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- (71) Applicant: HUBBELL INCORPORATED [US/US]; 40 Waterview Drive, Shelton, Connecticut 06484 (US).
- (72) Inventor: LAWSON, Craig E.; 20 Woodland Drive, Amherst, New Hampshire 03031 (US).
- (74) Agents: MICHEL, Christian C. et al.; Dickinson Wright, PLLC, 1875 Eye Street, N.W., Suite 1200, Washington, District of Columbia 20006 (US).
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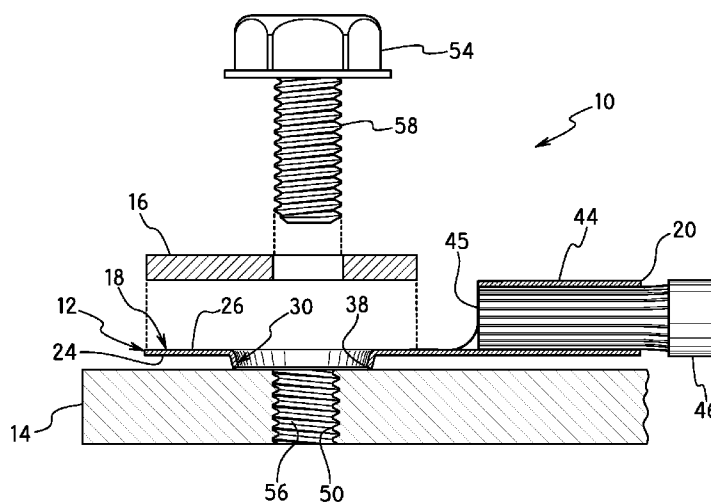
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Published:

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(54) Title: ELECTRICAL TERMINAL

**FIG. 1**

(57) **Abstract:** An electrical connector is provided as a one-piece, unitary element for providing electrical connection between an electrical cable and an electrical component. The electrical connector has a substantially planar body with a planar first surface and a planar second surface and a central aperture with a dimension to receive a fastener. At least one frustoconical shaped projection extends from the body for contacting and penetrating into an electrical component. A cable terminal is integrally formed with the body and extends radially outward for coupling directly to an electrical cable and provides an electrical connection between the electrical cable and the body. The projection has an axial passage and forms an annular contact surface for mating with the electrical component. The projection can surround the central aperture of the body or can be a plurality of projections spaced outwardly from and uniformly spaced around the central aperture.

**WO 2016/019043 A1**

ELECTRICAL TERMINAL

Field of the Invention

[0001] The present invention is directed to an electrical terminal and connector for providing an electrical connection with a metal component. The invention is particularly directed to an electrical connector and to an electrical assembly for penetrating a coating or surface on a metal component during assembly for providing a direct, strong electrical connection between the electrical connector and the metal component.

Background of the Invention

[0002] Various electrical connectors and devices are available for connecting metal parts together and attaching an electrical cable to a metal part or component and providing an electrical connection between the components.

[0003] Metal parts such as aluminum are often anodized to provide corrosion resistance. Aluminum and steel parts can also develop a layer of oxidation formed on the surface that can inhibit electrical connections. Various washers and other connectors are available that include teeth or barbs that are able to penetrate the metal surface to assist in forming an electrical connection between various parts. One example of a bonding washer is disclosed in U.S. Patent Nos. 8,092,129, 8,353,650 and 8,608,418 to Wiley et al. which are hereby incorporated herein by reference in their entirety.

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[0004] Other examples of washers include star washers that are punched and formed from a flat metal stock. The washers can have a plurality of internal or external teeth that can be twisted so that they extend above and below the plane of the washer body. The washers make an electrical connection to an adjacent piece by the teeth penetrating the surface of the metal as the washers are rotated and compressed by a nut and bolt being tightened.

[0005] While the prior devices have been suitable for their intended purpose, there is a continuing need in the industry for improved devices for forming an improved electrical connection between metal parts.

Summary of the Invention

[0006] The present invention is directed to an electrical connector for providing an electrical connection between the electrical connector and a metal component. The invention is particularly directed to an electrical connector and to an electrical assembly where the electrical connector is able to penetrate a coating on a metal component, and particularly an electrical component, and providing a direct electrical connection between the electrical connector and the metal component or electrical component.

[0007] The invention is directed to an electrical connector having an aperture for receiving a fastener for coupling the electrical connector to a metal part or electrical component. The electrical connector has a contact surface for mating with the metal component that has at least one projection, barb or tooth that is able to penetrate the surface of the metal component or electrical component and/or penetrate a coating on

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the metal components to form an electrical connection between the electrical connector and the metal component.

[0008] The electrical connector of the invention has at least one surface for contacting an electrical component and making an electrical connection with the electrical or metal component. In one embodiment of the invention, the electrical connector has a surface for contacting the electrical component with a frustoconical shaped projection that is able to penetrate a surface coating or corrosion layer on the surface of the electrical component to ensure electrical contact and an electrical connection between the electrical connector and the electrical component.

[0009] The invention is further directed to an electrical connector have an electrical wire or cable coupled to a terminal integrally formed with the connector and where the connector has one or more frustoconical shaped projections extending from at least one surface for penetrating a coating or oxidized surface of a metal component and where the frustoconical shaped projection surrounds a central aperture for receiving a fastener.

[0010] The various aspects of the invention are basically attained by providing a one-piece unitary electrical connector comprising a substantially planar body having a substantially planar first surface on a first side and a substantially planar second surface on a second side opposite the first surface, a central aperture extending between the first surface and the second surface and having a dimension to receive a fastener. The planar body has at least one projection extending from the first surface and an electrical terminal integrally formed with the body. The electrical terminal extends radially outward from a side edge of the

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body for coupling directly to an electrical cable or wire and to provide an electrical connection between the electrical cable or wire and the body.

[0011] The various features of the invention are also attained by providing a one-piece unitary electrical connector comprising a body having a substantially planar configuration with a substantially planar first surface and a substantially planar second surface opposite and parallel to the first surface. A central aperture extends between the first surface and the second surface. At least one frustoconical shaped projection extends from the first surface and is oriented on a first side of the body surrounding the central aperture. An electrical terminal having a tab extends radially from a side edge of the body and has a cylindrical shaped cable connector extending radially outward from the body and oriented on a second side of the body opposite the first side. The electrical cable is received in the cylindrical cable connector where the cable connector is crimped onto the electrical cable to provide an electrical connection between the electrical cable and the body.

[0012] The features of the invention are also attained by providing an electrical assembly comprising a metal base having an aperture extending through an outer surface of the metal base, a metal clamping member overlying the outer surface of the metal base and having an aperture extending through the metal clamping member and aligned with the aperture in the base, and an electrical connector positioned between the metal base and the metal clamping member. The electrical connector has a body with a substantially planar first surface and a substantially planar second surface opposite the first surface. An aperture extends between the first surface and a second surface and is aligned with the aperture in the metal base and the metal clamping member. At least one

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frustoconical shaped projection extends from the first surface. The electrical terminal is integrally formed with the body and is coupled to an electrical cable. A fastener extends through the apertures in the metal base, the metal clamping member and the body for clamping the metal body between the metal base and the metal clamping member with the frustoconical shaped projection penetrating a surface of the metal base and providing an electrical connection between the wire and the metal base and the metal clamping member.

[0013] These and other objects and advantages of the invention will become apparent from the following detailed description of the invention which, taken in conjunction with the annexed drawings, disclose various embodiments of the invention.

Brief Description of the Drawings

[0014] The following is a brief description of the drawings, in which:

[0015] Figure 1 is a cross-sectional exploded view in side elevation of the electrical assembly showing the metal base, clamping member and electrical connector;

[0016] Figure 2 is a cross-sectional view in side elevation showing the electrical assembly in the assembled condition;

[0017] Figure 3 is a perspective view showing the electrical connector in a first embodiment of the invention;

[0018] Figure 4 is a bottom perspective view of the electrical connector of Figure 3;

[0019] Figure 5 is a top plan view of the electrical connector of Figure 3;

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[0020] Figure 6 is a side elevational view of the electrical connector of Figure 3;

[0021] Figure 7 is a bottom perspective view of the electrical connector in a second embodiment;

[0022] Figure 8 is a side elevational view of the electrical connector of Figure 7;

[0023] Figure 9 is a top plan view of the electrical connector of Figure 7;

[0024] Figure 10 is a cross-sectional side elevational view of the electrical connector taken along line 10-10 of Figure 9;

[0025] Figure 11 is a bottom perspective view of the electrical connector in a third embodiment the invention;

[0026] Figure 12 is a bottom perspective view of the electrical connector in a fourth embodiment of the invention; and

[0027] Figure 13 is a cross-sectional side elevational view showing two electrical connectors coupled to a common electrical cable.

Detailed Description of the Invention

[0028] The present invention is directed to an electrical connector for providing electrical contact with an electrical component or metal component. The invention is particularly directed to an electrical connector and to an electrical assembly for penetrating a coating on a metal component and providing a direct and strong electrical connection between the electrical connector and the metal component.

[0029] Referring to the drawings, the electrical assembly 10 includes an electrical connector 12 for providing and ensuring an electrical

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connection between an electrical component or metal component a metal base 14 and a metal clamping member 16.

[0030] The electrical connector 12 of the invention is particularly suitable for making an electrical connection between two metal pieces and between a metal piece or electrical component and an electrical cable wire. The invention is particularly suitable for use in the installing and constructing a photovoltaic array having a number of photovoltaic modules assembled together and providing electrical contact between the modules. The contact surfaces of the modules can have a corrosion resistant coating, such as an anodized layer or an oxidized layer, that can interfere with the electrical connection between the modules. The electrical connector of the present invention is able to penetrate the coating, anodized layer or oxidized layer to ensure a direct and strong electrical connection between the electrical connector 12 and the modules or other electrical component.

[0031] The metal base 14 can be a structural element, tab or flange of an electrical component or metal component where an electrical connection is desired between the metal base and the electrical cable or wire. The electrical cable or wire can provide an electrical connection to another electrical component having a metal base. In further embodiments, the electrical cable or wire can be a ground wire for providing a ground connection between one or more electrical components.

[0032] The clamping member 16 can be a metal plate or washer for providing sufficient clamping force to the assembly 10. The clamping member 16 can also be a tab, flange or part of another structural element or electrical component.

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[0033] The electrical connector 12 in the embodiments shown in the drawings is formed from a metal blank that is punched and formed to the final shape. The electrical connector 12 is formed as a one-piece, integrally formed member. The electrical connector 12 is typically made of steel, such as stainless steel, although other electrically conductive materials can be used.

[0034] The electrical connector 12 in the embodiment of Figures 1-6 includes a body 18 and an electrical terminal 20 integrally formed with the body 18. The body 18 has a substantially flat planar configuration with an outer edge 22, a first side surface 24 defining a first side and a second side surface 26 defining a second side of the body 18. The body 18 in the embodiment shown has a substantially flat planar configuration with a substantially circular outer edge 22 and substantially parallel opposite surfaces. A central aperture 28 extends through the body 18 between the first side surface 24 and the second side surface 26. In the embodiment shown, the body 18 has a substantially annular shape formed by the central aperture 28. The central aperture 28 has a dimension for receiving a fastener for coupling the electrical connector 12 to the base 14 of an electrical component.

[0035] The electrical connector 12 is provided with at least one projection 30 forming a barb or tooth projecting from a plane of the body 18 for engaging the surface of a metal member or electrical component for providing electrical contact between the electrical connector and the base 14 of a metal member or electrical component. In the embodiment of Figures 1-6, the projection 30 extends outwardly from the first surface 24 of the body 18.

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[0036] The projection 30 in the embodiment of Figures 1-6 has a substantially frustoconical shape surrounding the central aperture 28 and extends outwardly from the plane of the body 18. The frustoconical shaped projection 30 is formed by a continuous side wall 32 having a base end 34 integrally formed with the body 18 and an outer second end 36 forming an annular edge 38. The side wall 32 converges or tapers inwardly toward the center axis of the central aperture 28 to form a substantially truncated, hollow volcano-like shape. The side wall 32 has an axial dimension sufficient to extend from the plane of the body 18 a distance to form an electrical contact with an electrical component. In one embodiment of the invention, the annular edge 38 is continuous. In one embodiment, the face of the annular edge 38 has a slight incline so that the outermost edge of the face forms a cutting edge or tooth that is able to cut through a coating or oxidized layer on the surface of the metal base 14. In another embodiment the face of the annular edge lies in a plane substantially parallel to a plane of the body 18. The annular edge 38 is spaced from the body 12 to provide continuous contact with the metal base 14. The annular edge 38 in the embodiment shown has a substantially flat face for contacting and penetrating a flat surface of the base 14 to make electrical contact.

[0037] The electrical terminal 20 is integrally formed with the body 18 and extends radially outward from the outer edge 22 of the body 18. The electrical terminal 20 includes a tab 40 and a terminal end 42 having a cable connector or crimp 44. The tab 40 is integrally formed with the body 18 and the cable connector 44. In the embodiment shown, the tab 40 extends from the outer edge 22 of the body 18 in a plane substantially parallel to the plane of the body 18. In one embodiment of the invention,

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the tab 40 is coplanar with the plane of the body 18 as shown. The electrical terminal extends radially outward from the side edge of the body 18.

[0038] The cable connector 44 in one embodiment of the invention has a substantially cylindrical, barrel shape capable of coupling to an electrical cable 46 or wire as shown in Figures 1 and 2. The cable connector 44 is formed from two flanges extending in opposite directions with respect to the tab 40 and are folded so that the outer edges of the flanges are adjacent or next to each other and form the substantially cylindrical shape as shown in Figure 3. Preferably, the cable connector 44 is oriented on a second side of the body 18 opposite the projection 30. The electrical strands 45 of cable 46 extend past the cable's insulation and are inserted into the axial passage 48 of the cable connector 44 and crimped to electrically and physically secure the electrical cable 46 to the cable connector 44 and the body 18.

[0039] In the embodiment shown, the metal base 14 is provided with an aperture 50 and the clamping member 16 is provided with an aperture 52 for receiving a fastener 54 for clamping the assembly together. The clamping member 16 in the embodiment shown can be a metal plate, electrical component, or washer capable of applying sufficient pressure or force to the electrical connector 12 to provide a strong, durable electrical connection between the various components. The metal base 14 is an electrical component where the electrical connection between the electrical connector 12 and the metal base 14 is needed.

[0040] In the embodiment shown, the aperture 50 in the base 14 is provided with internal threads 56 for mating with external threads 58 on

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the fastener 44. In alternative embodiments, the aperture 50 in the base 14 can have a smooth inner side wall surface and have a dimension to allow the fastener 54 to pass through. A bolt or nut can then be coupled to the external threads 58 of the fastener 54 for clamping the electrical assembly 10 together.

[0041] In the embodiment shown, the fastener 54 is passed through the aligned aperture 52 in the clamping member 16, the central aperture 28 of the electrical terminal 20, and the aperture 50 in the metal base 14. The fastener 54 is tightened to provide a sufficient force so that the annular edge 38 of the projection 30 forms an electrical connection with the metal base 14. The annular edge 38 of the projection 30 has a surface area that is able to penetrate a coating or layer of oxidation on the outer surface of the metal base 14 to ensure electrical connection between the metal base 14 and the electrical connector 12. The annular edge 38 of the frustoconical rejection 30 preferably forms a continuous annular contact area with the base 14 surrounding the aperture 50 in the base 14. The side wall of the projection 30 can have a shape and dimension to resist crushing, bending or deformation by the clamping force to provide continuous electrical contact with the metal base 14. In one embodiment, the annular edge 38 is able to penetrate the surface of the base 14 to a depth to promote electrical contact as shown in Figure 2.

[0042] The electrical connector 12 is able to provide an electrical connection between the cable 46 and the metal base 14 by clamping the assembly 10 together. In one embodiment of the invention, an electrical connector 12 can be coupled directly to the opposite ends of the electrical

- 12 -

cable 46 as shown in Figure 13 to provide an electrical connection between two electrical components.

[0043] The electrical connector 12 in the embodiment of Figures 1-6 has a single projection 30 extending away from the surface of the body 18 and surrounding the central aperture 28 for receiving a fastener. In another embodiment shown in Figure 7-10, the electrical connector 60 has a substantially planar body 62 with a central aperture 64 in a manner similar to the previous embodiment for receiving a fastener or other coupling and clamping the connector to a base in a manner substantially the same as in the embodiment of Figures 1-6. In this embodiment, the body 62 has a plurality of projections 66 extending from the bottom surface 68 of the body 62. As shown in Figure 7, four projections 66 are provided. The projections 66 in the embodiment shown are uniformly and equally spaced apart around the central aperture 64. The projections 66 are similar to the projection 30 in the embodiment of Figures 1-6 and have a substantially frustoconical shape formed by a continuous annular, tapered side wall 70 surrounding an axial passage 72. The side wall 70 has a first base end 74 integrally formed with the body 62 and an outer end 76 forming an annular edge 78 facing outwardly with respect to the plane of the body 62. The frustoconical shaped side wall 72 converges or tapers inwardly toward the center axis of the axial passage 72 to form a truncated, hollow volcano-like shape. As in the previous embodiment, the annular edge 78 is a substantially flat surface configured for forming an electrical connection with an electrical component by the annular edge penetrating the surface of the electrical component. The body 62 has a substantially

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annular shaped with the projections equally spaced apart around the central aperture 64.

[0044] The electrical connector 60 of the embodiment of Figure 7 includes an electrical terminal 80 formed by a tab 82 integrally formed with an outer side edge 84 of the body 62. The terminal 80 has a substantially cylindrical cable connector 86 integrally formed with the tab 82. The cable connector 86 is crimped or compressed around the electrical cable in the manner of the embodiment of Figures 1-6 to provide electrical connection between the cable and the electrical connector 60.

[0045] The electrical connector 60 is coupled to an electrical assembly in the manner of the embodiment of Figures 1-6 by a fastener or other clamping member passing through the central aperture 64 to clamp the electrical connector to an electrical component, such as a metal base, where the annular edges 78 of the respective projection 66 penetrate a coating or oxidized layer of the electrical component to ensure an electrical connection between the electrical connector 66 and the electrical component.

[0046] In another embodiment shown in Figure 11, the electrical connector 88 is similar to the electrical connector 60 of Figure 7 so that the same parts are identified by the same reference number with the addition of a prime. In the embodiment of Figure 11, three projections 66' are equally spaced around the central aperture 64'. The projections extend outwardly from the plane of the body 62' a distance to penetrate the surface of the electrical component for providing an electrical connection. In the embodiment of Figure 12, the electrical connector 90 is provided with two projections 66" spaced apart on opposite sides of the

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central aperture 64". The electrical connector of Figure 12 is similar to the embodiment of Figures 1-7 so that the same or similar elements are identified by the same reference number with the addition of a double prime.

[0047] While various embodiments have been chosen to illustrate the invention, it will be understood by those skilled in the art that various changes and modifications can be made without departing from the scope of the invention as defined in the appended claims.

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WHAT IS CLAIMED IS:

1. A one-piece, unitary electrical connector comprising:
 - a substantially planar body having a substantially planar first surface on a first side and a substantially planar second surface on a second side opposite said first surface, and a central aperture extending between said first surface and said second surface and having a dimension to receive a fastener;
 - at least one projection extending from said first surface to said second surface of said body; and
 - an electrical terminal integrally formed with said body, and extending radially outward from a side edge of said body for coupling directly to an electrical cable and to provide an electrical connection between the electrical cable and said body.
2. The electrical connector of claim 1, wherein said electrical terminal includes
 - a tab integrally formed with said body and extends radially outward from a side edge of said body; and
 - a substantially cylindrical shaped cable connector integrally formed with said tab, said cable connector having an axial passage with a dimension for receiving the electrical cable.
3. The electrical connector of claim 2, wherein
 - said terminal is deformable by crimping to couple the electrical cable to said terminal.

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4. The electrical connector of claim 2, wherein said terminal has a longitudinal dimension extending radially outward from said side edge of said body and is oriented on said second side of said body.

5. The electrical connector of claim 4, wherein said at least one projection comprises a plurality of substantially frustoconical shaped projections uniformly spaced around said central aperture, each of said frustoconical shaped projections having an open axial passage.

6. The electrical connector of claim 4, wherein said at least one projection is a frustoconical shaped projection extending from said first side of said body and substantially encircling said central aperture.

7. A one-piece unitary electrical connector comprising:
a body having a substantially planar configuration with a substantially planar first surface and a substantially planar second surface opposite said first surface, and a central aperture extending between said first surface and said second surface;
at least one frustoconical shaped projection extending from said first surface and oriented on a first side of said body and substantially surrounding said central aperture;
a terminal having a tab extending radially from said side edge of said body and having a substantially cylindrical shaped cable connector

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extending radially outward from said body and oriented on a second side of said body opposite said first side; and

an electrical cable received in said cylindrical cable connector, said cylindrical cable connector being crimped onto said electrical cable to provide an electrical connection between said electrical cable and said body.

8. The electrical connector of claim 7, wherein said at least one frustoconical shaped projection comprises a single, continuous frustoconical shaped member substantially surrounding said central aperture and projecting outwardly from a plane of said first surface.

9. The electrical connector of claim 7, wherein said at least one frustoconical shaped projection comprises a plurality of frustoconical shaped members projecting outwardly from said first surface of said body and being substantially uniformly spaced around said central aperture.

10. The electrical connector of claim 9, wherein each of said frustoconical shaped members have a base end integrally formed with said body and a distal end defining an annular edge with a dimension for making electrical contact with an electrically conducting base member.

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11. The electrical connector of claim 10, wherein each of said frustoconical shaped members have a base end integrally formed with said body and an open distal end defining an axial passage spaced from said central aperture, and an annular contact surface around said axial passage.

12. The electrical connector of claim 11, wherein said cylindrical shaped cable connector has an axial passage receiving said electrical cable, and where said axial passage extends radially outward from an axis of said central aperture.

13. The electrical connector of claim 8, wherein said frustoconical shaped projection has a base end integrally formed with said body and a distal annular contact surface surrounding said central aperture, and a fastener extending through said central aperture.

14. An electrical assembly comprising:
a metal base having an aperture extending through an outer surface of said metal base;
a metal clamping member overlying said outer surface of said metal base and having an aperture extending through said metal clamping member and aligned with said aperture in said metal base;
an electrical connector positioned between said metal base and said metal clamping member, said electrical connector having a body with a substantially planar first surface and a substantially planar second surface opposite said first surface, an aperture extending between

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said first surface and second surface and aligned with said aperture in said metal base and said metal clamping member, at least one frustoconical shaped projection extending from said first surface, and an electrical terminal integrally formed with said body and coupled to an electrical cable; and

a fastener extending through said apertures in said metal base, said metal clamping member and said body, and clamping said body between said metal base and said metal clamping member with said frustoconical shaped projection penetrating a surface of said metal base and providing an electrical connection between said electrical cable and said metal base and metal clamping member.

15. The electrical assembly of claim 14, wherein
said aperture in said metal base is a threaded aperture, and
said fastener is a threaded fastener extending through said
aperture in said clamping member and said electrical connector and
threaded into said threaded aperture.

16. The electrical assembly of claim 14, wherein
said electrical terminal includes a tab extending radially outward
from a side edge of said body, and
a cylindrical shaped cable connector integrally formed with said
tab, said cable connector having an axial passage receiving said electrical
cable, said cable connector being crimped to couple said electrical cable
to said terminal.

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17. The electrical assembly of claim 14, wherein
said electrical terminal includes a tab extending radially outward
from a side edge of said body and a cable connector coupled to said
electrical cable providing an electrical connection between said electrical
cable and said metal base, and where said terminal is oriented on a
second side of said body opposite said frustoconical shaped projection.

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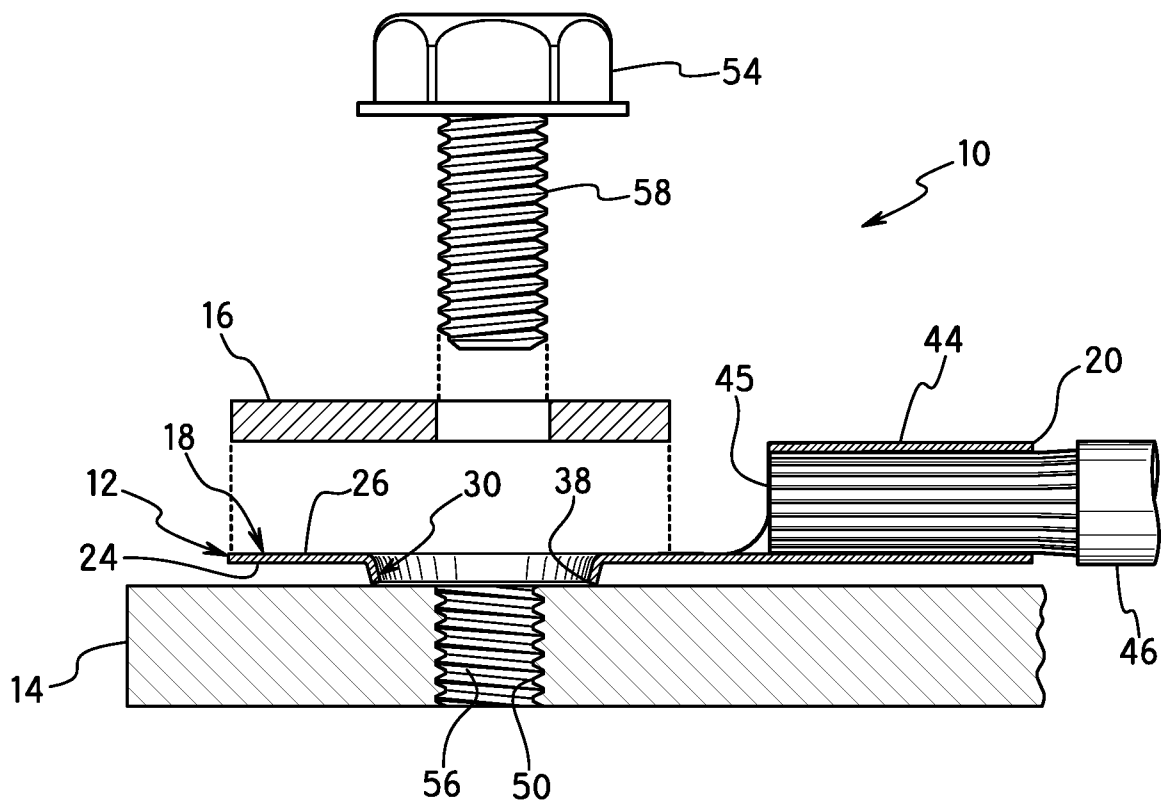


FIG. 1

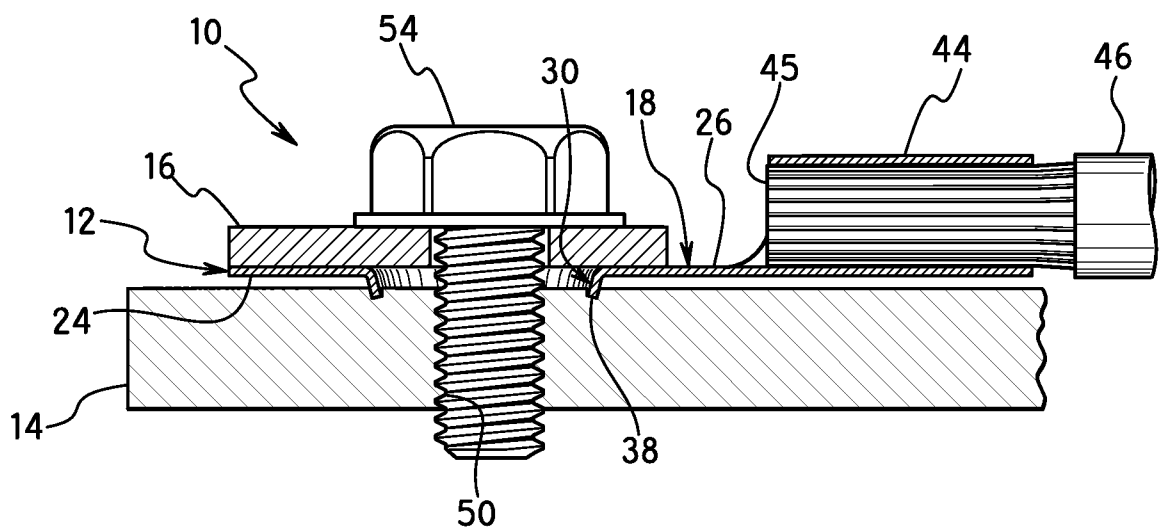


FIG. 2

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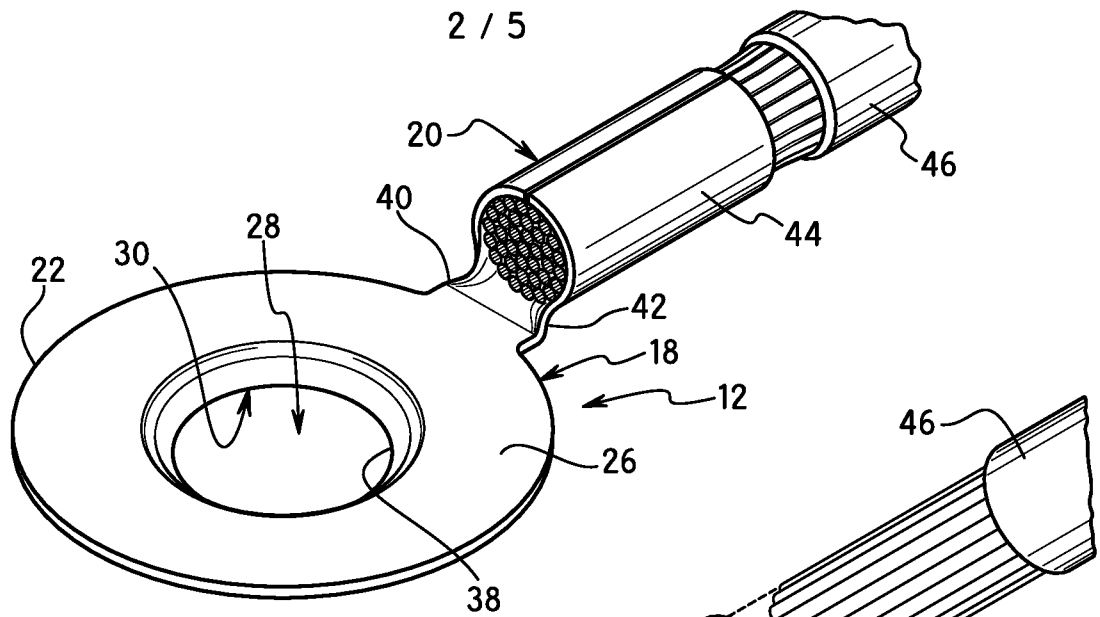


FIG. 3

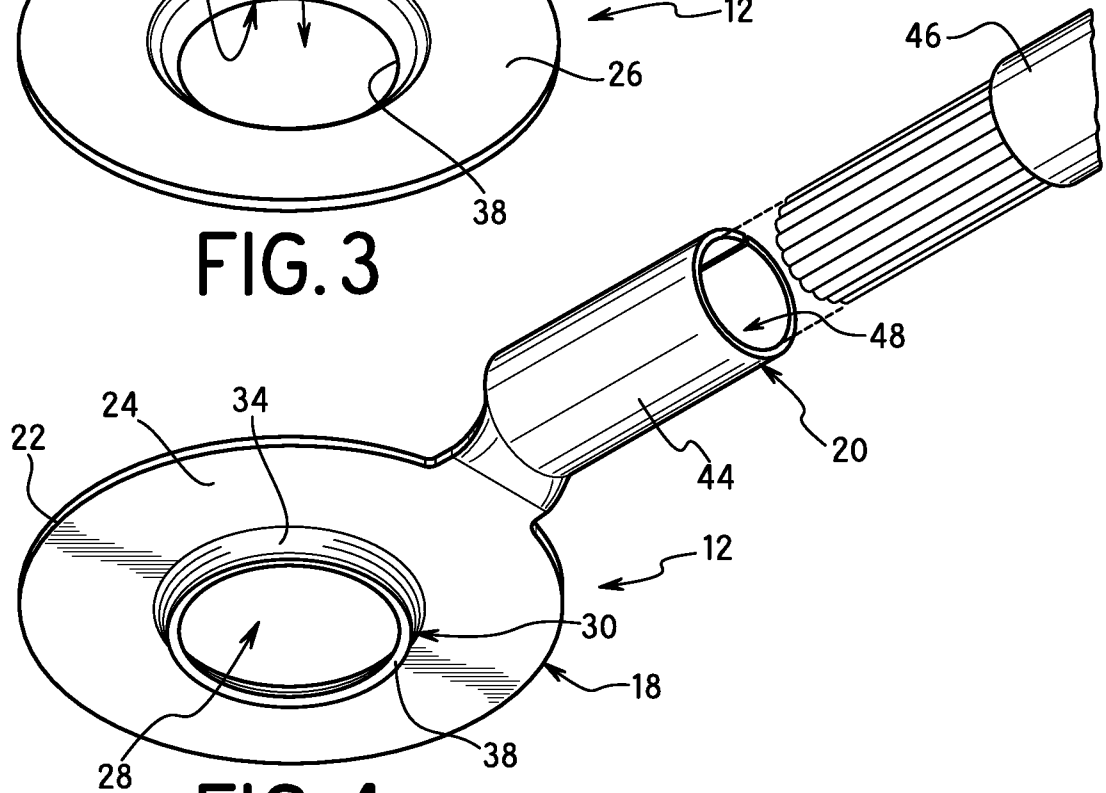


FIG. 4

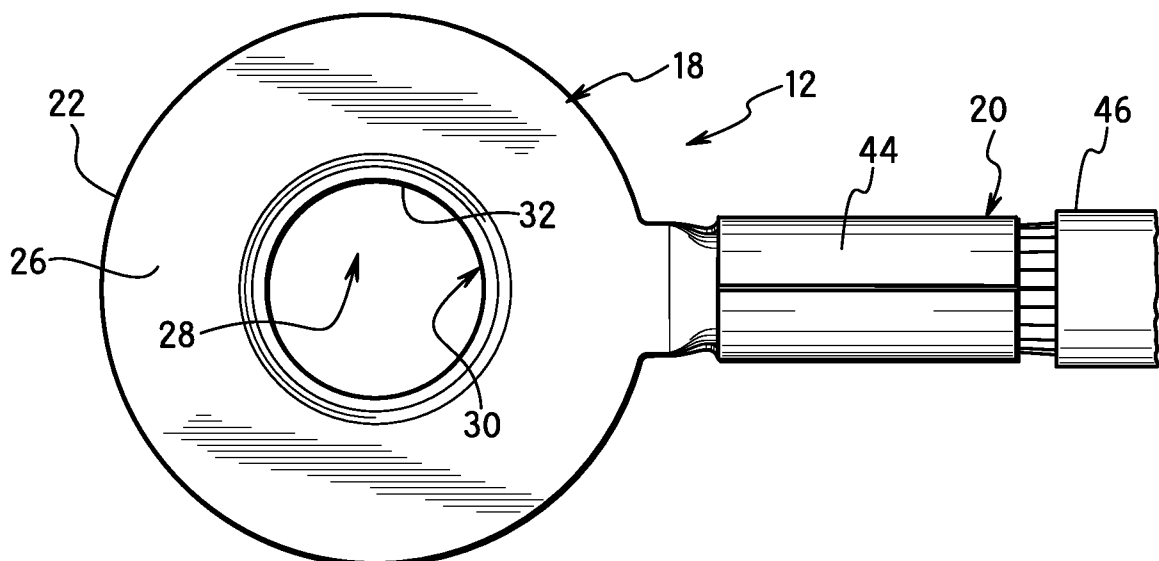


FIG. 5

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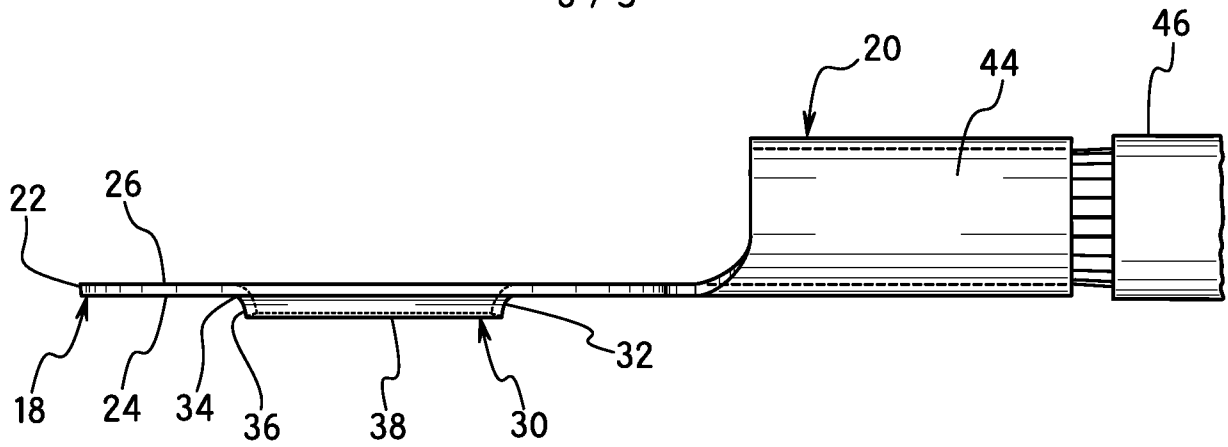


FIG. 6

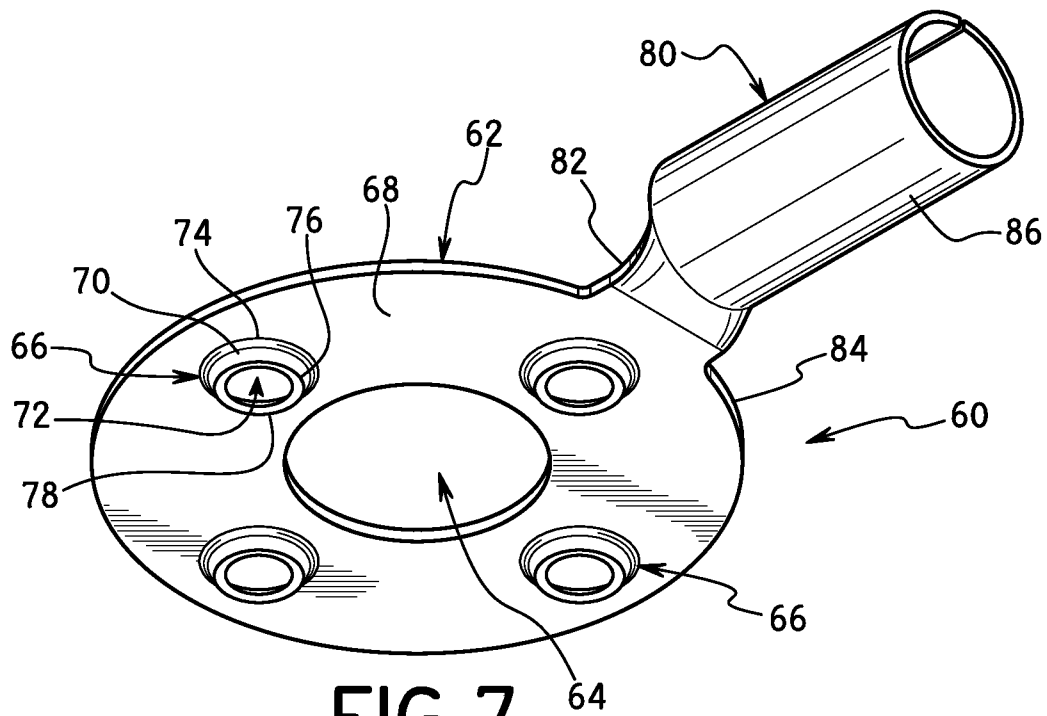


FIG. 7

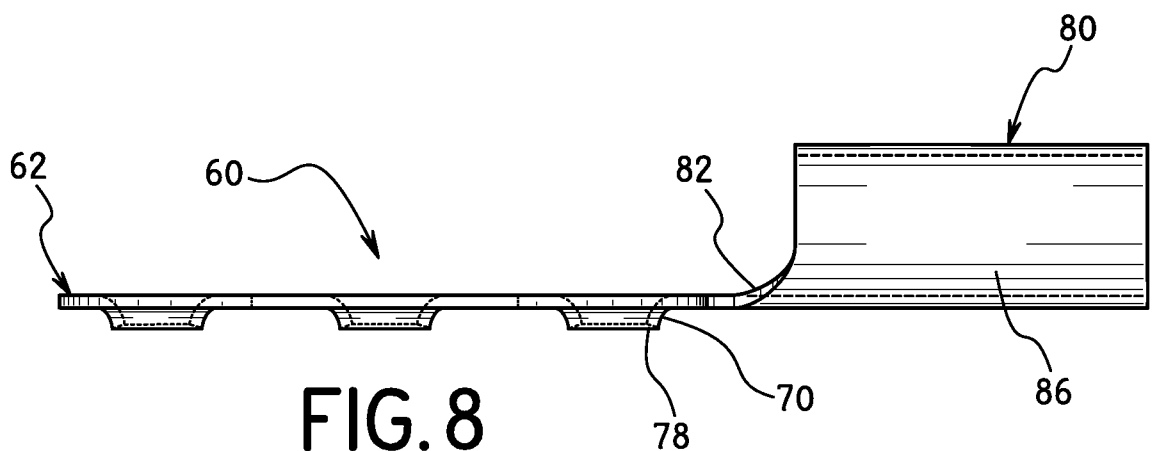


FIG. 8

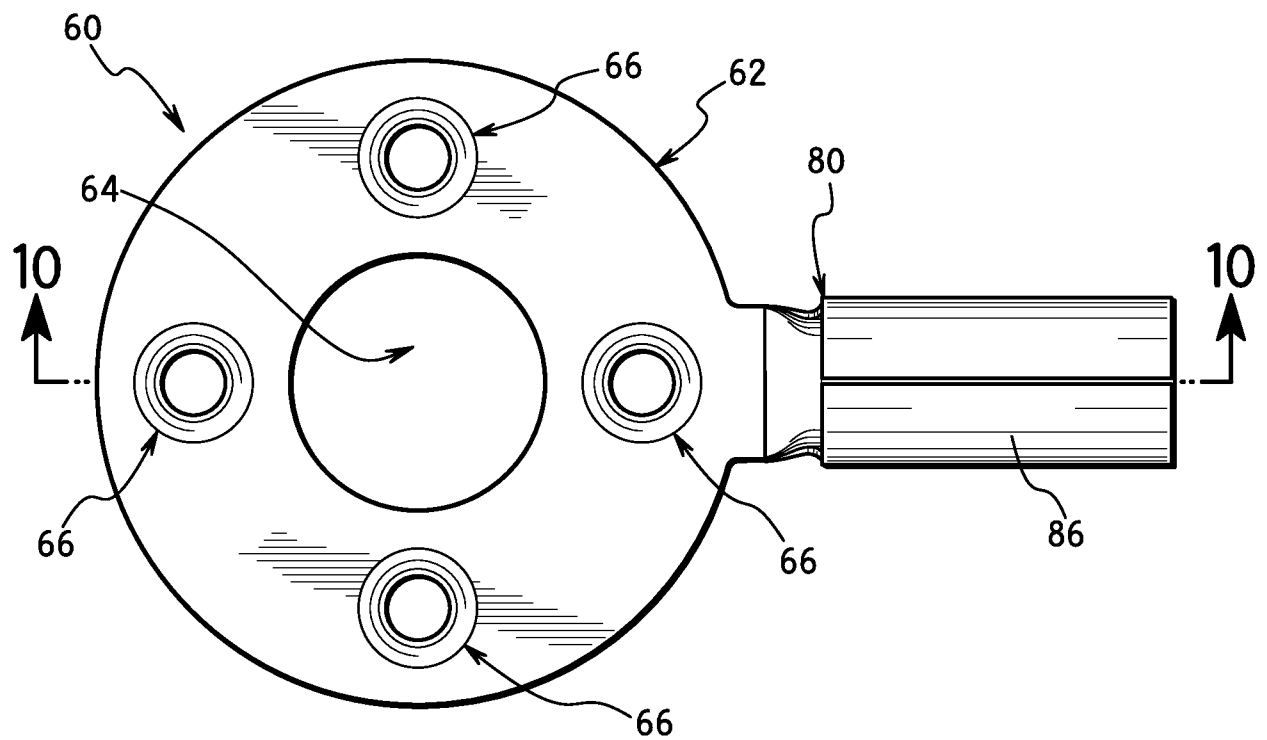


FIG. 9

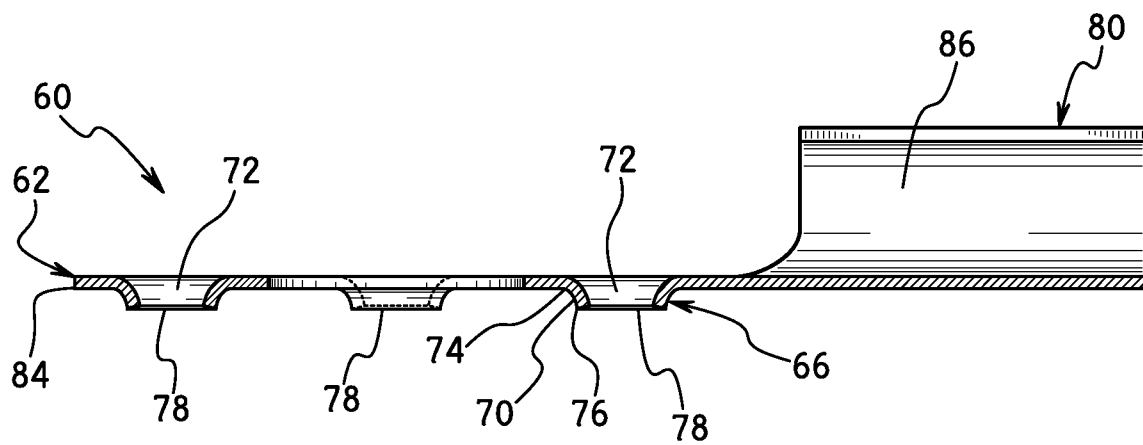


FIG. 10

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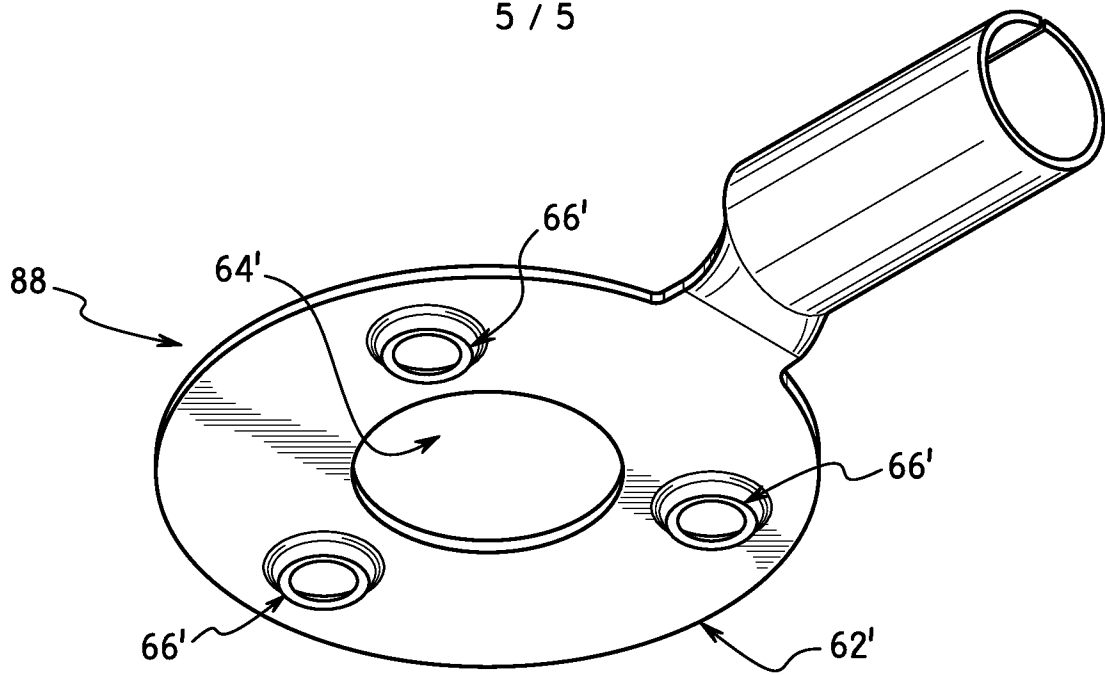


FIG. 11

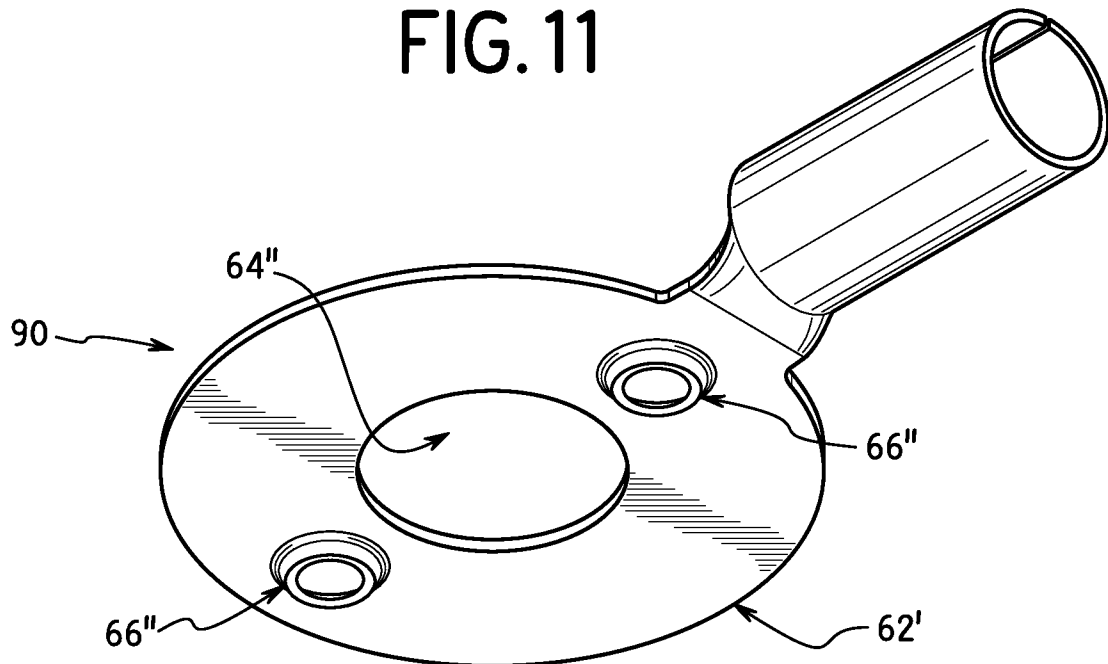


FIG. 12

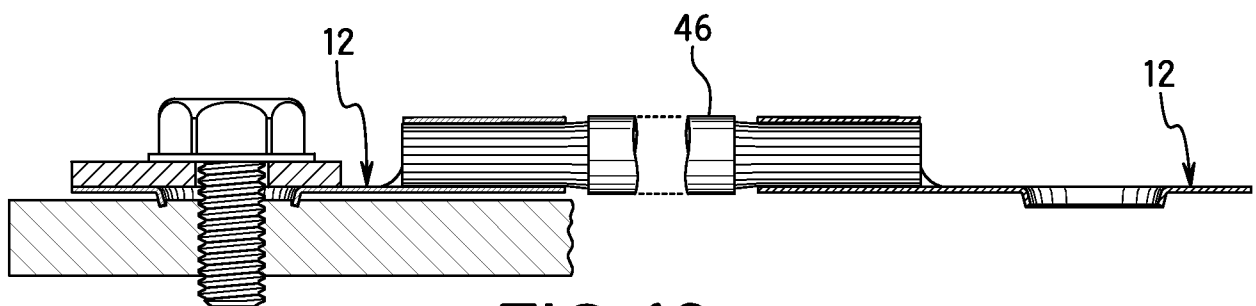


FIG. 13

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US15/42702

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - H01R 4/18, 13/40 (2015.01)

CPC - H01R 4/18, 13/42, 13/50

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC (8) - H01R 4/18, 4/20, 4/28, 13/02, 13/40, 13/405 (2015.01)

CPC - H01R 4/01, 4/023, 4/18, 4/182, 4/183, 4/20, 13/02, 13/40, 13/42, 13/46, 13/50, 13/512

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PatSeer (US Granted, US Applications, EP-A, EP-B, WO, JP, DE-G, DE-A, DE-T, DE-U, GB-A, FR-A); Google; Google Scholar; EBSCO; ProQuest; IP.com; Keywords used: unitary, electrical connector, aperture, ring connector

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5,759,056 A (COSTELLO, M et al.) June 02, 1998; abstract; figures 1-7; column 3, lines 43-67, column 4, lines 8-46	1-4
Y		5-17
Y	US 8,092,129 B2 (WILEY, B. et al.) January 10, 2012; figures 6 and 8, column 7, lines 14-31.	5-14 and 16-17
Y	US 5,599,210 A (GREEN, C) February 04, 1997; figures 3 and 5; column 8, lines 21-34.	15

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:

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Date of the actual completion of the international search

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Mail Stop PCT, Attn: ISA/US, Commissioner for Patents
P.O. Box 1450, Alexandria, Virginia 22313-1450

Facsimile No. 571-273-8300

Authorized officer

Shane Thomas

PCT Helpdesk: 571-272-4300
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