



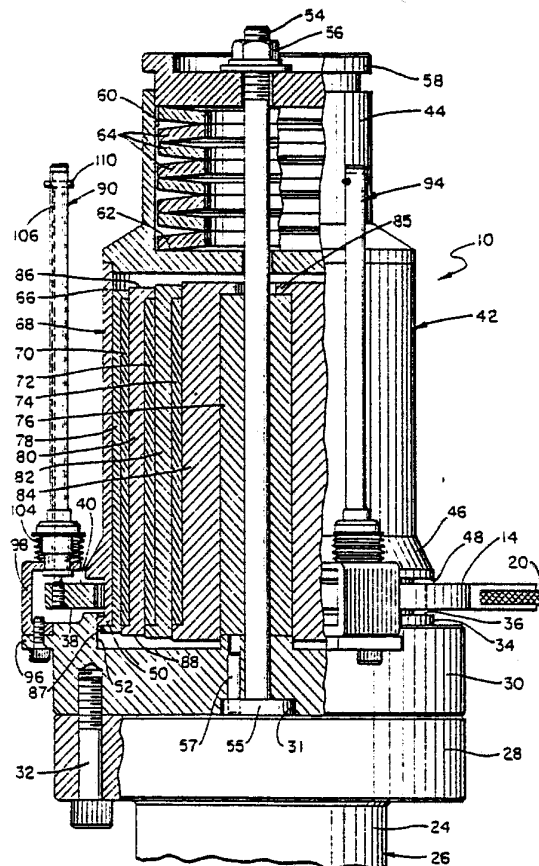
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification⁴ : G05D 23/01, F17C 13/00 F25D 19/00</p>	<p>A1</p>	<p>(11) International Publication Number: WO 87/07739 (43) International Publication Date: 17 December 1987 (17.12.87)</p>
<p>(21) International Application Number: PCT/US87/01142 (22) International Filing Date: 15 May 1987 (15.05.87) (31) Priority Application Number: 873,898 (32) Priority Date: 13 June 1986 (13.06.86) (33) Priority Country: US (71) Applicant: HUGHES AIRCRAFT COMPANY [US/US]; 7200 Hughes Terrace, Los Angeles, CA 90045-0066 (US). (72) Inventor: LAGODMOS, George, P.; 7035 Grovespring Drive, Palos Verdes, CA 90274 (US). (74) Agent: STERNFELS, Lewis, B.; Hughes Aircraft Company, P.O. Box 45066, Bldg. C1, M.S. A126, Los Angeles, CA 90045-0066 (US).</p>	<p>(81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent), FR (European patent), GB (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	

(54) Title: CRYOGENIC THERMAL SWITCH

(57) Abstract

A cryogenic thermal switch (10) comprises base (30) which is clamped onto the flange of cold cylinder (24). Heat transfer ring (14) is positioned spaced between thermal clamp surfaces (36, 48) by means of support isolators (90, 92, 94). Springs (64) urge the clamp surfaces to clamp on ring (14) while metal tubes (70, 72, 74, 76) hold the clamp surfaces in a spaced position while at warm temperature. When the structure is cold, the metal tubes shrink and the springs (64) cause the surfaces to clamp on ring (14) for thermal conduction.



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1 provide parallel refrigerant sources to one or more
thermal loads. There is no known prior art which
satisfies the requirement for a self-contained thermal
switch which can supply high contact forces for good
5 thermal conduction while conducting, and low heat leak
in the non-conducting state, and which is fully contained
to retain all the dynamic reaction forces within the
switch envelope.

10

SUMMARY OF THE INVENTION

In order to aid in the understanding of this
invention, it can be stated in essentially summary form
that it is directed to a thermal switch especially
useful for automatically connecting a cryogenic
15 refrigerator to its heat load when the refrigerator is
operating by providing a pair of thermal conductive
members which are urged in one direction with respect to
each other by springs and in the opposite direction by
differential expansion members so that changes in
20 temperature of the differential expansion members cause
clamping and unclamping of the thermal switch.

BRIEF DESCRIPTION OF THE DRAWINGS

In the accompanying drawings:

25

FIG. 1 is a plan view of two cryogenic
thermal switches in accordance with this invention,
connected so that two cryogenic refrigerators can
selectively extract heat from a single cold load;

FIG. 2 is an enlarged vertical sectional
30 view, taken generally along the line 2-2 of FIG. 1,
showing one of the cryogenic thermal switches in detail,
with parts broken away; and

FIG. 3 is a further enlarged section through
one of the thermal isolators shown in FIG. 2, with
35 parts broken away.

1 DESCRIPTION OF THE PREFERRED EMBODIMENT

Thermal transfer situations sometimes require the opening and closing of a thermal pathway. This occurs when there are plural thermal driving sources in conjunction with one or more thermal loads. When a thermal source is operating, it is undesirable to lose the thermal capacity by leakage into non-operating thermal sources or non-operating thermal loads. More specifically, there are situations in which maintenance of refrigerator machinery is difficult or impossible and, in order to improve reliability of the system, redundant refrigerators are supplied. In order to prevent unnecessary heat gain into the operating refrigerator from the non-operating refrigerator, it is necessary to substantially open the thermal path from the non-operating refrigerator. At cryogenic temperatures, the conservation of refrigerator capacity by minimizing leakage is especially important.

In those cases where it is difficult to reach the equipment for opening and closing the thermal pathway, for example, in relatively inaccessible applications, such as in remote earth locales or in space, it is desirable that the thermal switch automatically actuate as operating temperatures are achieved.

25 FIG. 1 shows two cryogenic thermal switches 10 and 12. The cryogenic switches respectively carry heat transfer members or rings 14 and 16. The heat transfer rings are thermally connected to load 18 by means of thermal conductors 20 and 22. In the preferred embodiment illustrated in FIG. 1, the thermal conductors are flexible so as to isolate refrigerator vibration from the load. A braided strap of copper wires is often used for that purpose. The load 18 may be any desired load, and quite often it is an electronic device where cryogenic temperatures reduce electronic noise. For

1 example, the load 18 may be an optical sensor device.
Refrigeration is supplied by two refrigerators mechanic-
ally connected to the respective bottoms of the two
cryogenic switches 10 and 12.

5 As illustrated in FIG. 2, the top end of a cold
cylinder 24 of a refrigerator 26 is shown at the bottom
of the figure with its flange 28 directly bolted to the
bottom or base 30 of cryogenic switch 10 by bolts 32.
The refrigerator for switch 12 is similarly secured to
10 its bottom. When one of the refrigerators is not operating,
its corresponding switch is open to prevent the heat
load of the non-operating refrigerator from being a
thermal load upon the operating refrigerator. Thus, when
refrigerator 26 is operating, switch 10 must be closed
15 and switch 12 should be open. When the refrigerator
under switch 12 is operating, switch 12 must be closed
and switch 10 should be open.

The switch 10 is shown in detail in FIGS. 2
and 3 and thus will be described in detail herebelow.
20 It is understood that switch 12 is identical with
switch 10. Referring to FIG. 2 and as stated above,
base 30 of switch 10 is tightly secured to flange 28 such
as by a plurality of machine screws, one of which is
indicated at 32. The securement provides both support
25 for the switch and a low resistance thermal path from
flange 28 to base 30. Integrally formed with the upper
part of base 30 is clamp boss 34 with its upwardly facing
clamp surface 36. Heat transfer ring 14 is in the shape
of an annular disc with an open center and is positioned
30 over and spaced from the clamp surface 36. Ring 14 has
lower and upper clamp surfaces 38 and 40.

Head 42 is in the form of a hollow sleeve 66 with
a cover 44 thereon. Sleeve 66 has an outwardly extending
flange 46 which has a downwardly facing clamp surface 48
35 thereon. When head 42 moves down, heat transfer ring 14

1 is clamped between clamp boss 34 and flange 46 with the
clamp surfaces in intimate engagement. The head 42 is
controlled so that it clamps into contact with the
clamp surfaces when heat transfer is desired and releases
5 from contact with the clamp surfaces when it is not
desired.

Below flange 46, head 42 has a skirt 50 which
slides in recess 52 in the top of base 30 to guide the
flange 46 into and out of clamping engagement. Tension
10 bolt 54 has its head 55 secured in a recess 31 in the
bottom of base 30. The head is pinned at 57 to base 30
to prevent the bolt from rotating. The top of the bolt
carries nut 56 which engages cap 58. Cap 58 slides in
spring pocket 60 in cover 44. Spring pocket 60 has a
15 floor 62 on which is supported a plurality of spring
washers 64. As is seen in FIG. 2, there are eight
Belleville spring washers, which are serially positioned
in opposition to each other to maximize stroke. As is
seen in FIG. 2, cover 44 engages, on the top of the
20 outer tubular circular sleeve 66 which carries flange
46. Thus, cap 58 is rigid with respect to the base 30,
with the spacing adjustment therebetween controlled by
nut 56. The washers 64 thrust head 42 downwardly to
urge the flange 46 towards clamp boss 34. When the
25 switch 10 is cold, the springs tightly clamp the surfaces
together to permit thermal conduction between base 30
and heat transfer ring 14.

When the base 30 is warm, clamp surfaces 36 and
48 are unclamped and separated by thermally responsive
30 assembly 68. Assembly 68 comprises a sandwich construc-
tion comprising circular tubes 70, 72, 74 and 76 and
hat-like cylinders 78, 80, 82 and 84. The tubes are
made of a metal with a high coefficient of thermal
expansion, such as of aluminum which the hat-like
35 cylinders are formed of a material which has a low or

1 negative thermal coefficient of expansion, e.g. Invar
which has a substantially zero coefficient of thermal
expansion. Cylinders 78, 80, 82 and 84 each have a
right circular cylindrical body with an inwardly
5 extending top flange and an outwardly extending bottom
flange. For example, cylinder 80 has a top flange 86
which extends over the top of tube 72 and is in sliding
engagement with the exterior of hat-like cylinder 82.
Cylinder 82 also has a bottom flange 88 which extends
10 under expansion tube 70 and is in sliding engagement
with the interior surface of hat-like cylinder 78. The
outer extending flange 87 of cylinder 78 is engaged
under skirt 50 of sleeve 66 and the inner extending
flange 85 of cylinder 84 is engaged over the top of
15 expansion tube 76. The lower end of the expansion tube
76 engages the top of base 30. With this construction,
when the cryogenic switch 10 warms, the expansion tubes
70, 72, 74 and 76 expand with the tube 76 to supply a
downward force on base 30 and the cylinder 78 applies
20 an upward force under the skirt 50. With the proper
adjustment of nut 56, this expansion causes head 42 to
rise and to unclamp the surfaces 36 and 40 from those
of ring 14 to the condition shown in FIG. 2.

When the clamped surfaces are released from heat
25 transfer ring 14, it is important that the heat transfer
ring be positioned out of contact with the clamp surfaces
to eliminate mechanical contact and thus to eliminate
thermal conduction by use of isolators or supports 90,
92 and 94. Supports 90, 92 and 94 are positioned
30 around ring 14 and hold it spaced between and separated
from the clamp surfaces 36 and 40 when the switch 10 is
in the open, non-conductive position shown in FIG. 2.
The three isolators 90, 92 and 94 are shown in FIG. 1,
while only isolators 90 and 94 are shown in larger
35 scale in FIG. 2 and isolator 90 solely is illustrated

1 in cross-sectional detail in FIG. 3. Since the base 30
is warm when refrigerator 26 is not operating, ring 14
is cold by reason of the operation of the other refri-
gerator under companion switch 12. Because the supports
5 are mounted on the then warm base 30, the supports
function as thermal isolators.

As best shown in FIG. 3, an ear 96 extends outwardly
from base 30 for the mounting of support 90. A bracket
98 is C-shaped and extends upwardly past ring 14 and
10 then inwardly to carry the support above the outer
portion of ring 14. A guide 100 is an upwardly extending
circular tube which slidingly carries a cup 102. A
series of Belleville spring washers 104 resiliently
maintain the spacing of cup 102 above bracket 98. An
15 isolator tube 106 of good compressive strength and low
thermal conductivity, such as a fiber glass-loaded
epoxy tube, couples cup 102 to a tension bar 108 which,
in turn, is coupled to ring 14. Tension bar 108 is a
solid metal bar of circular section, lies within isolator
20 tube 106 and is spaced therefrom. It is also spaced
from cup 102 and guide 100 so that there is no thermal
conductivity directly therebetween. At the top, the
tension bar and the isolator tube are secured together
by means of a cross pin 110. At its lower end tension
25 bar 108 carries threads and is screwed into a threaded
hole adjacent the outer edge of heat transfer ring 14.

The length of the supports 90, 92 and 94 must be
adjusted so that, when the switch is unclamped as shown
in FIG. 2, the heat transfer ring 14 is substantially
30 equally spaced between the clamp surfaces. This is
accomplished in the warm position by adjusting the
support lengths with the spring washers 104 unloaded.
The spring washers 104 are of low force and only serve
to position the heat transfer ring in this state. When
35 the refrigerator 26 cools down, the tubes 70, 72, 74

1 and 76 shrink to permit the springs 64 to urge the
clamp surfaces together. First, the flange 46 engages
the top of ring 14 and urges it down towards boss 34
into clamping engagement therewith, and, in doing this,
5 the isolators 90, 92 and 94 must move down. This is
permitted by compression of the spring washers 104,
which are pliant enough to permit this motion without
over stressing the elements.

Springs 64 are compressed by the tightness of
10 nut 56 to maintain firm contact between tubes 70-76 and
hat-like cylinders 78-84 and to provide preloading of
the structure. When this preloading is released by
shrinkage of the aluminum expansion tubes, clamping
quickly takes place and the entire spring force provided
15 by the spring washers 64 is applied to the clamping
surfaces to make good thermal contact.

In this way, a fully self-contained thermal
switch is provided. The switch has high contact forces
when closed to provide maximum thermal conductivity.
20 It has low parasitic heat leak when the switch is open.
Furthermore, it retains all of the dynamic reaction
forces within the switch envelope. It is automatically
closed when the refrigerator produces cold and is
automatically opened when the refrigerator warms up.

25 This invention has been described in its presently
contemplated best mode, and it is clear that it is
susceptible to numerous modifications, modes and embodi-
ments within the ability of those skilled in the art
and without the exercise of the inventive faculty.
30 Accordingly, the scope of this invention is defined by
the scope of the following claims.

CLAIMSWhat is Claimed is:

- 1 1. A thermal system comprising:
 first and second refrigerators;
 first and second automatically operable
5 thermal switches respectively thermally connected to
 said first and second refrigerators so that, when one
 of said refrigerators is operating, its respective
 thermal switch is closed, and, when one of said
 refrigerators is not operating, its respective switch
10 is open to inhibit thermal conductivity;
 a first heat transfer member forming a part
 of said first thermal switch and a second heat transfer
 member forming a part of said second thermal switch;
 thermal connection means connectable to
15 said first and second heat transfer members and to a
 thermal load so that, when one of said refrigerators is
 operating, heat from the load is transferred through
 said connection means and said heat transfer member of
 said thermal switch of said operating refrigerator to
 provide refrigeration for the load.
- 1 2. The system of Claim 1 wherein each said
 thermal switch includes first and second clamp surfaces
 facing said heat transfer member, said first and second
 clamp surfaces being thermally connected to the corres-
5 ponding refrigerator; and
 means for causing said clamp surfaces to
 clamp on said heat transfer member when said clamp
 surfaces are cold.

1 3. The system of Claim 2 wherein said means for
causing said clamp surfaces to clamp on said heat
transfer member comprises a spring for urging the
clamping and further including a thermally responsive
5 member which shrinks upon reduction in temperature to
permit said spring to clamp said clamp surfaces on said
heat transfer member.

1 4. The system of Claim 3 further including a
thermal isolator connected to said heat transfer member
and one of said clamp surfaces to enable said heat
transfer member to be positioned away from said clamp
5 surfaces when said clamp surfaces are warm.

1 5. The system of Claim 4 wherein said clamp
surfaces are annular and said heat transfer member is
a ring positioned between said clamp surfaces.

1 6. A thermal switch comprising:
a base thermally connectable to a source of
refrigeration;
first and second clamp surfaces facing each
5 other and thermally connected to said base;
a heat transfer member positioned between said
clamp surfaces and adapted to be connected to a thermal
load; and
means for clamping said clamp surfaces
10 against said heat transfer member when thermal connection
between said base and said heat transfer member is
desired.

1 7. The thermal switch of Claim 6 further
including:

 means for positioning said heat transfer
member between said clamp surfaces and out of contact
5 with said surfaces when minimum thermal conductivity
between said base and said heat transfer member is
desired.

1 8. The thermal switch of Claim 6 wherein one
of said clamp surfaces is on said base and the other of
said clamp surfaces is on a flange movably mounted with
respect to said base.

1 9. The thermal switch of Claim 8 wherein said
movable flange is mounted upon a head, a spring engaging
against said head and said base to urge said head in
the direction to close said heat transfer surfaces
5 towards each other, and a temperature responsive member
between said base and said head to maintain said clamp
surfaces separated from said heat transfer member until
said temperature responsive member is cooled to a
predetermined temperature.

1 10. The thermal switch of Claim 9 wherein said
temperature responsive member is a metal which changes
dimension upon changes in temperature.

1 11. The thermal switch of Claim 9 wherein said
temperature responsive member is a metal having a
positive thermal coefficient of expansion.

1 12. The thermal switch of Claim 11 wherein said
metal temperature responsive member is between said
head and said base and in compression due to the force
of said spring when said surfaces are separated from
5 said heat transfer member.

1 13. The thermal switch of Claim 12 wherein said
metal temperature responsive member is formed into a
plurality of concentric tubes and there is a plurality
of tension members, each tube of said plurality of
5 concentric tubes being connected to an adjacent tension
member, said tension members having a substantially
zero coefficient of thermal expansion.

1 14. The thermal switch of Claim 13 further
including:

 means coupled to said base and said heat
transfer member for positioning said heat transfer
5 member between said clamp surfaces and out of contact
with said surfaces when minimum thermal conductivity
between said base and said heat transfer member is
desired.

1 15. The thermal switch of Claim 14 wherein said
means for positioning is a resiliently mounted thermal
isolator.

1 16. A thermal system comprising:

 a base mounted on a refrigerator, a clamp
surface on said base;

 a head movably mounted with respect to said
5 base, said head having a clamp surface thereon facing
said clamp surface on said base;

 a spring engaged between said head and said
~~base to urge said clamp surfaces towards each other;~~

a heat transfer member positioned between
10 said clamp surfaces so that said spring can clamp said
surfaces against said heat transfer member to provide
thermal conductivity between said base and said heat
transfer member; and

a temperature responsive member positioned
15 between said base and said head for maintaining said
clamp surfaces away from said heat transfer member when
the temperature of said temperature responsive member
is above a predetermined value.

1 17. The thermal switch of Claim 16 wherein said
clamp surface on said base is circular and said head is
circular with a circular flange thereon carrying said
clamp surface on said head and said heat transfer
5 member is an annular ring positioned between said clamp
surfaces.

1 18. The thermal switch of Claim 17 wherein said
temperature responsive member is a metal having a
positive thermal coefficient of expansion.

1 19. The thermal switch of Claim 18 wherein said
temperature responsive member comprises a plurality of
concentric metal tubes, said plurality of tubes being
connected together by means of hat-like cylinders
5 having a substantially zero coefficient of thermal
expansion.

1 20. The thermal switch of Claim 19 wherein said
spring comprises a compression spring within said head,
and said tubes and said hat-like cylinders form a
sandwich construction contained within said head.

1 21. The thermal switch of Claim 20 further
including a thermal isolator and positioner inter-
connected between said base and said heat transfer
member for spacing said heat transfer member from both
5 of said clamp surfaces when said clamp surfaces are not
clamped against said heat transfer member.

1 22. The thermal switch of Claim 16 further
including a thermal isolator and positioner inter-
connected between said base and said heat transfer
member for spacing said heat transfer member from both
5 of said clamp surfaces when said clamp surfaces are not
clamped against said heat transfer member.

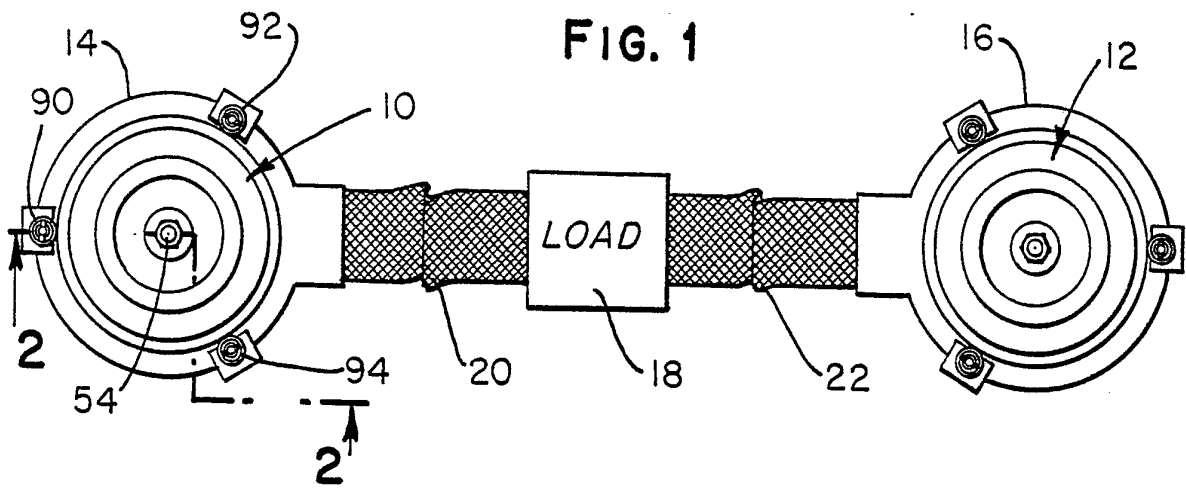
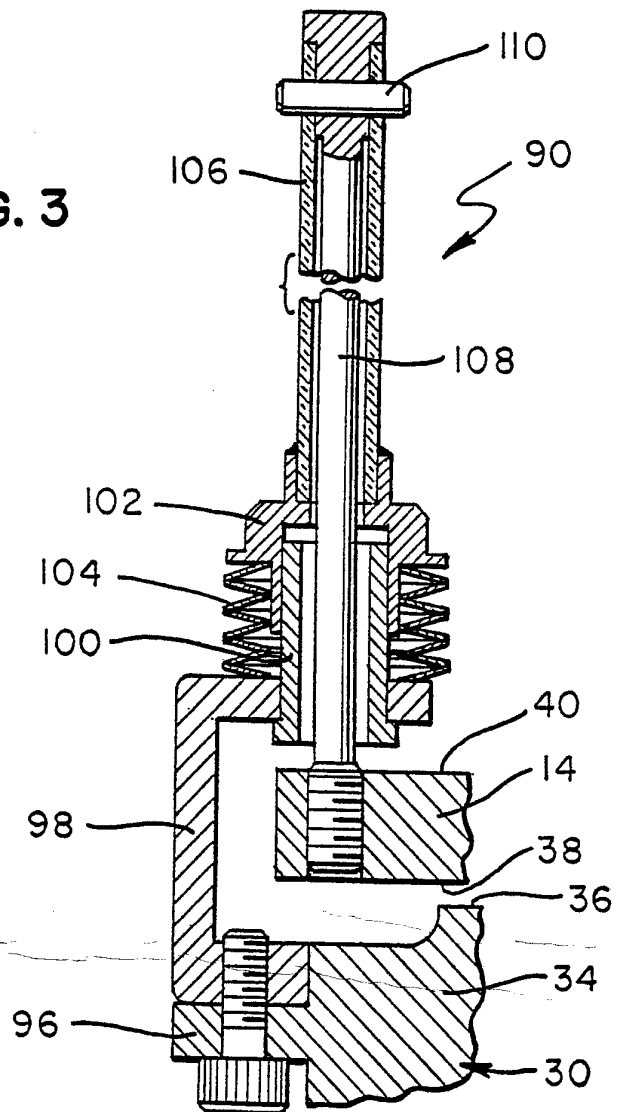
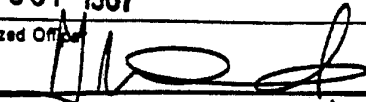


FIG. 3



INTERNATIONAL SEARCH REPORT

International Application No **PCT/US 87/01142**

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) *		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC ⁴ : G 05 D 23/01; F 17 C 13/00; F 25 D 19/00		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
IPC ⁴	F 25 D; F 25 B; G 05 D; F 17 C; F 28 F; G 01 J; H 01 L	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	FR, A, 1202711 (PHILIPS' GLOEILAMPEN-FABRIEKEN) 12 January 1960 see page 1, right-hand column, paragraph 10 - page 2, right-hand column, paragraph 3; figures 1-6 --	1
A	US, A, 3609992 (CACHEUX) 5 October 1971 see column 3, line 6 - column 4, line 40; figure --	1
A	US, A, 3112878 (SNELLING) 3 December 1963 see column 3, line 1 - column 5, line 56; figures 1-6 --	1
A	FR, A, 1569828 (L'AIR LIQUIDE) 6 June 1969 see page 2, line 25 - page 8, line 3; figures 1-4 --	1,6,16
A	US, A, 4399661 (DURENEC) 23 August 1983 see column 3, line 52 - column 4,	1,2,6,9,16
<p>* Special categories of cited documents: 10</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
31st August 1987		13 OCT 1987
International Searching Authority		Signature of Authorized Official
EUROPEAN PATENT OFFICE		M. VAN MOL 

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
	line 34; figures 4-6 --	
A	FR, A, 1518726 (RAGGI) 29 March 1968 see page 1, left-hand column, paragraph 7 - page 2, right-hand column, paragraph 1; figures 1,2 --	10,11,13,18 19
A	US, A, 3531752 (GOURLEY) 29 September 1970 --	
A	US, A, 3260055 (WEBB) 12 July 1966 --	
A	US, A, 3430455 (STUART) 4 March 1969 --	
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A	FR, A, 2139624 (COMPAGNIE GENERALE D'ELECTRICITE) 12 January 1973 -----	

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON

INTERNATIONAL APPLICATION NO.

PCT/US 87/01142 (SA 17483)

This Annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 11/09/87

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
FR-A- 1202711		None	
US-A- 3609992	05/10/71	None	
US-A- 3112878		None	
FR-A- 1569828	06/06/69	None	
US-A- 4399661	23/08/83	None	
FR-A- 1518726		None	
US-A- 3531752	29/09/70	None	
US-A- 3260055		None	
US-A- 3430455	04/03/69	GB-A- 1194621 DE-A- 1601894	10/06/70 04/02/71
US-A- 4575629	11/03/86	EP-A- 0230706	05/08/87
FR-A- 2139624	12/01/73	None	

For more details about this annex :
see Official Journal of the European Patent Office, No. 12/82