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Transparent High Impact Alloy**ABSTRACT OF THE DISCLOSURE**

A tough polymer alloy is provided and comprises:

- (i) from 30 to 82 weight percent of a brittle polymer;
- (ii) from 3 to 50 weight percent of a rubbery polymer; and
- (iii) from 15 to 67 weight percent of a ductile polymer provided that the ductile polymer and the rubbery polymer are at least compatible.

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