



(51) International Patent Classification:

A61B 18/14 (2006.01) A61B 18/02 (2006.01)
A61B 18/00 (2006.01)

(21) International Application Number:

PCT/IB2015/051998

(22) International Filing Date:

18 March 2015 (18.03.2015)

(25) Filing Language:

Italian

(26) Publication Language:

English

(30) Priority Data:

MI2014A000467 20 March 2014 (20.03.2014) IT

(71) Applicant: ATRICATH S.P.A. [IT/IT]; Viale Bianca Maria, 41, I-20122 Milan (IT).

(72) Inventor: PERFLER, Enrico; Via Lardirago, 31, I-27100 Pavia (IT).

(74) Agents: DE GREGORI, Antonella et al.; Via Borgogna, 8, I-20122 Milano (IT).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: ABLATION CATHETER AND ABLATION APPARATUS

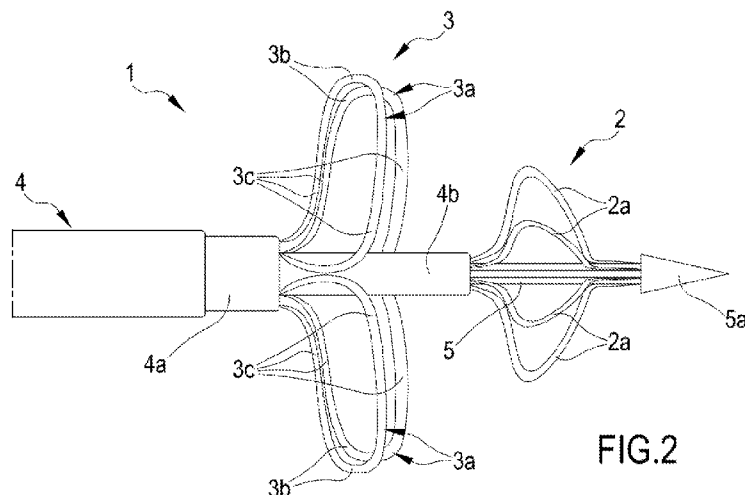


FIG.2

(57) Abstract: The present invention relates to an ablation catheter (1) for the ablation of tissues comprising: - a telescopic tubular body (4) in turn comprising an external tubular body (4a) and an internal tubular body (4b) concentric with each other, and a rod-like guiding element (5) at least partly housed in the internal tubular body (4b) with at least one free end (5a) protruding from the internal tubular body (4b) in correspondence with a distal end of the telescopic body (4); - a positioning head (2, 2", 2"', 2°, 2*, 2^), and an ablation head (3) in correspondence with the distal end of the telescopic body (4), the positioning head (2, 2", 2"', 2°, 2*, 2^), being situated in the proximity of the free end (5a) of the rod-like guide, and the ablation head (3) in the proximity of the positioning head (2, 2", 2"', 2°, 2*, 2^), in a remote position with respect to the free end (5a); - a control handpiece at a proximal end of the telescopic body (4) coupled with the guiding element (5), the ablation head (3), the positioning head (2, 2", 2"', 2°, 2*, 2^), and the telescopic tubular body (4); wherein the ablation head (3) comprises at least two ablation elements or petals (3a) that can be moved from a rest position in which they are housed in the external tubular body (4a) and an operating position in which they protrude from the external tubular body (4a) like a petal; wherein each of the ablation elements or petals (3a) comprises: - a continuous ablation electrode (3b) which extends without interruption over a circumferential peripheral portion of each petal (3a), substantially

[Continued on next page]



along an arc of circumference having a longitudinal axis of the rod-like guiding element (5) as its centre; - two side portions (3c) of the petal (3a), each connected to an end of the ablation electrode (3b), in correspondence with a curved section, the side portions (3c) and the ablation electrode (3b) being integral with each other, formed by means of the same folded metallic conductor, - each ablation petal (3a) being separate and distinct from another ablation petal (3a) of the ablation head, - all the ablation petals (3a) of the ablation head being separately connected to a distinct electric energy generator to cause a radiofrequency ablation in a powered ablation electrode condition (3b).

ABLATION CATHETER AND ABLATION APPARATUS

TECHNICAL FIELD

The present invention relates to the general field of catheters and ablation apparatuses for human tissue
5 ablation or, more generally, for animals.

STATE OF THE ART

Various type of ablation catheters are known in the state of the art.

In general, the term "ablation" refers, in the medi-
10 cal field, to the treatment of a tissue suitable for removing a surface part of the same tissue or necrotizing it and/or causing a cicatrization of the same.

The ablation referred to in this invention is specifically destined for interrupting the electric continuity of the tissue in correspondence with the zone treated
15 by ablation.

In this sense, ablation can take place with a series of treatments, for example by means of an electric current, by heat, cryogenics, radiofrequencies or other
20 forms of treatment.

A first example of a radiofrequency ablation catheter is that capable of effecting focal ablations: in fact, it has an actual ablation tip in correspondence with its free end.

25 In the treatment, the catheter is inserted by means of percutaneous access and is brought to the area to be ablated.

The surgeon then activates the ablation tip and effects the ablation of the tissues by means of a continuous approach/distancing movement of the ablation tip from the tissue, necessary for not maintaining an excessively
5 lengthy contact of the tip with the tissue, with consequent damage that can be critical.

The ablated area is therefore defined by the combination of ablated punctiform zones.

This operation is particularly delicate as an excessively prolonged contact of the tip with the tissue can
10 lead to serious injury to the latter.

Let us consider, for example, the ablation of the antrum of the pulmonary veins in the case of atrial fibrillation: the antrum of the veins to be ablated is situated in correspondence with the conjunction of the veins
15 with the heart; an excessively prolonged contact of the ablation tip with the tissue could lead to a piercing of the wall of the heart and, if not immediately treated surgically, could have fatal consequences for the patient.
20

The ablation manoeuvring itself, on the other hand, must also be sufficiently prolonged for ensuring that the ablation is effective and does not have to be repeated.

This situation, already complex, is made even more
25 so due to the fact that this type of ablation generates substantially punctiform ablated areas, and consequently the treatment must be repeated numerous times, in order to join these punctiform areas until they form a substan-

tially continuous ablation line to interrupt the electric continuity of the tissue and isolate the atrium from the venous electric disturbances. The intervention therefore has relatively lengthy times which require a prolonged
5 sedation of the patient.

Furthermore, in order to improve the precision of the treatment, the radiofrequency ablation catheter described above requires a second, separate, catheter, i.e. a mapping catheter, which obtains information on the position and effectiveness of the treatment of the single
10 areas to be treated.

This implies having to introduce and manoeuvre two separate catheters, with relatively high encumbrance, costs and overall procedural difficulties.

15 Another type of known catheter, specifically suitable for the ablation of the antrum of the pulmonary veins (for the treatment of atrial fibrillation) is described in international patent application PCT/EP2012/056626.

This catheter was created for at least partly solving
20 the problems indicated above.

It comprises a positioning head and an ablation head and a telescopic tubular body provided with an external tubular body, an internal tubular body, concentric with each other, and a rod-like guiding element at least partly
25 housed in the internal tubular body with a free end protruding from the internal tubular body.

The positioning head is situated in the proximity of the free end of the rod-like guiding element, whereas the

ablation head is positioned close to the positioning head, in a position far from the free end, i.e. on the opposite side of the latter with respect to the positioning head.

5 In short, the positioning head and the ablation head can be inflated by suitable fluids so as to pass from a rest position in which they are deflated and not expanded, to an operating condition in which they are inflated and expanded.

10 Although this catheter represents a considerable step forward with respect to those having an "ablation tip" described above, it still has various drawbacks.

 A first drawback is linked to the fact that it has a certain encumbrance even when in a rest condition: it
15 should in fact be remembered that catheters are inserted in the patient's veins and are brought through these to the treatment zones, which can often be distant from the inlet point (for example in the treatment of atrial fibrillation, the catheter is inserted in the femoral vein
20 and brought up to the heart).

 In this sense, it is evident that it is extremely important to limit the encumbrance of the catheter in order to facilitate its passage in the veins of the patient undergoing treatment.

25 Another drawback is linked to the fact that the ablation head of the catheter described therein is a torus, which, once expanded, has well-defined dimensions: in a

functioning condition, its dimensions cannot therefore be varied.

This implies knowing the exact dimensions of the area to be treated, in order to be able to select the correct catheter, i.e. having a torus which, in expanded
5 conditions, has dimensions coherent with those of the area to be treated.

A further drawback, again linked to the dimensions of the torus described above, lies in the fact that the
10 same catheter cannot be used for different applications, for example, applications in which the dimensions required by the ablation head differ significantly (for example for veins having a different ostium in the same patient).

15 Yet another drawback relates to the fact that some ablated areas sometimes require a second ablation treatment in order to be effective.

An example is the case of the ablation of the antrum of a vein: the ablation line in which the tissue is altered by the treatment is substantially a circumference;
20 if an arc of the same is not treated sufficiently, the surgeon must proceed with a new treatment.

The intrinsic characteristics of the catheter described above, however, imply that a new treatment presumably also involves areas of the circumference that
25 have already been sufficiently treated, therefore exposing the tissue to potential injury.

Another known ablation catheter is that described in US2013/0103027. In this case, there are two separate heads in the distal portion, an ablation head and a positioning head.

5 The ablation head has angled thread-like supports on which discrete ablation electrodes (punctiforms) are assembled.

Yet another ablation catheter is that described in US2005171536: also in this case, the ablation head has
10 electrodes assembled on a supporting structure.

The same can be said, in short, for the catheter described in US 6,893,438.

Although these types of embodiments are capable of overcoming some of the drawbacks described above with respect to the more traditional catheters (with a tip and
15 inflatable), they are, however, relatively complex to construct, they require specific conductors for feeding the electrodes and occupy considerable space.

Furthermore, it should be pointed out that during
20 the ablation operation in catheters with discrete electrodes, the risk of the formation of blood clots is relatively high, due to the fact that, on the whole, it is difficult to make the electrodes of each wire of the supporting structure adhere perfectly to the surface of tissue to be ablated.
25

Another problem encountered with the "multi-electrode" catheters described above is due to the discrete arrangement of the electrodes: said electrodes,

which can be activated with a monopolar or bipolar radiofrequency supply, ablate the tissue surrounding the pulmonary veins, leaving however gaps between one ablation point and another. In order to fill these gaps, repeated applications of the same catheter or even the introduction of a focal catheter and a mapping catheter are very frequently required for identifying and completing the ablation in areas not completely treated, with a consequent increase in the procedural risk for the patient and an increase in the times and intervention costs.

On the whole, radiofrequency ablation is more difficult to control, due to eddy currents that can be generated in the conductors along the catheter, from the generator (external) to the ablation head, which can make it difficult to accurately control the quantity of energy supplied.

OBJECTIVES OF THE INVENTION

A first objective of the present invention is to overcome the drawbacks of the known art.

A second objective of the invention is to provide a catheter for the ablation of tissues which has the minimum possible dimensions and at the same time has an ablation profile which is as ample and uniform as possible.

A further objective is to also enable ablations to be effected of only part of the tissue surrounding the ablation head, without requiring that other parts already treated correctly be subjected to new treatment.

Yet another objective of the invention is to provide a catheter for the ablation of tissues which is capable of shortening the time of the procedure, thus reducing the time in which the patient is sedated.

5 An additional objective is to provide an ablation catheter which is safer to use, also in the case of moving tissue walls, and which avoids injury to or piercing of the walls.

10 A further objective of the invention is to provide an ablation catheter which, when in use, has a reduced formation of clots.

Yet another objective of the invention is to provide an ablation catheter which, when in use, has a relatively simple regulation of the energy supplied.

15 Another objective of the invention is to provide an ablation catheter which is capable of providing the surgeon with information relating to the state of treatment of the tissue.

20 A first object of the invention therefore relates to an ablation catheter and a second object of the invention relates to an ablation apparatus comprising said catheter according to the enclosed independent claims.

The idea at the basis of the invention is to produce a catheter for the ablation of tissues comprising:

25 - a telescopic tubular body in turn comprising an external tubular body and an internal tubular body, concentric with each other, and a rod-like guiding element at least partly housed in the internal tubular body with at least

one free end protruding from the internal tubular body in correspondence with a distal end of the telescopic body;

- a positioning head and an ablation head in correspondence with the distal end of the telescopic body, the positioning head being situated in the proximity of the free end of the rod-like guide, and the ablation head in the proximity of the positioning head, in a remote position with respect to the free end;
- a control handpiece at a proximal end of the telescopic body coupled with the guiding element, the ablation head, the positioning head and the telescopic tubular body;

the ablation head comprises at least two ablation elements or petals that can be moved from a rest position in which they are housed in the external tubular body and an operating position in which they protrude from the external tubular body like a petal;

characteristically, according to the invention, each of the ablation elements or petals comprises:

- a continuous ablation electrode which extends without interruption over a circumferential peripheral portion of each petal, substantially along an arc of circumference having a longitudinal axis of the rod-like guiding element as its centre
- two side portions of the petal, each connected to an end of the ablation electrode, in correspondence with a curved section

the side portions and the ablation electrode being integral with each other, formed by means of the same folded metallic conductor

each ablation petal being separate and distinct from another ablation petal of the ablation head,
5 all the ablation petals of the ablation head being separately connected to a distinct electric energy generator to cause a radiofrequency ablation in a powered ablation electrode condition.

10 In this way, the drawbacks indicated above are brilliantly overcome.

The ablation petals can in fact remain in rest position during the insertion and positioning of the catheter, until it has reached the position in which the
15 treatment is to be effected: in this position, they are contained inside the external tubular element of the catheter and do not have any encumbrances or protrusions which could complicate the positioning manoeuvre and passage in the veins.

20 The reduced dimensions of the catheter, obtained through the advantageous expedients of the invention, therefore allow the catheter to be easily inserted and positioned.

In this respect, it should be pointed out that the
25 fact that the side portions and the ablation electrode are integral with each other, formed by the same folded metallic conductor, allows a considerable reduction in the encumbrance and, at the same time, an optimum posi-

tioning which allows possible clots to be reduced: the intrinsic elasticity of the wire (or thin lamina) of which it is formed - and all the same for the whole petal - allows it to be positioned in optimum contact with the tissue to be subjected to ablation treatment, with the result that it is treated uniformly.

The Applicant has discovered that these advantages can be obtained when the petals are of Nitinol, produced with a single wire having a circular section with a diameter D and with the following ratio between the diameter D and the length L of the active part (circumferential part of the petal, i.e. electrode)

D/L ranging from 0.015 to 0.025, preferably equal to about 0.02.

This particular ratio linked to the material with which the petal is produced (Nitinol) ensures that optimal electric characteristics are obtained together with an optimum adhesion of the petal on the surface to be treated, so that it is possible to obtain perfectly straight lesions, without necrotized areas.

With a length L ranging from 10 to 25 mm, the relative optimum diameter preferably ranges from 0.20 mm to 0.50 mm, preferably 0.30 mm.

At the same time, the presence of continuous, non-discretized ablation electrodes, allows ablation sections having a much larger extension than those relating to catheters with an ablation tip, to be produced, thus re-

ducing the treatment time during which the patient must be sedated.

Furthermore, with respect to structures in which the electrode is discrete and applied to a supporting structure, it can be noted that in this case, it is the same structure, conductor, that acts as electrode: the latter is therefore uniformly "distributed" so as to extend over the whole circumferential portion of the petal without interruptions.

10 According to a particularly advantageous characteristic, the ablation elements, or at least the relative segments, can be selectively activated, as each is connected to its own specific generator, part of the ablation apparatus which also comprises the same catheter of
15 the invention: in this way, the surgeon can advantageously choose which and how many of these to activate for repeating the treatment, which can therefore correspond solely to the areas that have not been sufficiently treated, avoiding re-treating areas of tissue that have
20 already been treated correctly or areas at risk for the patient.

In order to allow an optimum control of the energy supplied, according to an independent aspect of the invention, additional conductors are envisaged, which are
25 useful for eliminating eddy currents that may be generated.

This feature can be advantageously combined with those of the catheter described herein, thus providing an extremely precise ablation catheter in the treatment.

In particular, but not exclusively, the ablation catheter of the invention is advantageously suitable for the ablation of the antrum of pulmonary veins for limiting or eliminating the atrial fibrillation phenomenon, thanks to the interruption in the electric currents induced by the veins themselves.

Details on this type of treatment for atrial fibrillation, its effectiveness and approach, can be found in scientific literature and consequently no further mention will be made thereof in the present description.

Other unlimited uses of the catheter of the invention can, for example, be for the ablation of renal arteries, as a cure for high blood pressure.

Also in this case, no medical details are provided on the treatment as these can be found in scientific literature.

Other optional advantageous features of the invention are contained in the enclosed claims, which should be considered as being an integral part of the present description.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention is described hereunder with reference to non-limiting examples, provided for illustrative and non-limiting purposes in the enclosed drawings. These drawings illustrate different aspects and embodiments of

the present invention and, when appropriate, reference numbers illustrating structures, components, materials and/or similar elements in different figures are indicated with similar reference numbers.

5 Figure 1 illustrates a side view of the distal end of the catheter of the invention in a positioning condition;

Figure 2 illustrates a side view of the end of the catheter of figure 1 in a functioning condition;

10 Figure 3 illustrates a front view of the catheter of the invention in an insertion condition;

Figure 4 illustrates a front view of the catheter of the invention in a positioning condition corresponding to that of figure 1;

15 Figure 5 illustrates a front view of the catheter of the invention in a functioning condition corresponding to that of figure 2;

Figures 6-10 illustrate side views of variants of a detail of the catheter of the invention;

20 Figures 11 and 12 illustrate a preferred embodiment of the catheter of the invention, in a side and perspective view;

Figures 13 and 14 illustrate the ablation petals of the catheter of figures 11, 12, in a side and perspective
25 view;

Figures 15 and 16 illustrate the positioning head of the catheter of figures 11, 12, in a side and perspective view;

Figure 17 illustrates a section along the plane AA of figure 11;

Figures 18 and 19 illustrate sections along the planes AA and BB of figure 13;

5 Figures 20 and 21 illustrate sections along the planes AA, BB and CC of figure 15.

DETAILED DESCRIPTION OF THE INVENTION

Whereas the invention can undergo various modifications and alternative constructions, some relative illustrative embodiments are shown in the drawings and are described hereunder in detail.

It should be understood, however, that there is no intention of limiting the invention to the specific embodiment illustrated but, on the contrary, the invention
15 intends to cover all the modifications, alternative constructions, and equivalents that fall within the scope of the invention as defined in the claims.

The use of "for example", "etc.", "or" indicates non-exclusive alternatives, without limitation, unless
20 otherwise specified. The use of "comprises" means "comprises, but not limited to" unless otherwise specified.

With reference to the enclosed figures, these show an illustrative but non-limiting embodiment of the catheter of the invention, indicated as a whole with reference
25 1.

The catheter 1 comprises a positioning head 2 and an ablation head 3, which will be described in further detail hereunder.

The catheter 1 also comprises a handpiece in a proximal position, i.e. the control portion that is located outside and can be used for the operator for controlling the action of the catheter itself.

5 The control handpiece is positioned at a proximal end of the telescopic body 4 and is operatively connected to the guiding element 5, the ablation head 3, the positioning head 2, 2'', 2''', 2°, 2*, 2^ and the telescopic tubular body 4; said "operative connection" can be actuated
10 in numerous ways, all known to skilled persons in the field, for example by means of control levers directly or indirectly connected to the above-mentioned parts; consequently no further mention will be made in this respect.

15 The form of the handpiece is of no particular interest for the present invention, as it is produced analogously to those known in the art; consequently no further detail is provided herein with respect to the handpiece.

20 The catheter 1 comprises a telescopic tubular body 4 in turn comprising: an outer tubular body 4a, an inner tubular body 4b, concentric with respect to each other.

A sheath 4c, also eccentric with respect to the tubular bodies 4a, 4b, is also envisaged for covering the outer tubular body.

25 The tubular bodies 4a and 4b are preferably cylindrical, even if, in general, they can be oval or polygonal (with rounded corners).

The catheter 1 also comprises a rod-like guiding element 5 partly housed in the inner tubular body 4b with a

free end 5a which protrudes from the inner tubular body 4b.

The rod-like guiding element 5 is used by the surgeon for guiding the movement of the catheter 1 when inserting it into the patient's veins; this guiding element is per sé of the known type and no further mention will be made thereof.

As can be seen in the figures, the positioning head 2 is situated in the proximity of the free end 5a of the rod-like guide 5, whereas the ablation head 3 is situated in the proximity of the positioning head 2, but in a remote position with respect to the free end 5a; in other words, the ablation head 3, when in use, is positioned between the outer tubular body 4a and the positioning head 2 (see figures 2 or 11, 12, for example).

In general, the ablation head 3 comprises a plurality of ablation elements or petals 3a.

In the embodiment illustrated, there are four ablation petals 3a, but there could also be two, three or more.

A specific feature of the ablation elements 3a is that they can be moved, or rather extracted, from a rest position in which they are housed in the outer tubular body 4a (as in figures 1, 3 and 4) to an operating position in which they protrude from the outer tubular body 4a extending and broadening out both radially and axially towards the positioning head (as in figures 2, 5, 11-14).

The movement between the two positions, rest and operating, is effected thanks to a mechanical control positioned in the handpiece of the device and which allows the controlled and adjustable extraction of the ablation
5 petals 3a.

In short, between the inner tubular body 4b and the outer tubular body 4a, there is at least one housing chamber 6, in which the petals 3a are positioned in a rest condition and from which they are extracted to be
10 brought into an operating condition.

In some embodiments, a single housing chamber is envisaged for each petal 3a, whereas in other embodiments, such as that illustrated, there is only one chamber 6, which in a sectional and front view, is substantially in
15 the form of a circular crown, as it is formed between the outer 4a and inner 4b tubular bodies.

This allows the elements 3a, when in a rest condition, to be kept withdrawn inside the chamber 6 during the positioning phase of the catheter (see figures 1, 3
20 and 4), without creating an obstacle during the passage of the catheter inside the patient's veins, and to be extracted from the chamber 6 only when the catheter 1 is positioned.

At least one, preferably all, of the ablation elements 3a comprise a continuous (clearly visible in figure
25 5) - or distributed - ablation electrode 3b which extends without interruption over a circumferential portion, preferably peripheral, of each petal 3a, substantially

along an arc of circumference having a longitudinal axis of the rod-like guiding element 5, as center.

In other words, the electrode 3b occupies the whole of the external body of the petal 3a, as far as the folded portions with a larger curvature radius which connect it with two side portions 3c of the petal 3a, each connected to an end of the ablation electrode (3b).

Characteristically, the side portions 3c and the ablation electrode 3b are integral with each other, produced with the same folded metallic conductor, to which further reference will be made hereunder.

In short, the petal is composed of a single, folded, solid electric conductor (wire or lamina), of which the circumferential part 3b forms the actual electrode and the side parts 3c form side portions of the petal which preferably do not contribute to the ablation process, even if traversed by an electric current.

This effect is obtained, for example, by coating the side portions 3c with a layer of electrically insulating material, preferably a paint (not illustrated in the figures).

Each ablation petal 3a is separate and distinct from another ablation petal of the ablation head and all the ablation petals 3a of the head are connected separately to a separate electric energy generator to cause a radiofrequency ablation under a powered condition of the ablation electrode 3b.

In this way, the quantity of energy to be supplied in relation to the desired result, can be regulated with extreme precision.

The electrically conductive material forming the ablation petal 3a is preferably composed of a shape-memory metallic conductor, even more preferably a Nitinol wire, a material which is known *per sé* for biomedical use; it should be noted that, in general, other metals/metal alloys suitable for the purpose, can also be selected.

As it is fundamental for the safety and success of the procedure to obtain a clear, continuous, ablation line, without causing surface necrosis and damage to the tissue, ideal conditions for enabling this can be obtained when the petals are of Nitinol, each produced with a single wire having a circular section with a diameter D and with the following ratio between the diameter D and the length L of the active part (circumferential part of the petal, or electrode)

D/L ranging from 0.015 to 0.025, preferably equal to about 0.02.

The electrical and mechanical characteristics are therefore optimized in relation to the advantages discussed above.

It should also be noted that by joining (ideally) the ablation electrodes 3b, they substantially develop along the same circumference, having the axis of the guiding element 5 as centre; only small arcs of this ideal circumference can remain unjoined (and therefore inac-

tive in the ablation treatment); in this way, during a treatment, an important portion of a blood vessel can be ablated, leaving only small areas of tissue that do not receive direct treatment.

5 This can be obtained even more so thanks to the fact that, as the petals 3a are all produced with the same conductor and with the same dimensions, the elasticity is such that an optimal adherence of the petal to the surface has been observed (the petal under the action of the
10 force against the tissue, becomes elastically deformed until it adheres perfectly to the tissue itself, regardless of rhythmic movements of the same) obtaining optimum results in terms of ablation and also in preventing the formation of clots.

15 In this sense, thanks to the optimal adherence, a reduced overall quantity of energy can in fact be supplied with respect to cases of the known art, with a consequent lesser heating of the blood possibly in contact with the electrode; at the same time, there is also a
20 lesser heating of the tissue, avoiding necrosis phenomena.

 These small non-treated areas can be subsequently ablated by the surgeon, if necessary, for example by rotating the whole catheter 1 on itself or, more advantageously, only the petals 3a, keeping the positioning head
25 2 fixed.

 It should be pointed out that the small angular extension of the arcs in which the ablation electrode 3b is

not active, ensures that the surface treated by each activation of the ablation petals 3a, is high, much higher than the known radiofrequency catheters with an ablation tip described above.

5 This allows a more rapid treatment of the patient, with the advantages indicated above.

Referring again to the side portions 3c, with reference to figure 2, it can be noted that, in the preferred embodiment illustrated, these do not develop exactly according to a perpendicular axis to that of the guiding
10 element 5 (more specifically, they do not lie on the plane on which the axis of the guiding element 5 is normal): the side portions 3c are in fact slightly tilted (in a side view) towards the free end 5a of the guiding
15 element 5, specifically forming a petal.

The side portions 3c therefore preferably develop, at least partly, along the generatrices of a cone (or truncated cone, depending on the cases) having as axis the longitudinal axis of the guiding element 5.

20 In this way, also due to the intrinsic elasticity of the elements 3a (whether they be metal laminates or wires), when the ablation segment 3b is resting on the tissue to be ablated, they are able to dampen, by bending, small oscillations or physiological movements (of
25 both the tissue and surgeon's hand), always keeping the ablation electrode 3b in contact with the tissue itself, guaranteeing a reliable contact and a consequent effective treatment, with the advantages discussed above.

For each petal 3a, one of the side portions 3c is preferably fixed to the outer tubular body, whereas the other side portion extends (or is connected) as far as the handpiece, where it is connected to the mechanical
5 activation elements or to the specific generator for this.

Each petal, in addition to being individually activated, can also be individually extracted from the tubular body 4a in which it is housed in a non-operating con-
10 dition.

For this purpose, as can be seen in figures 17, 18, 19, the side portion 3c of each petal is both mechanically and electrically connected to a specific conductor 39.

In the preferred embodiment of figures 17, 18, the
15 conductor 39 is integral with the petal 3a, as it is produced with the same Nitinol wire, with the same diameter.

In this preferred embodiment, only one side portion 3c of each petal extends as far as the handpiece, the other portion being fixed in correspondence with the ter-
20 minal end of the body 4a, for example a terminal bush; the bush 37 therefore preferably slidably houses a side portion of each petal 3c, whereas the other terminal portion of the same petal is fixed to the bush 37 itself.

In the preferred example of figures 11-21, there are
25 four petals 3a, therefore eight side portions 3c and consequently there will be four conductors 39 which extend as far as the handpiece.

It should be noted that in this preferred embodiment, the conductors 39 of each petal substantially extend as far as the handpiece housed inside the body 4a, in the space between this and the body 4b.

5 In this route that passes from the petals to the handpiece, the conductors 39 are spirally wound in said space between the bodies 4a and 4b.

Each conductor 39 is electrically isolated from the other so that the powering of one of these does not cause
10 the powering of those nearby.

Again, with brief reference to the ablation electrodes 3b, in a particularly advantageous embodiment, they can be selectively activated: in short, each segment 3b and/or each element 3a is connected to a power source
15 separately from the others and can be activated individually; for this purpose, the ablation apparatus of the invention comprises a number of radiofrequency electric energy generators equal to that of the petals, which are connected separated and individually to each generator by
20 means of the conductors 39.

Each electrode 3b and/or each petal 3a is therefore connected individually to and can be powered individually by an electric energy source (preferably a radiofrequency generator).

25 The surgeon can therefore choose which electrodes 3b and/or petals 3a to activate depending on the treatment conditions, and can also repeat it only in correspondence

with areas that have not been sufficiently treated and/or avoid activating areas of risk for the patient.

In a particularly advanced embodiment, each petal 3a can be advantageously moved individually (with respect to
5 the others) between the rest condition and the, extracted, operating condition.

This allows the surgeon to extract only the ablation petals 3a that are necessary, for example when the dimensions/forms of the tissue to be ablated have physiologi-
10 cal features that make it advisable.

The ablation petals 3a are optionally rotatably associated with the telescopic body 4 so that they can be rotated without causing the body 4 and/or the positioning head 2 to also rotate; this is obtained, for example in
15 the case of the embodiment of figures 11-21, making the terminal bush 37 (provided with seats in which the conductors 39 pass axially before being connected to the portions 3c) rotate freely with respect to the body 4a.

The petals 3a are preferably controlled by the hand-
20 piece of the device, by means of a mechanical, or electric or pneumatic control.

This allows a high flexibility of use to be obtained together with a considerable precision: when the surgeon has positioned the catheter 1 in an operating position,
25 he keeps it in the correct position thanks to the positioning head 2 (to which further reference will be made hereunder), and can proceed with treating the various parts of tissue, extracting, rotating and activating the

petals 3a alone, without having to repeat the positioning phase each time.

This contributes, *inter alia*, to making the treatment even more rapid, with the advantages indicated
5 above.

According to an optional and advantageous characteristic, also regardless of the other features of the invention, at least one - preferably a plurality - of additional conductors 38 is envisaged, partly housed in the
10 telescopic tubular body 4, shown in the preferred embodiment of figures 11-21.

The additional conductors 38 are also housed in the body 4a, in the space between this and the body 4b, adjacent to the conductors 39, in particular spirally arranged and interspersed with the latter.
15

Said additional conductors 38 are not in electric contact with the petals 3a and serve to reduce the eddy currents and allow a better control of the energy supplied to each petal during the operating phase of the
20 catheter.

These advantages are more strongly felt when ablation petals such as those described above are used, which are connected independently to the generators; in this way, eddy currents can be avoided, which could make the
25 treatment less precise.

This advantage is offered when the ablation apparatus comprises discretized electrodes and also when the

electrodes are continuous, as in the catheter described above.

Eddy currents are generated on the electrodes that are not fed due to those that are being fed at the
5 same time by the respective generator and also cause the powering of the electrodes which, on the other hand, should not be fed.

The additional conductors 39 are preferably completely contained in the telescopic tubular body 4 and
10 exit from this only on the side of the handpiece.

Each additional conductor is preferably "U"-folded inside the body, with the two free ends exiting from the proximal side and the folded part which extends into the tubular body as far as its end; alternatively and prefer-
15 ably, all or only part of the additional conductors can be electrically connected to each other.

The additional conductors 39 are preferably copper wires.

When the supply conductors of the electrodes are
20 spirally wound in the body 4, the additional conductors 38 are interposed between them, so that each supply conductor 39 of a petal is adjacent, on the two opposite sides, to two branches of the same - or different - additional conductors 38.

25 This arrangement, shown in detail in figures 17, 18, 19 allows the phenomenon of eddy currents described above to be completely or almost completely eliminated, so that

the ablation treatment can be controlled with extreme accuracy.

Finally, according to another optional and advantageous feature, the ablation head 3 comprises at least one
5 contact sensor, capable of measuring the contact with the surface to be treated, effecting the treatment with greater precision.

In particular, in one embodiment, said contact sensor is a capacitive sensor, which indirectly measures the
10 percentage of the electrode 3b which is in contact with the tissue.

If the ablation is obtained by means of RadioFrequency (RF), for example, the same electrode 3b acts as electrode of the capacitive sensor: by passing a control
15 current, it is in fact possible to reveal whether the same is or is not in contact with the tissue.

With respect now to the positioning head 2, this comprises a plurality of extractable positioning arms 2a.

Said arms 2a pass from a rest position, in which
20 they are housed in the inner tubular body 4b, to an extracted, operating, position, in which they protrude radially from this.

Also in this case, analogously to the ablation head 3, the extractable positioning arms 2a remain withdrawn
25 during the insertion phase of the catheter into the vein, until this has reached the area to be treated, so as not to represent an obstacle during this phase, and they are

extracted to maintain the position reached, buffered against the walls of the vein/artery to be treated.

In particular, the extractable arms 2a are preferably housed between the inner tubular body 4b and the rod-like guiding element 5.

The extractable arms 2a form a kind of positioning cage, destined for abutting inside the vein, so as to keep the ablation head correctly in position in correspondence with the ostium of the vein itself.

10 In the embodiment illustrated, there are advantageously eight extractable positioning arms 2a, but, more generically, there could be two, three, four or more.

Also in this case, the extractable positioning arms 2a are controlled, in the extraction/re-insertion movement (from the rest position to the operating position and vice versa) by means of a mechanical system situated in the handpiece of the device and which allows the controlled and adjustable exiting of the extractable elements 2a.

20 In other embodiments, the positioning head is an inflatable body (not shown) which is expanded from the rest position to the operating position, like a balloon.

Also in this case, the inflatable body is preferably housed, under rest conditions, inside the tubular body 4.

25 The advantages of using a positioning head 2 provided with arms 2a, with respect to the inflatable body, are, first of all linked to the fact that the former solution does not block the passage of blood in the vein,

as would be the case, on the contrary, with a balloon inflated internally (possibly causing clots or pulmonary hypertension phenomena).

The inflatable body, moreover, has the advantage of
5 being able to be filled with radio-opaque fluid for a better and more precise visualization.

According to a particularly advantageous characteristic, regardless of its practical embodiment, the positioning head 2 comprises at least one sensor capable of
10 revealing electric potentials in the tissue, consequently allowing the completeness of the ablation effected, to be revealed.

This sensor, can be produced in various ways, according to the case.

15 It can, for example, be an electrode applied to the arms 2a or to the inflatable body.

Alternatively, when the positioning head 2 comprises metal arms 2a, these, in practice, form the electrode for the detection, thanks to which the electric potentials of
20 the vein are revealed and the isolation of the vein is verified during and at the end of the treatment.

As far as the positioning head 2 described above, is concerned, it is interesting to note how this comprises, in both the embodiment described above and also in its
25 variants 2'', 2''', 2°, 2*, 2^ which will be briefly described hereunder, at least one extractable positioning arm 2a (and 2a'', 2a''', 2a°, 2a*, 2a^ in the variants described hereunder) that can be moved between a rest posi-

tion, in which it adheres to the rod-like guiding element 5 and is housed in the body 4 of the catheter, and an enlarged operating position, in which it protrudes from the rod-like guiding element 5, broadening out in a radial direction.

The guiding rod-like element 5 slides in the inner tubular body 4b; the positioning head 2, 2'', 2''', 2°, 2*, 2^, under rest conditions, has such dimensions that it can be inserted in the inner tubular body 4b.

10 The catheter 1 can then be inserted into the vein so as to occupy a minimum space and there are no protrusions which could obstruct its passage in the patient's body, subsequently, when the catheter 1 is in the area to be treated, the rod-like element 5 is extracted from the inner tubular body 4b and, when the catheter has reached a correct position, in which it must be fixed, the positioning head 2, 2'', 2''', 2°, 2*, 2^, is enlarged or, rather, its arms 2a, 2a'', 2a''', 2a°, 2a*, 2a^ are enlarged, which pass from a rest position to an enlarged position and can be abutted against the surrounding tissues, so as to keep the catheter 1 in position.

The synergy of advantages deriving from the combined use of an ablation head 3 and a positioning head 2, according to the invention, are therefore evident.

25 With respect to the description of the alternative forms of the positioning head, reference should be made to figures 6 to 10.

In the figures, the catheter 1 is shown with the ablation head in a rest condition and, for the sake of clarity, only the positioning head is illustrated.

In this respect, it should be noted that, in order
5 to avoid encumbering the present description, no further
mention is made hereunder of the elements and characteristics in common with the head 2 and arms 2a, already presented above; it should also be noted that the same parts illustrated in the previous figures are indicated
10 with the same reference numbers.

Fig. 6 shows a positioning head 2'' in an enlarged condition, which comprises only one arm 2a'', in the form of a spiral which develops around the rod-like element 5.

When in an extracted condition, the arm 2a'' rests
15 with its coils on the tissue, helping to keep the catheter 1 in position.

Figures 7, 8, 9 and 10 show, in an enlarged condition, the positioning heads 2''', 2°, 2* and 2^ each comprising arms 2a''', 2a°, 2a* and 2a^ which extend according to different geometries around the rod-like element
20 5:

the arms 2a''', in an extended condition, each form a kind of rectangle (in a side view) with rounded edges,
the arms 2a°, in an extended condition, each form a kind
25 of semicircle (in a side view),
the arms 2a*, in an extended condition, each form a kind of isosceles triangle (in a side view),

the arms $2a^{\wedge}$, in an extended condition, each form a kind of semi-arrow (in a side view) with rounded edges.

It should be noted, moreover, that each extractable arm $2a$, $2a''$, $2a'''$, $2a^{\circ}$, $2a^*$ and $2a^{\wedge}$ is arched (even if
5 it does not develop according an actual arc of circumference except for the arms $2a^{\circ}$) and extends substantially between said inner tubular body (4b) and said free end (5a) of said rod-like element (5).

Even if two arms are shown in the examples of these
10 variants, three, four or more arms can be envisaged, similar to the arms $2a$ described above.

With reference to figures 11-21, which show a preferred embodiment, it should be noted that, analogously to the conductors 39 of the petals, each arm $2a$ of the
15 head 2 also extends into the body 4b as far as the hand-piece by means of elongated spiral-shaped portions 29.

Each elongated portion is preferably integral with the respective arm $2a$ and is produced in the same material, preferably conductive such as Nitinol or similar.

20 Inside the body 4b, more specifically in the space between this and the guidewire 5, each elongated portion 29 is electrically isolated from the others, so that possible electric signals can be revealed (or transmitted) by the arms $2a$ independently of each other.

25 In the enclosed preferred embodiment, moreover, additional second conductors 28 are envisaged for the positioning head 2, with advantages similar to those de-

scribed above for the first additional conductors 38 (relating to the eddy currents).

These additional conductors 28 develop on a helix having the same pitch and the same diameter with respect to the elongated portions 29, and are interspersed with the latter, so that each elongated portion 29 of an arm 2a is adjacent, at the two opposite sides, to two branches of the same - or different - additional conductor(s) 28.

10 In short, the effects relating to the reduction in the phenomena of eddy currents are thus reduced or even cancelled.

The additional conductors 28 are preferably made of copper, preferably shaped like U-folded wires inside the body 4b (or, alternatively, preferably all or part of them are electrically connected to each other), between this and the guidewire, analogously to the additional conductors 38 described above.

20 In the ablation apparatus, the above-mentioned additional dissipative conductors 28, 38 are preferably electrically connected to ground.

The objectives indicated above have therefore been achieved.

25

CLAIMS

1. A catheter (1) for the ablation of tissues comprising:
- a telescopic tubular body (4) in turn comprising an external tubular body (4a) and an internal tubular body (4b) concentric with each other, and a rod-like guiding element (5) at least partly housed in the internal tubular body (4b) with at least one free end (5a) protruding from the internal tubular body (4b) in correspondence with a distal end of the telescopic body (4);
 - a positioning head (2, 2', 2'', 2°, 2*, 2^) and an ablation head (3) in correspondence with the distal end of the telescopic body (4), the positioning head (2, 2', 2'', 2°, 2*, 2^) being situated in the proximity of the free end (5a) of the rod-like guide, and the ablation head (3) in the proximity of the positioning head (2, 2', 2'', 2°, 2*, 2^), in a remote position with respect to the free end (5a);
 - a control handpiece at a proximal end of the telescopic body (4) coupled with the guiding element (5), the ablation head (3), the positioning head (2, 2', 2'', 2°, 2*, 2^) and the telescopic tubular body (4);
- wherein the ablation head (3) comprises at least two ablation elements or petals (3a) that can be moved from a rest position in which they are housed in the external tubular body (4a) and an operating position in which they protrude from the external tubular body (4a) like a petal;

characterized in that

each of the ablation elements or petals (3a) comprises:

- a continuous ablation electrode (3b) which extends without interruption over a circumferential peripheral portion of each petal (3a), substantially along an arc of circumference having a longitudinal axis of the rod-like guiding element (5) as its centre;
 - two side portions (3c) of the petal (3a), each connected to an end of the ablation electrode (3b), in correspondence with a curved section,
- the side portions (3c) and the ablation electrode (3b) being integral with each other, formed by means of the same folded metallic conductor,
- each ablation petal (3a) being separate and distinct from another ablation petal (3a) of the ablation head,
- all the ablation petals (3a) of the ablation head being separately connected to a distinct electric energy generator to cause a radiofrequency ablation in a powered ablation electrode condition (3b).

2. The catheter (1) according to the previous claim, wherein each ablation petal (3a) is produced with a single Nitinol wire having a circular section with a diameter D , and, as L is the linear length of the ablation electrode, there is the following ratio

D/L ranging from 0.015 to 0.025, preferably equal to about 0.02.

3. The catheter (1) according to one or more of the previous claims, wherein the two side portions (3c) of

each petal (3a) are coated with an electrically insulating material, preferably an insulating paint.

4. The catheter (1) according to one or more of the previous claims comprising, for each petal, at least one
5 conductor (39) which extends as far as the handpiece for individually powering each petal, wherein said conductor (39) extends inside the external body (4a), in the space between this and the internal body (4b), preferably arranged spirally.

10 5. The catheter (1) according to one or more of the previous claims comprising, for each petal, at least a first additional conductor (38) at least partly housed in the telescopic tubular body (4), and destined for preferably extending from the handpiece to the end of the ex-
15 ternal body (4b).

6. The catheter (1) according to the previous claim, wherein each first additional conductor (38) develops spirally inside the external body (4a), and wherein said
conductors (39) alternate with at least one additional
20 conductor (38), inside said external body (4a).

7. The catheter (1) according to one or more of the previous claims, wherein each petal (3a) can be moved individually with respect to the others between the rest condition and the (extracted) operating condition.

25 8. The catheter (1) according to one or more of the previous claims, wherein the ablation petals (3a) are rotatingly associated with the telescopic body (4) so that they can be rotated without causing the body (4) and/or

the positioning head (2,2'',2''',2°,2*,2^) to also rotate.

9. The catheter (1) according to one or more of the previous claims, wherein the positioning head
5 (2,2'',2''',2°,2*,2^) comprises at least one extractable positioning arm (2a,2a'',2a''',2a°,2a*,2a^), said extractable positioning arm (2a,2a'',2a''',2a°,2a*,2a^) being movable between a rest position, in which it is housed in the internal tubular body (4b), and an extract-
10 ed, operating position, in which it protrudes radially from the internal tubular body (4b).

10. The catheter (1) according to one or more of the previous claims, wherein the positioning head
(2,2'',2''',2°,2*,2^) comprises at least one sensor capa-
15 ble of revealing electric potentials in the tissue and allowing the completeness of the ablation effected, to be revealed.

11. The catheter (1) according to the previous claim, wherein said arms (2a,2a'',2a''',2a°,2a*,2a^) are metal-
20 lic and form the detection electrode.

12. The catheter (1) according to the previous claim, wherein each arm is connected to at least one elongated portion (29) which extends as far as the handpiece, housed in the internal body (4b) and preferably spiral-
25 shaped.

13. The catheter (1) according to claim 12, wherein second additional conductors (28) are envisaged for the po-

sitioning head (2), which preferably develop spirally and are interspersed with said elongated portions (29).

14. An apparatus for the ablation of tissues comprising a catheter according to one or more of the claims from 1
5 to 13 and at least one electric energy generator for each petal of said catheter, electrically connected to said petal.

10

15

20

25

1/10

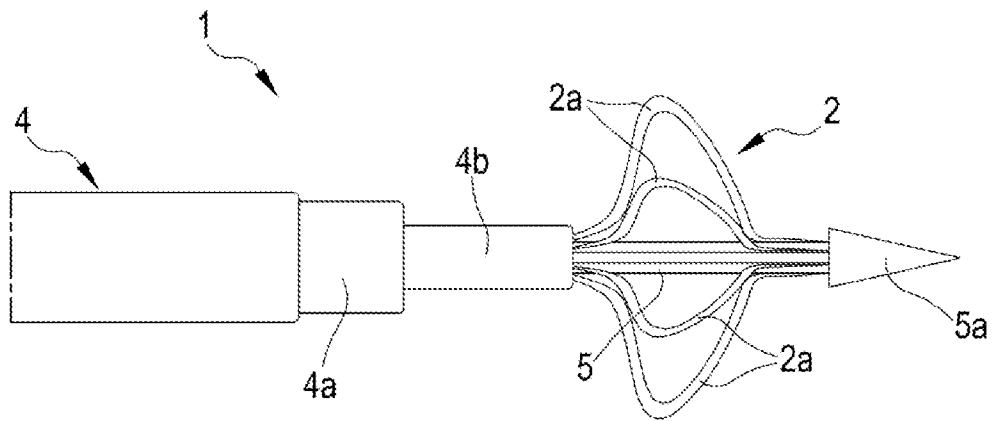


FIG.1

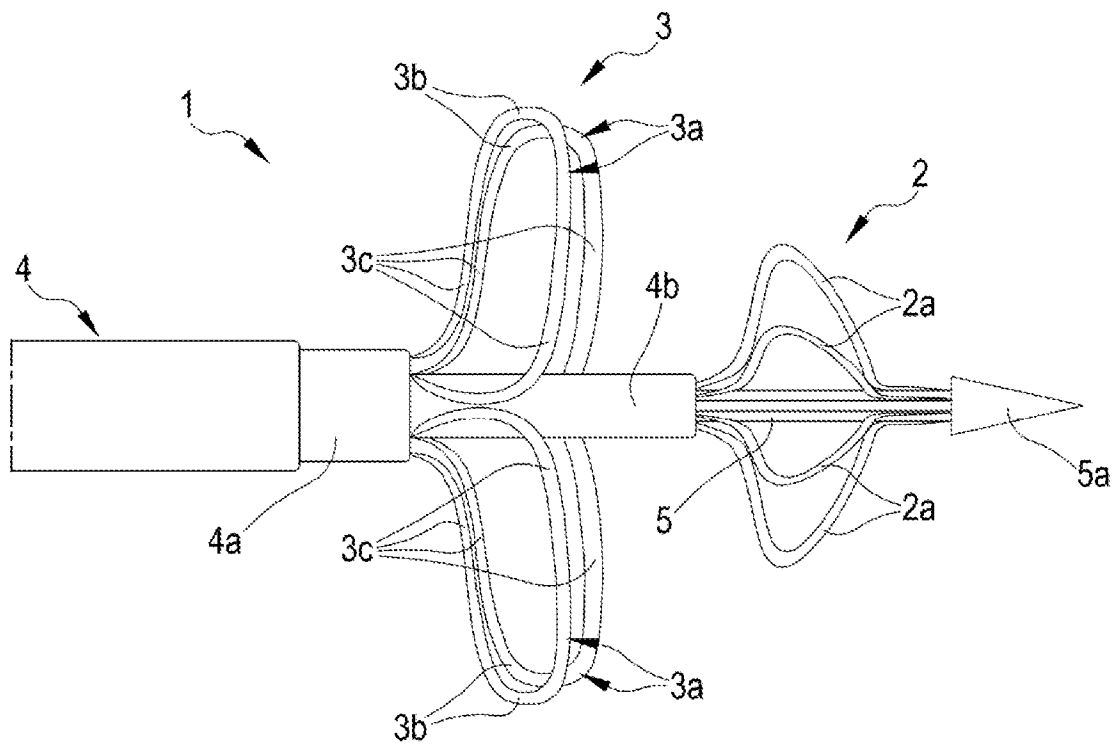


FIG.2

2/10

FIG.3

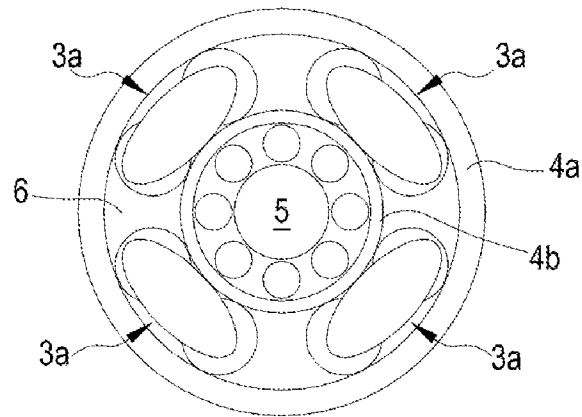


FIG.4

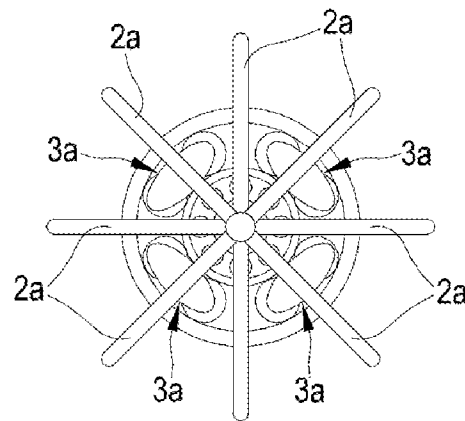
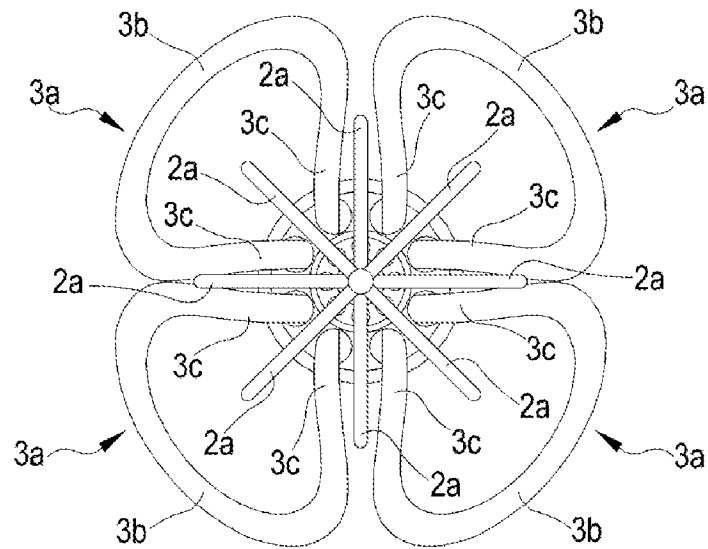


FIG.5



3/10

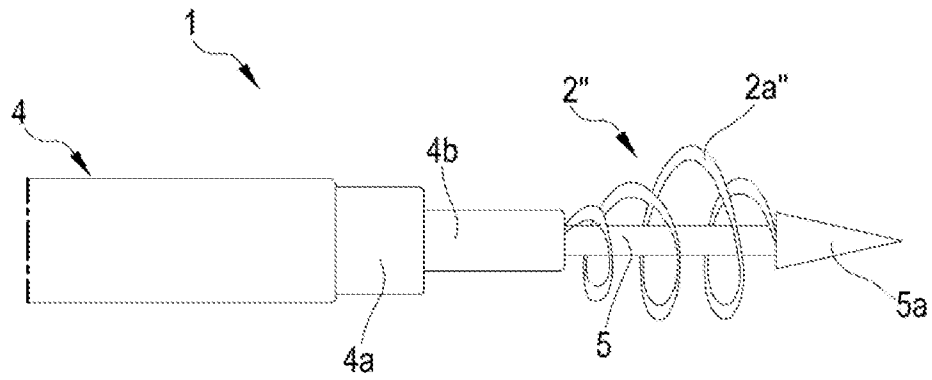


FIG. 6

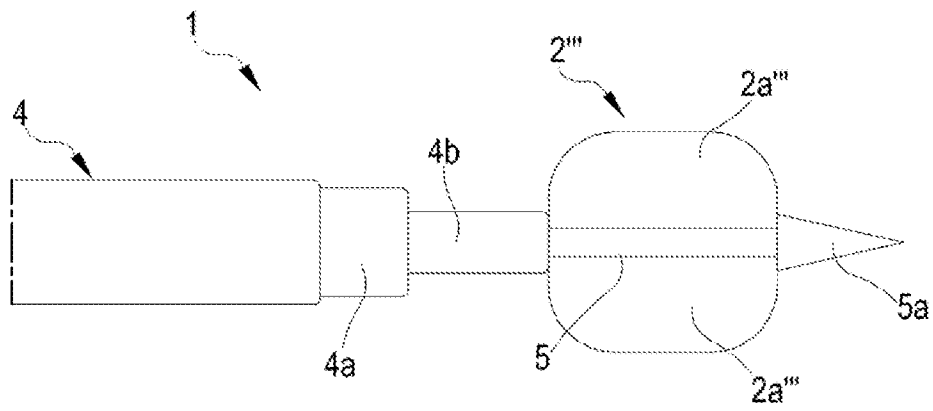


FIG. 7

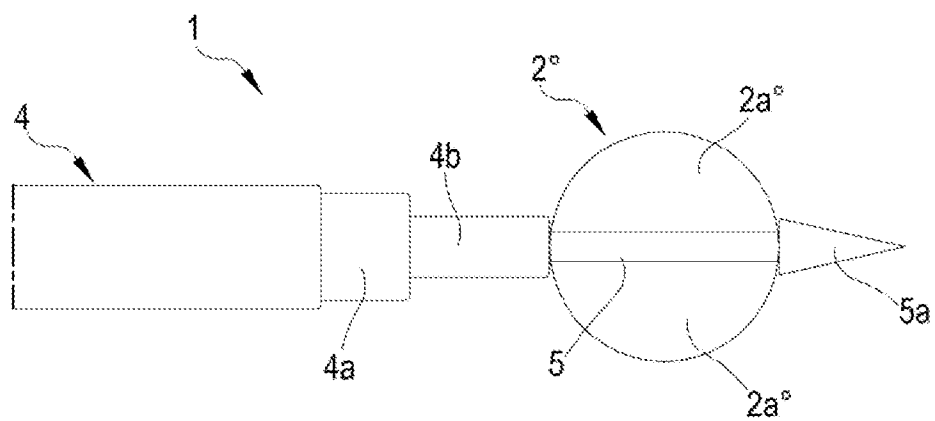


FIG. 8

4/10

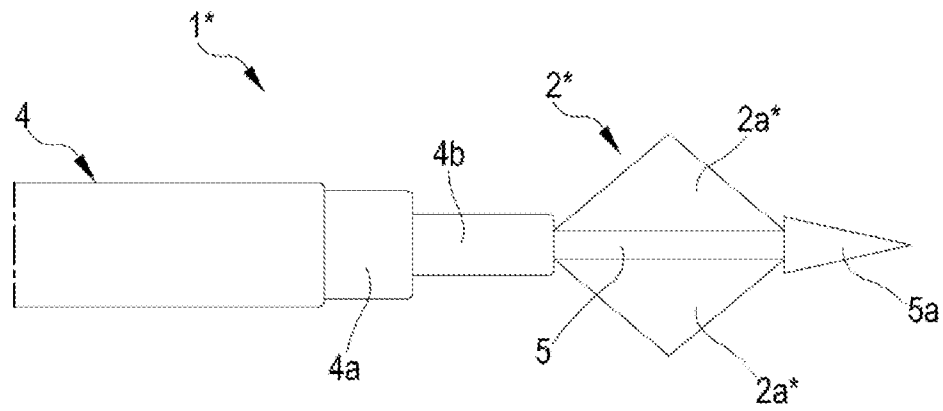


FIG. 9

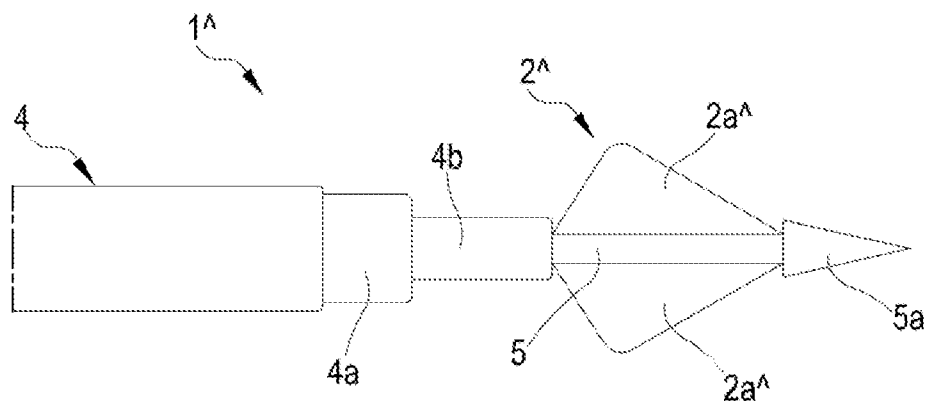
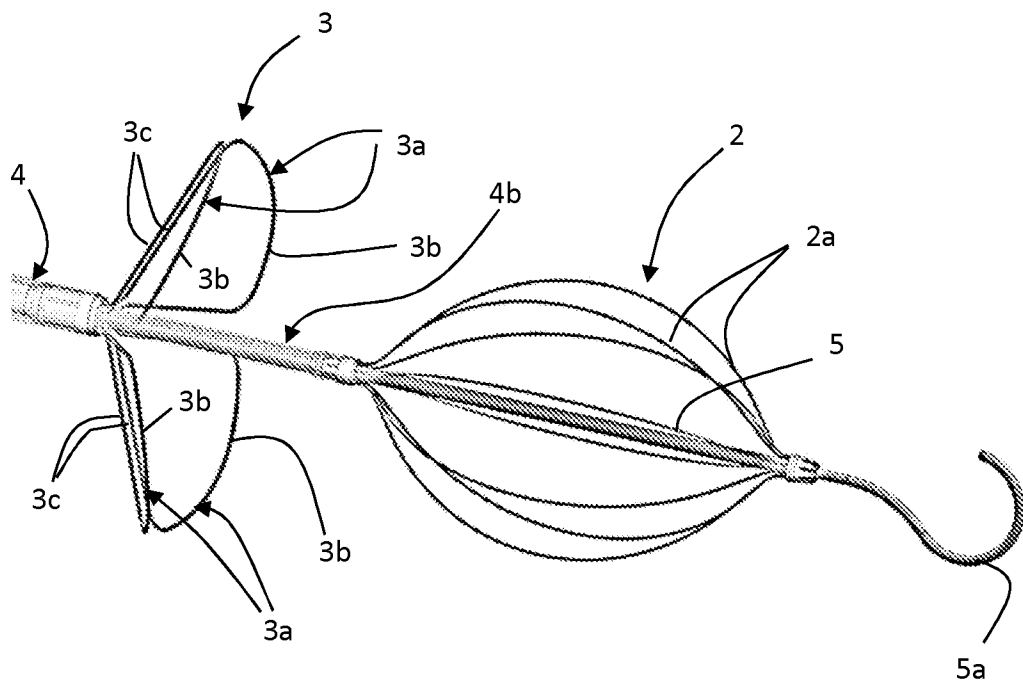
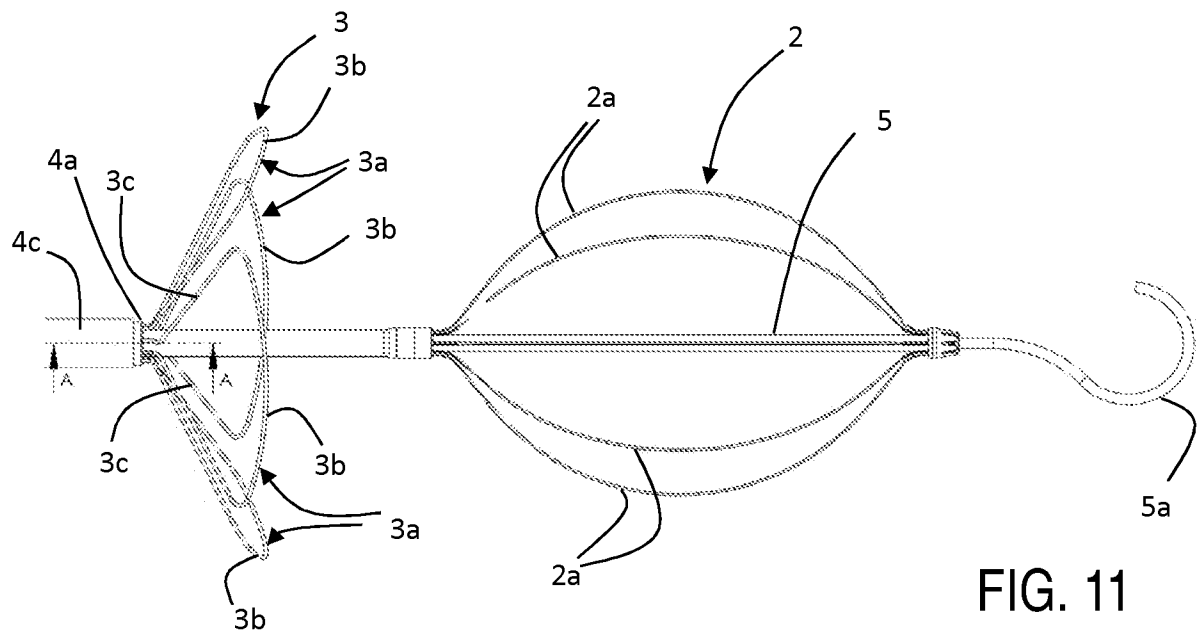


FIG. 10

5/10



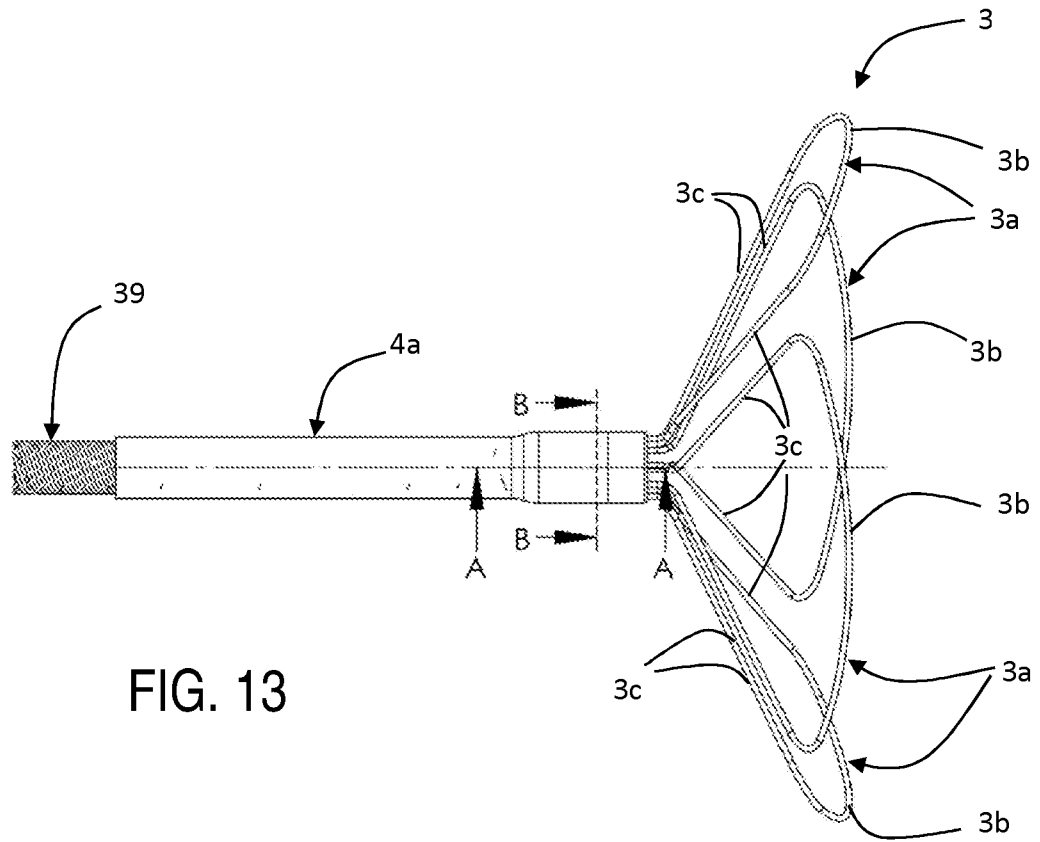


FIG. 13

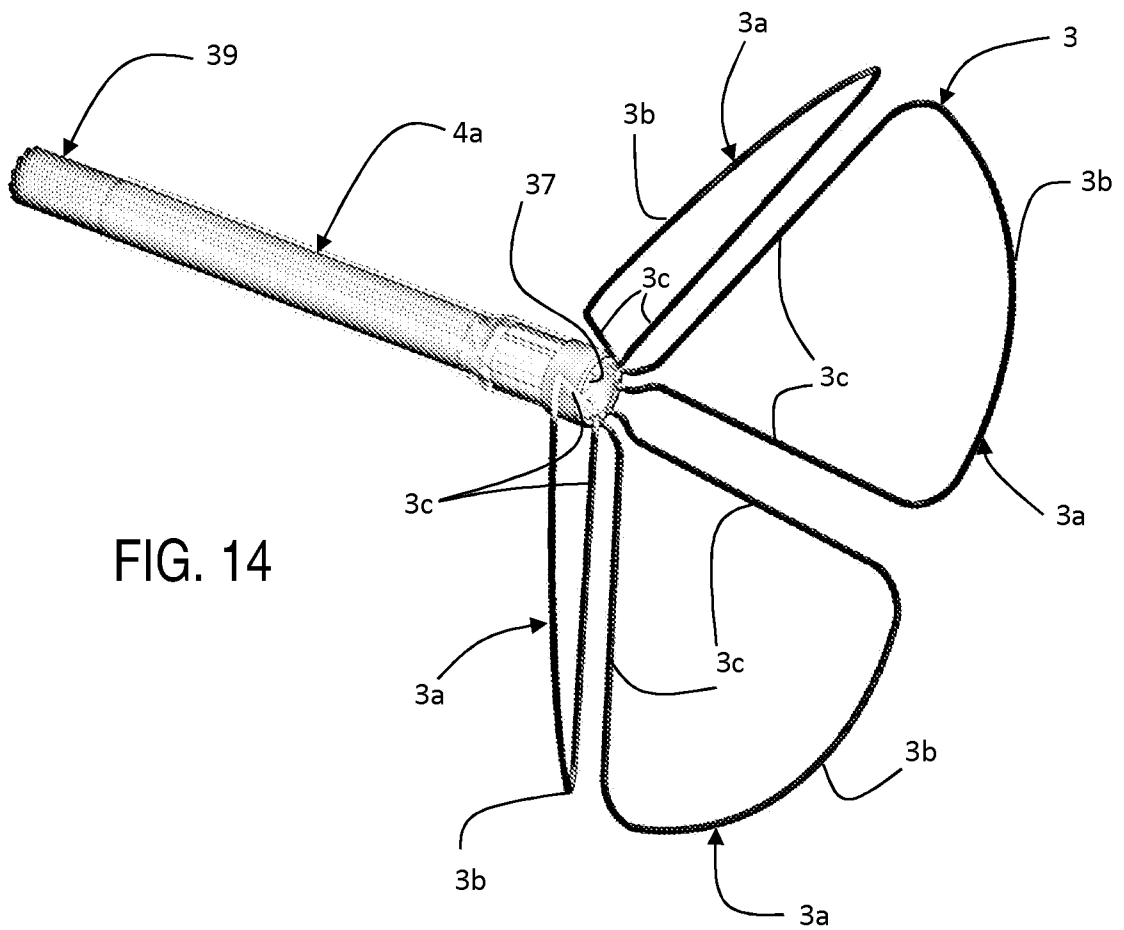
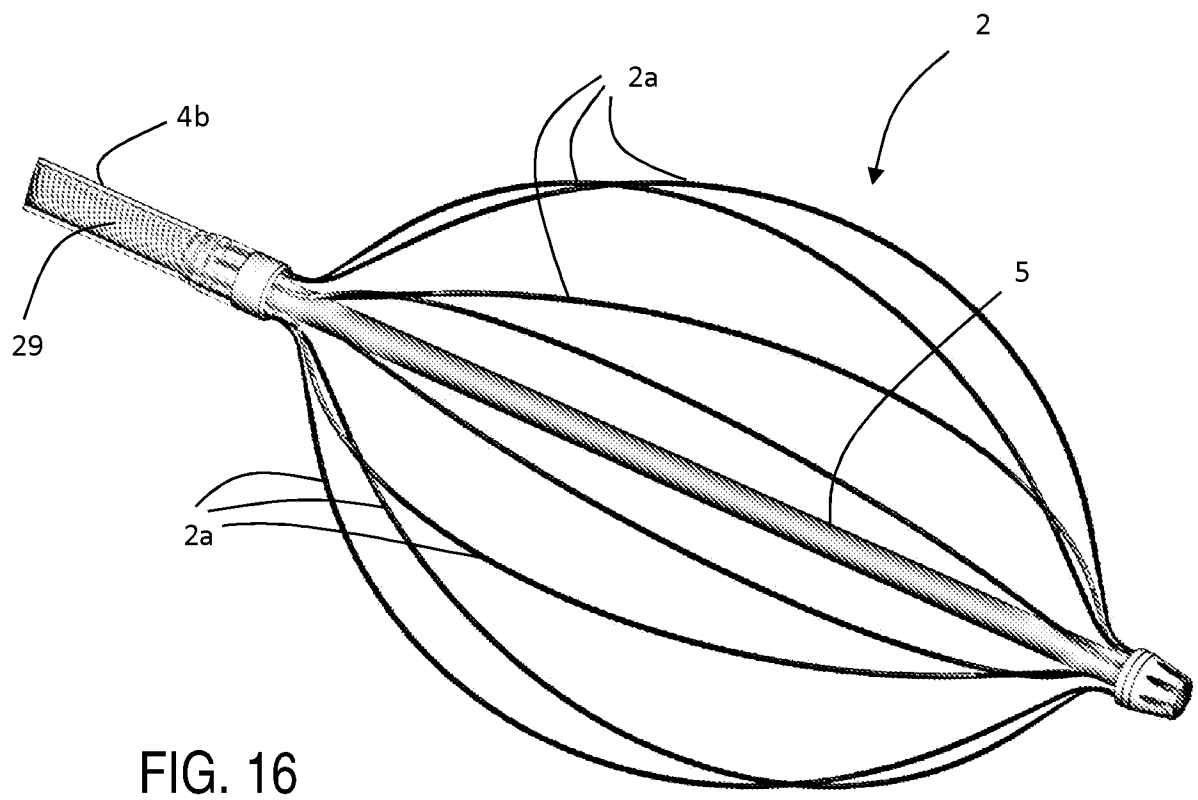
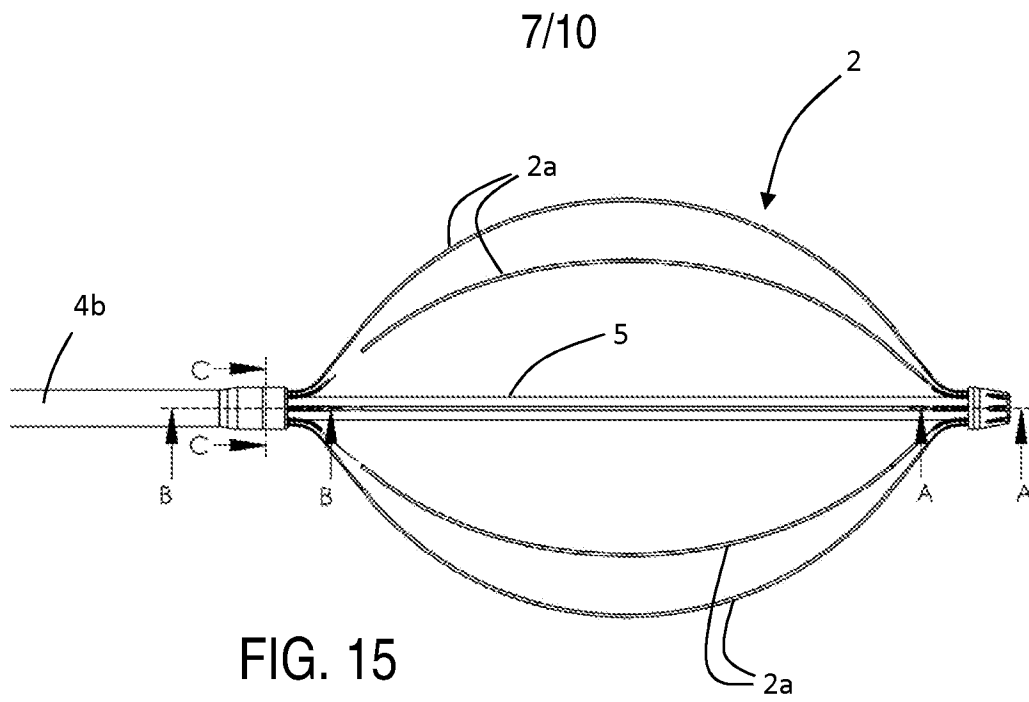


FIG. 14



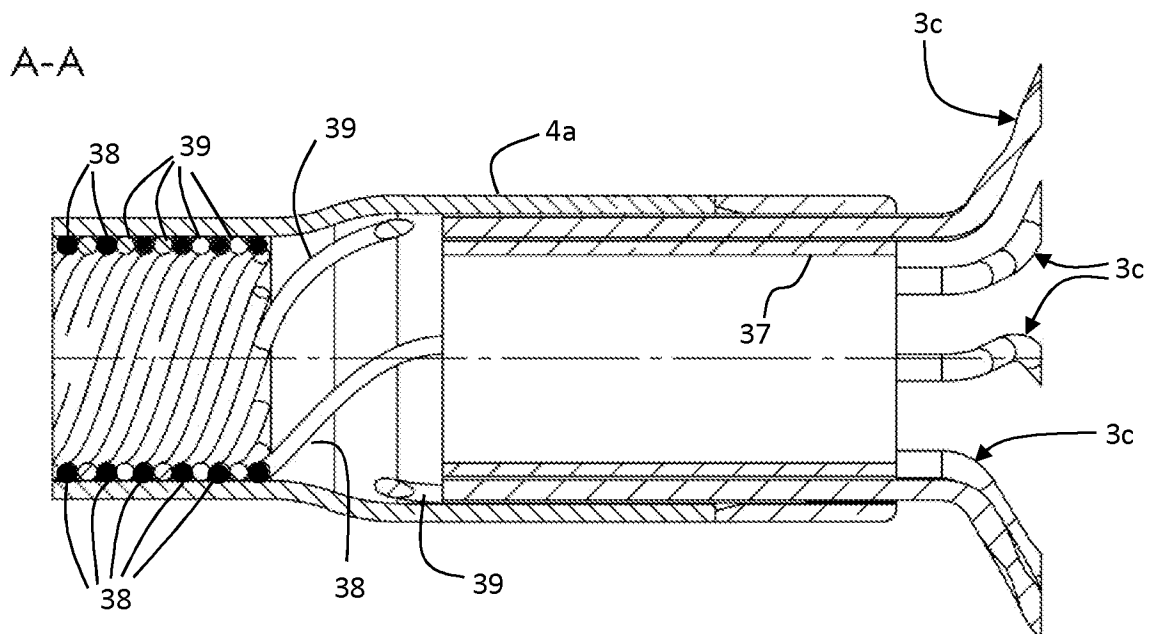
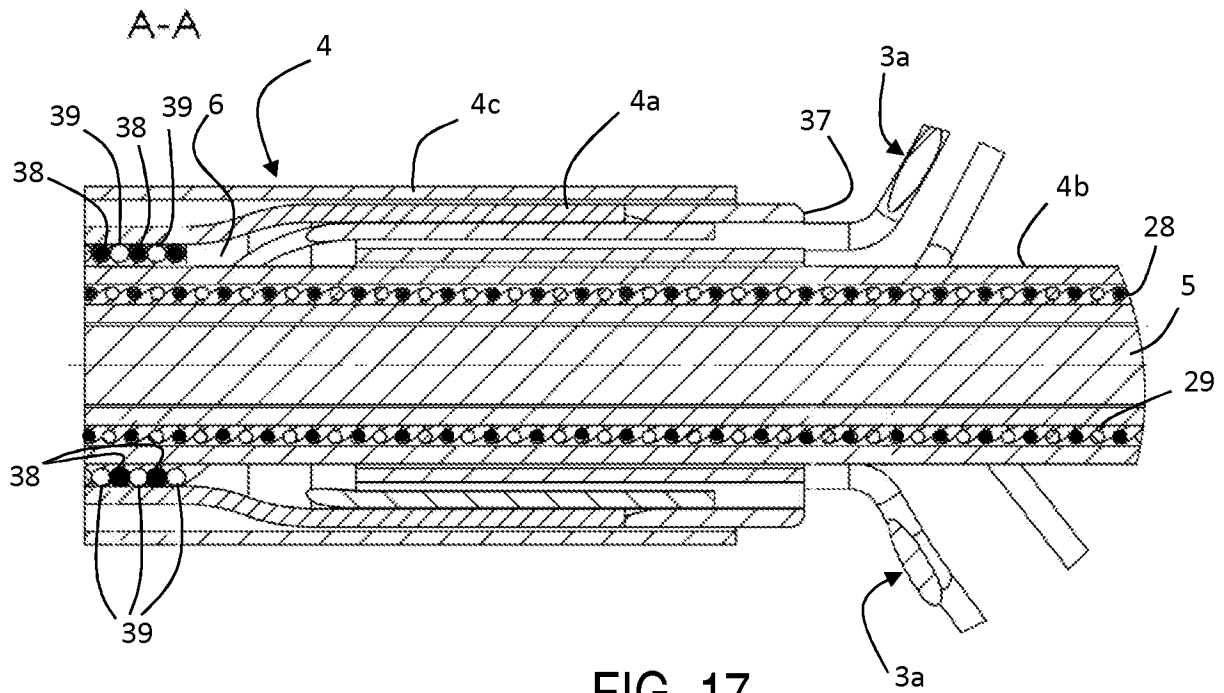


FIG. 18

9/10

B-B

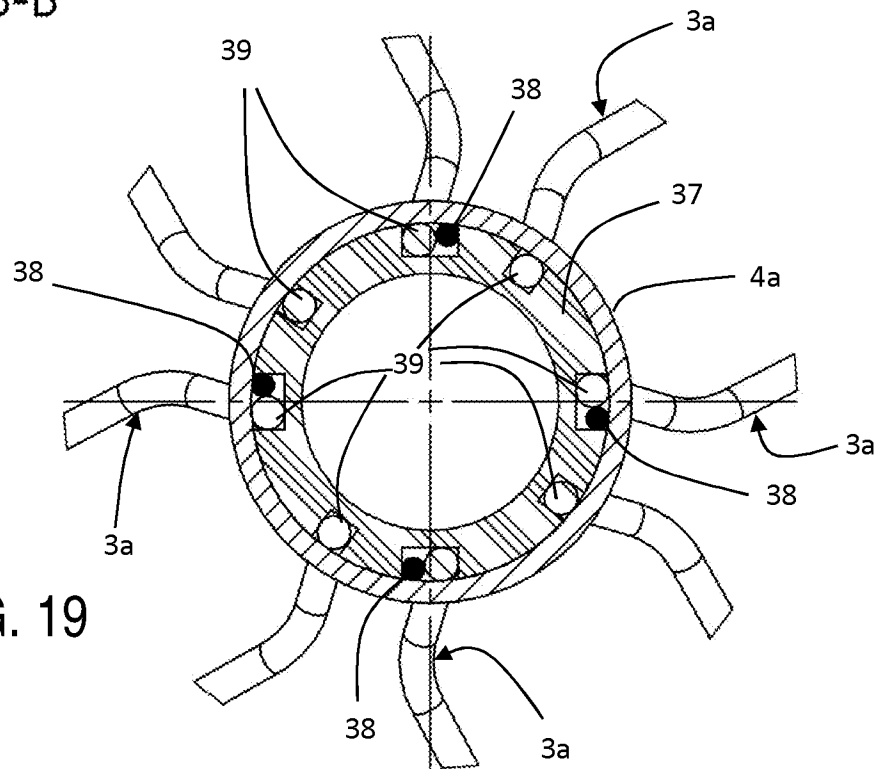


FIG. 19

C-C

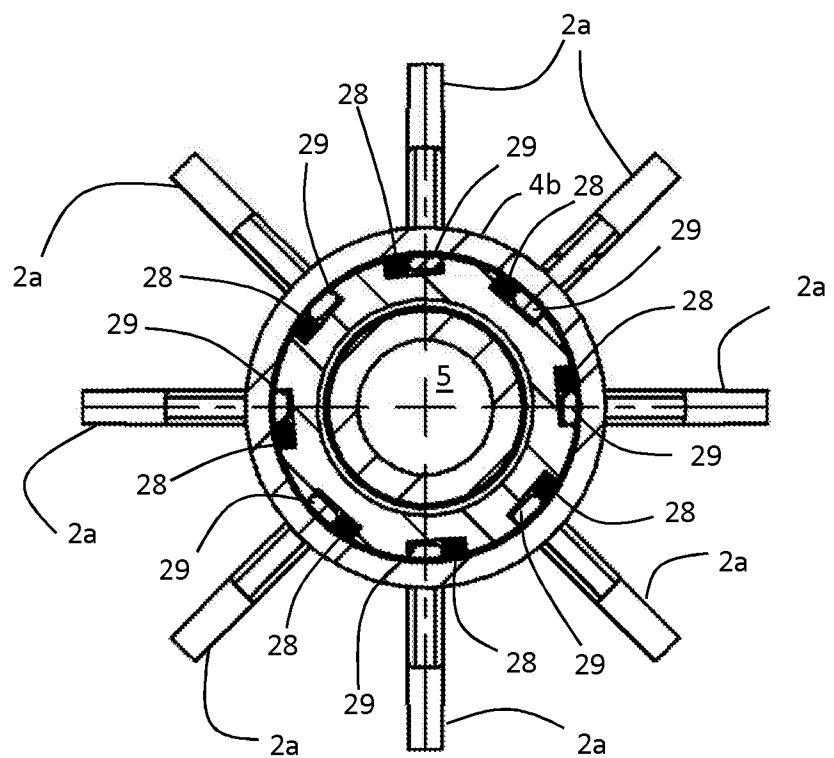


FIG. 21

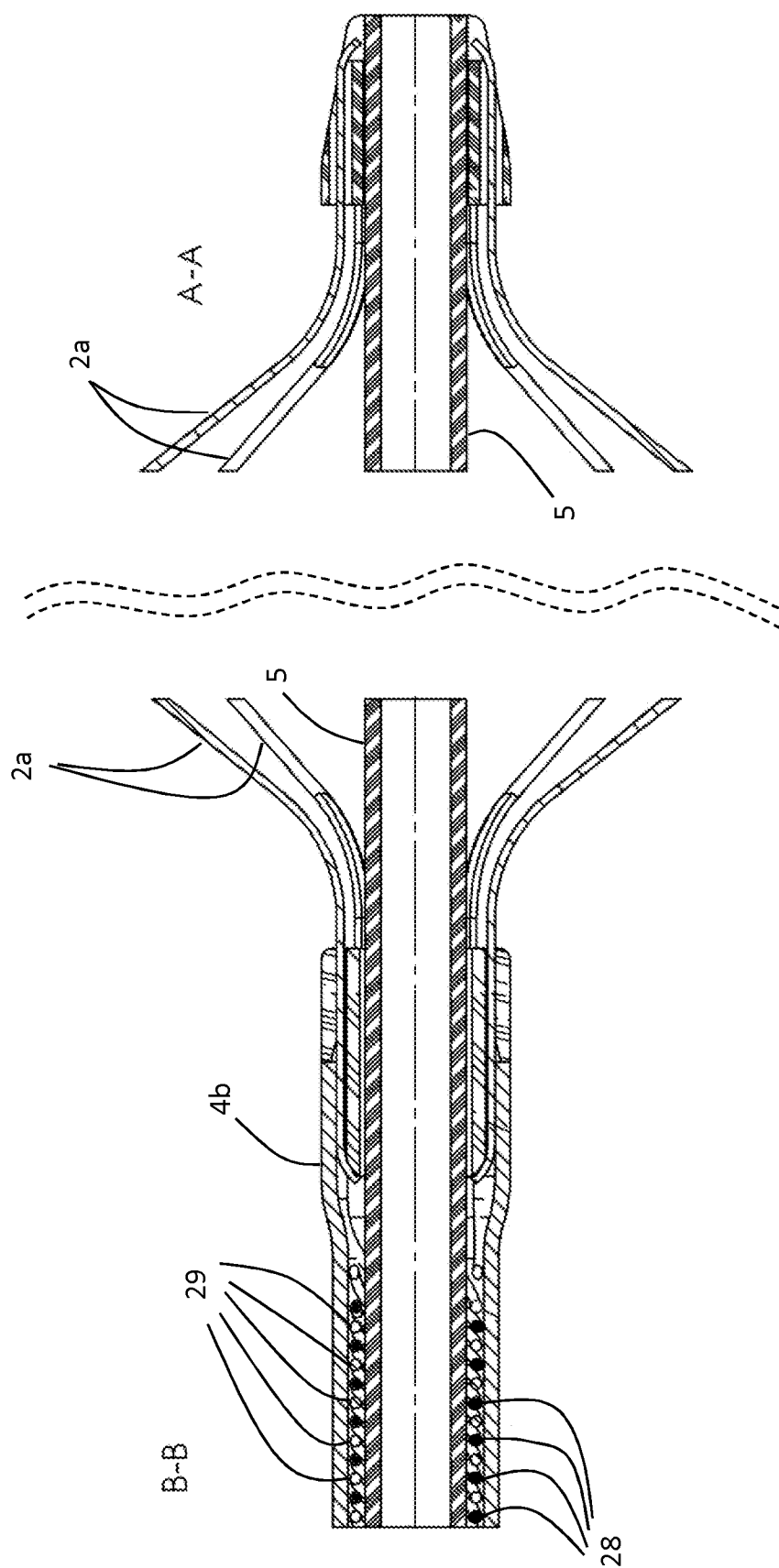


FIG. 20

INTERNATIONAL SEARCH REPORT

International application No
PCT/IB2015/051998

A. CLASSIFICATION OF SUBJECT MATTER

INV. A61B18/14
ADD. A61B18/00 A61B18/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2005/171536 A1 (PHAN HUY D [US] ET AL) 4 August 2005 (2005-08-04) cited in the application	1-3, 7-11,14
Y	paragraphs [0079] - [0099], [0104] - [0107], [0110] - [0114]; figures 7-14b, 17-18	1,4-6, 12,13
Y	----- US 2007/219546 A1 (MODY DINESH I [US] ET AL) 20 September 2007 (2007-09-20) paragraphs [0221] - [0226]; figures 8G, 8K, 80	1
Y	----- US 2006/084966 A1 (MAGUIRE MARK A [US] ET AL) 20 April 2006 (2006-04-20) paragraphs [0260] - [0263]; figure 27B ----- -/-	1

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

17 June 2015

Date of mailing of the international search report

30/06/2015

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Fischer, Olivier

INTERNATIONAL SEARCH REPORT

International application No

PCT/IB2015/051998

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 2012/010608 A1 (MALECKI WILLIAM [US] ET AL) 12 January 2012 (2012-01-12) paragraph [0084]; figures 13A-13C -----	1
Y	US 2001/021867 A1 (KORDIS THOMAS F [US] ET AL) 13 September 2001 (2001-09-13) paragraphs [0163] - [0174]; figures 31-35 -----	4-6,12, 13
Y	US 5 471 982 A (EDWARDS STUART D [US] ET AL) 5 December 1995 (1995-12-05) column 10, lines 39-67; figures 23-24 -----	4-6,12, 13
A	US 6 315 778 B1 (GAMBALE RICHARD [US] ET AL) 13 November 2001 (2001-11-13) abstract; figures 1-6 -----	1-14

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/IB2015/051998

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2005171536 A1	04-08-2005	AT 336956 T CA 2394816 A1 DE 60030315 T2 EP 1233718 A1 ES 2269214 T3 JP 4627948 B2 JP 2003514612 A US 6529756 B1 US 2003130572 A1 US 2005171536 A1 US 2007129721 A1 WO 0137746 A1	15-09-2006 31-05-2001 04-10-2007 28-08-2002 01-04-2007 09-02-2011 22-04-2003 04-03-2003 10-07-2003 04-08-2005 07-06-2007 31-05-2001
US 2007219546 A1	20-09-2007	EP 2001383 A2 US 2007219546 A1 US 2011125145 A1 WO 2007109171 A2	17-12-2008 20-09-2007 26-05-2011 27-09-2007
US 2006084966 A1	20-04-2006	AT 331479 T AU 770220 B2 AU 4848300 A CA 2373889 A1 DE 60029100 T2 DK 1182980 T3 EP 1182980 A1 ES 2267537 T3 US 6652515 B1 US 2003125726 A1 US 2006084966 A1 WO 0067656 A1	15-07-2006 19-02-2004 21-11-2000 16-11-2000 14-06-2007 30-10-2006 06-03-2002 16-03-2007 25-11-2003 03-07-2003 20-04-2006 16-11-2000
US 2012010608 A1	12-01-2012	AU 2004226374 A1 CA 2519636 A1 EP 1605848 A2 EP 2455037 A1 JP 4382087 B2 JP 4795451 B2 JP 2006521186 A JP 2009195717 A US 2004267191 A1 US 2005131460 A1 US 2006241581 A1 US 2012010608 A1 WO 2004087235 A2	14-10-2004 14-10-2004 21-12-2005 23-05-2012 09-12-2009 19-10-2011 21-09-2006 03-09-2009 30-12-2004 16-06-2005 26-10-2006 12-01-2012 14-10-2004
US 2001021867 A1	13-09-2001	US 6233491 B1 US 2001021867 A1	15-05-2001 13-09-2001
US 5471982 A	05-12-1995	NONE	
US 6315778 B1	13-11-2001	CA 2382518 A1 DE 1210023 T1 EP 1210023 A1 ES 2378212 T3 JP 4608163 B2 JP 2003508149 A MX PA02001776 A US 6315778 B1	15-03-2001 06-02-2003 05-06-2002 10-04-2012 05-01-2011 04-03-2003 23-10-2002 13-11-2001

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/IB2015/051998

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
		W0 0117451 A1	15-03-2001
