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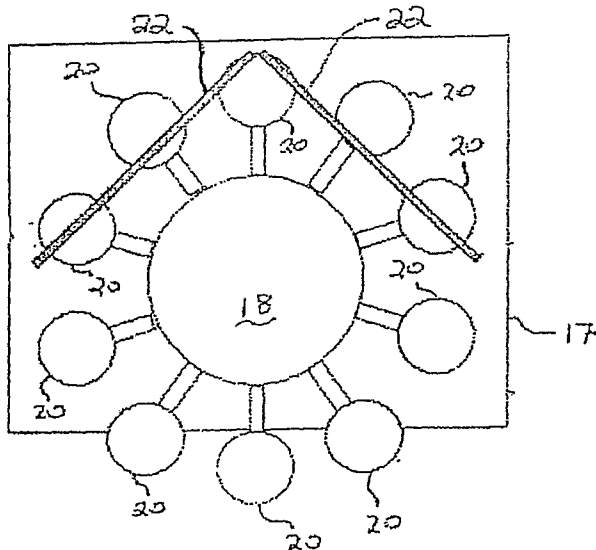
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22 November 2007

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: FORMING METHOD FOR POLYMERIC LAMINATED WAFERS COMPRISING DIFFERENT FILM MATERIALS



(57) Abstract: A method of making a polymeric laminated wafer comprising different film materials that are softenable and formable at different softening temperatures corresponding with the film materials. Also disclosed is a laminated wafer wherein a first layer has different thermal properties than a second layer of the wafer.



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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US 06/08444

A. CLASSIFICATION OF SUBJECT MATTER
IPC(8): C30B 23/00, C30B 25/00, C30B 28/12, C30B28/14 (2007.01)
USPC: 117/95
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
IPC(8): C30B 23/00 (2007.01), C30B 25/00 (2007.01), C30B 28/12 (2007.01), and C30B28/14 (2007.01)
USPC: 117/95
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
DB=PGPB,USPT,USOC,EPAB,JPAB
Keywords used: laminated wafer, laminated, disc, cellulose, cellulose resin, polycarbonate, polycarbonate resin, heated chamber, forming machine, layer, polarizing, adhesive laminate, wafer, base layer, protective layer, first layer.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X -- Y	US 6,807,006 B2 (Nakagoshi) 19 October 2004 (19.10.2004), entire document, especially Figure 1; col. 2, lines 24-35; col. 3, lines 2-30 and 47-60; and col. 4, lines 10-16 and 54-65.	1-3, 5-16, 19-21 ----- 4, 17, 18
Y	US 6,083,597 A (Kondo) 4 July 2000 (04.07.2000), claim 14; and col. 8, lines 8-14.	4, 17, 18

Further documents are listed in the continuation of Box C.

* Special categories of cited documents:
 "A" document defining the general state of the art which is not considered to be of particular relevance
 "E" earlier application or patent but published on or after the international filing date
 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
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 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
 "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
 "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
 "&" document member of the same patent family

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