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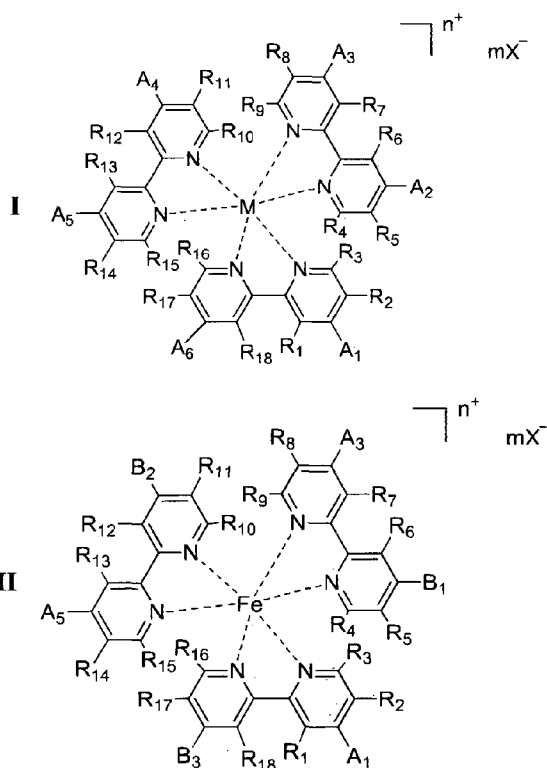
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(54) Title: METAL-BASED TRIS-BIPYRIDYL COMPLEXES AND USES THEREOF IN ELECTROCHROMIC APPLICATIONS



(57) Abstract: The present invention relates to metal-based tris-bipyridyl complexes, e.g., iron-based tris-bipyridyl complexes, and their use in fabrication of surface confined assemblies for electrochromic applications. Formulae I and II.



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METAL-BASED TRIS-BIPYRIDYL COMPLEXES AND USES THEREOF IN ELECTROCHROMIC APPLICATIONS

TECHNICAL FIELD

[0001] The present invention relates to metal-based tris-bipyridyl complexes, and their use in fabrication of surface confined assemblies for electrochromic applications.

[0002] **Abbreviations:** AFM, atomic force microscopy; CV, cyclic voltammetry; CPNF, coordination polymer network film; DMF, dimethylformamide; ECD, electrochromic device; FTO, fluorine doped tin oxide; ITO, indium tin oxide; MA, molecular assembly; MLCT, metal-to-ligand charge-transfer; RT, room temperature; SEC, spectroelectrochemistry; SELD, single electrochrome laminated device; SPMA, self-propagating molecule-based assembly; SSD, solid state device; TCO, transparent conductive oxide; THF, tetrahydrofuran; XPS, X-ray photoemission spectroscopy; XRR, X-ray reflectivity.

BACKGROUND ART

[0003] Layer by layer deposition technique in combination with selective metal-ligand coordination has been a powerful tool for generation of complex, self-driven, supramolecular surface confined architectures consisting of functional superlattices. These molecular assemblies, owing to their diverse intrinsic properties, span a wide variety of potential applications ranging from molecular electronics, display and sensor technologies, to solar cells and data storage. It has been reported that the complex properties of these assemblies could be fine-tuned by controlling their growth and mode of deposition. This, in turn, depends on the coordination geometry and molecular structure of the components. Hence, careful and rational design of the backbone structure and geometry could provide a simple, but challenging alternative for achieving control over the properties of multicomponent layer by layer assemblies.

[0004] One of the most intriguing properties of selected redox active metal-organic materials - electrochromism - arises from their ability to exhibit valance electron transitions (MLCT, intraligand excitation or intravalance charge transfer) upon electrochemical oxidation or reduction. Electrochromic materials are of profound significance as promising candidates for use in smart windows (electrochromic windows),

smart mirrors, display devices (electrochromic paper, goggles, helmet visors), etc. By definition, an electrochromic material is one which, by the application of a potential difference, can alter its optical properties upon reversible redox transformation, with distinguishable absorption/reflection spectra in its oxidized and reduced states. CPNFs constructed from such electrochromic materials of metal-organic nature exemplifies the combined advantages of organic and inorganic thin films. These advantages include long range processibility, transmittance modulation, high coloration efficiency, low switching time, open circuit memory effect and high stability.

[0005] International Publication No. WO 2006/085319 discloses a device having reversible and optically readable properties, the device comprising a substrate having an electrically conductive surface and carrying a redox-active layered structure, configured to have at least one predetermined electronic property including at least one of electrodensity and oxidation state, said at least one electronic property being changeable by subjecting the layer structure to an electric field, wherein the electronic properties of the layered structure define an optical characteristic of the structure thereby determining an optical response of the structure to certain incident light, the device enabling to effect a change in said electronic property that results in a detectable change in the optical response of the layered structure. International Publication No. WO 2009/095924 discloses such a device comprising, as a redox-active layered structure, a charged tris-bipyridyl Os^{2+} , Fe^{2+} or Ru^{2+} complex, for the optical detection, quantification and detoxification of Cr^{6+} by reversible metal-substrate electron transfer.

[0006] International Publication No. WO 2011/141913 discloses a solid-state, multi-valued, molecular random access memory device, comprising an electrically, optically and/or magnetically addressable unit, a memory reader, and a memory writer. The addressable unit comprises a conductive substrate; one or more layers of electrochromic, magnetic, redox-active, and/or photochromic materials deposited on the conductive substrate; and a conductive top layer deposited on top the one or more layers. The memory writer applies a plurality of predetermined values of potential biases or optical signals or magnetic fields to the unit, wherein each predetermined value applied results in a uniquely distinguishable optical, magnetic and/or electrical state of the unit, thus corresponding to a unique logical value. The memory reader reads the optical, magnetic and/or electrical state of the unit.

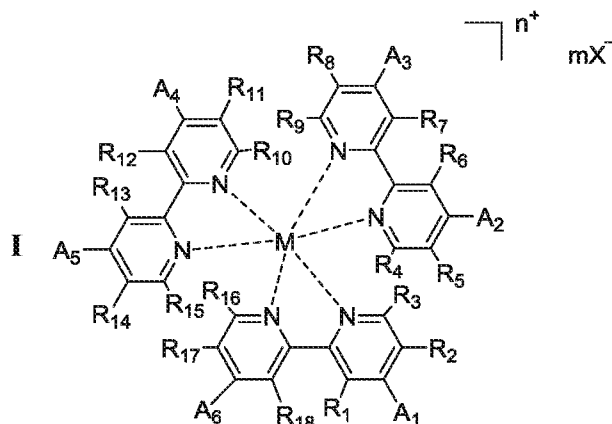
[0007] International Publication No. WO 2014/009952 discloses a logic circuit for performing a logic operation comprising a plurality of predetermined solid-state molecular chips, each molecular chip having multiple states obtained after application of a corresponding input. After applying predetermined inputs on the molecular chips, reading the states of the molecular chips produces a logical output according to the logic operation.

[0008] International Publication No. WO 2014/061018 discloses a device having an electrically conductive surface and carrying a molecular assembly, preferably composed of two or more redox-active based molecular components arranged in a specific order or sequence, such that the sequence of the components and their thickness dictate the assembly properties and consequently the uses of the device. Such a device can be used in fabrication of a multistate memory, electrochromic window, smart window, electrochromic display, binary memory, solar cell, molecular diode, charge storage device, capacitor, or transistor.

[0009] The aforesaid patent publications are herewith incorporated by reference in their entirety as if fully disclosed herein.

SUMMARY OF INVENTION

[0010] In one aspect, the present invention relates to a tris-bipyridyl complex of the general formula I:



wherein

M is a transition metal selected from Mn, Fe, Co, Ni, Cu, Zn, Ti, V, Cr, Rh or Ir;

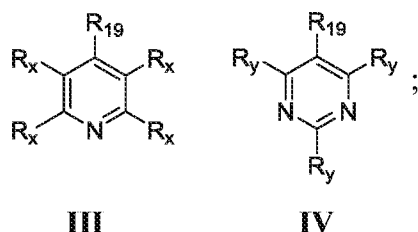
n is the formal oxidation state of the transition metal, wherein n is 0-6;

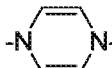
X is a counter anion;

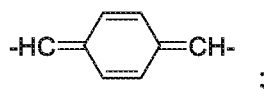
m is a number ranging from 0 to 6;

R_1 to R_{18} each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H;

A_1 to A_6 each independently is a group of the formula III, i.e., a pyridine or pyridine derivative moiety, or of the formula IV, i.e., a pyrimidine or pyrimidine derivative moiety, linked to the ring structure of the complex of general formula I via R_{19}



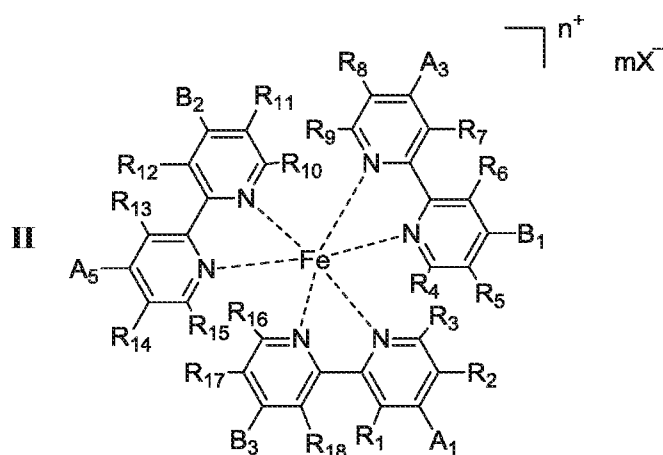
R_{19} each independently is selected from a covalent bond, C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, phenylene, biphenylene, a peptide moiety consisting of 3 to 5 amino acid residues, , or



R_x and R_y each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and

R_{20} each independently is H, (C₁-C₆)alkyl or aryl.

[0011] In another aspect, the present invention relates to an iron-based tris-bipyridyl complex of the general formula II:



wherein

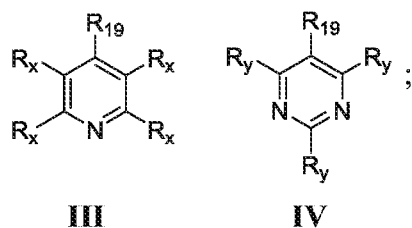
n is the formal oxidation state of the Fe, wherein n is 0-6;

X is a counter anion;

m is a number ranging from 0 to 6;

R₁ to R₁₈ each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H;

A₁, A₃ and A₅ each independently is a group of the formula III, i.e., a pyridine or pyridine derivative moiety, or of the formula IV, i.e., a pyrimidine or pyrimidine derivative moiety, linked to the ring structure of the complex of general formula II via R₁₉



III

IV

R₁₉ is selected from a covalent bond, C-C, cis/trans C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, phenylene, biphenylene, a peptide moiety consisting of 3 to 5 amino acid residues, -N- or -HC=-CH- ;

R_x and R_y each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H;

B_1 to B_3 each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and

R_{20} each independently is H, (C₁-C₆)alkyl or aryl.

[0012] In a further aspect, the present invention provides a device comprising a substrate having an electrically conductive surface and a layered structure disposed thereon, said layered structure comprising at least one redox-active compound configured to have a predetermined oxidation state being changeable upon subjecting said layered structure to an electric field, wherein exposure of said device to a potential change causes reversible electron transfer, which results in a change in the electrochromic properties of said layered structure with high coloration efficiency, said device having high electrochemical stability when repeatedly exposed to a potential change, wherein said redox-active compound each independently is a tris-bipyridyl complex of the general formula I or an iron-based tris-bipyridyl complex of the general formula II as defined above. Such a device may be used, e.g., in smart windows, electrochromic windows, smart mirrors, optical filters, frequency doubling devices, optical switches, modulators, spatial light modulators, phase masks, data transfer devices, data storage devices, pulse shapers, optical processors, electrochromic display devices, smart papers, electrochromic goggles, electrochromic helmets, electrochromic paints, or visors; as well as in memory devices.

[0013] In yet another aspect, the present invention provides a memory device comprising a substrate having an electrically conductive surface and a layered structure disposed thereon, said layered structure comprising at least one redox-active compound configured to have at least one a predetermined electronic property, including at least one of electrodensity and oxidation state, said predetermined electronic property being changeable upon subjecting said layered structure to an electric field, wherein said redox-active compound each independently is a tris-bipyridyl complex of the general formula I or an iron-based tris-bipyridyl complex of the general formula II as defined above.

BRIEF DESCRIPTION OF DRAWINGS

[0014] Fig. 1 shows the formation of the template layers (TLs). The TLs were generated by reaction of S1 with benzyl-chloride terminated coupling layers (CLs) covalently attached to silicon, quartz and glass substrates.

[0015] Fig. 2 shows the formation of the MAs. Schematic representation of (2A) a fully formed network via linear growth and (2B) a self-propagating molecular assembly via exponential growth.

[0016] Figs. 3A-3C show (3A) UV/vis spectra of 15 μM solutions of complexes **1DB**(Fe^{2+}) and **2DB**(Fe^{2+}) in $\text{CH}_2\text{Cl}_2/\text{MeOH}$ (1:1, v/v); (3B) CVs of 15 μM solutions of complexes **1DB**(Fe^{2+}) and **2DB**(Fe^{2+}) in 0.1 M $\text{Bu}_4\text{NPF}_6/\text{MeCN}$ electrolyte solution at room temperature using glassy carbon as the working electrode, Ag/Ag^+ as the reference electrode and Pt wire as the counter electrode at a scan rate of 100 mVs^{-1} ; and (3C) differential-pulsed voltammetry (DPV) of 15 μM solutions of complexes **1DB**(Fe^{2+}) and **2DB**(Fe^{2+}) under the same conditions as (3B).

[0017] Figs. 4A-4D show representative transmission optical absorbance spectra of (4A) MA1DB and (4B) MA2DB after each (**1DB**(Fe^{2+}), **2DB**(Fe^{2+})) deposition cycle. Insets: Intensities of absorption bands at 575 nm (MA1DB) and 591 nm (MA2DB) (left axis, black) and the ellipsometry derived thickness (right axis, red) vs. the number of deposition cycles. (4C) Total ejected charge as a function of the number of deposition cycles (MA1DB and MA2DB). Inset: Corresponding CVs of MA1DB and MA2DB. (4D) Raman intensity (1610 cm^{-1}) as a function of the number of deposition cycles. Inset: Raman spectra of MA1DB and MA2DB (8 deposition cycles). Each deposition cycle consists of a reaction with PdCl_2 and complex **1DB**(Fe^{2+}) or **2DB**(Fe^{2+}). Deposition cycle 0 corresponds to the template layer. ($R^2 > 0.93$ all fits).

[0018] Figs. 5A-5B show representative Raman spectra of (5A) MA1DB and (5B) MA2DB showing the corresponding increase in the intensities of peaks with increasing number of deposition cycles.

[0019] Figs. 6A-6B show Raman intensity as a function of the number of deposition cycles: (6A) peaks at 1635.7 cm^{-1} , 1610.4 cm^{-1} , and 1273.4 cm^{-1} for MA1DB; and (6B) 1633.2 cm^{-1} , 1610.7 cm^{-1} and 1274.2 cm^{-1} for MA2DB ($R^2 > 0.94$ for all fits).

[0020] Fig. 7 shows linear correlation ($R^2 > 0.99$) between the ellipsometer derived thickness (nm) and MLCT λ_{max} (abs) of MA1DB (575 nm) and MA2DB (591 nm) over 1-8 deposition cycles.

[0021] Fig. 8 shows comparison of the peak current of MA1DB and MA2DB as a function of deposition cycles. $R^2 > 0.98$ for all fits.

[0022] Fig. 9 shows linear correlation between scan rate (mVs^{-1}) and peak current (mA) of MA1DB and MA2DB (5 deposition cycles) during oxidative (unfilled) and reductive (solid) directions. $R^2 \geq 0.99$ for all fits.

[0023] Figs. 10A-10B show electrochromic switching of the MAs. Optical absorption spectra corresponding to consecutive oxidation and reduction of (10A) MA1DB and (10B) MA2DB. SEC was done using double-potential steps between 0.4 and 1.7 V: (a) reduced (Fe^{2+}), (b) oxidized (Fe^{3+}), (c) reduced (Fe^{2+}) and (d) oxidized (Fe^{3+}) states. Inset: photographs of MA1DB and MA2DB showing the colored (Fe^{2+}) and the bleached (Fe^{3+}) states.

[0024] Figs. 11A-11C show electrochemical stability of MA2DB. (11A) CV of MA2DB (23 nm, 8 deposition cycles) up to 112,000 switching cycles; (11B) maximum current as in 10A vs. the number of switching cycles; and (11C) SEC of MA2DB on ITO at 591 nm over a potential range of 0.55 to 1.45V with a 1 s pulse width, employing a 0.1 M $\text{Bu}_4\text{NPF}_6/\text{PC}$ electrolyte solution in a multistep square-wave potential measurement under *in situ* monitoring of % transmittance.

[0025] Figs. 12A-12C show electrochemical stability of MA1. (12A) CV of MA1DB (57 nm, 8 deposition cycles) up to 30,000 switching cycles (black - start, red - after 5000 cycles, blue - after 10000 cycles, cyan - after 15000 cycles, magenta - after 20000 cycles, yellow - after 25000 cycles, navy - after 30000 cycles); (12B) maximum current as in 12A vs. the number of switching cycles; and (12C) SEC of MA1DB on ITO at 574 nm over a potential range of 0.55 to 1.55V with a 1 s pulse width, employing a 0.1 M $\text{Bu}_4\text{NPF}_6/\text{PC}$

electrolyte solution in a multistep square-wave potential measurement under *in situ* monitoring of % transmittance.

[0026] Fig. 13 shows representative UV-vis spectra of the electrolyte solution containing MA1DB and MA2DB after electrochemical switching experiments for 3 hours.

[0027] Figs. 14A-14B show performance efficiency of MAs. (14A) Switching efficiency of MA1DB and MA2DB monitored as the variation of % oxidation vs. switching time (=pulse width) in a range of 0.1-10 s. ($R^2 \geq 0.99$). (14B) Coloration efficiency (CE) of MA1DB and MA2DB as a function of number of deposition cycles ($R^2 > 0.94$). Inset: variation in % transmittance (%T) with deposition cycles, in the SEC of MA1DB (574 nm) and MA2DB (591 nm) over a potential range of 0.55 to 1.45V with a 3s pulse width, employing a 0.1 M $\text{Bu}_4\text{NPF}_6/\text{MeCN}$ electrolyte solution in a multistep square-wave potential measurement.

[0028] Figs. 15A-15C show a schematic representation of the SELDs (15A); and photographs showing the SELD operation (15B-15C). A potential window of -2.7 - +2.5V (MA1DB) and -3 - +3V (MA2DB) was applied with a pulse width of 5 s.

[0029] Figs. 16A-16D show representative transmission optical absorbance spectra of MA2SB (16A), MA2DB (16B), MA2TB (16C) and MA2Mix (16D) after each deposition cycle.

[0030] Figs. 17A-17D show intensities of absorption bands (MLCT) at 535 nm (MA2SB, 17A, $R^2 = 0.99$), 590 nm (MA2DB, 17B, $R^2 = 0.99$), 576 nm (MA2TB, 17C, $R^2 > 0.99$), and 543 and 581 nm (MA2Mix, 17D, $R^2 = 0.99$) vs. the number of deposition cycles.

[0031] Figs. 18A-18D show ellipsometer derived thickness of MA2SB (18A, $R^2 > 0.99$), MA2DB (18B, $R^2 = 0.99$), MA2TB (18C, $R^2 > 0.99$) and MA2Mix (18D, $R^2 > 0.99$) vs. the number of deposition cycles.

[0032] Figs. 19A-19D show MLCT Abs Maxima vs. ellipsometer derived thickness of MA2SB (19A, $R^2 > 0.99$), MA2DB (19B, $R^2 > 0.99$), MA2TB (19C, $R^2 > 0.99$) and MA2Mix (19D, $R^2 > 0.99$), showing the uniformity of the assemblies.

[0033] Figs. 20A-20D show CV of MA2SB (20A), MA2DB (20B), MA2TB (20C) and MA2Mix (20D) for 1-8 deposition cycles (as shown by the arrow) at 100 mV/s as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag^+ reference electrode.

[0034] Figs. 21A-21D show peak currents derived from CV of MA2SB (21A, $R^2=0.98$, 0.99), MA2DB (21B, $R^2=0.99$), MA2TB (21C, $R^2=0.98$) and MA2Mix (21D, $R^2=0.99$) vs. deposition cycles (for 1-8 deposition cycles at 100 mV/s as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0035] Figs. 22A-22D show CV of MA2SB (22A), MA2DB (22B), MA2TB (22C) and MA2Mix (22D) for ~14 nm thick assemblies at scan rates of 25, 50, 100, 200, 300, 400, 500, 600 and 700 mV/s (as shown by the arrow) as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode.

[0036] Figs. 23A-23D show linear correlation between scan rate (mVs⁻¹) and peak current (mA) of MA2SB (23A, $R^2=0.98$), MA2DB (23B, $R^2=0.99$), MA2TB (23C, $R^2=0.99$) and MA2Mix (23D, $R^2=0.98$) for ~14 nm thick assemblies during oxidative and reductive directions (as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0037] Figs. 24A-24D show linear correlation between scan rate (mVs⁻¹) and peak to peak separation (V) of MA2SB (24A, $R^2=0.97$), MA2DB (24B, $R^2=0.99$), MA2TB (24C, $R^2>0.99$) and MA2Mix (24D, $R^2=0.99$) for ~14 nm thick assemblies (as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0038] Figs. 25A-25D show CV of MA2SB (25A), MA2DB (25B), MA2TB (25C) and MA2Mix (25D) after 8 deposition cycles at different temperature (at 100 mV/s as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0039] Figs. 26A-26D show peak current (mA) derived from CV of MA2SB (26A, $R^2>0.99$), MA2DB (26B, $R^2=0.97$, 0.99), MA2TB (26C, $R^2>0.99$) and MA2Mix (26D, $R^2=0.99$) after 8 deposition cycles vs. temperature (at 100 mV/s as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0040] Figs. 27A-27D show peak to peak separation (V) derived from CV of MA2SB (27A, $R^2>0.99$), MA2DB (27B, $R^2>0.99$), MA2TB (27C, $R^2=0.99$) and MA2Mix (27D, $R^2>0.99$) after 8 deposition cycles vs. temperature (at 100 mV/s as immersed in a 0.1M

TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0041] Figs. 28A-28C show SEC of MA2SB (28A), MA2DB (28B) and MA2TB (28C) (8 deposition cycles) at different temperature (at a pulse width of 5 s. as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0042] Figs. 29A-29C show $\Delta\%T$ of MA2SB (29A, $R^2>0.99$), MA2DB (29B, $R^2>0.99$) and MA2TB (29C, $R^2>0.99$) (8 deposition cycles) vs. temperature (at a pulse width of 5 s. as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0043] Figs. 30A-30C show the effect of overpotential on the SEC of MA2SB (30A, 20°C), MA2DB (30B, 10°C) and MA2TB (30C, 20°C) (8 deposition cycles) at low temperature (at a pulse width of 5 s. as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode). There was no detectable effect of overpotential on MA2SB and MA2TB assemblies at 10°C and the signal to noise ratio was poor.

[0044] Figs. 31A-31C show the effect of overpotential on the SEC of MA2SB (31A, 20°C), MA2DB (31B, 10°C) and MA2TB (31C, 20°C) (8 deposition cycles) at low temperature (at a pulse width of 5 s. as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode). There was no detectable effect of overpotential on MA2SB and MA2TB assemblies at 10°C and the signal to noise ratio was poor.

[0045] Figs. 32A-32C show the effect of temperature on the SEC of MA2SB (32A), MA2DB (32B) and MA2TB (32C) (8 deposition cycles at a pulse width of 5 s. as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0046] Figs. 33A-33C show the effect of temperature on the response time of MA2SB (33A, $R^2>0.99$), MA2DB (33B, $R^2=0.98$) and MA2TB (31C, $R^2>0.99$) (8 deposition cycles, at a pulse width of 5 s. as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0047] Figs. 34A-34C show the effect of switching time (pulse width) on the SEC of MA2SB (34A, RT), MA2DB (34B, RT) and MA2TB (34C, RT) (8 deposition cycles, as

immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode).

[0048] Figs. 35A-35C show the effect of switching time (pulse width) on the SEC of MA2SB (35A, RT, $R^2 > 0.99$), MA2DB (35B, RT, $R^2 > 0.99$) and MA2TB (35C, RT, $R^2 > 0.99$) (8 deposition cycles, as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode, RT).

[0049] Figs. 36A-36C show the effect of overpotential on the SEC of MA2SB (36A, RT), MA2DB (36B, RT) and MA2TB (36C, RT) (8 deposition cycles) at low switching time (pulse width 1s), as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode.

[0050] Figs. 37A-37C show the effect of overpotential on the SEC of MA2SB (37A, RT), MA2DB (37B, RT, $R^2 = 0.99$) and MA2TB (37C, RT, $R^2 > 0.99$) (8 deposition cycles) at low switching time (pulse width 1s), as immersed in a 0.1M TBAPF6 electrolyte solution using the modified ITO as working electrode, Pt wire as counter electrode and Ag/Ag⁺ reference electrode.

[0051] Figs. 38A-38H show MA2SB, MA2DB, MA2TB and MA2Mix. (38A) Intensities of absorption bands (MLCT) at 535 nm (MA2SB, $R^2 = 0.99$), 590 nm (MA2DB, $R^2 = 0.99$), 576 nm (MA2TB, $R^2 > 0.99$), and 581 nm (MA2Mix, $R^2 = 0.99$) vs. the number of deposition cycles; (38B) Thickness of MA2SB, MA2DB, MA2TB and MA2Mix vs. the number of deposition cycles ($R^2 > 0.99$); (38C) CVs of MA2SB, MA2DB, MA2TB and MA2Mix; (38D) Peak currents of MA2SB, MA2DB, MA2TB and MA2Mix vs. the number of deposition cycles ($R^2 > 0.98$); (38E) Peak currents of MA2SB, MA2DB, MA2TB and MA2Mix at various temperature ($R^2 > 0.96$); (38F) Peak to peak separation of MA2SB, MA2DB, MA2TB and MA2Mix at various temperature ($R^2 > 0.98$); (38G) Response time (for >95% switching) of MA2SB, MA2DB, MA2TB and MA2Mix at various temperature (5 s gap, $R^2 > 0.99$); (38H) Switching time of MA2SB, MA2DB, MA2TB and MA2Mix at various temperature ($R^2 > 0.99$).

[0052] Figs. 39A-39C show the electrochemical stability of MA2DB at 10°C. (39A) CV of MA2DB up to 1.485×10^5 switching cycles; (39B) Maximum current as in 39A vs. the number of switching cycles; (39C) SEC of MA2DB on ITO at 591 nm over a potential range of 0.55 to 1.45V with a 1 s pulse width. Each segment in 39C corresponds to the first

five switching cycles in every interval. This multistep square-wave potential measurement was carried out using a 0.1 M Bu₄NPF₆/PC electrolyte solution.

[0053] Figs. 40A-40C show the electrochemical stability of MA2DB at 25°C. (40A) CV of MA2DB (23 nm thickness, 0.1 M TBAPF₆ in propylene carbonate, 100 mV/sec) up to 1.12×10^5 switching cycles; (40B) Maximum current as in 40A vs. the number of switching cycles; (40C) SEC of MA2DB on ITO at 591 nm over a potential range of 0.55 to 1.45V with a 1 s pulse width. Each segment in 40C corresponds to the first five switching cycles in every interval. This multistep square-wave potential measurement was carried out using a 0.1 M Bu₄NPF₆/PC electrolyte solution.

[0054] Figs. 41A-41B show the electrochemical stability of MA2DB at 40°C. (41A) CV of MA2DB (23 nm thickness, 0.1 M TBAPF₆ in propylene carbonate, 100 mV/sec) up to 3.3×10^4 switching cycles; (41B) SEC of MA2DB on ITO at 591 nm over a potential range of 0.55 to 1.45V with a 1 s pulse width. Each segment in 41B corresponds to the first five switching cycles in every interval. This multistep square-wave potential measurement was carried out using a 0.1 M Bu₄NPF₆/PC electrolyte solution.

[0055] Figs. 42A-42C show the electrochemical stability of MA2SB. (42A) CV of MA2SB up to 5000 switching cycles; (42B) Maximum current as in 42A vs. the number of switching cycles ($R^2 > 0.99$); (42C) SEC of MA2SB on ITO at 535 nm over a potential range of 0.5 to 1.5V with a 1 s pulse width. Each segment in 42C corresponds to the first five switching cycles in every interval. This multistep square-wave potential measurement was carried out using a 0.1 M Bu₄NPF₆/PC electrolyte solution.

[0056] Figs. 43A-43C show the electrochemical stability of MA2TB. (43A) CV of MA2DB up to 5000 switching cycles; (43B) Maximum current as in 43A vs. the number of switching cycles ($R^2 > 0.98$); (43C) SEC of MA2SB on ITO at 575 nm over a potential range of 0.8 to 1.9V with a 1 s pulse width. Each segment in 43C corresponds to the first five switching cycles in every interval. This multistep square-wave potential measurement was carried out using a 0.1 M Bu₄NPF₆/PC electrolyte solution.

[0057] Figs. 44A-44B show electrochromic switching of the MAs. Optical absorption spectra corresponding to consecutive oxidation and reduction of (44A) MA2SB and (44B) MA2TB. SEC was done using double-potential steps between 0.2 and 1.6 V (MA2SB) and 0.5 and 1.9V (MA2TB): (a) reduced (Fe²⁺), (b) oxidized (Fe³⁺), (c) reduced (Fe²⁺) and (d) oxidized (Fe³⁺) states. Inset: photographs of MA2SB and MA2TB showing the colored (Fe²⁺) and the bleached (Fe³⁺) states.

[0058] Fig. 45 shows color profile of quartz slides functionalized with MA1DB (top) and MA2DB (bottom).

[0059] Fig. 46 shows color profile of quartz slides functionalized with MA2SB (top), MA2DB (middle) and MA2TB (bottom).

[0060] Fig. 47 shows two TCO coated functionalized (with MA2DB) glass slides as required for a smart window.

[0061] Fig. 48 shows photographs showing the uniformity of the assemblies on large surface area slides. Functionalized FTO coated glass slide (top) and functionalized quartz slide (bottom).

[0062] Fig. 49 shows a photograph of functionalized (with MA2DB) FTO coated glass slides proving the opacity (left) and see through properties of uncoated glass (right).

DETAILED DESCRIPTION OF THE INVENTION

[0063] The present invention relates to a tris-bipyridyl complex of the general formula I and to an iron-based tris-bipyridyl complex of the general formula II as defined above.

[0064] The term "oxidation state" also known as "oxidation number" is an indicator of the degree of oxidation of an atom in a chemical compound. As used herein, this term refers to the oxidation state of the tris-bipyridyl complexes of the present invention, more particularly to the oxidation state of the metal atom in the complex which may be either the electrically neutral state of said metal atom or any state other than said neutral state produced/caused by the gain or loss of electrons, i.e., reduction or oxidation, respectively.

[0065] The term "optical properties", as used herein, refers to the absorption spectrum of the tris-bipyridyl complex of the present invention, wherein the change in the optical properties is caused electrochemically by addition or withdrawal of one or more electrons to or from said tris-bipyridyl complex, more particularly, to or from the metal atom in the complex.

[0066] The counter anion "X" in the tris-bipyridyl complexes of the present invention may be any suitable anion having a negative charge of, e.g., -1 or -2, such as Br⁻, Cl⁻, F⁻, I⁻, PF₆⁻, BF₄⁻, OH⁻, ClO₄⁻, SO₃²⁻, SO₄²⁻, CF₃COO⁻, CN⁻, alkylCOO⁻, arylCOO⁻, or a combination thereof. The value of "m" represents the ratio between the oxidation state of the transition metal and the valence of said anion, and may thus be, e.g., 0.5, 1, 1.5, 2, 2.5, 3, 4, 5 or 6.

[0067] The term "halogen", as used herein, includes fluoro, chloro, bromo, and iodo.

[0068] The term "alkyl", as used herein, typically means a straight or branched hydrocarbon radical having preferably 1-10 carbon atoms, and includes, e.g., methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, n-pentyl, isopentyl, 2,2-dimethylpropyl, n-hexyl, n-heptyl, n-octyl, n-nonyl, n-decyl, and the like. The alkyl may be substituted, e.g., with one or more substituents each independently selected from halogen, $-OR_{20}$, $-COR_{20}$, $-COOR_{20}$, $-OCOOR_{20}$, $-OCON(R_{20})_2$, $-(C_1-C_8)\text{alkylene}-COOR_{20}$, $-CN$, $-N(R_{20})_2$, $-NO_2$, $-SR_{20}$, $-(C_1-C_8)\text{alkyl}$, $-O-(C_1-C_8)\text{alkyl}$, $-CON(R_{20})_2$, or $-SO_3H$, wherein R_{20} each independently is H, $(C_1-C_6)\text{alkyl}$ or aryl. The term "alkylCOO" particularly refers to an alkyl group substituted by a carboxyl group on any one of its carbon atoms, e.g., CH_3COO^- or $C_2H_5COO^-$. The term "alkylene" refers to a linear divalent hydrocarbon chain having preferably 1-10 carbon atoms and includes, e.g., methylene, ethylene, propylene, butylene, pentylene, hexylene, heptylene, octylene, and the like.

[0069] The terms "alkenyl" and "alkynyl" typically mean straight or branched hydrocarbon radicals having preferably 2-10 carbon atoms and at least one double or triple bond, respectively. Non-limiting examples of such alkenyls are ethenyl, propenyl, 3-buten-1-yl, 2-ethenylbutyl, 3-octen-1-yl, and the like, and propynyl, 2-butyne-1-yl, 3-pentyn-1-yl, and the like. Each one of the alkenyl and alkynyl may be substituted, e.g., with one or more substituents each independently selected from halogen, $-OR_{20}$, $-COR_{20}$, $-COOR_{20}$, $-OCOOR_{20}$, $-OCON(R_{20})_2$, $-(C_1-C_8)\text{alkylene}-COOR_{20}$, $-CN$, $-N(R_{20})_2$, $-NO_2$, $-SR_{20}$, $-(C_1-C_8)\text{alkyl}$, $-O-(C_1-C_8)\text{alkyl}$, $-CON(R_{20})_2$, or $-SO_3H$, wherein R_{20} each independently is H, $(C_1-C_6)\text{alkyl}$ or aryl.

[0070] The term "alkoxy" refers to the group $-OR$, wherein R is an alkyl group.

[0071] The term "cycloalkyl" typically means a mono- or bicyclic saturated hydrocarbyl group having preferably 3-10 carbon atoms such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclodecyl, bicyclo[3.2.1]octyl, 10 bicyclo[2.2.1]heptyl, and the like. The term "heterocycloalkyl" refers to a cycloalkyl, in which at least one of the carbon atoms of the ring is replaced by a heteroatom selected from N, O or S. Each one of the cycloalkyl and heterocycloalkyl may be substituted, e.g., with one or more substituents each independently selected from halogen, $-OR_{20}$, $-COR_{20}$, $-COOR_{20}$, $-OCOOR_{20}$, $-OCON(R_{20})_2$, $-(C_1-C_8)\text{alkylene}-COOR_{20}$, $-CN$, $-N(R_{20})_2$, $-NO_2$, $-SR_{20}$, $-(C_1-C_8)\text{alkyl}$, $-O-(C_1-C_8)\text{alkyl}$, $-CON(R_{20})_2$, or $-SO_3H$, wherein R_{20} each independently is H, $(C_1-C_6)\text{alkyl}$ or aryl.

[0072] The term "aryl" denotes an aromatic carbocyclic group, preferably having 6-14 carbon atoms, consisting of a single ring or multiple rings either condensed or linked by a covalent bond such as, but not limited to, phenyl, naphthyl, phenanthryl, and biphenyl. The aryl group may be substituted by any known substituent. The aryl may be substituted, e.g., with one or more substituents each independently selected from halogen, $-OR_{20}$, $-COR_{20}$, $-COOR_{20}$, $-OCOOR_{20}$, $-OCON(R_{20})_2$, $-(C_1-C_8)alkylene-COOR_{20}$, $-CN$, $-N(R_{20})_2$, $-NO_2$, $-SR_{20}$, $-(C_1-C_8)alkyl$, $-O-(C_1-C_8)alkyl$, $-CON(R_{20})_2$, or $-SO_3H$, wherein R_{20} each independently is H, $(C_1-C_6)alkyl$ or aryl. The term "arylCOO" refers to such a substituted aryl, in this case being substituted by a carboxylate group.

[0073] The term "heteroaryl" refers to a radical derived from a mono- or polycyclic heteroaromatic ring containing one to three, preferably 1-2, heteroatoms selected from the group consisting of N, O and S. When the heteroaryl is a monocyclic ring, it is preferably a radical of a 5-6- membered ring such as, but not limited to, pyrrolyl, furyl, thienyl, thiazinyl, pyrazolyl, pyrazinyl, imidazolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, pyridyl, pyrimidinyl, 1,2,3-triazinyl, 1,3,4-triazinyl, and 1,3,5-triazinyl. Polycyclic heteroaryl radicals are preferably composed of two rings such as, but not limited to, benzofuryl, isobenzofuryl, benzothienyl, indolyl, quinolinyl, isoquinolinyl, imidazo[1,2-*a*]pyridyl, benzimidazolyl, benzthiazolyl, benzoxazolyl, pyrido[1,2-*a*]pyrimidinyl and 1,3-benzodioxinyl. The heteroaryl may be substituted, e.g., with one or more substituents each independently selected from halogen, $-OR_{20}$, $-COR_{20}$, $-COOR_{20}$, $-OCOOR_{20}$, $-OCON(R_{20})_2$, $-(C_1-C_8)alkylene-COOR_{20}$, $-CN$, $-N(R_{20})_2$, $-NO_2$, $-SR_{20}$, $-(C_1-C_8)alkyl$, $-O-(C_1-C_8)alkyl$, $-CON(R_{20})_2$, or $-SO_3H$, wherein R_{20} each independently is H, $(C_1-C_6)alkyl$ or aryl. It is to be understood that when a polycyclic heteroaryl is substituted, the substitution may be in any of the carbocyclic and/or heterocyclic rings.

[0074] The term "amino" refers to the group $-NH_2$ or to substituted amino including secondary, tertiary and quaternary substitutions wherein the substituents are alkyl or aryl. The term "protected amino" refers to such groups which may be converted to the amino group.

[0075] The term "carboxyl" refers to the group $-COOH$. The term "protected carboxyl" refers to such groups which may be converted into the carboxyl group, e.g., esters such as $-COOR$, wherein R is an alkyl group or an equivalent thereof, and others which may be known to a person skilled in the art of organic chemistry.

[0076] The term "amino acid" as used herein refers to an organic compound comprising both amine and carboxylic acid functional groups, which may be either a natural or non-natural amino acid. The twenty two natural amino acids are aspartic acid (Asp), tyrosine (Tyr), leucine (Leu), tryptophan (Trp), arginine (Arg), valine (Val), glutamic acid (Glu), methionine (Met), phenylalanine (Phe), serine (Ser), alanine (Ala), glutamine (Gln), glycine (Gly), proline (Pro), threonine (Thr), asparagine (Asn), lysine (Lys), histidine (His), isoleucine (Ile), cysteine (Cys), selenocysteine (Sec), and pyrrolysine (Pyl). Non-limiting examples of non-natural amino acids include diaminopropionic acid (Dap), diaminobutyric acid (Dab), ornithine (Orn), aminoadipic acid, β -alanine, 1-naphthylalanine, 3-(1-naphthyl)alanine, 3-(2-naphthyl)alanine, γ -aminobutyric acid (GABA), 3-(aminomethyl) benzoic acid, p-ethynyl-phenylalanine, p-propargly-oxy-phenylalanine, m-ethynyl-phenylalanine, p-bromophenylalanine, p-iodophenylalanine, p-azidophenylalanine, p-acetylphenylalanine, azidonorleucine, 6-ethynyl-tryptophan, 5-ethynyl-tryptophan, 3-(6-chloroindolyl)alanine, 3-(6-bromoindolyl)alanine, 3-(5-bromoindolyl)alanine, azidohomoalanine, p-chlorophenylalanine, α -aminocaprylic acid, O-methyl-L-tyrosine, N-acetylgalactosamine- α -threonine, and N-acetylgalactosamine- α -serine. The term "peptide" as used herein refers to a short chain of amino acid monomers linked by peptide bonds, i.e., the covalent bond formed when a carboxyl group of one amino acid reacts with an amino group of another amino acid. Particular peptides comprise 2, 3, 4, 5, 6, 7, 8 or more, preferably 3-5, amino acid monomers.

[0077] In certain embodiments, the tris-bipyridyl complex of the present invention is a complex of the general formula I, wherein R_1 to R_{18} each independently is H, halogen, -OH, $-N_3$, $-NO_2$, $-CN$, $-N(R_{20})_2$, $-SR_{20}$, $-CH=CH$ -pyridyl, (C_1-C_{10}) alkyl, aryl, or heteroaryl, wherein said (C_1-C_{10}) alkyl, aryl and heteroaryl may optionally be substituted with halogen, $-OR_{20}$, $-COR_{20}$, $-COOR_{20}$, $-OCOOR_{20}$, $-OCON(R_{20})_2$, $-(C_1-C_8)$ alkylene- $COOR_{20}$, $-CN$, $N(R_{20})_2$, $-NO_2$, $-SR_{20}$, $-(C_1-C_8)$ alkyl, $-O-(C_1-C_8)$ alkyl, $-CON(R_{20})_2$, or $-SO_3H$; and R_{20} each is H. Preferred such embodiments are those wherein R_1 to R_{18} each is H.

[0078] In certain embodiments, the tris-bipyridyl complex of the present invention is a complex of the general formula I, wherein A_1 to A_6 each independently is a pyridine moiety, i.e., a group of the formula III wherein R_x is H, or a pyrimidine moiety, i.e., a group of the formula IV wherein R_y is H.

[0079] In certain embodiments, the tris-bipyridyl complex of the present invention is a complex of the general formula I, wherein R_{19} each independently is C-C, C=C, C $\equiv$ C,

N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, preferably C-C, C=C or C≡C.

[0080] In certain embodiments, the tris-bipyridyl complex of the present invention is a complex of the general formula I, wherein A₁ to A₆ each is a pyridine moiety, i.e., a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C; or a pyrimidine moiety, i.e., a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C.

[0081] In certain embodiments, the tris-bipyridyl complex of the present invention is a complex of the general formula I as defined in any one of the embodiments above, wherein R₁ to R₁₈ each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; A₁ to A₆ each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H; R₁₉ each independently is C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N; and R₂₀ each is H.

[0082] In particular such embodiments, the tris-bipyridyl complex of the present invention is a complex of the general formula I, wherein R₁ to R₁₈ each is H; A₁ to A₆ each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H; and R₁₉ each independently is C-C, C=C or C≡C. More particular such complexes are those wherein M is Fe, i.e., iron-based tris-bipyridyl complexes, most particularly wherein n is 2 or 3.

[0083] In certain specific embodiments, the tris-bipyridyl complex of the invention is a complex of the general formula I, wherein M is Fe; n and m each is 2 or 3; X is PF₆⁻; R₁ to R₁₈ each is H; A₁ to A₆ each independently is a group of the formula III, wherein R_x is H; and (i) R₁₉ each is C-C, i.e., [tris[4,4'-bis(2-(4-pyridyl)ethyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4,4'-bis(2-(4-pyridyl)ethyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **2SB(Fe²⁺)** or **2SB(Fe³⁺)**, respectively; (ii) R₁₉ each is C=C, i.e., [tris[4,4'-bis(2-(4-pyridyl)ethenyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4,4'-bis(2-(4-pyridyl)ethenyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **2DB(Fe²⁺)** or

2DB(Fe³⁺), respectively; or (ii) R₁₉ each is C≡C, i.e., [tris[4,4'-bis(2-(4-pyridyl)ethynyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4,4'-bis(2-(4-pyridyl)ethynyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **2TB(Fe²⁺)** or **2TB(Fe³⁺)**, respectively (see Appendix).

[0084] In other specific embodiments, the tris-bipyridyl complex of the invention is a complex of the general formula I, wherein M is Fe; n and m each is 2 or 3; X is PF₆⁻; R₁ to R₁₈ each is H; A₁ to A₆ each independently is a group of the formula IV, wherein R_y is H; and (i) R₁₉ each is C-C, i.e., [tris[4,4'-bis(2-(4-pyrimidinyl)ethyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4,4'-bis(2-(4-pyrimidinyl)ethyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **4SB(Fe²⁺)** or **4SB(Fe³⁺)**, respectively; (ii) R₁₉ each is C=C, i.e., [tris[4,4'-bis(2-(4-pyrimidinyl)ethenyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4,4'-bis(2-(4-pyrimidinyl)ethenyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **4DB(Fe²⁺)** or **4DB(Fe³⁺)**, respectively; or (iii) R₁₉ each is C≡C, i.e., [tris[4,4'-bis(2-(4-pyrimidinyl)ethynyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4,4'-bis(2-(4-pyrimidinyl)ethynyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **4TB(Fe²⁺)** or **4TB(Fe³⁺)**, respectively (see Appendix).

[0085] In certain embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II, wherein R₁ to R₁₈ each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, preferably H, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R₂₀ each is H. Preferred such embodiments are those wherein R₁ to R₁₈ each is H.

[0086] In certain embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II, wherein A₁, A₃ and A₅ each independently is a pyridine moiety, i.e., a group of the formula III wherein R_x is H, or a pyrimidine moiety, i.e., a group of the formula IV wherein R_y is H.

[0087] In certain embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II, wherein R₁₉ each independently is C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-

, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, preferably C-C, C=C or C≡C.

[0088] In certain embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II, wherein A_1 , A_3 and A_5 each is a pyridine moiety, i.e., a group of the formula III, wherein R_x is H and R_{19} is C-C, C=C or C≡C; or a pyrimidine moiety, i.e., a group of the formula IV, wherein R_y is H and R_{19} is C-C, C=C or C≡C.

[0089] In certain embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II, wherein B_1 to B_3 each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, preferably (C₁-C₄)alkyl, more preferably methyl or ethyl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R₂₀ each is H.

[0090] In certain embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II as defined in any one of the embodiments above, wherein R_1 to R_{18} each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; A_1 , A_3 and A_5 each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H; R_{19} each independently is C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N; B_1 to B_3 each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R₂₀ each is H.

[0091] In particular such embodiments, the iron-based tris-bipyridyl complex of the present invention is a complex of the general formula II, wherein R_1 to R_{18} each is H; A_1 , A_3 and A_5 each independently is a group of the formula III, wherein R_x is H, or of the

formula IV, wherein R_y is H; R_{19} each independently is C-C, C=C or C≡C; and B_1 to B_3 each is (C_1-C_4) alkyl, preferably methyl or ethyl. Preferred such embodiments are those wherein n is 2 or 3.

[0092] In certain specific embodiments, the iron-based tris-bipyridyl complex of the invention is a complex of the general formula II, wherein X is PF_6^- ; n and m each is 2 or 3; R_1 to R_{18} each is H; A_1 , A_3 and A_5 each is a group of the formula III, wherein R_x is H; B_1 to B_3 each is methyl; and R_{19} each is C-C, i.e., [tris[4'-methyl-4-(2-(4-pyridyl)ethyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4'-methyl-4-(2-(4-pyridyl)ethyl)-2,2'-bipyridine] iron(III)] tris(hexafluoro-phosphate), herein identified complex **1SB(Fe²⁺)** or **1SB(Fe³⁺)**, respectively; (ii) R_{19} each is C=C, i.e., [tris[4'-methyl-4-(2-(4-pyridyl)ethenyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4'-methyl-4-(2-(4-pyridyl)ethenyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **1DB(Fe²⁺)** or **1DB(Fe³⁺)**, respectively; or (iii) R_{19} each is C≡C, i.e., [tris[4'-methyl-4-(2-(4-pyridyl)ethynyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4'-methyl-4-(2-(4-pyridyl)ethynyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **1TB(Fe²⁺)** or **1TB(Fe³⁺)**, respectively (see Appendix).

[0093] In other specific embodiments, the iron-based tris-bipyridyl complex of the invention is a complex of the general formula II, wherein X is PF_6^- ; n and m each is 2 or 3; R_1 to R_{18} each is H; A_1 , A_3 and A_5 each is a group of the formula IV, wherein R_y is H; B_1 to B_3 each is methyl; and R_{19} each is C-C, i.e., [tris[4'-methyl-4-(2-(5-pyrimidinyl)ethyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4'-methyl-4-(2-(5-pyrimidinyl)ethyl)-2,2'-bipyridine] iron(III)] tris(hexafluoro-phosphate), herein identified complex **3SB(Fe²⁺)** or **3SB(Fe³⁺)**, respectively; (ii) R_{19} each is C=C, i.e., [tris[4'-methyl-4-(2-(5-pyrimidinyl)ethenyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4'-methyl-4-(2-(5-pyrimidinyl)ethenyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **3DB(Fe²⁺)** or **3DB(Fe³⁺)**, respectively; or (iii) R_{19} each is C≡C, i.e., [tris[4'-methyl-4-(2-(5-pyrimidinyl)ethynyl)-2,2'-bipyridine]iron(II)] bis(hexafluoro-phosphate), or [tris[4'-methyl-4-(2-(5-pyrimidinyl)ethynyl)-2,2'-bipyridine]iron(III)] tris(hexafluoro-phosphate), herein identified complex **3TB(Fe²⁺)** or **3TB(Fe³⁺)**, respectively (see Appendix).

[0094] The complexes of the present invention, i.e., both the tris-bipyridyl complex of the general formula I and the iron-based tris-bipyridyl complex of the general formula II,

can be prepared using any suitable procedure or technique known in the art, e.g., as described in Materials and Methods hereinafter for the various iron-based tris-bipyridyl complexes exemplified. This procedure may of course be extended for the preparation of any tris-bipyridyl complex of the general formula I wherein the metal atom is Fe or one of the other metal atoms represented by the group M in the general formula I.

[0095] The tris-bipyridyl complex of the general formula I and the iron-based tris-bipyridyl complex of the general formula II, e.g., the complexes exemplified herein, are chiral complexes and consequently exist as enantiomers, i.e., optically pure isomers (Δ (delta) and Λ (lambda)), racemate, or a mixture wherein a certain enantiomer is enantiomerically enriched. Particular tris-bipyridyl complexes of the general formula II, e.g., complex **1DB(Fe²⁺)**, consist of facial and/or meridional isomers, depending on the ligand geometry with respect to the central metal ion, and may occur either as single isomers or as mixtures composed of any ratio of isomers. It should be understood that the present invention encompasses all such enantiomers, isomers, and mixtures thereof.

[0096] Optically active forms of the tris-bipyridyl complexes of the invention may be prepared/obtained using any method known in the art. Non-limiting examples of such methods include chiral chromatography including simulated moving bed chromatography, resolution of the racemic form by recrystallization techniques, resolution using optically pure reagents which form pairs of diastereomers which can be separated by any technique known in the art, and extraction with chiral solvents. A wide variety of chiral stationary phases are commercially available.

[0097] The facial and meridional isomers of the tris-bipyridyl complexes of the invention may be prepared/obtained using any method known in the art, e.g., by chemical synthesis using tethers and/or protective groups, or by chromatographic separation using suitable stationary phases (e.g., silica, alumina or sephadex), including simulated moving bed chromatography.

[0098] In study 1 hereinafter, pyridine terminated template layers were generated from silane based coupling layers covalently attached to silicon, quartz and glass substrates, and subsequently, two different multi-component molecular assemblies, herein identified MA1DB and MA2DB, were constructed, layer by layer, via iterative immersion of these functionalized substrates in a 1 mM solution of PdCl₂(PhCN)₂ in THF and 0.2 mM solution of the respective iron-based tris-bipyridyl complex **1DB(Fe²⁺)** (for the construction of MA1DB) or **2DB(Fe²⁺)** (for the construction of MA2DB) in

CH₂Cl₂/MeOH (1:1, v/v) with sonication-wash cycles in between, thereby controlling the electrochemical and photophysical properties of the surface confined architectures. Introducing symmetric 4,4'-bis(vinyl pyridine) bipyridyl ligands on Fe(II), due to its steric constraints, resulted in a slower and linear growth of the assemblies, whereas the one with non-symmetric (4-methyl-4'-vinyl pyridine) bipyridyl analogue grew exponentially. The trend in growth was also reflected on their properties allowing a fine-control of thickness, optical properties, electrochemistry and chromophorism.

[0099] The electrochromic behavior of the molecular assemblies was investigated by SEC, wherein the electro-optical response during the switching of potential in a stepwise manner between the oxidized (transmissive) and reduced (colored) states was recorded at the corresponding absorption maxima (λ_{max} =575 nm for MA1DB and 591 nm for MA2DB) as percentage transmittance (%T) over time, and a superior degree of electro-optic response was evidenced for MA2DB, suggesting an enhanced electrochromic performance and efficiency ($\Delta\%T$ [MA1DB] _{$\lambda_{\text{max}}=574$ nm} (41.3); $\Delta\%T$ [MA2DB] _{$\lambda_{\text{max}}=591$ nm} (33.8)). In view of their vibrant switching from coloured to transmissive states, and consequently their potential for applications in ECDs, the electrochemical stability of the assemblies were followed by CV and SEC in TBAPF₆-propylene carbonate electrolyte solution over time. The CV of MA2DB after every few thousands of continuous spectroelectrochemical switching cycles confirmed its ultra-high stability. No detectable decrease in the maximum current (in both oxidative and reductive directions) was observed aleaset until 112,000 cycles. The decrease in $\Delta\%T$ was found to be negligible (compared to maximum $\Delta\%T$) after 30,000 redox cycles. MA1DB was found to electrochemically less stable compared to MA2DB. The electrochemical stability of MA2DB was further proved by repeating the same experiments (for 30,000 cycles) over 6 days with continuous exposure to UV/vis light and intentional stoppage of cycling for periods ranging from a few minutes to 10 hours, and leaving the assembly in the electrolyte solution for the whole duration. The extra stability of MA2DB over MA1DB could be justified by the larger number of binding sites; and the extended delocalization of electrons and the positive charge over a larger chain of the ligands, which in turn reduces the susceptibility of coordination based systems to dissociate, as explained by the anodic shift in the $E_{1/2}$ of MA2DB.

[00100] We also fabricated various gel electrolyte-based SELDs of multi-component metal-organic CPNFs capable of switching colors efficiently, with applied potential difference.

[00101] One of the key parameters determining the performance and power efficiency of any ECD is its coloration efficiency (CE), which is defined as the change in optical density (ΔOD) per unit charge injected/ejected per unit area of the electrode, and calculated as:

$$\Delta OD = \log (T_{\text{colored}}/T_{\text{bleached}})$$

$$CE (\eta) = \frac{\log (T_{\text{colored}}/T_{\text{bleached}})}{Q_d}$$

where T_{colored} and T_{bleached} are the transmittance in colored (reduced) and bleached (oxidized) states, respectively, and Q_d is the total injected or ejected charge per unit area.

[00102] The coloration efficiency of the assemblies MA1DB and MA2DB after 8 deposition cycles were calculated at their MLCT λ_{max} and were found to be 955 and 1488 cm^2C^{-1} , respectively, which are exceptionally high for surface confined coordination-based metal-organic assemblies.

[00103] In Study 2, pyridine terminated template layers were generated from silane based coupling layers covalently attached to silicon, quartz and glass substrates, and subsequently, four different multi-component MAs, herein identified MA2SB, MA2DB, MA2TB and MA2Mix, were constructed as described in Study 1, via iterative immersion of those functionalized substrates in a solution of the iron-based tris-bipyridyl complex **2SB(Fe²⁺)** (for the construction of MA2SB); **2DB(Fe²⁺)** (for the construction of MA2DB); **2TB(Fe²⁺)** (for the construction of MA2TB); or an equimolar mixture of **2SB(Fe²⁺)**, **2DB(Fe²⁺)** and **2TB(Fe²⁺)** (for the construction of MA2Mix). Using different ligands that coordinate to the Fe centers, the electro-optical properties of the assemblies were controlled. All these assemblies grew linearly and showed electrochemical switchings between colored (reduced) and transmissive (oxidized) states upon application of the right potential. Combined effect of the ligands and experimental parameters (temperature, switching time (=pulse width), overpotential, etc.) modulates the electro-optical signature of these assemblies. The assemblies showed better optical and electrochemical responses at higher temperature (up to 50°C) and on application of higher overpotential. Higher the temperature, smaller was the response time for all the MAs. At higher switching times (=pulse width), the MAs showed superior electro-optical response. Application of overpotential at low temperature or smaller pulse width also resulted in better spectroelectrochemical properties.

[00104] In Study 3, the effect of the molecular structure of the ligands in determining the stability and coloration efficiencies of the coordination based assemblies was determined. MA2DB was found to be electrochemically the most stable in the family and exhibited the highest coloration efficiency. MA2DB was electrochemically stable at lower temperature (10°C) and at RT, eventhough showed a slightly diminished stability at 40°C. The thermal stability of MA1DB and MA2DB was also very high as no detectable loss in the intensity of MLCT band was observed after 60 days at 70°C. The coloration efficiency for MA2DB (1488 cm²C⁻¹) and MA1DB (955 cm²C⁻¹) are amongst the highest reported values for such coordination based assemblies. The uniformity and color intensity of the assemblies was also found to be superlative.

[00105] In a further aspect, the present invention provides a device comprising a substrate having an electrically conductive surface and a layered structure disposed thereon, said layered structure comprising at least one redox-active compound configured to have a predetermined oxidation state being changeable upon subjecting said layered structure to an electric field, wherein exposure of said device to a potential change causes reversible electron transfer, which results in a change in the electrochromic properties of said layered structure with high coloration efficiency, said device having high electrochemical stability when repeatedly exposed to a potential change, wherein said redox-active compound each independently is a tris-bipyridyl complex of the general formula I or an iron-based tris-bipyridyl complex of the general formula II as defined above. Such a device may be used, e.g., in smart windows, electrochromic window, smart mirrors, electrochromic display devices, smart paper, electrochromic goggles, electrochromic helmet, electrochromic paint, or visors.

[00106] The term "high electrochemical stability", as used herein with respect to the device of the present invention, refers to the capability of the device to retain high values of %ΔT, i.e., >90%, >95% or >97%, after at least 1,000 but preferably more than 3,000, 5,000 or 10,000, more preferably more than 20,000 or 30,000, electrochemical switching cycles as immersed in an electrolyte solution, and exposed to air and UV light over a period of a few hours to a few days.

[00107] In certain embodiments, exposure of the device of the present invention to a potential change causes reversible electron transfer, which results in a change in the electrochromic properties of said layered structure with coloration efficiency higher than

500 cm^2C^{-1} , preferably higher than 600 cm^2C^{-1} , 700 cm^2C^{-1} , 800 cm^2C^{-1} , or 900 cm^2C^{-1} , more preferably higher than 1000 cm^2C^{-1} .

[00108] In certain embodiments, the substrate comprised within the device of the present invention is hydrophilic, hydrophobic or a combination thereof.

[00109] In certain embodiments, the substrate comprised within the device of the present invention includes a material selected from glass, a doped glass, ITO-coated glass, TCO, silicon, a doped silicon, Si(100), Si(111), SiO_2 , SiH, silicon carbide mirror, quartz, a metal, metal oxide, a mixture of metal and metal oxide, group IV elements, mica, a polymer such as polyacrylamide and polystyrene, a plastic, a zeolite, a clay, wood, a membrane, an optical fiber, a ceramic, a metalized ceramic, an alumina, an electrically-conductive material, a semiconductor, steel or a stainless steel. In particular such embodiments, said substrate is in the form of beads, microparticles, sub-microparticles, nanoparticles, quantum dots, metal-organic framework, or nanotubes. In more particular such embodiments, said substrate is optically transparent to the ultraviolet (UV), infrared (IR), near-IR (NIR) and/or visible spectral ranges.

[00110] As stated above, the device of the present invention comprises a substrate having an electrically conductive surface and carrying a layered structure comprising at least one redox-active compound configured to have a predetermined oxidation state, wherein each redox-active compound independently a transition metal-based tris-bipyridyl complex of the general formula I or an iron-based tris-bipyridyl complex of the general formula II as defined above.

[00111] In certain embodiments, the layered structure comprises (i) a monolayer of either one redox-active compound as defined above or two or more, i.e., two, three, four or more, redox-active compounds each as defined above, said redox-active compounds having identical or different metals; or (ii) a plurality of layers each comprising either one redox-active compound as defined above or two or more, i.e., two, three, four or more, redox-active compounds each as defined above, said redox-active compounds having identical or different metals. In particular such devices, said redox-active compound each independently is an iron-based tris-bipyridyl complex of the general formula I or II as defined above, wherein n is 2 or 3.

[00112] In particular such embodiments, the layered structure comprises a monolayer of either one redox-active compound or two or more redox-active compounds, or a plurality of layers each comprising either one redox-active compound or two or more redox-active

compounds, said redox-active compound each independently is (i) a tris-bipyridyl complex of the general formula I as defined above, wherein M is Fe; n and m each is 2 or 3; R₁ to R₁₈ each is H; and A₁ to A₆ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C; or (ii) an iron-based tris-bipyridyl complex of the general formula II as defined above, wherein n and m each is 2 or 3; R₁ to R₁₈ each is H; A₁, A₃ and A₅ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C; and B₁ to B₃ each is methyl. In more particular such embodiments, X is PF₆⁻.

[00113] The device of the present invention, in any one of the embodiments defined above, can be used in smart windows, electrochromic windows, smart mirrors, optical filters, frequency doubling devices, optical switches, modulators, spatial light modulators, phase masks, data transfer devices, data storage devices, pulse shapers, optical processors, electrochromic display devices, smart papers, electrochromic goggles, electrochromic helmets, electrochromic paints, or visors.

[00114] In particular embodiments, the device is used in smart or electrochromic windows, wherein said layered structure comprises a plurality of layers each comprising either one redox-active compound or two or more redox-active compounds, said redox-active compound each independently is (i) a tris-bipyridyl complex of the general formula I as defined above, wherein M is Fe; n and m each is 2 or 3; R₁ to R₁₈ each is H; and A₁ to A₆ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C; or (ii) an iron-based tris-bipyridyl complex of the general formula II as defined above, wherein n and m each is 2 or 3; R₁ to R₁₈ each is H; A₁, A₃ and A₅ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C; and B₁ to B₃ each is methyl. In more particular such embodiments, X is PF₆⁻.

[00115] The device of the present invention, in any one of the embodiments defined above, can also be used as a memory device.

[00116] In yet another aspect, the present invention thus provides a memory device comprising a substrate having an electrically conductive surface and a layered structure disposed thereon, said layered structure comprising at least one redox-active compound configured to have at least one a predetermined electronic property, including at least one

of electrodensity and oxidation state, said predetermined electronic property being changeable upon subjecting said layered structure to an electric field, wherein said redox-active compound each independently is a tris-bipyridyl complex of the general formula I or an iron-based tris-bipyridyl complex of the general formula II as defined above.

[00117] The term "electrodensity", as used herein and also known as "electron density", refers to the measure of the probability of an electron being present at a specific location.

[00118] The invention will now be illustrated by the following non-limiting Examples.

EXAMPLES

Materials and Methods

[00119] Most reagents were purchased from Sigma Aldrich, BDH or Merck. All chemicals were used as received. Solvents (Reagent Grade) were purchased from Bio-Lab (Jerusalem), Sigma Aldrich, and Merck. Toluene was dried using an M. Braun solvent purification system and degased with argon for 30 minutes before introducing into a nitrogen filled glove box. All reaction vessels were cleaned with piranha solution (7:3 (v/v) H_2SO_4 : 30% H_2O_2) for 20 minutes (*caution: piranha is an extremely dangerous oxidizing agent and should be handled with care using appropriate personal protection*), washed with excess of water, acetone and dried for at least 5 hours in an air oven at 130°C. Monolayers were prepared and characterized as previously reported (Motiei *et al.*, 2008) with slight changes in the cleaning procedure. Single crystal silicon (100) substrates were purchased from Wafernet (San Jose, CA) and were cleaned (10×20 mm) by sonication for 8 minutes each in CH_2Cl_2 , *n*-hexane, acetone and ethanol followed by drying under a flow of nitrogen and subsequent treatment in a UVOCS cleaning system (Montgomery, PA) for 30 minutes, washings with ethanol and sonication. ITO coated glass slides (unpolished Float Glass, 7×50×0.5 mm, SiO_2 passivated/ITO coated two surfaces, $R_s=8\text{-}12\ \Omega$) were purchased from Delta Technologies Ltd. (Loveland, CO) and were cleaned via exactly the same procedure as described above. Quartz slides were purchased from Chemglass Life Sciences (USA) and were cleaned by washing several times with deionized (DI) water, followed by immersion in a piranha solution (7:3 (v/v) H_2SO_4 : 3 % H_2O_2) for 1 hour. Thereafter, the glass substrates were rinsed with deionized water and cleaned for 1 hour using the Radio Corporation of America (RCA) cleaning protocol (1:5:1 (v/v) NH_4OH : H_2O : 30% H_2O_2). Subsequently, the substrates were rinsed with ethanol, dried under a N_2

flow and all the substrates (Silicon, ITO coated glass and quartz) oven dried for at least 3 hours at 130°C.

[00120] UV/vis spectra were recorded at RT, unless stated otherwise, on a Cary 100 spectrophotometer in transmission mode (200-800 nm). The functionalised quartz substrates were fixed in a Teflon holder (1.5×0.75 cm window) and an identical quartz substrate without monolayer was used to compensate for the background absorption.

[00121] ^1H , ^{13}C (^1H), ^{19}F and ^{31}P NMR spectra were recorded on a Bruker 300 MHz NMR spectrometer. Atomic Force Microscope (P47 Solver AFM (NT-MDT, Zelenograd, Russia)) in intermittent contact/tapping mode, using AC240 probes (Olympus) in intermittent contact/tapping mode) was used to estimate the roughness of the MAs as well as film morphologies. Film thickness was estimated on silicon substrates using a J.A. Woollam (Lincoln, NB) model M-2000 V variable angle spectroscopic ellipsometer with the VASE32 software. XRR measurements were performed at BeamlineX6B of the National Synchrotron Light Source, Brookhaven (Upton, NY) using a four-circle Huber diffractometer in the specular reflection mode (i.e., incident angle I was equal to the exit angle).

[00122] Electrochemical measurements, unless otherwise stated, were performed using a potentiostat (CHI660A) and a three-electrode cell configuration consisting of (a) an ITO modified substrate (working electrode), (b) Ag/Ag^+ (reference electrode) and (c) a Pt wire (counter electrode), at RT using 0.1 M solution of tetrabutylammoniumhexafluoro phosphate (Bu_4NPF_6) in anhydrous CH_3CN or propylene carbonate ($\text{H}_2\text{O} < 0.001\%$ v/v) (both were purchased from Sigma Aldrich).

[00123] The experimental data were fitted to the expression $y = y_0 + c_1 \exp(c_2 x)$ or $y = y_0 + c_1 \exp(c_2 x) + c_3 \exp(c_4 x)$, for exponential fits and $y = a + bx$, for linear fits, where y is the measured absorption, thickness, current, charge or intensity after x deposition steps or at a particular experimental condition, c_1 , c_2 , c_3 and c_4 are fitting parameters, a is a constant and b is the slope of the linear fit. Similar fitting models have earlier been used.

Synthesis of 4-[2-(4-pyridyl)ethenyl]-4'-methyl-2,2'-bipyridine (ligand L1DB)

[00124] As demonstrated in **Scheme 1**, ligand **L1DB** was synthesized from 4,4'-dimethyl-2,2'-bipyridine **1** in a two-step reaction involving its deprotonation and attack on pyridine-4-carboxaldehyde, followed by dehydration (Choudhury *et al.*, 2010). In particular, to a solution of di-isopropylamine (2.83 ml, 20 mmol) in freshly distilled THF

(10 ml) was added dropwise *n*BuLi (12.5 ml, 20 mmol, 1.6 M solution in hexanes) at -20°C under an inert atmosphere. The solution was stirred for an additional 15 min, where after 4,4'-dimethyl-2,2'-bipyridine (3.7 g, 20 mmol) in 120 ml THF was added drop wise, where upon the color changed to dark red-brown. After 2 h, a solution of pyridine-4-carboxyaldehyde (1.89 ml, 20 mmol) in 15 ml THF was added which resulted in a color change from red-brown to yellow-green. The solution was stirred for 2 h at -20°C, and allowed to warm to RT overnight. The reaction was quenched with water (20 ml) and the THF evaporated under reduced pressure. The resulting solution was extracted with CH₂Cl₂ (3×150 ml). The organic fractions were pooled together, dried with Na₂SO₄ and the solvent was removed under reduced pressure to yield a crude yellow solid (5.04 g). The yellow solid was dissolved in dry pyridine (50 ml) at 0°C and a solution of POCl₃ (2.25 ml, 0.25 mmol) in 16 ml dry pyridine was added during the course of 30 min. Upon addition, the mixture turned dark red. An additional amount of POCl₃ (0.75 ml) was added, and the mixture was stirred for an additional 4 hours at RT. The pyridine was removed under reduced pressure, and ice-water was added to destroy any excess of POCl₃. The aqueous solution was stirred for 30 min., before the pH was adjusted to 7-8. The solution was extracted with CH₂Cl₂ (4×150 ml). The extracts were pooled together and dried with Na₂SO₄. The solvent was removed under reduced pressure and the crude product was purified by column chromatography (neutral alumina, G-II) to afford 4-[2-(4-pyridyl)-2-ethenyl]-4'-methyl-2,2'-bipyridine (**L1DB**) as an off white solid (4.06 g, 74%). ¹H NMR (400 MHz, CDCl₃) δ 8.68 (d, *J*=5.1 Hz, 1H), 8.6 (dd, *J*=1.6, 4.6 Hz, 2H), 8.56-8.59 (m, 2H), 8.28 (s, 1H), 7.42 (dd, *J*=1.6, 4.6 Hz, 2H), 7.39 (dd, *J*=1.7, 5.1 Hz, 1H), 7.34 (AB ethenyl, *J*=16.5 Hz, 2H), 7.18 (d, *J*=5.0 Hz, 1H), 2.46 (s, 3H); ESI-MS 274.46 [M+H]⁺, 296.54 [M+Na]⁺.

Synthesis of 4,4'-bis((*E*)-2-(pyridin-4-yl)vinyl)-2,2'-bipyridine (ligand **L2DB)**

[00125] Two different routes have been envisaged for the synthesis of ligand **L2DB**, both starting from the commercially available 4,4'-dimethyl-2,2'-bipyridine. The initial synthetic strategy consists of two steps as in the synthesis of **L1DB**, but with low overall yield (Choudhury *et al.*, 2010); and the second one is a multi-step protocol with higher overall yields (Oki and Morgan, 1995; Gillaizeau-Gauthier *et al.*, 2001; Coe *et al.*, 2010). **Route 1:** Deprotonation of the methyl groups in 4,4'-dimethyl-2,2'-bipyridine **1**, followed by nucleophilic attack on pyridine-4-carboxyaldehyde gave the corresponding diol in 71%

yield. The crude diol was then double-dehydrated using pyridine-POCl₃ to yield the ligand **L2DB** in 6-8% overall yield. **Route 2:** Oxidation of the methyl groups in 4,4'-dimethyl-2,2'-bipyridine **1** using chromic acid yielded the diacid **3** in 95% yield, which was esterified and subsequently reduced to give the corresponding diol **5**. The diol on reaction with HBr-H₂SO₄ gave the dibromide **6** in 85% yield, which on further treatment with triethyl phosphite gave the corresponding bisphosphonate **7**. The addition of pyridine-4-carboxaldehyde **2** in presence of a base under anhydrous conditions yielded the ligand **L2DB** in near quantitative yield (overall yield 46% over 6 steps).

Synthesis of ligand L2DB according to Route 1

[00126] As demonstrated in **Scheme 1**, to a solution of di-isopropylamine (11.8 ml, 83.6 mmol) in freshly distilled THF (50 ml) was added dropwise *n*BuLi (52.2 ml, 83.6 mmol, 1.6 M solution in hexanes) at -20°C under an inert atmosphere. The solution was stirred for an additional 15 min, where after 4,4'-dimethyl-2,2'-bipyridine (7 g, 38 mmol) in 250 ml THF was added drop wise, where upon the color changed to dark red-brown. After 2 h, a solution of pyridine-4-carboxyaldehyde **2** (7.9 ml, 83.6 mmol) in 40 ml THF was added which resulted in a color change from red-brown to yellow-green. The solution was stirred for 2 h at -20°C, and allowed to warm to RT overnight. The reaction was quenched with water (100 ml) and THF evaporated under reduced pressure. The resulting solution was extracted with CH₂Cl₂ (3×400 ml). The organic fractions were pooled together, dried with Na₂SO₄ and the solvent was removed under reduced pressure to yield a crude yellow solid (10.79 g, 71%) and was used in the next step without further purification or characterization. The yellow solid (10.79 g, 23.1 mmol) was dissolved in dry pyridine (100 ml) and a solution of POCl₃ (7.6 ml, 81.2 mmol) in 40 ml dry pyridine was added during the course of 30 min. Upon addition, the mixture turned dark red. An additional amount of POCl₃ (2.5 ml, 27.1 mmol) was added, and the mixture was stirred for another 4 hours. Pyridine was removed under reduced pressure, and ice was added to quench excess POCl₃. The aqueous solution was stirred for 30 min., before the pH was adjusted to 7-8 using NaOH. The solution was extracted with CH₂Cl₂ (4×250 ml). The extracts were pooled together and dried with Na₂SO₄. The solvent was removed under reduced pressure and the crude product was purified by column chromatography (3-5% MeOH/CHCl₃ + 0.5% Et₃N as eluent) to afford **L2DB** as an off white solid (1.01 g, 12%). ¹H NMR (CDCl₃) δ: 8.72 (2 H, d, *J*=5.1 Hz), 8.64 (4 H, d, *J*=6.1 Hz), 8.60 (s, 2 H), 7.45-7.41 (6 H, m), 7.39 (2 H, d,

$J=16.5$ Hz), 7.32 (2 H, d, $J=16.4$ Hz). ESI-MS 363.13 $[M+H]^+$, 385.13 $[M+Na]^+$, 747.07 $[2M+Na]^+$ (For complete data, see Coe *et al.*, 2010).

Synthesis of ligand L2DB according to route 2

[00127] As demonstrated in **Scheme 2**, to a stirred solution of 4,4'-dimethyl-2,2'-bipyridine **1** (10 g, 41 mmol) in sulfuric acid (95-98%, 250 ml) at 0°C was added potassium dichromate (48 g, 163 mmol) in small portions over 20 min. The inside temperature of the mixture was maintained at 70-80°C by occasional cooling using ice/water bath. The resultant mixture was stirred at RT until the inside temperature fell below 40°C (3-4 h) while the color turned deep green. The reaction mixture was poured into ice, filtered and washed with cold water until the filtrate became colorless. The solid was dried, refluxed in 50% HNO₃ for 4 h and the solution was poured over ice and diluted with water (2 l). The aqueous mixture was cooled to <5°C and the precipitate was filtered, washed with water (4×100 ml), acetone (3×30 ml) and dried to give [2,2'-bipyridine]-4,4'-dicarboxylic acid **3** as an off-white solid (9.51 g, 95%). The crude product obtained was used in the next step without further characterization or purification.

[00128] To a suspension of the diacid **3** (9.51 g, 39 mmol) in 1 l of absolute ethanol was added concentrated sulfuric acid (20 ml, 95-98%). The suspension was kept under reflux for 2 days to obtain a clear solution and then cooled to RT. The mixture was poured into ice was added and excess ethanol removed under vacuum. The pH was adjusted to neutral with 2M NaOH solution, and the resulting precipitate was filtered, washed with water (5×200 ml) and dried to obtain the diester diethyl [2,2'-bipyridine]-4,4'-dicarboxylate **4** as a yellowish-white solid (10.41 g, 89%). ¹H NMR (300 MHz, CDCl₃) δ 8.98-8.92 (m, 2H), 8.87 (d, $J=4.9$ Hz, 2H), 7.91 (dd, $J=5.0$, 1.6 Hz, 2H), 4.45 (q, $J=7.1$ Hz, 4H), 1.44 (t, $J=7.1$ Hz, 6H). ¹³C NMR (75 MHz, CDCl₃) δ 165.4, 156.7, 150.4, 139.4, 123.7, 121.0, 62.3, 14.6. ESI-MS 301.11 $[M+H]^+$, 323.11 $[M+Na]^+$, 623.14 $[2M+Na]^+$.

[00129] To a suspension of the diester **4** (10.0 g, 33.3 mmol) in 300 ml of absolute ethanol was added sodium borohydride (25.19 g, 665.9 mmol) in one portion. The mixture was refluxed for 3 h and cooled to RT, and excess borohydride was decomposed by the dropwise addition saturated ammonium chloride solution (300 ml). Ethanol was removed under vacuum and the precipitated solid was filtered and the solid was dissolved in ethyl acetate (400 ml), washed with water (100 ml), dried over anhy. Na₂SO₄ and the solvent was removed under vacuum to yield the diol [2,2'-bipyridine]-4,4'-diyldimethanol **5** as a

white powder (5.9 g, 82%). ^1H NMR (300 MHz, CD_3OD) δ 8.63-8.56 (m, 2H), 8.30-8.21 (m, 2H), 7.53-7.38 (m, 2H), 4.76 (s, 4H). ^{13}C NMR (75 MHz, CD_3OD) δ 157.2, 154.3, 150.2, 122.7, 120.2, 63.6. ESI-MS 217.08 $[\text{M}+\text{H}]^+$, 239.02 $[\text{M}+\text{Na}]^+$, 455.20 $[2\text{M}+\text{Na}]^+$.

[00130] A solution of the diol **5** (10.0 g, 46.2 mmol) in a mixture of HBr (48%, 200 ml) and concentrated H_2SO_4 (95-98%, 67 ml) was refluxed for 6 h and then allowed to cool to RT. Water (400 ml) was then added to the mixture and the pH was adjusted to neutral with 2M NaOH solution. The resulting precipitate filtered, washed with water (4×100 ml), and dried. The solid was dissolved in chloroform (200 ml) and filtered. The solution was dried over anhy. Na_2SO_4 and the solvent was removed under vacuum, yielding the dibromide 4,4'-bis(bromomethyl)-2,2'-bipyridine **6** (13.5 g, 85.4%) as an off-white powder. ^1H NMR (300 MHz, CDCl_3) δ 8.72 (d, $J=5.1$ Hz, 2H), 8.58 (s, 2H), 7.47 (d, $J=5.1$ Hz, 2H), 4.52 (s, 4H). ^{13}C NMR (75 MHz, CDCl_3) δ 154.2, 149.2, 149.0, 124.8, 122.2, 30.4. ESI-MS 342.90 $[\text{M}+\text{H}]^+$, 364.84 $[\text{M}+\text{Na}]^+$, 706.63 $[2\text{M}+\text{Na}]^+$.

[00131] To a solution of the dibromide **6** (12.0 g, 35.1 mmol) in dry chloroform (100 ml) was added triethyl phosphite (100 ml) and the resulting mixture was refluxed for 3 h under nitrogen. The excess phosphite was removed under high vacuum, and the remaining solid was purified by flash chromatography (Silica gel, 4-8% MeOH/ CHCl_3 as eluent) yielding the bisphosphonate tetraethyl ([2,2'-bipyridine]-4,4'-diylbis(methylene))bis(phosphonate) **7** as a yellowish-white solid (13.0 g, 81%). ^1H NMR (300 MHz, CDCl_3) δ 8.60 (d, $J=5.1$ Hz, 2H), 8.38 (s, 2H), 7.37-7.32 (m, 2H), 4.05 (dq, $J=14.2, 7.1$ Hz, 8H), 3.23 (d, $J=22.3$ Hz, 4H), 1.24 (t, $J=7.1$ Hz, 12H). ^{13}C NMR (75 MHz, CDCl_3) δ 154.9, 148.8, 143.4, 125.5, 125.4, 123.1, 123.0, 62.6, 62.53, 34.7, 32.8, 16.5, 16.4. ^{31}P NMR (121 MHz, CDCl_3) δ 25.40. ESI-MS 457.10 $[\text{M}+\text{H}]^+$, 479.04 $[\text{M}+\text{Na}]^+$, 935.07 $[2\text{M}+\text{Na}]^+$, 1391.10 $[3\text{M}+\text{Na}]^+$, 455.20 $[\text{M}-\text{H}]^-$.

[00132] To a stirred solution of the bisphosphonate **7** (11.8 g, 25.8 mmol) in dry THF (400 ml) under N_2 , potassium *tert*-butoxide (7.25 g, 64.6 mmol) was added, followed by pyridine-4-carboxaldehyde (5.5 ml, 58.2 mmol). The mixture was stirred in the dark at RT for 3 h. after which triple distilled water (400 ml) was added, and was stirred for another 2 min. The solid was filtered off, washed with water (5×100 ml) and diethyl ether (3×50 ml), and dried under vacuum to give ligand **L1DB** (9.0 g, 96%) as an off-white solid. ^1H NMR (300 MHz, CD_3OD) δ 8.71-8.67 (m, 2H), 8.56 (dd, $J=4.7, 1.6$ Hz, 4H), 8.54 (d, $J=0.9$ Hz, 2H), 7.59 (dd, $J=4.8, 1.6$ Hz, 4H), 7.52 (dd, $J=5.2, 1.7$ Hz, 2H), 7.44 (s, 4H). ^{13}C NMR (75

MHz, CD₃OD) δ 156.2, 149.9, 148.7, 146.0, 145.2, 132.3, 130.8, 122.4, 122.3, 119.4. ESI-MS 363.13 [M+H]⁺, 385.13 [M+Na]⁺, 747.07 [2M+Na]⁺.

Synthesis of ligand L2SB and L2TB

[00133] The synthesis of ligands **L2SB** and **L2TB** was carried out as demonstrated in **Scheme 3**, starting from ligand **L2DB** and based on the procedure for the synthesis of 1,2-bis(4-pyridyl)acetylene (Nugent *et al.*, 2013).

[00134] To a solution of L2DB (1.0 g, 2.76 mmol) in MeOH-AcOEt (1:1 v/v, 15 ml) inside a Fisher-Porter tube, was added 5 wt% Pd-C (50 mg). The resulting mixture was stirred under H₂ (8 bar) for 12 h. with the exclusion of light. The mixture was then filtered over celite, and washed with MeOH-AcOEt (1:1 v/v, 15 ml). The filtrate was evaporated under reduced pressure to obtain L2SB as an off-white solid (990 mg, 98%). ¹H NMR (300 MHz, CDCl₃) δ 8.47 (d, *J*=5.0 Hz, 2H), 8.36 (dd, *J*=4.7, 1.2 Hz, 4H), 8.14 (s br, 2H), 7.20-7.07 (m, 4H), 7.06 (dd, *J*=5.0, 1.5 Hz, 2H), 2.98 (s, 8H). ¹³C NMR (75 MHz, CDCl₃) δ 155.9, 151.0, 150.6, 149.1, 149.0, 124.2, 124.1, 121.4, 35.8, 35.6. ESI MS 367.18 [M+H], 389.19 [M+Na], 755.25 [2M+Na].

[00135] To a stirred solution of L2DB (1.0 g, 2.76 mmol) in HBr (48%, 15 ml) at 0°C, Br₂ (1.05 ml, 19.3 mmol) was added dropwise. The mixture was then heated to 120°C and stirred for 2 hours. Subsequent cooling to room temperature yielded a dark orange precipitate. After chilling in an ice-acetone bath for 1 h, the solid was filtered, washed with water (3×50 ml). An aqueous solution of NaOH (2 M, 50 ml) was added to the solid and was stirred for 30 min. The resulting off-white solid was filtered, washed with water (3×100 ml), and dried under vacuum for 24 hours to give the dibromo adduct **8** (1.6 g, 85%). ¹H NMR (300 MHz, DMSO) δ 8.87 (d, *J*=5.1 Hz, 2H), 8.78-8.71 (m, 6H), 7.83 (d, *J*=6.2 Hz, 6H), 6.39 (dd, *J*=28.4, 11.9 Hz, 4H). ¹³C NMR (75 MHz, DMSO) δ 155.5, 150.2, 150.0, 149.6, 123.5, 123.4, 123.1, 119.9, 51.1, 51.0. MS (Maldi-TOF) 683.2 [M+H], 682.21 [M], 599.25, 601.26, 603.26, 605.27, 606.27, 609.31 [M-Br], 517.14, 520.17, 521.17, 523.33, 525.33, 526.34, 527.34, 529.37, 532.39 [M-2Br].

[00136] Finely cut pieces of Na (454 mg, 19.7 mmol) was added t-BuOH (20 ml, dried over 4 Å molecular sieves for 3 days) and was heated to 80°C under nitrogen for 24 h until complete dissolution. The dibromo adduct obtained above (897 mg, 1.3 mmol) was added in four portions over 15 min and the mixture was stirred at 80°C for 6 hrs. The mixture was then allowed to cool to RT and dry EtOH (10 ml) was added dropwise, followed by water

(10 ml, *caution: any left-over sodium can react violently with water*) using a dropping funnel. The resultant mixture was extracted with CHCl_3 (50 ml) until the extracts became colorless (6x). The combined extracts were dried over Na_2SO_4 and then evaporated under reduced pressure. The light brown solid was dissolved in CH_2Cl_2 (10 ml) and Et_3N (300 μl) was added and evaporated to dryness to obtain L2DB as an off-white solid (300 mg, 64%). ^1H NMR (400 MHz, $\text{CDCl}_3+\text{MeOD}$) δ 8.67 (dd, $J=5.0, 0.7$ Hz, 2H), 8.55 (dd, $J=4.5, 1.6$ Hz, 4H), 8.48 (dd, $J=1.3, 0.8$ Hz, 2H), 7.45-7.40 (m, 6H). ^{13}C NMR (101 MHz, $\text{CDCl}_3+\text{MeOD}$) δ 155.6, 149.8, 149.5, 131.5, 130.9, 126.0, 125.9, 123.6, 91.2, 90.7. ESI-MS 359.13 [M+H], 381.14 [M+Na], 739.15 [2M+Na].

Synthesis of iron polypyridyl complexes 1DB(Fe^{2+}), 2DB(Fe^{2+}), 2SB(Fe^{2+}) and 2TB(Fe^{2+})

[00137] To a solution of $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ (1.1 equiv., 0.36 mmol) in MeOH (10 ml) was added a solution of the corresponding ligand **L1DB**, **L2DB**, **L2SB** or **L2TB** (3 equiv., 0.98 mmol) in MeOH (10 ml). The solution was then stirred for 30 minutes, with occasional warming to 50°C (every 10 minutes) and filtered. The filtrate was then concentrated to half its initial volume and an aqueous solution (50 ml) of NH_4PF_6 (320 mg, 1.96 mmol, 6 equiv.) was added. The precipitate was filtered and washed with water (3×25 ml) and ether (25 ml), and was dried to obtain the corresponding Fe complex as its PF_6 salt in near quantitative yield. Complex **1DB(Fe^{2+})** ($[\text{Fe}(\text{L1DB})_3](\text{PF}_6)_2$): ^1H NMR (400 MHz, $(\text{CD}_3)_2\text{CO}$) δ 9.09 (t, $J=4.1$ Hz, 1H), 8.82 (br s, 1H), 8.67-8.62 (m, 2H), 7.86 (dd, $J=12.8, 5.8$ Hz, 1H), 7.81 (d, $J=4.4$ Hz, 1H), 7.77-7.68 (m, 3H), 7.64-7.60 (m, 2H), 7.47 (br d, $J=4.9$ Hz, 1H), 2.64 (d, $J=4.5$ Hz, 3H); ESI/MS: 1020.44 $[\text{M}(\text{PF}_6)]^+$, 144.71 $(\text{PF}_6)^-$; Elemental Analysis: Calc. C 52.40, H 4.32, N 10.18, Found C 51.81, H 3.98, N 10.20. Complex **2DB(Fe^{2+})** ($[\text{Fe}(\text{L2DB})_3](\text{PF}_6)_2$): ^1H NMR (400 MHz, $\text{MeOD}+\text{CD}_2\text{Cl}_2$) δ 8.97 (s, 2H), 8.52 (d, $J=5.7$ Hz, 4H), 7.71 (d, $J=16.4$ Hz, 2H), 7.61-7.58 (m, 6H), 7.53 (d, $J=16.5$ Hz, 2H), 7.45 (d, $J=6.1$ Hz, 2H). ^{13}C NMR (101 MHz, $\text{MeOD}+\text{CD}_2\text{Cl}_2$) δ 160.1, 154.2, 150.3, 147.7, 144.5, 134.9, 129.4, 125.6, 122.6, 122.1. $^{19}\text{F}\{^1\text{H}\}$ NMR (282 MHz, $\text{CDCl}_3+\text{MeOD}$) δ -76.09 (d, $J=710.3$ Hz); ESI/MS: 1143.52 $[\text{M}-2\text{PF}_6+\text{H}]^+$, 144.90 $[\text{PF}_6]$. Complex **2SB(Fe^{2+})** ($[\text{Fe}(\text{L2SB})_3](\text{PF}_6)_2$): ^1H NMR (400 MHz, $\text{MeOD}+\text{CD}_2\text{Cl}_2$) δ 8.42 (d, $J=1.0$ Hz, 2H), 8.34 (dd, $J=4.5, 1.5$ Hz, 4H), 7.23 (dd, $J=4.7, 1.4$ Hz, 6H), 7.10 (d, $J=5.9$ Hz, 2H), 3.17-3.13 (m, 4H), 3.07-3.03 (m, 4H). ^{13}C NMR (101 MHz, $\text{MeOD}+\text{CD}_2\text{Cl}_2$) δ 159.6, 154.5, 153.7, 151.3, 149.6, 128.4, 125.0, 124.9, 35.9, 35.4. ^{19}F NMR (282 MHz,

MeOD) δ -73.59 (d, $J=710.8$ Hz). ESI MS 577.62 $[M-2PF_6]^{2+}$, 1299.6 $[M-PF_6]$, 1154.73 $[M-2PF_6]$, 144.90 $[PF_6]$. Complex **2TB(Fe²⁺)** ($[Fe(L2TB)_3](PF_6)_2$): ¹H NMR (400 MHz, MeOD+CD₂Cl₂) δ 8.85 (d, $J=1.1$ Hz, 2H), 8.59 (dd, $J=4.6, 1.6$ Hz, 4H), 7.61 (dd, $J=6.0, 1.6$ Hz, 2H), 7.54 (dd, $J=4.5, 1.7$ Hz, 4H), 7.50 (d, $J=5.8$ Hz, 2H). ¹³C NMR (101 MHz, MeOD+CD₂Cl₂) δ 158.9, 154.57, 150.1, 134.3, 130.3, 130.2, 126.7, 126.6, 96.2, 89.1. ¹⁹F NMR (282 MHz, MeOD+CD₂Cl₂) δ -74.12 (d, $J=710.2$ Hz). ESI MS 565.32 $[M-2PF_6]^{2+}$, 1275.96 $[M-PF_6]$, 144.84 $[PF_6]$.

[00138] A complex similar to complex **2DB(Fe²⁺)**, in which each one of the nitrogen atoms of the six terminal pyridine groups (each represented by the group A in the general formula I) is substituted by methyl ($[FeII(Me_2bbpe_2^+)]_3[PF_6]_8$), has already been disclosed (Coe *et al.*, 2010). According to Coe *et al.*, $FeII(BF_4)_2 \cdot 6H_2O$ was added to a solution of $[Me_2bbpe_2^+]-[PF_6]_2 \cdot 0.8H_2O$ in DMF (10 ml), and the deep blue solution was stirred at RT for 2 hours in the dark. Addition of aqueous NH_4PF_6 afforded a dark blue precipitate, which was filtered off, washed with water, and dried. Purification was effected by column chromatography to afford a dark blue solid.

[00139] Nevertheless, complexes as disclosed in Coe *et al.* are completely different both in structure and electronic, optical and electrochemical properties from the complex of the formula I. In particular, while the complex reported in Coe *et al.* consists of six pyridinium salts, wherein the overall charge of the complex is 8⁺, the tris-bypiridyl complex of the general formula I has free pyridine (or pyrimidine) groups, wherein the overall charge is 2⁺. Moreover, a complex as described in Coe *et al.* cannot form a network structure as it has no free binding sites for metal salts.

[00140] Furthermore, *prima facie*, it seems that a tris-bypiridyl complex of the general formula I such as complex **2DB(Fe²⁺)** cannot even be synthesized according to the procedure of Coe *et al.*, considering that this complex is not very stable in DMF and some sort of ligand exchange may occur if left in DMF for some time. Moreover, while the complex of Coe *et al.* should be purified by column chromatography, the procedure described herein for the synthesis of a complex of the general formula I gives the product instantaneously, wherein the yield is quantitative and no further purification is required.

Single electrochrome laminated devices (SELD)

[00141] ***Preparation of the gel electrolyte.*** Polymethylmethacrylate (PMMA, 700 mg), trifluoromethylsulfonamide lithium salt (300 mg), acetonitrile (dry, 7 g, ~8.9 ml) and

propylene carbonate (dry, 2 g, 1.7 ml), in a weight percentage composition of 70:20:7:3, were added to an oven-dried glass vessel under inert atmosphere and stirred vigorously for 12 hours, giving a homogeneous casting electrolyte solution.

[00142] Device fabrication and measurements. The modified ITO substrate was cleaned by rinsing in ethanol and drying under a flow of nitrogen. The electrolyte solution was then carefully drop-casted on to the corresponding modified ITO substrate and was kept in an air oven at 55°C for 10 minutes. This ITO substrate was placed on top of a clean bare ITO coated glass substrate in such a way that the gel electrolyte was sandwiched between the substrates and was held tight with an insulating 2-sided sticking tape at each ends (to prevent short circuits as well as to hold the setup together). The ends were then connected to a potentiostat and the electrochromic property of the solid-state set-up was studied.

Study 1. Molecular assemblies based on complexes $1\text{DB}(\text{Fe}^{2+})$ and $2\text{DB}(\text{Fe}^{2+})$, and their electrochromic behavior

[00143] Pyridine terminated template layers (TLs) were generated from silane based coupling layers (CLs) covalently attached to silicon, quartz and glass substrates (**Fig. 1**) via a slight modification of the procedure previously reported (Motiei *et al.*, 2008). Subsequently, two different multi-component MAs, herein identified MA1DB and MA2DB, were constructed via iterative immersion of these functionalized substrates for 15 minutes each in a 1 mM solution of $\text{PdCl}_2(\text{PhCN})_2$ in THF and 0.2 mM solution of the respective iron polypyridyl complex $1\text{DB}(\text{Fe}^{2+})$ (for the construction of MA1DB) or $2\text{DB}(\text{Fe}^{2+})$ (for the construction of MA2DB) in $\text{CH}_2\text{Cl}_2/\text{MeOH}$ (1:1, v/v) with sonication-wash cycles (3 minutes) in between (**Fig. 2**). Both the MAs were followed by *ex-situ* transmission UV/Vis Spectroscopy and ellipsometry and characterized by AFM, synchrotron XRR and XPS measurements.

[00144] The characteristic MLCT band of MA1DB and MA2DB at $\lambda=574$ nm and 591 nm, respectively (see **Fig. 3** for solution UV/vis spectra), were followed by transmission mode UV/vis spectroscopic measurements and a plot of the respective absorption maxima vs. deposition cycles revealed an exponential trend in the growth of MA1DB (**Fig. 4A**) and a linear trend in that of MA2DB (**Fig. 4B**). A similar growth pattern consistent with the UV/vis measurements was observed for both MA1DB and MA2DB when thickness of the assemblies was plotted against increasing deposition cycles (**Figs. 4A-4B**, insets). Thus, the growth and hence the properties of the MAs are significantly affected by the

coordination geometry and molecular structure of the ligands on the metal center as evidenced by the steep exponential growth of MA1DB and linear growth of MA2DB, under identical deposition conditions. It could well be emphasized that the linear growth of MA2DB resulted in a film approximately half as thick as the exponentially grown MA1DB after 8 deposition cycles and the thickness of the films obtained by ellipsometry and XRR measurements were found to be in good correlation. Raman intensity (1610 cm^{-1}) as a function of the number of deposition cycles also exemplifies the exponential-linear growth behavior of MA1DB and MA2DB respectively (Figs. 4D, 5 and 6).

[00145] A linear correlation between the film thickness and absorption intensities ($R^2 > 0.99$) confirms the formation of thin films with uniform composition irrespective of the substrate used (Fig. 7). The AFM measurements indicated relatively smooth surfaces with roughness values less than 1 nm for MA1DB (thickness > 57 nm) and less than 0.5 nm for MA2DB (thickness > 30 nm), after 8 deposition cycles (Table 1). Even though the surface roughness was found to increase with increasing thickness for both the assemblies, no reasonable correlation was found to justify the exponential growth of MA1DB and linear growth of MA2DB.

Table 1. Root mean square roughness of the MAs measured using AFM

Deposition cycle	Roughness (nm)	
	MA1DB	MA2DB
2	0.4	0.4
4	0.6	0.4
6	0.7	0.4
8	0.9	0.5

[00146] The observed trends in growth of the assemblies are consistent with those reported in Moieti *et al.* (2008) on the exponential growth of the SPMAAs, resulting from the porous nature of the assemblies capable of trapping excess Pd salt, which could later be used for subsequent coordination with more metal complex, via migration to the solid-solution interface. For a fully formed network, in which Pd bridges all the pyridines of one metal complex to another, the expected Pd/Fe ratio is 1.5 for MA1DB and 3 for MA2DB, and a reasonably higher ratio could be ascribed to a faster, non-linear growth of the assemblies using the trapped excess Pd via a diffusion controlled mechanism as described above. XPS analysis of our assemblies confirmed the Pd/Fe ratio in MA1DB was ~2.6 (>73% excess Pd) and that in MA2DB was 3.6-3.7 (~20% excess Pd) after 3-5 deposition

cycles, which justifies the faster growth of the former compared to the slower growth of latter. This effect could presumably be due to the structural features of the complexes **1DB(Fe²⁺)** and **2DB(Fe²⁺)** - and clearly, sterically more demanding **2DB(Fe²⁺)** allows a little excess of Pd to be trapped, moreover, its migration back to the surface would also be hindered.

[00147] As previously reported, multicomponent assemblies constructed from pyridine based complexes of ruthenium and osmium, and PdCl₂ are redox active (Motiei *et al.*, 2008; de Ruiter *et al.*, 2013a; de Ruiter *et al.*, 2013b). Reversible redox processes characteristic of Fe^{2+/3+} couple was revealed by CV measurements of MA1DB and MA2DB on ITO coated glass. The half wave potentials ($E_{1/2}$, Vs Ag/Ag⁺) of 0.958 V and 1.079 V respectively at a scan rate of 100 mVs⁻¹. This anodic shift of $E_{1/2}$ by 121 mV in MA2DB could obviously be attributed to the comparably higher electron delocalization in the bipyridine derived ligands due to extended conjugation. The peak current and total charge (obtained by the integration of the voltammetric peaks) increase exponentially with increasing deposition cycles for MA1DB and linearly for MA2DB (Figs. 4C and 8). This is in full agreement with the UV/vis and thickness measurements; more significantly, provides yet another proof for the substrate-independent growth of the assemblies. The slow nature of the electron transfer process in both the assemblies is indicated by the increase in peak-to-peak separation with increasing deposition cycles as well as the scan rates. The peak current was found to be linearly proportional to scan rate (100 mV/s to 1 V/s) (Fig. 9) and increases exponentially with the square root of scan rate (Fig. 6), showing a surface-confined electrochemical oxidation-reduction process that is not just limited by slow diffusion.

[00148] This single electron oxidation/reduction process is accompanied by a reversible change in color of the molecular assemblies assigning them with electrochromic properties. For instance, MA1DB (Fe²⁺) is purple and MA2DB (Fe²⁺) is grey-blue, which on oxidation (Fe³⁺) turns more or less transmissive due to the bleaching of the MLCT bands (Fig. 10).

[00149] The electrochromic behavior of the assemblies was investigated by SEC using a square wave potential step method involving chronoamperometry coupled to optical spectroscopy. The optical response during the switching of potential in a stepwise manner between the oxidized (transmissive) and reduced (colored) states was recorded at the corresponding absorption maxima (λ_{max} =575 nm for MA1DB and 591 nm for MA2DB) as percentage transmittance ($\Delta\%$ T) over time, with the active area of the assemblies on the

substrate fixed at 3.36 cm^2 . The $\Delta\%T$ at a pulse width of 5 sec. was found to be larger for MA2DB compared to MA1DB for films of $\sim 17 \text{ nm}$ thickness (5 deposition cycles), even though the total injected charge for the same films were found to be higher for MA1DB. In fact, a superior degree of electro-optic response was evidenced for MA2DB compared to their MA1DB counterparts, suggesting an enhanced electrochromic performance and efficiency ($\Delta\%T [\text{MA1DB}_8]_{\lambda_{\text{max}}=574 \text{ nm}}$ (41.3); $\Delta\%T [\text{MA2DB}_8]_{\lambda_{\text{max}}=591 \text{ nm}}$ (33.8)).

[00150] Benefiting from their vibrant switching from coloured to transmissive states, these solution processable, electrochemically active molecular assemblies imply themselves as promising candidates for applications in ECDs. Nonetheless, coordination based molecular assemblies immobilised on surfaces do come with a stability concern and rational device design demands a judicious combination of both performance and robustness.

[00151] The electrochemical stability of the assemblies was followed by CV and SEC in TBAPF₆-propylene carbonate electrolyte solution over time. The CV of MA2DB after every few thousands of continuous spectroelectrochemical switching cycles confirmed its ultra-high stability. No detectable decrease in the maximum current (in both oxidative and reductive directions) was observed aleaset until 112,000 cycles (**Figs. 11A-B**). The decrease in $\Delta\%T$ was found to be negligible (compared to maximum $\Delta\%T$) after 30,000 redox cycles (**Fig. 11C**). MA1DB was found to electrochemically less stable compared to MA2DB (**Fig. 12**).

[00152] The electrochemical stability of MA2DB was also proved by repeating the same experiments (for 30,000 cycles) over 6 days with continuous exposure to UV/vis light and intentional stoppage of cycling for periods ranging from a few minutes to 10 hours, and leaving the assembly in the electrolyte solution for the whole duration. Thereafter, analysis of the electrolyte solution showed presence of traces of complex **2DB(Fe²⁺)** with no free ligand or Fe salt in the detection limits (**Fig. 13**). The extra stability of MA2DB over MA1DB could be justified by (i) the larger number of binding sites; and (ii) the extended delocalization of electrons and the positive charge over a larger chain of the ligands, which in turn reduces the susceptibility of coordination based systems to dissociate, as explained by the anodic shift in the $E_{1/2}$ of MA2DB.

[00153] MA1DB and MA2DB were confirmed to have excellent switching efficiencies as the assemblies switched at a pulse width ranging from 0.1 s to 10 s (**Fig. 14A**). The

response time was found to be in the range of 400-500 ms for >95% switching for both the systems.

[00154] One of the key parameters determining the performance and power efficiency of any ECD is its coloration efficiency (CE), which is defined as the change in optical density (ΔOD) per unit charge injected/ejected per unit area of the electrode and was calculated as described above. The CEs of the assemblies MA1DB and MA2DB after 8 deposition cycles were calculated at their MLCT $\lambda_{\max}$ and were found to be 955 and 1488 cm^2C^{-1} , respectively (**Fig. 14B**). These values are exceptionally high for surface confined, coordination-based metal-organic assemblies and to the best of our knowledge, no higher values of CEs have been reported for such systems, even though a slightly superlative value has been reported for PCBDT-PEDOT conjugated polymer based assemblies ($\text{CE}=1728 \text{ cm}^2\text{C}^{-1}$).

[00155] Electrochromic devices in solid state has attracted tremendous attention due to their intended applications and long term stability and we fabricated one of the first SELD of its kind using our molecular assemblies (**Fig. 15**). Electrochromic switching between the colored and transmissive states was observed for both the assemblies immobilized on ITO coated glass substrates, employing a gel electrolyte system ($\text{MeCN:PC:PMMA:}(\text{CF}_3\text{SO}_2)_2\text{N}^+\text{Li}^+$ 70:20:7:3 wt% composition) sandwiched between the ITO functionalized with MA1DB or MA2DB and a clean bare ITO substrate over a longer potential window (-2.7 - +2.5V for MA1DB and -3 - +3V for MA2DB).

[00156] In a further experiment the versatility of the SELD set-up was illustrated using the electrolyte systems (a) $\text{MeCN:PC:PMMA:}(\text{CF}_3\text{SO}_2)_2\text{N}^+\text{Li}^+$ 70:20:7:3 wt% composition; (b) $\text{MeCN:PC:PMMA:Bu}_4\text{N}^+\text{PF}_6^-$ 70:20:7:3 wt% composition; and (c) $\text{MeCN:PC:PMMA:Bu}_4\text{N}^+\text{BPh}_4^-$ 70:20:7:3 wt% composition. The switching was found to be efficient in the different electrolytes, wherein the $\text{Bu}_4\text{N}^+\text{PF}_6^-$ system being the most promising.

Study 2. Modulation of electrochemical and electro-optical signatures of MA2SB, MA2DB, MA2TB and MA2Mix

[00157] In this study, pyridine terminated template layers were generated from silane based coupling layers covalently attached to silicon, quartz and glass substrates via a slight modification of the procedure previously reported (Motiei *et al.*, 2008). Subsequently, four different multi-component MAs, herein identified MA2SB, MA2DB, MA2TB and MA2Mix, were constructed as described in Study 1, via iterative immersion of these

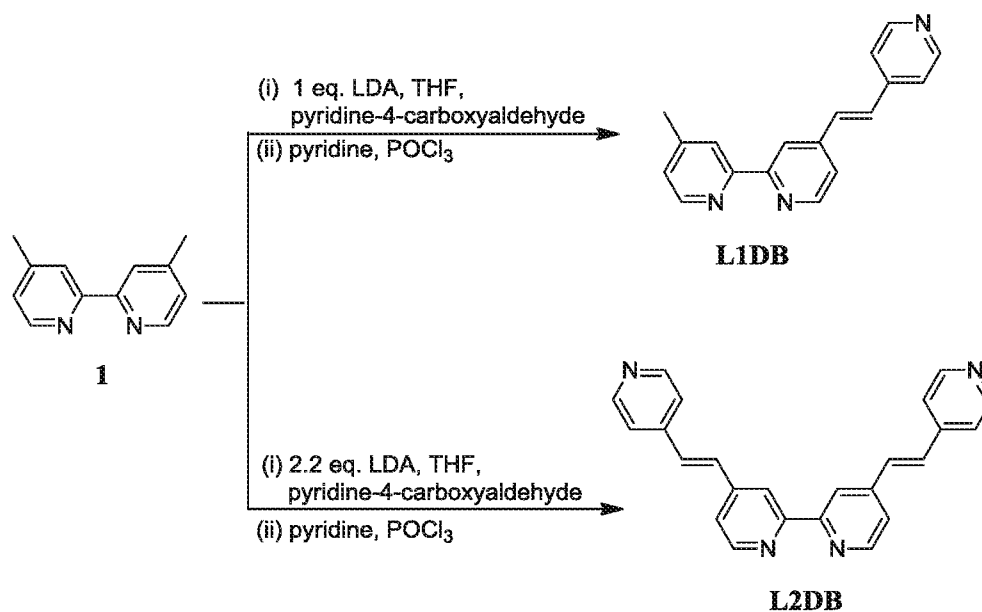
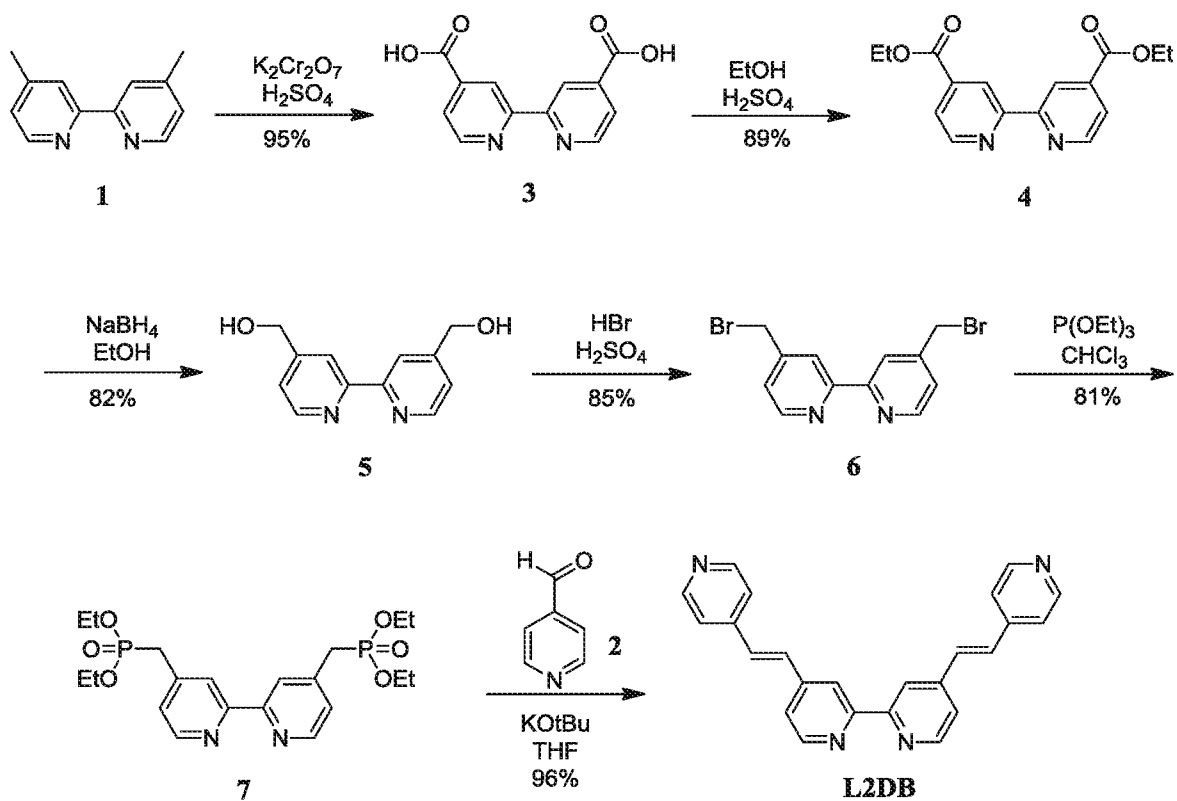
functionalized substrates in a solution of the iron polypyridyl complex **2SB(Fe²⁺)** (for the construction of MA2SB); **2DB(Fe²⁺)** (for the construction of MA2DB); **2TB(Fe²⁺)** (for the construction of MA2TB); or an equimolar mixture of **2SB(Fe²⁺)**, **2DB(Fe²⁺)** and **2TB(Fe²⁺)** (for the construction of MA2Mix). Using different ligands that coordinate to the Fe centers, the electro-optical properties of the assemblies were controlled.

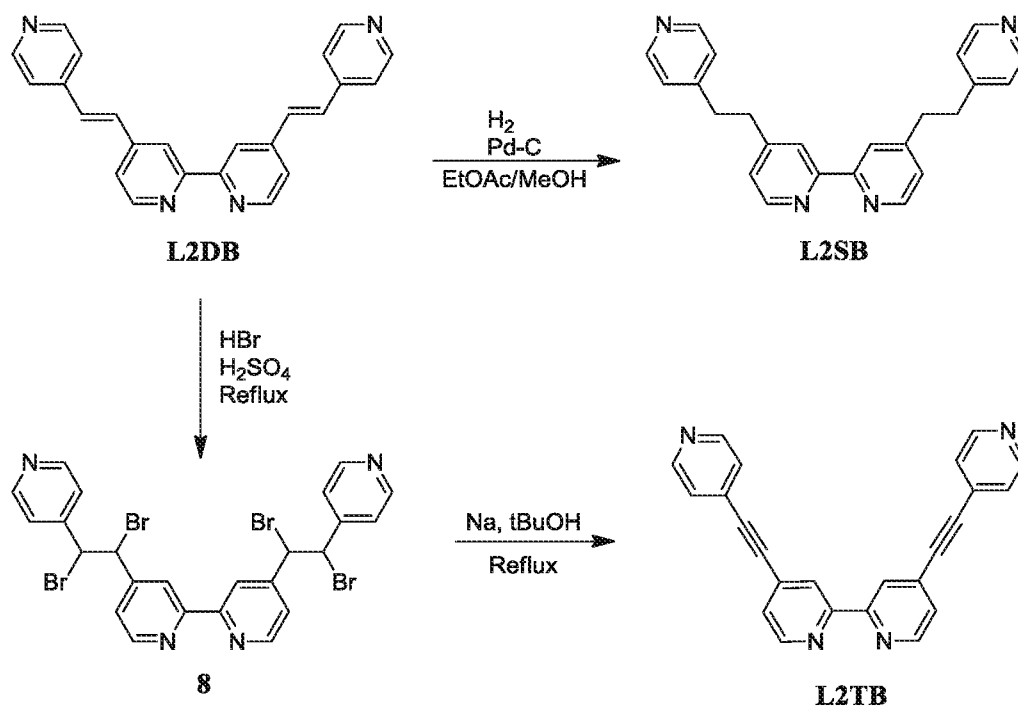
[00158] All these assemblies grew linearly and showed electrochemical switchings between colored (reduced) and transmissive (oxidized) states upon application of the right potential. Combined effect of the ligands and experimental parameters (temperature, switching time (=pulse width), overpotential, etc.) modulates the electro-optical signature of these assemblies. The assemblies showed better optical and electrochemical responses at higher temperature (up to 50°C, **Figs. 25-28**) and on application of higher overpotential (**Figs. 29-31**) (though the performance of MA2SB was not affected by overpotential, **Figs. 29A, 30A and 31A**). Higher the temperature, smaller was the response time (**Figs. 32-33**) for all the MAs. At higher switching times (=pulse width), the MAs showed superior electro-optical response (**Figs. 34-35**). Application of overpotential at low temperature or smaller pulse width also resulted in better spectroelectrochemical properties (**Figs. 36-37**).

Study 3. Stability and coloration efficiency of MA2DB based electrochromics

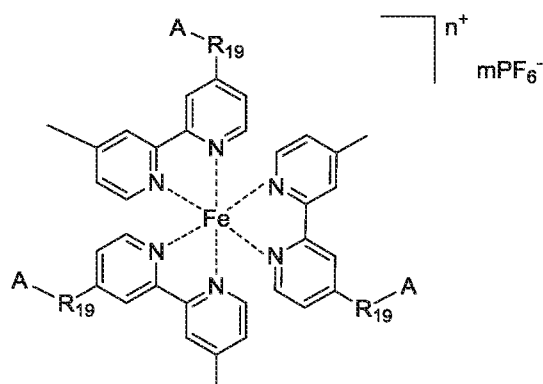
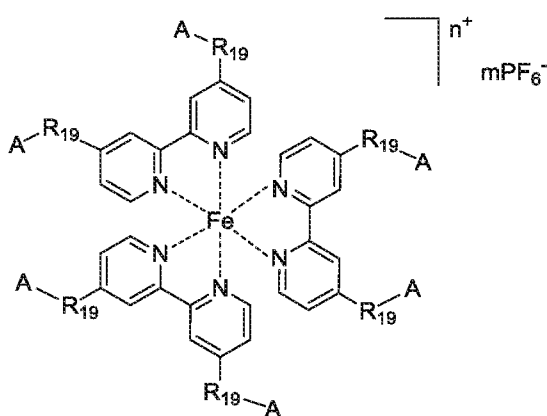
[00159] In this study, the effect of the molecular structure of the ligands in determining the stability and coloration efficiencies of the coordination based assemblies was determined. MA2DB was found to be electrochemically the most stable (**Figs. 40, 42 and 43**) in the family and exhibited the highest coloration efficiency. MA2DB was electrochemically stable at lower temperature (10°C, **Fig. 39**) and at RT (**Fig. 40**), eventhough showed a slightly diminished stability at 40°C (>86% after 33000 electrochemical switching cycles and >72% $\Delta\%T$ after 30000 spectroelectrochemical switchings, **Fig. 41**). The thermal stability of MA1DB and MA2DB was also very high as no detectable loss in the intensity of MLCT band was observed after 50 days at 70°C. The coloration efficiency (see Study 1) for MA2DB (1488 cm²C⁻¹) and MA1DB (955 cm²C⁻¹) are amongst the highest reported values for such coordination based assemblies. The uniformity and color intensity of the assemblies was also found to be superlative (**Figs. 45-49**).

APPENDIX

Scheme 1: Synthesis of ligands **L1DB** and **L2DB**Scheme 2: Alternative synthesis of ligand **L2DB**

Scheme 3: Synthesis of ligands **L2SB** and **L2TB**

Structures: Specific complexes of the general formulas I and II



Complexes of the formula I		
R_{19}	A	Complex name
C-C		2SB(Fe^{2+}) / 2SB(Fe^{3+})
C=C		2DB(Fe^{2+}) / 2DB(Fe^{3+})
C≡C		2TB(Fe^{2+}) / 2TB(Fe^{3+})
C-C		4SB(Fe^{2+}) / 4SB(Fe^{3+})
C=C		4DB(Fe^{2+}) / 4DB(Fe^{3+})
C≡C		4TB(Fe^{2+}) / 4TB(Fe^{3+})

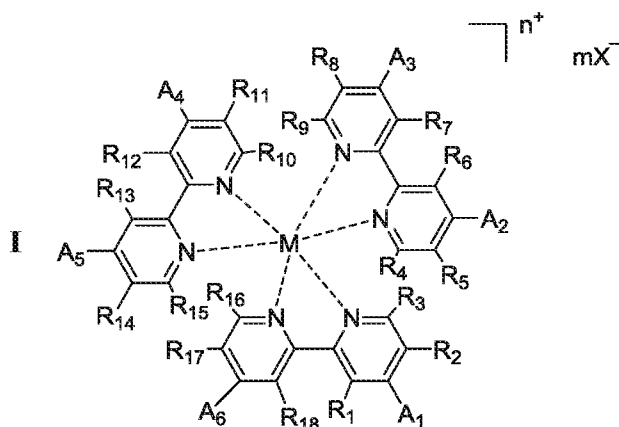
Complexes of the formula II		
R_{19}	A	Complex name
C-C		1SB(Fe^{2+}) / 1SB(Fe^{3+})
C=C		1DB(Fe^{2+}) / 1DB(Fe^{3+})
C≡C		1TB(Fe^{2+}) / 1TB(Fe^{3+})
C-C		3SB(Fe^{2+}) / 3SB(Fe^{3+})
C=C		3DB(Fe^{2+}) / 3DB(Fe^{3+})
C≡C		3TB(Fe^{2+}) / 3TB(Fe^{3+})

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CLAIMS

1. A tris-bipyridyl complex of the general formula I:



wherein

M is a transition metal selected from Mn, Fe, Co, Ni, Cu, Zn, Ti, V, Cr, Rh or Ir;

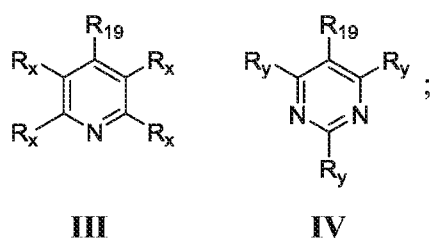
n is the formal oxidation state of the transition metal, wherein n is 0-6;

X is a counter anion such as Br⁻, Cl⁻, F⁻, I⁻, PF₆⁻, BF₄⁻, OH⁻, ClO₄⁻, SO₃²⁻, SO₄²⁻, CF₃COO⁻, CN⁻, alkylCOO⁻, arylCOO⁻, or a combination thereof;

m is a number ranging from 0 to 6;

R₁ to R₁₈ each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H;

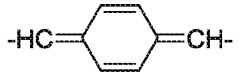
A₁ to A₆ each independently is a group of the formula III or IV linked to the ring structure of the complex of general formula I via R₁₉



III

IV

R₁₉ each independently is selected from C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, an alkylene optionally interrupted

by one or more heteroatoms selected from O, S or N, phenylene, biphenylene, a peptide moiety consisting of 3 to 5 amino acid residues, , or  ;

R_x and R_y each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and

R_{20} each independently is H, (C₁-C₆)alkyl or aryl.

2. The complex of claim 1, wherein R_1 to R_{18} each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, preferably H, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R_{20} each is H.

3. The complex of claim 1, wherein A_1 to A_6 each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H.

4. The complex of claim 1, wherein R_{19} each independently is C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, preferably C-C, C=C or C≡C.

5. The complex of claim 1, wherein A_1 to A_6 each is a group of the formula III, wherein R_x is H and R_{19} is C-C, C=C or C≡C; or of the formula IV, wherein R_y is H and R_{19} is C-C, C=C or C≡C.

6. The complex of any one of claims 1 to 5, wherein R_1 to R_{18} each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted

with halogen, $-\text{OR}_{20}$, $-\text{COR}_{20}$, $-\text{COOR}_{20}$, $-\text{OCOOR}_{20}$, $-\text{OCON}(\text{R}_{20})_2$, $-(\text{C}_1\text{-C}_8)\text{alkylene-COOR}_{20}$, $-\text{CN}$, $\text{N}(\text{R}_{20})_2$, $-\text{NO}_2$, $-\text{SR}_{20}$, $-(\text{C}_1\text{-C}_8)\text{alkyl}$, $-\text{O}-(\text{C}_1\text{-C}_8)\text{alkyl}$, $-\text{CON}(\text{R}_{20})_2$, or $-\text{SO}_3\text{H}$; A_1 to A_6 each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H; R_{19} each independently is C-C, C=C, C $\equiv$ C, N=N, C=N, N=C, C-N, N-C, $-\text{COO}-$, $-\text{CONH}-$, $-\text{CON}(\text{OH})-$, $-\text{NR}_{20}-$, $-\text{Si}(\text{R}_{20})_2-$, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N; and R_{20} each is H.

7. The complex of claim 6, wherein R_1 to R_{18} each is H; A_1 to A_6 each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H; and R_{19} each independently is C-C, C=C or C $\equiv$ C.

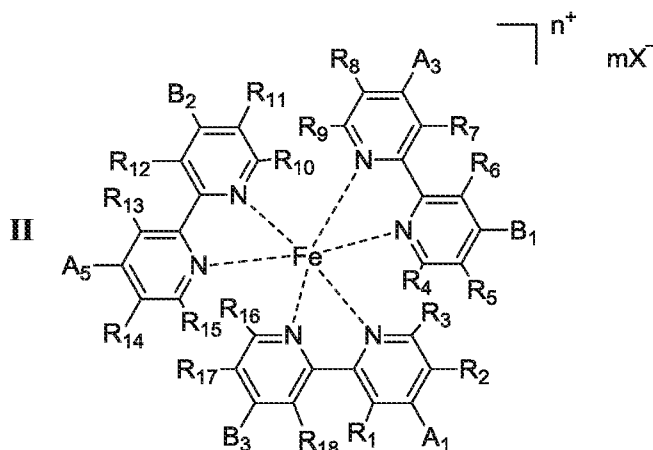
8. The complex of claim 7, wherein M is Fe; n and m each is 2 or 3; and A_1 to A_6 each is a group of the formula III, wherein R_x is H and R_{19} is C-C, C=C or C $\equiv$ C.

9. The complex of claim 8, wherein X is PF_6^- ; and (i) R_{19} each is C-C, herein identified complex **2SB(Fe²⁺)** or **2SB(Fe³⁺)**; (ii) R_{19} each is C=C, herein identified complex **2DB(Fe²⁺)** or **2DB(Fe³⁺)**; or (ii) R_{19} each is C $\equiv$ C, herein identified complex **2TB(Fe²⁺)** or **2TB(Fe³⁺)**.

10. The complex of claim 7, wherein M is Fe; n and m each is 2 or 3; and A_1 to A_6 each is a group of the formula IV, wherein R_y is H and R_{19} is C-C, C=C or C $\equiv$ C.

11. The complex of claim 10, wherein X is PF_6^- ; and (i) R_{19} each is C-C, herein identified complex **4SB(Fe²⁺)** or **4SB(Fe³⁺)**; (ii) R_{19} each is C=C, herein identified complex **4DB(Fe²⁺)** or **4DB(Fe³⁺)**; or (ii) R_{19} each is C $\equiv$ C, herein identified complex **4TB(Fe²⁺)** or **4TB(Fe³⁺)**.

12. An iron-based tris-bipyridyl complex of the general formula II:



wherein

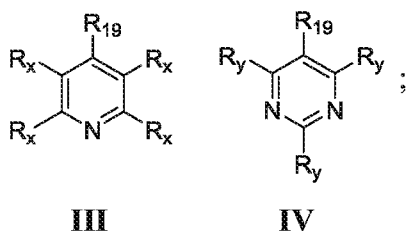
n is the formal oxidation state of the Fe, wherein n is 0-6;

X is a counter anion such as Br^- , Cl^- , F^- , I^- , PF_6^- , BF_4^- , OH^- , ClO_4^- , SO_3^{2-} , SO_4^{2-} , CF_3COO^- , CN^- , alkylCOO^- , arylCOO^- , or a combination thereof;

m is a number ranging from 0 to 6;

R_1 to R_{18} each independently is selected from H, halogen, $-\text{OH}$, $-\text{N}_3$, $-\text{NO}_2$, $-\text{CN}$, $-\text{N}(\text{R}_{20})_2$, $-\text{CON}(\text{R}_{20})_2$, $-\text{COOR}_{20}$, $-\text{SR}_{20}$, $-\text{SO}_3\text{H}$, $-\text{CH}=\text{CH}$ -pyridyl, $(\text{C}_1\text{-C}_{10})\text{alkyl}$, $(\text{C}_2\text{-C}_{10})\text{alkenyl}$, $(\text{C}_2\text{-C}_{10})\text{alkynyl}$, $(\text{C}_1\text{-C}_{10})\text{alkoxy}$, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said $(\text{C}_1\text{-C}_{10})\text{alkyl}$, $(\text{C}_2\text{-C}_{10})\text{alkenyl}$, $(\text{C}_2\text{-C}_{10})\text{alkynyl}$, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, $-\text{OR}_{20}$, $-\text{COR}_{20}$, $-\text{COOR}_{20}$, $-\text{OCOOR}_{20}$, $-\text{OCON}(\text{R}_{20})_2$, $-(\text{C}_1\text{-C}_8)\text{alkylene-COOR}_{20}$, $-\text{CN}$, $\text{N}(\text{R}_{20})_2$, $-\text{NO}_2$, $-\text{SR}_{20}$, $-(\text{C}_1\text{-C}_8)\text{alkyl}$, $-\text{O}-(\text{C}_1\text{-C}_8)\text{alkyl}$, $-\text{CON}(\text{R}_{20})_2$, or $-\text{SO}_3\text{H}$;

A_1 , A_3 and A_5 each independently is a group of the formula III or IV linked to the ring structure of the complex of general formula II via R_{19}



R₁₉ is selected from C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, phenylene, biphenylene, a peptide moiety consisting of 3 to 5 amino acid residues,  or  ;

R_x and R_y each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H;

B₁ to B₃ each independently is selected from H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -CON(R₂₀)₂, -COOR₂₀, -SR₂₀, -SO₃H, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, (C₁-C₁₀)alkoxy, cycloalkyl, heterocycloalkyl, aryl, heteroaryl, protected carboxyl, or protected amino, wherein said (C₁-C₁₀)alkyl, (C₂-C₁₀)alkenyl, (C₂-C₁₀)alkynyl, cycloalkyl, heterocycloalkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and

R₂₀ each independently is H, (C₁-C₆)alkyl or aryl.

13. The complex of claim 12, wherein R₁ to R₁₈ each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, preferably H, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R₂₀ each is H.

14. The complex of claim 12, wherein A₁, A₃ and A₅ each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H.

15. The complex of claim 12, wherein R_{19} each independently is C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N, preferably C-C, C=C or C≡C.

16. The complex of claim 12, wherein A₁, A₃ and A₅ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C; or of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C.

17. The complex of claim 12, wherein B₁ to B₃ each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, preferably (C₁-C₄)alkyl, more preferably methyl or ethyl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R₂₀ each is H.

18. The complex of any one of claims 12 to 17, wherein R₁ to R₁₈ each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; A₁, A₃ and A₅ each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein R_y is H; and R₁₉ each independently is C-C, C=C, C≡C, N=N, C=N, N=C, C-N, N-C, -COO-, -CONH-, -CON(OH)-, -NR₂₀-, -Si(R₂₀)₂-, or an alkylene optionally interrupted by one or more heteroatoms selected from O, S or N; B₁ to B₃ each independently is H, halogen, -OH, -N₃, -NO₂, -CN, -N(R₂₀)₂, -SR₂₀, -CH=CH-pyridyl, (C₁-C₁₀)alkyl, aryl, or heteroaryl, wherein said (C₁-C₁₀)alkyl, aryl and heteroaryl may optionally be substituted with halogen, -OR₂₀, -COR₂₀, -COOR₂₀, -OCOOR₂₀, -OCON(R₂₀)₂, -(C₁-C₈)alkylene-COOR₂₀, -CN, N(R₂₀)₂, -NO₂, -SR₂₀, -(C₁-C₈)alkyl, -O-(C₁-C₈)alkyl, -CON(R₂₀)₂, or -SO₃H; and R₂₀ each is H.

19. The complex of claim 18, wherein R₁ to R₁₈ each is H; A₁, A₃ and A₅ each independently is a group of the formula III, wherein R_x is H, or of the formula IV, wherein

R_y is H; R_{19} each independently is C-C, C=C or C $\equiv$ C; and B_1 to B_3 each is (C₁-C₄)alkyl, preferably methyl or ethyl.

20. The complex of claim 19, wherein A_1 , A_3 and A_5 each is a group of the formula III, wherein R_x is H and R_{19} is C-C, C=C or C $\equiv$ C; and B_1 to B_3 each is methyl.

21. The complex of claim 20, wherein X is PF_6^- ; n and m each is 2 or 3; and (i) R_{19} each is C-C, herein identified complex **1SB(Fe²⁺)** or **1SB(Fe³⁺)**; (ii) R_{19} each is C=C, herein identified complex **1DB(Fe²⁺)** or **1DB(Fe³⁺)**; or (ii) R_{19} each is C $\equiv$ C, herein identified complex **1TB(Fe²⁺)** or **1TB(Fe³⁺)**.

22. The complex of claim 19, wherein A_1 , A_3 and A_5 each is a group of the formula IV, wherein R_y is H and R_{19} is C=C; and B_1 to B_3 each is methyl.

23. The complex of claim 22, wherein X is PF_6^- ; n and m each is 2 or 3; and (i) R_{19} each is C-C, herein identified complex **3SB(Fe²⁺)** or **3SB(Fe³⁺)**; (ii) R_{19} each is C=C, herein identified complex **3DB(Fe²⁺)** or **3DB(Fe³⁺)**; or (ii) R_{19} each is C $\equiv$ C, herein identified complex **3TB(Fe²⁺)** or **3TB(Fe³⁺)**.

24. A device comprising a substrate having an electrically conductive surface and a layered structure disposed thereon, said layered structure comprising at least one redox-active compound configured to have a predetermined oxidation state being changeable upon subjecting said layered structure to an electric field,

wherein exposure of said device to a potential change causes reversible electron transfer, which results in a change in the electrochromic properties of said layered structure with high coloration efficiency, said device having high electrochemical stability when repeatedly exposed to a potential change,

wherein said redox-active compound each independently is a tris-bipyridyl complex of any one of claims 1 to 23.

25. The device of claim 24, wherein said coloration efficiency is higher than 500 cm²C⁻¹, preferably higher than 800 cm²C⁻¹, more preferably higher than 1000 cm²C⁻¹.

26. The device of claim 24, wherein said substrate is hydrophilic, hydrophobic or a combination thereof.

27. The device of claim 24, wherein said substrate comprises glass, a doped glass, indium tin oxide (ITO)-coated glass, transparent conductive oxide, silicon, a doped silicon, Si(100), Si(111), SiO₂, SiH, silicon carbide mirror, quartz, a metal, metal oxide, a mixture of metal and metal oxide, group IV elements, mica, a polymer such as polyacrylamide and polystyrene, a plastic, a zeolite, a clay, wood, a membrane, an optical fiber, a ceramic, a metalized ceramic, an alumina, an electrically-conductive material, a semiconductor, steel or a stainless steel.

28. The device of claim 27, wherein said substrate is in the form of beads, microparticles, sub-microparticles, nanoparticles, quantum dots, metal-organic framework, or nanotubes.

29. The device of claim 28, wherein said substrate is optically transparent to the ultraviolet (UV), infrared (IR), near-IR (NIR) and/or visible spectral ranges.

30. The device of claim 24, wherein said layered structure comprises (i) a monolayer of either one redox-active compound or two or more redox-active compounds, said redox-active compounds having identical or different metals; or (ii) a plurality of layers each comprising either one redox-active compound or two or more redox-active compounds, said redox-active compounds having identical or different metals.

31. The device of claim 30, wherein said layered structure comprises a monolayer of either one redox-active compound or two or more redox-active compounds, or a plurality of layers each comprising either one redox-active compound or two or more redox-active compounds, said redox-active compound each independently is:

- (i) a tris-bipyridyl complex of the general formula I in claim 1, wherein M is Fe; n and m each is 2 or 3; R₁ to R₁₈ each is H; and A₁ to A₆ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C; or
- (ii) a tris-bipyridyl complex of the general formula II in claim 12, wherein n and m each is 2 or 3; R₁ to R₁₈ each is H; A₁, A₃ and A₅ each is a group of the formula III, wherein R_x is H and R₁₉ is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R₁₉ is C-C, C=C or C≡C; and B₁ to B₃ each is methyl.

32. The device of claim 31, wherein said redox-active compound each independently is a tris-bipyridyl complex of the general formula I or II, wherein X is PF_6^- .

33. The device of any one of claims 24 to 32, for use in smart windows, electrochromic windows, smart mirrors, optical filters, frequency doubling devices, optical switches, modulators, spatial light modulators, phase masks, data transfer devices, data storage devices, pulse shapers, optical processors, electrochromic display devices, smart papers, electrochromic goggles, electrochromic helmets, electrochromic paints, or visors.

34. The device of claim 33, for use in smart windows or electrochromic windows, wherein said layered structure comprises a plurality of layers each comprising either one redox-active compound or two or more redox-active compounds, said redox-active compound each independently is:

- (i) a tris-bipyridyl complex of the general formula I in claim 1, wherein M is Fe; n and m each is 2 or 3; R_1 to R_{18} each is H; and A_1 to A_6 each is a group of the formula III, wherein R_x is H and R_{19} is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R_{19} is C-C, C=C or C≡C; or
- (ii) a tris-bipyridyl complex of the general formula II in claim 12, wherein n and m each is 2 or 3; R_1 to R_{18} each is H; A_1 , A_3 and A_5 each is a group of the formula III, wherein R_x is H and R_{19} is C-C, C=C or C≡C, or a group of the formula IV, wherein R_y is H and R_{19} is C-C, C=C or C≡C; and B_1 to B_3 each is methyl.

35. The device of claim 34, wherein said redox-active compound each independently is a tris-bipyridyl complex of the general formula I or II, wherein X is PF_6^- .

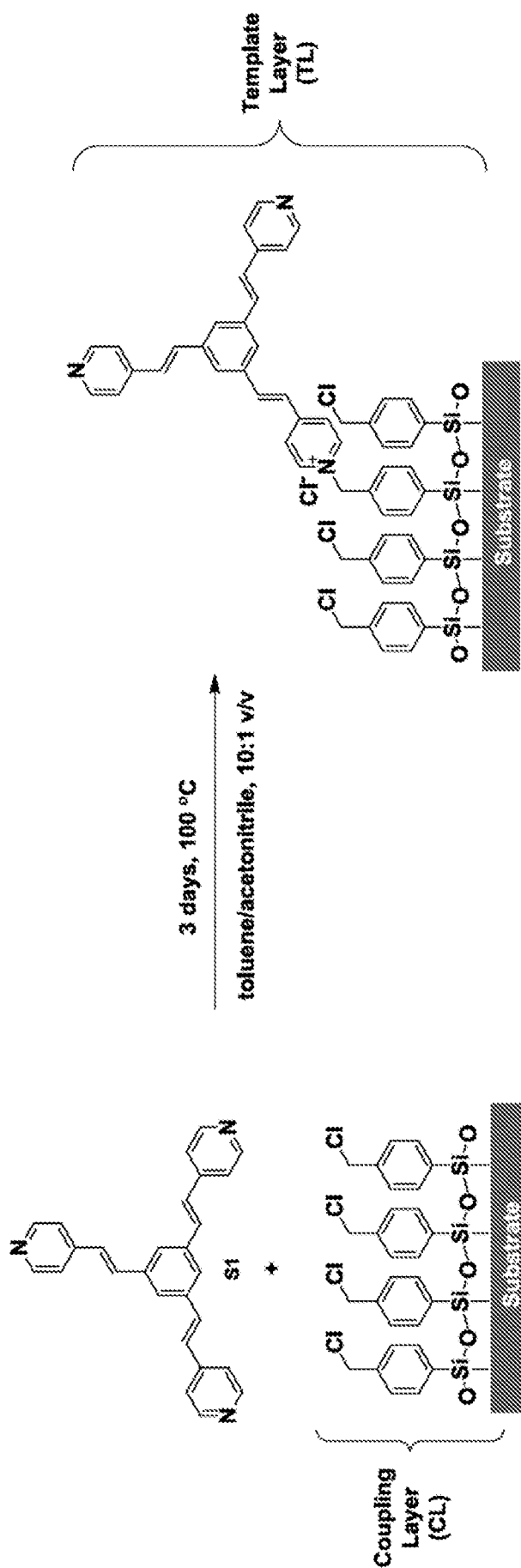
36. The device of any one of claims 24 to 32, for use as a memory device.

37. A memory device comprising a substrate having an electrically conductive surface and a layered structure disposed thereon, said layered structure comprising at least one redox-active compound configured to have at least one a predetermined electronic property, including at least one of electrodensity and oxidation state, said predetermined electronic property being changeable upon subjecting said layered structure to an electric field,

wherein said redox-active compound each independently is a tris-bipyridyl complex of any one of claims 1 to 23.

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Fig. 1



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Fig. 2A

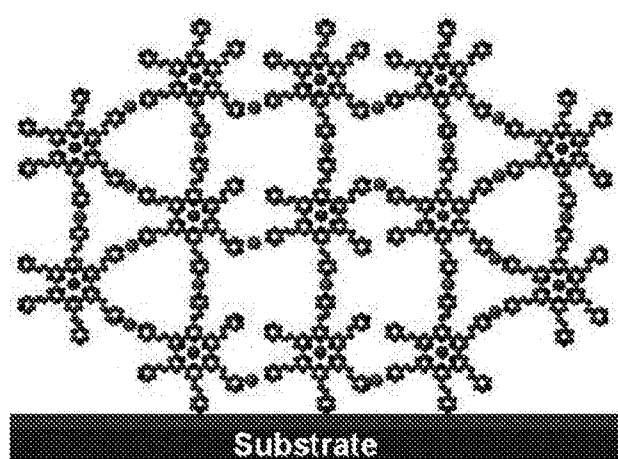
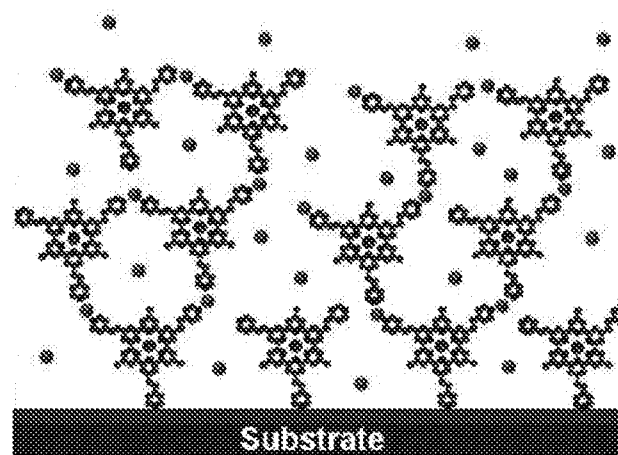


Fig. 2B



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Fig. 3A

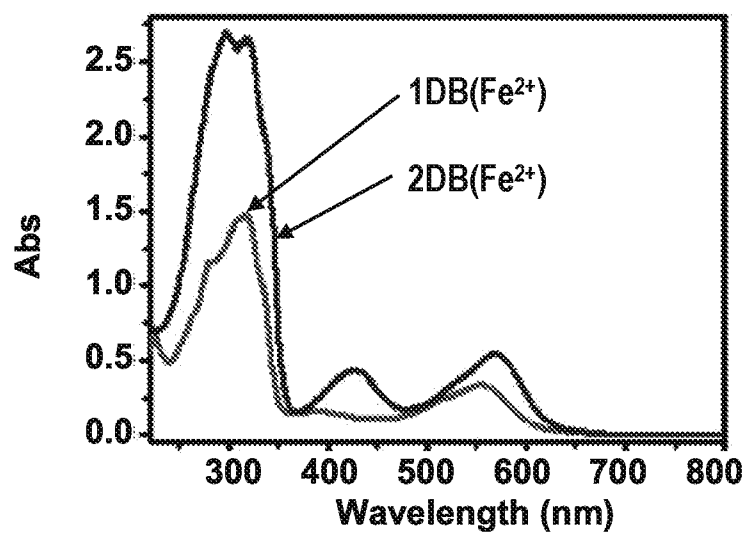


Fig. 3B

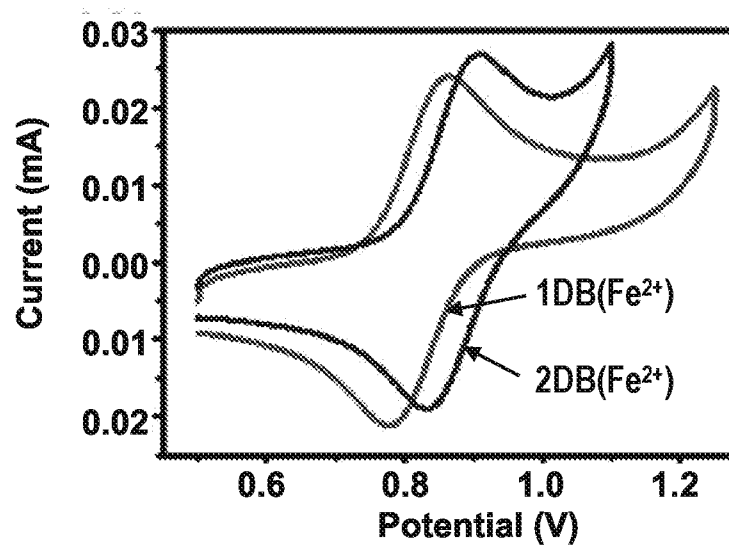
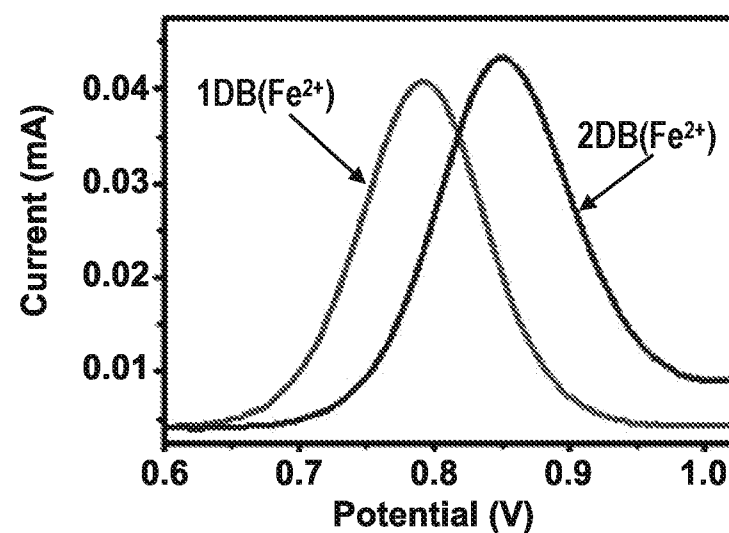


Fig. 3C



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Fig. 4A

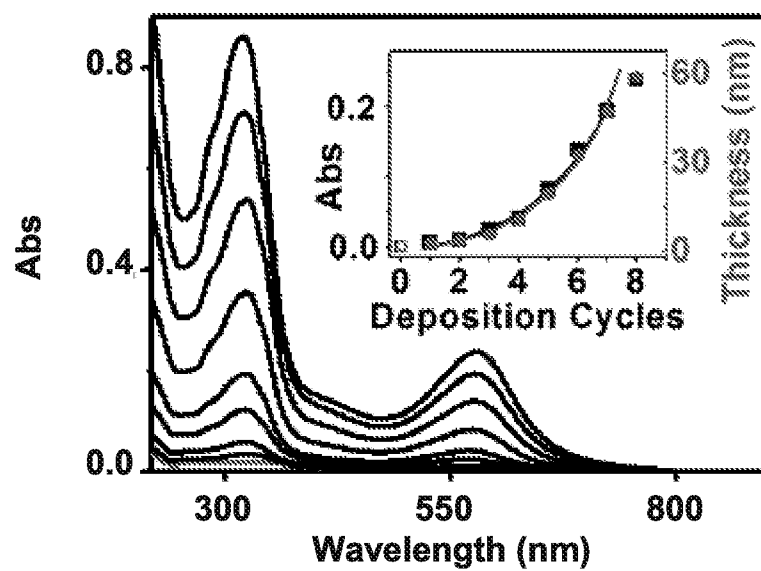
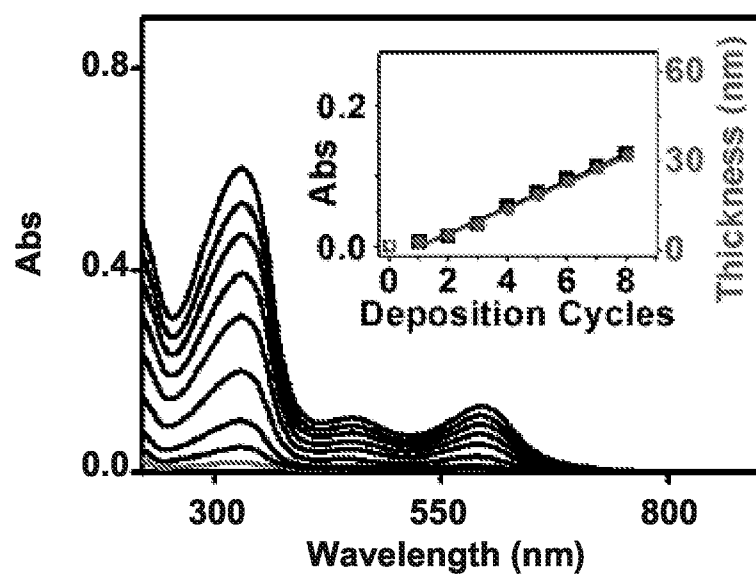


Fig. 4B



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Fig. 4C

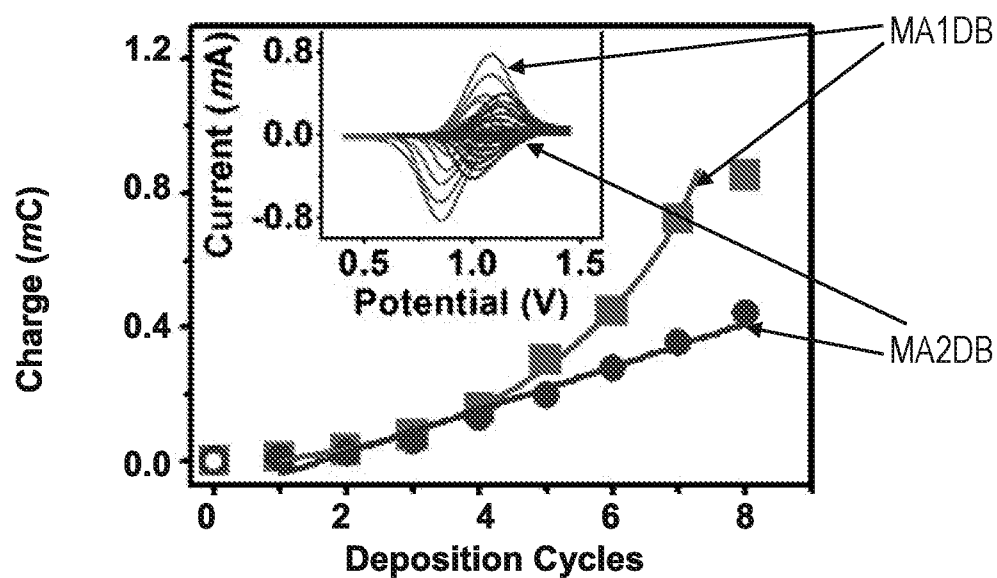
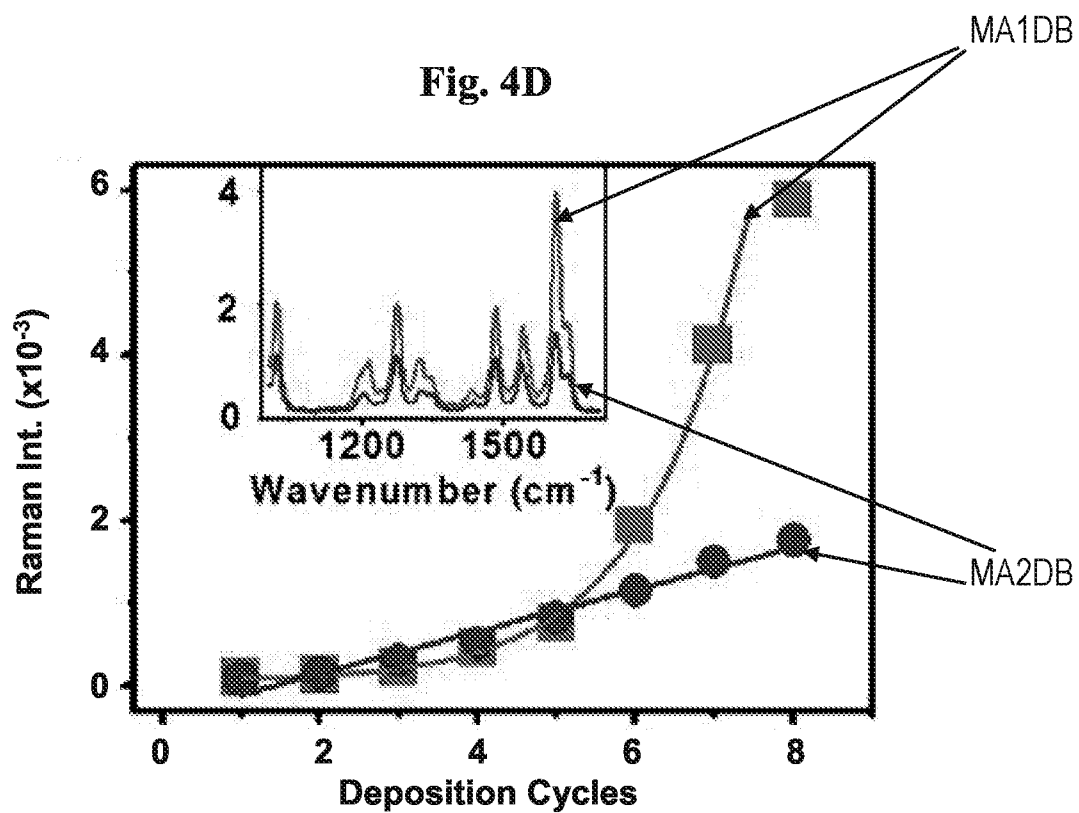


Fig. 4D



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Fig. 5A

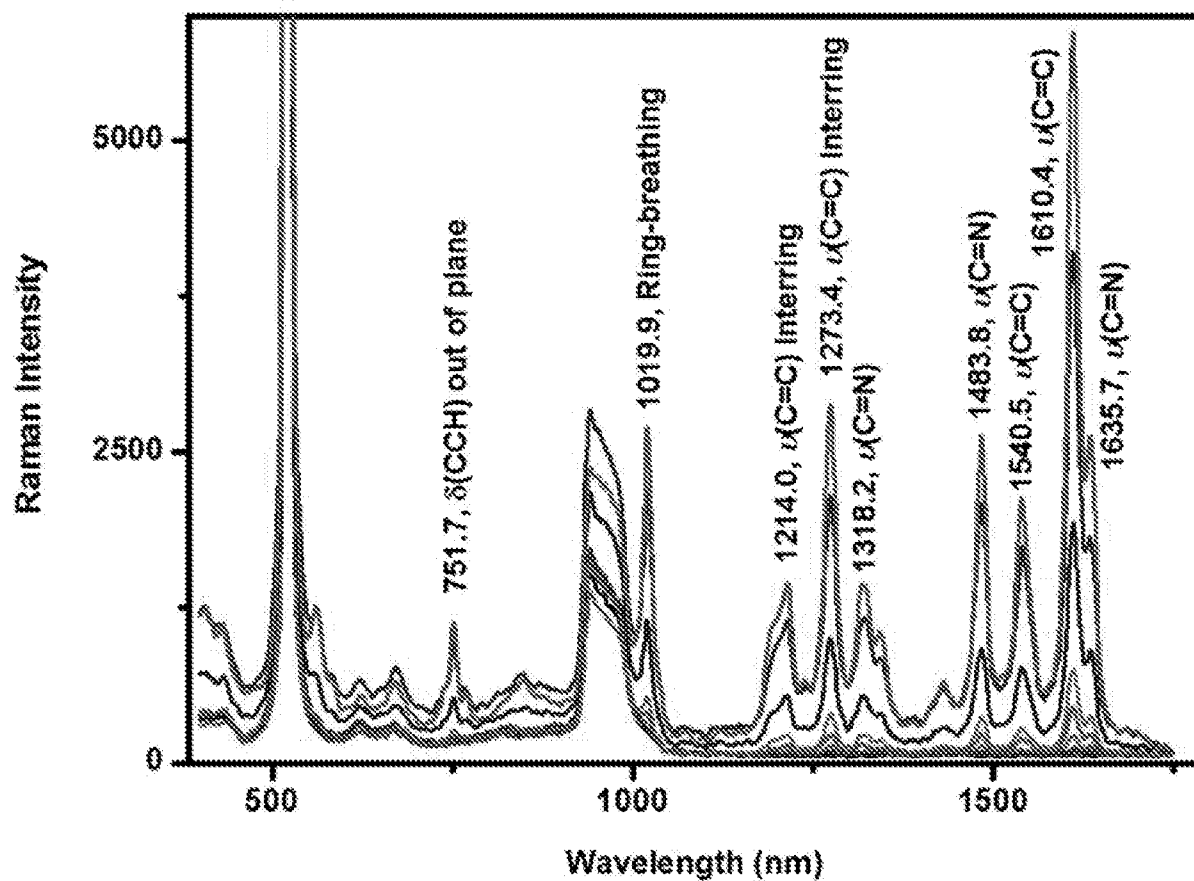
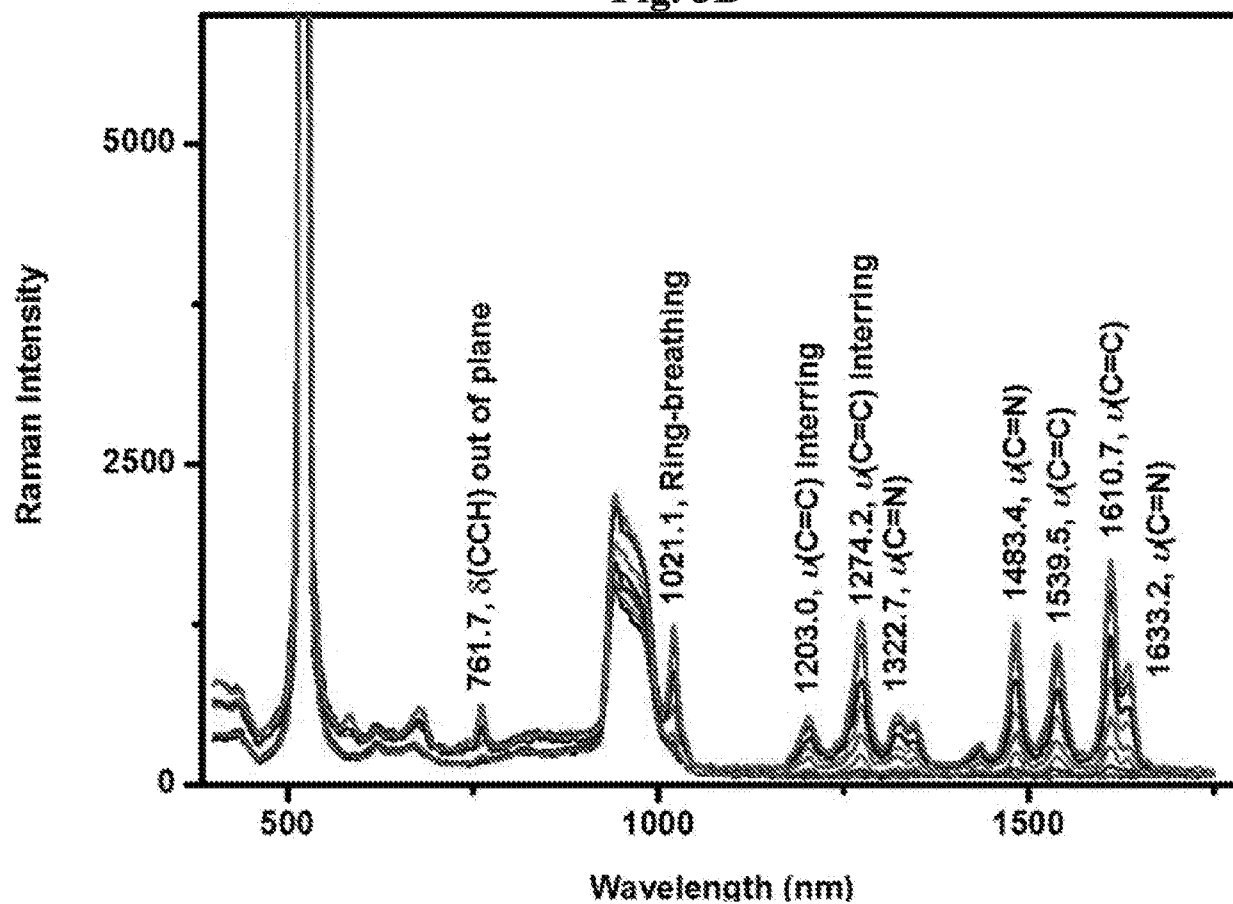


Fig. 5B



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Fig. 6A

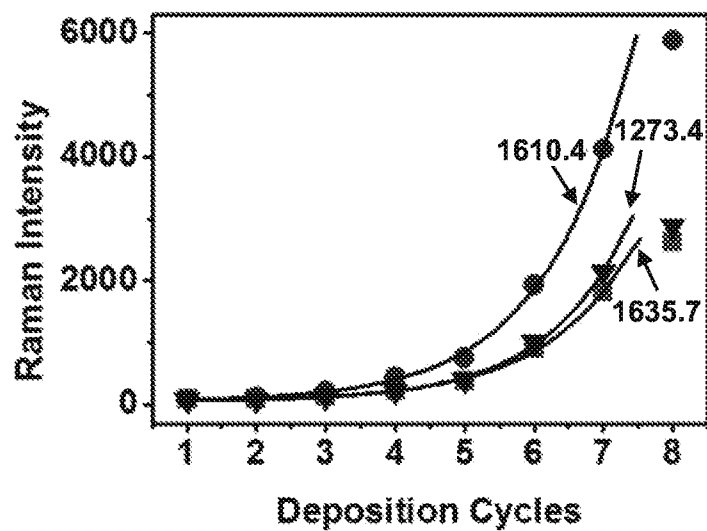


Fig. 6B

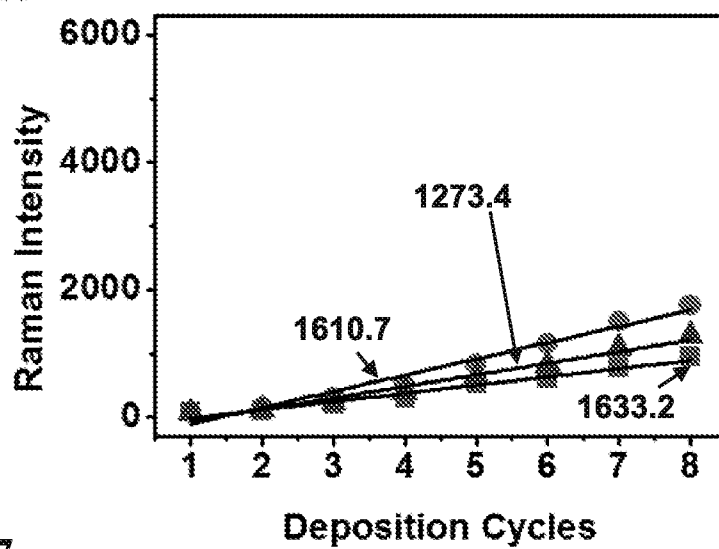
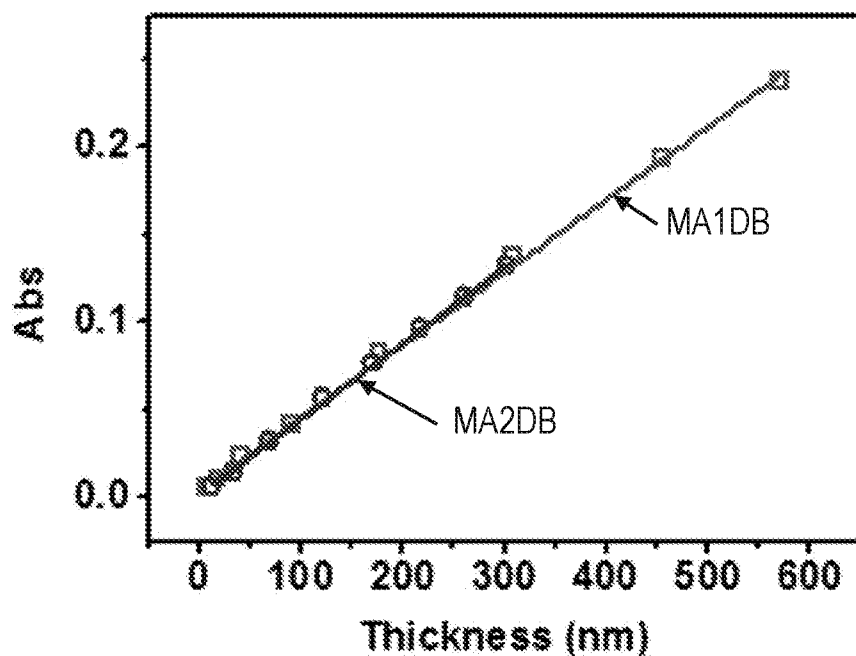


Fig. 7



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Fig. 8

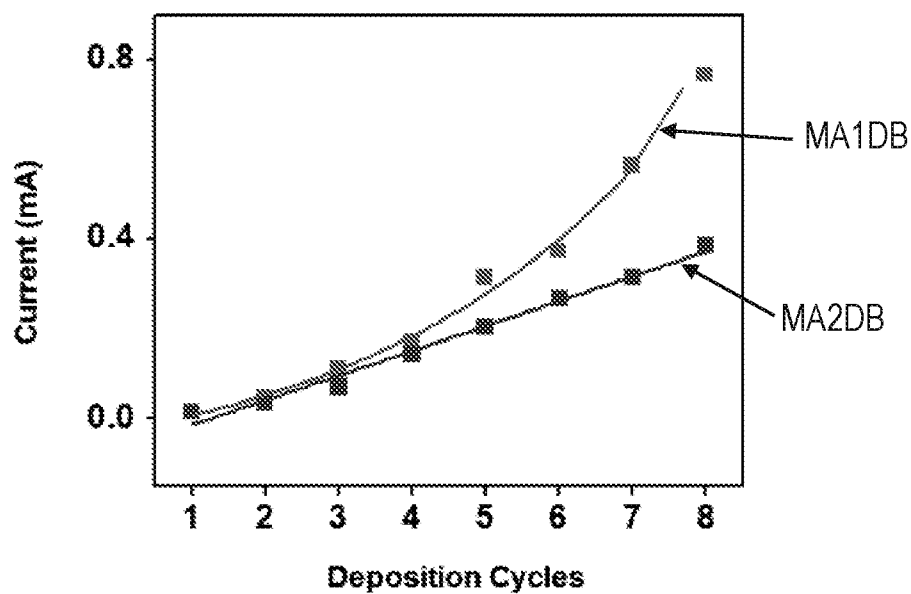


Fig. 9

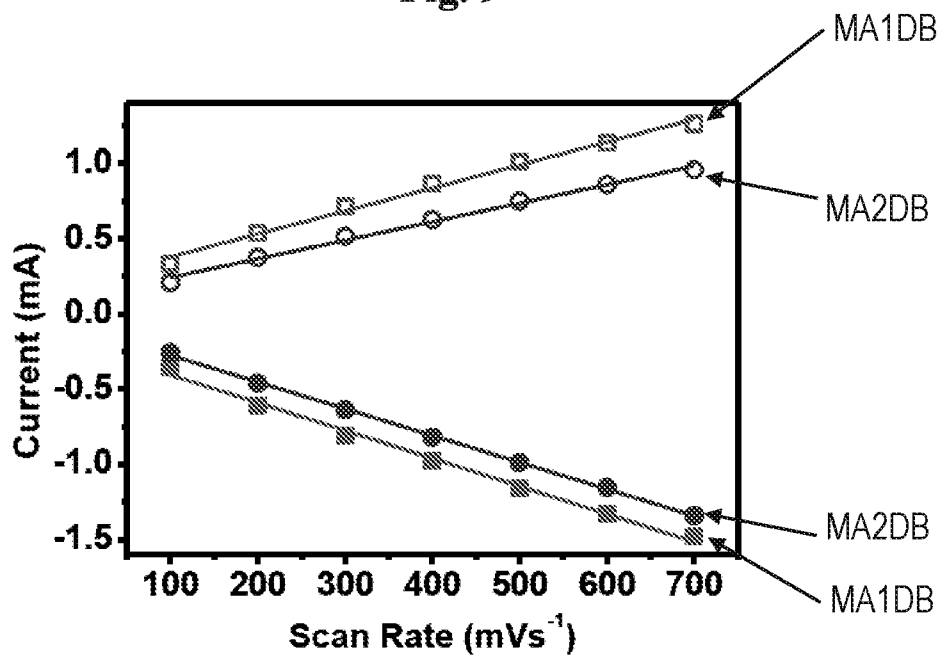


Fig. 10A

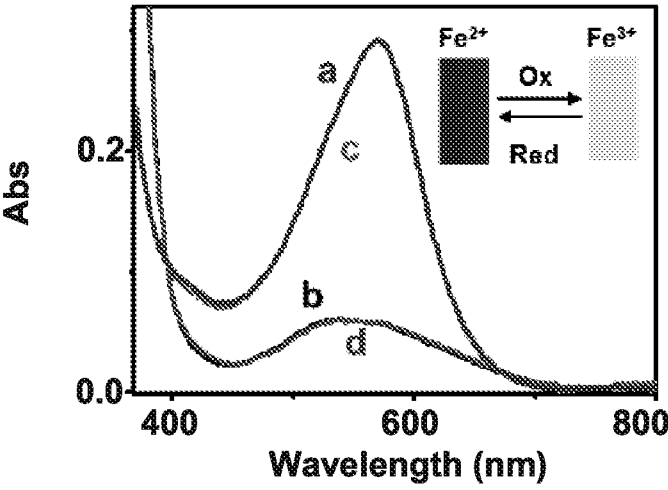


Fig. 10B

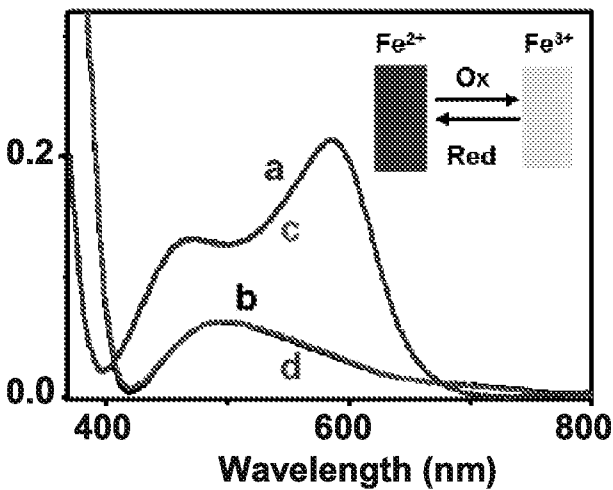


Fig. 11A

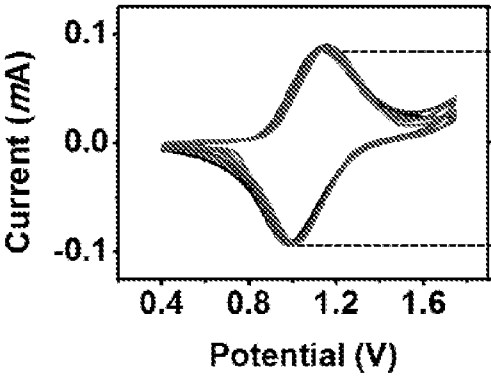


Fig. 11B

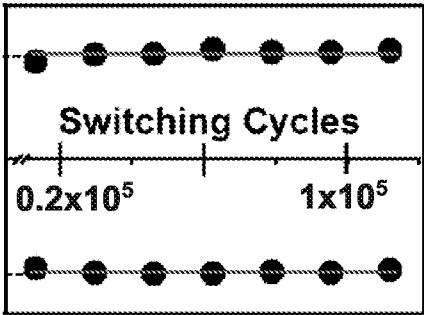
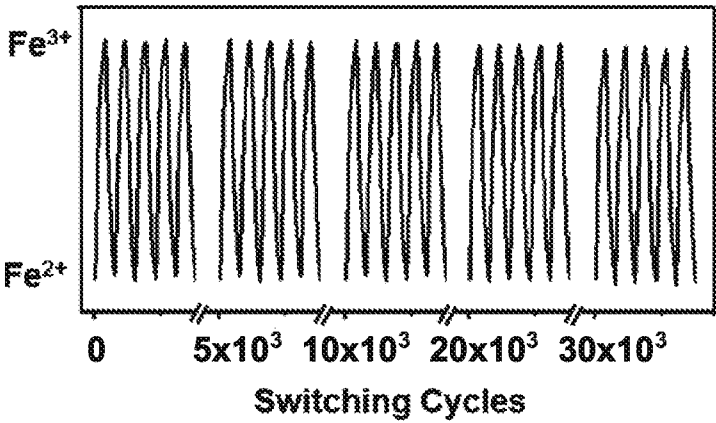


Fig. 11C



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Fig. 12A

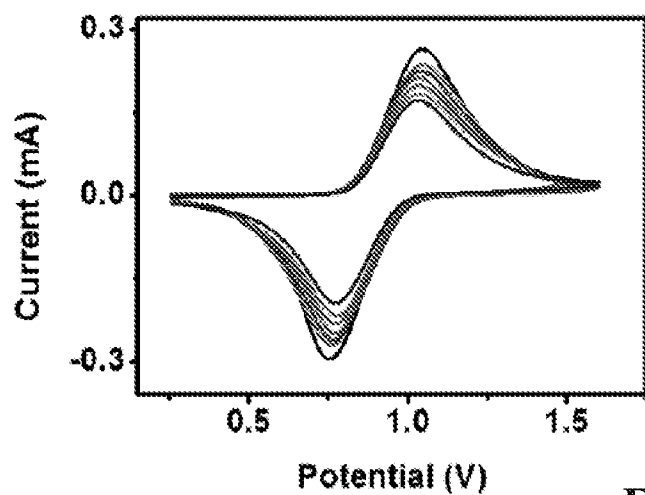


Fig. 12B

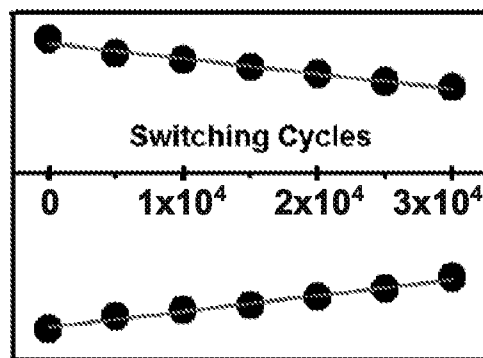


Fig. 12C

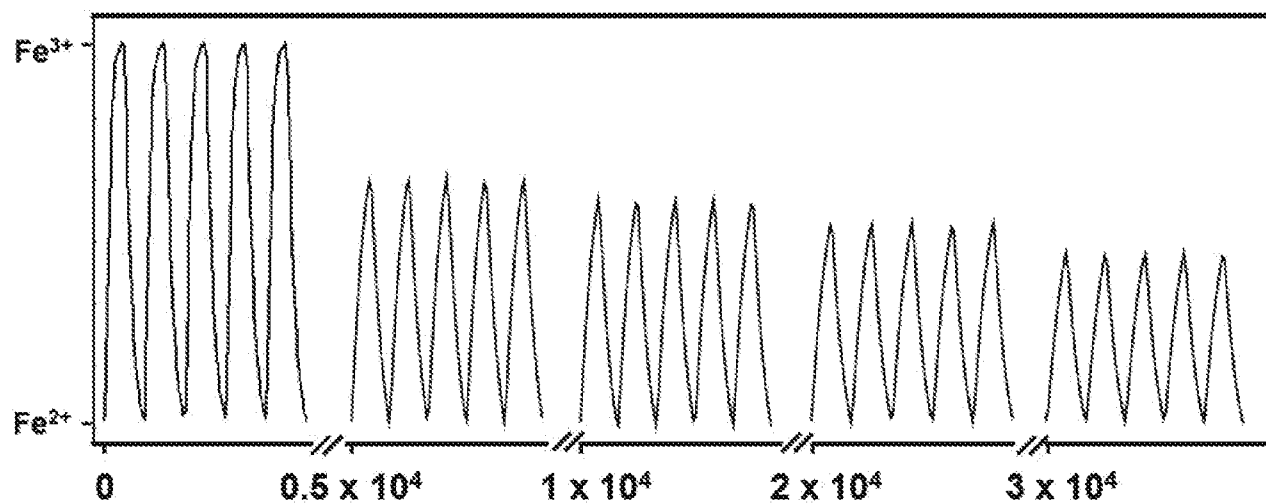
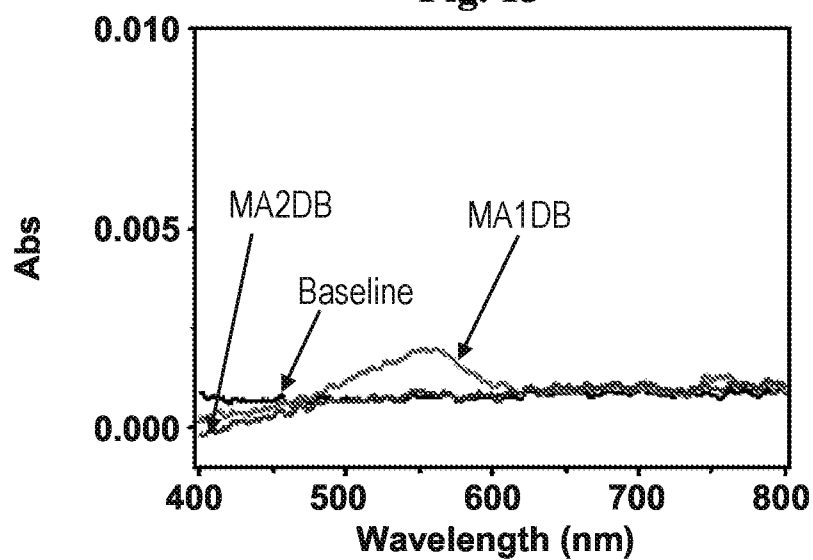


Fig. 13



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Fig. 14A

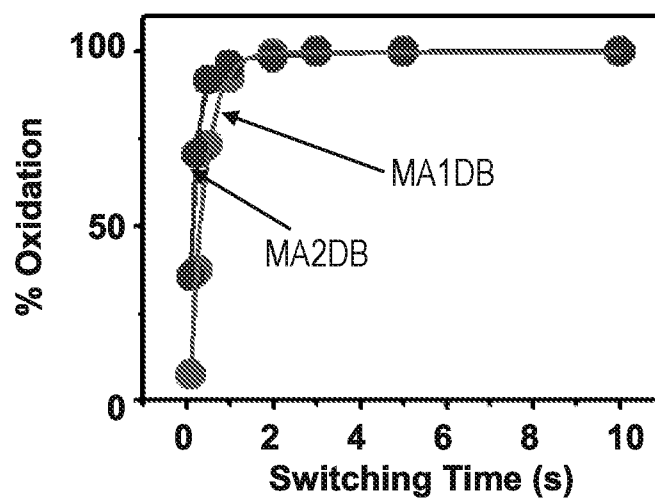
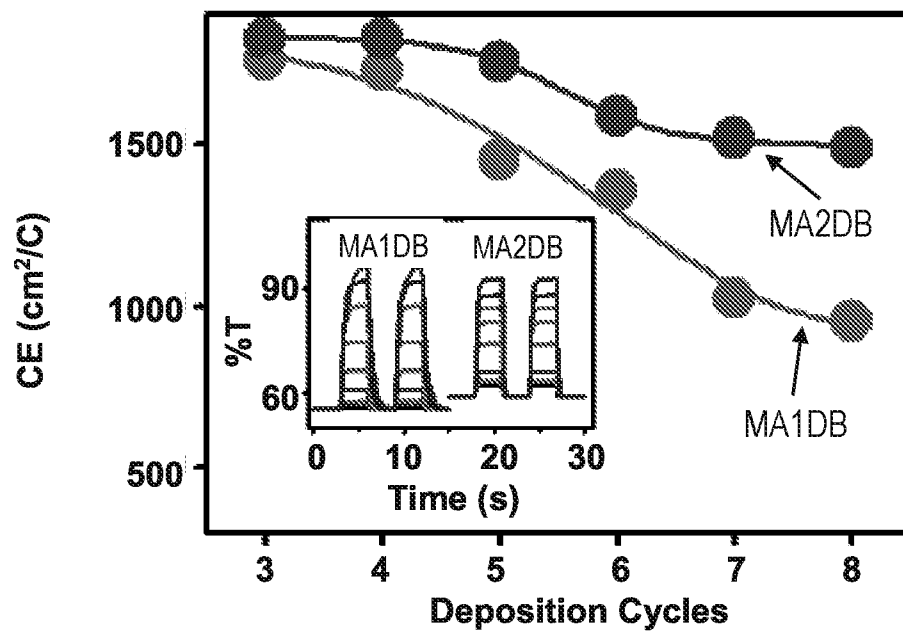


Fig. 14B



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Fig. 15A

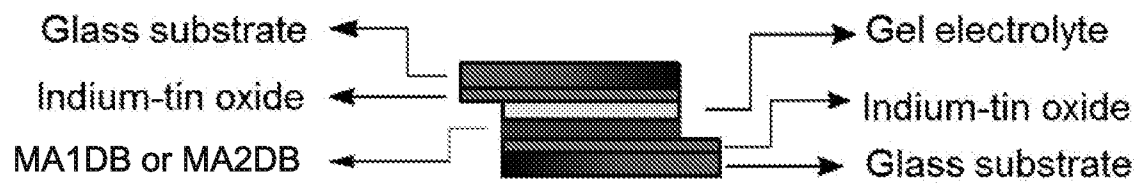


Fig. 15B

Fig. 15C

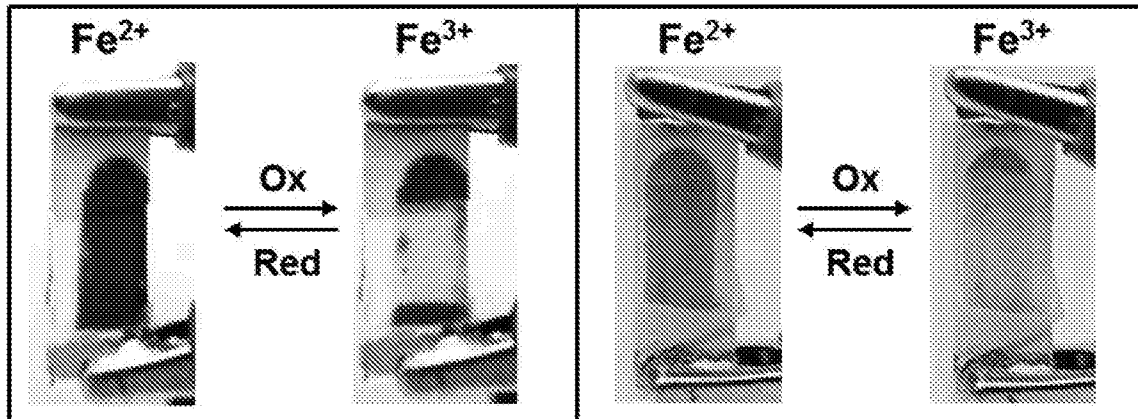


Fig. 16B

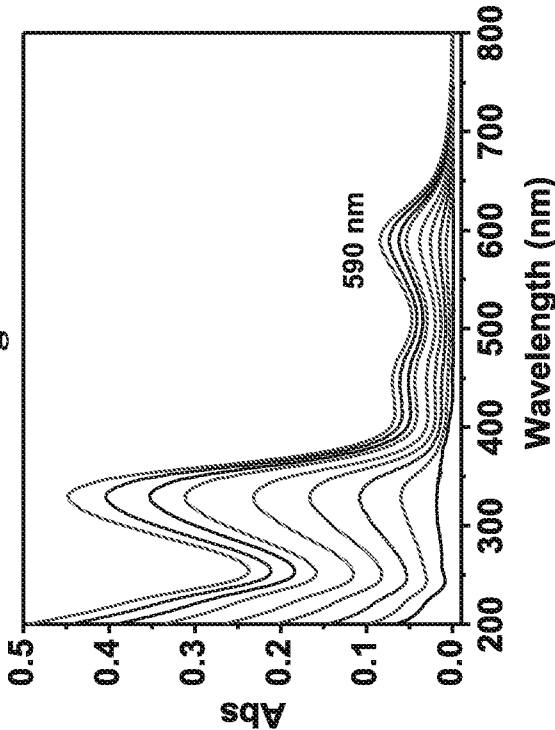


Fig. 16D

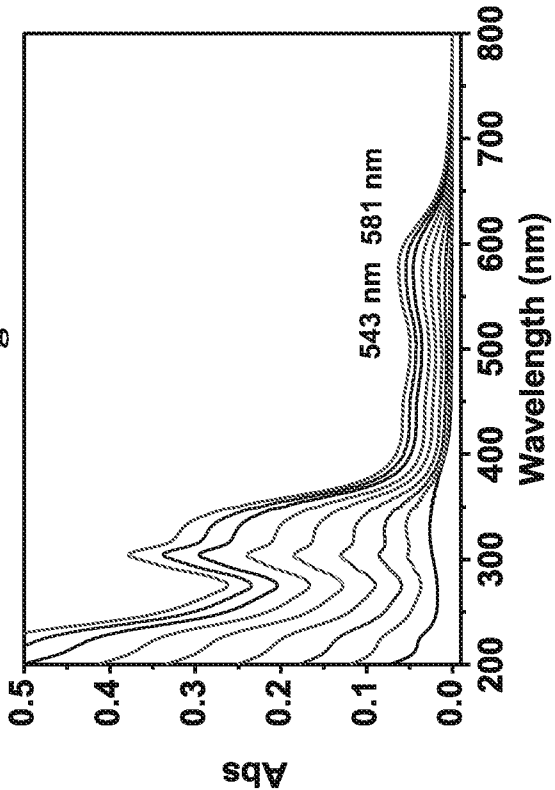


Fig. 16A

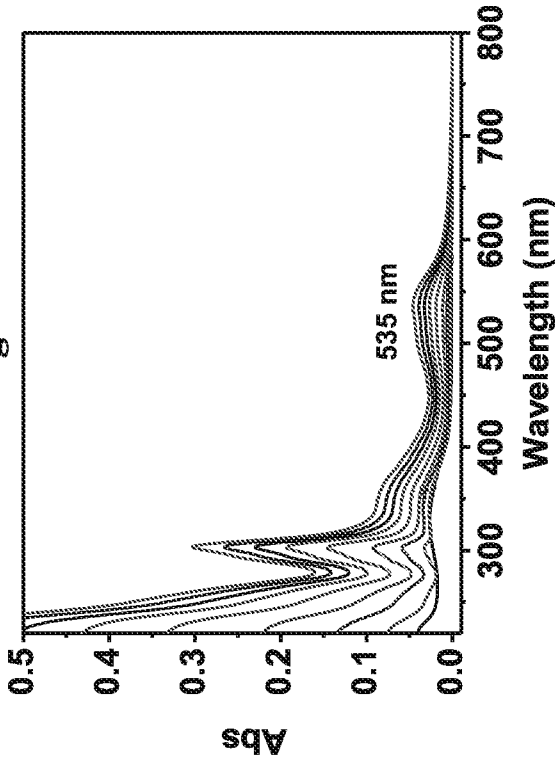


Fig. 16C

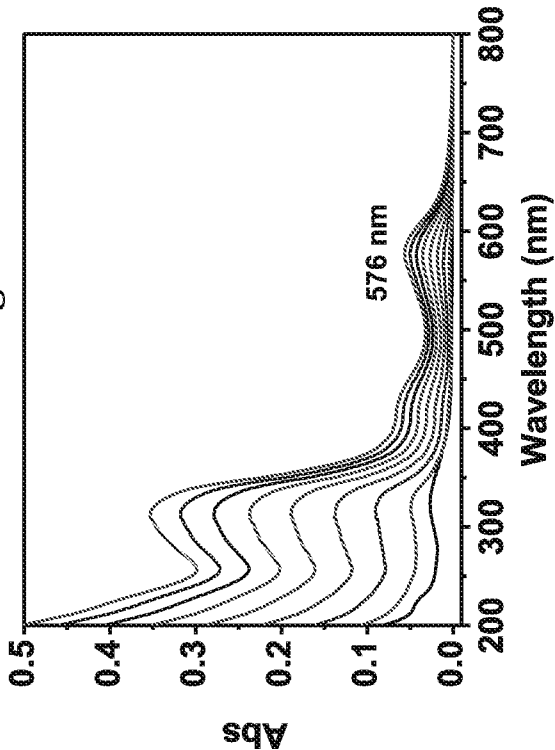


Fig. 17A

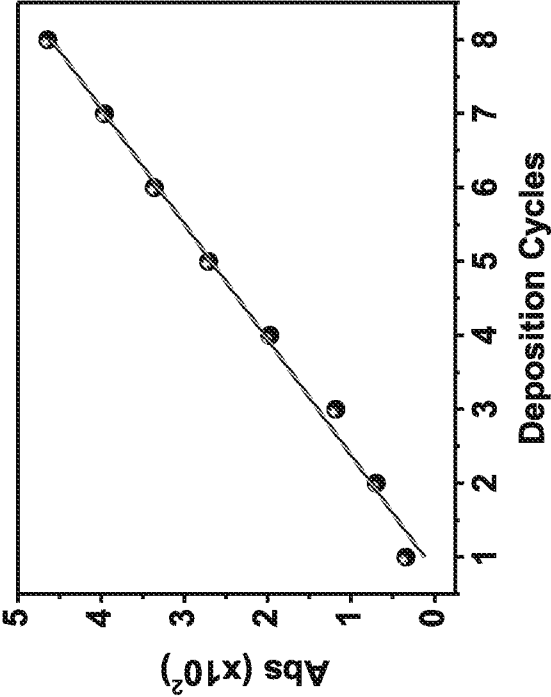


Fig. 17C

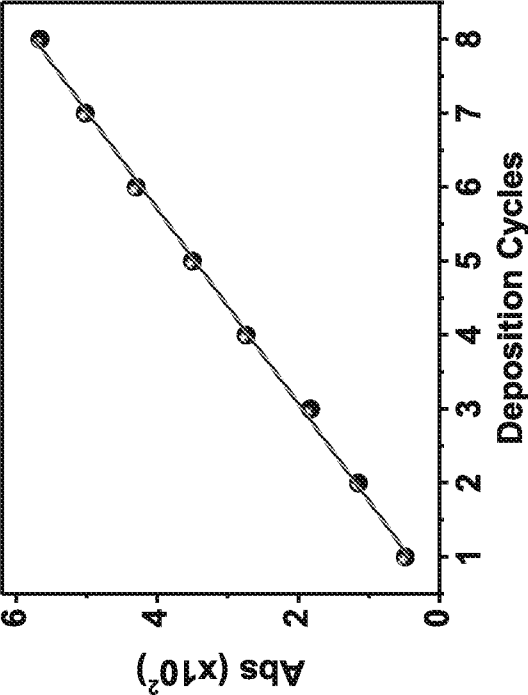


Fig. 17B

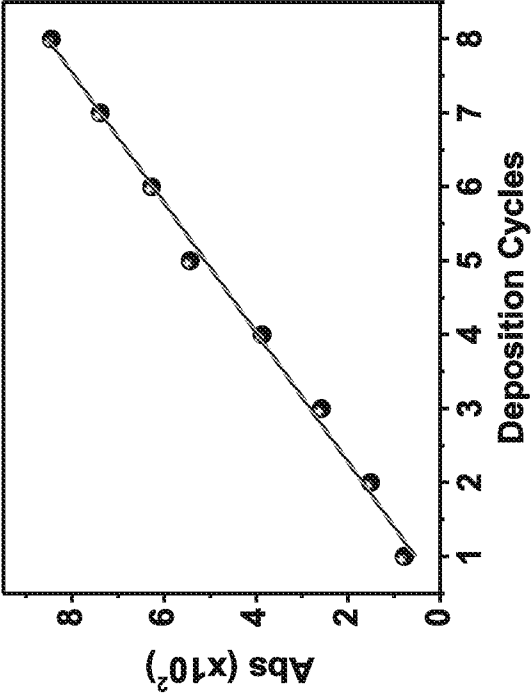


Fig. 17D

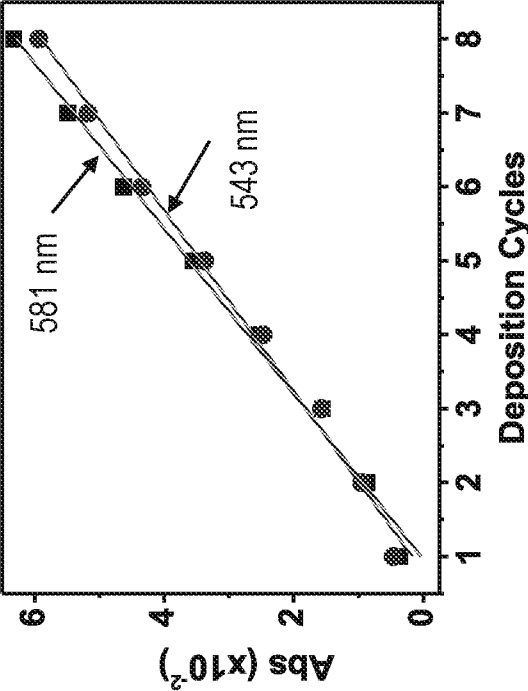


Fig. 18A

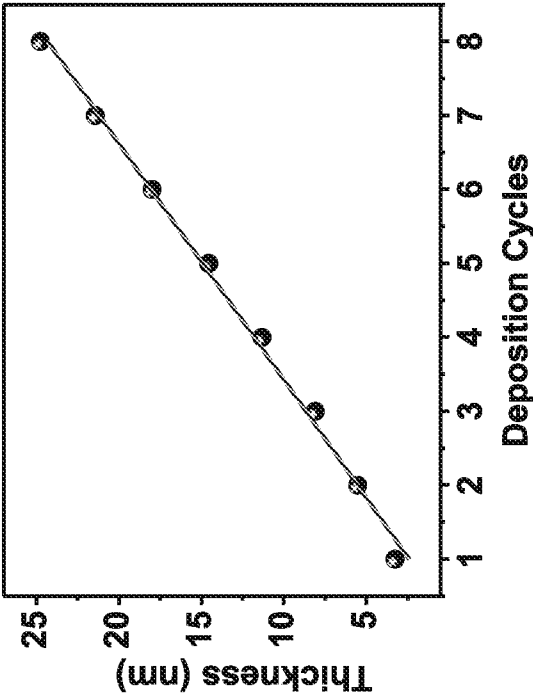


Fig. 18B

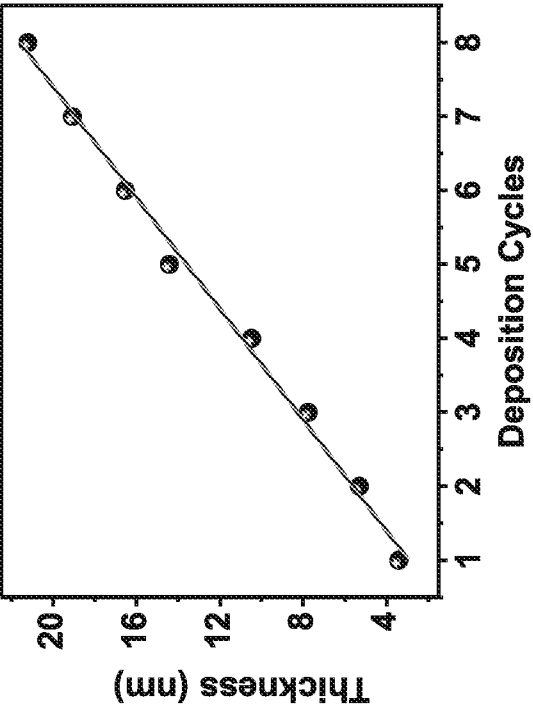


Fig. 18C

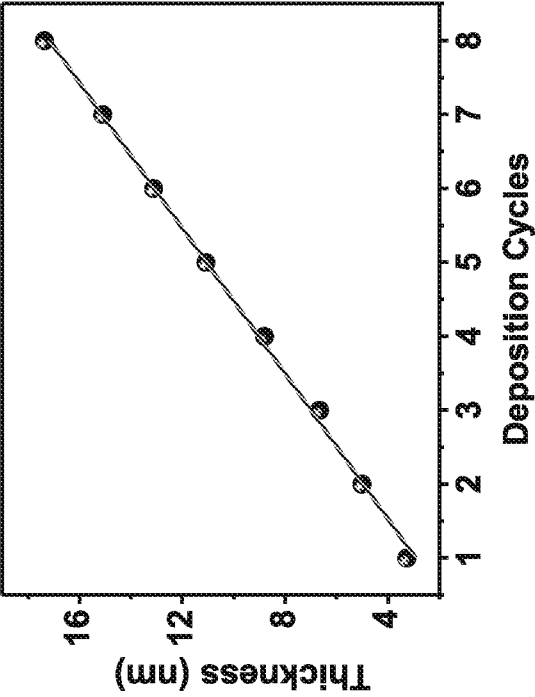


Fig. 18D

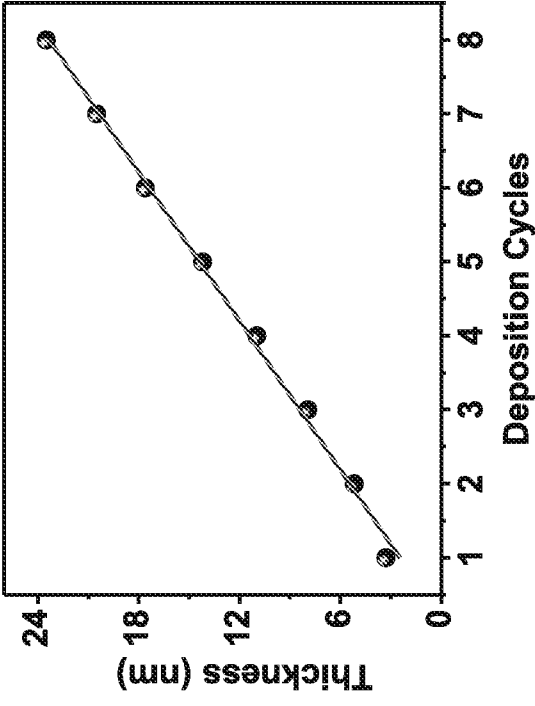


Fig. 19B

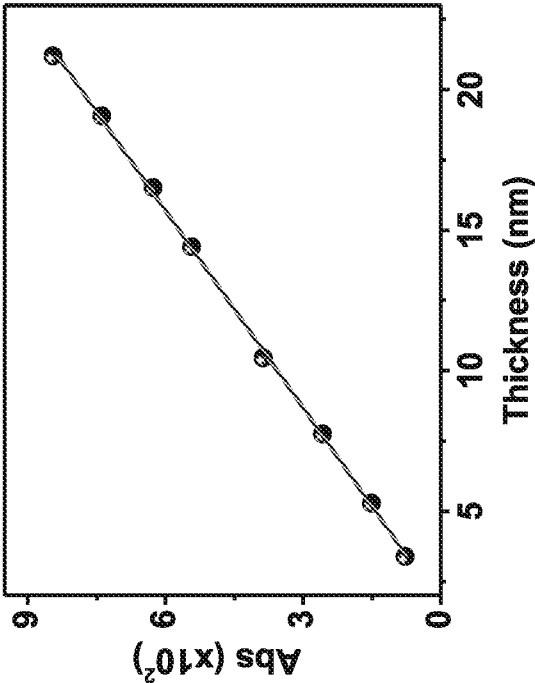


Fig. 19D

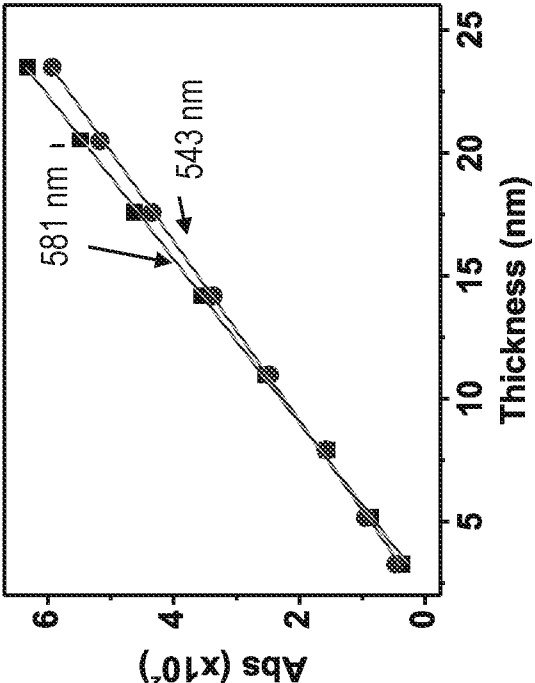


Fig. 19A

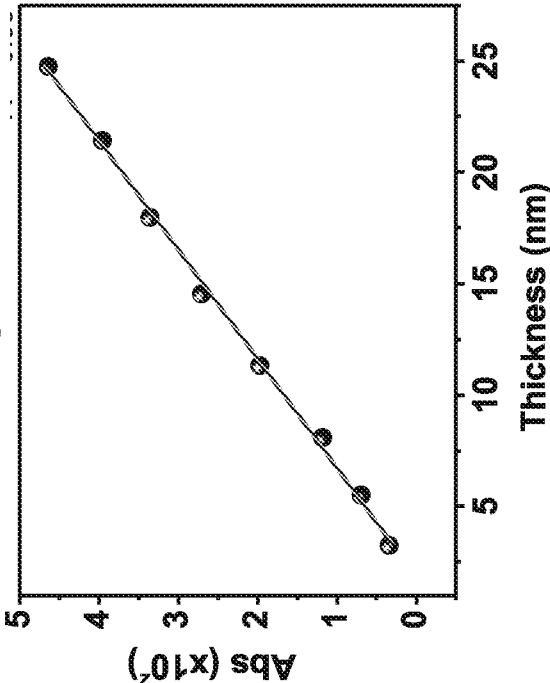


Fig. 19C

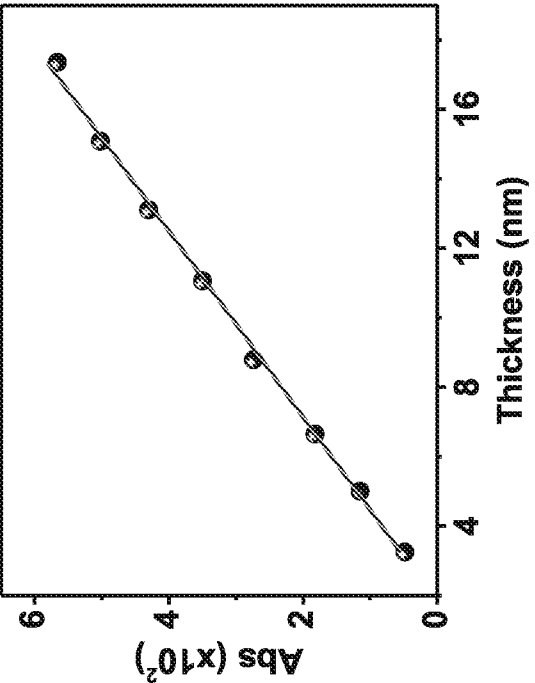


Fig. 20A

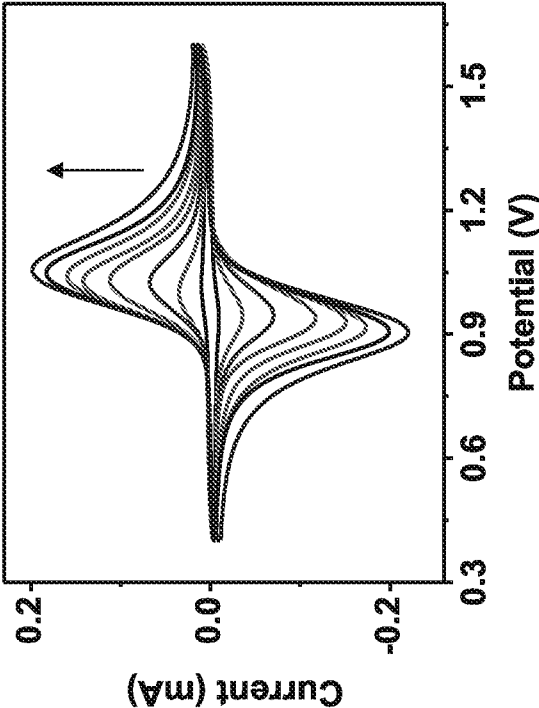


Fig. 20C

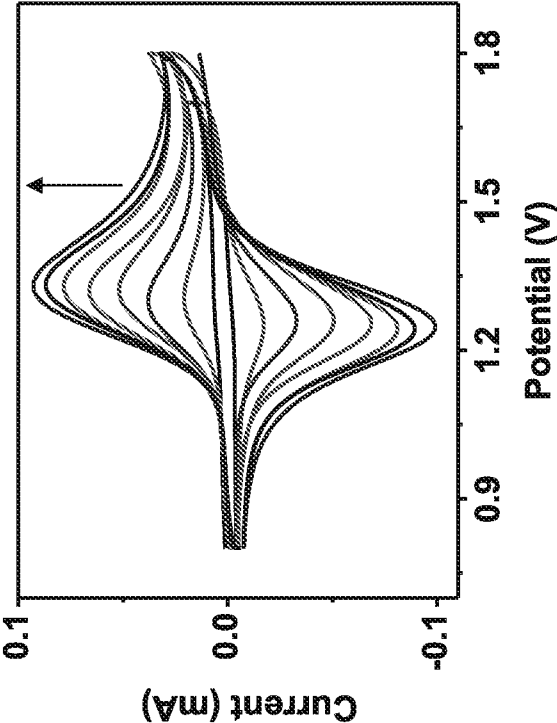


Fig. 20B

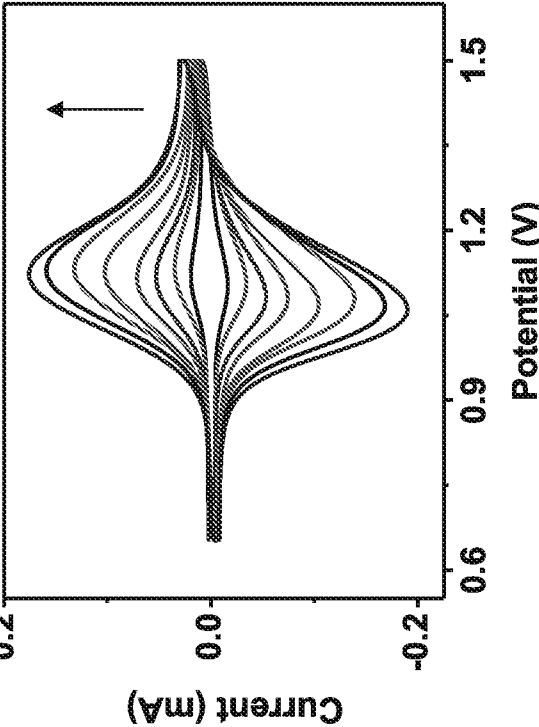


Fig. 20D

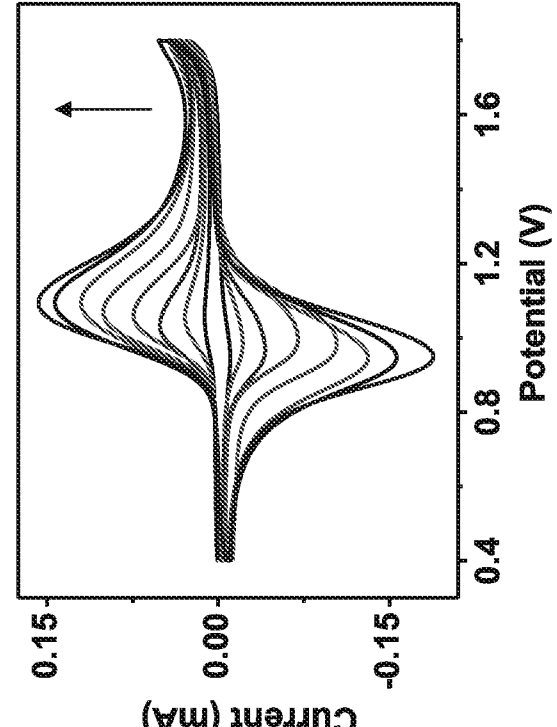


Fig. 21B

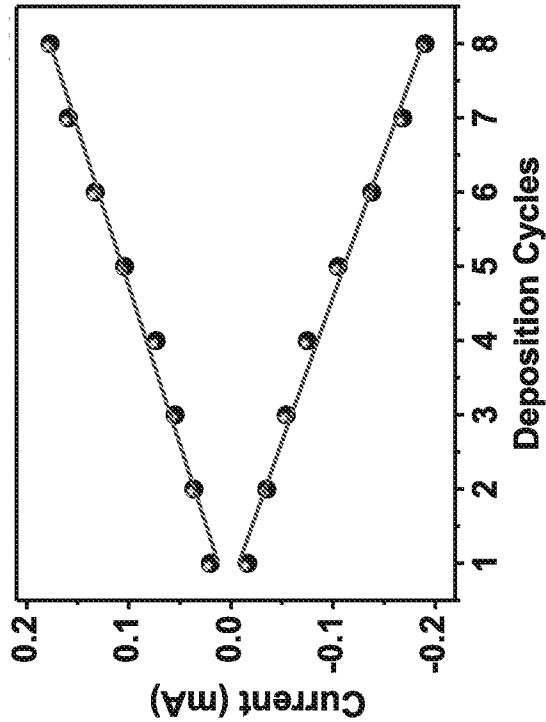


Fig. 21D

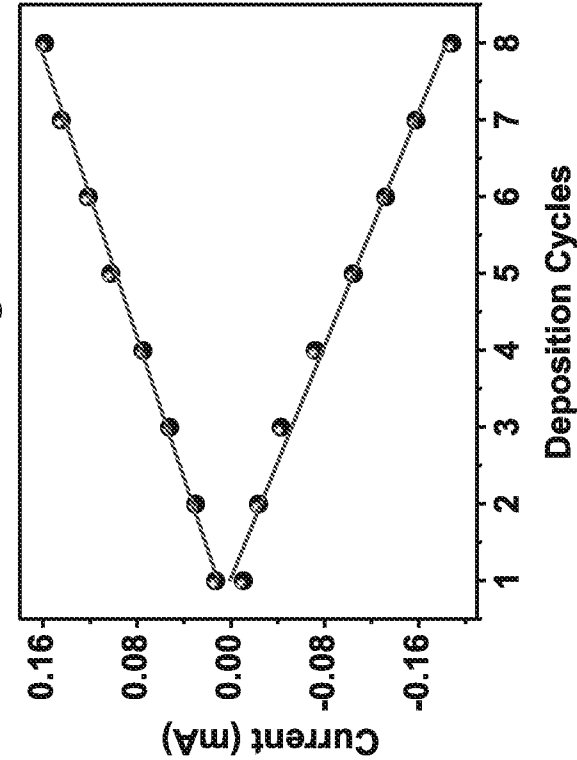


Fig. 21A

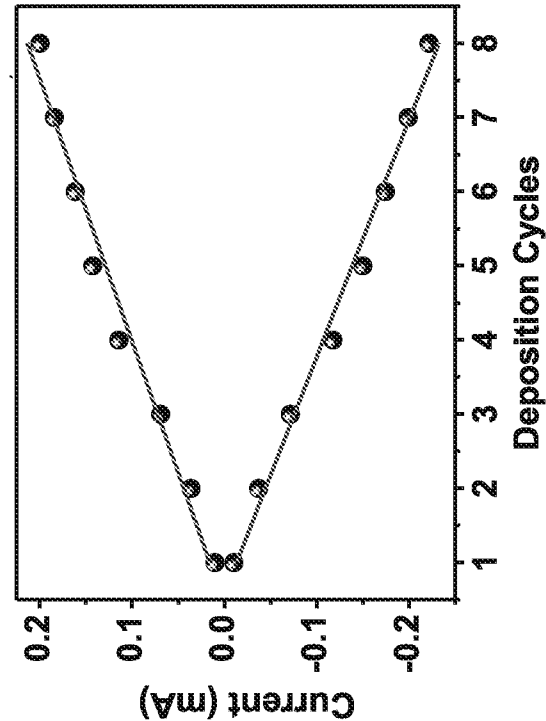


Fig. 21C

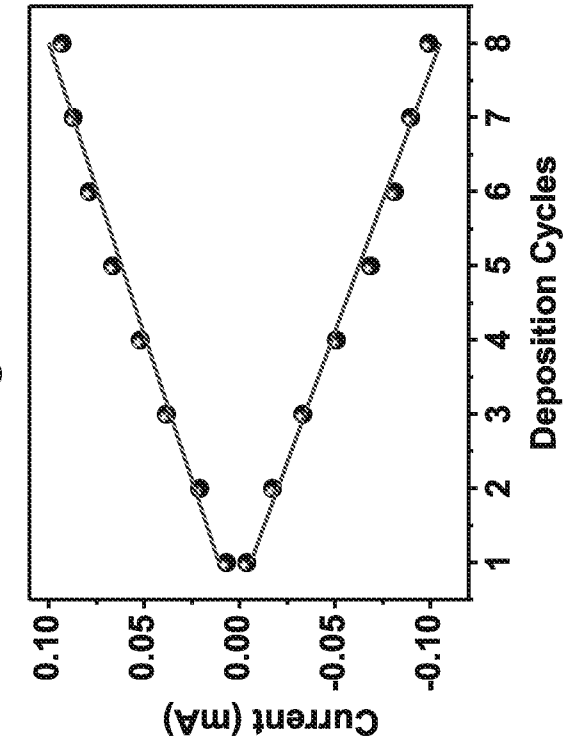


Fig. 22A

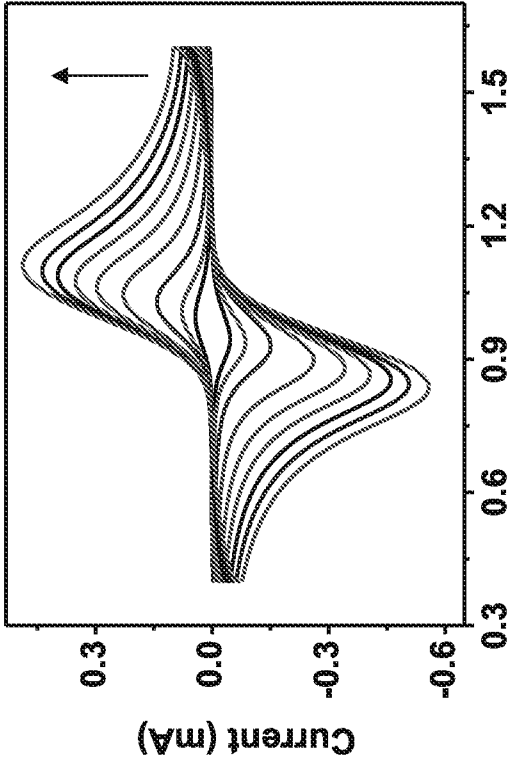


Fig. 22B

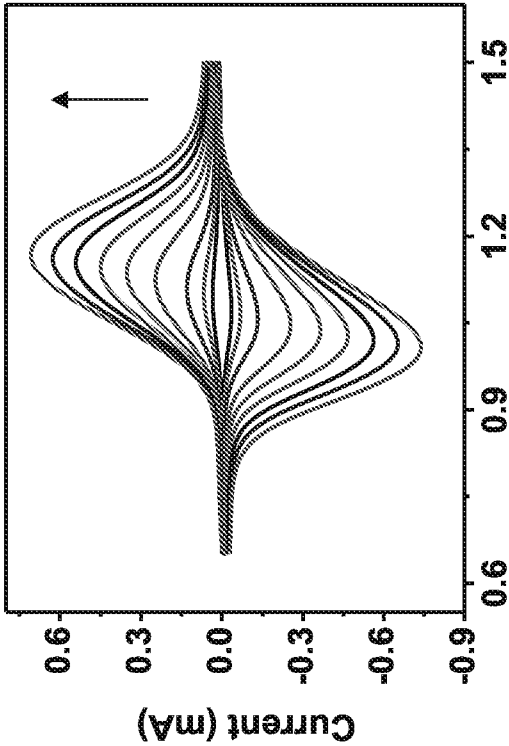


Fig. 22C

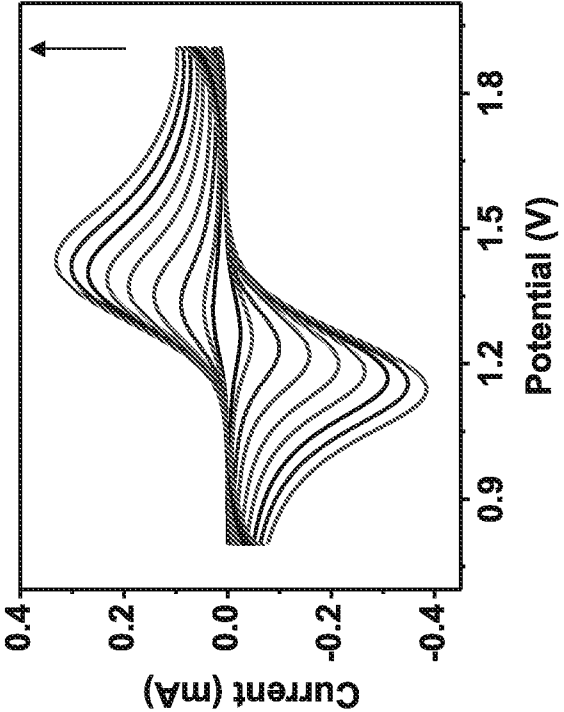


Fig. 22D

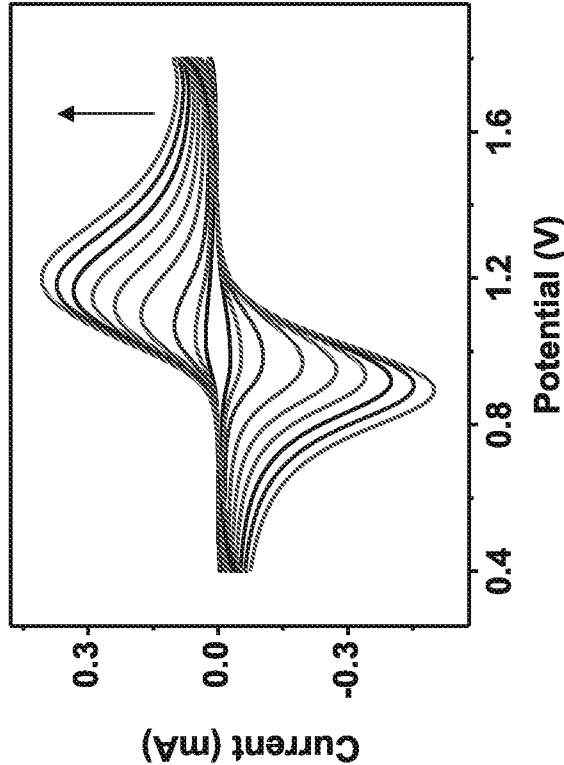


Fig. 23B

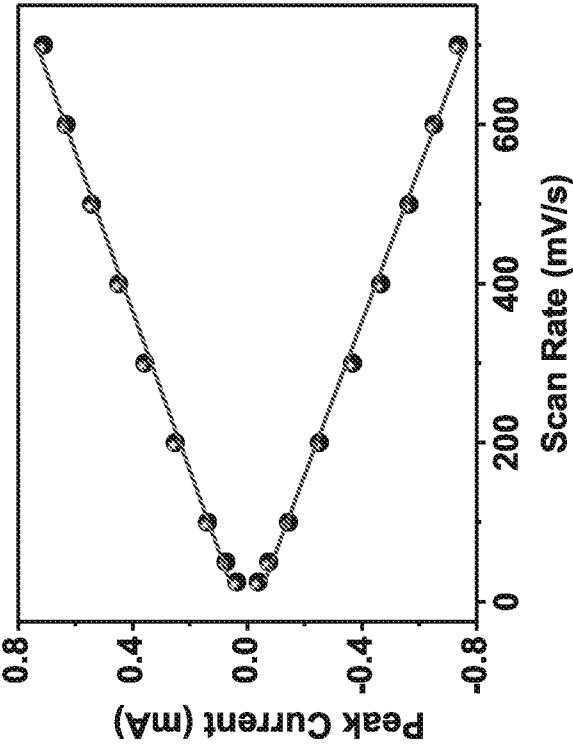


Fig. 23D

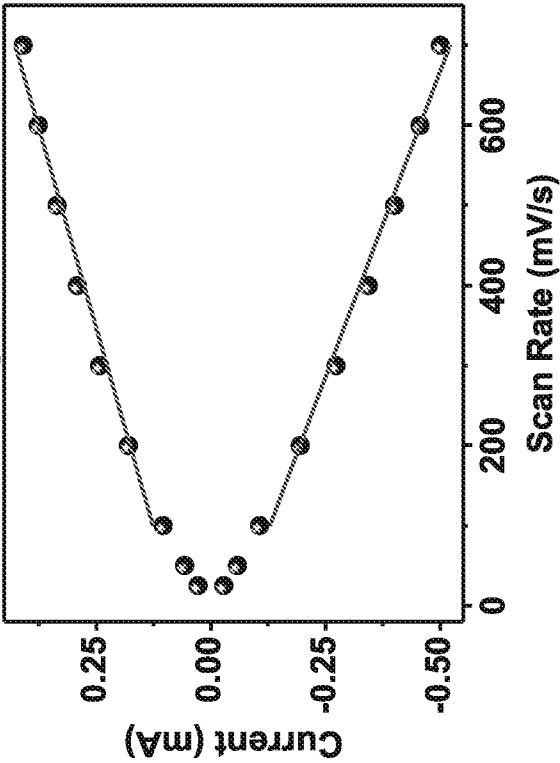


Fig. 23A

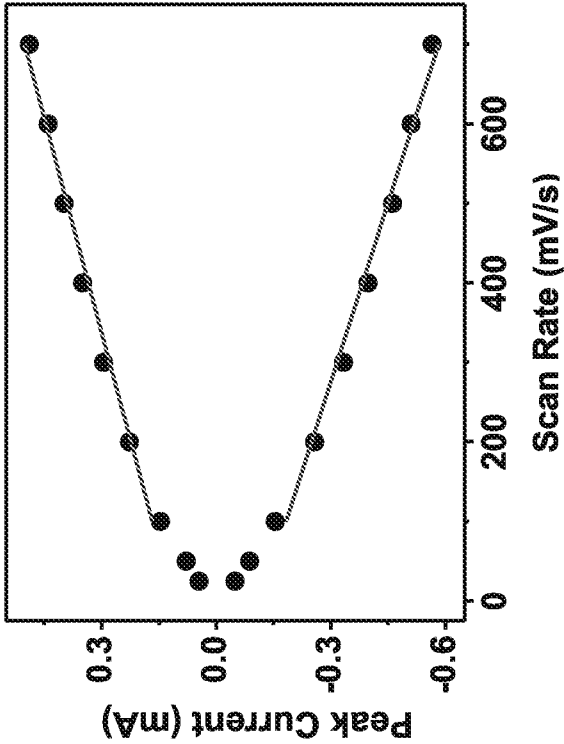


Fig. 23C

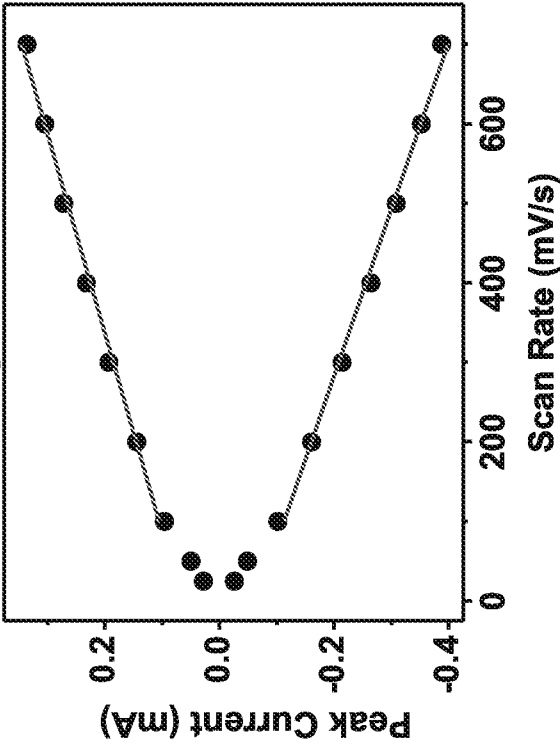


Fig. 24B

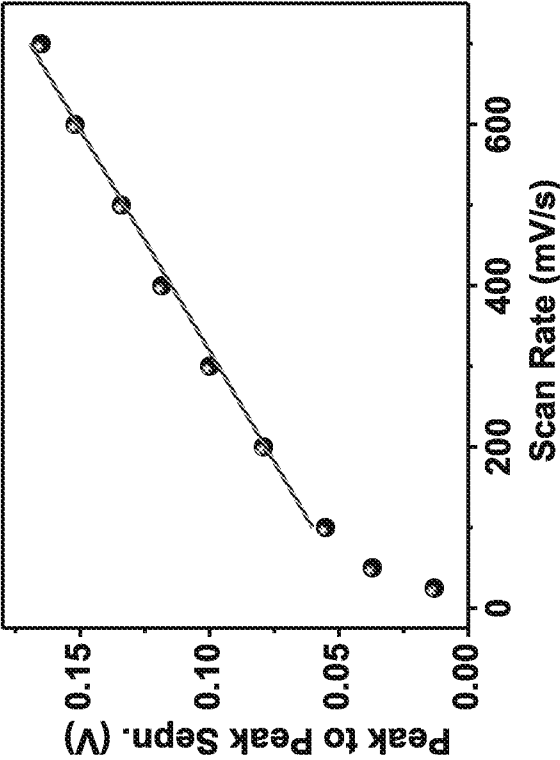


Fig. 24D

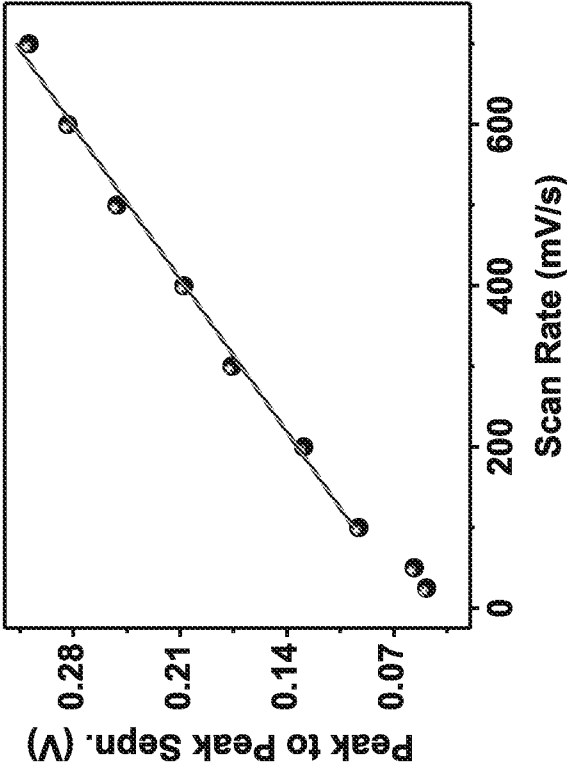


Fig. 24A

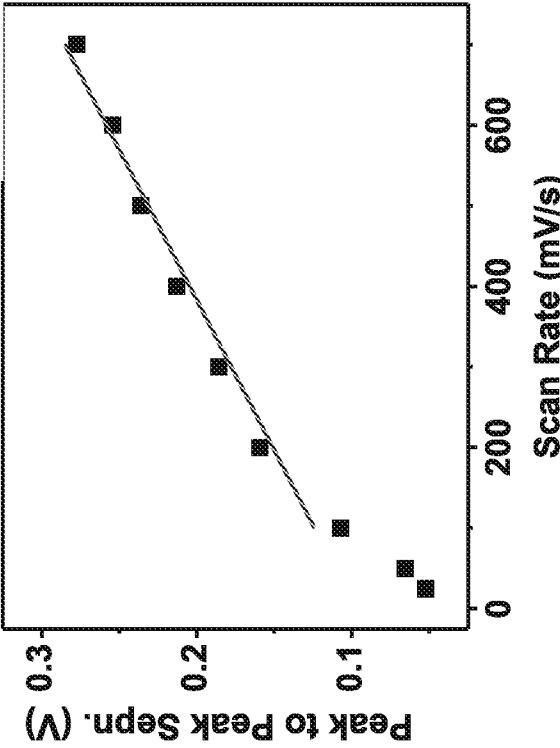


Fig. 24C

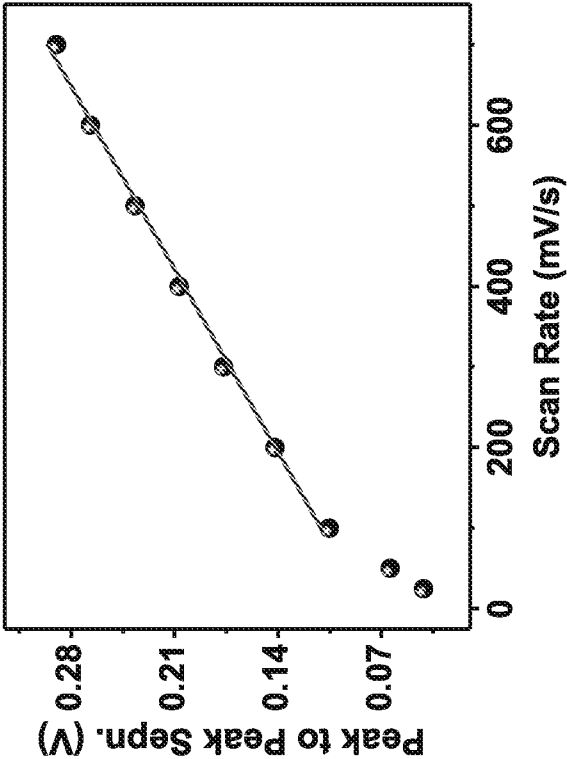


Fig. 25A

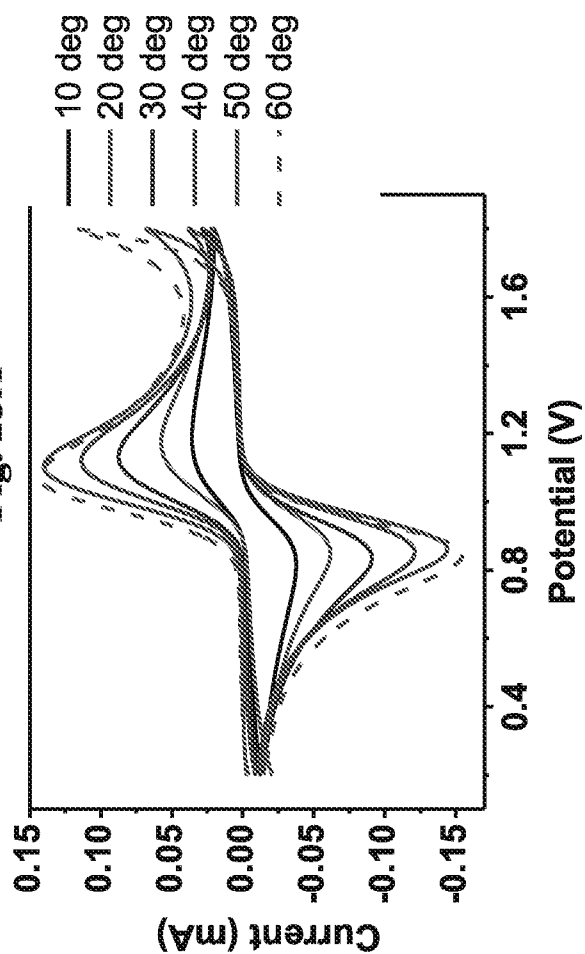


Fig. 25B

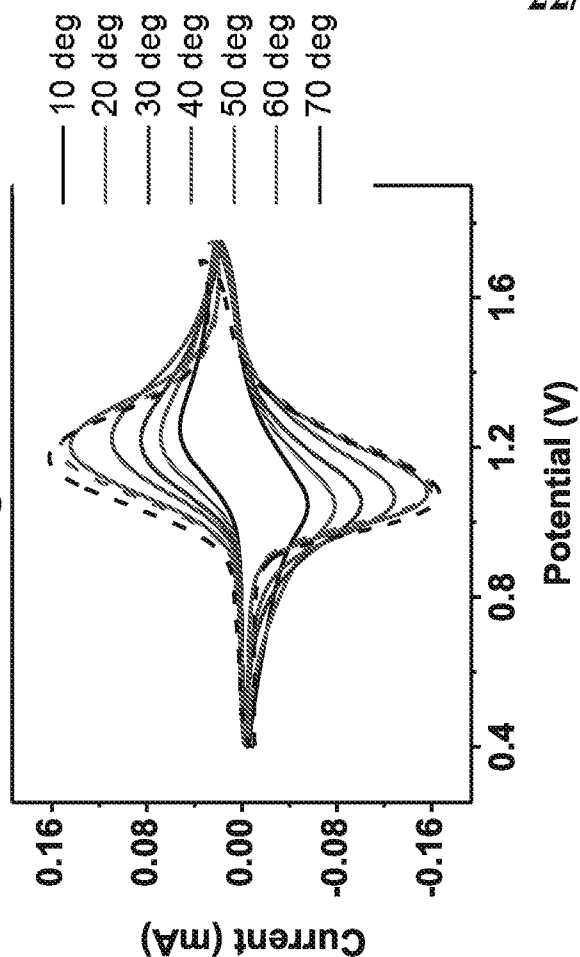


Fig. 25C

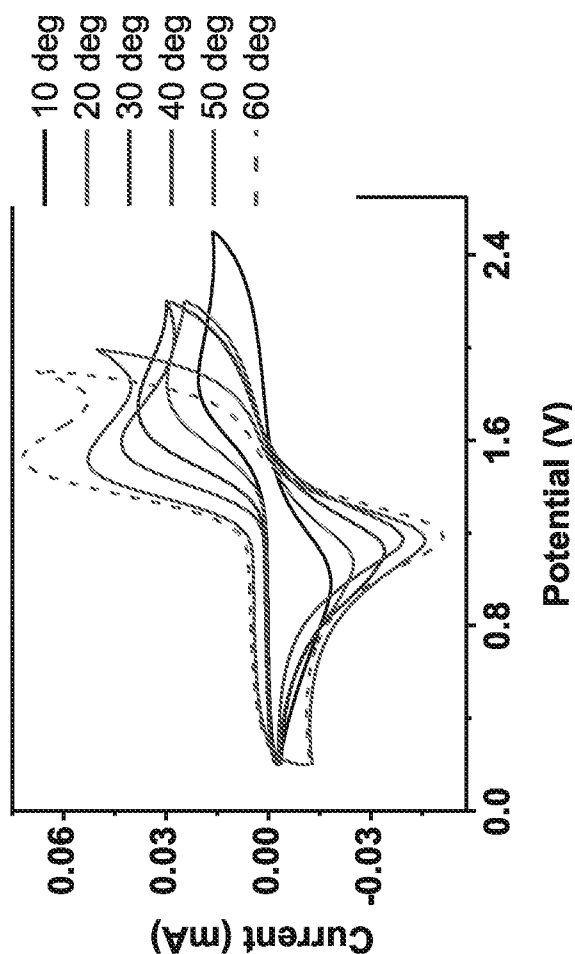


Fig. 25D

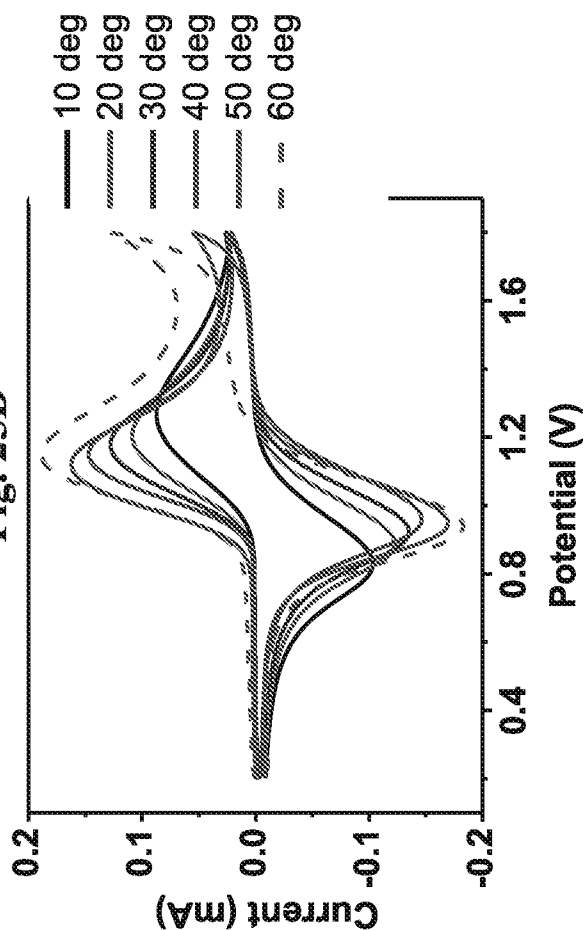


Fig. 26B

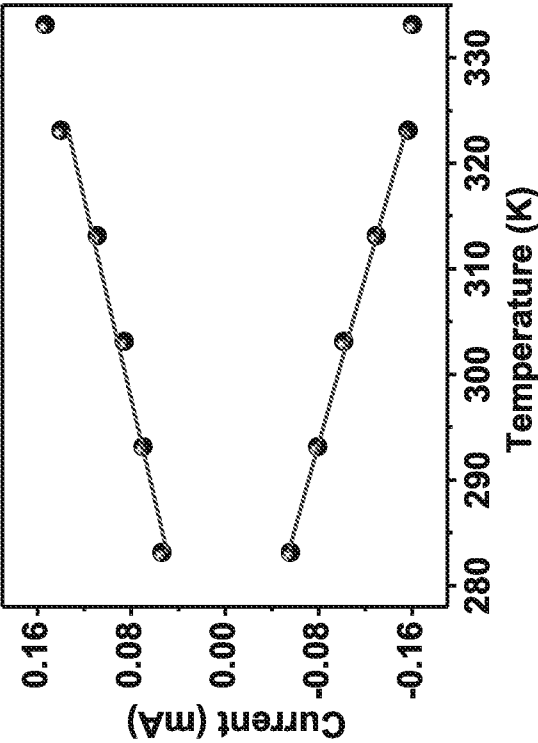


Fig. 26D

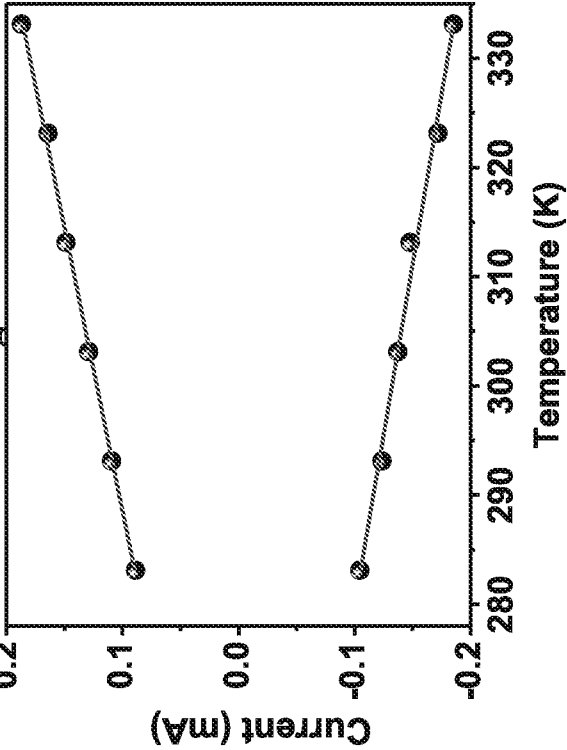


Fig. 26A

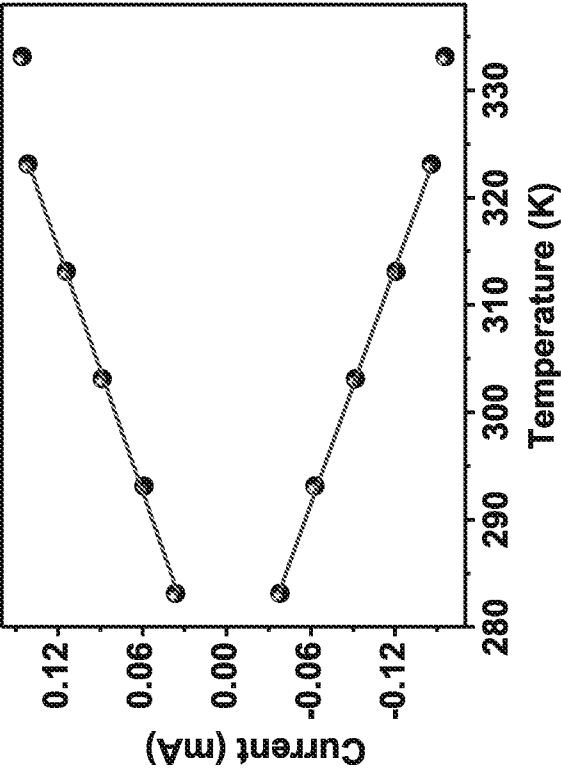


Fig. 26C

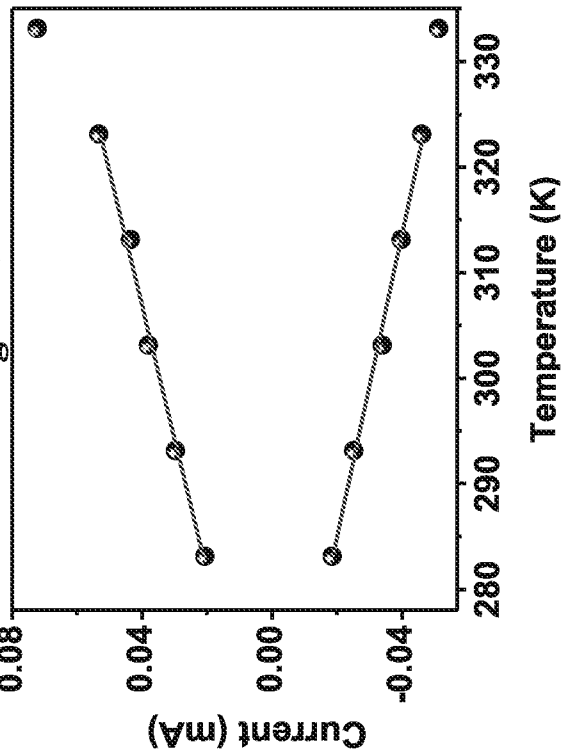


Fig. 27B

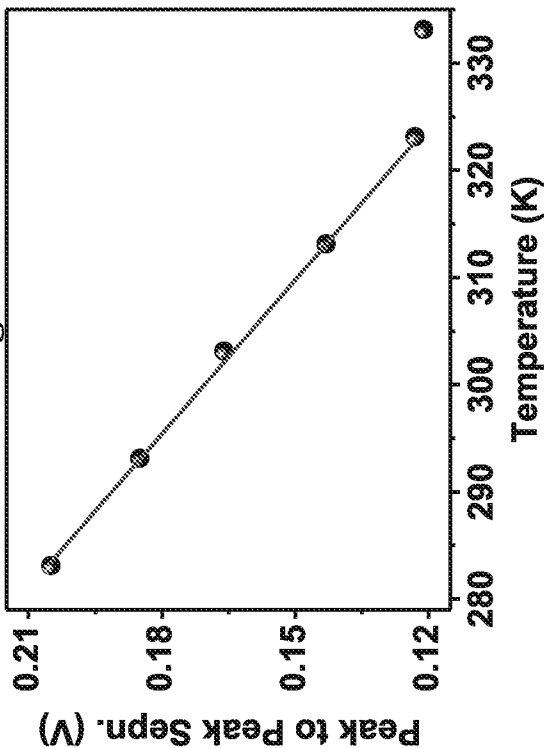


Fig. 27D

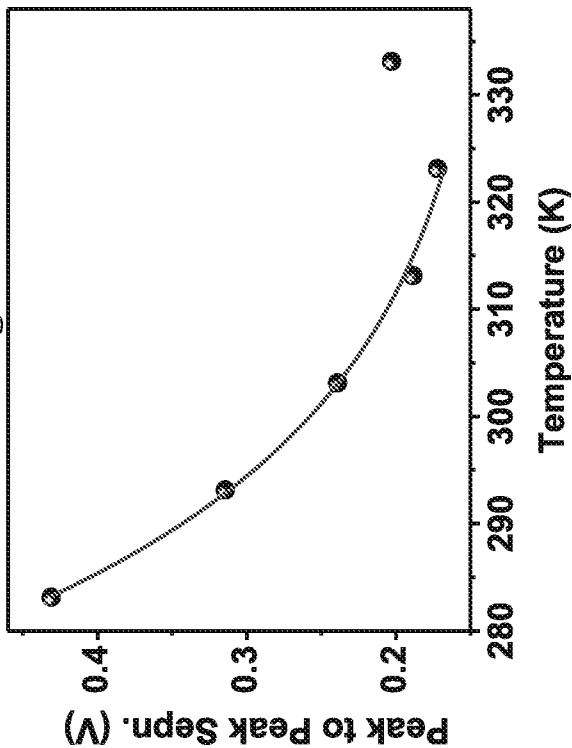


Fig. 27A

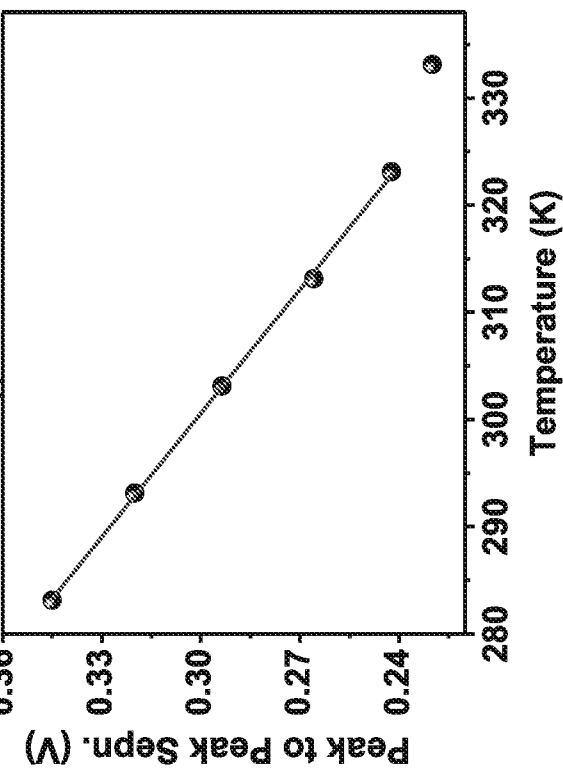


Fig. 27C

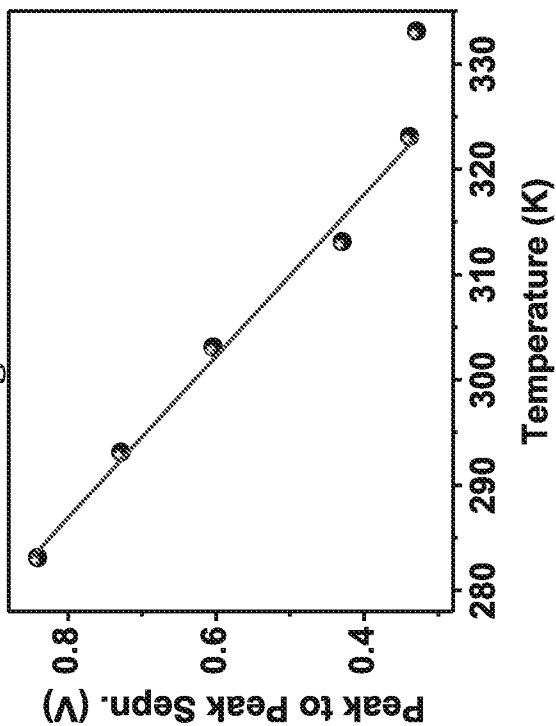


Fig. 28A

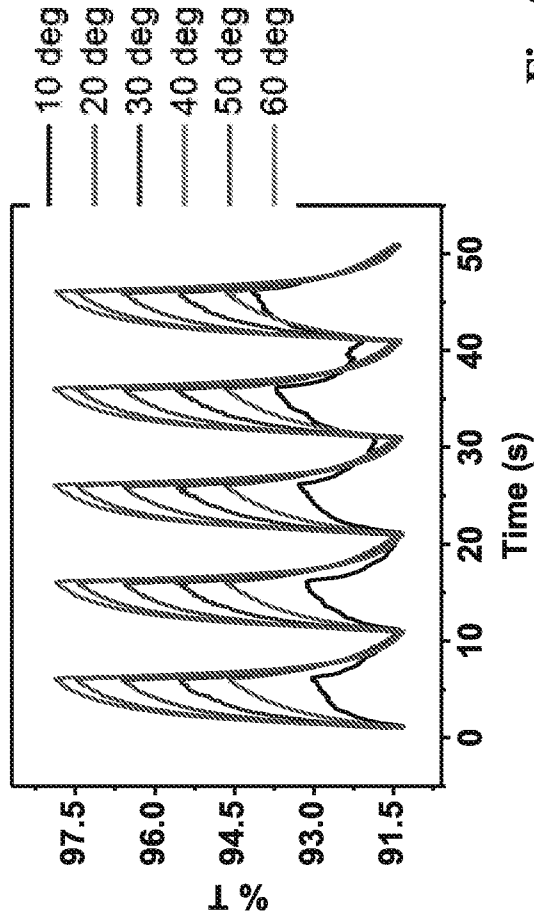


Fig. 28B

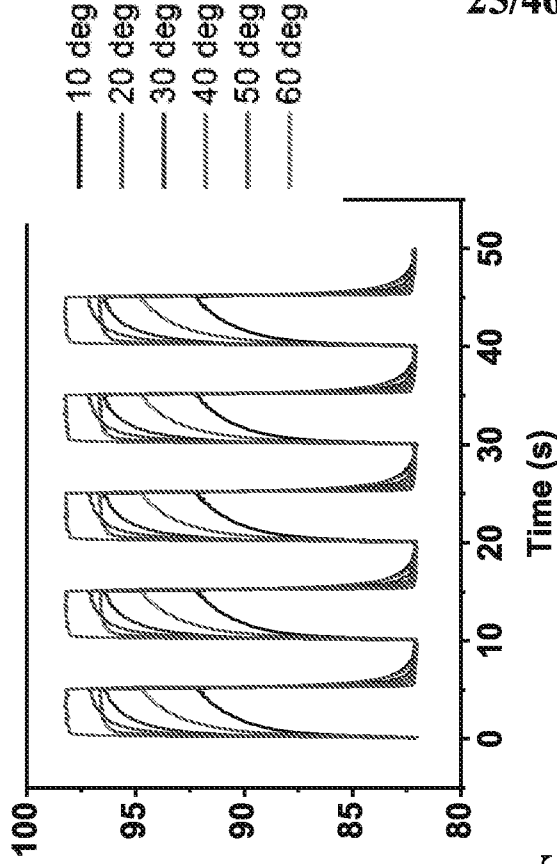
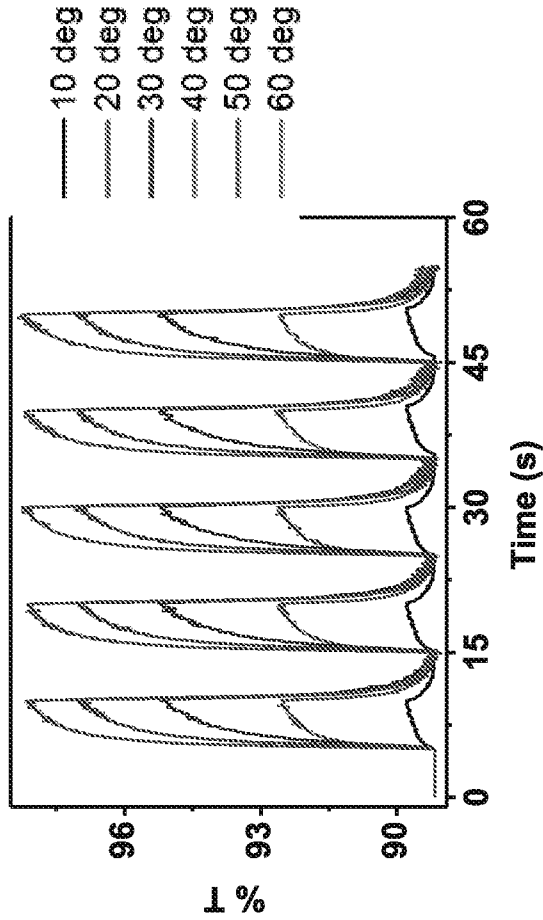


Fig. 28C



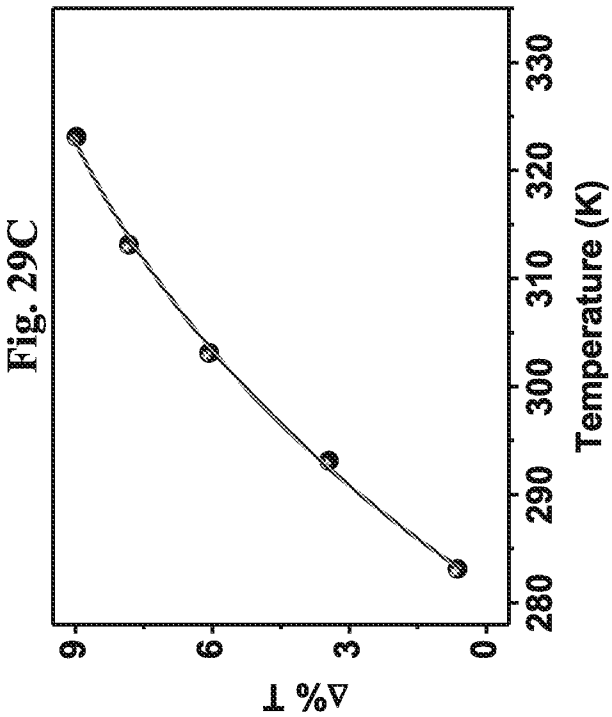
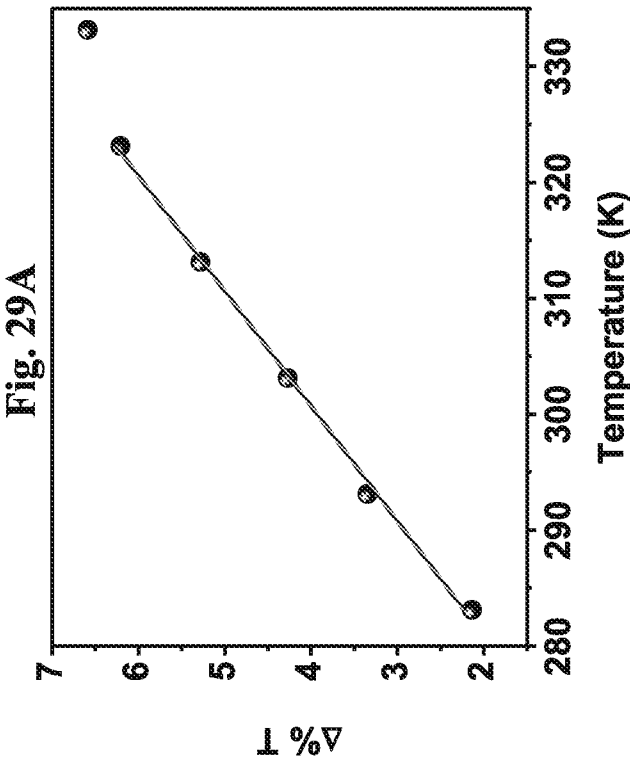
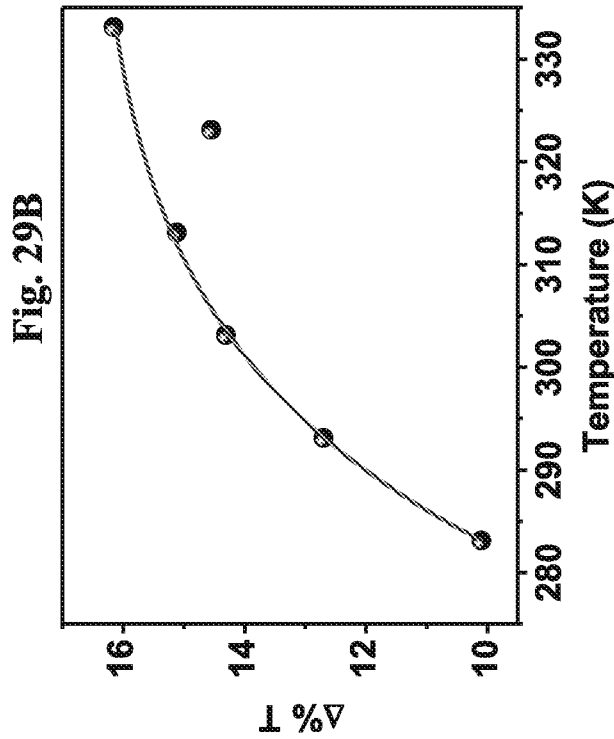


Fig. 30A

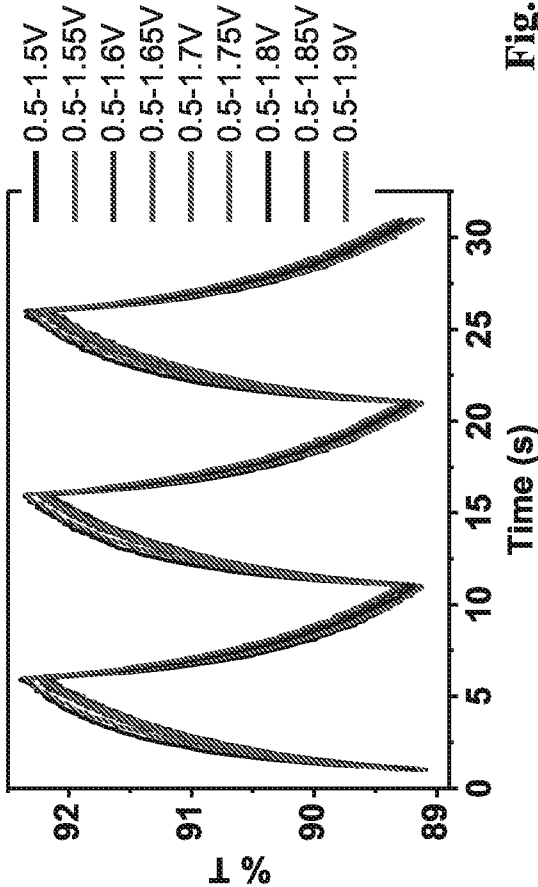


Fig. 30B

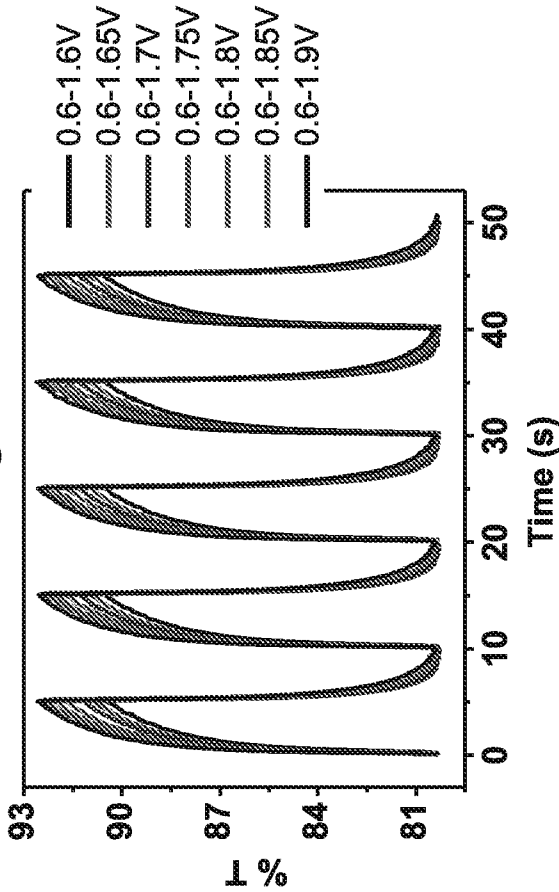


Fig. 30C

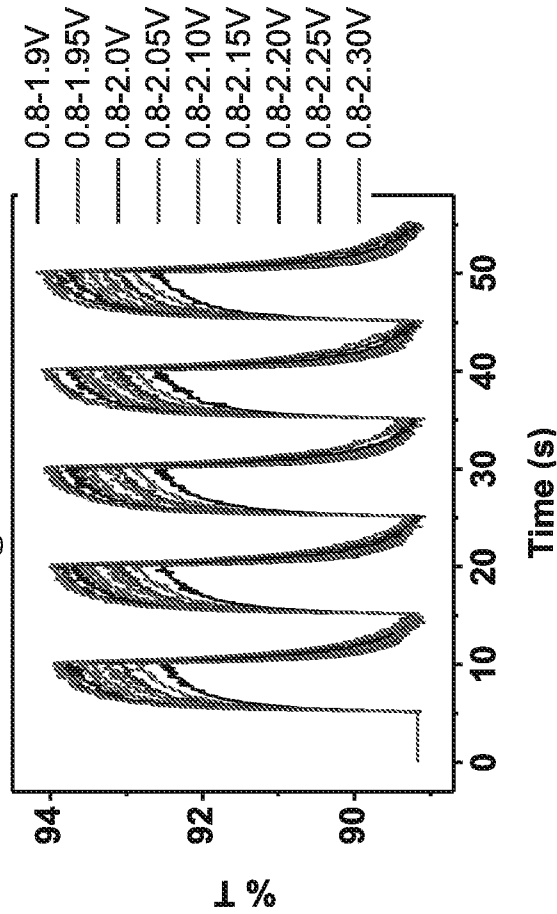


Fig. 31A

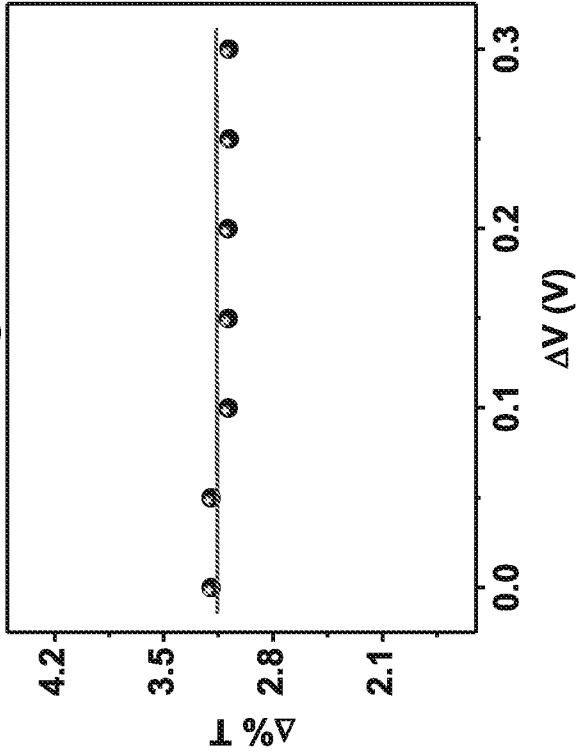


Fig. 31B

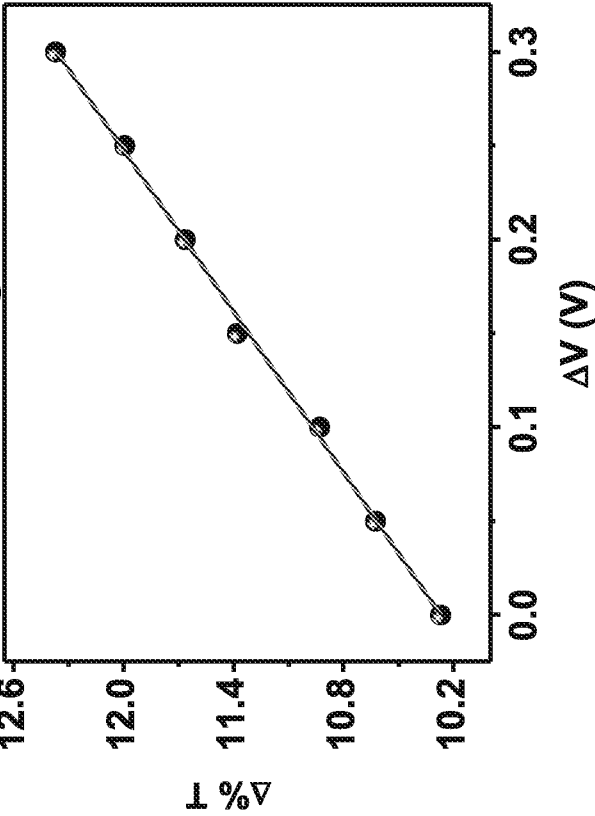
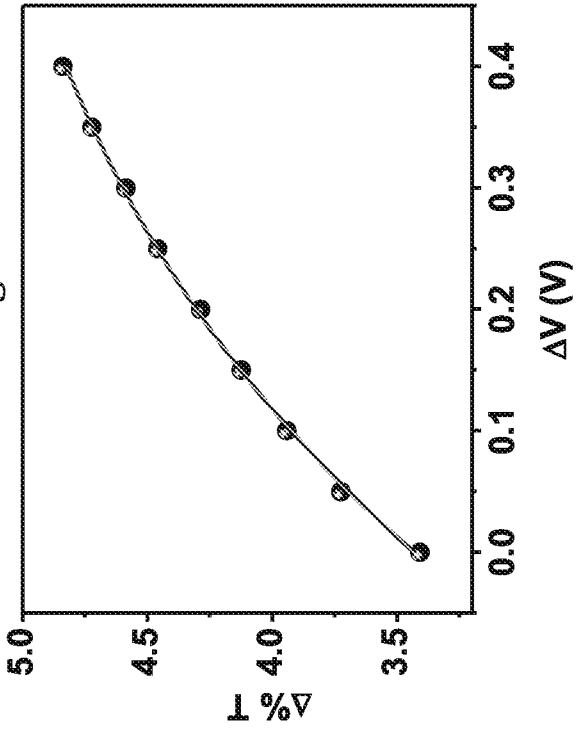
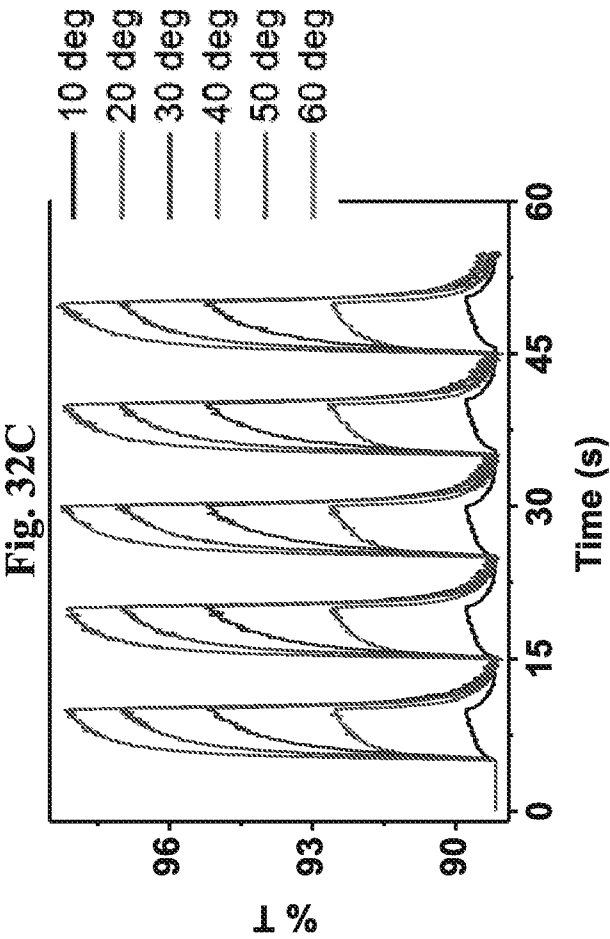
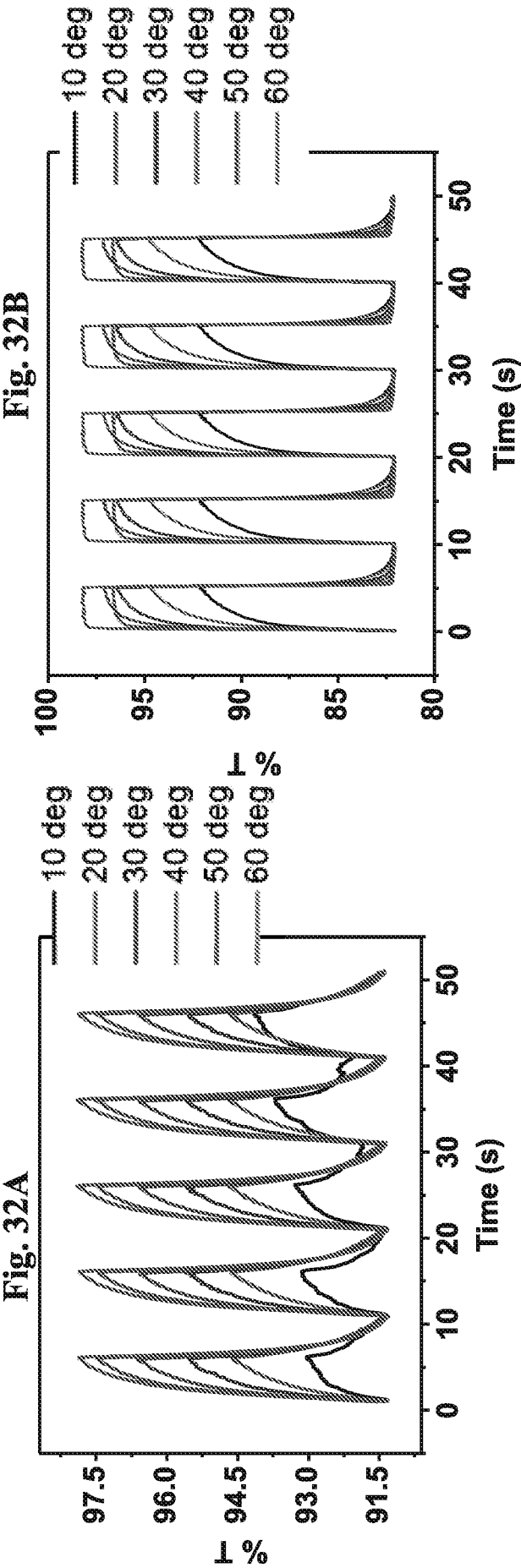


Fig. 31C





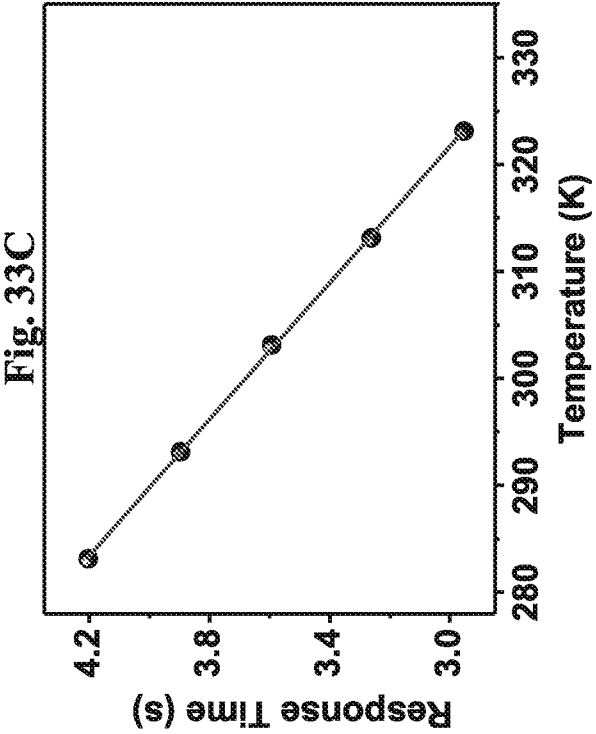
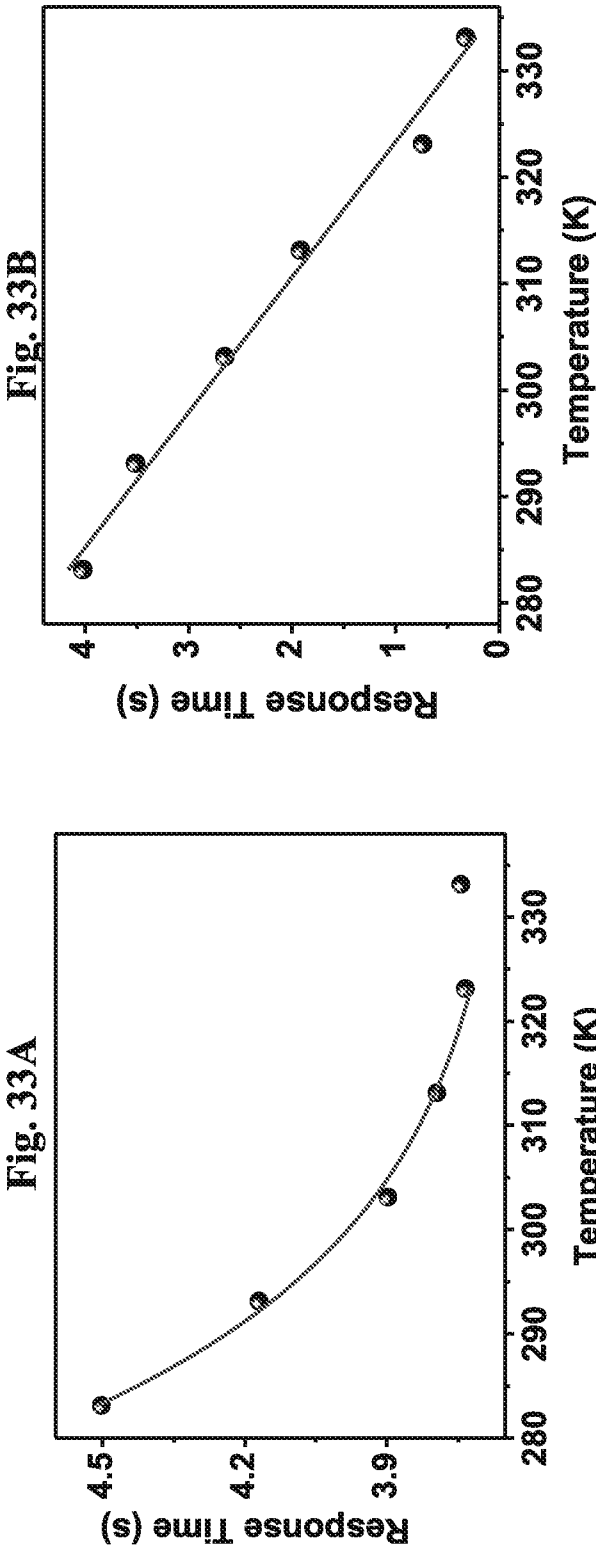


Fig. 34B

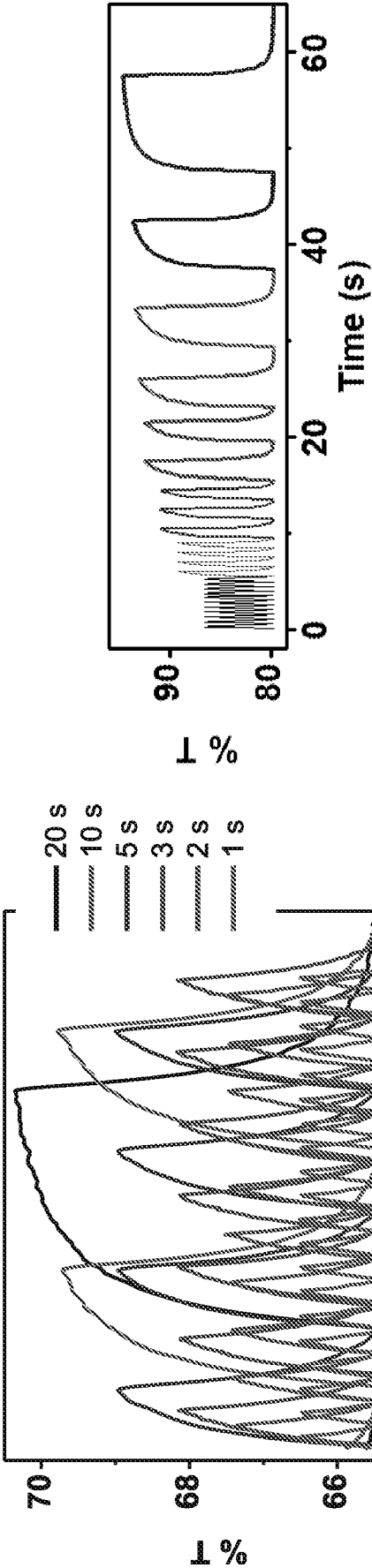


Fig. 34C

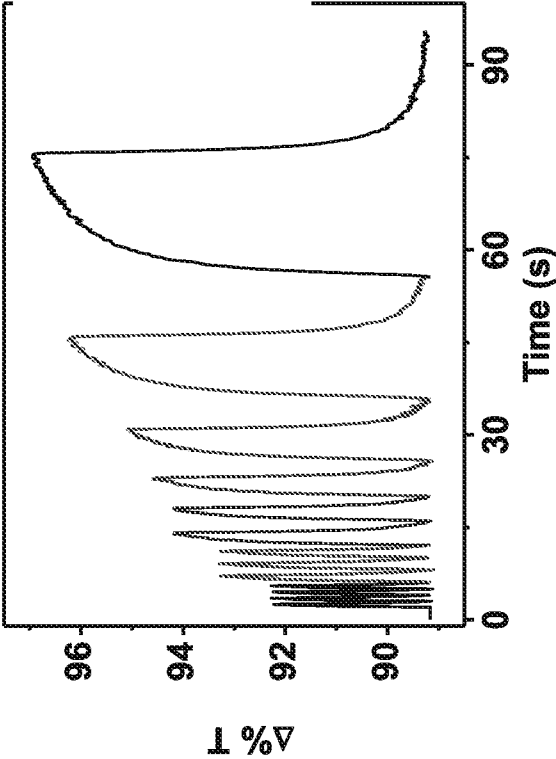
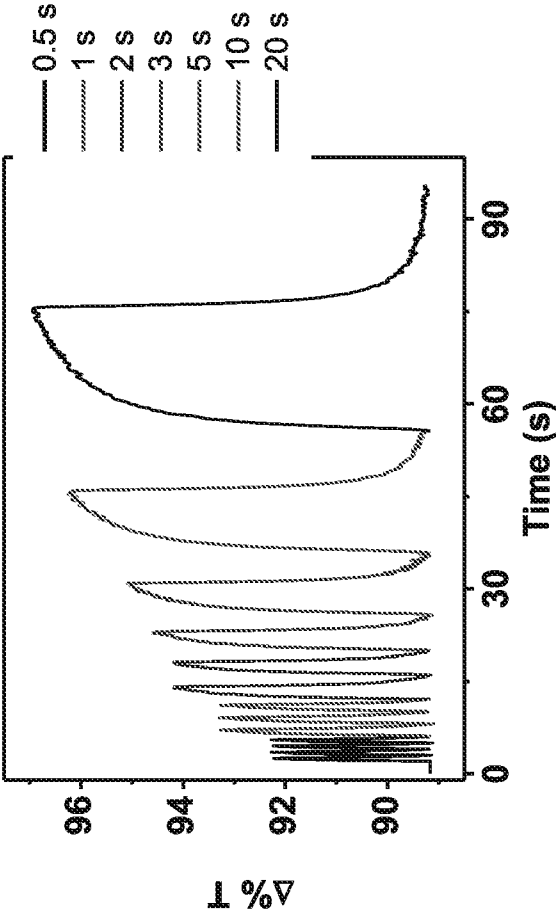


Fig. 35B

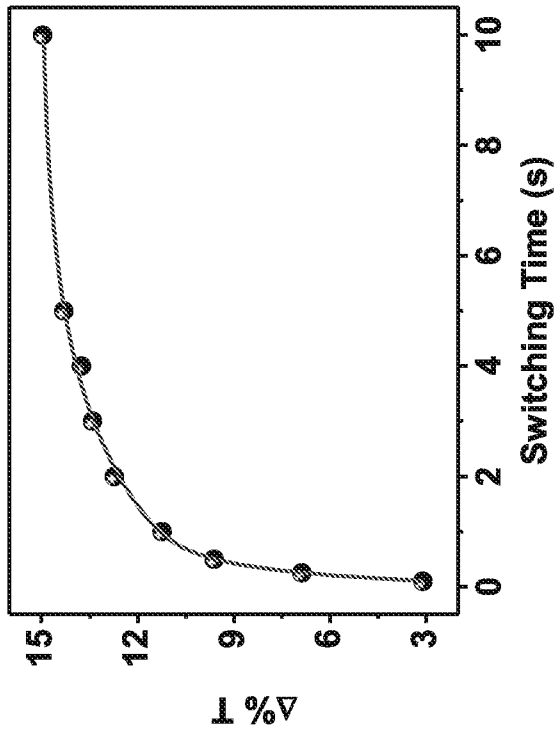


Fig. 35A

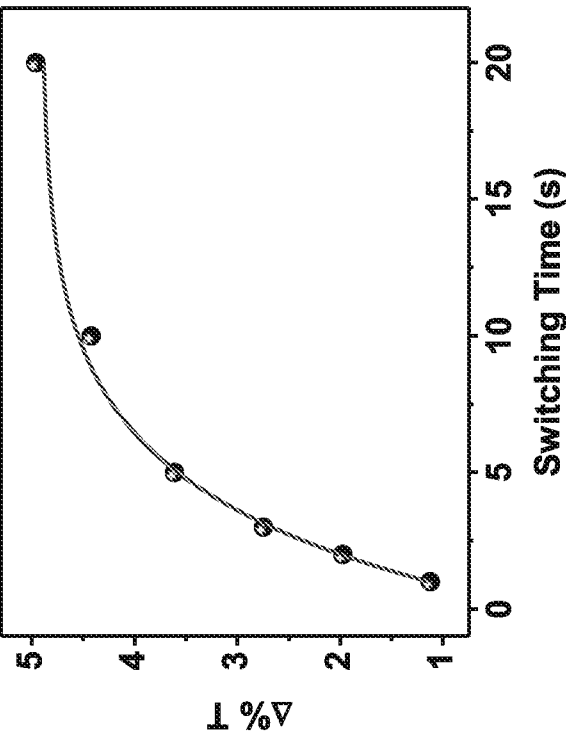


Fig. 35C

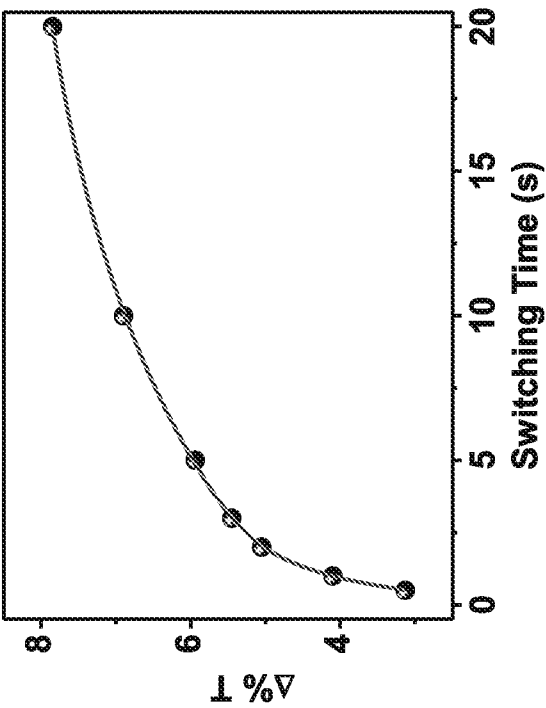


Fig. 36A

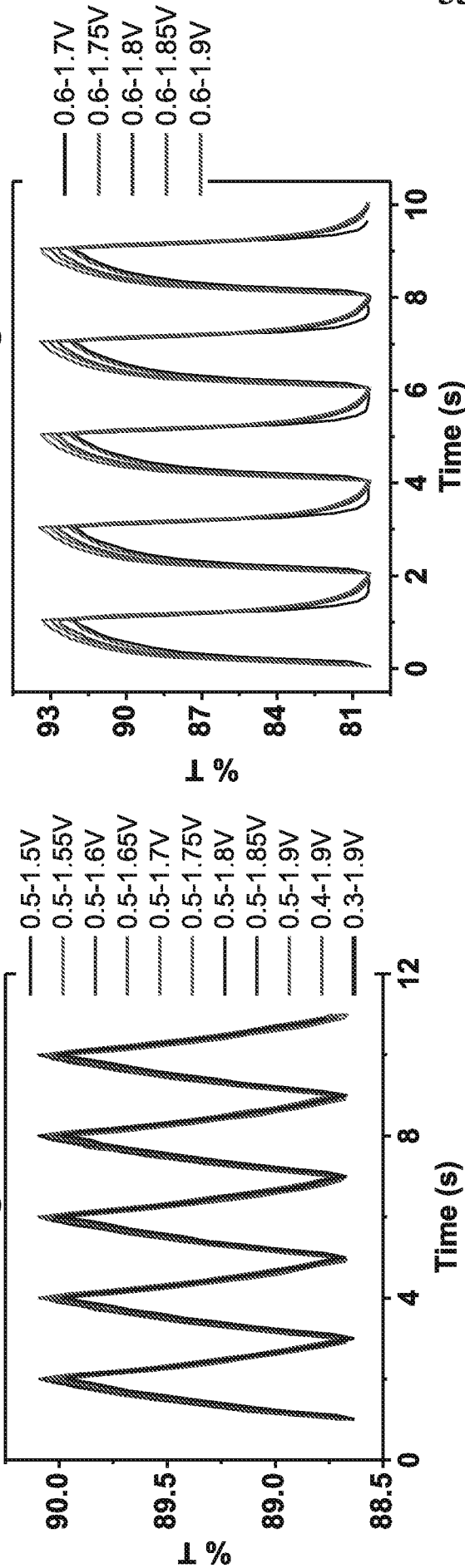


Fig. 36C

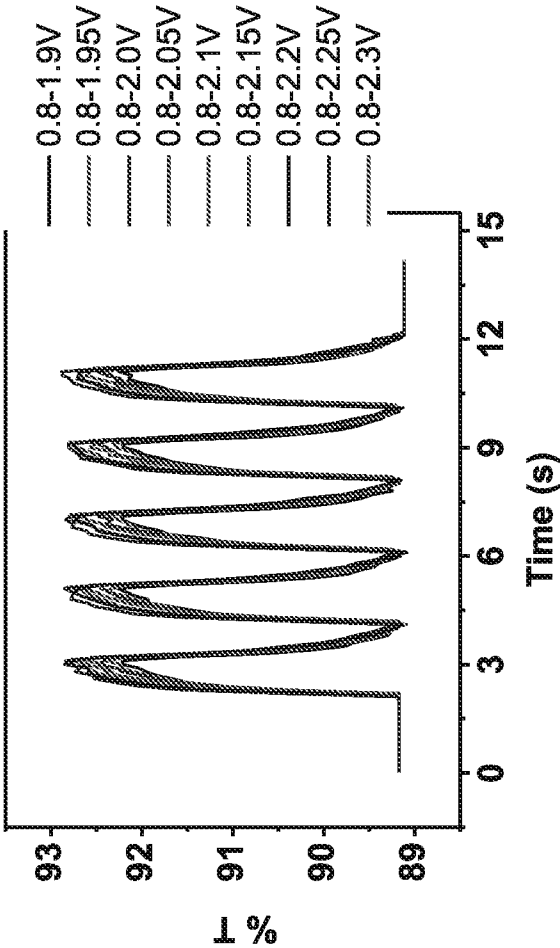


Fig. 36B

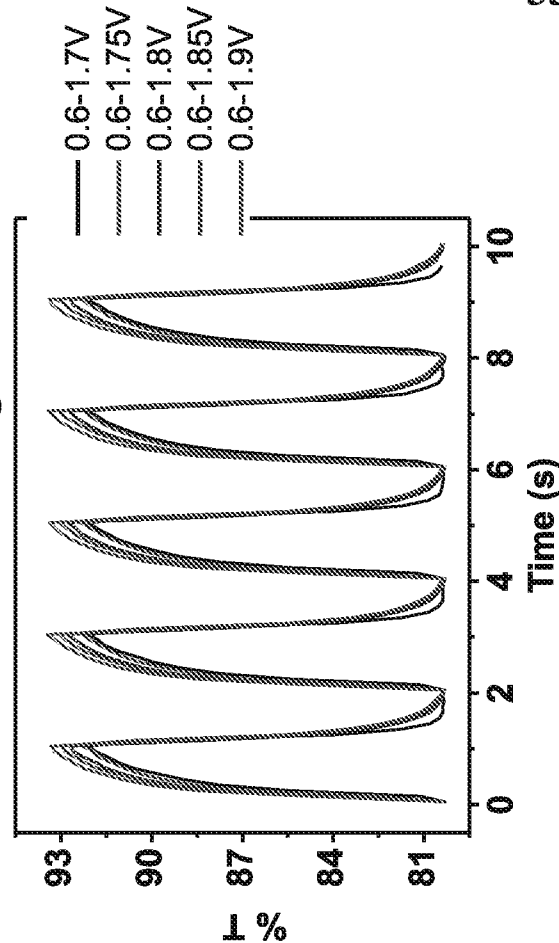


Fig. 37B

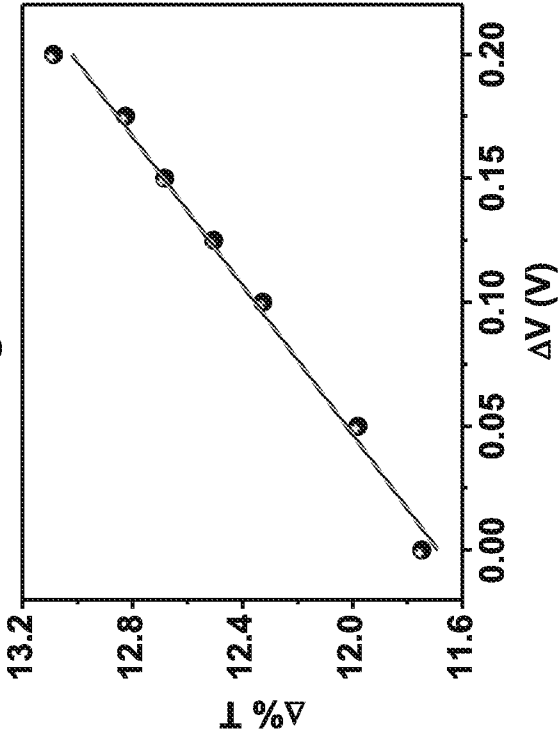


Fig. 37A

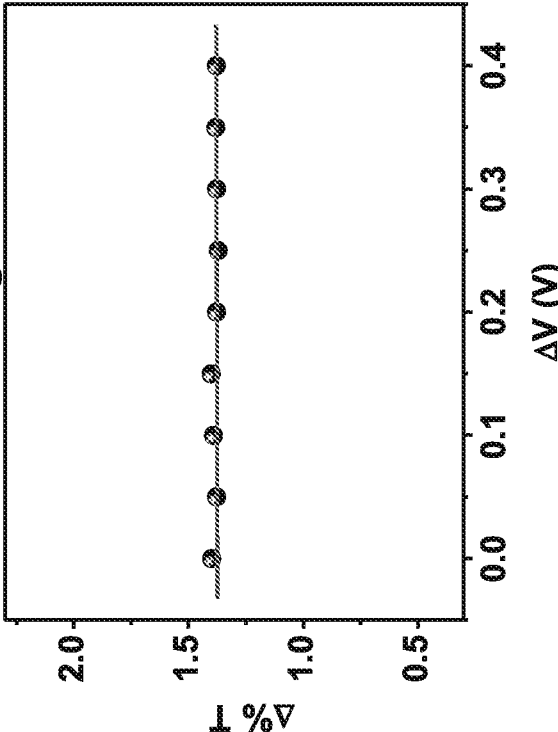


Fig. 37C

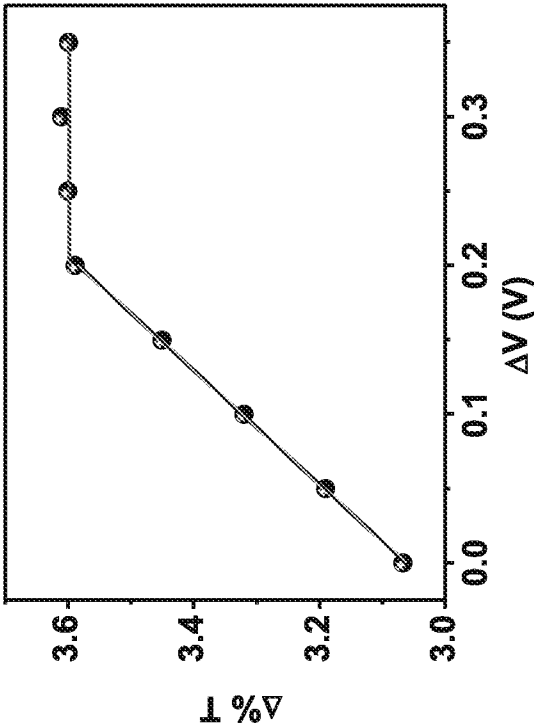


Fig. 38A

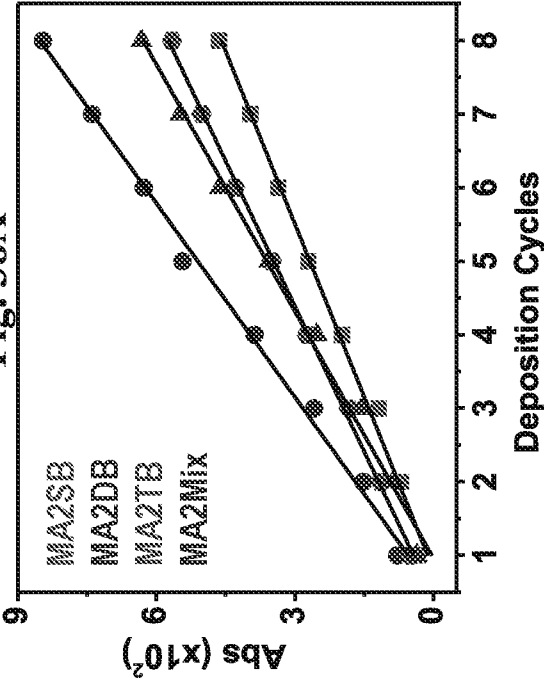


Fig. 38B

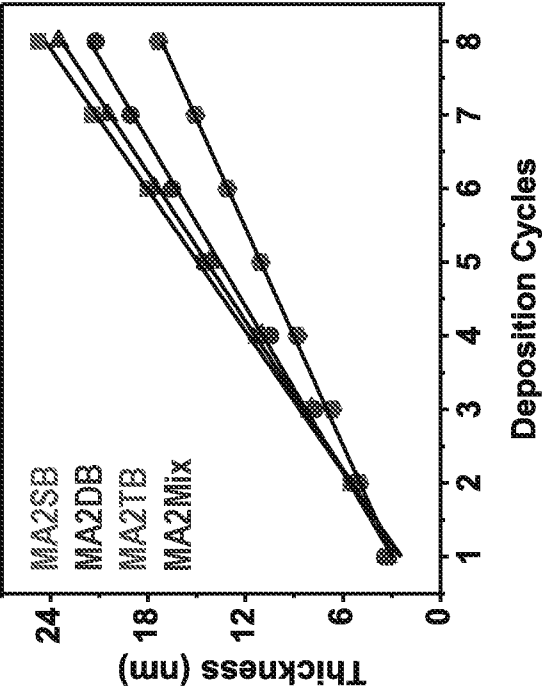


Fig. 38C

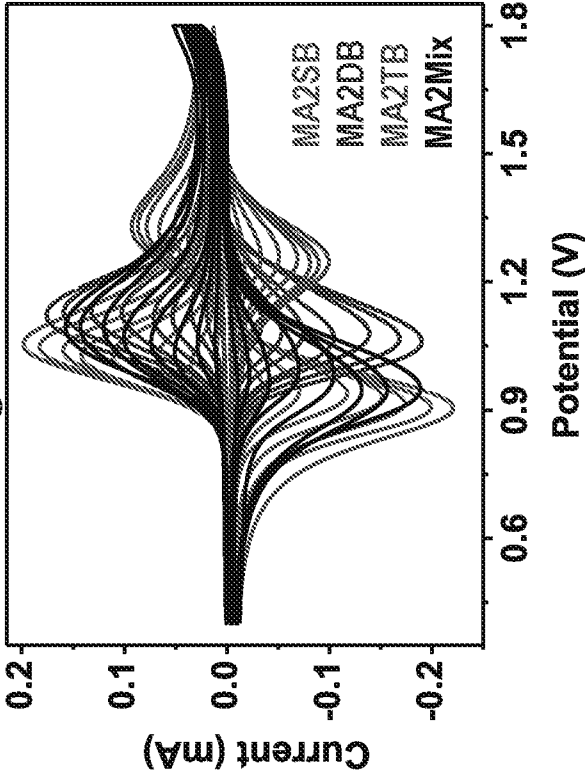
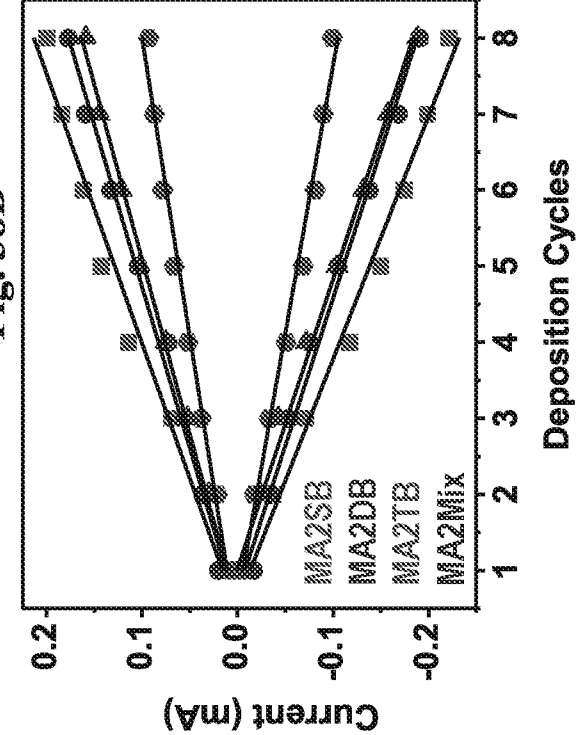
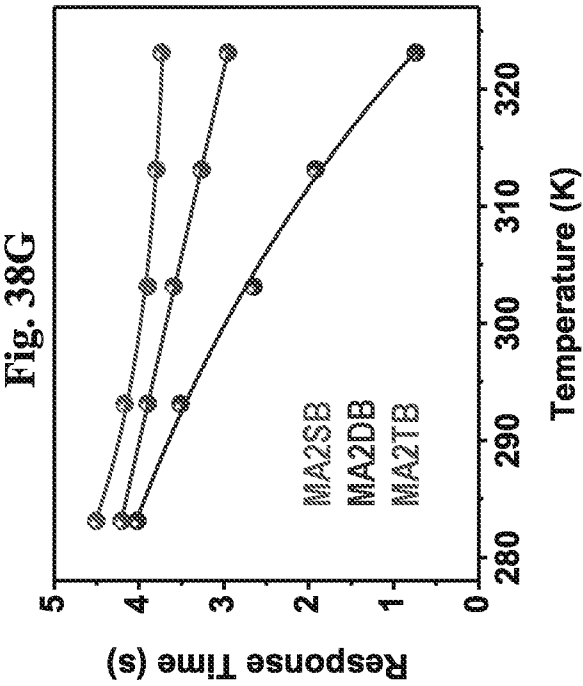
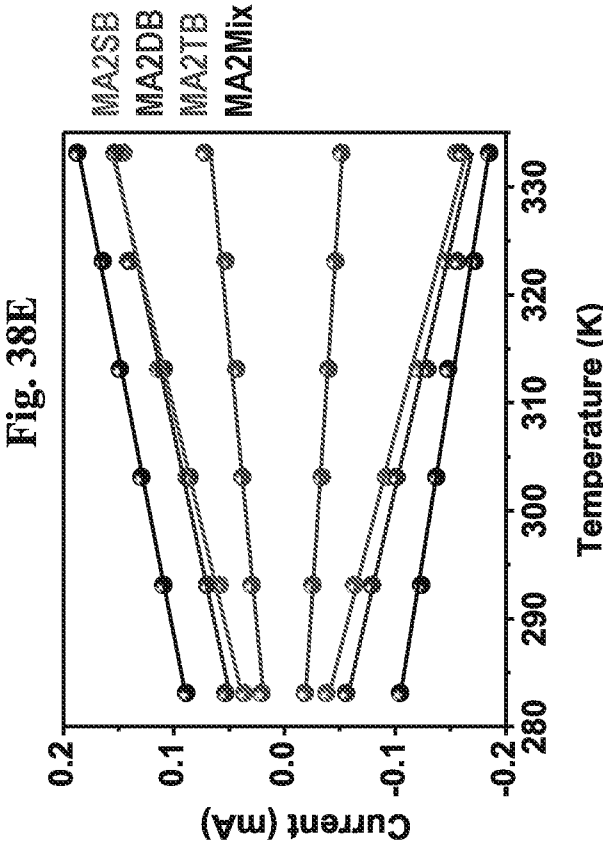
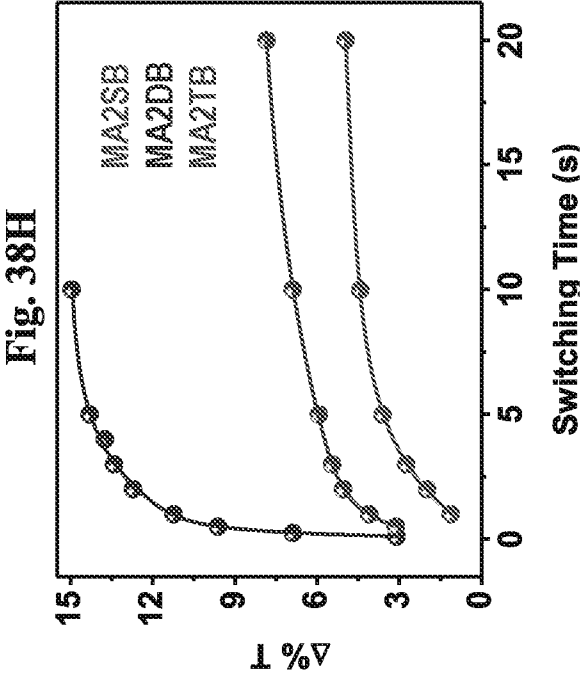
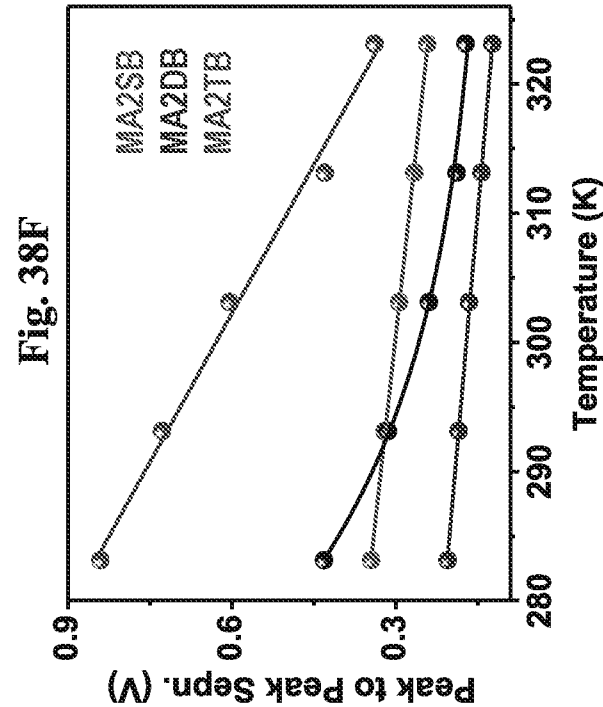


Fig. 38D





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Fig. 39A

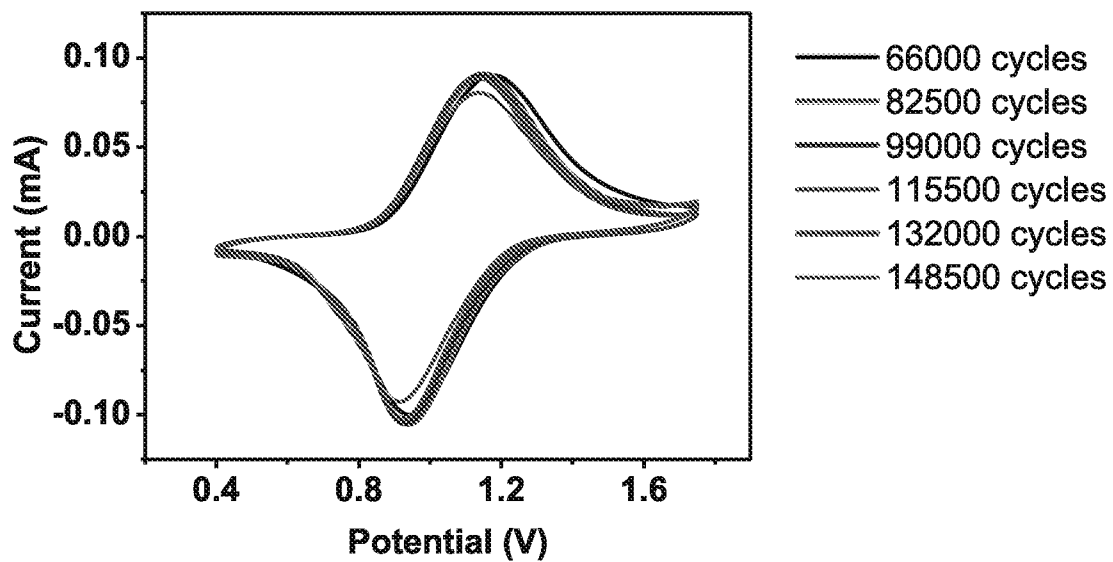
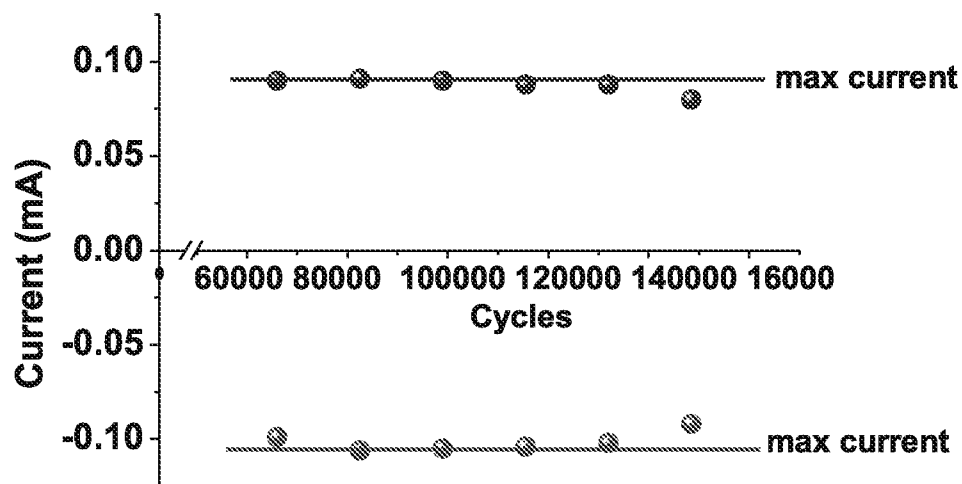


Fig. 39B



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Fig. 39C

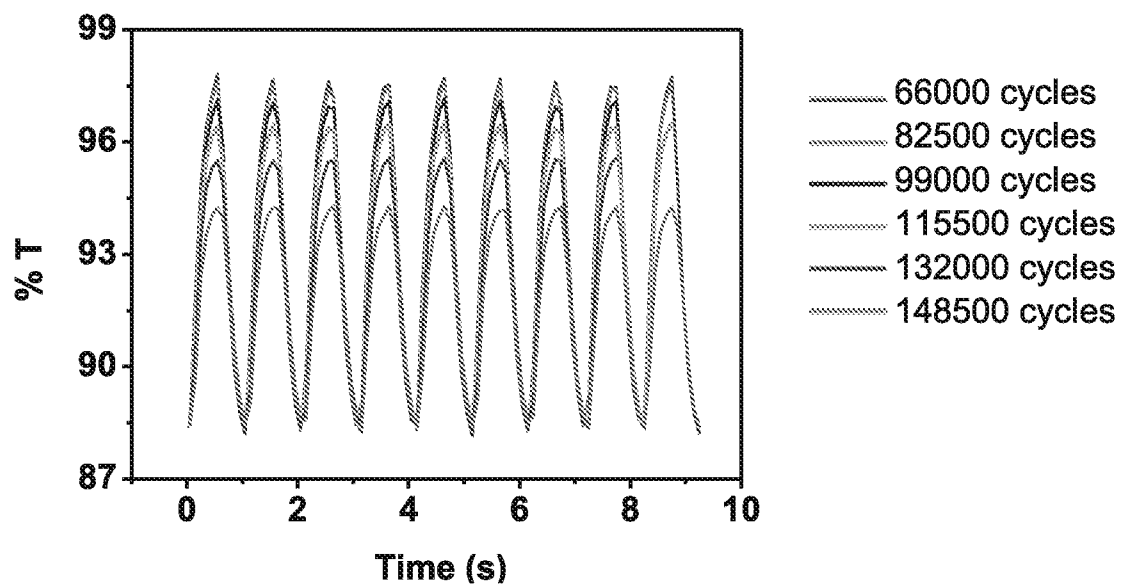
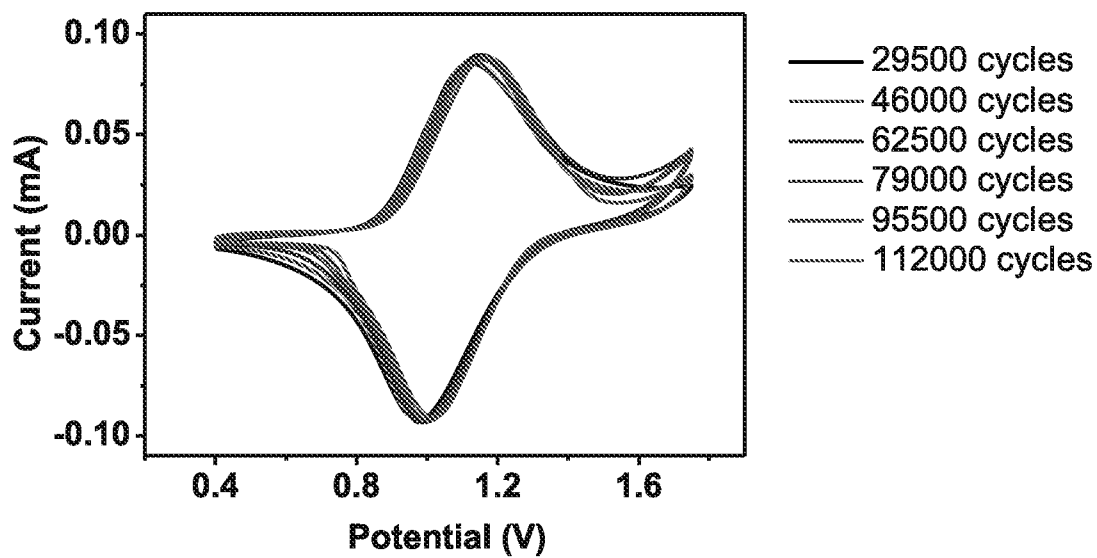


Fig. 40A



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Fig. 40B

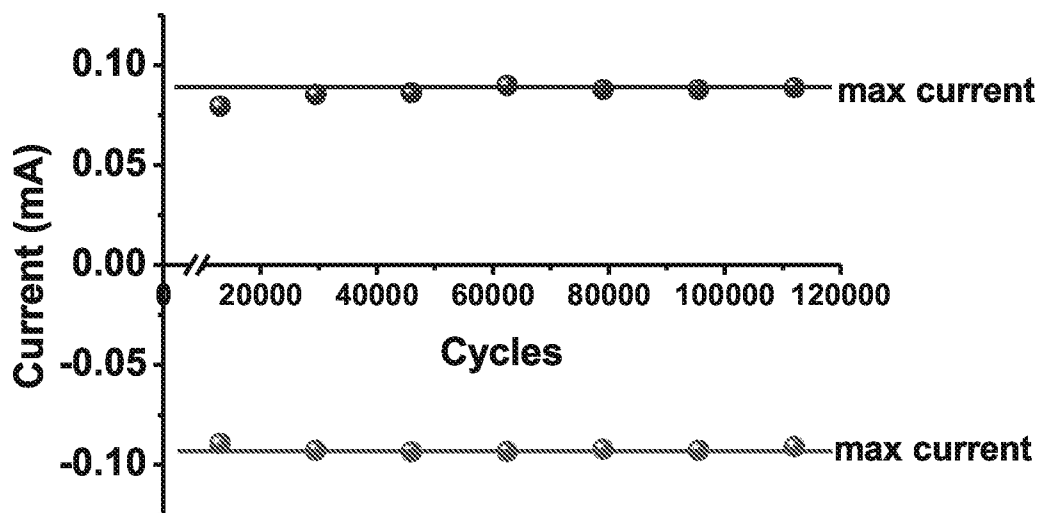
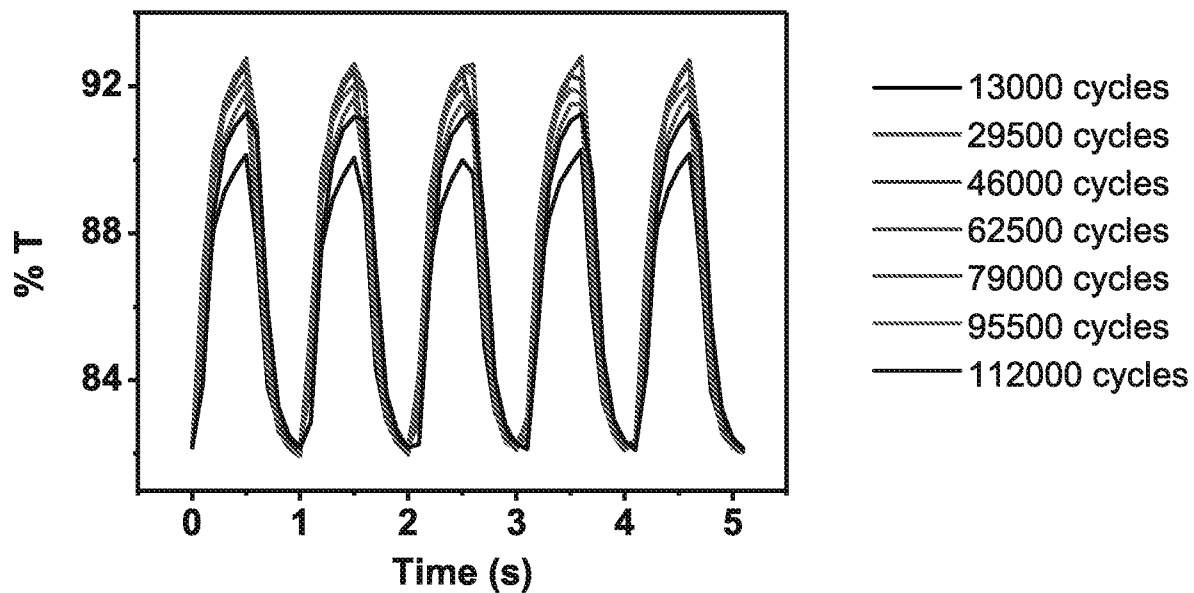


Fig. 40C



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Fig. 41A

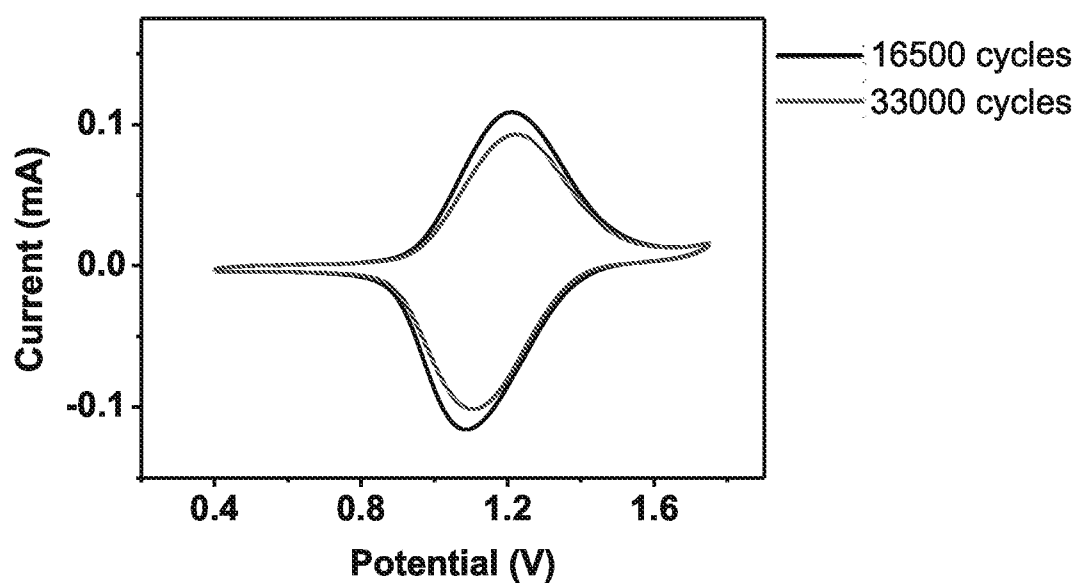


Fig. 41B

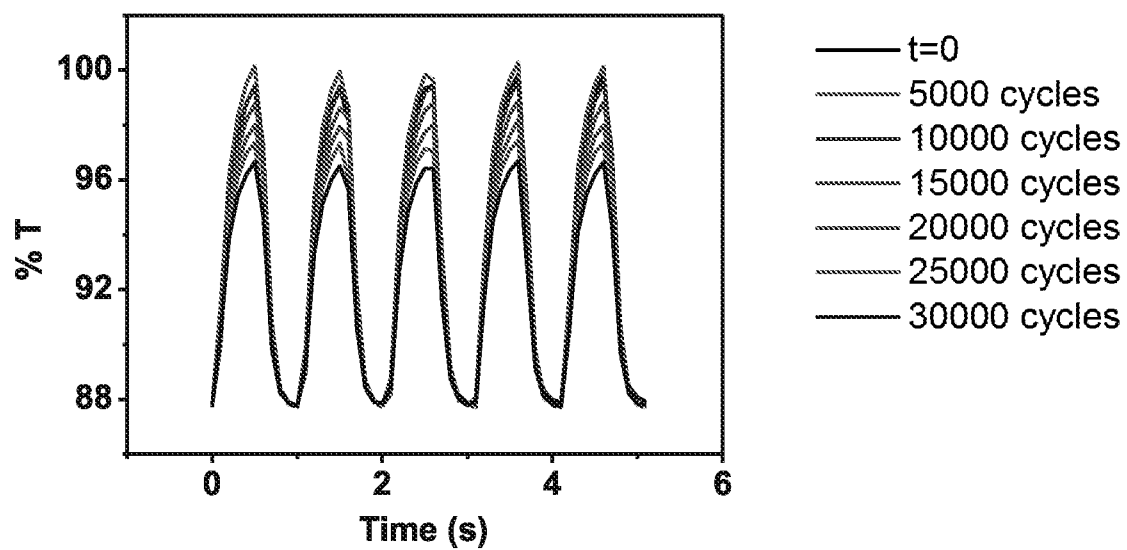


Fig. 42A

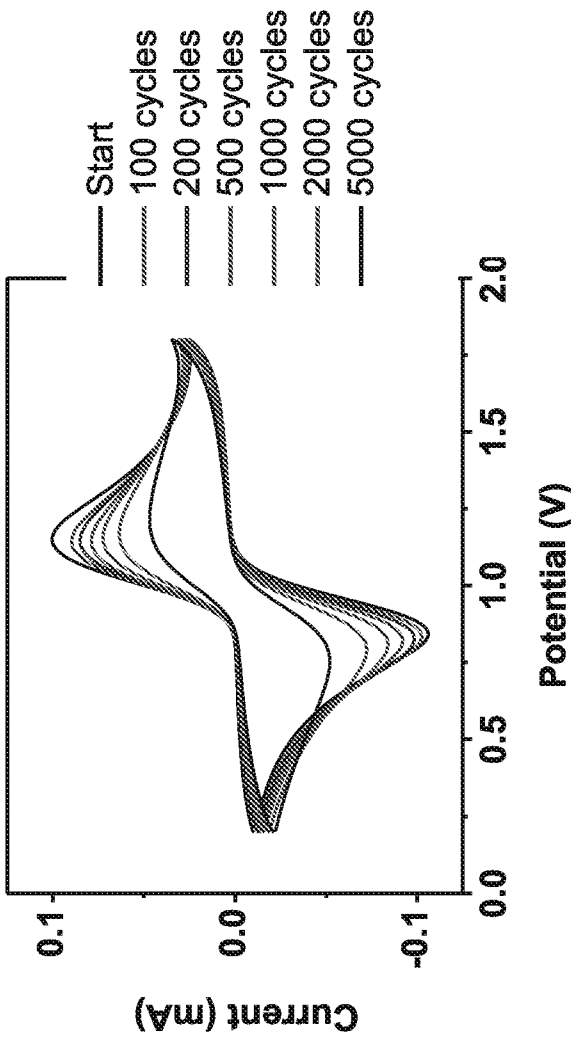


Fig. 42B

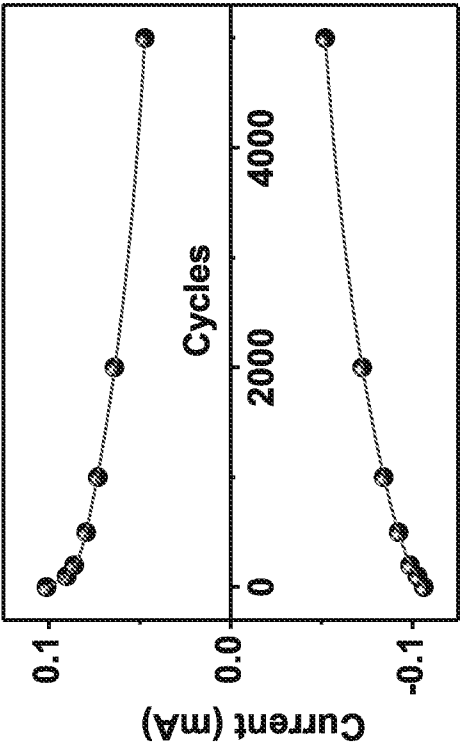
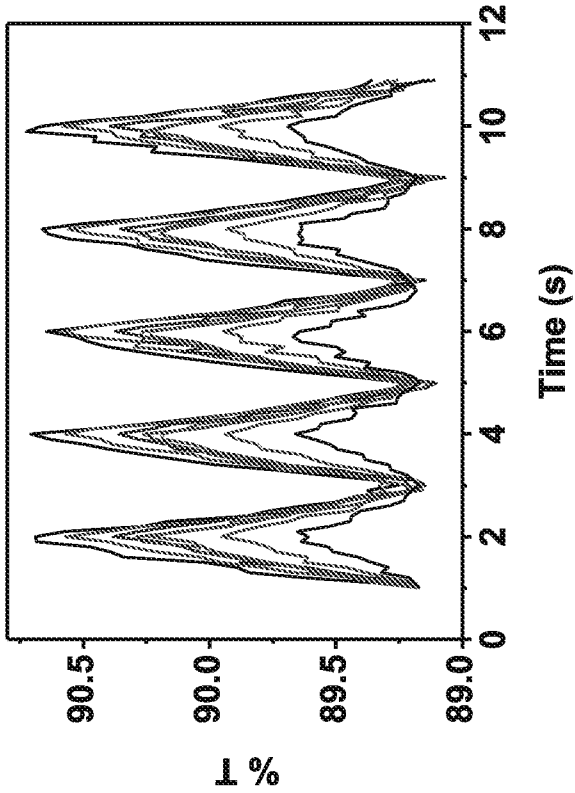


Fig. 42C



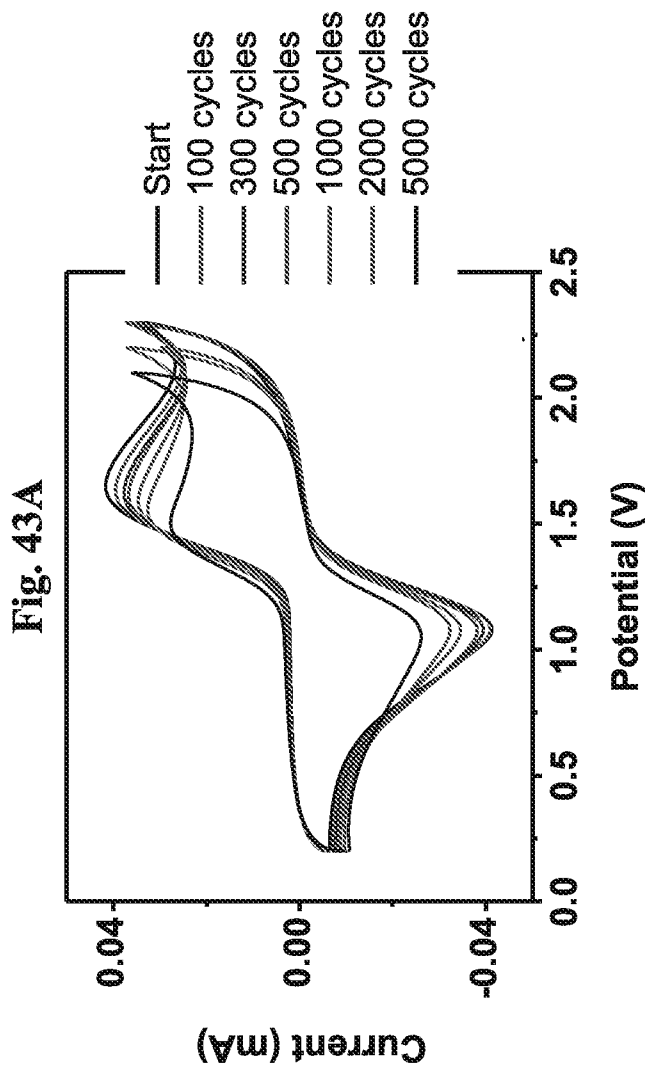


Fig. 43B

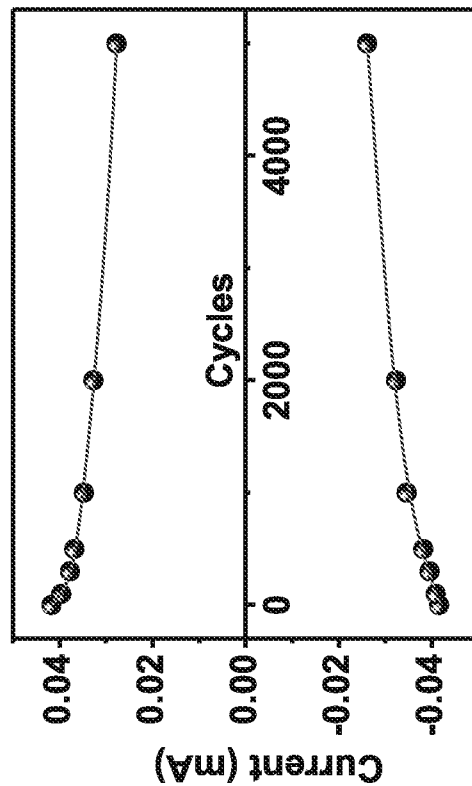


Fig. 43C

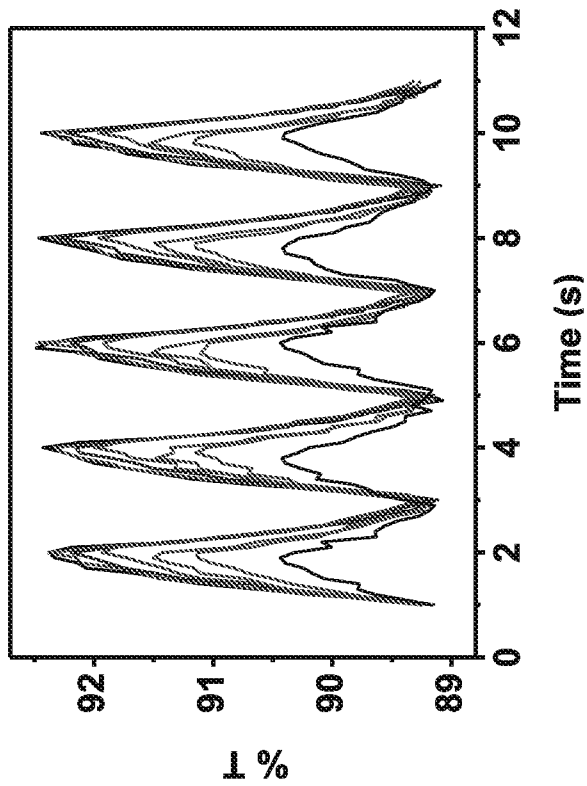


Fig. 44B

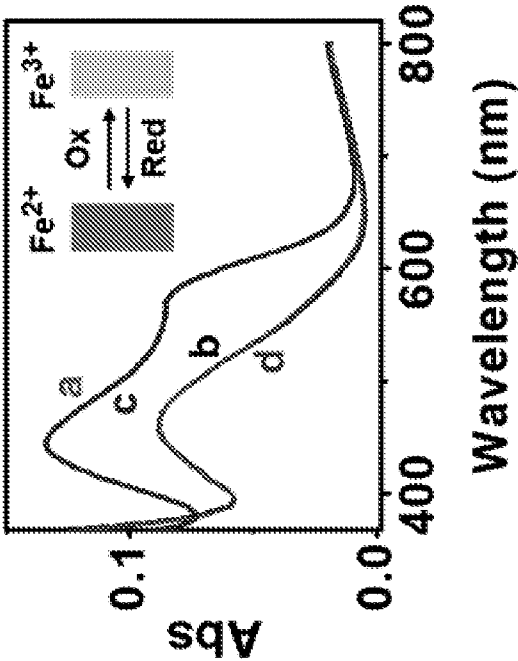
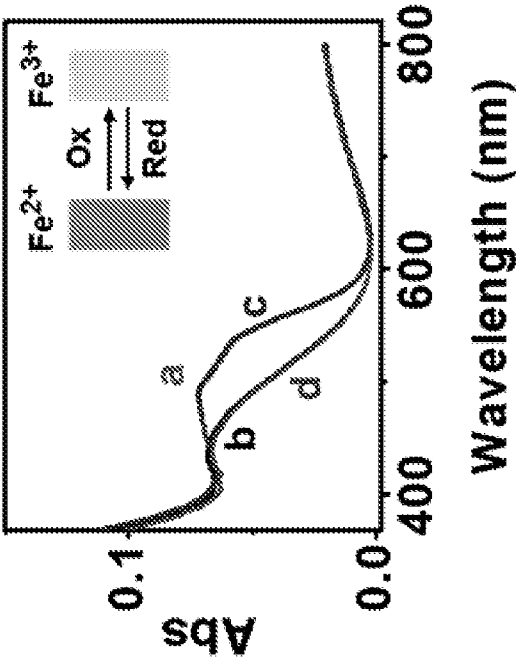


Fig. 44A



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Fig. 45

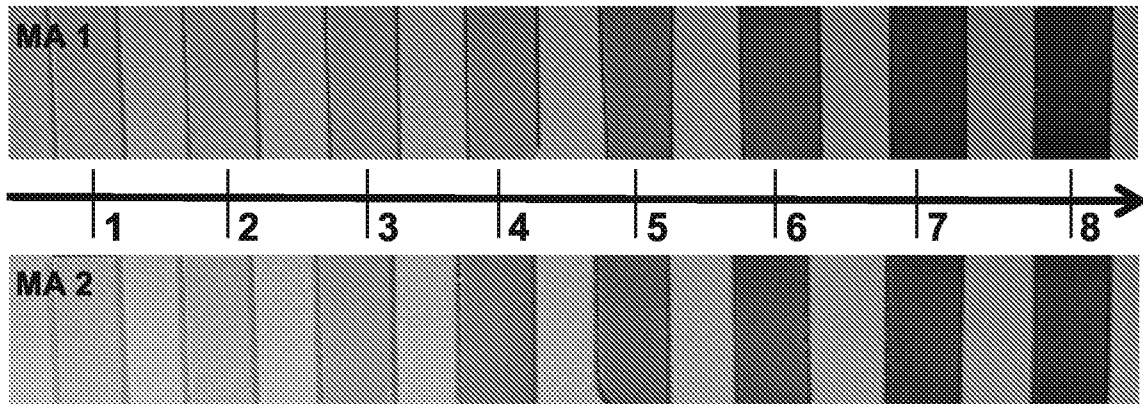
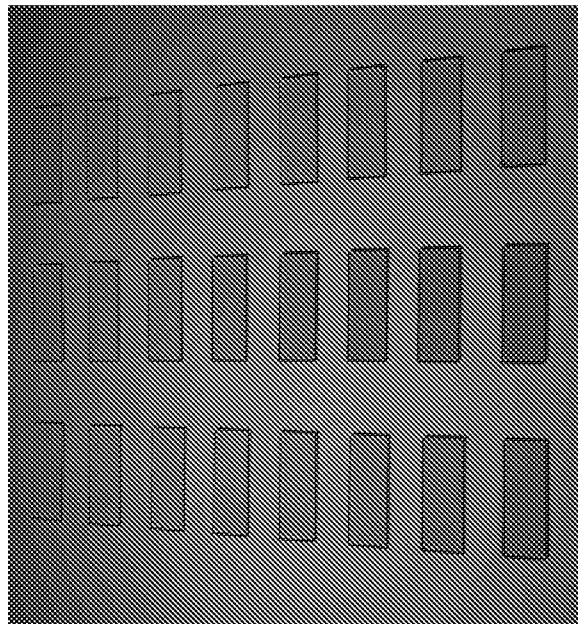
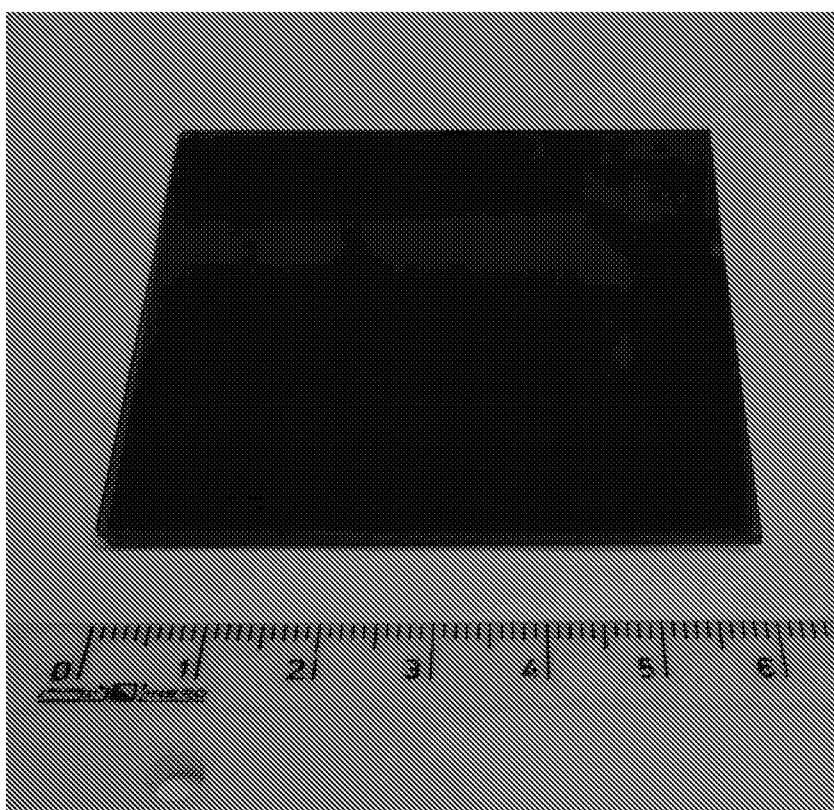


Fig. 46



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Fig. 47



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Fig. 48

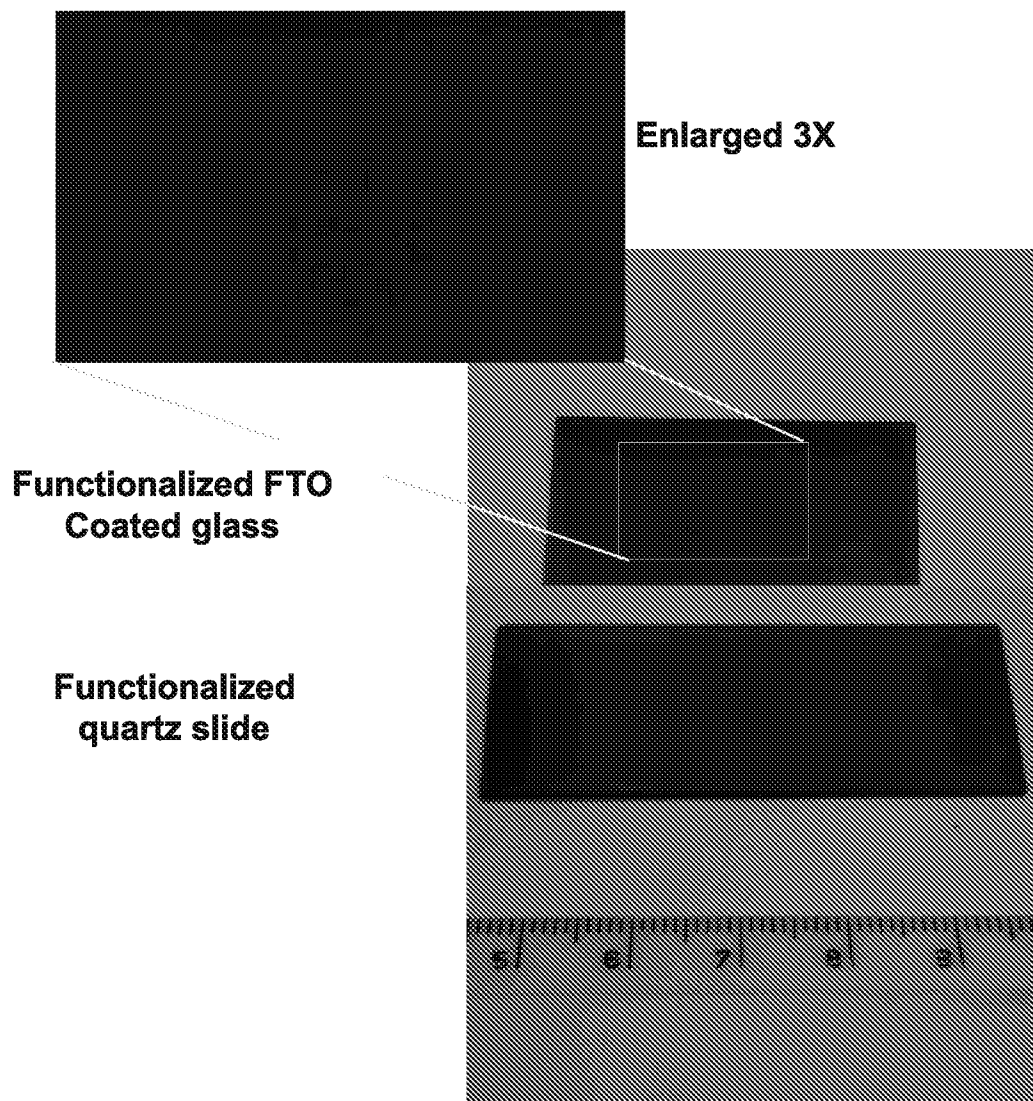
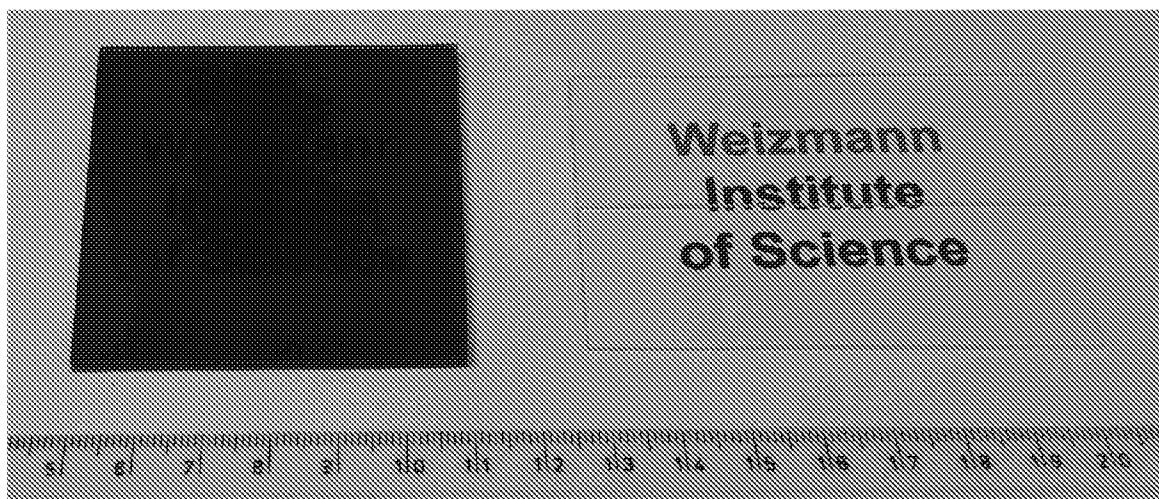


Fig. 49



INTERNATIONAL SEARCH REPORT

International application No
PCT/IL2014/051005

A. CLASSIFICATION OF SUBJECT MATTER
INV. H01L51/00 B82Y10/00 G11C11/56 C07D401/06 C07D403/06
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H01L B82Y G11C C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GRAHAM DE RUITER ET AL: "Surface confined assemblies and polymers for sensing and molecular logic", PROCEEDINGS OF SPIE, vol. 8725, 29 May 2013 (2013-05-29), page 872509, XP055092547, ISSN: 0277-786X, DOI: 10.1117/12.2030115	12-21, 24-37
Y	figure 2	1-9
A	abstract	10,11, 22,23
	----- -/--	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

11 February 2015

Date of mailing of the international search report

20/02/2015

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
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Authorized officer

Eberhard, Michael

INTERNATIONAL SEARCH REPORT

International application No
PCT/IL2014/051005

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	BENJAMIN J COE ET AL: "Three-Dimensional Nonlinear Optical Chromophores Based on Metal-to-Ligand Charge-Transfer from Ruthenium(II) or Iron(II) Centers", JOURNAL OF THE AMERICAN CHEMICAL SOCIETY, AMERICAN CHEMICAL SOCIETY, vol. 127, no. 38, 30 August 2005 (2005-08-30), pages 13399-13410, XP009126960, ISSN: 0002-7863, DOI: 10.1021/JA053879X compounds (8),(10),(12) abstract -----	1-9