

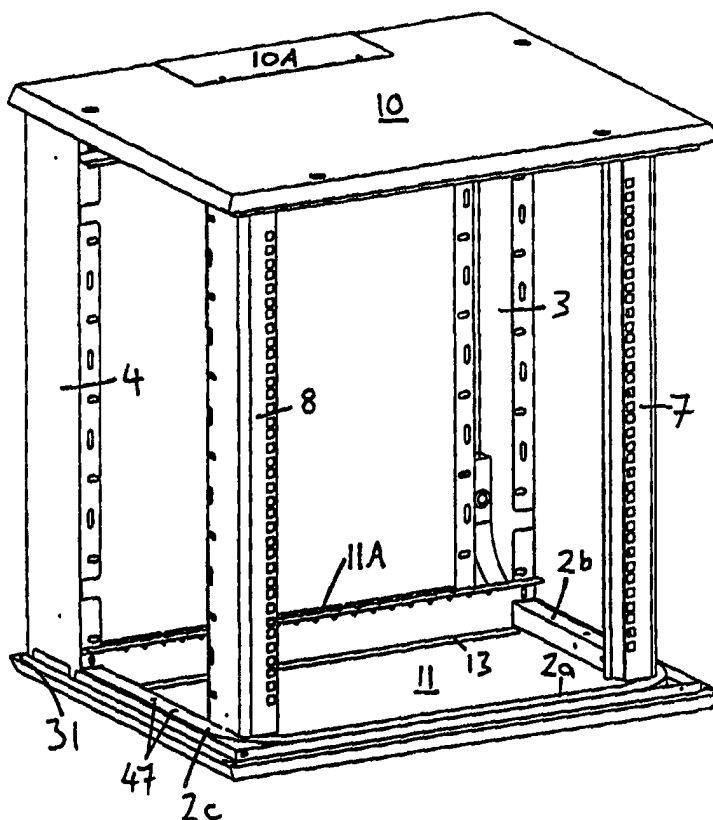


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(54) Title: ENCLOSURE FOR TELECOMMUNICATIONS EQUIPMENT**(57) Abstract**

An enclosure for housing connections of cables and connection equipment in a telecommunications or data communication network. The enclosure comprises a skeleton frame structure (1, 2, 3, 4) and a plurality of panels (10, 11, 15, 16, 17). The frame structure includes upper (1) and lower (2) forwardly projecting frame portions. At least the upper frame portion (1) is arranged as a cantilever being supported at its rear end and extending forwardly to the front of the enclosure. At least some of the plurality of panels are at least partly releasable from the skeleton frame structure. The enclosure can be formed from a flat pack.



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ENCLOSURE FOR TELECOMMUNICATIONS EQUIPMENT

The invention relates to an enclosure, in particular, but not exclusively, to an enclosure suitable for housing connections of cables and connection
5 equipment in a telecommunications or data communications network. The invention also relates to a flat pack from which an enclosure can be formed, to an enclosure installation and to a method of connecting cables in an enclosure.

10 An enclosure is commonly provided in a communications network to house a multiplicity of cable connections. In order to protect the connections and also to protect persons from connections, the connections are surrounded by an enclosure. It is important that
15 the enclosure is substantially closed on all sides in order to provide the desired degree of protection. On the other hand, the cables have to be connected in the enclosure and, in order to make efficient use of space, a high density of connections is desirable; consequently it
20 is desirable for the enclosure to provide as little obstruction as possible to access for the purpose of making the connections or access for serviceability. Those two requirements have proved difficult to reconcile.

It is an object of the invention to provide an
25 enclosure which, after connections have been made, can provide full protection to those connections, but which also is able to cause very little obstruction to access when connections are being made.

According to the invention there is provided an
30 enclosure comprising a skeleton frame structure and a plurality of panels, wherein the frame structure includes upper and lower forwardly projecting frame portions, of which at least the upper frame portion is arranged as a cantilever being supported at its rear end and extending
35 forwardly to the front of the enclosure, and at least some of the plurality of panels are at least partly releasable from the skeleton frame structure.

With the enclosure of the invention, it is possible to make the cable connections when only the skeleton frame structure is in place. Thereafter the panels can be attached to form a fully protected enclosure. Since
5 at least the upper frame portion is arranged as a cantilever there may be no frame structure below the upper frame portion except at the back of the enclosure so that very open access to the enclosure is possible from all directions for making the cable connections.

10 Preferably the lower frame portion is also arranged as a cantilever being supported at its rear end and extending forwardly to the front of the enclosure. Such an arrangement improves accessibility when making cable connections.

15 Usually the enclosure of the invention will be arranged to be able to be mounted on an upright wall. It is also possible, however, for the enclosure to be free standing; in that case the lower frame portion although arranged in the manner of a cantilever may not actually
20 act in that way because it may be supported over all of its underside.

Preferably the upper and lower forwardly projecting frame portions comprise respective upper and lower frame members. It is advantageous to make the upper and lower
25 frame portions from separate members to reduce the space occupied by the dismantled frame. Also the same upper and lower frame portions can then be used for enclosures of different heights.

Preferably each of the upper and lower forwardly
30 projecting frame portions includes a front, substantially horizontal portion and a pair of side, substantially horizontal portions extending rearwardly from opposite ends of the front portion to the rear of the enclosure. With such an arrangement the frame portions encroach very
35 little on the interior space of the enclosure and pose very little obstruction to horizontal movement of any body through the enclosure.

Preferably each of the upper and lower forwardly projecting frame portions includes rear, substantially vertical portions, extending vertically from the rear ends of the side portions. Preferably the rear ends of the frame portions at one side of the enclosure are secured to a first, common, vertically extending member and the rear ends of the frame portions at the other side of the enclosure are secured to a second, common, vertically extending member. Preferably the frame portions are received in channels formed in the vertically extending members. With such an arrangement a strong and rigid connection can be made between the frame portions, the vertically extending members thereby producing a strong and rigid frame. Furthermore the height of the frame can be altered simply by altering the length of the vertically extending members. The vertically extending members may be formed of sheet metal pressed into the desired shape to form the channels.

Preferably the upper and lower forwardly projecting frame portions are formed of one or more tubular members. Tubular members are readily manufactured and can readily provide a strong and rigid structure.

Enclosures usually include a top panel, bottom panel, and a pair of side panels, and in many cases also a front panel.

Preferably, the enclosure of the invention includes a top panel which is detachably mounted over the upper frame portion; similarly, the enclosure preferably includes a bottom panel which is detachably mounted under the lower frame portion. The top and bottom panels are preferably secured to the upper and lower frame portions, respectively. The top and/or bottom panel may be provided with an openable part to allow cables to enter the enclosure.

Preferably the enclosure includes a front panel pivotably mounted for pivoting about a vertical axis at a side of the enclosure.

Preferably the enclosure includes at least one side

panel that is securable in a fixed position over a side of the enclosure but is partly releasable to provide a panel pivotable about a vertical axis at the rear of the enclosure. By pivoting the side panel outwardly about a vertical axis at the rear of the enclosure the side of the enclosure becomes highly accessible especially at the front. The at least one side panel is preferably fully detachable. With the side panel fully detached even more open access is provided. Preferably both of a pair of opposite side panels of the enclosure are as defined above.

The front panel and/or the side panels are preferably mounted on the top and bottom panels outside the skeleton frame structure. With the preferred disposition of the upper and lower frame portions the connections between the top and bottom panels and the other panels they mount are close to the frame portion and therefore the top and bottom panels do not themselves require great strength in order to provide a satisfactory mounting of the other panels.

For some applications it is preferable that the enclosure further includes a swing frame mounted on the skeleton frame for pivoting movement about a substantially vertical axis disposed at a side of the enclosure. Such a moving frame can be accommodated entirely within the rest of the enclosure after connections have been made but can be swung out of the enclosure through an angle which may be at least 180° to allow excellent access to the swing frame and to any region of the enclosure behind the swing frame.

Preferably the substantially vertical axis of pivoting of the swing frame is disposed approximately midway between the front and the back of the enclosure. In such a case, swinging the swing frame through 180° can usually be accommodated and in the position where the swing frame is swung out through 180° it will not project forwardly any further from the vertical plane containing the rear of the skeleton frame, than the remaining part

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of the enclosure; that is advantageous, for example, if work has to be carried out on the enclosure when it is mounted in a narrow corridor.

The swing frame preferably comprises a first side
5 portion extending forwardly from the substantially
vertical axis of pivoting, a second front portion
adjacent to the front of the enclosure and, preferably,
also a third side portion extending rearwardly from the
front portion on the opposite side of the enclosure to
10 the substantially vertical axis of pivoting, the
locations as viewed in plan of the frame portions
referred to being ones that are adopted when the swing
frame is in its stored position within the remainder of
the enclosure.

15 Preferably the bottom of the swing frame is above
the lower frame portion and the top of the swing frame is
below the upper frame portion. The swing frame
preferably includes an upper frame portion underlying the
upper frame portion of the skeleton frame and a lower
20 frame portion overlying the lower frame portion of the
skeleton frame. The swing frame is preferably formed of
one or more tubular members. In such a case the presence
of the swing frame can be arranged to have very little
effect on the space available for connections within the
25 enclosure and on the ease of accessibility to all regions
of the enclosure. Furthermore, in the case where the
swing frame has a third side portion extending rearwardly
from the front portion of the frame on the opposite side
of the enclosure to the substantially vertical axis of
30 pivoting of the swing frame, the third side portion may
extend rearwardly of the axis of pivoting adjacent to the
side of the enclosure. The third side portion can still
be able to be swung out even though it has to pass
through the side of the remainder of the enclosure
35 because the side panel can be at least partly releasable
to allow such movement.

The enclosure may be referred to as a cabinet and

may be used for any suitable purpose but is especially designed for use in a telecommunications or data communications network. The enclosure may therefore be referred to as an electrical equipment cabinet. In an
5 enclosure for use in a telecommunications or data communications network it is conventional to provide vertically extending mounting angles suitable for mounting cable equipment, for example, cable blocks or the like to which ends of cables are connected and
10 suitable for mounting shelves on which telecommunications or data communications equipment, for example, modems, can be placed. The enclosure of the invention may accordingly further include a pair of vertically extending mounting angles fixed to the upper and lower
15 frame portions. The mounting angles may be suitable for mounting cable blocks or the like. The mounting angles may be designed according to any required standard such as a telecommunications standard; for example they may be IEC 297-1 mounting angles or ETSI 300-119 Part 3 mounting
20 angles or mounting angles according to any other telecommunications standard.

Although the form of frame structure defined above is regarded as highly desirable, it is within the scope of the invention to adopt somewhat different frame
25 structures. Accordingly, the invention also provides an enclosure comprising a skeleton frame structure and a plurality of panels at least some of which are at least partly detachable from the frame structure. Away from its rear, the enclosure is preferably free of any frame
30 structure extending a substantial distance vertically; if the enclosure is not entirely free of such a vertically extending frame structure then that frame structure is preferably confined to one side so that in the middle and on the other side of the frame structure the enclosure is
35 unobstructed by such vertically extending members. Such an arrangement is especially advantageous in allowing the swing frame referred to above to be used to its maximum

advantage. The enclosure may include any of the features referred to in the paragraphs above.

An advantageous feature of the enclosure of the present invention is that it can be supplied as a kit
5 comprising a plurality of separate members which can be packed substantially flat. Accordingly the invention further provides a flat pack including frame members and panels for assembling on site into an enclosure as defined above.

10 The invention further provides an enclosure installation including an enclosure as defined above and a multiplicity of cables entering the enclosure in the region of the rear thereof. The installation may further include cable connecting equipment fixed to the frame structure.

15 The invention further provides a telecommunications or data communications network including an enclosure installation as defined above.

The invention still further provides a method of connecting cables in an enclosure, the method including
20 the following steps:

locating a skeleton frame structure of the enclosure in its required position,

connecting ends of cables within the enclosure, and
securing side and front panels to the frame
25 structure in a closed condition to form, together with top and bottom panels that are fitted during the method, an enclosure in which cables are connected.

The frame structure may be located before the cables are connected, but it is also possible to make the cable
30 connections first and then locate the enclosure over the connections.

Since the cables are connected before the side and front panels are secured in a closed condition, and can also be connected before the top and bottom panels are
35 fitted, the process of connecting the cables can be virtually unhindered by the enclosure. Preferably the top and bottom panels are fitted before the side and

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front panels and serve to mount the side and front panels. The enclosure may be supplied as a flat pack and the skeleton frame assembled from parts of the flat pack. The enclosure may be in any of the forms defined above.

5 By way of example certain embodiments of the invention will now be described with reference to the accompanying drawings, of which:

Fig. 1 is a perspective view of a skeleton frame of an enclosure,

10 Fig. 2 is a perspective view of the assembly of Fig. 1 with a pair of mounting angles added,

Fig. 3 is a perspective view of the assembly of Fig. 2 with top and bottom panels added,

15 Fig. 4 is a perspective view of the assembly of Fig. 3 with cross-frame members added,

Fig. 5 is a perspective view of the assembly of Fig. 4 with final parts added to the top and bottom panels,

20 Fig. 6 is a perspective view of the assembly of Fig. 5 with side panels added,

Fig. 7 is a perspective view of the assembly of Fig. 6 with a front panel added, the assembly defining a complete enclosure,

25 Figs. 8A and 8B are front and side views of a hinge fastener employed in the assembly steps illustrated in Figs. 6 and 7,

Fig. 9 is a perspective view similar to Fig. 2 but showing an assembly incorporating a swing frame,

30 Fig. 10 is a perspective view of a partly assembled enclosure incorporating a swing frame in a similar, but different, way to Fig. 9, and

Fig. 11 is a perspective view similar to Fig. 2 but showing an alternative pair of mounting angles.

It is convenient to describe the enclosure by
35 describing the sequence of steps by which it is assembled. Fig. 1 shows the first stage of assembly in which a skeleton frame structure has been created, the

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structure including an upper forwardly projecting frame part 1, a lower forwardly projecting front part 2, a first vertically extending member 3 and a second vertically extending member 4. The upper forwardly projecting frame part 1 comprises a single tubular member of square cross-section bent to form a front, horizontal, portion 1a, a pair of side, horizontal portions 1b and 1c extending rearwardly from opposite ends of the front portion 1a and a pair of rear, vertical portions 1d and 1e extending downwardly from the rear ends of the side portions 1b and 1c respectively. The lower forwardly projecting frame part 2 similarly comprises a single tubular member of square cross-section bent to form a front, horizontal, portion 2a, a pair of side, horizontal, portions 2b and a pair of rear, vertical, portions 2d and 2e extending upwardly from the rear ends of the side portions 2b and 2c respectively. Because the frame parts 1 and 2 are formed by bending, there are curved bends at the junctions of each of the portions 1a to 1e and at the junctions of each of the portions 2a to 2e.

Each of the vertically extending members 3, 4 is formed from sheet metal pressed into a desired configuration. The members are mirror images of one another and the member 3 will be described below. The member 3 is generally of channel section having a channel 3a of a width just sufficient to receive the vertical portions 1d and 2d of the frame parts 1 and 2. An outer wall 3b defining the channel is deeper than an inner wall 3c and both of the walls terminate in flanges 3d and 3e respectively which both project inwardly into the enclosure. The flange 3d is cut away at its top and bottom extremity to allow the passage of the side portions 1b and 2b of the upper and lower parts and is also cut away in two other places indicated by reference numeral 5 to allow access for a fastening tool when the enclosure is mounted on a wall by means of

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suitable fasteners (not shown) which are passed through holes 6 in the rear portions 1d and 2d of the upper and lower frame parts and through aligned holes (not visible in Fig. 1) in the base of channel 3a. It will be

5 understood that the member 4 is arranged in substantially the same way in relation to the end portions 1e and 2e and the side portions 1c and 2c of the upper and lower frame parts.

Once the upper and lower frame parts 1, 2 are
10 rigidly secured to the vertically extending members 3, 4, for example, by fasteners passing through holes 6A, 6B in the members 3, 4 and engaging in the rear portions 1d, 1e and 2d, 2e, a rigid frame is formed with both the upper and lower frame parts arranged as cantilevers, being
15 supported at their rear ends in the vertically extending members 3, 4.

Referring now to Fig. 2, a pair of mounting angles 7 and 8 are then fixed to the skeleton frame by screw threaded fasteners passing through slots in the ends of
20 the mounting angles 7, 8 and engaging in selected ones of series of holes 9 formed in the inner side faces of the side portions 1b, 1c and 2b, 2c. In the particular example shown the mounting angles are IEC 297-1 mounting angles.

25 Once the assembly stage of Fig. 2 has been reached, it is possible to mount cable blocks or the like on the mounting angles and to connect ends of cables as desired, the cables entering the enclosure from above or below at the rear. It may be noted that the cables may be
30 disposed vertically up or down the wall behind the enclosure before the skeleton frame is secured to the wall without impeding the securing of the frame.

Fig. 3 shows a top panel 10 and a bottom panel 11 added to the skeleton frame. The top panel 10 is placed
35 over the upper frame part 1 and secured thereto by fasteners 111 screwed into holes 12 formed in the top faces of the side portions 1b, 1c and the front

portion 1a. Similarly the bottom panel 11 is placed under the lower frame part 2 and secured thereto by fasteners (not visible) screwed into holes (not visible) formed in the bottom faces of the side portions 2b, 2c and the front portions 2a. As can be seen in Fig. 3 the top and bottom panels 10 and 11 are rectangular and project outwardly a small amount beyond the upper and lower frame parts 1 and 2.

As shown in Fig. 4, cross-frame members 13 are next secured over the top of the bottom panel 11 between the side portions 2b, 2c of the lower frame part and under the bottom of the top panel 10 between the side portions 1b, 1c of the upper frame part towards the rear of the enclosure; each cross-member 13 is secured by screw fasteners passing through holes 14 in the top and bottom panels. It should be understood that only the lower cross-frame member 13 is visible in the drawings but an upper cross-frame member 13 is located in a similar manner to the lower one at the top of the enclosure.

As can be seen in Fig. 4, both the top and bottom panels 10 and 11 are provided with cut outs at the back to aid the passage of cables into the enclosure. Each panel does, however, include a final closure part 10A, 11A which can be used to close the cut out regions of the panels if the space is not required for cables or mechanical relief. The closure parts 10A, 11A are secured by fasteners passing through the parts 10A, 11A and secured to the cross members 13. In Fig. 5 the panels 10 and 11 are both shown with their closure parts 10A, 11A fitted but it will be understood that, if desired, only one or neither of the parts may be fitted.

The next step in assembly is to fix side panels 15 and 16 as shown in Fig. 6 and then to fit a front panel 17 as shown in Fig. 7. The side panels 15, 16 and the front panel 17 are held in position by resiliently biased pins which are mounted in those panels but are biased into engagement in holes provided in the top and

bottom panels, as will now be described more fully with reference also to Figs. 8A and 8B. Each side panel 15, 16 is made of sheet steel and has an inwardly directed flange around its periphery. A pin assembly of the kind
5 shown in Figs. 8A and 8B is provided at each corner of the side panels 15, 16. As shown in Figs. 8A and 8B, the pin assembly comprises an L-shaped bracket 20 comprising a longer arm 21 with fastening holes 22 by which the arm 21 may be secured flat against a part of a panel, for
10 example by rivets, and a shorter arm 21A having a central aperture in which an "L" shaped pin 23 is mounted. The pin 23 has a shorter part 27 and a longer part 24. Partway along the length of the part 24 a circlip 25 is axially located and a compression spring 26 is provided
15 on the part 24 between the circlip 25 and the bracket arm 21A thereby resiliently biasing the pin in a downward direction as viewed in Figs. 8A and 8B. The shorter part 27 limits the downward movement of the pin by virtue of its engagement with the bracket arm 21A and also
20 provides a convenient projection by which a person can raise the pin against the resilient bias of the spring 26.

In Fig. 8B a part of the bottom panel 11 and a lower rear portion of the side panel 16 is shown, the bottom
25 flange of the side panel 16 being indicated by reference numeral 28 and the vertical face of the panel 16 being indicated by reference numeral 29. A plastic bush 25 is press fitted into the flange 28 of the side panel 16 and provides a slide mounting for the distal end 30 of the
30 pin. The bottom panel 11 has an opening 31 (also marked in Figs. 3 to 5) which, when the side panel 16 is correctly positioned, is aligned with the end 30 of the pin and into which the pin is biased by the spring 26. Thus it will be seen that the pin connection between the
35 panels 11 and 16 shown in Fig. 8B can easily be made or unmade by a person raising the pin against the bias of the spring 26 and then releasing it.

Whilst Fig. 8B shown the pin arrangement at one corner of the side panel 16, it should be understood that similar arrangements are provided at the other corners of the panel 16 and at the four corners of the side panel 15. Also, a similar arrangement is provided at the top and bottom of the left hand side only (as seen in Fig. 7) of the front panel 17. The pins mounting the front panel 17 therefore act as a hinge for the front panel 17 and that panel is provided with a rotatable latch 33 which is releasably engageable in a slot 34 in the side panel 15 (Fig. 6) to hold the panel in a closed condition. The panel 17 shown in Fig. 7 has a clear transparent part 35 to allow visual inspection of the enclosure without opening the panel 17.

When the side panels 15, 16 are fully secured all four pins on each panel are engaged in corresponding openings in the top and bottom panels, but if the two pins at the front of a side panel are not engaged the panel is then free to pivot about the pins at the back of the side panel in a similar manner to the front panel 17. Such a partly detached arrangement of a side panel allows the side panel to be pivoted outwardly through at least 90° to allow clear access to the sides of the enclosure without having to detach the panel completely.

The completed enclosure will typically have a width in the range of 600 to 850 mm, a depth in the range of 250 to 600 mm and a height in the range of 370 to 1040 mm.

Whilst one particular form of enclosure has been described above, there are of course many modifications that can be made to the design and which may improve the design for particular applications.

One significant modification is that shown in Fig. 9, in which a swing frame 40 is mounted on the skeleton frame of the enclosure. The swing frame 40 generally comprises an upper frame member 41, a lower frame member 42 and a pair of vertical mounting

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angles 43, 44. The frame members 41, 42 each have a front portion 41a and 42a and a pair of side portions 41b, 41c and 42b, 42c extending rearwardly from opposite ends of the front portion. The frame member 42 is
5 positioned immediately above the lower forwardly projecting frame part 2 and the frame member 41 is positioned immediately below the upper forwardly projecting frame part 1.

The mounting angles 43, 44 which in this embodiment
10 are equivalent to the mounting angles 7 and 8 of Fig. 2 extend between the frame members 41, 42 and are rigidly fixed thereto by, for example, screw threaded fasteners.

The side portions 41c and 42c of the frame members 41, 42 are pivotally mounted on the side portions 1c
15 and 2c of the frame parts 1 and 2 by shafts 45, 46 secured in selected ones of holes 47 provided in the top face of the side portion 2c and the bottom face (not visible in Fig. 9) of the side portion 1c. As will be appreciated by mounting the swing frame in more rearward
20 ones of the holes 47, the position of the swing frame can be moved rearwardly.

By virtue of its mounting, the swing frame can be pivoted, from the position shown in Fig. 9, through an angle of at least 180° to provide unimpeded access to the
25 rear of any components fixed on the swing frame. It should be noted that even if the lengths of the side portions 41b and 42b of the frame members 41 and 42 are increased so that those frame members extend further towards the rear of the enclosure, pivotal movement of
30 the swing frame will not be obstructed, provided that the side panel 15 is not fixed in position, or is only fixed at the back and is pivoted into an open position.

When the swing frame is pivoted through 180° , it will project forwardly from the vertical wall on which
35 the enclosure is mounted, less far than the skeleton frame structure, thus not creating any obstruction.

Fig. 10 illustrates another form of enclosure

incorporating a swing frame. In this case, the swing frame 40A is shown in its open position and it will also be seen that the swing frame is pivotally connected to the side portions 1b and 2b of the frame parts 1 and 2.

5 Also catches 49 are fixed on the side portions 1c and 2c of the frame parts 1 and 2 (the frame part 1 is not visible in Fig. 10) and are formed with grooves 50 on their inner faces, the grooves 50 being arranged to accommodate rounded projections 51 on the outer faces of

10 the distal ends of the frame members 41 and 42 (only the rounded portion 51 on the top of the upper face of the frame member 41 is visible in Fig. 10). It will be understood that as the swing frame is pivoted into the closed position the rounded projections 51 ride up over

15 the leading edges of the catches 49 and then fall back into the grooves 50 resiliently holding the swing frame in a closed position.

Apart from the details described above and that in Fig. 10 the top and bottom panels 10 and 11 are shown

20 already attached, it will be understood that the arrangement of the swing frame is generally the same as in Fig. 9 and the same reference numerals are used to designate corresponding parts. It should also be understood that the features of providing catch

25 arrangements and mounting the swing frame for pivoting movement on the opposite side of the frame are entirely independent of one another and can therefore be used alone or together.

Fig. 11 shows another, minor, modification that can

30 be made and shows different mounting angles 7A and 8A. In this particular example the mounting angles are ETSI 300-119 Part 3 mounting angles.

Whilst in the illustrated embodiments the panels are shown without ventilation openings, it is of course

35 possible to provide such openings, if desired. Also, whilst the front panel 17 is shown with a transparent part 35, it is of course possible for the whole of the

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panel to be formed of sheet metal.

It will be appreciated from the description above that with the exception of the upper and lower forwardly projecting frame parts 1 and 2, all the components of the
5 enclosure can be stored flat when disassembled. The vertical extent of the frame parts 1 and 2 is limited to the length of the portions 1d, 1e and 2d, 2e and is therefore not great. Accordingly the enclosure can be provided as a flat pack, if desired.

Claims:

1. An enclosure comprising a skeleton frame structure and a plurality of panels, wherein the frame structure includes upper and lower forwardly projecting frame portions, of which at least the upper frame portion is arranged as a cantilever being supported at its rear end and extending forwardly to the front of the enclosure, and at least some of the plurality of panels are at least partly releasable from the skeleton frame structure.

2. An enclosure according to claim 1, in which the lower frame portion is also arranged as a cantilever being supported at its rear end and extending forwardly to the front of the enclosure.

3. An enclosure according to claim 1 or 2, arranged to be able to be mounted on an upright wall.

4. An enclosure according to any preceding claim, in which the upper and lower forwardly projecting frame portions comprise respective upper and lower frame members.

5. An enclosure according to any preceding claim, in which each of the upper and lower forwardly projecting frame portions includes a front, substantially horizontal portion and a pair of side, substantially horizontal portions extending rearwardly from opposite ends of the front portion to the rear of the enclosure.

6. An enclosure according to claim 5, in which each of the upper and lower forwardly projecting frame portions includes rear, substantially vertical portions, extending vertically from the rear ends of the side portions.

7. An enclosure according to claim 5 or 6, in which the rear ends of the frame portions at one side of the enclosure are secured to a first, common, vertically extending member and the rear ends of the frame portions at the other side of the enclosure are secured to a

second, common, vertically extending member.

8. An enclosure according to claim 7, in which the frame portions are received in channels formed in the vertically extending member.

5 9. An enclosure according to any preceding claim, in which the upper and lower forwardly projecting frame portions are formed of one or more tubular members.

10 10. An enclosure according to any preceding claim, including a top panel which is detachably mounted over the upper frame portion.

11. An enclosure according to any preceding claim, including a bottom panel which is detachably mounted under the lower frame portion.

15 12. An enclosure according to any preceding claim, in which the top and bottom panels are secured to the upper and lower frame portions, respectively.

13. An enclosure according to any preceding claim, including a front panel pivotably mounted for pivoting about a vertical axis at a side of the enclosure.

20 14. An enclosure according to any preceding claim, including at least one side panel that is securable in a fixed position over a side of the enclosure but is partly releasable to provide a panel pivotable about a vertical axis at the rear of the enclosure.

25 15. An enclosure according to claim 14, in which the side panel is fully detachable.

16. An enclosure according to claim 14 or 15, in which the at least one side panel is both of a pair of opposite side panels of the enclosure.

30 17. An enclosure according to any preceding claim, further including a swing frame mounted on the skeleton frame for pivoting movement about a substantially vertical axis disposed at a side of the enclosure.

35 18. An enclosure according to claim 17, in which the substantially vertical axis of pivoting of the swing frame is disposed approximately midway between the front and the back of the enclosure.

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19. An enclosure according to claim 17 or 18 in which the swing frame comprises a first side portion extending forwardly from the substantially vertical axis of pivoting, a second front portion adjacent to the front
5 of the enclosure and, preferably, a third side portion extending rearwardly from the front portion on the opposite side of the enclosure to the substantially vertical axis of pivoting, the locations as viewed in plan of the frame portions referred to being ones that
10 are adopted when the swing frame is in its stored position within the remainder of the enclosure.

20. An enclosure according to any one of claims 17 to 19, in which the bottom of the swing frame is above the lower frame portion and the top of the swing frame is
15 below the upper frame portion.

21. An enclosure according to any preceding claim, further including a pair of vertically extending mounting angles fixed to the upper and lower frame portions.

22. An enclosure comprising a skeleton frame
20 structure and a plurality of panels at least some of which are at least partly detachable from the frame structure.

23. An enclosure according to claim 22, in which, away from its rear, the enclosure is free, at least other
25 than on one side, of any frame structure extending a substantial distance vertically.

24. An enclosure according to claim 22, in which, away from its rear, the enclosure is free of any frame structure extending a substantial distance vertically.

30 25. An electrical equipment cabinet comprising an enclosure according to any preceding claim.

26. A flat pack including frame members and panels for assembling on site into an enclosure as claimed in any preceding claim.

35 27. An enclosure installation including an enclosure according to any one of claims 1 to 25 and a

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multiplicity of cables entering the enclosure in the region of the rear thereof.

28. An enclosure installation according to claim 27, further including cable connecting equipment
5 fixed to the frame structure.

29. An enclosure installation according to claim 27 or 28, in which the enclosure is mounted on an upright wall.

30. A telecommunications or data communications
10 network including an enclosure installation according to any one of claims 27 to 29.

31. A method of connecting cables in an enclosure, the method including the following steps:

15 locating a skeleton frame structure of the enclosure in its required position,

connecting ends of cables within the enclosure, and
securing side and front panels to the frame
structure in a closed condition to form, together with
top and bottom panels that are fitted during the method,
20 an enclosure in which cables are connected.

32. A method according to claim 31, in which the enclosure is supplied as a flat pack and the skeleton frame assembled from parts of the flat pack.

33. A method according to claim 31 or 32, in which
25 the enclosure is according to any one of claims 1 to 25.

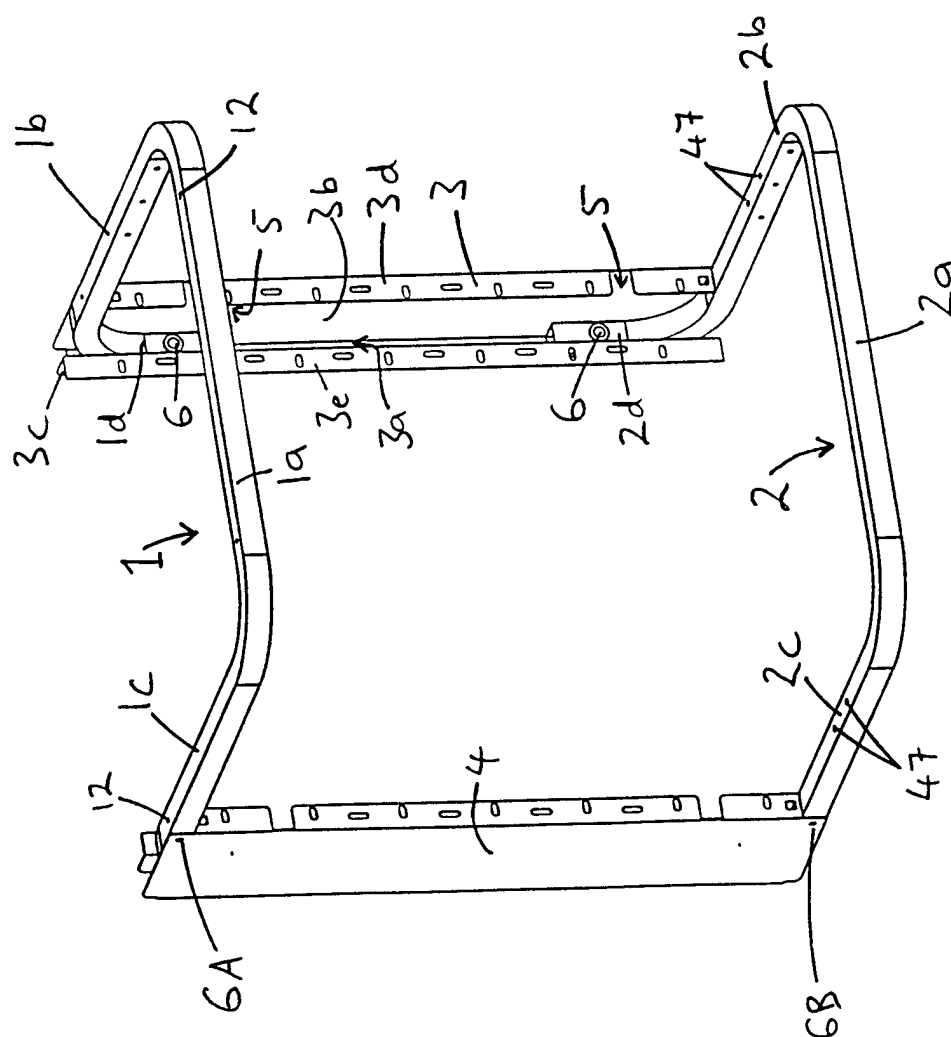


Fig. 1

FIG. 2

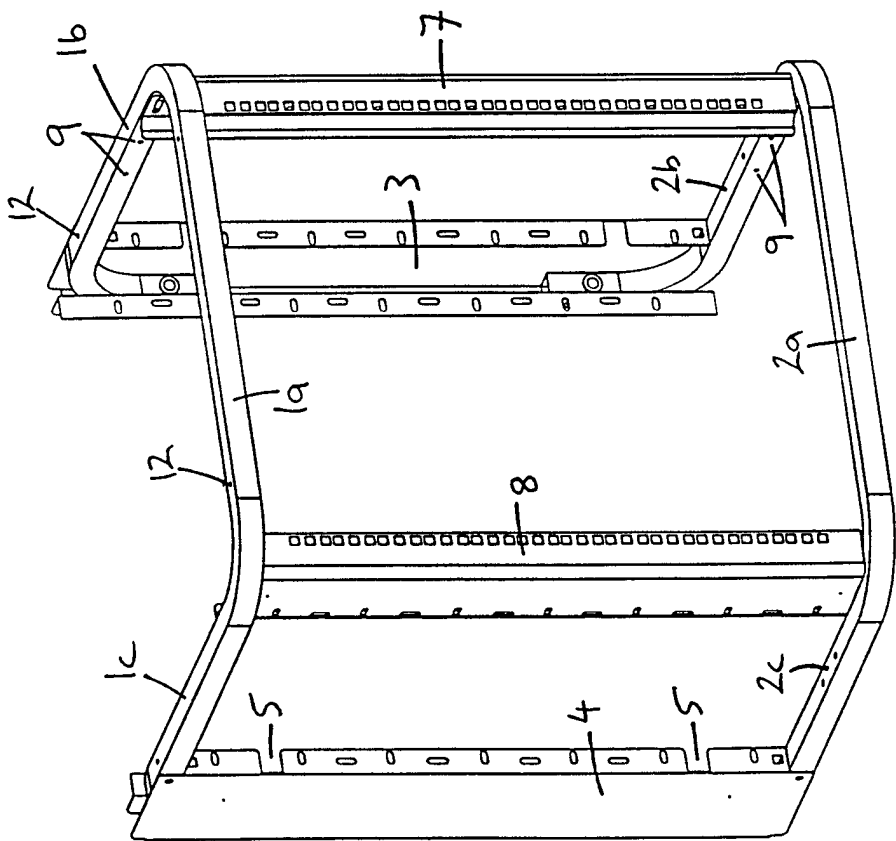


FIG. 3

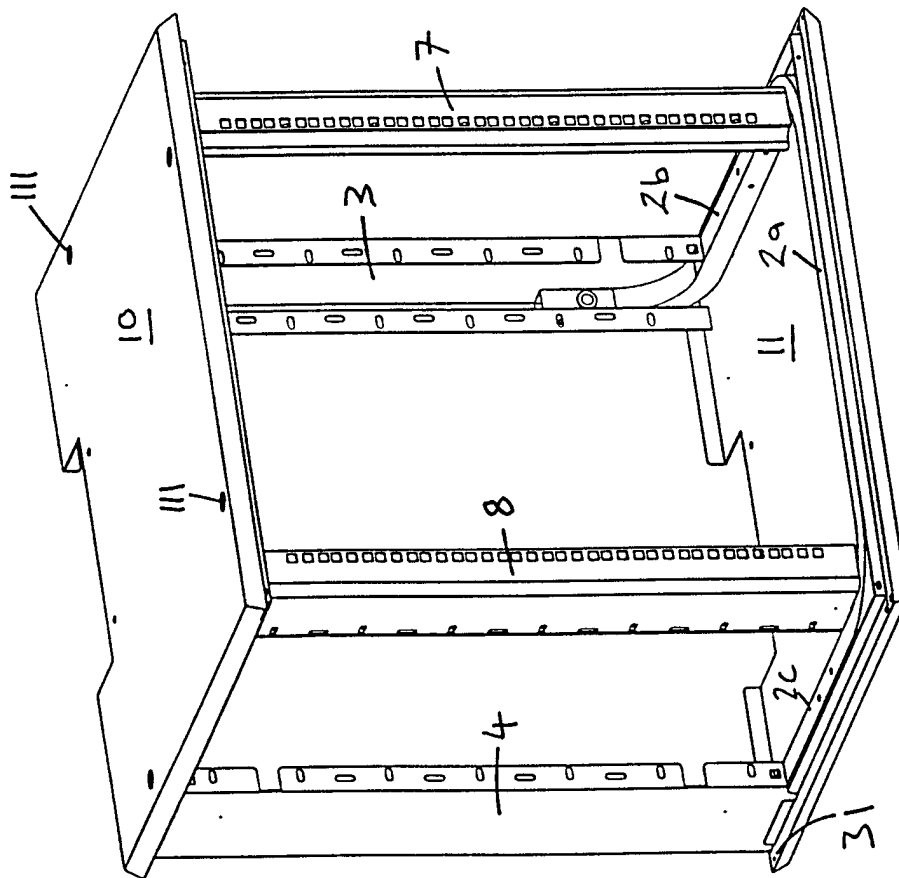


FIG. 5

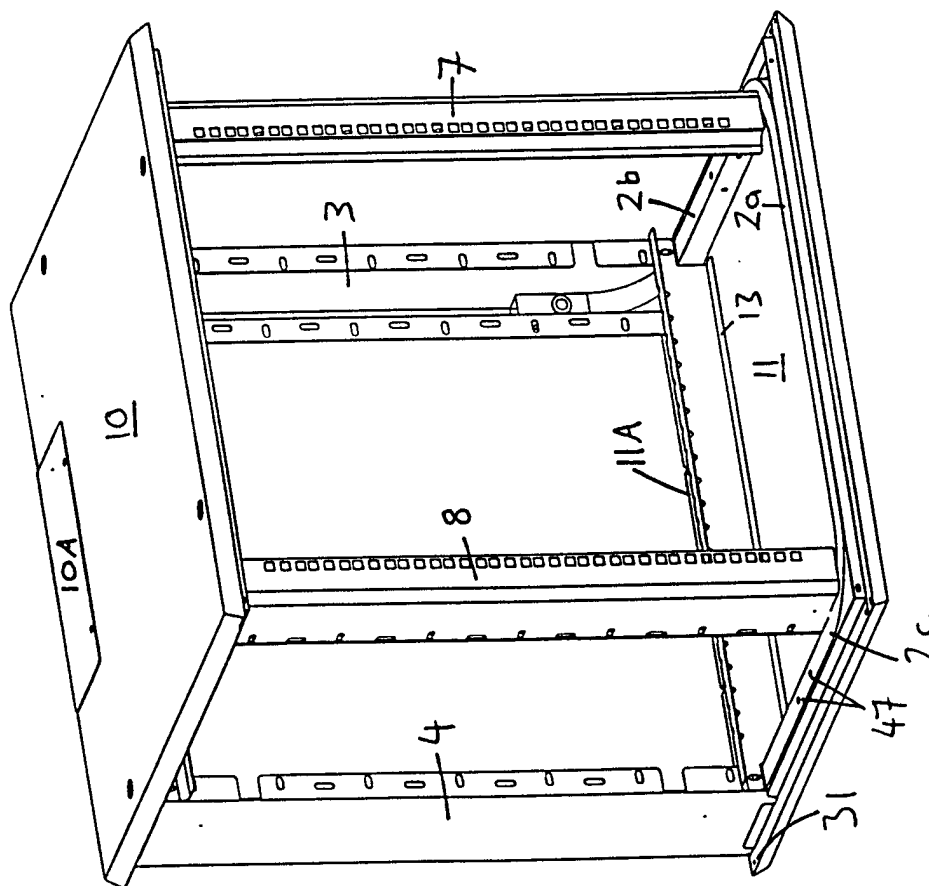


FIG. 6

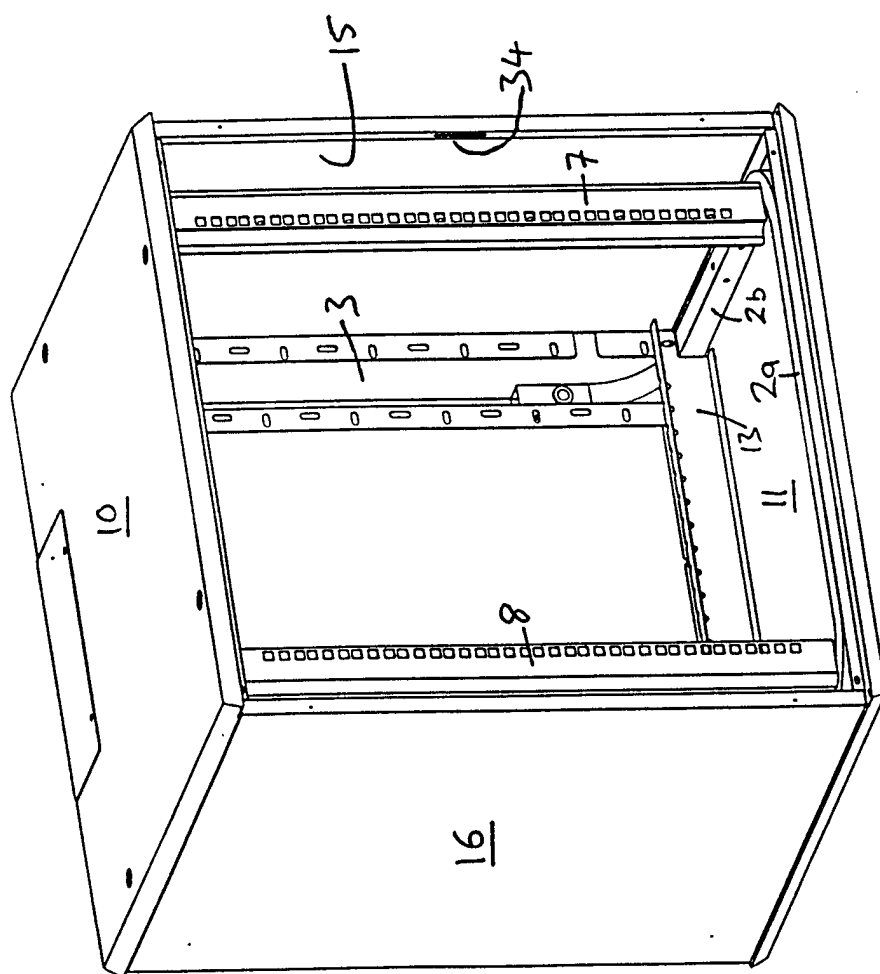
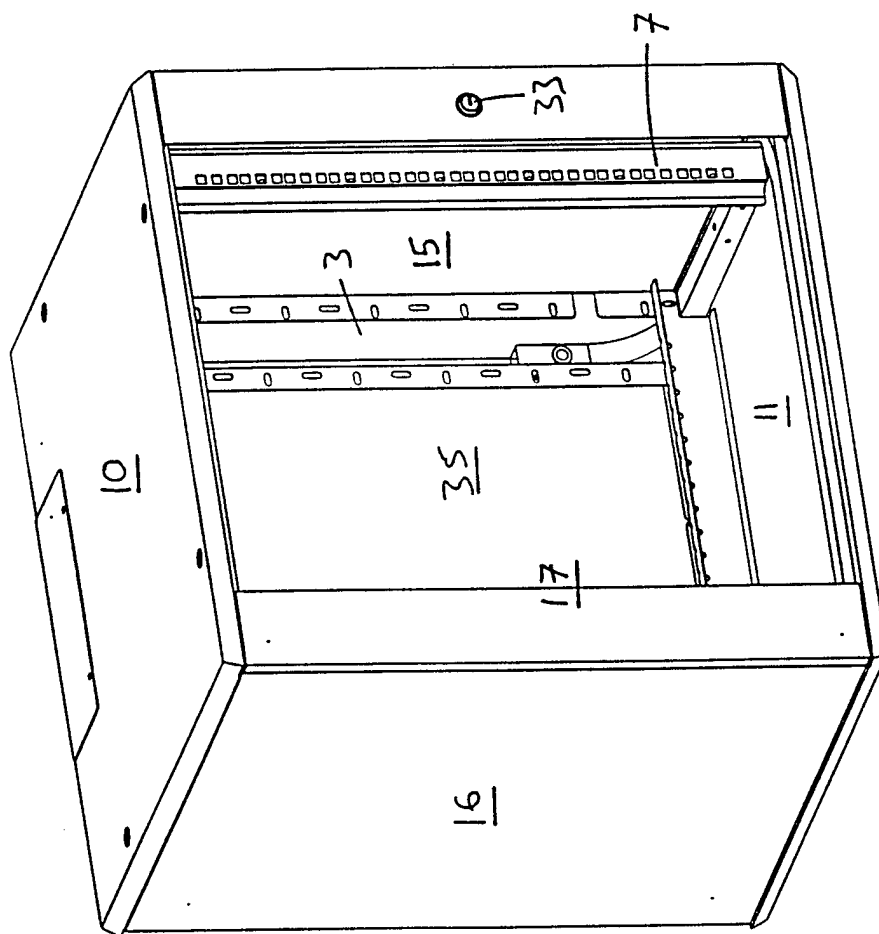


FIG. 7



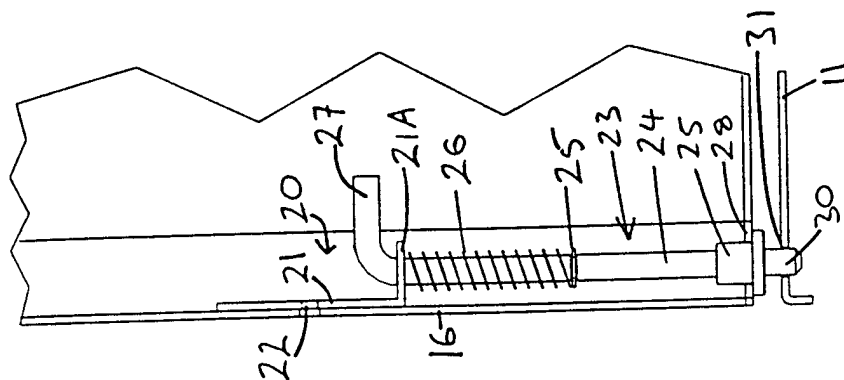


FIG. 8B

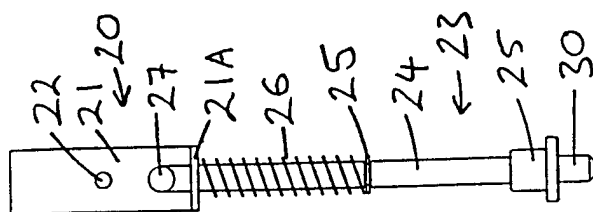
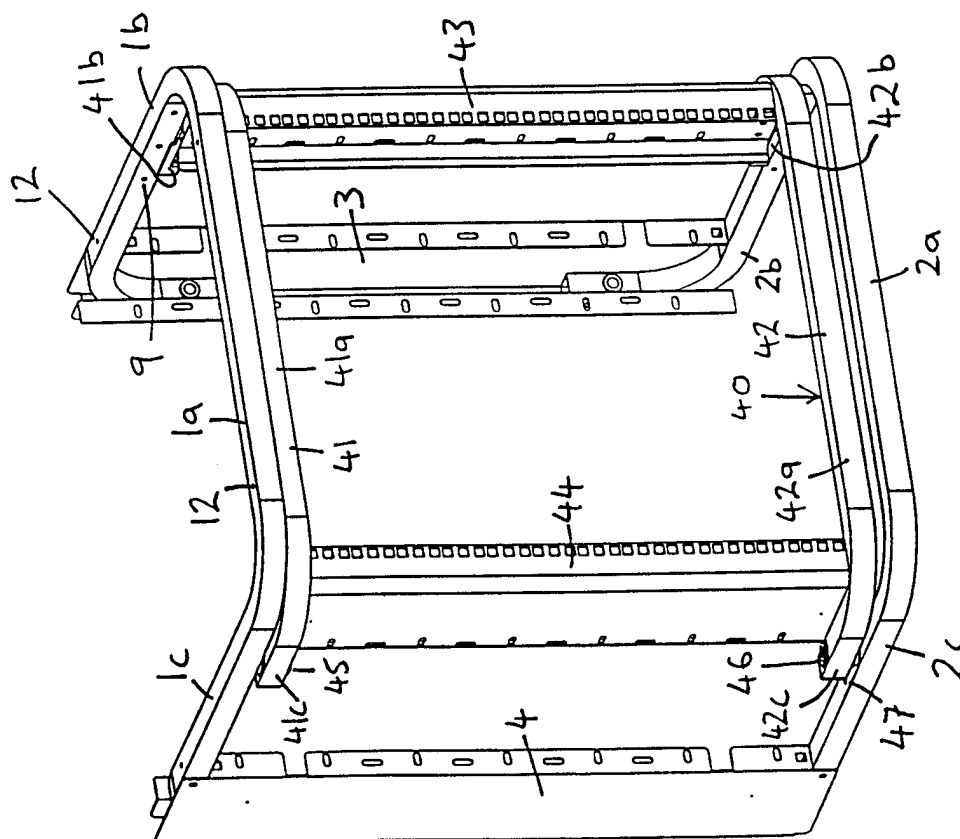


FIG. 8A

FIG. 9



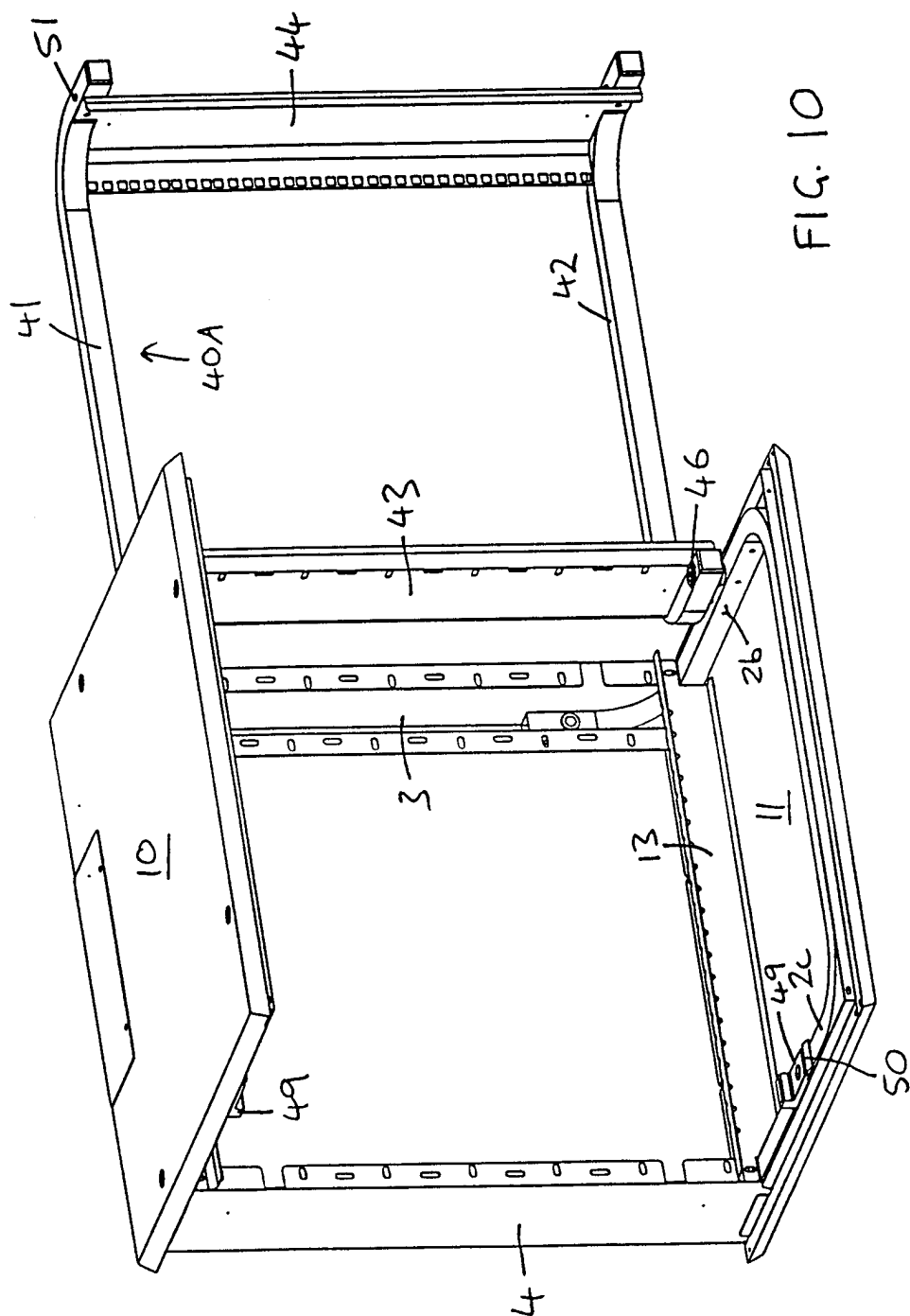
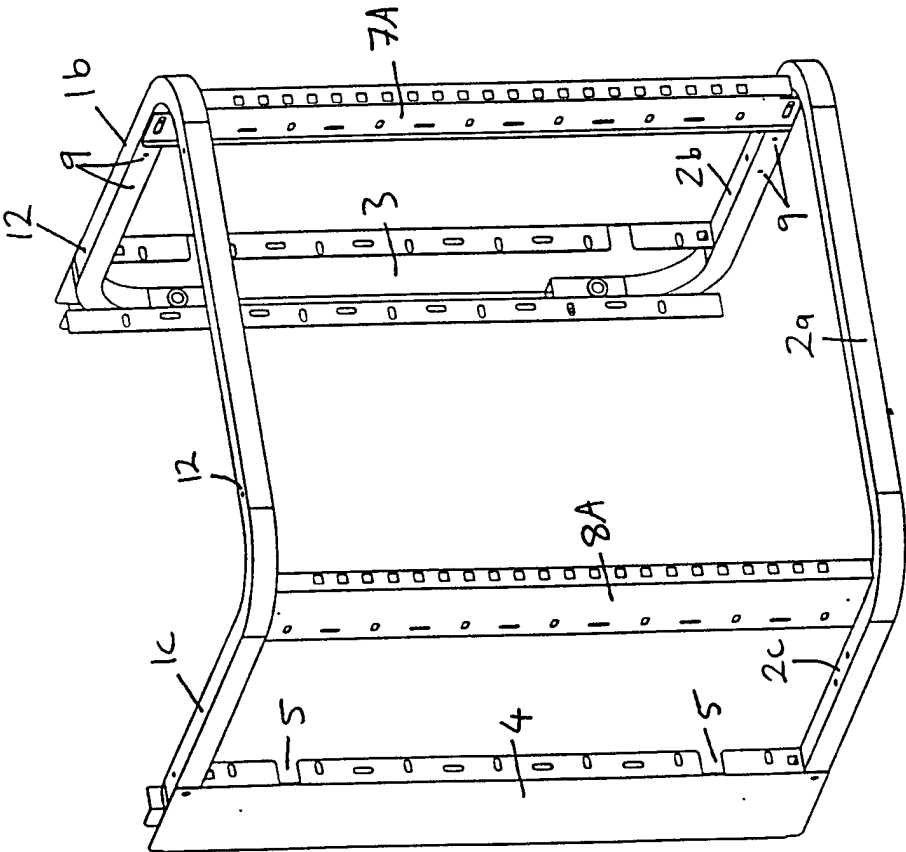


FIG. 11



INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 98/00671

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H05K7/18 H02B1/40

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H05K H02B A47B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,X	EP 0 762 586 A (LEGRAND SA ;LEGRAND SNC (FR)) 12 March 1997	1-7
A	see column 5, line 16 - column 6, line 9; figure 2	8-31
A	EP 0 143 718 A (MERLIN GERIN) 5 June 1985 see page 3, line 1 - page 4, line 14; figure 1	1-31
A	EP 0 101 885 A (FUJITSU LTD) 7 March 1984 see page 9, line 16 - line 25; figure 5	1-31

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

11 June 1998

Date of mailing of the international search report

18/06/1998

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
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Authorized officer

Rubenowitz, A

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 98/00671

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