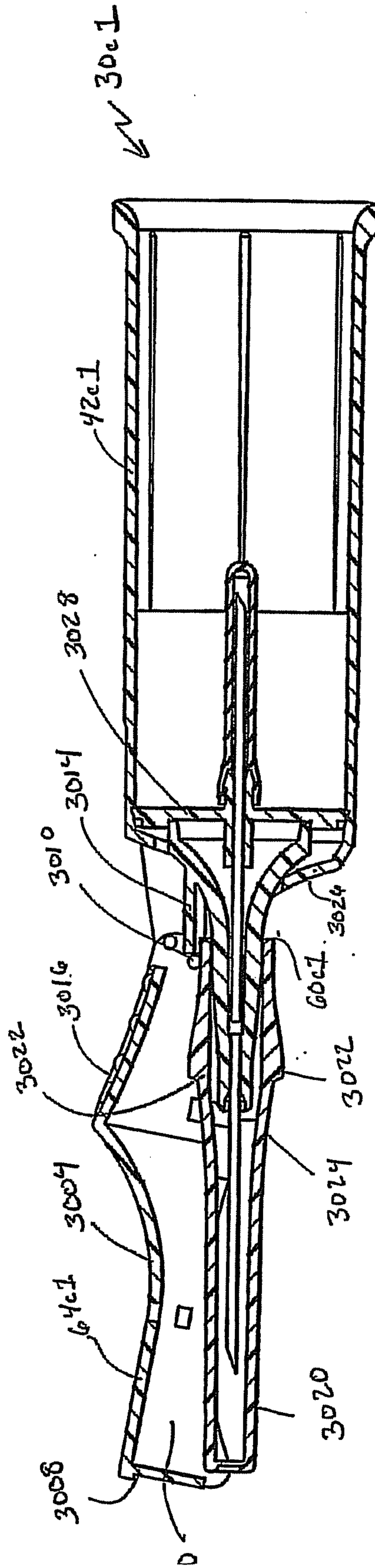


FIG. 97

60/81

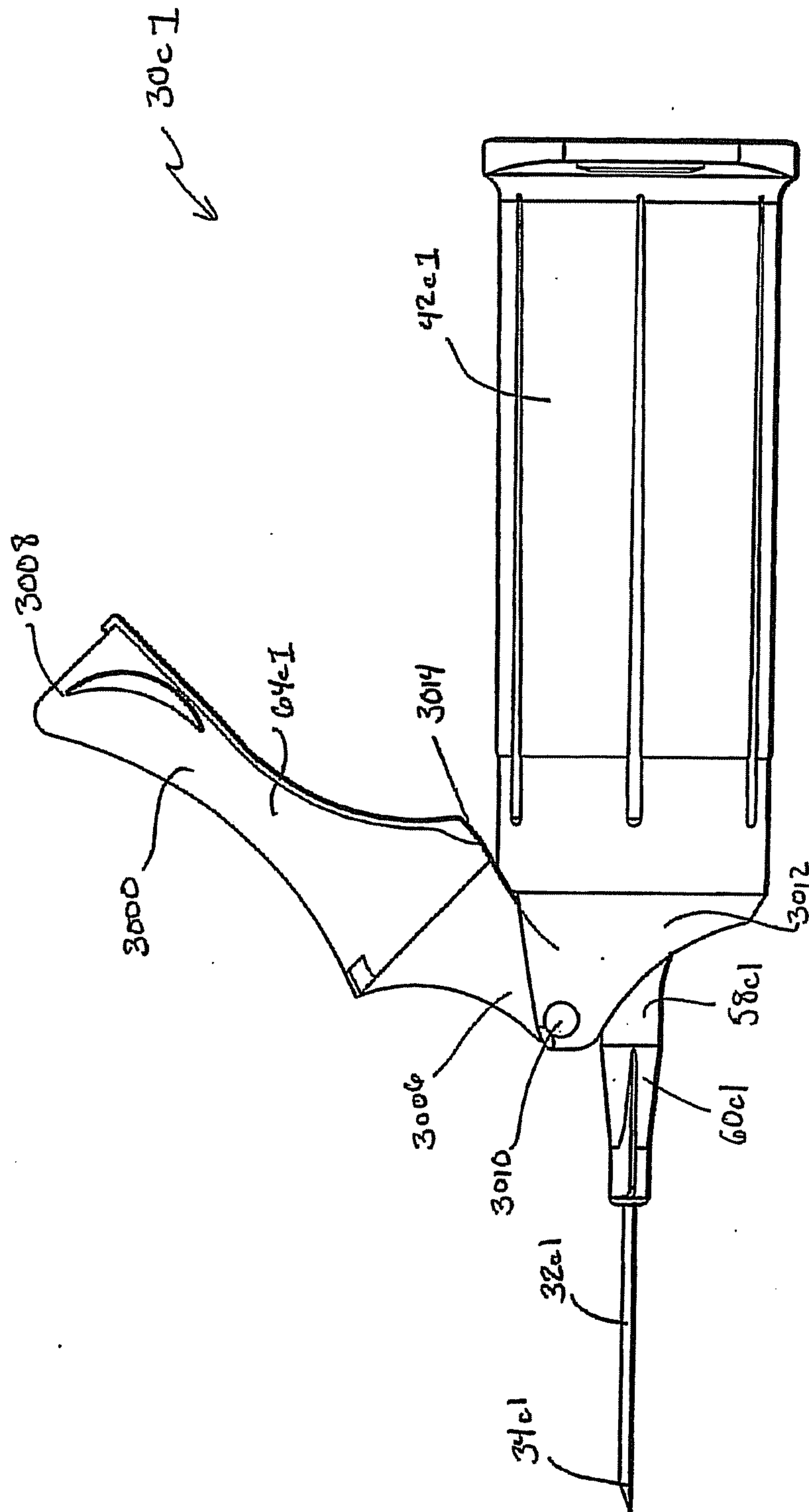


FIG. 99

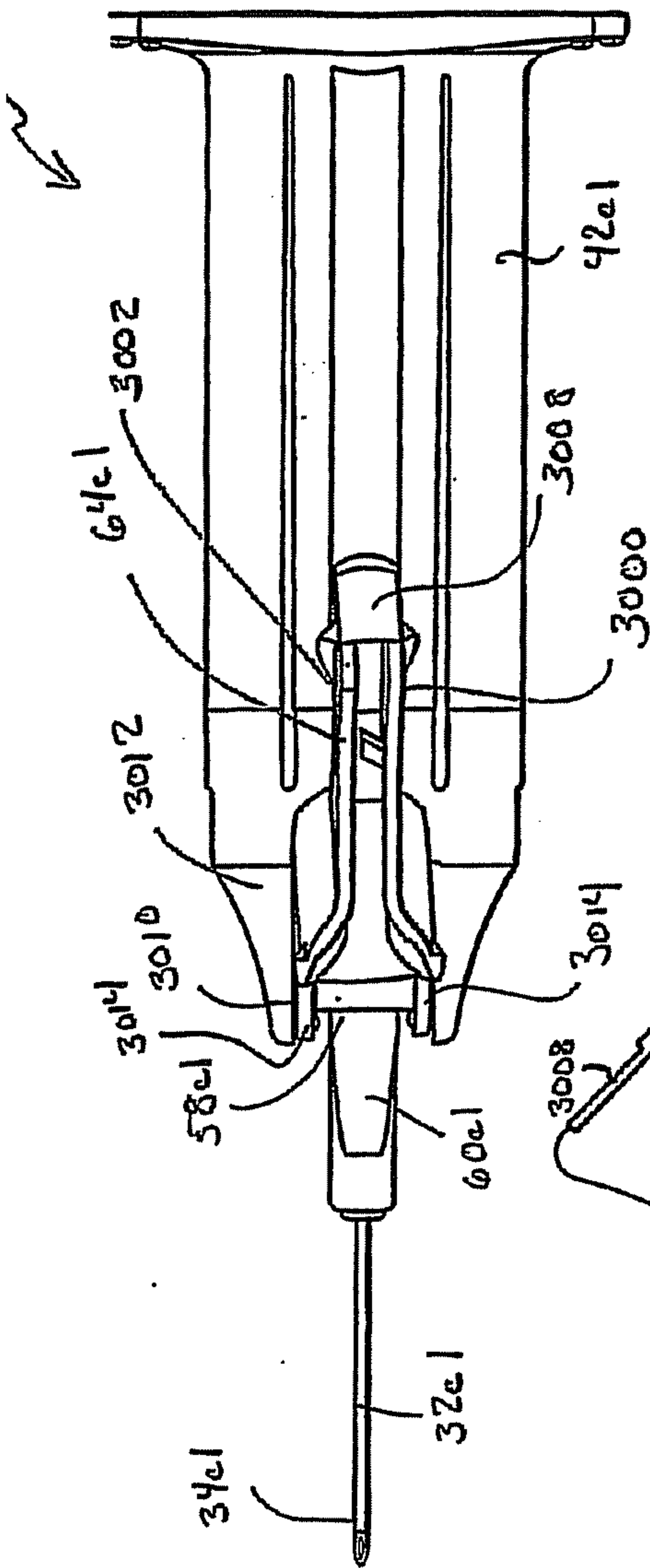


FIG. 100

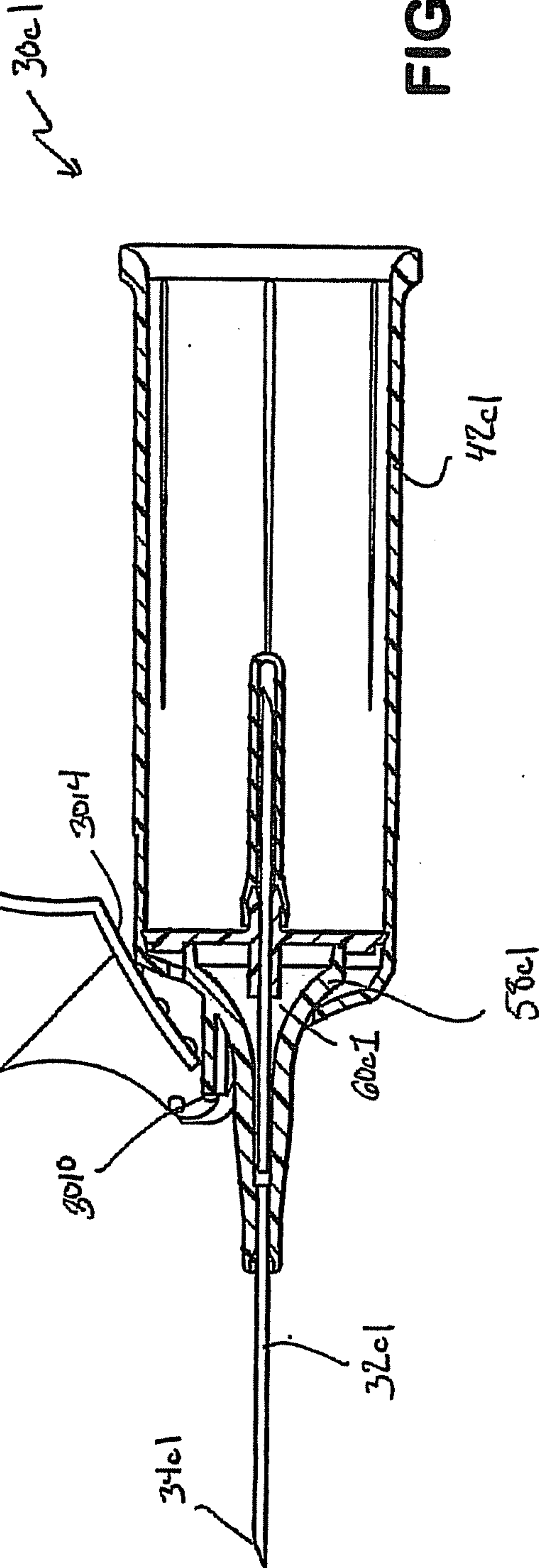
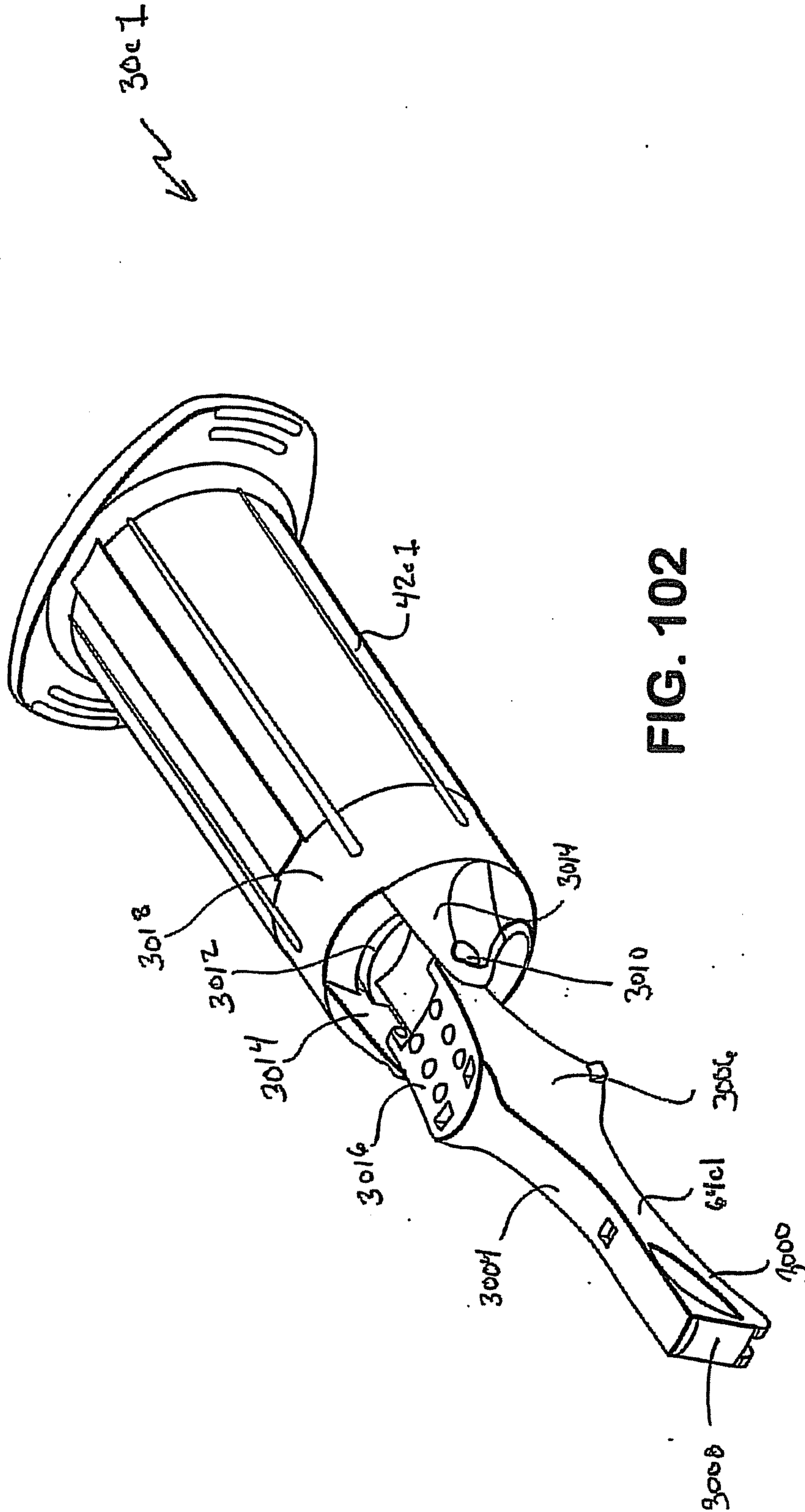


FIG. 101

62/81



63/81

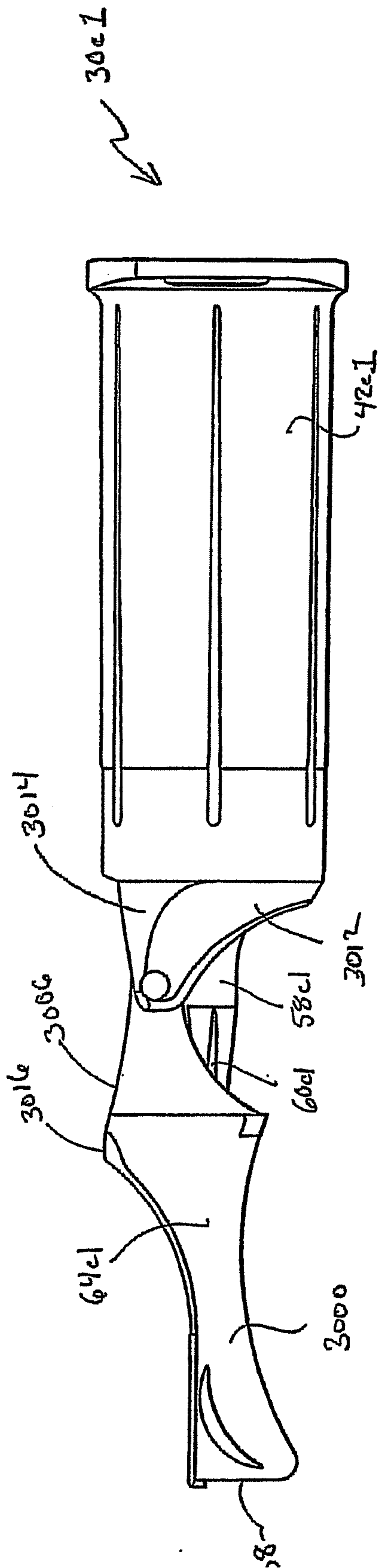


FIG. 103

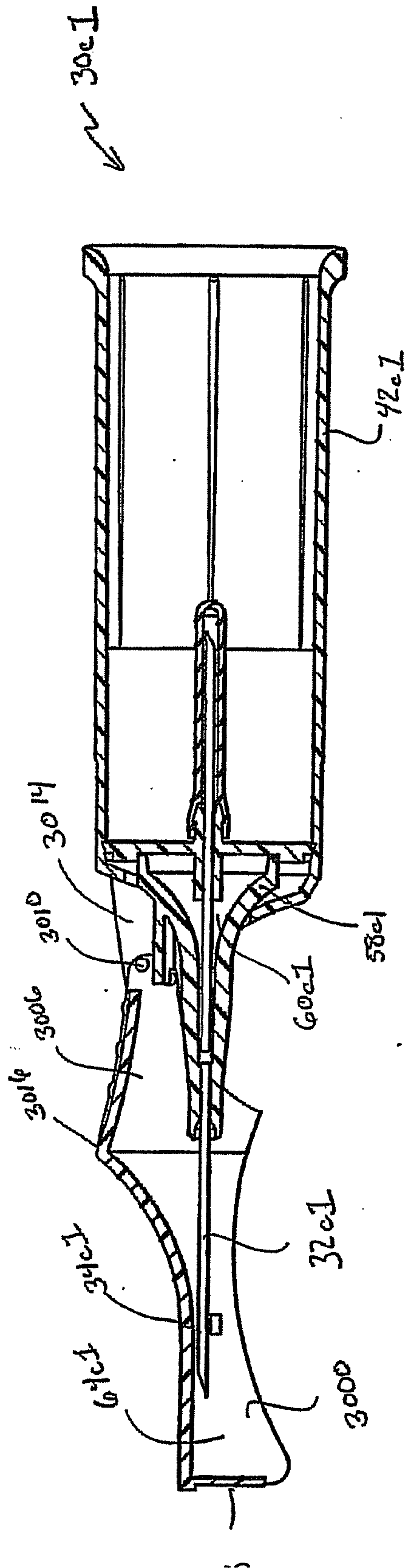
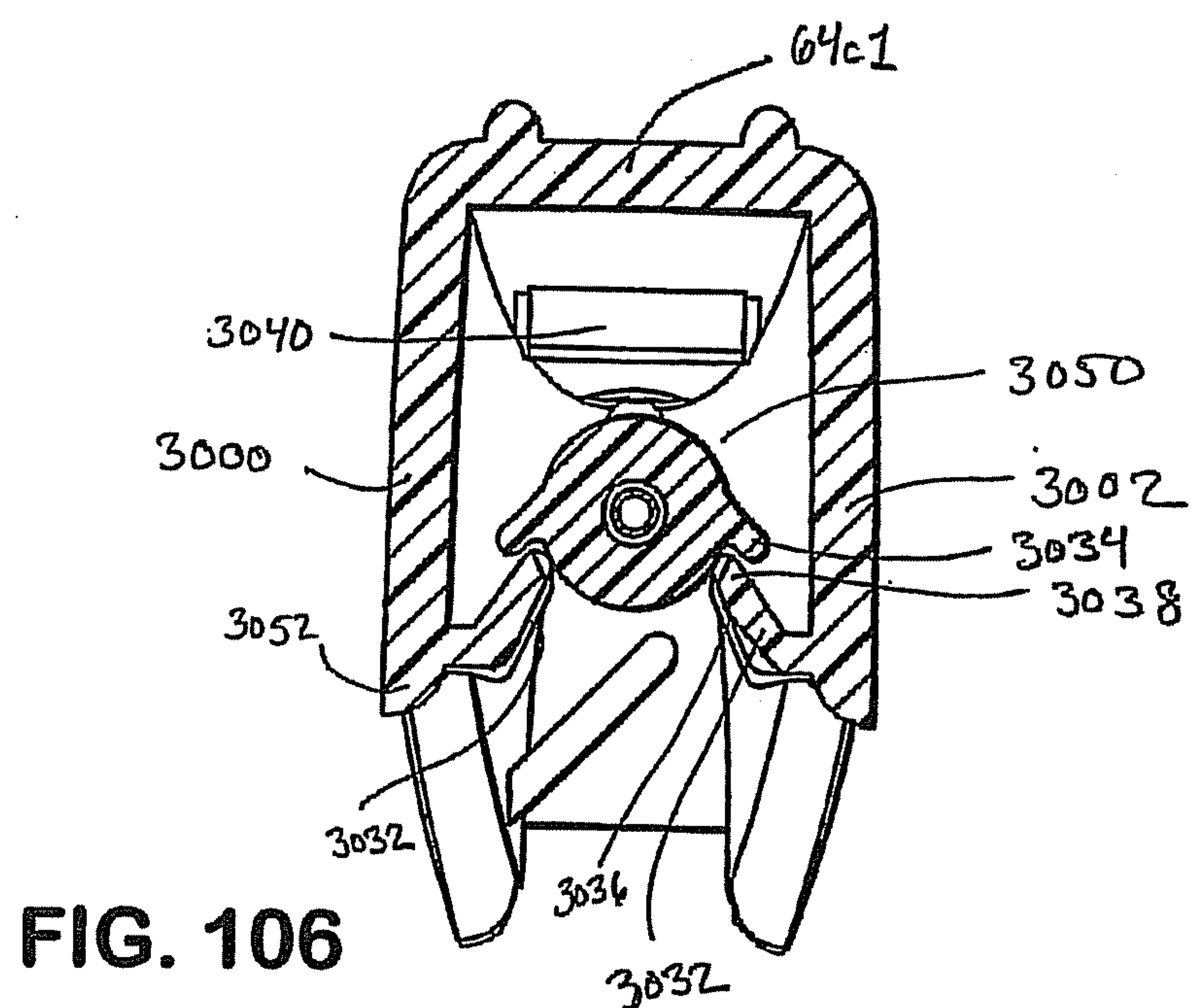
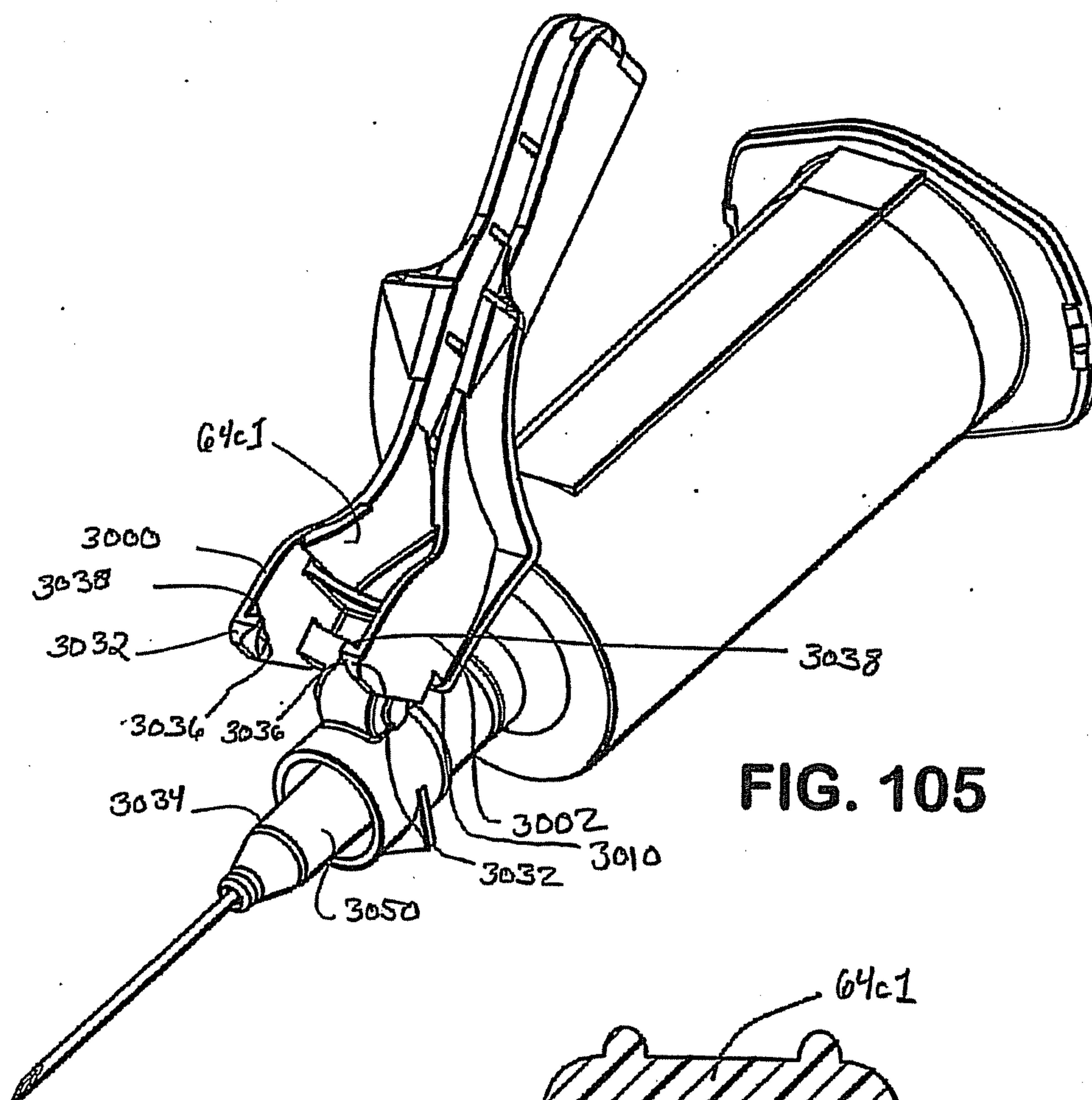
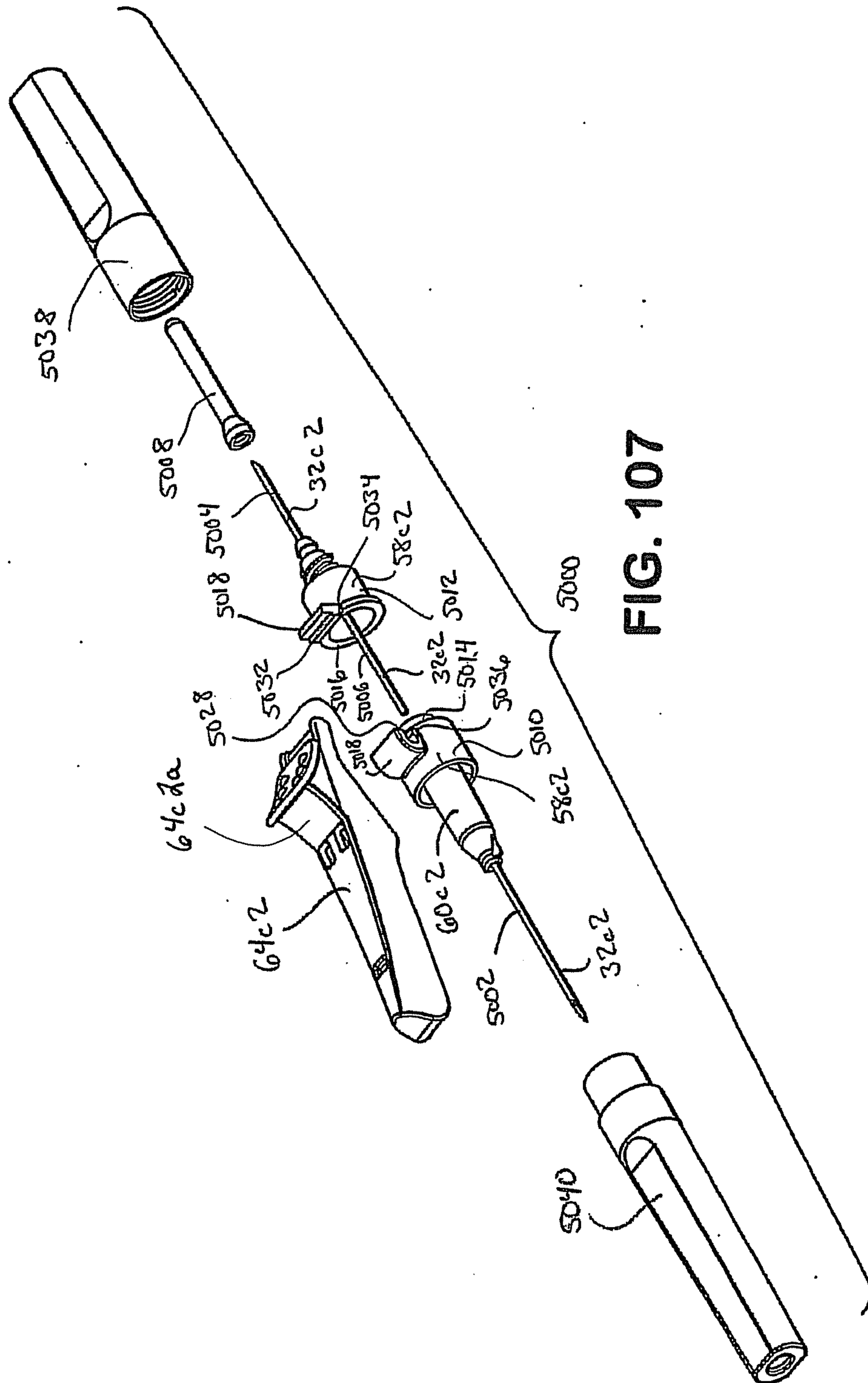


FIG. 104

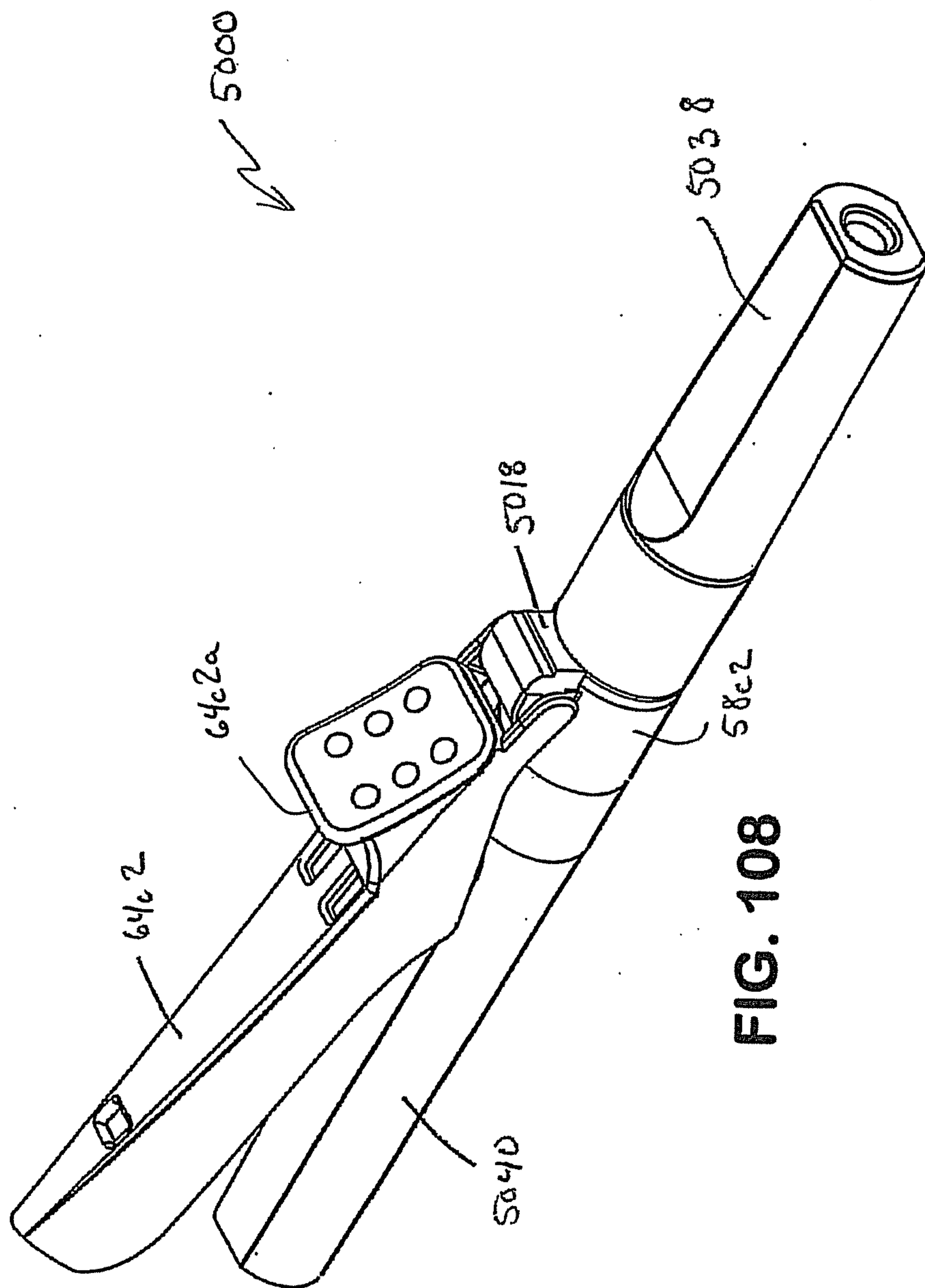
64/81

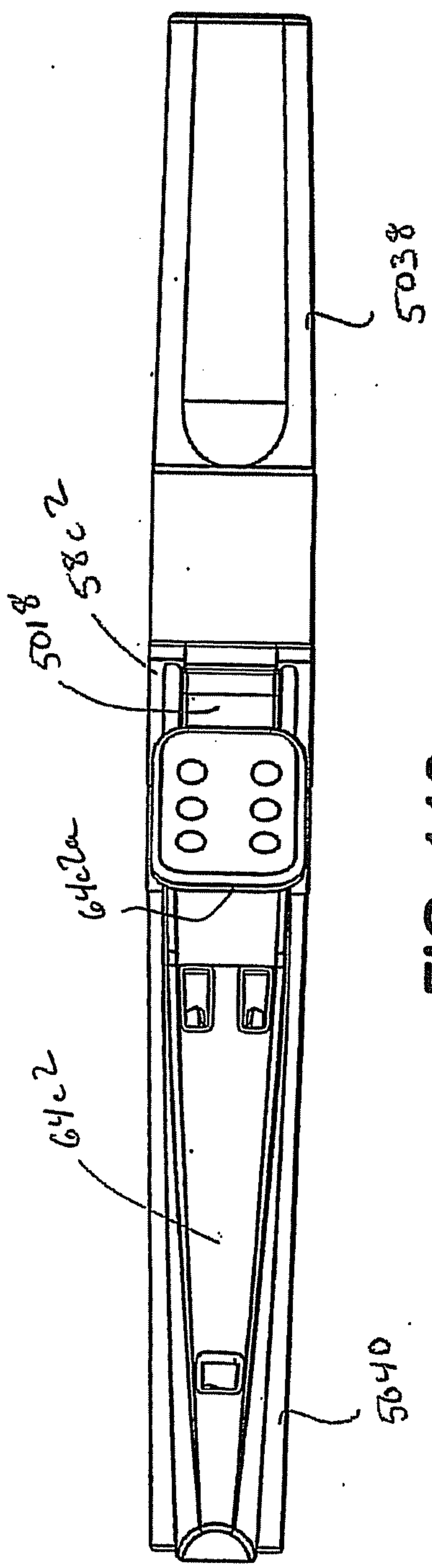
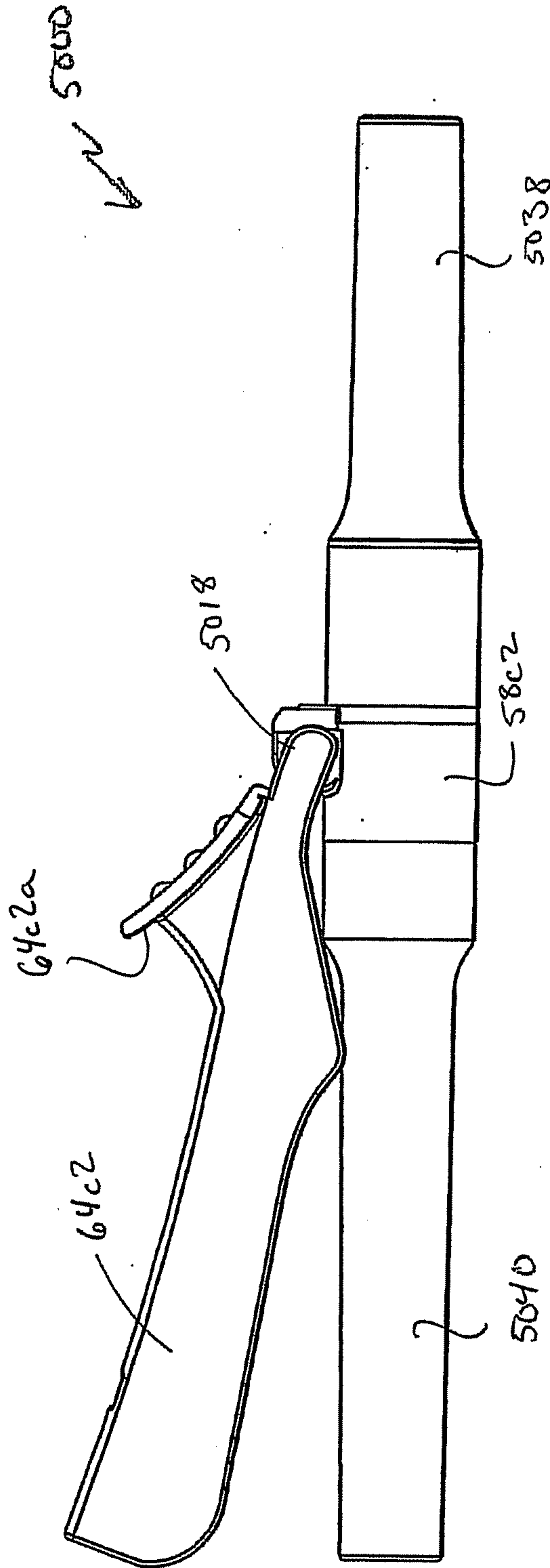


65/81



66/81





68/81

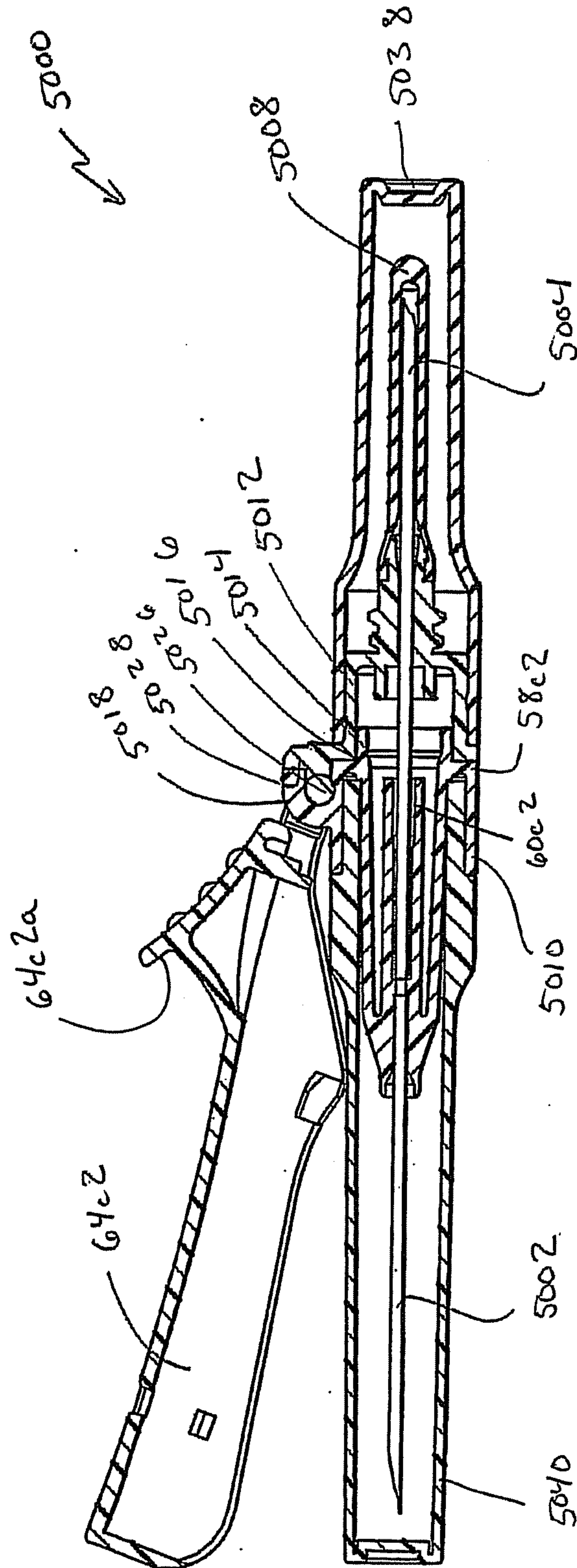


FIG. 111

69/81

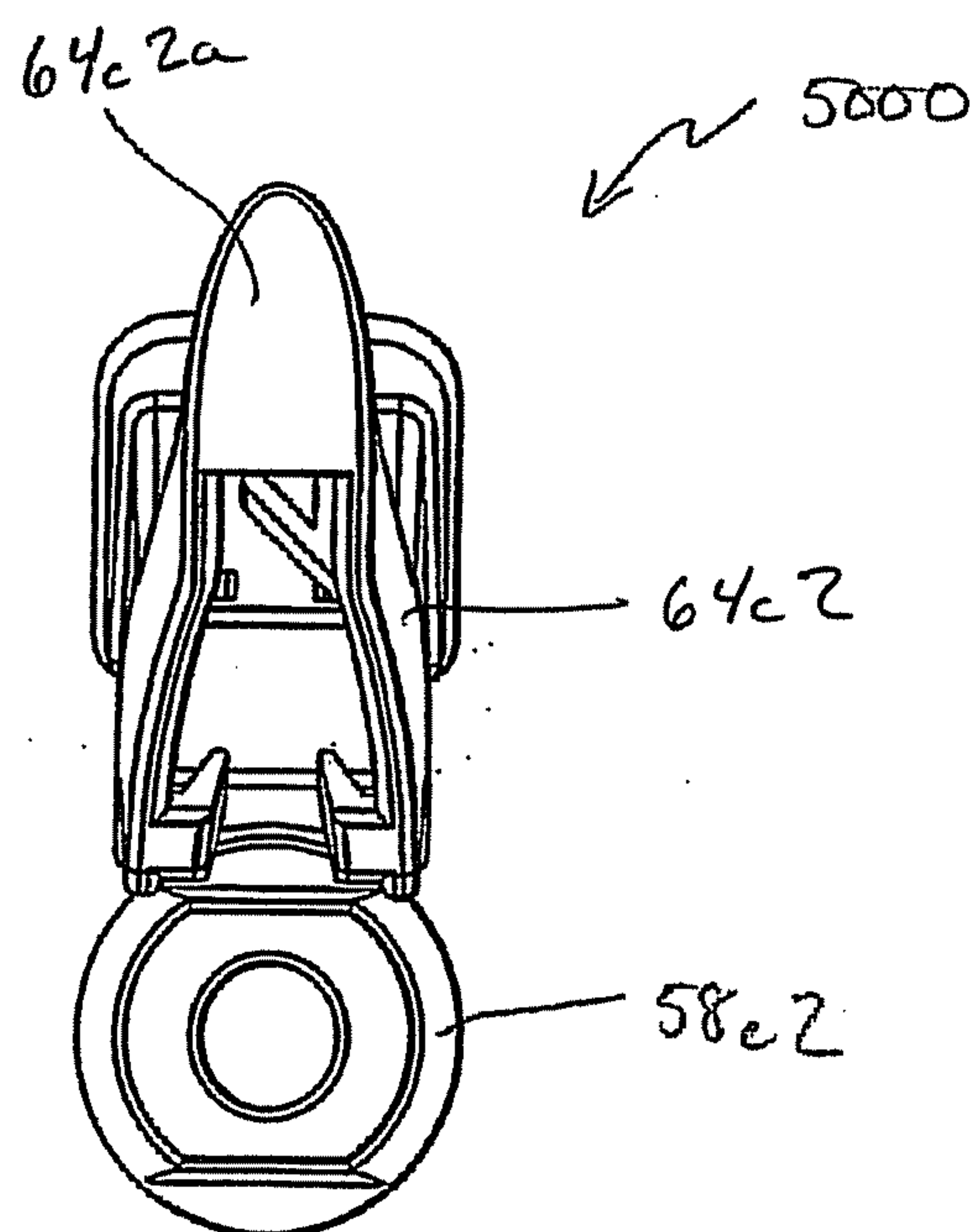


FIG. 112

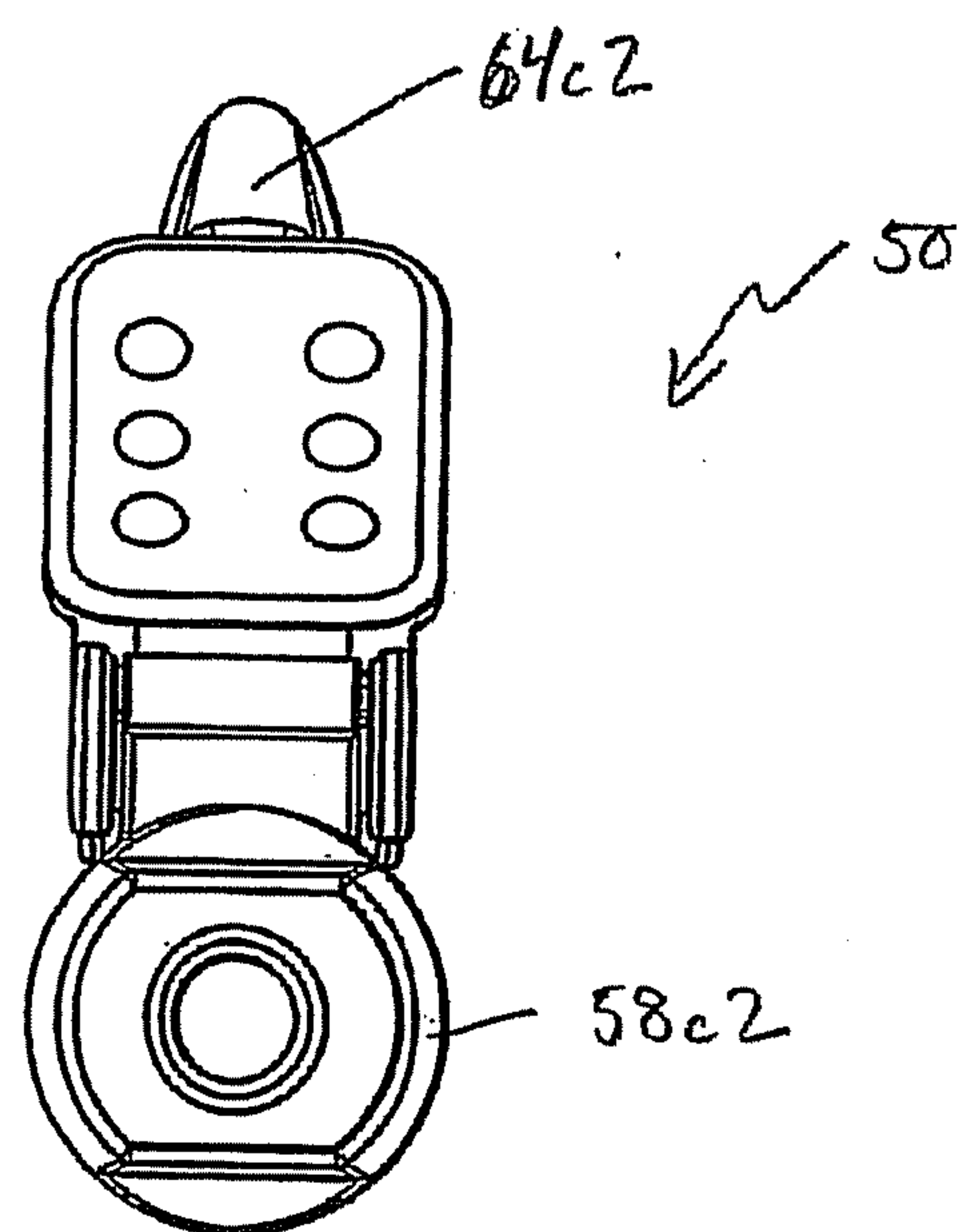
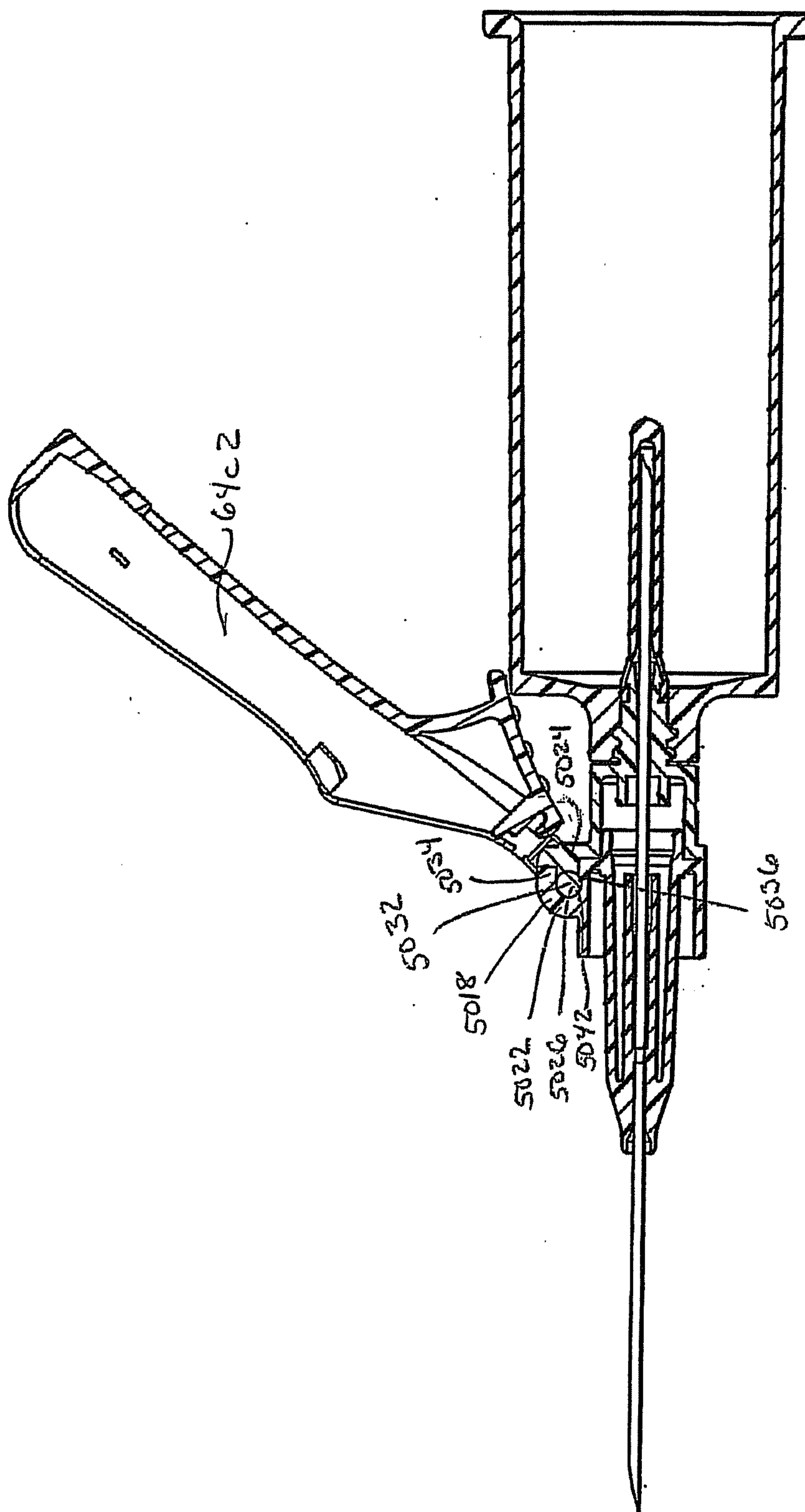


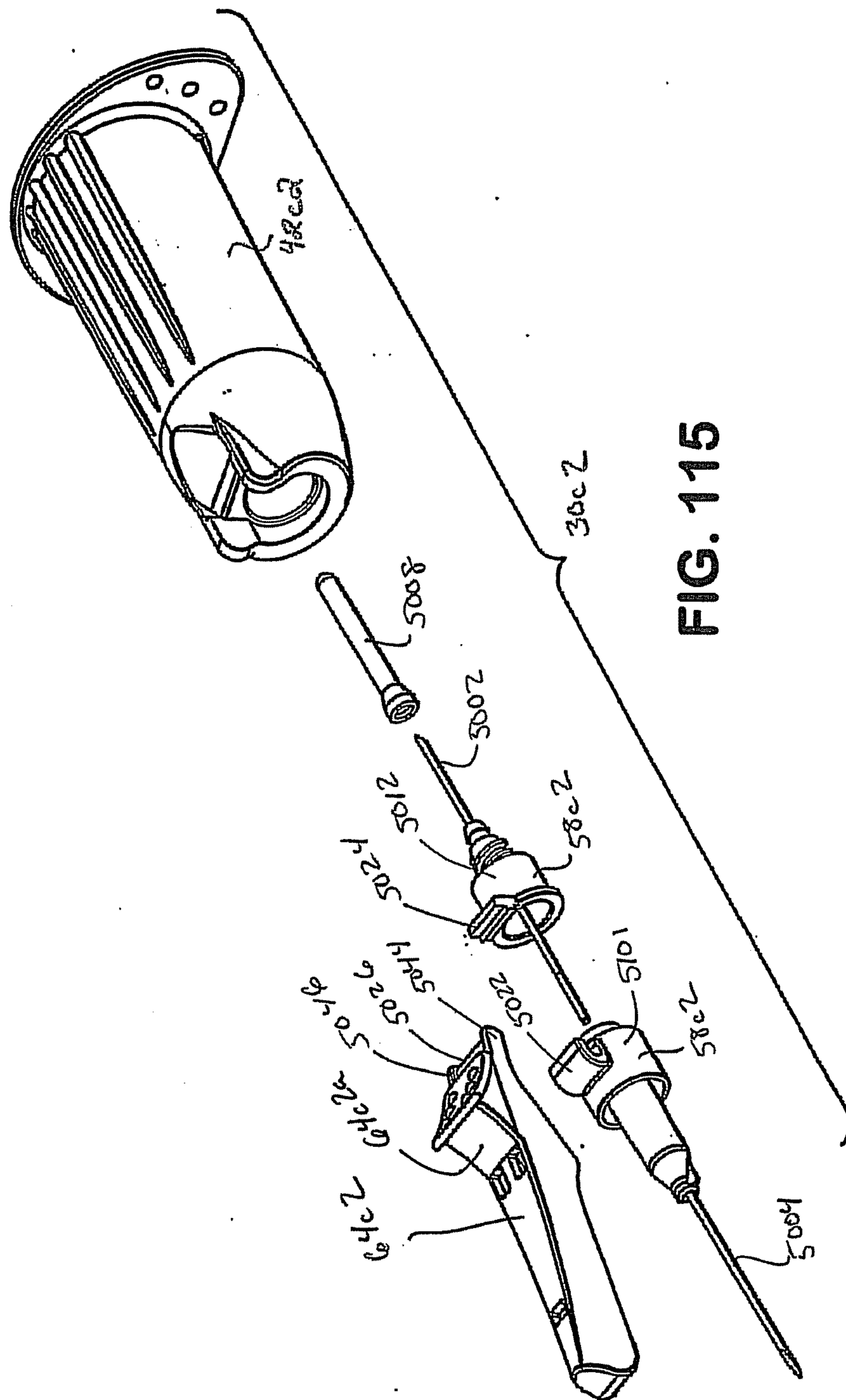
FIG. 113

70/81



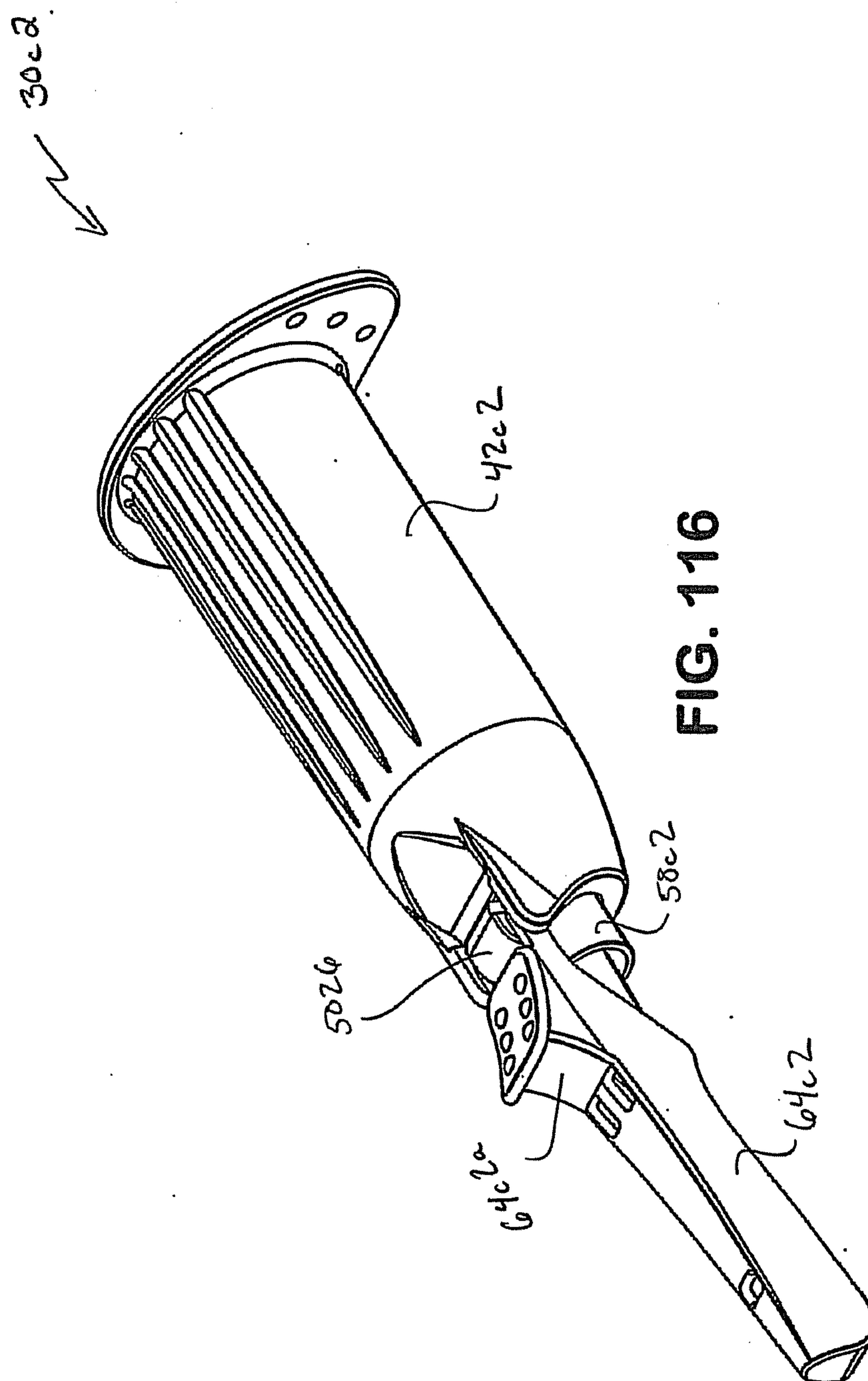
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71/81



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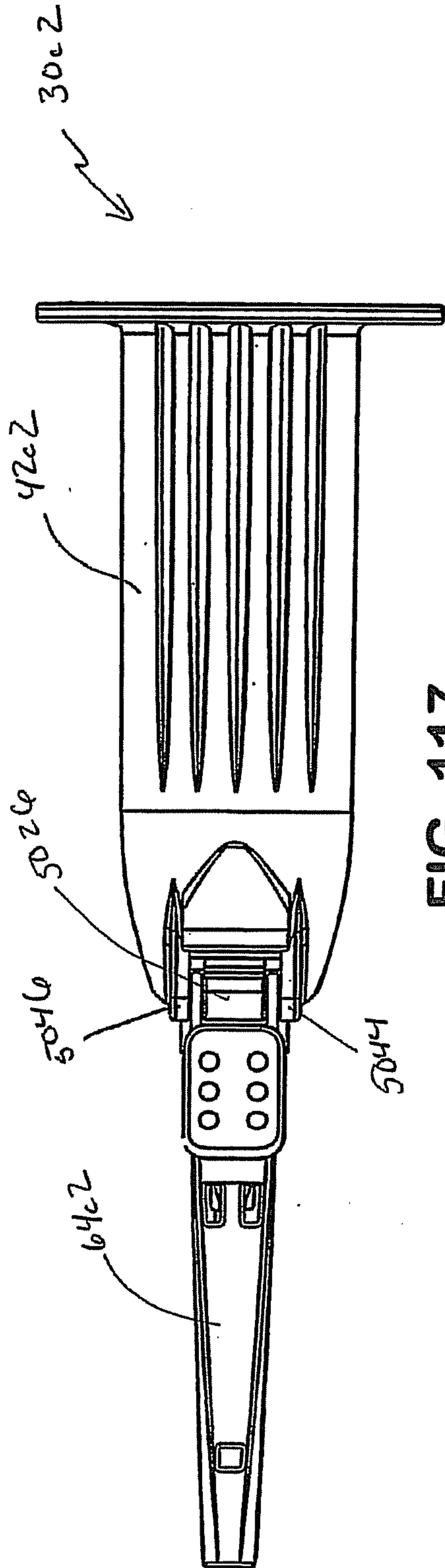


FIG. 117

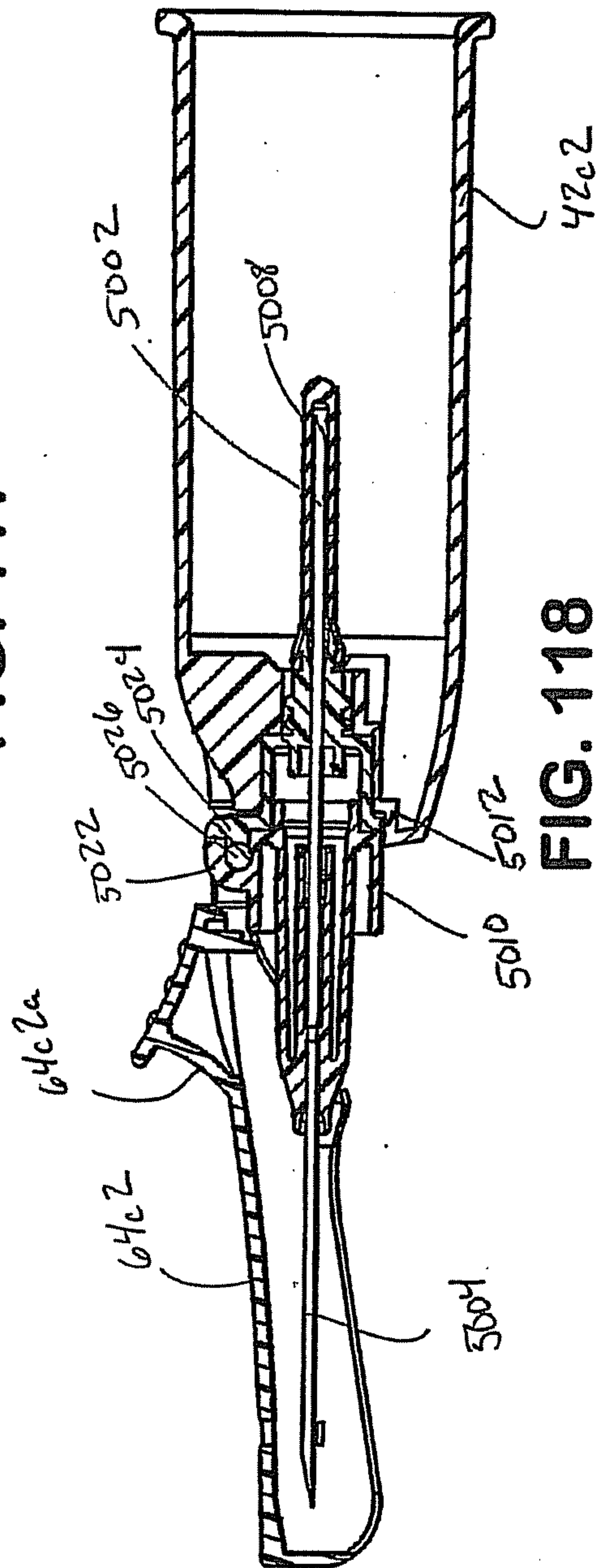


FIG. 118

74/81

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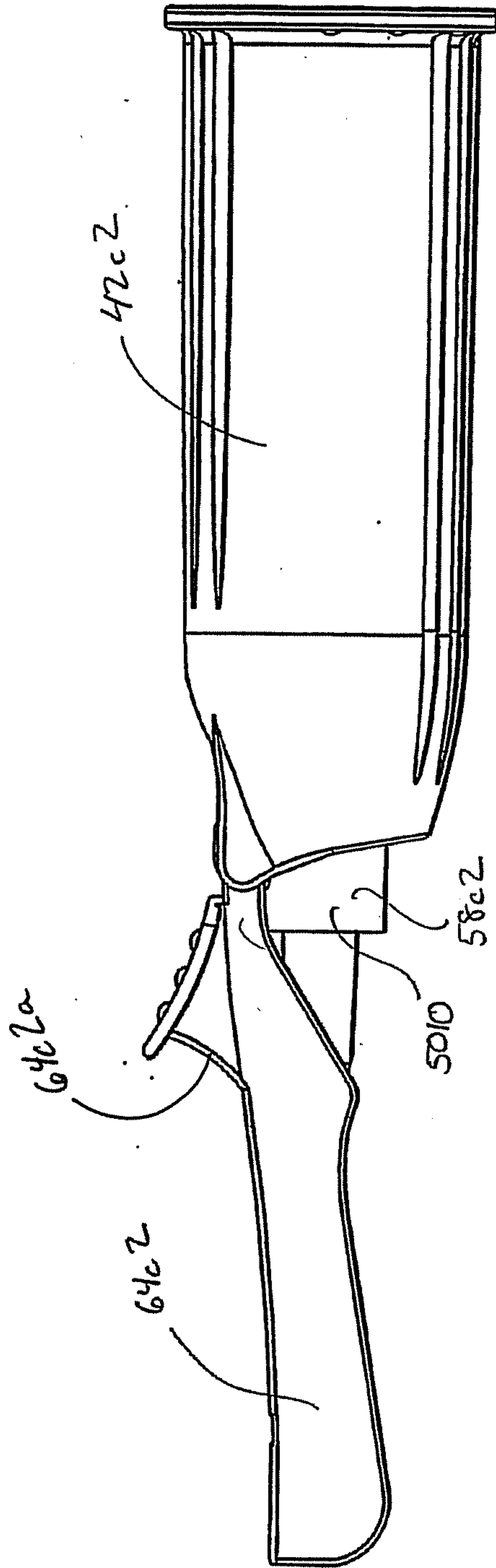


FIG. 119

75/81

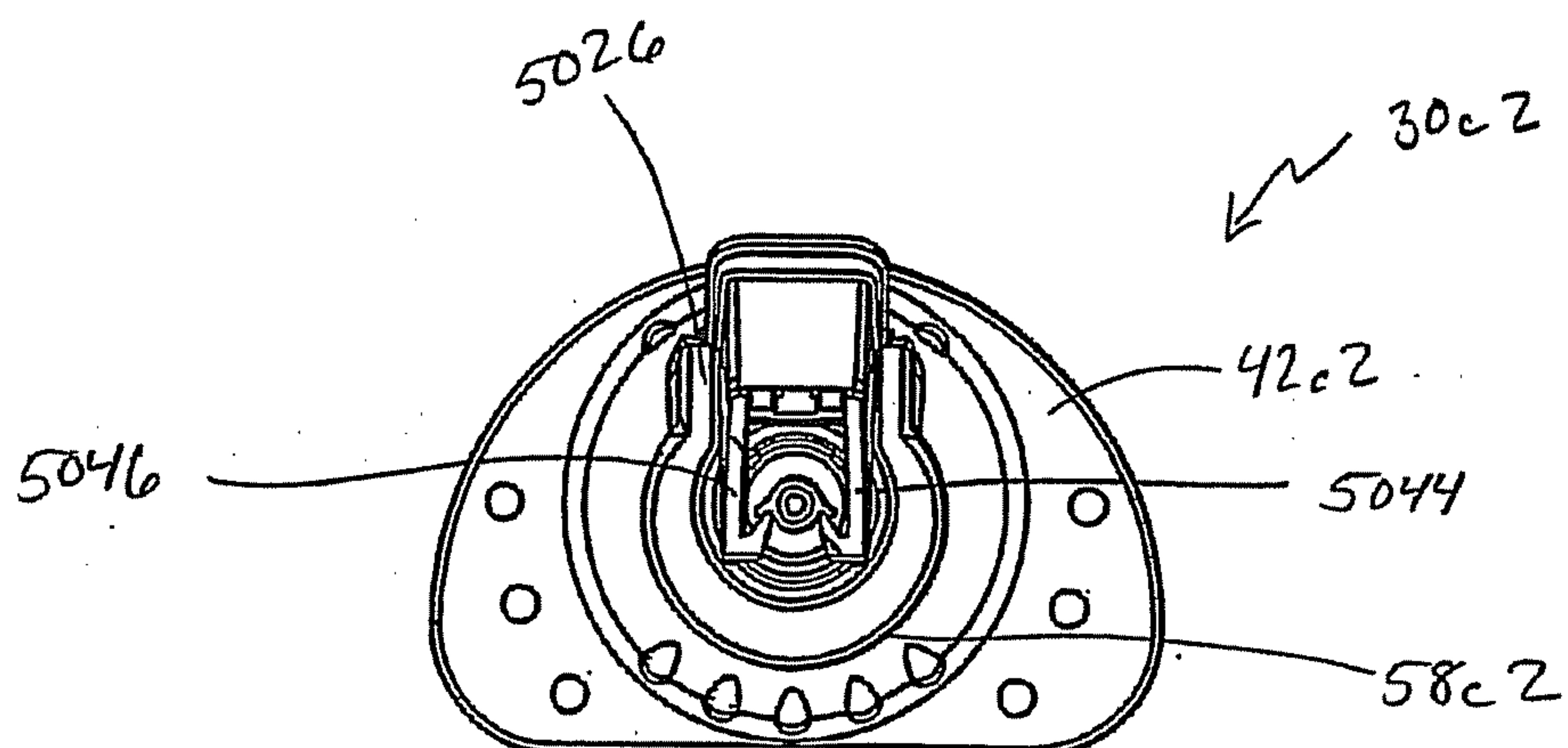


FIG. 120

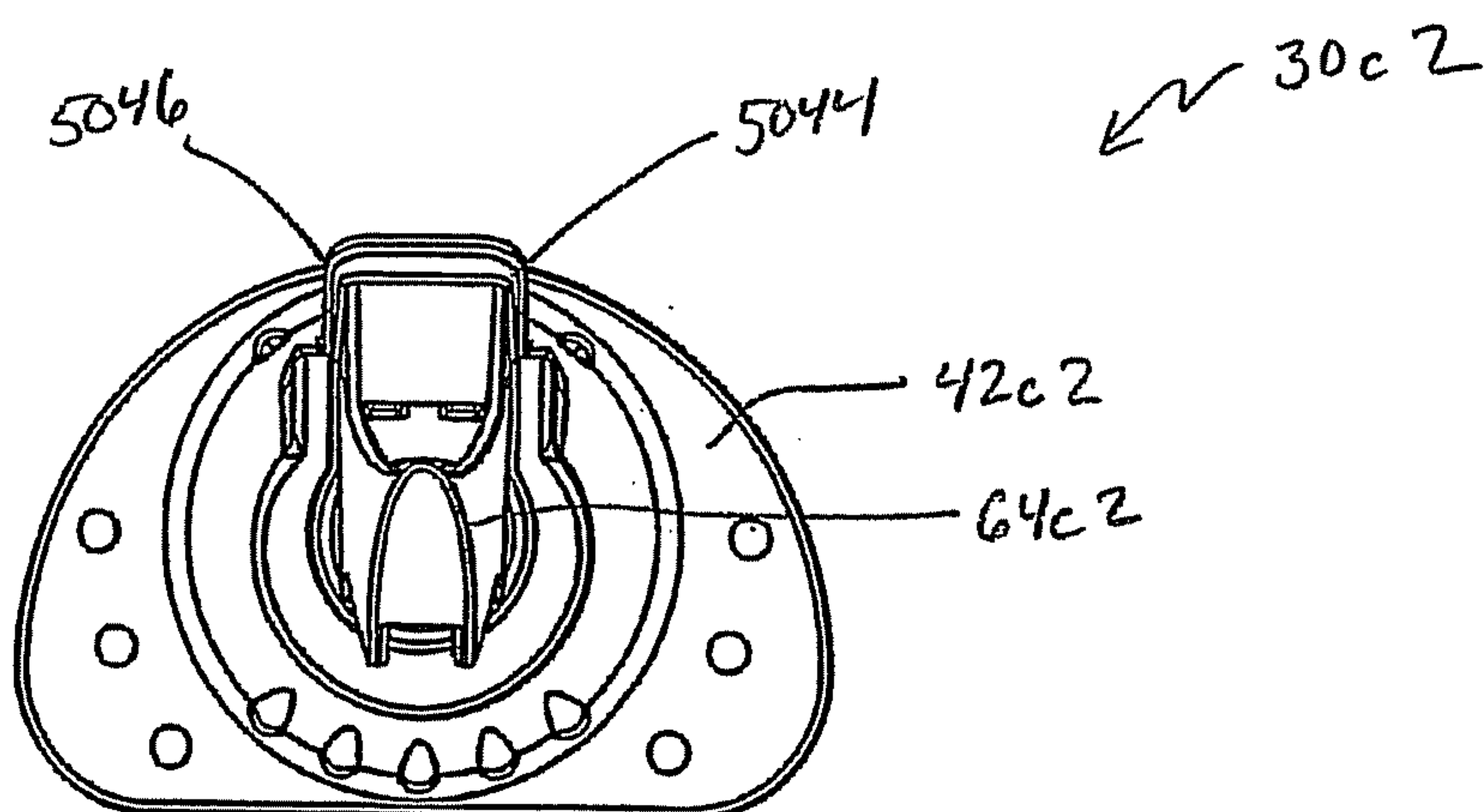
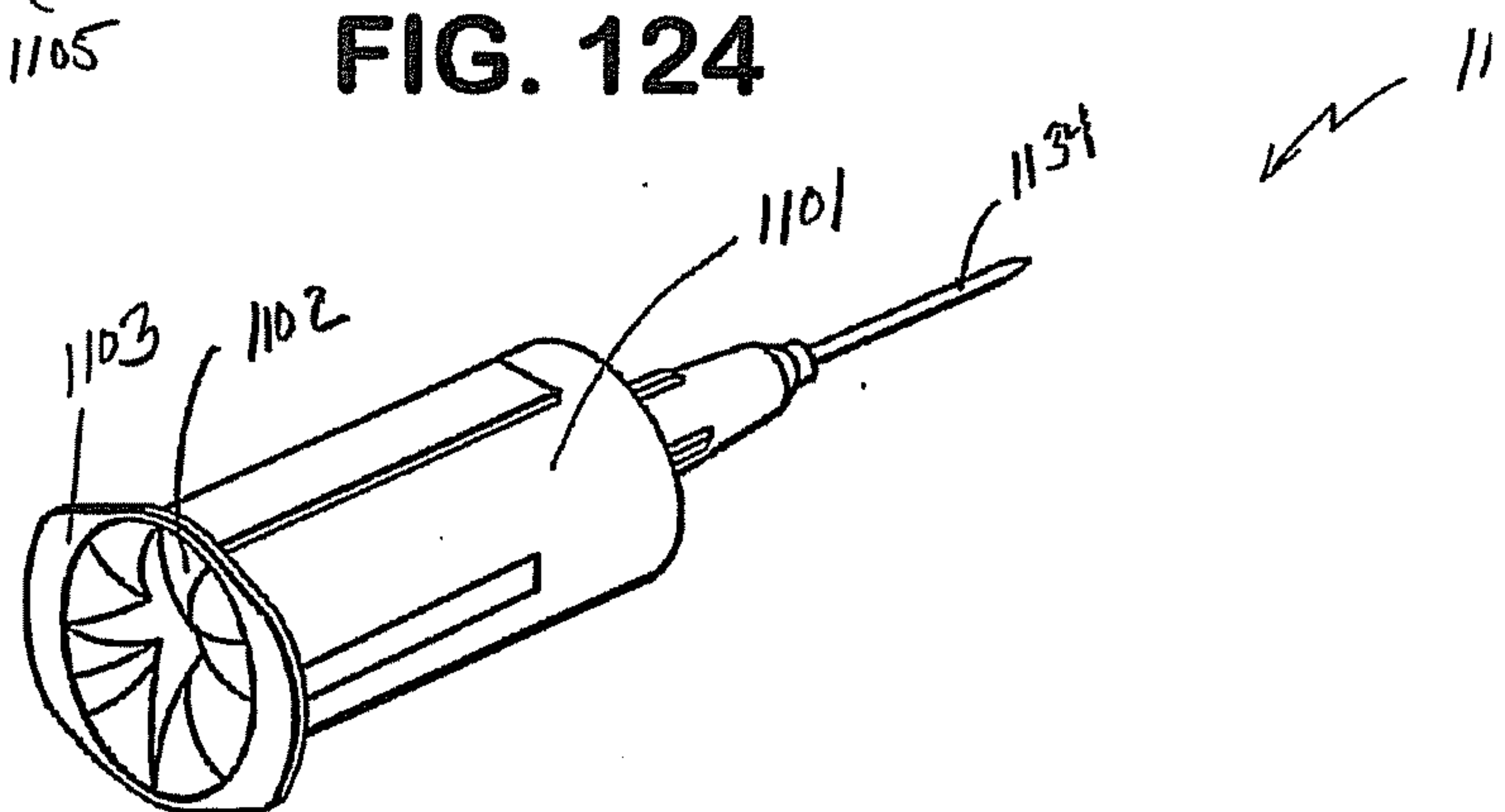
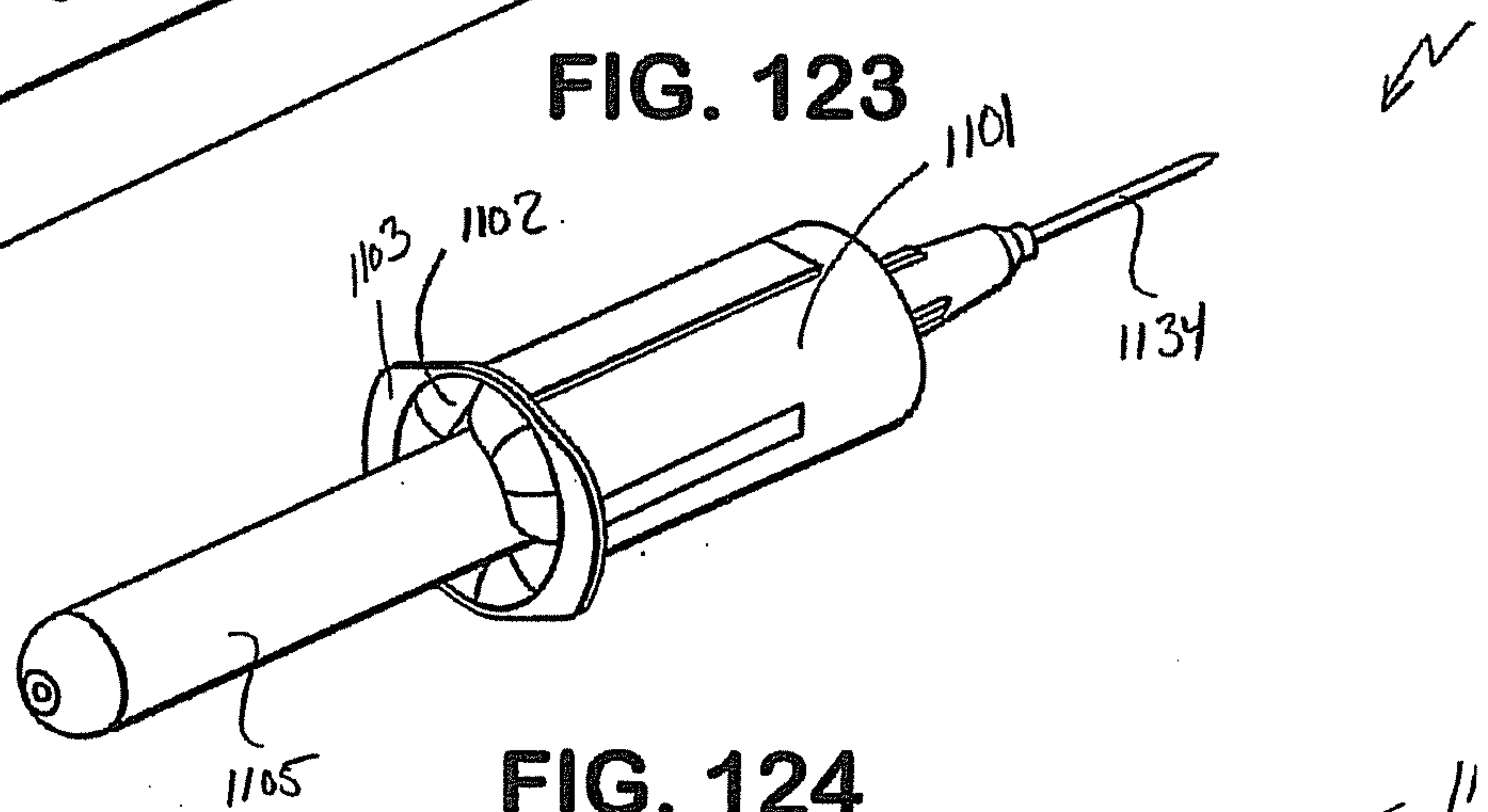
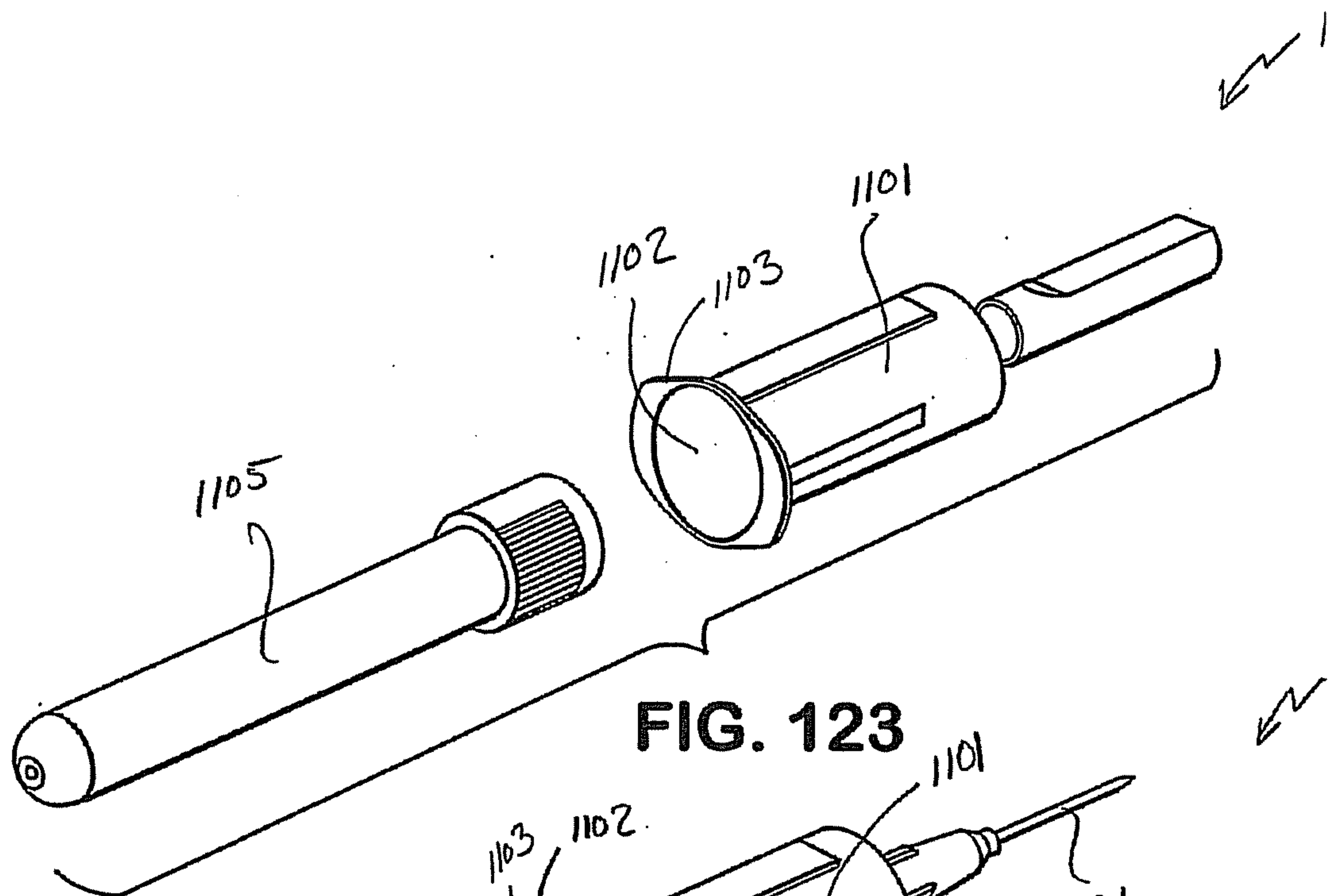


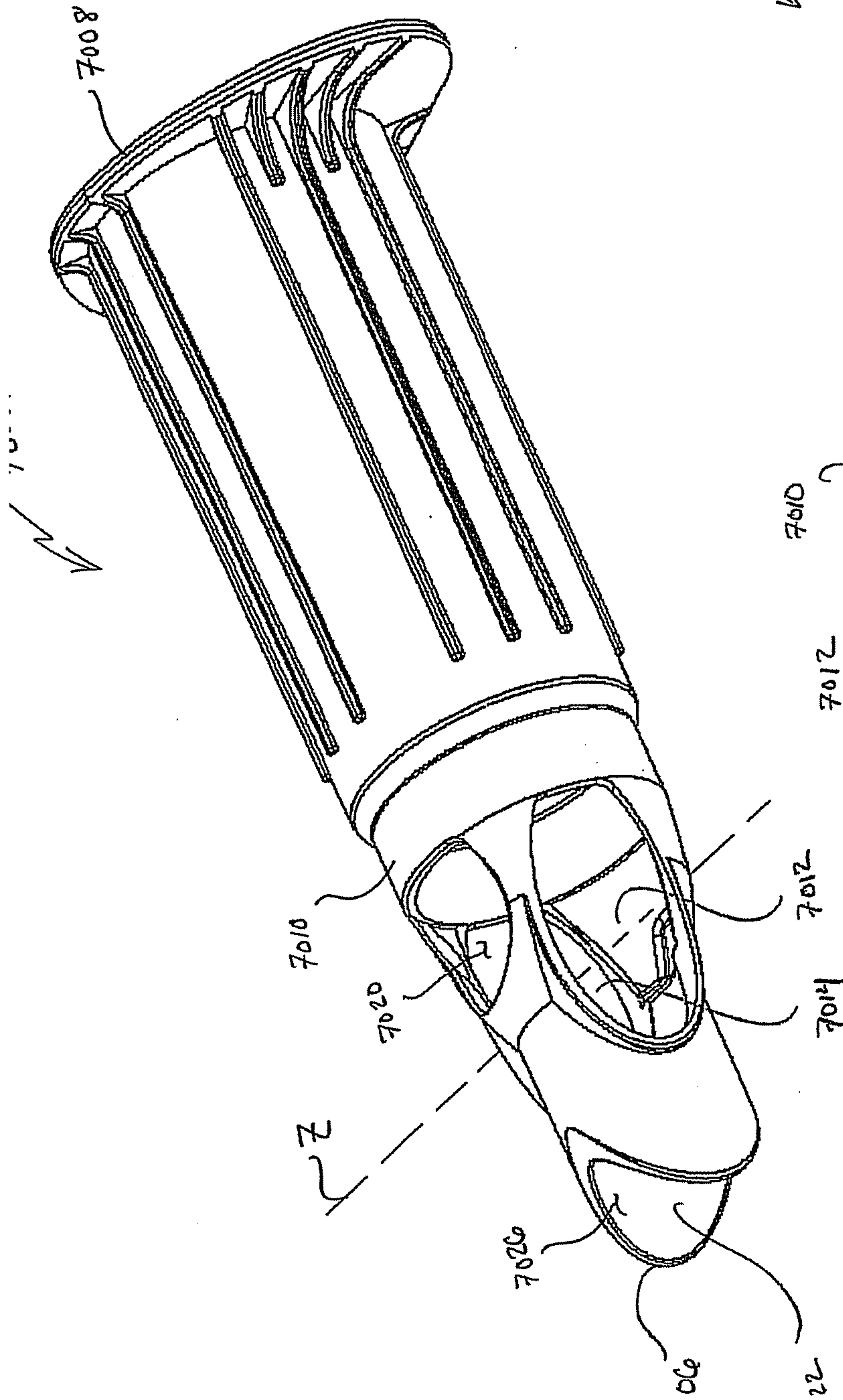
FIG. 121

77/81



78/81

FIG. 126



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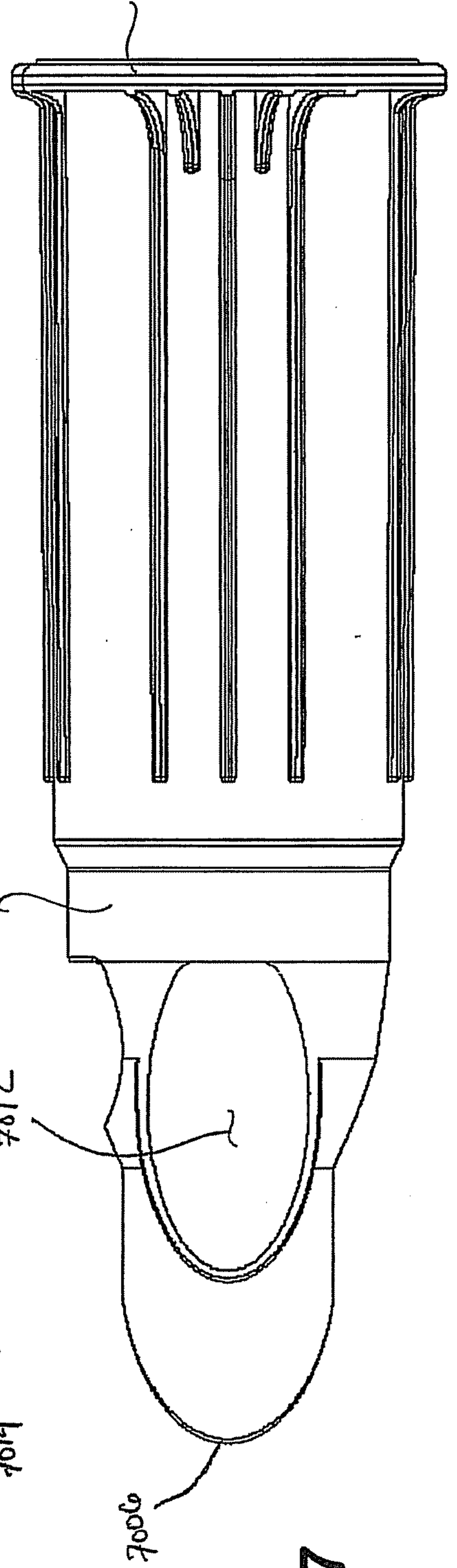
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FIG. 127



79/81

FIG. 128

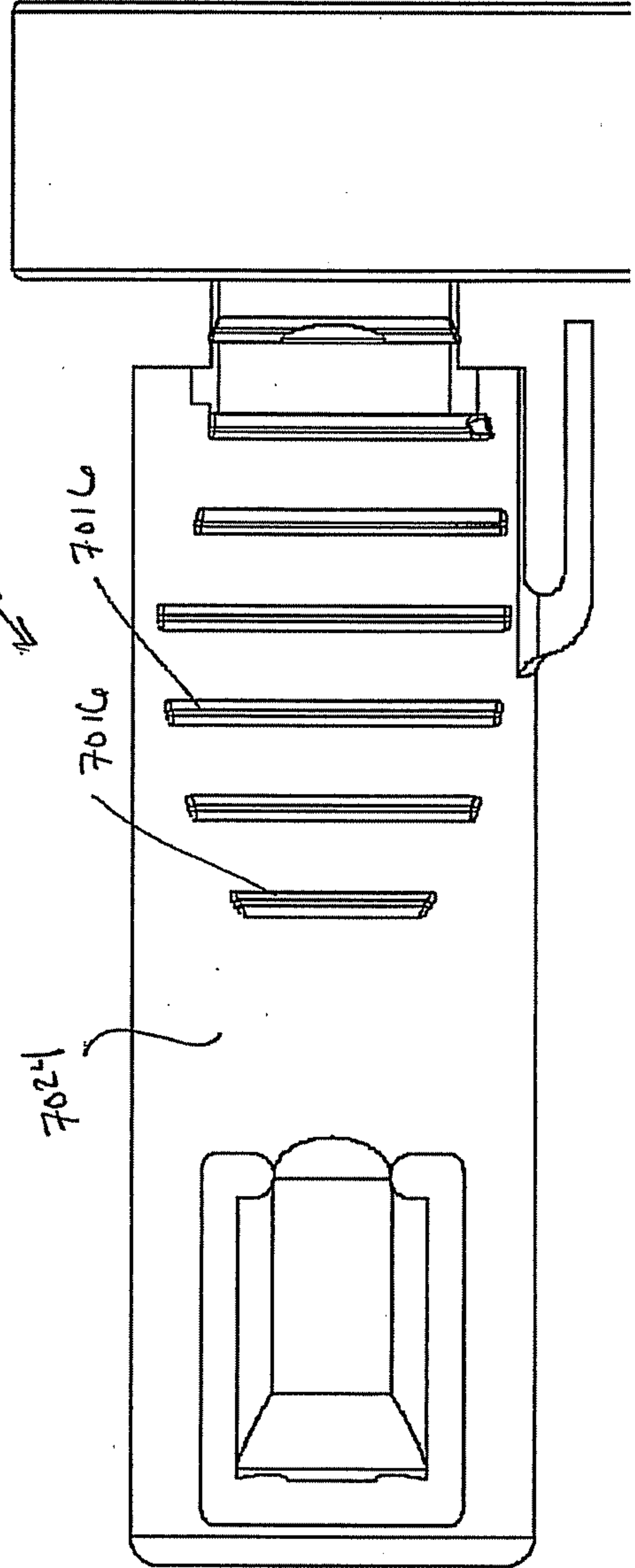
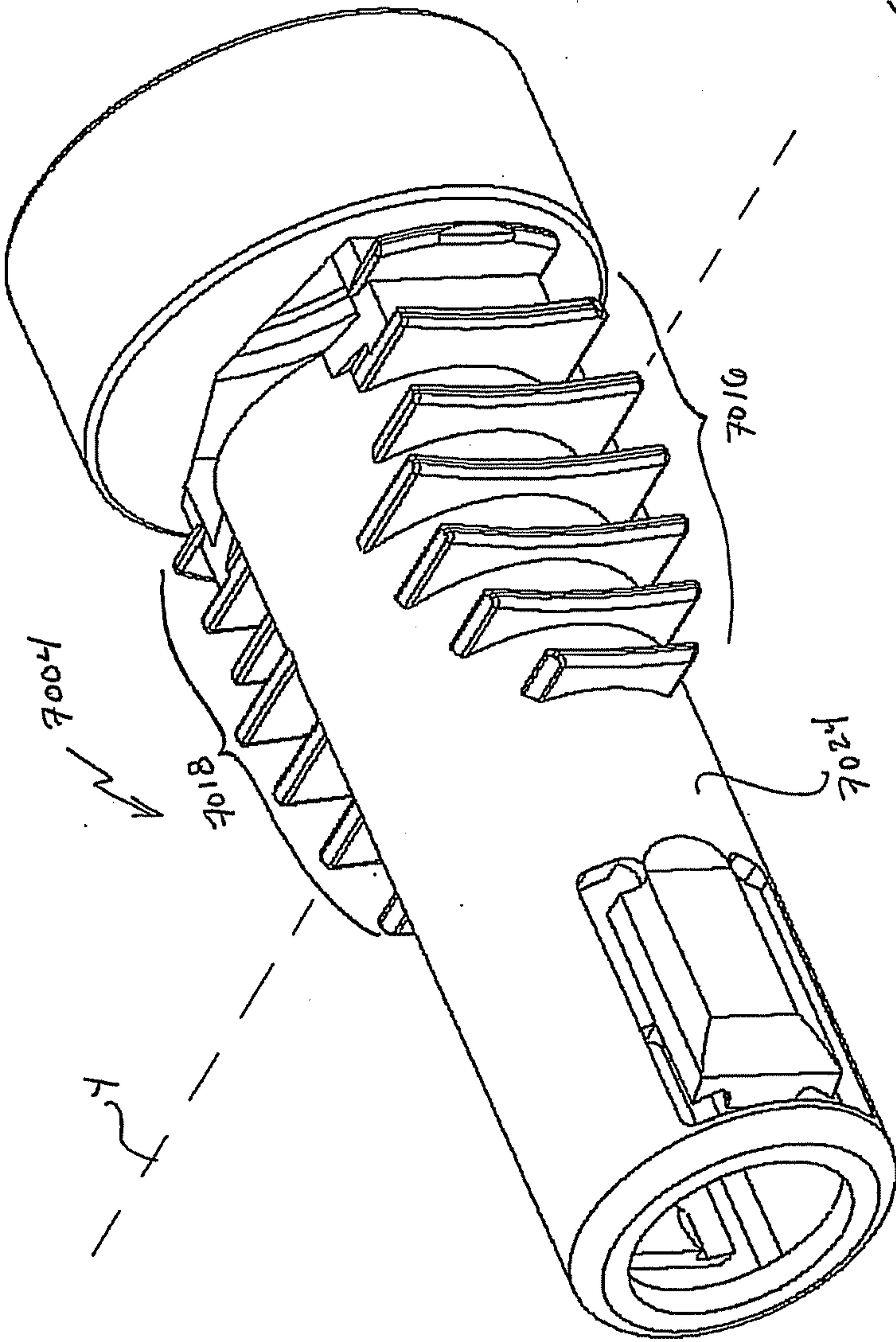
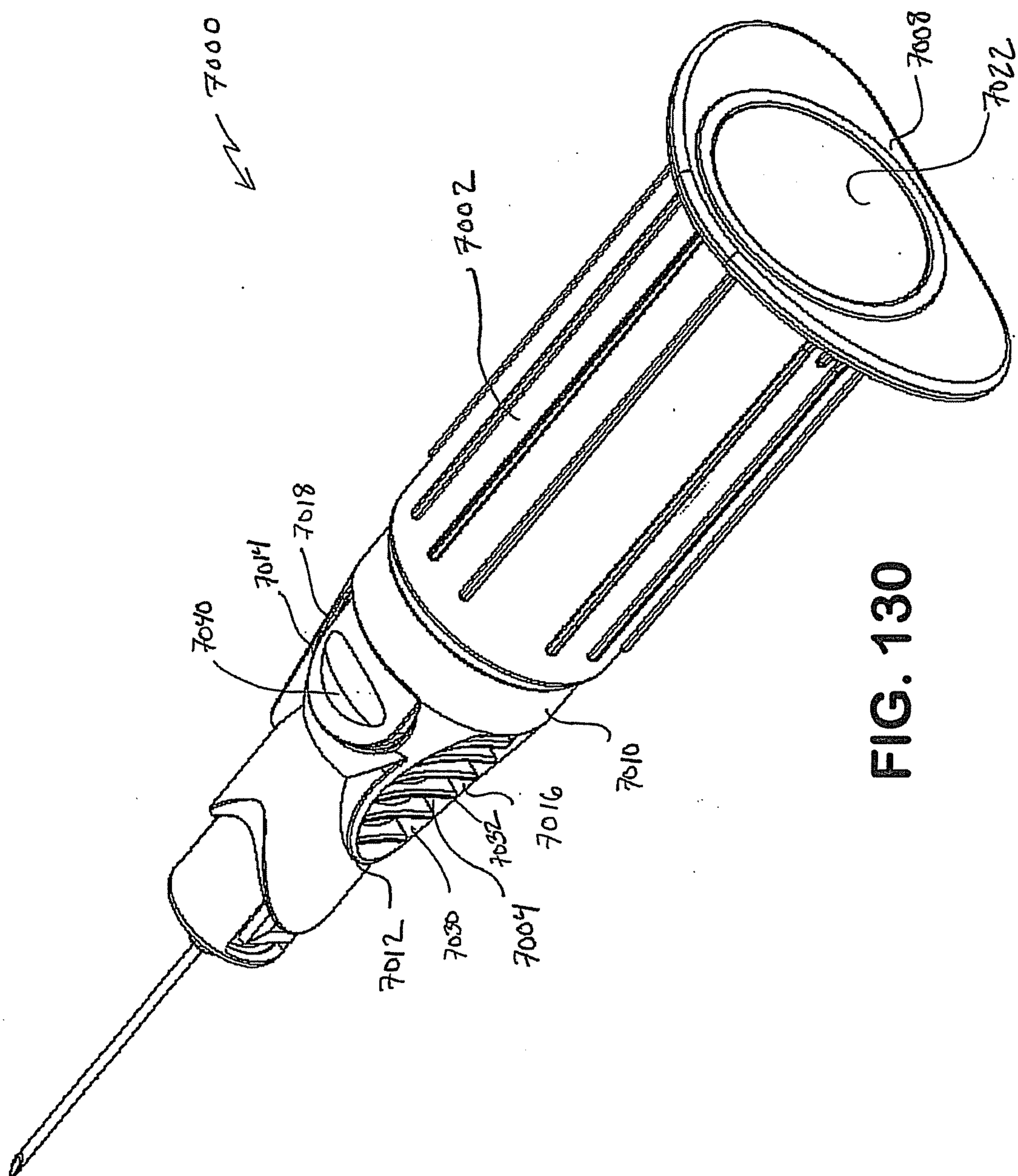


FIG. 129

80/81



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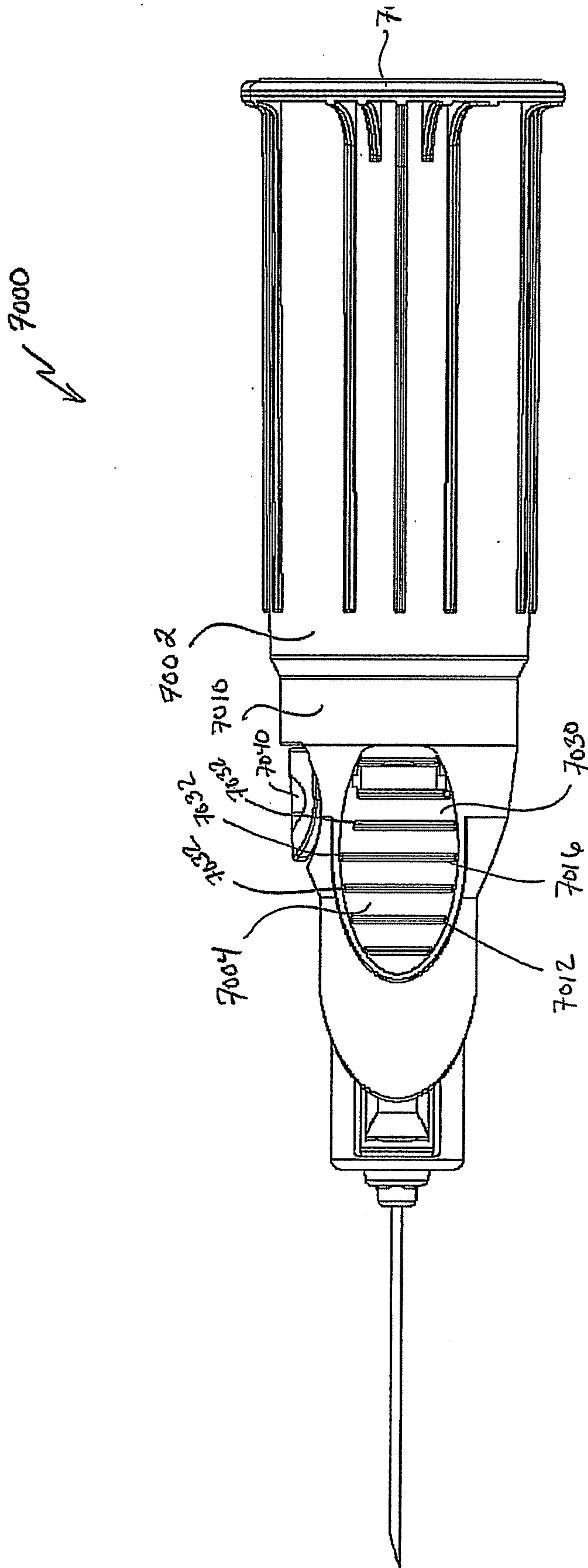


FIG. 131

