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(54) **Method for the manufacturing of stainless pots and pans with machined inner surface and product thereby obtained**

(57) The present invention relates to a method for the manufacture of stainless steel pots and pans with machined inner surface. It comprises supplying a strip of stainless steel plate, presenting on one of its sides a smooth surface and on its opposite side a finish decorated with projections, cutting the plate into sheets, cutting the sheets into portions of the desired size and stacking them, lubricating said plate portions, and press forming or drawing, performed in such a way that the concave surface of the pots and pans obtained is the one presenting said finish decorated with projections. The invention also pertains to the product thereby obtained.

EP 0 972 587 A3



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EUROPEAN SEARCH REPORT

Application Number
EP 98 83 0713

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 21 November 2000	Examiner Ritter, F
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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