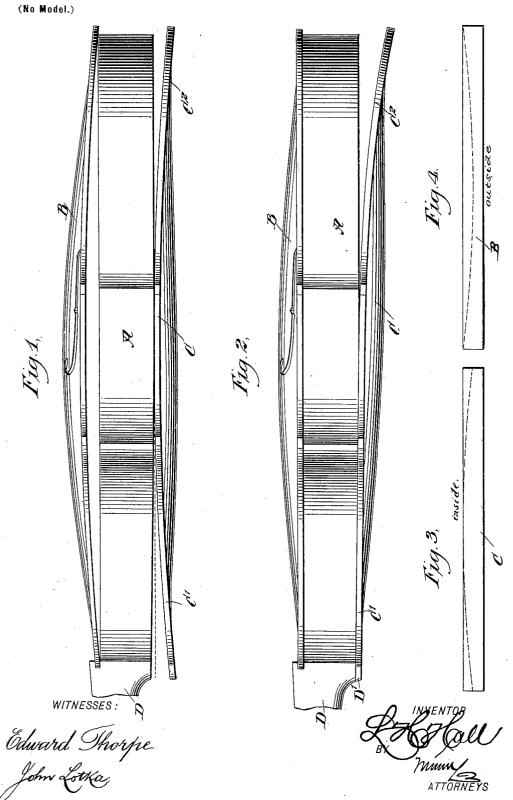
L. H. HALL. VIOLIN.

(Application filed Aug. 30, 1899.)



UNITED STATES PATENT OFFICE.

LOUIS HASTINGS HALL, OF HARTFORD, CONNECTICUT.

VIOLIN.

SPECIFICATION forming part of Letters Patent No. 655,622, dated August 7, 1900.

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To all whom it may concern:

Be it known that I, Louis Hastings Hall, of Hartford, in the county of Hartford and State of Connecticut, have invented certain 5 new and useful Improvements in Violins and Similar Stringed Instruments, of which the following is a full, clear, and exact descrip-

My invention relates to musical instru-10 ments which comprise a hollow resonator or sounding body and strings extending exteriorly thereof, and particularly to instruments

of the violin and guitar class.

The object of my invention is to provide a 15 construction by which the tone of the instrument will be considerably improved, securing by my construction practically the same effects that are valued in instruments made by the old masters. To this end I construct the 20 body of the instrument in the particular manner hereinafter described and claimed.

Reference is to be had to the accompanying drawings, forming a part of this specification, in which similar characters of reference indi-25 cate corresponding parts in all the views.

Figure 1 is a side elevation of a violin-body constructed according to my invention with the bottom as it appears before being secured to the ribs. Fig. 2 is a similar view showing 30 one-half of the bottom fastened to the ribs; and Figs. 3 and 4 are diagrammatic details of the bottom and top, respectively.

In carrying out my invention the ribs A and neck D are constructed in the usual 35 manner. The top B and the bottom C, instead of having their edges in a plane surface to correspond with the arrangement of the edges of the ribs in a plane, are curved as shown for the bottom in Figs. 1 and 2, so that 40 they will touch the edges of the ribs at certain points only and will stand away from said edges in their main portions. In the ordinary construction of violins and the like the edges of the ribs and of the top and bot-45 tom are all in one plane and therefore fit closely together. In my invention, as shown, the edges of the bottom are convexed longi-

tudinally on that side which is toward the ribs A, and the edges of the top are con-50 caved longitudinally on the corresponding side. It follows from this construction that

upon the ribs A it is necessary to press the said top or cover and the bottom forcibly into engagement with the ribs against the tension 55 or elasticity of the material of which said cover and bottom are made. This material cover and bottom are made. may be deal or maple, as usual, or any other

suitable material may be employed.

I find it preferable to first secure one end 60 of the cover and bottom to the ribs, as by gluing, preferably the end C'—that is, the end which is toward the neck D. This is shown in Fig. 2. When the connection of this end has has become firm—that is, after 65 the drying of the glue—the other end C2 is forced down into contact with the ribs A and glued thereto. During the process of gluing the ribs A may be secured to a flat board or to a suitable holder or mold, so as to preserve 70 their proper shape. Also clamps may be employed to hold the pressed-down portions of the cover or bottom in position until the glue has dried sufficiently to effect a firm connection. It is also advisable to coat the f or 75 sound holes of the top B with size, so as to prevent the top from cracking at that point when the cover is bent into engagement with the ribs.

Figs. 3 and 4 show in dotted lines the origi- 80 nal outline of the bottom C and top B before they are bent, and the full lines of said figures show the plane surface obtained after

the bending.

The tension under which the top B and the 85 bottom C are put, as described, will sometimes throw the neck Dout of its proper line, so that said neck will extend slightly downward. This is remedied by cutting away a portion of the neck and the bottom at the 90 point indicated by the letter D'. It will be observed that the top and bottom differ from those of the usual instruments of a similar class by being under such a tension that some portions have a tendency to spring away from 95 the ribs. This tension is beneficial in several respects. First, it improves the sound or tone of the instrument considerably; second, it opposes the pressure produced by the bridge and strings, and therefore it strength- 100 ens the body of the instrument, and, third, it enables me to vary the quality of the tone by simply giving more or less curve to the in order to fit the cover B and the bottom C | top and bottom.

Having thus fully described my invention, I claim as new and desire to secure by Letters Patent—

1. A stringed musical instrument, the body of which consists of a rim or ribs, and a top and a bottom secured thereto, the edge portions of the top and bottom, at certain points, being under a strain and tending to separate from the ribs, the tension varying lengthwise to of the body.

2. A top or bottom for a stringed musical instrument, the said top or bottom having its margin in a surface convexed toward the body

of the instrument.

3. A stringed musical instrument, the body

of which consists of a rim or ribs, and a top and bottom secured thereto, the edge portion of the top of which tends to separate from the ribs and is under a maximum strain at midway of its length and under a gradually-decreasing strain at the end portions, while the edge portion of the bottom also tends to separate from the ribs, but has its maximum of strain at the ends, the strain decreasing from the ends inward.

LOUIS HASTINGS HALL.

Witnesses:
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