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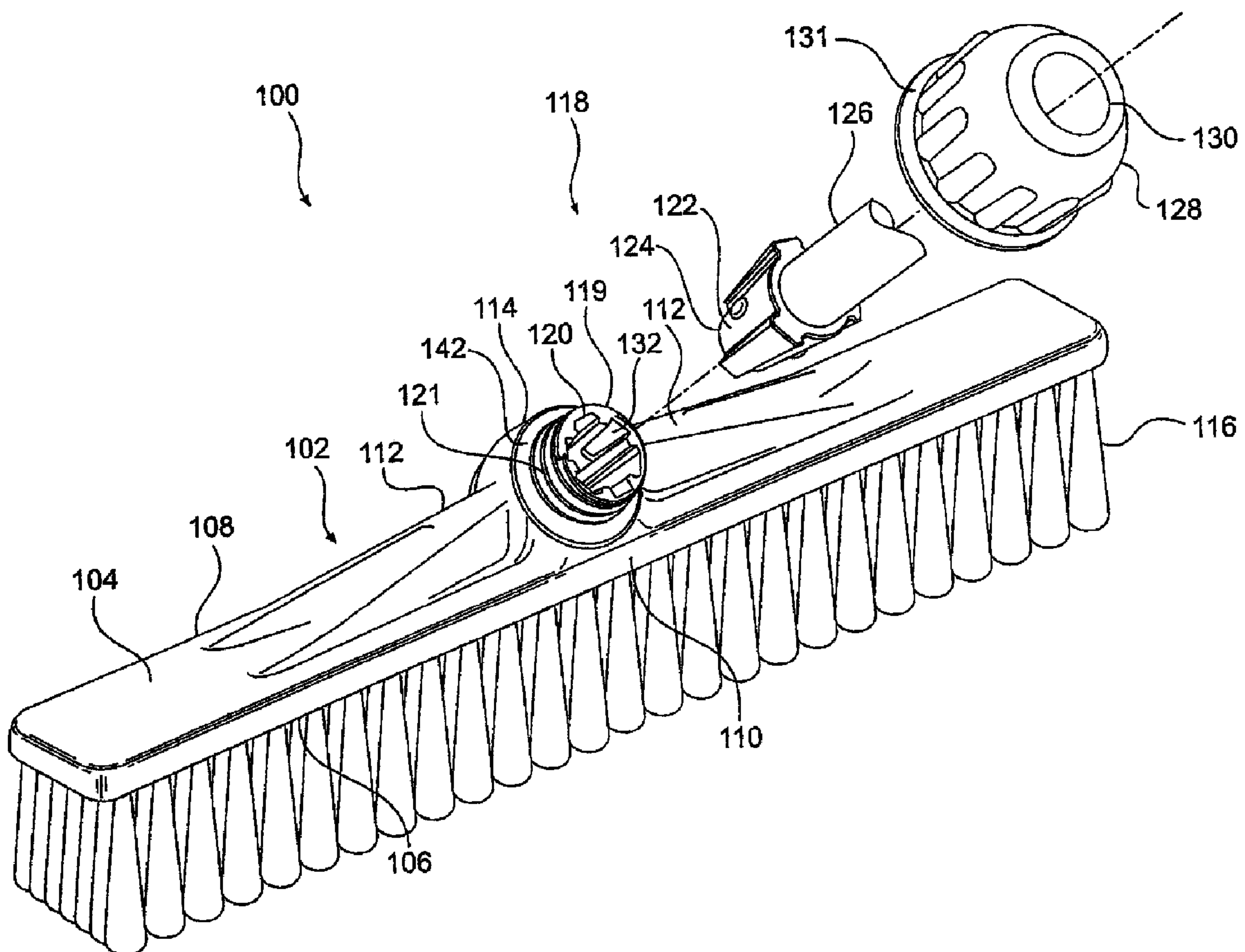
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(54) Title: CLEANING IMPLEMENT



(57) Abrégé/Abstract:

A cleaning implement that includes a connector for connecting a handle to a base block. The connector prevents the handle from rotating relative to the base block and, thus, the connector prevents the handle from unscrewing or otherwise loosening or

(57) **Abrégé(suite)/Abstract(continued):**

disconnecting from the base block. The base block can include a headpiece supported between oppositely arranged shoulders, a generally cylindrical flange projecting from the headpiece, and a generally cylindrical opening extending through the cylindrical flange. A slot may be formed in an inner surface of the cylindrical flange. A ferrule that can have a generally dovetail-shaped projection provided on its outer surface can be secured to an end of the handle. The projection and the slot can form a joint when the handle is connected to the base block. This joint substantially prevents the handle from rotating relative to the base block.

ABSTRACT

A cleaning implement that includes a connector for connecting a handle to a base block. The connector prevents the handle from rotating relative to the base block and, thus, the connector prevents the handle from unscrewing or otherwise loosening or disconnecting from the base block. The base block can include a headpiece supported between oppositely arranged shoulders, a generally cylindrical flange projecting from the headpiece, and a generally cylindrical opening extending through the cylindrical flange. A slot may be formed in an inner surface of the cylindrical flange. A ferrule that can have a generally dovetail-shaped projection provided on its outer surface can be secured to an end of the handle. The projection and the slot can form a joint when the handle is connected to the base block. This joint substantially prevents the handle from rotating relative to the base block.

(Fig. 1)

CLEANING IMPLEMENT

BACKGROUND OF THE INVENTION

15 Brooms with handles that screw directly into the broom block have been used for many years. Typically these brooms utilize a broom block having a threaded opening for receiving a threaded end of the broom handle. The threaded end screws directly into the threaded opening for connecting the handle to the broom block. These brooms have proved problematic in that, as an operator
20 sweeps, the handle may rotate and inadvertently unscrew from the block.

SUMMARY OF THE INVENTION

A cleaning implement is disclosed that includes a connector for connecting a handle to a base block. The connector prevents the handle from rotating
25 relative to the base block, and thus, the connector prevents the handle from unscrewing or otherwise loosening or disconnecting from the base block. The base block includes a headpiece supported between oppositely arranged shoulders, a generally cylindrical flange projecting from the headpiece, and a generally cylindrical opening extending through the generally cylindrical flange.
30 A slot is formed in an inner surface of the cylindrical flange. The slot may be generally dovetail in shape. A projection may be disposed near an end of the handle. The projection may also have a generally dovetail shape. In some

embodiments, a ferrule that has the projection provided on its outer surface can be secured to an end of the handle. The dovetail and the dovetail slot form a dovetail joint when the handle is connected to the base block. This dovetail joint prevents the handle from rotating relative to the base block.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an exploded rear perspective view of a cleaning implement;

FIG. 2 is a fragmentary rear perspective view of the base block shown in the
10 cleaning implement of FIG. 1;

FIG. 3 is a fragmentary elevational side view of the cleaning implement handle and securing cap shown in the cleaning implement of FIG. 1;

15 FIG. 4 is a plan view of the connector shown with the base block of FIG. 2;

FIG. 5 is a fragmentary rear view of the cleaning implement of FIG. 1 showing the cleaning implement being inserted into the connector of the base block;

20 FIG. 6 is a fragmentary rear view of the cleaning implement of FIG. 1 showing the cleaning implement handle disposed in the connector of the base block;

FIG. 7 is a side view of the cleaning implement of FIG. 1 showing the cleaning implement handle disposed in the connector and a securing cap moving toward
25 the connector;

FIG. 8 is a side view of the cleaning implement of FIG. 1 showing the cleaning implement handle disposed in the connector of the base block and the securing cap being secured to the connector; and

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FIG. 9 is a rear perspective view of the cleaning implement of FIG. 1.

DETAILED DESCRIPTION

Referring to FIG. 1, an implement 100 is shown that includes a base block 102. In the illustrated embodiment, the implement 100 is represented as a broom assembly having a base block 102 that is a broom block. The base block 102 may include a handle side 104, a cleaning side 106, a front side 108, and a rear side 110. Oppositely arranged shoulders 112 may extend from the handle side 104 for, among other things, supporting a headpiece 114. In embodiments where the cleaning implement is a broom, a plurality of bristles 116 may extend from the cleaning side 106. A connector 118 may be located on the handle side 104. The connector 118 may include a generally cylindrical flange 119 that can extend from the headpiece 114. The cylindrical flange 119 may be integrally formed with the base block 102. An inner surface 132 of the cylindrical flange 119 may define a generally cylindrical opening 120 for receiving a handle 126. The cylindrical opening 120 may be sized to receive a collar-like structure such as a ferrule 122, which can be fixed near an end 124 of the handle 126. The connector 118 may include a threaded fastening cap 128 for engaging an outer surface 121 of the cylindrical flange 119 and thereby securing the ferrule 122 inside of the opening 120. The threaded fastening cap 128 can include an opening 130 through which the handle 126 extends and a lip 131 that may abut the headpiece 114 when the cleaning implement 100 is assembled.

Referring to FIG. 2, one or more first and/or second receiving slots 136, 138 may be formed in, and circumferentially spaced about, the inner surface 132 of the cylindrical flange 119. In the illustrated embodiment, the receiving slots 136 have a generally rectangular shape in cross-section and the receiving slots 138 have a generally dovetail shape in cross-section. It will be appreciated, however, that the receiving slots 136, 138 may have any suitable shape or size. Threads 139 may be provided on the outer surface 121 of the cylindrical flange 119 for engaging inner threads of the threaded fastening cap 128. The headpiece 114 may include stop surfaces 140, 142. The inner surface 132 of the cylindrical flange 119 can define the outer perimeter of stop surface 140 and the outer surface 121 of the flange 119 can define the inner perimeter of

stop surface 142. Accordingly, the cylindrical flange 119 may separate stop surfaces 140 and 142. In the illustrated embodiment, stop surfaces 140, 142 are generally flat surfaces that are disposed in planes that are parallel to each other. It will be appreciated, however, that the stop surfaces may have any
5 suitable shape and may be disposed in any suitable orientation. Stop surface 140 may be disposed in a plane below the plane in which stop surface 142 is disposed. Accordingly, stop surface 140 can be recessed in the headpiece 114. When the handle 126 is connected to the base block 102, the lower end 124 of the handle 126 or ferrule 122 may abut stop surface 140 and the lip 131 of the
10 securing cap 128 may abut stop surface 142.

Referring to the embodiments shown in FIGS. 3 and 4, one or more screws, such as screw 133, can be circumferentially spaced about the ferrule 122 in a manner that corresponds to the locations of the slots 136 formed in the inner
15 surface 132 of the cylindrical flange 119. The screw 133 may radially extend through the ferrule 122 and into the handle 126 so as to secure the ferrule 122 to the lower end 124 of the handle 126. Each respective screw 133 includes a screw head 134 that projects radially outward from the collar 122. As will be appreciated, the ferrule 122 can be secured to the end of the handle in any
20 suitable manner including, but not limited to, other types of fasteners or adhesives. In some embodiments, the ferrule 122 may be integrally formed with the handle. Furthermore, the ferrule 122 may be constructed of any suitable material, including, but not limited to, plastic or metal.

25 One or more projections 144 may be circumferentially spaced about the ferrule 122 in a manner that corresponds to the locations of the slots 138. In the illustrated embodiment, the projections 144 are represented as having a generally dovetail shape in cross-section. It will be appreciated, however, that the projection(s) may have any suitable shape or size. Each slot 138 may
30 include one or more angled edge 150 that corresponds to angled edge 152 of the projections 144. Accordingly, the slots 138 and the projections 144 can form

a joint when the handle 126 is connected to the base block 102. This joint prevents the handle 126 from rotating within the cylindrical opening 120.

Referring to FIG. 5, to assemble the cleaning implement 100, an operator
5 inserts the handle 126 into the base block 102. More specifically, the operator may insert the ferrule 122 into the opening 120. During assembly, the slots 136 can receive any corresponding screw heads 134 and the slots 138 can receive corresponding projections 144. The slots 136, 138 and projections 144 may be tapered such that screw heads 134 and projections 144 can enter the slots 136,
10 138, and the connection can become tighter as the handle 126 moves downward into the cylindrical opening 120 and toward the stop surface 140. If the ferrule is connected to the handle using fasteners or a fastening system that does not have protruding fastener heads or is integrally formed with the handle, the slots 136 may be excluded.

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Referring to FIG. 6, when the handle 126 is disposed in the base block 102, the end 124 of the handle 126 may abut the stop surface 140. Additionally, once the handle 126 is disposed within the base block 102, the slots 138 can combine with the projections 144 to form a joint that prevents the handle 126
20 from rotating relative to the base block 102 in either direction 160, 162 about axis A. This prevents the handle from loosening or disconnecting during cleaning, such as when the cleaning implement is used for sweeping.

Referring to FIG. 7, after inserting the handle 126 into the cylindrical opening
25 120, an operator may slide the securing cap 128 toward the flange 119. When the securing cap 128 contacts the flange 119, the operator can screw the cap 128 onto the outer surface 121 of the flange 119. The cap 128 may be securely fastened to the flange 119 when the lip 131 abuts the second stop surface 142, as shown in FIGS. 8 and 9.

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The connection between the handle 126 and the base block 102 of the cleaning implement 100 will not loosen during cleaning. In part, this is because the

handle is not screwed into the base block 102. Instead, the projections 144 of the handle can form a joint with the slots 138 of the base block 102 such that the handle 126 will not partially or completely unscrew from the base block during cleaning operations. This prevents delays and extends the durability and use life of the cleaning implement.

It will be appreciated that in some embodiments the cylindrical flange may include the projection and the handle or ferrule may include the slot to form a joint. The embodiments and features described herein may be utilized with any suitable type of cleaning implement. Accordingly, by way of example and not limitation, the connector 118 may be used with cleaning implements such as brooms, brushes, mops, dusters, etc. Additionally, it will be appreciated that many of the described embodiments and features may be combined with each other to create further embodiments of the cleaning implement. Accordingly, any of the features discussed in the herein described embodiments and features may be included in any other suitable embodiments.

All references, including publications, patent applications, and patents, cited herein are hereby incorporated by reference to the same extent as if each reference were individually and specifically indicated to be incorporated by reference and were set forth in its entirety herein.

The use of the terms "a" and "an" and "the" and similar referents in the context of describing the invention (especially in the context of the following claims) are to be construed to cover both the singular and the plural, unless otherwise indicated herein or clearly contradicted by context. The terms "comprising," "having," "including," and "containing" are to be construed as open-ended terms (i.e., meaning "including, but not limited to,") unless otherwise noted. Recitation of ranges of values herein are merely intended to serve as a shorthand method of referring individually to each separate value falling within the range, unless otherwise indicated herein, and each separate value is incorporated into the specification as if it were individually recited herein. All methods described

herein can be performed in any suitable order unless otherwise indicated herein or otherwise clearly contradicted by context. The use of any and all examples, or exemplary language (e.g., "such as") provided herein, is intended merely to better illuminate the invention and does not pose a limitation on the scope of
5 the invention unless otherwise claimed. No language in the specification should be construed as indicating any non-claimed element as essential to the practice of the invention.

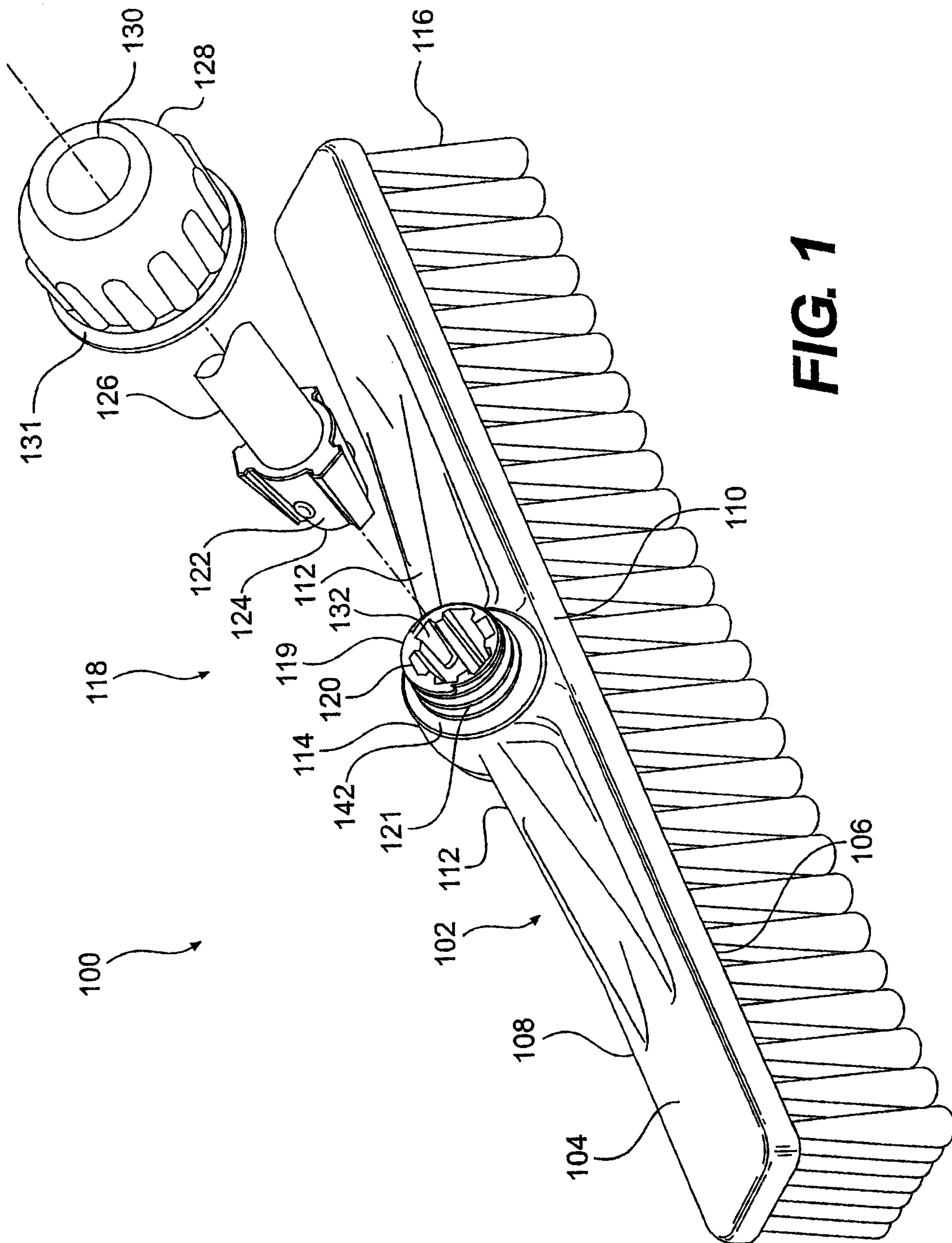
Preferred embodiments of this invention are described herein, including the
10 best mode known to the inventors for carrying out the invention. Variations of those preferred embodiments may become apparent to those of ordinary skill in the art upon reading the foregoing description. The inventors expect skilled artisans to employ such variations as appropriate, and the inventors intend for the invention to be practiced otherwise than as specifically described herein.
15 Accordingly, this invention includes all modifications and equivalents of the subject matter recited in the claims appended hereto as permitted by applicable law. Moreover, any combination of the above-described elements in all possible variations thereof is encompassed by the invention unless otherwise indicated herein or otherwise clearly contradicted by context.

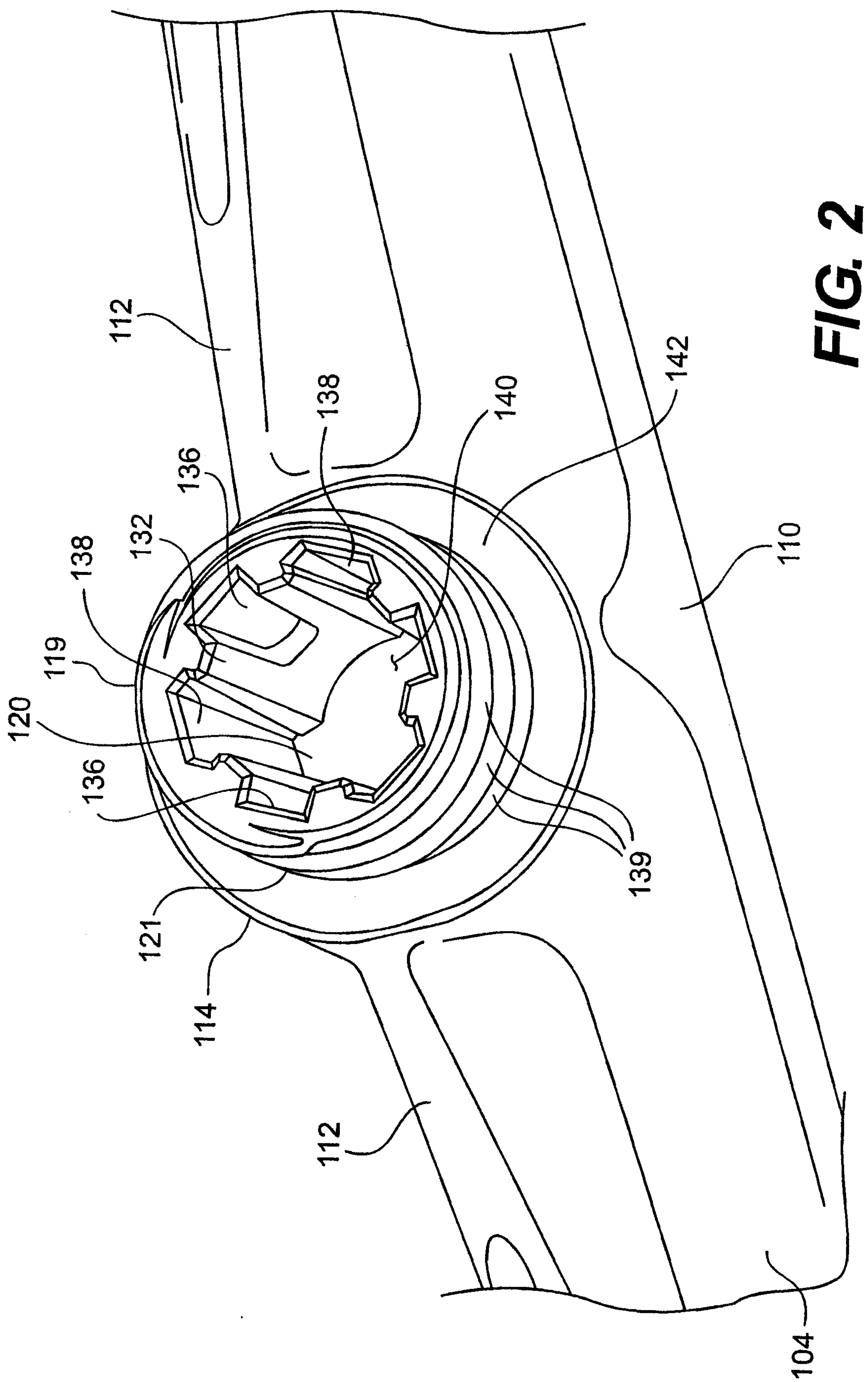
CLAIMS:

1. A cleaning implement, comprising:
a base block having a headpiece disposed between oppositely arranged shoulders; a generally cylindrical flange projecting from the headpiece; a generally cylindrical opening extending at least partially through the generally cylindrical flange; a slot formed in an inner surface of the generally cylindrical flange, the slot having a generally dovetail shape;
a handle, the handle including a projection having a generally dovetail shape extending in longitudinal direction of the handle; and
wherein the projection and the slot are positioned for the projection to enter the slot and form a joint with the slot when the handle is coupled to the base block, the joint substantially preventing the handle from rotating relative to the base block.
2. The cleaning implement of claim 1, further comprising a threaded fastening cap having an opening through which the handle extends, the fastening cap configured to engage a threaded outer surface of the cylindrical flange for securing the handle to the base block.
3. The cleaning implement of claim 1 or 2, wherein the headpiece includes a stop surface that forms an end of the cylindrical opening.
4. The cleaning implement of claim 3, wherein an end of the handle abuts the stop surface when the handle is connected to the base block.
5. The cleaning implement of any one of claims 2 to 4, wherein the headpiece includes a stop surface, and the fastening cap has a lip that abuts the stop surface when the fastening cap is engaged with the threaded outer surface of the cylindrical flange.

6. The cleaning implement of any one of claims 1 to 5, wherein the handle includes a ferrule disposed near an end of the handle, the projection being disposed on the ferrule.
7. The cleaning implement of claim 6, wherein a screw secures the ferrule near the end of the handle, the screw having a screw head that radially projects from the ferrule.
8. The cleaning implement of claim 7, wherein a receiving slot is formed in the inner surface of the cylindrical opening for receiving the screw head when the handle is connected to the base block.
9. The cleaning implement of any one of claims 1 to 8, wherein the slot and the projection are tapered.
10. A connector for connecting a handle of a cleaning implement, to a base block of a cleaning implement to substantially prevent the handle from rotating relative to the base block, the connector comprising:
 - a generally cylindrical flange that extends from the base block, and a plurality of slots, formed in, and circumferentially spaced about, an inner surface of the flange and having a tapered edge; a plurality of projections arranged on and circumferentially spaced near an end of the handle in a manner that corresponds to the slots formed in the inner surface, the projections having a tapered edge; and
 - a threaded fastening cap having an opening to receive the handle, the fastening cap configured to engage a threaded outer surface of the cylindrical flange, the projections extending in longitudinal direction of the handle for entering into the slots and forming a joint with the slots when the handle is connected to the base block.
11. The connector of claim 10, further comprising a headpiece, wherein the headpiece includes a stop surface.

12. The connector of claim 11, wherein the handle abuts the stop surface when the handle is connected to the base block.
13. The connector of claim 11 or 12, wherein the stop surface is recessed into the headpiece.
14. The connector of claim 10, 12, or 13, further comprising a headpiece including a stop surface and wherein the fastening cap has a lip that abuts the stop surface when the fastening cap is engaged with the threaded outer surface of the cylindrical flange.
15. The connector of any one of claims 10 to 14, wherein a ferrule is secured to the end of the handle, the projections being arranged on, and circumferentially spaced about, the ferrule.
16. The connector of claim 15, wherein a receiving slot is formed in the inner surface of the cylindrical flange for accommodating a head of a fastener for securing the ferrule to the handle.
17. The connector of any one of claims 10 to 16, wherein the plurality of slots and the plurality of projections have a generally dovetail shape.
18. The connector of any one of claims 10 to 17, wherein the plurality of projections engage the plurality of slots to substantially prevent rotational movement of the handle with respect to the cylindrical flange.





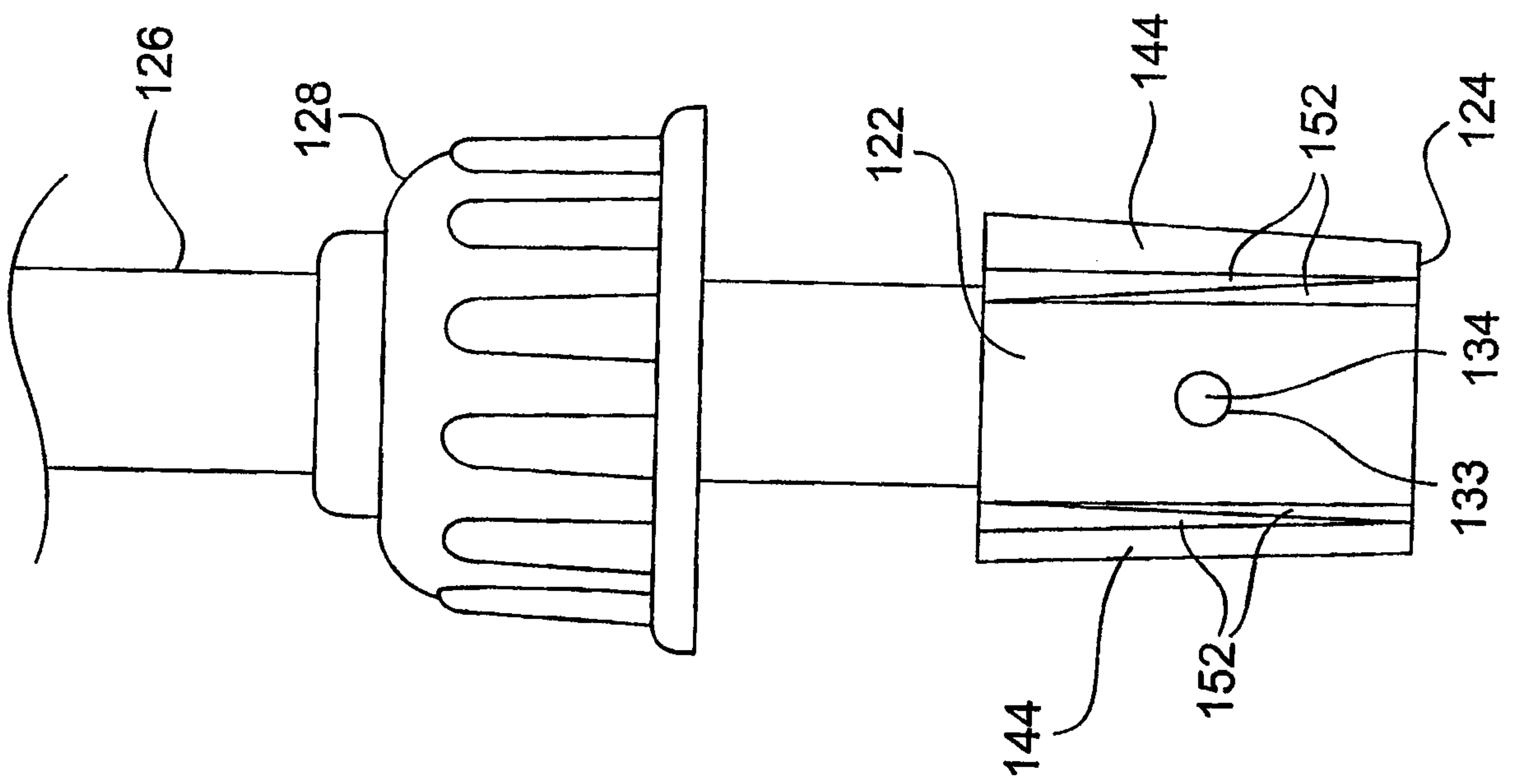


FIG. 3

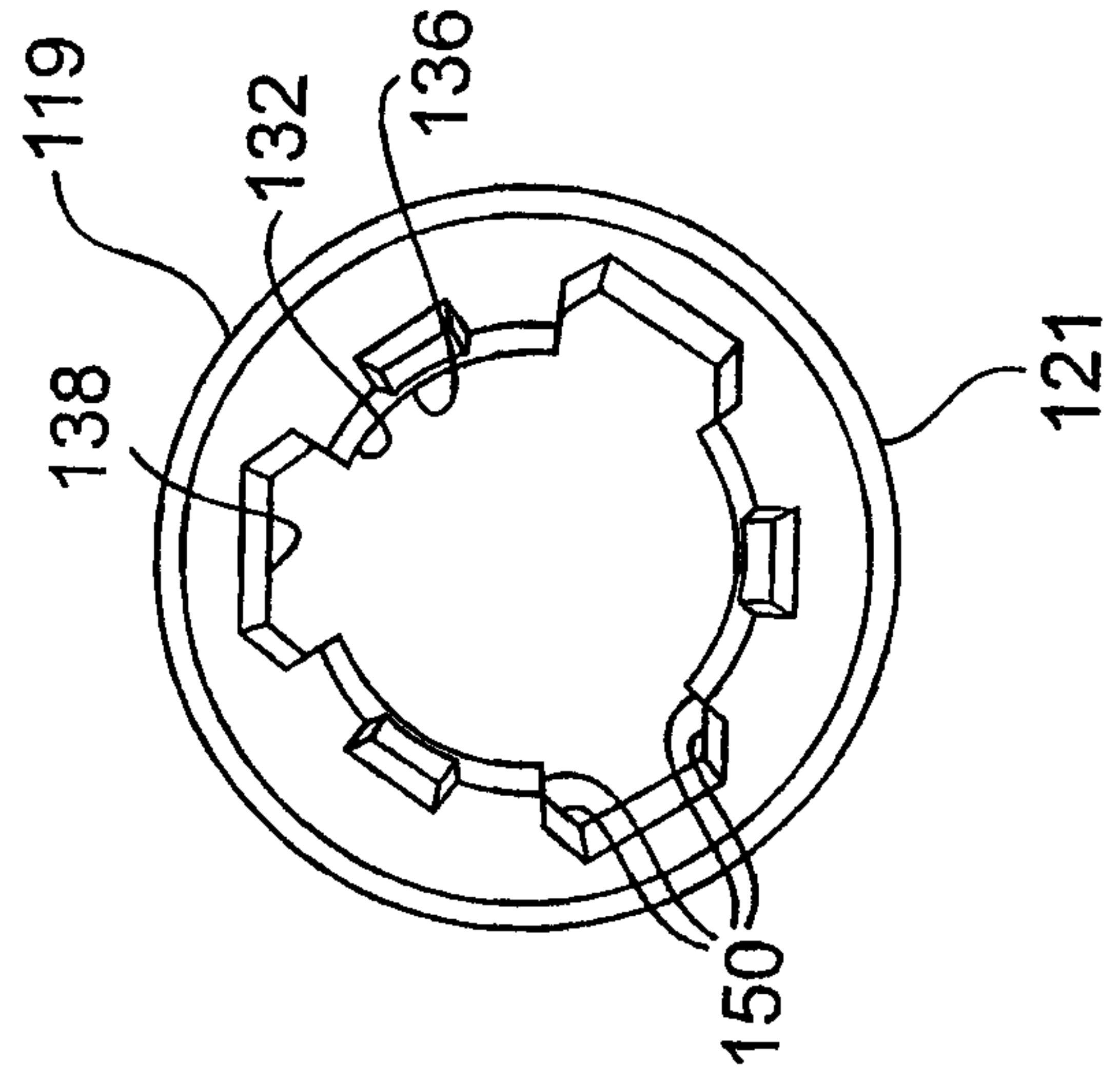


FIG. 4

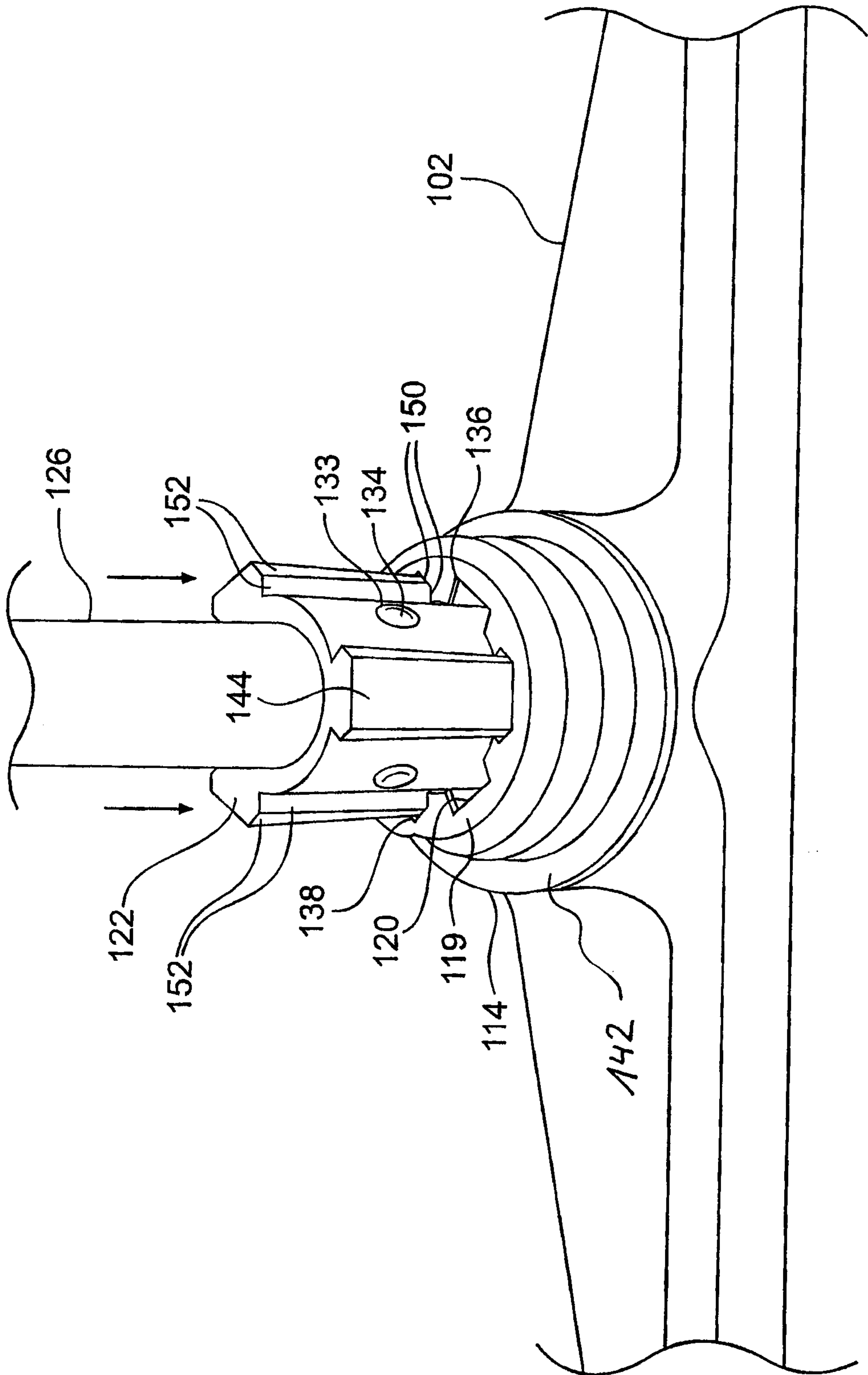
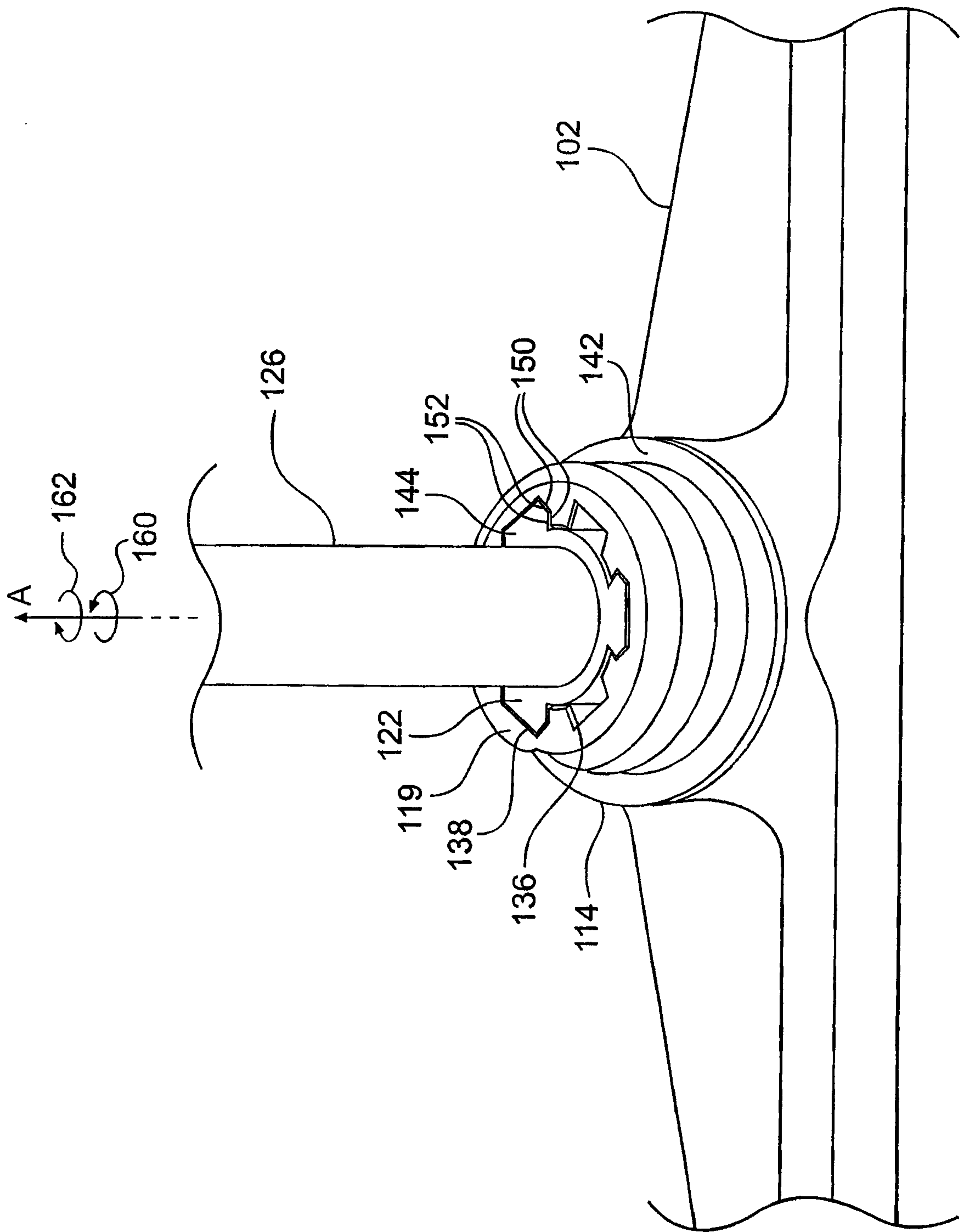
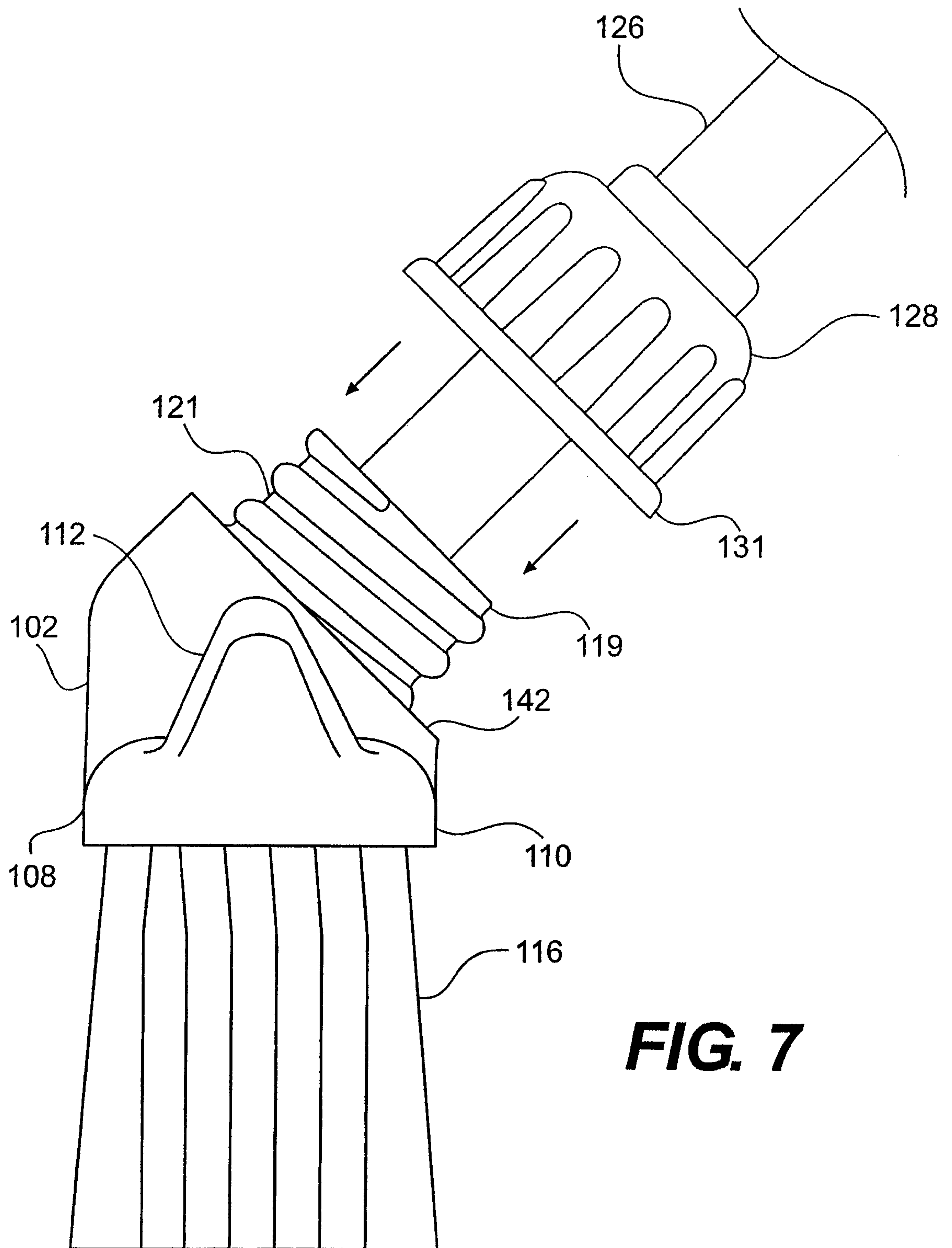


FIG. 5



**FIG. 7**

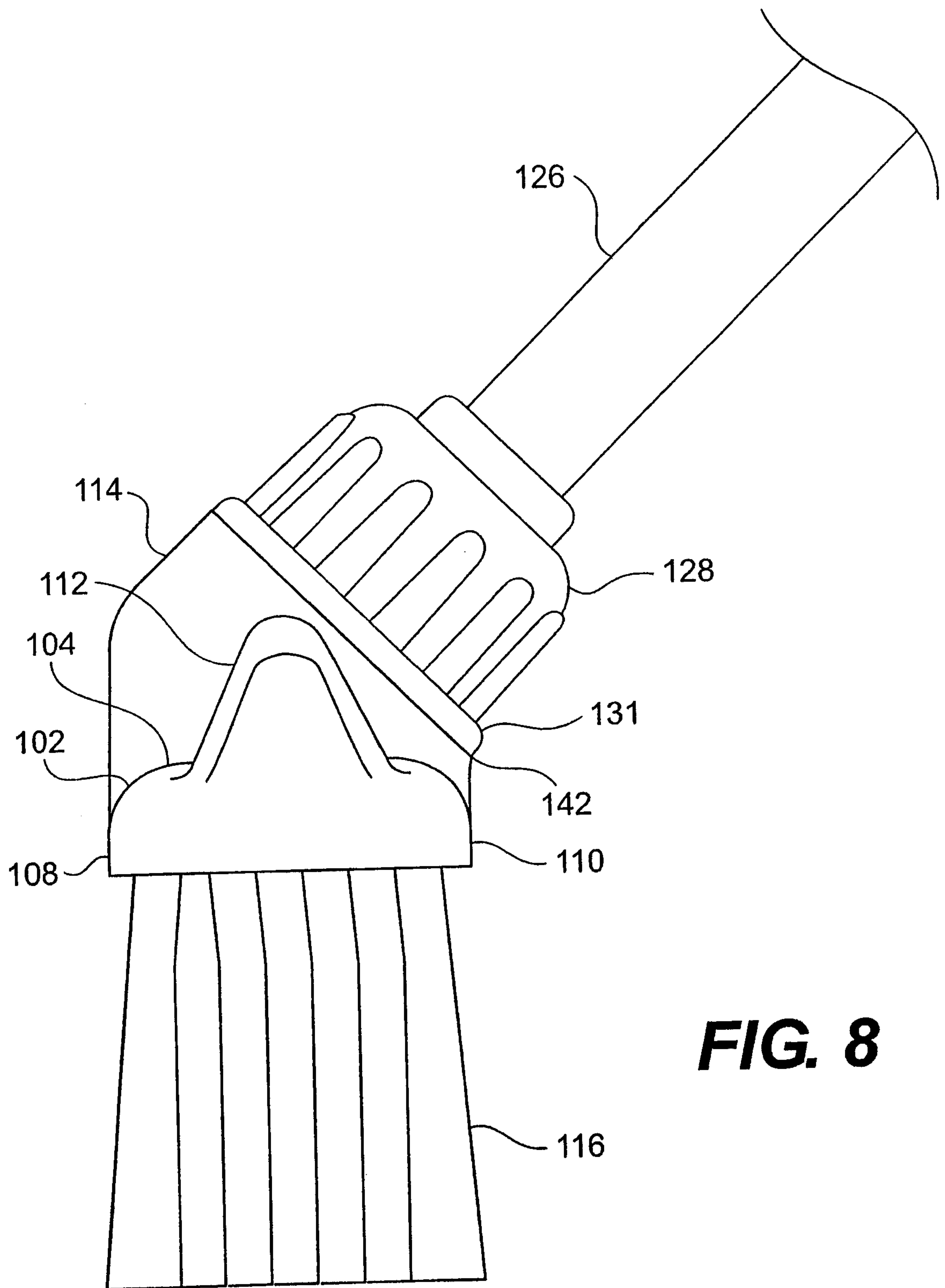


FIG. 8

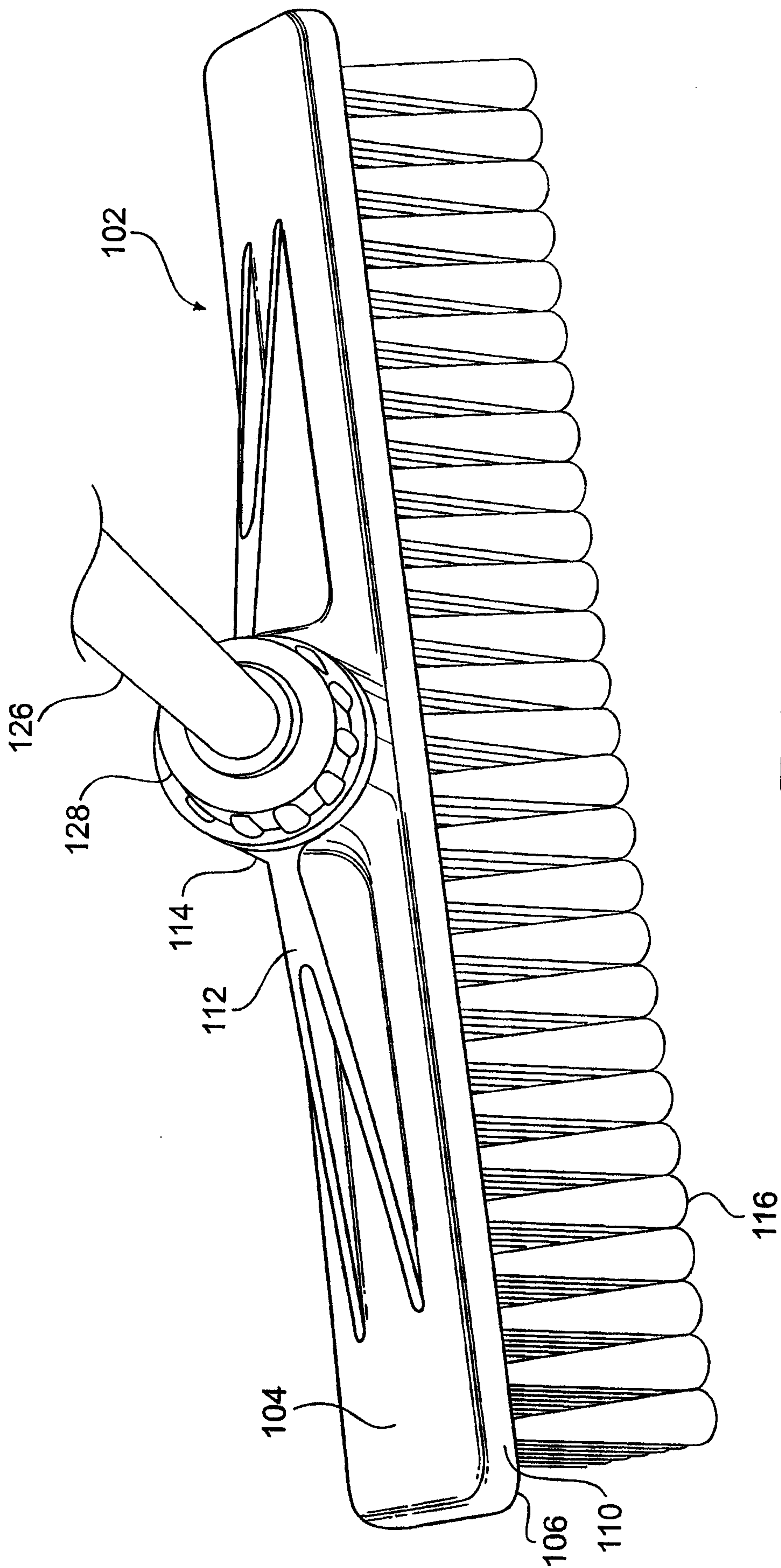


FIG. 9

