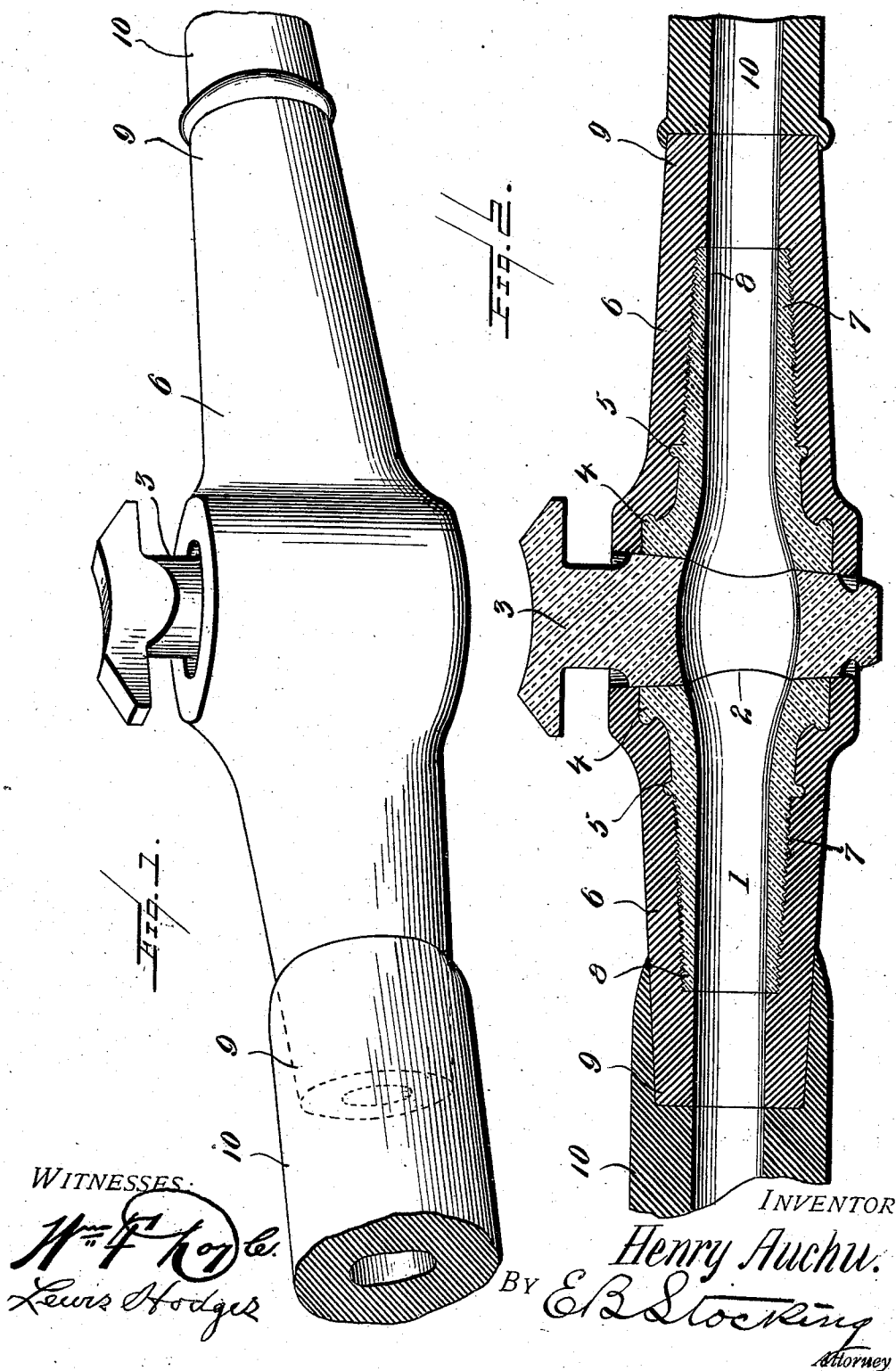


No. 867,780.

PATENTED OCT. 8, 1907.

H. AUCHU.
METAL COATED SPIGOT.
APPLICATION FILED FEB. 21, 1907.



UNITED STATES PATENT OFFICE.

HENRY AUCHU, OF EMPORIUM, PENNSYLVANIA.

METAL-COATED SPIGOT.

No. 867,780.

Specification of Letters Patent.

Patented Oct. 8, 1907.

Application filed February 21, 1907. Serial No. 358,556.

To all whom it may concern:

Be it known that I, HENRY AUCHU, a citizen of the United States, residing at Emporium, in the county of Cameron, State of Pennsylvania, have invented certain
5 new and useful Improvements in Metal-Coated Spigots, of which the following is a specification, reference being had therein to the accompanying drawing.

This invention relates to a metal coated spigot and particularly to a spigot formed of glass or vitrified material such as used in the chemical arts to resist any ac-
10 tion of the material conducted therethrough.

The invention has for an object to provide a spigot of vitrified material with a metal coating secured thereto and extended beyond its opposite ends to provide
15 means for the connection of a proper conducting pipe to the spigot, and to protect the latter while the seat for the cock is being ground and also against breakage while connecting the conducting pipe thereto or against the loss of acid or other material by a breakage of the
20 spigot while in use.

Other and further objects and advantages of the invention will be hereinafter set forth and the novel features thereof defined by the appended claims.

In the drawing:—Figure 1 is a perspective showing
25 the spigot applied to the conducting pipe, and Fig. 2 is an enlarged longitudinal section through the spigot.

Like numerals refer to like parts in the several views of the drawing.

The numeral 1 designates the body of the spigot
30 which may be of glass, pottery or any other desired vitrified material adapted to resist the action of acid or other substances conducted therethrough. This body is provided at its center with the ground seat 2 adapted to receive the rotatable stop cock 3 which is properly
35 mounted therein. The extended ends at the opposite sides of this seat are provided with a shoulder 4 and a rib 5 both extending circumferentially thereof and upon which the metal coating 6 of lead or other proper material is cast or molded so as to secure it to the body
40 of the spigot. The ends of this body are also threaded or grooved as at 7 so as to secure additional surface contact with the lead, and at the end of the spigot a shoulder 8 is formed in the coating or covering to prevent any longitudinal slipping of the parts. The ends 9 of this
45 coating are extended beyond the vitrified body of the spigot for the attachment thereto of the conducting pipes 10 which are of lead or other acid resisting material and attached to the spigot coating by sweating, burning, soldering or otherwise.

50 In the ordinary construction of a spigot made of glass or vitrified material, the same is very liable to breakage while the seat for the cock therein is being ground or finished, and also during the attaching of the conducting pipe as the molding or casting of such a pipe there-

on expands the material of the spigot and frequently
throws the ground seat out of proper alinement by the
expansion of the material. Such a spigot if not coated
will not stand the action of the heat while liquids of
high temperature are passed therethrough and often
crack when liquids such as acids or other dangerous
chemicals are being conducted through the pipes
which is liable to cause much damage and injury to
both the apparatus and workmen coming in contact
therewith. It has therefore been found that by pro-
viding a metal coating upon the body of the spigot the
same is effectually protected from the heat and also
properly supported for the grinding of the valve seat so
that when the plug or cock is inserted the seat does not
lose its originally true outline and accurate fit to the
ground seat. Furthermore, the extended ends of this
casing or coating provide means for the attachment of
the conducting pipes by burning or sweating thereon
at a point beyond the end of the vitrified spigot so as to
remove the heat from the body thereof. In the use of
the invention it will be observed that this coating pro-
tects the spigot from the contact of the outer atmos-
phere which is at a much lower temperature than the
liquid conducted therethrough and this prevents the
cracking or breakage due to such differences in tem-
perature, and if for any reason such breakage does occur
the liquid is retained by the metal covering and pre-
vented from loss or escape from the spigot. This
metal coating is placed upon the spigot body before it
is ground or finished so that any breakage which might
occur at such time does not occasion the loss of time and
labor embodied in grinding and finishing the completed
product, and may also be applied after it is ground and
finished, and when once applied to the vitrified materi-
al is effectively retained thereon so as to protect the
body of the spigot against the action of acid or acciden-
tal breakage from contact therewith.

Having described my invention and set forth its merits what I claim and desire to secure by Letters Patent is:—

1. A spigot formed of vitrified material and provided
with a metallic coating surrounding the outer surface
thereof and extended longitudinally beyond the ends of the
spigot to form a metallic prolongation thereof shaped to
form a portion of a soft metal joint for an attaching
portion.

2. A spigot formed of vitrified material and provided
with a metallic jacket inclosing the same and having an
attaching portion extending beyond the ends of the spigot
body and shaped to form a portion of a soft metal joint
and provided with a shoulder to engage said ends.

In testimony whereof, I affix my signature in presence of
two witnesses.

HENRY AUCHU.

Witnesses:

GEO. P. JONES,
H. A. Cox.