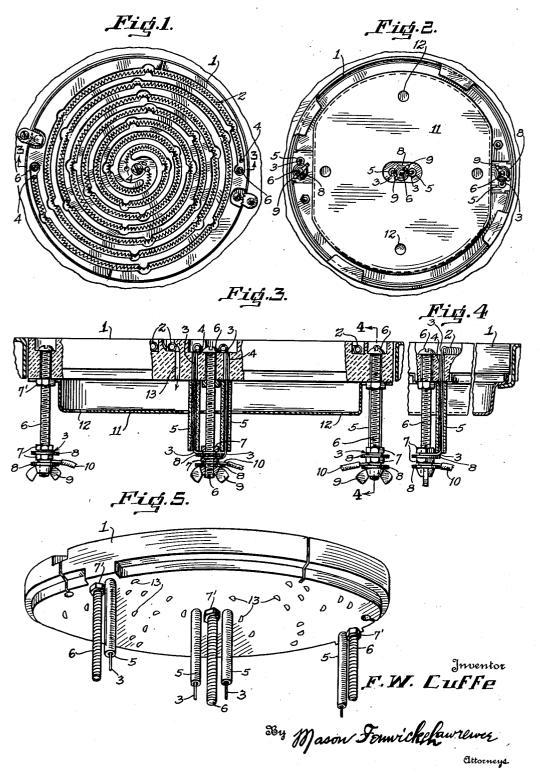
SURFACE UNIT TERMINAL

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## UNITED STATES PATENT OFFICE.

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## SURFACE-UNIT TERMINAL.

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minals and more particularly to terminals used in connection with flat surface units.

The principal object of this invention is 5 to provide a terminal which will insure a cooling contact between the copper leads and resistance wire.

Another object is to prevent the annealing of the terminal and the contact wires which 10 occurs so frequently at the present time in electric heating units.

Still another object is to provide a rigid construction which is essential to prevent a shorting of the current and at the same time 15 to prevent destruction of the terminal.

In order to successfully solve the problems stated, it is necessary to have the ferminals remote from the source of heat, allow the terminals to be in free circulation of air, and radiate as far as possible any heat which may travel down to the terminals.

The structure by which I have solved the particular problems is described and shown in the accompanying specification and draw-25 ings.

In the drawing:

Figure 2 is a bottom plan of the surface

Figure 4 is a fragmentary section taken on line 4-4 of Figure 3; and

Figure 5 is a bottom perspective of the 35 surface unit.

Referring to the drawing:

Numeral 1 designates a surface unit including the resistance wires 2 which extend at their free ends 3 through openings 4 in 40 the surface unit 1 through refractory tubes 5 to a terminal 6 which extends parallel to the refractory tube or tubes 5. A threaded nut 7 is placed above and below the free end or ends 3 of the resistance wires 2 with a heat radiating fin in the form of a metal washer 8 placed between the threaded nuts 7. A threaded nut 7' holds the terminal 6 snug against the surface unit 1, through which the terminal passes. A wing nut 9 is threaded upon the terminal 6 and holds the whole A lead wire 10 is connected to the terminal 6 below the free ends 3 of the resistance wire 2 but spaced from the same by nut 7. Below the surface unit 1, as shown in 55 Figures 2 and 3, is a pan 11 with openings

This invention relates to electric stove ter- 12 to allow for the escape of any drippings which may seep through the opening 13 in the surface unit 1. The primary purpose of the pan 11 is to act as a reflecting surface, thus breaking the downward flow of heat 60 from the resistance coil and consequently preventing as far as possible heating the terminals and points of contact by radiation. It is true that when the pan becomes heated it will in turn radiate heat, but the heat thus 65 thrown off will be much less than if its radiation was not interrupted by the pan. Another advantage of the pan 11 is that it acts as a mechanical support for the surface unit 1, which is usually made of porcelain or other 70 refractory material. By extending the pan, the whole diameter of the surface unit, there is much less danger of refractory material cracking or breaking.

By continuing the free ends 3 of the resist- 75 ance wire 2 through refractory tubes 5 parallel to the terminal 6, the wire is given a chance to cool by means of radiation, and at the same time, the point of contact is spaced from the source of heat.

By extending the terminal 6 parallel to the Figure 1 is a top plan of the surface unit; refractory tubes 5, a rigid construction is obtained which is highly desirable. With this unit shown in Figure 1; construction, the annealing of the wires and Figure 3 is a section taken on line 3—3 of terminal is done away with and at the same 85 time, a construction of the greatest simplicity and efficiency is presented to the user. The use of the flat metal washer as a heat radiating fin will assist in materially discharging any heat which may travel down the termi- 90

> Having described my invention, I do not limit myself to the exact construction shown and described herein, but claim any equivalent structure which may come within the 95 breadth of my invention.

Having described my invention what I claim is:

1. A heating unit comprising a plate having openings therein, resistance coils mount- 100 ed on said plate, the coils having free ends extending from said plate through said openings, a refractory tube surrounding each free end and extending substantially below said plate, a terminal extending from said plate 105 parallel to said refractory tubes, and means for securing said free end of the resistance coil to said terminal.

2. A plate of refractory material having an electrical heating coil thereon, a refractory 110 tube extending substantially perpendicularly from said refractory plate, a metallic contact element extending substantially from said refractory plate and adjacent to said refractory tube, and means on said metallic contact element for clamping to said element the ends of said coil projecting from said tubes.

3. A plate of refractory material having an electrical heating coil thereon, a reflection plate secured to the bottom of said plate of refractory material, a refractory tube extending substantially perpendicularly from said refractory plate, a metallic contact element extending substantially from said refractory plate and adjacent to said refractory tube, and means on said metallic contact element for clamping to said element the ends of said coil projecting from said tubes.

4. A plate of refractory material having 20 an electrical heating coil thereon, a refractory tube extending substantially perpendicularly

from said refractory plate, a metallic contact element extending from the upper side through said refractory plate substantially perpendicularly to said plate and adjacent to 25 said refractory tube and means on said metallic contact element for clamping to said element the ends of said coil projecting from said tubes.

5. A plate of refractory material having an 30 electrical heating coil thereon, a refractory tube extending substantially below said refractory plate, a metallic contact element extending substantially below said refractory plate and adjacent to said refractory tube, 35 heat radiating fins extending from said metallic contact element and means on said metallic contact element below said heat radiating fins for clamping to said element ends of said coil projecting from said tubes.

In testimony whereof I affix my signature. FREDERICK WILLIAM CUFFE.