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(54) Title: PEPTIDE FORMULATIONS AND USES THEREOF

(57) Abstract: The present invention relates to the field of preventive and therapeutic medicine, in particular to peptide formulations. Provided is a p H-buffered aqueous formulation comprising oxytocin, vasopressin or an analogue thereof and at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM, and the use of the formulation for the manufacture of a medicament for therapeutic and/or prophylactic treatments. Also provided is a method for treating or preventing haemorrhage in a subject in need thereof, comprising administering to said subject an effective dosage amount of an oxytocin formulation according to the invention. Further provided is a method for treating or preventing diabetes insipidus or vasodilatory shock in a subject in need thereof, comprising administering to said subject an effective dosage amount of a vasopressin formulation according to the invention.



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Title: Peptide formulations and uses thereof.

5           The present invention relates to the field of preventive and  
therapeutic medicine. In particular, it relates to therapeutic formulations  
comprising disulfide bridge-containing neurohypophysial nonapeptides,  
such oxytocin, vasopressin or analogs thereof. Provided are heat-stable  
oxytocin formulations and uses thereof in indications such as induction of  
10 labor, augmentation of labor, post-partum haemorrhage or uterine atony.  
Also provides are heat-stable vasopressin formulations and uses thereof in  
indications such as diabetes insipidus and vasodilatory shock.

          Oxytocin (Cys-Tyr-Ile-Gln-Asn-Cys-Pro-Leu-Gly-NH<sub>2</sub>) and  
vasopressin (Cys-Tyr-Phe-Gln-Asn-Cys-Pro-Arg-Gly-NH<sub>2</sub>) are peptide  
15 hormones that are produced in the brain of most mammals, including  
humans, and that share a high degree of homology. Both nonapeptides  
originate from the same evolutionary progenitor, vasotocin (Cys-Tyr-Ile-  
Gln-Asn-Cys-Pro-Arg-Gly-NH<sub>2</sub>). Their respective amino acid sequences  
differ only at position 3 (Ile versus Phe) and position 8 (Leu versus Arg).  
20 Both peptides contain a sulfur bridge that is formed by the cysteine  
residues at positions 1 and 6.

          Next to their structural resemblance, there is also an anatomical  
relationship between oxytocin and vasopressin (also known as arginine  
vasopressine (AVP), argipressin and anti-diuretic hormone (ADH)). For  
25 example, in most species the genes for these peptides are located on the  
same chromosome and are separated by a relatively small distance of less  
than 15.000 bases. Also, the hypothalamic magnocellular neurons that  
synthesize oxytocin are located adjacent to those that synthesize  
vasopressin, and are similar in many respects.

30           Furthermore, it is known that the structural similarity of these  
hormones causes some functional cross-reactions in the body: whereas

oxytocin has a slight antidiuretic function, high levels of vasopressin may cause uterine contractions.

Oxytocin, vasopressin and analogues thereof are widely used in human and veterinarian medicine. Vasopressin is mainly applied for  
5 treatment of diabetes insipidus and vasodilatory shock, the latter occurring for example during sepsis, organ transplantation or after implantation of a cardiopulmonary bypass. It is commercially available as either generic vasopressin or synthetic analogues, such as desmopressin (1-desamino-8-D-arginine vasopressin or DDAVP, trade names Stimate®,  
10 Minirin® and Octostim®) and terlipressin (trade name Glypressin®). Oxytocin is often used to induce labor and support labor in case of non-progression of parturition and to treat (post-partum) haemorrhage. Currently, oxytocin is considered to be the principal agent to treat post-partum haemorrhage. It is degraded in the gastrointestinal tract,  
15 therefore it is administered as aqueous formulation by injection or as nasal spray. Its half-life in the blood is typically about three minutes. Synthetic oxytocin is commercially available as ready-to-use aqueous formulations under the trade names Pitocin® and Syntocinon® or as generic oxytocin. The oxytocin analogues desamino-oxytocin and  
20 carbetocin (trade name Duratocin®) are also commercially available.

According to the World Health Report 2005 as issued by the World Health Organization, in Africa, Asia and Latin America each year half a million women die as a result of problems during pregnancy and childbirth. In Africa and Asia, at least 25% of those deaths can be attributed to  
25 haemorrhage, most commonly caused by failure of the uterus to contract adequately after childbirth (atonicity). This makes haemorrhage the leading cause of maternal deaths in these continents (Khan *et al.*, Lancet 367 (9516): 1066-1074, 2006). In third world countries, it is often practically and/or economically impossible to protect pharmaceutical  
30 preparations from the harmful effects of high temperatures during transportation, storage and use. Reports and stability studies of injectable oxytocins have shown serious instability on exposure to increased

temperatures and exposure to light (see de Groot *et al.*, World Health Organization, WHO/DAP/94.13, 1994 and de Groot *et al.*, J Clin Pharm Ther 20 (2): 115-119, 2008, and references cited therein). The 1994 publication by de Groot *et al.* discloses that tablets of oral oxytocin or  
5 analogs thereof (also referred to as oxytocics) such as ergometrine, methylergometrine, oxytocin and desamino-oxytocin, are not stable under simulated tropical conditions, and concludes that oral oxytocins are not suitable for use in the prevention of postpartum haemorrhage. Thus, despite the availability of various formulations of oxytocin and desamino-  
10 oxytocin for treatment of haemorrhage, the (sub)tropical ambient temperatures and the absence of a so-called cold-chain in these parts of the world severely affect their stability and functionality. Proper prophylaxis and / or treatment of haemorrhage is therefore nearly impossible, resulting in this astonishingly high number of casualties each  
15 year. Vasopressin formulations known to date are similarly affected by exposure to high ambient temperature or light.

Given the reduced stability of formulations comprising bioactive or therapeutic peptides such as oxytocin or vasopressin at increased temperatures, their use in treatment methods in (sub)tropical countries,  
20 including many third world countries, is limited. Thus, there is a clear need for peptide formulations, preferably as a ready-to-use injectable aqueous solution, that have an improved thermal stability.

One object of the invention to provide means and methods to increase the thermal stability of aqueous formulations comprising oxytocin,  
25 vasopressin or an analogue thereof. A further object is the provision of a therapeutic or prophylactic oxytocin- or vasopressin- formulation, e.g. a ready-to-use medication that can be administered to a subject in need thereof, that has a stability that can withstand (sub)tropical ambient temperatures, is cheap to produce and / or is free of side effects. In a  
30 specific aspect, the invention aims to provide an injectable formulation comprising oxytocin or vasopressin displaying improved thermal stability as compared to existing formulations.

The present inventors surprisingly discovered that the stability of aqueous peptide formulations is greatly enhanced by the presence of a buffer and at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM. For example, aqueous oxytocin formulations show much less degradation when kept at 55 °C for at least 4 weeks when formulated with divalent metal ions in a concentration of at least 2 mM in the presence of a buffer. Preferably, the source of divalent metal ions is a metal salt.

10 This is an important finding since until now increased stability of small therapeutic Cys-containing peptides such as oxytocin could only be obtained at non-tropical conditions. For example, when dissolving oxytocin in the common NaCl infusion solution, oxytocin stability was only observed at temperatures of either near 23 °C (Trissel *et al.*, Int J Pharm Comp 2006 10(2): 156-158) or 35 °C (Kalis *et al.*, Latvijas Pār Zinatnu Akademijas Vestis, Kimijas Serija 1970 29(1): 29-32).

20 Provided is a pH-buffered aqueous formulation comprising a therapeutically effective amount of oxytocin, vasopressin or an analogue thereof and at least one non-toxic (i.e. biocompatible) source of divalent metal ions in a concentration of at least 2 mM. Such formulations are not known in the art. Trissel *et al.* demonstrated that dissolving oxytocin in another common infusion solution, i.e. commercially obtainable lactated Ringer's solution, had no effect on oxytocin stability at all. Ringer's lactate solution does not contain at least 2 mM divalent metal ions. When kept at room temperature the stability of oxytocin in Ringer's was already compromised after 30 days, even at an oxytocin concentration as low as 0.08 IU/ml.

30 MX 9 707 899 discloses the use of sodium and/or potassium ions in combination with one or more anions to stabilize formulations comprising synthetic vasopressin or oxytocin analogues. It teaches a strong preference for a mixture of citric acid, phosphate and sodium ions. Buffered

formulations comprising at least 2 mM divalent metal ions are not disclosed.

As mentioned above, the presence of at least 2 mM divalent metal ions and a buffer greatly enhances the stability of injectable aqueous oxytocin solutions. The invention accordingly relates to the use of a  
5 combination of a buffer and at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM for stabilizing aqueous formulations comprising oxytocin or vasopressin or an analogue thereof.

Furthermore, it relates to oxytocin formulations and use thereof in  
10 methods for the prophylaxis or treatment of haemorrhage in a subject in need thereof. It also relates to vasopressin formulations and use thereof in methods for the prophylaxis or treatment of diabetes insipidus or vasodilatory shock in a subject in need thereof.

Also provided is the use of an oxytocin formulation for the  
15 manufacture of a medicament for the therapeutic and/or prophylactic treatment of haemorrhage. The invention also provides a method for treating or preventing haemorrhage in a subject in need thereof, comprising administering to said subject an effective dosage amount of an oxytocin formulation according to the invention. Still further, the  
20 invention provides a method for treating or preventing diabetes insipidus or vasodilatory shock in a subject in need thereof, comprising administering to said subject an effective dosage amount of a vasopressin formulation according to the invention.

25 In one aspect, the invention provides a pH-buffered aqueous formulation comprising a therapeutically effective amount of oxytocin or an analogue thereof and at least one non-toxic (i.e. biocompatible) source of divalent metal ions in a concentration of at least 2 mM.

The term "oxytocin" as used herein includes both the original  
30 nonapeptide having the amino acid sequence as described above, as well as functional analogs such as for example desamino-oxytocin, carbetocin, 4-threonine-1-hydroxy-deaminooxytocin, 9-deamidooxytocin, 7-D-proline-

oxytocin and its deamino analog, (2,4-diisoleucine)-oxytocin, 1-desamino-1-monocarba-E12-Tyr (OMe)-OT(dCOMOT), [Thr<sup>4</sup>-Gly<sup>7</sup>]-oxytocin (TG-OT), the oxytocin agonist as described by Olson *et al.*, (Peptides 12(1): 113-118, 1991), oxypressin and deamino-6-carba-oxytoxin (dC60). Further examples  
5 of oxytocin analogues (oxytocics) can for instance be found in MX 9 707 899, disclosing the oxytocin analogues (Mpa<sup>1</sup>) oxytocin, (Mpa<sup>1</sup>, D-Tyr(Et)<sup>2</sup>, Thr<sup>4</sup>, Orn<sup>8</sup>) oxytocin, (Mpa<sup>1</sup>, Ile<sup>2</sup>) oxytocin, (Mpa<sup>1</sup>, Ala<sup>2</sup>) oxytocin, (Ile<sup>2</sup>) oxytocin, Gly-(Leu<sup>4</sup>, Ile<sup>8</sup>) oxytocin, (D-Asn<sup>5</sup>) oxytocin, (D-Cys<sup>1</sup>) oxytocin, (Gly<sup>4</sup>) oxytocin, (Leu<sup>4</sup>, D-Arg<sup>8</sup>) oxytocin, (Mpa<sup>1</sup>, Leu<sup>4</sup>, D-Arg<sup>8</sup>) oxytocin,  
10 (Arg<sup>8</sup>) oxytocin and (Ile<sup>8</sup>) oxytocin.

In another embodiment, a formulation comprises vasopressin or an analogue thereof. As used herein, "vasopressin" is defined as including both the original nonapeptide having the amino acid sequence as described above, and vasopressin analogues such as for example desmopressin (1-  
15 desamino-8-D-arginine vasopressin or DDAVP, trade names Stimate®, Minirin® and Octostim®), felypressin, phenylpressin, lypressin (also known as lysine vasopressin or LVP), ornipressin, terlipressin (trade name Glypressin®), pitressin (8-L-arginine vasopressin, NC-1900, AVP<sub>4-9</sub>, desglycinamide-arginine<sup>8</sup>-vasopressin (DGAVP), d(CH<sub>2</sub>)<sub>5</sub>-Cys-d-Tyr(Et)-  
20 Arg-Val-Asn-Cys-Lys-Lys-ethylene diamine (TA-LVP), d(CH<sub>2</sub>)<sub>5</sub>-Tyr(Me) arginine vasopressin, 4-valine-8-D-arginine vasopressin (VDAVP), [His<sup>1,6</sup>]AVP, and the vasopressin analogues as disclosed in US 5,698,516. Further examples of vasopressin analogues can for instance be found in  
MX 9 707 899, disclosing the vasopressin analogues (Phe<sup>4</sup>, Arg<sup>8</sup>)  
25 vasopressin, (Mpa<sup>1</sup>, Arg<sup>8</sup>) vasopressin, (Lys<sup>8</sup>) vasopressin, des-GlyNH<sub>2</sub>- (Lys<sup>8</sup>) vasopressin, Gly-Gly-Gly-(Lys<sup>8</sup>) vasopressin, (Mpa<sup>1</sup>, D-Arg<sup>8</sup>) vasopressin, des-GlyNH<sub>2</sub>-(Mpa<sup>1</sup>, D-Arg<sup>8</sup>) vasopressin, (Mpa<sup>1</sup>, Gly<sup>4</sup>, D-Arg<sup>8</sup>) vasopressin, (Mpa<sup>1</sup>, Ala<sup>4</sup>, D-Arg<sup>8</sup>) vasopressin, (Mpa<sup>1</sup>, Val<sup>4</sup>, D-Arg<sup>8</sup>) vasopressin, (Mpa<sup>1</sup>, Ile<sup>4</sup>, D-Arg<sup>8</sup>) vasopressin, (Mpa<sup>1</sup>, Leu<sup>4</sup>, D-Arg<sup>8</sup>)  
30 vasopressin and (Mpa<sup>1</sup>, D-Gly<sup>8</sup>) vasopressin.

The source of the divalent metal ions may be one or more metal salts. Preferably, the source is a metal chloride salt. Any type of

biocompatible metal chloride salt may be used as metal ion source. The divalent metal ions are preferably selected from the group consisting of  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Cu}^{2+}$  and  $\text{Zn}^{2+}$  and are used at non-toxic concentrations and amounts. A preferred divalent metal ion is  $\text{Ca}^{2+}$ . Useful metal chloride salts include  $\text{CaCl}_2$ ,  $\text{MgCl}_2$ ,  $\text{CuCl}_2$  and  $\text{ZnCl}_2$ . Preferably,  $\text{CaCl}_2$  and/or  $\text{ZnCl}_2$  are used. As used herein, the concentration of at least 2 mM divalent metal ions refers to the total amount of divalent metal ions in case two or more distinct (sources of) divalent metal ions are used.

As shown herein below, the stabilizing effect of the combination of a buffer and at least one source of divalent metal ions at a concentration of at least 2 mM in an aqueous oxytocin formulation was determined by measuring the recovery of oxytocin (remaining oxytocin as % of initial amount), the amount of oxytocin-monomers (% of total remaining oxytocin) and / or the level of aggregation (aggregated oxytocin as % of total remaining oxytocin) upon prolonged storage at elevated (e.g. 55°C) temperatures. These parameters can be assessed by using any method for analysis deemed suitable by a person skilled in the art. Examples of suitable methods for analysis include, but are not limited to, reversed-phase high-performance liquid chromatography (RP-HPLC) and high-performance size exclusion chromatography (HP-SEC). Thus, suitable concentrations of divalent metal ions to achieve the stabilizing effect at elevated temperatures can be determined by those skilled in the art. They may vary, e.g. depending on the composition of the formulation or its intended application. In one embodiment, a formulation comprises oxytocin or vasopressin and at least 2 mM, preferably at least 5, more preferably at least 10 mM divalent metal ions and a buffer. In another embodiment, a pH-buffered formulation comprises divalent metal ions in a concentration of up to 150 mM, preferably up to 100 mM, more preferably up to 50 mM. For example, a formulation comprises divalent metal ions in a concentration between 5 and 150 mM, preferably between 10 and 100 mM, more preferably between 10 and 50 mM. In one embodiment, between 2 and 150 mM divalent metal ions, preferably 5-100 mM, such as 10, 20,

25, 30, 40 or 50 mM, and a buffer are used to stabilize an aqueous peptide formulation. In another embodiment, a divalent metal ion concentration in the range from 20 to 100 mM is used, like 30-100 mM, 40-80 mM or 50-70 mM. Other suitable ranges include between 2 and 50 mM, between 30 and 5  
60 mM and between 40 and 70 mM divalent metal ions.

The stability of an aqueous oxytocin or vasopressin formulation is enhanced by addition of a combination of at least one source of divalent metal ions in a concentration of at least 2 mM and a buffer, to maintain a stable pH. Good stability was observed under slightly acidic pH. The  
10 invention therefore provides a formulation comprising oxytocin or vasopressin or an analogue thereof, at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM and a buffer and having a pH between 3 and 6, preferably between 3 and 5, more preferably between 3.8 and 4.8.

15 Useful buffers include phosphate buffer, acetate buffer, aspartate buffer and citric acid (also known as citrate) buffer. In one embodiment the invention provides a formulation comprising oxytocin, vasopressin or an analogue thereof and a source of non-toxic metal ions, further comprising a buffer selected from the group consisting of phosphate buffer,  
20 acetate buffer, aspartate buffer and citric acid buffer. Buffer concentrations may vary according to specific circumstances. Typically, 2-200 mM buffer is used. Other useful ranges include 5-150 mM or 5-100 mM, such as 5-50 mM or 5-25 mM. In one embodiment, the invention provides a formulation comprising oxytocin or vasopressin, at least 2 mM  
25 divalent metal ions, preferably at least 5 mM divalent metal ions, more preferably at least 10 mM divalent metal ions and between 10 and 100 mM acetate buffer. For example, a formulation may comprise oxytocin, 10 mM  $Mg^{2+}$  and 10 mM acetate buffer. In another embodiment, the invention provides a formulation comprising oxytocin or vasopressin or an  
30 analogue thereof, between 5 and 60 mM divalent metal ions and/or between 10 and 50 mM aspartate buffer. For example, a formulation comprises oxytocin, 50 mM  $CaCl_2$  and 50 mM aspartate buffer. Good

results were observed using citric acid buffer, for example 2-100 mM or 5-50 mM citrate. Therefore, in a preferred embodiment the invention provides a formulation comprising oxytocin or vasopressin, e.g. in a concentration of up to 50 IU/ml, divalent metal ions, preferably up to 50 mM, and citric acid buffer.

In one embodiment, a formulation comprises between 5 and 60 IU/ml oxytocin, between 50 and 100 mM divalent metal ions and citric acid buffer while having a pH of between 4 and 5. In another embodiment, a formulation comprises between 30 and 200 IU/ml oxytocin or vasopressin, between 10 and 80 mM divalent metal ions and a buffer while having a pH of between 4 and 5. In a preferred embodiment, a formulation comprises between 5 and 100 IU/ml oxytocin, between 5 and 50 mM divalent metal ions and citric acid buffer while having a pH of 4.0 to 4.5. For example, a formulation may comprise 10 IU/ml oxytocin, 20 mM MgCl<sub>2</sub> and 10 mM citric acid buffer.

In another embodiment, a formulation comprises aspartate buffer and at least 2 mM Zn<sup>2+</sup> ions, for instance provided by at least 2 mM ZnCl<sub>2</sub>. A formulation may, as another example, comprise oxytocin, 20 mM NaCl, 10 mM CaCl<sub>2</sub> and citrate buffer. A formulation may, for another example, comprise oxytocin or vasopressin, acetate buffer, 5-50 mM MgCl<sub>2</sub> or 5-50 mM CaCl<sub>2</sub>. In one embodiment, a formulation comprises oxytocin, a buffer and between 2 and 50 mM MgCl<sub>2</sub>. In another embodiment, a formulation comprises oxytocin or vasopressin, a buffer and between 30 and 60 mM divalent metal ions, such as CaCl<sub>2</sub>. In another embodiment, a formulation comprises oxytocin or vasopressin and between 60 and 80 mM divalent metal ions. For example, a formulation may comprise 70 mM ZnCl<sub>2</sub> and aspartate buffer. In yet another embodiment, a formulation comprises oxytocin, a buffer and between 30 and 100 mM divalent metal ions. In a preferred embodiment, a formulation comprises oxytocin or vasopressin, citrate buffer or aspartate buffer and between 5 and 50 mM divalent metal ions.

In another aspect, the invention provides a pH-buffered aqueous formulation comprising oxytocin, vasopressin or an analogue thereof and a non-toxic source of chloride anions. The source of chloride ions can be a  
5 divalent chloride salt, preferably a divalent metal chloride salt. Suitable concentrations of chloride anions can be determined by those skilled in the art and may vary depending on the composition of the formulation or its intended application. In one embodiment, a formulation according to the invention comprises oxytocin, a buffer and at least 0.05 mM chloride  
10 anions, preferably at least 0.5 mM, more preferably at least 2 mM. A formulation may comprise oxytocin, a buffer and up to 150 mM chloride anions, preferably up to 100 mM chloride anions, more preferably up to 50 mM chloride anions. In one embodiment, a formulation comprises oxytocin and between 2 and 100 mM chloride anions, preferably between 5 and 50  
15 mM chloride anions. In another embodiment, a formulation comprises between 10 and 50 mM chloride anions.

Good results were obtained in the presence of at least 2 mM  $\text{CaCl}_2$ ,  $\text{MgCl}_2$  or  $\text{ZnCl}_2$  and citric acid buffer. In one embodiment, the invention therefore provides a formulation comprising oxytocin or vasopressin or an  
20 analogue thereof, and citrate buffer. Preferably, the formulation comprises citrate buffer and  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$  or  $\text{Zn}^{2+}$ . For example, it contains between 2 and 60 mM  $\text{CaCl}_2$  and/or between 5 and 200 mM citric acid buffer. In another embodiment, the formulation comprises between 50 and 100 mM  $\text{MgCl}_2$ ,  $\text{ZnCl}_2$  or  $\text{CaCl}_2$  and/or between 5 and 50 mM citric acid buffer. For  
25 example, a formulation comprises oxytocin or vasopressin, e.g. in a concentration of up to 50 IU/ml, 50 mM  $\text{MgCl}_2$  and 50 mM citric acid buffer. In yet another embodiment, a formulation comprises between 1 and 100 IU/ml oxytocin, between 30 and 80 mM  $\text{MgCl}_2$ ,  $\text{ZnCl}_2$  or  $\text{CaCl}_2$  and/or between 30 and 50 mM citric acid buffer. In a preferred embodiment, a  
30 formulation comprises between 10 and 100 IU/ml oxytocin or vasopressin, between 5 and 50 mM  $\text{CaCl}_2$  and between 10 and 50 mM citric acid buffer.

For example, a formulation may comprise oxytocin or vasopressin, e.g. in a concentration of up to 50 IU/ml, 10 mM CaCl<sub>2</sub> and 10 mM citric acid buffer.

Good stability was also observed in the presence of at least 2 mM Zn<sup>2+</sup> and aspartate buffer. In one embodiment, the invention therefore provides a formulation comprising oxytocin or vasopressin or an analogue thereof and aspartate buffer. Preferably, a formulation comprises oxytocin or vasopressin, aspartate buffer and Zn<sup>2+</sup>. For example, it contains between 2 and 60 mM ZnCl<sub>2</sub> and/or between 10 and 70 mM aspartate buffer. In another embodiment, the formulation comprises between 30 and 70 mM Zn<sup>2+</sup> and/or between 10 and 50 mM aspartate buffer. For example, a formulation comprises oxytocin or vasopressin, e.g. in a concentration of up to 50 IU/ml, 40 mM ZnCl<sub>2</sub> and 20 mM aspartate buffer. In yet another embodiment, a formulation comprises between 1 and 100 IU/ml oxytocin or vasopressin, between 10 and 50 mM Zn<sup>2+</sup> and/or between 30 and 60 mM aspartate buffer. In a preferred embodiment, a formulation comprises between 5 and 100 IU/ml oxytocin or vasopressin, between 5 and 50 mM Zn<sup>2+</sup> and between 10 and 50 mM aspartate buffer. For example, a formulation comprises oxytocin or vasopressin, e.g. in a concentration of up to 80 IU/ml, 50 mM ZnCl<sub>2</sub> and 10 mM aspartate buffer.

As will be understood, a formulation as provided herein comprises a therapeutically effective amount of oxytocin or vasopressin or an analogue thereof as exemplified above. In one aspect, the invention provides a formulation comprising at least 5 mIU/ml, more preferably at least 50 mIU/ml, more preferably at least 500 mIU/ml oxytocin or vasopressin or an analogue thereof. In another aspect, the invention provides a formulation comprising up to 1000 IU/ml, more preferably up to 500 IU/ml, more preferably up to 100 IU/ml oxytocin or vasopressin or an analogue thereof, at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM and a buffer. In one embodiment, a formulation comprises at least 500 mIU/ml oxytocin, a buffer and, preferably at least 2 mM, divalent metal ions such as Ca<sup>2+</sup>. In another embodiment, a formulation comprises between 5 and 300 IU/ml oxytocin, a

buffer and, preferably between 2 and 50 mM, divalent metal ions. In another embodiment, a formulation comprises between 1 and 60 IU/ml oxytocin or vasopressin and, preferably between 10 and 90 mM, divalent metal ions such as  $Mg^{2+}$ . In yet another embodiment, a formulation  
5 comprises between 10 and 200 IU/ml oxytocin, a buffer and, preferably between 50 and 80 mM, divalent metal ions. In a preferred embodiment, a formulation comprises between 5 and 100 IU/ml oxytocin or vasopressin, a buffer and, preferably between 5 and 50 mM, divalent metal ions such as  $CaCl_2$ . Also provided is a formulation comprising oxytocin or vasopressin  
10 or an analogue thereof in a concentration of between 5 and 100 IU/ml, between 5 and 50 mM  $Ca^{2+}$ , between 10 and 50 mM citrate buffer and wherein the pH of said formulation is between 3.8 and 4.8. Another preferred formulation comprises oxytocin, vasopressin or an analogue thereof in a concentration of between 5 and 100 IU/ml, between 5 and 50  
15 mM  $Zn^{2+}$ , between 10 and 50 mM aspartate buffer and wherein the pH of said formulation is between 3.8 and 4.8.

According to another object of the invention, the invention provides the use of a combination of a buffer and at least one non-toxic source of divalent metal ions and/or chloride anions in a concentration of at least 2  
20 mM to stabilize an aqueous solution of oxytocin, vasopressin or an analogue thereof. The source(s) and concentrations of these divalent metal ions which may be used are described herein above. Preferably, the source is a metal salt. More preferably, the source is a metal chloride salt. For example, the metal chloride salt is selected from the group consisting of  
25  $CaCl_2$ ,  $MgCl_2$ ,  $CuCl_2$  and  $ZnCl_2$ . Preferably, the buffer is citrate buffer, acetate buffer or aspartate buffer. Preferred combinations include aspartate buffer plus  $Zn^{2+}$  ions; and citrate buffer plus  $Ca^{2+}$  and/or  $Mg^{2+}$  ions.

The invention also provides a pH-buffered aqueous formulation  
30 comprising oxytocin, vasopressin or an analogue thereof and a non-toxic source of divalent metal ions in a concentration of at least 2 mM, for use as a medicament. Also provided is container, such as a package or spray

container, comprising a formulation according to the invention. In view of the light sensitivity of oxytocin or vasopressin injectables, a package is preferably light resistant. Exemplary packages include vials, ampoules, plastic containers or a sprayer. The package may contain instructions for  
5 use.

According to another aspect of the invention, the invention provides the use of an aqueous formulation comprising oxytocin or an analogue thereof, a buffer and at least one non-toxic source of divalent metal ions in  
10 a concentration of at least 2 mM, for the manufacture of a medicament for the therapeutic and/or prophylactic treatment of haemorrhage, such as post-partum haemorrhage. Also provided is the use of aqueous formulation comprising vasopressin or an analogue thereof, a buffer and at least one  
15 non-toxic source of divalent metal ions in a concentration of at least 2 mM, for the manufacture of a medicament for the therapeutic and/or prophylactic treatment of diabetes insipidus or vasodilatory shock. These medicaments may be administered to a subject in need thereof by any means known to be suitable to those skilled in the art, including  
intravenous, subcutaneous, intramuscular, and mucosal administration.

20 A formulation may thus be formulated for administration via the intravenous, subcutaneous, intramuscular, and mucosal route. A formulation is preferably administered via the subcutaneous route, the mucosal route, or a combination thereof. The mucosal route may be exemplified by, but is not limited to, the pulmonary, nasal, sublingual or  
25 buccal route. Accordingly, in one embodiment the invention provides the use of formulations according to the invention, for the manufacture of a medicament formulated for subcutaneous or mucosal administration, or a combination thereof.

For intravenous, subcutaneous or intramuscular administration,  
30 the formulation may be provided as a sterile solution, suspension or an emulsion. The formulation may be applied by means of an injection or an infusion. For mucosal administration, the formulation may be provided as

an aqueous spray and may be applied directly by means of a spray container or an inhalator. Alternatively, but not limited to, the formulation may be administered to the mucosa as an aqueous gel.

5           According to another aspect of the invention, the invention provides a method for treating or preventing haemorrhage in a subject in need thereof, comprising administering to said subject an effective dosage amount of an oxytocin formulation according to the invention. The haemorrhage may be post-partum haemorrhage. Also provided is a  
10 method for treating or preventing diabetes insipidus or vasodilatory shock in a subject in need thereof, comprising administering to said subject an effective dosage amount of a vasopressin formulation according to the invention. The subject may be living under (sub)tropical conditions. The effective dosage amount according to methods of the invention may be  
15 administered via the intravenous, subcutaneous or intramuscular route, the mucosal route, or a combination thereof. As mentioned supra, the mucosal route may be exemplified by, but is not limited to, the pulmonary, nasal, sublingual or buccal route.

20           Effective amounts of oxytocin or an analogue thereof are amounts that are sufficient to bring about an efficacious effect against symptoms associated with haemorrhage, and can be determined by those skilled in the art by routine experimentation. Effective amounts of vasopressin or an analogue thereof against diabetes insipidus or vasodilatory shock can be  
25 determined in a similar fashion. Furthermore, professional guidelines on the use of oxytocin or vasopressin in various indications exist and their use has been described in handbooks (e.g. AHFS Drug Information or Martindale, The Extra Pharmacopoeia).

In general, an effective dosage of oxytocin or an analogue thereof for  
30 the purposes of this invention is expected to comprise a bolus amount of between 2 and 10 IU. Thereafter, 5-10 IU or, in serious cases, up to 20 IU of oxytocin or an analogue thereof may be administered by infusion. In one

aspect the invention provides a method for treating or preventing haemorrhage in a subject in need thereof, comprising administering to said subject a bolus amount of up to 2 IU of oxytocin or an analogue thereof, preferably up to 5 IU, more preferably up to 10 IU. In another  
5 aspect the invention provides a method for treating or preventing haemorrhage in a subject in need thereof, comprising administering to said subject a bolus amount of up to 2 IU, preferably up to 5 IU, more preferably up to 10 IU of oxytocin or an analogue thereof, further comprising an infusion of up to 20 IU, preferably up to 10 IU of oxytocin or  
10 an analogue thereof.

For vasopressin or an analogue thereof, a bolus dose of up to 20 IU may be administered intravenously in case of vasodilatory shock, or administered subcutaneously, intramuscularly or intranasally in case of diabetes insipidus. Thus, in another aspect the invention provides a  
15 method for treating or preventing diabetes insipidus or vasodilatory shock in a subject in need thereof, comprising administering to said subject a bolus amount of up to 20 IU of vasopressin or an analogue thereof, preferably up to 10 IU, more preferably up to 5 IU. In case of vasodilatory shock, a dosage of between 0.2 and 0.4 IU/min of vasopressin or an  
20 analogue thereof may be administered thereafter by infusion, preferably together with norepinephrine. According to FDA Guidelines, this dosage may be increased to 0.9 IU/min if necessary. In case of diabetes insipidus, a bolus dosage of 5 to 10 IU may be repeated two or three times daily as needed. When vasopressin is administered intranasally such as by spray,  
25 the dosage and interval between treatments must be determined for each subject.

The invention is exemplified by the following examples.

30 LEGENDS TO THE FIGURES

Figure 1: Recovery of oxytocin in the presence of divalent metal ions in non-buffered, pure water (W). The divalent metal ions ( $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$  and  $\text{Zn}^{2+}$ ) were used in concentrations of 2, 5, 10 and 50 mM. The formulations were stored for 4 weeks at pH 4.5 and a temperature of 4 or 55 °C. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined by HP-SEC. The results are depicted as averages of three independent measurements  $\pm$  SD.

Figure 2: Recovery of oxytocin in pure water (W), with or without a buffer. Citrate buffer (CB) at a concentration of 5, 10 or 50 mM, acetate buffer (AC) at a concentration of 10 mM, aspartate buffer (AP) at a concentration of 10 mM or Ringer's lactate buffer (ORL) were used. The formulations contained no metal ions and were stored for 4 weeks at pH 4.5 or 6.4 (ORL) and at a temperature of 4 or 55 °C. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined by HP-SEC. The results are depicted as averages of three independent measurements  $\pm$  SD.

Figure 3: Recovery of oxytocin in the presence of buffer and monovalent metal ions. Citrate buffer (CB), acetate buffer (AC) and aspartate buffer (AP) were used at a concentration of 10 mM. Monovalent metal ions  $\text{Na}^+$  and  $\text{K}^+$  were used at concentrations of 10 or 20 mM. The formulations were stored for 4 weeks at pH 4.5 and at a temperature of 4 or 55 °C. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined by HP-SEC. The results are depicted as averages of three independent measurements  $\pm$  SD.

Figure 4: Recovery of oxytocin in citrate buffer in the absence or presence of  $\text{Ca}^{2+}$ . Citrate buffer (CB) was used at concentrations of 5, 10 and 50 mM.  $\text{Ca}^{2+}$  was used at concentrations of 2, 5, 10 and 50 mM. All formulations were stored for 4 weeks at 4 or 55 °C and pH 4.5. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined

by HP-SEC. The results are depicted as averages of three independent measurements  $\pm$  SD.

Figure 5: Recovery of oxytocin in citrate buffer in the absence or presence  
5 of  $Mg^{2+}$ . Citrate buffer (CB) was used at concentrations of 5, 10 and 50 mM.  $Mg^{2+}$  was used at concentrations of 2, 5, 10 and 50 mM. All formulations were stored for 4 weeks at 4 or 55 °C and pH 4.5. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined by HP-SEC. The results are depicted as averages of three independent  
10 measurements  $\pm$  SD.

Figure 6: Recovery of oxytocin in citrate buffer in the absence or presence  
of  $Zn^{2+}$ . Citrate buffer (CB) was used at concentrations of 5, 10 and 50 mM.  $Zn^{2+}$  was used at concentrations of 2, 5, 10 and 50 mM. All formulations  
15 were stored for 4 weeks at 4 or 55 °C and pH 4.5. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined by HP-SEC. The results are depicted as averages of three independent measurements  $\pm$  SD.

20 Figure 7: Oxytocin recovery in the presence of 10 mM acetate buffer (AC), with or without divalent metal ions. Divalent metal ions ( $Ca^{2+}$ ,  $Mg^{2+}$  and  $Zn^{2+}$ ) were used in concentrations of 0, 2, 5, 10 and 50 mM. Panel A: recovery after 4 weeks-storage at 4 or 55 °C and pH 4.5, as determined by RP-HPLC. Panel B: oxytocin monomer recovery after 4 weeks storage at a  
25 temperature of 55 °C and pH 4.5, as determined by HP-SEC. The results are depicted as averages of three independent measurements  $\pm$  SD.

Figure 8: Oxytocin recovery in the presence of 10 mM aspartate buffer (AP), with or without divalent metal ions. Divalent metal ions ( $Ca^{2+}$ ,  $Mg^{2+}$   
30 and  $Zn^{2+}$ ) were used in concentrations of 0, 2, 5, 10 and 50 mM. Panel A: recovery after 4 weeks-storage at 4 or 55 °C and pH 4.5, as determined by RP-HPLC. Panel B: oxytocin monomer recovery after 4 weeks storage at a

temperature of 55 °C and pH 4.5, as determined by HP-SEC. The results are depicted as averages of three independent measurements ± SD.

Figure 9: Recovery of oxytocin in 10 mM citrate buffer (CB) and 10 or 50 mM divalent metal ions (Ca<sup>2+</sup>). The formulations were stored at 40 °C and pH 4.5 for 1, 2, 3 or 6 months. Panel A: recovery determined by RP-HPLC. Panel B: oxytocin monomer recovery determined by HP-SEC. The results are depicted as averages of three independent measurements ± SD.

## 10 EXPERIMENTAL SECTION

### Sample codes:

First character(s) refer to the type of buffer (or water)

15 W: water

CB: citrate buffer pH 4.5

AC: acetate buffer pH 4.5

AP: aspartate buffer pH 4.5

ORL: ringer lactate buffer

20

following digit(s) refer to buffer concentration in mM,

following character(s) refer to type of metal ion,

following digit(s) refer to metal ion concentration in mM.

25 All salts were chlorides (MCl<sub>x</sub>)

E.g. CB5Mg10 means 5 mM citrate buffer pH 4.5 and 10 mM MgCl<sub>2</sub>.

### EXAMPLE 1 (comparative)

30

This comparative example demonstrates the oxytocin-stabilizing effect of divalent metal ions. Divalent metal ions (Ca<sup>2+</sup>, Mg<sup>2+</sup> and Zn<sup>2+</sup>)

were added as metal chloride salts ( $MCl_2$ ) to a non-buffered formulation comprising oxytocin and pure water (W). The divalent metal ions were used at concentrations of 0, 2, 5, 10 and 50 mM. Samples of the formulation were then stored for 4 weeks at pH 4.5, either at 4 °C (reference control) or 55 °C (test). Thereafter, all samples were stored under cooled conditions (2-8 °C) before analysis by RP-HPLC and HP-SEC. Effects on stability were determined by measuring the recovery of oxytocin and the percentage of oxytocin-monomers. The results are presented in Figures 1A and 1B.

10

Figure 1A shows the recovery of oxytocin after 4 weeks-storage at 55 °C in non-buffered pure water (W) in the absence or presence of divalent metal ions. Oxytocin recovery at 4 °C was increased in the presence of  $Ca^{2+}$  or  $Zn^{2+}$ . This effect was observed in a concentration-dependent manner. However, at 55 °C only poor stabilizing effects could be observed. Figure 1B shows the percentage of remaining oxytocin-monomers after 4 weeks-storage at 55 °C in non-buffered pure water (W) in the absence or presence of divalent metal ions. Similarly, loss of monomers was only prevented at 4 °C in the presence of  $Ca^{2+}$  or  $Zn^{2+}$ . These results demonstrate a small stabilizing effect of divalent metal ions on an aqueous oxytocin formulation.

20

#### EXAMPLE 2 (comparative)

25

Citrate buffer (CB) at concentrations of 0, 5, 10 or 50 mM, acetate buffer (AC) at concentrations of 10 mM, aspartate buffer (AP) at concentrations of 10 mM or Ringer's lactate buffer (ORL) were added to formulations comprising oxytocin in pure water (W). Ringer lactate used was Baxter Viavlo 500 mL WE2323 Ringer lactaat, solution for iv infusion. Lot number 09B04E1P exp. date 2011. The pH of the preparation was 6.4.

30

Composition per 1000 mL:

	Sodium chloride	6	g	Sodium	131	mmol
	Potassium chloride	0,4	g	Potassium	5	mmol
	Calcium chloride dihydrate	0,27	g	Calcium	2	mmol, Chloride 111
5	Sodium lactate	3,2	g	Bicarbonate (as lactate)	29	mmol
	Water for injections	qs				

All formulations were free of divalent metal ions (except for ORL) and had  
 10 a final oxytocin-concentration of 0.1 mg/ml and a pH of either 4.5 (CB, AC  
 and AP) or 6.4 (ORL). Samples of each formulation were stored for 4 weeks  
 at 4 °C (control) or 55 °C (test). Thereafter, all samples were stored under  
 cooled conditions (2-8 °C) before analysis by RP-HPLC and HP-SEC.  
 Effects on stability were determined by measuring the recovery of oxytocin  
 15 and the percentage of oxytocin-monomers. The results are presented in  
 Figures 2A and 2B.

Figure 2A shows the recovery of oxytocin after 4 weeks-storage at  
 55 °C in pure water (W), with or without addition of a buffer and in the  
 20 absence of divalent metal ions. At 4 °C, oxytocin recovery was  
 substantially increased in the presence of a buffer. At 55 °C a small  
 increase in oxytocin stability could be observed in the presence of citrate  
 buffer, acetate buffer or aspartate buffer, but not in the presence of  
 Ringer's lactate buffer. These findings were reflected by the percentage of  
 25 remaining oxytocin-monomers, as depicted in figure 2B. These results  
 demonstrate a small stabilizing effect of citrate buffer, acetate buffer or  
 aspartate buffer, but not Ringer's lactate buffer, on an aqueous oxytocin  
 formulation at tropical conditions.

### 30 EXAMPLE 3 (comparative)

The thermal stability of oxytocin in the presence of combinations of  
 a buffer and monovalent metal ions was investigated. Citrate buffer (CB),  
 acetate buffer (AC) or aspartate buffer (AP) was used at a concentration of

10 mM. Monovalent metal ions Na<sup>+</sup> and K<sup>+</sup> were added in the form of their chloride salt (NaCl and KCl) and used in final concentrations of 10 and 20 mM. All formulations had a final oxytocin-concentration of 0.1 mg/ml and a pH of 4.5. Samples of each formulation were stored for 4 weeks at 4 °C  
5 (control) or 55 °C (test). Thereafter, all samples were stored under cooled conditions (2-8 °C) before analysis by RP-HPLC and HP-SEC. Effects on stability were determined by measuring the recovery of oxytocin and the percentage of oxytocin-monomers. The results are presented in Figures 3A and 3B.

10

In Figure 3A, minor effects on the thermal stability of oxytocin stored at 55 °C can be observed. Although oxytocin stability was slightly increased compared to the presence of buffers alone (see Figures 2A and 2B), still no more than up to approximately 35% of the original quantity of  
15 oxytocin was recovered (10 mM acetate buffer & 10 mM Na<sup>+</sup>). Of this remaining part, only around 30% had remained in its monomeric form (Figure 3B). These results clearly demonstrate that the presence of a combination of a buffer and monovalent metal ions is inadequate to stabilize oxytocin under tropical conditions.

20

#### EXAMPLE 4

This example demonstrates the strong thermal stability of oxytocin formulations comprising citrate buffer and divalent metal ions. Citrate  
25 buffer (CB) was used at concentrations of 5, 10 or 50 mM. Divalent metal ions (Ca<sup>2+</sup>, Mg<sup>2+</sup> and Zn<sup>2+</sup>) were added in the form of their chloride salt (CaCl<sub>2</sub>, MgCl<sub>2</sub> and ZnCl<sub>2</sub>) and used in final concentrations of 0, 2, 5, 10 or 50 mM. All formulations had a final oxytocin-concentration of 0.1 mg/ml and a pH of 4.5. Samples of each formulation were stored for 4 weeks at 4  
30 °C (control) or 55 °C (test). Thereafter, all samples were stored under cooled conditions (2-8 °C) before analysis by RP-HPLC and HP-SEC. Effects on stability were determined by measuring the recovery of oxytocin

and the percentage of oxytocin-monomers. The results are presented in Figures 4A and 4B (citrate buffer with  $\text{Ca}^{2+}$ ), 5A and 5B (citrate buffer with  $\text{Mg}^{2+}$ ) and 6A and 6B (citrate buffer with  $\text{Zn}^{2+}$ ).

5            Figures 4A and 4B show the recovery of oxytocin and the remaining percentage of oxytocin monomers after 4 weeks-storage at 55 °C in citrate buffer (CB) in the absence or presence of  $\text{Ca}^{2+}$ . Both oxytocin recovery and the percentage of oxytocin monomers were increased up to 80% in the presence of  $\text{Ca}^{2+}$  in a concentration-dependent manner. These results  
10 demonstrate the stabilizing effect of citrate buffer and  $\text{Ca}^{2+}$  on an aqueous oxytocin formulation. Largest increases in stability were observed in the presence of 5 or 10 mM citrate buffer and 50 mM  $\text{Ca}^{2+}$ . At 50 mM citrate buffer, oxytocin stability is only increased together with 50 mM  $\text{Ca}^{2+}$ . At 100 mM  $\text{Ca}^{2+}$ , oxytocin precipitates were observed.

15

             Similar effects can be observed in Figures 5A and 5B, showing the recovery of oxytocin and the remaining percentage of oxytocin monomers after 4 weeks-storage at 55 °C in citrate buffer (CB) in the absence or presence of  $\text{Mg}^{2+}$ . Again, largest increases in stability were observed in the  
20 presence of 5 or 10 mM citrate buffer and 50 mM  $\text{Mg}^{2+}$ . At 50 mM citrate buffer, oxytocin stability was also only increased at 50 mM  $\text{Mg}^{2+}$ .

             Figures 6A and 6B show the recovery of oxytocin and the remaining percentage of oxytocin monomers after 4 weeks-storage at 55 °C in citrate  
25 buffer (CB) in the absence or presence of  $\text{Zn}^{2+}$ . Both oxytocin recovery and the percentage of remaining oxytocin monomers were increased up to 90% in the presence of  $\text{Zn}^{2+}$  in a concentration-dependent manner. However, large increases in stability were already observed in the presence of only 2 or 5 mM  $\text{Zn}^{2+}$ . This suggests that combinations of citrate buffer and  $\text{Zn}^{2+}$   
30 may exert even stronger effects on oxytocin stability than combinations of citrate buffer and  $\text{Ca}^{2+}$  or  $\text{Mg}^{2+}$ . At 50 mM citrate buffer, oxytocin stability was only increased at 50 mM  $\text{Zn}^{2+}$ .

## EXAMPLE 5

This example demonstrates a small increase in thermal stability of oxytocin formulations comprising 10 mM acetate buffer (AC) and divalent metal ions. Divalent metal ions ( $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$  and  $\text{Zn}^{2+}$ ) were added in the form of their chloride salt ( $\text{CaCl}_2$ ,  $\text{MgCl}_2$  and  $\text{ZnCl}_2$ ) and used in final concentrations of 0, 2, 5, 10 or 50 mM. All formulations had a final oxytocin-concentration of 0.1 mg/ml and a pH of 4.5. Samples of each formulation were stored for 4 weeks at 4 °C (control) or 55 °C (test). Thereafter, all samples were stored under cooled conditions (2-8 °C) before analysis by RP-HPLC and HP-SEC. Effects on stability were determined by measuring the recovery of oxytocin and the percentage of oxytocin-monomers. The results are presented in Figures 7A and 7B.

15

Figure 7A shows the remaining percentage of oxytocin after 4 weeks-storage at 55 °C in 10 mM acetate buffer (AC) in the absence or presence of divalent metal ions. Small increases in the remaining percentage of oxytocin could be observed in the presence of 50 mM  $\text{Ca}^{2+}$ , 50 mM  $\text{Mg}^{2+}$  or 50 mM  $\text{Zn}^{2+}$ . These effects can also be observed in Figure 7B. These results demonstrate a stability-enhancing effect of acetate buffer and divalent metal ions on aqueous oxytocin formulations.

## EXAMPLE 6

25

This example exemplifies the oxytocin-stabilizing effect of  $\text{Zn}^{2+}$  in combination with aspartate buffer (AP). Aspartate buffer was added in a concentration of 10 mM to formulations comprising oxytocin and 0, 2, 5, 10 or 50 mM  $\text{CaCl}_2$ ,  $\text{MgCl}_2$  or  $\text{ZnCl}_2$ . All formulations had a final oxytocin-concentration of 0.1 mg/ml and a pH of 4.5. Samples of each formulation were stored for 4 weeks at 4 °C (control) or 55 °C (test). Thereafter, all samples were stored under cooled conditions (2-8 °C) before analysis by

RP-HPLC and HP-SEC. Effects on stability were determined by measuring the recovery of oxytocin and the percentage of oxytocin-monomers. The results are presented in Figures 8A and 8B, demonstrating a strong concentration-dependent stabilizing effect of  $Zn^{2+}$  and aspartate buffer. Up to 75% oxytocin remained after 4 weeks storage at 55 °C and pH 4.5. When aspartate buffer was used with  $Ca^{2+}$  or  $Mg^{2+}$ , only smaller effects could be observed.

#### EXAMPLE 7

10

A long-term stability study was performed to assess the thermal stability of pH-buffered oxytocin formulations comprising divalent metal ions over prolonged periods. Citrate buffer (CB) was added in concentrations of 5, 10 or 50 mM to formulations comprising 0.1 mg/ml oxytocin and 0, 10 or 50 mM  $Ca^{2+}$  ( $CaCl_2$ ). The final formulations had a pH of 4.5. Samples of each formulation were stored for 1, 2, 3 or 6 months at 40 °C. Thereafter, all samples were stored under cooled conditions (2-8 °C) before analysis by RP-HPLC and HP-SEC. Effects on stability were determined by measuring the recovery of oxytocin and the percentage of oxytocin-monomers. The results of this study are presented in Figures 9A and 9B.

Figure 9A shows the recovery of oxytocin in the presence of different concentrations of  $CaCl_2$  and 5 or 10 mM citrate buffer over time. In the presence of citrate buffer (CB) and  $Ca^{2+}$ , oxytocin recovery is increased at every time point when compared to the presence of citric acid alone. The strong stability-increasing effect of citrate buffer and  $Ca^{2+}$  can be observed in a concentration-dependent manner. Although this effect decreases gradually over time, it remains quite powerful. For example, even after 6 months of storage at 40 °C still around 70% of the original amount of oxytocin in a formulation is preserved when using 10 mM citrate buffer and 50 mM  $Ca^{2+}$ . As can be observed in Figure 9B, more than 80% of that

portion has remained in its monomeric form. These results clearly demonstrate the stabilizing effects of combinations of a buffer and at least 2 mM divalent metal ions on oxytocin.

### Claims

1. An aqueous formulation comprising a therapeutically effective amount of oxytocin, vasopressin or an analogue thereof, a buffer and at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM.  
5
2. The formulation according to claim 1, comprising divalent metal ions in a concentration between 5 and 150 mM, preferably between 10 and 100 mM, more preferably between 10 and 50 mM.  
10
3. The formulation according to claim 1 or 2 wherein said source of divalent metal ions is a metal salt, preferably a metal chloride salt.
4. The formulation according to any one of claims 1 to 3, comprising a buffer selected from the group consisting of citrate buffer, acetate buffer, phosphate buffer and aspartate buffer.  
15
5. The formulation according to anyone of claims 1 to 4, wherein said divalent metal ions are selected from the group consisting of  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Cu}^{2+}$  and  $\text{Zn}^{2+}$ , preferably wherein said source of metal ions is selected from the group consisting of  $\text{CaCl}_2$ ,  $\text{MgCl}_2$ ,  $\text{CuCl}_2$  and  $\text{ZnCl}_2$ .  
20
6. The formulation according to claim 5, wherein said source of metal ions is  $\text{CaCl}_2$ .  
25
7. The formulation according to any one of claims 1 to 6, having a pH between 3 and 6, preferably between 3 and 5, more preferably between 3.8 and 4.8.  
30

8. The formulation according to any one of claims 1 to 7, comprising citrate buffer and one or more of  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$  and  $\text{Zn}^{2+}$ .
- 5 9. The formulation according to claim 8, comprising oxytocin or vasopressin or an analogue thereof in a concentration of between 5 and 100 IU/ml, between 5 and 50 mM  $\text{Ca}^{2+}$ , between 10 and 50 mM citrate buffer and wherein the pH of said formulation is between 3.8 and 4.8.
- 10 10. The formulation according to any one of claims 1 to 7, comprising aspartate buffer and  $\text{Zn}^{2+}$ .
- 15 11. The formulation according to claim 10, comprising oxytocin or vasopressin or an analogue thereof in a concentration of between 5 and 100 IU/ml, between 5 and 50 mM  $\text{Zn}^{2+}$ , between 10 and 50 mM aspartate buffer and wherein the pH of said formulation is between 3.8 and 4.8.
- 20 12. The formulation according to any one of claims 1 to 11, wherein said formulation comprises oxytocin or an analog thereof.
13. The formulation according to any one of claims 1 to 11, wherein said formulation comprises vasopressin or an analog thereof.
- 25 14. The formulation according to any one of claims 1 to 13 for use as a medicament.
- 30 15. A container, preferably a light resistant container, comprising a formulation according to any one of claims 1 to 14 and instructions for use.

16. Use of the formulation according to claim 12 for the manufacture of a medicament for the therapeutic and/or prophylactic treatment of haemorrhage, such as post-partum haemorrhage, preferably wherein said medicament is in the form of a solution, a suspension, an emulsion, a spray or a gel.
17. Use of the formulation according to claim 13 for the manufacture of a medicament for the therapeutic and/or prophylactic treatment of diabetes insipidus or vasodilatory shock, preferably wherein said medicament is in the form of a solution, a suspension, an emulsion, a spray or a gel.
18. The use according to claim 16 or 17, wherein said medicament is for a treatment by administration via the intravenous, subcutaneous or intramuscular route, the mucosal route, or a combination thereof, preferably wherein said mucosal route is the pulmonary, nasal, sublingual or buccal route.
19. A method for treating or preventing haemorrhage, such as post-partum haemorrhage, in a subject in need thereof, comprising administering to said subject an effective dosage amount of the formulation according to claim 12, preferably wherein said administering comprises administration via the intravenous, subcutaneous or intramuscular route, the mucosal route, or a combination thereof, more preferably wherein said mucosal route is the pulmonary, nasal, sublingual or buccal route.
20. A method for treating or preventing diabetes insipidus or vasodilatory shock in a subject in need thereof, comprising administering to said subject an effective dosage amount of the formulation according to claim 13, preferably wherein said administering comprises administration via the intravenous,

subcutaneous or intramuscular route, the mucosal route, or a combination thereof, more preferably wherein said mucosal route is the pulmonary, nasal, sublingual or buccal route.

- 5           21. Use of a combination of a buffer and at least one non-toxic source of divalent metal ions in a concentration of at least 2 mM to stabilize an aqueous formulation of oxytocin, vasopressin or an analogue thereof.
- 10          22. The use according to claim 21, wherein said at least one non-toxic source of divalent metal ions is a metal salt, preferably a metal chloride salt, more preferably wherein said metal chloride salt is selected from the group consisting of  $\text{CaCl}_2$ ,  $\text{MgCl}_2$ ,  $\text{CuCl}_2$  and  $\text{ZnCl}_2$ .
- 15          23. The use according to claim 21 or 22, wherein said buffer is citrate buffer, acetate buffer or aspartate buffer.

P85501PC00 Figures

Figure 1A

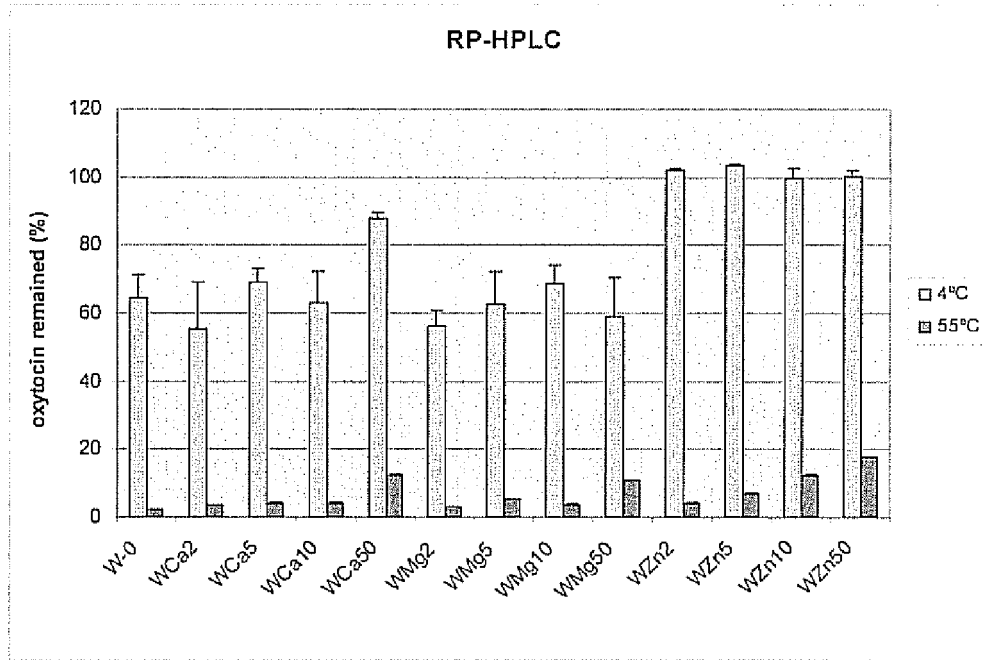


Figure 1B

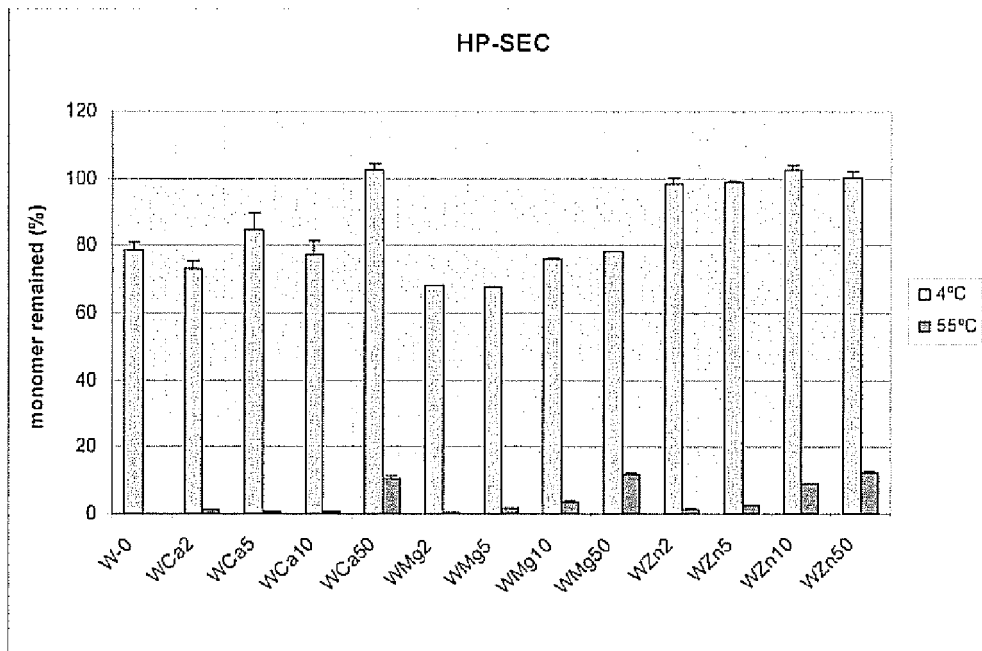


Figure 2A

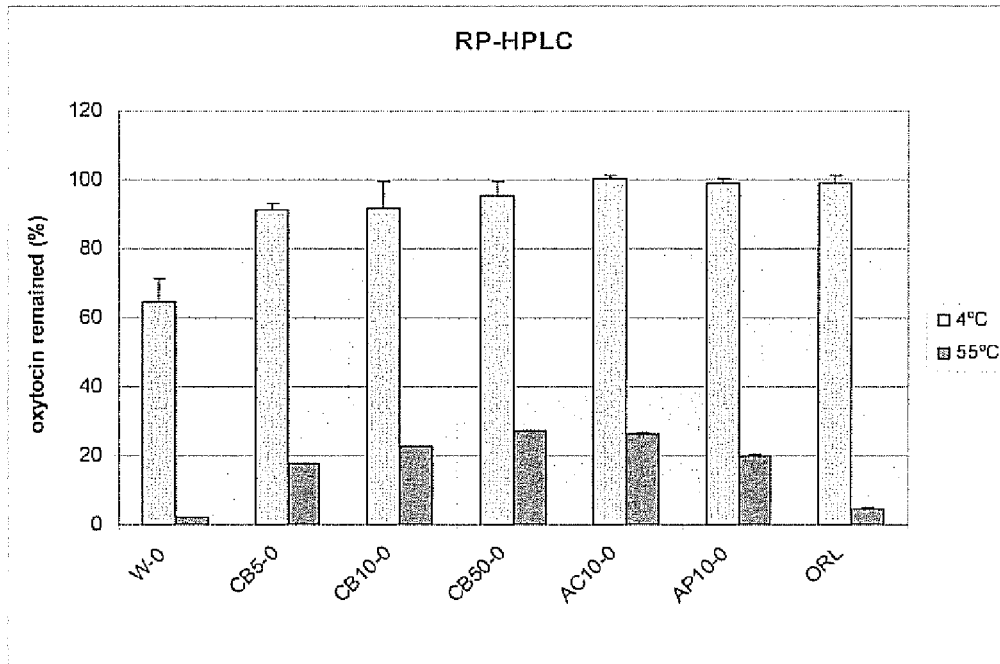


Figure 2B

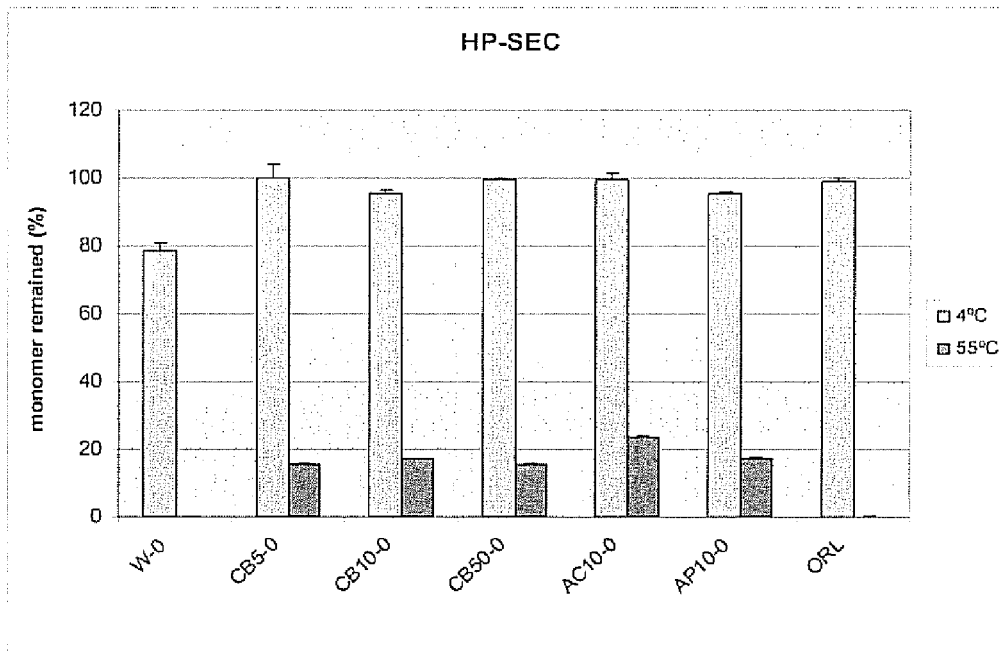


Figure 3A

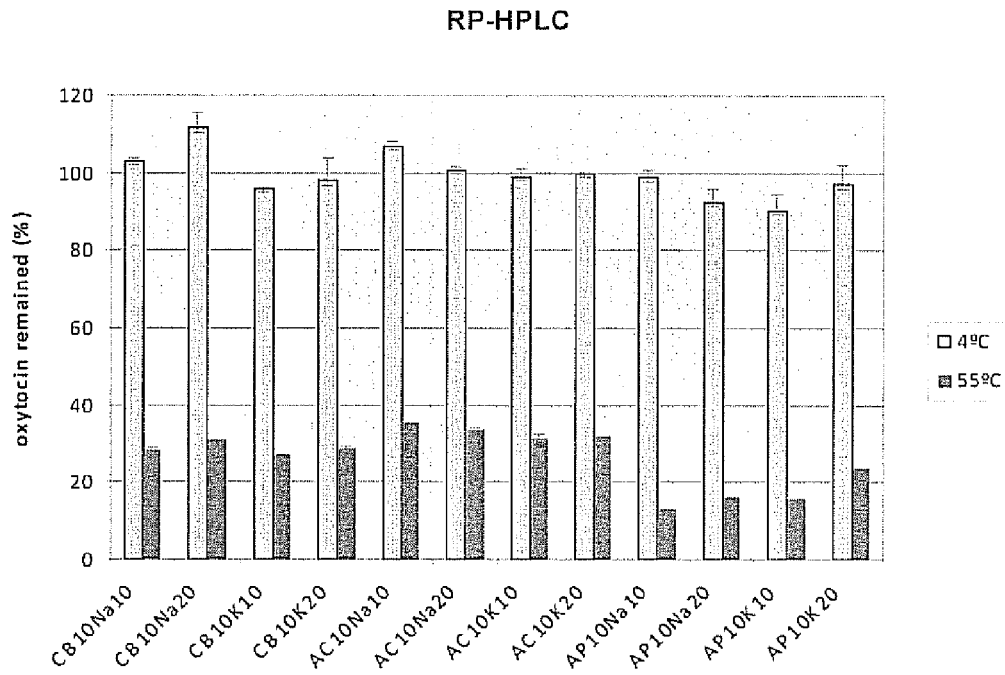


Figure 3B

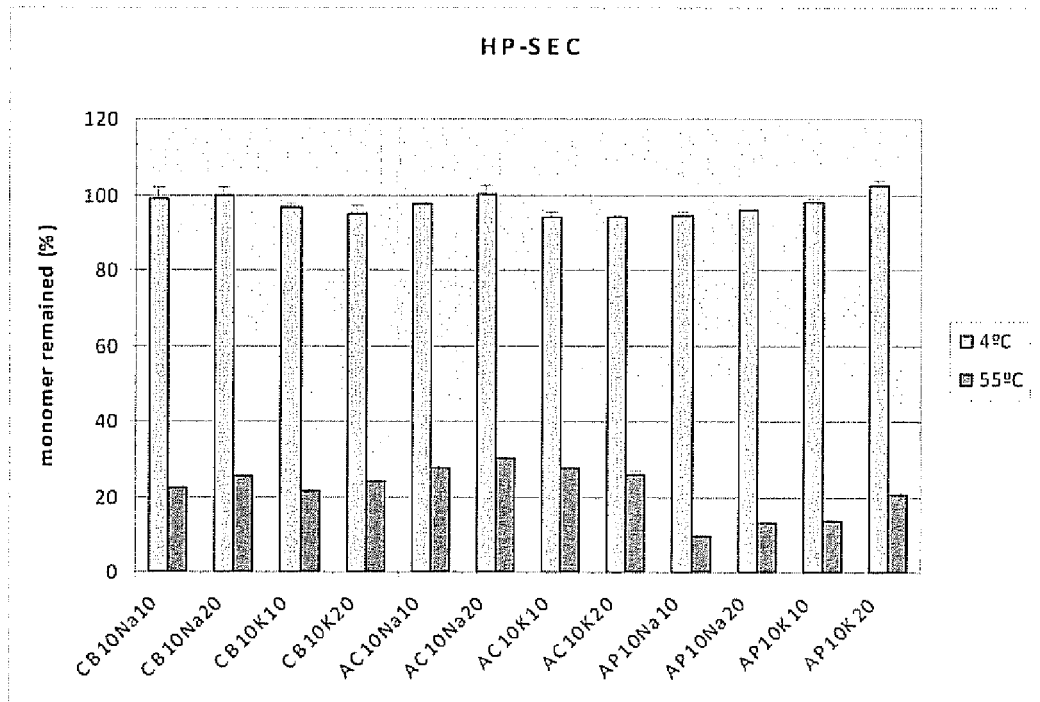


Figure 4A

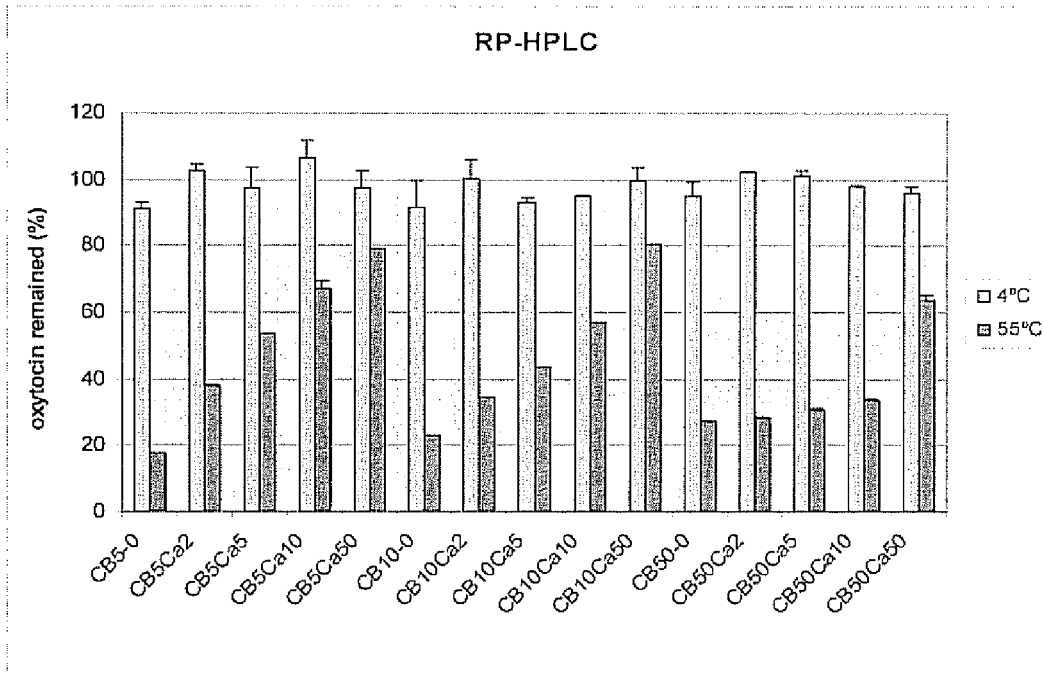


Figure 4B

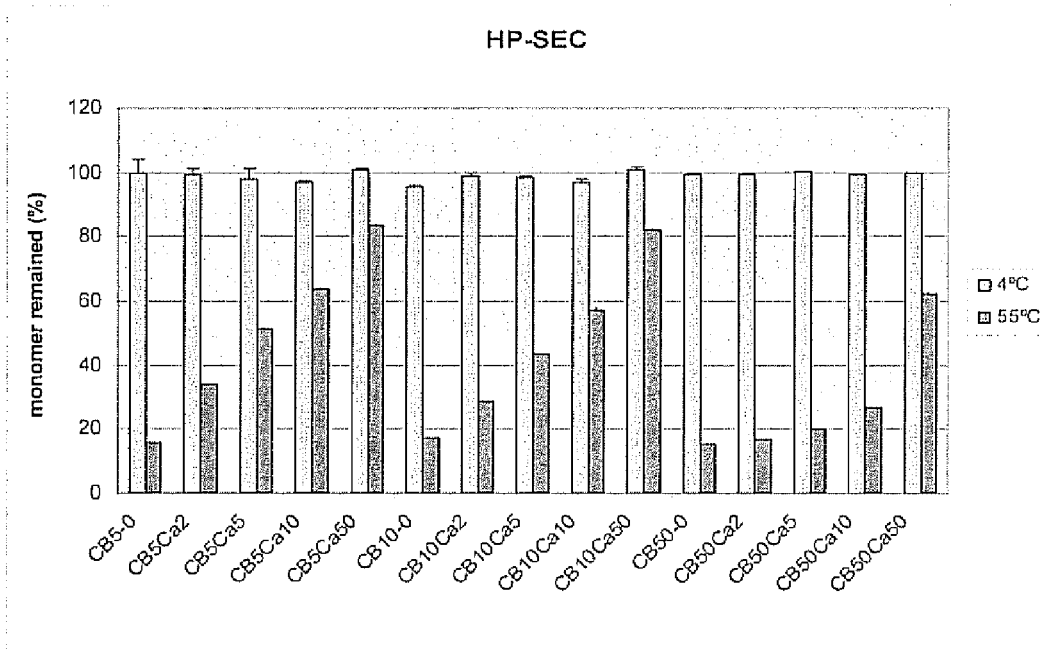


Figure 5A

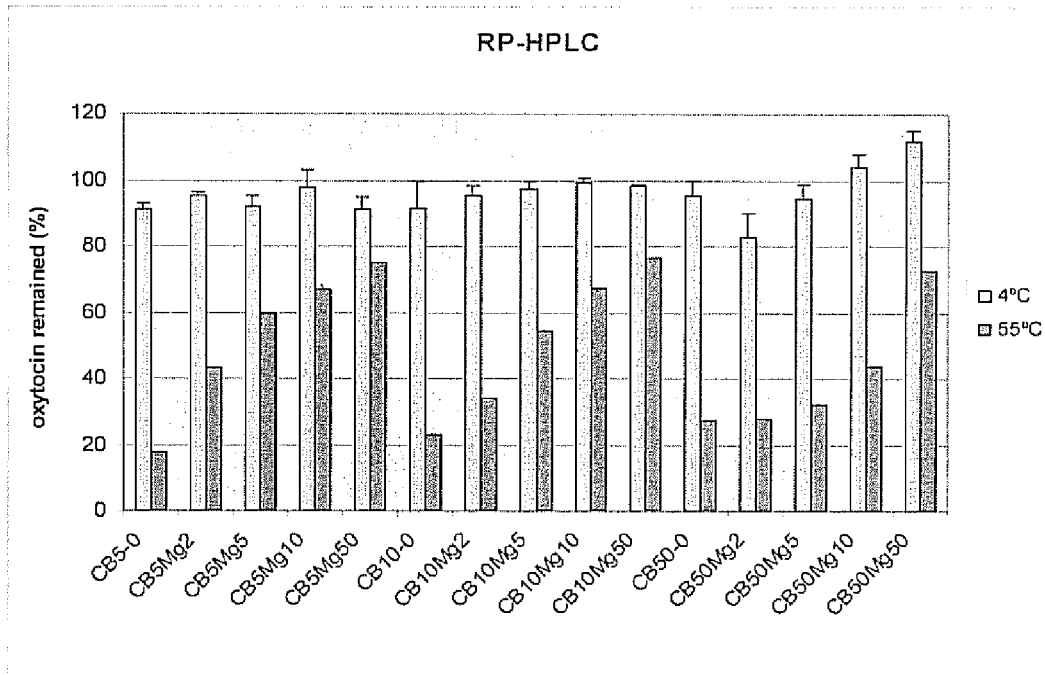


Figure 5B

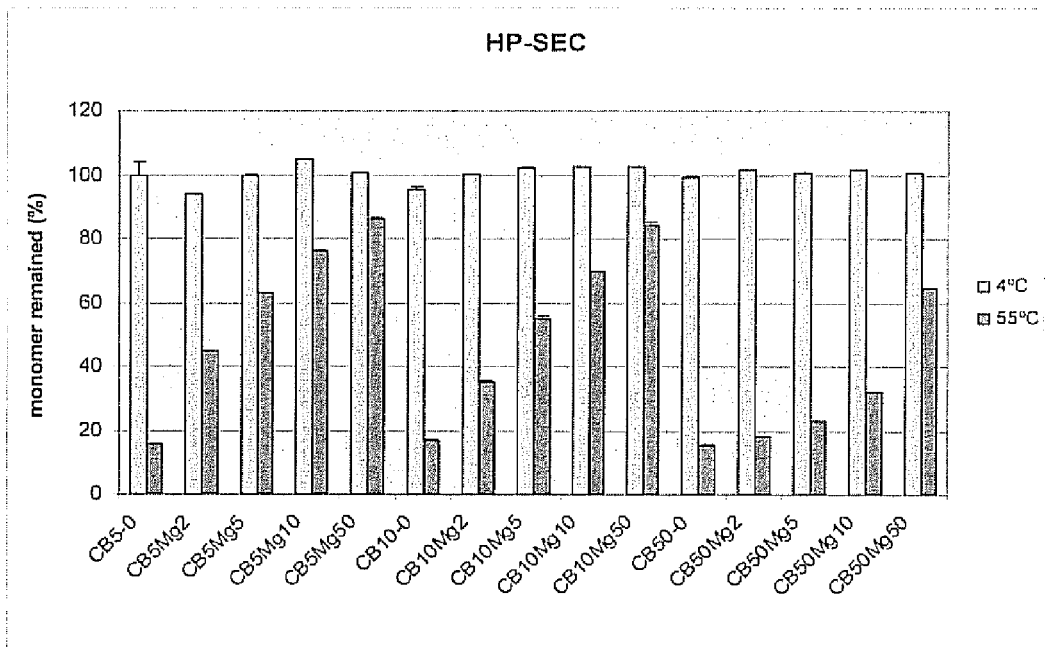


Figure 6A

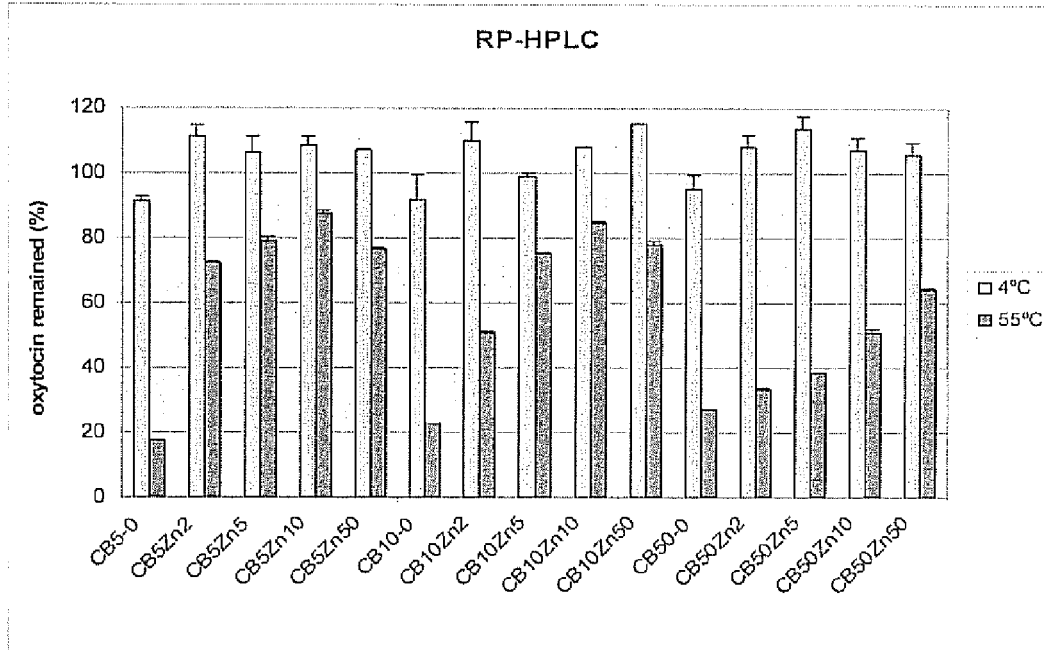


Figure 6B

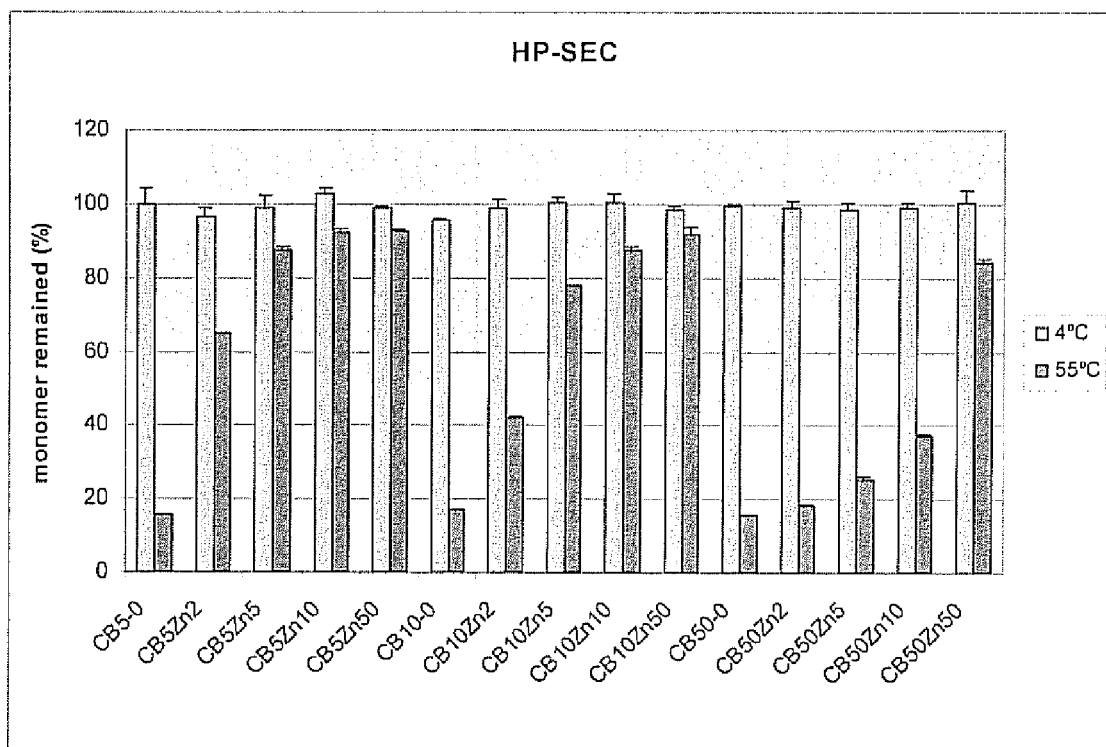


Figure 7A

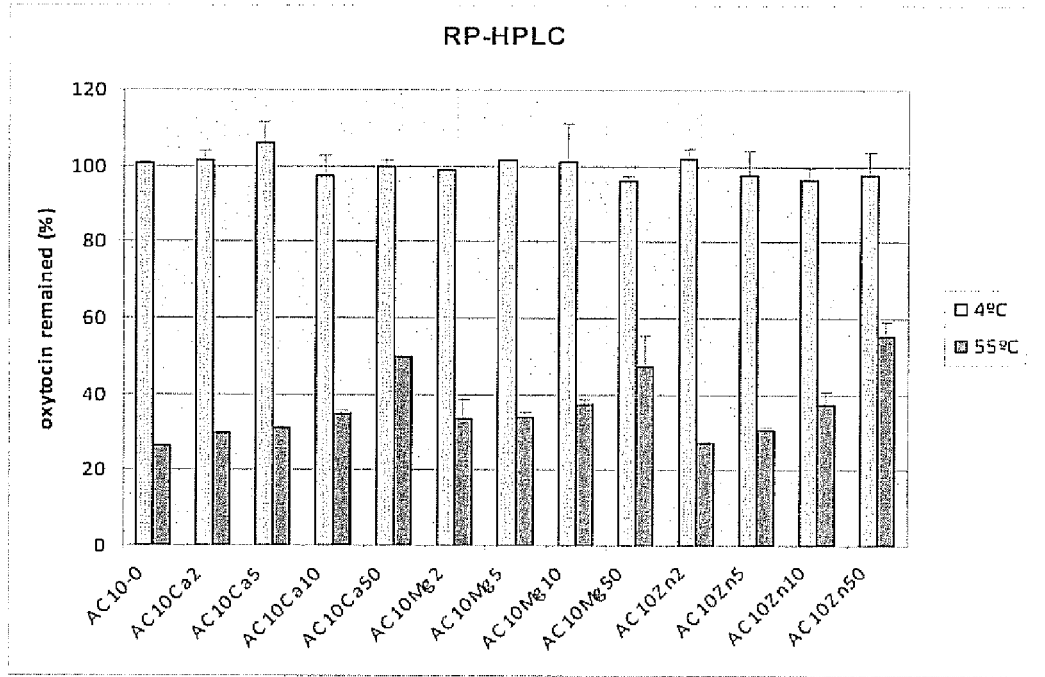


Figure 7B

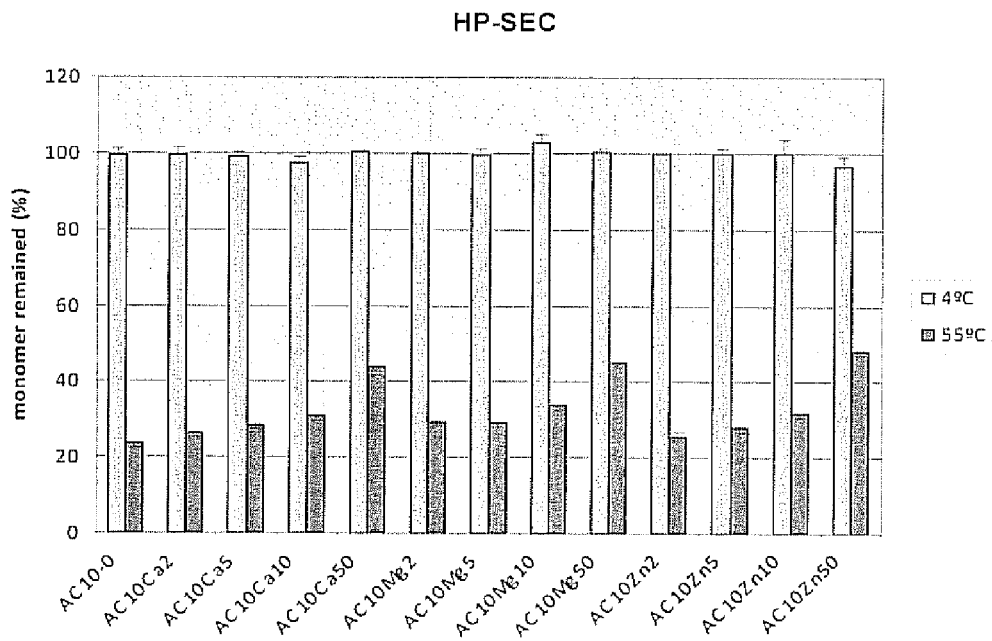


Figure 8A

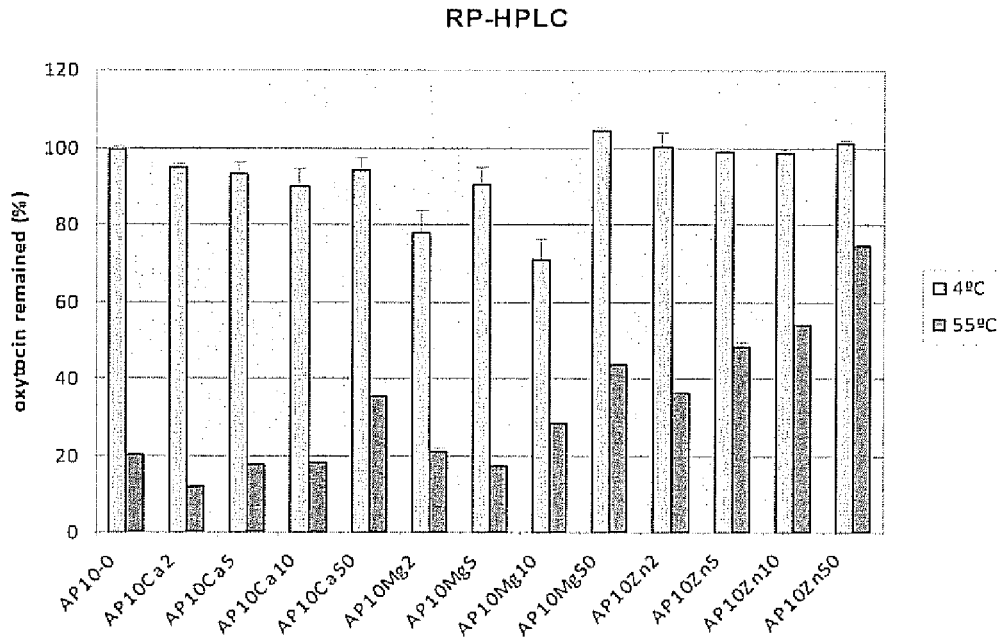


Figure 8B

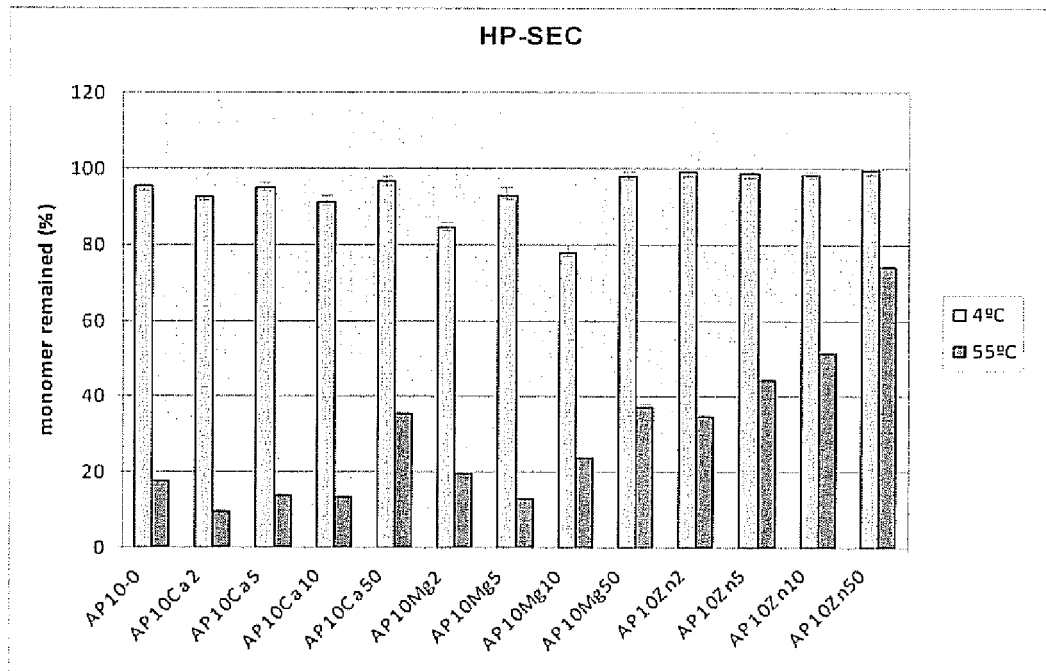


Figure 9A

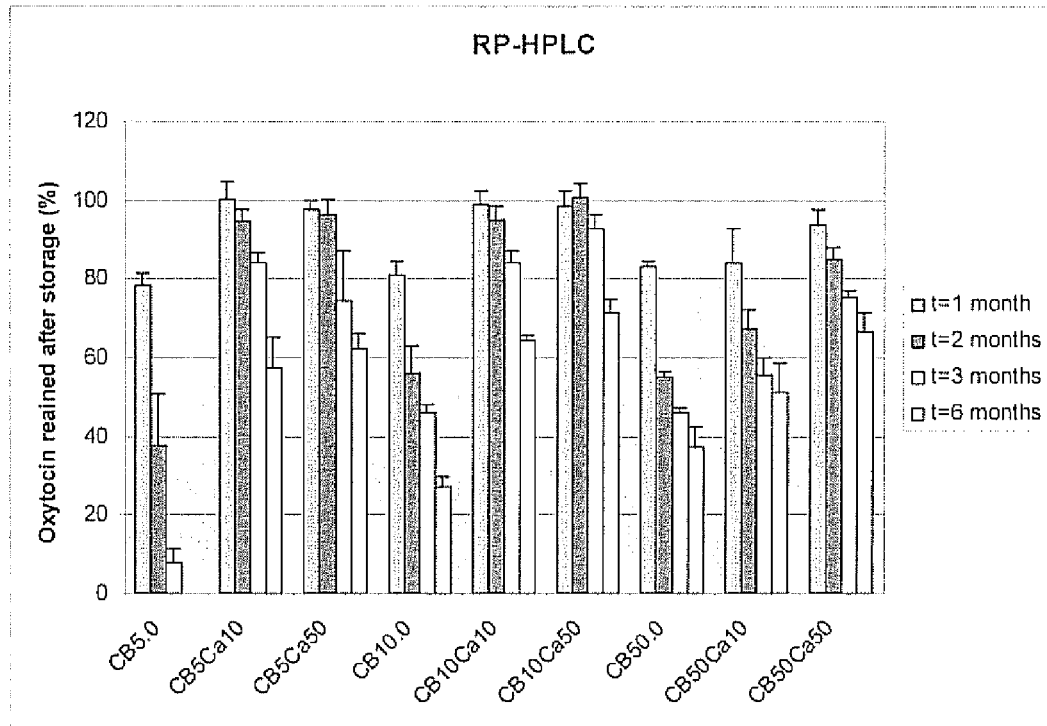


Figure 9B

