

12 **EUROPEAN PATENT APPLICATION**

21 Application number: **86309699.6**

51 Int. Cl.4: **C08G 18/60 , C09D 11/10**

22 Date of filing: **12.12.86**

30 Priority: **12.12.85 US 808168**

43 Date of publication of application:  
**01.07.87 Bulletin 87/27**

64 Designated Contracting States:  
**AT BE CH DE ES FR GB GR IT LI LU NL SE**

71 Applicant: **SUN CHEMICAL CORPORATION**  
**200 Park Avenue**  
**New York New York(US)**

72 Inventor: **Carllick, Daniel J.**  
**13 Windsor Drive**  
**Livingston New Jersey(US)**  
Inventor: **Janusz, Edward G.**  
**334 Main Avenue**  
**Wallington New Jersey(US)**  
Inventor: **Kveglis, Albert A.**  
**6 Buckingham Crescent**  
**Pine Brook New Jersey(US)**

74 Representative: **Lawrence, Peter Robin**  
**Broughton et al**  
**GILL JENNINGS & EVERY 53-64 Chancery**  
**Lane**  
**London WC2A 1HN(GB)**

54 **Process for preparing urethane modified resins and resultant compounds.**

57 A urethane modified resin is prepared by reacting a resin containing carboxyl groups with an amine-alcohol to form a resin-amine salt, followed by reacting the resin amine salt with a polyisocyanate. It is useful in printing inks and coating compositions.

**EP 0 227 392 A2**

**PROCESS FOR PREPARING URETHANE MODIFIED RESINS AND RESULTANT COMPOUNDS**

This invention relates to modifying resins, more specifically to preparing an amino-alcohol urethane modified resin which is particularly suitable for use as a vehicle in inks and coatings.

It is common in the manufacture of inks to use vehicles made up of a resin which is dissolved in a solvent, and further containing pigments suspended therein. Various techniques have been suggested in the printing ink art for modifying resins to thereby obtain desirable properties in the resultant ink. Among some of the resin modifications suggested are: U.S. Patent 2,416,433 which discloses reacting an amine, a polyester and an acid resin; U.S. Patent 2,450,959 which discloses reacting an acidic resin with an alkali material such as triethanolamine; U.S. Patents 2,400,519 and 3,615,752 which disclose reacting an amine with a resin (e.g., a rosin) with the product in solution in a glycol; and U.S. Patent 3,870,684 which discloses dispersing polyurethanes or polyureas in a water solution containing polyamides.

Another common method of modifying resins to increase viscosity and form a gel is to chelate a resin with a metal ion such as aluminum. However, chelation of a resin with such a metal ion does not have a defined chemical end point resulting in unpredictability, with the completion of the reaction determined via unreliable physical measurements. A further technique for obtaining desirable properties in the resultant ink or coating includes incorporating various additives such as disclosed by: U.S. Patent 2,853,397 which discloses adding urethanes to colored lacquers with the urethane obtained by either reacting phenyl isocyanate with ethanol amine or by causing monohydroxyl compounds to act on the reaction products prepared from polyalcohols and diisocyanate; and U.S. Patent 3,547,848 which discloses preparing a thixotropic coating by adding to a varnish or paint a urea produced by reacting an aliphatic amine and an isocyanate.

While the above modified resins and additives may be suitable for the purposes identified therein, a method of modifying various types of resins is needed in order to prepare resins, binders, varnishes or vehicles for the ink and coating industry which have defined reaction end points to provide reproducible results, with defined viscosities and shortness ratios as well as improved holdout properties.

Briefly, this invention provides a process for modifying resins which comprises reacting a resin containing a carboxyl group with an amino-alcohol to form a resin-amine salt, followed by reacting the resin-amine salt with a polyisocyanate to form a urethane modified resin.

The modified resin of this invention is prepared by reacting a resin containing a carboxyl group. Any carboxyl functional polymer or oligomer would be a suitable resin for modification. The resin preferably has an acid number above 5 and more preferably from 10 to 75. Metallic resin salts would also be suitable but only if carboxyl groups are present.

Suitable resins include alkyds, acrylics, styrenated acrylics, vinyl acrylics, modified hydrocarbon resins, rosin, dimerized rosin and esters thereof, metallized rosin, maleic-modified rosin and esters thereof, phenolic-modified rosin and esters thereof, styrene-maleic copolymers, ethylene-maleic copolymers, polyesters, polyamides, carboxymethyl cellulose, fumarated rosin and esters thereof. The preferred resins are modified rosin esters, alkyds and metallized rosin because these resins are preferred in ink systems.

The resin is reacted with an amino-alcohol to form a resin-amine salt. Various amino-alcohols would be suitable, including mono-, di-, tri-, and higher alcohols containing mono-, di-, tri-, and higher amine functionality such as: mono-, di-, and triethanolamines, tris (hydroxymethyl) aminomethane, 2-, 3-, 4-aminobenzyl alcohols, isomeric aminobutyl alcohols, 2-, 3-, 4-aminocyclohexanols and methylated cyclohexanols, 2-(2-aminoethoxy) ethanol, 2-(2-aminoethylamino) ethanol,  $\alpha$  -(1-aminoethyl) benzyl alcohol, 2-amino-2-ethyl-1,3-propanediol, 2-amino-1-hexanol, 6-amino-1-hexanol, 2-amino-1-phenylethanol, 2-amino-3-methyl-1-butanol,  $\alpha$  -(aminoethyl) benzyl alcohol, leucinol, isoleucinol, 2-amino-2-methyl-1,3 propanediol, 2-amino-2-methyl-1-propanol, 2-and 5-amino-1-pentanol, 2-and 4-amino-phenethyl alcohols, 2-amino-1-phenyl-1, 3-propanediol, 2-amino-3-phenyl-1-propanol, 3-amino-1,2-propanediol, isopropanolamine, 2-and 3-amino-1-propanols, and N-(3-aminopropyl) diethanolamine. While monohydroxyamines do work, polyhydroxy amines are preferred as the increased number of pendant hydroxyl groups provide additional sites for subsequent polymeric urethane modification. The preferred polyhydroxy amines are diethanolamine, triethanolamine and tris (hydroxymethyl) aminomethane because of the plurality of hydroxyl group present. The alcohol is best added in an amount to provide a molar ratio of amine:carboxyl group in the range of 0.01:1 to 1:1, preferably 0.7:1 to 1:1.

The resin-amine salt is then reacted with a polyisocyanate to form a urethane modified resin. The reaction with di- and higher isocyanates (i.e., polyisocyanate), as opposed to a monoisocyanate, is required to form polymers of increased size which provides an increased viscosity and can result in a varnish which provides the resultant ink with improved holdout characteristics (i.e., the ability of an ink not to penetrate paper) even with low quality paper stock.

Suitable polyisocyanates include aliphatic, cycloaliphatic or aromatic diisocyanates, tolylenediisocyanate and trimer, isophorone diisocyanate and trimer, 4,4'-diphenylmethane diisocyanate, 4,4'-dicyclohexylmethane diisocyanate, polymethylene polyphenyl isocyanate, polymeric 4,4'-diphenylmethane diisocyanate, 1,6-hexamethylene diisocyanate, isocyanate terminated polyethers, polyesters and polyurethanes. The preferred polyisocyanates are isophorone diisocyanate, polymeric 4,4'-diphenylmethane diisocyanate, 1,6-hexamethylene diisocyanate and tolylene diisocyanate because of compatibility with the other ingredients in an ink or coating system, solubility and ease of handling. The polyisocyanate is preferably added in an amount to provide a molar ratio of isocyanate groups:carboxyl groups in the resin of 0.1:1 to 4:1, preferably 0.3:1 to 3:1, or to provide a molar ratio of isocyanate groups:hydroxyl groups of 0.01:1 to 1:1, preferably 0.3:1 to 1:1.

The modification reactions of the resin may be carried out by first mixing the resin with the amino alcohol with the mixture heated to 25 to 200°C, preferably 90 to 140°C and held there to complete the reaction, typically about 1 to 3 hours. Then the reactor mass may be cooled to below 100°C, preferably about 90°C. The polyisocyanate is added (preferably slowly), and the temperature adjusted to 80 to 150°C, preferably 100 to 140°C and held there, typically about 1 to 3 hours to complete the reaction. The urethane modified resin thus prepared can then be diluted with a solvent (e.g., toluene) to provide a resin with a desired amount of non-volatiles, generally 25 to 75%.

In general a urethane modified resin can be reproducibly prepared with any desired rheological properties by varying the type and amounts of the resin, amino-alcohol and polyisocyanate in the reaction. Generally the following properties can be obtained: viscosities between 100 to 3,000 poises; yield values of 5,000 to 100,000 dynes/cm<sup>2</sup>; shortness of ratios of 10 to 200; desired holdout (penetration) characteristics; heat stability (stable up to about 200°C); and potential for fast solvent release leading to improved printability.

The resultant urethane modified resin can be used to prepare varnishes such as: a publication gravure varnish with a viscosity preferably within the range of B to >> Z10 at 40% non-volatiles as measured on a Gardner-Holdt Scale at 25°C; a varnish for paste inks with any desired shortness ratio even up to 150; a heat set gel varnish with a viscosity within the range of 150-600 poises and yield values from 6,000-80,000 dynes/cm<sup>2</sup>; and a radiation curable gel varnish with a viscosity ranging from 800-3,000 poises and yield values ranging from 4,000-20,000 dynes/cm<sup>2</sup>.

In general, the urethane modified resin prepared by this invention can be used in the following general ink formulations as part or all of the resin, binder or oligomer:

<u>Weight % of ingredient</u>	<u>General Printing Ink</u>	<u>Publication Gravure Printing Ink</u>	<u>Heat-Set Web-Offset Printing Ink</u>	<u>Radiation Curable Printing Ink</u>
Resin	10-55	10-30	35-55	-
Oligomers	-	-	-	2-30
Solvents	25-80	35-80	25-40	-
Reactive Diluents	-	-	-	5-70
Pigment	3-45	3-30	10-15	2-25
Other Additives	1-8	1-5	1-5	1-2
Photoinitiators	-	-	-	0-10

This invention provides an improvement in the performance of varnishes used to make heat-set printing inks. Varnish solutions for heat-set inks are commonly made from resins containing carboxyl groups and aluminum chelate compounds. These gelled varnishes in an appropriate solvent provide the rheology properties needed to produce high quality inks. However, the gelled aluminum chelate compounds are troublesome because of an indefinite gellation end point sometimes leading to unreproducible products and lack of heat stability (viscosity and yield values can be irreversibly destroyed at temperatures of about

190°C). The present invention avoids the use of sometimes troublesome aluminum chelate compounds and provides the required rheology properties in a consistently reproducible manner. In this invention carboxyl groups in the heat-set varnish are reacted with an amino alcohol to form an amine-salt with appendant hydroxyl groups which are further reacted with a polyisocyanate to form urethan linkages. Heat-set printing inks made from the urethane modified resins have improved properties over those made with conventional aluminum chelated resins, i.e., urethane modified resins can provide varnishes with higher shortness ratios of 80 to 150 as opposed to shortness ratios of generally about 40 to 75 for aluminum chelated resins with the higher shortness ratios providing improved printability and dot sharpness.

The urethane modified resin can also be used in various types of coatings such as gel coatings for thermosetting polyester and epoxy laminates, castings, moldings, etc. with the gel coating generally containing: resin 50%-80% by weight; crosslinker or reactive diluent 10%-50% by weight; initiator or accelerator 0.1%-5% by weight; and other additives 1%-5% by weight.

#### 15 Example 1

Into a one liter round bottom flask equipped with a stirrer, thermometer, and trap filled with toluene and surmounted by a water-cooled condenser were charged 500 grams (0.35 carboxyl equivalents) of 60% non-volatile in toluene metal resinate solution, and 30.3 grams (0.25 amine equivalents) tris(hydroxymethyl) amino methane. The reaction mass was heated to reflux temperature (109°C) and held on hour.

The reaction mass was then cooled to 90°C whereupon 8.7 grams (0.1 isocyanate equivalents) tolylene-diisocyanate were slowly added. The reaction mass was heated at 90°C for thirty minutes at which time the isocyanate had reacted as determined by an Infra-Red scan of the reaction mixture. The reaction mass when adjusted with 26 grams toluene to retain a 60% non-volatiles content had a viscosity of > Z10 on the Gardner-Holdt Scale at 25°C and good holdout properties when in an ink and applied to uncoated stock paper (no penetration of ink through paper). The original unmodified resinate at a 60% non-volatile content had a viscosity of U-V on the same scale and poor holdout properties when in an ink as evidenced by the appearance of ink on the reverse side of the printed sheet of uncoated stock paper.

30

#### Example 2

In the same equipment as in Example 1, and using the same procedure were reacted:

500.g(0.35 equivalents) 60% non-volatile metal resinate solution

35 30.3g(0.35 equivalents) Tris(hydroxymethyl)amino methane

11.1g(0.1 equivalents) Isophorone diisocyanate

27.6g Toluene

The resultant product at a 60% non-volatile content had a viscosity Z10 on the Gardner-Holdt viscosity scale at 25°C.

40 Publication gravure inks made from the products of both Examples 1 and 2 exhibit improved quality when compared to inks made from the commonly used unmodified metal resinate varnish in that higher holdout on uncoated stock paper was exhibited and better color development, as evidenced by an increase in color value (more vivid color).

45

#### Example 3

Into a one liter round bottom flask equipped with a stirrer, thermometer, inert gas tube, and water cooled condenser were charged:

50 170.0 grams Ink Oil (Magie 470 Oil)

23.2 grams Alkyd Resin

124.0 grams Hydrocarbon Resin

82.8 grams Rosin Ester

55 The mass was heated to 175°C to dissolve the mixture, followed by cooling the reaction mass to room temperature. 20 grams of tall oil resin were added to the reaction mass and the mixture was heated to 100°C and held at that temperature for about ten minutes. To the reaction mass 9.9 grams tris-(hydroxymethyl) amino methane was added at 100°C. The reaction mass was held one and one-half hours at 100°C, after which were added 21.4 grams tolylene diisocyanate. The reaction continued at 100-107°C for

two hours and fifteen minutes until all the isocyanate had reacted as determined by an Infra-Red scan. The varnish was adjusted to 50% non-volatile content by the addition of 73.4 grams of ink oil. The resultant heat-set web-offset gel varnish had a viscosity of 199 poises at 25°C on the Laray scale, a yield stress value of 20,988 dynes/cm<sup>2</sup> and a shortness ratio of 105 as measured on a Laray Falling Rod Viscometer. Before  
 5 modification the resin mixture had a viscosity of 196 poises, a shortness ratio of 4 and a yield stress value of 841 dynes/cm<sup>2</sup>.

#### Example 4

10

In the same equipment as Example 3, and using the same procedure were reacted:

170.0 grams Ink Oil

23.2 grams Alkyd Resin

124.0 grams Hydrocarbon Resin

15

82.8 grams Rosin Ester

20.0 grams Zincated Rosin

5.6 grams Tris(hydroxymethyl)amino methane

11.5 grams Tolyene diisocyanate

20

97.1 grams Ink Oil

The resultant heat-set web-offset gel varnish had a viscosity at 25°C of 239 poises on the Laray scale and a yield stress value of 19,854 dynes/cm<sup>2</sup> and a shortness ratio of 83 as measured on a Laray Falling Rod Viscometer. Before modification the resin mixture had a viscosity of 201 poises, a yield stress value of 873 dynes/cm<sup>2</sup> and a shortness ratio of 4.3.

25

Heat-set web-offset inks made from the products of both Examples 3 and 4 exhibited printing quality, as good as the best inks made based on varnishes using conventional aluminum gellants.

This method of rheology modification is generally applicable to solutions of any carboxyl containing resin. For example, epoxy acrylate half esters, carboxyl modified hydrocarbon resins, alkyds, carboxyl functional acrylics and polyesters are all amenable to modification and gelling via this reaction.

30

#### **Claims**

1. A process for modifying a resin containing carboxyl groups characterised in that it comprises (a)  
 35 reacting the resin with an amino alcohol to form a resin amine salt and (b) reacting the resin-amine salt with a polyisocyanate to form a urethane modified resin.

2. A process according to claim 1 wherein the amino alcohol is a polyhydroxy amine, preferably selected from tris (hydroxymethyl) aminomethane, triethanolamine and diethanolamine.

3. A process according to claim 1 or claim 2 wherein the amino alcohol is present in an amount effective  
 40 to provide a molar ratio of amine:carboxyl groups in the resin of 0.01:1 to 1:1, preferably 0.7:1 to 1:1.

4. A process according to any preceding claim wherein the polyisocyanate is an aliphatic, cycloaliphatic or aromatic diisocyanate, preferably selected from tolylene diisocyanate, isophorone diisocyanate, 1,6-hexamethylene diisocyanate and polymeric 1,4-diphenylmethane diisocyanate.

5. A process according to any preceding claim wherein the polyisocyanate is present in an amount  
 45 effective to provide a molar ratio of isocyanate groups:carboxyl groups in the resin of 0.01:1 to 4:1, preferably 0.3:1 to 3:1.

6. A process according to any preceding claim wherein the polyisocyanate is present in an amount effective to provide a molar ratio of isocyanate groups:hydroxyl groups in the resin of 0.01:1 to 1:1, preferably 0.3:1 to 1:1.

50

7. A process according to any preceding claim wherein the resin is chosen from modified rosin esters, alkyds and metallised rosin.

8. A process according to any preceding claim wherein the resin has an acid number of above 5, preferably 10 to 75.

9. A process according to any preceding claim wherein the reaction of Step a) is carried out at a  
 55 temperature between 25°C and 200°C, and the reaction of Step b) is carried out at a temperature between 80°C and 150°C.

10. A process according to any preceding claim further comprising diluting the urethane modified resin with a solvent to a level of 25 to 75% of non-volatiles and the diluted resin preferably has a viscosity of 100-3,000 poises and preferably has a shortness ratio of 10 to 200.

11. A resin composition comprising a polymeric urethane modified resin-amine salt.

5 12. A composition according to claim 11 wherein the resin-amine salt is derived from a resin with an acid number of above 5 reacted with a polyhydroxy amine.

13. A composition according to claim 11 or claim 12 wherein the polymeric urethane modification is derived from a polyisocyanate reacted with the resin-amine salt.

14. A printing ink or coating composition comprising a modified resin, characterised in that the modified resin is a resin composition according to any of claims 11 to 13 or made by a method according to any of claims 1 to 10.

15

20

25

30

35

40

45

50

55