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Description

[0001] The present invention relates to a separation device according to the preamble of independent claim 1 for separating a rod-like element, like a smoking rod, from a plurality of rod-like elements, like smoking rods, stored in a storage as well as a method according to the preamble of independent claim 13 for separating a rod-like element, like a smoking rod, from a plurality of rod-like elements, like smoking rods, stored in a storage.

[0002] In particular, the present invention relates to a separation device for separating a rod-like element, like a smoking rod, from a plurality of rod-like elements, like smoking rods, stored in a storage. The separating device comprises a storage space having an approximately V-shaped cross section, for storing a plurality of at least approximately horizontally aligned rod-like elements. The storage space includes at least a front wall element, a rear wall element and two side wall elements, having a bottom section and a top section and a first opening provided in the upper region of the storage space for at least feeding the plurality of rod-like elements to the storage space from the top section toward the bottom section of the storage space in an approximately vertically downwardly directed feeding element, like a smoking rod, from a plurality of rod-like elements, like smoking rods, stored in a storage space.

[0003] In practice, rod-like elements, in particular smoking rods, are used for pendulous storing of sausage-shaped products, like sausages, comprising a hook-like or loop-shaped suspension element. For example, in the production of sausage products, using a clipping machine, a predetermined portion of sausage meat is filled into a tubular or bag-shaped packing casing closed at one end by e.g. a closing clip. After the filling operation is concluded, the tubular casing is closed at the second end by a second closing clip. Together with one of the closing clips, a suspension loop is attached to the sausage product. Thereafter, the sausage product is hung up to a smoking rod provided in a hanging line upstream the clipping machine. After a defined number of sausage products is hung up to said smoking rod, the smoking rod together with the sausage products is moved out off the hanging line and an empty smoking rod is fed to the hanging line.

[0004] GB patent application 964 256 discloses an apparatus for feeding a tube bending machine. The apparatus comprises a supply container accommodating tubes, a charging pusher for pushing tubes along a guide way, and a pushing device for pushing the tube into a bending machine. The supply container has an opening in its bottom section for releasing tubes to the charging pusher. The charging pusher is horizontally arranged below supply container and receives tubes released from said container. The charging pusher shifts the tubes into the guide way which extends at the outside of container, including a first horizontal portion below container and a second portion sloping upwardly along the outside of con-

tainer and which terminates in an opening. In the region of said opening, a pushing device is arranged, for pushing the tube received from the opening into a bending machine.

[0005] From US 4,388,039, a tube feeding device for a bending machine is known. The apparatus comprises a bending machine and a loading arrangement for loading tubes from a tube magazine. Two identical units are provided in a distance to each other corresponding to the length of tubes. Wall sections are provided at said units, supporting the end portions of the tubes and forming a magazine. Each unit includes a carriage means having an elongated element which is horizontally aligned and slidably arranged below the lower opening of the magazine, formed by the lower ends of the wall sections. A recess is formed in the upper surface of the elongated element for accommodating a tube to be separated. Laterally to the magazine, a vertically arranged chain conveyor is positioned, including a pair of rollers at its upper end. The tube delivered by the carriage, is transported by the chain conveyor and positioned on the rollers, where a loading arrangement grasps the tube and delivers it to the bending machine.

[0006] In order to ensure feeding a single smoking rod to the hanging line, storage devices for storing and feeding smoking rods to a hanging line are used. From German patent 39 30 876, a method and a device for feeding and discharging smoking rods to and from an automatic hanging line are known. The device comprises a magazine for accommodating smoking rods. The magazine has an approximately triangular cross section with one tip facing downwardly and including at least a lower opening positioned at said tip for releasing a single smoking rod. The lower opening may be blocked and unblocked by two blocking levers. Said levers are pivotal arranged in order to allow a single smoking rod to be released out of the magazine via inclined guide bars towards a charging position at which sausages are to be hung up to said smoking rod.

[0007] In the known device, the separation of smoking rods has to be established by pivot levers positioned at the respective opening of the magazine. Smoking rods are urged by the force of gravity towards said opening. Depending on the number of smoking rods in the magazine, the smoking rod positioned adjacent to the releasing opening, is burdened by a varying weight of the smoking rods remain-releasing opening, is burdened by a varying weight of the smoking rods remaining in the magazine. Moreover, in case that the smoking rod positioned adjacent to the releasing opening, is blocked or engaged by a further smoking rod, no smoking rod may be fed to the hanging line, causing additional time and costs.

[0008] Thus, it is an object of the present invention to provide a separation device and a method with which the above mentioned drawbacks can be overcome and with which a safe and reliable separation of smoking rods may be assured.

[0009] The aforesaid object with respect to the sepa-

ration device is achieved by the features of claim 1, whereas the aforesaid object with respect to the method is achieved by the features of claim 13.

Advantageous configurations of the invention regarding the separation device are defined in claims 2 to 12.

[0010] In accordance with the present invention, a separation device is provided for separating a rod-like element, like a smoking rod, from a plurality of rod-like elements, like smoking rods, stored in a storage. The separation device comprises a storage space having an approximately V-shaped cross section, for storing a plurality of at least approximately horizontally aligned rod-like elements. The storage space includes at least a front wall element, a rear wall element and two side wall elements, having a bottom section and a top section. Moreover, the storage space includes a first opening provided in the upper region of the storage space for at least feeding the plurality of rod-like elements to the storage space from the top section toward the bottom section of the storage space in an approximately vertically downwardly directed feeding direction.

[0011] In the inventive separation device, a first discharge unit is provided, for discharging a single rod-like element out of the plurality of rod-like elements stored in the storage space, out of the storage space, along a moving path in a discharge direction directed at least approximately opposite to the feeding direction, into a discharge area being located in the upper region of the storage space. While discharging the separated smoking rod to the discharge area being located in the upper region of the storage space by the first discharge unit according to this invention, effective separation may be achieved. Moreover, the discharge of the smoking rod is not affected by the weight of the plurality of smoking rods remaining in the storage space.

[0012] In principle, the first opening can be used for feeding and discharging the smoking rods to and from the storage space. In order to allow a separate feeding or discharging of a smoking rod from a discharging or feeding of another smoking rod, it is favorable that a second opening is provided in the upper region of the storage space for at least discharging the rod-like element separated by the first discharge unit. Such a discharge opening in the upper region of the separation device allows further a flexible connection of the separation device to the hanging line and a reduced construction height of the production line including the inventive separation device.

[0013] In a further preferred embodiment of the inventive separation device, the second opening is arranged opposite to the first opening. This solution supports that the separated rod-like elements may be discharged from the separation device and, at the same time, further rod-like elements to be separated may be fed to the separation device.

[0014] The first discharge unit may comprise at least one telescopic operating device having an upper oper-

ating end, which is reversibly vertically movable between a lower and an upper position, thereby separating on its way to the upper position one rod-like element out of the plurality of rod-like elements stored in the storage space. By moving the upper end of the telescopic operating device to its upper position, the separation of a single rod-like element is assured, and a blocking of the separated rod-like element by other rod-like elements is avoided.

[0015] Since the rod-like elements are fed to and discharged from the storage space from its upper region, the storage space has a closed lower or bottom portion. To allow the telescopic operating device to separate one rod-like element from the plurality of rod-like elements stored in the storage space, openings in the bottom section of the storage space the storage space are provided through which the telescopic operating device is able to extend.

[0016] To ensure the discharge of all rod-like elements stored in the V-shaped storage space, the openings through which the telescopic operating device extends into the storage space are provided at the lowest point in the storage space that is at the tip of the V-shaped of the storage.

[0017] In order to increase the accuracy of separation and for preventing a separated rod-like element from falling off the telescopic operating device of the first discharge unit, the first discharge unit comprises a second telescopic operating device having an upper operating end which is reversibly vertically movable between a lower and an upper position, thereby separating on its way to the upper position one rod-like element out of the plurality of rod-like elements stored in the storage space.

[0018] Each of the first and/or second telescopic operating devices may be realized by various drive elements. In a simple case, said devices include a piston/cylinder drive, wherein both, the piston and the cylinder, may be arranged to reversibly move vertically between a lower and an upper position.

[0019] According to the present invention, the separation device comprises at least a first sensor positioned in the region of the upper end of the moving path of the telescopic operating device. Said sensor may sense the presence or absence of a separated rod-like element in the discharge area. The result may be transmitted to a control unit for interacting with the drive of the separation device or the hanging line, respectively.

[0020] Furthermore, the separation device comprises at least one positioning unit aligned to the moving path of the upper operating end of the telescopic operating device, for moving the rod-like element held by the telescopic operating device into a predetermined position along its longitudinal axis. Thus, the separated rod-like element may be distributed to an exactly defined transfer position.

[0021] Rod-like elements used as smoking rods may have cross sections of various shapes like triangular, round or squared cross sections. In order to allow the separation device to separate all these rod-like elements,

adapting elements are attachable to the upper operating end of the first discharge unit in order to be adapted to rod-like elements of various cross sections. To simplify the adaption of the separation device to rod-like elements of various cross sections, the adapting elements may be detachable attached to the upper operating ends of the telescopic operating device.

[0022] In the inventive separation device, there is provided a second discharge unit aligned to the discharge region in the area of the upper region of the storage space, for guiding the separated rod-like element out of the separation device. Thereby, the second discharge unit can provide a coupling of the separation device to a hanging line.

[0023] The second discharge unit may be provided with various guide means for guiding the separated rod-like element out of the storage space, in particular to a hanging line. According to a preferred embodiment, the second discharge device comprises two guide rails having first and second ends which are arranged parallel to each other, wherein the first ends of the guide rails are aligned to the upper position of the upper end of the piston. Each of said guide rails of the second discharge unit may include a band or chain conveyor or any other suitable conveying means.

[0024] In order to securely deliver the separated rod-like element to the second discharge unit, it is proposed that at least one transfer element is provided at the first ends of the guide rails. Said transfer element may be, for example, composed of a pivotally arranged element like a lever which pivots out of the moving path of the separated rod-like element in its upward movement and pivots back to take over said rod-like element.

[0025] Moreover, according to the present invention, there is provided least a second sensor at at least one of the guide rails for sensing the presence of a rod-like element. Said sensor should be coupled to a control unit for interacting with the drive of the separation device or the hanging line, respectively, in case of a jam of rod-like elements on the guide rails.

[0026] According to the present invention, there is further provided a method for separating a rod-like element, like a smoking rod, from a plurality of rod-like elements, like smoking rods, stored in a storage space. The method comprises the steps of feeding a plurality of at least approximately horizontally aligned rod-like elements in a downwardly directed and at least approximately vertical feeding direction into a storage space having an approximately V-shaped cross section, and discharging a single rod-like element out of the plurality of rod-like elements stored in the storage space, out of the storage space, along a moving path in a discharge direction directed at least approximately opposite to the feeding direction, into a discharge region in the area of the top region of the storage space by means of a first discharge unit.

[0027] Moreover, the method further includes the step of transferring the single rod-like element separated by the first discharge device to a second discharge unit

aligned to the discharge region in the area of the top region of the storage space, for discharging the separated rod-like element out of the separation device.

[0028] The inventive method for separating a rod-like element from a plurality of rod-like elements provides the same advantages as disclosed in conjunction with the inventive separation device.

[0029] Further advantages and a preferred embodiment will be described in the following together with the drawings listed below. The expressions "left", "right", "below" and "above" are referred to the drawings in an alignment such that the reference numbers used can be read in normal.

[0030] In the drawings:

Fig. 1: is a schematic and perspective view of an embodiment of a separation device according to the present invention, with the a discharge unit in the upper position;

Fig. 2: is a schematic and perspective view of the separation device according to Fig. 1, with the first discharge unit in the lower position; and

Fig. 3: is a schematic and perspective view of the first and a second discharge unit according to the present invention with the first discharge unit in a position between the upper and lower position.

[0031] Fig. 1 shows a schematic and perspective view of an embodiment of a separation device according to the present invention, with the first discharge unit 100 in the upper position.

[0032] The separation device 10 comprises the first discharge unit 100 and a second discharge unit 200. First and second discharge units 100, 200 are accommodated in a common housing 20.

[0033] Housing 20 consists of a front wall 22, a rear wall 24, two identical side walls 26 and a top wall 28. For clarification matters, in Figs. 1 and 2, only one of side walls 26 is shown, namely the rearmost side wall 26. In its upper region, front wall 22 comprises a first squared opening 30. A second opening 40 having a squared shape, is arranged in the upper region of rear wall 24. In Fig. 1, opening 30 in front wall 22 is shown as to be larger than opening 40 in rear wall 24. Naturally, openings 30, 40 may also be of the same size, or opening 40 may be larger than opening 30. Housing 20 further comprises frame elements (not designated in the figures) to which the wall elements are attached, e.g. welded or riveted.

[0034] Moreover, a storage space 50 is arranged in the upper region of housing 20, defined by first and second wall elements 52, 54. Wall elements 52, 54 are slopingly arranged to front and rear walls 22, 24, and vertically arranged to side walls 26. First wall element 52 has first and second ends 52a, 52b and is coupled to front wall 22 by its first end 52a. First wall element 52 extends from

front wall 22 downwardly into housing 20 and ends in a horizontal distance of approximately one-third of the distance between front wall 22 and rear wall 24. Front wall 22 and first wall element 52 thereby compassing an obtuse angle.

[0035] Second wall element 54 has first and second ends 54a, 54b and is coupled to second end 52b of first wall element 52 by its first end 54a. Second wall element 54 extends upwardly towards rear wall 24, thereby first and second wall elements 52, 54 compassing an obtuse angle. First and second wall elements 52, 54 together with the upper parts of side walls 26 define storage space 50 which has a V-shaped cross section for accommodating a plurality of rod-like elements or smoking rods R. The width of storage space 50 which is the distance between side walls 26, is at least a little larger than the length of a smoking rod R. Furthermore, a vertically arranged inner wall element 56 is connected to second end 54b of second wall element 54 with its lower end and to top wall 28 by its upper end. Inner wall element 56 further comprises an opening 56a which corresponds to opening 40 in rear wall 24 of housing 20.

[0036] As it can be seen in Fig. 1, first discharge unit 100 includes two vertically and parallel to each other arranged telescopic operating devices 110. Each of said telescopic operating devices 110 is formed by a drive in the form of piston/cylinder arrangement. As it can particularly be seen in Fig. 2, telescopic operating device or piston/cylinder drive 110 includes a piston 110a and a cylinder 110b.

[0037] Piston 110a of both piston/cylinder drives 110 are coupled with their lower ends to a horizontally arranged bar 112, which is vertically and parallel aligned to the lower edge or tip of V-shaped storage space 50, formed by second end 52b of first wall element 52 and first end 54a of second wall element 54. Bar 112 is positioned in a height corresponding to the lower ends of walls 22, 24 and 26 of housing 20. The upper end of piston 110a is accommodated within cylinder 110b, which is vertically, reversibly movable along piston 110a between a lower position as shown in Fig. 1 and an upper position as shown in Fig. 2 in a feeding direction F or a discharge direction D, respectively. A horizontally arranged cross head 114 is coupled by its ends to the lower ends of cylinders 110b; thereby stabilizing piston/cylinder drives 110 while moving between its upper and lower position.

[0038] For allowing a vertically movement of piston/cylinder drives 110, the lower edge of V-shaped storage space 50, which is the connection line between first and second wall elements 52, 54, comprises two openings 60 for being engaged by cylinders 110b of piston/cylinder drive 110 when being moved between its upper and lower position.

[0039] At the upper operating ends of cylinders 110b, adapter elements 116 are arranged having a shape which corresponds to the cross section of smoking rods R to be separated by separation device 10. By exchanging

adapter elements 116, separation device 10 may be adapted to separate smoking rods having various cross sections.

[0040] In the region of the upper operating end of one of cylinders 110b when in the upper position, first discharge unit comprises a pusher cylinder 120 acting horizontally on smoking rod R and in the direction of the longitudinal axis of smoking rod R held by the upper operating end of one of cylinders 110b when in the upper position. A second pusher cylinder may be arranged opposite to pusher cylinder 120 for acting on the respective other end of smoking rod R.

[0041] Laterally to pusher cylinder 120 and additionally or alternatively thereto, a shifting element 130 is attached to the inner surface of side wall 26. Shifting element 130 is formed by a strip-like plate arranged vertically along the moving path of separated smoking rod when first discharge unit 100 moves from its lower to its upper position. The end of smoking rod R facing shifting element 130 is engaged by shifting element 130. Smoking rod R held by adapter elements 116 is thereby shifted into a predetermined position on adapter elements 116 along its longitudinal axis.

[0042] Separation device 10 further comprises second discharge unit 200. Second discharge unit 200 includes two guide rails 210 arranged parallel to each other and to side walls 26 of housing 20. Guide rails 210 have first and second ends 212, 214 and are aligned with their first ends 212 to the upper operating ends of cylinders 110b in their upper position. Second discharge unit 200 is directed towards rear wall 24 in a downward direction. Thereby, second ends 214 of guide rails project through rear wall 24. Second discharge unit is positioned to extend through the opening 56a in inner wall 56 and through opening 40 in rear wall 24.

[0043] Referring to Figs. 2 and 3, at the first ends 212 of guide rails 210, transfer elements 220 are pivotally attached by respective hinges 222. In a standby position, as it is shown in Fig. 3, transfer elements 220 are linearly aligned with guiderails 210. In a transfer position, as it can be seen in Fig. 2, transfer elements are pivoted upwardly to allow a smoking rod R separated by first discharge unit 100 to be bypassed when first discharge unit 100 is in its upper position.

[0044] Above guide rails 210 and parallel thereto, boundary rods 228 are arranged with a distance to guide rails 210 which corresponds to the height of smoking rods R. Boundary rods 228 thereby help guiding smoking rods R along guide rails 210 and from prevent smoking rods R from stapling one upon the other while sliding down guide rails 210.

[0045] Second discharge unit 200 further comprises two leading elements 230. Said leading elements 230 are formed by longitudinally strips each of which is attached to one of the inner surfaces of side walls 26, respectively. Leading elements 230 are aligned parallel to and at a height exactly between guide rails 210 and boundary rods 228. The distance between leading ele-

ments 230 corresponds to the length of a smoking rod R.

[0046] As it further can be seen particularly from Figs. 2 and 3, sensors 240, 242 are arranged along guide rails 210. Said sensors 240, 242 may be optical sensors or electrical sensors for sensing the presence or absence of smoking rods R on guide rails 210 and on adapter elements 116, respectively. Sensor 240 detects the presence or absence of a smoking rod on guide rails 210, whereas sensor 242 detects the absence or presence of a smoking rod R on adapter elements 116 at the upper operating ends of cylinders 110b at a point on their path way, when moved from the lower to the upper position.

[0047] Furthermore, two blocking elements 250 are arranged at the lower ends of guide rails 210. Stopper elements 250 include a piston/cylinder arrangement comprising a piston in the form of a pin 252, which is reversibly moveable in a direction vertically to guide rails 210 and into the path way of smoking rods R when sliding along guide rails 210.

[0048] Separation device 10 comprises four transportation wheels 70 attached to the bottom side of housing 20 in the region of its four corners formed by the frame elements of the separation device 10. Transportation wheels 70 allow separation device 10 to be moved to the hanging line when starting the production and to be moved away from said hanging line at the end of the production or in case of failure. Wheels 70 may comprise breaking means, e.g. known wheel breaks, for arresting separation device 10 in a predetermined position relative to the hanging line.

[0049] For delivering separated smoking rods R to a hanging line for storing sausage-shaped products thereon, separation device 10 is positioned to the hanging line. Thereby rear wall 24 of separation device 10 faces the hanging line. Second ends 214 of guide rails 210 are aligned to a receiving unit of the hanging line for receiving the separated smoking rods R.

[0050] It has to be understood, that all drives and sensors of separation device 10 are coupled to a control unit of the production line for producing sausage-shaped products or at least to a control unit of the hanging line for being controlled depending on the production steps of the production line or the storage process the hanging line.

[0051] Before starting the production of sausage-shaped products or the storage process of the hanging line, respectively, a plurality of smoking rods R is fed in feeding direction F into storage space 50 of separation device 10 via feeding opening 30 in front wall 22.

[0052] For separating a single smoking rod R out of the plurality of smoking rods R stored in storage space 50, telescopic operating devices or piston/cylinder drives 110 are activated. Thereby, cylinders 110b are moved vertically upwardly from their lower or non-operating position into their upper position in discharge direction D. Adapter elements 116 attached to the upper operating ends of cylinders 110b are guides through openings 60 in the tip of V-shaped storage space 50 and further up-

wardly towards first ends 212 of guide rails 210.

[0053] As mentioned above, the upper surfaces of adapter elements 116 correspond to the cross section of smoking rods R. While being moved through the plurality of smoking rods R, an arbitrary single smoking rod R engages adapter elements 116 and is moved upwardly out of the plurality of smoking rods R in discharge direction D. By further moving upwardly said separated smoking rod R held by adapter elements 116, the smoking rod R abuts transfer elements 220. Transfer elements 220 are pivoted upwards by smoking rod R into their transfer position. After smoking rod R is moved into its uppermost position, in which he has passed transfer elements 220, transfer elements 220 pivots back by the force of gravity into the standby position. In this position, transfer elements are placed below separated smoking rod R held by adapter elements 116.

[0054] After separated smoking rod R has reached its uppermost position above transfer elements 116, cylinders 110 are moved downwards into their lower or non-operating position. On their way down, adapter elements 116 release separated smoking rod R to transfer elements 116 via which smoking rod R is guided to guide rails 210.

[0055] Since guide rails 210 are inclined towards their second ends 214, smoking rod R slides along guide rails 210 in the direction to their second ends 214 whereby a movement of smoking rod R in a direction along its longitudinal axis is restricted by leading elements 230.

[0056] Pins 252 of stopper elements 250 attached to the second ends 214 of guide rails 210 are moved into the path way of smoking rod R, thereby stopping smoking rod R at the second ends 214 of guide rails 210. In case that a separated smoking rod R is needed in the hanging line, pins 252 of stopper elements 250 are moved out of the path way of smoking rod R for releasing smoking rod R to the hanging line.

[0057] Simultaneously or subsequently to the transferring of separated smoking rod R to the hanging line, one or more further smoking rods R may be separated and delivered to the hanging line or at least to second discharge unit 200. Guide rails 210 of second discharge unit 200 thereby may be act as an intermediate storage space for storing a determined number of smoking rods R. By reaching this predetermined number of smoking rods R on guide rails 210, which may be detected by sensor 240, first discharge unit is stopped.

[0058] While smoking rod R is moved upwardly by first discharge unit 100, it passes sensor 242 attached to guide rails 210. Sensor 242, which may include two sensing elements for independently sensing the presence or absence of a smoking rod R at both adapter elements 116 may detect various operating conditions. In a first condition, a smoking rod is held by both adapter elements. In this case, the separation of said smoking rod is continued. In a second case, only one adapter element has caught a smoking rod R. To avoid further trouble by tilting said smoking rod R, the separation step is stopped

and cylinders 110b are moved downwardly into their lower position. In a third case, if no smoking rod is detected, the separation step is also stopped and cylinders 110b are moved downwardly into their lower position.

[0059] In case of the absence of a smoking rod R, the upward movement of first discharge unit 100 is interrupted and first discharge unit 100 is moved back into its lower position or at least below openings 60 for starting a new separation step.

[0060] Furthermore, while smoking rod R is sliding along guide rails 210 of second discharge unit 200, said smoking rod R passes sensor 24 which detect the presence or absence of a smoking rod R on guide rails 210. If no smoking rod R is detected by sensor 240 after a separation action of first discharge unit 100, a signal may be transmitted to a respective control unit for starting a new separation step of first discharge unit 100.

[0061] Smoking rods R according to Figs 1 and 2 have an approximately triangular cross section including three radial extending fillets. Naturally, smoking rods R may have any other suitable cross section like a circular or squared cross section. Accordingly adapter elements 116 having a triangular shape may be exchanged by adapter elements having a shape corresponding to the cross section of the smoking rods R to be separated in separation device 10.

[0062] First and second wall elements 52, 54 according to Figs. 1 and 2 include recesses for allowing an easy removal of smoking rods R from storage space 50. Each of first and second wall elements 52, 54 may also constitute of two separate segments with a respective recess therebetween.

[0063] Storage space 50 described as comprising first and second wall elements 52, 54 arranged in a V-shape. Each of wall elements 52, 54 may also be formed by at least one, preferably by two or more bars arranged in V-shape.

[0064] As also described above, first and second wall elements 52, 54 compassing an obtuse angle. First and second wall elements 52, 54 may also compass any other suitable angle like an acute angle. It has to be assured, that smoking rods R may be shifted towards the lower edge or tip of V-shaped storage space 50 by the force of gravity.

[0065] In a specific embodiment of the separation device, it is possible to the housing to comprise only one opening acting as feeding opening and as discharge opening. Moreover, to allow an easy access to the storage space and/or to the discharge units, the housing for the separation device may be omitted.

[0066] The drives for the first discharge unit have been described as comprising piston/cylinder assemblies. It is also possible to use any other drive for acting said discharge device, like electric, hydraulic or pneumatic drives.

[0067] Moreover, additional sensors may be positioned along the path way of the separated smoking rod R when being moved by the first discharge unit 100 into

its uppermost position. Said additional sensors may sense the presence or absence of a smoking rod R on adapter elements 116. In case that no smoking rod R has been separated, the movement of first discharge unit may be stopped at an early stage. Additionally, a signal may be sent to an operator for checking the charging level of storage space 50.

[0068] The guide rails of the second discharge unit may include conveyor devices like chain or band conveyors for delivering a smoking rod from the first discharge unit to the hanging line.

[0069] As described above, stopper elements 250 are attached to the second ends 214 of guide rails 210 to control the transfer of smoking rods to the hanging line. Alternative delivery devices may be coupled to the second ends 214 of guide rails 210. Said alternatively transfer devices may also be activated or controlled independently from separation device 10 or second discharge unit 200.

[0070] Separation device 10 has been described as being positioned in an alignment to the receiving unit of the hanging line while smoking rods R are fed to separation device 10 via feeding opening 40, and separated smoking rods R are transferred to the hanging line. Naturally, it is possible to remove separation device 10 positioned at the hanging line when storage space 50 is empty, and to replace said separation device 10 by another separation device with a loaded storage space 50.

[0071] Separation device 10 may have any other transportation means than transportation wheels 70, e.g. a separate transportation device. Separation device 10 may also include an own drive like an electric motor to be moved to or away from a hanging line. In case of a stationary use of separation device transportation means may be omitted.

Claims

1. A separation device for separating a rod-like element (R), like a smoking rod, from a plurality of rod-like elements (R), like smoking rods, stored in a storage, comprising:

a storage space (50) having an approximately V-shaped cross section, for storing a plurality of at least approximately horizontally aligned rod-like elements (R) wherein the storage space (50) includes at least a front wall element (22), a rear wall element (24) and two side wall elements (26), having a bottom section and a top section, a first opening (30) provided in the upper region of the storage space (50) for at least feeding the plurality of rod-like elements (R) to the storage space (50) from the top section toward the bottom section of the storage space (R) in an approximately vertically downwardly directed feeding direction (F), and

- a first discharge unit (100) for discharging a single rod-like element (R) out of the plurality of rod-like elements (R) stored in the storage space (50), along a moving path, in a discharge direction (D) directed at least approximately opposite to the feeding direction into a discharge area being located in the upper region of the storage space (50),
characterized in that the first discharge unit (100) is configured for engaging an arbitrary single rod-like element (R) while being moved through the plurality of rod-like elements and for moving the arbitrary single rod-like element upwardly out of the plurality of rod-like elements in discharge direction (D),
 and
 a second discharge unit (200) aligned to the discharge region in the area of the upper region of the storage space (50), for guiding the separated rod-like element (R) out of the separation device (10).
2. The separation device according to claim 1, **characterized in that** a second opening (40) is provided in the upper region of the storage space (50) for at least discharging the rod-like element (R) separated by the first discharge unit (100).
 3. The separation device according to claim 2, **characterized in that** the second opening (40) is arranged opposite to the first opening (30).
 4. The separation device according to any of claims 1 to 3, **characterized in that** the first discharge unit (100) comprises at least one telescopic operating device (110) having an upper operating end, which is reversibly vertically movable between a lower and an upper position, thereby separating on its way to the upper position one rod-like element (R) out of the plurality of rod-like elements (R) stored in the storage space (50).
 5. The separation device according to claim 4, **characterized in that** openings (60) in the bottom section of the storage space (50) are provided through which the telescopic operating device (110) is able to extend.
 6. The separation device according to claims 4 or 5, **characterized in that** the first discharge unit (100) comprises a second telescopic operating device (110) having an upper operating end which is reversibly vertically movable between a lower and an upper position, thereby separating on its way to the upper position one rod-like element (R) out of the plurality of rod-like elements (R) stored in the storage space (50).
 7. The separation device according to any of claims 4 to 6, **characterized by** comprising at least a first sensor (120) positioned in the region of the upper end of the moving path of telescopic operating device (110).
 8. The separation device according to any of claims 4 to 7, **characterized by** comprising at least one positioning unit (130) aligned to the moving path of the upper operating end of the telescopic operating device, for moving the rod-like element (R) held by the telescopic operating device (110) into a predetermined position along its longitudinal axis.
 9. The separation device according to any of claims 1 to 8, **characterized in that** adapting elements (116) are attachable to the upper operating end of first discharge unit (100) in order to be adapted to rod-like elements (R) of various cross sections.
 10. The separation device according to any of claims 1 to 9, **characterized in that** the second discharge unit (200) comprises two guide rails (210) having first and second ends (212, 214) which are arranged parallel to each other, wherein the first ends (212) of the guide rails (210) are aligned to the upper position of the upper operating end of the telescopic operating device (110).
 11. The separation device according to claim 10, **characterized in that** at least one transfer element (220) is provided at the first ends (212) of the guide rails (210).
 12. The separation device according to claims 10 or 11, **characterized in that** at least a second sensor (240) is provided at at least one of the guide rails (210) for sensing the presence of a rod-like element (R).
 13. A method for separating a rod-like element (R), like a smoking rod, from a plurality of rod-like elements (R), like smoking rods, stored in a storage space (50), the method comprises the steps of:
 feeding a plurality of at least approximately horizontally aligned rod-like elements (R) in a downwardly directed and at least approximately vertical feeding direction (F) into a storage space (50) having an approximately V-shaped cross section,
characterized by engaging an arbitrary single rod-like element by means of a first discharge unit while the first discharge unit is being moved through the plurality of rod-like elements, discharging the arbitrary single rod-like element

(R) out of the plurality of rod-like elements (R) stored in the storage space (50), out of the storage space (50), along a moving path in a discharge direction (D) directed at least approximately opposite to the feeding direction (F), into a discharge region in the area of the top region of the storage space (50) by means of a first discharge unit (100), and transferring the single rod-like element (R) separated by the first discharge unit (100) to a second discharge unit (200) aligned to the discharge region in the area of the top region of the storage space (50), for discharging the separated rod-like element (R) out of the separation device (10).

Patentansprüche

1. Vereinzelungsvorrichtung zum Vereinzeln von stabförmigen Elementen (R), wie einem Rauchstab, aus einer Vielzahl von stabförmigen Elementen (R), wie Rauchstäben, die in einem Speicher gespeichert sind, enthaltend:

einen annähernd V-förmigen Querschnitt aufweisenden Speicherraum (50), zum Speichern einer Vielzahl von zumindest annähernd horizontal ausgerichteten, stabförmigen Elementen (R), wobei der Speicherraum (50) zumindest ein Vorderwandelement (22), ein Rückwandelement (24) und zwei Seitenwandelemente (26) aufweist, welche einen unteren Abschnitt und einen oberen Abschnitt enthalten, eine erste Öffnung (30), die in einer oberen Zone des Speicherraums (50) für zumindest ein Zuführen der Vielzahl an stabförmigen Elementen (R) in den Speicherraum (50) von dem oberen Abschnitt in Richtung des unteren Abschnitts des Speicherraums (R) in eine annähernd vertikal abwärts gerichteten Zuführrichtung (F) vorgesehen ist, und eine erste Austrageeinheit (100) zum Austragen eines einzelnen stabförmigen Elements (R) aus der Vielzahl an in dem Speicherraum (50) gespeicherten, stabförmigen Elementen (R) entlang einem Bewegungspfad in eine Austragsrichtung (D), die zumindest annähernd entgegen der Zuführrichtung ausgerichtet ist, in einem Austragsbereich, der in der oberen Zone des Speicherraums (50) vorgesehen ist, **dadurch gekennzeichnet, dass** die Austrageeinheit (100) dazu ausgestaltet ist, mit einem beliebigen, einzelnen stabförmigen Element (R) in Eingriff zu gelangen, während sie sich durch die Vielzahl an stabförmigen Elementen hindurchbewegt, um das beliebige, einzelne stabförmige Element nach oben aus der Vielzahl der

stabförmigen Elemente in die Austragsrichtung (D) zu bewegen, und eine zweite Austrageeinheit (200), die mit dem Austragsbereich in der Region der oberen Zone des Speicherraums (50) fluchtet, zum Herausführen des vereinzelt stabförmigen Elements (R) aus der Vereinzelungsvorrichtung (10).

2. Vereinzelungsvorrichtung nach Anspruch 1, **dadurch gekennzeichnet, dass** eine zweite Öffnung (40) in der oberen Zone des Speicherraums (50) zum zumindest Austragen des stabförmigen Elements (R), welches durch die erste Austrageeinheit (100) vereinzelt worden ist, vorgesehen ist.
3. Vereinzelungsvorrichtung nach Anspruch 2, **dadurch gekennzeichnet, dass** die zweite Öffnung (40) gegenüber der ersten Öffnung (30) angeordnet ist.
4. Vereinzelungsvorrichtung nach einem der Ansprüche 1 bis 3, **dadurch gekennzeichnet, dass** die erste Austrageeinheit (100) zumindest eine teleskopartig arbeitende Einrichtung (110) mit einem oberen Arbeitsende enthält, welche zwischen einer unteren und einer oberen Position vertikal reversibel bewegbar ist, wodurch sie auf dem Weg zur oberen Position ein stabförmiges Element (R) aus der Vielzahl der stabförmigen Elemente (R), die in dem Speicherraum (50) aufgenommen sind, vereinzelt.
5. Vereinzelungsvorrichtung nach Anspruch 4, **dadurch gekennzeichnet, dass** Öffnungen (60) in dem unteren Abschnitt des Speicherraums (50) vorgesehen sind, durch die die teleskopartig arbeitende Einrichtung (110) in der Lage ist, auszufahren.
6. Vereinzelungsvorrichtung nach Anspruch 4 oder 5, **dadurch gekennzeichnet, dass** die erste Austrageeinheit (100) eine zweite teleskopartig arbeitende Einrichtung (110) mit einem oberen Arbeitsende enthält, welche zwischen einer unteren und einer oberen Position reversibel vertikal bewegbar ist, wodurch sie auf ihrem Weg zu der oberen Position ein stabförmiges Element (R) aus der Vielzahl der in dem Speicherraum (50) aufgenommenen stabförmigen Elemente (R) vereinzelt.
7. Vereinzelungsvorrichtung nach einem der Ansprüche 4 bis 6, **gekennzeichnet durch** Enthalten von zumindest einem ersten Sensor (120), der in dem Bereich des oberen Endes des Bewegungsweges der teleskopartig arbeitenden Einrichtung (110) angeordnet ist.
8. Vereinzelungsvorrichtung nach einem der Ansprüche 4 bis 7,

- gekennzeichnet durch** Enthalten von zumindest einer Positioniereinheit (130), die mit dem Bewegungspfad des oberen Arbeitsendes der teleskopartig arbeitenden Einrichtung ausgerichtet ist, zum Bewegen des stabförmigen Elements (R), welches **durch** die teleskopartig arbeitende Einrichtung (110) gehalten wird, in eine vorbestimmte Position entlang ihrer Längsachse. 5
9. Vereinzelungsvorrichtung nach einem der Ansprüche 1 bis 8, **dadurch gekennzeichnet, dass** Anpasselemente (116) an dem oberen Arbeitsende der ersten Austrageseinheit (100) anbringbar sind, um an die stabförmigen Elemente (R) mit verschiedenen Querschnitten angepasst werden zu können. 10 15
10. Vereinzelungsvorrichtung nach einem der Ansprüche 1 bis 9, **dadurch gekennzeichnet, dass** die zweite Austrageseinheit (200) zwei Führungsschienen (210) mit ersten und zweiten Enden (212, 214) enthält, welche parallel zueinander angeordnet sind, wobei die ersten Enden (212) der Führungsschienen (210) mit der oberen Position des oberen Arbeitsendes der teleskopartig arbeitenden Einrichtung (110) ausgerichtet sind. 20 25
11. Vereinzelungsvorrichtung nach Anspruch 10, **dadurch gekennzeichnet, dass** zumindest ein Transferelement (220) an den ersten Enden (212) der Führungsschienen (210) vorgesehen ist. 30
12. Vereinzelungsvorrichtung nach Anspruch 10 oder 11, **dadurch gekennzeichnet, dass** zumindest ein zweiter Sensor (240) an zumindest einer der Führungsschienen (210) zum Erfassen des Vorhandenseins eines stabförmigen Elements (R) vorgesehen ist. 35 40
13. Verfahren zum Vereinzeln eines stabförmigen Elements (R), wie einem Rauchstab, aus einer Vielzahl von stabförmigen Elementen (R), wie Rauchstäben, die in einem Speicherraum (50) aufgenommen sind, wobei das Verfahren die Schritte enthält: 45
- Zuführen einer Vielzahl von zumindest annähernd horizontal ausgerichteten stabförmigen Elementen (R) in einer abwärts gerichteten und zumindest annähernd vertikalen Zuführrichtung (F) in einen Speicherraum (50), welcher einen zumindest annähernd V-förmigen Querschnitt aufweist, 50
- gekennzeichnet durch** Ineingriffbringen eines beliebigen einzelnen stabförmigen Elements mittels einer ersten Austrageseinheit, während die erste Austrageseinheit **durch** die Vielzahl an 55

stabförmigen Elementen hindurchbewegt wird, Austragen des beliebigen einzelnen stabförmigen Elements (R) aus der Vielzahl der in dem Speicherraum (50) aufgenommenen, stabförmigen Elemente (R) aus dem Speicherraum (50) entlang eines Bewegungspfades in einer Austragsrichtung (D), die zumindest annähernd entgegen der Zuführrichtung (F) ausgerichtet ist, in einen Austragsbereich in der Region der oberen Zone des Speicherraums (50) mittels einer ersten Austrageseinheit (100), und Transferieren des einzelnen stabförmigen Elements (R), das **durch** die erste Austrageseinheit (100) vereinzelt worden ist, zu einer zweiten Austrageseinheit (200), die zu dem Austragsbereich in der Region der oberen Zone des Speicherraums (50) ausgerichtet ist, um das vereinzelte stabförmige Element (R) aus der Vereinzelungsvorrichtung auszutragen.

Revendications

1. Dispositif de séparation pour séparer un élément (R) analogue à une tige, comme une tige de fumage, d'une pluralité d'éléments (R), comme des tiges de fumage, emmagasinés dans un emmagasinage comprenant:
- un espace (50) d'emmagasinage, ayant une section transversale approximativement en forme de V, pour emmagasiner une pluralité d'éléments (R) analogues à une tige et alignés au moins approximativement horizontalement, l'espace (50) d'emmagasinage comprenant au moins un élément (22) de paroi avant, un élément (24) de paroi arrière et deux éléments (26) de paroi latéraux, ayant une section de fond et une section de sommet, une première ouverture (30) prévue dans la région supérieure de l'espace (50) d'emmagasinage pour au moins charger la pluralité d'éléments (R) analogues à une tige dans l'espace (50) d'emmagasinage de la section de sommet à la section de fond de l'espace (R) d'emmagasinage dans un sens (F) de chargement dirigé vers le bas approximativement verticalement et une première unité (100) de déchargement pour décharger un élément (R) analogue à une tige unique parmi la pluralité d'éléments (R) analogues à une tige emmagasinés dans l'espace (50) d'emmagasinage suivant un trajet de déplacement, dans un sens (D) de déchargement dirigé de manière opposée au moins approximativement au sens de chargement, dans une zone de déchargement placée dans la région supérieure de l'espace (50) d'emmagasinage.

- gasinage,
caractérisé en ce que la première unité (100) de déchargement est configurée pour venir en prise avec un élément (R) analogue à une tige unique arbitraire, alors qu'elle se déplace dans la pluralité d'éléments analogues à une tige, et pour faire sortir vers le haut l'élément analogue à une tige unique arbitraire de la pluralité d'éléments analogues à une tige dans le sens (D) de déchargement et
 une deuxième unité (200) de déchargement, alignée sur la région de déchargement dans la zone de la région supérieure de l'espace (50) d'emmagasinage, pour guider l'élément (R) analogue à une tige séparé hors du dispositif (10) de séparation.
2. Dispositif de séparation suivant la revendication 1, **caractérisé en ce qu'une** deuxième ouverture (40) est prévue dans la région supérieure de l'espace (50) d'emmagasinage pour décharger au moins l'élément (R) analogue à une tige séparé par la première unité (100) de déchargement.
 3. Dispositif de séparation suivant la revendication 2, **caractérisé en ce que** la deuxième ouverture (40) est agencée à l'opposé de la première ouverture (30).
 4. Dispositif de séparation suivant l'une quelconque des revendications 1 à 3, **caractérisé en ce que** la première unité (100) de déchargement comprend au moins un dispositif (110) fonctionnant télescopiquement et ayant une extrémité supérieure de fonctionnement, qui est mobile verticalement d'une manière réversible entre une position basse et une position haute en séparant sur son trajet vers la position haute un élément (R) analogue à une tige de la pluralité d'éléments (R) analogue à une tige emmagasinés dans l'espace (50) d'emmagasinage.
 5. Dispositif de séparation suivant la revendication 4, **caractérisé en ce qu'il** est prévu dans la section de fond de l'espace (50) d'emmagasinage des ouvertures (60), dans lesquelles le dispositif (110) fonctionnant télescopiquement peut s'étendre.
 6. Dispositif de séparation suivant la revendication 4 ou 5, **caractérisé en ce que** la première unité (100) de déchargement comprend un deuxième dispositif (110) fonctionnant télescopiquement et ayant une extrémité de fonctionnement supérieure, qui est mobile verticalement de manière réversible entre une position basse et une position haute, en séparant ainsi sur son trajet vers la position haute un élément (R) analogue à une tige de la pluralité d'éléments (R) analogues à une tige emmagasinés dans l'espace (50) d'emmagasinage.
 7. Dispositif de séparation suivant l'une quelconque des revendications 4 à 6, **caractérisé en ce qu'il** comprend au moins un premier capteur (120) placé dans la région d'extrémité supérieure du trajet de déplacement du dispositif (110) fonctionnant télescopiquement.
 8. Dispositif de séparation suivant l'une quelconque des revendications 4 à 7, **caractérisé en ce qu'il** comprend au moins une unité (130) de mise en position, alignée sur le trajet de déplacement de l'extrémité de fonctionnement supérieure du dispositif fonctionnant télescopiquement, pour faire aller l'élément (R) analogue à une tige maintenu par le dispositif (110) fonctionnant télescopiquement à une position déterminée à l'avance le long de son axe longitudinal.
 9. Dispositif de séparation suivant l'une quelconque des revendications 1 à 8, **caractérisé en ce que** des moyens (116) d'adaptation peuvent être fixés à l'extrémité de fonctionnement supérieure de la première unité (100) de déchargement, afin d'être adaptés à des éléments (R) analogues à une tige de section transversale différente.
 10. Dispositif de séparation suivant l'une quelconque des revendications 1 à 9, **caractérisé en ce que** la deuxième unité (200) de déchargement comprend deux rails (210) de guidage ayant des première et seconde extrémités (212, 214), qui sont disposées parallèlement l'un à l'autre, les premières extrémités (212) des rails (210) de guidage étant alignées sur la position haute de l'extrémité de fonctionnement haute du dispositif (110) fonctionnant télescopiquement.
 11. Dispositif de séparation suivant la revendication 10, caractérisé en qu'il est prévu au moins un élément (220) de transfert aux premières extrémités (212) des rails (210) de guidage.
 12. Dispositif de séparation suivant la revendication 10 ou 11, **caractérisé en ce qu'il** est prévu au moins un deuxième capteur (240) sur au moins l'un des rails (210) de guidage pour détecter la présence d'un élément (R) analogue à une tige.
 13. Procédé pour séparer un élément (R) analogue à une tige, comme une tige de fumage, d'une pluralité d'éléments (R) analogues à une tige, comme des tiges de fumage, emmagasinés dans un espace (50) d'emmagasinage, le procédé comprenant les stades

dans lesquels:

on charge une pluralité d'éléments (R) analogues à une tige alignés au moins à peu près horizontalement, dans un sens (F) de chargement, dirigé vers le bas et au moins approximativement vertical, dans un espace (50) d'emmagasinage ayant une section transversale approximativement en forme de V, 5

caractérisé en ce que l'on prend un élément analogue à une tige unique arbitraire au moyen d'une première unité de déchargement, alors que la première unité de déchargement se déplace dans la pluralité d'éléments analogues à une tige, 10

on décharge l'élément (R) analogue à une tige unique arbitraire parmi la pluralité d'éléments (R) analogues à une tige emmagasinés dans l'espace (50) d'emmagasinage de l'espace (50) d'emmagasinage suivant un trajet de déplacement dans un sens (D) de déchargement, dirigé au moins approximativement de manière opposée au sens (F) de chargement, dans une région de déchargement dans la zone de la région supérieure de l'espace (50) d'emmagasinage au moyen d'une première unité (100) de déchargement, et 15

on transfère l'élément (R) analogue à une tige unique séparé par la première unité (100) de déchargement à une deuxième unité (200) de déchargement, alignée sur la région de déchargement dans la zone de la région supérieure de l'espace (50) d'emmagasinage, pour décharger l'élément (R) analogue à une tige séparé hors du dispositif (10) de séparation. 20

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Fig. 1

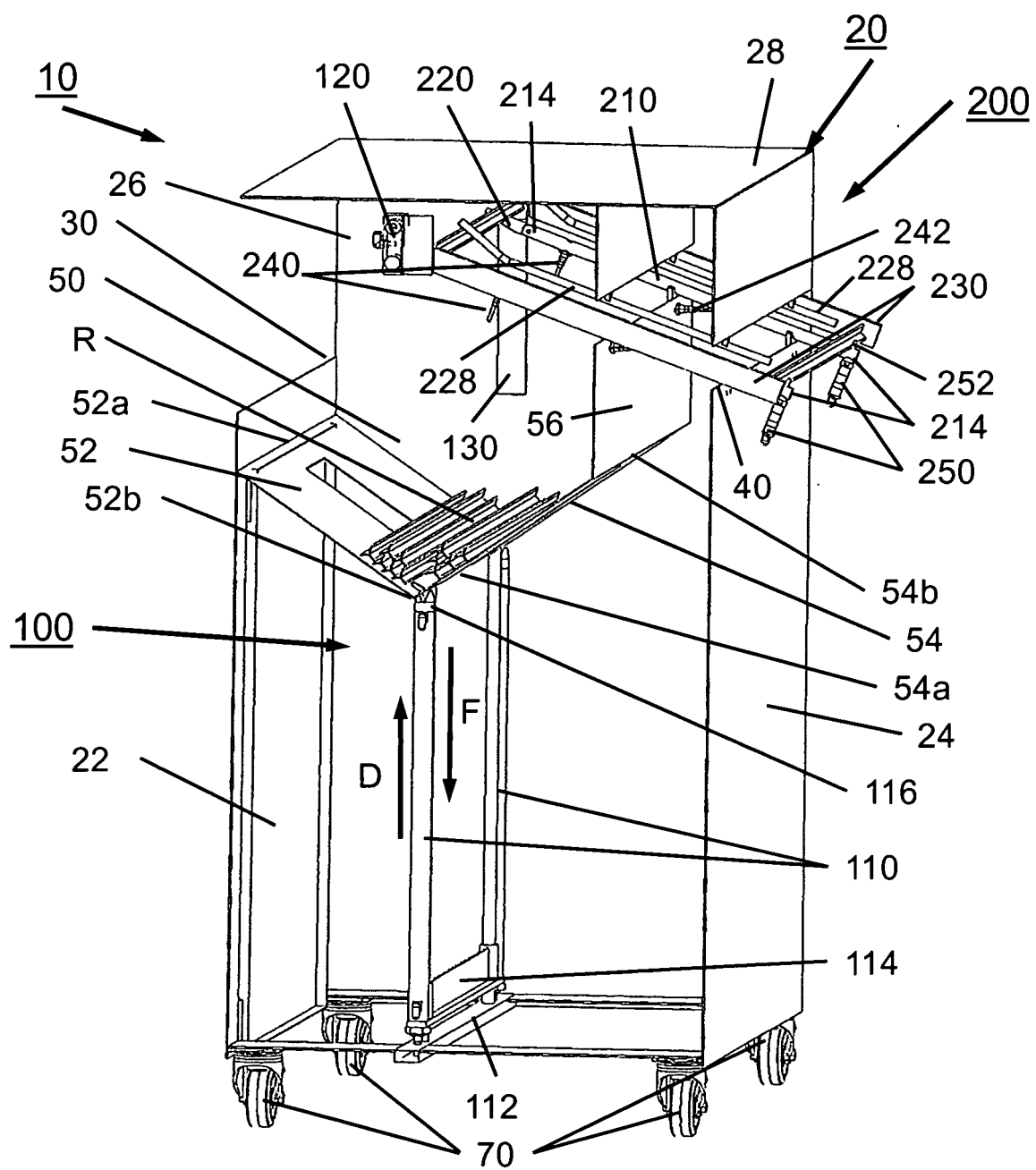


Fig. 2

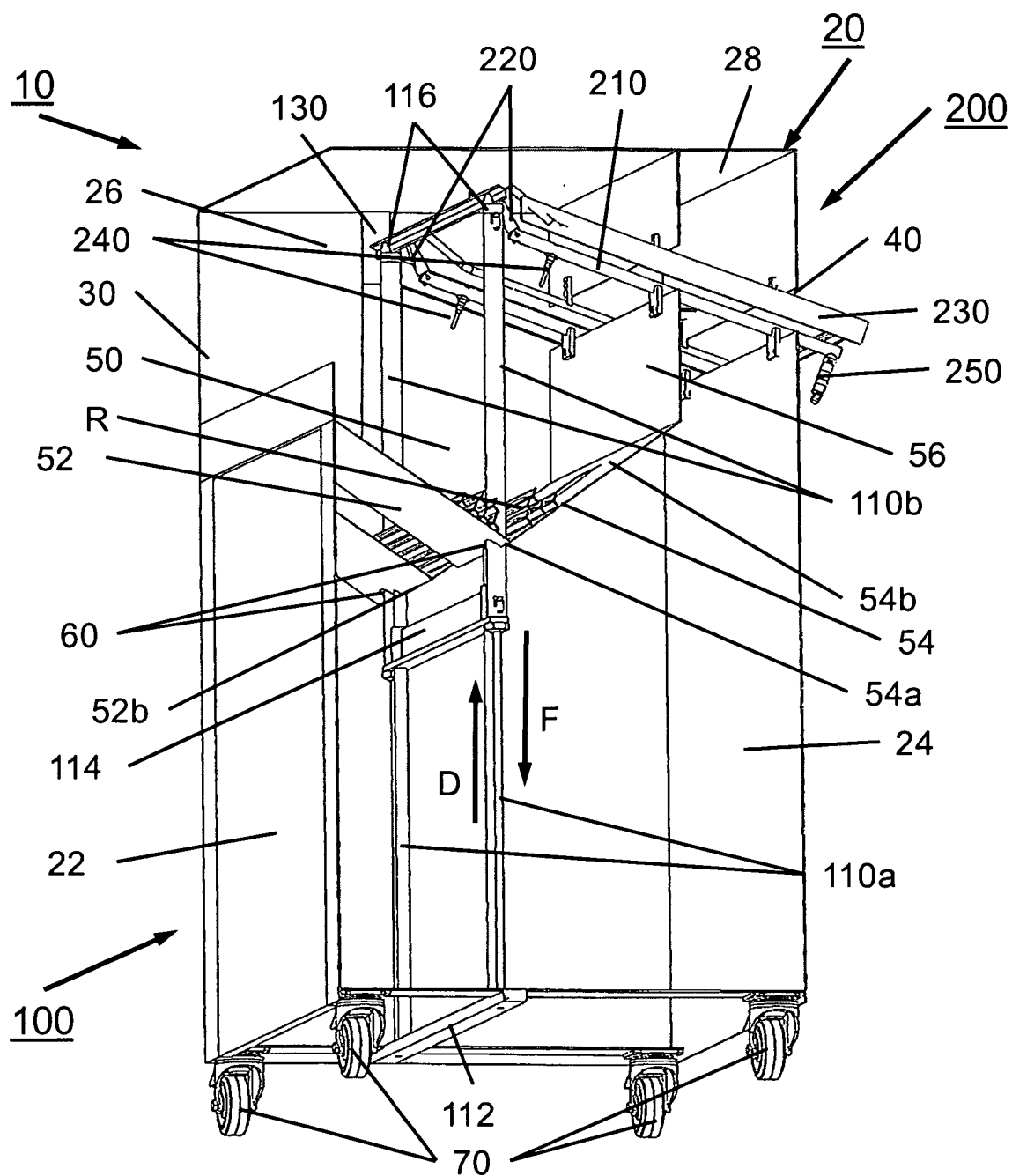
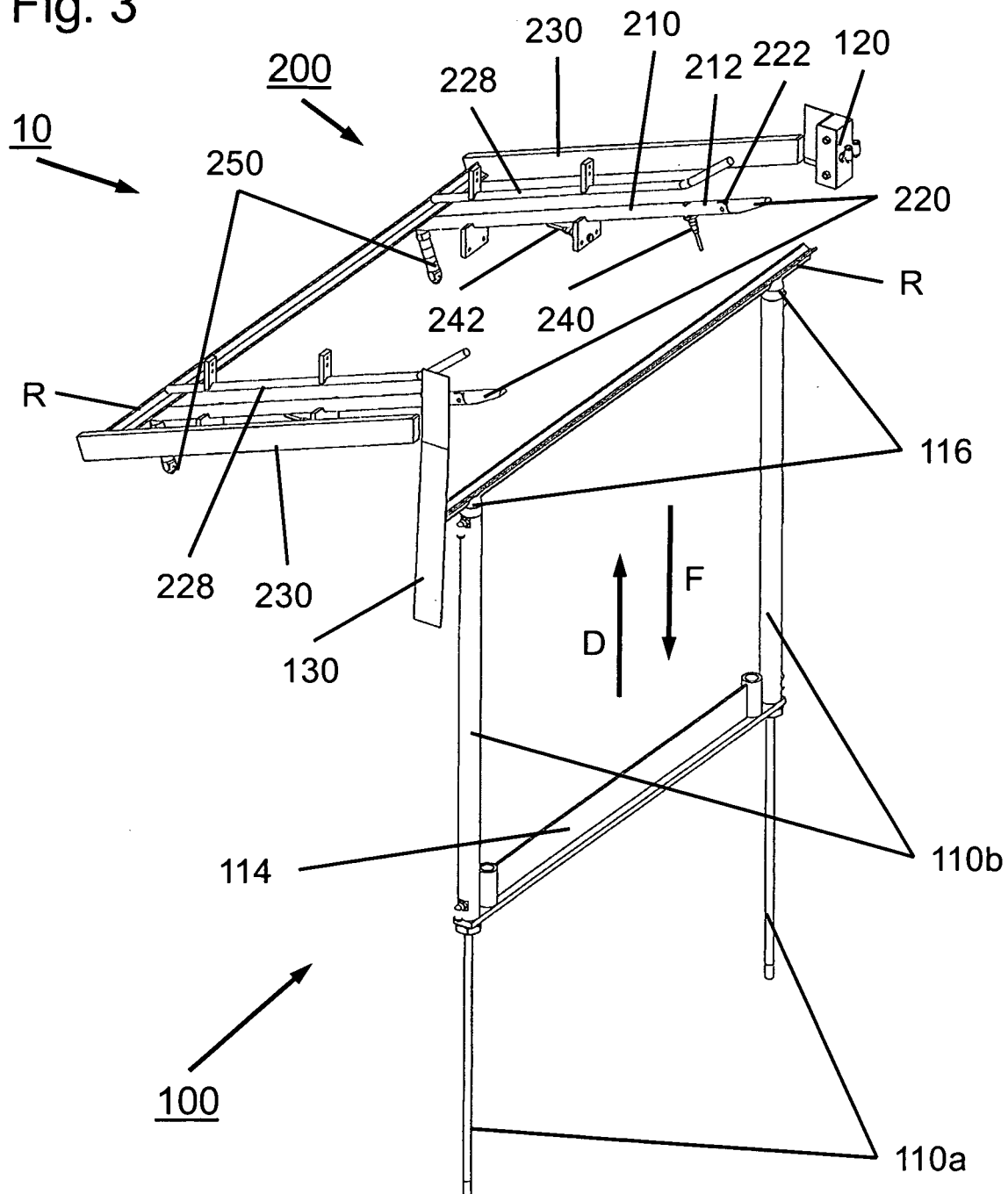


Fig. 3



REFERENCES CITED IN THE DESCRIPTION

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