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(54) Title: FLUORINE CONTAINING POLYMERS

Fig. 1

<table>
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<th>Sample</th>
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<tr>
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<tr>
<td>5%</td>
<td>81.02</td>
</tr>
<tr>
<td>1%</td>
<td>80.67</td>
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<tr>
<td>0.2%</td>
<td>80.33</td>
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Fig. 2

<table>
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<tr>
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<td>5%</td>
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<tr>
<td>1%</td>
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(57) Abstract: The present invention relates to novel fluorine containing polymers, compositions comprising the polymers, the use of the polymers in coatings, especially in water and dirt repellent coatings, and products coated with polymer containing coatings.
Fluorine Containing Polymers

The present invention relates to novel fluorine containing polymers, compositions comprising the polymers, the use of the polymers in coatings, especially in dirt-repellent coatings, and products coated with polymer containing coatings.

Dirt-repellent coatings are a vital part for many technical applications. Often fluorinated material are used, because they have the unique characteristics of providing oil and water repellency at the same time. Out-door equipment, technical protection clothing like fireman suits, bullet proofed jackets or scrubs are only a few examples for these applications.

For dirt repellent coatings perfluorinated monomers based on C6 Chemistry are often used. These fluorinated materials cause environmental concerns at regulatory authorities around the world. Owing to the chain length of the perfluorinated part, compounds of this type are potentially bioaccumulative, persistent and toxic. Shorter perfluorinated alkyl chains having 2-5 carbon atoms are known to be less toxic and bioaccumulative, but exhibit inadequate efficacy.

There continues to be a demand for alternative fluorinated materials for coatings.

Novel polymers have now been found which are suitable for functional coatings to improve dirt pick up in epoxy, acrylic and PUR coatings as well as on garment or leather and which are beneficial in terms of their eco toxicological profile.

The present invention relates to polymers comprising monomer units derived from at least one monomer of formulae (I) or (II)

\[(R_f-\text{CH-CHF-CF}_2-\text{O-CHR}_1)_{m_1}-\text{L}_1-(\text{X}_1)_{n_1} \quad (I)\]
\[(Rf_2-\text{CHF-CF}_2-S-\text{CHR}_2)m_2-L_2^-(X_2)n_2\]  (II)

wherein \(Rf_1\) and \(Rf_2\) are independently of one another a perfluorinated, preferably heteroatoms containing, alkyl group,

\(R_1\) and \(R_2\) are independently of one another \(H\) or an alkyl group,

\(L_1\) and \(L_2\) are independently of one another a single bond or a bivalent organic group,

\(X_1\) and \(X_2\) are independently of one another an ethylenically unsaturated group,

\(m_1\) and \(m_2\) are independently of one another \(\geq 1\)

and \(n_1\) and \(n_2\) are independently of one another \(\geq 1\).

The new polymers may comprise one or more of the monomers of formula (I) or one or more of the monomers of formula (II) or a combination of one or more of the monomers of formula (I) and one or more of the monomers of formula (II).

Preferably, \(Rf_1\) and \(Rf_2\) are independently of one another selected from the following groups:

\(\text{CF}_3-(\text{CF}_2)_{0.3^-}, \text{CF}_3-(\text{CF}_2)_{0.3^-}\text{-O}^-\),
\(\text{CF}_3-(\text{CF}_2)_{0.3^-}\text{-O}^-\text{(CF}_2)_{1.3^-}\),
\(\text{CF}_3-(\text{CF}_2)_{0.3^-}\text{-O}^-\text{(CF}_2)_{1.3^-}\text{-O}^-\),
\(\text{CF}_3-(\text{CF}_2)_{0.3^-}\text{-O}^-\text{(CF}_2\text{-O})_{1.8^-}\text{ and}
\(\text{CF}_3-(\text{CF}_2)_{0.3^-}\text{-O}^-\text{(CF}_2\text{-O})_{1.8^-}\text{-CF}_2^-\).

In an especially preferred variant of the invention, \(Rf_1\) and \(Rf_2\) are independently of one another selected from the following groups:

\(\text{CF}_3-(\text{CF}_2)_{1.2^-}, \text{CF}_3-(\text{CF}_2)_{1.2^-}\text{-O}^-\),
\(\text{CF}_3\text{-O}^-\text{(CF}_2)_{1.3^-}\),
\(\text{CF}_3\text{-O}^-\text{(CF}_2)_{1.2^-}\text{-O}^-\),
\(\text{CF}_3\text{-O}^-\text{(CF}_2)_{1.2^-}\text{-O}^-\text{-CF}_2^-\),
\(\text{CF}_3\text{-O}^-\text{(CF}_2)_{1.2^-}\text{-O}^-\text{-CF}_2^-\).

CF₃-O-(CF₂-O)₁₋₈- and
CF₃-O-(CF₂-O)₁₋₈-CF₂⁻.

Preferably, R₁ and R₂ are independently of one another selected from H
and C₁-C₃ Alkyl.

Preferably, L₁ and L₂ are independently of one another selected from
a single bond and a saturated, branched or not branched, optionally hetero
atoms, especially O and/or S atoms, and/or functional groups containing,
organic group, especially an alkylene group.

Preferably, X₁ and X₂ are independently of one another an acrylate or a
methacrylate group.

Preferably, m₁ and m₂ are independently of one another 1-3, particularly 1-
2.

Preferably, n₁ and n₂ are independently of one another 1-3, particularly 1.

Preference is given to polymers comprising monomer units derived from at
least one monomer of formulae (I) and/or (II) wherein one or more of
variables have the preferred meaning. Especially preferred are polymers
comprising monomer units derived from at least one monomer of formulae
(I) and/or (II) wherein all of the variables simultaneously have the preferred
meaning.

Particular preference is given to compounds of formulae (I) and (II) with:
Rᶠ₁ and Rᶠ₂ are independently of one another selected from
CF₃-(CF₂)₁₋₂⁻, CF₃-(CF₂)₁₋₂-O⁻, CF₃-O-(CF₂)₁₋₃⁻, CF₃-O-(CF₂)₁₋₃-O⁻,
CF₃-(CF₂)₁₋₂-O-CF₂⁻, CF₃-O-(CF₂)₁₋₂-O-CF₂⁻, CF₃-O-(CF₂-O)₁₋₈⁻ and
CF₃-O-(CF₂-O)₁₋₈-CF₂⁻,
R₁ and R₂ are independently of one another H or CH₃,
L₁ and L₂ are independently of one another a single bond or a C₁-C₄ alkylene group, optionally branched and/or comprising hetero atoms, especially O or S, and/or a functional group, X₁ and X₂ are independently of one another an acrylate or a methacrylate group and m = 1 or 2 and n = 1.

Especially preferred are polymers comprising monomer units derived from at least one monomer selected from the following formulae (Ia) to (Id), especially (Ia) to (Ic), and/or (IIa) to (Ilc).

(Ia)

(Ib)

(Ic)

(IId)
Rf is a perfluorinated, optionally heteroatoms containing, alkyl group and R' and R'' are independently of one another H or an alkyl group.

Particularly preferred are polymers comprising monomer units derived from at least one monomer selected from formulae (Ia) to (Ic) and/or (IIa) to (IIc)

wherein

\[
\text{CF}_3-(\text{CF}_2)_{1-2}-, \text{CF}_3-(\text{CF}_2)_{1-2}-\text{O}-, \text{CF}_3-\text{O}-(\text{CF}_2)_{1-3}-,
\]
CF₃-O-(CF₂)₁₋₂-O-,
CF₃-(CF₂)₁₋₂-O-CF₂⁻,
CF₃-O-(CF₂)₁₋₂-O-CF₂⁻,
CF₃-O-(CF₂-O)₁₋₈⁻ or
5
CF₃-O-(CF₂-O)₁₋₈⁻CF₂⁻
and R' and R'' are independently of one another H or methyl.

In an especially preferred variant of the invention, the polymers comprise monomer units derived from at least one monomer selected from formulae (Ia) to (Ic) and/or (IIa) to (IIc) wherein Rf is
10
CF₃-(CF₂)₁₋₂⁻,
CF₃-(CF₂)₁₋₂-O⁻,
CF₃-O-(CF₂)₁₋₃⁻
or CF₃-O-(CF₂)₁₋₂-O⁻
and R' and R'' are independently of one another H or methyl.

Preferably, the polymers comprise monomer units derived from at least one monomer selected from formulae (Ia) to (Ic) and/or (IIa) to (IIc) wherein Rf is
15
CF₃-CF₂-CF₂-O⁻, CF₃-CF₂-O⁻ or CF₃-O⁻ and R' and R'' are independently of one another H or methyl.

Particular preference is given to polymers comprising monomer units derived from at least one monomer selected from the following monomers:

![Monomer Structure](image-url)
The compounds of formulae (I) and (II) can be prepared by simple, standard process steps. For example, compounds of formula (I) can be prepared by reaction of corresponding alcohols with acids or acid anhydrides by methods known to the skilled man in the art.

Compounds of formula (II) can be prepared by reaction of the corresponding perfluoroolefins with the corresponding thiocompounds.

Necessary starting materials are commercially available, can be prepared by known processes from commercially available products or can be prepared analogously by known syntheses,

Compounds according to formulae (I) and (II) and processes for their preparation are described in WO 2016/096129.

The new polymers may comprise solely monomer units derived from at least one functional co-monomer of formulae (I) and/or (II).
In a variant of the invention, the new polymers may comprise monomer units derived from at least one functional co-monomer of formulae (I) and/or (II) and at least one functional co-monomer and/or at least one non-functional co-monomer. Such co-polymers may be represented by formula (III)

\[
\begin{align*}
R' & \quad R'' \quad R''' \\
\text{R} \quad \text{O} & \quad \text{O} & \quad \text{O} \\
\text{R} \quad \text{R} & \quad \text{R} & \quad \text{R} \\
\text{R1} & \quad \text{R2} & \quad \text{R3} \\
\text{O} & \quad \text{O} & \quad \text{O} \\
\end{align*}
\]

With \( R_1 = \text{fluorinated Group} \)
\( R_2 = \text{functional Group} \)
\( R_3 = \text{non functional Group} \)
\( n, m, o = \text{total number of respective monomers} \)
\( R' = H, CH_3 \)

The functional co-monomer is preferably selected from monomers comprising OH, epoxy, -Si(OMe)₃, -Si(OEt)₃, CO₂H or tertiary amino groups.
Especially preferred functional co-monomers are selected from the following monomers, wherein \( R'''' \) = H or methyl:

\[
\begin{align*}
\begin{align*}
\text{O} & \quad \text{O} \quad \text{O} \\
\text{R}'' & \quad \text{R}'' & \quad \text{OH} \\
\end{align*} \\
\begin{align*}
\text{O} & \quad \text{OH} \\
\text{R}'' & \quad \text{R}'' \\
\end{align*} \\
\begin{align*}
\text{O} & \quad \text{O} \quad \text{O} \\
\text{R}'' & \quad \text{R}'' \\
\end{align*}
\]

\( \text{R'} = H, CH_3 \)
The non-functional co-monomer is preferably selected from monomers comprising linear or branched alkyl groups or polyether groups or from styrene like monomers. Especially preferred non-functional co-monomers are selected from the following monomers, wherein $R^{mmp} = H$ or methyl:
In a preferred variant of the invention, the polymers comprise monomer units derived from at least one monomer of formulae (I) and/or (II), at least one functional co-monomer, and at least one non-functional co-monomer.

The polymer may comprise the three types of monomer (fluorinated group: Rf-G, functional group: F-G and non-functional group: nF-G) in every ratio between 1-99% yielding a total of 100% in the final polymer % = weight%.

Preferred combinations are

<table>
<thead>
<tr>
<th></th>
<th>20-80%</th>
<th>50-98%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rf-G</td>
<td></td>
<td></td>
</tr>
<tr>
<td>F-G</td>
<td>2-20%</td>
<td>2-50%</td>
</tr>
<tr>
<td>nF-G</td>
<td>20-80%</td>
<td>0%</td>
</tr>
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</table>
Balancing the composition of the co-polymer is key to the end performance of the polymer in the final composition or coating.

The polymerisation itself can be accomplished by standard processes, i.e. by radical polymerisation in solution, in bulk or in emulsion. Suitable initiators are for example azobis(isobutyronitrile) (AIBN) und 2-2’-azobis(2,4-dimethylvaleronitrile) (Vazo 52®). Suitable solvents are for example isopropyl acetate, 1,4-dioxane, tetrahydrofuran and toluene.

Polymerisation processes are known to the person skilled in the art. Conventional process parameters are shown by way of example in the experimental part. The polymer may be isolated or used in dispersion or solution. Preferably, the polymerisation is carried out in the same solvents as the later coating dispersion are used. If the solvent is not suitable, a solvent exchange after polymerisation can be carried out. Preferably the polymerisation is carried out as a free radical polymerization under inert atmosphere with a thermally activated initiator like AIBN.

The polymers according to the invention may be used as such as coating materials or as additives for conventional coatings.

The polymers according to the invention comprising compounds of formulae (I) and/or (II), preferably of formulae (Ia) to (Ic) and/or (IIa) to (IIc), in particular in their preferred variants, may have improved environmental properties compared with polymers of the prior art, since they do not degrade either chemically or biologically to form long-chain PFCAs or PFASs.

Preferred areas of use are, for example, the use of the polymers according to the invention as additives in preparations for surface coating, such as
paints, lacquers, protective coatings, special coatings in electronic or semiconductor applications (for example photoresists, top antireflective coatings, bottom antireflective coatings) or in optical applications (for example photographic coatings, coatings of optical elements), in agrochemicals, in polishes and waxes, for example for furniture, floorcoverings and automobiles, in particular in floor polishes, in fire-extinguishing compositions, lubricants, or in photolithographic processes, in particular in immersion photolithography processes, for example in developer solutions, rinse solutions, immersion oils and/or in the photoresists themselves, especially for the production of printed circuits or in additive preparations for corresponding preparations.

For use, the polymers according to the invention are usually introduced into correspondingly designed preparations. Usual use concentrations are 0.01 – 30.0%, preferably 0.01 – 10.0% by weight of the polymer according to the invention, based on the entire compositions. The present invention likewise relates to corresponding compositions comprising the polymers according to the invention. Such compositions preferably comprise a solvent which is suitable for the respective application, and optionally further active substances and/or optionally additives. Preferred compositions are paint and coating preparations, fire-extinguishing agents, lubricants, washing agents and detergents and de-icers or developer solutions, rinse solutions, immersion oils and photoresists for photolithographic processes, in particular for immersion photolithography processes and in particular for the production of printed circuits, agrochemicals, floor polishes, cosmetic products, cosmetic products or hydrophobicisation agents for textile finishing or glass treatment. Preferred compositions here are paint and coating preparations and printing inks.

In addition, the present invention also relates to water-based surface-coating formulations which comprise the polymers according to the invention, alone or mixed with additives. Preference is given to the use of surface-
coating formulations based on the following synthetic film formers: polycondensation resins, such as alkyd resins, saturated/unsaturated polyesters, polyamides/imides, silicone resins; phenolic resins; urea resins and melamine resins, polyaddition resins, such as polyurethanes and epoxy resins, polymerisation resins, such as polyolefins, polyvinyl compounds and polyacrylates.

In addition, the polymers according to the invention are also suitable for use in surface coatings based on natural products and modified natural products. Preference is given to surface coatings based on oils, polysaccharides, such as starch and cellulose, and also based on natural resins, such as cyclic oligoterpenes, polyterpenes and/or shellac.

The polymers according to the invention can be used both in physically hardening (thermoplastics) and in crosslinking (elastomers and thermosets) aqueous surface-coating systems. The polymers according to the invention preferably improve the water and/or dirt repellency of the coated surfaces.

The present invention relates to all uses mentioned here of polymers to be employed in accordance with the invention. The respective use of polymers for the said purposes is known to the person skilled in the art, and consequently the use of the polymers to be employed in accordance with the invention presents no problems.

The present invention particularly relates to the use of the polymers according to the invention and their preferred embodiments described above as and in functional coatings, for example for improving the water and/or dirt repellency of coating formulations, e.g. epoxy, acrylic, and PUR coatings.

Besides the polymers comprising monomers units of compounds of formulae (I) and/or (II), coating formulations according to the invention may
also comprise solvents, additives, assistants, and fillers as well as non-fluorinated polymers.

A solution or dispersion comprising one or more polymers according to the invention can be applied as an additive for conventional coatings, but it also can be beneficial to spin coat the solution or dispersion itself as a thin layer on a substrate. Suitable substrates are for example glass, ceramics, metals, textiles, garment or leather.

The polymers and coatings comprising such polymers may be beneficial in terms of their eco toxicological profile and at the same time show good water and dirt repellency. Furthermore, polymers and coatings according to the invention may show good processability and/or storage stability.

The complete disclosure contents of all applications and publications mentioned expressly also belong to the disclosure content of the present application by way of reference. Further features, advantages and variants of the invention also arise from the claims and examples. The following examples explain the present invention in greater detail without restricting the scope of protection.

**Examples**

**Abbreviations**

MTBE       tert-butyl methyl ether  
DI water    deionised water     
RT          room temperature    
wt          weight percent

**Example 1**: Synthesis of 2-Methyl-acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropyloxy-ethylsulfanyl)-ethyl ester
Example 1a:

77.30 g of perfluoropropyl vinyl ether, 52.21 g of 2-mercaptoethanol, 40 ml acetonitrile, and 12 g of potassium carbonate are heated to 100°C in a pressure reactor for 18 h. 25 ml water and 25 ml MTBE are added to the reaction mixture and the phases are separated. The aqueous phase is extracted with 2x25mL MTBE and the combined organic phases are washed with 70mL water and 70mL saturated NaCl solution. The extract is dried over sodium sulfate, the solvent is removed and the raw material is distilled (b.p. 45-49 °C at 0,1 mbar). product: 63.40 g = 63%

1H-NMR: 6,8 ppm (dt, 1 H, -CFH); 3,6 ppm (t, 2H, -CH2O-); 3,1 ppm (t, 2H, -SCH2);

Example 1b:

10 g of the alcohol from example 1b are dissolved in 60 ml toluene together with 0.5 g of toluene-4-sulfonic acid monohydrate. 4.5 g of methacrylic acid anhydride are then slowly added under agitation and the reaction mixture is stirred for 24h at 110 °C. The mixture is cooled to RT, 25 mL water and 25 mL MTBE are added and the phases are separated. Subsequently, the aqueous phase is washed with 2x 25 mL MTBE. The combined organic phases are dried over sodium sulfate, filtered and the solvent is distilled off in a rotary evaporator.

product: 11.30 g = 94%
Example 2: Synthesis of 2-Methyl-acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-ethyl ester

41.4 g (126.2 mmol) 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-ethanol, (0.1 eq.) TEMPO, and 16.6 g (164 mmol, 1.3 eq.) triethylamine are initially introduced under argon in a three-neck round bottom flask with 220 mL MTBE and cooled to 0°C with ice-cooling. 14.5 g (138 mmol, 1.3 eq.) methacrylic acid chloride are added dropwise. The mixture is stirred under ice-cooling overnight and then stirred at reflux for 18 h. The product is purified by solvent extraction with water and MTBE. The phases are separated and the aqueous phase is extracted twice with 75 mL MTBE. The combined organic phases are washed with 100 mL of water and 100 mL saturated NaCl solution, dried over sodium sulfate and the solvent is removed in vacuo. Product: 53 g

1H-NMR (DMSO, 60 MHz):
- CHF: 6.8–7.5 ppm (dt)
- OCH2: 3.62 ppm (t)
- CH2OH: 4.2 ppm (t)
- CCH3: 1.83 ppm (s)
- CCH2: 5.7–6.1 ppm (dd)
4.7 g (6.3 mmol) 2-3-[2,3-bis-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-propoxy]-propylsulfanyl]-ethanol and 0.84 g (8.3 mmol, 1.3 eq.) triethylamine are initially introduced under argon in a three-neck round bottom flask with 30 mL MTBE and cooled to 0°C with ice-cooling. 1.2 g (11.4 mmol, 1.8 eq.) methacrylic acid chloride are added dropwise. The mixture is stirred under ice-cooling overnight and then stirred at reflux for 18 h. The product is purified by solvent extraction with water and MTBE. The phases are separated and the aqueous phase is extracted twice with 75 mL MTBE. The combined organic phases are washed with 100 mL of water and 100 mL saturated NaCl solution, dried over sodium sulfate and the solvent is removed in vacuo. Product: 5.1 g

1H-NMR (DMSO, 60 MHz):

\begin{align*}
\text{CHF} & \quad 6.8-7.5 \text{ ppm (dt)} \\
\text{OCH}_2\text{CH} & \quad 3.9 \text{ ppm (d)} \\
\text{CHCH}_2\text{O} & \quad 3.9 \text{ ppm (d)} \\
\text{CH}_2\text{CHCH}_2 & \quad 4.9 \text{ ppm (tt)} \\
\text{OCH}_2\text{CH}_2 & \quad 4.2 \text{ ppm (t)} \\
\text{CH}_2\text{CH}_2\text{S} & \quad 2.2 \text{ ppm (tt)} \\
\text{CH}_2\text{CH}_2\text{S} & \quad 3.8 \text{ ppm (t)} \\
\text{SCH}_2 & \quad 3.4 \text{ ppm (t)} \\
\text{CH}_2\text{CH}_2\text{O} & \quad 4.3 \text{ ppm (t)} \\
\text{CCH}_3 & \quad 1.83 \text{ ppm (s)} \\
\text{CCH}_2 & \quad 5.7-6.1 \text{ ppm (dd)}
\end{align*}

\textbf{Example 4: Synthesis of 2-Methyl-acrylic acid 2,3-bis-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-propyl ester}
10 g (16mmol) 2,3-bis-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-propan-1-ol and 0.55g (3mmol, 0.2eq.) 4-methylbenzenesulfonic acid monohydrate are initially introduced in 35 mL toluene. 2.72 g (18mmol, 1.1eq.) methacrylic acid anhydride are added dropwise. The mixture is stirred at reflux for 24h. 25 mL water and 25 mL MTBE are added to the reaction mixture and the phases are separated. The aqueous phase is washed twice with 25 ml MTBE. The combined organic phase is washed with 25 mL water, dried over sodium sulfate and filtered. The solvent is removed in vacuo. product: 9.9g

1H-NMR (DMSO, 60 MHz):
CHF 6.8-7.5 ppm (dt)
OCH2CH 4.2 ppm (d)
CH2CHCH2 4.8 ppm (tt)
CHCH2O 4.2 ppm (d)
CCH3 1.83 ppm (s)
CCH2 5.7-6.1 ppm (dd)

**Example 5: Synthesis of Acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethylsulfanyl)-ethyl ester**

g (145mmol) 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethylsulfanyl)-ethanol, 12.1g (168 mmol, 1.15eq.) acrylic acid, and 4.5g (0.2eq.) 4-methylbenzenesulfonic acid monohydrate are introduced in 300mL toluene. and stirred at reflux for 24h.
The product is purified by solvent extraction with water and MTBE.
The phases are separated and the aqueous phase is extracted twice with 75 ml MTBE. The combined organic phases are washed with 100 mL of water and 100 mL saturated NaCl solution, dried over sodium sulfate and the solvent is removed in vacuo. product: 36.9g

1H-NMR (DMSO, 60 MHz):
CHF 6.8-7.5 ppm (dt)
SCH2 2.78 ppm (t)
CH2CH2O 4.1 ppm (t)
CHCH2 6.2 ppm (s)

CHCH2 5.9-6.1 ppm (dd)

Example 6: Synthesis of Acrylic acid 2-[3-[2,3-bis-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-propoxy]-propylsulfanyl]-ethyl ester

10.7 g (14mmol) 2-[3-[2,3-bis-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-propoxy]-propylsulfanyl]-ethanol, 1.09g (15 mmol, 1.15eq.) acrylic acid, and 0.6g (0.22eq.) 4-methylbenzenesulfonic acid monohydrate are introduced in 30mL toluene. and stirred at reflux for 24h.

The product is purified by solvent extraction with water and MTBE. The phases are separated and the aqueous phase is extracted twice with 75 ml MTBE. The combined organic phases are washed with 100 mL of water and 100 mL saturated NaCl solution, dried over sodium sulfate and the solvent is removed in vacuo. product: 5.4g

1H-NMR (DMSO, 60 MHz):
CHF 6.8-7.5 ppm (dt)
OCH2CH 3.9 ppm (d)
CHCH2O 3.9 ppm (d)
CH2CHCH2 4.9 ppm (tt)
OCH2CH2 4.2 ppm (t)
CH2CH2S  2.2 ppm (tt)
CH2CH2S  3.8 ppm (t)
SCH2     3.4 ppm (t)
CH2CH2O  4.3 ppm (t)
5 CHCH2   6.2 ppm (s)
CHCH2    5.7-6.1 ppm (dd)

**Example 7: General Procedure A for Copolymerization:**

A 50 ml three neck glass round-bottomed flask equipped with a gas inlet, condenser and septum, is charged with 19.35 g of a monomer and solvent premix. An inert atmosphere is created by alternating vacuum and the entry of nitrogen.

In a vial 0.04 g Vazo™ 52 (Chemour) in 0.4 g isopropyl acetate is added via a syringe under inert atmosphere through the septum and the mixture is heated up to 60°C for 24 h.

Additionally 0.01 Vazo™ 52 n 0.2 g isopropyl acetate is added and the mixture is stirred for additional 12h at 60°C under inert atmosphere. The solvent is removed via distillation.

**Example 7a:**

In order to improve the handling a 20 g premix of the following material is made:

2.16 g of 2-Methyl-acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethylsulfanyl)-ethyl ester

2.16 g of n-Butylmethacrylate

0.48 g of 2,3-Epoxypropyl methacrylate

14.55 g Isopropyl Acetate

**Example 7b:**

20 g premix of the following material is made:

2.32 g of 2-Methyl-acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethylsulfanyl)-ethyl ester
2.16 g of n-Butylmethacrylate
0.48 g of 2-Hydroxyethylmethacrylate
14.39 g Isopropyl Acetate

Example 7c:
20 g premix of the following material is made:
2.16 g of 2-Methyl-acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethyl)sulfanyl)-ethyl ester
2.16 g of n-Butylmethacrylate
0.48 g of Methacryloxypropyltrimethoxysilane
14.39 g Isopropyl Acetate

Example 8: Application Tests
The repellency effect of the polymers is tested in the corresponding coating systems at different concentrations or as diluted solution without resin (glass coating) by contact angle measurement. The apparatus used is a drop shape analyzer (DSA100 from Kruess, Germany), the test liquid is DI water.

Example 8a:
Table 2: 2 K PUR coating formulation

<table>
<thead>
<tr>
<th>Number</th>
<th>Compound</th>
<th>Amount (g)</th>
<th>Producer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base coat</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Desmophen A 870 BA</td>
<td>51.15</td>
<td>CSC Jäkle (Bayer)</td>
</tr>
<tr>
<td>2</td>
<td>Baysilone OL 17; 10% in Xylene</td>
<td>0.53</td>
<td>OMG Borchers</td>
</tr>
<tr>
<td>3</td>
<td>Xylene</td>
<td>16.00</td>
<td>Merck</td>
</tr>
<tr>
<td>4 &amp; 5</td>
<td>Methoxypropylacetate/Solventnaphtha 1 : 1</td>
<td>10.17</td>
<td>Merck / DHC Chemie</td>
</tr>
<tr>
<td>6</td>
<td>Butylglycolacetate</td>
<td>2.13</td>
<td>Merck</td>
</tr>
<tr>
<td>Hardener</td>
<td>7</td>
<td>Desmodur N 3390 BA/SN</td>
<td>19.49</td>
</tr>
<tr>
<td>----------</td>
<td>---</td>
<td>----------------------</td>
<td>-------</td>
</tr>
</tbody>
</table>

**Preparation base coat:**

In a 250 ml flask component 1-6 is added and mixed with a magnetic stirrer for 12 h.

With the base coat, hardener and polymer from example 9b the following mixtures are prepared:

**Table 3**

<table>
<thead>
<tr>
<th></th>
<th>Blank</th>
<th>1%</th>
<th>5%</th>
<th>10%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base coat</td>
<td>8.00 g</td>
<td>7.75 g</td>
<td>4.00 g</td>
<td></td>
</tr>
<tr>
<td>Polymer from example 7b in 50 w% Butylacetate</td>
<td>-</td>
<td>0.25 g</td>
<td>0.55 g</td>
<td>1.30 g</td>
</tr>
<tr>
<td>Hardener</td>
<td>2.00 g</td>
<td>2.00 g</td>
<td>0.91 g</td>
<td>1.06 g</td>
</tr>
</tbody>
</table>

The components are mixed with a magnetic stirrer for 45 min.

For the coating application the following equipment is used:

- byko-chart / Opacity Chart (byk-Gardner GmbH AG-5305) Black/White
- Drawdown chart
  - Doctor blade (Erichsen, Model 360, 30µm)
  - automatic film applicator (byk-Gardner GmbH)
  - vacuum oven

**Preparation coating:**

- The lacquer is applied with a wet film thickness of 30 µm
- The charts is allowed to level for 15 mins
- Curing conditions 30 min @130°C and 250 mbar.

**Results of Example 8a:**

**Fig.1** shows the results of a contact angle measurement of a water droplet on 2K-PUR coating with and without polymer additive. The measurement is
repeated five times on different areas of the coated substrate. From these five measurements the mean value (height of the black bar) and the averaged deviation (bracket on top of the black bar) is evaluated. The blank measurement shows the contact angle (water repellence) of the pure coating, the sample measurement reveal the improvement of repellence due to the presence of the fluorinated additive at 1%, 5% and 10%. The contact angle increases from 83.14° to 98.33°.

**Example 8b:**

*Table 4: Epoxy coating formulation*

<table>
<thead>
<tr>
<th>Number</th>
<th>Compound</th>
<th>Producer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base coat</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Benzylalcohol</td>
<td>VWR</td>
</tr>
<tr>
<td>2</td>
<td>Glycidyl-4-nonylphenylether</td>
<td>Sigma Aldrich</td>
</tr>
<tr>
<td>3</td>
<td>Butylacetate</td>
<td>VWR</td>
</tr>
<tr>
<td>4</td>
<td>Polymer example 7a 50% in Butylacetate</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Bisphenol A diglycidylether</td>
<td>Sigma Aldrich</td>
</tr>
<tr>
<td>Hardener</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Isophorondiamin</td>
<td>Sigma Aldrich</td>
</tr>
</tbody>
</table>

**Preparation base coat:**

Components 1-4 are mixed with a spatula. Compound 5 is heated to 40°C for 1 h before using. Then the epoxide 5 is added to 1-4 and mixed in a Speedmixer at 2800 UPM for 2 min. The hardener 6 is added and mixed with a Speedmixer at 2800 UPM for 30 sec.

**Table 5**

<table>
<thead>
<tr>
<th>Compound</th>
<th>blank</th>
<th>1%</th>
<th>2%</th>
<th>10%</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2.25g</td>
<td>2.00g</td>
<td>2.00g</td>
<td>0.70 g</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>2</td>
<td>0.13g</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>3</td>
<td>0.13g</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>4</td>
<td>-</td>
<td>0.20g</td>
<td>0.40g</td>
<td>0.90g</td>
</tr>
<tr>
<td>5</td>
<td>7.50g</td>
<td>6.67g</td>
<td>6.67g</td>
<td>2.33g</td>
</tr>
<tr>
<td></td>
<td>2.25g</td>
<td>2.00g</td>
<td>2.00g</td>
<td>0.70g</td>
</tr>
</tbody>
</table>

For the coating application the following equipment is used:
- Small aluminium bowl 5x5x0.5 cm
- Ventilation oven

**Preparation coating:**
- The resin is poured into the aluminum bowl
- The charts is allowed to level for 60 mins
- Curing conditions 60 min @100°C

**Results of Example 8b:**

*Fig.2* shows the results of a contact angle measurement of a water droplet on epoxy coating with and without polymer additive. The measurement is repeated five times on different areas of the coated substrate. From these five measurements the mean value (height of the black bar) and the averaged deviation (bracket on top of the black bar) is evaluated. The blank measurement shows the contact angle (water repellence) of the pure coating, the sample measurement reveal the improvement of repellence due to the presence of the fluorinated additive at 1%, 5% and 10%. The contact angle increases from 82.77° to 102.41° with a polymer addition of as little 1%. More additive does not improve the repellence any further (101.38° and 99.77° for 2% and 10% resp.)

**Example 8c:**

Glass coating of a diluted solution without resin:
The polymer residue of example 7c is diluted with n- butyl acetate to yield a 0.5wt% dispersion.

**Preparation coating:**

After filtering through a 50 μm Filter the material is applied on a glass substrate (cleaned with acetone). The solvent is allowed to dry at room temperature for 45 min and is additionally cured at 100°C for 60 min.

**Results of Example 8c:**

Fig.3 shows the results of a contact angle measurement of a water droplet on cleaned glass slide with and without polymer additive. The measurement is repeated five times on different areas of the coated substrate. From these five measurements the mean value (height of the black bar) and the averaged deviation (bracket on top of the black bar) is evaluated.

The blank measurement shows the contact angle (water repellence) of the pure glass, the sample measurement reveal the improvement of repellence due to the presence of the fluorinated additive (since the polymer is applied without additional coating system the material can be seen as 100% additive). The contact angle increases from 43.82° to 94.29°.

**Example 9: General Procedure B for Copolymerization:**

![Chemical structure](image-url)
The monomers (62.50 wt% Fluoro-MA, 20.83 wt% stearyl methacrylate, 2.08 wt% 2-hydroxymethyl methacrylate, 12.50 wt% isobornyl methacrylate) and isopropyl acetate are initially introduced into a dry three neck round-bottomed flask. An inert atmosphere is created by alternating vacuum and the entry of argon. Corresponding to 0.2 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (50 wt%) is added dropwise. The composition is heated and stirred overnight. Additionally, corresponding to 0.1 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (5 wt%) is added dropwise and the composition is again heated and stirred overnight. Subsequently, the solvent is removed in vacuo.

**Example 10: Homopolymerization**

**Example 10a**

Acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropyloxy-ethoxy)-ethyl ester in isopropyl acetate is introduced into a dry three neck round-bottomed flask and an inert atmosphere is created by alternating vacuum and the entry of argon. Corresponding to 0.2 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (50 wt%) is added dropwise. The composition is heated and stirred overnight. Additionally, corresponding to 0.1 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (5 wt%) is added dropwise and the composition is again heated and stirred overnight. Subsequently, the solvent is removed in vacuo.

**Example 10b**

Acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropyloxy-ethoxy)-ethyl ester in isopropyl acetate is introduced into a dry three neck round-bottomed flask and an inert atmosphere is created by alternating vacuum and the entry of argon. Corresponding to 0.2 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (50 wt%) is added dropwise. The composition is heated and stirred overnight. Additionally, corresponding to 0.1 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (5 wt%) is added dropwise and the composition is again heated and stirred overnight. Subsequently, the solvent is removed in vacuo.
Methacrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethoxy)-ethyl ester in isopropyl acetate is introduced into a dry three neck round-bottomed flask and an inert atmosphere is created by alternating vacuum and the entry of argon. Corresponding to 0.2 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (50 wt%) is added dropwise. The composition is heated and stirred overnight. Additionally, corresponding to 0.1 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (5 wt%) is added dropwise and the composition is again heated and stirred overnight. Subsequently, the solvent is removed in vacuo.

**Example 10c**

![Chemical Structure](image)

Acrylic acid 2-(1,1,2-trifluoro-2-heptafluoropropoxy-ethylsulfanyl)-ethyl ester in isopropyl acetate is introduced into a dry three neck round-bottomed flask and an inert atmosphere is created by alternating vacuum and the entry of argon. Corresponding to 0.2 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (50 wt%) is added dropwise. The composition is heated and stirred overnight. Additionally, corresponding to 0.1 wt% of the total composition, a solution of Vazo™ 52 in isopropyl acetate (5 wt%) is added dropwise and the composition is again heated and stirred overnight. Subsequently, the solvent is removed in vacuo.

**Example 11: Oil-Repellency Test**
The Oil-Repellency test is a method to evaluate the oil and water repellent effect (DWR-effect) of polymers on fabrics. Based on the AATCC Test Method 118-2013, drops of standards test solvents of varying surface tensions are placed on a surface treated with polymers. The fabrics (cotton and polyester) are previously laid in the DWR solution and dried. Parameters like size of fabric, solution volume, solution concentration, and
drying time are repeatable and identical conditions. Table 6 shows test solvents and repellency grades. The oil repellency Grade is the highest numbered test liquid which will not wet the fabric surface. This non-wetting criterion has to be hold within a period of 30s. A grade zero is assigned when the fabric fails the mineral oil test liquid.

Grading example (pattern AATCC Test Method 118-2013): A = Passes; clear well-rounded drop B = Borderline pass; rounding drop with partial darkening C = Fails; wicking apparent and/or complete wetting D = complete wetting

Table 6

<table>
<thead>
<tr>
<th>Oil Repellency Grad</th>
<th>Composition/Solvent</th>
<th>Surface Tension (25°C) (dynes/cm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>None (fail Kaydol)</td>
<td>-</td>
</tr>
<tr>
<td>1</td>
<td>Kaydol</td>
<td>31.5</td>
</tr>
<tr>
<td>2</td>
<td>Kaydol: n-hexadecane (65:35)</td>
<td>-</td>
</tr>
<tr>
<td>3</td>
<td>n-hexadecane</td>
<td>27.3</td>
</tr>
<tr>
<td>4</td>
<td>n-tetradecane</td>
<td>26.4</td>
</tr>
<tr>
<td>5</td>
<td>n-dodecane</td>
<td>24.7</td>
</tr>
<tr>
<td>6</td>
<td>n-decane</td>
<td>23.5</td>
</tr>
<tr>
<td>7</td>
<td>n-octane</td>
<td>21.4</td>
</tr>
<tr>
<td>8</td>
<td>n-heptane</td>
<td>19.8</td>
</tr>
</tbody>
</table>

Specified Requirements of Oil Repellency Textiles, No. FTTS-FA-01

Table 7: Test Results

<table>
<thead>
<tr>
<th>Fluoro-MA</th>
<th>Formulation</th>
<th>Viscosity</th>
<th>Oil-Repellency</th>
</tr>
</thead>
</table>
| C6 | Standard Formulation | - | cotton : 6  
polyester : 6 |
|---|----------------------|---|----------------|
| C8 | Standard Formulation | - | cotton : 6  
polyester : 6 |
| 100 % Fluor-MA | Very viscous | cotton : 6  
polyester : 5 |
| Standard Formulation | < C6-C8-Material | cotton : 5  
polyester : - |
| 45% linear Fluor-MA  
45 % HEMA  
10 % butyl acrylate | Very viscous | cotton : 5  
polyester : 5 |
| 100% Fluor-MA | viscous | cotton : 5  
polyester : 4 |
Claims

1. A polymer comprising monomer units derived from at least one monomer of formulae (I) or (II)

(I) \[(Rf_1-\text{CHF-CF}_2-O-\text{CHR}_1)_{m_1}-L_1-(X_1)_{n_1}\]

(II) \[(Rf_2-\text{CHF-CF}_2-S-\text{CHR}_2)_{m_2}-L_2-(X_2)_{n_2}\]

wherein

Rf1 and Rf2 are independently of one another a perfluorinated, optionally heteroatoms containing, alkyl group,

R1 and R2 are independently of one another H or an alkyl group,

L1 and L2 are independently of one another a single bond or a bivalent organic group,

X1 and X2 are independently of one another an ethylenically unsaturated group,

m1 and m2 are independently of one another \(\geq 1\)

and n1 and n2 are independently of one another \(\geq 1\).

2. Polymer according to claim 1, characterised in that Rf1 and Rf2 are independently of one another selected from the groups

CF3-(CF2)0-3-, CF3-(CF2)0-3-O-,

CF3-(CF2)0-3-O-(CF2)1-3-,

CF3-(CF2)0-3-O-(CF2)1-3-O-,

CF3-(CF2)0-3-O-(CF2)1-3-O-CF2-,

CF3-(CF2)0-3-O-(CF2-O)1-8- and

CF3-(CF2)0-3-O-(CF2-O)1-8-CF2-.

3. Polymer according to one or more of claims 1 to 2, characterised in that Rf1 and Rf2 are independently of one another selected from the groups

CF3-(CF2)1-2-, CF3-(CF2)1-2-O-,

CF3-O-(CF2)1-3-,

CF3-O-(CF2)1-2-O-,

CF3-(CF2)1-2-O-CF2-,
CF₃-O-(CF₂)₁₋₂-O-CF₂⁻,  
CF₃-O-(CF₂-O)₁₋₅⁻ and  
CF₃-O-(CF₂-O)₁₋₈⁻CF₂⁻.

4. Polymer according to one or more of claims 1 to 3, characterised in that R₁ and R₂ are independently of one another selected from H or C₁-C₃ alkyl.

5. Polymer according to one or more of claims 1 to 4, characterised in that L₁ and L₂ are independently of one another selected from a single bond and a saturated, branched or not branched, optionally heteroatoms and/or functional groups containing, alkylene group.

6. Polymer according to one or more of claims 1 to 5, characterised in that X₁ and X₂ are independently of one another an acrylate or methacrylate group.

7. Polymer according to one or more of claims 1 to 6, characterised in that m₁ and m₂ are independently of one another equal to 1-3.

8. Polymer according to one or more of claims 1 to 7, characterised in that n₁ and n₂ are independently of one another equal to 1-3.

9. Polymer according to one or more of claims 1 to 8, characterised in that R₁ and R₂ are independently of one another selected from  
   CF₃-(CF₂)₁₋₂⁻, CF₃-(CF₂)₁₋₂-O⁻, CF₃-O-(CF₂)₁₋₃⁻, CF₃-O-(CF₂)₁₋₃-O⁻,  
   CF₃-(CF₂)₁₋₂-O-CF₂⁻, CF₃-O-(CF₂)₁₋₂-O-CF₂⁻, CF₃-O-(CF₂-O)₁₋₈⁻ and  
   CF₃-O-(CF₂-O)₁₋₈⁻CF₂⁻,

   R₁ and R₂ are independently of one another H or CH₃,  
   L₁ and L₂ are independently of one another a single bond or a C₁-C₄ alkylene group, optionally branched and/or comprising hetero atoms,  
   especially O, and/or a functional group,  
   X₁ and X₂ are independently of one another an acrylate or a methacrylate group,
m₁ and m₂ are independently of one another equal to 1 or 2, and n₁ and n₂ are independently of one another equal to 1.

10. Polymer according to one or more of claims 1 to 9, characterised in that the monomer is selected from the following formulae (Ia) to (Ic) and/or (IIa) to (IIc):

(Ia)

(IIb)

(Ib)

(Ic)

(IIa)
wherein
Rf is a perfluorinated, optionally heteroatoms containing, alkyl group and
R' and R" are independently of one another H or an alkyl group.

11. Polymer according to claim 10, characterised in that Rf is CF₃-CF₂-CF₂-O-, CF₃-CF₂-O- or CF₃-O- and R' and R" are independently of one another H or methyl.

12. Polymer according to one or more of claims 1 to 11, characterised in that it comprises at least one functional and/or non-functional co-monomer.

13. Polymer according to one or more of claims 1 to 12, characterised in that it comprises at least one functional co-monomer selected from co-monomers comprising OH, epoxy, -Si(OMe)₃, -Si(OEt)₃, CO₂H or tertiary amino groups.

14. Polymer according to one or more of claims 1 to 13, characterised in that it comprises at least one non-functional monomer selected from co-
monomers comprising linear or branched alkyl groups or polyether groups or from styrene like monomers.

15. A method for the production of functional coatings and/or surface modifications, especially for dirt-repellent coatings, by use of at least one polymer according to one or more of claims 1 to 14.

16. A method for treating a substrate comprising contacting a substrate with a composition comprising at least one polymer according to one or more of Claims 1 to 14, optionally a film forming binder, optionally a solvent, and optionally an additive, and drying said composition on said substrate.

17. A coated substrate formed according to the method of claim 16.

18. Use of polymers according to one or more of claims 1 to 14 for the preparation of functional coatings and/or surface modifications.

19. Use of polymers according to one or more of claims 1 to 14 in paints, coatings, printing inks, protective coatings, special coatings in electronic or optical applications, photoresists, top antireflective coatings or bottom antireflective coatings, cosmetic products, agrochemicals, floor polishes, photographic coatings or coatings of optical elements.

20. A composition comprising at least one polymer according to one or more of Claims 1 to 14, optionally a film forming binder, optionally a solvent, and optionally an additive.

21. Composition according to Claim 20, characterised in that the composition is a paint composition, a coating composition, a fire-extinguishing composition, a lubricant, a de-icer composition, a photoresist composition, a photolithographic composition, a cosmetic
product, an agrochemical, a floor polish or a hydrophobicising composition for textile finishing or glass treatment.

22. A film produced by curing a composition according to claim 20.

23. A product having a coating comprising at least one polymer according to one or more of claims 1 to 14.

24. A process for the preparation of a polymer comprising

(a) polymerising at least one monomer of monomer of formulae (I) or (II)

\[
(Rf_1\cdot\text{CF}-\text{CF}_2\cdot\text{O}\cdot\text{CHR}_1)_{m_1}\cdot\text{L}_1\cdot(\text{X}_1)_{n_1} \quad (I)
\]

\[
(Rf_2\cdot\text{CF}-\text{CF}_2\cdot\text{S}\cdot\text{CHR}_2)_{m_2}\cdot\text{L}_2\cdot(\text{X}_2)_{n_2} \quad (II)
\]

wherein

\(Rf_1\) and \(Rf_2\) are independently of one another a perfluorinated, optionally heteroatoms containing, alkyl group,

\(R_1\) and \(R_2\) are independently of one another \(H\) or an alkyl group,

\(L_1\) and \(L_2\) are independently of one another a single bond or a bivalent organic group,

\(X_1\) and \(X_2\) are independently of one another an ethylenically unsaturated group,

\(m_1\) and \(m_2\) are independently of one another \(\geq 1\)

and \(n_1\) and \(n_2\) are independently of one another \(\geq 1\),

in a composition comprising at least one initiator, optionally at least one solvent, and optionally at least co-monomer, and

(b) optionally isolating the polymer.
Fig. 1

Mean CA [°]

<table>
<thead>
<tr>
<th>Condition</th>
<th>CA [°]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blank</td>
<td>83.14</td>
</tr>
<tr>
<td>Sample 1%</td>
<td>83.02</td>
</tr>
<tr>
<td>Sample - 5%</td>
<td>86.47</td>
</tr>
<tr>
<td>Sample - 10%</td>
<td>98.33</td>
</tr>
</tbody>
</table>

Fig. 2

Mean CA [°]

<table>
<thead>
<tr>
<th>Condition</th>
<th>CA [°]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blank</td>
<td>82.77</td>
</tr>
<tr>
<td>Sample 1%</td>
<td>102.41</td>
</tr>
<tr>
<td>Sample 2%</td>
<td>101.38</td>
</tr>
<tr>
<td>Sample 10%</td>
<td>99.77</td>
</tr>
</tbody>
</table>
Fig. 3

Mean CA [°]

Blank: 43°62
Sample: 94°29

[Bar chart showing the mean contact angle (CA) for both a blank and a sample, with the sample showing a significantly higher CA compared to the blank.]
INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER

INV. C08F220/24 C09D133/16 C09D4/06
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
C08F C09D D06M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No.</th>
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</thead>
<tbody>
<tr>
<td>X</td>
<td>WO 2016/032738 A1 (3M INNOVATIVE PROPERTIES CO [US]) 3 March 2016 (2016-03-03) examples 2,FS-2; tables 2,3 page 17, line 27 - line 32 page 18, line 1 - line 24 page 19, line 9 - line 18 page 20, line 16 - line 19 page 23, line 16 - line 28 page 26, lines 2-14 - lines 18-24 page 27, line 6 - line 10</td>
<td>1-5,7,8, 12-24</td>
</tr>
</tbody>
</table>

Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:
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