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Non-dairy crumb and method for its manufacture

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WO 8002636 A1, WO 2009106264 A1, EP 0940085 A2, GB 2370213 A, US 3689277 A, GB 852559 A, US 2016021899 A1

(57) Tiivistelmä - Sammandrag - Abstract

Esillä oleva keksintö koskee menetelmää maidottoman krumpin valmistamiseksi erilaisia elintarvikesovelluksia varten. Tarkemmin sanottuna keksintö koskee viljapohjaista krumppia, menetelmää mainitun krumpin valmistamiseksi, viljapohjaista krumppia sisältäviä elintarvikkeita, sekä viljapohjaisen krumpin käyttöä erilaisissa elintarvikesovelluksissa, kuten makeis- ja konditoriatuotteissa sekä makeissa leipomotuotteissa.

The present invention relates to a method for preparing a non-dairy crumb for various food applications. In particular, the present invention relates to a grain-based crumb, to a method for preparing said crumb, to food products containing the grain-based crumb, as well as to the use of the grain-based crumb in various food applications, such as confectionery products and sweet bakery products.

NON-DAIRY CRUMB AND METHOD FOR ITS MANUFACTURE

FIELD

[0001] The present invention relates to the field of food technology, in particular to a method for preparing non-dairy crumb for various food applications. More specifically, the present invention relates to a non-dairy, grain-based crumb, to a method for preparing said crumb, to food products containing the non-dairy, grain-based crumb, in particular confectionery and sweet bakery products, as well as to the use of the non-dairy, grain-based crumb in various food applications.

BACKGROUND

10 [0002] The use of chocolate crumb in the manufacture of milk chocolate is well known in the chocolate industry. Traditionally, milk chocolate crumb refers to a co-dried mixture of milk, sugar and cocoa mass, whose lumpy, aerated structure resembles bread crumb. A typical milk crumb process involves pasteurizing and evaporating milk, dissolving sugar in the condensed milk, cooking e.g. in batch oven or in evaporators, adding cocoa liquor, kneading the obtained paste, drying it to a low moisture content and crushing to obtain crumb pieces of suitable size. Alternatively, sugar can be dissolved or partly dissolved in a mixture of milk powder and water before cooking.

[0003] A key feature of crumb production is Maillard reaction between amino acids of proteins (present in milk and cocoa), water and reducing sugars (such as lactose), which is responsible for the generation of caramel flavours in the crumb. The main benefit of chocolate crumb to milk chocolate is the unique, caramelised flavour that cannot be obtained by adding milk, cocoa and sugar as dry ingredients separately. Moreover, as a typical milk chocolate crumb recipe contains major part of the ingredients for chocolate making, the subsequent chocolate manufacture is simplified to processing crumb, fats and emulsifiers.

25 [0004] However, as an increasing number of people prefers vegan diets or must avoid milk and milk-based products due to health reasons (allergy, lactose intolerance), there is a need for non-dairy or vegan chocolate products and chocolate crumb substitutes in the confectionery industry. Moreover, non-dairy crumbs could also find use in the manufacture of non-dairy or vegan sweet baked products, for example as various fillings or coatings.

[0005] Several vegan or non-dairy chocolates are already on the market. Most of current non-dairy chocolate formulations are just void of milk-based ingredients, such as milk, condensed milk, butter oil, and cream, but in recent years also chocolate formulations, which comprise cocoa extenders based on cereal materials have been studied.

[0006] US Patent No. 6,521,273 discloses a malted-infused chocolate formulation comprising cocoa liquor or cocoa butter and a non-fat, cereal based cocoa extender. The cereal, for example malted barley, is toasted to a desired colour and flavour, grinded, cooled, and the cocoa liquor or cocoa butter is added.

10 [0007] US Patent No. 4,356,209 relates to an extended cocoa powder, which comprises cocoa and a defatted wheat germ having been toasted to a medium to dark colour. The toasted defatted wheat germ replaced up to 50% of the real cocoa in chocolate cake recipes.

15 [0008] US 20150342214 A1 relates to a process for providing a cocoa replacer based on roasted wheat or roasted and/or malted barley. The process comprises mixing roasted wheat or barley with water, maintaining a temperature of at least 65°C for at least 30 minutes in an evaporation vessel, and spray-drying the solution to obtain the cocoa replacer.

20 [0009] However, there is still a need for novel intermediate products based on non-dairy ingredients that provide the final confectionery or sweet bakery products with good taste while also providing good sensory and rheological properties. A method of processing grain-based raw materials to obtain such an intermediate product (crumb), which possesses the required properties, is also needed. It would also be beneficial to be able to utilize all important nutritional fractions of grain, such as non-digestible fibres, in
25 the manufacture of value added products.

[0010] The present invention aims at fulfilling the above mentioned needs by providing a method for preparing non-dairy, grain-based milk chocolate crumb substitutes as well as tasty vegan chocolate products and non-dairy sweet baked products.

SUMMARY OF THE INVENTION

[0011] The invention is defined by the features of the independent claims. Some specific embodiments are defined in the dependent claims.

[0012] The present invention is based on the finding of a novel method of processing grain based raw materials to obtain an intermediate product, i.e. crumb, which provides the various final confectionery, sweet bakery products or other food products, such as drinks, spreadings and snacks, with good taste and sensory characteristics. Moreover, the crumb of the invention has an improved processability compared to grain-based raw materials not subjected to the method of the invention, in terms of viscosity, dusting, and general handling during processing.

[0013] According to a first aspect of the present invention, there is provided a method for preparing non-dairy, grain-based crumb, the method comprising the steps of providing a mixture of sugar and grain-based material in aqueous medium to obtain an aqueous mixture of sugar and grain-based material; roasting the aqueous mixture of sugar and grain-based material; optionally adding and mixing vegetable fat and optionally also cocoa raw material to the aqueous mixture before, during or subsequent to roasting; subjecting the roasted mixture to evaporation to obtain grain-based crumb; and optionally grinding the grain-based crumb to pieces of desired size.

[0014] According to a second aspect of the present invention, there is provided a non-dairy, vegan crumb comprising a roasted mixture of sugar and grain-based material, optionally together with vegetable fat, and further optionally with cocoa raw material, wherein the non-dairy crumb has a water content of 0.5–5% by weight. A further aspect of the invention is the non-dairy crumb obtainable by the method of the invention.

[0015] According to a third aspect of the present invention, there is provided a food product comprising the crumb of the invention.

[0016] A still further aspect of the invention is the use of the non-dairy crumb of the invention in various food products, typically in confectionery products, sweet baked products, drinks, spreadings and snack products.

[0017] Considerable advantages are obtained by the invention. First, the method of the invention provides non-dairy, grain-based crumb, which can be used in various food

products, typically in sweet food products, wherein it provides said products with improved taste and improved sensory and rheological properties compared to unprocessed grain-based materials. In particular, the undesired strong taste of grain in vegan and non-dairy chocolate products is reduced or completely abolished when the crumb of the invention is used in place of corresponding unprocessed grain-based materials. Typically, the flavour profile of the products is caramelised, and the raw grain flavour is decreased. It is also possible to obtain desired flavour levels by adjusting the roasting level with the conditions used, particularly by the applied temperature.

[0018] Second, the processability of the crumb of the invention is remarkably improved compared to corresponding raw materials not processed according to the method of the invention. Improved processability refers to processability in terms of decreased viscosity, decreased dusting, particularly decreased flour dusting, decreased bridging and generally easier handling during the chocolate making process, for example during roll refining process. Further, compared to oat milk/oat milk powder or other vegan "milk powders", the present process for preparing grain-based crumb, in particular oat-based crumb, enables to utilize all important nutritional fractions, such as non-digestible fibre, in chocolate making, if so desired.

[0019] Third, the crumb of the invention and the products made therefrom have an increased shelf-life compared to unprocessed raw material counterparts or products made from such unprocessed raw materials. Microbiological quality is improved and thus the shelf-life is increased. Unprocessed grain material may have challenges with pests, which is not desirable in chocolate production as only low to medium temperatures are used in processes.

[0020] Further features and advantages of the present technology will appear from the following description of some embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

[0021] FIGURES 1A-C illustrate sensory results of orthonasal odour impressions (Fig. 1A), retronasal odour impressions (Fig. 1B), and taste/mouth feel (Fig. 1C) for Chocolates A and B. Chocolate A contained unprocessed oat flour while Chocolate B contained crumb prepared by the method of the invention starting from fermented oat base.

Otherwise the manufacture of chocolate mass and the recipes were identical and the amounts of ingredients were equal.

[0022] FIGURE 2 illustrates comparison of analytical and sensory data between the Chocolates A and B, wherein Chocolate A contained unprocessed oat flour and Chocolate
5 B contained crumb prepared by the method of the invention starting from fermented oat base.

EMBODIMENTS

[0023] DEFINITIONS

[0024] In the present context, the terms “grain” or “grain-based material” comprise
10 any cereal based material, wherein the grain typically is oat, barley, rye, wheat or a mixture of any of these. The grain or grain-based material may be for example in the form of powder, flakes, flour, grain milk, condensed grain milk, grain milk powder, enzymatically treated grain, fermented grain, fermented grain-based product, malted grain (malt extract) or any other fraction of grain.

15 [0025] “Oat-based material” includes but is not limited to oat powder, oat flour, oat flakes, oat milk, oat milk powder, fermented oat, fermented oat milk, condensed oat milk, enzymatically treated oat, oat okara (solid residue or left-over from oat milk production), or any other fraction of oat.

[0026] “Rye-based material” is preferably rye flour or rye powder, for example
20 whole grain rye flour, or a mixture of oat flour and rye flour.

[0027] “Vegetable fats” include all edible vegetable oils and fats. Depending on the application, the desired melting profile and taste, vegetable fats such as cocoa butter, cocoa butter equivalent, and vegetable filling fats, such as nuts, coconut and almonds in any form, for example as milk, paste, powder, flakes, pieces, cream or oil, can be used.

25 [0028] “Cocoa raw material” includes but is not limited to cocoa mass, cocoa powder, cocoa butter, unroasted and roasted cocoa nibs or a mixture of different cocoa components.

[0029] Traditionally in chocolate production the term “crumb” refers to milk chocolate crumb, which is a co-dried mixture of milk, sugar and cocoa liquor. Within the

present disclosure the term “crumb” refers to a non-dairy, grain-based product, the raw materials of which comprise components required for Maillard reaction (proteins, water and reducing sugars) and which has been processed according to the method of the invention, to generate caramel-like flavours, other toasted, browned flavours and other
5 flavour components based on Maillard reaction, and to decrease the level of grainy flavours in the crumb components.

[0030] “Sugars” comprise all vegetable based sugars. Sugars thus include but are not limited to saccharose (sucrose), fructose, glucose, maltose and any combinations of thereof, preferably saccharose or a mixture of saccharose and fructose or glucose and
10 fructose. “Sugars” also include sugars generated from grain starch by the action of enzymes (either by natural fermentation or by using a starter) to obtain reducing sugars in the aqueous mixture without added sugars. Sugar, typically saccharose (sucrose), is preferably in granulated, pre-ground form but also other forms such as liquids, syrups or their combinations and fibers, are applicable. Further examples of vegetable based sugars
15 include syrups extracted from fruit or berries. In some embodiments, sugars may also include polyols (sugar alcohols).

[0031] Within this disclosure, the term “roasting” refers to heating of materials, typically an aqueous mixture of sugar and grain-based material, for a roasting time at a roasting temperature, which are sufficient for Maillard reaction to take place between the
20 grain proteins and reducing sugars of the mixture. The required roasting time and temperature depend on the components and the water content of the material to be roasted, on the applied pressure, as well as on the desired output. In general, the higher the temperature, the shorter the time required for roasting. Pressure can be used to accelerate or to slow down the process. Typically, temperature at the beginning of roasting is the
25 boiling point temperature of the mixture, at an atmospheric pressure, and increases during roasting. For example, if the temperature is about 100°C at the beginning of roasting, it may be around 120°C near the end of roasting. Roasting time is not limited. Typically it is at least 10 minutes, preferably at least 20 minutes or at least 30 minutes.

[0032] As mentioned above, the process parameters during the roasting step are
30 chosen so that Maillard reactions take place between proteins and reducing sugars in the aqueous mixture of sugar and grain-based material. Free amino acids and especially small

peptides that are formed naturally from proteins, act like precursors in Maillard reaction, reacting with reducing sugars and forming volatile flavour compounds.

[0033] In general, Maillard reactions lead to changes in food color, organoleptic properties, protein functionality, and protein digestibility. Maillard reactions are initiated
5 by a condensation of amino groups on protein, peptides, and amino acids with carbonyl groups on reducing sugars, resulting in Schiff base formation and forming of ketosamines. Ketosamines react further to reactive α -dicarbonyl species which reacts further for example with other amines, guanidines, and thiols. These intermediates may undergo Strecker degradation. Further downstream reactions include formation of different glycation end
10 products, Maillard reaction intermediates.

[0034] Strecker aldehydes are important substances for flavour development in foods, such as bread, coffee, and cocoa. Due to their low olfactory threshold, the most important Strecker aldehydes formed in foods are 2-methylbutanal (from Ile), 3-methylbutanal (from Leu), phenylacetaldehyde (from Phe), methylpropanal (from Val),
15 and methional (from Met).

[0035] As disclosed above, it has now been found that by roasting a mixture of sugar and grain-based material, wherein the mixture optionally includes also vegetable fat and optionally also cocoa raw material, and by evaporating water from the roasted mixture, a grain-based crumb is obtained which can be used in various food products, typically sweet
20 food products. The grain-based crumb of the invention provides said food products with improved sensory and rheological properties compared to unprocessed grain-based material. In particular, the undesired taste of grain in chocolate products is reduced or completely abolished when the crumb of the invention is used in place of corresponding unprocessed grain-based material. Moreover, it has been found out that chocolates made
25 from grain-based crumb of the invention are smoother and have an improved melting profile compared to a corresponding chocolate prepared from untreated grain flour.

[0036] The method according to the invention for preparing grain-based crumb thus comprises the steps of providing a mixture of sugar and grain-based material in aqueous medium; roasting the mixture of sugar and grain-based material; optionally adding and
30 mixing vegetable fat and optionally also cocoa raw material to the mixture before, during or subsequent to roasting; subjecting the roasted mixture to evaporation to obtain grain-based crumb; and optionally grinding the grain-based crumb to desired size.

[0037] The process for preparing a grain-based crumb can be carried out in any suitable device or assembly comprising means for mixing, heating, and evaporation or other drying operations. For example, it is possible to use a cooker, a mixing reactor with a heating jacket, a cooking extruder, or a combination of a cooker and/or an oven.

5 [0038] In principle, the method of the invention can be carried out as a batch process or as a continuous process. However, control of Maillard reactions is typically easier in a batch process.

[0039] In one embodiment, the step of providing a mixture of sugar and grain-based material comprises mixing water and sugar under slightly increased temperature, for
10 example at 50–90°C, thus dissolving at least some of the sugar into water, followed by adding the grain-based material into the mixture. In one embodiment, sugar and grain-based material are mixed at the same time into water, preferably at a temperature slightly over room temperature, such as for example 40-80°C, before roasting is started.

[0040] Typically, sugar in the aqueous mixture comprising sugar and grain-based
15 material has a concentration, which may be over the saturation point of sugar in the applied temperature and pressure conditions or lower. Low amounts of sugar are typically used, if a final product with low sugar content is desired.

[0041] It is also possible to use enzymes to create reducing sugars to the aqueous medium from grain starch by the action of enzymes (either by natural fermentation or by
20 adding a starter) without added sugars.

[0042] Thus in one embodiment the above mentioned step a) comprises adding sugar to the aqueous medium, or providing sugar to the aqueous medium by the action of enzymes.

[0043] In one embodiment the added sugar is selected from the group consisting of
25 saccharose (sucrose), fructose, glucose, maltose and any combinations of thereof, preferably saccharose. The added sugar can be for example in granulated, pre-ground form but also other forms such as liquids, syrups or their combinations and fibers, are applicable, as well as syrups extracted from fruit or berries.

[0044] In preferred embodiments, the aqueous medium is water, fermented grain
30 base or enzyme treated grain base. However, also other aqueous media can be used. The

amount of water can be adjusted according to the water content of the grain-based material. If the water content of the grain-based material is relatively high, such as in case of grain milk bases, fermented grain bases and enzyme treated grain bases, the amount of water is typically decreased.

5 **[0045]** The dry matter content of the aqueous mixture during roasting is typically about 40–95 %, preferably about 60–90 %, more preferably about 80–90 %. Lower dry matter contents are also possible but this requires long processing times as the evaporation time will be longer.

[0046] Preferably, the aqueous mixture of sugar and grain-based material has a water activity (aW) value of 0.7–0.9. However, water activity value can be adjusted according to
10 the desired flavour profile.

[0047] pH of the aqueous mixture of sugar and grain-based material may vary depending on the desired end product and its flavour profile. In general, browning due to Maillard reaction increases with increasing pH, up to a pH of around 10. Typically, pH of
15 the aqueous mixture of sugar and grain-based material is around 5-7. If necessary or desired, pH can be adjusted using suitable acidic or alkalic components or by fermentation as evident to persons skilled in the art.

[0048] In one embodiment, the aqueous medium is a fermented grain base, in particular a fermented oat base. In order to obtain a fermented grain base, the grain raw
20 material, typically grain flour, and preferably a small amount of sugar (to allow better growth potential for fermentation bacteria) are mixed with cold or hot water and a starter is added at a suitable temperature. If desired, the mixture can be pasteurized to guarantee a suitably pure base for fermentation bacteria. Fermentation can be carried out as long as needed or desired, typically for several hours. Natural fermentation without added starter
25 can also be used.

[0049] The fermented grain base, in particular a fermented oat base, can be used in the manufacture of grain-based crumb. Typically, sugar is added to the mixture before roasting. If the dry matter content of the mixture is low, some additional grain flour may also be added before roasting. For example, fermented oat base usually has a dry matter
30 content of 5–30%, typically about 10–20%. If necessary, some oat flour may be added to increase the dry matter content, for example to achieve a dry matter content of about

40–70% or higher at the beginning of roasting. Alternatively, it is possible to increase the dry matter content of the aqueous mixture at the beginning of roasting or by using vacuum and temperature to remove extra water.

- 5 **[0050]** In another embodiment, the aqueous medium is an enzyme-treated grain base, in particular an enzyme-treated oat base. Enzyme treatments lower the viscosity of grain starch during the heating process and may also increase the level of reducing sugars to obtain more reactive components for Maillard reaction. Preferred enzymes include for example endoamylases, which decrease starch viscosity, glucoamylases, which increase the level of glucose in the grain base, as well as betaglucanases.
- 10 **[0051]** In order to obtain an enzyme-treated grain base, enzyme(s) are added to a mixture comprising the grain raw material in water, typically to about 10–20 wt-% grain solution in water, and let to react for an appropriate time. After enzyme treatment, the obtained mixture can be used as such in the manufacture of grain-based crumb or it can be centrifuged to remove any insoluble parts.
- 15 **[0052]** In an embodiment, wherein the enzyme treated grain base is centrifuged before the roasting step, the obtained enzyme treated grain base resembles fresh grain milk, particularly when oat is used as starting material. When oat crumb prepared from centrifuged, enzyme-treated oat base was used in the manufacture of oat chocolate, it was found that rheological properties were slightly improved compared to the chocolate
20 manufactured from oat crumb containing also the insoluble part of enzyme-treated oat base. However, the centrifugation is not necessarily required for the successful manufacture of chocolate from oat crumb prepared from enzyme treated grain base.
- [0053]** The enzyme-treated grain base can thus be used in the manufacture of grain-based crumb. Sugar is added to the enzyme-treated grain base before the roasting step. If
25 the dry matter content of the mixture is low, some additional grain flour may also be added before roasting or some water can be removed at the beginning of roasting. For example, enzyme-treated oat base often has a dry matter content of 5–30%, typically about 10–20%, and thus some oat flour may be added or some water can be removed to increase viscosity before roasting step.
- 30 **[0054]** As stated above, in case the grain-based starting material comprises or is a fermented grain base or an enzyme-treated grain base, which have a lower dry matter

content than grain flour, it is possible to increase the dry matter content of the aqueous mixture at the beginning of roasting or by using vacuum and temperature to remove extra water. Alternatively, it is possible to add some grain flour to increase viscosity before roasting.

5 [0055] In a preferred embodiment of the invention, the grain-based starting material is grain flour or grain powder.

[0056] It is also possible to use condensed or malted forms of grain-based material.

[0057] Sugar can be selected from conventional plant-based sugar forms known to a person skilled in the art, such as saccharose, fructose, glucose and any combinations
10 thereof. Typically saccharose, preferably granulated saccharose, or a mixture of saccharose and fructose are used. Sugar, particularly saccharose, improves processing and mixing of the raw materials, while also acting as a flavour carrier. Additional sugars, such as fructose, may further increase Maillard reactions. Typically sugar is added in solid form but in some embodiments also liquid forms can be used.

15 [0058] In an embodiment, at least one enzyme is added to the mixture comprising sugar and grain-based material in water, typically an enzyme that creates reducing sugars that can act as precursors in Maillard reaction. Such enzymes include but are not limited to amylases, such as endoamylases and glucoamylases. It is also possible to create reducing sugars in the aqueous mixture only by the action of enzymes, thus avoiding added sugars.

20 [0059] During roasting of the mixture comprising sugar and grain-based material in water, Maillard reaction and optionally also caramelization take place. Maillard reaction takes place between amino acids of proteins and reducing sugars present in the mixture and provides the crumb with a pleasant flavour and color. In caramelization, certain sugars are pyrolysed, thus resulting in additional flavour and colour in the crumb. However, caramel
25 flavours are formed also in Maillard reactions.

[0060] The dry matter content of the aqueous mixture during roasting is about 40–95 %, preferably about 60–90 %, more preferably about 80–90 %.

[0061] The aqueous mixture of sugar and grain-based material is roasted for a roasting time at a roasting temperature sufficient for Maillard reaction to take place. As
30 understood by persons skilled in the art, the required roasting time depends on the water

content of the material, on the applied temperature and pressure, on the reacting components, pH, the overall process design, and the desired output i.e. the preferred roasting degree or flavour profile. Typically the roasting time is at least 10 minutes, preferably at least 20 minutes or at least 30 minutes, for example 20-120 minutes, preferably 30-60 minutes at normal atmosphere. Shorter times with higher roasting temperatures and/or pressure are possible. Alternatively longer times can be used combined with low temperatures. Roasting time is thus not limited but depends on the desired output. To obtain a preferred roasting degree, different time and temperature combinations can be used.

10 **[0062]** At the very beginning of roasting step, the temperature of the mixture is about the temperature of the added raw materials, whereafter it is raised to the boiling point temperature of the mixture by heating. Typically, temperature at the beginning of actual roasting is thus the boiling point temperature of the mixture, at an atmospheric pressure, and it increases during roasting. During heating, the boiling point of the mixture is
15 determined by the cooking parameters and the components of the mixture. Typically the temperature during roasting ranges between 90°C and 140°C, or 90°C and 120°C, depending on the machinery and the desired flavour profile.

[0063] In one embodiment of the invention, the mixture is heated to the boiling temperature at the beginning of roasting and left to stand without further heating.

20 **[0064]** In embodiments, vegetable fat can be added to the mixture comprising sugar, grain-based material, and water. Said vegetable fat can be added to the mixture before, during or subsequent to roasting. In one embodiment, vegetable fat is added to the mixture after roasting and before vacuumation. In one embodiment, vegetable fat is added to the mixture before roasting. In a further embodiment, vegetable fat is added to the mixture
25 during roasting or partly during roasting and partly after roasting.

[0065] In a preferred embodiment of the invention, vegetable fat is added to the mixture after roasting and before evaporation.

[0066] Vegetable fat is chosen according to the application. Preferably, vegetable fat is cocoa butter, cocoa butter equivalent (CBE), a vegetable filling fat, preferably vegetable
30 filling fat from nuts, coconut or almonds, typically in the form of milk, paste, powder, flakes, oil, cream or pieces, for example coconut oil, coconut fat, almond oil, or nuts and

almonds as such, including any combinations thereof. Preferably, the crumb of the invention comprises cocoa butter. However, also other vegetable fats can be used in addition to or instead of cocoa butter.

5 [0067] In one embodiment, the method of the invention comprises also the step of adding other plant based ingredients to the mixture. Such other plant based ingredients are preferably selected from fibres, defatted almond powders and defatted nut powders. Other plant based substances like fibres are typically added to adjust desired flavour, texture or the levels of other ingredients.

10 [0068] In embodiments, cocoa raw material, such as cocoa powder, cocoa mass, cocoa butter or a mixture of different cocoa raw materials, is added to the aqueous mixture of sugar and grain-based material before, during or subsequent to roasting. The term “cocoa powder” refers to the part of cocoa mass which remains after cocoa butter is separated from cocoa mass. Further examples of suitable cocoa raw materials include unroasted and roasted cocoa nibs. Optionally, the aqueous mixture of sugar and grain-based material also comprises vegetable fat when cocoa powder, cocoa mass or both are added.

20 [0069] In one embodiment, cocoa raw material, such as cocoa mass, is added to the mixture after roasting and before evaporation. In a further embodiment, cocoa raw material is added to the mixture before roasting. In another embodiment, cocoa raw material, such as cocoa mass, cocoa powder or both, are added to the mixture partly before, partly during, and partly subsequent to roasting.

25 [0070] After roasting, the roasted mixture comprising at least sugar and grain-based material is subjected to evaporation. Evaporation may be thermal evaporation or vacuum evaporation, preferably vacuum evaporation (vacumation), which may also be partial vacuum evaporation. Examples of thermal evaporation include for example oven drying, typically without vacuum or roller drying.

30 [0071] In evaporation, preferably vacuum evaporation, a phase change from liquid to powder form takes place. Typically, vacuum evaporation is carried out at a pressure of from about -1000 mbar to about -800 mbar (-100 – -80 kPa). Usually the phase change from liquid to powder form starts to take place during the first minutes of vacuum evaporation. After phase change to powder form, further evaporation time is dependent on

the desired water level of the end product. Evaporation, typically vacuum evaporation, is continued until a desired final water content is achieved. Typically a vacuum evaporation time of at least 10 minutes, for example about 10-40 minutes is used.

5 [0072] Typically the temperature after vacuum evaporation is for example from about 50°C to about 80°C. The end temperature depends on the starting temperature, starting water content, vacuuming time and conditions (heating, cooling).

10 [0073] After evaporation, grain-based crumb is obtained in powder form. Typically it has an end water content of about 0.5–5 % by weight, 1–5 % by weight, 1–4 % by weight, or 1–3 % by weight, such as about 1.2–2.8% by weight. The desired end water content depends on the intended use of the grain-based crumb and is affected by several factors: water content vs active water, powder transportation (too wet may cause lumps), subsequent process steps (packing or straight to the next unit operation), phase stage of different components (sugars, carbohydrates: glassy / rubbery / crystal structure). The obtained crumb is cooled or allowed to cool.

15 [0074] If desired or needed, the crumb is ground to particles or pieces of a suitable size, wherein the suitable size depends on the intended use of the crumb.

[0075] One embodiment of the invention is a method for preparing an oat-based crumb, wherein the method comprises the steps of

- 20 a) providing an aqueous mixture of sugar and oat-based material;
- b) roasting the aqueous mixture of sugar and oat-based material, preferably at a temperature of 90–140 °C or 100–120°C preferably for at least 10–30 minutes, to obtain a roasted liquid mixture;
- c) optionally adding and mixing cocoa raw material, such as cocoa mass, cocoa powder or both, to the mixture before, during or subsequent to roasting;
- 25 d) adding cocoa butter before, during or subsequent to roasting;
- e) subjecting the roasted liquid mixture to evaporation, preferably vacuum evaporation, preferably at a pressure of about -100 – -80 kPa, to obtain a phase change of the roasted mixture from liquid to powder form; and
- 30 a) optionally grinding the vacuum evaporated powder to obtain oat-based crumb of desired size.

- [0076] In one embodiment, cocoa butter is added subsequent to roasting to the roasted liquid mixture.
- [0077] In one embodiment, vacuum evaporation is carried out at a pressure of about -100 – -80 kPa.
- 5 [0078] In one embodiment of the invention, the aqueous mixture of sugar and oat-based material is a mixture of sugar and oat flour or oat powder. In another embodiment of the invention, the aqueous mixture of sugar and oat-based material is a mixture of sugar and fermented oat base. In a further embodiment of the invention, the aqueous mixture of sugar and oat-based material is a mixture of sugar and enzyme-treated oat base.
- 10 [0079] In one embodiment of the invention, the method comprises the step of adding vegetable fat to the grain-based crumb to obtain a slurry, which is wet-grinded and used as pumpable raw material in the manufacture of confectionery products, preferably chocolate or chocolate fillings.
- [0080] In a preferred embodiment, the method according to the invention also
15 comprises the step of using the obtained grain-based crumb in the manufacture of non-dairy confectionery and bakery products, in particular chocolate. In a further preferred embodiment, the method of the invention comprises the step of using the obtained oat-base crumb in the manufacture of non-dairy confectionery and bakery products, in particular chocolate or chocolate type products.
- 20 [0081] A further object of the invention is non-dairy crumb, which comprises a roasted mixture of sugar and grain-based material, preferably together with vegetable fat, and optionally with cocoa raw material, such as cocoa mass, cocoa powder, cocoa butter or any combination thereof, wherein the crumb has a water content of 0.5–5 % by weight, typically 1–5%, preferably 1–4%, more preferably 1–3% by weight.
- 25 [0082] In a preferred embodiment, the crumb comprises or is a roasted mixture of saccharose or saccharose and fructose and oat-based material, preferably together with cocoa butter. In one embodiment the crumb comprises or is a roasted mixture of saccharose and oat powder or oat flour, optionally together with cocoa butter.
- [0083] A further embodiment of the invention is a grain-based crumb, which
30 comprises or consists essentially of (percentages are given by weight)

10–30 %, preferably 10–28.5%, grain based dry material base

25–71 %, preferably 25.5–70.5 %, sugar

6–60 %, preferably 6–58 % water

0–4 %, preferably 0–4.4 %, vegetable fat

5 0–20 %, preferably 0–18.5 %, cocoa mass/powder.

[0084] The crumb of the invention can be used in the manufacture of various food products, preferably confectionery products and sweet baked goods. Such confectionery or food products include but are not limited to chocolate type products, fillings for biscuit type products, filled chocolate products, such as chocolate pralines, chocolate tablets, chocolate coated inclusions, chocolate coated or filled puffed cereals, cereal bars with inclusions or coated with chocolate, to name a few.

[0085] Examples of sweet baked products that may contain the crumb of the invention include but are not limited to filled or non-filled biscuit type products or cakes, croissants and tartes, fillings for such products, chocolate coated cakes, and chocolate coated bars.

[0086] In further embodiments, the crumb of the invention finds use also in various other food products, such as drinks, spreadings and snack products, either sweet or salty snacks. One embodiment of the invention is a ready-to-use, vegan, oat-cocoa crumb that can be mixed with water and thus replaces instant cocoa powders in the preparation of cocoa drinks.

[0087] Generally, the crumb of the invention can be included in such food applications where milk powder is typically used. It can be used as a dry substitute for milk for example in bakeries and in home-baking, providing a good shelf-life as a further advantage.

[0088] It is to be understood that the embodiments of the invention disclosed are not limited to the particular structures, process steps, or materials disclosed herein, but are extended to equivalents thereof as would be recognized by those ordinarily skilled in the relevant arts. It should also be understood that terminology employed herein is used for the purpose of describing particular embodiments only and is not intended to be limiting.

[0089] Reference throughout this specification to one embodiment or an

embodiment means that a particular feature, structure, or characteristic described in connection with the embodiment is included in at least one embodiment of the present invention. Thus, appearances of the phrases “in one embodiment” or “in an embodiment” in various places throughout this specification are not necessarily all referring to the same
5 embodiment. Where reference is made to a numerical value using a term such as, for example, about or substantially, the exact numerical value is also disclosed.

[0090] As used herein, a plurality of items, structural elements, compositional elements, and/or materials may be presented in a common list for convenience. However, these lists should be construed as though each member of the list is individually identified
10 as a separate and unique member. Thus, no individual member of such list should be construed as a de facto equivalent of any other member of the same list solely based on their presentation in a common group without indications to the contrary. In addition, various embodiments and example of the present invention may be referred to herein along with alternatives for the various components thereof. It is understood that such
15 embodiments, examples, and alternatives are not to be construed as de facto equivalents of one another, but are to be considered as separate and autonomous representations of the present invention.

[0091] Furthermore, the described features, structures, or characteristics may be combined in any suitable manner in one or more embodiments. In the following
20 description, numerous specific details are provided, such as examples of lengths, widths, shapes, etc., to provide a thorough understanding of embodiments of the invention. One skilled in the relevant art will recognize, however, that the invention can be practiced without one or more of the specific details, or with other methods, components, materials, etc. In other instances, well-known structures, materials, or operations are not shown or
25 described in detail to avoid obscuring aspects of the invention.

EXPERIMENTAL

[0092] **Example 1.** Preparation of oat-based crumb

[0093] Oat-based crumb was prepared by the method of the invention using oat flour
30 as starting material. The ingredients of oat-based crumb are given in Table 1.

Table 1. Ingredients of oat-based crumb

Ingredients	Input (kg)	%	Water (%)	Dry content (%)	to refining
Oat powder	3,35	18,59	1,49	17,10	20,02
Granulated sugar	12,55	69,72	0,00	69,72	81,62
Water	1,32	7,32	7,32	0,00	0,00
Cocoa butter	0,79	4,37	0,00	4,37	5,11
Total	18,00	100,00	8,81	91,19	106,76

[0094] First, water and sugar were added to a suitable crumb cooker, such as a heating and mixing kneading reactor, provided with means for mixing, steam heating and optionally vacuum evaporation, and mixed at a temperature of 75°C for 5 minutes. Oat powder was added, and mixing was continued at a steam/water jacket temperature of 130°C for 30 minutes (roasting step). If desired, other ingredients such as cocoa mass could have been added at this stage, i.e. before or during roasting. At the end of roasting, product temperature was about 107°C.

[0095] Next, cocoa butter was added to the liquid mixture. If desired, cocoa mass could have been added at this stage also. The mixture was subjected to vacuumation for 15 minutes with mixing. Vacuumation pressure was -998 mbar and the crumb temperature at the end of vacuumation 60-80°C. During vacuumation, phase change from liquid to powder started during the first minutes. Evaporation was continued as long as the desired water content was achieved, which in this case took place in 15 minutes.

[0096] After vacuumation, the obtained crumb had a water activity value of 0.35-0.50. The crumb was cooled and ground to obtain an oat-based chocolate crumb having a water content of 1.0–3.0% (analysis method Karl Fischer (KF) titration).

[0097] The above described process can be modified by using different raw materials, process times, temperatures and pH values and by regulating the number of reacting components of Maillard reaction, according to the desired output, especially chocolate crumb flavour profile.

[0098] In particular, the following amounts of ingredients of grain-based crumbs were tested. The amounts can also be lower or higher. Percentages are given by weight.

Grain based dry material base	10 – 28.5 %
Sugar	25.5 – 70.5 %
Water	6 – 58 %
Vegetable fat	0 – 4.4 %
Cocoa mass/powder	0 – 18.5 %

Nuts, almonds

Coconut

[0099] Also various process parameters using different grains as starting materials were tested, for example roasting temperatures of 90–130 °C, roasting times of 30–120 minutes, vacuumation times of 15–45 minutes, and end water contents of 1.4–2.8%. The process parameters can be optimized to meet the expectations of the chocolate crumb flavour profile.

[00100] **Example 2.** Oat chocolate made from oat-based crumb

10 [00101] The oat-based crumb of Example 1 was used in the manufacture of oat chocolate. The ingredients of oat crumb chocolate are given in Table 2.

Table 2. Ingredients of oat crumb chocolate

Ingredients	%	kg
Cocoa mass	20,45	36,81
Cocoa butter	20,07	36,13
Oat chocolate crumb	59,31	106,76
Vanilla powder	0,03	0,05
Lecithin	0,14	0,25
Total	100,00	180,00

15 [00102] It is understood that the above mentioned amounts of ingredients may vary depending on the desired flavour and nutritional profile.

[00103] In this example chocolate was refined with a three roll refiner and conched in traditional way. It is also possible to use other refining and conching methods like refining conches, ball mill refining etc.

20 [00104] All the ingredients except lecithin and part of cocoa butter were mixed, warmed up to 50–55 °C, and pre-ground with a three-roll refiner at a pressure of about 6 bar. More cocoa butter was added and the mixture was fine ground with the three-roll refiner at a pressure of about 14 bar. The mixture was subjected to traditional conching at about 55°C for 8–12 hours. Next, lecithin and rest of cocoa butter were added with mixing. The obtained mixture was allowed to rest for 24 h.

25 [00105] The oat crumb chocolate from the three roll refining process had a fat content

of 35.21 % (NIR), a Casson plastic viscosity of 2.335 Pas, a Casson yield value of 3.243 Pa, a constant speed (16.2 rpm) of 3930 mPas (all three measured with a Haake VT550 viscometer), a particle size of 27.8 μm (Malvern D 0.9), and a water content of 1.4 % (NIR).

5 **[00106]** Comparative example

[00107] For comparison, oat chocolate was produced with untreated oat flour using the same recipe and process that are described above for oat crumb chocolate. Thus the roasting process was excluded but the refining and conching processes were the same.

10 **[00108]** The basic oat flour chocolate from the roll refining process had a fat content of 37.06 % (NIR), a Casson plastic viscosity of 1.35 Pas, a Casson yield value of 2.048 Pa, a constant speed (16.2 rpm) of 2324 mPas (all three measured with a Haake VT550 viscometer), a particle size of 28.401 μm (Malvern D 0.9), and a water content of 1.54 % (NIR).

15 **[00109]** It was possible to produce chocolate from oat-based chocolate crumb as well as from basic oat flour. However, there was a huge difference in the flavour profile and in the structure of the chocolate.

20 **[00110]** Basic oat flour chocolate had a strong grain taste, which was released after the chocolate melting had started. Oat flour taste was dominating in flavour profile and in the after-taste. It was more like dark chocolate type. The melting profile /ability was quick melting and a little bit floury. After longer shelf life it was found to have a bitter after-taste maybe due to the fat oxidation products.

25 **[00111]** Oat crumb chocolate was creamier and had a strong caramelized flavour note. Oat crumb chocolate had more “milk chocolate” like flavours and the flavour profile was constant. In addition, the structure was improved having creamier and long-lasting melting profile due to the crumb process. Long lasting effect in the mouthfeel was also described in the analyses. Oat crumb chocolate had a mild grain taste, but it was not dominating like in the basic oat flour version. After-taste was good and caramelized. No off-flavour was detected after one-year shelf life. Overall aroma intensity was higher in crumb chocolate due to the Maillard reaction components from crumb roasting process.

30 **Example 3.** Preparation of rye-based crumb

[00112] A grain-based crumb was prepared starting from whole grain rye flour. Whole grain rye flour was chosen as it seemed to be most challenging due to the high fibre content. It was important to see how this affected the crumb roasting process as well as the chocolate making process. Rye flour fibre content was 20% whereas it had been 8% in the oat flour. The ingredients of rye chocolate crumb are given in Table 3.

Table 3. Ingredients of rye-based crumb

Ingredients	kg	wt-%	water %	fat %	dry crumb	dry crumb %	chocolate (g)
Whole grain rye flour*	1.230	24.758	1.981	0.569	24.758	28.549	846.768
Granulated sugar	2.460	49.517			49.517	57.098	1693.535
Water	0.759	15.278	15.278		2.000	2.306	68.402
Malt grains	0.150	3.019			3.019	3.482	103.264
Cocoa mass	0.369	7.428		4.457	7.428	8.565	254.030
total	4.968	100,000	17.258	5.026	86.722	100.000	2966.000

*fat 2.3%, carbohydrates 57% (sugar 1.3%), fiber 20%, protein 10%

[00113] Water and sugar were added to a suitable crumb cooker, provided with means for mixing, homogenizing, steam heating and vacuumation, and mixed at a temperature of 70–90°C for 5 minutes. Some of the sugar dissolves into water. Rye flour and grinded malt grains were added. Roasting step was carried out for 30-40 minutes with mixing in an open cooker with a steam pressure of 2 bar. The end temperature of the product was 95°C.

[00114] Next, heating was stopped and cocoa mass was added to the liquid mixture while mixing. The obtained mixture was subjected to vacuumation without heating or cooling for 10–15 minutes. Vacuumation pressure was approximately -900 mbar and the crumb temperature at the end of vacuumation about 70–80°C. During vacuumation, a phase

change from liquid to powder form took place. After vacuumation, the obtained rye crumb was ground. The final crumb had a water content of 2.0% (KF).

[00115] It was found that it was fully possible to process rye flour to obtain rye-based crumb. The obtained rye crumb had the desired properties and could be refined and produced to chocolate tablets, as shown in the following example.

[00116] **Example 4.** Rye chocolate made from rye-based crumb

[00117] The rye-based crumb of Example 3 was used in the manufacture of rye chocolate. The ingredients of rye chocolate are given in Table 4.

Table 4. Ingredients of rye chocolate

Ingredients	g	wt-%	fat %
Cocoa mass	350.00	8.30	4.98
Cocoa butter	960.00	22.77	22.77
Rye crumb total 2966 g			
Granulated sugar	1693.54	40.16	
Whole grain rye flour	846.77	20.08	0.46
Cocoa mass	254.03	6.02	3.61
Malt grains	103.264	2.45	
Vanilla	2	0.05	
Soya lecithin	7	0.17	
total	4216.60	100.00	31.82

10

[00118] All the ingredients except lecithin and part of cocoa butter were mixed, warmed up to 50-55 °C, and pre-ground with a three-roll refiner. More cocoa butter was added and the mixture was fine ground. The mixture was subjected to traditional conching at about 55°C for 8-12 hours. Next, lecithin and rest of cocoa butter were added with mixing. The obtained mixture was allowed to rest for 24 h. Finally, the obtained mixture was tempered and used as desired.

15

[00119] The obtained rye chocolate had a fat content of 33.7 % (NIR), a Casson plastic viscosity of 4.562 Pas, a Casson yield value of 1.065 Pas, a constant speed (16.2 rpm) of 5823 mPas (all three measured with a Haake VT550 viscometer), a particle size (Malvern D0.9) of 33.7 μm , and a water content of 0.37% (KF).

- 5 [00120] The obtained rye-crumb based chocolate had a mild malty and toasted rye bread flavour combined with typical chocolate flavour. Due to the high fibre content, the structure was little short. However, the chocolate was like normal chocolate and could be used in chocolate tablets and other products.

[00121] **Example 5.** Fermented oat-based crumb and chocolate made thereof

- 10 [00122] The aim was to further develop the grain base flavour by fermentation of grain material before crumb preparation. The ingredients of fermented oat base are given in Table 5.

Table 5. Ingredients of fermented oat base

Fermented oat base

Raw material	kg	weight-%	dry matter
Oat flour	0,180	9,703	9,703
Granulated sugar	0,170	9,164	9,164
Water	1,500	80,859	
Starter	0,005	0,274	
	1,855	100,000	18,867

- 15 [00123] First, boiling water (100°C) was poured to a mixture of oat flour and granulated sugar and the product was kept at said temperature for about 15 minutes. The mixture had a pH of about 6.5. The obtained oat base mixture was cooled down to 44°C and a starter was added.

- [00124] The oat base mixture was fermented at 41°C for 16.5 h. After fermentation, 20 the mixture had a pudding-like structure and a pH value of 4.1.

[00125] Crumb preparation

[00126] The fermented oat base and granulated sugar were added into a crumb cooker. Some extra oat flour was added to increase the dry content. Roasting was carried out at a pH 5.0 and a steam pressure of 2-3 bar for 30 minutes.

- 25 [00127] After roasting, cocoa mass was added to the liquid mixture. Due to the high

evaporation of the water during roasting, some water was also added. Vacuumation was carried out for 15 minutes to obtain a powdered mixture (crumb). Phase transition from liquid to powder started to take place during the first minutes of vacuumation. After vacuumation the crumb was ground into a fine powder. The final crumb had a water content of 1.5-2% (KF).

[00128] The fermented oat crumb had even milder grainy flavour profile than the oat crumb produced without fermentation of oat base. A stronger caramel like flavour compared to the oat crumb without fermentation was noticed, probably due to the higher content of reaction components from the fermentation process.

10 **[00129]** The ingredients of the fermented oat crumb and the chocolate prepared from fermented oat crumb are given in Table 6. The preparation of chocolate is describe below.

Table 6. Ingredients of fermented oat crumb and chocolate made therefrom

Fermented oat crumb

Ingredients	g	weight-%	water-%	dry content	dry-%	For chocolate ref.
Fermented oat base						
Oat flour	0,180	4,19	0,33	4,19	6,24	184,99
Granulated sugar	0,170	3,95		3,95	5,89	174,71
Water	1,500	34,88	34,88	2,00	2,98	88,38
Oat flour	0,260	6,05	0,48	6,05	9,01	267,21
Granulated sugar	1,830	42,56		42,56	63,41	1880,73
Cocoa mass	0,360	8,37		8,37	12,47	369,98
	4,300	100,00	35,70	67,12	100,00	2966,00

Chocolate, fermented oat crumb

Ingredients	g	weight-%
Cocoa mass	350,00	8,34
Cocoa butter	960,00	22,88
Fermented oat crumb	0,00	0,00
Granulated sugar	2055,44	48,98
Oat flour	452,20	10,78
Cocoa mass	369,98	8,82
Vanilla	2	0,05
Lecithin	7	0,17
	4196,62	100,00

15 **[00130]** Chocolate preparation

[00131] The fermented oat-based crumb was used in the manufacture chocolate by using roll refining process and traditional conching. The manufacture followed the procedure described in Example 2.

[00132] The obtained chocolate made from fermented oat-based crumb had a fat

content of 34 % (NIR), a Casson plastic viscosity of 4.066 Pas, a Casson yield value of 2.622 Pas, a constant speed (16.2 rpm) of 5958 mPas (all three measured with a Haake VT550 viscometer), a particle size (Malvern D0.9) of 27.8 μm , and a water content of 0.32 % (KF).

5 [00133] **Example 6.** Enzymatically treated oat-based crumb and chocolate made thereof

[00134] In this experiment enzymes were used for lowering starch viscosity of oat base during the heating process. The aim was also to increase the level of reducing sugars to obtain more reactive components for Maillard reaction.

10 [00135] The enzymes used included endo-amylase that hydrolyzes (1,4)-alpha-D-glucosidic linkages in starch polysaccharides and L-glucoamylase that hydrolyzes (1,4)- and (1,6)-alpha-D-glucosidic linkages at the non-reducing ends of polysaccharides.

[00136] A 20% solution of oat powder in water was prepared. The dry matter content of the mixture was 17.52%. Temperature of the mixture was 60 °C when endo-amylase in an amount of 0.20% based on the weight of oat powder was added. After approximately 15 minutes, L-glucoamylase in an amount of 0.30% based on the weight of oat powder was added. After about 1.5 hours from adding the endoamylase, the mixture was centrifuged and an enzyme treated oat base (resembling oat milk) was obtained. The tests were also done without centrifugation.

20 [00137] Production of crumb from the enzyme treated oat base followed basically the procedure given in Example 1, but no additional water was needed in the first step, where sugar and the enzyme treated oat base were added into a crumb cooker. The mixture was roasted for 75 min under steam pressure of 1-2 bar, ending at a temperature of 97.5°C. A lower temperature compared to the process of the invention which starts from oat flour can be applied, since enzyme treatment provides more reacting components for Maillard reactions, which thus proceed more easily. The ingredients of oat crumb prepared from the enzyme treated oat base are given in Table 7.

Table 7. Ingredients of oat crumb made from enzymatically treated oat base

Nro 50, crumb

Ingredients	g	%	water-%	Dry matter	Dry matter-%	Chocolate refining
Oat flour (from enzyme treatment)	0,68	12,21	0,98	12,21	28,03	560,64
Water (from enzyme treatment)	3,22	57,46	57,46	1,00	2,30	45,93
Granulated sugar	1,40	24,98		24,98	57,38	1147,53
Cocoa mass	0,30	5,35		5,35	12,29	245,90
	5,60	100,00	58,44	43,54	100,00	2000,00

[00138] After roasting, cocoa mass was added and the syrup-like mixture was subjected to vacuumation for 30 minutes at a pressure of -800 – -950 mbar. The obtained crumb was grinded into fine powder and used in the manufacture of chocolate.

5 [00139] Chocolate preparation

[00140] The crumb prepared from enzyme-treated oat base was used in the manufacture of chocolate by using roll refining process and traditional conching. The manufacture followed the procedure described in Example 2.

Table 8. Ingredients of chocolate made from enzymatically treated oat crumb

Nro 50, chocolate

Ingredients	g	%
Cocoa mass	220,00	7,78
Cocoa butter	645,00	22,80
Oat crumb	0,00	0,00
Granulated sugar	1147,53	40,56
Oat flour	560,64	19,82
Cocoa mass	245,90	8,69
Vanilla	1,42	0,05
Lecithin	8,50	0,30
Total	2828,99	100,00

10

[00141] All the ingredients except lecithin and part of cocoa butter were mixed, warmed up to 50-55 °C, and pre-ground with a three-roll refiner. More cocoa butter was added and the mixture was fine ground. The mixture was subjected to traditional conching at about 55°C for 8-12 hours. Next, lecithin and rest of cocoa butter were added with mixing. The obtained mixture was allowed to rest for 24 h. Finally, the obtained mixture was tempered.

15

[00142] The chocolate obtained with centrifugation of the enzyme-treated oat base had a fat content of 33.7 % (NIR), a Casson plastic viscosity of 2.532 Pa, a Casson yield value of 3.237 Pa, a constant speed (16.2 rpm) of 4161 mPas, particle size (Malvern D0.9) of 28.7 µm, and a water content of 0.53 % (KF).

20

[00143] The chocolate obtained without centrifugation of the enzyme-treated oat base had a fat content of 32.1% (NIR), a Casson plastic viscosity of 3.064 Pa, a Casson yield value of 3.735 Pa, a constant speed (16.2 rpm) of 5003 mPas and particle size (Malvern D0.9) of 34.4 µm.

5 [00144] Results

[00145] Both the crumb process starting from the enzyme treated oat base and the subsequent chocolate making process succeeded well. In the crumb process, endoamylase decreased viscosity during the heating process. L-glucoamylase increased the level of glucose from the oat base. It was possible to make oat crumb from “fresh oat milk”, where
10 the enzyme treated oat base was centrifuged. Also the enzyme treated base without centrifugation worked well. However, in both cases the crumb roasting time was longer due to the high water content compared to the crumb process of Example 1, wherein oat powder was used as starting material.

[00146] As understood, the process can be optimized by increasing the dry matter
15 content of the oat base, which will shorten the crumb cooking process. Further, enzyme levels can be optimized and the level of glucose decreased if strong flavours are not desired. It is possible to adjust the flavour properties by increasing the amount of reducing sugars.

[00147] It was found that rheological properties were improved when the insoluble
20 part was centrifuged out. Even when the particle-size was lower in the chocolate prepared from the centrifuged sample, the chocolate had a lower Casson-viscosity. Both Casson plastic viscosity and Casson yield values were typical for moulding chocolates.

[00148] **Example 7.** Grain-based chocolate crumb filling

[00149] Oat-based chocolate crumb was prepared and used for non-dairy filling
25 applications, such as pralines and biscuits.

[00150] Preparation of oat-based chocolate crumb followed the procedure described in Example 1. The obtained oat chocolate crumb and other ingredients of the filling, in particular soft filling fat, e.g palm based fat, and optional flavour and nutritional agents, were subjected to a combined refining and conching process in a ball mill. Combined
30 refining and conching process (refining conche) was continued at a temperature of 55-60

°C for 10 hours. The refining and conching time can be adjusted according to the desired rheological parameters, flavour and particle size. The obtained chocolate crumb filling typically had a particle size of 23-30 µm and a fat content of 35-36%. It was successfully tested as a filling in pralines and biscuits.

5 [00151] **Example 8.** Sensory analysis of chocolate samples

[00152] Two chocolate samples were taken to external sensory analysis: Chocolate A contained non-processed oat powder; Chocolate B contained oat-based crumb prepared by the method of the invention starting from fermented oat base. Preparation of chocolate masses and the recipes were identical and the amounts of oat-based material were comparable. The amount of cocoa was in between normal type of milk chocolate and dark chocolate having 40% cocoa content.

10

[00153] Descriptive sensory sample evaluation was undertaken by a sensory expert panel of 5 panellists. The attributes for orthonasal aroma impression (odour perception through nasal passage), retronasal aroma impression (odour perception through mouth cavity) and taste/mouth feel were evaluated under scale 0–5. The results are illustrated in Figure 1A (orthonasal), Figure 1B (retronasal), and Figure 1C (taste/mouth feel).

15

[00154] Orthonasal odour impression of Chocolate A was perceived to be somewhat more milky in comparison to Chocolate B. As illustrated in Fig. 1A, Chocolate B had dark chocolate /cocoa and caramel notes.

20 [00155] As can be seen in Fig. 1B, retronasal odour impression of Chocolate A had very low dark chocolate/cocoa impression but distinct nutty/almond notes. Chocolate B had more dark chocolate/cocoa and caramel notes, in line with its orthonasal impression.

[00156] The distinct nutty/almond notes in Chocolate A correlate with roasted cereal. As said notes are remarkably smaller in Chocolate B, the process of the present invention enables weakening of the cereal taste typical to oats.

25

[00157] The attributes for taste (sweet/bitter/sour) and mouthfeel (brittleness, melting ability and stickiness) are illustrated in Figure 1C. Both chocolates were found to be equally sweet in taste, while Chocolate B was perceived to be more bitter. The melting ability and mouthfeel on the palate of Chocolate B was long-lasting. Overall intensity of Chocolate B was rated higher.

30

[00158] **Example 9.** Aroma analysis by GC-O, quantification of chosen aroma compounds by GC-MS, and statistical evaluation and linkage of sensory and analytical data

[00159] Gas chromatography-olfactometry (GC-O) analysis was performed on
5 MeOH/water extract of the samples. The compounds were separated on the GC column and eluted partly to a sniffing port and partly to a detector. At the sniffing port the aroma active compounds could be sniffed and evaluated. The potent odor compounds contributing to the profile were picked from the detection results and separated into identified and unknown aroma compounds. The identified aroma compounds are compounds typically
10 present in chocolate. The unknown aroma compounds are compounds present in chocolate but not identified.

[00160] Both chocolate samples showed a relatively high amount of unknown aroma compounds. Chocolate B had more potent unknown sniffing impressions compared to Chocolate B. Based on sensory attributes, availability of reference compounds and MS
15 signals, 26 more potent aroma compounds were chosen to be quantified.

[00161] The quantities of the 26 chosen aroma compounds in the two chocolates were compared. Chocolate A was selected as the reference level (index 1.00). The comparison of analytical and sensory data between the two chocolates is illustrated in Figure 2. The components were classified in 4 groups: Creamy/milky, Chocolate, Dark chocolate, and
20 Caramel.

[00162] From the data linkage of the analytical and sensory data it can be seen that Chocolate B is more intense in almost all of the monitored aroma compounds. This result confirms the earlier sensory evaluation: the process of the present invention intensifies the aroma compounds that are typical to Maillard reactions. Moreover, the process reduces the
25 cereal taste otherwise present in grain-based chocolates.

[00163] While the forgoing examples are illustrative of the principles of the present invention in one or more particular applications, it will be apparent to those of ordinary skill in the art that numerous modifications in form, usage and details of implementation can be made without the exercise of inventive faculty, and without departing from the principles and concepts of the invention. Accordingly, it is not intended that the invention
30 be limited, except as by the claims set forth below.

[00164] The verbs “to comprise” and “to include” are used in this document as open limitations that neither exclude nor require the existence of also un-recited features. The features recited in depending claims are mutually freely combinable unless otherwise explicitly stated. Furthermore, it is to be understood that the use of "a" or "an", that is, a singular form, throughout this document does not exclude a plurality.

INDUSTRIAL APPLICABILITY

[00165] At least some embodiments of the present invention find industrial application in food industry, particularly in the manufacture of confectionery products, sweet baked goods, drinks, spreadings and snack products.

10

ACRONYMS LIST

	CBE	Cocoa butter equivalent
	GC-MS	Gas chromatography-mass spectrometry
	GC-O	Gas chromatography-olfactometry
15	KF	Karl Fischer titration
	NIR	Near Infrared spectroscopy

CITATION LIST

Patent Literature

- 20 US 20150342214 A1
 US 4,356,209
 US 6,521,273

CLAIMS:

1. A method for preparing non-dairy, grain-based crumb, **characterized in that** the method comprises the steps of:
 - 5 a) providing a mixture of sugar and grain-based material in aqueous medium to obtain an aqueous mixture of sugar and grain-based material;
 - b) roasting the aqueous mixture of sugar and grain-based material;
 - c) adding and mixing cocoa raw material to the aqueous mixture of sugar and grain-based material before, during or subsequent to roasting;
 - 10 d) optionally adding and mixing vegetable fat to the aqueous mixture of sugar and grain-based material before, during or subsequent to roasting;
 - e) subjecting the roasted mixture to evaporation to obtain grain-based crumb; and
 - f) optionally grinding the grain-based crumb to pieces of desired size.
- 15 2. The method according to claim 1, wherein the grain-based material comprises or is oat, barley, rye, wheat or other cereal based material or a mixture of any of these, preferably oat, barley, rye or wheat based material, more preferably oat or rye-based material or their mixture, still more preferably oat-based material.
- 20 3. The method according to claim 1 or 2, wherein the grain-based material comprises or is grain flour, fermented grain base, grain-based fermented product, enzymatically treated grain or grain milk, condensed grain base, or malted grain base, preferably grain flour, fermented grain base or enzymatically treated grain, more preferably grain flour.
- 25 4. The method according to any one of the preceding claims, wherein the grain-based material is oat-based material, such as oat flour, oat flakes, oat powder, oat milk, oat milk powder, okara (left-over from oat milk production), or any other fraction of oats, preferably oat powder or oat flour, wherein the oat-based material may optionally be fermented, enzymatically treated, condensed, or malted.
- 30 5. The method according to any one of claims 1 to 3, wherein the grain-based material is rye-based material, preferably rye flour, such as whole grain rye flour, or a mixture of oat flour and rye flour.

6. The method according to any one of the preceding claims, wherein step a) comprises adding sugar to the aqueous medium, or providing sugar to the aqueous medium by the action of enzymes.
- 5 7. The method according to any one of the preceding claims, wherein step (b) comprises roasting the aqueous mixture of sugar and grain-based material for a roasting time at a roasting temperature sufficient for Maillard reaction to take place between proteins and reducing sugars in the aqueous mixture during roasting.
- 10 8. The method according to any one of the preceding claims, wherein the dry matter content of the aqueous mixture during roasting is about 40–95 %, preferably about 60-90 %, more preferably about 80–90 %.
9. The method according to any one of the preceding claims, wherein step (b) comprises
15 roasting the aqueous mixture of sugar and grain-based material for a roasting time, which is at least 10 minutes, preferably at least 20 minutes, for example 20–120 minutes or 30–60 minutes, at a roasting temperature, which at the beginning of roasting is the boiling point temperature of the mixture at an atmospheric pressure.
- 20 10. The method according to any of the preceding claims, which comprises the step of adding and mixing vegetable fat to the aqueous mixture of sugar and grain-based material, wherein the vegetable fat is preferably selected from cocoa butter, cocoa butter equivalent, and a vegetable filling fat, such as vegetable filling fat from nuts, coconut or almonds, for example in the form of milk, paste, powder, flakes or pieces, preferably cocoa butter.
- 25 11. The method according to any one of the preceding claims, which comprises the step of adding other plant based ingredients, preferably selected from fibres, defatted almond/nut powders, to the mixture.
- 30 12. The method according to any of the preceding claims, which comprises the step of adding and mixing cocoa mass, cocoa powder, cocoa butter or a mixture of different cocoa components to the aqueous mixture of sugar and grain-based material, which optionally comprises also vegetable fat, before, during or subsequent to roasting, preferably after roasting and before evaporation.

13. The method according to any of the preceding claims, wherein step (e) comprises vacuum evaporation or thermal evaporation, preferably vacuum evaporation at a pressure of about -1000 – -800 mbar (-100 – -80 kPa) for a vacuum evaporation time of at least 10 minutes, more preferably for a vacuum evaporation time of about 10-40 minutes.

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14. The method according to any one of the preceding claims, wherein the obtained grain-based crumb has an end water content of about 0.5–5 % by weight, preferably 1–5%, more preferably 1–4%, even more preferably 1–3% by weight.

10 15. The method according to any one of the preceding claims, wherein at least one enzyme is added to the mixture of step (a).

16. The method according to any one of the preceding claims, which further comprises the step of adding vegetable fat to the grain-based crumb to obtain a slurry, which is wet-
15 grinded and used as pumpable raw material in the manufacture of confectionery products, preferably chocolate or chocolate fillings.

17. The method according to claim 1 for preparing oat-based crumb, comprising the steps of

20 a) providing a mixture of sugar and oat-based material in water to obtain an aqueous mixture of sugar and oat-based material;

b) roasting the aqueous mixture of sugar and oat-based material, preferably at a temperature of 90–140 °C for at least 10–30 minutes, to obtain a roasted liquid mixture;

25 c) optionally adding and mixing cocoa mass, cocoa powder or both to the mixture before, during or subsequent to roasting;

d) adding cocoa butter before, during or subsequent to roasting;

e) subjecting the roasted liquid mixture to evaporation, preferably vacuum evaporation, to obtain a phase change of the roasted mixture from liquid to powder
30 form; and

f) optionally grinding the vacuum evaporated powder to obtain oat-based crumb of desired size.

18. The method according to any one of the preceding claims, wherein the crumb is a non-dairy or vegan crumb.

5 19. A non-dairy crumb, **characterized in that** it comprises a roasted mixture of sugar and grain-based material, together with cocoa raw material, which has been added to an aqueous mixture of sugar and grain-based material before, during or subsequent to roasting but before evaporation, and further preferably with vegetable fat, wherein the crumb has a water content of 0.5–5 % by weight, typically 1–5%, preferably 1–4%, more preferably 1–3% by weight.

10

20. The non-dairy crumb according to claim 19, which comprises a roasted mixture of saccharose or saccharose/fructose and oat-based material, together with cocoa butter, more preferably a roasted mixture of saccharose and oat powder or oat flour together with cocoa butter.

15

21. A food product **characterized in that** it contains the crumb according to claim 19 or 20 or the crumb obtained by the method according any one of claims 1 to 18, wherein the food product is selected from the group consisting of confectionery products, sweet baked products, drinks, spreadings and snack products.

20

22. The food product according to claim 21, wherein the food product is a confectionery product or sweet bakery product selected from the group consisting of chocolate type products, filled chocolate type products, such as a chocolate praline, chocolate tablets, chocolate coated fillings, chocolate coated bars, biscuit type products, fillings for biscuit type products, chocolate coated cakes, chocolate coated inclusions, chocolate coated or filled puffed cereals, cereal bars with inclusions or coated with chocolate, and filled sweet bakery products like croissants and tartes.

25

23. Use of the crumb according to claim 19 or 20 or the crumb obtained by the method according to any one of claims 1 to 18 in the manufacture of food products, preferably confectionery products or sweet bakery product

30

PATENTTIVAATIMUKSET:

1. Menetelmä maidottoman, viljapohjaisen krumpin valmistamiseksi, **tunnettu siitä, että** menetelmä käsittää vaiheet, joissa:
- 5 a) otetaan käyttöön sokerin ja viljapohjaisen materiaalin seos vesipitoisessa väliaineessa, jolloin saadaan sokerin ja viljapohjaisen materiaalin vesiseos;
- b) paahdetaan sokerin ja viljapohjaisen materiaalin vesiseosta;
- c) lisätään ja sekoitetaan sokerin ja viljapohjaisen materiaalin vesiseokseen kaakaoraaka-ainetta ennen paahtoa, sen aikana tai sen jälkeen;
- 10 d) valinnaisesti lisätään ja sekoitetaan sokerin ja viljapohjaisen materiaalin vesiseokseen kasvirasvaa ennen paahtoa, sen aikana tai sen jälkeen;
- e) haihdutetaan paahdettua seosta viljapohjaisen krumpin saamiseksi; ja
- f) valinnaisesti jauhetaan viljapohjainen krumpi halutun kokoiseksi palasiksi.
- 15 2. Patenttivaatimuksen 1 mukainen menetelmä, jossa viljapohjainen materiaali käsittää tai on kaura-, ohra-, ruis-, vehnä- tai muuta viljapohjaista materiaalia tai minkä tahansa näistä seosta, edullisesti kaura-, ohra-, ruis- tai vehnäpohjaista materiaalia, edullisemmin kaura- tai ruispohjaista materiaalia tai niiden seosta, vielä edullisemmin kaurapohjaista materiaalia.
- 20 3. Patenttivaatimuksen 1 tai 2 mukainen menetelmä, jossa viljapohjainen materiaali käsittää tai on viljajauhoa, fermentoitua viljapohjaa, viljapohjaista fermentoitua tuotetta, entsyymaattisesti käsiteltyä viljaa tai viljamaitoa, kondensoitua viljapohjaa tai mallastettua viljapohjaa, edullisesti viljajauhoa, fermentoitua viljapohjaa tai entsyymaattisesti käsiteltyä
- 25 viljaa, edullisemmin viljajauhoa.
4. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa viljapohjainen materiaali on kaurapohjainen materiaali, kuten kaurajauho, kaurahiutaleet, kaurajauhe, kauramaito, kauramaitojauhe, okara (kauramaidon valmistuksen jäännös) tai mikä tahansa
- 30 muu kaurafraktio, edullisesti kaurajauhe tai kaurajauho, jolloin kaurapohjainen materiaali voi valinnaisesti olla fermentoitu, entsyymaattisesti käsitelty, kondensotu tai mallastettu.

5. Jonkin patenttivaatimuksista 1-3 mukainen menetelmä, jossa viljapohjainen materiaali on ruispohjainen materiaali, edullisesti ruisjauho, kuten kokojyväruisjauho, tai kaurajauhon ja ruisjauhon seos.
- 5 6. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa vaihe a) käsittää sokerin lisäämisen vesipitoiseen väliaineeseen tai sokerin tuottamisen vesipitoiseen väliaineeseen entsyymien avulla.
7. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa vaihe (b) käsittää
10 sokerin ja viljapohjaisen materiaalin vesiseoksen paahtamisen paahtoajan paahtolämpötilassa, joka on riittävä Maillard-reaktion tapahtumiseen proteiinien ja pelkistävien sokerien välillä vesiseoksessa paahton aikana.
8. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa vesiseoksen kuiva-
15 ainepitoisuus paahton aikana on noin 40–95 %, edullisesti noin 60-90 %, edullisemmin noin 80–90 %.
9. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa vaihe (b) käsittää sokerin ja viljapohjaisen materiaalin vesiseoksen paahtamisen paahtoajan, joka on
20 vähintään 10 minuuttia, edullisesti vähintään 20 minuuttia, esimerkiksi 20–120 minuuttia tai 30–60 minuuttia, paahtolämpötilassa, joka paahtamisen alussa on seoksen kiehumispisteen lämpötila ilmakehän paineessa.
10. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, joka käsittää vaiheen,
25 jossa sokerin ja viljapohjaisen materiaalin vesiseokseen lisätään ja sekoitetaan kasvirasvaa, jolloin kasvirasva on edullisesti valittu kaakaovoista, kaakaovoiekvivalentista ja täytekasvirsavasta, kuten täytekasvirsava pähkinöistä, kookoksesta tai manteleista, esimerkiksi maidon, tahnan, jauheen, hiutaleiden tai palasten muodossa, edullisemmin kaakaovoista.
- 30 11. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, joka käsittää vaiheen, jossa seokseen lisätään muita kasvipohjaisia ainesosia, edullisesti valittuna kuiduista, rasvavähennetyistä manteli/pähkinäjauheista.

12. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, joka käsittää vaiheen, jossa sokerin ja viljapohjaisen materiaalin vesiseokseen, joka valinnaisesti sisältää myös kasvirasvaa, lisätään ja sekoitetaan kaakaomassaa, kaakaojauhetta, kaakaovoita tai eri kaakaokomponenttien seosta ennen paahtoa, sen aikana tai sen jälkeen, edullisesti paahtamisen jälkeen ja ennen haihdutusta.

13. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa vaihe (e) käsittää tyhjiöhaihdutuksen tai lämpöhaihdutuksen, edullisesti tyhjiöhaihdutuksen paineessa, joka on noin -1000 – -800 mbar (-100 – -80 kPa) tyhjiöhaihdutusajan, joka on vähintään 10 minuuttia, edullisemmin tyhjiöhaihdutusajan, joka on noin 10-40 minuuttia.

14. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa saadun viljapohjaisen krumpin loppuvesipitoisuus on noin 0,5–5 paino-%, edullisesti 1–5%, edullisemmin 1–4%, vielä edullisemmin 1–3 paino-%.

15. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa vaiheen (a) seokseen lisätään ainakin yhtä entsyymiä.

16. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, joka lisäksi käsittää vaiheen, jossa viljapohjaiseen krumpiin lisätään kasvirasvaa lietteen saamiseksi, joka liete märkäjauhetaan ja käytetään pumpattavana raaka-aineena valmistettaessa konditoriatuotteita, edullisesti suklaata tai suklaatäytteitä.

17. Patenttivaatimuksen 1 mukainen menetelmä kaurapohjaisen krumpin valmistamiseksi, joka menetelmä käsittää vaiheet, joissa

- a) valmistetaan sokerin ja kaurapohjaisen materiaalin seos vedessä sokerin ja kaurapohjaisen materiaalin vesiseoksen saamiseksi;
- b) paahdetaan sokerin ja kaurapohjaisen materiaalin vesiseosta, edullisesti 90–140 °C:n lämpötilassa vähintään 10–30 minuutin ajan, paahtetun nestemäisen seoksen saamiseksi;
- c) valinnaisesti lisätään ja sekoitetaan kaakaomassaa, kaakaojauhetta tai molempia seokseen ennen paahtamista, sen aikana tai paahtamisen jälkeen;
- d) lisätään kaakaovoita ennen paahtamista, paahtamisen aikana tai paahtamisen jälkeen;

- e) haihdutetaan paahdettua nestemäistä seosta, edullisesti tyhjiöhaiduttamalla, jolloin saadaan aikaan paahdetun seoksen faasimuutos nestemäisestä jauhemuotoon; ja
- f) valinnaisesti jauhetaan tyhjiöhaidutettu jauhe halutun kokoisen kaurapohjaisen krumpin saamiseksi.

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18. Jonkin edeltävistä patenttivaatimuksista mukainen menetelmä, jossa krumppi on maidoton tai vegaaninen krumppi.

19. Maidoton krumppi, **tunnettu siitä, että** se käsittää sokerin ja viljapohjaisen materiaalin paahdetun seoksen yhdessä kaakaoraaka-aineen kanssa, joka on lisätty sokerin ja viljapohjaisen materiaalin vesiseokseen ennen paahdamista, sen aikana tai sen jälkeen mutta ennen haihdutusta, ja edelleen edullisesti kasvirasvan kanssa, jolloin krumpin vesipitoisuus 0,5–5 paino-%, tyypillisesti 1–5%, edullisesti 1–4%, edullisemmin 1–3 paino-%.

15

20. Patenttivaatimuksen 19 mukainen maidoton krumppi, joka käsittää sakkaroosin tai sakkaroosin/fruktoosin ja kaurapohjaisen materiaalin paahdetun seoksen yhdessä kaakaovoin kanssa, edullisemmin sakkaroosin ja kaurajauheen tai kaurajauhon paahdetun seoksen yhdessä kaakaovoin kanssa.

20

21. Elintarvike, **tunnettu siitä, että** se sisältää patenttivaatimuksen 19 tai 20 mukaista krumppia tai jonkin patenttivaatimuksista 1-18 mukaisella menetelmällä saatua krumppia, jolloin elintarvike valitaan ryhmästä, joka koostuu konditoriatuotteista, makeista leivonnaisista, juomista, levitteistä ja välipalatuotteista.

25

22. Patenttivaatimuksen 21 mukainen elintarvike, jolloin elintarvike on konditoriatuote tai makea leivonnainen valittuna ryhmästä, joka koostuu suklaatyypisistä tuotteista, täytetyistä suklaatyypisistä tuotteista, kuten suklaakonvehti, suklaalevyistä, suklaapäällysteisistä täytteistä, suklaapäällysteisistä patukoista, keksityypisistä tuotteista, keksityypisten tuotteiden täytteistä, suklaapäällysteisistä kakuista, suklaapäällystetyistä inkluusioista, suklaapäällysteisistä tai suklaatäytetyistä ontoista muroista, viljapohjaisista patukoista, jotka sisältävät inkluusioita tai ovat päällystettyjä suklaalla, ja täytetyistä makeista leipomotuotteista, kuten croissanteista ja tortuista.

30

23. Patenttivaatimuksen 19 tai 20 mukaisen krumpin tai jonkin patenttivaatimuksista 1-18 mukaisella menetelmällä saadun krumpin käyttö elintarvikkeiden, edullisesti konditoriatuotteiden tai makeiden leipomotuotteiden, valmistuksessa.

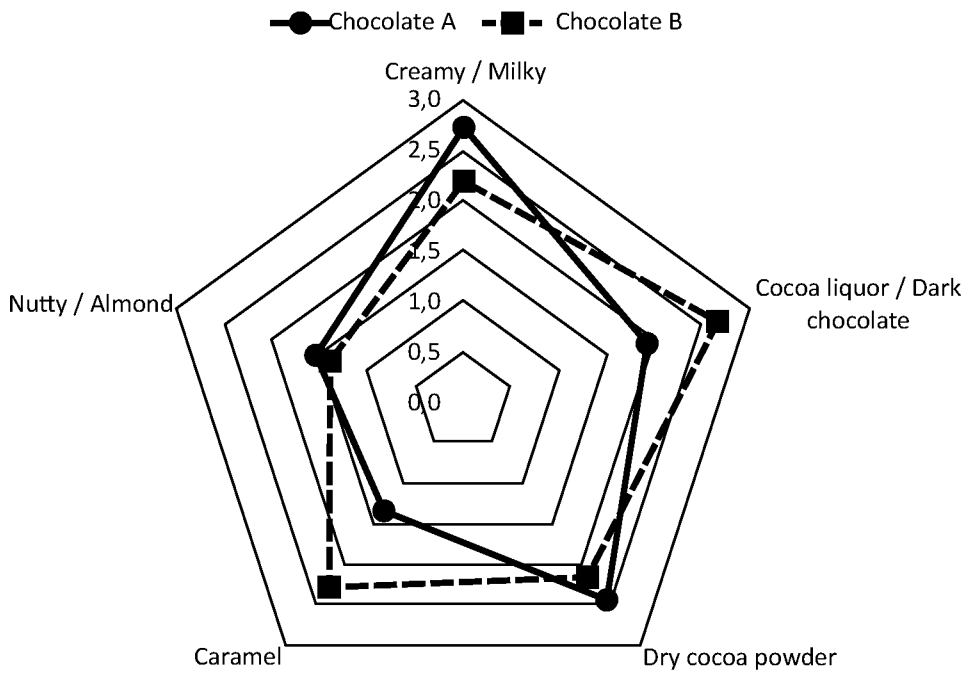


Fig. 1A

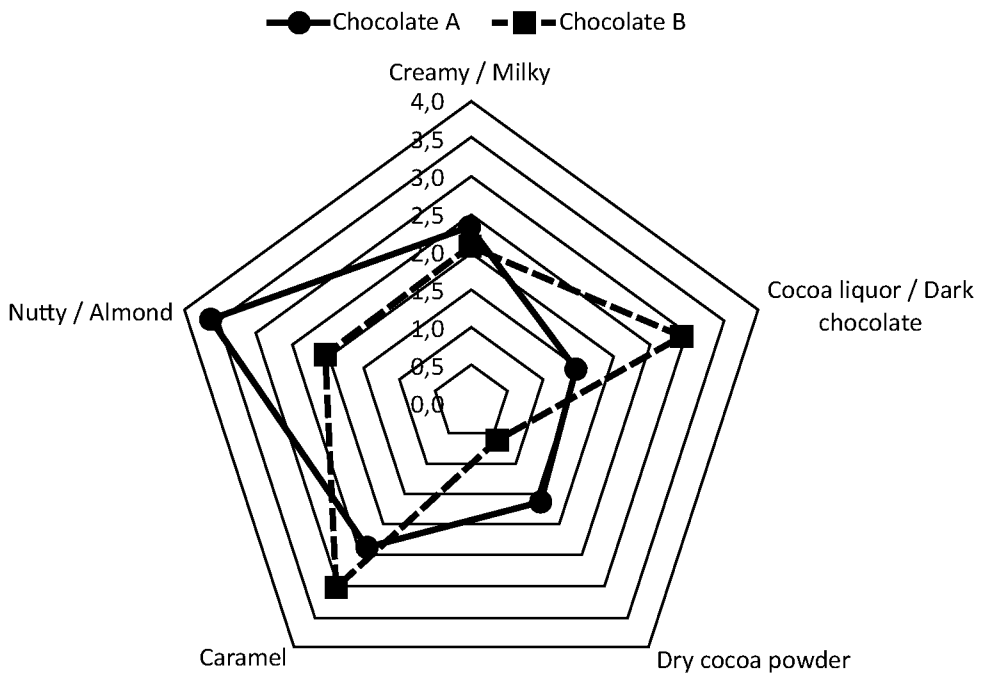


Fig. 1B

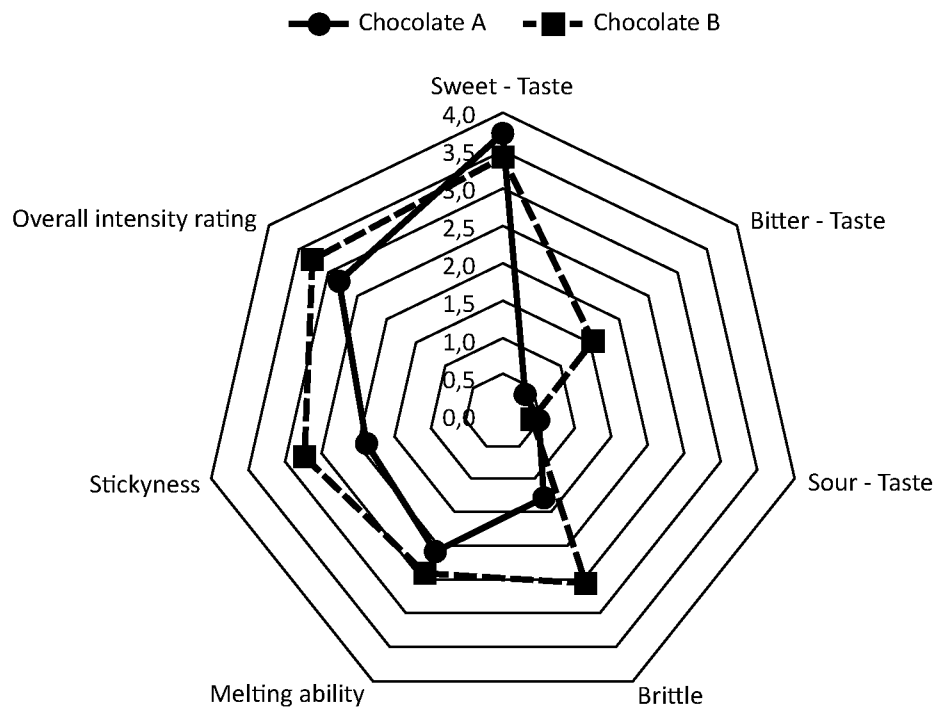


Fig. 1C

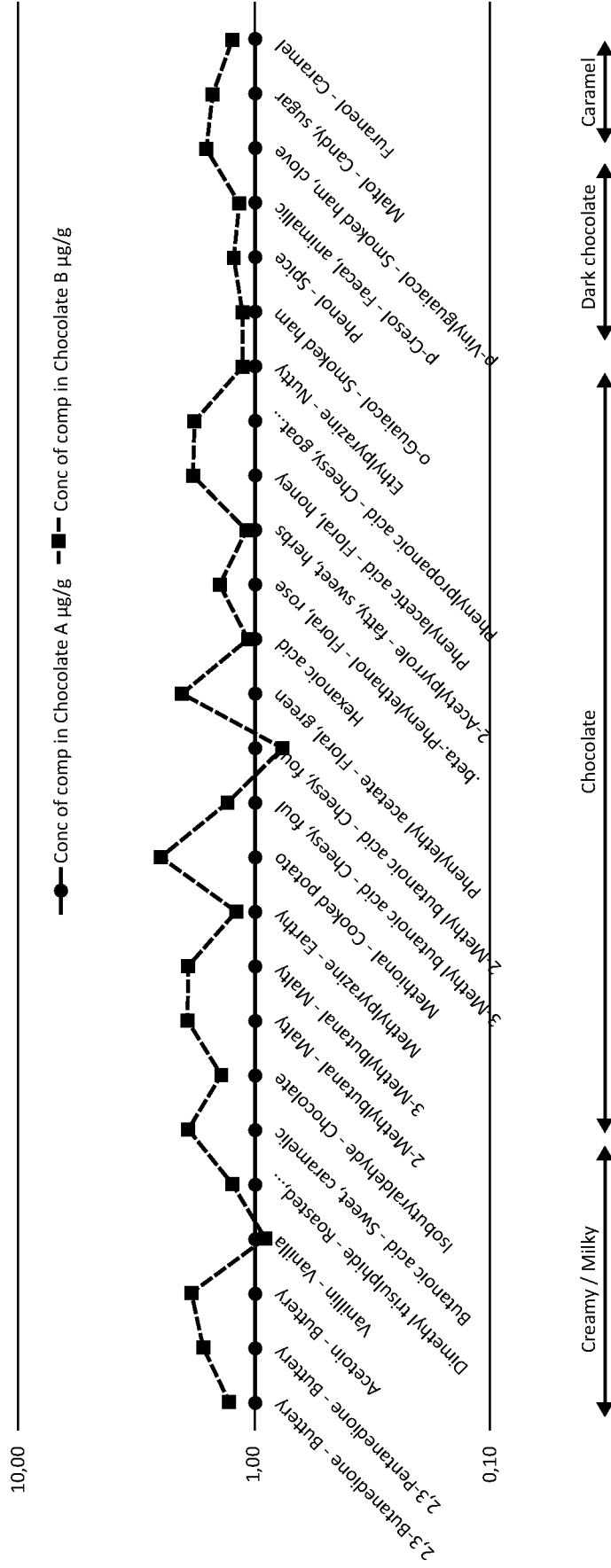


Fig. 2