

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
22 October 2009 (22.10.2009)

PCT

(10) International Publication Number  
**WO 2009/127661 A1**

(51) International Patent Classification:  
A61B 17/62 (2006.01)

(21) International Application Number:  
PCT/EP2009/054471

(22) International Filing Date:  
15 April 2009 (15.04.2009)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
08154761.4 18 April 2008 (18.04.2008) EP

(71) Applicant (for all designated States except US):  
STRYKER TRAUMA SA [CH/CH]; Bohnackerweg 1,  
CH-2545 Selzach (CH).

(72) Inventors; and

(75) Inventors/Applicants (for US only): STEINER, Christian [DE/DE]; Kasseler Strasse 125, 99817 Eisenach (DE). LEHMANN, Philippe [CH/CH]; La Reposière 18, CH-2516 Lamboing (CH). KNUCHEL, Beat [CH/CH]; Dorfstrasse 34, CH-4937 Ursenbach (CH). BURGHERR, Vinzenz [CH/CH]; Giessenweg 8, CH-3084 Wabern (CH).

(74) Agent: LIEBETANZ, Michael; Isler & Pedrazzini AG, Postfach 1772, CH-8027 Zürich (CH).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: RADIOLUCENT ORTHOPEDIC FIXATION PLATE

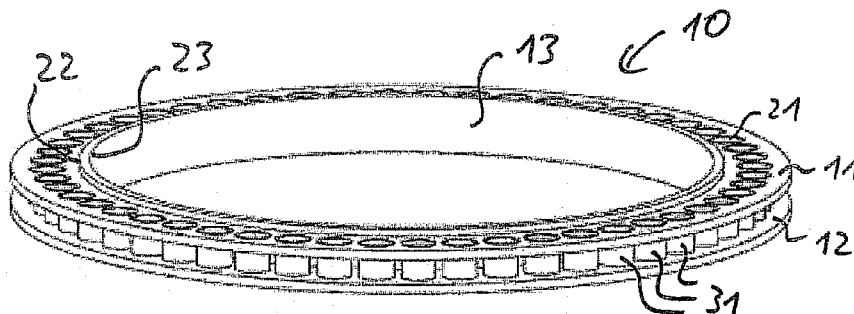


Fig. 1

(57) Abstract: An orthopedic fixation plate (10) comprises a plurality of cylindrical holes (21) for attaching connectors of an external fixation system, wherein the fixation plate (10) comprises two supporting elements (11, 12) around each orifice of a cylindrical hole (21) wherein the supporting elements (11, 12) are connected with a sleeve (31) and said supporting elements (11, 12) are also connected with a longitudinally oriented ring element (13) arranged in a radial distance of said sleeve (31).



WO 2009/127661 A1

## Radiolucent orthopedic fixation plate

### Technical Field of the Invention

The invention relates to an radiolucent orthopedic fixation plate for use with an external fixator as claimed in claim 1.

### Technical background of the invention

External fixation systems are known in prior art from US 5,062,844. They use orthopedic fixation plates having the shape of rings for use with additional fixator elements. The person skilled in the art knows such rings for example from the Ilizarov apparatus, which is also published as US 4,615,338. Usually several rings are positioned around a limb, comprising e.g. a broken bone. The rings are interconnected by struts to accommodate elements such as posts etc. which are in connection with a wire being connected to a bony structure.

Such an entire system as well as the rings tend to hide the bone fracture during X-ray shooting. The fracture gap with the surrounding callus is an indicator for the doctor to interpret bone healing. When the doctor then shoots an X-ray image to judge the fracture healing, it is frequent that the fixator hides said fracture so that at least a second X-ray image is necessary for proper interpretation. This however increases the patient's radiation exposure, takes more time, is inconvenient and does not improve the quality of the shoot itself.

Based on this prior art, it is known to use radiolucent fixation elements made from plastic or composite synthetic materials which are radiolucent. Such an external fixation device is known from WO 97/30651 forming the preamble of claim 1. These materials have the advantage not to mask the fracture area in X-ray

images. They tend to have creeping issues, decreasing the tension within the fixation device, lowering the stiffness over time, which as a consequence may influence the bone healing. WO 97/30651 uses a core of a resin matrix reinforced with fibers, but the guiding length of the cylindrical holes for attaching connectors is quite short.

US 2004/0167518 suggests to provide the rings in a radiolucent body material as polycarbonate or carbon fiber. The rings are in cross-section double-T shaped having apertures or holes to provide the attachment points for the connectors in the thinner middle sections. Two separate beryllium rings are provided in the thicker T-ends of the fixator rings to increase stiffness while avoiding X-ray shading. These rings suffer the same problems as the former mentioned prior art.

#### Summary of the invention

The invention uses inter alia the insight that the fixation devices use long cylindrical holes as interface for attaching connectors. The inventors have realized that the portions of the fixation devices around such long holes are the main reason for the shielding effect leading to insufficient X-ray images.

The simple reduction of size of the fixation plate or to reduce the length of these cylindrical holes does not lead to satisfactory results, since such devices then usually do not have sufficient strength and they do not provide any more these relatively long cylindrical interfaces, which are useful or even necessary for providing an attachment portion for connectors to be fixed to such an external fixator.

Another aspect of the invention is the creation of a cost-effective strong external fixator element, which does not have

the structural disadvantages of X-ray transparent elements.

Another aspect of the invention is also to provide an improved orthopedic fixation plate comprising a plurality of cylindrical holes for attaching connectors of a external fixation system. The fixation plate comprises two supporting elements around each orifice of a cylindrical hole wherein the supporting elements are connected with a sleeve and said supporting elements are also connected with a longitudinally oriented ring element arranged in a radial distance of said sleeve.

The supporting elements can be radially oriented flat ring plates which can comprise holes within which sleeves are mounted.

The longitudinally oriented ring element can be produced as a hollow cylinder element provided inside the connecting circle of the holes.

Preferably the thickness of each sleeve is about one half of the thickness of the ring element.

The orthopedic fixation plate comprising the ring element, the supporting elements and the sleeves are preferably made in light metals, especially from the group comprising aluminium, titanium, magnesium.

Other advantageous embodiments are specified in the sub-claims.

#### Brief description of the figures

Now the invention is more closely described with reference to the drawings and with the aid of exemplary embodiments:

- Fig. 1 shows a perspective view of an embodiment of an orthopedic fixation plate according to the present invention,
- Fig. 2 shows a lateral view of the ring portions of the orthopedic fixation plate according to Fig. 1 without the guiding sleeves,
- Fig. 3 shows a section view of the orthopedic fixation plate according to another embodiment according to the invention, and
- Fig. 4 shows a detailed view of the orthopedic fixation plate according to Fig. 3.

#### Detailed description of preferred embodiments

The embodiments are based inter alia on the insight that light weight metals are in principle non-radiolucent materials. However, such non-radiolucent materials as aluminium, titanium, magnesium and other light metals as well as alloys of these materials are nevertheless to a certain degree radiolucent if the wall material is thin enough. The device according to an embodiment of the invention is made of an aluminum alloy wherein the mean value of the cross section, independent of its direction, is sufficient radiolucent to view the bone behind the device on a X-ray photo.

To achieve such a structure with strong geometrical properties in all directions and a mean cross section that is thin enough, multiple parts of thin aluminium profiles are put together, especially welded together. Although aluminium profiles are mentioned in this description, it is clear that use of other light weight metals is contemplated. Light metals are metals of low atomic weight. The cutoff between light metals and heavy metals varies and can be defined to be a density of 4,5 g/cm<sup>3</sup>, light

metals being metals having a lower density. Alkali metals, earth alkaline metals as well as transition metals of the third group (Sc, Y) as well as fourth group (Ti) and aluminium are considered light metals. Additional metals up to nickel are often included as well. Metals heavier than nickel are usually called heavy metals.

The orthopedic fixation plate 10 uses a ring profile 13 with an open U-shape having free ends 11 and 12. Alone such a shape has no strong mechanical properties especially if loaded with torsion. The ring profile is nevertheless named a plate since the profile is used as is a conventional plate.

Multiple thin tubes 31 are connected along the circumference to achieve mechanical properties. These thin tubes 31 also form the long cylindrical holes 21 for modular connections and can absorb strong loads due to the profiles 11 and 12 strengthening the plate at the upper and lower side.

As mentioned above the material to be used can be aluminium, titanium, magnesium or other light metals. It is also possible to use alloys of these materials.

It is possible to build an adequate structure from single elements by using a laser-sinter-process and a metal powder.

Fig. 1 shows a perspective view of an embodiment of the invention representing a fixation plate 10. Fig. 1 is a perspective view, angular from the top. The fixation plate 10 comprises an inner ring profile 13 to be positioned around a limb of the patient. The ring profile 13 has a hollow cylindrical form extending in the longitudinal direction of said limb to be positioned inside the ring 13. The longitudinal direction of said limb to

be positioned is the central axis of symmetry of the ring 13.

The ring 13 comprises a radially oriented upper plate 11 and a radially oriented lower plate 12. Both ring plates 11 and 12 are arranged in a longitudinal distance from each other and are congruent in a top view along said longitudinal axis of the limb to be positioned. The ring plates 11 and 12 comprise a plurality of holes 21 oriented perpendicular to the central axis of symmetry of the plates 11 and 12. There can be e.g. fifty-two holes 21 as in Fig. 1 or a greater or smaller number, which also depends on the diameter of the orthopedic plate 10, i.e. the diameter of the inner ring 13. Fifty-two holes 21 are arranged in a mutual annular distance of 6 degree 55 5/13 minutes. This angle of course depends on the number of regularly angular spaced holes 21.

At the inner edges 22 and 42 of the plates 11 and 12 they are contacting the stabilizing hollow cylinder ring 13. The wording "cylinder" relates to the fact that the cylinder ring 13 has a substantial dimension in parallel to the longitudinal axis of the plate 10. At the upper and lower ends of the ring 13, said edges 22 and 42 are affixed to the ring 13. The embodiment according to Fig. 1 comprises a shoulder 23 extending beyond the upper and lower surface of the rings 11 and 12, respectively. In other embodiments (not shown) the surface of the rings 11 and 12 can be flush with the free edges of the inner ring 13.

Two corresponding holes 21 in the upper and lower plates 11 and 12 are oriented in such a way, that they have a common axis. By the way, the common axis is parallel to the above mentioned longitudinal axis of the device 10. Existence of this common axis for each pair of holes 21 signifies that such two holes 21 from plates 11 and 12 are associated to each other and this allows

the introduction of hollow sleeves 31 into each such pair of holes 21. The hollow sleeves 31 do not extend beyond the upper or lower surface of the upper and lower plates 11 and 12, respectively.

In other words, each hole 21 has therefore orifices at the surface of the plates 11 and 12. These orifices are thus forming the end surfaces for connector elements which are introduced in the hole 21. The area of the corresponding orifices are connected on one hand by said sleeve 31 and on the other hand by the inner ring 13. It would therefore also be possible, in a less favorable embodiment, to replace the inner ring 13 by an outer ring. The plates 11 and 12 can also be named supporting elements, since they create the connection portion for the sleeves 31.

Fig. 2 shows a lateral view of the ring portions 11 and 12 of the orthopedic fixation plate according to Fig. 1 without the guiding sleeves 31. This embodiment is based on the representation of Fig. 1 wherein the guiding sleeves 31 are separate parts, attached to the ring plates 11 and 12 attached at the inner ring 13. However, as it is shown in Fig. 3 representing a section view of an orthopedic fixation plate according to another embodiment of the invention as well as in Fig. 4 being a detailed view of the orthopedic fixation plate according to Fig. 3, it is possible to provide the inner ring 13 as well as the plates 11 and 12 as a unitary element in one piece. Separate sleeves are then introduced into corresponding holes 21 in the plates 11 and 12.

It can be seen from the detailed view of Fig. 4 that the use of plates 11 and 12 together with the ring 13 as well as sleeves 31 create a number of cavities within the enveloping structure of

the fixation plate. These cavities can be open as between the free ends of the plates 11 and 12 or surrounded at a plurality of sides as between a sleeve 31 and the inner ring 13. In every direction of observation, i.e. in every possible direction a X-ray imaging device may use, the summed up material thickness of plates 11, 12, 13, 31 is thinner than the thickness of a conventional device providing the same guiding length for the interface surface for attaching connectors for e.g. struts or Kuer-schner wires of a external fixation system.

It is noted that this advantage can be obtained if plates 11, 12 and ring 13 are made from one piece or if plates 11 and 12 are welded to ring 13. It is emphasized that the term embodiment in the description does not mean that only the elements described with respect to the respective external fixation plate are subject of the invention. In particular, these are also combinations of the characteristics described in objects of the various Fig. .

The inner ring 13 is shown as a closed ring. In other embodiments of the invention the ring 13 and plates 11 and 12 can comprise a partial ring segment. The "ring" can be an angle bracket or a ring segment.

Beside the use of separate sleeves 31 for every pair of holes 21, it is possible to provide a plurality of profile structures to be attached one with another generating the surfaces of the sleeves 31 of the shown embodiments. The relevant advantage of both embodiments is based on the insight that an attachment connector can be fixed with sufficient strength if the guiding surface is long enough, independent from the thickness of the material surrounding the hole 21 between the orifices of the sleeve 31 or the profiles. It is also possible that the ring plates 11

and 12 themselves create the holes 21 and the sleeves 31 are attached between the ring plates 11 and 12, preferably introduced in grooves in the plates 11 and 12 surrounding each hole 21. Within this description, profile parts surrounding a hole 21 are also named sleeves as are the separate sleeve 31 of Fig. 1 and 4. Such sleeve forming profile parts can also be only a frame surrounding the hole 21. Preferably the thickness of the hollow sleeve 31 or of each surrounding frame profile portion is about half the thickness of the ring 31 as can be seen in Fig. 4.

The holes 21 are arranged on a connecting circle portion, wherein the wording circle is used independent of the form of the fixation plate (ring, ellipse, L-bracket etc.).

#### Reference numerals

10	fixation plate
11	upper plate
12	lower plate
13	ring
21	hole
22	inner edge
23	shoulder
31	hollow sleeve
42	inner edge

Patent Claims

1. Radiolucent orthopedic fixation plate (10) comprising a plurality of cylindrical holes (21) for attaching connectors of an external fixation system, characterized in that the fixation plate (10) comprises two supporting elements (11, 12) around each orifice of a cylindrical hole (21) wherein the supporting elements (11, 12) are connected with a sleeve (31) and said supporting elements (11, 12) are also connected with a longitudinally oriented ring element (13) arranged in a radial distance of said sleeve (31).
2. Orthopedic fixation plate (10) according to claim 1, wherein the supporting elements (11, 12) are radially oriented flat ring plates.
3. Orthopedic fixation plate (10) according to claim 2, wherein the flat ring plates (11, 12) comprise holes within which the sleeves (31) are mounted.
4. Orthopedic fixation plate (10) according to one of claims 1 to 3, wherein the longitudinally oriented ring element (13) is a hollow cylinder element provided inside the connecting circle of the holes (21).
5. Orthopedic fixation plate (10) according to one of claims 1 to 4, wherein the thickness of each sleeve (31) is about one half of the thickness of the ring element (13).
6. Orthopedic fixation plate (10) according to one of claims 1 to 5, wherein the ring element (13), the supporting elements

(11, 12) and the sleeves (31) are made in light metals, especially from the group comprising aluminium, titanium, magnesium.

7. Orthopedic fixation plate (10) according to one of claims 1 to 6, wherein the supporting elements (11, 12) around each orifice of a cylindrical hole (21) are parts of a profile encompassing portions of said sleeve (31) as well as parts of a longitudinally oriented ring element (13) arranged in a radial distance of said sleeve (31) creating a frame structure.

8. Orthopedic fixation plate (10) according to one of claims 1 to 7, wherein the ring (13) and supporting elements (11 and 12) are chosen from the group comprising a full ring, an ellipse, an angle bracket or a ring segment.

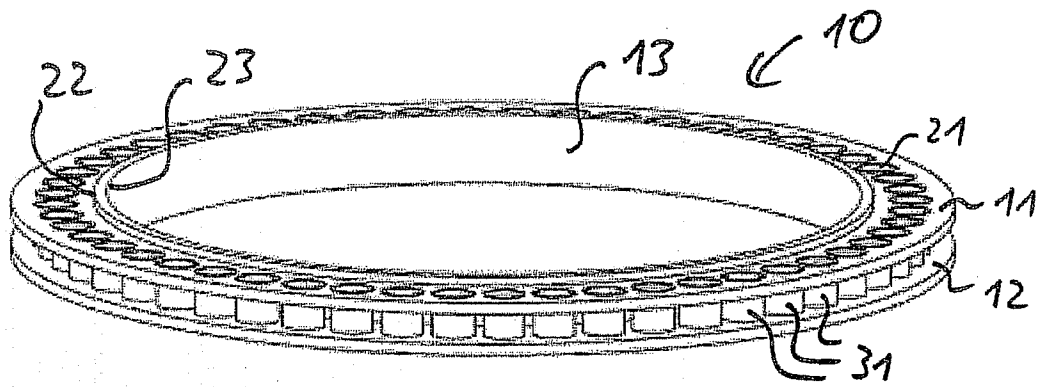


Fig. 1

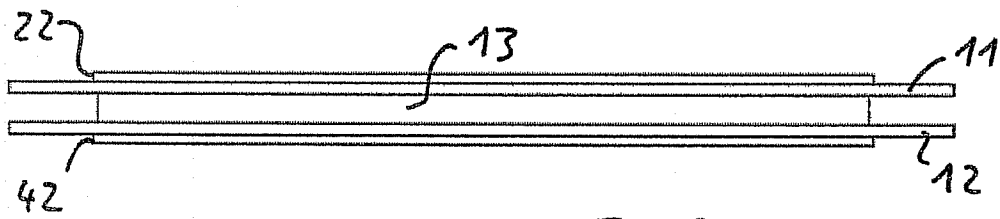


Fig. 2

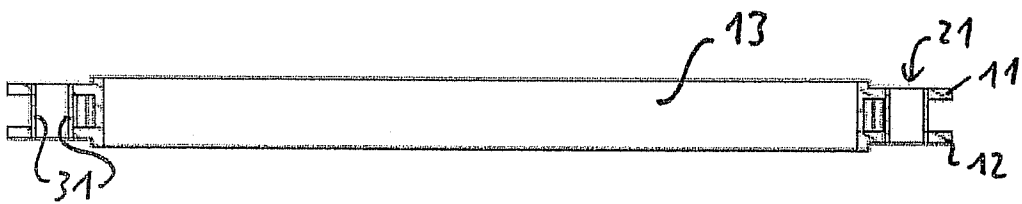


Fig. 3

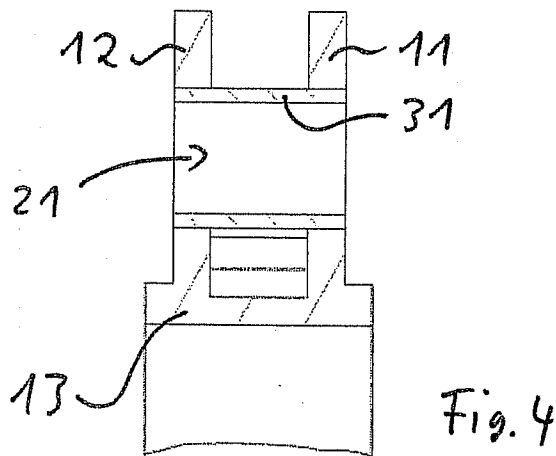


Fig. 4

**INTERNATIONAL SEARCH REPORT**

International application No  
PCT/EP2009/054471

**A. CLASSIFICATION OF SUBJECT MATTER**  
INV. A61B17/62

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 2007/075114 A (MATSUKIDIS THEODOROS [GR]; SHEVTSOV VLADIMIR IVANOVICH [RU]) 5 July 2007 (2007-07-05) abstract figures 2-4	1,2,4,6, 8
Y	DE 44 21 223 A1 (FISCHER JUERGEN [DE]) 21 December 1995 (1995-12-21) claims 6,7 figures 0-4,5,1a,7c	1,2,4,6, 8

Further documents are listed in the continuation of Box C.

See patent family annex.

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Date of the actual completion of the international search

19 May 2009

Date of mailing of the international search report

03/06/2009

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040,  
Fax: (+31-70) 340-3016

Authorized officer

Louka, Maria

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2009/054471

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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