



(51) International Patent Classification:
F01L 1/356 (2006.01)

(21) International Application Number:
PCT/EP2011/050861

(22) International Filing Date:
21 January 2011 (21.01.2011)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
10154551.5 24 February 2010 (24.02.2010) EP

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: ELECTRICAL CAMSHAFT PHASER WITH ENERGY RECOVERY

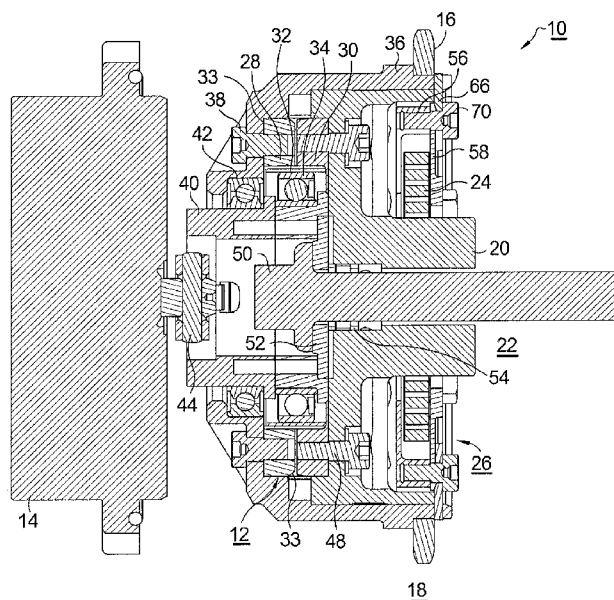


FIG. 2.

(57) Abstract: An electrical camshaft phaser arrangement for controllably varying the phase relationship between a crankshaft and a camshaft in an internal combustion engine, comprising an adjusting gear drive unit formed as a three shafts transmission, comprising a drive shaft connected with the crankshaft, an output shaft connected with the camshaft, and an adjusting shaft connected with the control shaft of an electrical machine, the electrical machine allowing phasing the camshaft with regards to the crankshaft by increasing or decreasing control shaft speed, control shaft being spinning during phase holding modes, characterized in that the adjusting gear drive unit is configured such that an energy recovering mode is provided wherein a braking torque is applied to the control shaft in order to generate electrical energy.

Published:

— *with international search report (Art. 21(3))*

ELECTRICAL CAMSHAFT PHASER WITH ENERGY RECOVERY

5 TECHNICAL FIELD

The present invention relates to camshaft phasers for varying the timing of combustion valves in internal combustion engines by varying the phase relationship between an engine's crankshaft and camshaft; more particularly, to oil-less camshaft phasers wherein an adjusting gear drive
10 unit is controlled by an electric motor (eMotor) to vary the phase relationship, also referred to herein as an "electric variable cam phaser" (eVCP).

BACKGROUND OF THE INVENTION

15 Camshaft phasers ("cam phasers") for varying the timing of combustion valves in an internal combustion engines are well known. A first element, known generally as a sprocket element, is driven by a chain, belt, or gearing from an engine's crankshaft. A second element, known generally as a camshaft plate, is mounted to the end of an engine's
20 camshaft.

When such cam phasers are electrically actuated, a triple shaft arrangement such as planetary gears or a harmonic drive arrangement is provided. Examples of three shafts transmissions suitable for use with a cam phaser comprise planetary gear systems, with a sun gear, planetary
25 gears mounted on a planet carrier and a ring gear, or harmonic drive systems with a wave generator, flex-spline and circular spline.

US Patent No. 7,421,990 B2, herein incorporated by reference, discloses an eVCP comprising first and second harmonic gear drive units facing each other along a common axis of the camshaft and the phaser
30 and connected by a common flexible spline (flexspline). The first, or input, harmonic drive unit is driven by an engine sprocket, and the second, or output, harmonic drive unit is connected to an engine camshaft.

A current tendency in the automotive industry is to optimize energy consumption in automotive vehicles.

It is a principal object of the present invention to provide an eVCP for optimization of energy consumption.

SUMMARY OF THE INVENTION

5 The present invention proposes an electrical camshaft phaser arrangement for controllably varying the phase relationship between a crankshaft and a camshaft in an internal combustion engine, comprising an adjusting gear drive unit formed as a three shafts transmission, comprising a drive shaft connected with the crankshaft, an output shaft
10 connected with the camshaft, and an adjusting shaft connected with the control shaft of an electrical machine, the electrical machine allowing phasing the camshaft with regards to the crankshaft by increasing or decreasing control shaft speed, control shaft being spinning during phase holding modes, characterized in that the adjusting gear drive unit is
15 configured such that an energy recovering mode is provided wherein a braking torque is applied to the control shaft in order to generate electrical energy, said braking torque being applied to the control shaft during phase holding modes, said braking torque compensating the camshaft friction torque on the control shaft.

20 Thanks to the invention, energy loss such as friction on the camshaft can be recovered through the adjusting gear drive unit. Thus, when a motoring torque on the control shaft is generated by friction in the driven mechanism (camshaft) and rotates in the same direction as the control shaft, the electrical machine switches from an electrical motor
25 mode to a generator mode. In this configuration, electrical energy can be recovered.

According to advantageous features of the present invention:

- the adjusting gear drive unit is configured such that the control shaft is rotating in an opposite direction to the camshaft in order to provide
30 electrical energy generation by recovery of mechanical camshaft frictions losses;
- the adjusting gear drive unit is a harmonic gear drive unit including a circular spline and a dynamic spline, a flexspline disposed

within said circular spline and said dynamic spline, and a wave generator disposed within said flexspline, said electrical machine being connected to said wave generator;

- at least one spring operationally connected to said circular spline
- 5 and to said dynamic spline for urging one of said circular and dynamic splines to move the camshaft phaser to a default rotational position;
- said electrical machine is a DC axial-flux motor.

It has to be noted that, when a harmonic gear drive unit is used, it is easily possible to swap the arrangement of the circular spline with
10 regard to the dynamic spline in order to choose in which functioning mode of the cam phaser arrangement energy loss will be recovered.

The present invention also proposes a control method for an electrical camshaft phaser arrangement as described above, comprising the steps of:

- 15 - increasing or decreasing control shaft speed in order to phase the camshaft,
- maintaining control shaft speed in order to hold a phase between the crankshaft and the camshaft,
- characterized by the further step of energy loss recovering by
- 20 applying a braking torque on the control shaft in order to generate electrical energy, said energy loss recovering step being implemented during phase holding in order to compensate camshaft friction torque.

BRIEF DESCRIPTION OF THE DRAWINGS

25 The present invention will now be described, by way of example, with reference to the accompanying drawings, in which:

FIG. 1 is an exploded isometric view of a eVCP in accordance with the present invention;

FIG. 2 is an elevational cross-sectional view of the eVCP shown in
30 FIG. 1;

FIG. 3 is a perspective view in cross-section of the eVCP shown in FIGS. 1 and 2, with the eMotor, coupling, and bias spring omitted for clarity;

FIG. 4 is a perspective view of the eVCP hub showing detents for engaging the inner tang of the bias spring;

FIG. 5 is a schematic drawing showing a first gearing relationship in an eVCP, referred to herein as the baseline splines arrangement, wherein the dynamic spline drives the camshaft and the circular spline is driven by the sprocket;

FIG. 6 is a schematic drawing showing a second gearing relationship in an eVCP, referred to herein as the inverted splines arrangement, wherein the circular spline drives the camshaft and the dynamic spline is driven by the sprocket;

FIG. 7 is a first table showing advance and retard times for exemplary baseline and inverted eVCPs when the harmonic drive unit is provided with a mechanical biasing spring in accordance with the present invention and the eMotor is provided with an electromagnetic brake;

FIG. 8 is a second table showing advance and retard times for exemplary baseline and inverted eVCPs when the harmonic drive unit is provided with a mechanical biasing spring and the eMotor has no electromagnetic brake; and

FIG. 9 is a front view of the eVCP of the invention showing rotational directions of several components for a baseline spline arrangement.

The exemplifications set out herein illustrate currently preferred embodiments of the invention. Such exemplifications are not to be construed as limiting the scope of the invention in any manner.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIGS. 1 through 4, an eVCP 10 in accordance with the present invention comprises an adjusting gear drive unit 12 that is preferably a flat harmonic gear drive unit 12; an electrical machine 14 that is preferably a DC electric motor (eMotor), operationally connected to harmonic gear drive unit 12; an input sprocket 16 operationally connected to harmonic gear drive unit 12 and drivable by a crankshaft of engine 18; an output hub 20 attached to harmonic gear drive unit 12 and mountable

to an end of an engine camshaft 22; and a bias spring 24 operationally disposed between output hub 20 and input sprocket 16. Spring 24 may be a component of a spring cassette 26. eMotor 14 may be an axial-flux DC motor.

5 Harmonic gear drive unit 12 comprises an outer first spline 28 which may be either a circular spline or a dynamic spline as described below; an outer second spline 30 which is the opposite (dynamic or circular) of first spline 28 and is coaxially positioned adjacent first spline 28; a flexspline 32 disposed radially inwards of both first and second
10 splines 28,30 and having outwardly-extending gear teeth disposed for engaging inwardly-extending gear teeth on both first and second splines 28,30; and a wave generator 34 disposed radially inwards of and engaging flexspline 32.

 Flexspline 32 is a non-rigid ring with external teeth on a slightly
15 smaller pitch diameter than the circular spline. It is fitted over and elastically deflected by wave generator 34.

 The circular spline is a rigid ring with internal teeth engaging the teeth of flexspline 32 across the major axis of wave generator 34.

 The dynamic spline is a rigid ring having internal teeth of the same
20 number as flexspline 32. It rotates together with flexspline 32 and serves as the output member. Either the dynamic spline or the circular spline may be identified by a chamfered corner 33 at its outside diameter to distinguish one spline from the other.

 As is disclosed in the prior art, wave generator 34 is an assembly
25 of an elliptical steel disc supporting an elliptical bearing, the combination defining a wave generator plug. A flexible bearing retainer surrounds the elliptical bearing and engages flexspline 32. Rotation of the wave generator plug causes a rotational wave to be generated in flexspline 32 (actually two waves 180° apart, corresponding to opposite ends of the
30 major ellipse axis of the disc).

 During assembly of a harmonic gear drive unit 12, flexspline teeth engage both circular spline teeth and dynamic spline teeth along and near the major elliptical axis of the wave generator. The dynamic spline has the

same number of teeth as the flexspline, so rotation of the wave generator causes no net rotation per revolution therebetween. However, the circular spline has slightly fewer gear teeth than does the dynamic spline, and therefore the circular spline rotates past the dynamic spline during rotation of the wave generator plug, defining a gear ratio therebetween (for example, a gear ratio of 50:1 would mean that 1 rotation of the circular spline past the dynamic spline corresponds to 50 rotations of the wave generator). Harmonic gear drive unit 12 is thus a high-ratio gear transmission; that is, the angular phase relationship between first spline 28 and second spline 30 changes by 2% for every revolution of wave generator 34.

Of course, as will be obvious to those skilled in the art, the circular spline rather may have slightly more teeth than the dynamic spline has, in which case the rotational relationships described below are reversed.

Still referring to FIG. 1 and 2, sprocket 16 is supported by a generally cup-shaped sprocket housing 36 that is fastened by bolts 38 to first spline 28. A coupling adaptor 40 is mounted to wave generator 34 and extends through sprocket housing 36, being supported by bearing 42 mounted in sprocket housing 36. A coupling 44 mounted to the motor shaft, or control shaft 45, of eMotor 14 and pinned thereto by pin 46 engages coupling adaptor 40, permitting wave generator 34 to be rotationally driven by eMotor 14, as may be desired to alter the phase relationship between first spline 28 and second spline 30.

Hub 20 is fastened to second spline 30 by bolts 48 and may be secured to camshaft 22 by a central through-bolt 50 extending through an axial bore 51 in hub 20, and capturing a stepped thrust washer 52 and a filter 54 recessed in hub 20. In an eVCP, it is necessary to limit radial run-out between the input hub and output hub. In the prior art, this has been done by providing multiple roller bearings to maintain concentricity between the input and output hubs. Referring to FIG. 2, in one aspect of the invention, radial run-out is limited by a singular journal bearing interface 35 between housing 36 (input hub) and output hub 20, thereby

reducing the overall axial length of eVCP 10 and its cost to manufacture over a prior art eVCP having multiple roller bearings.

Spring cassette 26 includes a bottom plate 56 and a top plate 58 disposed on opposite sides of spring 24. Shouldered spring spacers 60
5 extending between bottom and top plates 58 create an operating space for spring 24 and also provide an anchor for outer tang 62 on spring 24. Spring spacers 60 pass through top plate 58 and are secured by nuts 64. First and second retainer plates 66 may be used to secure cassette 26 to housing 36. For example, first and second retainer plates 66 may be
10 positioned on top plate 58 by studs 68 and secured to bottom plate 56 by bolts 70. Retainer plates 66 may extend radially beyond the edges of top plate 58 to engage an annular groove or slots formed in sprocket housing 36, thereby axially positioning and locking cassette 26 in place on hub 20 such that the inner tang 72 of spring 24 engages one of two alternate
15 detents 74 formed in hub 20. Retainer plates 66 exemplarily demonstrate only one arrangement for attaching cassette 26 to eVCP 10; obviously, all other alternative attaching arrangements are fully comprehended by the invention.

In the event of an eMotor malfunction, spring 24 is biased to back-
20 drive harmonic gear drive unit 12 without help from eMotor 14 to a rotational position of second spline 30 wherein engine 18 will start or run, which position may be at one of the extreme ends of the range of authority or, in one aspect of the invention, intermediate of the phaser's extreme ends of its rotational range of authority. For example, the rotational range
25 of travel in which spring 24 biases harmonic gear drive unit 12 may be limited to something short of the end stop position of the phaser's range of authority. Such an arrangement would be useful for engines requiring an intermediate park position for idle or restart.

Referring now to FIGS. 5 and 6, an advantage of a flat harmonic
30 gear drive unit such as unit 12, as opposed to a cup-type unit such as is disclosed in the incorporated reference, is that unit 12 may be installed in either of two orientations within sprocket housing 36. In the baseline splines arrangement (FIG. 5), first or input spline 28 is the circular spline

and is connected to sprocket housing 36, and second spline 30 is the dynamic spline and is connected to hub 20. In the inverted splines arrangement (FIG. 6), first spline 28 is the dynamic spline and is connected to sprocket housing 36, and second spline 30 is the circular spline and is connected to hub 20.

Fail-safe performance of the harmonic gear drive unit in eVCP 10 is not identical in the two orientations. Thus, a desired orientation may be selected during installation to minimize the response time for eVCP 10 to return to a preferred default position when eMotor 14 is de-energized when the engine is shut down or as a fail-safe response when eMotor experiences a failure (unintentionally energized or de-energized). In both orientations, the output gear, which is second spline 30 rotates with respect to first spline 28. When the circular spline is first spline 28 and the dynamic spline is the second spline 30, as shown in FIG. 5 (baseline arrangement), the dynamic spline rotates in a direction opposite from the input direction of the wave generator; however, when the dynamic spline is first spline 28 and the circular spline is the second spline 30, as shown in FIGS. 2 and 6 (inverted arrangement), the circular spline is the output gear and rotates in the same direction as the input direction of the wave generator.

Referring to FIG. 7, it is seen that if an exemplary eVCP is equipped with both a bias spring 24 and also a fail-safe electromagnetic brake (not shown but known in the art) on eMotor 14, the baseline spline arrangement shown in FIG. 5 is preferred because the failsafe advance time upon loss of power is minimized.

Referring to FIG. 8, it is seen that if an exemplary eVCP is equipped with a bias spring 24 but without a fail-safe electromagnetic brake on eMotor 14, the inverted spline arrangement shown in FIG. 6 is preferred because the fail-safe advance time upon loss of power is minimized.

According to the present invention, the harmonic gear drive unit 12 is configured such that an energy recovering mode is provided wherein a

braking torque is applied to the control shaft 45 of the eMotor 14 in order to generate electrical energy.

Advantageously, the braking torque is applied to the control shaft 45 during phase holding modes, said braking torque compensating the
5 camshaft friction torque on the control shaft 45.

Preferably, the harmonic gear drive unit 12 is configured such that the control shaft 45 is rotating in an opposite direction to the camshaft 22 in order to provide electrical energy generation by recovery of mechanical camshaft frictions losses. This is the case with the baseline splines
10 arrangement of figure 5 as it will be explained in connection with figure 9.

With the baseline splines arrangement, to keep the camshaft position fixed, (no phasing), the input shaft speed, i.e. control shaft speed, and the output shaft speed, i.e. camshaft speed, need to be equal by synchronizing the control shaft speed to the camshaft speed. Because of
15 mechanical frictions on the camshaft 22, even if the sprocket 16 is driving the camshaft 22 in the direction of F1 (clockwise on figure 9), there is a negative torque created in the direction F2 (counter clockwise). This negative torque tends to accelerate the rotational speed of the control shaft 45. Braking the rotation of the control shaft 45 creates a torque in the
20 opposite direction F3 to said negative torque generating electrical energy through the electrical machine 14.

While the invention has been described by reference to various specific embodiments, it should be understood that numerous changes may be made within the spirit and scope of the inventive concepts
25 described. More particularly, the fail-safe arrangement could be omitted or could be designed differently of the embodiment shown on the figures. Also, the three shafts transmission could comprise a planetary gear system instead of the harmonic drive system. Accordingly, it is intended that the invention not be limited to the described embodiments, but will
30 have full scope defined by the language of the following claims.

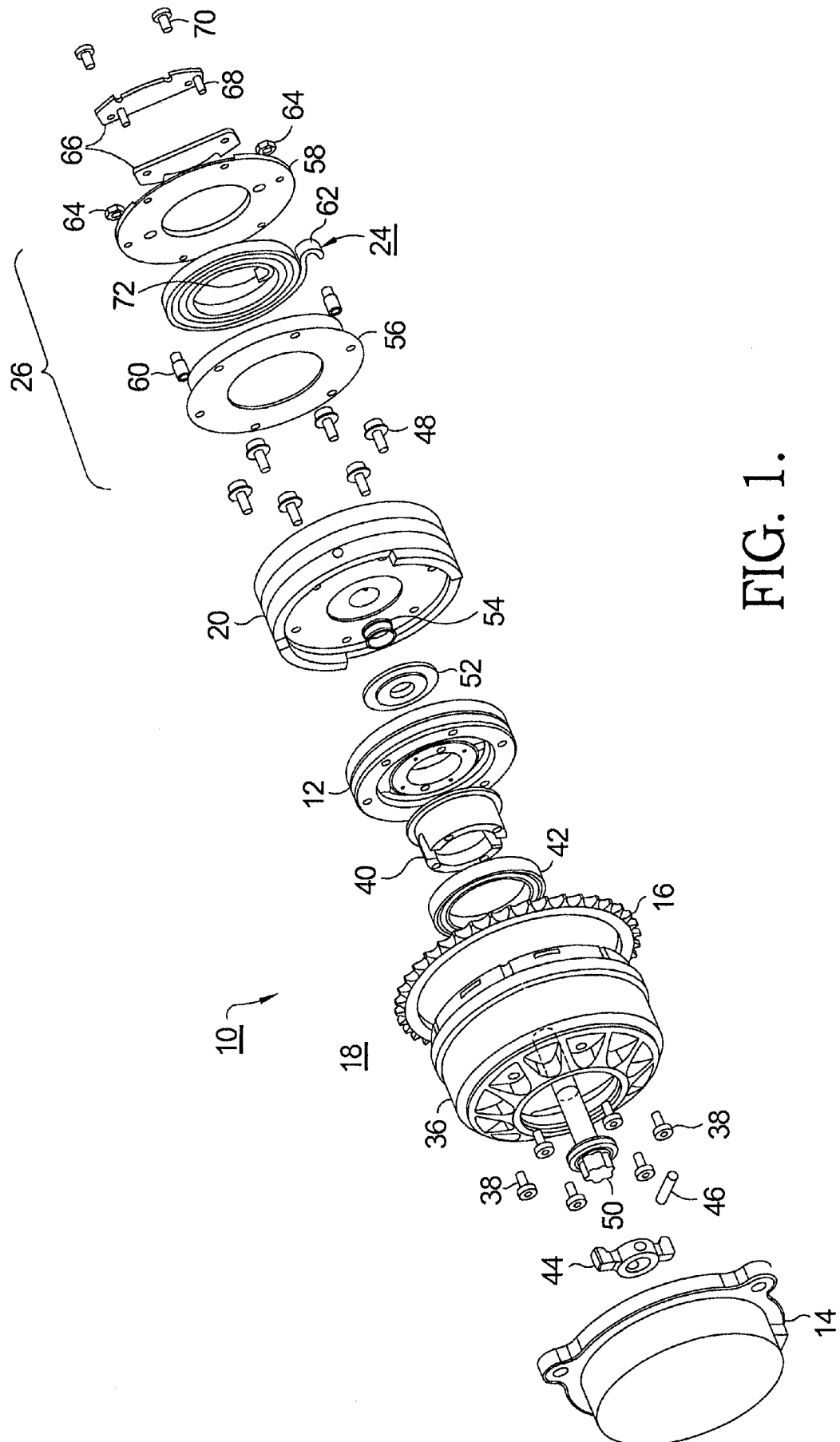
CLAIMS

1. An electrical camshaft phaser arrangement (10) for controllably varying the phase relationship between a crankshaft (18) and a camshaft (22) in an internal combustion engine, comprising an adjusting gear drive unit (12) formed as a three shafts transmission, comprising a drive shaft connected with the crankshaft (18), an output shaft connected with the camshaft (22), and an adjusting shaft connected with the control shaft (45) of an electrical machine (14), the electrical machine (14) allowing phasing the camshaft (22) with regards to the crankshaft (18) by increasing or decreasing control shaft speed, control shaft (45) being spinning during phase holding modes,
characterized in that the adjusting gear drive unit (12) is configured such that an energy recovering mode is provided wherein a braking torque is applied to the control shaft (45) in order to generate electrical energy, said braking torque being applied to the control shaft (45) during phase holding modes, said braking torque compensating the camshaft friction torque on the control shaft (45).
2. The arrangement (10) of claim 1 wherein the adjusting gear drive unit (12) is configured such that the control shaft (45) is rotating in an opposite direction to the camshaft (22) in order to provide electrical energy generation by recovery of mechanical camshaft frictions losses.
3. The arrangement (10) of any of the preceding claims wherein the adjusting gear drive unit (12) is a harmonic gear drive unit including a circular spline (28) and a dynamic spline (30), a flexspline (32) disposed within said circular spline (28) and said dynamic spline (30), and a wave generator (34) disposed within said flexspline (32), said electrical machine (14) being connected to said wave generator (34).
4. The arrangement (10) of claim 3 wherein at least one spring (24) operationally connected to said circular spline (28) and to said dynamic

spline (30) for urging one of said circular and dynamic splines to move the camshaft phaser (10) to a default rotational position.

5. The arrangement (10) according to any of the preceding claims
5 wherein said electrical machine (14) is a DC axial-flux motor.

6. A control method for an electrical camshaft phaser arrangement
(10) according to any of the preceding claims, comprising the steps of:
- increasing or decreasing control shaft speed in order to phase
10 the camshaft (22),
- maintaining control shaft speed in order to hold a phase between
the crankshaft (18) and the camshaft (22),
characterized by the further step of energy loss recovering by
applying a braking torque on the control shaft (45) in order to generate
15 electrical energy, said energy loss recovering step being implemented
during phase holding in order to compensate camshaft friction torque.



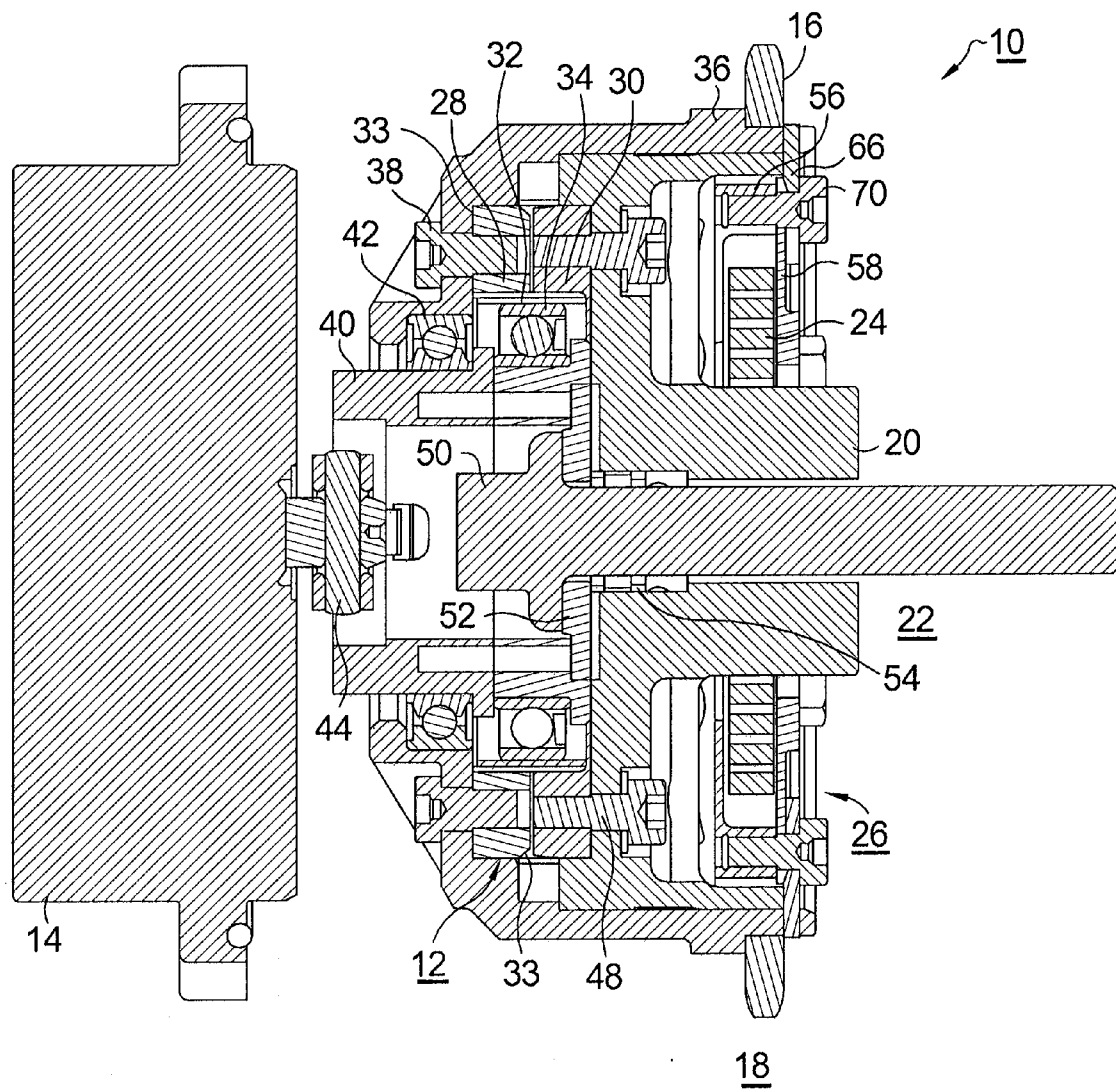


FIG. 2.

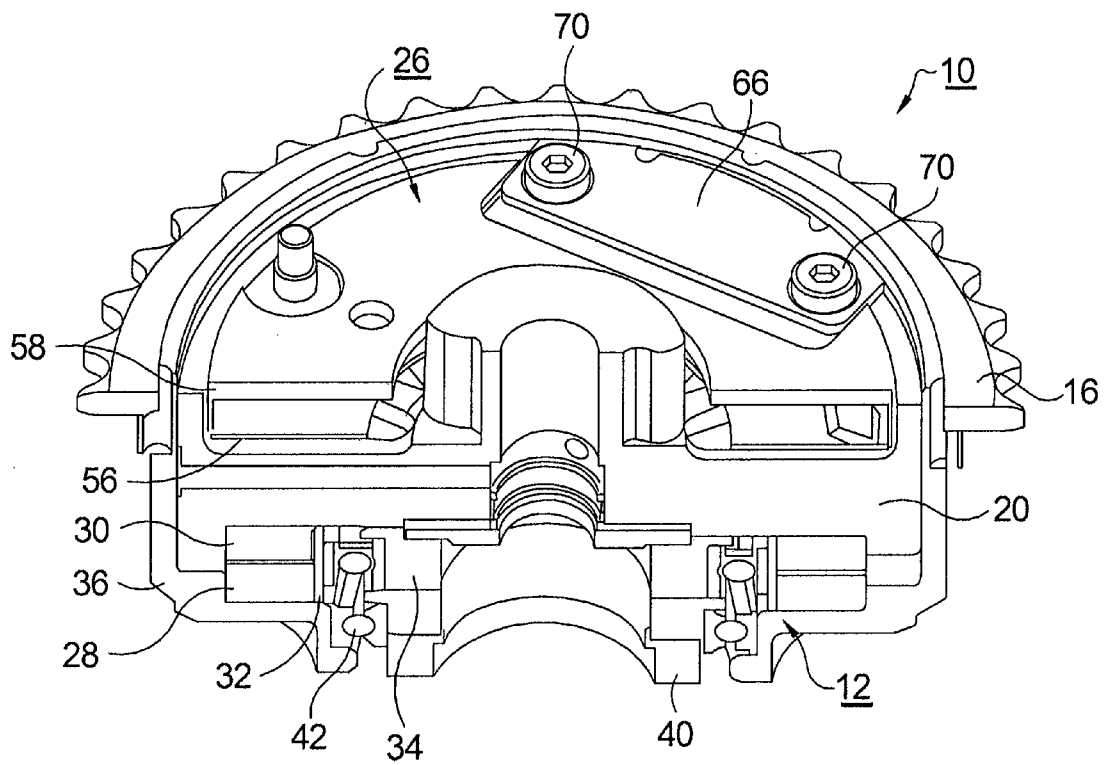


FIG. 3.

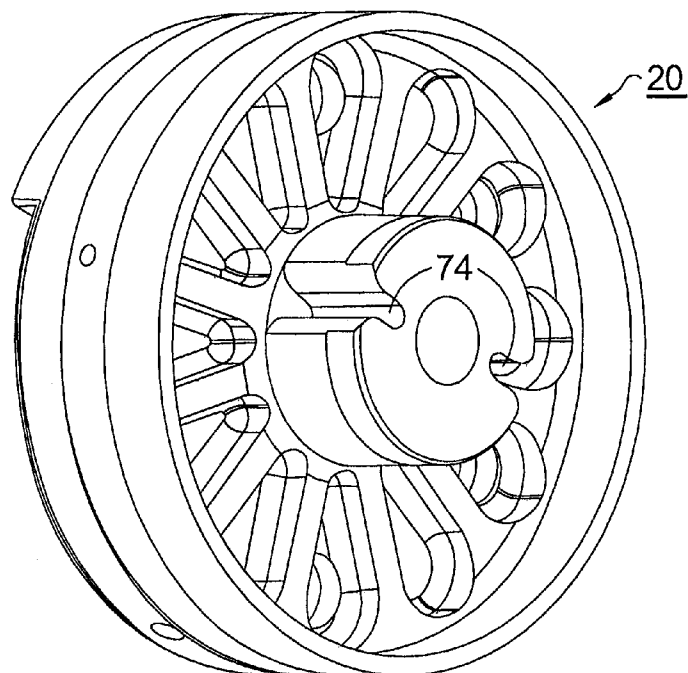
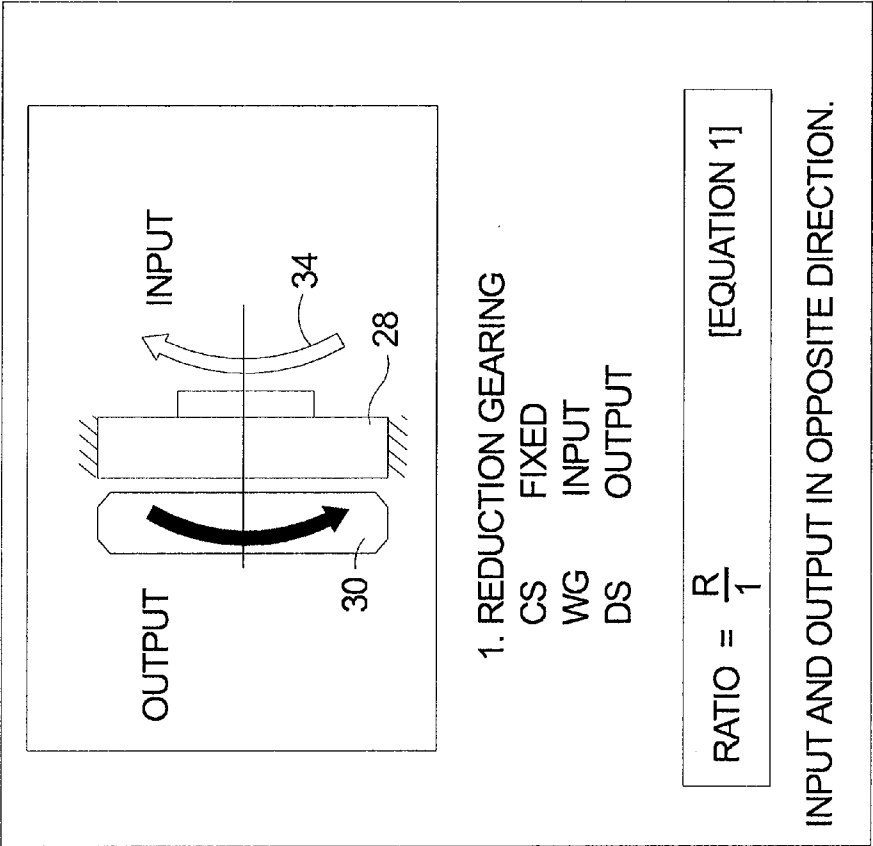
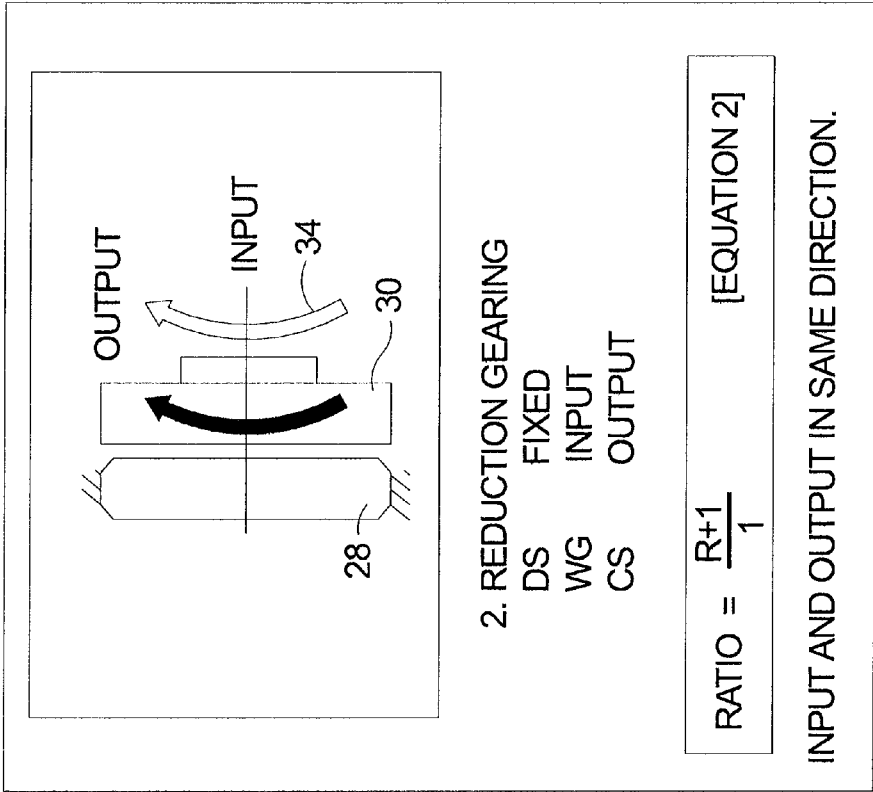


FIG. 4.



BASELINE SPLINES ARRANGEMENT

FIG. 5.



INVERTED SPLINES ARRANGEMENT

FIG. 6.

ELECTROMECHANICAL BRAKE
+ SPRING

	ADVANCE (TIME IN s)	RETARD (TIME IN s)
BASELINE	2.085	INF
INVERTED	INF	2.355

FIG. 7.

eMOTOR INERTIA + SPRING

	ADVANCE (TIME IN s)	RETARD (TIME IN s)
BASELINE	4.42	3.97
INVERTED	2.935	5.035

FIG. 8.

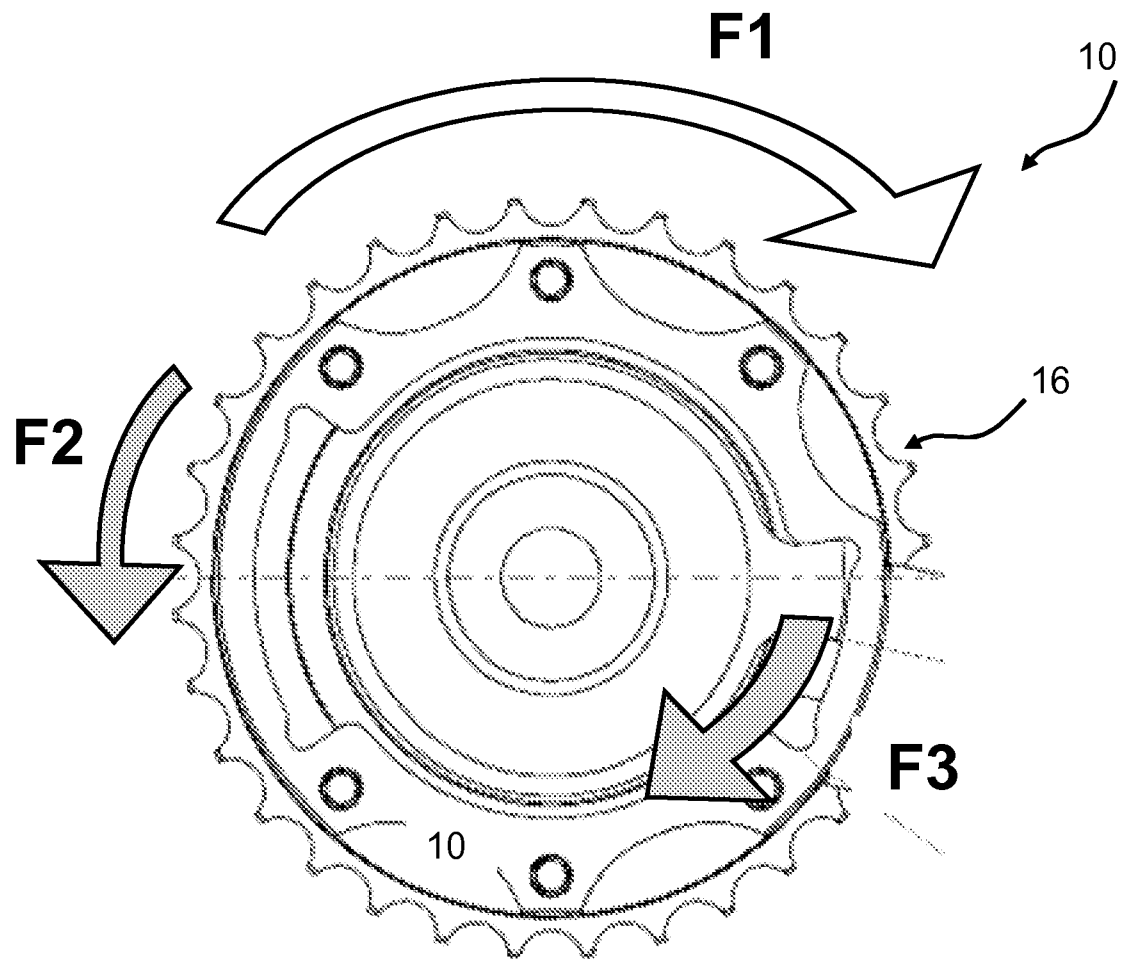


FIG. 9.

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2011/050861

A. CLASSIFICATION OF SUBJECT MATTER
INV. F01L1/356
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
F01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 7 421 990 B2 (TAYE ELIAS [US] ET AL) 9 September 2008 (2008-09-09) cited in the application the whole document	1
A	----- CN 1 808 854 A (BEIJING AUTOMOBILE INDUSTRY HO [CN]) 26 July 2006 (2006-07-26) abstract -----	1



Further documents are listed in the continuation of Box C.



See patent family annex.

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

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Date of the actual completion of the international search

12 May 2011

Date of mailing of the international search report

20/05/2011

Name and mailing address of the ISA/

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Authorized officer

Klinger, Thierry

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2011/050861

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 7421990	B2	09-09-2008	EP 1895114 A1	05-03-2008
			US 2008047511 A1	28-02-2008

CN 1808854	A	26-07-2006	NONE	
