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**Benson**

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(54) **SEMICONDUCTOR WAFER ASSEMBLIES**

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(75) Inventor: **Peter A. Benson**, Boise, ID (US)

(73) Assignee: **Micron Technology, Inc.**, Boise, ID (US)

(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 226 days.

(Continued)

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**Related U.S. Application Data**

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**H01L 23/58** (2006.01)  
**H01L 29/06** (2006.01)

(52) **U.S. Cl.** ..... **257/635**; 257/619; 257/638;  
257/618; 257/629; 257/632

(58) **Field of Classification Search** ..... 257/618,  
257/619, 620, 629, 632, 635, 638  
See application file for complete search history.

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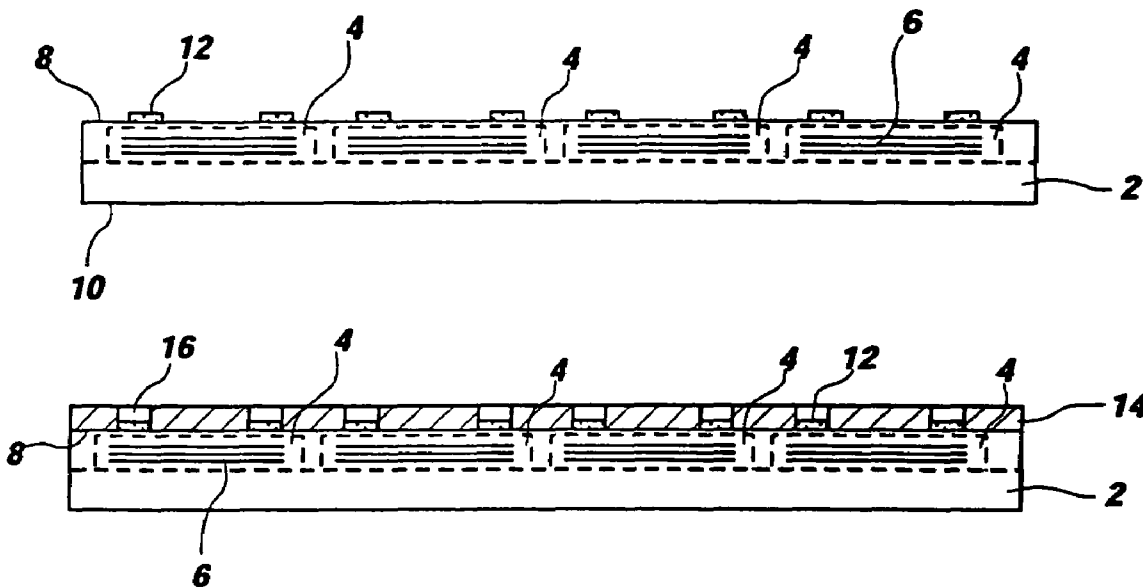
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*Primary Examiner*—Luan C Thai  
(74) *Attorney, Agent, or Firm*—TraskBritt

(57) **ABSTRACT**

An elevated containment structure in the shape of a wafer edge ring surrounding a surface of a semiconductor wafer is disclosed, as well as methods of forming and using such a structure. In one embodiment, a wafer edge ring is formed using a stereolithography (STL) process. In another embodiment, a wafer edge ring is formed with a spin coating apparatus provided with a wafer edge exposure (WEE) system. In further embodiments, a wafer edge ring is used to contain a liquid over a wafer active surface during a processing operation. In one embodiment, the wafer edge ring contains a liquid having a higher refractive index than air while exposing a photoresist on the wafer by immersion lithography. In another embodiment, the wafer edge ring contains a curable liquid material while forming a chip scale package (CSP) sealing layer on the wafer.

**16 Claims, 12 Drawing Sheets**



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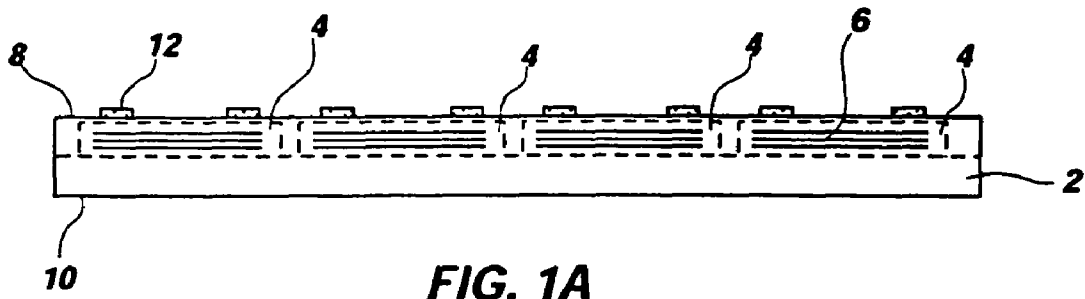


FIG. 1A

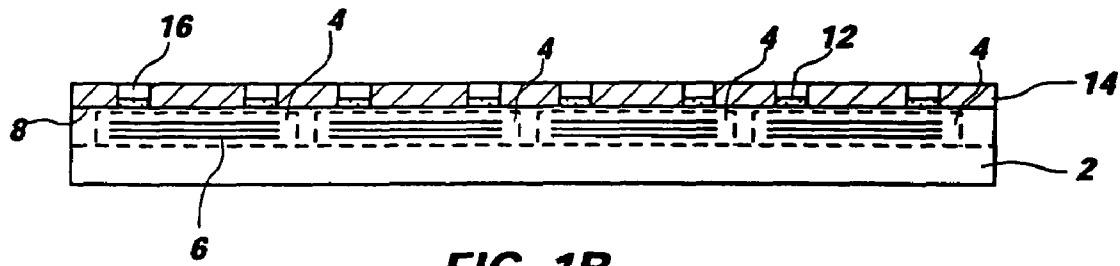


FIG. 1B



FIG. 2A

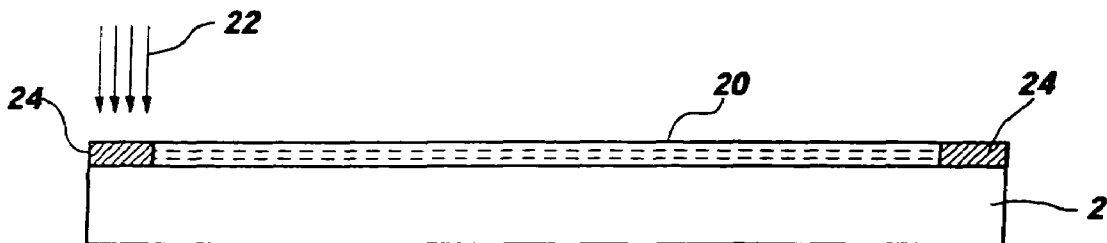
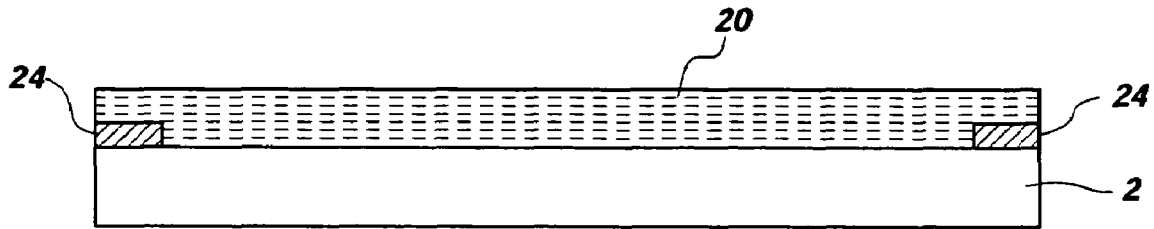
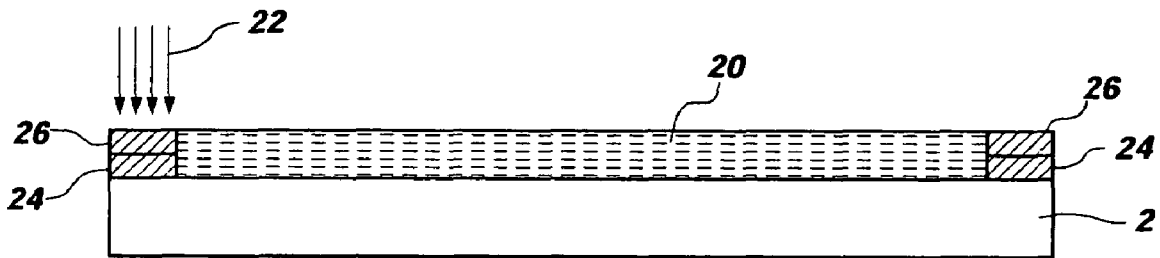


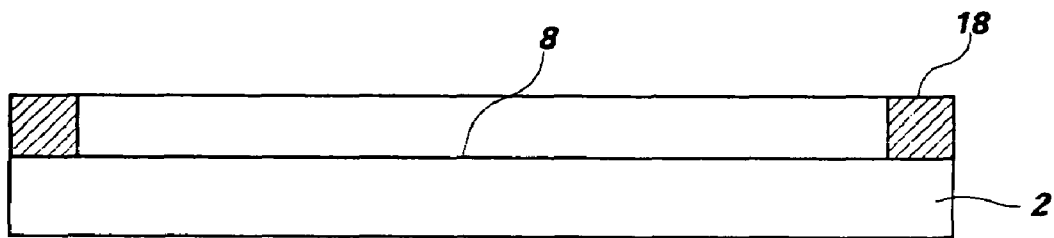
FIG. 2B



**FIG. 2C**



**FIG. 2D**



**FIG. 2E**

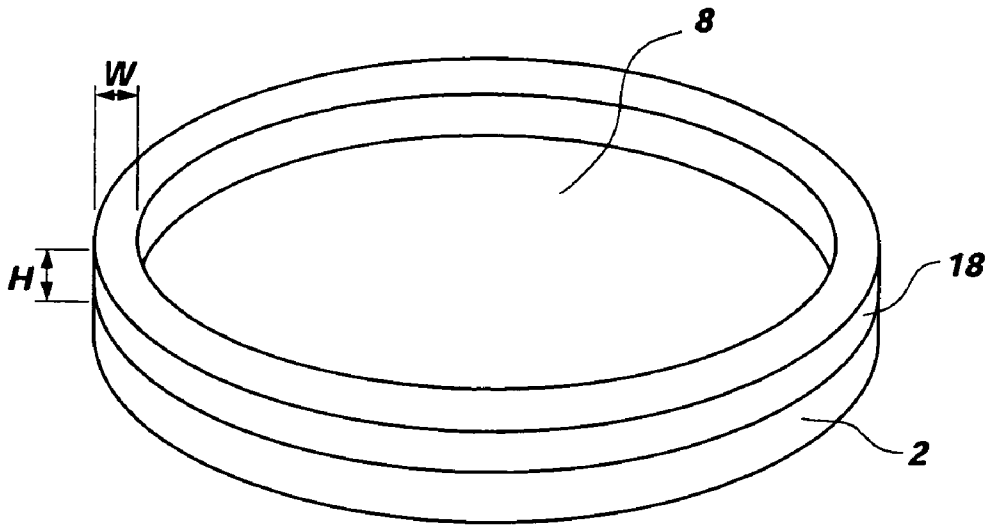


FIG. 3

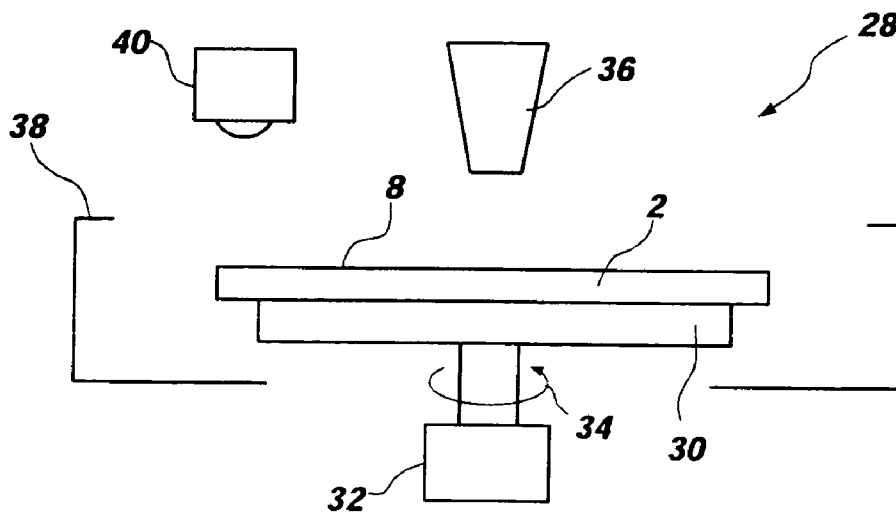
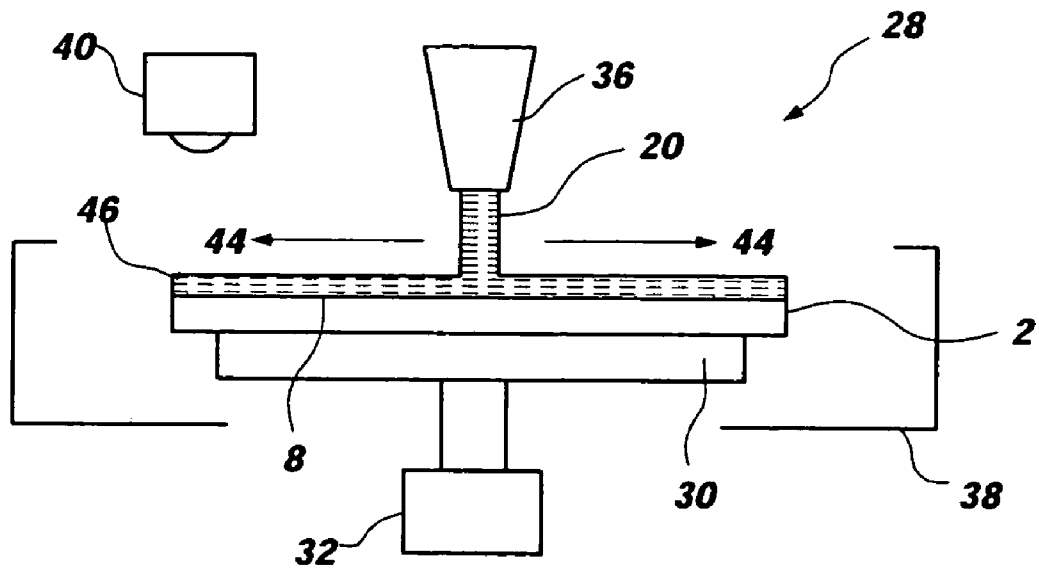
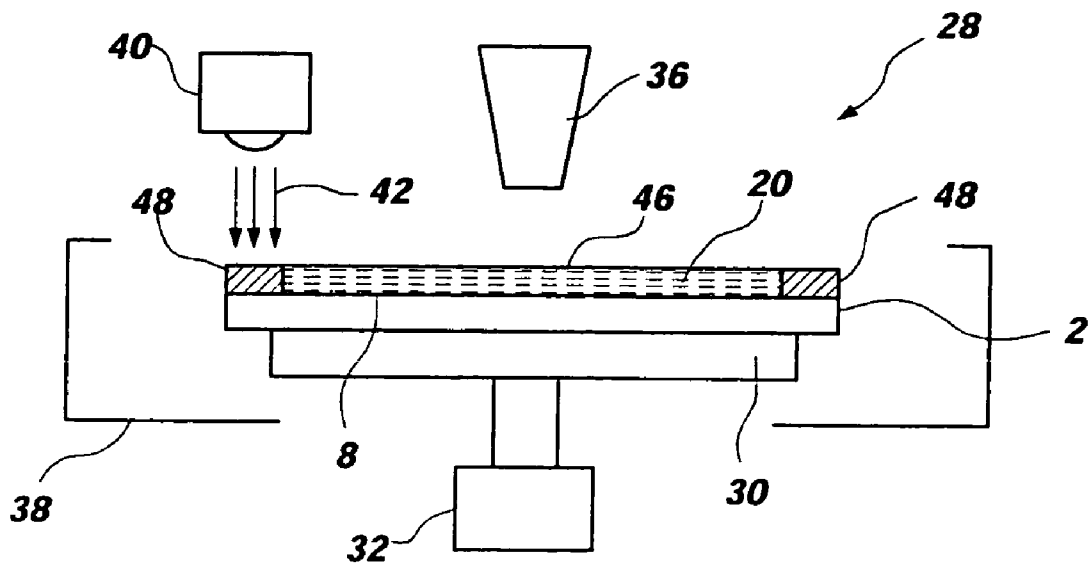


FIG. 4A



**FIG. 4B**



**FIG. 4C**

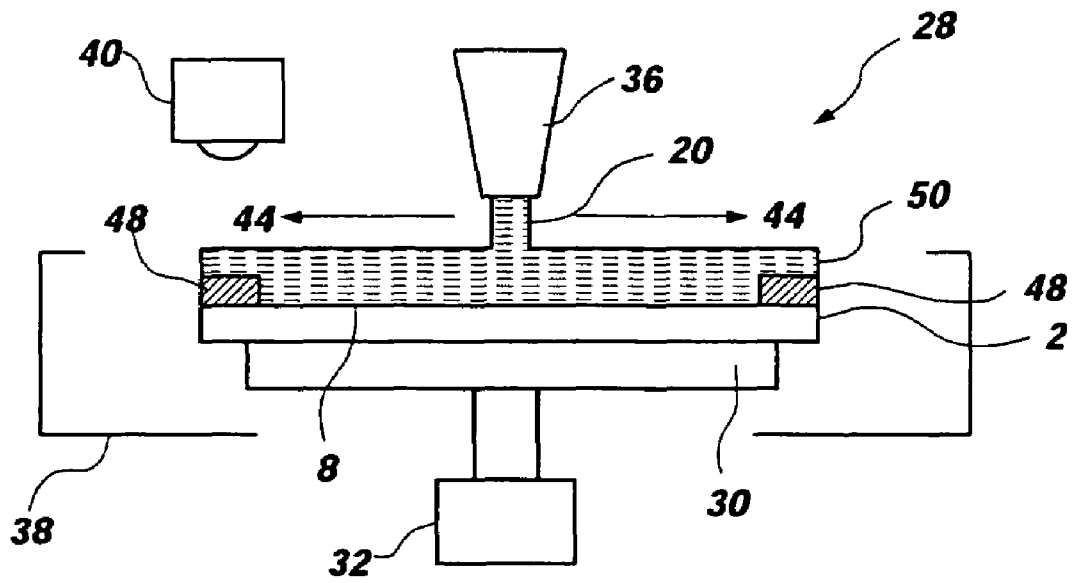


FIG. 4D

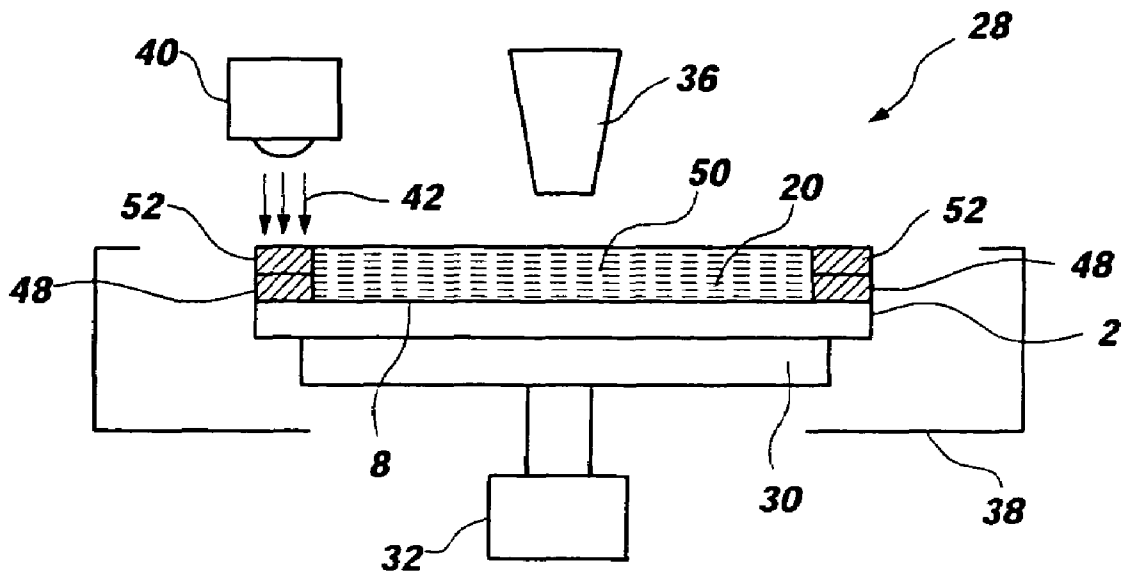
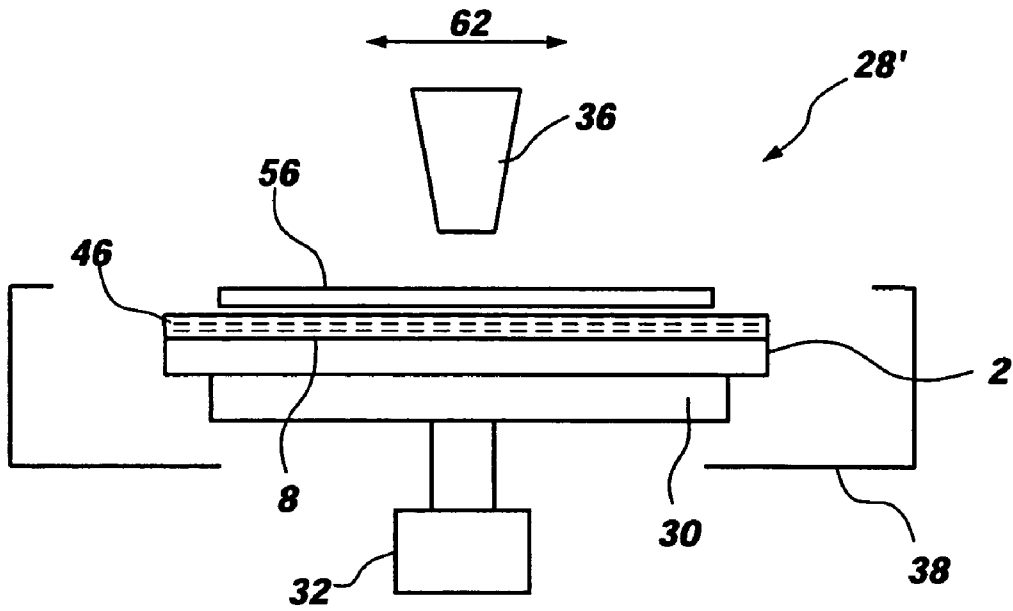
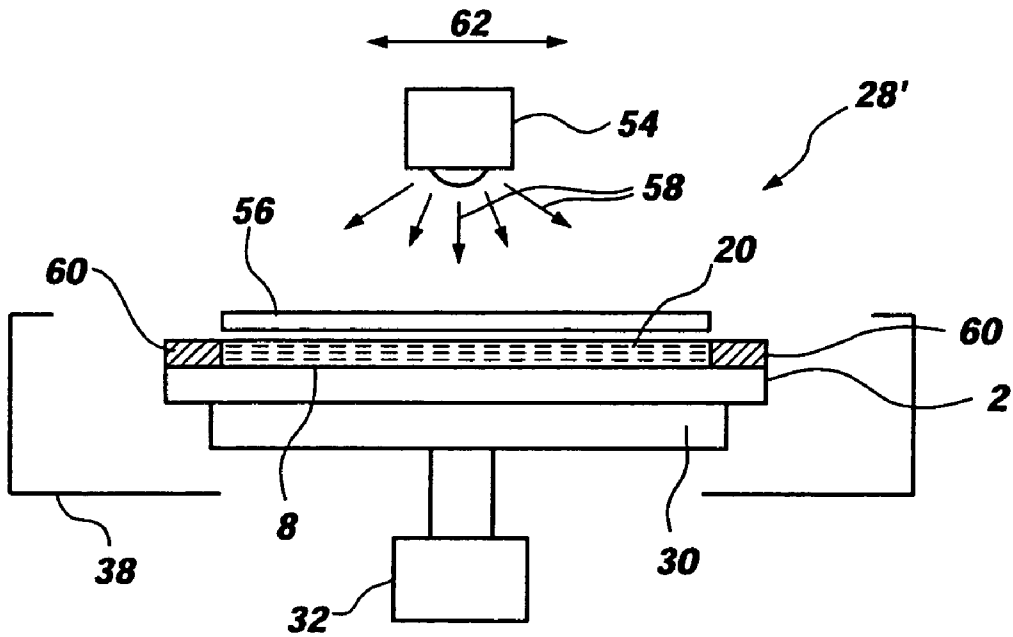


FIG. 4E

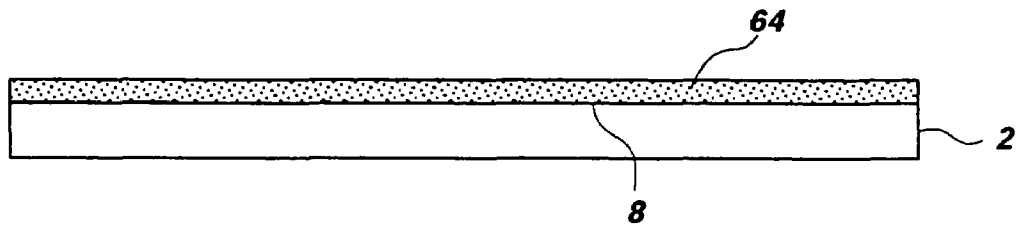


**FIG. 5A**

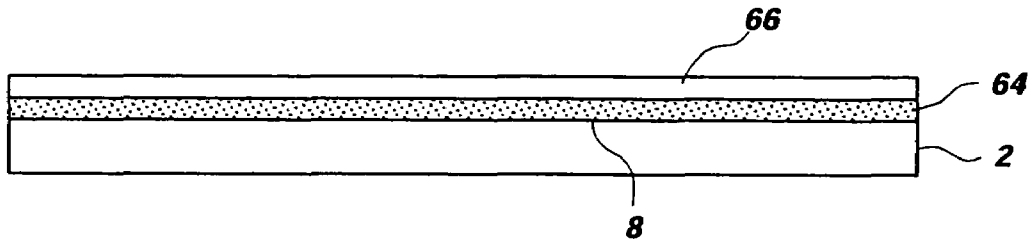


**FIG. 5B**

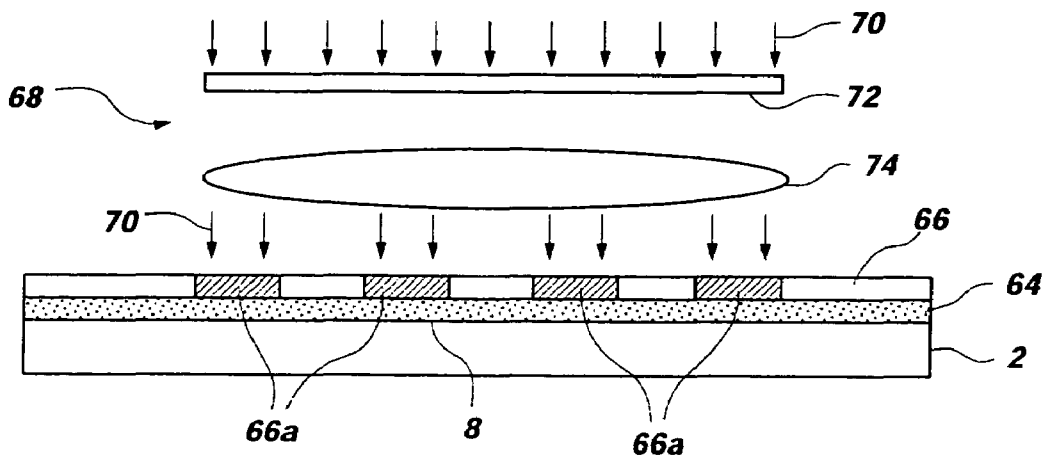




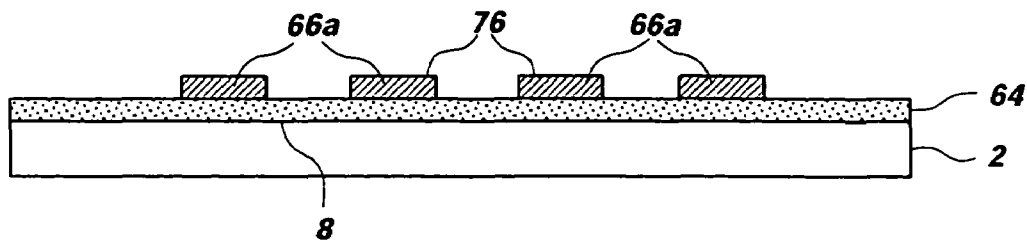
**FIG. 6A**  
**(PRIOR ART)**



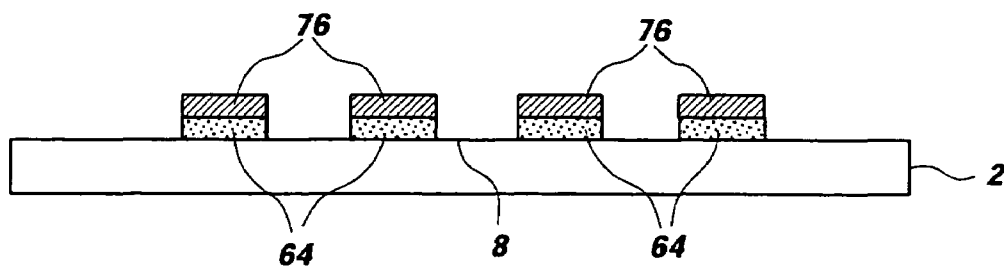
**FIG. 6B**  
**(PRIOR ART)**



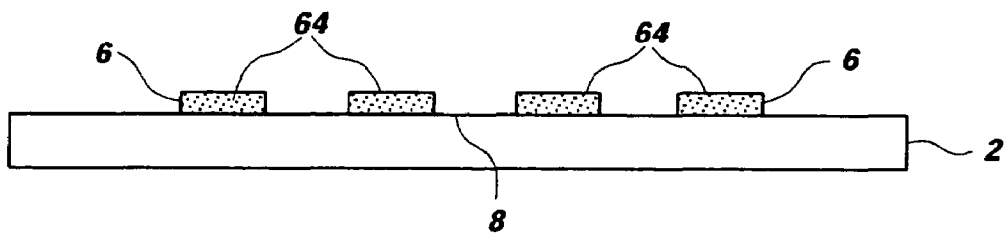
**FIG. 6C**  
**(PRIOR ART)**



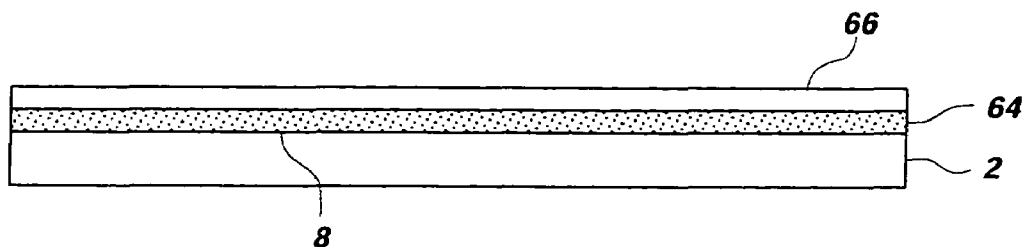
**FIG. 6D**  
**(PRIOR ART)**



**FIG. 6E**  
**(PRIOR ART)**



**FIG. 6F**  
**(PRIOR ART)**



**FIG. 7A**

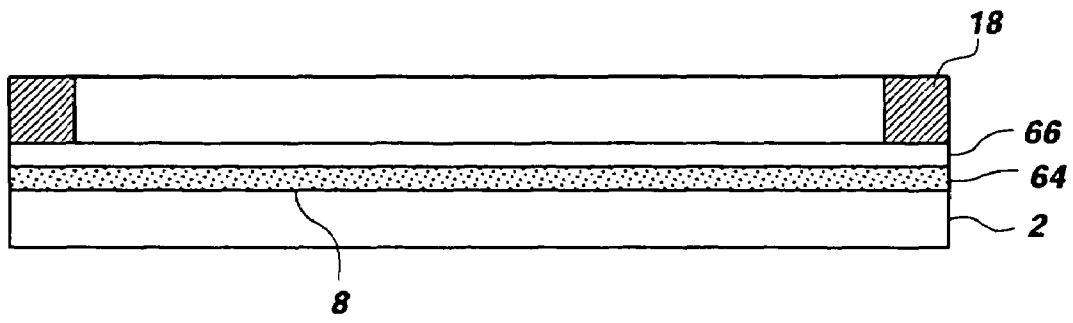


FIG. 7B

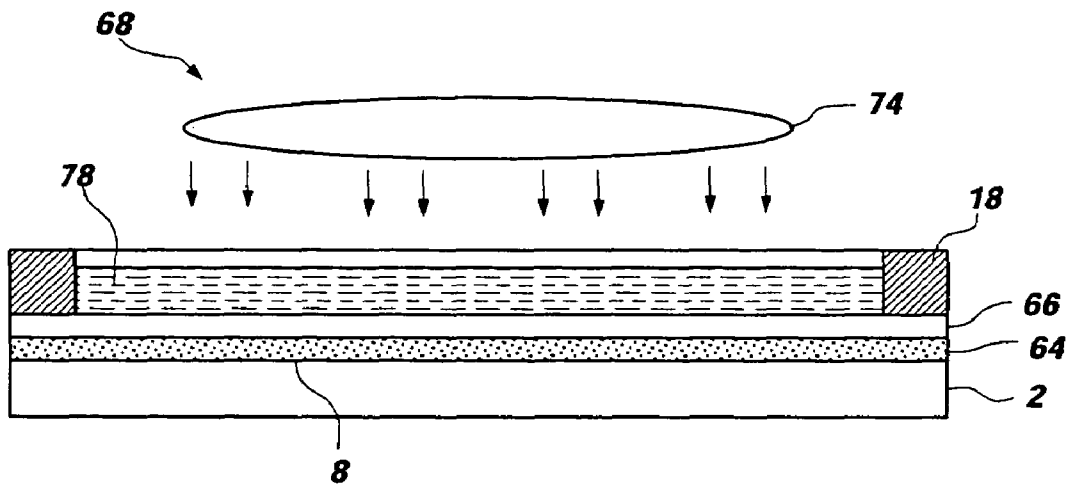


FIG. 7C

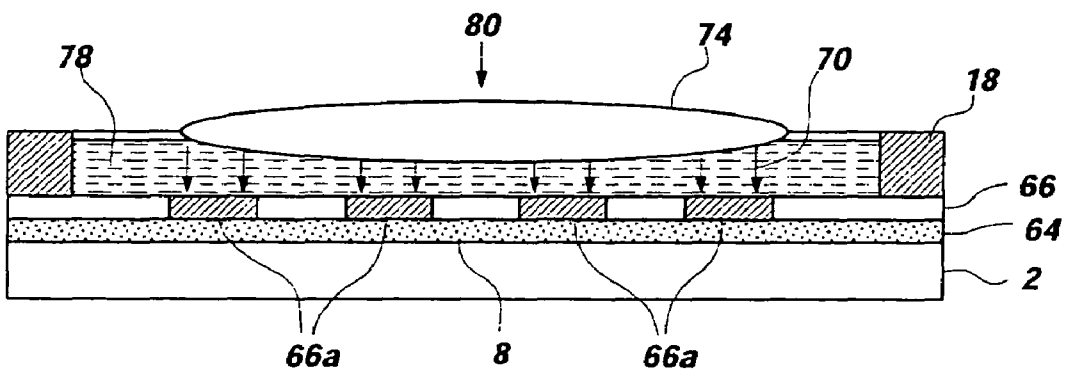


FIG. 7D

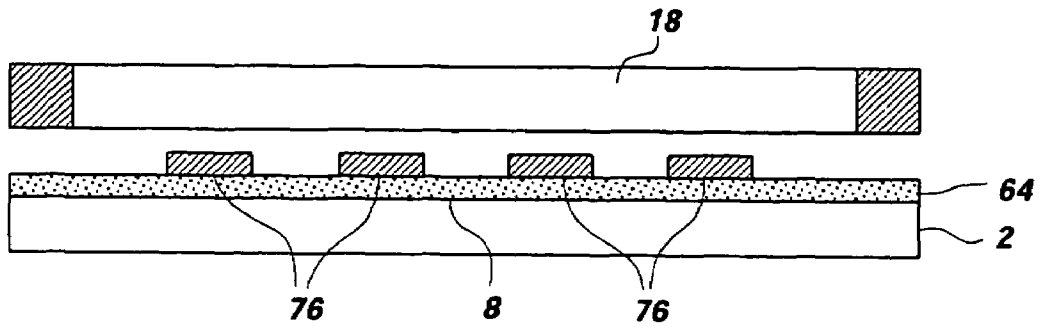


FIG. 7E

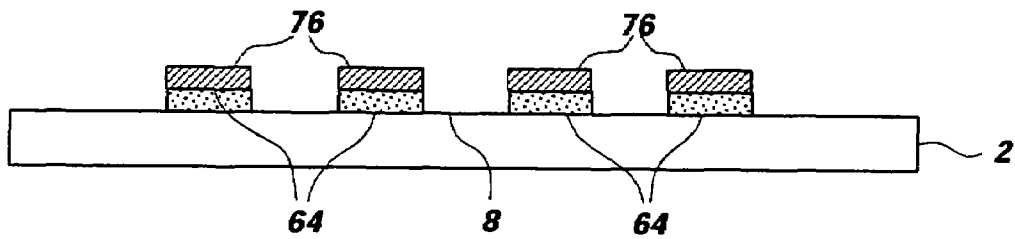


FIG. 7F

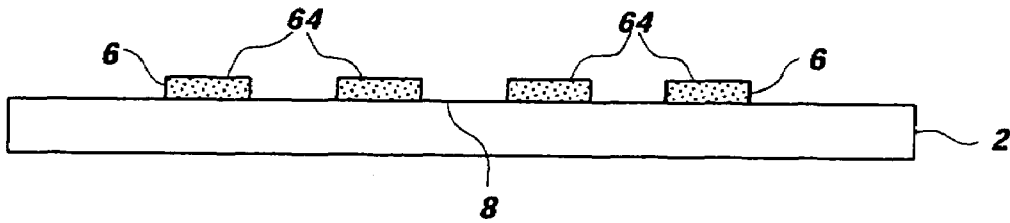


FIG. 7G

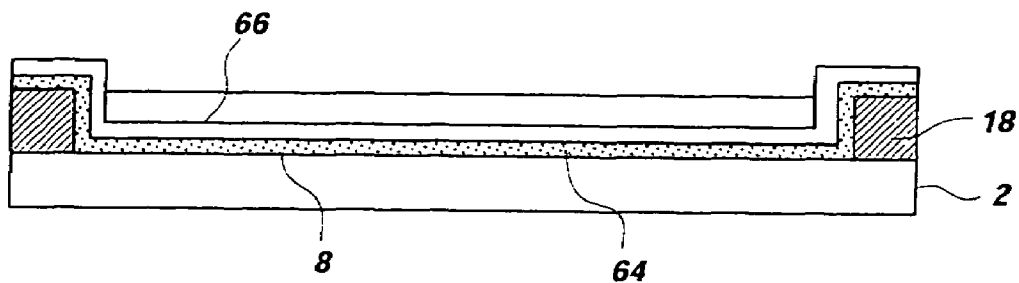
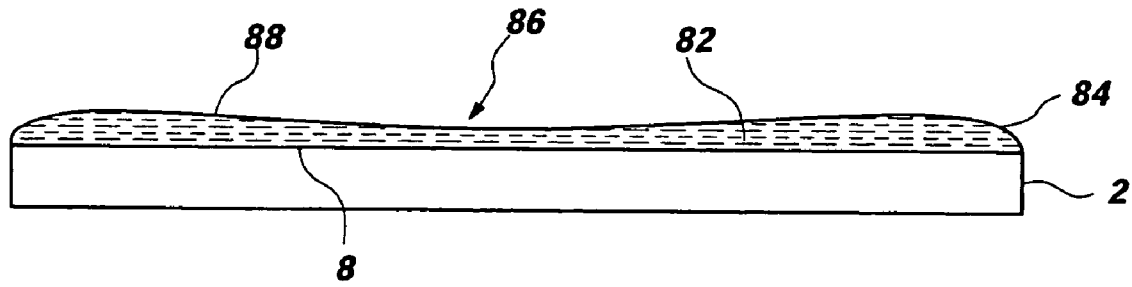
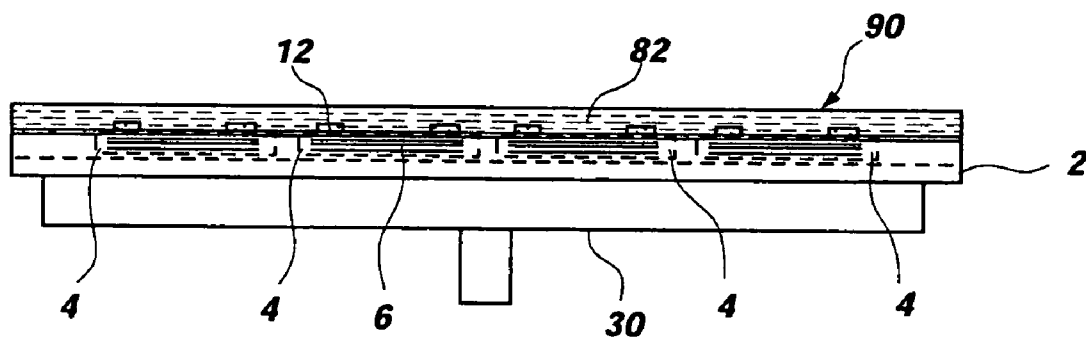


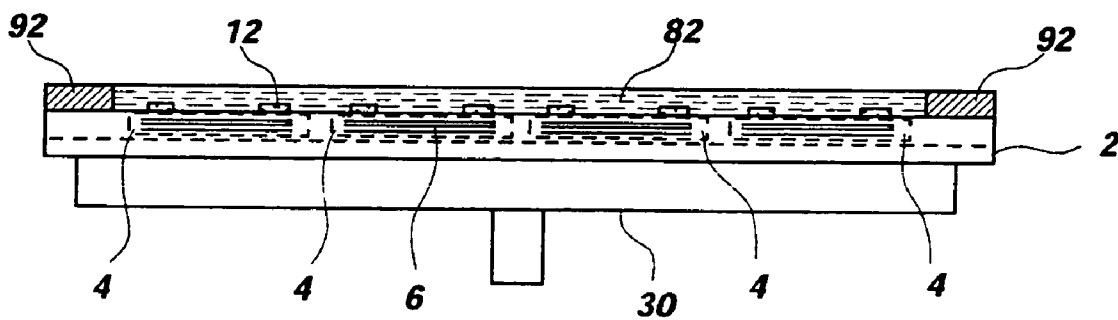
FIG. 8



**FIG. 9**  
**(PRIOR ART)**



**FIG. 10A**



**FIG. 10B**

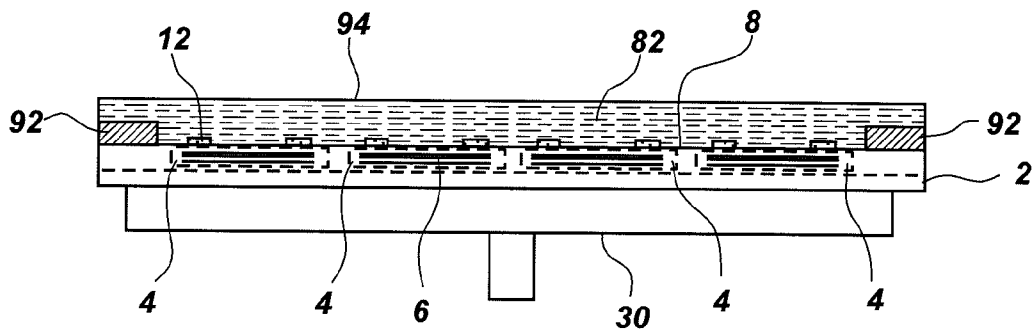


FIG. 10C

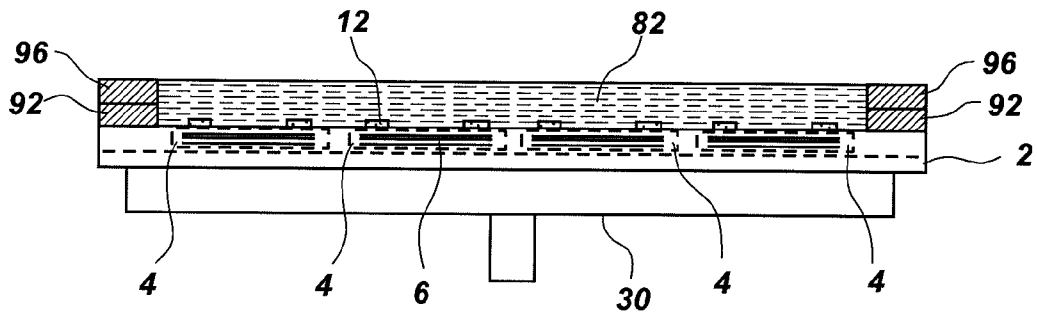


FIG. 10D

## SEMICONDUCTOR WAFER ASSEMBLIES

## CROSS-REFERENCE TO RELATED APPLICATION

This application is a divisional of U.S. patent application Ser. No. 10/834,809, filed Apr. 29, 2004, now U.S. Pat. No. 7,244,665, issued Jul. 17, 2007.

## BACKGROUND OF THE INVENTION

## 1. Field of the Invention

The present invention relates to the formation and processing of semiconductor wafers. More particularly, the present invention relates to an elevated containment structure in the shape of a ring located around the peripheral edge of a wafer and methods of forming and using such a structure.

## 2. State of the Art

Solid state electronic devices are manufactured on a mass scale from wafers of semiconductor material that are singulated to provide multiple individual semiconductor dice. Integrated circuitry is formed on a wafer by depositing successive layers of conductive material separated from each other by layers of dielectric insulating material. After deposition, each layer of material is formed into a specific pattern comprising a level of the integrated circuitry, and another layer of material is added. Patterning of each layer of material is typically accomplished with a mask and etch process, wherein a photoresist is applied over the layer of material to be patterned. Portions of the photoresist are exposed by using an optical system to project light or other forms of radiant energy onto the photoresist in a pattern corresponding to the circuitry, and either the exposed or the unexposed portions of the photoresist (depending on the photoresist type) are removed to uncover the underlying layer of material. An etchant is then applied to form the layer of material into the desired circuit pattern. The remaining photoresist is removed, and the next layer of material is deposited. The process is repeated until the levels of circuitry are complete. In this manner, a large number of electronic devices may be simultaneously formed at the wafer level, thereby increasing manufacturing output.

Another benefit in terms of manufacturing output that is provided by forming multiple electronic devices from wafers is that device packaging may be carried out at the wafer level to form what are commonly referred to as "chip scale packages" (CSPs). CSP structures typically comprise protective layers of a polymer or other material films adhered directly to at least the active surface of a semiconductor die to seal it from the environment. When multiple electronic devices are contained in a wafer, the active surface of the wafer may be coated to provide multiple electronic devices with the aforementioned sealing layer in a single operation, with subsequent singulation of the wafer into individual CSPs. One process for forming CSP sealing layers on a wafer is stereolithography (STL). STL, as conventionally practiced, involves the formation of solid structures by selectively curing volumes of a liquid polymer or other curable liquid material. Depending on the liquid material composition, curing may be accomplished by exposure to irradiation of selected wavelengths of light or other forms of radiant energy, for instance, when curing a material susceptible to initiation of cross-linking by exposure to ultraviolet (UV) radiation. In this manner, CSP sealing layers may be simultaneously formed on multiple electronic devices by depositing and selectively curing one or more layers of a liquid polymer or other liquid sealing material over at least the active surface of a wafer.

While manufacturing electronic devices in wafer form improves efficiency, it raises other processing issues. Projecting a large circuit pattern for multiple electronic devices on a wafer using the above described mask and etch process, for instance, increases the difficulty in maintaining focus of the radiant energy used to expose the photoresist. This problem is exacerbated by the fact that as circuit densities increase, more precise resolution is required for the circuit pattern being projected onto the photoresist. The resolution of an optical system is determined by the equation  $R=k_1(\lambda/NA)$ , where  $k_1$  is a constant related to process parameters and  $\lambda$  is the wavelength of the projected radiant energy. NA is the numerical aperture of the optical system projection lens, which is dependent in part on the refractive index of the medium surrounding the lens through which the radiant energy is projected. Accordingly, the minimum resolvable feature of a circuit pattern projected by an optical system is limited by these resolution factors.

One approach to improve focusing has been to alter the refractive index of the medium surrounding the optical system lens by using immersion lithography. In immersion lithography, the space between the optical system lens and the photoresist on a wafer is filled with a liquid such as water, with the radiant energy for exposing the photoresist being projected therethrough. Because the liquid has a higher refractive index than air, the effective numerical aperture value of the optical system lens is increased and improves resolution. Exemplary immersion lithography optical systems for patterning photoresists on semiconductor wafers are described in U.S. Pat. No. 5,610,683 to Takahashi and European Patent EP 0 023 231 A1 to Tabarelli et al., the disclosures of each of which are incorporated herein by reference. Although these optical systems provide improved resolution for forming circuit patterns on wafers, they involve the use of special tanks or cassettes that surround a wafer in order to contain the liquid for immersion lithography. Major modifications must be made to optical systems in order to accommodate such containment structures, and positioning the additional tanks or cassettes within the optical system may reduce throughput and create a process bottleneck.

Other processing issues related to manufacturing electronic devices in wafer form may also be encountered when forming the above-described CSP sealing layers. In order to coat a wafer with a sealing layer, for example, a liquid polymer or other liquid sealing material must be deposited onto the active surface of the wafer and subsequently cured to form the sealing layer. One known coating method is to submerge a wafer to consecutive depths below the surface of a liquid sealing material contained within a tank, and selectively cure layers of the liquid sealing material overlying the wafer active surface at each depth using the above-described STL process. Examples of such an STL coating method are described in U.S. Pat. No. 6,432,752 to Farnworth and U.S. Pat. No. 6,326,698 to Akram, the disclosures of each of which are incorporated herein by reference. Positioning of the wafer at consecutive depths below the surface of the liquid sealing material may be time consuming, however, and it is often difficult to control the thickness of the liquid sealing material overlying the wafer active surface.

An alternative coating method is to deposit the liquid sealing material onto the wafer active surface using spin coating. In spin coating, a liquid sealing material is deposited on a wafer and spread across the wafer active surface by spinning the wafer on a rotating chuck. While spin coating allows for efficient deposition of the liquid sealing material, it may be difficult to achieve uniform application across the wafer active surface, especially when forming thicker CSP sealing

layers. Furthermore, since a wafer must typically be moved to another location to cure the liquid sealing material applied by spin coating, there is the possibility that the uncured liquid sealing material will roll off the wafer active surface during handling.

In view of the foregoing discussion of the prior art, a simple and efficient way is needed to contain liquid over the active surface of a wafer during processing operations such as immersion lithography and forming CSP sealing layers.

#### BRIEF SUMMARY OF THE INVENTION

The present invention overcomes the problems of the prior art by providing various embodiments of an elevated containment structure in the shape of a ring around the peripheral edge of a wafer. The present invention further provides methods of forming such a wafer edge ring, as well as methods of using a wafer edge ring to contain a liquid over the active surface of a wafer during immersion lithography, formation of CSP sealing layers or other semiconductor wafer processing operations.

In one embodiment according to the present invention, a wafer edge ring is formed using an STL process. A first layer of a curable liquid polymer or other curable liquid material is deposited over the wafer active surface. The peripheral edge of the wafer is exposed to a source of radiant energy to at least partially cure a portion of the curable liquid material to form a first layer of the wafer edge ring. Additional layers of curable liquid material are then deposited over the wafer active surface, with a portion of the curable liquid material of each additional layer being at least partially cured to form another layer of the wafer edge ring superimposed over the first level of the wafer edge ring. Consecutive, superimposed layers of cured material are formed in this manner until the wafer edge ring has reached a desired height above the wafer active surface.

In another embodiment according to the present invention, a wafer edge ring is formed with a spin coating apparatus provided with a wafer edge exposure (WEE) system. A wafer is mounted on a chuck and a curable liquid material is deposited on the wafer. A layer of the curable liquid material is spread across the wafer active surface with centrifugal force by spinning the wafer on the chuck. The peripheral edge of the wafer is then exposed to a source of radiant energy provided by the WEE system associated with the spin coating apparatus to at least partially cure a portion of the layer of curable liquid material to form the wafer edge ring.

In further embodiments according to the present invention, a wafer edge ring is used to contain a liquid over the wafer active surface during a processing operation. According to one exemplary embodiment, the wafer edge ring is used to contain a liquid having a higher refractive index than air over the wafer active surface while exposing a photoresist on the wafer by immersion lithography. According to another exemplary embodiment, the wafer edge ring is used to contain a curable liquid material over the wafer active surface while forming a CSP sealing layer on the wafer.

Further features and advantages of the present invention will be apparent from the following descriptions of the various embodiments when read in conjunction with the accompanying drawings. It will be understood by one of ordinary skill in the art that the following embodiments are provided for illustrative purposes only, and that numerous combina-

tions of the elements of the various embodiments of the present invention are possible.

#### BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

In the drawings, which illustrate what is currently considered to be the best mode for carrying out the invention:

FIGS. 1A and 1B are sectional side views of a semiconductor wafer containing an array of electronic devices;

FIGS. 2A-2E are sectional side views showing how a wafer edge ring may be formed on the active surface of a wafer using an STL process;

FIG. 3 is a perspective view of the wafer edge ring formed by the STL process of FIGS. 2A-2E;

FIGS. 4A-4E illustrate a method for forming a wafer edge ring using a spin coating apparatus provided with a WEE system;

FIGS. 5A and 5B illustrate a method for forming a wafer edge ring using a spin coating apparatus provided with an alternative WEE system;

FIGS. 6A-6F illustrate a conventional mask and etch process for forming integrated circuit layers on a system;

FIGS. 7A-7G illustrate a method of using a wafer edge ring in conjunction with an immersion lithography process;

FIG. 8 illustrates an alternative method of using a wafer edge ring in conjunction with an immersion lithography process;

FIG. 9 shows the deposition of CSP sealing material according to a prior art spin coating process; and

FIGS. 10A-10D illustrate a method of using a wafer edge ring to form a CSP sealing layer in conjunction with a spin coating process.

#### DETAILED DESCRIPTION OF THE INVENTION

Referring in general to the accompanying drawings, various aspects of the present invention are illustrated to show the structure and methods of forming a wafer edge ring on a wafer, as well as methods for using a wafer edge ring to contain a liquid over the wafer active surface during processing operations. Common elements and features of the illustrated embodiments are designated by the same or similar reference numerals. It should be understood that the figures presented are not meant to be illustrative of actual views of any particular portion of the disclosed structures, but are merely idealized schematic representations which are employed to more clearly and fully depict the invention.

Illustrated in drawing FIG. 1A is a semiconductor wafer 2 containing an array of electronic devices 4 formed thereon. Typically, the array of electronic devices 4 comprises integrated circuit layers 6 overlying and/or extending into one side of wafer 2, which forms an active surface 8 of the wafer 2. Circuit layers 6 are created by material deposition and photoresist application and patterning in a successive manner using the mask and etch process previously discussed above. The opposite side of wafer 2 remains free of circuitry leaving a passive surface 10 comprised of the semiconductor material of wafer 2. Bond pads 12 are also formed on active surface 8 to provide external electrical contacts for the circuitry of each electronic device 4.

FIG. 1B shows that once circuit layers 6 and bond pads 12 are complete, a chip scale package (CSP) type sealing layer 14 may be included on wafer 2 to cover active surface 8 and provide at least partial wafer level packaging of electronic devices 4. As previously discussed, sealing layer 14 may be formed by depositing a liquid polymer or other liquid sealing



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material onto active surface **8** using spin coating and subsequently curing the liquid sealing material. FIG. **1B** shows that bond pads **12** are exposed through apertures **16** in sealing layer **14** such that they may be electrically connected to higher-level circuitry once wafer **2** has been singulated into individual semiconductor dice. Apertures **16** may be formed by leaving portions of the liquid sealing material overlying bond pads **12** uncured or by etching sealing layer **14** after it has been cured.

The present invention discloses an elevated containment structure in the form of a wafer edge ring **18** (FIG. **2E**) that is provided on active surface **8** of wafer **2**. As will be described in further detail below, wafer edge ring **18** may be used to contain a liquid over active surface **8** during the processing operations for forming the elements of wafer **2** such as circuit layers **6** and sealing layer **14**. According to one embodiment of the present invention, FIGS. **2A-2E** show how wafer edge ring **18** may be formed on active surface **8** of wafer **2** using an STL process.

Initially, wafer **2** is processed to a desired level of assembly, such as at an intermediate point of forming circuit layers **6**, or up to the point where electronic devices **4** have been completed and provided with bond pads **12**. As shown in FIG. **2A**, a layer of a photocurable polymer liquid or other photocurable liquid material **20** is then provided over active surface **8** of wafer **2**. Next, FIG. **2B** shows that a focused beam of radiant energy **22**, such as from a laser, is directed onto the surface of liquid material **20** in a pattern that coincides with the peripheral edge of wafer **2**. The portions of the liquid material **20** exposed to the focused beam of radiant energy **22** are cured to at least a semisolid state, forming a first layer **24** of wafer edge ring **18**. FIG. **2C** shows that another layer of liquid material **20** is subsequently provided above first layer **24** of wafer edge ring **18**, and in FIG. **2D** the focused beam of radiant energy **22** is directed over the same pattern to form a second layer **26** of wafer edge ring **18** superimposed over and bonded to first layer **24**. Subsequent layers may be added until the desired height for wafer edge ring **18** is reached. The number of layers required to form wafer edge ring **18** to a specific height will depend, in part, on the maximum thickness of liquid material **20** that may be penetrated and cured by the focused beam of radiant energy **22**. There is currently about a 1 to 10 micron thickness cure capability to completely cure a layer of a photocurable liquid material in situ with lasers conventionally used in STL processes. Reducing the number of layers that must be individually cured, however, may be beneficial in terms of processing time by reducing repetitive operations. Therefore, it may be desirable to use a higher power laser in order to allow curing of thicker layers on the order of, for example, 25 to 200 microns.

When the layers have been completed, any uncured liquid material **20** is drained off of wafer **2**, leaving wafer edge ring **18** surrounding the exposed area of active surface **8**, as shown in FIG. **2E**. FIG. **3** is a perspective view of wafer edge ring **18** after it has been formed on active surface **8** of wafer **2**. It is noted that the size of wafer edge ring **18** is exaggerated for purposes of illustration. Actual dimensions for the width **W** and height **H** of wafer edge ring **18** will vary based on the structure for which it is used to contain a liquid. Depending on the wafer processing operation with which wafer edge ring **18** is associated, the width **W** of wafer edge ring **18** may be between about 0.25 mm to 10 mm and the height **H** may be between about 1  $\mu$ m and 200  $\mu$ m. Of course, these dimensions are only exemplary, as wafer edge ring **18** may be of any size necessary to contain a liquid for a given processing operation.

Suitable photocurable liquid polymers which may be used to form wafer edge ring **18** are commercially available from

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vendors such as 3D Systems Corporation of Valencia; Calif. It is noted, however, that many photocurable liquid polymers currently on the market are formulated with a high sodium (Na) content, which may not be desirable for forming wafer edge ring **18**. In certain wafer processing operations, for example, the presence of sodium may raise concerns of ion contamination. Therefore, the composition of the liquid material used to form wafer edge ring **18** should be selected in view of such process considerations. It should also be understood that the use of a photocurable liquid material is only exemplary, and liquid materials cured by other activating agents could be used as well. It is further possible that wafer edge ring **18** could be formed from particulate materials capable of being consolidated into solid structures, rather than using a liquid material.

Liquid material **20** may be deposited on active surface **8** using any method known in the art for carrying out an STL process, including the submersion-type process described in U.S. Pat. No. 6,432,752 to Farnworth and U.S. Pat. No. 6,326,698 to Akram. Using this coating method, wafer **2** would be positioned at consecutive depths below the surface of a volume of liquid material **20** contained within a tank, with selective curing of layers of liquid material **20** overlying the wafer active surface **8** at each depth to form wafer edge ring **18**. Suitable equipment for carrying out the submersion-type coating method is commercially available from 3D Systems Corporation of Valencia, Calif. While contemplated as being within the scope of the present invention, as previously discussed above, this coating method may be time consuming and involve difficulties in controlling the thickness of liquid material **20** overlying active surface **8**. Another coating method that would provide an efficient way to form wafer edge ring **18** would be to deposit liquid material **20** onto active surface **8** of wafer **2** using spin coating. According to another embodiment of the present invention, FIGS. **4A-4E** show how wafer edge ring **18** may be formed with a spin coating apparatus **28** provided with a wafer edge exposure (WEE) system.

Illustrated in drawing FIG. **4A**, spin coating apparatus **28** includes a chuck **30** configured to receive and hold wafer **2**, a motor **32** for rotating chuck **30** as shown by arrow **34**, and a nozzle **36** positioned above a central portion of chuck **30** for dispensing a liquid material onto active surface **8** of wafer **2**. A catch cup **38** is located below and around the periphery of chuck **30** for collecting excess liquid material that maybe thrown off of wafer **2** during the spin coating process. As shown in FIG. **4A**, the WEE system of spin coating apparatus **28** comprises a focused energy source **40** positioned above chuck **30** for directing a beam of radiant energy **42** (FIG. **4C**) onto the peripheral edge of wafer **2**. Focused energy source **40** may comprise any of a number of devices capable of directing radiant energy of specific wavelengths onto a targeted area, such as a laser, a light emitting diode, or even a standard lamp that is able to emit a selected spectrum of radiant energy in a concentrated, focused manner.

To form wafer edge ring **18** on spin coating apparatus **28**, FIG. **4B** shows that liquid material **20** is initially dispensed from nozzle **36** while motor **32** is rotating chuck **30**. Centrifugal force causes liquid material **20** to flow in the direction of arrows **44** toward the peripheral edge of wafer **2**, which covers active surface **8** with a smooth, even coating **46** of uncured material. In FIG. **4C**, once the entire active surface **8** of wafer **2** has been coated, focused energy source **40** directs the beam of radiant energy **42** onto coating **46**. As chuck **30** rotates, liquid material **20** on the peripheral edge of wafer **2** is passed under the beam of radiant energy **42** and cured to at least a semisolid state, forming a first layer **48** of wafer edge ring **18**. FIG. **4D** shows that additional liquid material **20** is then

dispensed from nozzle 36 to provide another coating 50 of uncured material overlying first layer 48 of wafer edge ring 18, and in FIG. 4E the beam of radiant energy 42 is directed onto coating 50 while motor 32 is rotating chuck 30 to form a second layer 52 of wafer edge ring 18 superimposed on first layer 48. Subsequent layers may be added in the same manner until the desired height for wafer edge ring 18 is reached.

FIGS. 5A and 5B show a spin coating apparatus 28' with an alternative WEE system according to the present invention. The elements of spin coating apparatus 28' are the same as those shown in FIGS. 4A-4E, except that the WEE system does not comprise a focused energy source 40. Instead, the WEE system comprises an energy source 54 (FIG. 5B), such as a lamp, that is capable of flooding the entire perimeter edge of wafer 2 with radiant energy at one time. To form wafer edge ring 18 with spin coating apparatus 28' liquid material 20 is dispensed from nozzle 36 while motor 32 is rotating chuck 30 to form coating 46 in the same manner as described with respect to FIG. 4B. FIG. 5A shows that once active surface 8 of wafer 2 has been coated, a hard mask such as an opaque plate 56 is positioned over wafer 2 to cover the central portion of coating 46 that is to be left uncured. In FIG. 5B, energy source, 54 is then activated to flood the area above wafer 2 with radiant energy 58, which cures liquid material 20 in the uncovered portion of coating 46 to at least a semisolid state and forms a first layer 60 of wafer edge ring 18. Opaque plate 56 is subsequently removed from over wafer 2 such that additional liquid material 20 may be dispensed onto active surface 8, and subsequent layers are added in the same manner until the desired height for wafer edge ring 18 has been attained. It is noted that in order for energy source 54 to be able to flood the area above wafer 2 with radiant energy 58, it may be necessary to configure spin coating apparatus 28' with a translation mechanism for moving nozzle 36 away from its dispensing location above wafer 2 and/or for moving energy source 54, as shown by arrows 62 in FIGS. 5A and 5B.

As can be seen by the foregoing description of spin coating apparatus 28 and 28' by positioning energy sources 40 and 54 above chuck 30, wafer edge ring 18 may be formed without having to move wafer 2 to another location, which would be the case with conventional spin coaters utilizing a separately situated WEE system. Examples of manufacturers of spin-coating equipment that is suitable for use with the present invention and that may be adapted to incorporate the illustrated WEE systems of spin coating apparatus 28 and 28' include Dainippon Screen Manufacturing Company Ltd. of Kyoto, Japan, and SVG, Inc. of San Jose, Calif.

Having described the basic structure of wafer edge ring 18 and methods for its formation, it will now be shown how wafer edge ring 18 may be used to contain a liquid over the active surface 8 of wafer 2 in conjunction with a wafer processing operation. In one exemplary embodiment, wafer edge ring 18 is used to contain a liquid in conjunction with an immersion lithography process.

As previously discussed above, integrated circuit layers 6 of electronic devices 4 are typically formed by successive deposition of conductive and dielectric material layers onto the active surface 8 of wafer 2 and forming the deposited material into desired circuit patterns using a mask and etch process. FIGS. 6A-6F illustrate how the mask and etch process is conventionally carried out. Initially, in FIG. 6A, a layer of circuit material 64 is provided on active surface 8 using a known deposition process, such as sputtering or chemical vapor deposition (CVD). By way of example, the layer of circuit material 64 may be a conductive material comprising a metal or a polysilicon, or a dielectric insulating material such as silicon dioxide (SiO<sub>2</sub>) or silicon nitride (Si<sub>3</sub>N<sub>4</sub>). A

photoresist 66 is then formed over the layer of circuit material 64, as shown in FIG. 6B, commonly with a deposition process, such as spin coating. FIG. 6C shows that portions 66a of photoresist 66 are subsequently exposed by using an optical system 68 to project light or other forms of radiant energy 70 onto photoresist 66 in a desired circuit pattern. Optical system 68 operates by passing radiant energy 70 through a reticle 72 printed with the circuit pattern, which is projected through a lens 74 that focuses the circuit pattern onto photoresist 66. It should be noted that the size of lens 74 as depicted in FIG. 6C, as well as in FIGS. 7C and 7D described below, is exaggerated for purposes of illustration. As shown in FIG. 6C, photoresist 66 is a negative acting photoresist, wherein the portions 66a thereof that are exposed to radiant energy 70 become insoluble to a developing solution. Of course, using a negative photoresist is only exemplary, as photoresist 66 may also be a positive photoresist where the exposed portions become more soluble.

Once the exposure has been completed, a developing solution is applied to remove the unexposed portions of photoresist 66, as shown in FIG. 6D. The portions 66a of photoresist 66 that remain form a mask 76 that covers the layer of circuit material 64. In FIG. 6E, an etchant is used to remove the portions of the layer of circuit material 64 that are not covered by mask 76. FIG. 6F shows that mask 76 is then stripped off, leaving the remaining portions of the layer of circuit material 64 in the shape of the desired circuit pattern that forms a given circuit layer 6. This process is repeated by depositing additional layers of circuit material 64 onto active surface 8, each layer of circuit material 64 being formed into a specific pattern comprising a circuit layer 6 of electronic devices 4. When all the circuit layers 6 of electronic devices 4 have been completed, bond pads 12 may be formed on active surface 8 using the same mask and etch process to provide external electrical contacts for the circuitry of each electronic device 4.

Although forming circuit layers 6 in this manner enables the simultaneous fabrication of a large number of electronic devices 4 on wafer 2, the process may be limited by the ability of optical system 68 to properly focus radiant energy that is being projected onto photoresist 66. When forming high density electronic devices, the elements of a desired circuit pattern may be smaller than the minimum resolvable feature that an optical system is capable of reliably projecting. One solution to this problem is by way of the above-described immersion lithography process, wherein resolution is improved by filling the space between an optical system lens and a photoresist with a liquid having a higher refractive index than air. FIGS. 7A-7G show how wafer edge ring 18 may be used to contain a liquid for carrying out immersion lithography, rather than having to use special tanks or cassettes to contain the liquid over active surface 8 of wafer 2.

In FIG. 7A, wafer 2 is provided with a layer of circuit material 64 and a photoresist 66 in the same manner as described with respect to FIGS. 6A and 6B. Thereafter, FIG. 7B shows that wafer edge ring 18 is formed over photoresist 66 using, by way of example, a photocurable polymer liquid dispensed and cured with the above-described STL process and wafer coating methods. At this point, wafer 2 is positioned below lens 74 of optical system 68 and the interior of wafer edge ring 18 is partially filled with an immersion liquid 78, as seen in FIG. 7C. The composition of immersion liquid 78 will depend on the desired resolution for circuit patterns to be projected by optical system 68. Deionized water, which has an index of refraction of about 1.47, is suitable for use with circuit linewidths in the range of about 40 nm. For smaller circuit features, a liquid with an even greater refrac-

tive index may be required. Arrow **80** in FIG. 7D shows that lens **74** is then brought into contact with immersion liquid **78** in a known fashion, and radiant energy **70** is passed there-through to expose portions **66a** of photoresist **66** in the desired circuit pattern. When exposing portions of photoresist **66** that are in close proximity to the edge of wafer **2**, it is important that lens **74** not be subjected to any contact with wafer edge ring **18** that might cause damage or reduce resolution capabilities. Therefore, depending on the configuration of optical system **68**, it may be necessary to limit the formation of electronic devices **4** on wafer **2** to locations where sufficient clearance will be provided between lens **74** and wafer edge ring **18**.

Once the exposure has been completed, immersion liquid **78** is drained from the interior of wafer edge ring **18**, and a developing solution of, for example, 2.8% tetramethyl ammonium hydroxide (TMAH), is applied to remove the unexposed portions of photoresist **66**. Removal of the unexposed portions of photoresist **66** forms mask **76** over the layer of circuit material **64**, and also undercuts and detaches wafer edge ring **18**, as shown in FIG. 7E. In FIG. 7F, an etchant is used to remove the portions of the layer of circuit material **64** that are exposed through mask **76**. FIG. 7G shows that mask **76** is then stripped off, leaving the remaining portions of the layer of circuit material **64** in the shape of the desired circuit pattern that forms a given circuit layer **6**.

While the immersion lithography process has been described in terms of forming wafer edge ring **18** over the layer of circuit material **64** and photoresist **66**, it is also possible that wafer edge ring **18** could be formed on active surface **8** first, with subsequent deposition of the layer of circuit material **64** and photoresist **66**, as shown by FIG. **8**. This approach may be desirable if there are concerns that the layer of circuit material **64** and photoresist **66** may become contaminated by exposure to the processing environment for forming wafer edge ring **18**. Once the layer of circuit material **64** and photoresist **66** are formed over wafer edge ring **18**, the immersion lithography process is carried out to form mask **76** in the same manner as described with respect to FIGS. **7C** through **7E**. The only difference is that wafer edge ring **18** is not detached by removing uncured portions of photoresist **66**, as shown in FIG. **7E**, since wafer edge ring **18** does not overlie photoresist **66**. Depending on the composition of wafer edge ring **18**, it is possible that the developing solution selected for removing unexposed portions of photoresist **66** may also be able to detach wafer edge ring **18** from wafer **2**. If this is not possible, wafer edge ring **18** must be removed by another process, such as by applying a different solvent. After wafer edge ring **18** has been removed, circuit layer **6** is completed in the same manner as described with respect to FIGS. **7F** and **7G**.

Another alternative to the immersion lithography process contemplated as being within the scope of the present invention is to form wafer edge ring **18** out of the same material as photoresist **66**. As previously discussed, photoresists are commonly applied to a wafer by spin coating. Accordingly, by forming wafer edge ring **18** of the same material as photoresist **66**, both structures may be fabricated at the same processing location, such as by using spin coating apparatus **28** or **28'**. Under this approach, wafer edge ring **18** is initially formed on active surface **8** by spinning on successive layers of photoresist material, and exposing each layer using one of the methods illustrated by FIGS. **4A-5B**. Each layer of wafer edge ring **18** is exposed with the WEE system of spin coating apparatus **28** or **28'** such that the photoresist material is solidified to a "soft-cured" state but is not completely cross-linked. Unexposed photoresist material remaining within the interior

of wafer edge ring **18** is then removed, and another layer is spun on to the exposed portion of active surface **8** to form photoresist **66**. Thereafter, photoresist **66** may be formed into mask **76** using the same process illustrated by FIGS. **7C-7E**, with the soft-cured state of wafer edge ring **18** being removed by application of a solvent. Depending on the composition of the photoresist material, the developing solution that is used to remove portions of photoresist **66** may also act as the solvent for removing wafer edge ring **18**.

According to another exemplary embodiment of the present invention, wafer edge ring **18** is used to contain a curable liquid material over active surface **8** while forming CSP sealing layer **14** (FIG. **1B**) on wafer **2**. Typically, coating wafer **2** with sealing layer **14** involves depositing and curing a liquid polymer or other curable liquid sealing material **82** (FIG. **9**) onto active surface **8** of wafer **2**. One known coating method is to submerge wafer **2** to consecutive depths below the surface of liquid sealing material **82** contained within a tank and selectively cure layers of liquid sealing material **82** onto active surface **8** using an STL process. Positioning wafer **2** at consecutive depths may be time consuming, however, and it is often difficult to control the thickness of liquid sealing material **82** overlying active surface **8**. An alternative coating method is to deposit liquid sealing material **82** onto active surface **8** using spin coating. While using spin coating to form sealing layer **14** may be more efficient in terms of time and complexity than the submersion-type STL process, it may introduce other undesirable processing problems.

In order to properly protect an electronic device **4**, for example, a conventional semiconductor grade polymer used to form sealing layer **14** may require a thickness of up to about 40  $\mu\text{m}$  or more. It may be difficult to coat active surface **8** with a single, uniform layer of liquid sealing material **82** having such a thickness by using spin coating. As shown in FIG. **9**, for example, surface tension effects may cause the circumferential edge **84** of a thick coating **86** of liquid sealing material **82** deposited on active surface **8** by spin coating to have a rounded or curved configuration. FIG. **9** also shows that the additional mass of coating **86** may cause more liquid sealing material **82** to spread toward circumferential edge **84** such that coating **86** has an uneven upper surface **88**. Furthermore, when liquid sealing material **82** is a low-viscosity liquid, it may be thrown off of active surface **8** before the desired thickness of coating **86** is achieved. Since wafer **2** must typically be moved to another location to cure liquid sealing material **82** after spin coating, there is the added possibility that the uncured liquid sealing material **82** will roll off active surface **8** during handling.

According to the present invention, wafer edge ring **18** may be used to contain liquid sealing material **82** during spin coating in order to overcome these problems. Initially, wafer **2** is processed up to the point where electronic devices **4** have been completed and provided with bond pads **12**, as shown in FIG. **1B**. FIG. **10A** shows that wafer **2** is placed on the chuck **30** of a spin coating apparatus having a WEE system, such as the previously described spin coating apparatus **28** or **28'** and a first coating **90** of liquid sealing material **82** is applied to active surface **8**. The peripheral edge of wafer **2** is then exposed to radiant energy using one of the WEE system configurations previously described with respect to FIGS. **4C-5B**. This cures liquid sealing material **82** to at least a semisolid state and forms a first layer **92** of wafer edge ring **18**, as shown by FIG. **10B**. In FIG. **10C**, additional liquid sealing material **82** is dispensed onto active surface **8** to provide another coating **94** of uncured material overlying first layer **92** of wafer edge ring **18**. The peripheral edge of wafer **2** is once again exposed to radiant energy from the WEE

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system to at least partially solidify liquid sealing material **82**, forming a second layer **96** of wafer edge ring **18** superimposed on first layer **92**, as shown in FIG. **10D**. Subsequent layers may be added in the same manner until wafer edge ring **18** reaches a height corresponding to the desired thickness for sealing layer **14**.

Once wafer edge ring **18** is complete, the remaining liquid sealing material **82** contained therein may be cured to form sealing layer **14**, as shown in FIG. **1B**. The remaining liquid sealing material **82** may be cured by exposure to radiant energy, or by another process such as applying heat or allowing liquid sealing material **82** to cure over time under ambient environmental conditions. The specific curing process will depend on the specific composition of liquid sealing material **82**, as will be apparent to one of ordinary skill in the art. Apertures **16** may be formed in sealing layer **14** by leaving portions of liquid sealing material **82** overlying bond pads **12** uncured or by etching sealing layer **14** after it has been cured.

By forming sealing layer **14** with wafer edge ring **18**, the present invention overcomes the prior art problems of uneven distribution when forming thicker material coatings. Because each coating of liquid sealing material **82** is formed into a layer of wafer edge ring **18**, the resultant structure of sealing layer **14** will have a substantially straight circumferential edge without a rounded or curved configuration as shown with coating **86** in FIG. **9**. Furthermore, the presence of wafer edge ring **18** allows liquid sealing material **82** to be applied in a number of thin layers, having a thickness of, for example, about 5  $\mu\text{m}$  to 10  $\mu\text{m}$ . Depositing a number of thin layers by spin coating, rather than a single, large layer, allows liquid sealing material **82** to be spread across active surface **8** in a more uniform manner. Finally, wafer edge ring **18** helps prevent liquid sealing material **82** from rolling off of active surface **8** if it is necessary to move wafer **2** to another location to complete the curing of sealing layer **14**.

The above-illustrated embodiments and variations thereof of the present invention provide methods for forming a wafer edge ring, as well as methods of using a wafer edge ring to contain a liquid over the active surface of a wafer during immersion lithography or formation of CSP sealing layers. Although the present invention has been depicted and described with respect to the illustrated embodiments, various additions, deletions and modifications are contemplated within its scope. It is contemplated, for example, that such a wafer edge ring may be used in conjunction with wafer processing operations other than immersion lithography or CSP formation. While the above-illustrated embodiments show a wafer edge ring as being formed around the entire active surface of a wafer, it is also possible that the wafer edge ring may be formed around only a portion of the active surface. For certain wafer processes, it may even be desirable to form the wafer edge ring on the passive surface of the wafer, such as when forming a CSP sealing layer over the passive surface. The scope of the invention is, therefore, indicated by the appended claims rather than the foregoing description. All changes which come within the meaning and range of equivalency of the claims are to be embraced within their scope.

What is claimed is:

**1.** A semiconductor wafer assembly comprising:  
an elevated containment structure bonded to a semiconductor wafer comprising a plurality of electronic devices on a surface thereof, wherein the elevated containment

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structure comprises bonded, superimposed layers of a material laterally outside of and circumscribing the plurality of electronic devices and extending about a periphery of the wafer.

**2.** The semiconductor wafer assembly of claim **1**, wherein the elevated containment structure comprises layers of a polymer material.

**3.** The semiconductor wafer assembly of claim **2**, wherein the polymer material has substantially no sodium content.

**4.** The semiconductor wafer assembly of claim **1**, wherein the surface of the semiconductor wafer is covered with a layer of circuit material comprising the plurality of electronic devices and a photoresist overlying the layer of circuit material.

**5.** The semiconductor wafer assembly of claim **4**, wherein the elevated containment structure is bonded to the photoresist.

**6.** The semiconductor wafer assembly of claim **4**, wherein the layer of circuit material and the photoresist overlie the elevated containment structure.

**7.** The semiconductor wafer assembly of claim **4**, wherein the elevated containment structure and the photoresist are comprised of a common material.

**8.** The semiconductor wafer assembly of claim **7**, wherein the elevated containment structure and the photoresist comprise a negative acting photoresist material.

**9.** The semiconductor wafer assembly of claim **1**, wherein the elevated containment structure surrounds a surface of the semiconductor wafer having a plurality of bond pads of the plurality of electronic devices.

**10.** The semiconductor wafer assembly of claim **1**, wherein the elevated containment structure comprises a substantially ring-shaped structure.

**11.** The semiconductor wafer assembly of claim **10**, wherein the elevated containment structure comprises a wall having a width of between about 0.25 mm and about 10 mm.

**12.** The semiconductor wafer assembly of claim **10**, wherein the elevated containment structure has a height of between about 1  $\mu\text{m}$  and about 200  $\mu\text{m}$ .

**13.** The semiconductor wafer assembly of claim **1**, further comprising a liquid at least partially filling a volume interior of the elevated containment structure and covering the surface of the semiconductor wafer.

**14.** The semiconductor wafer assembly of claim **13**, wherein the liquid comprises one of a photocurable polymer and deionized water.

**15.** A semiconductor wafer assembly, comprising:

a containment structure bonded to and elevated above a surface of a semiconductor wafer comprising a plurality of electronic devices, wherein the containment structure comprises bonded, superimposed layers of a material surrounding and outside the plurality of electronic devices along a periphery of the wafer.

**16.** A semiconductor wafer structure, comprising:

a semiconductor wafer comprising circuit layers for a plurality of electronic devices on an active surface of the semiconductor wafer; and

an edge ring comprising a plurality of mutually bonded, superimposed material layers disposed on the active surface peripherally outside of the circuit layers.

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