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54 **Security seal housing.**

57 A seal of the ball type in which the seal body is formed of two cup-shaped body portions (12, 14) which retain internally a shackle locking device (20) which is press-fitted into and projects through a suitable aperture (24) in the bottom of one of the body portions (12, 14). The body portions (12, 14) each have a radially extending flange (28, 30) at the open end thereof, which are superimposed and welded together in such a manner that there is no gap between the flanges (28, 30) at the outer periphery thereof.

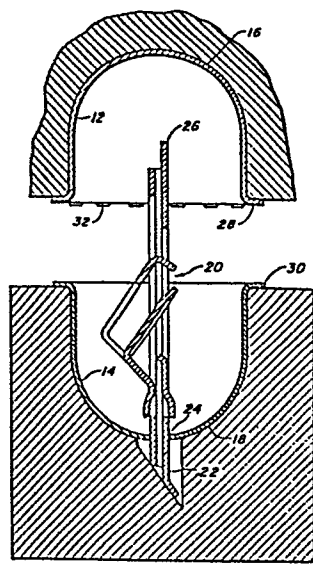


FIG. 1



European Patent
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EUROPEAN SEARCH REPORT

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Application number

EP 85 10 9863

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	GB-A-2 121 727 (E.J. BROOKS CO.) * figure 12; page 2, lines 93-98 *	1,5	B 65 D 55/06 G 09 F 3/03
D,A	US-A-4 424 995 (R.S. GUILER et al.) ---		
A	US-A-2 942 908 (K.R. McCLURE) * figure 2; column 2, lines 4-11 * -----	1,5	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 65 D 55/06 G 09 F 3/03
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 26-03-1986	Examiner ARENDT M
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

