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(54) Title: EFFICIENT SYNTHESIS OF CHELATORS FOR NUCLEAR IMAGING AND RADIOTHERAPY: COMPOSITIONS AND APPLICATIONS

(57) Abstract: Novel methods of synthesis of chelator-targeting ligand conjugates, compositions comprising such conjugates, and therapeutic and diagnostic applications of such conjugates are disclosed. The compositions include chelator-targeting ligand conjugates optionally chelated to one or more metal ions. Methods of synthesizing these compositions in high purity are also presented. Also disclosed are methods of imaging, treating and diagnosing disease in a subject using these novel compositions, such as methods of imaging a tumor within a subject and methods of diagnosing myocardial ischemia.



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DESCRIPTION

EFFICIENT SYNTHESIS OF CHELATORS FOR NUCLEAR IMAGING AND RADIOTHERAPY: COMPOSITIONS AND APPLICATIONS

BACKGROUND OF THE INVENTION

5 This application claims the benefit of the filing date of U.S. Provisional Patent Application Serial No. 60/828,347, filed October 5, 2006 and U.S. Serial No. 11/770,395, filed June 28, 2007, the entire contents of which are hereby incorporated by reference.

1. Field of the Invention

10 The present invention relates generally to the fields of chemical synthesis, imaging, radiotherapy, labeling, chemotherapy, medical therapy, treatment of cardiovascular disease and treatment of cancer. More particularly, the invention concerns novel methods of synthesizing chelator-targeting ligand conjugates. Organic methods of synthesis are set forth herein that yield chelator-targeting ligands of high purity in comparison to chelator-targeting conjugates prepared by aqueous methods. Methods of imaging a site using these conjugates,
15 as well as kits for preparing these conjugates, are also set forth herein. Methods of diagnosing and treating diseases (*i.e.*, cancers, cardiovascular diseases, infections and inflammation) in a subject using compositions that includes the aforementioned conjugates are also disclosed.

2. Description of Related Art

20 Biomedical imaging includes various modalities that are widely used by physicians and researchers to assist with not only the diagnosis of disease in a subject, but also to gain a greater understanding of normal structure and function of the body. Exemplary imaging modalities include PET, SPECT, gamma camera imaging, CT, MRI, ultrasound, dual imaging and optical imaging.

25 In many instances, optimal imaging of a particular site within a subject requires the administration of a particular agent to the subject. Inorganic metals such as technetium (^{99m}Tc), iron, gadolinium, rhenium, manganese, cobalt, indium, platinum, copper, gallium, or rhodium have proved to be a valuable component of many imaging agents.

30 Labeling molecules with inorganic metals can be achieved by chelating the metal to combinations of oxygen, sulfur and nitrogen atoms, for example, of particular compounds. Chelators such as sulfur colloid, diethylenetriaminepentaacetic acid (DTPA, O_4),

ethylenediaminetetraacetic acid (EDTA, O₄) and 1,4,7,10-tetraazacyclododecane-N,N',N'',N'''-tetraacetic acid (DOTA, N₄) have been used for this purpose. However, inorganic metals that are chelated in this manner are of limited usefulness for imaging because of their fast clearance from the body.

5 The preferred radioactive label for imaging agents is technetium (^{99m}Tc) due to its favorable half life (6 hrs), ease of production, wide availability, low energy (140 keV) and low cost. The longer half-life of isotopes such as ^{99m}Tc facilitates shipping of the radiolabelled amino acids to hospitals without an on-site cyclotron or dedicated radiochemistry laboratory. However, attaching ^{99m}Tc to drugs for imaging purposes is often a
10 challenge.

¹⁸⁸Re has good characteristics for imaging and for potential therapeutic use because of its high β energy (2.1 MeV), short physical half-life (16.9 hr) and 155 keV gamma-ray emission for dosimetric and imaging purposes. The short physical half-life of ¹⁸⁸Re allows for higher doses compared with long-lived radionuclides. Furthermore, the short half-life
15 reduces the problems of radioactive waste handling and storage. In particular, ¹⁸⁸Re is available from an in-house generator system similar to a ^{99m}Tc generator. ¹⁸⁸Re can be obtained from a ¹⁸⁸W/¹⁸⁸Re generator, which makes it very convenient for clinical use. Both ^{99m}Tc and ¹⁸⁸Re emit gamma rays, so the dosimetry generated based on ^{99m}Tc images is expected to be more accurate than that produced using the current standard radioisotope, Y-
20 90.

Regarding imaging using positron emission tomography (PET), PET radiosynthesis must be rapid because the radioisotope will decay during lengthy chemical synthesis and higher risk of radiation exposure may occur during radiosynthesis. Cyclotron-based tracers are constrained by the availability of a local cyclotron and its high cost. The Food and Drug
25 Administration (FDA) permits radiopharmaceutical production in central commercial facilities under well-controlled conditions, and distributes these to local clinics where they are administered. Similarly, radionuclide generator systems that can be produced in a well-controlled facility are embraced by current FDA procedures and have a long history of successful clinical application. A generator uses a parent-daughter nuclide pair wherein a
30 relatively long-lived parent isotope decays to a short-lived daughter isotope that is used for imaging. The parent isotope, which is produced at a cyclotron facility, can be shipped to a clinical site and from which the daughter isotope may be eluted on site for clinical use.

^{68}Ga has a high positron emitting quantity (89% of its total decay), therefore the main consideration with this radionuclide is its spatial resolution, which depends on the positron range (energy), the non-colinearity of annihilating photons, intrinsic properties, size and geometry of the detector and the selection of the reconstruction algorithm. Aspects of the detector design, physical properties and their influence on system spatial resolution have been extensively addressed by many authors, leading to a continuous optimization of hardware. Although the maximum positron energy of ^{68}Ga (max = 1.90 MeV, mean = 0.89 MeV) is higher than that of ^{18}F (max = 0.63 MeV, mean = 0.25 MeV), a study using Monte Carlo analysis on spatial resolution revealed that under the assumption of 3 mm spatial resolution of PET detectors, the conventional full width at half maximum (FWHM) of ^{18}F and ^{68}Ga are indistinguishable in soft tissue (3.01 mm vs. 3.09 mm). It implies that with the spatial resolution at 5 to 7 mm of current clinical scanners, the imaging quality using ^{68}Ga -based tracers can be as good as that of ^{18}F -based agents and this has stimulated others to investigate potential ^{68}Ga -based imaging agents. Further, ^{68}Ga -based PET agents possess significant commercial potential because the isotope can be produced from a ^{68}Ge generator (275-day half-life) on site and serve as a convenient alternative to cyclotron-based PET isotopes, such as ^{18}F or ^{13}N .

Regarding synthetic preparations of imaging agents, when such agents are prepared in aqueous (wet) conditions, purification of the agents can sometimes present a problem. Purification in aqueous conditions can be achieved using, for example, size exclusion chromatography, or dialysis with membranes of particular molecular weight cut-offs; for example, dialysis is typically most effective when separating species of molecular weights of 1000 g/mol or higher. However, this method of purification often isolates not only the desired agent, but also any other species that may pass through the membrane. Introduction of impurities into imaging agents may be problematic in future applications of the imaging agents, especially regarding imaging and/or therapeutic uses. For example, if an imaging agent incorporating a radionuclide (the “true” imaging agent) is thought to be pure but actually contains impurities that also incorporate a radionuclide, the proper measurement or detection of the “true” imaging agent may be obscured or rendered false due to the presence of the impurities.

Methods of synthesizing organic compounds in organic media, which employ organic solvents and the use of protecting groups, typically offer improvements in the purification of compounds over aqueous purifications. The installation of protecting groups permits various

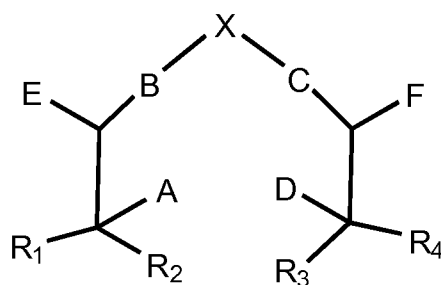
functional groups of intermediates during the synthesis to be protected, and facilitates the purification of those intermediates. Various means of purification using organic solvents allow for separation and isolation of desired compounds, such as imaging agents, with very little impurities. Further, species of molecular weights under 1000 g/mol can often easily be purified using organic chemistry purification methods. In view of the benefits offered by organic synthesis and purification over aqueous purification, methods of organically synthesizing and purifying imaging agents would likely yield agents of higher purity than those obtained via aqueous purification.

To date, certain imaging agents have been prepared only via aqueous means. The impurities present in these agents can detract from their use as imaging and/or therapeutic agents. Thus, a need exists for the preparation of these and other agents using synthetic organic techniques to allow for agents of higher purities to be obtained.

SUMMARY OF THE INVENTION

The present inventors have identified novel methods of synthesizing agents that are, in certain embodiments, conjugates of a chelator and a targeting ligand (also called a targeting moiety). Such agents may be used for imaging, diagnostic, and/or therapeutic purposes, for example. Both organic (solvent) and wet (aqueous) synthetic and purification methods are described, and it is shown that organic synthetic and purification methods result in compounds of higher purity than those prepared/purified by wet chemistry. Compounds of high purity are better candidates for clinical application, for example. Furthermore, certain compounds and methods of the present invention offer wide flexibility and selectivity in terms of (1) available sites of conjugation of a chelator to a targeting ligand and (2) atoms available for chelation to a metal ion.

Accordingly, one general aspect of the present invention contemplates a method of synthesizing a chelator-targeting ligand conjugate comprising:



to at least one targeting ligand comprising at least one functional group, wherein:

A, D, E and F are each independently H, lower alkyl, -COOH, protected carboxylic acid, -NH₂, protected amine, thiol, or protected thiol, wherein at least one position is -NH₂ or thiol;

B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl;

X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-; and

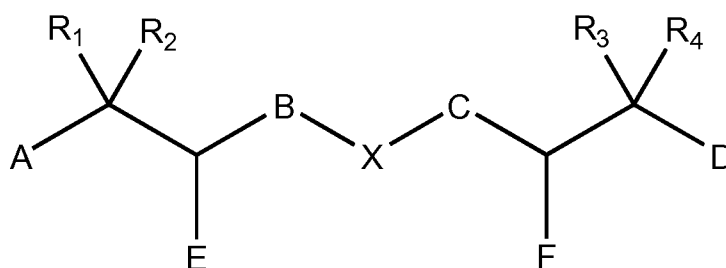
the conjugation is between A, D, E or F of the chelator and at least one unprotected functional group of each targeting ligand;

wherein at least one of A, D, E, F, or the targeting ligand comprises a protected functional group, provided that at least one functional group of the targeting ligand is unprotected, and

provided that when A and D are each -NH₂, neither B nor C is a secondary or a tertiary amine. Conjugates of the present invention may include one targeting ligand, or more than one targeting ligand. In some embodiments, the conjugate includes two targeting ligands. The targeting ligands may be identical, or may be of distinct types. Types of targeting ligands are discussed in greater detail below.

Methods discussed herein are distinct from methods described in copending U.S. Application Serial No. 11/737,694, filed April 19, 2007, and are distinct from methods described in copending International Application No. PCT/US2006/016784, filed May 4, 2006.

The chelator pictured above may also be visualized as the following:



In general, methods of the present invention take place in an organic medium. As used herein, "organic medium" refers to solutions and purification methods comprising one or more organic solvents. Solvent choices for the methods of the present invention will be

known to one of ordinary skill in the art. Solvent choices may depend, for example, on which one(s) will facilitate the solubilizing of all the reagents, or, for example, which one(s) will best facilitate the desired reaction (particularly if the mechanism of the reaction is known). Solvents may include, for example, polar solvents and/or non-polar solvents. A solvent may be a polar aprotic solvent, such as dimethylsulfoxide. Solvents choices include, but are not limited to, dimethylformamide, dimethylsulfoxide, dioxane, methanol, ethanol, hexane, methylene chloride, tetrahydrofuran, and/or acetonitrile. In some embodiments, solvents include ethanol, dimethylformamide and/or dioxane. More than one solvent may be chosen for any particular reaction or purification procedure. Water may also be admixed into any solvent choice; this can be done to enhance the solubility of one or more reactants, for example.

In some embodiments, only the conjugation between a chelator and a targeting ligand takes place via organic synthesis (that is, in organic media). In some embodiments, only the synthesis of a chelator takes place via organic synthesis. In some embodiments, only the chelation of a valent metal ion takes place via organic synthesis. In certain embodiments, any one or more of these steps take place via organic synthesis.

Any chelator (that is, a compound that is capable of chelating, or binding, one or more metal ions) known to those of skill in the art may be utilized using the methodology of the present invention, and exemplary chelators are described in further detail herein. Chelators typically bind to one or more metal ions via an ionic bond. In some embodiments, the chelator comprises DTPA (diethylenetriaminepentaacetic acid), one or more amino acids, or any combination of one or more of these groups. In certain embodiments, one or more amino acids are selected from the group consisting of glycine and cysteine. In some embodiments, the chelator is selected from the group consisting of dicysteine, triglycine cysteine and tricycysteine glycine. The number and choices of amino acids may be limited by their solubility in organic media. In certain embodiments, the chelator is ethylenedicysteine (EC).

Targeting ligands are also described in further detail herein. While a chelator may be conjugated (that is, chemically attached or bound) to a targeting ligand via any mode known to those of skill in the art (*e.g.*, a covalent bond, an ionic bond, a dative bond, an ion pair), typically the attachment comprises a covalent bond.

Methods of the present invention may further comprise at least one purification step. Any compound of the present invention may be purified via any method known to those of

skill in the art. Persons of skill in the art are familiar with such methods, and when those methods may be employed. For example, in a multi-step synthesis that is aimed at arriving at a particular compound, a purification step may be performed after every synthetic step, after every few steps, at various points during the synthesis, and/or at the very end of the synthesis.

5 In some methods, one or more purification steps comprises technique selected from the group consisting of silica gel column chromatography, HPLC (high-performance liquid chromatography) and LC (liquid chromatography). In certain embodiments, purification methods specifically exclude size exclusion chromatography and/or dialysis. Methods of purification are described in more detail below.

10 In certain embodiments, unconjugated chelators and/or chelator-targeting ligand conjugates are generated via synthetic organic methods in very high purity relative to such compounds generated via aqueous methodology. For example, in some embodiments of the present invention, an unconjugated chelator, an unprotected chelator, a protected chelator, a chelator-targeting ligand conjugate, or a metal ion-labeled chelator-targeting ligand
15 conjugate generated via organic means (or any compound comprising a combination of chelator, protecting group, targeting ligand and metal ion) is between about 90% and about 99.9% pure, compared to between about 50% and about 70% pure for the aqueous product. In certain embodiments, an unconjugated chelator, an unprotected chelator, a protected chelator, a chelator-targeting ligand conjugate, or a metal ion-labeled chelator-targeting
20 ligand conjugate generated via organic means (or any compound comprising a combination of chelator, protecting group, targeting ligand and metal ion) is about or at least about 60%, 61%, 62%, 63%, 64%, 65%, 66%, 67%, 68%, 69%, 70%, 71%, 72%, 73%, 74%, 75%, 76, 77%, 78%, 79%, 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, 99.5%, 99.9% pure, or higher, or any range
25 derivable therein. In certain embodiments, the range is about 70% to about 99.9%. In certain embodiments, the range is about 75% to about 99.9%. In certain embodiments, the range is about 80% to about 99.9%. In certain embodiments, the range is about 85% to about 99.9%. In certain embodiments, the range is about 90% to about 99.9%. In certain embodiments, the range is about 95% to about 99.9%.

30 In certain embodiments of the present invention, at least one of A, D, E, or F is protected in at least one step using at least one protecting agent, and at least one functional group of the targeting ligand is protected in at least one step using at least one protecting agent. Functional groups, as described herein, may be those of any type known to one of skill

in the art. The term “functional group” generally refers to how persons of skill in the art classify chemically reactive groups. Non-limiting examples include alkene, alkyne, aryl (*e.g.*, phenyl, pyridinyl), alcohol, aldehyde, ketone, azide, halogen, ester, -COOH, -NH₂, thiol, a secondary amine, a tertiary amine, -S-, -S(O)- and -S(O)₂-. In some embodiments, at least one functional group comprises an atom selected from the group consisting of C, H, O, N, P and S. Positions A, B, C, D, E and/or F may comprise one or more functional groups (*e.g.*, -COOH, -NH₂, thiol, a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-). In certain embodiments, at least one functional group of the targeting ligand comprises an atom selected from the group consisting of O, N, S and P. The functional group of the targeting ligand may be, for example, selected from the group consisting of amino, amido, thiol, hydroxyl, ether, ester, carbonyl, carboxylic acid, sulfonamido, thioether, thioester and thiocarbonyl.

Both the targeting ligand and the chelator will typically have one or more functional groups. Functional groups and protecting agents that may be used to generate a protected functional group are described herein. Persons of skill in the art will understand that any functional group may be protected using a protecting agent as necessary, as described herein. As such, a functional group may be protected (*e.g.*, a protected amine, such as -NH-Cbz) or unprotected—also called, “free” (such as -NH₂). As is known to those of skill in the art, protecting groups are utilized in organic syntheses and not aqueous syntheses.

Further, in certain embodiments, one or more protecting groups may be removed. The removal of a protecting group can be done at any time during any method or synthesis described herein, but is typically performed when the protecting group is no longer needed and the functional group that is being protected is desired to be “revealed.” In any method described herein, any compound comprising a chelator described herein (*e.g.*, a chelator-targeting ligand conjugate, a metal ion labeled-chelator-targeting ligand conjugate) may not contain any protecting groups, or may comprise one or more protecting groups. For example, a site may be imaged using a metal ion labeled-chelator-targeting ligand conjugate that contains no protecting groups, or contains one or more protecting groups.

In certain embodiments, the targeting ligand comprises a leaving group. The term “leaving group” generally refers to groups readily displaceable by a nucleophile, such as an amine, an alcohol or a thiol nucleophile. Such leaving groups are well known and include, for example, carboxylates, N-hydroxysuccinimide, N-hydroxybenzotriazole, halides, triflates, tosylates, mesylates, alkoxys, thioalkoxys, sulfonyls and the like.

In further embodiments, the three or more functional groups of the chelator together form a chelate. Typically, three or four atoms together form a chelate. In certain embodiments, the chelate is selected from the group consisting of NS_2 , N_2S , S_4 , N_2S_2 , N_3S and NS_3 . For example, three thioethers and one secondary amine may form an NS_3 chelate.

5 In some embodiments, such as with ethylenedicysteine, the chelate is an N_2S_2 chelate. Chelates may be that of any type known to those of skill in the art, and are further described herein. Other atoms besides N and S may comprise a chelate, such as oxygen.

As used herein, "chelate" may be used as a noun or a verb. As a noun, "chelate" refers to one or more atoms that are either capable of chelating one or more metal ions, or are
10 chelating to one or more metal ions. Metal ions are described in more detail herein. In some embodiments, only one metal ion coordinates to a chelate. A non-limiting example of "chelate" includes "an N_2S_2 " chelate: this means that two nitrogen atoms and two sulfur atoms of a chelator are either a) capable of chelating to one or more metal ions or b) are coordinated to (or chelated to) to one or more metal ions. Accordingly, in some
15 embodiments, the chelate is N_2S_2 . A compound comprising a chelate is a chelator. Typically, just one metal ion is chelated to a chelator.

In certain embodiments, at least one of A, D, E and F is a thiol. The thiol may be protected in at least one step using at least one thiol protecting agent. The thiol protecting agent may be any of those known to those of skill in the art. For example, the thiol protecting
20 agent may be selected from a group consisting of an alkyl halide, a benzyl halide, a benzoyl halide, a sulfonyl halide, a triphenylmethyl halide, a methoxytriphenylmethyl halide and cysteine.

In certain embodiments, at least one of A, D, E and F comprises a primary amine or at least one of B and C comprises a secondary amine. In certain embodiments, at least one
25 amine may be protected in one or more steps using at least one amine protecting agent. Amine protecting agents may be any of those known to those of skill in the art. For example, the amine protecting group may be selected from the group consisting of benzylchloroformate, *p*-nitro-chlorobenzylformate, ethylchloroformate, di-tert-butyl-dicarbonate, triphenylmethyl chloride and methoxytriphenylmethyl choride.

30 In certain embodiments, the chelator is ethylenedicysteine. When employing ethylenedicysteine as a chelator in the synthesis of an ethylenedicysteine-targeting ligand conjugate, the two thiol groups of ethylenedicysteine are protected using at least one thiol

protecting agent (*e.g.*, using two or more equivalents of a thiol protecting agent) and in another step the two amine groups of ethylenedicysteine are protected using at least one amine protecting agent (*e.g.*, using two or more equivalents of an amine protecting agent). Since thiol groups are more reactive than amine groups, thiol groups will typically be protected before amine groups are protected when both are initially unprotected (“free”).

As mentioned, conjugation between the chelator and a targeting ligand may take place via any method and chemical linkage known to those of skill in the art. That is, the targeting ligand may be conjugated or bound to one or more chelators in any manner known to those of ordinary skill in the art. In certain embodiments, conjugation between the chelator and the targeting ligand takes place in a single step (*i.e.*, a “one-pot” reaction). As is known by those of skill in the art, such one-step reactions are desirable as they save time, help minimize waste reagents and minimize loss of product. Any of A, B, C, D, E, and/or F may participate in conjugation to a targeting ligand. In addition, any of A, B, C, D, E, and/or F may participate in chelation. Further, any of A, B, C, D, E, and/or F may participate in both chelation and conjugation. Such flexibility allows chelators of the present invention to be manipulated in a variety of ways, depending on, for example, the reactivity of a chosen targeting ligand, the selectivity of conjugation desired, the solubility of the reagents, the metal ion desired for chelation, *etc.* Typically, but not always, conjugation occurs prior to chelation.

Typically, one type of targeting ligand is conjugated to one chelator, but multiple targeting ligands may be conjugated to a single chelator. Commonly, during the organic synthesis of chelator-targeting ligand conjugates, as between the chelator and the targeting ligand, one acts as the nucleophile and one acts as the electrophile such that conjugation takes place via a covalent bond. The covalent bond may be of any type known to those of skill in the art. In some embodiments, the covalent bond is selected from the group consisting of an amide bond, an ether bond, an ester bond, a thioether bond, a thioester bond, a sulfonamido bond and a carbon-carbon bond. The carbon-carbon bond is typically a single bond, but can also be a double or a triple bond. When acting as electrophiles, chelators and targeting ligands may comprise functional groups such as halogens and sulfonyls, which act as leaving groups during conjugation. In some embodiments, the conjugation takes place at one or more functional groups of the chelator selected from the group consisting of carboxylic acid, amine and thiol. Targeting ligands may also comprise nucleophilic groups, such as -NH_2 , which

may participate in conjugation with an electrophilic chelator. Modes of conjugation are discussed in greater detail below.

In certain embodiments, the chelator–targeting ligand conjugate further comprises a linker between the chelator and the targeting ligand. Such a linker may, for example, provide for easier conjugation between the chelator and the targeting ligand by providing a reactive group that facilitates the conjugation reaction. The linker may be of any type known to those of skill in the art. The linker may be initially attached to the chelator or to the targeting ligand. A linker may be attached to the chelator, while another linker is attached to the targeting ligand, such that the two linkers may then be joined. Persons of skill in the art will be familiar with the types of linkers available for methods of the present invention. In some embodiments, the linker is selected from the group consisting of a peptide, glutamic acid, aspartic acid, bromo ethylacetate, ethylene diamine, lysine and any combination of one or more of these groups.

In certain embodiments, E and F are each independently selected from the group consisting of $-\text{COOH}$, $-\text{NH}_2$, or thiol. In some embodiments, E and F are each $-\text{COOH}$. In certain embodiments, the conjugation of at least one targeting ligand takes place at E and/or F. In certain embodiments, each of A and D are each protected by at least one protecting group prior to conjugation.

As one of skill in the art would appreciate, in order to conjugate a chelator to a targeting ligand, at least one functional group of the chelator and at least one functional group of the targeting ligand must be “free” (that is, unprotected by a protecting group) such that the two compounds may be joined together.

The chelator may further comprise a spacer, X. In certain aspects, use of a spacer allows for the proper number and orientation of chelating atoms to chelate a metal ion. Persons of skill in the art will be familiar with the types of spacers that may be used for methods of the present invention, and examples of spacers are disclosed below. For example, an alkyl spacer, such as $(-\text{CH}_2-)_n$, wherein n is 1-100, may be employed. One type of chelator employable in methods of the present invention that comprises an ethylene spacer is ethylenedicysteine (EC). In certain embodiments, X is $-\text{CH}_2-\text{C}(\text{O})-$, $-\text{C}(\text{O})-\text{CH}_2-$, $-\text{CH}_2-\text{CH}_2-\text{C}(\text{O})-$, or $-\text{C}(\text{O})-\text{CH}_2-\text{CH}_2-$ and B and/or C is a secondary amine. This embodiment typically results in either B or C being less nucleophilic than the other. For example, if together B, C and L are depicted as $-\text{NH}-\text{C}(\text{O})-\text{CH}_2-\text{CH}_2-\text{NH}-$, the secondary amine of position C will be

more nucleophilic than the secondary amine of B. Thus, C will be more reactive, resulting in selective conjugation of a targeting ligand at position C. In certain embodiments, both positions A and D or E and F are each protected by at least one protecting group prior to conjugation at C.

One feature of using amide bonds, such as when B, C, and L together form $\text{—NH—C(O)—CH}_2\text{—CH}_2\text{—NH—}$, lies in the fact that reactions wherein a metal ion is chelated to a chelator often take place in acidic media. Amide bonds are relatively resistant to degradation in acidic media, and therefore provide structural stability in the chelator during such chelation reactions. Thus, X together with B and/or C may comprise an amide bond.

Chelator-targeting ligand conjugates chelated to a metal ion may function as, for example, imaging and/or diagnostic agents, as described herein. They can also function as therapeutic agents, or agents for dual diagnosis and therapy, or dual imaging and therapy. Accordingly, in certain embodiments, methods of the present invention further comprise chelation of a metal ion to a chelator to generate a metal ion labeled-chelator-targeting ligand conjugate. The metal ion may be any of those known to one of ordinary skill in the art. The metal ion may be a “cold” (non-radioactive) metal ion, or a radionuclide. In non-limiting examples, the metal ion may be selected from the group consisting of a technetium ion, a copper ion, an indium ion, a thallium ion, a gallium ion, an arsenic ion, a rhenium ion, a holmium ion, a yttrium ion, a samarium ion, a selenium ion, a strontium ion, a gadolinium ion, a bismuth ion, an iron ion, a manganese ion, a lutecium ion, a cobalt ion, a platinum ion, a calcium ion and a rhodium ion. The cold metal ion may be, for example, selected from the group consisting of Cu-62, As-72, Re-187, Gd-157, Bi-213, Fe-56, Mn-55, an iron ion, a manganese ion, a cobalt ion, a platinum ion and a rhodium ion.

The metal ion may be a radionuclide, and may be any radionuclide known to those of skill in the art. The radionuclide, in some embodiments, may be selected from the group consisting of ^{99m}Tc , ^{188}Re , ^{186}Re , ^{153}Sm , ^{166}Ho , ^{90}Y , ^{89}Sr , ^{67}Ga , ^{68}Ga , ^{111}In , ^{148}Gd , ^{55}Fe , ^{225}Ac , ^{212}Bi , ^{211}At , ^{45}Ti , ^{60}Cu , ^{61}Cu , ^{67}Cu , and ^{64}Cu . In some embodiments, the metal ion is ^{99m}Tc .

If the metal ion is chosen to be ^{99m}Tc , for example, the method may further comprise the addition of a reducing agent. The reducing agent may be that of any known to those of skill in the art. In some embodiments, the reducing agent comprises an ion selected from the group consisting of a dithionite ion, a stannous ion and a ferrous ion. In some embodiments, the metal ion is ^{188}Re . In other embodiments, the metal ion is ^{68}Ga .

When a metal ion is employed in the method of the present invention, the metal ion may be chelated to any chelate known to those of skill in the art, as described herein. Persons of skill in the art recognize that metal ions chelate to varying numbers of atoms depending on, for example, the type of metal, its valency and the atoms available for chelation. For example, three or four atoms of the chelator may chelate to one metal ion. In certain embodiments, a chelated metal ion may be ^{99m}Tc . In certain embodiments, a chelated metal ion may be ^{186}Re . In certain embodiments, a chelated metal ion may be ^{187}Re .

In some embodiments, the chelate may be selected from the group consisting of NS_2 , N_2S , S_4 , N_2S_2 , N_3S and NS_3 . In certain embodiments, any one or more of these chelates may not be a chelate of the present invention. In some embodiments, N_3S is not a chelate. In certain embodiments, the chelate is N_2S_2 , for example, ethylenedicysteine. Methods of the present invention may further comprise the synthesis of a metal ion labeled-chelator-targeting ligand conjugate wherein the targeting ligand participates with A, B, C, D, E, and/or F in chelation to a metal ion. Metal ions, chelation and targeting ligands are discussed in more detail below. In some embodiments, the metal ion can be imaged. The imaging can be by any method known to those of ordinary skill in the art. Exemplary methods of imaging are discussed at length in the specification below, and include PET and SPECT.

As discussed above, metal ion labeled-chelator-targeting ligand conjugates prepared via organic synthesis typically enjoy purities higher than those achieved via aqueous preparations. For example, in some embodiments of the present invention, the metal ion labeled-chelator-targeting ligand conjugate generated via organic means is between about 90% and about 99.9% pure, compared to between about 50% and about 70% pure for the aqueous product. In certain embodiments, the metal ion labeled-chelator-targeting ligand conjugate synthesized via organic means is about or at least about 60%, 61%, 62%, 63%, 64%, 65%, 66%, 67%, 68%, 69%, 70%, 71%, 72%, 73%, 74%, 75%, 76, 77%, 78%, 79%, 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, 99.5%, 99.9% pure, or higher, or any range derivable therein.

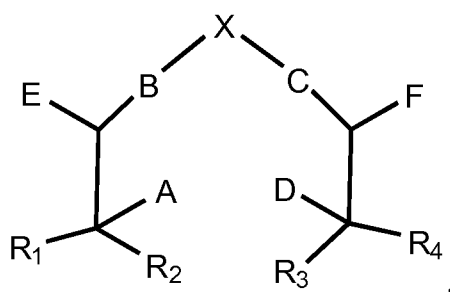
Any chelator described herein may be chelated to a metal ion. A protected chelator may be used, or an unprotected chelator. The chelator may be chelated before or after the chelator is purified.

In certain embodiments, generation of a metal ion labeled-chelator–targeting ligand conjugate comprises:

- (a) removing at least one protecting group from a chelator–targeting ligand conjugate as described herein; and
- 5 (b) chelating a metal ion to the chelator of the chelator–targeting ligand conjugate.

In certain embodiments, generation of a metal ion labeled-chelator–targeting ligand conjugate comprises:

- (a) obtaining a chelator of the following formula:



- 10 wherein A, B, C, D, E, F, X, R₁, R₂, R₃ and R₄ are as defined above and at least one of A, B, C, D, E, F, X, R₁, R₂, R₃ and R₄ is protected by at least one protecting agent;
- (b) conjugating the chelator to a targeting ligand to generate a chelator–targeting ligand conjugate;
- 15 (c) removing at least one protecting group from the chelator-targeting ligand conjugate; and
- (d) chelating a metal ion as described herein to the chelator of the chelator-targeting ligand conjugate.

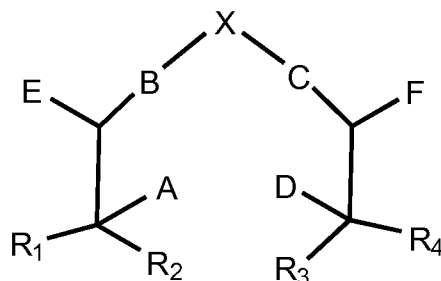
Indeed, it is contemplated that any compound described herein comprising one or
 20 more protecting groups may, in any particular method, undergo removal of one or more protecting groups. A protecting group may be removed, for example, from the chelator moiety, the targeting ligand moiety, or both moieties in one or more steps before or after a chelator–targeting ligand conjugate is chelated to a metal ion, as described herein. Protecting groups are described in more detail herein, including their installation and removal.

25 In other embodiments, generation of a metal ion labeled-chelator–targeting ligand conjugate comprises:

- (a) chelating a metal ion to a chelator as described herein to generate a metal ion labeled-chelator;
- (b) conjugating the metal ion labeled-chelator to a targeting ligand; and
- (c) removing one or more protecting groups from the metal ion labeled-chelator–targeting ligand conjugate.

Certain embodiments of the present invention contemplate a method of synthesizing a protected chelator comprising:

- (a) obtaining a chelator of the following formula:



wherein:

A, D, E and F are each independently H, lower alkyl, -COOH, -NH₂, or thiol, wherein at least one position is -COOH, -NH₂, or thiol;

B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl; and

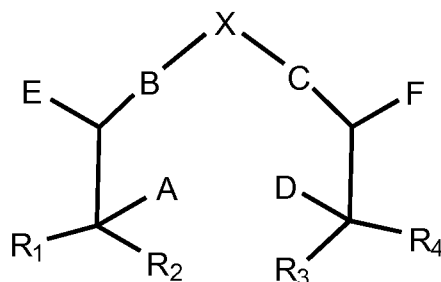
X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-; and

(b) protecting the -COOH, -NH₂, or thiol using a carboxylic acid protecting agent, an amine protecting agent, or a thiol protecting agent, respectively.

As for any synthetic method of the present invention, the method may be carried out in an organic medium. The protected chelator may be protected ethylenedicysteine. The method may further comprise a purification step, a chelation step comprising chelation of a metal ion, the removal of at least one protecting group, or any combination of these steps. (Indeed, any method described herein may comprise a purification step, a chelation step comprising chelation of a metal ion, the removal of at least one protecting group, or any combination of these steps.) In this or any method described herein, the protected chelator may be about 80% to about 99.9% pure. For example, the protected chelator may be about

80% to about 90% pure. In this or any method described herein comprising a chelator with the core structure shown above, when A and D are each $-\text{NH}_2$, neither B nor C may be a secondary or a tertiary amine.

Certain embodiments of the present invention also contemplate a chelator-targeting ligand conjugate of the following formula:



wherein:

A, D, E and F each independently comprise H, lower alkyl, $-\text{COOH}$, a protected carboxylic acid, $-\text{NH}_2$, a protected amine, thiol, a protected thiol, an unprotected targeting ligand, or a protected targeting ligand,

wherein at least one of A, D, E and F comprises a protected carboxylic acid, a protected amine, or a protected thiol and at least one of A, D, E and F comprises a protected targeting ligand or an unprotected targeting ligand;

B and C are each independently a secondary amine, a tertiary amine, $-\text{S}-$, $-\text{S}(\text{O})-$, or $-\text{S}(\text{O})_2-$;

R_1 , R_2 , R_3 and R_4 are each independently H or lower alkyl;

X is selected from the group consisting of $-\text{CH}_2-\text{CH}_2-$, $-\text{CH}_2-\text{CH}_2-\text{CH}_2-$, $-\text{CH}_2-\text{C}(\text{O})-$, $-\text{C}(\text{O})-\text{CH}_2-$, $-\text{C}(\text{O})-\text{CH}_2-\text{CH}_2-$ and $-\text{CH}_2-\text{CH}_2-\text{C}(\text{O})-$; and

wherein the chelator-targeting ligand conjugate is between about 70% and about 99.9% pure.

The conjugate may be between about 80% and about 99.9% pure. The conjugate may be between about 90% and about 99.9% pure. The conjugate may be further defined as a metal ion labeled-chelator-targeting ligand conjugate. The conjugate may be further defined as $^{99m}\text{Tc-EC-glucosamine}$, $^{186}\text{Re-EC-glucosamine}$, or $^{187}\text{Re-EC-glucosamine}$.

As mentioned, the targeting ligand may be of any type known to those of skill in the art, and such ligands are discussed in more detail herein. A "targeting ligand" is defined

herein to be a molecule or part of a molecule that binds with specificity to another molecule. One of ordinary skill in the art would be familiar with the numerous agents that can be employed as targeting ligands in the context of the present invention. The targeting ligand can be any such molecule known to those of ordinary skill in the art. Non-limiting examples of targeting ligands include a tissue-specific ligand, an antimicrobial, an antifungal, or an imaging agent.

In some embodiments, the targeting ligand is a “tissue-specific ligand.” A “tissue-specific ligand” is defined herein to refer to a molecule or a part of a molecule that can bind or attach to one or more tissues. The binding may be by any mechanism of binding known to those of ordinary skill in the art.

Non-limiting examples of tissue-specific ligands include a drug, a DNA topoisomerase inhibitor, a DNA intercalator, an antimetabolite, a disease cell cycle targeting compound, a gene expression marker, an angiogenesis targeting ligand, a tumor marker, a folate receptor targeting ligand, an apoptotic cell targeting ligand, a hypoxia targeting ligand, a disease receptor targeting ligand, a receptor marker, a peptide, a nucleotide, an antibody, an antisense molecule, a siRNA, glutamate pentapeptide, an agent that mimics glucose, amifostine, angiostatin, monoclonal antibody C225, monoclonal antibody CD31, monoclonal antibody CD40, capecitabine, deoxycytidine, fullerene, herceptin, human serum albumin, lactose, quinazoline, thalidomide, transferrin, and trimethyl lysine.

In some embodiments, the tissue-specific ligand may be a drug, such as an anticancer agent. Non-limiting examples of anti-cancer agents include tamoxifen, topotecan, LHRH, podophyllotoxin, colchicine, endostatin, tomudex, thiotepa, cyclophosphamide, busulfan, improsulfan, piposulfan, benzodopa, carboquone, meturedopa, uredopa, altretamine, triethylenemelamine, trietylenephosphoramide, triethylenethiophosphoramide, trimethylolomelamine, bullatacin, bullatacinone, bryostatin, callystatin, CC-1065, adozelesin, carzelesin, bizelesin, cryptophycin 1, cryptophycin 8, dolastatin, duocarmycin, KW-2189, CB1-TM1, eleutherobin, pancratistatin, a sarcodictyin, spongistatin, chlorambucil, chlornaphazine, cholophosphamide, estramustine, ifosfamide, mechlorethamine, mechlorethamine oxide hydrochloride, melphalan, novembichin, phenesterine, prednimustine, trofosfamide, uracil mustard, carmustine, chlorozotocin, fotemustine, lomustine, nimustine, and ranimustine, calicheamicin, dynemicin, clodronate, an esperamicin, neocarzinostatin chromophore, an aclacinomycin, actinomycin, authrarnycin, azaserine, a bleomycin, cactinomycin, carabycin, carminomycin, carzinophilin, a

chromomycini, dactinomycin, daunorubicin, detorubicin, 6-diazo-5-oxo-L-norleucine, epirubicin, esorubicin, idarubicin, marcellomycin, mycophenolic acid, nogalamycin, olivomycins, peplomycin, potfiromycin, puromycin, quelamycin, rodorubicin, streptonigrin, streptozocin, tubercidin, ubenimex, zinostatin, zorubicin, 5-fluorouracil (5-FU), denopterin, methotrexate, pteropterin, trimetrexate, 6-mercaptapurine, thiamiprine, thioguanine, ancitabine, azacitidine, 6-azauridine, carmofur, cytarabine, dideoxyuridine, doxifluridine, enocitabine, floxuridine, calusterone, dromostanolone propionate, epitiostanol, mepitiothane, testolactone, aminoglutethimide, mitotane, trilostane, folinic acid, aceglatone, aldophosphamide glycoside, aminolevulinic acid, eniluracil, amsacrine, bestrabucil, bisantrene, edatraxate, defofamine, demecolcine, diaziquone, elformithine, elliptinium acetate, an epothilone, etoglucid, gallium nitrate, hydroxyurea, lentinan, lonidainine, a maytansinoid, mitoguazone, mopidanmol, nitraerine, pentostatin; phenamet; pirarubicin; losoxantrone; podophyllinic acid; 2-ethylhydrazide; procarbazine, PSK polysaccharide complex, razoxane, rhizoxin, sizofiran, spirogermanium, tenuazonic acid, triaziquone, 2,2',2"-trichlorotriethylamine, a trichothecene, urethan, vindesine, dacarbazine, mannomustine, mitobronitol, mitolactol, pipobroman, gacytosine, arabinoside ("Ara-C"), cyclophosphamide, thiotepa, doxetaxel, chlorambucil, 6-thioguanine, mercaptopurine, methotrexate, cisplatin, oxaliplatin, carboplatin, vinblastine, platinum, ifosfamide, mitoxantrone, vincristine, vinorelbine, novantrone, teniposide, edatrexate, daunomycin, aminopterin, xeloda, ibandronate, irinotecan, RFS 2000, difluoromethylornithine (DMFO), retinoic acid, and capecitabine.

Other examples of drugs include cardiovascular drugs. Non-limiting examples of such drugs include an antihyperlipoproteinemic agent, an antiarteriosclerotic agent, an antithrombotic agent, a fibrinolytic agent, an antiplatelet agent, a blood coagulant, a thrombolytic agent, an antiarrhythmic agent, an antihypertensive agent, a vasopressor, an anti-angiotension II agent, an afterload-preload reduction agent, a diuretic, and an inotropic agent. Examples of cardiovascular drugs include mexiletine, tocainide, moricizine, procainamide, disopyramide, quinidine, popafenone, flecainide, encainide, bepridil, verapamil, diltiazem, bretylium, sotalol, amiodarone, ibutilide, propranolol, atropine, adenosine and digoxin. More examples are set forth below.

In some embodiments, the targeting ligand is a DNA topoisomerase inhibitor. Non-limiting examples include a fluoroquinolone antibiotic, irinotecan, topotecan, etoposide, teniposide, lurtotecan, exatecan and rubitecan. Non-limiting examples of DNA intercalators

include 7-aminoactinomycin, etihidium, proflavin, daunomycin, doxorubicin, and thalidomide.

In some embodiments, the targeting ligand is an antimetabolite. Non-limiting examples include azathioprine, a mercaptopurine, a pyrimidine, a sulfanilamide drug, methotrexate, tetrahydrofolate, folic acid, pemetrexed, raltitrexed, thioguanine, fludarabine, pentostatin, cladribine, fluorouracil, floxuridine, and gemcitabine.

The targeting ligand may be a disease cell cycle targeting ligand. Non-limiting examples include adenosine, FIAU, FIRU, IVFRU, GCV, PCV, FGCV, FPCV, FHPG, FHBG and guanine.

In some embodiments, the targeting ligand is a gene expression marker. For example, the gene expression marker may be an epidermal growth factor receptor ligand. In further embodiments, the targeting ligand is an angiogenesis targeting ligand. Non-limiting examples include a COX-2 inhibitor, anti-EGF receptor, herceptin, angiostatin, or thalidomide. Examples of COX-2 inhibitors include celecoxib, rofecoxib, and etoricoxib.

Other examples of targeting ligands include tumor markers. Non-limiting examples of tumor markers include PSA, ER, PR, CA-125, CA-199, CEA, AFP, an interferon, BRCA1, HER-2/neu, cytoxan, p53 and endostatin. The targeting ligand may also be a folate receptor targeting ligand. Examples include folate, methotrexate and tomudex.

The targeting ligand may also be an apoptotic cell targeting ligand. For example, the apoptotic cell targeting ligand may further be defined as a tumor apoptotic cell targeting ligand. Non-limiting examples include a TRAIL monoclonal antibody, a substrate of caspase-3 and a Bcl family member. Examples of a substrate of caspase-3 include a peptide or polypeptide comprising the amino acid sequence aspartic acid-glutamic acid-valine-aspartic acid. Examples of Bcl family members include Bax, Bcl-xL, Bid, Bad, Bak and Bcl-2

In some embodiments, the targeting ligand is a hypoxia targeting ligand. For example, the hypoxia targeting ligand may be a tumor hypoxia targeting ligand, a cardiac ischemia marker, a cardiac viability tissue marker, a congestive heart failure marker, or a rest/stress cardiac tissue marker. Non-limiting examples of tumor hypoxia targeting ligands include annexin V, colchicine, a nitroimidazole, mitomycin, metronidazole, 99mTc-HL91, and Cu-ATSM. Non-limiting examples of cardiac ischemia markers include interleukin-6, tumor necrosis factor alpha, matrix metalloproteinase 9, myeloperoxidase, intercellular and vascular adhesion molecules, soluble CD40 ligand, placenta growth factor, high sensitivity C-

reactive protein (hs-CRP), ischemia modified albumin (IMA), free fatty acids, and choline. Non-limiting examples of cardiac viability tissue markers include phospholipase C, myosin light-chain phosphatase, nitric oxide, prostacyclin, endothelin, thromboxane, L-arginine and L-citrulline. Non-limiting examples of congestive heart failure markers include interleukin-1, 5 cardiostrophin-1, insulin-like growth factor, epidermal growth factor, tyrosine kinase receptor, angiotensin II, and metronidazole. Non-limiting examples of rest/stress cardiac tissue markers include a mitogen-activated protein kinase, cyclic adenosine monophosphate, phospholipase C, phosphatidylinositol biphosphate, isositol trisphosphate, diacylglycerol, a tyrosine kinase, and metronidazole.

10 Non-limiting examples of peptides contemplated as targeting ligands include neuropeptide Y, calcitonin gene-related peptide, substance P, and vasoactive intestinal peptide. Non-limiting examples of nucleotides contemplated as targeting ligands include adenine, thymine, guanine, cytosine, and uracil. Non-limiting examples of antibodies 15 contemplated as targeting ligands include an antibody that binds to a troponin, tropomyosin, a sarcolemmal, a collagen, a matrix metalloproteinase, or a tissue inhibitor of a matrix metalloproteinase.

In some embodiments, the targeting ligand is an antisense molecule or an siRNA. The targeting ligand may also be glutamate pentapeptide.

20 In particular embodiments, the targeting ligand is an agent that mimics glucose. Non-limiting examples of agents that mimic glucose include deoxyglucose, glucosamine, tetraacetylated glucosamine, neomycin, kanamycin, gentamycin, paromycin, amikacin, tobramycin, netilmicin, ribostamycin, sisomicin, micromicin, lividomycin, dibekacin, isepamicin, astromicin and aminoglycoside. In particular embodiments, the agent that mimics glucose is glucosamine.

25 In further embodiments, the targeting ligand is a disease receptor targeting ligand. Non-limiting examples of disease receptor targeting ligands include an estrogen, an androgen, luteinizing hormone, luteinizing hormone releasing hormone (LHRH), transferrin, a progestin, tetraacetate mannose, α - β -tyrosine, tyrosine, a tyrosine derivative, estrone, tamoxifen, and α -methyltyrosine.

30 Other general aspects of the present invention contemplate a composition comprising a metal ion labeled-chelator-targeting ligand conjugate synthesized by any of the methods described herein. In particular embodiments, the metal ion labeled-chelator-targeting ligand

conjugate comprises ethylenedicysteine chelated to a metal ion selected from the group consisting of ^{99m}Tc , ^{68}Ga , ^{188}Re , ^{187}Re and ^{186}Re ; the targeting ligand comprises a ligand selected from the group consisting of glucosamine, deoxyglucose, metronidazole, annexin V, guanine and LHRH; and the conjugation between the chelator and the targeting ligand takes place via an amide bond or an ester bond.

Exemplary anti-cancer compositions include a chelator capable of chelating to a therapeutic radiometallic substance, such as Re-188, Re-187, Re-186, Ho-166, Y-90, Sr-89, or Sm-153, arsenic, cobalt, copper, calcium, selenium, thallium or platinum. Other exemplary anti-cancer ligands include, for example, epipodophyllotoxin, vincristine, docetaxel, paclitaxel, daunomycin, doxorubicin, mitoxantrone, topotecan, bleomycin, gemcitabine, fludarabine and 5-FUDR. In certain particular embodiments, the anti-cancer ligand is methotrexate.

Other aspects of the present invention contemplate a composition comprising a chelator-targeting ligand conjugate synthesized by any of the methods described herein. In certain embodiments, the invention contemplates a composition comprising a metal ion labeled-chelator-targeting ligand conjugate synthesized by any of the methods described herein. In any given composition embodiment, the chelator-targeting ligand conjugate composition may comprise one or more protecting groups at any position of either/both the chelator and/or the targeting ligand, or no protecting groups at all. Furthermore, the chelator or chelator-targeting ligand conjugate may or may not comprise a metal ion.

Embodiments of the present invention also pertain to a composition comprising a metal ion-labeled chelator-targeting ligand conjugate synthesized by any of the methods set forth herein. The composition may include a pharmaceutically acceptable carriers such as glutamic acid and others mild acids and cold metals. In some embodiments, the composition comprises (a) the metal ion labeled-chelator-targeting ligand conjugate comprises ethylenedicysteine chelated to a metal ion selected from the group consisting of ^{99m}Tc , ^{68}Ga , ^{188}Re , and ^{187}Re ; (b) the targeting ligand comprises a ligand selected from the group consisting of glucosamine, deoxyglucose, metronidazole, annexin V, guanine and LHRH; and (c) the conjugation between the chelator and the targeting ligand takes place via an amide bond or an ester bond.

Further embodiments of the present invention include a reagent for preparing an imaging agent, a therapeutic agent or a radio/therapeutic agent, comprising a metal ion

labeled-chelator conjugate prepared by any of the methods set forth herein. In specific embodiments, the reagent is a reagent for preparing a chemotherapeutic agent or a radio/chemotherapeutic agent. In some embodiments, the metal ion labeled-chelator-targeting ligand conjugate is between about 90% and about 99.9% pure. In certain
5 embodiments, the metal ion labeled-chelator-targeting ligand conjugate comprises ethylenedicysteine.

The present invention also pertains to kits for preparing an imaging agent, a therapeutic agent, or a radio/therapeutic agent, comprising one or more sealed containers and a predetermined quantity of a composition comprising a chelator-targeting ligand conjugate
10 prepared by any method described herein in one or more sealed containers. In some embodiments, the kit includes a chelator-targeting ligand conjugate that is between about 90% and about 99.9% pure. In some embodiments, the kit includes a chelator-targeting ligand conjugate that is between about 80% and about 99.9% pure. In some embodiments, the kit includes a chelator-targeting ligand conjugate that is between about 70% and about
15 99.9% pure. In particular embodiments, the kit includes an ethylenedicysteine-targeting ligand conjugate. In some embodiments, the kit further includes a metal ion. The metal ion may or may not be a radionuclide. In particular examples, the metal ion is a cold metal ion (not a radionuclide). In a particular embodiments, the cold metal ion is Re-187. In other examples, the metal ion is a radionuclide. Examples of metal ions include any of those metal
20 ions discussed above. In some embodiments, the kit includes one or more vials containing a composition comprising disodium hydrogen phosphate dehydrate, mannitol, ascorbic acid, sodium edentate, stannous chloride dehydrate, tartaric acid, or potassium dihydrogen-phosphate, and a pharmaceutically acceptable carrier.

Further embodiments of the present invention pertain to an imaging, therapeutic, or
25 radio/therapeutic agent, prepared by a method comprising any of the methods set forth above. In some embodiments, the chelator-targeting ligand conjugate is between about 90% and about 99.9% pure. In some embodiments, the chelator-targeting ligand conjugate is between about 80% and about 99.9% pure. In some embodiments, the chelator-targeting ligand conjugate is between about 70% and about 99.9% pure. In specific embodiments, the metal
30 ion-labeled chelator-targeting ligand conjugate comprises ethylenedicysteine. In particular embodiments, the metal ion labeled chelator-targeting ligand conjugate is ^{99m}Tc-EC-glucosamine. In further particular embodiments, the metal ion labeled chelator-targeting

ligand conjugate is ^{186}Re -EC-glucosamine. In still further embodiments, the metal ion labeled chelator-targeting ligand conjugate is ^{187}Re -EC-glucosamine.

Further embodiments pertain to a method of imaging, diagnosing, or treating a subject, comprising administering to the subject a pharmaceutically or diagnostically effective amount of a metal ion labeled chelator-targeting ligand conjugate, wherein the chelator-targeting ligand conjugate is prepared by a method comprising any of the methods set forth above, wherein the disease is imaged, diagnosed, or treated. In certain embodiments, the metal ion labeled-chelator conjugate is between about 90% and about 99.9% pure. In certain embodiments, the metal ion labeled-chelator conjugate is between about 80% and about 99.9% pure. In certain embodiments, the metal ion labeled-chelator conjugate is between about 70% and about 99.9% pure. In particular embodiments, the metal ion labeled-chelator conjugate comprises ethylenedicysteine. The metal ion, for example, may be any of those metal ions set forth above.

Certain embodiments pertain to a method of treating a subject with a hyperproliferative disease, comprising administering to the subject a pharmaceutically effective amount of a metal ion-labeled chelator-targeting ligand conjugate prepared by any of the methods set forth herein. In particular embodiments, the hyperproliferative disease is cancer. For example, the cancer may be breast cancer, lung cancer, prostate cancer, ovarian cancer, brain cancer, liver cancer, cervical cancer, colon cancer, renal cancer, skin cancer, head and neck cancer, bone cancer, a esophageal cancer, bladder cancer, uterine cancer, lymphatic cancer, stomach cancer, pancreatic cancer, testicular cancer, lymphoma, or leukemia. In certain embodiments, the method is further defined as a method for performing dual radio/chemotherapy. Some embodiments further comprise administering one or more secondary forms of therapy of a hyperproliferative disease. For example, the secondary form of therapy may be chemotherapy, gene therapy, surgical therapy, radiation therapy, or immunotherapy. Certain embodiments pertain to methods of performing dual imaging and therapy in a subject.

Embodiments of the present invention also generally pertain to methods of diagnosis, assessing efficacy of treatment, or imaging in a subject with known or suspected cardiovascular disease. The subject can be any subject, such as a mammal or animal models used to assess the presence of cardiovascular disease. The mammal, for example, may be a human or member of the monkey species. Animal models include dogs, cats, rats, mice or

rabbits. In preferred embodiments, the subject is a human with known or suspected cardiovascular disease.

The cardiovascular disease can be any disease of the heart or tissue nourished by the vascular system. The vascular system includes coronary arteries, and all peripheral arteries
5 supplying nourishment to the peripheral vascular system and the brain. The vascular system includes arteries, veins, arterioles, venules, and capillaries. Examples of cardiovascular diseases include diseases of the heart, such as myocardial infarction, myocardial ischemia, angina pectoris, congestive heart failure, cardiomyopathy (congenital or acquired), arrhythmia, or valvular heart disease. In particular embodiments, the subject is known or
10 suspected to have myocardial ischemia.

The subject, for example, may be a patient who presents to a clinic with signs or symptoms suggestive of myocardial ischemia or myocardial infarction. Imaging of the heart of the subject to diagnose disease may involve administering to the subject a pharmaceutically effective amount of a metal ion labeled chelator-targeting ligand conjugate
15 synthesized using any of the methods set forth herein. Imaging can be performed using any imaging modality known to those of ordinary skill in the art. In particular embodiments, imaging involves use radionuclide-based imaging technology, such as PET or SPECT. In particular embodiments, the metal ion-labeled radionuclide-targeting ligand conjugate is ^{99m}Tc-EC-glucosamine. Glucosamine is not actively taken up by viable myocardial tissue
20 but rather is target specific for regions of ischemia. Severity of ischemia can be visually assessed or graded depending on magnitude of the signal that is measured using any method known to those of ordinary skill in the art. In some embodiments, imaging using any of the conjugates set forth herein is performed before, during, or after imaging of the heart using a second imaging agent. For example, the second imaging agent may be thallium imaged by
25 scintigraphy to would define the region of normal myocardial perfusion (non-ischemic tissue).

Myocardial perfusion SPECT (MPS) consist of a combination of a stress modality (exercise or pharmacologic) with rest and stress administration and imaging of radiopharmaceuticals. Thallium has excellent physiologic properties for myocardial perfusion
30 imaging. Being highly extracted during the first pass through the coronary circulation, a linear relationship between blood flow to viable myocardium and thallium uptake has been shown during exercise; however, at very high levels of flow, a “roll-off” in uptake occurs. As an unbound potassium analogue, thallium redistributes over time. Its initial distribution is

proportional to regional myocardial perfusion and at equilibrium, the distribution of thallium is proportional to the regional potassium pool, reflecting viable myocardium. The mechanisms of thallium redistribution are differential washout rates between hypoperfused but viable myocardium and normal zones and wash-in to initially hypoperfused zones. The washout rate of thallium is the concentration gradient between the myocardial cell and the blood. There is slower blood clearance of thallium following resting or low-level exercise injection. Diffuse slow washout rates, mimicking diffuse ischemia, may be observed in normal patients who do not achieve adequate levels of stress. Hyperinsulinemic states slow redistribution, leading to an underestimation of viable myocardium; thus fasting is recommended prior to and for 4 hrs following thallium injection. This is why if EC-G is used as an viable agent in combination with thallium it will target the precise area of interest which would be the Ischemic but viable area (*see Angello et al.*, 1987; *Gutman et al.*, 1983; *Pohost et al.*, 1977).

Imaging using any of the metal ion-labeled chelator-targeting ligand conjugates of the present invention may also be performed in conjunction with other diagnostic methods, such as measurement of cardiac isozymes, or cardiac catheterization. The imaging may be performed at various intervals following onset of symptoms, or can be performed to assess for changes in myocardial perfusion over time.

Further embodiments pertain to a method of imaging a site within a subject comprising (a) administering to the subject a diagnostically effective amount of a metal ion labeled-chelator-targeting ligand conjugate, wherein the metal ion-labeled chelator-targeting ligand conjugate is synthesized by any of the methods set forth herein; and (b) detecting a signal from the metal ion labeled-chelator-targeting ligand conjugate that is localized at the site. In certain embodiments, the metal ion labeled-chelator-targeting ligand conjugate is between about 90% and about 99.9% pure. In specific embodiments, the metal ion labeled-chelator-targeting ligand conjugate comprises ethylenedicysteine.

The signal can be detected by any method known to those of ordinary skill in the art. Non-limiting examples of such methods include PET, PET/CT, CT, SPECT, SPECT/CT, MRI, optical imaging and ultrasound.

The subject can be any subject, such as a mammal or avian species. In particular embodiments, the mammal is a human. The site to be imaged can be any site in a subject, and may include, for example, a tumor, heart, lung, esophagus, muscle, intestine, breast,

prostate, stomach, bladder, liver, spleen, pancreas, kidney, a tumor, duodenum, jejunum, ileum, cecum, colon, rectum, salivary gland, gall bladder, urinary bladder, trachea, larynx, pharynx, aorta, artery, vein, thymus, lymph node, bone, pituitary gland, thyroid gland, parathyroid gland, adrenal gland, brain, cerebrum, cerebellum, medulla, pons, spinal cord, nerve, skeletal muscle, smooth muscle, bone, testes, epididymides, prostate, seminal vesicles, penis, ovary, uterus, mammary gland, vagina, skin, eyes, or optic nerve. In particular embodiments, the site to be imaged is a tumor. In further particular embodiments, the site to be imaged is the heart.

In some embodiments, the method of imaging further comprises performing one or more additional diagnostic or imaging procedures to evaluate the subject for a disease. In further embodiments, the method of imaging is further defined as a method of performing dual imaging and therapy.

In certain embodiments, the disease to be treated is a cardiovascular disease. Non-limiting examples of such diseases include myocardial infarction, congestive heart failure, cardiomyopathy, valvular heart disease, an arrhythmia, congenital heart disease, and angina pectoris.

The present invention also generally pertains to methods for imaging the brain or spinal cord (neuroendocrine system) of a subject, comprising administering to a subject one or more of the conjugates of the present invention. In some embodiments, for example, the chelate is conjugated to a targeting ligand that is capable of crossing the blood-brain barrier of a subject. A non-limiting example of such a targeting ligand is an amino acid, such as tyrosine or an analog of tyrosine such as alpha-methyl tyrosine. Other examples include somatostatin, octreotide, and tryptophan.

The present invention also generally pertains to methods of treating a subject with a disorder of the central nervous system of a subject. The disorder of the central nervous system may be, for example, a neurodegenerative disease such as Parkinson's disease, Huntington's disease, amyotrophic lateral sclerosis, Alzheimer disease, or a neuroendocrine tumor. Examples of neuroendocrine tumors include primary and metastatic brain tumors. Examples of primary brain tumors include astrocytomas, glioblastomas, oligodendrogliomas, ependymomas, mixed gliomas, mixed glio-neuronal tumors (tumors displaying a neuronal, as well as a glial component, e.g. gangliogliomas, dissembryoplastic neuroepithelial tumors) and tumors originating from neuronal cells (e.g., gangliocytoma, central gangliocytoma). The

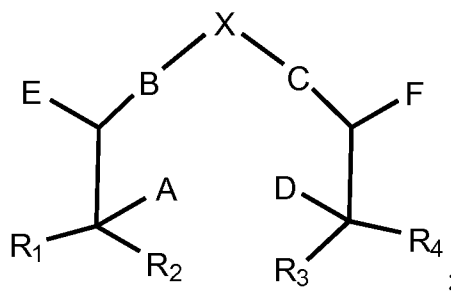
tumor may be a metastatic tumor. In some embodiments, the disorder of the central nervous system is an inflammatory disease. For example, the disease may be an infectious disease, or an immune disease.

The present invention also pertains to a method of determining the purity of a composition comprising a metal ion labeled-chelator-targeting ligand conjugate of unknown purity is also contemplated by the present invention, said method comprising:

- a) obtaining a first composition comprising a metal ion labeled-chelator-targeting ligand conjugate of unknown purity;
- b) obtaining a second composition comprising a metal ion labeled-chelator-targeting ligand conjugate prepared by any of the methods described herein;
- c) performing quantitative analysis on a sample of the first composition to generate a first measurement;
- d) performing quantitative analysis of the second composition to generate a second measurement; and
- e) calculating a ratio of the first measurement to the second measurement, wherein the ratio of the first measurement to the second measurement is a measure of purity of the composition comprising a metal ion labeled-chelator-targeting ligand conjugate of unknown purity.

Quantitative analysis may be performed via any technique known to those of skill in the art. In certain embodiments, quantitative analysis is performed by technique selected from the group consisting of autoradiography, dialysis, mass spectroscopy, melting point determination, ultra violet analysis, colorimetric analysis, high-performance liquid chromatography, thin-layer chromatography and nuclear magnetic resonance analysis.

Other aspects of the present invention contemplate a composition comprising a chelator-targeting ligand conjugate, wherein the chelator is of the following formula:



wherein:

the point of conjugation between the chelator and the targeting ligand is at one or more positions selected from the group consisting of A, B, C, D, E and F;

A, D, E and F are each independently H, lower alkyl, -COOH, -NH₂, or thiol, with the proviso that at least one position is -NH₂ or thiol;

5 B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl; and

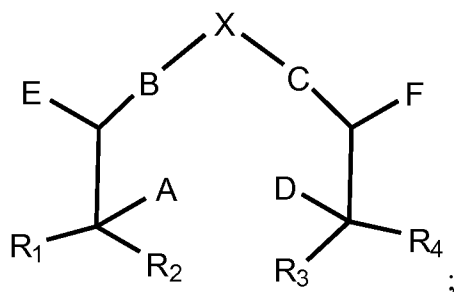
X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-;

10 wherein at least one of A, B, C, D, E, F, or one functional group of the targeting ligand is protected by a protecting group, and

wherein the chelator-targeting ligand conjugate is between about 75% and about 99.9% pure.

The protecting group may be of any type described herein. The targeting ligand may be of any type described herein. In certain embodiments, the composition has the proviso
 15 that when A and D are each -NH₂, neither B nor C is a secondary or a tertiary amine. The composition may comprise a chelator-targeting ligand conjugate that is between about 70% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 80% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 85% and about 99.9% pure. The
 20 composition may comprise a chelator-targeting ligand conjugate that is between about 90% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 95% and about 99.9% pure. The composition may, in certain embodiments, be further defined as a metal ion labeled-chelator-targeting ligand conjugate, as discussed herein.

25 Another aspect of the present invention contemplates a composition comprising a chelator-targeting ligand conjugate, wherein the chelator is of the following formula:



wherein:

the point of conjugation between the chelator and the targeting ligand is at one or more positions selected from the group consisting of A, B, C, D, E and F;

A, D, E and F are each independently H, lower alkyl, -COOH, -NH₂, or thiol, with the proviso that at least one position is -NH₂ or thiol;

B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl; and

X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-;

wherein the chelator-targeting ligand conjugate is between about 75% and about 99.9% pure.

The targeting ligand may be of any type described herein. In certain embodiments, the composition has the proviso that when A and D are each -NH₂, neither B nor C is a secondary or a tertiary amine. The composition may comprise a chelator-targeting ligand conjugate that is between about 70% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 80% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 85% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 90% and about 99.9% pure. The composition may comprise a chelator-targeting ligand conjugate that is between about 95% and about 99.9% pure. The composition may, in certain embodiments, be further defined as a metal ion labeled-chelator-targeting ligand conjugate, as discussed herein. The composition may be further defined as ^{99m}Tc-EC-glucosamine. The composition may be further defined as ¹⁸⁶Re-EC-glucosamine. The composition may be further defined as ¹⁸⁷Re-EC-glucosamine.

It is contemplated that any embodiment discussed in this specification can be implemented with respect to any method, compound or composition of the invention, and *vice versa*. Furthermore, compounds and compositions of the invention can be used to achieve methods of the invention.

A person of ordinary skill in the art will recognize that chemical modifications can be made to the compounds of the present invention, as well as compounds employed in the method of the present invention, without departing from the spirit and scope of the present

invention. Substitutes, derivatives, or equivalents can also be used, all of which are contemplated as being part of the present invention.

As used herein, "organic medium" refers to solutions (*e.g.*, reaction solutions) and purification methods comprising one or more organic solvents (also called "solvents" herein).

5 Solvent choices for the methods of the present invention will be known to one of ordinary skill in the art. Solvent choices may depend, for example, on which one(s) will facilitate the solubilizing of all the reagents, or, for example, which one(s) will best facilitate the desired reaction (particularly if the mechanism of the reaction is known). Solvents may include, for example, polar solvents and non-polar solvents. Solvents choices include, but are not limited
10 to, dimethylformamide, dimethylsulfoxide, dioxane, methanol, ethanol, hexane, methylene chloride and acetonitrile. In some preferred embodiments, solvents include ethanol, dimethylformamide and dioxane. More than one solvent may be chosen for any particular reaction or purification procedure. Water (*i.e.*, an aqueous component) may also be admixed into any solvent choice; water is typically added to facilitate solubilization of all the reagents.
15 In certain embodiments, the organic component of the organic medium, by volume, is about or at least about 20%, 25%, 30%, 35%, 40%, 45%, 50%, 55%, 60%, 65%, 70%, 75%, 80%, 85%, 90%, 95%, or 100% organic solvent compared to the aqueous component.

The word "conjugate" and "conjugated" is defined herein as chemically joining within the same molecule. For example, two or more molecules and/or atoms may be
20 conjugated together via a covalent bond, forming a single molecule. The two molecules may be conjugated to each other via a direct connection (*e.g.*, where the compounds are directly attached via a covalent bond) or the compounds may be conjugated via an indirect connection (*e.g.*, where the two compounds are covalently bonded to one or more linkers, forming a single molecule). In other instances, a metal atom may be conjugated to a molecule via a
25 chelation interaction.

The term "functional group" generally refers to how persons of skill in the art classify chemically reactive groups. Non-limiting examples of functional groups include carbon-carbon bonds (including single, double and triple bonds), hydroxyl (or alcohol), amine, sulfhydryl (or thiol), amide, ether, ester, thioether, thioester, carboxylic acid and carbonyl
30 groups. As used herein, "amine" and "amino" and other similar pairs of words such as "hydroxy" and "hydroxyl" refer to the same functional moiety and thus are used interchangeably. As used herein, "amine" may refer to either or both -NH_2 and -NH- .

As used herein, “chelate” may be used as a noun or a verb. As a noun, “chelate” refers to one or more atoms that are either capable of chelating one or more metal ions, or are chelating to one or more metal ions. In preferred embodiments, only one metal ion coordinates to a chelate. A non-limiting example of “chelate” includes “an N₂S₂” chelate: this means that two nitrogen atoms and two sulfur atoms of a chelator are either a) capable of chelating to one or more metal ions or b) are coordinated to (or chelated to) to one or more metal ions (preferably just one metal ion). As a verb, “chelate” refers to the process of a metal ion becoming coordinated or chelated to, for example, a chelator or a chelator-targeting ligand conjugate.

As used herein, an “unconjugated chelator” refers to a chelator that is not conjugated to a targeting ligand.

As used herein, an “unprotected chelator” refers to a chelator that does not comprise any protecting groups.

As used herein, a “protected chelator” refers to a chelator that comprises at least one protecting group.

As used herein, an “unprotected targeting ligand” refers to a targeting ligand that does not comprise any protecting groups.

As used herein, a “protected targeting ligand” refers to a targeting ligand that comprises at least one protecting group.

The term “nucleophile” or “nucleophilic” generally refers to atoms bearing one or more lone pairs of electrons. Such terms are well known in the art and include –NH₂, thiolate, carbanion and alcoholate (also known as hydroxyl).

The term “electrophile” or “electrophilic” generally refers to species that react with nucleophiles. Electrophilic groups typically have a partial positive charge. Such a term is well known in the art and includes the carbon of a carbon bonded to a leaving group such as a halogen, sulfonyl, or a quaternary amino group.

The term “leaving group” generally refers to groups readily displaceable by a nucleophile, such as an amine, and alcohol or a thiol nucleophile. Such leaving groups are well known and include carboxylates, N-hydroxysuccinimide, N-hydroxybenzotriazole, halogen (halides), triflates, tosylates, mesylates, alkoxy, thioalkoxy, sulfonyls and the like.

As used herein, "alkyl" or "alk" refers to a straight, branched or cyclic carbon-carbon or hydrocarbon chain, optionally including alkene or alkyne bonding, containing 1-30 carbons. "Lower alkyl" refers to alkyl radicals comprising 1-4 carbons. Non-limiting examples of lower alkyls include methyl, ethyl, propyl, butyl and isopropyl. "Substituted alkyl" refers to an alkyl radical substituted with at least one atom known to those of skill in the art. In certain embodiments, one or more substituents may be selected from the group consisting of hydrogen, halogen, oxo (*e.g.*, ether), hydroxy, alkoxy, silyloxy, cycloalkyl, acyl, aryl, acetyl, carbonyl, thiocarbonyl, cyano, azido, amido, aminocarbonyl, amino, -NH-alkyl, -N(alkyl)₂, -NH-cycloalkyl, -N(cycloalkyl)₂, -NH-aryl, -N(aryl)₂, trialkylsilyloxy, acyloxy, acylamino, bis-acylamino, ester, NO, NO₂ and sulfo (*e.g.*, thioether, thioester, sulfonamido, sulfonyl).

The term "aryl" refers to a carbocyclic aromatic group, including but not limited to those selected from the group consisting of phenyl, naphthyl, indenyl, indanyl, azulenyl, fluorenyl, and anthracenyl; or a heterocyclic aromatic group, including but not limited to those selected from the group consisting of furyl, furanyl, thienyl, pyridyl, pyrrolyl, oxazolyl, thiazolyl, imidazolyl, pyrazolyl, pyrazolinyl, pyrazolidinyl, isoxazolyl, isothiazolyl, oxadiazolyl, triazolyl, thiadiazolyl, pyridazinyl, pyrimidinyl, pyrazinyl, triazinyl, trithianyl, indoliziny, indolyl, isoindolyl, indolinyl, thiophenyl, indazolyl, benzimidazolyl, benzthiazolyl, purinyl, quinoliziny, quinolinyl, isoquinolinyl, innolinyl, phthalazinyl, quinazolinyl, quinoxalinyl, naphthyridinyl, pteridinyl, carbazolyl, acridinyl, phenazinyl, phenothiazonyl, phenoxazinyl and any combination or derivative of one or more of these groups.

"Aryl" groups, as defined in this application may independently contain one or more functional groups as substituents. In certain embodiments, substituents may be selected from the group consisting of hydrogen, alkyl, halogen, oxo (*e.g.*, ether), hydroxy, alkoxy, silyloxy, cycloalkyl, acyl, aryl, acetyl, carbonyl, thiocarbonyl, cyano, amido, aminocarbonyl, amino, -NH-alkyl, -N(alkyl)₂, -NH-cycloalkyl, -N(cycloalkyl)₂, -NH-aryl, -N(aryl)₂, trialkylsilyloxy, acyloxy, acylamino, bis-acylamino, ester, NO, NO₂ and sulfo (*e.g.*, thioether, thioester, sulfonamido, sulfonyl). Further, any of these substituents may be further substituted with substituents as just described.

As used herein the term "cycloalkyl" refers to carbocycles or heterocycles of three or more atoms, the ring atoms of which may be optionally substituted with C, S, O or N, and the ring atoms of which may comprise one or more functional group as substituents. Substituents

may be selected, in some embodiments, from the group consisting of hydrogen, alkyl, halogen, oxo (*e.g.*, ether), hydroxy, alkoxy, silyloxy, cycloalkyl, acyl, aryl, acetyl, carbonyl, thiocarbonyl, cyano, azido, amido, aminocarbonyl, amino, -NH-alkyl, -N(alkyl)₂, -NH-cycloalkyl, -N(cycloalkyl)₂, -NH-aryl, -N(aryl)₂, trialkylsilyloxy, acyloxy, acylamino, bis-acylamino, ester, NO, NO₂ and sulfo (*e.g.*, thioether, thioester, sulfonamido, sulfonyl).

The term "amino acid" refers to any of the naturally occurring amino acids, as well as synthetic analogs (*e.g.*, D-stereoisomers of the naturally occurring amino acids, such as D-threonine) and derivatives thereof. α -Amino acids comprise a carbon atom to which is bonded an amino group, a carboxyl group, a hydrogen atom, and a distinctive group referred to as a "side chain." Amino acids comprising an additional methylene group in their backbone are often called β -amino acids. The side chains of naturally occurring amino acids are well known in the art and include, for example, hydrogen (*e.g.*, as in glycine), alkyl (*e.g.*, as in alanine, valine, leucine, isoleucine, proline), substituted alkyl (*e.g.*, as in threonine, serine, methionine, cysteine, aspartic acid, asparagine, glutamic acid, glutamine, arginine, and lysine), arylalkyl (*e.g.*, as in phenylalanine and tryptophan), substituted arylalkyl (*e.g.*, as in tyrosine), and heteroarylalkyl (*e.g.*, as in histidine). Unnatural amino acids are also known in the art, as set forth in, for example, Williams (1989); Evans *et al.* (1990); Pu *et al.* (1991); Williams *et al.* (1991); and all references cited therein. The present invention includes the side chains of unnatural amino acids as well.

The terms "primary amine," "secondary amine" and "tertiary amine" refer to amines, as derivatives of ammonia (NH₃), in which one (primary), two (secondary) or three (tertiary) of the hydrogens have been replaced by carbon, wherein said carbon may be attached to any other atom. In certain embodiments, said carbon (C) is comprised in X of the formula shown above, a hydrocarbon group (*e.g.*, -CH₂-), -CH(E)(CHAR₁R₂), -CH(F)(CHDR₃R₄), or a -C(O)- group, wherein A, D, E, F, X, R₁, R₂, R₃ and R₄ are as defined herein.

Compounds as described herein may contain one or more asymmetric centers and thus can occur as racemates and racemic mixtures, single enantiomers, diastereomeric mixtures and individual diastereomers. All possible stereoisomers of the all the compounds described herein, unless otherwise noted, are contemplated as being within the scope of the present invention. The chiral centers of the compounds of the present invention can have the S- or the R-configuration, as defined by the IUPAC 1974 Recommendations. The present invention is meant to comprehend all such isomeric forms of the compounds of the invention.

The claimed invention is also intended to encompass salts of any of the synthesized compounds of the present invention. The term “salt(s)” as used herein, is understood as being acidic and/or basic salts formed with inorganic and/or organic acids and bases. Zwitterions (internal or inner salts) are understood as being included within the term “salt(s)” as used herein, as are quaternary ammonium salts such as alkylammonium salts. Nontoxic, pharmaceutically acceptable salts are preferred as described below, although other salts may be useful, as for example in isolation or purification steps.

Non-limiting examples of acid addition salts include but are not limited to acetate, adipate, alginate, aspartate, benzoate, benzenesulfonate, bisulfate, butyrate, citrate, camphorate, camphorsulfonate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, fumarate, glucoheptanoate, glycerophosphate, hemisulfate, heptanoate, hexanoate, hydrochloride, hydrobromide, hydroiodide, 2-hydroxyethanesulfonate, lactate, maleate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, oxalate, pectinate, persulfate, 3-phenylpropionate, picrate, pivalate, propionate, succinate, tartrate, thiocyanate, tosylate and undecanoate.

Non-limiting examples of basic salts include but are not limited to ammonium salts; alkali metal salts such as sodium, lithium, and potassium salts; alkaline earth metal salts such as calcium and magnesium salts; salts comprising organic bases such as amines (*e.g.*, dicyclohexylamine, alkylamines such as *t*-butylamine and *t*-amylamine, substituted alkylamines, aryl-alkylamines such as benzylamine, dialkylamines, substituted dialkylamines such as N-methyl glucamine (especially N-methyl D-glucamine), trialkylamines, and substituted trialkylamines); and salts comprising amino acids such as arginine, lysine and so forth. The basic nitrogen-containing groups may be quaternized with agents such as lower alkyl halides (*e.g.* methyl, ethyl, propyl, and butyl chlorides, bromides and iodides), dialkyl sulfates (*e.g.* dimethyl, diethyl, dibutyl, and diamyl sulfates), long chain halides (*e.g.* decyl, lauryl, myristyl and stearyl chlorides, bromides and iodides), arylalkyl halides (*e.g.* benzyl and phenethyl bromides) and others known in the art.

The use of the word “a” or “an” when used in conjunction with the term “comprising” in the claims and/or the specification may mean “one,” but it is also consistent with the meaning of “one or more,” “at least one,” and “one or more than one.”

Throughout this application, the term “about” is used to indicate that a value includes the inherent variation of error for the device, the method being employed to determine the

value, or the variation that exists among the study subjects. For example, “about” can be within 10%, preferably within 5%, more preferably within 1%, and most preferably within 0.5%.

The use of the term “or” in the claims is used to mean “and/or” unless explicitly indicated to refer to alternatives only or the alternatives are mutually exclusive, although the disclosure supports a definition that refers to only alternatives and “and/or.”

As used in this specification and claim(s), the words “comprising” (and any form of comprising, such as “comprise” and “comprises”), “having” (and any form of having, such as “have” and “has”), “including” (and any form of including, such as “includes” and “include”) or “containing” (and any form of containing, such as “contains” and “contain”) are inclusive or open-ended and do not exclude additional, unrecited elements or method steps.

Other objects, features and advantages of the present invention will become apparent from the following detailed description. It should be understood, however, that the detailed description and the specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

BRIEF DESCRIPTION OF THE DRAWINGS

The following drawings form part of the present specification and are included to further demonstrate certain aspects of the present invention. The invention may be better understood by reference to one or more of these drawings in combination with the detailed description of specific embodiments presented herein.

FIG. 1. Non-limiting example of an organic synthesis of ethylenedicysteine-glucosamine (EC-G).

FIG. 2. Non-limiting example of an organic synthesis of rhenium-ethylenedicysteine-glucosamine (Re-EC-G).

FIG. 3. [³H]Thymidine incorporation assay using Re-EC-G and a lymphoma cell line.

FIG. 4. Comparison of cellular uptake of Ec-G in crude form or prep HPLC-purified form.

FIG. 5. Mass spectrometry of EC-G.

FIG. 6. Radio-TLC (thin layer chromatography) of ^{68}Ga -EC-G. (a) ^{68}Ga -EC-G, synthesized via organic means; (b) ^{68}Ga -EC-G, synthesized via aqueous means; (c) free ^{68}Ga .

FIG. 7. Analytic radio-HPLC of ^{68}Ga -EC-G. (a) UV detection; (b) NaI detection.

FIGs. 8A and 8B. Stability of ^{68}Ga -EC-G in dog serum as shown by radio-TLC. (a) ^{68}Ga -EC-G (0.7 mg/0.7 ml, pH 7.5, 865 μCi); (b) 100 μL ^{68}Ga -EC-G in 100 μL dog serum, time = 0; (c) time = 30 min.; (d) time = 60 min.; (e) time = 120 min.; (f) ^{68}Ga -EC-BSA.

FIG. 9. Stability of ^{68}Ga -EC-G in dog serum as analyzed in a protein binding assay.

FIG. 10. *In vitro* uptake study of ^{68}Ga -labeled compounds in breast cancer cell line 13762.

FIG. 11. Planar images of the $^{99\text{m}}\text{Tc}$ -EC-ESMOLOL derivative (300 $\mu\text{Ci}/\text{rat}$) in breast tumor-bearing rats. H/UM = heart/upper mediastinum count density (counts/pixel) ratios at 15-45 minutes.

FIG. 12. ^{68}Ga -EC-TML PET imaging in a New Zealand white rabbit.

FIG. 13. Non-limiting example of an organic synthesis of ethylenedicysteine-glucosamine (EC-G).

DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

The present inventors have identified novel synthetic methods for the preparation of chelator-targeting ligand conjugates optionally chelated to one or more metal ions. The present invention further provides syntheses of chelators, such as unconjugated chelators, protected chelators (that is, chelators wherein one or more functional groups are protected using a protecting agent) and metal ion labeled-chelators (that is, chelators that are chelated to one or more metal ions). These synthetic methods comprise, generally, the use of organic solvents and synthetic organic procedures and purification methods. Methods based on wet (aqueous) chemistry are also provided. Compounds of the present invention resulting from such organic chemistry methods are high in purity, especially when compared to compounds prepared by wet chemistry. A preferred chelator is ethylenedicysteine. The targeting ligand can be, for example, a tissue-targeting moiety, a diagnostic moiety, or a therapeutic moiety. The metal ions chelated to compounds of the present invention may further render the compound useful for imaging, diagnostic, or therapeutic use. Compounds of the present invention, methods of their synthesis and use are further described below.

A. Chelators

Persons of skill in the art will be familiar with compounds capable of chelating one or more metal ions (“chelators”). Chelators employed in the method of the present invention generally comprise one or more atoms capable of chelating to one or more metal ions.

5 Chelators comprising three or four atoms available for chelation are preferred. Typically, a chelator chelates to one metal ion.

Chelation of a metal ion to a chelator can be by any method known to those of ordinary skill in the art. Methods of chelation (also called coordination) are described in more detail below. Atoms available for chelation are known to those of skill in the art, and
10 typically comprise O, N or S. In preferred embodiments, the atoms available for chelation are selected from the group consisting of N and S. In certain preferred embodiments, the metal ion is chelated to a group of atoms, referred to herein as “chelates,” selected from the group consisting of NS₂, N₂S, S₄, N₂S₂, N₃S and NS₃. Chelation can also occur among both the chelator and the targeting ligand—*i.e.*, both the chelator and the targeting ligand may
15 contribute atoms that chelate the same metal ion.

In certain embodiments, the chelator comprises compounds incorporating one or more amino acids. Amino acids will typically be selected from the group consisting of cysteine and glycine. For example, the chelator may comprise three cysteines and one glycine or three glycines and one cysteine. As discussed below, a spacer may connect one amino acid to
20 another.

It is well known to those of ordinary skill in the art that chelators, in general, comprise a variety of functional groups. Non-limiting examples of such functional groups include hydroxy, thiol, amine, amido and carboxylic acid.

1. Bis-aminoethanethiol (BAT) Dicarboxylic Acids

25 Bis-aminoethanethiol (BAT) dicarboxylic acids may constitute a chelator employed in the method of the present invention. In preferred embodiments, the BAT dicarboxylic acid is ethylenedicycysteine (EC). BAT dicarboxylic acids are capable of acting as tetradentate ligands, and are also known as diaminodithiol (DADT) compounds. Such compounds are known to form stable Tc(V)O-complexes on the basis of efficient binding of the
30 oxotechnetium group to two thiol-sulfur and two amine-nitrogen atoms. The ^{99m}Tc labeled diethylester (^{99m}Tc-L,L-ECD) is known as a brain agent. ^{99m}Tc-L,L-ethylenedicycysteine (^{99m}Tc-L,L-EC) is its most polar metabolite and was discovered to be excreted rapidly and

efficiently in the urine. Thus, ^{99m}Tc -L,L-EC has been used as a renal function agent. (Verbruggen *et al.* 1992). Other metals such as indium, rhenium, gallium, copper, holmium, platinum, gadolinium, lutecium, yttrium, cobalt, calcium and arsenic may also be chelated to BAT dicarboxylic acids such as EC.

2. Spacers

Chelators of the present invention may comprise one or more spacers. For example, amino acids and their derivatives may be joined by one or more spacers. An example of two amino acids joined by a spacer includes ethylenedicysteine, described above. Such spacers are well known to those of ordinary skill in the art. These spacers, in general, provide additional flexibility to the overall compound that may facilitate chelation of one or more metal ions to the chelator. Non-limiting examples of spacers include alkyl groups of any length, such as ethylene ($-\text{CH}_2-\text{CH}_2-$), ether linkages, thioether linkages, amine linkages and any combination of one or more of these groups. It is envisioned that multiple chelators (that is, two or more) linked together are capable of forming an overall molecule that may chelate to one or more, or more typically two or more, metal ions. That is, each chelator that makes up the overall molecule may each chelate to a single separate metal ion.

B. Protecting Groups

When a chemical reaction is to be carried out selectively at one reactive site in a multifunctional compound, other reactive sites often must be temporarily blocked. A “protecting group,” as used herein, is defined as a group used for the purpose of this temporary blockage. Thus, the function of a protecting group is to protect one or more functional groups (*e.g.*, $-\text{NH}_2$, $-\text{SH}$, $-\text{COOH}$) during subsequent reactions which would not proceed well, either because the free (in other words, unprotected) functional group would react and be functionalized in a way that is inconsistent with its need to be free for subsequent reactions, or the free functional group would interfere in the reaction. Persons of skill in the art recognize that the use of protecting groups is typical in synthetic organic chemistry.

During the synthesis of the compounds of the present invention, various functional groups must be protected using protecting agents at various stages of the synthesis. A “protecting agent” is used to install the protecting group. Thus, in a typical procedure, a protecting agent is admixed with a compound featuring a functional group that is to be protected, and the protecting agent forms a covalent bond with that functional group. In this

manner, the functional group is “protected” by a protecting group (and effectively rendered unreactive) by the covalent bond that formed with the protecting agent. Multiple functional groups can be protected in one or more steps using properly selected protecting agents. Such proper selection is understood by those of skill in the art. Such selection is often based upon the varying reactivity of the functional groups to be protected: thus, more reactive groups (such as sulfur/thiol) are typically protected before less reactive groups (such as amine) are protected.

There are a number of methods well known to those skilled in the art for accomplishing such a step. For protecting agents, their reactivity, installation and use, see, *e.g.*, Greene and Wuts (1999), herein incorporated by reference in its entirety. The same protecting group may be used to protect one or more of the same or different functional group(s). Non-limiting examples of protecting group installation are described below.

Use of the phrase “protected hydroxy” or “protected amine” and the like does not mean that every such functional group available to be protected is protected. Similarly, a “protected chelator,” as used herein, does not imply that every functional group of the chelator is protected.

Compounds of the present invention, including compounds used and made during the practice of the method of the present invention, are contemplated both in protected and unprotected (or “free”) form. Persons of ordinary skill in the art will understand that functional groups necessary for a desired transformation should be unprotected.

When a protecting group is no longer needed, it is removed by methods well known to those skilled in the art. For deprotecting agents and their use, see, *e.g.*, Greene and Wuts (1999). Agents used to remove the protecting group are typically called deprotecting agents. Protecting groups are typically readily removable (as is known to those skilled in the art) by methods employing deprotecting agents that are well known to those skilled in the art. For instance, acetate ester and carbamate protecting groups may be easily removed using mild acidic or basic conditions, yet benzyl and benzoyl ester protecting groups need much stronger acidic or basic conditions. It is well known that certain deprotecting agents remove some protective groups and not others, while other deprotecting agents remove several types of protecting groups from several types of functional groups. For instance, Birch reduction reactions using liquid ammonia and sodium (as described below) deprotect benzyl groups from thiols (or sulfur, more particularly) or carbamate groups from nitrogen, but not acetate groups from oxygen. Thus, a first deprotecting agent may be used to remove one type of

protecting group, followed by the use of a second deprotecting agent to remove a second type of protecting group, and so on.

Persons of ordinary skill in the art will be familiar with the proper ordering of protective group removal using deprotecting agents. *See e.g.*, Greene and Wuts (1999). Non-limiting examples of protecting group removal are discussed below.

Amine protecting groups are well known to those skilled in the art. See, for example, Greene and Wuts (1999), Chapter 7. These protecting groups can be installed via protecting agents well known to those of skill in the art. Removal of these groups is also well known to those of skill in the art.

In some embodiments, the amine protecting group may be selected from the group consisting of *t*-butoxycarbonyl, benzyloxycarbonyl, formyl, trityl, acetyl, trichloroacetyl, dichloroacetyl, chloroacetyl, trifluoroacetyl, difluoroacetyl, fluoroacetyl, benzyl chloroformate, 4-phenylbenzyloxycarbonyl, 2-methylbenzyloxycarbonyl, 4-ethoxybenzyloxycarbonyl, 4-fluorobenzyloxycarbonyl, 4-chlorobenzyloxycarbonyl, 3-chlorobenzyloxycarbonyl, 2-chlorobenzyloxycarbonyl, 2,4-dichlorobenzyloxycarbonyl, 4-bromobenzyloxycarbonyl, 3-bromobenzyloxycarbonyl, 4-nitrobenzyloxycarbonyl, 4-cyanobenzyloxycarbonyl, 2-(4-xenyl)isopropoxycarbonyl, 1,1-diphenyleth-1-yloxycarbonyl, 1,1-diphenylprop-1-yloxycarbonyl, 2-phenylprop-2-yloxycarbonyl, 2-(*p*-toluyl)prop-2-yloxycarbonyl, cyclopentanyloxycarbonyl, 1-methylcyclopentanyloxycarbonyl, cyclohexanyloxycarbonyl, 1-methylcyclohexanyloxycarbonyl, 2-methylcyclohexanyloxycarbonyl, 2-(4-toluylsulfonyl)ethoxycarbonyl, 2-(methylsulfonyl)ethoxycarbonyl, 2-(triphenylphosphino)ethoxycarbonyl, fluorenylmethoxycarbonyl, 2-(trimethylsilyl)ethoxycarbonyl, allyloxycarbonyl, 1-(trimethylsilylmethyl)prop-1-enyloxycarbonyl, 5-benzisoxalylmethoxycarbonyl, 4-acetoxybenzyloxycarbonyl, 2,2,2-trichloroethoxycarbonyl, 2-ethynyl-2-propoxycarbonyl, cyclopropylmethoxycarbonyl, 4-(decyloxy)benzyloxycarbonyl, isobomyloxycarbonyl, 1-piperidyloxycarbonyl and 9-fluorenylmethyl carbonate.

In some embodiments, the protecting agent for amine protection is selected from the group consisting of benzylchloroformate, *p*-nitro-chlorobenzylformate, ethylchloroformate, di-*tert*-butyl-dicarbonate, triphenylmethyl chloride and methoxytriphenylmethyl chloride. In a preferred embodiment, the protecting group is benzyloxycarbonyl, installed by the protecting agent benzyloxychloroformate.

Thiol protecting groups are well known to those skilled in the art. See, for example, Greene and Wuts (1999), Chapter 6. These protecting groups can be installed via protecting agents well known to those of skill in the art. Removal of these groups is also well known to those of skill in the art.

5 In some embodiments, a thiol protecting group may be selected from the group consisting of acetamidomethyl, benzamidomethyl, 1-ethoxyethyl, benzoyl, triphenylmethyl, *t*-butyl, benzyl, adamantyl, cyanoethyl, acetyl and trifluoroacetyl.

10 In some embodiments, the protecting agent for thiol protection is selected from the group consisting of an alkyl halide, a benzyl halide, a benzoyl halide, a sulfonyl halide, a triphenylmethyl halide, a methoxytriphenylmethyl halide and cysteine. Non-limiting examples of these protecting agents include ethyl halides, propyl halides and acetyl halides. Halides may comprise chloro, bromo or iodo, for example. In a preferred embodiment, the protecting group is benzyl, installed by the protecting agent benzyl chloride.

15 Hydroxy (or alcohol) protecting groups are well known to those skilled in the art. See, for example, Greene and Wuts (1999), Chapter 2. These protecting groups can be installed via protecting agents well known to those of skill in the art. Removal of these groups is also well known to those of skill in the art.

20 A suitable hydroxy protecting group may be selected from the group consisting of esters or ethers. Esters such as acetate, benzoyl, *tert*-butylcarbonyl and trifluoroacetyl groups are removable by acidic or basic conditions. Ethers such as methoxy, ethoxy and tri-benzylmethyl are removable by stronger acidic or basic conditions. A preferred protecting group is an acetate ester.

25 Carbonyl protecting groups are well known to those skilled in the art. See, for example, Greene and Wuts (1999), Chapter 4. Such protecting groups may protect, for example, ketones or aldehydes, or the carbonyl present in esters, amides, esters and the like. These protecting groups can be installed via protecting agents well known to those of skill in the art. Removal of these groups is also well known to those of skill in the art.

30 In some embodiments, a carbonyl protecting group may be selected from the group consisting of dimethylacetal, dimethylketal, diisopropylacetal, diisopropylketal, enamines and enol ethers.

Carboxylic acid protecting groups are well known to those skilled in the art. See, for example, Greene and Wuts (1999), Chapter 5. Removal of these groups is also well known to those of skill in the art.

A suitable carboxylic acid protecting group may be selected from the group consisting of amides or esters, for example. Amides such as sulfonamide, para-nitroaniline, benzylamide and benzoylamide may be hydrolyzed in acidic conditions. Esters such as methyl ester, ethyl ester and benzyl ester may be hydrolyzed by acidic or basic conditions. A preferred protecting group is an amide.

C. Metal Ions

As set forth above, certain embodiments of the present invention pertain to compositions that will function to chelate one or more metal ions. The targeting ligands of the present invention may also participate in chelating one or more metal ions. A “metal ion” is defined herein to refer to a metal ion that is capable of forming a bond, such as a non-covalent bond, with one or more atoms or molecules. The other atom(s) or molecule(s) may be negatively charged.

Any metal ion known to those of ordinary skill in the art is contemplated for inclusion in the compositions of the present invention. One of ordinary skill in the art would be familiar with the metal ions and their application(s). In some embodiments, the metal ion may be selected from the group consisting of Tc-99m, Cu-60, Cu-61, Cu-62, Cu-67, In-111, Tl-201, Ga-67, Ga-68, As-72, Re-186, Re-187, Re-188, Ho-166, Y-90, Sm-153, Sr-89, Gd-157, Bi-212, Bi-213, Fe-56, Mn-55, Lu-177, a iron ion, a arsenic ion, a selenium ion, a thallium ion, a manganese ion, a cobalt ion, a platinum ion, a rhenium ion, a calcium ion and a rhodium ion. For example, the metal ion may be a radionuclide. A radionuclide is an isotope of artificial or natural origin that exhibits radioactivity. In some embodiments, the radionuclide is selected from the group consisting of ^{99m}Tc , ^{188}Re , ^{186}Re , ^{153}Sm , ^{166}Ho , ^{90}Y , ^{89}Sr , ^{67}Ga , ^{68}Ga , ^{111}In , ^{148}Gd , ^{55}Fe , ^{225}Ac , ^{212}Bi , ^{211}At , ^{45}Ti , ^{60}Cu , ^{61}Cu , ^{67}Cu , and ^{64}Cu . In preferred embodiments, the metal ion is rhenium or a radionuclide such as ^{99m}Tc , ^{188}Re , or ^{68}Ga . As described below, a reducing agent may need to accompany one of the radionuclides, such as ^{99m}Tc . Non-limiting examples of such reducing agents include a dithionite ion, a stannous ion and a ferrous ion.

Due to better imaging characteristics and lower price, attempts have been made to replace the ^{123}I , ^{131}I , ^{67}Ga and ^{111}In labeled compounds with corresponding ^{99m}Tc labeled

compounds when possible. Due to favorable physical characteristics as well as extremely low price (\$0.21/mCi), ^{99m}Tc has been preferred to label radiopharmaceuticals.

A number of factors must be considered for optimal radioimaging in humans. To maximize the efficiency of detection, a metal ion that emits gamma energy in the 100 to 200 keV range is preferred. A “gamma emitter” is herein defined as an agent that emits gamma energy of any range. One of ordinary skill in the art would be familiar with the various metal ions that are gamma emitters. To minimize the absorbed radiation dose to the patient, the physical half-life of the radionuclide should be as short as the imaging procedure will allow. To allow for examinations to be performed on any day and at any time of the day, it is advantageous to have a source of the radionuclide always available at the clinical site. ^{99m}Tc is a preferred radionuclide because it emits gamma radiation at 140 keV, it has a physical half-life of 6 hours, and it is readily available on-site using a molybdenum-99/technetium-99m generator. One of ordinary skill in the art would be familiar with methods to determine optimal radioimaging in humans.

In certain particular embodiments of the present invention, the metal ion is a therapeutic metal ion. For example, in some embodiments, the metal ion is a therapeutic radionuclide that is a beta-emitter. As herein defined, a beta emitter is any agent that emits beta energy of any range. Examples of beta-emitters include Re-188, Re-187, Re-186, Ho-166, Y-90, Bi-212, Bi-213, and Sn-153. The beta-emitters may or may not also be gamma-emitters. One of ordinary skill in the art would be familiar with the use of beta-emitters in the treatment of hyperproliferative disease, such as cancer.

In further embodiments of the compositions of the present invention, the metal ion is a therapeutic metal ion that is not a beta emitter or a gamma emitter. For example, the therapeutic metal ion may be platinum, cobalt, copper, arsenic, selenium, calcium or thallium. Compositions including these therapeutic metal ions may be applied in methods directed to the treatment of diseases such as hyperproliferative diseases, cardiovascular disease, infections, and inflammation. Examples of hyperproliferative diseases include cancers. Methods of performing dual chemotherapy and radiation therapy that involve the compositions of the present invention are discussed in greater detail below.

D. Targeting Ligands

A “targeting ligand” is defined herein to be a molecule or part of a molecule that binds with specificity to another molecule. One of ordinary skill in the art would be familiar

with the numerous agents that can be employed as targeting ligands in the context of the present invention.

Examples of targeting ligands include disease cell cycle targeting compounds, angiogenesis targeting ligands, tumor apoptosis targeting ligands, disease receptor targeting ligands, gene expression markers, drug-based ligands, antimicrobials, tumor hypoxia targeting ligands, an antisense molecule, an agent that mimics glucose, amifostine, angiostatin, EGF receptor ligands, capecitabine, COX-2 inhibitors, deoxycytidine, fullerene, herceptin, human serum albumin, lactose, leuteinizing hormone, pyridoxal, quinazoline, thalidomide, transferrin, and trimethyl lysine.

In further embodiments of the present invention, the targeting ligand is an antibody. Any antibody is contemplated as a targeting ligand in the context of the present invention. For example, the antibody may be a monoclonal antibody. One of ordinary skill in the art would be familiar with monoclonal antibodies, methods of preparation of monoclonal antibodies, and methods of use of monoclonal antibodies as ligands. In certain embodiments of the present invention, the monoclonal antibody is an antibody directed against a tumor marker. In some embodiments, the monoclonal antibody is monoclonal antibody C225, monoclonal antibody CD31, or monoclonal antibody CD40.

A single targeting ligand, or more than one such targeting ligand, may be conjugated to a chelator of the present invention. In these embodiments, any number of targeting ligands may be conjugated to the chelators set forth herein. In certain embodiments, a conjugate of the present invention may comprise a single targeting ligand. In other embodiments, a conjugate may comprise only two targeting ligands. In further embodiments, a targeting ligand may comprise three or more targeting ligands. In any situation where a conjugate comprises two or more targeting ligands, the targeting ligands may be the same or different.

The targeting ligands can be bound to the chelator in any manner, including for example covalent bonds, ionic bonds and hydrogen bonds. For example, the targeting ligand may be bound to the chelator in an amide linkage, an ester linkage, or a carbon-carbon bond linkage of any length. If two or more targeting ligands are bound to a chelator, the modes of binding may be the same or different. In other embodiments, the linkage comprises a linker. Non-limiting examples of such linkers include peptides, glutamic acid, aspartic acid, bromo ethylacetate, ethylene diamine, lysine and any combination of one or more of these groups. One of ordinary skill in the art would be familiar with the chemistry of these agents, and

methods to conjugate these agents as ligands to the chelators of the claimed invention. Methods of synthesis of the compounds of the present invention, including modes of conjugation, are discussed in detail below.

Information pertaining to targeting ligands and conjugation with compounds is provided in U.S. Patent 6,692,724, U.S. Patent Application Serial No. 09/599,152, U.S. Patent Application Serial No. 10/627,763, U.S. Patent Application Serial No. 10/672,142, U.S. Patent Application Serial No. 10/703,405, and U.S. Patent Application Serial No. 10/732,919, each of which is herein specifically incorporated by reference in their entirety for this section of the specification and all other sections of the specification.

In some embodiments of the compositions of the present invention, the targeting ligand is a tissue-specific ligand, which is conjugated to the chelator. A “tissue-specific ligand” is defined herein to refer to a molecule or a part of a molecule that can bind or attach to one or more tissues. The binding may be by any mechanism of binding known to those of ordinary skill in the art. Examples include therapeutic agents, antimetabolites, apoptotic agents, bioreductive agents, signal transductive therapeutic agents, receptor responsive agents, or cell cycle specific agents. The tissue may be any type of tissue, such as a cell. For example, the cell may be the cell of a subject, such as a cancer cell. In certain embodiments, the tissue-targeting ligand is a tissue-targeting amino acid sequence that is conjugated to a chelator that is capable of binding to a metal ion.

Representative examples of targeting ligands are discussed below.

1. Drugs

In some embodiments of the compositions of the present invention, a targeting ligand is a drug, or “therapeutic ligand,” which is defined herein to refer to any therapeutic agent. A “therapeutic agent” or “drug” is defined herein to include any compound or substance that can be administered to a subject, or contacted with a cell or tissue, for the purpose of treating a disease or disorder, or preventing a disease or disorder, or treating or preventing an alteration or disruption of a normal physiologic process. For example, the therapeutic ligand may be an anti-cancer moiety, such as a chemotherapeutic agent. In certain embodiments of the present invention, the therapeutic ligand is a therapeutic amino acid sequence that is conjugated to the therapeutic amino acid sequence. Such conjugates are discussed further in other parts of this specification.

a. Chemotherapeutic Agents

Examples of anti-cancer ligands include any chemotherapeutic agent known to those of ordinary skill in the art. Examples of such chemotherapeutic agents include, but are not limited to, cisplatin (CDDP), carboplatin, procarbazine, mechlorethamine, cyclophosphamide, camptothecin, ifosfamide, melphalan, chlorambucil, busulfan, nitrosurea, dactinomycin, daunorubicin, doxorubicin, bleomycin, plicomycin, mitomycin, etoposide (VP16), tamoxifen, raloxifene, estrogen receptor binding agents, taxol, gemcitabine, navelbine, farnesyl-protein transferase inhibitors, transplatinum, 5-fluorouracil, vincristin, vinblastin and methotrexate, or any analog or derivative variant of the foregoing. In certain particular embodiments, the anti-cancer ligand is methotrexate.

A wide variety of chemotherapeutic agents may be used in accordance with the present invention. The term “chemotherapy” refers to the use of drugs to treat cancer. A “chemotherapeutic agent” is used to connote a compound or composition that is administered in the treatment of cancer. These agents or drugs are categorized by their mode of activity within a cell, for example, whether and at what stage they affect the cell cycle. Alternatively, an agent may be characterized based on its ability to directly cross-link DNA, to intercalate into DNA, or to induce chromosomal and mitotic aberrations by affecting nucleic acid synthesis. Most chemotherapeutic agents fall into the following categories: alkylating agents, antimetabolites, antitumor antibiotics, mitotic inhibitors, and nitrosoureas.

Examples of chemotherapeutic agents include alkylating agents such as thiotepa and cyclophosphamide; alkyl sulfonates such as busulfan, improsulfan and piposulfan; aziridines such as benzodopa, carboquone, meturedopa, and uredopa; ethylenimines and methylamelamines including altretamine, triethylenemelamine, trietylenephosphoramide, triethylenethiophosphoramide and trimethylolomelamine; acetogenins (especially bullatacin and bullatacinone); a camptothecin (including the synthetic analogue topotecan); bryostatin; callystatin; CC-1065 (including its adozelesin, carzelesin and bizelesin synthetic analogues); cryptophycins (particularly cryptophycin 1 and cryptophycin 8); dolastatin; duocarmycin (including the synthetic analogues, KW-2189 and CB1-TM1); eleutherobin; pancratistatin; a sarcodictyin; spongistatin; nitrogen mustards such as chlorambucil, chlornaphazine, cholophosphamide, estramustine, ifosfamide, mechlorethamine, mechlorethamine oxide hydrochloride, melphalan, novembichin, phenesterine, prednimustine, trofosfamide, uracil mustard; nitrosoureas such as carmustine, chlorozotocin, fotemustine, lomustine, nimustine, and ranimustine; antibiotics such as the enediyne antibiotics (*e.g.*, calicheamicin, especially

calicheamicin gammall and calicheamicin omegaII; dynemicin, including dynemicin A); bisphosphonates, such as clodronate; an esperamicin; as well as neocarzinostatin chromophore and related chromoprotein enediyne antibiotic chromophores, aclacinomysins, actinomycin, authrarnycin, azaserine, bleomycins, cactinomycin, carabycin, carminomycin, 5 carzinophilin, chromomycinis, dactinomycin, daunorubicin, detorubicin, 6-diazo-5-oxo-L-norleucine, doxorubicin (including morpholino-doxorubicin, cyanomorpholino-doxorubicin, 2-pyrrolino-doxorubicin and deoxydoxorubicin), epirubicin, esorubicin, idarubicin, marcellomycin, mitomycins such as mitomycin C, mycophenolic acid, nogalarnycin, olivomycins, peplomycin, potfiromycin, puromycin, quelamycin, rodorubicin, streptonigrin, 10 streptozocin, tubercidin, ubenimex, zinostatin, zorubicin; anti-metabolites such as methotrexate and 5-fluorouracil (5-FU); folic acid analogues such as denopterin, methotrexate, pteropterin, trimetrexate; purine analogs such as fludarabine, 6-mercaptopurine, thiamiprine, thioguanine; pyrimidine analogs such as ancitabine, azacitidine, 6-azauridine, carmofur, cytarabine, dideoxyuridine, doxifluridine, enocitabine, floxuridine; 15 androgens such as calusterone, dromostanolone propionate, epitiostanol, mepitiothane, testolactone; anti-adrenals such as aminogluthethimide, mitotane, trilostane; folic acid replenisher such as frolinic acid; aceglatone; aldophosphamide glycoside; aminolevulinic acid; eniluracil; amsacrine; bestrabucil; bisantrene; edatraxate; defofamine; demecolcine; diaziquone; elformithine; elliptinium acetate; an epothilone; etoglucid; gallium nitrate; 20 hydroxyurea; lentinan; lonidainine; maytansinoids such as maytansine and ansamitocins; mitoguazone; mitoxantrone; mopidanmol; nitraerine; pentostatin; phenamet; pirarubicin; losoxantrone; podophyllinic acid; 2-ethylhydrazide; procarbazine; PSK polysaccharide complex); razoxane; rhizoxin; sizofiran; spirogermanium; tenuazonic acid; triaziquone; 2,2',2"-trichlorotriethylamine; trichothecenes (especially T-2 toxin, verracurin A, roridin A and anguidine); urethan; vindesine; dacarbazine; mannomustine; mitobronitol; mitolactol; 25 pipobroman; gacytosine; arabinoside ("Ara-C"); cyclophosphamide; thiotepa; taxoids, *e.g.*, paclitaxel and doxetaxel; chlorambucil; gemcitabine; 6-thioguanine; mercaptopurine; methotrexate; platinum coordination complexes such as cisplatin, oxaliplatin and carboplatin; vinblastine; platinum; etoposide (VP-16); ifosfamide; mitoxantrone; vincristine; vinorelbine; 30 novantrone; teniposide; edatrexate; daunomycin; aminopterin; xeloda; ibandronate; irinotecan (*e.g.*, CPT-11); topoisomerase inhibitor RFS 2000; difluoromethylornithine (DMFO); retinoids such as retinoic acid; capecitabine; and pharmaceutically acceptable salts, acids or derivatives of any of the above.

Also included in this definition are anti-hormonal agents that act to regulate or inhibit hormone action on tumors such as anti-estrogens and selective estrogen receptor modulators (SERMs), including, for example, tamoxifen, raloxifene, droloxifene, 4-hydroxytamoxifen, trioxifene, keoxifene, LY117018, onapristone, and toremifene; aromatase inhibitors that
 5 inhibit the enzyme aromatase, which regulates estrogen production in the adrenal glands, such as, for example, 4(5)-imidazoles, aminoglutethimide, megestrol acetate, exemestane, formestane, fadrozole, vorozole, letrozole, and anastrozole; and anti-androgens such as flutamide, nilutamide, bicalutamide, leuprolide, and goserelin; as well as troxacitabine (a 1,3-dioxolane nucleoside cytosine analog); antisense oligonucleotides, particularly those which
 10 inhibit expression of genes in signaling pathways implicated in aberrant cell proliferation, such as, for example, PKC- α , Ralf and H-Ras; ribozymes such as a VEGF expression inhibitor and a HER2 expression inhibitor; vaccines such as gene therapy vaccines and pharmaceutically acceptable salts, acids or derivatives of any of the above.

Additional examples of anti-cancer agents include those drugs of choice for cancer
 15 chemotherapy listed in Table 1:

TABLE 1
Drugs of Choice for Cancer Chemotherapy

The tables that follow list drugs used for treatment of cancer in the USA and Canada and their major adverse effects. The Drugs of Choice listing based on the opinions of
 20 Medical Letter consultants. Some drugs are listed for indications for which they have not been approved by the U.S. Food and Drug Administration. Anti-cancer drugs and their adverse effects follow. For purposes of the present invention, these lists are meant to be exemplary and not exhaustive.

DRUGS OF CHOICE

Cancer	Drugs of Choice	Some alternatives
Adrenocortical**	Mitotane Cisplatin	Doxorubicin, streptozocin, etoposide
Bladder*	<i>Local:</i> Instillation of BCG <i>Systemic:</i> Methotrexate + vinblastine + doxorubicin + cisplatin (MVAC) Cisplatin + Methotrexate + vinblastine (CMV)	Instillation of mitomycin, doxorubicin or thiotape Pacitaxel, substitution of carboplatin for cisplatin in combinations
Brain		

* Chemotherapy has only moderate activity.

** Chemotherapy has only minor activity.

Cancer	Drugs of Choice	Some alternatives
Anaplastic astrocytoma*	Procarbazine + lomustine + vincristine	Carmustine, Cisplatin
Anaplastic oligodendro-	Procarbazine + lomustine + vincristine	Carmustine, Cisplatin
Glioma*		
Glioblastoma**	Carmustine or lomustine	Procarbazine, cisplatin
Medulloblastoma	Vincristine + carmustine ± mechlorethamine ± methotrexate Mechlorethamine + vincristine + procarbazine + prednisone (MOPP) Vincristine + cisplatin ± cyclophosphamide	Etoposide
Primary central nervous system lymphoma	Methotrexate (high dose Intravenous and/or Intrathecal) ± cytarabine (Intravenous and/or Intrathecal) Cyclophosphamide + Doxorubicin + vincristine + prednisone (CHOP)	
Breast	<i>Adjuvant</i> ¹ : Cyclophosphamide + methotrexate + fluorouracil (CMF); Cyclophosphamide + Doxorubicin ± fluorouracil (AC or CAF); Tamoxifen <i>Metastatic</i> : Cyclophosphamide + metho- trexate + fluorouracil (CMF) or Cyclophosphamide + doxorubicin ± fluorouracil (AC or CAF) for receptor- negative and/or hormone-refractory; Tamoxifen for receptor-positive and/or hormone-sensitive ²	Paclitaxel; thiotepa + Doxorubicin + vin- blastine; mitomycin + vinblastine; mitomycin + methotrexate + mitoxantrone; fluorouracil by continuous infusion; Bone marrow transplant ³
Cervix**	Cisplatin Ifosfamide with means Bleomycin + ifosfamide with means + cisplatin	Chlorambucil, vincristine, fluorouracil, Doxorubicin, methotrexate, altretamine
Choriocarcinoma	Methotrexate ± leucovorin Dactinomycin	Methotrexate + dactinomycin + cyclophosphamide (MAC) Etoposide + methotrexate + dactinomycin + cyclophosphamide + vincristine
Colorectal*	<i>Adjuvant colon</i> ⁴ : Fluorouracil + levamisole; fluorouracil + leucovorin <i>Metastatic</i> : fluorouracil + leucovorin	<i>Hepatic metastases</i> : Intrahepatic-arterial floxuridine Mitomycin
Embryonal rhabdomyosarcoma ⁵	Vincristine + dactinomycin ± cyclophos- phamide	Same + Doxorubicin

¹ Tamoxifen with or without chemotherapy is generally recommended for postmenopausal estrogen-receptor-positive, mode-positive patients and chemotherapy with or without tamoxifen for premenopausal mode-positive patients. Adjuvant treatment with chemotherapy and/or tamoxifen is recommended for mode-negative patients with larger tumors or other adverse prognostic indicators.

² Megastrol and other hormonal agents may be effective in some patients with tamoxifen fails.

³ After high-dose chemotherapy (Medical Letter, 34:79, 1982).

⁴ For rectal cancer, postoperative adjuvant treatment with fluorouracil plus radiation, preceded and followed by treatment with fluorouracil alone.

⁵ Drugs have major activity only when combined with surgical resection, radiotherapy or both.

Cancer	Drugs of Choice	Some alternatives
Endometrial**	Vincristine + ifosfamide with means + etoposide Megastrol or another progestin Doxorubicin + cisplatin ± cyclophosphamide	fluorouracil, tamoxifen, altretamine
Esophageal*	Cisplatin + fluorouracil	Doxorubicin, methotrexate, mitomycin
Ewing's sarcoma ⁵	Cyclophosphamide (or ifosfamide with means) + Doxorubicin + vincristine (CAV) ± dactinomycin	CAV + etoposide
Gastric**	Fluorouracil ± leucovorin	Cisplatin, Doxorubicin, etoposide, methotrexate + leucovorin, mitomycin
Head and neck squamous cell*	Cisplatin + fluorouracil Methotrexate	Bleomycin, carboplatin, paclitaxel
Islet cell**	Streptozocin + Doxorubicin	Streptozocin + fluorouracil; chlorozotocin [†] ; octreotide
Kaposi's sarcoma* (Aids-related)	Etoposide or interferon alfa or vinblastine Doxorubicin + bleomycin + vincristine or vinblastine (ABV)	Vincristine, Doxorubicin, bleomycin
Leukemia		
Acute lymphocytic leukemia (ALL) ⁶	<i>Induction:</i> Vincristine + prednisone + asparaginase ± daunorubicin <i>CNS prophylaxis:</i> Intrathecal methotrexate ± systemic high-dose methotrexate with leucovorin ± Intrathecal cytarabine ± Intrathecal hydrocortisone <i>Maintenance:</i> Methotrexate + mercaptopurine Bone marrow transplant. ^{3 7}	<i>Induction:</i> same ± high-dose methotrexate ± cytarabine; pegaspargase instead of asparaginase Teniposide or etoposide High-dose cytarabine <i>Maintenance:</i> same + periodic vincristine + prednisone
Acute myeloid leukemia (AML) ⁸	<i>Induction:</i> Cytarabine + either daunorubicin or idarubicin <i>Post Induction:</i> High-dose cytarabine ± other drugs such as etoposide Bone marrow transplant ³ .	Cytarabine + mitoxantrone High-dose cytarabine
Chronic lymphocytic leukemia (CLL)	Chlorambucil ± prednisone Fludarabine	Cladribine, cyclophosphamide, pentostatin, vincristine, Doxorubicin

[†] Available in the USA only for investigational use.

⁶ High-risk patients (*e.g.*, high counts, cytogenetic abnormalities, adults) may require additional drugs for induction, maintenance and "intensification" (use of additional drugs after achievement of remission). Additional drugs include cyclophosphamide, mitoxantrone and thioguanine. The results of one large controlled trial in the United Kingdom suggest that intensification may improve survival in all children with ALL (Chasselle *et al*, 1995).

⁷ Patients with a poor prognosis initially or those who relapse after remission.

⁸ Some patients with acute promyelocytic leukemia have had complete responses to tretinoin. Such treatment can cause a toxic syndrome characterized primarily by fever and respiratory distress (Warrell, Jr *et al*, 1993).

Cancer	Drugs of Choice	Some alternatives
Chronic myeloid leukemia (CML) ⁹		
Chronic phase	Bone marrow transplant ³ Interferon alfa Hydroxyurea	Busulfan
Accelerated ¹⁰	Bone marrow transplant ³	Hydroxyures, busulfan
Blast crisis ¹¹	<i>Lymphoid</i> : Vincristine + prednisone + L-asparaginase + intrathecal methotrexate (± maintenance with methotrexate + 8-mercaptopurine)	Tretinoin [†] Amsecrine, [†] azacitidine Vincristine ± plicamycin
Hairy cell Leukemia	Pentostatin or cladribine	Interferon alfa, chlorambucil, fludarabine
Liver**	Doxorubicin Fluorouracil	Intrahepatic-arterial floxuridine or claptatin
Lung, small cell (cat cell)	Cisplatin + etoposide (PE) Cyclophosphamide + doxorubicin + vincristine (CAV) PE alternated with CAV Cyclophosphamide + etoposide + cisplatin (CEP) Doxorubicin + cyclophosphamide + etoposide (ACE)	Ifosfamide with means + carboplatin + etoposide (ICE) Daily oral etoposide Etoposide + ifosfamide with means + claptatin (VIP) Paclitaxel
Lung (non-small cell) **	Cisplatin + etoposide Cisplatin + Vinblastine ± mitomycin Cisplatin + vincristine	Cisplatin + fluorouracil + leucovorin Carboplatin + paclitaxel
Lymphomas		
Hodgkin's ¹¹	Doxorubicin + bleomycin + vinblastine + dacarbazine (ABVD) ABVD alternated with MOPP Mechlorethamine + vincristine + procarbazine (± prednisone) + doxorubicin + bleomycin + vinblastine (MOP[P]-ABV)	Mechlorethamine + vincristine + procarbazine + prednisone (MOPP) Chlorambucil + vinblastine + procarbazine + prednisone ± carmustine Etoposide + vinblastine + doxorubicin Bone marrow transplant ³

⁹ Allogeneic HLA-identical sibling bone marrow transplantation can cure 40% to 70% of patients with CML in chronic phase, 18% to 28% of patients with accelerated phase CML, and < 15% patients in blast crisis. Disease-free survival after bone marrow transplantations adversely influenced by age > 50 years, duration of disease > 3 years from diagnosis, and use of one-antigen-mismatched or matched-unrelated donor marrow. Interferon also may be curative in patients with chronic phase CML who achieve a complete cytogenetic response (about 10%); it is the treatment of choice for patients > 80 years old with newly diagnosed chronic phase CML and for all patients who are not candidates for an allogeneic bone marrow transplant. Chemotherapy alone is palliative.

¹⁰ If a second chronic phase is achieved with any of these combinations, allogeneic bone marrow transplant should be considered. Bone marrow transplant in second chronic phase may be curative for 30% to 35% of patients with CML.

¹¹ Limited-stage Hodgkin's disease (stages 1 and 2) is curable by radiotherapy. Disseminated disease (stages 3b and 4) require chemotherapy. Some intermediate stages and selected clinical situations may benefit from both.

Cancer	Drugs of Choice	Some alternatives
Non-Hodgkin's		
Burkitt's lymphoma	Cyclophosphamide + vincristine + methotrexate Cyclophosphamide + high-dose cytarabine ± methotrexate with leucovorin Intrathecal methotrexate or cytarabine	Ifosfamide with means Cyclophosphamide + doxorubicin + vincristine + prednisone (CHOP)
Diffuse large-cell lymphoma	Cyclophosphamide + doxorubicin + vincristine + prednisone (CHOP)	Dexamethasone sometimes substituted for prednisone Other combination regimens, which may include methotrexate, etoposide, cytarabine, bleomycin, procarbazine, ifosfamide and mitoxantrone Bone marrow transplant ³
Follicular lymphoma	Cyclophosphamide or chlorambusil	Same ± vincristine and prednisone, ± etoposide Interferon alfa, cladribine, fludarabin Bone marrow transplant ³ Cyclophosphamide + doxorubicin + vincristine + prednisone (CHOP)
Melanoma**	Interferon Alfa Dacarbazine	Carmustine, lomustine, cisplatin Dacarbazine + claspletin + carmustine + tamoxifen Aldesleukin
Mycosis fungoides*	PUVA (psoralen + ultraviolet A) Mechlorethamine (topical) Interferon alfa Electron beam radiotherapy Methotrexate	Isotretinoin, topical carmustine, pentosistin, fludarabin, cladribine, photopheresis (extra-corporeal photochemotherapy), chemotherapy as in non-Hodgkin's lymphoma
Myloma*	Melphalan (or cyclophosphamide) + prednisone Melphalan + carmustine + cyclophosphamide + prednisone + vincristine Dexamethasone + doxorubicin + vincristine (VAD) Vincristine + carmustine + doxorubicin + prednisone (VBAP)	Interferon alfa Bone marrow transplant ³ High-dose dexamethasone
Neuroblastoma*	Doxorubicin + cyclophosphamide + cisplatin + teniposide or etoposide doxorubicin + cyclophosphamide Claplatin + cyclophosphamide	Carboplatin, etoposide Bone marrow transplant ³

Cancer	Drugs of Choice	Some alternatives
Osteogenic sarcoma ⁵	Doxorubicin + cisplatin $\pm$ etoposide $\pm$ ifosfamide	Ifosfamide with means, etoposide, carboplatin, high-dose methotrexate with leucovorin Cyclophosphamide + etoposide
Ovary	Cisplatin (or carboplatin) + paclitaxel Cisplatin (or carboplatin) + cyclophosphamide (CP) $\pm$ doxorubicin (CAP)	Ifosfamide with means, paclitaxel, tamoxifen, melphalan, altretamine
Pancreatic **	Fluorouracil $\pm$ leucovorin	
Prostate	Leuprolide + flutamide	Estramustine + vinblastine, aminoglutethimide + hydrocortisone, estramustine + etoposide, diethylstilbestrol, nilutamide
Renal **	Aldesleukin Interferon alfa	Vinblastine, floxuridine
Retinoblastoma ^{5*}	Doxorubicin + cyclophosphamide + cisplatin + etoposide + vincristine	Carboplatin, etoposide, Ifosfamide with means
Sarcomas, soft tissue, adult *	Doxorubicin + dacarbazine + cyclophosphamide + Ifosfamide with means	Mitomycin + doxorubicin + cisplatin Vincristine, etoposide
Testicular	Cisplatin + etoposide + bleomycin (PEB)	Vinblastine (or etoposide) + Ifosfamide with means + cisplatin (VIP) Bone marrow transplant ³
Wilms' tumor ⁵	Dactinomycin + vincristine + doxorubicin + cyclophosphamide	Ifosfamide with means, etoposide, carboplatin

+ Available in the USA only for investigational use.

b. Cardiovascular Drugs

A "cardiovascular drug" is defined herein to refer to any therapeutic agent that can be applied in the treatment or prevention of a disease of the heart and/or blood vessels.

- 5 In certain embodiments, the cardiovascular drug is an agent that lowers the concentration of one or more blood lipids and/or lipoproteins, known herein as an "antihyperlipoproteinemic," which can be applied in the treatment of atherosclerosis and thickenings or blockages of vascular tissues. Examples include an aryloxyalkanoic/fibric acid derivative, a resin/bile acid sequesterant, a HMG CoA reductase inhibitor, a nicotinic acid derivative, a thyroid hormone or thyroid hormone analog, a miscellaneous agent or a combination thereof. Non-limiting examples of aryloxyalkanoic/fibric acid derivatives
- 10 include beclobrate, enzafibrate, binifibrate, ciprofibrate, clonofibrate, clofibrate (atromide-S),

clofibric acid, etofibrate, fenofibrate, gemfibrozil (lobid), nicofibrate, pirifibrate, ronifibrate, simfibrate and theofibrate. Non-limiting examples of resins/bile acid sequesterants include cholestyramine (cholybar, questran), colestipol (colestid) and polidexide. Non-limiting examples of HMG CoA reductase inhibitors include lovastatin (mevacor), pravastatin (pravochol) or simvastatin (zocor). Non-limiting examples of nicotinic acid derivatives include nicotinate, acepimox, niceritrol, nicoclonate, nicomol and oxiniac acid. Non-limiting examples of thyroid hormones and analogs thereof include etoroxate, thyropropic acid and thyroxine. Non-limiting examples of miscellaneous antihyperlipoproteinemics include acifran, azacosterol, benfluorex, β -benzalbutyramide, carnitine, chondroitin sulfate, clomestron, detaxtran, dextran sulfate sodium, 5,8, 11, 14, 17-eicosapentaenoic acid, eritadenine, furazabol, meglutol, melinamide, mytatrienediol, ornithine, γ -oryzanol, pantethine, pentaerythritol tetraacetate, α -phenylbutyramide, pirozadil, probucol (lorelco), β -sitosterol, sultosilic acid-piperazine salt, tiadenol, triparanol and xenbucin.

Non-limiting examples of an antiarteriosclerotic include pyridinol carbamate.

In certain embodiments, the cardiovascular drug is an agent that aids in the removal or prevention of blood clots. Non-limiting examples of antithrombotic and/or fibrinolytic agents include anticoagulants, anticoagulant antagonists, antiplatelet agents, thrombolytic agents, thrombolytic agent antagonists or combinations thereof. Examples of antithrombotic agents include aspirin and wafarin (coumadin). Examples of anticoagulant include acenocoumarol, ancrod, anisindione, bromindione, clorindione, coumetarol, cyclocoumarol, dextran sulfate sodium, dicoumarol, diphenadione, ethyl biscoumacetate, ethylidene dicoumarol, fluidione, heparin, hirudin, lyapolate sodium, oxazidione, pentosan polysulfate, phenindione, phenprocoumon, phosvitin, picotamide, tiocloamarol and warfarin. Non-limiting examples of antiplatelet agents include aspirin, a dextran, dipyridamole (persantin), heparin, sulfinpyranone (anturane) and ticlopidine (ticlid). Non-limiting examples of thrombolytic agents include tissue plasminogen activator (activase), plasmin, pro-urokinase, urokinase (abbokinase) streptokinase (streptase), anistreplase/APSAC (eminase).

In some embodiments, the cardiovascular drug is a blood coagulant. Non-limiting examples of a blood coagulation promoting agent include thrombolytic agent antagonists and anticoagulant antagonists. Non-limiting examples of anticoagulant antagonists include protamine and vitamin K1.

Non-limiting examples of thrombolytic agent antagonists include amiocaproic acid (amicar) and tranexamic acid (amstat). Non-limiting examples of antithrombotics include anagrelide, argatroban, cilostazol, daltroban, defibrotide, enoxaparin, fraxiparine, indobufen, lamoparan, ozagrel, picotamide, plafibride, tedelparin, ticlopidine and triflusal.

5 The cardiovascular drug may be an antiarrhythmic agent. Non-limiting examples of antiarrhythmic agents include Class I antiarrhythmic agents (sodium channel blockers), Class II antiarrhythmic agents (beta-adrenergic blockers), Class II antiarrhythmic agents (repolarization prolonging drugs), Class IV antiarrhythmic agents (calcium channel blockers) and miscellaneous antiarrhythmic agents. Non-limiting examples of sodium channel blockers
 10 include Class IA, Class IB and Class IC antiarrhythmic agents. Non-limiting examples of Class IA antiarrhythmic agents include disopyramide (norpace), procainamide (pronestyl) and quinidine (quinidex). Non-limiting examples of Class IB antiarrhythmic agents include lidocaine (xylocaine), tocainide (tonocard) and mexiletine (mexitil). Non-limiting examples of Class IC antiarrhythmic agents include encainide (enkaid) and flecainide (tambacor).
 15 Non-limiting examples of a beta blocker, otherwise known as a β -adrenergic blocker, a β -adrenergic antagonist or a Class II antiarrhythmic agent, include acebutolol (sectral), alprenolol, amosulalol, arotinolol, atenolol, befunolol, betaxolol, bevantolol, bisoprolol, bopindolol, bucumolol, bufetolol, bufuralol, bunitrolol, bupranolol, butidine hydrochloride, butofilolol, carazolol, carteolol, carvedilol, celiprolol, cetamolol, cloranolol, dilevalol,
 20 epanolol, esmolol (brevibloc), indenolol, labetalol, levobunolol, mepindolol, metipranolol, metoprolol, moprolol, nadolol, nadoxolol, nifenalol, nipradilol, oxprenolol, penbutolol, pindolol, practolol, pronethalol, propanolol (nderal), sotalol (betapace), sulfinalol, talinolol, tertatolol, timolol, toliprolol and xibinolol. In certain aspects, the beta blocker comprises an aryloxypropanolamine derivative. Non-limiting examples of aryloxypropanolamine
 25 derivatives include acebutolol, alprenolol, arotinolol, atenolol, betaxolol, bevantolol, bisoprolol, bopindolol, bunitrolol, butofilolol, carazolol, carteolol, carvedilol, celiprolol, cetamolol, epanolol, indenolol, mepindolol, metipranolol, metoprolol, moprolol, nadolol, nipradilol, oxprenolol, penbutolol, pindolol, propanolol, talinolol, tertatolol, timolol and toliprolol. Non-limiting examples of an agent that prolong repolarization, also known as a
 30 Class III antiarrhythmic agent, include amiodarone (cordarone) and sotalol (betapace). Non-limiting examples of a calcium channel blocker, otherwise known as a Class IV antiarrhythmic agent, include an arylalkylamine (e.g., bepridile, diltiazem, fendiline, gallopamil, prenylamine, terodiline, verapamil), a dihydropyridine derivative (felodipine, isradipine,

nicardipine, nifedipine, nimodipine, nisoldipine, nitrendipine) a piperazine derivative (e.g., cinnarizine, flunarizine, lidoflazine) or a miscellaneous calcium channel blocker such as bencyclane, etafenone, magnesium, mibefradil or perhexiline. In certain embodiments a calcium channel blocker comprises a long-acting dihydropyridine (nifedipine-type) calcium antagonist. Non-limiting examples of miscellaneous antiarrhythmic agents include adenosine (adenocard), digoxin (lanoxin), acecainide, ajmaline, amoproxan, aprindine, bretylium tosylate, bunaftine, butobendine, capobenic acid, cifenline, disopyranide, hydroquinidine, indecainide, ipatropium bromide, lidocaine, lorajmine, lorcainide, meobentine, moricizine, pirmenol, prajmaline, propafenone, pyrinoline, quinidine polygalacturonate, quinidine sulfate and viquidil.

Other examples of cardiovascular drugs include antihypertensive agents. Non-limiting examples of antihypertensive agents include sympatholytic, alpha/beta blockers, alpha blockers, anti-angiotensin II agents, beta blockers, calcium channel blockers, vasodilators and miscellaneous antihypertensives. Non-limiting examples of an alpha blocker, also known as an α -adrenergic blocker or an α -adrenergic antagonist, include amosulalol, arotinolol, dapiprazole, doxazosin, ergoloid mesylates, fenspiride, indoramin, labetalol, nicergoline, prazosin, terazosin, tolazoline, trimazosin and yohimbine. In certain embodiments, an alpha blocker may comprise a quinazoline derivative. Non-limiting examples of quinazoline derivatives include alfuzosin, bunazosin, doxazosin, prazosin, terazosin and trimazosin. In certain embodiments, an antihypertensive agent is both an alpha and beta adrenergic antagonist. Non-limiting examples of an alpha/beta blocker comprise labetalol (normodyne, trandate). Non-limiting examples of anti-angiotension II agents include include angiotensin converting enzyme inhibitors and angiotension II receptor antagonists. Non-limiting examples of angiotension converting enzyme inhibitors (ACE inhibitors) include alacepril, enalapril (vasotec), captopril, cilazapril, delapril, enalaprilat, fosinopril, lisinopril, moveltopril, perindopril, quinapril and ramipril.. Non-limiting examples of an angiotensin II receptor blocker, also known as an angiotension II receptor antagonist, an ANG receptor blocker or an ANG-II type-1 receptor blocker (ARBS), include angiocandesartan, eprosartan, irbesartan, losartan and valsartan. Non-limiting examples of a sympatholytic include a centrally acting sympatholytic or a peripherially acting sympatholytic. Non-limiting examples of a centrally acting sympatholytic, also known as an central nervous system (CNS) sympatholytic, include clonidine (catapres), guanabenz (wytensin) guanfacine (tenex) and methyl dopa (aldomet). Non-limiting examples of a

peripherally acting sympatholytic include a ganglion blocking agent, an adrenergic neuron blocking agent, a β -adrenergic blocking agent or a α 1-adrenergic blocking agent. Non-limiting examples of a ganglion blocking agent include mecamlamine (inversine) and trimethaphan (arfonad). Non-limiting of an adrenergic neuron blocking agent include

5 guanethidine (ismelin) and reserpine (serpasil). Non-limiting examples of a β -adrenergic blocker include acenitolo (sectral), atenolo (tenormin), betaxolo (kerlone), carteolo (cartrol), labetalolo (normodyne, trandate), metoprololo (lopressor), nadanol (corgard), penbutolo (levatol), pindolo (visken), propranololo (inderal) and timololo (blocadren). Non-limiting examples of α 1-adrenergic blocker include prazosin (minipress), doxazocin

10 (cardura) and terazosin (hytrin). In certain embodiments a cardiovascular therapeutic agent may comprise a vasodilator (*e.g.*, a cerebral vasodilator, a coronary vasodilator or a peripheral vasodilator). In certain preferred embodiments, a vasodilator comprises a coronary vasodilator. Non-limiting examples of a coronary vasodilator include amotriphene, bendazol, benfurodil hemisuccinate, benziodarone, chloracizine, chromonar, clobenfurol,

15 clonitrate, dilazep, dipyridamole, droprenilamine, efloxate, erythrityl tetranitrate, etafenone, fendiline, floredil, ganglefene, herestrol bis(β -diethylaminoethyl ether), hexobendine, itramin tosylate, khellin, lidoflanine, mannitol hexanitrate, medibazine, nicorglycerin, pentaerythritol tetranitrate, pentrinitrol, perhexiline, pimefylline, trapidil, tricromyl, trimetazidine, trolnitrate phosphate and visnadine. In certain aspects, a vasodilator may comprise a chronic therapy

20 vasodilator or a hypertensive emergency vasodilator. Non-limiting examples of a chronic therapy vasodilator include hydralazine (apresoline) and minoxidil (loniten). Non-limiting examples of a hypertensive emergency vasodilator include nitroprusside (nipride), diazoxide (hyperstat IV), hydralazine (apresoline), minoxidil (loniten) and verapamil.

Non-limiting examples of miscellaneous antihypertensives include ajmaline, γ -aminobutyric acid, bufeniode, cicletanine, ciclosidomine, a cryptenamine tannate,

25 fenoldopam, flosequinan, ketanserine, mebutamate, mecamlamine, methyl dopa, methyl 4-pyridyl ketone thiosemicarbazone, muzolimine, pargyline, pempidine, pinacidil, piperoxan, primaperone, a protoveratrine, raubasine, rescimetol, rilmenidine, saralasin, sodium nitroprusside, ticrynafene, trimethaphan camsylate, tyrosinase and urapidil.

30 In certain aspects, an antihypertensive may comprise an aryethanolamine derivative, a benzothiadiazine derivative, a *N*-carboxyalkyl(peptide/lactam) derivative, a dihydropyridine derivative, a guanidine derivative, a hydrazines/phthalazine, an imidazole derivative, a quaternary ammonium compound, a reserpine derivative or a sulfonamide derivative. Non-

limiting examples of aryethanolamine derivatives include amosulalol, bufuralol, dilevalol, labetalol, pronethalol, sotalol and sulfinalol. Non-limiting examples of benzothiadiazine derivatives include althizide, bendroflumethiazide, benzthiazide, benzyhydrochlorothiazide, buthiazide, chlorothiazide, chlorthalidone, cyclopenthiiazide, cyclothiazide, diazoxide, 5 epithiazide, ethiazide, fenquizon, hydrochlorothiazide, hydroflumethizide, methyclothiazide, meticrane, metolazone, paraflutizide, polythizide, tetrachlormethiazide and trichlormethiazide. Non-limiting examples of *N*-carboxyalkyl(peptide/lactam) derivatives include alacepril, captopril, cilazapril, delapril, enalapril, enalaprilat, fosinopril, lisinopril, moveltipril, perindopril, Non-limiting examples of dihydropyridine derivatives include 10 amlodipine, felodipine, isradipine, nicardipine, nifedipine, nilvadipine, nisoldipine and nitrendipine. Non-limiting examples of guanidine derivatives include bethanidine, debrisoquin, guanabenz, guanaciline, guanadrel, guanazodine, guanethidine, guanfacine, guanochlor, guanoxabenz and guanoxan. Non-limiting examples of hydrazines/phthalazines include budralazine, cadralazine, dihydralazine, endralazine, hydracarbazine, hydralazine, 15 pheniprazine, pildralazine and todralazine. Non-limiting examples of imidazole derivatives include clonidine, lofexidine, phentolamine, tiamenidine and tolondine. Non-limiting examples of quaternary ammonium compounds include azamethonium bromide, chlorisondamine chloride, hexamethonium, pentacynium bis(methylsulfate), pentamethonium bromide, pentolinium tartrate, phenactropinium chloride and trimethidinium methosulfate. 20 Non-limiting examples of reserpine derivatives include bietaserpine, deserpidine, rescinnamine, reserpine and syrosingopine. Non-limiting examples of sulfonamide derivatives include ambuside, clopamide, furosemide, indapamide, quinethazone, tripamide and xipamide.

Other examples of cardiovascular drugs include vasopressors. Vasopressors generally 25 are used to increase blood pressure during shock, which may occur during a surgical procedure. Non-limiting examples of a vasopressor, also known as an antihypotensive, include amezinium methyl sulfate, angiotensin amide, dimetofrine, dopamine, etifelmin, etilefrin, gepefrine, metaraminol, midodrine, norepinephrine, pholedrine and synephrine.

Other examples of cardiovascular drugs include agents that can be applied in the 30 treatment or prevention of congestive heart failure. Non-limiting examples of agents for the treatment of congestive heart failure include anti-angiotension II agents, afterload-preload reduction treatment, diuretics and inotropic agents. Examples of afterload-preload reduction agents include hydralazine (apresoline) and isosorbide dinitrate (isordil, sorbitrate). Non-

limiting examples of a diuretic include a thiazide or benzothiadiazine derivative (*e.g.*, althiazide, bendroflumethazide, benzthiazide, benzylhydrochlorothiazide, buthiazide, chlorothiazide, chlorothiazide, chlorthalidone, cyclopenthiazide, epithiazide, ethiazide, ethiazide, fenquizone, hydrochlorothiazide, hydroflumethiazide, methyclothiazide, meticrane, metolazone, paraflutizide, polythizide, tetrachloromethiazide, trichlormethiazide), an organomercurial (*e.g.*, chlormerodrin, meralluride, mercamphamide, mercaptomerin sodium, mercumallylic acid, mercumatilin dodium, mercurous chloride, mersalyl), a pteridine (*e.g.*, furterene, triamterene), purines (*e.g.*, acefylline, 7-morpholinomethyltheophylline, pamobrom, protheobromine, theobromine), steroids including aldosterone antagonists (*e.g.*, canrenone, oleandrin, spironolactone), a sulfonamide derivative (*e.g.*, acetazolamide, ambuside, azosemide, bumetanide, butazolamide, chloraminophenamide, clofenamide, clopamide, clorexolone, diphenylmethane-4,4'-disulfonamide, disulfamide, ethoxzolamide, furosemide, indapamide, mefruside, methazolamide, piretanide, quinethazone, torasemide, tripamide, xipamide), a uracil (*e.g.*, aminometradine, amisometradine), a potassium sparing antagonist (*e.g.*, amiloride, triamterene) or a miscellaneous diuretic such as aminozine, arbutin, chlorazani, ethacrynic acid, etozolin, hydracarbazine, isosorbide, mannitol, metochalcone, muzolimine, perhexiline, ticnafene and urea. Non-limiting examples of a positive inotropic agent, also known as a cardiotonic, include acefylline, an acetyldigitoxin, 2-amino-4-picoline, amrinone, benfurodil hemisuccinate, bucladesine, cerberosine, camphotamide, convallatoxin, cymarin, denopamine, deslanoside, digitalin, digitalis, digitoxin, digoxin, dobutamine, dopamine, dopexamine, enoximone, erythrophleine, fenalcomine, gitalin, gitoxin, glycyamine, heptaminol, hydrastinine, ibopamine, a lanatoside, metamivam, milrinone, nerifolin, oleandrin, ouabain, oxyfedrine, prenalterol, proscillaridine, resibufogenin, scillaren, scillarenin, strphanthin, sulmazole, theobromine and xamoterol. In particular aspects, an inotropic agent is a cardiac glycoside, a beta-adrenergic agonist or a phosphodiesterase inhibitor. Non-limiting examples of a cardiac glycoside includes digoxin (lanoxin) and digitoxin (crystodigin). Non-limiting examples of a β -adrenergic agonist include albuterol, bambuterol, bitolterol, carbuterol, clenbuterol, clorprenaline, denopamine, dioxethedrine, dobutamine (dobutrex), dopamine (intropin), dopexamine, ephedrine, etafedrine, ethylnorepinephrine, fenoterol, formoterol, hexoprenaline, ibopamine, isoetharine, isoproterenol, mabuterol, metaproterenol, methoxyphenamine, oxyfedrine, pirbuterol, procaterol, protokylol, reproterol, rimiterol, ritodrine, soterenol, terbutaline, tretoquinol, tulobuterol and xamoterol. Non-limiting

examples of a phosphodiesterase inhibitor include amrinone (inocor). Antianginal agents may comprise organonitrates, calcium channel blockers, beta blockers and combinations thereof. Non-limiting examples of organonitrates, also known as nitrovasodilators, include nitroglycerin (nitro-bid, nitrostat), isosorbide dinitrate (isordil, sorbitrate) and amyl nitrate (aspirol, vaporole).

2. Disease Cell Cycle Targeting Compounds

Disease cell cycle targeting compounds refers to compounds that target agents that are upregulated in proliferating cells. Compounds used for this purpose can be used to measure various parameters in cells, such as tumor cell DNA content.

Many of these agents are nucleoside analogues. For example, pyrimidine nucleoside (e.g., 2'-fluoro-2'-deoxy-5-iodo-1- β -D-arabinofuranosyluracil [FIAU], 2'-fluoro-2'-deoxy-5-iodo-1- β -D-ribofuranosyl-uracil [FIRU], 2'-fluoro-2'-5-methyl-1- β -D-arabinofuranosyluracil [FMAU], 2'-fluoro-2'-deoxy-5-iodovinyl-1- β -D-ribofuranosyluracil [IVFRU]) and acycloguanosine: 9-[(2-hydroxy-1-(hydroxymethyl)ethoxy)methyl]guanine (GCV) and 9-[4-hydroxy-3-(hydroxy-methyl)butyl]guanine (PCV) (Tjuvajev *et al.*, 2002; Gambhir *et al.*, 1998; Gambhir *et al.*, 1999) and other ^{18}F -labeled acycloguanosine analogs, such as 8-fluoro-9-[(2-hydroxy-1-(hydroxymethyl)ethoxy)methyl]guanine (FGCV) (Gambhir *et al.*, 1999; Namavari *et al.*, 2000), 8-fluoro-9-[4-hydroxy-3-(hydroxymethyl)butyl]guanine (FPCV) (Gambhir *et al.*, 2000; Iyer *et al.*, 2001), 9-[3-fluoro-1-hydroxy-2-propoxy methyl]guanine (FHPG) (Alauddin *et al.*, 1996; Alauddin *et al.*, 1999), and 9-[4-fluoro-3-(hydroxymethyl)butyl]guanine (FHBG) (Alauddin and Conti, 1998; Yaghoubi *et al.*, 2001) have been developed as reporter substrates for imaging wild-type and mutant (Gambhir *et al.*, 2000) HSV1-tk expression. One of ordinary skill in the art would be familiar with these and other agents that are used for disease cell cycle targeting.

3. Angiogenesis Targeting Ligands

"Angiogenesis targeting ligands" refers to agents that can bind to neovascularization or revascularization of tissue. For example, the neovascularization of tumor cells or revascularization of myocardium tissue. Agents that are used for this purpose are known to those of ordinary skill in the art for use in performing various measurements, including measurement of the size of a tumor vascular bed and measurement of tumor volume. Some of these agents bind to the vascular wall. One of ordinary skill in the art would be familiar with the agents that are available for use for this purpose.

Throughout this application, “angiogenesis targeting” refers to the use of an agent to bind to neovascular tissue. Some examples of agents that are used for this purpose are known to those of ordinary skill in the art for use in performing various tumor measurements, including measurement of the size of a tumor vascular bed, and measurement of tumor volume. Some of these agents bind to the vascular wall. One of ordinary skill in the art would be familiar with the agents that are available for use for this purpose. A tumor angiogenesis targeting ligand is a ligand that is used for the purpose of tumor angiogenesis targeting as defined above. Examples of angiogenesis targeting ligands include COX-2 inhibitors, anti-EGF receptor ligands, herceptin, angiostatin, C225 and thalidomide. COX-2 inhibitors include, for example, celecoxib, rofecoxib, etoricoxib and analogs of these agents.

4. Tumor Apoptosis Targeting Ligands

“Tumor apoptosis targeting” refers to use of an agent to bind to a cell that is undergoing apoptosis or at risk of undergoing apoptosis. These agents are generally used to provide an indicator of the extent or risk of apoptosis, or programmed cell death, in a population of cells, such as a tumor and cardiac tissue. One of ordinary skill in the art would be familiar with agents that are used for this purpose. A “tumor apoptosis targeting ligand” is a ligand that is capable of performing “tumor apoptosis targeting” as defined in this paragraph. The targeting ligand of the present invention may include TRAIL (TNF-related apoptosis inducing ligand) monoclonal antibody. TRAIL is a member of the tumor necrosis factor ligand family that rapidly induces apoptosis in a variety of transformed cell lines. The targeting ligand of the present invention may also comprise a substrate of caspase-3, such as peptide or chelator that includes the 4 amino acid sequence aspartic acid-glutamic acid-valine-aspartic acid. caspase-3 substrate (for example, a peptide or chelator that includes the amino acid sequence aspartic acid-glutamic acid-valine-aspartic acid), and any member of the Bcl family. Examples of Bcl family members include, for example, Bax, Bcl-xL, Bid, Bad, Bak and Bcl-2. One of ordinary skill in the art would be familiar with the Bcl family, and their respective substrates.

Apoptosis suppressors are targets for drug discovery, with the idea of abrogating their cytoprotective functions and restoring apoptosis sensitivity to tumor cells (Reed, 2003).

5. Disease Receptor Targeting Ligands

In “disease receptor targeting,” certain agents are exploited for their ability to bind to certain cellular receptors that are overexpressed in disease states, such as cancer, neurological

diseases and cardiovascular diseases. Examples of such receptors which are targeted include estrogen receptors, androgen receptors, pituitary receptors, transferrin receptors and progesterone receptors. Examples of agents that can be applied in disease-receptor targeting include androgen, estrogen, somatostatin, progesterone, transferrin, luteinizing hormone and luteinizing hormone antibody.

The radiolabeled ligands, such as pentetreotide, octreotide, transferrin and pituitary peptide, bind to cell receptors, some of which are overexpressed on certain cells. Since these ligands are not immunogenic and are cleared quickly from the plasma, receptor imaging would seem to be more promising compared to antibody imaging.

The folate receptor is included herein as another example of a disease receptor. Folate receptors (FRs) are overexpressed on many neoplastic cell types (*e.g.*, lung, breast, ovarian, cervical, colorectal, nasopharyngeal, renal adenocarcinomas, malignant melanoma and ependymomas), but primarily expressed only several normal differentiated tissues (*e.g.*, choroid plexus, placenta, thyroid and kidney) (Weitman *et al.*, 1992a; Campbell *et al.*, 1991; Weitman *et al.*, 1992b; Holm *et al.*, 1994; Ross *et al.*, 1994; Franklin *et al.*, 1994; Weitman *et al.*, 1994). FRs have been used to deliver folate-conjugated protein toxins, drug/antisense oligonucleotides and liposomes into tumor cells overexpressing the folate receptors (Ginobbi *et al.*, 1997; Leamon and Low, 1991; Leamon and Low, 1992; Leamon *et al.*, 1993; Lee and Low, 1994). Furthermore, bispecific antibodies that contain anti-FR antibodies linked to anti-T cell receptor antibodies have been used to target T cells to FR-positive tumor cells and are currently in clinical trials for ovarian carcinomas (Canevari *et al.*, 1993; Bolhuis *et al.*, 1992; Patrick *et al.*, 1997; Coney *et al.*, 1994; Kranz *et al.*, 1995).

Examples of folate receptor targeting ligands include folic acid and analogs of folic acid. Preferred folate receptor targeting ligands include folate, methotrexate and tomudex. Folic acid as well as antifolates such as methotrexate enter into cells *via* high affinity folate receptors (glycosylphosphatidylinositol-linked membrane folate-binding protein) in addition to classical reduced-folate carrier system (Westerhof *et al.*, 1991; Orr *et al.*, 1995; Hsueh and Dolnick, 1993).

6. Cardiac Ischemia Markers

In some embodiments, the targeting ligand is a cardiac ischemia marker. A cardiac ischemia marker is a ligand that is relatively selective for ischemic cardiac tissue. Non-limiting examples of cardiac ischemia markers include interleukin-6, tumor necrosis factor

alpha, matrix metalloproteinase 9, myeloperoxidase, intercellular and vascular adhesion molecules, soluble CD40 ligand, placenta growth factor, high sensitivity C-reactive protein (hs-CRP), ischemia modified albumin (IMA), free fatty acids, and choline.

7. Viability Cardiac Tissue Markers

5 In some embodiments, the targeting ligand is a viability cardiac tissue marker. A viability cardiac tissue marker refers to a ligand that is relatively selective for viable cardiac tissue compared to nonviable cardiac tissue. Non-limiting examples of cardiac viability tissue markers include those selected from the group consisting of phospholipase C, myosin light-chain phosphatase, nitric oxide, prostacyclin, endothelin, thromboxane, L-arginine and
10 L-citrulline.

8. Congestive Heart Failure Markers

In some embodiments, the targeting ligand is a congestive heart failure marker. A congestive heart failure marker is a ligand that is relatively selective for cardiac tissue of a heart in congestive heart failure compared to normal healthy heart tissue. Non-limiting
15 examples of congestive heart failure markers include those selected from the group consisting of interleukin-1, cardiotrophin-1, insulin-like growth factor, epidermal growth factor, tyrosine kinase receptor and angiotensin II.

9. Rest/Stress Cardiac Tissue Markers

In some embodiments, the targeting ligand is a rest/stress cardiac tissue marker. A
20 rest/stress cardiac tissue marker is a ligand that is relatively selective for cardiac tissue that is stressed compared to non-stressed (at rest) cardiac tissue, or *vice versa*. Non-limiting examples of rest/stress cardiac tissue markers include those selected from the group consisting of mitogen-activated protein kinase, cyclic adenosine monophosphate, phospholipase C, phosphatidylinositol bisphosphate, isositol trisphosphate, diacylglycerol
25 and tyrosine kinases.

10. Drug Assessment

Certain drug-based ligands can be applied in measuring the pharmacological response of a subject to a drug. A wide range of parameters can be measured in determining the response of a subject to administration of a drug. One of ordinary skill in the art would be
30 familiar with the types of responses that can be measured. These responses depend in part upon various factors, including the particular drug that is being evaluated, the particular

disease or condition for which the subject is being treated, and characteristics of the subject. Examples of drug-based ligands include carnitine, puromycin, verapamil, digoxin, prazosin, quinidine, disopyramide, theophylline, protease inhibitors nidedipine, diltiazem, flecainide, amiodarone, sotalol, adenosine, dopamine dobutamine, inamrinone, milrinone, spironolactone, prazosin, aspirin and warfarin.

11. Antimicrobials

Any antimicrobial is contemplated for inclusion as a targeting ligand. Preferred antimicrobials include ampicillin, amoxicillin, penicillin, clindamycin, gentamycin, kanamycin, neomycin, natamycin, nafcillin, rifampin, tetracycline, vancomycin, bleomycin, doxycyclin, amikacin, netilmicin, streptomycin, tobramycin, loracarbef, ertapenem, imipenem, meropenem, cefadroxil, cefazolin, cephalixin, cefaclor, cefamandole, cefoxitin, cefprozil, cefuroxime, cefixime, cefdinir, cefditoren, cefoperazone, cefotaxime, cefpodoxime, ceftazidime, ceftibuten, ceftizoxime, ceftriaxone, cefepime, teicoplanin, azithromycin, clarithromycin, dirithromycin, erythromycin, roxithromycin, troleandomycin, aztreonam, azlocillin, carbenicillin, cloxacillin, dicloxacillin, flucloxacillin, mezlocillin, piperacillin, ticarcillin, bacitracin, colistin, polymyxin b, ciprofloxacin, enoxacin, gatifloxacin, levofloxacin, lomefloxacin, moxifloxacin, norfloxacin, ofloxacin, trovafloxacin, mafenide, prontosil, sulfacetamide, sulfamethizole, sulfanilimide, sulfasalazine, sulfisoxazole, trimethoprim, trimethoprim-sulfamethoxazole, demeclocycline, minocycline, oxytetracycline, arspenamine, chloramphenicol, ethambutol, fosfomycin, furazolidone, isoniazid, linezolid, metronidazole, mupirocin, nitrofurantoin, platensimycin, pyrazinamide, quinupristin, dalfopristin, spectinomycin, and telithromycin.

Antifungals include natamycin, rimocidin, filipin, nystatin, amphotericin B, miconazole, ketoconazole, clotrimazole, econazole, bifonazole, butocanazole, finticonazole, isoconazole, oxiconazole, sertaconazole, sulconazole, tioconazole, fluconazole, itraconazole, ravuconazole, posaconazole, voriconazole, terconazole, terbinafine, amorolfine, naftifine, butenafine, anidulafungin, caspofungin, micafungin, ciclopirox, flucytosine, griseofulvin, gentian violet, haloprogin, tolnaftate, undecylenic acid, amantadine, polymycin, acyclovir and ganciclovir for fungi. One of ordinary skill in the art would be familiar with the various agents that are considered to be antimicrobials.

12. Agents that Mimic Glucose

Agents that mimic glucose are also contemplated for inclusion as targeting ligands. Such agents can also be considered “glucose analogs” or “glucose derivatives.”

Glucose is utilized by living organisms through the glycolysis pathway. Compounds
5 such as neomycin, kanamycin, gentamycin, amikacin, tobramycin, netilmicin, ribostamycin, sisomicin, micromicin, lividomycin, dibekacin, isepamicin, and astromicin belong to a group called aminoglycosides.

In terms of structure, agents that mimic glucose typically have a glucose ring structure. Exceptions exist, however, such as puromycin, which has a pentose ring structure,
10 but which can still be considered an agent that mimics glucose.

In terms of function, aminoglycosides are used as antibiotics that block the glycolysis pathway by their property of being structurally similar to glucose and thus, they are functionally considered as agents that mimic glucose. When these aminoglycosides are used in imaging studies, there are no detectable pharmacological effects.

The word "mimic", as defined by the American Heritage Dictionary fourth edition, means "to resemble closely or simulate." Aminoglycosides are functionally utilized through the glycolytic pathway by virtue of their structural similarity to glucose and block the glycolysis pathway. Hence, aminoglycosides are considered to mimic or simulate glucose in structural and functional manner.

Non-limiting examples of chemical structures with their PubChem Database (NCBI) identifier CID number are as follows: Amikacin CID 37768; Aminoglycoside CID 191574; Astromicin CID 65345; Deoxy-glucose CID 439268; D-glucosamine CID 441477; Dibekacin CID 3021; Gentamicin CID 3467; Glucose CID 5793; Isepamicin CID 456297; Kanamycin CID 5460349; Lividomycin CID 72394; Micromicin CID 107677; Neomycin CID 504578;
25 Netilmicin CID 441306; Puromycin CID 439530; Ribostamycin CID 33042; Sisomicin CID 36119; and Tobramycin CID 36294.

References which describe the glycolysis blocking by aminoglycosides include, for example, Tachibana *et al.*, 1976; Borodina *et al.*, 2005; Murakami *et al.*, 1996; Hoelscher *et al.*, 2000; Yang *et al.*, 2004; Michalik *et al.*, 1989; Murakami *et al.*, 1997; Diamond *et al.*,
30 1978; Hostetler and Hall, 1982; Benveniste and Davies, 1973; Hu, 1998; Yanai *et al.*, 2006; Myszkas *et al.*, 2003; Nakae and Nakae, 1982; Ozmen *et al.*, 2005; and Tod *et al.*, 2000.

Preferred agents that mimic glucose, or sugars, include neomycin, kanamycin, gentamycin, paromycin, amikacin, tobramycin, netilmicin, ribostamycin, sisomicin, micromicin, lividomycin, dibekacin, isepamicin, astromicin, and aminoglycosides glucose and glucosamine.

13. Hypoxia Targeting Ligands

In some embodiments of the present invention, the targeting ligand is a tumor hypoxia targeting ligand. For example, tumor cells are more sensitive to conventional radiation in the presence of oxygen than in its absence; even a small percentage of hypoxic cells within a tumor could limit the response to radiation (Hall, 1988; Bush *et al.*, 1978; Gray *et al.*, 1958). Hypoxic radioresistance has been demonstrated in many animal tumors but only in few tumor types in humans (Dische, 1991; Gatenby *et al.*, 1988; Nordsmark *et al.*, 1996). The occurrence of hypoxia in human tumors, in most cases, has been inferred from histology findings and from animal tumor studies. *In vivo* demonstration of hypoxia requires tissue measurements with oxygen electrodes and the invasiveness of these techniques has limited their clinical application.

Misonidazole, an example of a tumor hypoxia targeting ligand, is a hypoxic cell sensitizer, and labeling MISO with different radioisotopes (*e.g.*, ^{18}F , ^{123}I , $^{99\text{m}}\text{Tc}$) may be useful for differentiating a hypoxic but metabolically active tumor from a well-oxygenated active tumor by PET or planar scintigraphy. [^{18}F]Fluoromisonidazole (FMISO) has been used with PET to evaluate tumors hypoxia. Recent studies have shown that PET, with its ability to monitor cell oxygen content through [^{18}F]FMISO, has a high potential to predict tumor response to radiation (Koh *et al.*, 1992; Valk *et al.*, 1992; Martin *et al.*, 1989; Rasey *et al.*, 1989; Rasey *et al.*, 1990; Yang *et al.*, 1995). PET gives higher resolution without collimation, however, the cost of using PET isotopes in a clinical setting is prohibitive.

14. Antisense Molecules

Antisense molecules interact with complementary strands of nucleic acids, modifying expression of genes.

Some regions within a double strand of DNA code for genes, which are usually instructions specifying the order of amino acids in a protein along with regulatory sequences, splicing sites, noncoding introns and other complicating details. For a cell to use this information, one strand of the DNA serves as a template for the synthesis of a complementary strand of RNA. The template DNA strand is called the antisense strand and the RNA is said

to be sense (the complement of antisense). Because the DNA is double-stranded, the strand complementary to the antisense strand is also called sense and has the same base sequence as the mRNA (though T bases in DNA are substituted with U bases in RNA). For example:

DNA strand 1: sense strand

5 DNA strand 2: antisense strand (copied to)→ RNA strand (sense).

Many forms of antisense have been developed and can be broadly categorized into enzyme-dependent antisense or steric blocking antisense. Enzyme-dependent antisense includes forms dependent on RNase H activity to degrade target mRNA, including single-stranded DNA, RNA, and phosphorothioate antisense. Double stranded RNA acts as
10 enzyme-dependent antisense through the RNAi/siRNA pathway, involving target mRNA recognition through sense-antisense strand pairing followed by target mRNA degradation by the RNA-induced silencing complex (RISC). Steric blocking antisense (RNase-H independent antisense) interferes with gene expression or other mRNA-dependent cellular
15 processes. Steric blocking antisense includes 2'-O alkyl (usually in chimeras with RNase-H dependent antisense), peptide nucleic acid (PNA), locked nucleic acid (LNA) and Morpholino antisense. Cells can produce antisense RNA molecules naturally, which interact with complementary mRNA molecules and inhibit their expression.

Antisense nucleic acid molecules have been used experimentally to bind to mRNA
20 and prevent expression of specific genes. Antisense therapies are also in development; the FDA has approved a phosphorothioate antisense oligo, fomivirsen (Vitravene), for human therapeutic use.

15. Imaging Moieties

In certain embodiments of the compositions of the present invention, the targeting
25 ligand is an imaging moiety. As defined herein, an "imaging moiety" is a part of a molecule that is a agent or compound that can be administered to a subject, contacted with a tissue, or applied to a cell for the purpose of facilitating visualization of particular characteristics or aspects of the subject, tissue, or cell through the use of an imaging modality. Imaging modalities are discussed in greater detail below. Any imaging agent known to those of
30 ordinary skill in the art is contemplated as an imaging moiety of the present invention. Thus, for example, in certain embodiments of compositions of the present invention, the

compositions can be applied in multimodality imaging techniques. Dual imaging and multimodality imaging are discussed in greater detail in the specification below.

In certain embodiments, the imaging moiety is a contrast media. Examples include CT contrast media, MRI contrast media, optical contrast media, ultrasound contrast media, or any other contrast media to be used in any other form of imaging modality known to those of ordinary skill in the art. Examples include diatrizoate (a CT contrast agent), a gadolinium chelate (an MRI contrast agent) and sodium fluorescein (an optical contrast media). Additional examples of contrast media are discussed in greater detail in the specification below. One of ordinary skill in the art would be familiar with the wide range of types of imaging agents that can be employed as imaging moieties in the chelators of the present invention.

E. Methods of Synthesis

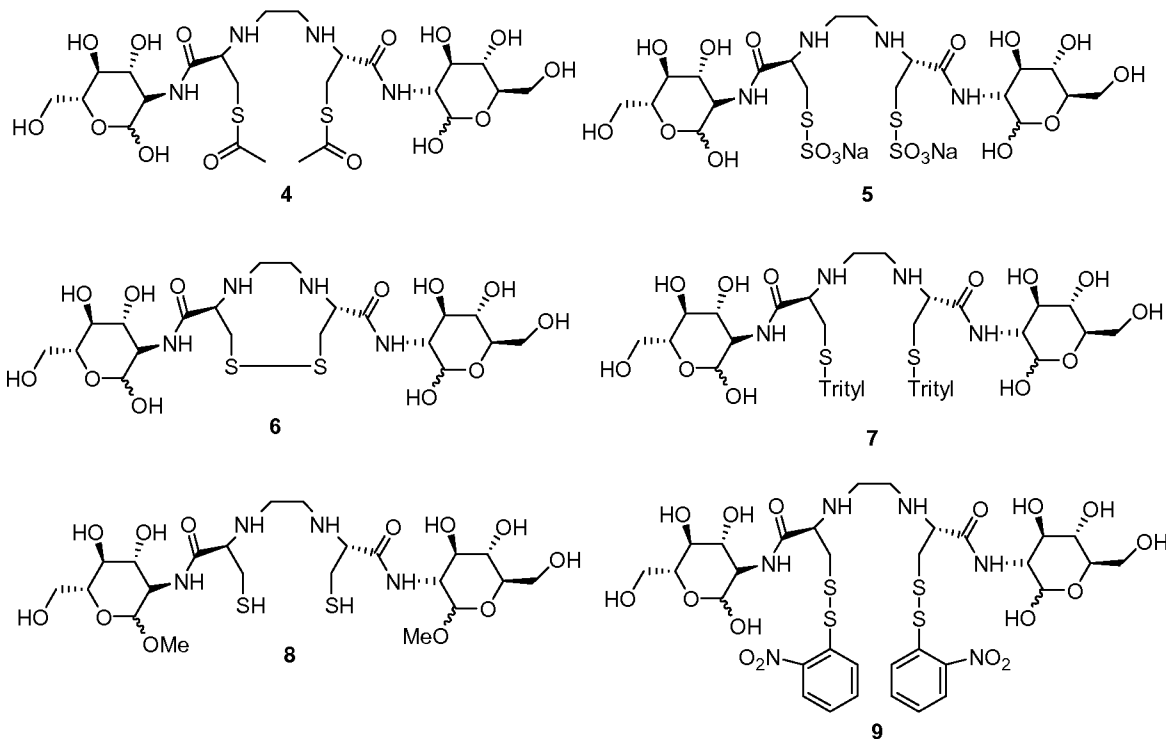
1. Source of Reagents for the Compositions of the Present Invention

Reagents for preparation of the compositions of the present invention can be obtained from any source. A wide range of sources are known to those of ordinary skill in the art. For example, the reagents can be obtained from commercial sources such as Sigma-Aldrich Chemical Company (Milwaukee, WI), from chemical synthesis, or from natural sources. For example, one vendor of radionuclides is Cambridge Isotope Laboratories (Andover, MA). The reagents may be isolated and purified using any technique known to those of ordinary skill in the art, as described herein. The free unbound metal ions can be removed with, for example, ion-exchange resin or by adding a transchelator (e.g., glucoheptonate, gluconate, glucarate, or acetylacetonate).

2. Use of an Intermediate Product as the Active Pharmaceutical Ingredient (API)

Disulfide formation and nucleophilic attack of the anomeric center in the glucosamine moiety of certain compounds of the present invention can be problematic. For example, these unwanted reactions may occur at the thiol groups and/or the amino groups in EC-glucosamine (EC-G): these are the major side reactions that may cause the instability of EC-G. Furthermore, the typically low yield of the deprotection step with Na/NH₃ to get the primary product of EC-G may yield low purity (see FIGs. 1 and 13). Accordingly, it may be desirable to utilize intermediates of syntheses of the present invention as active pharmaceutical ingredients (APIs). For example, EC-G analogs such as those shown below,

which are intermediate products in certain preparations may be used as APIs. These analogs, in certain embodiments, may yield high purity in the scale up process.



3. Purification Procedures and Determinations of Purity

As mentioned above, persons of ordinary skill in the art will be familiar with methods of purifying compounds of the present invention. As used herein, “purification” refers to any measurable increase in purity relative to the purity of the material before purification. Purification of every compound of the present invention is generally possible, including the purification of intermediates as well as purification of the final products. The purification step is not always included in the general methodologies explained below, but one of ordinary skill in the art will understand that compounds can generally be purified at any step. Examples of purification methods include gel filtration, size exclusion chromatography (also called gel filtration chromatography, gel permeation chromatography or molecular exclusion), dialysis, distillation, recrystallization, sublimation, derivatization, electrophoresis, silica gel column chromatography and high-performance liquid chromatography (HPLC), including normal-phase HPLC and reverse-phase HPLC. In certain embodiments, size exclusion chromatography and/or dialysis are specifically excluded as forms of purification of compounds of the present invention. Purification of compounds via silica gel column chromatography or HPLC, for example, offer the benefit of yielding desired compounds in very high purity, often higher than when compounds are purified via other methods.

Radiochemical purity of compounds of the present invention can also be determined. Methods of determining radiochemical purity are well-known in the art and include chromatographic methods in conjunction with radioactivity detection methods (*e.g.*, autoradiography analyses). Examples of comparisons of purity of compounds made via
5 organic and wet methodologies and purified by varying methods are provided below.

Methods of determining the purity of compounds are well known to those of skill in the art and include, in non-limiting examples, autoradiography, mass spectroscopy, melting point determination, ultra violet analysis, colorimetric analysis, (HPLC), thin-layer chromatography and nuclear magnetic resonance (NMR) analysis (including, but not limited
10 to, ^1H and ^{13}C NMR). In some embodiments, a colorimetric method could be used to titrate the purity of a chelator or chelator-targeting ligand conjugate. For instance, generation of a thiol-benzyl adduct (that is, a thiol functional group protected by a benzyl group) or the performance of an oxidation reaction by using iodine could be used to determine the purity of
15 chelator or chelator-targeting ligand conjugate. In one embodiment, the purity of an unknown compound may be determined by comparing it to a compound of known purity: this comparison may be in the form of a ratio whose measurement describes the purity of the unknown. Software available on varying instruments (*e.g.*, spectrophotometers, HPLCs, NMRs) can aid one of skill in the art in making these determinations, as well as other means
known to those of skill in the art.

20 The following non-limiting parameters may be used, in certain embodiments, to determine the purity of compounds of the present invention:

Column: Primesep100, 4.6 x 150 mm, 5 μm , ambient temperature

Mobile phase (A): H_2O with 0.025% TFA

Mobile phase (B): acetonitrile with 0.025% TFA

25 Isocratic run: A/B (50/50) at 1.0 ml/min

Detection: ELSD, SEDEX75, 50C, 4.5 bar

In certain embodiments of the present invention, purification of a compound does not remove all impurities. In some embodiments, such impurities can be identified.

4. Obtaining a Chelator

Methods of preparing and obtaining chelators are well known to those of skill in the art. For example, chelators may be obtained from commercial sources, chemical synthesis, or natural sources.

In one embodiment, the chelator may comprises ethylenedicysteine (EC). The preparation of ethylenedicysteine (EC) is described in U.S. Patent No. 6,692,724. Briefly, EC may be prepared in a two-step synthesis according to the previously described methods (Ratner and Clarke, 1937; Blondeau et al., 1967; each incorporated herein by reference). The precursor, L-thiazolidine-4-carboxylic acid, was synthesized and then EC was then prepared.

It is often also important to include an antioxidant in the composition to prevent oxidation of the ethylenedicysteine. The preferred antioxidant for use in conjunction with the present invention is vitamin C (ascorbic acid). However, it is contemplated that other antioxidants, such as tocopherol, pyridoxine, thiamine, or rutin may also be useful.

Chelators may also comprise amino acids joined together by spacers. Such a spacer may comprise, as described above, an alkyl spacer such as ethylene.

Amide bonds may also join one or more amino acids together to form a chelator. Examples of synthetic methods for the preparation of such chelators include solid-phase synthesis and solution-phase synthesis. Such methods are described, for example, in Bodansky, 1993 and Grant, 1992.

5. Organic Synthesis of Chelator-Targeting Ligand Conjugates

In a preferred embodiment, the present invention further provides a method of organically synthesizing chelator-targeting ligand conjugates. The method includes obtaining, for example, a chelator such as ethylenedicysteine (EC) as described above and admixing the EC with a thiol protecting group in an organic medium in order to protect both free thiols, resulting in an S-S'-bis-protected-EC, which is then admixed with an amino protecting group in an organic/aqueous medium in order to protect both free amines, resulting in an S-S'-bis-protected-N,N'-bis-protected-EC. Thiol groups are more reactive than nitrogen groups; thus, thiol groups are typically protected first. As described above, persons of skill in the art will be familiar with the proper ordering of the installation of protecting groups depending on the types of functional groups present on the chelator. This protected EC is then conjugated to a targeting ligand of any type described herein via any mode of

conjugation described herein followed by removal of the thiol and amino protecting groups, which results in a chelator–targeting ligand conjugate.

In certain embodiments, conjugation between a chelator and a targeting ligand takes place in one step. In particular embodiments, the conjugation comprises a covalent attachment of a chelator to a targeting ligand, wherein the covalent attachment occurs in one step. As mentioned, such one-step procedures are preferable as they minimize time, reagents, waste and loss of product.

Chelator–targeting ligand conjugates synthesized by this method may next be chelated to a metal ion of any type described herein. Such methods of chelation are well known to those of ordinary skill in the art and are described herein. Examples of methods of chelation of metal ions to chelator–targeting ligand conjugates are described, for example, in U.S. Patent No. 6,692,724. Methods described herein where a metal ion is chelated to a chelator may also serve as examples of how to chelate a metal ion to a chelator–targeting ligand conjugate.

Benefits of synthesizing chelator-targeting ligand conjugates via methods of the present invention using organic synthesis include, for example, obtaining conjugates of high purity relative to conjugates obtained via aqueous synthesis, and the efficient synthesis and purification of small-molecule compounds (*e.g.*, 1000 g/mol or less). These benefits allow for conjugates that can be utilized in imaging, diagnostic, and/or therapeutic experiments and/or clinical trials.

6. Organic Synthesis of Chelator–Targeting Ligand Conjugates Chelated to a Metal Ion

In another preferred embodiment, the present invention further provides a method of organically synthesizing chelator–targeting ligand conjugates chelated to a metal ion for imaging, diagnostic, or therapeutic use. The method includes, for example, first obtaining a chelator, such as EC. EC may then admixed with a metal ion, which may be a radionuclide or any other metal ion as described herein, in an organic medium in order to chelate to the EC via an N₂S₂ chelate. *See, e.g.*, FIG. 2. Other methods of chelation are described herein (*e.g.*, chelates of any combination of O, N and S) and chelation may occur by any method described herein. In non-limiting examples, metals such as technetium, indium, rhenium, gallium, copper, holmium, platinum, gadolinium, lutecium, yttrium, cobalt, calcium and arsenic can be chelated with a chelator such as EC. The EC chelated to a metal ion

("chelated EC") is then admixed with a targeting ligand, optionally protected with one or more protecting groups, in the presence of an organic medium in order to generate a chelator-targeting ligand conjugate chelated to a metal ion. The mode of conjugation may be via any mode described herein and may take place in one step or in more than one step.

Benefits of synthesizing metal ion-labeled chelator-targeting ligand conjugates via methods of the present invention using organic synthesis include, for example, obtaining conjugates of high purity relative to conjugates obtained via aqueous synthesis, and the efficient synthesis and purification of small-molecule compounds (*e.g.*, 1000 g/mol or less). These benefits allow for conjugates that can be utilized in imaging, diagnostic, and/or therapeutic experiments and/or clinical trials.

7. Aqueous Synthesis of Chelator-Targeting Ligand Conjugates

The present invention further provides a method of synthesizing chelator-targeting ligand conjugates in an aqueous medium. Chelator-targeting ligand conjugates were prepared, in general, as a means of comparing the relative purity of such or similar products when synthesized in organic mediums. The method includes, for example, first obtaining a chelator, such as EC. EC is then dissolved in a basic aqueous solution and coupling agents of any type described herein are added. The targeting ligand is then added to this solution to generate the chelator-targeting ligand conjugate.

8. Aqueous Synthesis of Chelator-Targeting Ligand Conjugates Chelated to a Metal Ion

The present invention further provides a method of synthesizing, in an aqueous medium, chelator-targeting ligand conjugates chelated to a metal ion. Like the aqueous synthesis mentioned above, chelator-targeting ligands conjugates chelated to a metal ion were prepared as a means of comparing the relative purity of such or similar products when synthesized in organic mediums. The method commences, in one embodiment, with obtaining a chelator chelated to a metal ion as described above ("Organic Synthesis of Chelator-Targeting Ligand Conjugates Chelated to a Metal Ion"). This chelator chelated to a metal ion may be, for example, chelated EC as described above. Chelation may occur by any method described herein. Chelated EC may be dissolved in a basic aqueous solution and coupling agents, as described herein, are added along with a targeting ligand of any type described herein in order to generate a chelator-targeting ligand conjugate chelated to a metal ion.

9. Conjugation of A Chelator With A Targeting Ligand

The present invention contemplates methods for conjugating a targeting ligand to a chelator (optionally chelated to a metal ion). The targeting ligand may be of any type described herein. One of ordinary skill in the art will be familiar with the means of conjugating targeting ligands to various functional groups. Most commonly, as between the chelator and the targeting ligand, one acts as the nucleophile and one acts as the electrophile such that conjugation takes place via a covalent bond. Non-limiting examples of such covalent bonds include an amide bond, an ester bond, a thioester bond and a carbon-carbon bond. In preferred embodiments, the conjugation takes place via an amide or ester bond. In some embodiments, the conjugation takes place at one or more functional groups of the chelator selected from the group consisting of carboxylic acid, amine and thiol. When acting as electrophiles, chelators and targeting ligands may comprise functional groups such as halogens and sulfonyls which act as leaving groups during conjugation. Targeting ligands may also comprise nucleophilic groups, such as $-NH_2$, which may participate in conjugation with an electrophilic chelator.

Coupling agents, as used herein, are reagents used to facilitate the coupling of a chelator to a targeting ligand. Such agents are well known to those of ordinary skill in the art and may be employed in certain embodiments of methods of the present invention. Examples of coupling agents include, but are not limited to, sulfo-N-hydroxysuccinimide (sulfo-NHS), dimethylaminopyridine (DMAP), diazabicyclo[5.4.0]undec-7-ene (DBU), 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide (EDAC) and dicyclohexylcarbodiimide (DCC). Other carbodiimides are also envisioned as coupling agents. Coupling agents are discussed, for example, in Bodansky, 1993 and Grant, 1992. These coupling agents may be used singly or in combination with each other or other agents to facilitate conjugation. Once the targeting ligand is conjugated using a coupling agent, urea is typically formed. The urea by-product may be removed by filtration. The conjugated product may then be purified by, for example, silica gel column chromatography or HPLC.

In general, the ligands for use in conjunction with the present invention will possess functional groups that are able to conjugate to one or more functional groups of a chelator, such as EC. For example, a targeting ligand may possess a halogenated position that will react with a free amine of a chelator to form the conjugate. If functional groups are not available, or if an optimal functional group is not available, a desired ligand may still be conjugated to a chelator, such as EC, by adding a linker, such as ethylenediamine, amino

propanol, diethylenetriamine, aspartic acid, polyaspartic acid, glutamic acid, polyglutamic acid, cysteine, glycine or lysine. For example, U.S. Patent 6,737,247 discloses several linkers which may be used with the present invention and is hereby incorporated by reference in its entirety without disclaimer. U.S. Patent 5,605,672 discloses several “preferred backbones” which may be used as linkers in the present invention and is hereby incorporated by reference in its entirety. In certain embodiments, the chelator may be conjugated to a linker, and the linker is conjugated to the targeting ligand. In other embodiments more than one linker may be used; for example, a chelator may be conjugated to a linker, and the linker is conjugated to a second linker, wherein the second linker is conjugated to the targeting ligand. In certain embodiments, two, three, four, or more linkers that are conjugated together may be used to conjugate a chelator and targeting ligand. However, it is generally preferable to only use a single linker to conjugate a chelator and a targeting ligand.

Some chelators, such as EC, are water soluble. In some embodiments, the chelator–targeting ligand conjugate chelated to a metal ion of the invention is water soluble. Many of the targeting ligands used in conjunction with the present invention will be water soluble, or will form a water soluble compound when conjugated to the chelator. If the targeting ligand is not water soluble, however, a linker which will increase the solubility of the ligand may be used. Linkers may attach to, for example, an aliphatic or aromatic alcohol, amine, peptide or to a carboxylic acid. Linkers may be, for example, either poly amino acids (peptides) or amino acids such as glutamic acid, aspartic acid or lysine. Table 2 illustrates preferred linkers for specific drug functional groups.

Benefits of synthesizing chelator-targeting ligand conjugates optionally chelated to one or more valent metal ions via methods of the present invention using organic synthesis include, for example, obtaining conjugates of high purity relative to conjugates obtained via aqueous synthesis, and the efficient synthesis and purification of small-molecule compounds (*e.g.*, 1000 g/mol or less). These benefits allow for conjugates that can be utilized in imaging, diagnostic, and/or therapeutic experiments and/or clinical trials.

TABLE 2**Linkers**

Drug Functional Group	Linker	Example
Aliphatic or phenolic-OH	EC-poly(glutamic acid) (MW 750-15,000) or EC poly(aspartic acid) (MW 2000-15,000) or bromo ethylacetate or EC-glutamic	estradiol, topotecan, paclitaxel, raloxifen etoposide

	acid or EC-aspartic acid.	
Aliphatic or aromatic-NH ₂ or peptide	EC-poly(glutamic acid) (MW 750-15,000) or EC-poly(aspartic acid) (MW 2000-15,000) or EC-glutamic acid (mono- or diester) or EC-aspartic acid.	doxorubicin, mitomycin C, endostatin, annexin V, LHRH, octreotide, VIP
Carboxylic acid or peptide	Ethylene diamine, lysine	methotrexate, folic acid

10. Chelation of a Metal Ion

The present invention further contemplates methods for the chelation (also called coordination) of one or more metal ions to a chelator or a chelator–targeting ligand conjugate.

Such chelation steps may take place in organic media. In other embodiments, chelation takes place in aqueous media. In certain embodiments, the chelator and the targeting ligand may each contribute to the chelation of the metal ion. In preferred embodiments, the metal ion is chelated only to the chelator. The chelated metal ion may be bound via, for example, an ionic bond, a covalent bond, or a coordinate covalent bond (also called a dative bond). Methods of such coordination are well known to those of ordinary skill in the art. In one embodiment, coordination may occur by admixing a metal ion into a solution containing a chelator. In another embodiment, coordination may occur by admixing a metal ion into a solution containing a chelator–targeting ligand conjugate. In one embodiment, chelation occurs to the chelator, with or without a targeting ligand, via an N₂S₂ chelate formed by the chelator, such as ethylenedicycysteine (EC). The chelator and the targeting ligand may each be protected by one or more protecting groups before or after chelation with the metal ion.

Chelation may occur at any atom or functional group of a chelator or targeting ligand that is available for chelation. The chelation may occur, for example, at one or more N, S, O or P atoms. Non-limiting examples of chelation groups include NS₂, N₂S, S₄, N₂S₂, N₃S and NS₃, and O₄. In preferred embodiments, a metal ion is chelated to three or four atoms. In some embodiments, the chelation occurs among one or more thiol, amine or carboxylic acid functional groups. The chelation, in particular embodiments, may be to a carboxyl moiety of glutamate, aspartate, an analog of glutamate, or an analog of aspartate. These embodiments may include multiple metal ions chelated to poly(glutamate) or poly(aspartate) chelators. In some embodiments, chelation of the metal ion is to a targeting ligand, such as to carboxyl groups of a tissue-specific ligand. In preferred embodiments, the chelation is between one or more thiol groups and one or more amine groups of the chelator.

In some non-limiting examples, the metal ion may be technetium, indium, rhenium, gallium, copper, holmium, platinum, gadolinium, lutecium, yttrium, cobalt, calcium, arsenic, or any isotope thereof. Any metal ion described herein may be chelated to a compound of the present invention.

11. Reducing Agents

For purposes of the present invention, when the metal ion is technetium it is preferred that the Tc be in the +4 oxidation state. The preferred reducing agent for use this purpose is stannous ion in the form of stannous chloride (SnCl_2) to reduce the Tc to its +4 oxidation state. However, it is contemplated that other reducing agents, such as dithionate ion or ferrous ion may be useful in conjunction with the present invention. It is also contemplated that the reducing agent may be a solid phase reducing agent. The amount of reducing agent can be important as it is necessary to avoid the formation of a colloid. It is preferable, for example, to use from about 10 to about 100 μg SnCl_2 per about 100 to about 300 mCi of Tc pertechnetate. The most preferred amount is about 0.1 mg SnCl_2 per about 200 mCi of Tc pertechnetate and about 2 mL saline. This typically produces enough Tc-EC-targeting ligand conjugate for use in 5 patients.

F. Examples of Imaging Modalities

1. Gamma Camera Imaging

A variety of nuclear medicine techniques for imaging are known to those of ordinary skill in the art. Any of these techniques can be applied in the context of the imaging methods of the present invention to measure a signal from the reporter. For example, gamma camera imaging is contemplated as a method of imaging that can be utilized for measuring a signal derived from the reporter. One of ordinary skill in the art would be familiar with techniques for application of gamma camera imaging (see, *e.g.*, Kundra *et al.*, 2002, herein specifically incorporated by reference). In one embodiment, measuring a signal can involve use of gamma-camera imaging of a ^{111}In -octreotide-SSRT2A reporter system.

2. PET and SPECT

Radionuclide imaging modalities (positron emission tomography (PET); single photon emission computed tomography (SPECT)) are diagnostic cross-sectional imaging techniques that map the location and concentration of radionuclide-labeled radiotracers. Although CT and MRI provide considerable anatomic information about the location and the extent of tumors, these imaging modalities cannot adequately differentiate invasive lesions

from edema, radiation necrosis, grading or gliosis. PET and SPECT can be used to localize and characterize tumors by measuring metabolic activity.

PET and SPECT provide information pertaining to information at the cellular level, such as cellular viability. In PET, a patient ingests or is injected with a slightly radioactive substance that emits positrons, which can be monitored as the substance moves through the body. In one common application, for instance, patients are given glucose with positron emitters attached, and their brains are monitored as they perform various tasks. Since the brain uses glucose as it works, a PET image shows where brain activity is high.

Closely related to PET is single-photon emission computed tomography, or SPECT. The major difference between the two is that instead of a positron-emitting substance, SPECT uses a radioactive tracer that emits low-energy photons. SPECT is valuable for diagnosing coronary artery disease, and already some 2.5 million SPECT heart studies are done in the United States each year.

PET radiopharmaceuticals for imaging are commonly labeled with positron-emitters such as ^{11}C , ^{13}N , ^{15}O , ^{18}F , ^{82}Rb , ^{62}Cu , and ^{68}Ga . SPECT radiopharmaceuticals are commonly labeled with positron emitters such as $^{99\text{m}}\text{Tc}$, ^{201}Tl , and ^{67}Ga . Regarding brain imaging, PET and SPECT radiopharmaceuticals are classified according to blood-brain-barrier permeability (BBB), cerebral perfusion and metabolism receptor-binding, and antigen-antibody binding (Saha *et al.*, 1994). The blood-brain-barrier SPECT agents, such as $^{99\text{m}}\text{TcO}_4\text{-DTPA}$, ^{201}Tl , and ^{67}Ga citrate are excluded by normal brain cells, but enter into tumor cells because of altered BBB. SPECT perfusion agents such as ^{123}I IMP, $^{99\text{m}}\text{Tc}$ HMPAO, $^{99\text{m}}\text{Tc}$ ECD are lipophilic agents, and therefore diffuse into the normal brain. Important receptor-binding SPECT radiopharmaceuticals include ^{123}I QNE, ^{123}I IBZM, and ^{123}I iomazenil. These tracers bind to specific receptors, and are of importance in the evaluation of receptor-related diseases.

3. Computerized Tomography (CT)

Computerized tomography (CT) is contemplated as an imaging modality in the context of the present invention. By taking a series of X-rays, sometimes more than a thousand, from various angles and then combining them with a computer, CT made it possible to build up a three-dimensional image of any part of the body. A computer is programmed to display two-dimensional slices from any angle and at any depth.

In CT, intravenous injection of a radiopaque contrast agent can assist in the identification and delineation of soft tissue masses when initial CT scans are not diagnostic. Similarly, contrast agents aid in assessing the vascularity of a soft tissue or bone lesion. For example, the use of contrast agents may aid the delineation of the relationship of a tumor and adjacent vascular structures.

CT contrast agents include, for example, iodinated contrast media. Examples of these agents include iothalamate, iothexol, diatrizoate, iopamidol, ethiodol and iopanoate. Gadolinium agents have also been reported to be of use as a CT contrast agent (see, *e.g.*, Henson *et al.*, 2004). For example, gadopentate agents has been used as a CT contrast agent (discussed in Strunk and Schild, 2004).

4. Magnetic Resonance Imaging (MRI)

Magnetic resonance imaging (MRI) is an imaging modality that is newer than CT that uses a high-strength magnet and radio-frequency signals to produce images. The most abundant molecular species in biological tissues is water. It is the quantum mechanical "spin" of the water proton nuclei that ultimately gives rise to the signal in imaging experiments. In MRI, the sample to be imaged is placed in a strong static magnetic field (1-12 Tesla) and the spins are excited with a pulse of radio frequency (RF) radiation to produce a net magnetization in the sample. Various magnetic field gradients and other RF pulses then act on the spins to code spatial information into the recorded signals. By collecting and analyzing these signals, it is possible to compute a three-dimensional image which, like a CT image, is normally displayed in two-dimensional slices.

Contrast agents used in MR imaging differ from those used in other imaging techniques. Their purpose is to aid in distinguishing between tissue components with identical signal characteristics and to shorten the relaxation times (which will produce a stronger signal on T1-weighted spin-echo MR images and a less intense signal on T2-weighted images). Examples of MRI contrast agents include gadolinium chelates, manganese chelates, chromium chelates, and iron particles.

Both CT and MRI provide anatomical information that aid in distinguishing tissue boundaries and vascular structure. Compared to CT, the disadvantages of MRI include lower patient tolerance, contraindications in pacemakers and certain other implanted metallic devices, and artifacts related to multiple causes, not the least of which is motion (Alberico *et al.*, 2004). CT, on the other hand, is fast, well tolerated, and readily available but has lower

contrast resolution than MRI and requires iodinated contrast and ionizing radiation (Alberico *et al.*, 2004). A disadvantage of both CT and MRI is that neither imaging modality provides functional information at the cellular level. For example, neither modality provides information regarding cellular viability.

5. Optical Imaging

Optical imaging is another imaging modality that has gained widespread acceptance in particular areas of medicine. Examples include optical labelling of cellular components, and angiography such as fluorescein angiography and indocyanine green angiography. Examples of optical imaging agents include, for example, fluorescein, a fluorescein derivative, indocyanine green, Oregon green, a derivative of Oregon green derivative, rhodamine green, a derivative of rhodamine green, an eosin, an erythrosin, Texas red, a derivative of Texas red, malachite green, nanogold sulfosuccinimidyl ester, cascade blue, a coumarin derivative, a naphthalene, a pyridyloxazole derivative, cascade yellow dye, or dapoxyl dye.

6. Ultrasound

Another biomedical imaging modality that has gained widespread acceptance is ultrasound. Ultrasound imaging has been used noninvasively to provide realtime cross-sectional and even three-dimensional images of soft tissue structures and blood flow information in the body. High-frequency sound waves and a computer to create images of blood vessels, tissues and organs.

Ultrasound imaging of blood flow can be limited by a number of factors such as size and depth of the blood vessel. Ultrasonic contrast agents, a relatively recent development, include perfluorine and perfluorine analogs, which are designed to overcome these limitations by helping to enhance grey-scale images and Doppler signals.

7. Procedure for Dual Imaging

Certain embodiments of the present invention pertain to methods of imaging a site within a subject using two imaging modalities that involve measuring a first signal and a second signal from the imaging moiety-chelator-metal ion complex. The first signal is derived from the metal ion and the second signal is derived from the imaging moiety. As set forth above, any imaging modality known to those of ordinary skill in the art can be applied in these embodiments of the present imaging methods.

The imaging modalities are performed at any time during or after administration of the composition comprising the diagnostically effective amount of the composition of the present invention. For example, the imaging studies may be performed during administration of the dual imaging composition of the present invention, or at any time thereafter. In some
5 embodiments, the first imaging modality is performed beginning concurrently with the administration of the dual imaging agent, or about 1 sec, 1 hour, 1 day, or any longer period of time following administration of the dual imaging agent, or at any time in between any of these stated times.

The second imaging modality may be performed concurrently with the first imaging
10 modality, or at any time following the first imaging modality. For example, the second imaging modality may be performed about 1 sec, about 1 hour, about 1 day, or any longer period of time following completion of the first imaging modality, or at any time in between any of these stated times. In certain embodiments of the present invention, the first and
15 second imaging modalities are performed concurrently such that they begin at the same time following administration of the agent. One of ordinary skill in the art would be familiar with performance of the various imaging modalities contemplated by the present invention.

In some embodiments of the present methods of dual imaging, the same imaging device is used to perform a first imaging modality and a second imaging modality. In other
20 embodiments, a different imaging device is used to perform the second imaging modality. One of ordinary skill in the art would be familiar with the imaging devices that are available for performance of a first imaging modality and a second imaging modality, and the skilled artisan would be familiar with use of these devices to generate images.

G. Radiolabeled Agents

As set forth above, certain embodiments of the compositions of the present invention
25 include a metal ion chelated to a chelator as set forth above. In some embodiments, the metal ion is a radionuclide. Radiolabeled agents, compounds, and compositions provided by the present invention are provided having a suitable amount of radioactivity. For example, in forming ^{99m}Tc radioactive complexes, it is generally preferred to form radioactive complexes in solutions containing radioactivity at concentrations of from about 0.01 millicurie (mCi) to
30 about 300 mCi per mL.

Radiolabeled imaging agents provided by the present invention can be used for visualizing sites in a mammalian body. In accordance with this invention, the imaging agents

are administered by any method known to those of ordinary skill in the art. For example, administration may be in a single unit injectable dose. Any of the common carriers known to those with skill in the art, such as sterile saline solution or plasma, may be utilized after radiolabeling for preparing the compounds of the present invention for injection. Generally, a unit dose to be administered has a radioactivity of about 0.01 mCi to about 300 mCi, preferably 10 mCi to about 200 mCi. The solution to be injected at unit dosage is from about 0.01 mL to about 10 mL.

After intravenous administration of a diagnostically effective amount of a composition of the present invention, imaging can be performed. Imaging of a site within a subject, such as an organ or tumor can take place, if desired, in hours or even longer, after the radiolabeled reagent is introduced into a patient. In most instances, a sufficient amount of the administered dose will accumulate in the area to be imaged within about 0.1 of an hour. As set forth above, imaging may be performed using any method known to those of ordinary skill in the art. Examples include PET, SPECT, and gamma scintigraphy. In gamma scintigraphy, the radiolabel is a gamma-radiation emitting radionuclide and the radiotracer is located using a gamma-radiation detecting camera. The imaged site is detectable because the radiotracer is chosen either to localize at a pathological site (termed positive contrast) or, alternatively, the radiotracer is chosen specifically not to localize at such pathological sites (termed negative contrast).

H. Kits

Certain embodiments of the present invention are generally concerned with kits for preparing an imaging or diagnostic agent. For example, in some embodiments the kit includes one or more sealed containers that contain a predetermined quantity of a chelator-targeting ligand conjugate. In some embodiments, the kit further includes a sealed container containing a metal ion. For example, the metal ion may be a radionuclide or a cold metal ion.

A kit of the present invention may include a sealed vial containing a predetermined quantity of a chelator of the present invention and a sufficient amount of reducing agent to label the compound with a metal ion. In some embodiments of the present invention, the kit includes a metal ion that is a radionuclide. In certain further embodiments, the radionuclide is ^{99m}Tc . In further embodiments of the present invention, the chelator is conjugated to a

targeting ligand that can be any of those targeting ligands discussed elsewhere in this application.

The kit may also contain conventional pharmaceutical adjunct materials such as, for example, pharmaceutically acceptable salts to adjust the osmotic pressure, buffers, preservatives and the like.

In certain embodiments, an antioxidant is included in the composition to prevent oxidation of the chelator moiety. In certain embodiments, the antioxidant is vitamin C (ascorbic acid). However, it is contemplated that any other antioxidant known to those of ordinary skill in the art, such as tocopherol, pyridoxine, thiamine, or rutin, may also be used.

The components of the kit may be in liquid, frozen, or dry form. In a preferred embodiment, kit components are provided in lyophilized form.

The cold (that is, non-radioactivity containing) instant kit is considered to be a commercial product. The cold instant kit could serve a radiodiagnostic purpose by adding pertechnetate to vial with API and bulking agents (agents which have not been tested yet).

The technology is known as the “shake and shoot” method to those of skill in the art. The preparation time of radiopharmaceuticals would be less than 15 min. The same kit could also encompass chelators or chelator–targeting ligand conjugates that could be chelated with different metals for different imaging applications. For instance, copper-61 (3.3 hrs half life) for PET; gadolinium for MRI. The cold kit itself could be used for prodrug purposes to treat disease. For example, the kit could be applied in tissue-specific targeted imaging and therapy.

I. Hyperproliferative Disease

Certain aspects of the present invention pertain to compositions wherein a therapeutic moiety is conjugated to a chelator of the present invention. When a metal ion is chelated to a chelator or to both a chelator and its conjugated targeting ligand, the composition of the present invention may, in certain embodiments, be useful in dual imaging and therapy. In certain particular embodiments, the therapeutic moiety is a moiety that is an agent known or suspected to be of benefit in the treatment or prevention of hyperproliferative disease in a subject. The subject may be an animal, such as a mammal. In certain particular embodiments, the subject is a human.

In other embodiments of the present invention, the metal ion is a therapeutic metal ion (e.g., Re-188, Re-187, Re-186, Ho-166, Y-90, Sr-89, and Sm-153), and the chelator- metal

ion chelate is an agent that is a therapeutic agent (rather than an imaging agent) that can be applied in the treatment or prevention of a hyperproliferative disease.

A hyperproliferative disease is herein defined as any disease associated with abnormal cell growth or abnormal cell turnover. For example, the hyperproliferative disease may be cancer. The term "cancer" as used herein is defined as an uncontrolled and progressive growth of cells in a tissue. A skilled artisan is aware other synonymous terms exist, such as neoplasm or malignancy or tumor. Any type of cancer is contemplated for treatment by the methods of the present invention. For example, the cancer may be breast cancer, lung cancer, ovarian cancer, brain cancer, liver cancer, cervical cancer, colon cancer, renal cancer, skin cancer, head and neck cancer, bone cancer, esophageal cancer, bladder cancer, uterine cancer, stomach cancer, pancreatic cancer, testicular cancer, lymphoma, or leukemia. In other embodiments of the present invention, the cancer is metastatic cancer.

J. Dual Chemotherapy and Radiation Therapy ("Radiochemotherapy")

In certain embodiments of the present invention, the compositions of the present invention are suitable for dual chemotherapy and radiation therapy (radiochemotherapy). For example, the chelator as set forth herein may be chelated to a metal ion that is a therapeutic metal ion, as well as a targeting ligand that is a therapeutic moiety (such as an anti-cancer moiety). As another example, a therapeutic metal ion may be chelated to both a chelator and its targeting ligand conjugate.

For example, the metal ion may be a beta-emitter. As herein defined, a beta emitter is any agent that emits beta energy of any range. Examples of beta emitters include Re-188, Re-187, Re-186, Ho-166, Y-90, and Sn-153. One of ordinary skill in the art would be familiar with these agents for use in the treatment of hyperproliferative disease, such as cancer.

One of ordinary skill in the art would be familiar with the design of chemotherapeutic protocols and radiation therapy protocols that can be applied in the administration of the compounds of the present invention. As set forth below, these agents may be used in combination with other therapeutic modalities directed at treatment of a hyperproliferative disease, such as cancer. Furthermore, one of ordinary skill in the art would be familiar with selecting an appropriate dose for administration to the subject. The protocol may involve a single dose, or multiple doses. The patient would be monitored for toxicity and response to treatment using protocols familiar to those of ordinary skill in the art.

K. Pharmaceutical Preparations

Pharmaceutical compositions of the present invention comprise a therapeutically or diagnostically effective amount of a composition of the present invention. The phrases “pharmaceutical or pharmacologically acceptable” or “therapeutically effective” or “diagnostically effective” refers to molecular entities and compositions that do not produce an adverse, allergic or other untoward reaction when administered to an animal, such as, for example, a human, as appropriate. The preparation of therapeutically effective or diagnostically effective compositions will be known to those of skill in the art in light of the present disclosure, as exemplified by Remington’s Pharmaceutical Sciences, 18th Ed. Mack Printing Company, 1990, incorporated herein by reference. Moreover, for animal (*e.g.*, human) administration, it will be understood that preparations should meet sterility, pyrogenicity, general safety and purity standards as required by the FDA Office of Biological Standards.

As used herein, “a composition comprising a therapeutically effective amount” or “a composition comprising a diagnostically effective amount” includes any and all solvents, dispersion media, coatings, surfactants, antioxidants, preservatives (*e.g.*, antibacterial agents, antifungal agents), isotonic agents, absorption delaying agents, salts, preservatives, drugs, drug stabilizers, gels, binders, excipients, disintegration agents, lubricants, sweetening agents, flavoring agents, dyes, such like materials and combinations thereof, as would be known to one of ordinary skill in the art. Except insofar as any conventional carrier is incompatible with the active ingredient, its use in the present compositions is contemplated.

The compositions of the present invention may comprise different types of carriers depending on whether it is to be administered in solid, liquid or aerosol form, and whether it need to be sterile for such routes of administration as injection. The compositions of the present invention can be administered intravenously, intradermally, intraarterially, intraperitoneally, intralesionally, intracranially, intraarticularly, intraprostatically, intrapleurally, intratracheally, intranasally, intravitreally, intravaginally, intrarectally, topically, intratumorally, intramuscularly, intraperitoneally, subcutaneously, subconjunctival, intravesicularly, mucosally, intrapericardially, intraumbilically, intraocularly, orally, topically, locally, injection, infusion, continuous infusion, localized perfusion bathing target cells directly, via a catheter, via a lavage, in lipid compositions (*e.g.*, liposomes), or by other method or any combination of the forgoing as would be known to one of ordinary skill in the art.

The actual required amount of a composition of the present invention administered to a patient can be determined by physical and physiological factors such as body weight, severity of condition, the tissue to be imaged, the type of disease being treated, previous or concurrent imaging or therapeutic interventions, idiopathy of the patient, and on the route of administration. The practitioner responsible for administration will, in any event, determine the concentration of active ingredient(s) in a composition and appropriate dose(s) for the individual subject.

In certain embodiments, pharmaceutical compositions may comprise, for example, at least about 0.1% of the chelator- metal ion chelate. In other embodiments, the an active compound may comprise between about 2% to about 75% of the weight of the unit, or between about 25% to about 60%, for example, and any range derivable therein. In other non-limiting examples, a dose may also comprise from about 0.1 mg/kg/body weight to about 1000 mg/kg/body weight or any amount within this range, or any amount greater than 1000 mg/kg/body weight per administration.

In any case, the composition may comprise various antioxidants to retard oxidation of one or more component. Additionally, the prevention of the action of microorganisms can be brought about by preservatives such as various antibacterial and antifungal agents, including, but not limited to parabens (*e.g.*, methylparabens, propylparabens), chlorobutanol, phenol, sorbic acid, thimerosal or combinations thereof.

The compositions of the present invention may be formulated in a free base, neutral or salt form. Pharmaceutically acceptable salts include the salts formed with the free carboxyl groups derived from inorganic bases such as for example, sodium, potassium, ammonium, calcium or ferric hydroxides; or such organic bases as isopropylamine, trimethylamine, histidine or procaine.

In embodiments where the composition is in a liquid form, a carrier can be a solvent or dispersion medium comprising, but not limited to, water, ethanol, polyol (*e.g.*, glycerol, propylene glycol, liquid polyethylene glycol, *etc.*), lipids (*e.g.*, triglycerides, vegetable oils, liposomes) and combinations thereof. The proper fluidity can be maintained, for example, by the use of a coating, such as lecithin; by the maintenance of the required particle size by dispersion in carriers such as, for example liquid polyol or lipids; by the use of surfactants such as, for example hydroxypropylcellulose; or combinations thereof such methods. In

many cases, it will be preferable to include isotonic agents, such as, for example, sugars, sodium chloride or combinations thereof.

Sterile injectable solutions may be prepared using techniques such as filtered sterilization. Generally, dispersions are prepared by incorporating the various sterilized active ingredients into a sterile vehicle which contains the basic dispersion medium and/or the other ingredients. In the case of sterile powders for the preparation of sterile injectable solutions, suspensions or emulsion, the preferred methods of preparation are vacuum-drying or freeze-drying techniques which yield a powder of the active ingredient plus any additional desired ingredient from a previously sterile-filtered liquid medium thereof. The liquid medium should be suitably buffered if necessary and the liquid diluent first rendered isotonic prior to injection with sufficient saline or glucose. The preparation of highly concentrated compositions for direct injection is also contemplated, where the use of DMSO (dimethylsulfoxide) as solvent is envisioned to result in extremely rapid penetration, delivering high concentrations of the active agents to a small area.

The composition must be stable under the conditions of manufacture and storage, and preserved against the contaminating action of microorganisms, such as bacteria and fungi. It will be appreciated that endotoxin contamination should be kept minimally at a safe level, for example, less than 0.5 ng/mg protein.

In particular embodiments, prolonged absorption of an injectable composition can be brought about by the use in the compositions of agents delaying absorption, such as, for example, aluminum monostearate, gelatin or combinations thereof.

L. Combinational Therapy

Certain aspects of the present invention pertain to compositions comprising a chelator that is conjugated to a targeting ligand that is a therapeutic moiety. In other embodiments, the chelator includes an amino acid sequence that is a therapeutic amino acid sequence.

These compositions can be applied in the treatment of diseases, such as cancer and cardiovascular disease, along with another agent or therapy method. Treatment with these compositions of the present invention may precede or follow the other therapy method by intervals ranging from minutes to weeks. In embodiments where another agent is administered, one would generally ensure that a significant period of time did not expire between the time of each delivery, such that the agents would still be able to exert an advantageously combined effect on the cell. For example, it is contemplated that one may

administer two, three, three or more doses of one agent substantially simultaneously (*i.e.*, within less than about a minute) with the compositions of the present invention. In other aspects, a therapeutic agent or method may be administered within about 1 minute to about 48 hours or more prior to and/or after administering a therapeutic amount of a composition of the present invention, or prior to and/or after any amount of time not set forth herein. In certain other embodiments, a composition of the present invention may be administered within of from about 1 day to about 21 days prior to and/or after administering another therapeutic modality, such as surgery or gene therapy. In some situations, it may be desirable to extend the time period for treatment significantly, however, where several weeks (*e.g.*, about 1 to 8 weeks or more) lapse between the respective administrations.

Various combinations may be employed, as demonstrated below, wherein a conjugate of the present invention is designated "A" and the secondary agent, which can be any other therapeutic agent or method, is "B":

A/B/A B/A/B B/B/A A/A/B A/B/B B/A/A A/B/B/B B/A/B/B

B/B/B/A B/B/A/B A/A/B/B A/B/A/B A/B/B/A B/B/A/A

B/A/B/A B/A/A/B A/A/A/B B/A/A/A A/B/A/A A/A/B/A

Administration of the compositions of the present invention to a patient will follow general protocols for the administration of chemotherapeutics, taking into account the toxicity, if any, of these agents. It is expected that the treatment cycles would be repeated as necessary. It also is contemplated that various standard therapies, as well as surgical intervention, may be applied in combination with the described agent. These therapies include but are not limited to additional pharmacotherapy (such as chemotherapy for cancer), additional radiotherapy, immunotherapy, gene therapy and surgery.

1. Chemotherapy

Cancer therapies also include a variety of combination therapies with both chemical and radiation based treatments. Combination chemotherapies include, for example, cisplatin (CDDP), carboplatin, procarbazine, mechlorethamine, cyclophosphamide, camptothecin, ifosfamide, melphalan, chlorambucil, busulfan, nitrosurea, dactinomycin, daunorubicin, doxorubicin, bleomycin, plicomycin, mitomycin, etoposide (VP16), tamoxifen, raloxifene, estrogen receptor binding agents, taxol, gemcitabine, navelbine, farnesyl-protein transferase

inhibitors, transplatinum, 5-fluorouracil, vincristin, vinblastin and methotrexate, or any analog or derivative variant of the foregoing.

2. Radiotherapy

Other factors that cause DNA damage and have been used extensively include what
5 are commonly known as γ -rays, X-rays, and/or the directed delivery of radioisotopes to tumor cells. Other forms of DNA damaging factors are also contemplated such as microwaves and UV-irradiation. It is most likely that all of these factors effect a broad range of damage on DNA, on the precursors of DNA, on the replication and repair of DNA, and on the assembly and maintenance of chromosomes. Dosage ranges for X-rays range from daily doses of 50 to
10 200 roentgens for prolonged periods of time (3 to 4 wk), to single doses of 2000 to 6000 roentgens. Dosage ranges for radioisotopes vary widely, and depend on the half-life of the isotope, the strength and type of radiation emitted, and the uptake by the neoplastic cells. The terms "contacted" and "exposed," when applied to a cell, are used herein to describe the process by which a therapeutic construct and a chemotherapeutic or radiotherapeutic agent
15 are delivered to a target cell or are placed in direct juxtaposition with the target cell. To achieve cell killing or stasis, both agents are delivered to a cell in a combined amount effective to kill the cell or prevent it from dividing.

3. Immunotherapy

Immunotherapeutics, generally, rely on the use of immune effector cells and
20 molecules to target and destroy cancer cells. The immune effector may be, for example, an antibody specific for some marker on the surface of a tumor cell. The antibody alone may serve as an effector of therapy or it may recruit other cells to actually effect cell killing. The antibody also may be conjugated to a drug or toxin (chemotherapeutic, radionucleotide, ricin A chain, cholera toxin, pertussis toxin, *etc.*) and serve merely as a targeting agent.
25 Alternatively, the effector may be a lymphocyte carrying a surface molecule that interacts, either directly or indirectly, with a tumor cell target. Various effector cells include cytotoxic T cells and NK cells.

Immunotherapy, thus, could be used as part of a combined therapy, in conjunction with gene therapy. The general approach for combined therapy is discussed below.
30 Generally, the tumor cell must bear some marker that is amenable to targeting, *i.e.*, is not present on the majority of other cells. Many tumor markers exist and any of these may be suitable for targeting in the context of the present invention. Common tumor markers include

carcinoembryonic antigen, prostate specific antigen, urinary tumor associated antigen, fetal antigen, tyrosinase (p97), gp68, TAG-72, HMFG, Sialyl Lewis Antigen, MucA, MucB, PLAP, estrogen receptor, laminin receptor, *erb B* and p155.

4. Genes

In yet another embodiment, the secondary treatment is a gene therapy in which a therapeutic composition is administered before, after, or at the same time as the therapeutic agents of the present invention. Delivery of a therapeutic amount of a composition of the present invention in conjunction with a vector encoding a gene product will have a combined anti-hyperproliferative effect on target tissues.

5. Surgery

Approximately 60% of persons with cancer will undergo surgery of some type, which includes preventative, diagnostic or staging, curative and palliative surgery. Curative surgery is a cancer treatment that may be used in conjunction with other therapies, such as the treatment of the present invention, chemotherapy, radiotherapy, hormonal therapy, gene therapy, immunotherapy and/or alternative therapies. Curative surgery includes resection in which all or part of cancerous tissue is physically removed, excised, and/or destroyed. Tumor resection refers to physical removal of at least part of a tumor. In addition to tumor resection, treatment by surgery includes laser surgery, cryosurgery, electrosurgery, and microscopically controlled surgery (Mohs' surgery). It is further contemplated that the present invention may be used in conjunction with removal of superficial cancers, precancers, or incidental amounts of normal tissue.

M. Other Embodiments of the Present Invention

In one aspect, the present invention generally pertains to a method of synthesizing a chelator, such as EC, comprising at least three functional groups, the method comprising obtaining a chelator and either:

- (a) protecting at least one first functional group of the chelator with a first protecting agent to generate a firstly protected chelator; or
- (b) chelating the chelator to a metal ion to generate a metal ion-labeled chelator.

Any method of synthesis as described herein, such as this, may take place in an organic medium, as described herein. The method may further comprise at least one purification step, as described herein. Chelators, functional groups, metal ions and modes of chelation and conjugation that may be used in the methods of the present invention are

familiar to those of ordinary skill in the art and are described herein. The chelator may further comprise a spacer as described herein, such as ethylene. Such chelators are useful intermediates for the preparation of chelator-targeting ligand conjugates.

5 In some embodiments, the method comprises protecting at least one first functional group of the chelator with a first protecting agent to generate a firstly protected chelator. In certain embodiments, the first functional group is a thiol functional group. In certain embodiments, the first protecting agent is a thiol protecting agent. In further embodiments, the thiol protecting agent is selected from a group consisting of an alkyl halide, a benzyl halide, a benzoyl halide, a sulfonyl halide, a triphenylmethyl halide, a
10 methoxytriphenylmethyl halide and cysteine.

The method may, in some embodiments, comprise protecting a second functional group with a second protecting agent to generate a secondly protected chelator. In certain embodiments, the first functional group comprises at least one thiol functional group and the second functional group comprises at least one amine functional group. In some
15 embodiments, a thiol functional group is first protected with a thiol protecting agent and then an amine functional group is protected with an amine protecting agent. In further embodiments, an amine protecting agent is selected from the group consisting of benzylchloroformate, *p*-nitro-chlorobenzylformate, ethylchloroformate, di-tert-butyl-dicarbonate, triphenylmethyl chloride and methoxytriphenylmethyl chloride. An example of a
20 chelator that may be prepared comprises ethylenedicycysteine, wherein the two thiol groups of ethylenedicycysteine are protected with two equivalents of a thiol protecting agent followed by protection of the two amine groups of ethylenedicycysteine with two equivalents of an amine protecting agent. Since thiol groups are more reactive than amine groups, thiol groups will typically be protected before amine groups are protected.

25 In other embodiments, the method further comprises removing one or more protecting groups from any composition described herein comprising one or more protecting groups. The protecting groups may be removed, for example, from the chelator moiety, the targeting ligand moiety, or both moieties in one or more steps before or after a chelator-targeting ligand conjugate is chelated to a metal ion, as described herein. Protecting groups are
30 described in more detail herein, including their installation and removal.

Any composition of the present invention may be purified via any method known to those of skill in the art. Methods of purification are described in more detail herein. In some

embodiments, the firstly protected chelator is between about 90% and about 99.9% pure. In some embodiments, the secondly protected chelator is between about 90% and about 99.9% pure.

5 In some embodiments, methods of the present invention further comprise conjugation of a chelator to a targeting ligand, wherein the targeting ligand and/or the chelator comprises at least one functional group to form a chelator–targeting ligand conjugate. In some embodiments, a functional group of the targeting ligand is protected by at least one protecting agent prior to conjugation to the chelator. In some embodiments, at least one functional group is a carboxylic acid functional group. In some embodiments, the functional groups of
10 the chelator and the targeting ligand together form a chelate. Chelation of the metal ion to the chelator can be by any method known to those of ordinary skill in the art.

A chelator–targeting ligand conjugate of the present invention may further comprise a linker between the chelator and the targeting ligand, as described herein. As mentioned, the targeting ligand may be of any type known to those of skill in the art, and such ligands are
15 discussed in more detail herein.

Other general aspects of the present invention contemplate a method of synthesizing a metal ion labeled-chelator–targeting ligand conjugate, comprising:

- (a) obtaining a protected chelator comprising at least three functional groups protected by at least one protecting agent;
- 20 (b) conjugating the protected chelator to a targeting ligand to generate a chelator–targeting ligand conjugate;
- (c) removing at least one protecting group from the chelator–targeting ligand conjugate;
- (d) chelating a metal ion to the chelator of the chelator–targeting ligand conjugate; and
25 (e) removing any remaining protecting groups.

The chelator, protecting agents, functional groups, mode of conjugation, targeting ligand, method of removing a protecting group, mode of chelation and metal ion may be that of any type described herein. The method may take place in an organic medium, as described
30 herein. The method may comprise one or more purification steps, as described herein. In some embodiments, at least one functional group of the targeting ligand is protected by at

least one protecting agent prior to conjugation. In preferred embodiments, three or four atoms of the chelator are available for chelation.

Other general aspects of the present invention contemplate a method of synthesizing a metal ion labeled-chelator–targeting ligand conjugate comprising:

- 5 (a) obtaining a chelator comprising at least three functional groups;
- (b) chelating a metal ion to the chelator to generate a metal ion labeled-chelator;
- (c) conjugating the metal ion labeled-chelator to a targeting ligand.

The chelator, functional groups, mode of conjugation, targeting ligand, mode of chelation and metal ion may be that of any type described herein. The method may take
10 place in an organic medium, as described herein. The method may comprise one or more purification steps, as described herein. In some embodiments, at least one functional group of the targeting ligand is protected by at least one protecting agent prior to conjugation. The method may further comprise the removal of all protecting groups from the metal ion labeled-chelator–targeting ligand conjugate. The method also contemplates, in certain embodiments,
15 at least one functional group of the targeting ligand being protected by at least one protecting agent prior to conjugation.

The present invention also contemplates kits for preparing an imaging agent, a chemotherapeutic agent, or a radio/chemotherapeutic agent, comprising one or more sealed containers, and a predetermined quantity of any composition as described herein in one or
20 more of the sealed containers. The present invention also contemplates, in some embodiments, an imaging, chemotherapeutic, or radio/chemotherapeutic agent, comprising any composition as described herein.

In some embodiments, the present invention contemplates a method of imaging or treating a subject, comprising administering to the subject a pharmaceutically effective
25 amount of any composition as described herein. The subject may be a mammal, such as a human.

N. Methods of Diagnosis, Treatment, or Imaging in a Subject with Known or Suspected Heart Disease

Embodiments of the present invention also generally pertain to methods of diagnosis,
30 treatment, or imaging in a subject with known or suspected heart disease. The subject can be any subject, such as a mammal or avian species. The mammal, for example, may be a dog,

cat, rat, mouse, or human. In preferred embodiments, the subject is a human with known or suspected cardiovascular disease.

5 The cardiovascular disease can be any disease of the heart or of a blood vessel. The blood vessel may be a coronary vessel, or may be a vessel other than a coronary vessel. The vessel may be an artery, vein, arteriole, venule, or capillary.

Examples of cardiovascular diseases include diseases of the heart, such as myocardial infarction, myocardial ischemia, angina pectoris, congestive heart failure, cardiomyopathy (congenital or acquired), arrhythmia, or valvular heart disease. In particular embodiments, the subject is known or suspected to have myocardial ischemia.

10 The subject, for example, may be a patient who presents to a clinic with signs or symptoms suggestive of myocardial ischemia or myocardial infarction. Imaging of the heart of the subject to diagnose disease may involve administering to the subject a pharmaceutically effective amount of a metal ion labeled chelator-targeting ligand conjugate synthesized using any of the methods set forth herein. Imaging can be performed using any
15 imaging modality known to those of ordinary skill in the art. In particular embodiments, imaging involves use radionuclide-based imaging technology, such as PET or SPECT. In particular embodiments, the metal ion-labeled radionuclide-targeting ligand conjugate is ^{99m}Tc-EC-glucosamine. Glucosamine is actively taken up by viable myocardial tissue. Areas of ischemic myocardium would take up less or no conjugate. Severity of ischemia can
20 be visually assessed or graded depending on magnitude of the signal that is measured using any method known to those of ordinary skill in the art. In some embodiments, imaging using any of the conjugates set forth herein is performed before, during, or after imaging of the heart using a second imaging modality. For example, the second imaging modality may be thallium scinigraphy.

25 Myocardial Perfusion SPECT (MPS) consist of a combination of a stress modality (exercise or pharmacologic) with rest and stress administration and imaging of radiopharmaceuticals. Thallium has excellent physiologic properties for myocardial perfusion imaging. Being highly extracted during the first pass through the coronary circulation, a linear relationship between blood flow to viable myocardium and thallium uptake has been
30 shown during exercise; however, at very high levels of flow, a “roll-off” in uptake occurs. As an unbound potassium analogue, thallium redistributes over time. Its initial distribution is proportional to regional myocardial perfusion and at equilibrium, the distribution of thallium

is proportional to the regional potassium pool, reflecting viable myocardium. The mechanisms of thallium redistribution are differential washout rates between hypoperfused but viable myocardium and normal zones and wash-in to initially hypoperfused zones. The washout rate of thallium is the concentration gradient between the myocardial cell and the blood. There is slower blood clearance of thallium following resting or low-level exercise injection. Diffuse slow washout rates, mimicking diffuse ischemia, may be observed in normal patients who do not achieve adequate levels of stress. Hyperinsulinemic states slow redistribution, leading to an underestimation of viable myocardium; thus fasting is recommended prior to and for 4 hrs following thallium injection. This is why if EC-G is used as an viable agent in combination with thallium it will target the precise area of interest which would be the viable area (Angello *et al.*, 1987; Gutman *et al.*, 1983; Pohost *et al.*, 1977).

Imaging using any of the metal ion-labeled chelator-targeting ligand conjugates of the present invention may also be performed in conjunction with other diagnostic methods, such as measurement of cardiac isozymes, or cardiac catheterization. The imaging may be performed at various intervals following onset of symptoms, or can be performed to assess for changes in myocardial perfusion over time.

O. Examples

The following examples are included to demonstrate certain non-limiting aspects of the invention. It should be appreciated by those of skill in the art that the techniques disclosed in the examples which follow represent techniques discovered by the inventor to function well in the practice of the invention. However, those of skill in the art should, in light of the present disclosure, appreciate that many changes can be made in the specific embodiments which are disclosed and still obtain a like or similar result without departing from the spirit and scope of the invention.

The following figures, chemical structures and synthetic details provide certain compounds of the present invention.

EXAMPLE 1

Non-limiting Example of an Organic Synthesis of N,N-Ethylenedicysteine-glucosamine (EC-G). See FIG. 1.

Step 1: Synthesis of S,S'-Bis-benzyl-N,N'-ethylenedicysteine (Bz-EC)

Cysteine-HCl (30 g) was dissolved in water (100 mL). To this, 37% formaldehyde (22.3 mL) was added and the reaction mixture was stirred overnight at room temperature.

Pyridine (25 mL) was then added and a precipitate formed. The crystals were separated and washed with ethanol (50 mL), then filtered with a Buchner funnel. The crystals were triturated with petroleum ether (150 mL), again filtered and dried. The precursor, L-thiazolidine-4-carboxylic acid (m.p. 195 °C, reported 196-197 °C) weighed 23.408 g. The precursor (22 g) was dissolved in liquid ammonia (200 mL) and refluxed. Sodium metal was added until a persistent blue color appeared for 15 min. Ammonium chloride was added to the blue solution, the solvents were evaporated to dryness. The residue was dissolved in water (200 mL) and the pH was adjusted to 2 with concentrated HCl. A precipitate was formed, filtered and washed with water (500 mL). The solid was dried in a calcium chloride dessicator. EC was then prepared 10.7 g (m.p. 237 °C, reported 251-253 °C). The structure of EC was confirmed by H-1 and C-13 NMR. EC (2.684 g, 10 mmol) was dissolved in 1N NaOH (40 mL). Benzyl chloride (5.063 g, 40 mmol) was dissolved in dioxane (30 mL) and stirred. The reaction was stirred for 30 min. The pH of the solution was adjusted to 2 with concentrated HCl. The precipitate was filtered and washed with water and recrystallized from trifluoroacetic acid, yielding 79.0% (3.5454 g), m.p. 227-229 °C (dec.) (reported 229-230 °C). The structure of Bz-EC was confirmed by H-1 and C-13 NMR.

Step 2: Synthesis of S,S'-Bis-benzyl-N,N'-bis-CBZ ethylenedicysteine (Cbz-Bz-EC)

Bz-EC (2.243 g, 5 mmol) was dissolved in sodium carbonate (1.20 g, 11.2 mmol) solution and the pH was adjusted to 10 using 1N NaOH. The final aqueous volume was 30 mL. Benzyl chloroformate (233 mL, 16.5 mmol) was dissolved in dioxane (0.75 mL) and stirred. The pH was adjusted to 10 by adding solid Na₂CO₃. The reaction mixture was stirred for 2 hours and extracted with diethyl ether to remove the excess benzyl chloroformate (CBZ). The pH of the aqueous layer was adjusted to 2 with 1N HCl and extracted with ethyl acetate. The organic layer was dried over magnesium sulfate and the solvent was evaporated. The residue was chromatographed on a silica gel column column eluted with CH₂Cl₂:acetic acid (99:1) to CH₂Cl₂:methanol:acetic acid (94:5:1) to yield the desired product 87.2% (3.127 g). The structure of Cbz-Bz-EC was confirmed by H-1 and C-13 NMR.

Step 3: Synthesis of S,S'-Bis-benzyl-N,N'-bis-CBZ ethylenedicysteine-glucosamine (tetra acetate) Conjugate (Cbz-Bz-EC-G-4-Ac)

To a stirred flask of dichloromethane (22 mL), Cbz-Bz-EC (2.1467 g, 3 mmol) was added. This was followed by dicyclohexylcarbodiimide (DCC) (2.476 g, 12 mmol) and dimethylaminopyridine (1.466 g, 12 mmol). Tetraacetylated glucosamine hydrochloride

(2.533 g, 6.6 mmol) (4-Ac-G-HCl) (Oakwood Products Inc., West Columbia, SC) was added to the mixture and stirred until completely dissolved. The structure of 4-Ac-G-HCl was confirmed by H-1 and C-13 NMR. The reaction was stirred at room temperature overnight. Water (0.5 mL) was added and the solid was filtered. The filtrate was dried over magnesium sulfate and the solvent was evaporated. The product was purified by silica gel column chromatography using dichloromethane:methanol:acetic acid (9.9:0:0.1) to 56.4:3:0.6 as a mobile phase. The product was isolated 66.4% yield (2.7382 g). H-1 and C-13 NMR of Cbz-Bz-EC-G-4-Ac provided confirmation as well as mass spectrometry.

Step 4: Synthesis of N,N'-ethylenedicysteine-glucosamine (EC-G)

Cbz-Bz-EC-G-4-Ac (687.7 mg, 0.5 mmol) was dissolved in liquid ammonia (20 mL) and pieces of sodium (223 mg, 10 mmol) were added. After adding all of the sodium, the reaction mixture sustained a dark blue color for 20 minutes. Ammonium chloride (641.9 mg, 12 mmol) was added slowly and the dark blue color solution turned colorless. The liquid ammonia was removed by nitrogen. The residual solid was dissolved in water and dialyzed overnight using MW<500. The crude product weighed 206.7 mg (yield: 70%). H-1 and C-13 NMR of the crude EC-G bis-acetylated compound were obtained along with mass spectra. The molecular ion was 861 which contains the matrix 187 and parent ion 674 (EC-G bis-acetylated). The major ion (100%) was 656 which was from the loss of water. EC-G bis-acetylated compound (200 mg) was further purified by dissolving in sodium carbonate and stirring for 2 hours. The product, EC-G, was then lyophilized, yielding a weight of 70 mg. H-1 NMR and C-13 NMR of EC-G were then obtained. C-13 NMR of EC-G showed 16 major carbon peaks. The mass spectra of EC-G was difficult to obtain due to its hydrophilicity and its tendency to be retained on the mass spectrometry column. However, EC-G bis-acetylated compound is less hydrophilic than EC-G; thus, mass spectra of EC-G bis-acetylated could be obtained. Mass spectra of EC-G showed that there was small impurity from EC-G bis-acetylated compound resulting from incomplete hydrolysis procedure. H-1 and C-13 NMR of EC-G were close to the predicted values of EC-G. Although 10 carbon peaks are expected for the symmetric structure of EC-G, glucosamine has 12 carbons instead of 6 carbons, suggesting that glucosamine has two configurations. H-1 NMR experimental values appeared to have a somewhat different profile than the predicted values; however, C-13 NMR experimental values of glucosamine were close to the predicted values of glucosamine. Thus, EC-G appears to have two configurations.

EXAMPLE 2

Non-limiting Example of an Organic Synthesis of $^{187}\text{Re-EC-G}$ Using Re-EC and Protected Glucosamine.
See FIG. 2.

5 $^{187}\text{Re-EC-G}$ was used as a reference standard for $^{99m}\text{Tc-EC}$ due to the similarity in structure and lipophilicity. Synthesis of cold Re-EC-G is shown in FIG. 2. To a stirred ethanol solution, small metal sodium chips (144.8 mg, 6.3 mmol) were added slowly into 10 mL of ethanol in a 50 mL bottle under nitrogen. After the sodium metal dissolved, EC (536.8 mg, 2.0 mmol) was added. The reaction mixture was stirred for 1 hour at room temperature
10 in order to form EC-Na salt. Triphenylphosphine rhenium chloride ($\text{ReOCl}_3(\text{PPh}_3)_2$, 1.8329 g, 2.2 mmol) was added. The olive green color of $\text{ReOCl}_3(\text{PPh}_3)_2$ changed to a forest green color. The reaction mixture was stirred for 1 hour and then refluxed for 30 min. The reaction mixture was then filtered and the filtrate was evaporated to dryness yielding a gray-purple powder Re-EC (818.4 mg, 80% yield). The structure of Re-EC was confirmed by H-1 and C-
15 13 NMR and mass spectrometry. Re has two isomeric molecular weights which are 185 and 187. Therefore, it distinctively shows two parent ions with 40:60 ratios.

To a stirred dimethylformamide (4 mL) solvent, Re-EC (116.9 mg, 0.25 mmol) was added followed by 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) (150 mL, 1.0 mmol). Next, dicyclohexylcarbodiimide (DCC) (123.8 mg, 0.6 mmol) was added. The reaction mixture
20 was stirred for 1 hour. Tetraacetylated glucosamine (4-Ac-G-HCl) (184.9 mg, 0.5 mmol) was added and then the reaction was stirred at room temperature overnight. Water (1 mL) was added and the reaction stirred for additional 1 hour at room temperature. The reaction mixture was evaporated under reduced pressure. Water (5 mL) was added, followed by chloroform (5 mL). The water layer was separated and lyophilized to yield a crude dark-
25 brown solid. The solid was purified by column chromatography using Sephadex G-50 to yield cold Re-EC-G (128.4 mg, 65% yield). The structure of cold Re-EC-G was confirmed by H-1 and C-13 NMR and mass spectrometry. Again, the Re-complex distinctively shows two parent ions with 40:60 ratios.

Elemental analysis of cold Re-EC-G showed $\text{C}_{20}\text{H}_{35}\text{N}_4\text{O}_{13}\text{ReS}_2$ (C, H, N) with the
30 calculated value C:30.41, H:4.47, N:7.09; found value C:30.04, H:4.93, N:6.09. H-1 and C-13 NMR of cold Re-EC-G was similar to the predicted NMR spectrometry. EC-G (5 mg) was labeled with ^{99m}Tc (pertechnetate) (1 mCi) in the presence of tin(II) chloride (0.1 mg). HPLC analysis showed that cold Re-EC-G had a similar retention time to that of $^{99m}\text{Tc-EC-G}$.

EXAMPLE 3

Synthesis of EC-G Using EC and Glucosamine in an Aqueous Reaction

EC (107 mg, 0.4 mmol) was dissolved in NaHCO₃ (1N, 12 mL). To this colorless solution, sulfo-N-hydroxysuccinimide (sulfo-NHS, 173.7 mg, 0.8 mmol) and 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide-HCl (EDAC) (Aldrich Chemical Co, Milwaukee, WI) (153.4 mg, 0.8 mmol) were added. D-Glucosamine hydrochloride salt (Sigma Chemical Co., St Louis, MO) (345 mg, 1.6 mmol) was then added. A pH of 8 was measured. The mixture was stirred at room temperature for 16 hours and then dialyzed for 24 hours using Spectra/POR molecular porous membrane with cut-off at 500 (Spectrum Medical Industries Inc., Houston, TX). After dialysis, the product was filtered by a 0.45 µm Nylon-filter and then freeze-dried using a lyophilizer (Labconco, Kansas City, MO). The crude product weighed 300-400 mg. H-1 NMR of EC-G showed similar patterns; however, it appears that the mixture is not as pure when compared to the organic EC-G. Elemental analysis showed EC-G purity was 63-77% using different reaction ratios between EC and glucosamine. Prep-HPLC (7.8 × 300 mm C-18 column, Waters) (flow rate: 0.5 mL/min, 100% water, UV 235 nm) was used to purify the crude product, 180-240 mg (yield 60%). H-1 and C-13 NMR of EC-G after prep-HPLC showed additional peaks suggesting impurities from mono EC-G or EC-glucosamine, sulfo-NHS and EDAC. Prep-HPLC purification of the raw EC-G yielded some incremental improvement to the chemical purity; however, when the raw EC-G is labeled with ^{99m}Tc in the presence of tin(II) chloride, a greater than 95% radiochemical purity of ^{99m}Tc-EC-G can be achieved using gluconate as a transchelator (as shown in radio-TLC and HPLC analysis).

EXAMPLE 4

Cellular Uptake Study Comparing Products Synthesized via the Aqueous Method and the Organic Method

To further validate EC-G biological activity, *in vitro* cell culture assays were performed. Briefly, the cellular uptake was determined in tumor cells (50,000 cells/well) incubated with ^{99m}Tc-EC-G (2 µCi/well) at various time intervals. The cellular uptake assay showed no marked difference between raw (unpurified) EC-G and prep-HPLC purified EC-G (FIG. 4). *In vitro* stability studies were determined either using cell culture or dissolving EC-G in water. There was a 10-15% decrease in cellular uptake using ^{99m}Tc-EC-G after 2-4 weeks. The useful life of EC-G in water appears to be 17.26 days. *In vivo* imaging studies showed no marked difference between EC-G synthesized from aqueous and organic reactions.

EXAMPLE 5**Synthesis of Cold Re-EC-G Using Re-EC and Glucosamine in an Aqueous Reaction**

Re-EC (255.8 mg, 0.5 mmol) (from Example 2) was dissolved in NaOH (1N, 4.5 mL). Added to this dark-purple color solution were sulfo-NHS (217.1 mg, 1 mmol) and D-glucosamine hydrochloride salt (Sigma Chemical Co., St. Louis, MO) (431.3 mg, 2 mmol). 1-Ethyl-3-(3-dimethylaminopropyl)carbodiimide-HCl (EDAC) (Aldrich Chemical Co., Milwaukee, WI) (191.7 mg, 1 mmol) was then added. The pH measured greater than 8. The mixture was stirred at room temperature for 16 hours. The mixture was dialyzed for 24 hours using Spectra/POR molecular porous membrane with cut-off at 500 (Spectrum Medical Industries Inc., Houston, TX). After dialysis, the product was filtered and then freeze-dried using a lyophilizer (Labconco, Kansas City, MO). The crude product weighed 276 mg. H-1 NMR of aqueous Re-EC-G showed a similar pattern; however, there appears to be some evidence of impurities when compared to the organic Re-EC-G compound. HPLC analysis of the organic cold Re-EC-G compound showed one peak at 272 nm; however, aqueous cold Re-EC-G had two peaks. One of the peaks in the aqueous cold Re-EC-G corresponds to the organic cold Re-EC-G compound (peaks 12.216 and 12.375, respectively). The remaining peaks were sulfo-NHS and other minor impurities.

EXAMPLE 6**Quantitative Analysis of Glucosamine (Active Pharmaceutical Ingredient)**

D-Glucosamine was derivatized for colorimetric assays. Briefly, to a solution of D-glucosamine hydrochloride (25 g, 0.12 mol) in a freshly prepared aqueous solution of 1N NaOH (120 mL) under stirring was added *p*-anisaldehyde (17 mL, 0.14 mol). After 30 min., crystallization began and the mixture was refrigerated overnight. The precipitated product was then filtered and washed with cold water (60 mL), followed by a mixture of EtOH-Et₂O (1:1) to give 2-deoxy-2-[*p*-methoxybenzylidene(amino)]-D-glucopyranose (D-glucosamine-anisaldehyde, 32.9408 g, 110.8 mmol, 95.5% yield) m.p. 165-166 °C. H-1 NMR confirmed the structure.

Raw EC-G (50 mg) was hydrolyzed using 1N NaOH. Anisaldehyde was added to the reaction solution. After 2 hours, the reaction mixture was extracted with chloroform. The chloroform layer, which contained unreacted anisaldehyde, was evaporated under nitrogen. The reacted anisaldehyde weight was used to determine the amount of glucosamine in the D-glucosamine-anisaldehyde adduct.

EXAMPLE 7**Quantitative Analysis of EC in EC-G**

Raw EC-G (50 mg) was hydrolyzed using 1N NaOH. Benzyl chloride was dissolved in dioxane (30 mL) and then added in to the stirred mixture. The reaction was stirred for 2 hours and then extracted with chloroform. The chloroform layer, which contained unreacted benzyl chloride, was evaporated under nitrogen. The reacted benzyl chloride weight was used to determine the amount of EC in EC-G (Table 3).

EXAMPLE 8**Quantitative Analysis of Sulfo-NHS and EDAC in EC-G**

A standard curve of sulfo-NHS was generated at UV 272 nm. Raw EC-G was dissolved in water. From the standard curve, the amount of sulfo-NHS in EC-G was determined at UV 272 nm. The amount of 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide-HCl (EDAC) was calculated by subtracting EC, glucosamine and sulfo-NHS from total EC-G weight shown in Table 3.

EXAMPLE 9**Quantitative Analysis of Glucose Phosphorylation Assay**

An *in vitro* hexokinase assay was used to assess the glucose phosphorylation process of EC-G. Using a kit (Sigma Chemical Company, MO), fluorodeoxyglucose (FDG, 1.0 mg), EC-G (1.0 mg), D-glucosamine (G, 1.0 mg) and D-glucose (2.5 mg) were dissolved in 1 mL (EC-G, G) or 2.5 mL (D-glucose) of water. From there, 200 µL was removed and diluted in 2.5 mL of water. A 100 µL aliquot was then removed and combined in solution with 900 µL of Infinity™ Glucose Reagent and incubated at 37 °C for three min. The phosphorylated glucose and NADH were then assayed at a wavelength of 340 nm. The peaks of FDG (340 and 347 nm), glucose (301 and 342 nm), EC-G (303 and 342 nm) and G (302 and 342 nm) were obtained.

EXAMPLE 10**Chemical Identity Assay of Glucosamine (Active Pharmaceutical Ingredient) in EC-G (Synthesized From the Aqueous Reaction)**

A colorimetric assay was used to determine the amount of glucosamine. A solution of copper sulfate (6.93 g in 100 mL water) and sodium potassium tartrate (34.6 g in 100 mL water containing 10 g NaOH) was prepared. EC-G (25 mg) and glucosamine (standard) were added with basic copper tartrate solution until no visualization of copper oxide red precipitate

existed. The amount of glucosamine in EC-G was 8.7 mg (35% w/w) determined from titration volume (Table 3).

Alternatively, as described in Example 5, D-glucosamine hydrochloride (25 g, 0.12 mol) was added to a freshly prepared aqueous solution of 1N NaOH (120 mL) under stirring and then *p*-anisaldehyde (17 mL, 0.14 mol) was added to the mixture. After 30 min., the crystallization began and the mixture was refrigerated overnight. The precipitated product was filtered and washed with cold water (60 mL), followed by a mixture of EtOH-Et₂O (1:1) to yield 2-deoxy-2-[*p*-methoxybenzylidene(amino)]-D-glucopyranose (D-glucosamine-anisaldehyde, 32.9408 g, 110.8 mmol, 95.5% yield) m.p. 165-166 °C. Raw EC-G (50 mg) was hydrolyzed using 1N NaOH. Anisaldehyde was added to the reaction solution. After 30 min., the crystallization began and the mixture was refrigerated overnight. The precipitated product was filtered and washed with cold water and the melting point was determined to be 165-166 °C (containing 18 mg glucosamine).

TABLE 3

Qualitative Analysis of Glucosamine and EC in EC-G (synthesized from the aqueous reaction)

Theoretical Value			
Compound	Molecular Weight	Percentage (weight/weight)	
		(100%)	(65%)
EC-G	591		
EC	268		
Glucosamine (G)	179		
EC in EC-G		39% (234/591)	25%
G in EC-G		60% (356/591)	39%

Experimental Value		
Compound	Percentage (weight/weight)	Method
EC in EC-G	30%	colorimetric
G in EC-G	35%	colorimetric
Sulfo-NHS in EC-G	34%	UV (268 nm)
EDAC	1%	calculation

EXAMPLE 11

Chemical Identity Assay of Ethylenedicysteine (chelator) in EC-G (Synthesized From the Aqueous Reaction)

Two methods were used to determine the purity of EC-G. In the first method, a colorimetric assay was used to determine the amount of EC. A solution of iodine (0.1 mol/L)

(13 g along with 36 g KI in 1000 mL water) was prepared and EC-G (25.2 mg) and EC (25 mg) (standard) were added to the iodine solution. In the standard EC, a pale white solid was precipitated, but no precipitate was noted in the EC-G. A titration method was used (yellowish color (persists more than 5 min.)) to determine the amount of EC in the EC-G. Each 1 mL of iodine solution that was used equals 13.4 mg of EC. The amount of EC in the EC-G was 7.6 mg (30.2% w/w).

In the second method, measurement the melting point of a thiol-EC-G adduct was performed. Example 1 outlined the synthesis of S,S'-Bis-benzyl-N,N'-ethylenedicysteine (Bz-EC). Briefly, EC (2.684 g, 10 mmol) was dissolved in 1N NaOH (40 mL). Benzyl chloride (5.063 g, 40 mmol) was dissolved in dioxane (30 mL) and added to a stirred mixture. After 30 min., the pH of the solution was adjusted to 2 with concentrated HCl. The precipitate was filtered and washed with water and recrystallized from trifluoroacetic acid. The yield was 79.0% (3.5454 g), m.p. 227-229 °C (dec.) (reported 229-230 °C). Raw EC-G (50 mg) was then hydrolyzed using 1N NaOH, and benzyl chloride (40 mg) was added. The reaction mixture was stirred for 30 min. The pH of the solution was adjusted to 2 with concentrated HCl. The precipitate was filtered and washed with water to give EC-benzyl adduct, m.p. 227-229 °C (containing EC 16 mg).

EXAMPLE 12

Chemical Identity Assay of Sulfo-N-hydroxysuccinimide (Sulfo-NHS) in EC-G (synthesized from the aqueous reaction)

The assay for N-hydroxysulfosuccinimide (sulfo-NHS) was determined by UV (268 nm). A standard curve of sulfo-NHS was produced at UV 268 nm. Under this UV absorbance, poor absorbance was observed for EC-G and EDAC. Raw EC-G (50 µg/mL) was dissolved in water and the absorbance was measured at 268 nm. The estimated sulfo-NHS was 35±5% (w/w).

EXAMPLE 13

Radiochemical Purity and Identity Assay

Thin-layered chromatography (TLC) and high performance liquid chromatography (HPLC) were used to determine radiochemical identity. For the TLC assay, both aqueous and organic synthesized EC-G were labeled with ^{99m}Tc and spotted on a TLC strip impregnated with silica gel column (ITLC-SG) and scanned using a radio-TLC scanner. The retention factor (Rf) values of ^{99m}Tc-EC-G (from the aqueous synthesis) and the reference standard (^{99m}Tc-EC-G from the organic synthesis) were 0.8 (determined by ammonium

acetate (1M):methanol; 4:1) or saline. For the HPLC assay, the chemical purity of the organic and aqueous synthesized EC-G were 95.64% and 90.52%, respectively. EC-G synthesized from the organic reaction was more pure than EC-G synthesized from the aqueous reaction. Both the organic and aqueous synthesized EC-G were labeled with ^{99m}Tc and loaded (20 μL , 1 mg/mL EC-G) on a C-18 reverse phase column (Waters, semi-prep, 7.8 $\times$ 300 mm). The retention time (Rt) values of ^{99m}Tc -EC-G and cold Re-EC-G (the reference standard from the organic synthesis) were between 11.7-13.5 min. (determined by 100% water @ 0.5 mL/min, UV at 210 nm). Both the organic and aqueous synthesized ^{99m}Tc -EC-G were detected by UV wavelength (210 nm) and the matched radioactive detector findings were within the above stated ranges. *In vitro* cell culture assays showed that Re-EC-G produced a dose response curve (FIG. 3) and was effective against human lymphoma cells.

Summary:

- The radiochemical purity of the ^{99m}Tc -EC-G measured by HPLC and TLC is greater than 95% for the aqueous synthesized EC-G, which closely approximates the radiochemical purity for the organic synthesized EC-G.
- The chemical purity of the unlabeled aqueous EC-G measured by colorimetric and elemental analysis falls in the range of 60-70%. All impurities contained in the EC-G compound (whether the aqueous or organic synthesis) have been clearly identified through colorimetric assays and UV spectrometry as glucosamine (35%), EC (30%), sulfo-NHS (34%) and EDAC (1%) on a % w/w basis.
- When measured by HPLC at UV 210 nm, the chemical purity of the unlabeled aqueous EC-G compares very favorably to the unlabeled organic EC-G at 90.52% vs. 95.64%, respectively.
- Retention time of the aqueous ^{99m}Tc -EC-G is in the range of cold Re-EC-G measured by HPLC at 272 nm.
- NMR (^1H , ^{13}C) of aqueous EC-G is in the range of cold Re-EC-G.
- Unlabeled organic EC-G, labeled organic EC-G and cold Re-EC-G are used as reference standards.
- Biologic assays (*in vitro* uptake and *in vivo* imaging) showed no marked difference between aqueous and organic synthesized EC-G.

EXAMPLE 14**Purity Analysis of ^{68}Ga -EC-G**

^{68}Ga -EC-G synthesized by both organic and aqueous means were analyzed via radio-TLC. FIG. 6 shows the improved purity of the organic product (a) over the aqueous product (b). FIG. 7 represents purification performed on a C-18 column (Puresil, 4.6x150 mm, Waters, Milford, MA) and eluted with water using a flow rate of 0.5 ml/min. Detection was performed via UV and NaI.

EXAMPLE 15**Stability Analysis of ^{68}Ga -EC-G**

FIG. 8 depicts the results of a study of the stability of ^{68}Ga -EC-G in dog serum as shown by radio-TLC. 100 μL ^{68}Ga -EC-G (0.7 mg/0.7 ml, pH 7.5, 865 μCi) were added to 100 μL dog serum and incubated for 0, 30, 60 and 120 minutes. Next, 200 μL MeOH were added to each sample and vortexed before elution using a system comprising pyridine:EtOH:water = 1:2:4; Whatman #1 paper. (a) ^{68}Ga -EC-G (0.7 mg/0.7 ml, pH 7.5, 865 μCi); (b) 100 μL ^{68}Ga -EC-G in 100 μL dog serum, time = 0; (c) time = 30 min.; (d) time = 60 min.; (e) time = 120 min.; (f) ^{68}Ga -EC-BSA.

FIG. 9 depicts the results of a study of the stability of ^{68}Ga -EC-G in dog serum as analyzed in a protein binding assay. A control sample was incubated with ^{68}Ga -EC-bovine serum albumin (BSA) in dog serum. 100 μL ^{68}Ga -EC-G (0.7 mg/0.7 ml, pH 7.5, 865 μCi) were added to 100 μL dog serum and incubated for 0, 30, 60 and 120 minutes, the activity counted, then 200 μL MeOH was added and the sample vortexed, centrifuged for 1 minute, and then supernatant and precipitate were each counted. The counts determined in the precipitate are indicative of the degree of binding between ^{68}Ga -EC-G and proteins in the dog serum.

The protein binding rate increased from 18.6% to 51.5% after 2 hrs, suggesting the targeting potential of ^{68}Ga -EC-G.

EXAMPLE 16**In Vitro Uptake Study of ^{68}Ga -labeled Compounds in Breast Cancer Cell Line 13762**

FIG. 10 depicts results from an *in vitro* uptake study of ^{68}Ga -labeled compounds in breast cancer cell line 13762. Cellular uptake of ^{68}Ga -EC and ^{68}Ga -EC-G in 13762 cells (1 μCi /50,000 cells per well). Cellular uptake of ^{68}Ga -EC-G was significantly ($p < 0.01$) higher than control ^{68}Ga -EC at 0.5-2 hrs.

EXAMPLE 17**Imaging of Cardiovascular Disease**

FIG. 11 shows planar scintigraphy images of a ^{99m}Tc -EC-ESMOLOL derivative (300 $\mu\text{Ci}/\text{rat}$) in breast tumor-bearing rats. The numbers are heart/upper mediastinum (H/UM) count density (count/pixel) ratios at 15-45 minutes. The line profile in FIG. 11 shows a high cardiac region count/pixels ratio in comparison to laterally located tissues. These results demonstrate that ^{99m}Tc -EC-ESMOLOL is surprisingly effective at imaging the cardiac region. FIG. 12 shows ^{68}Ga -EC-TML PET imaging results in a New Zealand white rabbit. A rabbit was administered ^{68}Ga -EC-trimethyl lysine (EC-TML). PET coronal images were acquired at 45 minutes after injection of 0.66 mCi of ^{68}Ga -EC-TML (dorsal to ventral order). High uptake in the heart was noticed, suggesting EC-TML was involved in fatty acid metabolism.

EXAMPLE 18**Non-limiting Example of Organic Synthesis of Ec-G via an EC-Benzhydrol-Cbz-Glucosamine Intermediate (see FIG. 13)**

EC-Benzhydrol-Cbz-Glucosamine can be dissolved in ethyl acetate and precipitated out by adding MTBE or n-Hexane. This was envisioned as a method of obtaining pure a penultimate species in a method of obtaining EC-G. The purity (HPLC) of EC-Benzhydrol-Cbz-Glucosamine before this trituration treatment was about 64%. After trituration, the purity was about 68% (MTBE) or 65%-80% (n-Hexane). Another envisioned method for purifying the product is through use of a biotage cartridge, as since the silica gel in these cartridges is more active than flash grade silica gel.

Other purification techniques and procedures were also attempted using different solvent systems as an alternative to chromatography, the results of which are shown in Table 4 below. Precipitation was attempted in different solvent systems. The EC-Benzhydrol-Cbz was dissolved in a selected solvent (A), and slowly charged to a larger volume of co-solvent (B). However, the results did not indicate this approach would be as effective as other methods, as the purity changes were negligible. Triturations were also attempted using the selected solvent systems in various ratios for precipitation. The results for the triturations also suggest the material is not pure enough for certain applications. Column chromatography was also attempted, and the conditions were modified from the previous week (15:1 silica: crude, loaded dry on silica). This method did allow for moderate clean up of the material (from 55A% to 75A%).

TABLE 4

EC-Benzyhydrol-Cbz Purification by Precipitation and Trituration

Solvent A	Solvent B	Precipitation Result	Trituration Result
Ethyl Acetate	Hexane	Sticky solid	Oil
Methanol	Water	Sticky oil	Oil
DCM	Hexane	Sticky oil	Oil
Ethanol	Water	Sticky oil	Oil

* * * *

5 All of the compositions and methods disclosed and claimed herein can be made and
executed without undue experimentation in light of the present disclosure. While the
compositions and methods of this invention have been described in terms of preferred
embodiments, it will be apparent to those of skill in the art that variations may be applied to
the compositions and methods and in the steps or in the sequence of steps of the method
10 described herein without departing from the concept, spirit and scope of the invention. More
specifically, it will be apparent that certain agents which are both chemically and
physiologically related may be substituted for the agents described herein while the same or
similar results would be achieved. All such similar substitutes and modifications apparent to
those skilled in the art are deemed to be within the spirit, scope and concept of the invention
15 as defined by the appended claims.

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The following references, to the extent that they provide exemplary procedural or other details supplementary to those set forth herein, are specifically incorporated herein by reference.

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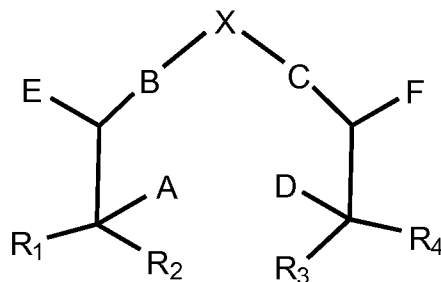
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CLAIMS

1. A method of synthesizing a chelator-targeting ligand conjugate comprising conjugating a chelator of the following formula:



5 to at least one targeting ligand comprising at least one functional group, wherein:

A, D, E and F are each independently H, lower alkyl, -COOH, protected carboxylic acid, -NH₂, protected amine, thiol, or protected thiol, wherein at least one position is -NH₂ or thiol;

10 B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl;

X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-; and

15 the conjugation is between A, D, E or F of the chelator and at least one unprotected functional group of each targeting ligand;

wherein at least one of A, D, E, F, or the targeting ligand comprises a protected functional group, provided that at least one functional group of the targeting ligand is unprotected, and

20 provided that when A and D are each -NH₂, neither B nor C is a secondary or a tertiary amine.

2. The method of claim 1, wherein the conjugation is carried out in an organic medium.

3. The method of claim 2, wherein the organic medium comprises a polar or a non-polar solvent.

4. The method of claim 2, wherein the organic medium comprises dimethylformamide, dimethylsulfoxide, dioxane, methanol, ethanol, hexane, methylene chloride, acetonitrile, tetrahydrofuran, or a mixture thereof.
5. The method of claim 1, further comprising at least one purification step, wherein the purification step comprises silica gel column chromatography, HPLC, or a combination thereof.
6. The method of claim 5, wherein the chelator–targeting ligand conjugate is between about 70% and about 99.9% pure.
7. The method of claim 5, further comprising chelating a metal ion to the chelator to generate a metal ion labeled–chelator–targeting ligand conjugate.
8. The method of claim 5, further comprising removing each protecting group in one or more steps.
9. The method of claim 8, wherein the chelator–targeting ligand conjugate is between about 70% and about 99.9% pure.
10. The method of claim 8, wherein the chelator–targeting ligand conjugate is between about 80% and about 99.9% pure.
11. The method of claim 8, wherein the chelator–targeting ligand conjugate is between about 90% and about 99.9% pure.
12. The method of claim 8, further comprising chelating a metal ion to the chelator to generate a metal ion labeled–chelator–targeting ligand conjugate.
13. The method of claim 12, wherein the metal ion labeled–chelator–targeting ligand conjugate is between about 70% and about 99.9% pure.
14. The method of claim 12, wherein the metal ion labeled–chelator–targeting ligand conjugate is between about 80% and about 99.9% pure.

15. The method of claim 12, wherein the metal ion labeled-chelator-targeting ligand conjugate is between about 90% and about 99.9% pure.

16. The method of claim 12, wherein the synthesis of the metal ion labeled-chelator-targeting ligand conjugate comprises:

- 5 (a) removing at least one protecting group from the chelator-targeting ligand conjugate; and
- (b) chelating a metal ion to the chelator of the chelator-targeting ligand conjugate.

17. The method of claim 12, wherein the synthesis of the metal ion labeled-chelator-targeting ligand conjugate comprises:

- 10 (a) chelating a metal ion to the chelator to generate a metal ion labeled-chelator;
- (b) conjugating the metal ion labeled-chelator to a targeting ligand; and
- (c) removing at least one protecting group from the metal ion labeled-chelator-targeting ligand conjugate.

18. The method of claim 12, wherein the metal ion is selected from the group consisting of a technetium ion, a copper ion, an indium ion, a thallium ion, a gallium ion, an arsenic ion, a rhenium ion, a holmium ion, a yttrium ion, a samarium ion, a selenium ion, a strontium ion, a gadolinium ion, a bismuth ion, an iron ion, a manganese ion, a lutecium ion, a cobalt ion, a platinum ion, a calcium ion and a rhodium ion.

19. The method of claim 12, wherein the metal ion is ^{187}Re , ^{99m}Tc , or ^{188}Re .

20. The method of claim 12, wherein the metal ion is a radionuclide.

21. The method of claim 20, wherein the radionuclide is selected from the group consisting of ^{99m}Tc , ^{188}Re , ^{186}Re , ^{153}Sm , ^{166}Ho , ^{90}Y , ^{89}Sr , ^{67}Ga , ^{68}Ga , ^{111}In , ^{183}Gd , ^{59}Fe , ^{225}Ac , ^{212}Bi , ^{211}At , ^{45}Ti , ^{60}Cu , ^{61}Cu , ^{67}Cu , ^{64}Cu and ^{62}Cu .

22. The method of claim 21, further comprising the addition of a reducing agent.

23. The method of claim 1, wherein the chelator is ethylenedicysteine (EC).

24. The method of claim 23, wherein the two thiol groups of ethylenedicysteine are protected and the two amine groups of ethylenedicysteine are protected.
25. The method of claim 12, wherein the chelator is ethylenedicysteine (EC).
26. The method of claim 1, wherein the at least one functional group of the targeting
5 ligand comprises an atom selected from the group consisting of O, N, S and P.
27. The method of claim 26, wherein the at least one functional group of the targeting ligand is selected from the group consisting of amino, amido, thiol, hydroxyl, ether, ester, carbonyl, carboxylic acid, sulfonamido, thioether, thioester and thiocarbonyl.
28. The method of claim 1, wherein A, D, E and F are each independently $-\text{COOH}$, $-\text{NH}_2$,
10 or thiol.
29. The method of claim 1, wherein any three or four of the groups A, B, C, D, E and F together form a chelate selected from the group consisting of NS_2 , N_2S , S_4 , N_2S_2 , N_3S and NS_3 .
30. The method of claim 29, wherein the chelate is N_2S_2 .
- 15 31. The method of claim 29, wherein at least one of A, D, E and F is a protected thiol.
32. The method of claim 31, wherein the protected thiol is protected using a thiol protecting agent selected from a group consisting of an alkyl halide, a benzyl halide, a benzoyl halide, a sulfonyl halide, a triphenylmethyl halide, a methoxytriphenylmethyl halide and cysteine.
- 20 33. The method of claim 29, wherein at least one of A, D, E and F comprises a protected amine or at least one of B and C comprises a secondary amine.
34. The method of claim 33, wherein the protected amine is protected using an amine protecting agent selected from the group consisting of benzylchloroformate, *p*-nitrochlorobenzylformate, ethylchloroformate, di-*tert*-butyl-dicarbonate, triphenylmethyl chloride
25 and methoxytriphenylmethyl chloride.
35. The method of claim 1, wherein the chelator–targeting ligand conjugate further comprises a linker between the chelator and the targeting ligand.

36. The method of claim 35, wherein the linker is selected from the group consisting of a peptide, glutamic acid, aspartic acid, bromo ethylacetate, ethylene diamine, lysine and any combination of one or more of these groups.
37. The method of claim 1, wherein the chelator is conjugated to more than one targeting
5 ligand.
38. The method of claim 1, wherein the targeting ligand is a tissue-specific ligand, an antimicrobial, an antifungal, or an imaging agent.
39. The method of claim 38, wherein the targeting ligand is a tissue-specific ligand selected from the group consisting of a drug, a DNA topoisomerase inhibitor, an
10 antimetabolite, a disease cell cycle targeting compound, a gene expression marker, an angiogenesis targeting ligand, a tumor marker, a folate receptor targeting ligand, an apoptotic cell targeting ligand, a hypoxia targeting ligand, a DNA intercalator, a disease receptor targeting ligand, a receptor marker, a peptide, a nucleotide, an antibody, an antisense molecule, an siRNA, a glutamate pentapeptide, an agent that mimics glucose, amifostine,
15 angiostatin, monoclonal antibody C225, monoclonal antibody CD31, monoclonal antibody CD40, capecitabine, deoxycytidine, fullerene, herceptin, human serum albumin, lactose, quinazoline, thalidomide, transferrin and trimethyl lysine.
40. The method of claim 39, wherein the targeting ligand is a drug.
41. The method of claim 40, wherein the drug is an anti-cancer agent.
- 20 42. The method of claim 41, wherein the anti-cancer agent is selected from the group consisting of tamoxifen, topotecan, LHRH, podophyllotoxin, colchicine, endostatin, tomudex, thiotepa, cyclophosphamide, busulfan, improsulfan, piposulfan, benzodopa, carboquone, meturedopa, uredopa, altretamine, triethylenemelamine, triethylenephosphoramidate, triethylenethiophosphoramidate, trimethylolomelamine, bullatacin,
25 bullatacinone, bryostatin, callystatin, CC-1065, adozelesin, carzelesin, bizelesin, cryptophycin 1, cryptophycin 8, dolastatin, duocarmycin, KW-2189, CB1-TM1, eleutherobin, pancratistatin, a sarcodictyin, spongistatin, chlorambucil, chlornaphazine, cholophosphamide, estramustine, ifosfamide, mechlorethamine, mechlorethamine oxide hydrochloride, melphalan, novembichin, phenesterine, prednimustine, trofosfamide, uracil mustard,
30 carmustine, chlorozotocin, fotemustine, lomustine, nimustine, ranimustine, calicheamicin, dynemicin, clodronate, an esperamicin, neocarzinostatin chromophore, an aclacinomycin,

actinomycin, authrarnycin, azaserine, a bleomycin, cactinomycin, carabycin, carminomycin, carzinophilin, a chromomycin, dactinomycin, daunorubicin, detorubicin, 6-diazo-5-oxo-L-norleucine, epirubicin, esorubicin, idarubicin, marcellomycin, mycophenolic acid, nogalarnycin, olivomycins, peplomycin, potfiromycin, puromycin, quelamycin, rodorubicin, streptonigrin, streptozocin, tubercidin, ubenimex, zinostatin, zorubicin, 5-fluorouracil (5-FU), denopterin, methotrexate, pteropterin, trimetrexate, 6-mercaptopurine, thiamiprine, thioguanine, ancitabine, azacitidine, 6-azauridine, carmofur, cytarabine, dideoxyuridine, doxifluridine, enocitabine, floxuridine, calusterone, dromostanolone propionate, epitiostanol, mepitiothane, testolactone, aminoglutethimide, mitotane, trilostane, folinic acid, aceglatone, aldophosphamide glycoside, aminolevulinic acid, eniluracil, amsacrine, bestrabucil, bisantrene, edatraxate, defofamine, demecolcine, diaziquone, elformithine, elliptinium acetate, an epothilone, etoglucid, gallium nitrate, hydroxyurea, lentinan, lonidainine, a maytansinoid, mitoguazone, mopidanmol, nitraerine, pentostatin; phenamet; pirarubicin; losoxantrone; podophyllinic acid; 2-ethylhydrazide; procarbazine, PSK polysaccharide complex, razoxane, rhizoxin, sizofiran, spirogermanium, tenuazonic acid, triaziquone, 2,2',2"-trichlorotriethylamine, a trichothecene, urethan, vindesine, dacarbazine, mannomustine, mitobronitol, mitolactol, pipobroman, gacytosine, arabinoside ("Ara-C"), cyclophosphamide, doxetaxel, chlorambucil, 6-thioguanine, mercaptopurine, methotrexate, cisplatin, oxaliplatin, carboplatin, vinblastine, platinum, ifosfamide, mitoxantrone, vincristine, vinorelbine, novantrone, teniposide, edatrexate, daunomycin, aminopterin, xeloda, ibandronate, irinotecan, RFS 2000, difluoromethylornithine (DMFO), retinoic acid and capecitabine.

43. The method of claim 40, wherein the drug is a cardiovascular drug.

44. The method of claim 43, wherein the cardiovascular drug is selected from the group consisting of an antihyperlipoproteinemic agent, an antiarteriosclerotic agent, an antithrombotic agent, a fibrinolytic agent, an antiplatelet agent, a blood coagulant, a thrombolytic agent, an antiarrhythmic agent, an antihypertensive agent, a vasopressor, an anti-angiotension II agent, an afterload-preload reduction agent, a diuretic and an inotropic agent.

45. The method of claim 39, wherein the targeting ligand is a DNA topoisomerase inhibitor selected from the group consisting of a fluoroquinolone antibiotic, irinotecan, topotecan, etoposide, teniposide, lurtotecan, exatecan and rubitecan.

46. The method of claim 39, wherein the targeting ligand is an antimetabolite selected from the group consisting of azathioprine, a mercaptopurine, a pyrimidine, a sulfanilamide

drug, methotrexate, tetrahydrofolate, folic acid, pemetrexed, raltitrexed, thioguanine, fludarabine, pentostatin, cladribine, fluorouracil, floxuridine and gemcitabine.

47. The method of claim 39, wherein the targeting ligand is a disease cell cycle targeting ligand selected from the group consisting of adenosine, FIAU, FIRU, IVFRU, GCV, PCV, FGCV, FPCV, FHPG, FHBG and guanine.

48. The method of claim 39, wherein the targeting ligand is a gene expression marker that is an epidermal growth factor receptor ligand.

49. The method of claim 39, wherein the targeting ligand is an angiogenesis targeting ligand selected from the group consisting of a COX-2 inhibitor, anti-EGF receptor, herceptin, angiostatin and thalidomide.

50. The method of claim 49, wherein the COX-2 inhibitor is celecoxib, rofecoxib, or etoricoxib.

51. The method of claim 39, wherein the targeting ligand is a tumor marker selected from the group consisting of PSA, ER, PR, CA-125, CA-199, CEA, AFP, an interferon, BRCA1, HER-2/neu, cytoxan, p53 and endostatin.

52. The method of claim 39, wherein the targeting ligand is a folate receptor targeting ligand selected from the group consisting of folate, methotrexate and tomudex.

53. The method of claim 39, wherein the targeting ligand is an apoptotic cell targeting ligand selected from the group consisting of a TRAIL monoclonal antibody, a substrate of caspase-3 and a Bcl family member.

54. The method of claim 39, wherein the targeting ligand is a hypoxia targeting ligand.

55. The method of claim 54, wherein the hypoxia targeting ligand is a tumor hypoxia targeting ligand, a cardiac ischemia marker, a cardiac viability tissue marker, a congestive heart failure marker, or a rest/stress cardiac tissue marker.

56. The method of claim 55, wherein the hypoxia targeting ligand is a tumor hypoxia targeting ligand selected from the group consisting of annexin V, colchicine, a nitroimidazole, mitomycin, metronidazole, ^{99m}Tc-HL91 and Cu-ATSM.

57. The method of claim 55, wherein the hypoxia targeting ligand is a cardiac ischemia marker selected from the group consisting of interleukin-6, tumor necrosis factor alpha, matrix metalloproteinase 9, myeloperoxidase, an intercellular adhesion molecule, a vascular

adhesion molecule, soluble CD40 ligand, placenta growth factor, high sensitivity C-reactive protein, ischemia modified albumin, a free fatty acid, choline and adenosine.

58. The method of claim 55, wherein the hypoxia targeting ligand is a cardiac viability tissue marker selected from the group consisting of phospholipase C, myosin light-chain phosphatase, nitric oxide, prostacyclin, endothelin, thromboxane, L-arginine and L-citrulline.

59. The method of claim 55, wherein the hypoxia targeting ligand is a congestive heart failure marker selected from the group consisting of interleukin-1, cardiotrophin-1, insulin-like growth factor, epidermal growth factor, tyrosine kinase receptor, angiotensin II and metronidazole.

60. The method of claim 55, wherein the hypoxia targeting ligand is a rest/stress cardiac tissue marker selected from the group consisting of a mitogen-activated protein kinase, cyclic adenosine monophosphate, phospholipase C, phosphatidylinositol biphosphate, isositol trisphosphate, diacylglycerol, a tyrosine kinase and metronidazole.

61. The method of claim 39, wherein the targeting ligand is a DNA intercalator selected from the group consisting of 7-aminoactinomycin, etihidium, proflavin, daunomycin, doxorubicin and thalidomide.

62. The method of claim 39, wherein the targeting ligand is a peptide selected from the group consisting of neuropeptide Y, calcitonin gene-related peptide, substance P and vasoactive intestinal peptide.

63. The method of claim 39, wherein the targeting ligand is a nucleotide selected from the group consisting of adenine, thymine, guanine, cytosine and uracil.

64. The method of claim 39, wherein the targeting ligand is an antibody that binds to a troponin, tropomyosin, a sarcolemmal, a collagen, a matrix metalloproteinase, or a tissue inhibitor of a matrix metalloproteinase.

65. The method of claim 39, wherein the targeting ligand is glutamate pentapeptide.

66. The method of claim 39, wherein the targeting ligand is an agent that mimics glucose.

67. The method of claim 66, wherein the agent that mimics glucose is selected from the group consisting of deoxyglucose, glucosamine, tetraacetylated glucosamine, neomycin, kanamycin, gentamycin, paromycin, amikacin, tobramycin, netilmicin, ribostamycin, sisomicin, micromicin, lividomycin, dibekacin, isepamicin, astromicin and aminoglycoside.

68. The method of claim 39, wherein the targeting ligand is a disease receptor targeting ligand selected from the group consisting of an estrogen, an androgen, luteinizing hormone, luteinizing hormone releasing hormone (LHRH), transferrin, a progestin, tetraacetate mannose, α - β -tyrosine, tyrosine, a tyrosine derivative, estrone, tamoxifen, or α -methyltyrosine.
69. A composition comprising a chelator-targeting ligand conjugate synthesized by the method of claim 1.
70. A composition comprising a metal ion labeled-chelator-targeting ligand conjugate synthesized by the method of claim 7.
71. A composition comprising a chelator-targeting ligand conjugate synthesized by the method of claim 8.
72. The composition of claim 71, further defined as a metal ion labeled-chelator-targeting ligand conjugate synthesized by the method of claim 12.
73. The composition of claim 72, wherein:
- (a) the metal ion labeled-chelator-targeting ligand conjugate comprises ethylenedicysteine chelated to a metal ion selected from the group consisting of ^{99m}Tc , ^{68}Ga , ^{188}Re and ^{187}Re ;
 - (b) the targeting ligand comprises a ligand selected from the group consisting of glucosamine, deoxyglucose, metronidazole, annexin V, guanine and LHRH; and
 - (c) the chelator and the targeting ligand are conjugated via an amide bond or an ester bond.
74. A kit for preparing an imaging agent, a therapeutic agent, or a radio/therapeutic agent, comprising one or more sealed containers and a predetermined quantity of a composition comprising a chelator-targeting ligand conjugate prepared by a method comprising the method of claim 8 in one or more sealed containers.
75. The kit of claim 74, wherein the chelator-targeting ligand conjugate is between about 70% and about 99.9% pure.
76. The kit of claim 74, wherein the chelator-targeting ligand conjugate is between about 80% and about 99.9% pure.

77. The kit of claim 74, wherein the chelator-targeting ligand conjugate is between about 90% and about 99.9% pure.

78. The kit of claim 74, wherein the chelator-targeting ligand conjugate comprises ethylenedicysteine.

5 79. The kit of claim 74, further comprising a metal ion.

80. The kit of claim 79, wherein the metal ion is a radionuclide.

81. A method of imaging a site, diagnosing a disease, or treating a disease within a subject comprising:

(a) obtaining a metal ion-labeled-chelator targeting ligand conjugate; and

10 (b) administering to the subject a pharmaceutically or diagnostically effective amount of a metal ion labeled-chelator-targeting ligand conjugate,

wherein the metal ion labeled-chelator-targeting ligand conjugate is prepared by a method comprising the method set forth in claim 12, wherein the site is imaged, the disease is diagnosed, or the disease is treated.

15 82. The method of claim 81, wherein the metal ion labeled-chelator-targeting ligand conjugate is between about 70% and about 99.9% pure.

83. The method of claim 81, wherein the metal ion labeled-chelator-targeting ligand conjugate is between about 80% and about 99.9% pure.

20 84. The method of claim 81, wherein the metal ion labeled-chelator conjugate is between about 90% and about 99.9% pure.

85. The method of claim 81, wherein the metal ion labeled-chelator conjugate comprises ethylenedicysteine.

86. The method of claim 81, wherein the metal ion is a radionuclide.

87. The method of claim 81, wherein the subject is a human.

25 88. The method of claim 81, wherein the method is further defined as a method of treating a subject with cancer.

89. The method of claim 88, wherein the cancer is breast cancer, lung cancer, prostate cancer, ovarian cancer, brain cancer, liver cancer, cervical cancer, colon cancer, renal cancer, skin cancer, head and neck cancer, bone cancer, a esophageal cancer, bladder cancer, uterine

cancer, lymphatic cancer, stomach cancer, pancreatic cancer, testicular cancer, lymphoma, or leukemia.

90. The method of claim 81, wherein the method is further defined as a method for performing dual radio/chemotherapy.

5 91. The method of claim 90, further comprising administering one or more secondary forms of therapy of a hyperproliferative disease.

92. The method of claim 81, further defined as a method of imaging a site within a subject comprising detecting a signal from the metal ion labeled-chelator-targeting ligand conjugate that is localized at the site.

10 93. The method of claim 92, wherein the signal is detected using a technique selected from the group consisting of PET, PET/CT, CT, SPECT, SPECT/CT, MRI, optical imaging and ultrasound.

94. The method of claim 81, wherein the site to be imaged is a tumor or the heart.

15 95. The method of claim 81, further defined as a method of imaging, diagnosing, or treating a subject with a cardiovascular disease.

96. The method of claim 95, further comprising performing one or more additional diagnostic or imaging procedures to evaluate the subject for a cardiovascular disease.

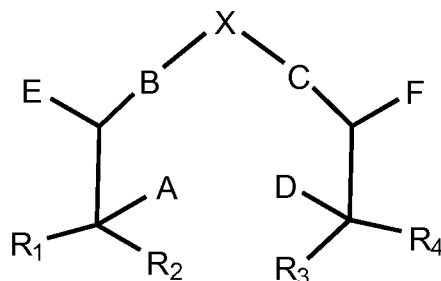
20 97. The method of claim 95, wherein the cardiovascular disease is a myocardial infarction, congestive heart failure, cardiomyopathy, valvular heart disease, an arrhythmia, congenital heart disease, angina pectoris, noncardiac circulatory congestion, systolic heart failure, heart failure with normal systolic function, or right-sided heart failure.

98. The method of claim 97, wherein the cardiovascular disease is a myocardial infarction, myocardial ischemia, or angina pectoris and the method further comprises imaging the heart of the subject.

25 99. The method of claim 81, wherein the metal ion labeled-chelator-targeting ligand conjugate is ^{99m}Tc -EC-glucosamine, ^{188}Re -EC-glucosamine, or ^{187}Re -EC-glucosamine.

100. A method of synthesizing a protected chelator comprising:

(a) obtaining a chelator of the following formula:



wherein:

A, D, E and F are each independently H, lower alkyl, -COOH, -NH₂, or thiol, wherein at least one position is -COOH, -NH₂, or thiol;

5 B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl; and

X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-; and

10 (b) protecting the -COOH, -NH₂, or thiol using a carboxylic acid protecting agent, an amine protecting agent, or a thiol protecting agent, respectively.

101. The method of claim 100, wherein the method is carried out in an organic medium.

102. The method of claim 100, wherein the protected chelator is protected ethylenedicysteine.

15 103. The method of claim 100, further comprising a purification step, a chelation step comprising chelation of a metal ion, the removal of at least one protecting group, or any combination of these steps.

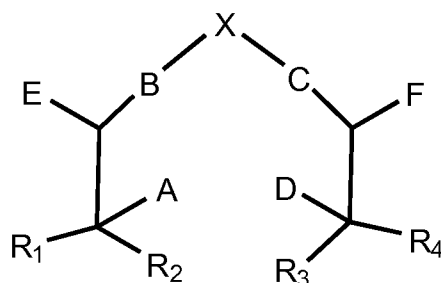
104. The method of claim 103, wherein the protected chelator is about 70% to about 99.9% pure.

20 105. The method of claim 103, wherein the protected chelator is about 80% to about 99.9% pure.

106. The method of claim 103, wherein the protected chelator is about 90% to about 99.9% pure.

25 107. The method of claim 100, wherein when A and D are each -NH₂, neither B nor C is a secondary or a tertiary amine.

108. A chelator-targeting ligand conjugate of the following formula:



wherein:

A, D, E and F each independently comprise H, lower alkyl, -COOH, a protected carboxylic acid, -NH₂, a protected amine, thiol, a protected thiol, an unprotected targeting ligand, or a protected targeting ligand,

wherein at least one of A, D, E and F comprises a protected carboxylic acid, a protected amine, or a protected thiol and at least one of A, D, E and F comprises a protected targeting ligand or an unprotected targeting ligand;

B and C are each independently a secondary amine, a tertiary amine, -S-, -S(O)-, or -S(O)₂-;

R₁, R₂, R₃ and R₄ are each independently H or lower alkyl;

X is selected from the group consisting of -CH₂-CH₂-, -CH₂-CH₂-CH₂-, -CH₂-C(O)-, -C(O)-CH₂-, -C(O)-CH₂-CH₂- and -CH₂-CH₂-C(O)-; and

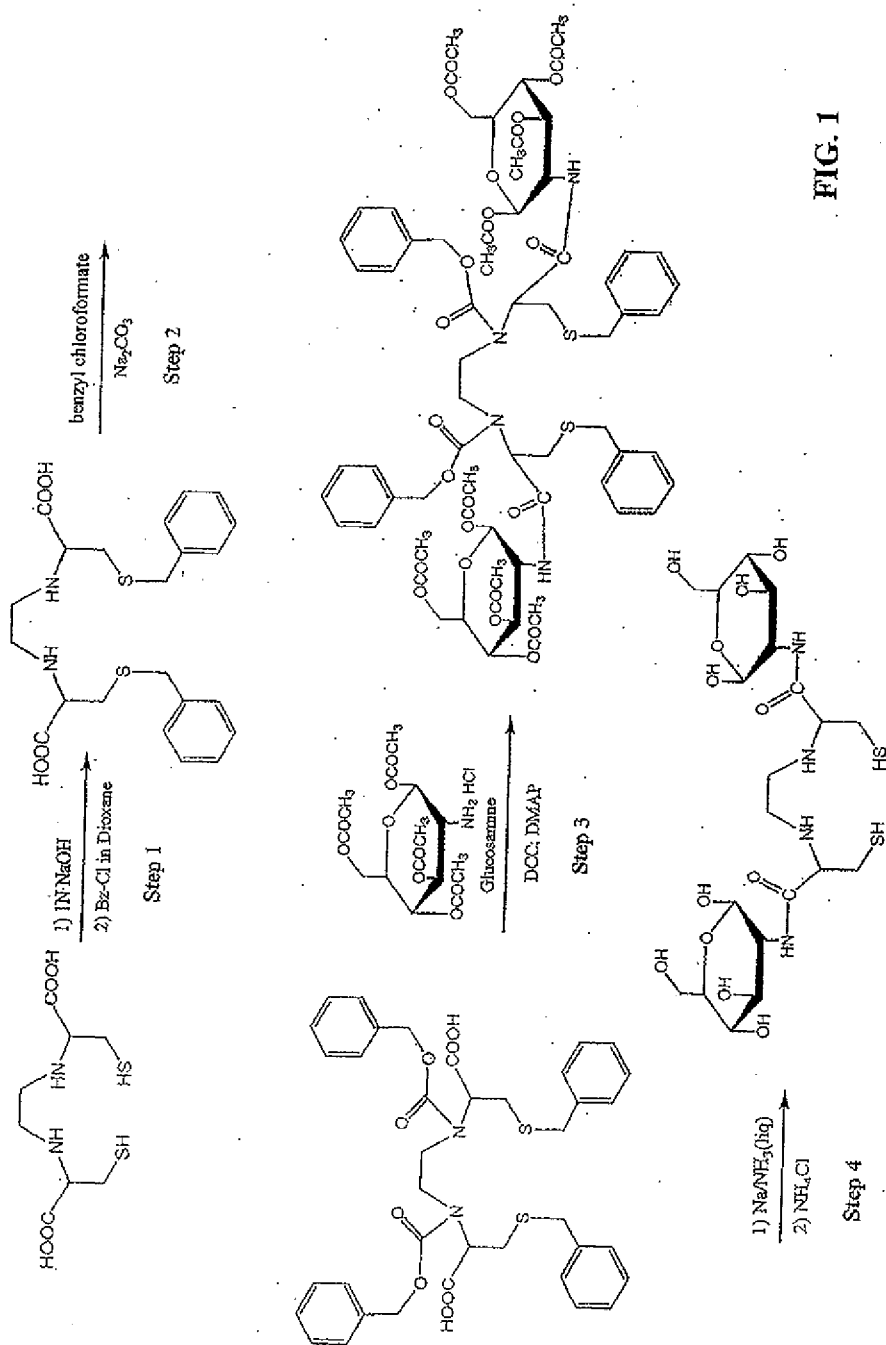
wherein the chelator-targeting ligand conjugate is between about 70% and about 99.9% pure.

109. The composition of claim 108, wherein the chelator-targeting ligand conjugate is between about 80% and about 99.9% pure.

110. The composition of claim 108, wherein the chelator-targeting ligand conjugate is between about 90% and about 99.9% pure.

111. The composition of claim 108, further defined as a metal ion labeled-chelator-targeting ligand conjugate.

112. The composition of claim 111, further defined as ^{99m}Tc-EC-glucosamine, ¹⁸⁶Re-EC-glucosamine, or ¹⁸⁷Re-EC-glucosamine.



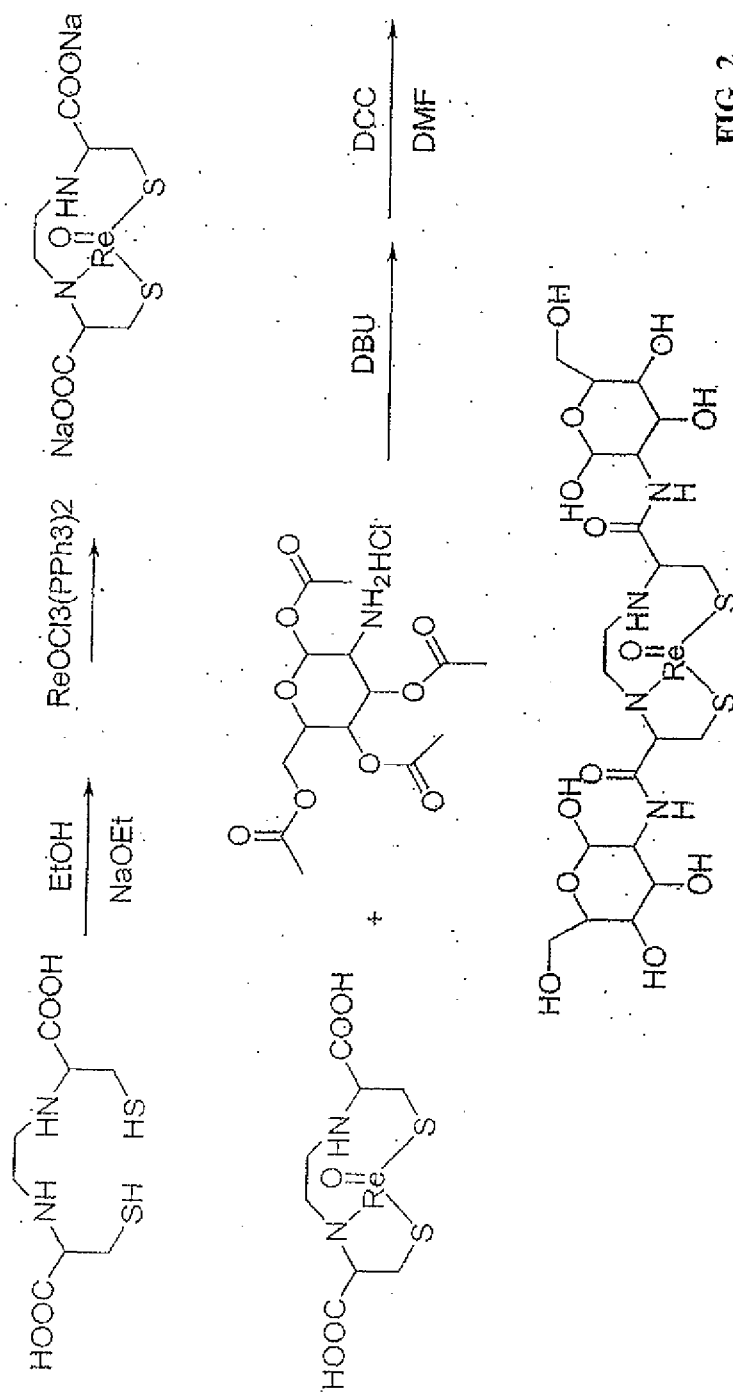


FIG. 2

FIG. 3

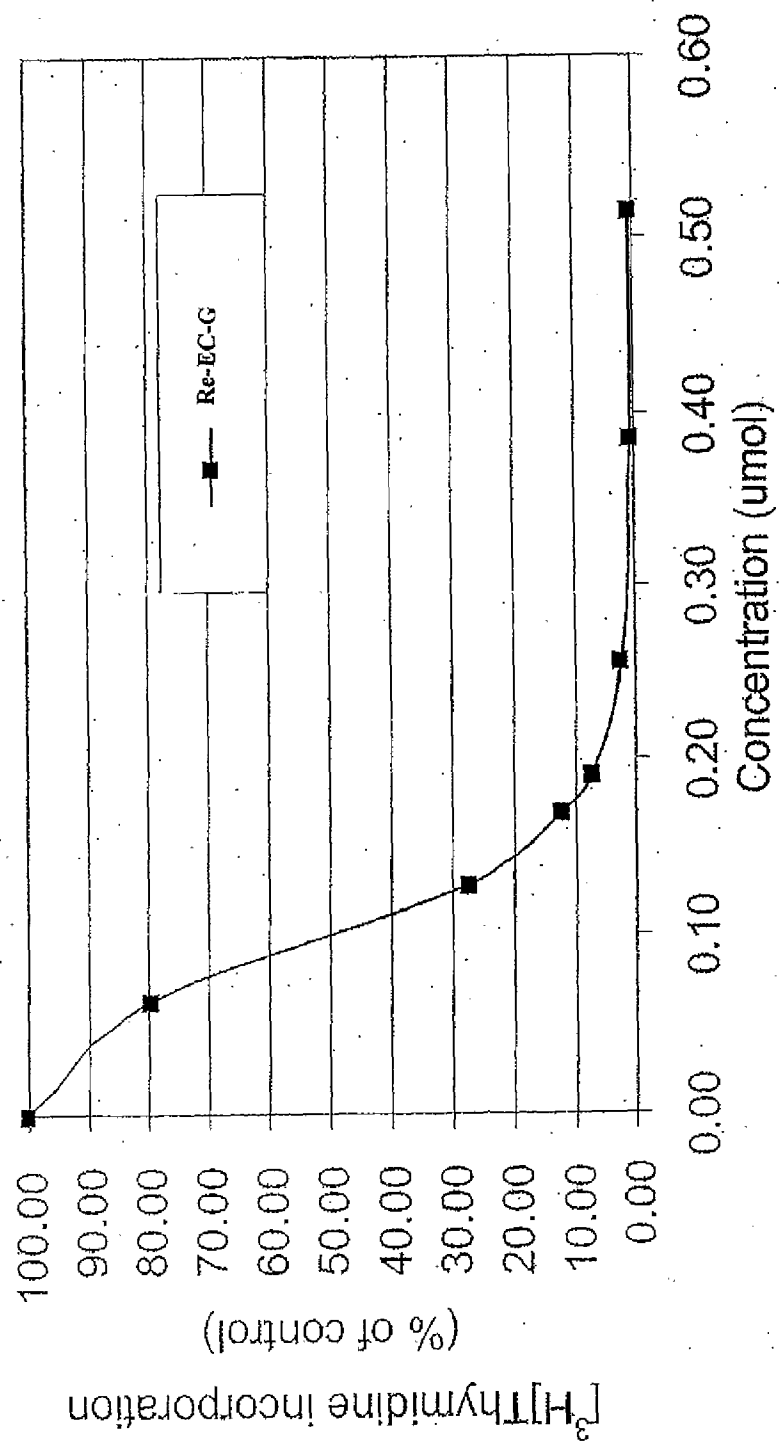


FIG. 4

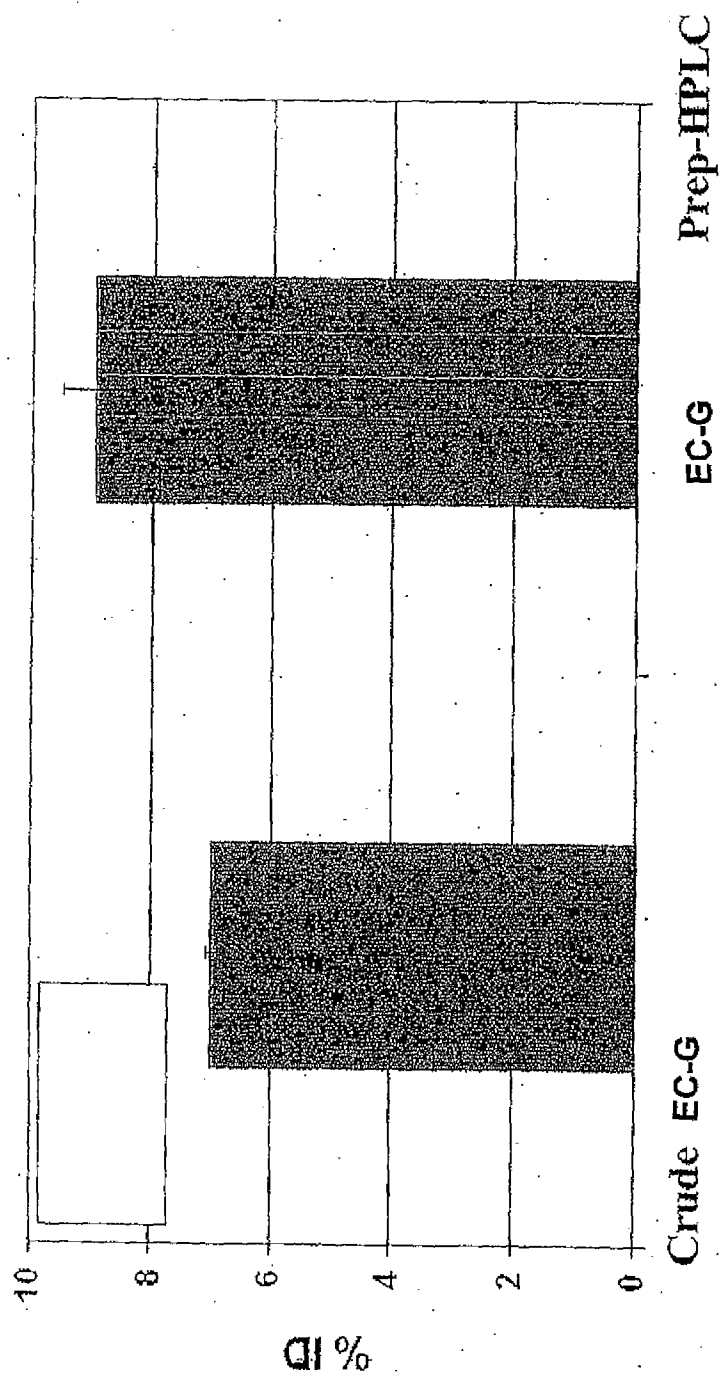
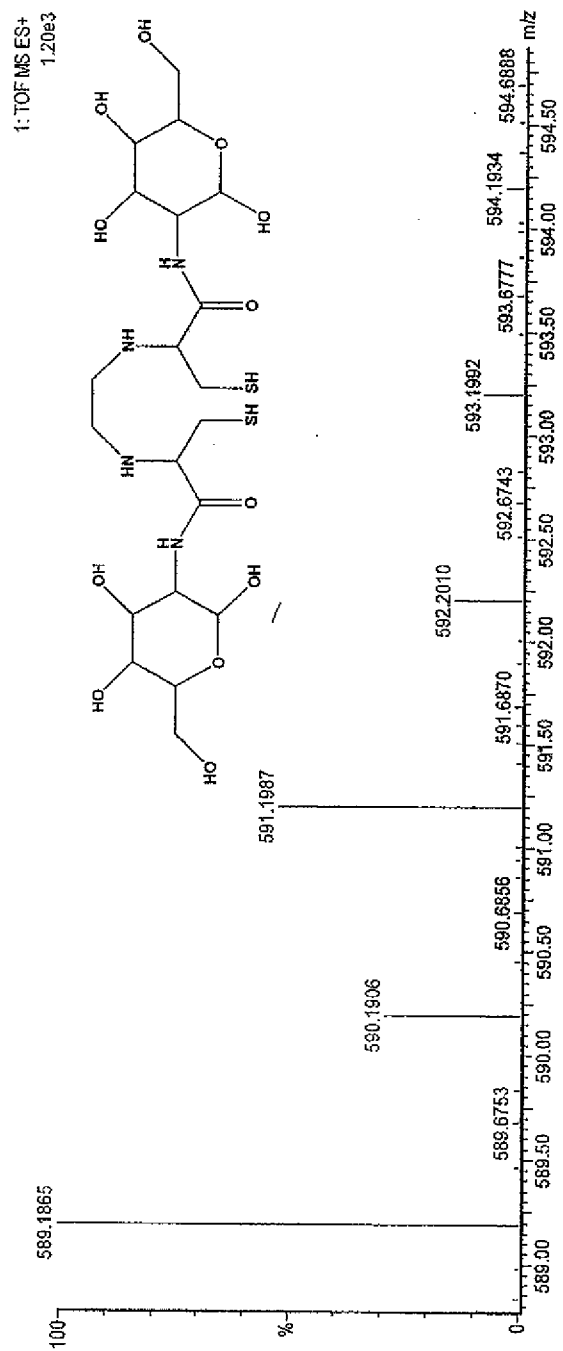
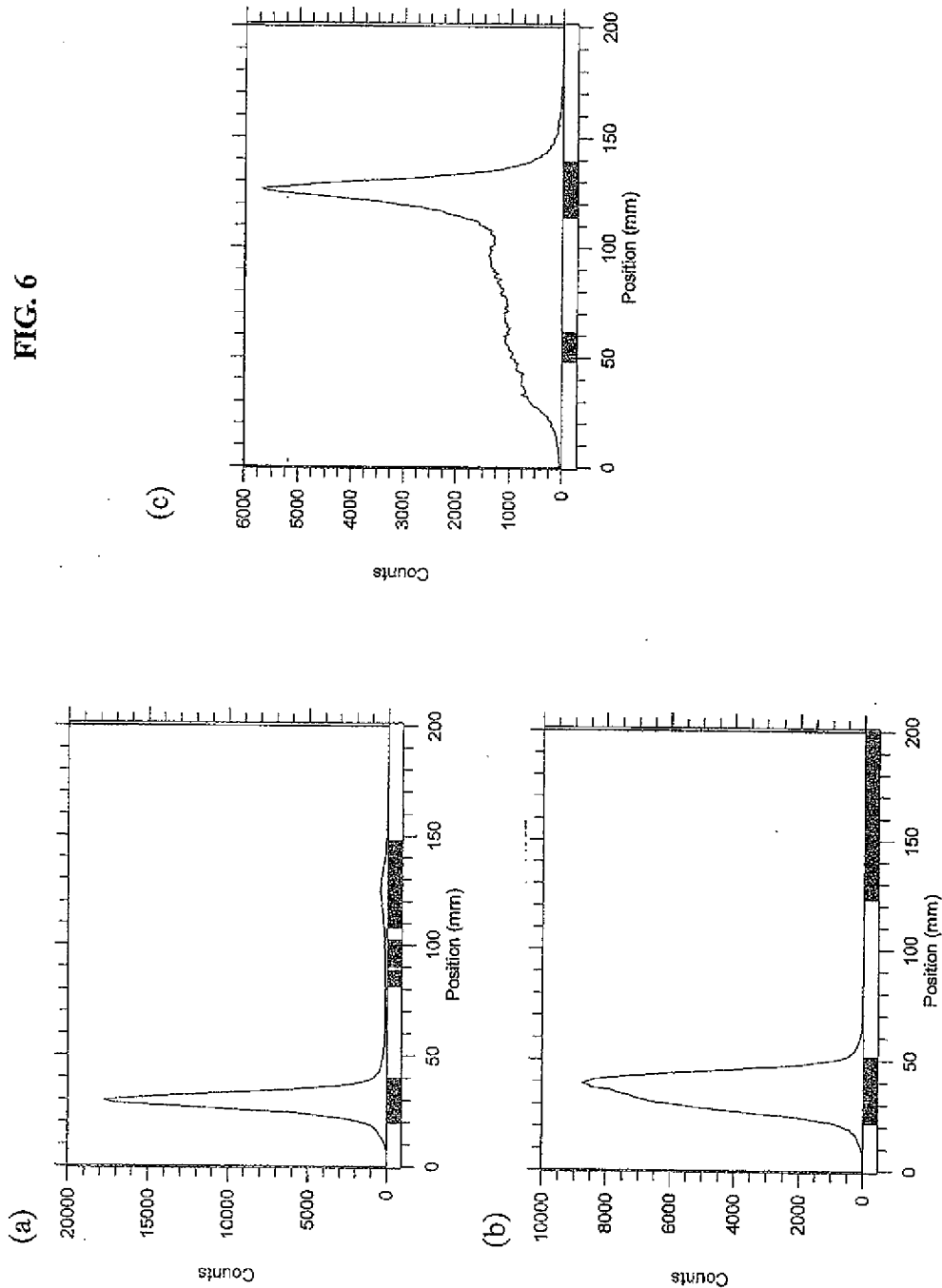


FIG. 5

**EC-G**

MF: $C_{20}H_{38}N_4O_{12}S_2$
[M + H]⁺ $m/z_{calc.}: 591.2006$

FIG. 6



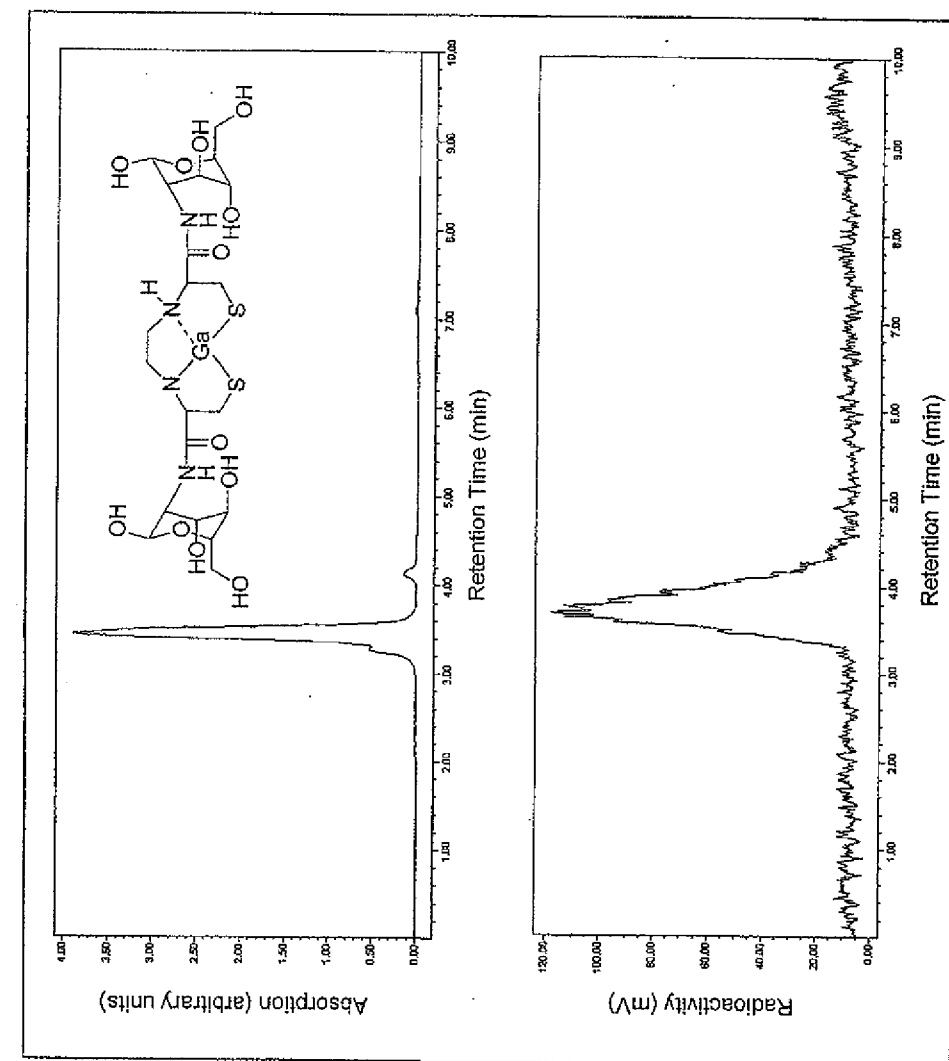


FIG. 7

(a)

(b)

FIG. 8A

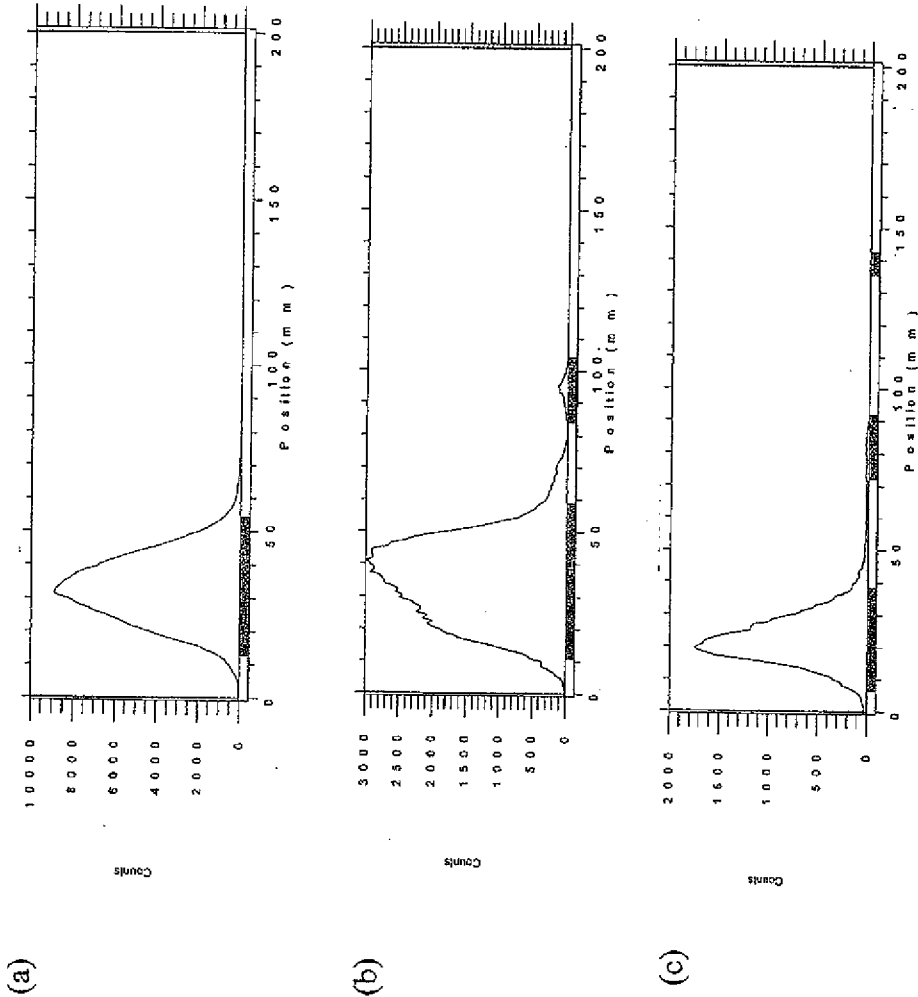


FIG. 8B

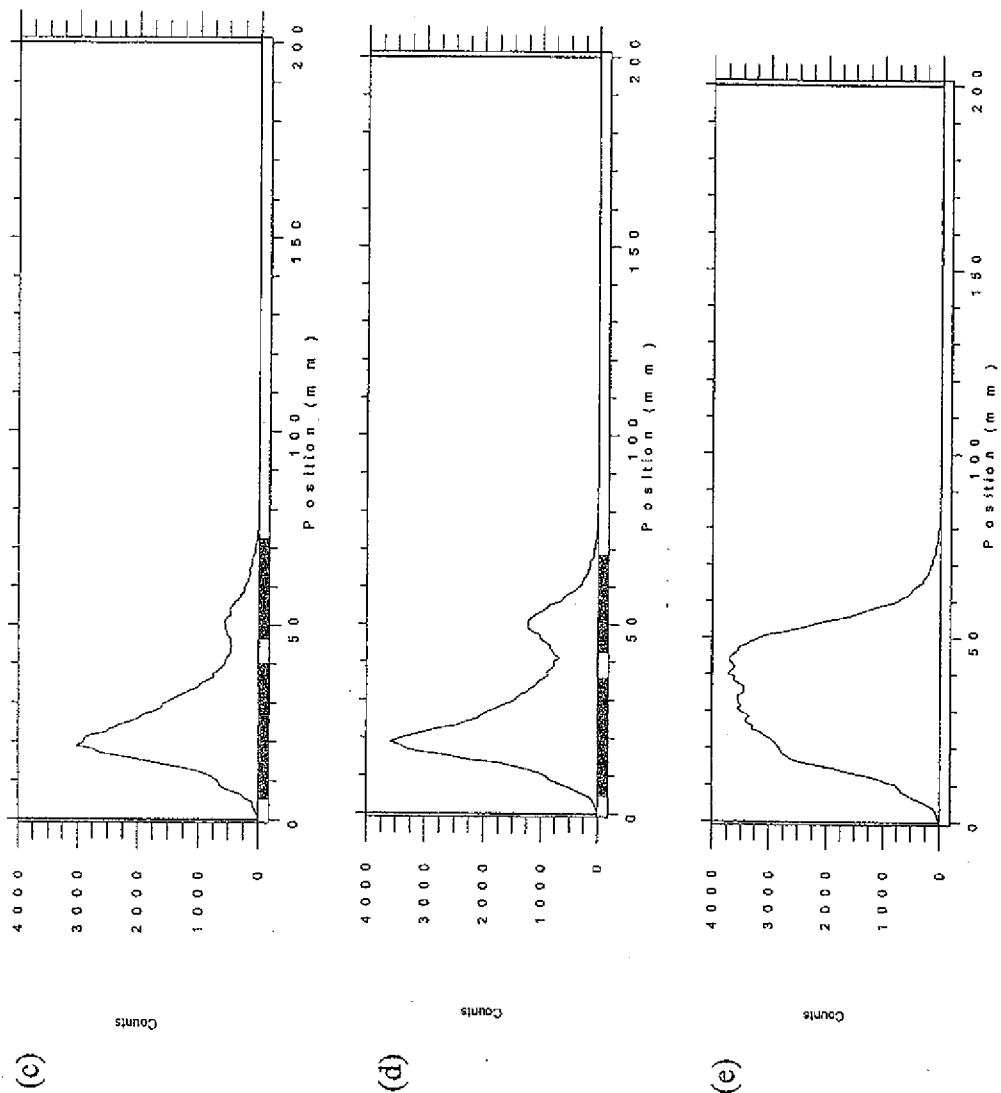
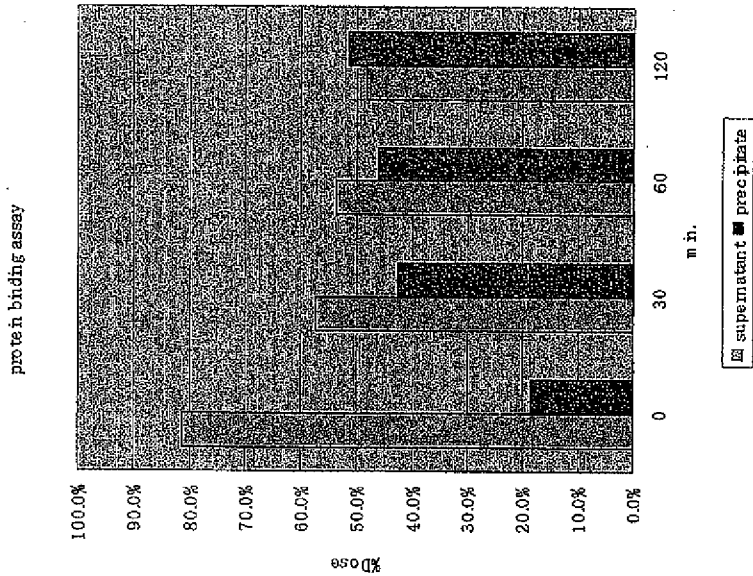


FIG. 9



	INCUBATION TIME (MIN.)								GA-EC-BSA	
	0		30		60		120			
SUPERNATANT	92.4	81.4%	50	57.5%	40	53.8%	23.2	48.4%	77.6	93.5%
PRECIPITATE	21.1	18.6%	37	42.5%	34.3	46.2%	24.7	51.6%	5.4	6.5%

FIG. 10

FIG 10: In-Vitro Uptake Study of ^{68}Ga -labeled Compounds in
Breast Cancer Cell Line 13762

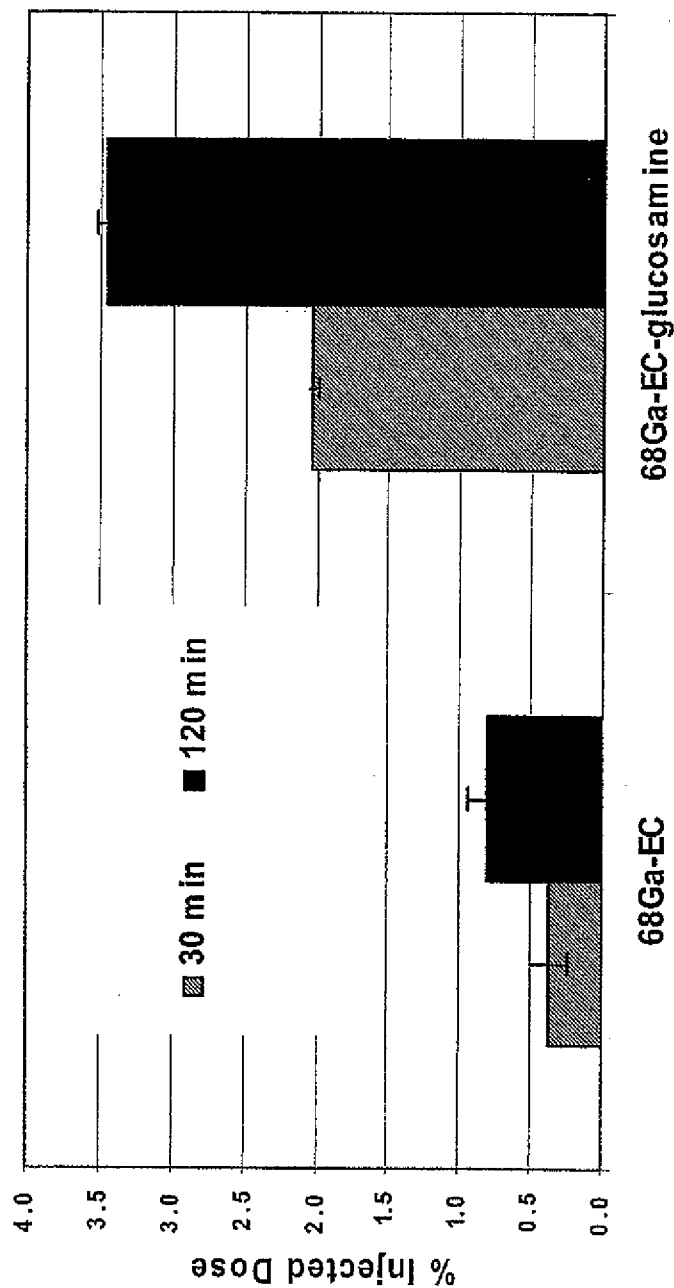


FIG. 11

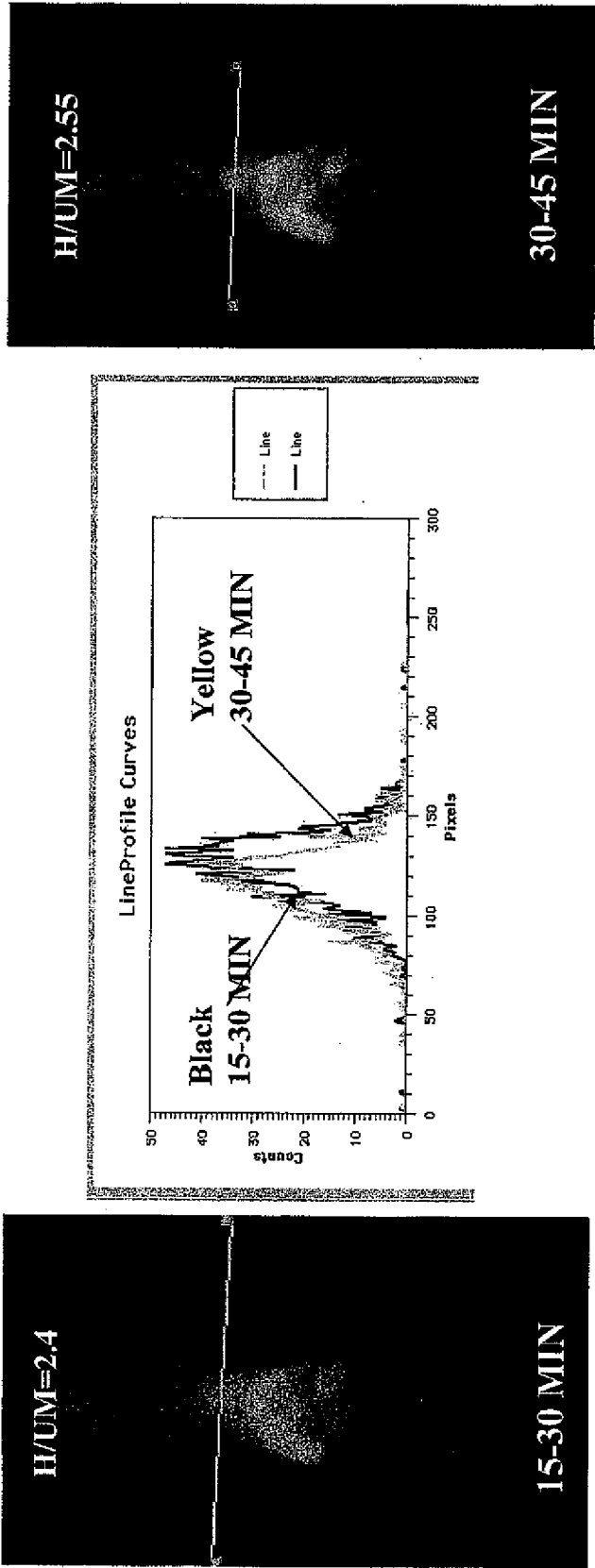


FIG. 12

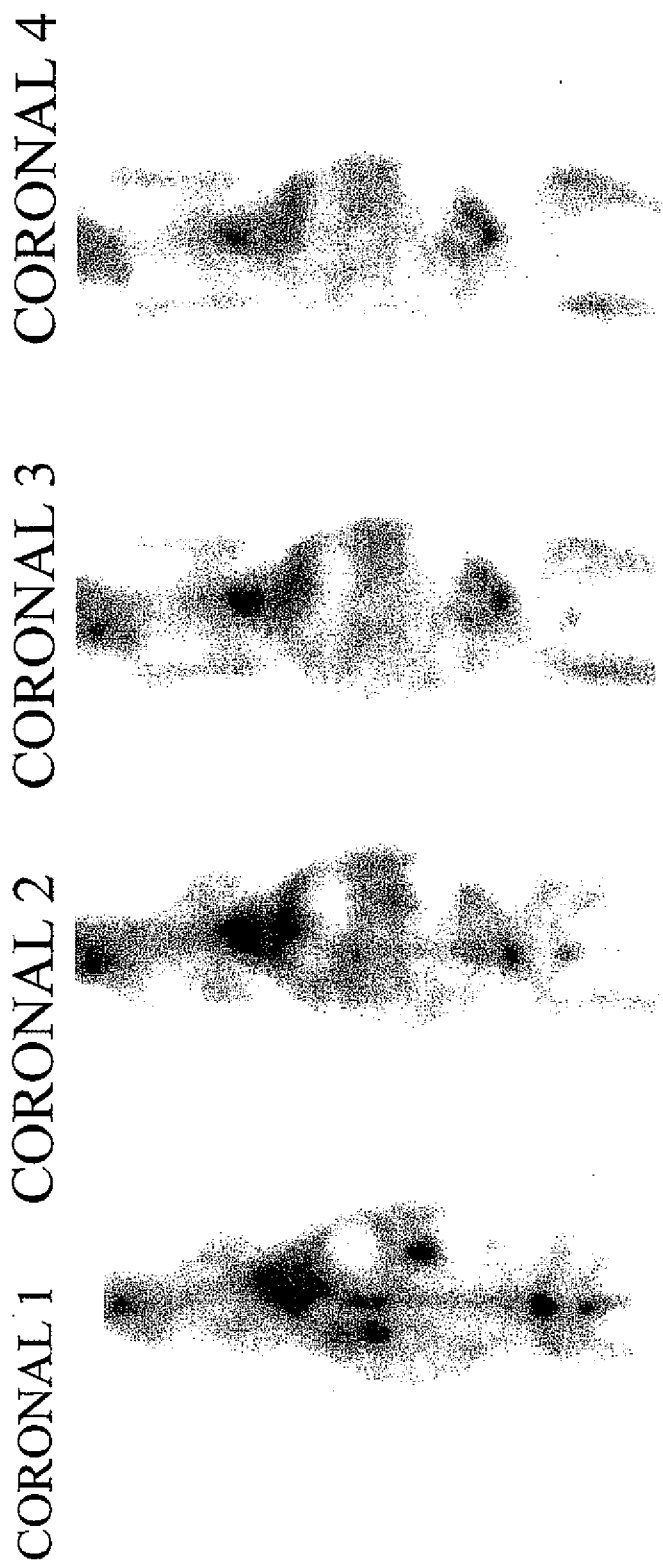


FIG. 13

