

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
6 February 2003 (06.02.2003)

PCT

(10) International Publication Number
WO 03/010578 A1

(51) International Patent Classification⁷: **G02B 6/22**

(21) International Application Number: PCT/US02/21803

(22) International Filing Date: 10 July 2002 (10.07.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/304,882 12 July 2001 (12.07.2001) US

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(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,

CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

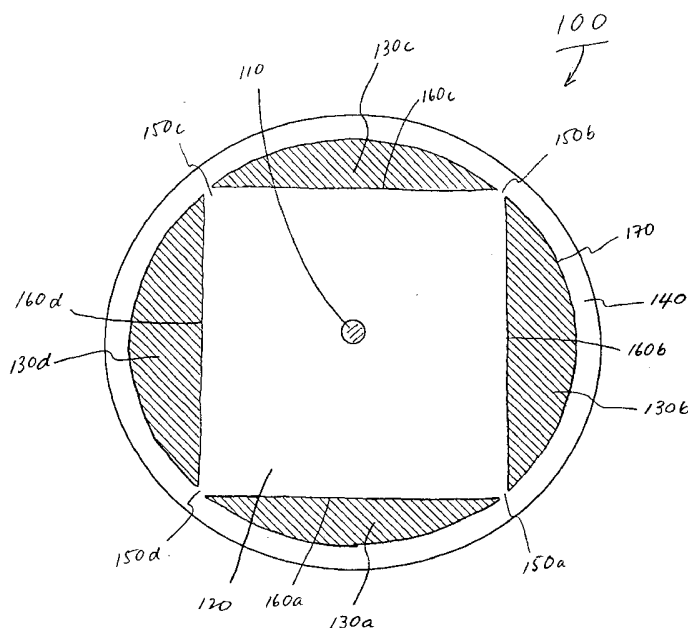
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: OPTICAL FIBER



(57) Abstract: The invention relates to optical fibers, and systems containing optical fibers. The invention provides an optical fiber that includes a core (110), a cladding (120), a region (130a, 130b, 130c, 130d) and a layer (140) that surrounds and contacts cladding (120). The core (110) enhances pump energy absorption by interacting with pump energy at a desired wavelength and the cladding confines the pump energy at wavelength so that the pump energy can propagate along the fiber and can interact with core (110).



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OPTICAL FIBER

TECHNICAL FIELD

This invention relates to optical fibers, and systems containing optical fibers.

BACKGROUND

5 Optical fibers can be used to transport and/or enhance signals at certain wavelengths. For example, pump energy at a wavelength λ_p can be emitted by an energy source, such as a laser, and coupled into an optical fiber having a core containing an active material that interacts with the pump energy, and undergoes certain electronic transitions to form energy at a different wavelength λ_{out} . The optical
10 fiber can include, for example, a pair of reflectors that form a lasing cavity at the wavelength λ_{out} so that the optical fiber can be used as a laser that converts energy at λ_p to energy at λ_{out} .

SUMMARY

15 The invention generally relates to optical fibers and systems containing optical fibers.

In one aspect, the invention features an optical fiber that includes a core, a cladding contacting the core, and a region disposed in the cladding. The region has an index of refraction that is different than an index of refraction of the cladding.

20 In another aspect, the invention features an optical fiber that includes a core, a cladding contacting the core, a layer surrounding and contacting the cladding, and a region between the cladding and the layer. The index of refraction of the region is different than an index of refraction of the cladding.

25 In a further aspect, the invention features an optical fiber that includes a core, a cladding contacting the core, and a layer surrounding and contacting the cladding. The index of refraction of the layer is greater than an index of refraction of the cladding.

30 In one aspect, the invention features an optical fiber that includes a core, a cladding contacting the core, and a layer surrounding the cladding. The cladding is formed of a material capable of allowing energy at a desired wavelength to propagate therealong. The cladding and the layer define a void having a maximum dimension that is equal to or greater than the desired wavelength (e.g., at least twice the desired

wavelength, at least five times the desired wavelength, at least 10 times the desired wavelength, at least 20 times the desired wavelength, at least 50 times the desired wavelength, at least 75 times the desired wavelength, at least 100 times the desired wavelength).

5 In another aspect, the invention features an optical fiber that includes a core, a cladding contacting the core, and a layer surrounding and contacting the cladding. The cladding and the layer define a void having a maximum dimension that is at least about one micron (e.g., at least about two microns, at least about five microns, at least about 10 microns, at least about 20 microns, at least about 50 microns, at least about 75
10 microns, at least about 100 microns).

In a further aspect, the invention features an optical fiber that includes a core and a cladding contacting the core. The cladding is formed of a material capable of allowing energy at a desired wavelength to propagate therealong. The cladding contains a void with a maximum dimension that is equal to or greater than a desired
15 wavelength of propagation along the cladding.

In one aspect, the invention features, an optical fiber that includes a core and a cladding contacting the core. The cladding contains a void with a maximum dimension that is at least about one micron.

In another aspect, the invention features an optical fiber that includes a core, a
20 cladding surrounding the core, and a first layer surrounding the cladding. The cladding has a substantially non-circular shape. The cladding and the first layer define a region between the cladding and the first layer. The region has an index of refraction that is different from the index of refraction of the cladding, and the region has an index of refraction that is different from an index of refraction of the first layer.

25 In a further aspect, the invention features an optical fiber that includes a core, a cladding surrounding the core, and a first layer surrounding the cladding. The cladding has a substantially non-circular shape, and the cladding and the first layer define a region between the cladding and the first layer that has an index of refraction that is less than an index of refraction of the cladding.

30 In a further aspect, the invention features an optical fiber that includes a core, a cladding surrounding the core, and a first layer surrounding the cladding. The cladding has a substantially non-circular shape, and the cladding and the first layer define a

region between the cladding and the first layer that has an index of refraction that is less than an index of refraction of the first layer.

Embodiments of optical fibers can include one or more of the following features.

5 The region can have an index of refraction that is less than the index of refraction of the cladding. The region can be formed of air.

 The optical fiber can further include a layer surrounding the cladding. The index of refraction of the layer can be less than, greater than, or about the same as the index of refraction of the cladding. The layer can contact the cladding.

10 The core can be formed of an active material. The core can also include an additional material. The additional material can be a silica material.

 The cladding can be formed of a silica material. The cladding can be formed of a material selected so that energy at a desired wavelength can propagate along the cladding.

15 The optical fiber can include a layer surrounding the cladding so that the region is between the cladding and the layer.

 The region can be formed of a plurality of regions. The region can have a maximum dimension that is at least about two microns. The region can have a substantially non-circular cross-section.

20 The cladding can have a substantially square cross-section.

 The optical fiber can further include a reflector configured to at least partially reflecting energy impinging thereon at a pump wavelength.

 The optical fiber can further include a pair of reflectors with each of the pair of reflectors being configured to at least partially reflect energy impinging thereon at an
25 output wavelength.

 The optical fiber can have a numerical aperture of at least about 0.25 (e.g., at least about 0.3, at least about 0.35, at least about 0.4, at least about 0.5, at least about 0.6, at least about 0.7, at least about 0.8, at least about 0.9, about one).

 The optical fiber can be included in a system with an energy source (e.g., a
30 laser, such as a semiconductor diode laser) configured so that energy output by the energy source at the pump wavelength can be coupled into the optical fiber. The system can further include a Raman fiber laser configured so that energy output by the optical fiber at the output wavelength can be coupled into the Raman fiber laser. The

system can further include an output cascade configured so that energy output by the Raman fiber laser can be coupled into the output cascade. The output cascade and the Raman fiber laser can be an integral unit.

In certain embodiments, the invention provides an optical fiber that has a
5 cladding that does not have disposed thereon a lower refractive index layer.

In some embodiments, the invention provides an optical fiber that includes a cladding in contact with one or more regions having a lower refractive index than the cladding. In certain embodiments, one or more of the regions can be voids. A "void" as used herein, refers to a region within an optical fiber that is formed of one or more
10 gases (e.g., air) or that is substantially evacuated.

In certain embodiments, the invention provides an optical fiber that includes a cladding having in contact therewith (e.g., fused therewith) a layer having a refractive index that is the same or higher than the refractive index of the cladding. For example, the layer can be formed of the same material as the cladding. The layer can, for
15 example, enhance the mechanical integrity of the optical fiber, provide chemical protection for the cladding, and/or provide physical protection for the cladding.

In some embodiments, the invention can provide an optical fiber that can undergo three-level lasing with relatively high efficiency. For example, in certain embodiments, three-level lasing can be used to convert more than about 50% (e.g.,
20 more than about 60%, more than about 65%, more than about 70%, more than about 75%, more than about 80%, more than about 85%, more than about 90%, more than about 95%) of energy in an optical fiber (e.g., at a pump wavelength) to energy at a desired output wavelength (e.g., about 980 nanometers). As another example, in some embodiments, three-level lasing can be used to provide at least about 0.2 Watt (e.g., at
25 least about 0.3 Watt, at least about 0.4 Watt, at least about 0.5 Watt, at least about 0.6 Watt, at least about 0.7 Watt, at least about 0.8 Watt, at least about 0.9 Watt, at least about 1 Watt, at least about 1.5 Watt, at least about 2 Watts, greater than about 2 Watts) of energy at about 980 nanometers.

DESCRIPTION OF DRAWINGS

30 Figs. 1A and 1B are cross-sectional views of an embodiment of an optical fiber; Fig. 2 is a schematic representation of an embodiment of a fiber laser system;

Figs. 3A-3D show an embodiment of making an embodiment of an optical fiber;

Figs. 4A-4D show cross-sectional views of embodiments of optical fibers;

Fig. 5 is a cross-sectional view of an embodiment of an optical fiber;

5 Fig. 6 is a cross-sectional view of an embodiment of an optical fiber; and

Fig. 7 is schematic representation of a fiber laser system.

Features, objects and advantages of the invention are in the description, drawings and claims.

DETAILED DESCRIPTION

10 Figs. 1A and 1B are cross-sectional views of an optical fiber 100 of the invention. Optical fiber 100 has a core 110 (e.g., a single mode core), a cladding 120, and an exterior layer 140 that surrounds and contacts cladding 120. Cladding 120 has sides 160a, 160b, 160c and 160d that form vertices 150a, 150b, 150c, and 150d. Vertices 150a-150d are fused to an inner surface 170 of layer 170. Optical fiber 100
15 additionally includes regions 130a, 130b, 130c, and 130d between portions of cladding 120 and layer 140.

Generally, core 110 is provided to enhance pump energy absorption (e.g., to produce gain) by interacting with pump energy and/or to guide energy at a desired wavelength (λ_{out}). In certain embodiments, core 110 includes a first material (e.g., a
20 silica material, such as fused silica) and at least one dopant (e.g., at least one rare earth ion, such as erbium ions, ytterbium ions, neodymium ions, holmium ions, dysprosium ions, and/or thulium ions, and/or at least one transition metal ion). In some embodiments, core 110 is formed of fused silica doped with ytterbium ions.

Core 110 can optionally include certain other materials. For example, core 110
25 can include one or more materials to increase its index of refraction (e.g., germanium oxide) or to decrease its index of refraction (e.g., boron oxide). As another example, core 110 can include one or more materials (e.g., aluminum oxide) that can enhance the solubility of the rare earth ion(s) within core 110 (e.g., within silica, such as fused silica). As a further example, core 110 can include one or more materials (e.g.,
30 phosphorus pentoxide) that enhance the homogeneity of the index of refraction within core 110. Combinations of such materials can be used. In certain embodiments, core 110 can contain fluorine. Without wishing to be bound by theory, it is believed that

fluorine present in core 110 can effect the viscosity of core 110 (e.g., at elevated temperature). It is believed that fluorine in core 110 can result in core 110 having enhanced homogeneity.

In general, cladding 120 is used to substantially confine the pump energy at wavelength λ_p so that the pump energy propagates along fiber 100 and can interact with core 110. Cladding 120 is typically formed from a material having a lower refractive index than core 110. In some embodiments, core 110 has a refractive index (n_{110}) and cladding 120 has a refractive index (n_{120}) so that $((n_{110})^2 - (n_{120})^2)^{1/2}$ is less than about 0.2 (e.g., less than about 0.17) and greater than about 0.05 (e.g., greater than about 0.12), such as about from 0.12 to 0.17. Examples of materials from which cladding 120 can be formed include silica materials, such as fused silica materials.

Cladding 120 has a substantially square cross-section, including four substantially flat (e.g., optically flat) sides 160a, 160b, 160c, and 160d. The angle subtended by adjacent sides 160a and 160b, 160b and 160c, 160c and 160d, and 160d and 160a is approximately 90°. Adjacent sides 160a and 160b meet at vertex 150a, adjacent sides 160b and 160c meet at vertex 150b, adjacent sides 160c and 160d meet at vertex 150c, and adjacent sides 160d and 160a meet at vertex 150d. Vertices 150a, 150b, 150c, and 150d are fused to layer 140.

Inner surface 170 of layer 140 partially defines regions 130a, 130b, 130c, and 130d, and can serve as a protective layer for cladding 120. Layer 140 can also provide an outermost surface of fiber 100 for the subsequent coating of additional layers (e.g., layers providing mechanical strength, chemical protection and/or physical protection). Generally, the refractive index of layer 140 can vary as desired (e.g., the refractive index of layer 140 can be about the same as the refractive index of cladding 120, the refractive index of layer 140 can be greater than the refractive index of cladding 120, the refractive index of layer 140 can be less than the refractive index of cladding 120). Examples of materials from which layer 140 can be formed include silica materials, such as fused silica materials. Materials from which layer 140 can be formed can be, for example, fluorinated or nonfluorinated.

Regions 130a, 130b, 130c, and 130d provide an optical interface at cladding sides 160a, 160b, 160c, and 160d so that, when regions 130a-130d have a lower index of refraction than cladding 120, regions 130a-130d can substantially confine pump energy inside cladding 120. In some embodiments, regions 130a-130d are substantially

evacuated. In certain embodiments, regions 130a-130d contain a gas (e.g., air, nitrogen, argon), a liquid (e.g., one or more low refractive index oils) and/or a solid (e.g., one or more polymers). The refractive index of each region may be the same as or different than each other region.

5 In some embodiments, the maximum dimension of one or more of regions 130a-130d between cladding 120 and inner surface 170, is about the same as or greater than the wavelength of the pump energy (λ_p) (e.g., about the same as the wavelength of the pump energy, at least about twice the wavelength of the pump energy, at least about three times the wavelength of the pump energy, at least about four times the wavelength
10 of the pump energy, at least about five times the wavelength of the pump energy, at least about six times the wavelength of the pump energy, at least about seven times the wavelength of the pump energy, at least about eight times the wavelength of the pump energy, at least about nine times the wavelength of the pump energy, at least about 10 times the wavelength of the pump energy, at least about 20 times the wavelength of the
15 pump energy, at least about 50 times the wavelength of the pump energy, at least about 75 times the wavelength of the pump energy, at least about 100 times the wavelength of the pump energy).

In certain embodiments, the maximum dimension of one or more of regions 130a-130d between cladding 120 and inner surface 170, is at least 0.8 micron (e.g., at
20 least about one micron, at least two microns, at least three microns, at least about four microns, at least about five microns, at least about six microns, at least about seven microns, at least about eight microns, at least about nine microns, at least about 10 microns, at least about 20 microns, at least about 35 microns, at least about 50 microns, at least about 60 microns, at least about 75 microns).

25 In certain embodiments, regions 130a, 130b, 130c, and 130d are of sufficient dimension such that substantially no energy propagating in cladding 120 that is incident on sides 160a, 160b, 160c, or 160d is coupled into layer 140.

In some embodiments, pump energy can be efficiently coupled into cladding 120 (e.g., by end-coupling). The numerical aperture of a fiber describes the pump
30 energy gathering efficiency of a fiber, and for fiber 100 the numerical aperture (NA) is given approximately by:

$$NA = \sqrt{n_{120}^2 - n_{130}^2} ,$$

where n_{120} is the index of refraction of cladding 120 and n_{130} is the effective index of regions 130a, 130b, 130c, and 130d surrounding cladding 120. In some embodiments, fiber 100 can have a high numerical aperture (e.g., at least about 0.25, at least about 0.3, at least about 0.35, at least about 0.4, at least about 0.5, at least about 0.6, at least about 0.7, at least about 0.8, at least about 0.9, about one).

Fig. 2 shows a fiber laser system 200 including fiber 100 and a pump source 220 (e.g., a laser, such as a semiconductor diode laser). Pump source 220 emits energy at wavelength λ_p and is configured so that this energy can be coupled into fiber 100 (e.g., by end-pumping or side-pumping). In addition to core 110, cladding 120, regions 130a-130d, and layer 140, fiber 100 includes reflectors 230, 240 and 250 (e.g., Bragg gratings). Reflector 230 is configured to reflect substantially all (e.g., about 100%) of the energy impinging thereon at wavelength λ_p . Reflector 240 is configured to reflect substantially all (e.g., about 100%) energy impinging thereon at wavelength λ_{out} , and reflector 250 is configured to reflect a portion (e.g., at least 98%, at least 95%, at least 90%, at least 80%, at least 70%, at least 60%, at least 50%, at least 40%, at least 30%, at least 20%, at least 10%, at least 5%) of the energy impinging thereon at wavelength λ_{out} so that reflectors 240 and 250 form a resonance cavity 260 for energy at wavelength λ_{out} .

During operation of system 200, pump energy at wavelength λ_p is emitted by source 220, coupled into fiber 100 and propagates in fiber 100. As the pump energy propagates along fiber 100, it is substantially confined within the volume of fiber 100 defined by cladding 120. A portion of the pump energy within cladding 120 intersects core 110, and a portion of the pump energy intersecting core 110 interacts with the active material in core 110 to form energy at wavelength λ_{out} (e.g., via electronic transitions in the active material contained in core 110, such as three-level lasing or four-level lasing).

λ_{out} is generally different from λ_p . Examples of λ_{out} include about 1080 nanometers and about 1100 nanometers. Examples of λ_p include about 915 nanometers and about 975 nanometers.

Energy having wavelength λ_{out} that is formed in cavity 260 may experience gain (e.g., by stimulated emission) and grow in intensity. A portion of the energy at

wavelength λ_{out} propagating in cavity 260 exits cavity 260 through reflector 250 and ultimately exits fiber laser 100 through end 215.

Figs. 3A-3D show a method of making optical fiber 100. Referring to Fig. 3A, a preform 300 having a cylindrical cross-section with a core 310 and a cladding 320 (having a cylindrical cross-section) is prepared using, for example, modified chemical vapor deposition (MCVD). The outer surface of cladding 320 is ground and polished to yield a preform 330 having a square cross-section with core 310 and cladding 320a (Fig. 3B). Cladding 320a has a square cross-section defined by sides 331, 332, 333, and 334. Preform 330 is then inserted into layer 340 having an inner surface 350 (Fig. 3C). Layer 340 is cylindrical in shape and can be formed from the same material as cladding 320. As shown in Fig. 3D, the air remaining between inner surface 350 and preform 330 is removed to ensure that the vertices 371, 372, 373, and 374 of cladding 320a contact inner surface 350. Layer 340 and square preform 330 are then heated to fuse vertices 371, 372, 373, and 374 with inner wall 350, forming a final preform 380 (Fig. 3D). Fiber 100 is then drawn from final preform 380 (e.g., using a draw tower).

While Figs. 3A-3D show a method of making an optical fiber preform, the invention is not so limited. Other methods can also be used. For example, in some embodiments a preform having a core and a cladding is formed, followed by boring holes into the preform (e.g., using a sonic drill) that run parallel to the preform axis. The optical fiber can then be drawn from the final preform.

While particular embodiments of optical fibers have been described, the invention is not limited to such embodiments. For example, while the core has been shown as being located substantially at the center of the cladding and the exterior layer, the core can be substantially eccentrically disposed with respect to the center of the cladding and/or with respect to the center of the inner surface of the exterior layer.

Moreover, in general, the cross-sectional shape of the cladding may be any two dimensional shape. For example, the cladding may be in the shape of any polygon. In some embodiments, the cladding may be in the shape of any four-sided polygon (e.g., a square, a rectangle, a parallelogram, a trapezoid etc.). As another example, the cladding may have fewer than four sides (e.g., three sides). As a further example, the cladding may have more than four sides (e.g., five sides, six sides, seven sides, eight sides, nine sides, 10 sides, etc.).

Furthermore, the sides of the cladding can be of substantially equal length, or different in length. In some embodiments, a plurality of sides of the cladding may be substantially equal in length, but may differ in length from other sides of the cladding.

In addition, the angles subtended by adjacent sides of the cladding may be substantially equal, or they can be different. In some embodiments, a plurality of the angles subtended by adjacent sides of the cladding may be substantially equal, but may differ from other angles subtended by adjacent sides of the cladding.

In some embodiments, the cross-section of the cladding may be in the shape of a convex polygon chosen so that the pump energy propagating within the optical fiber forms a substantially uniform radiation field. In certain embodiments, the shape of the cladding can be chosen such that substantially all possible modes of pump energy propagating in the optical fiber can intersect the core at least at one point in the fiber (e.g., modes, such as helical modes, that do not intersect the core are substantially unable to propagate along the cladding).

In general, the cladding can occupy any percentage of the area inside the inner surface of the exterior layer (e.g., inner surface 170 of layer 140) (e.g., at least about one percent, at least about two percent, at least about five percent, at least about 10 percent, at least about 20 percent, at least about 30 percent, at least about 40 percent, at least about 50 percent, at least about 60 percent, at least about 70 percent, at least about 80 percent, at least about 90 percent). In certain embodiments (e.g., for three-level lasing), the cladding occupies from about five percent to about 15 percent of the area inside the inner surface of the exterior layer (e.g., inner surface 170 of layer 140). In some embodiments, (e.g., for four-level lasing), the cladding occupies from about 75 percent to about 90 percent of the area inside the inner surface of the exterior layer (e.g., inner surface 170 of layer 140).

In general, the sides of the cladding can be straight or curved (e.g., convex or concave). In some embodiments, one or more sides of a cladding may have portions that are straight, convex and/or concave. Figs. 4A-4C show examples of shapes that the sides of fiber claddings may have. Fig. 4A shows an optical fiber 414 having core 110, a cladding 401 and layer 140. Cladding 401 has a substantially flat side 403 and a convex side 402. Cladding 401 and layer 140 define a region 404 (e.g., a D-shaped region). Fig. 4B shows an optical fiber 412 having core 110, a cladding 410 and layer 140. Cladding 410 has four sides, including a concave side 411. Cladding 410 and layer

140 define regions 415a, 415b, 415c and 415d. Fig. 4C shows an optical fiber 413 having core 110, a cladding 420 and layer 140. Cladding 420 has four sides, including a curved side 421 having portions that are convex and other portions that are concave. Cladding 420 and layer 140 define region 416a, 416b, 416c and 416d. In some
5 embodiments, cladding 401, 410 and/or 420 can be formed of the same material as layer 140 (e.g., a silica material, such as fused silica).

Fig. 4D shows an embodiment of an optical fiber 480 having core 110, cladding 401, layer 140, region 404 and a layer 460. Layer 460 can have any refractive index. For example, the refractive index of layer 460 can be substantially equal to the
10 refractive index of layer 140. Alternatively, the refractive index of layer 460 can be less than the refractive index of layer 140. In some embodiments, the refractive index of layer 460 is less than the refractive index of layer 140. In optical fiber 480, the refractive index of layer 140 can be substantially equal to the refractive index of cladding 401.

15 Layer 460 can be formed from, for example, silica and silica-containing materials (e.g., fused silica). In some embodiments, layer 460 can be formed from polymeric materials, for example, polymeric materials having a low refractive index (e.g., less than 1.50, less than 1.45, less than 1.40, from about 1.35 to about 1.38). Fluorinated, low index polymeric materials can be used in certain embodiments.

20 In some embodiments, a precursor to layer 460 can be included in the final preform from which fiber 480 is made. In alternative embodiments, layer 460 can be coated onto fiber 480, at any time during or after fiber 480 is being made.

In general, the cladding contained in an optical fiber may be fused to the inner surface of the layer (e.g., surface 170 of layer 140) along the entire length of the
25 cladding, or along one or more portions of the length of the cladding. Fig. 5 shows a partial cross-sectional view of an embodiment of an optical fiber 500 having a core 510, an exterior layer 540 and a cladding 510 that contacts layer 540 at points 580a, 580b, 580c, 580d, and 580e without contacting layer 540 at points 570a, 570b, 570c, 570d, 570e, 570f. In some embodiments, layer 540 and cladding 510 are fused at one
30 or more of points 580a, 580b, 580c and/or 580d. In certain embodiments, layer 540 and cladding 510 are not fused at points 580a, 580b, 580c and 580d.

While regions have been described as having substantially D-shaped cross-sections, other cross-sections can be used. Generally, the regions can be any shape. In

some embodiments, the regions may be substantially regularly shaped (e.g., oval, round, square, triangular, trapezoidal, etc.). In certain embodiments, the regions can be irregularly shaped. Different regions can have different cross-sectional shapes. For example, one region can be substantially D-shaped, while other regions are triangular.

5 Combinations of different shapes can be used.

In some embodiments, one or more regions 130a-130d may be substantially continuous along the length of the optical fiber. In certain embodiments, one or more regions 130a-130d may be discontinuous along the length of the optical fiber. In some embodiments, adjacent regions may be at least partially continuous with adjacent
10 regions (e.g., at points 570a, 570b, 570c, 570d, 570e, and 570f).

Fig. 6 shows a cross-sectional view of an optical fiber 600. Fiber 600 has core 610 and a cladding 620. Cladding includes a region 630 having a different refractive index than cladding 620 (e.g., region 630 has a higher index of refraction than cladding 620 or region 630 has a lower index of refraction than cladding 620). Region 630 can
15 be any two-dimensional shape (e.g., round, oval, irregularly shaped, polygonal, etc.). Although shown in Fig. 6 as having only one region 630, cladding 620 can contain multiple regions 630 (e.g., two regions, three regions, four regions, five regions, six regions, etc.). The region(s) can be continuous or discontinuous along the length of the optical fiber. Moreover, although not shown in Fig. 6, fiber 600 can include a layer
20 disposed on the exterior surface of cladding 620 (e.g., a layer having a higher index of refraction than cladding 620, a layer having a lower index of refraction than layer 620, or a layer having substantially the same index of refraction as cladding 620). In some embodiments, a layer disposed on the exterior surface of cladding 620 can absorb a substantial amount of energy at the wavelength λ_p (e.g., a layer disposed on the exterior
25 surface of cladding 620 can be substantially opaque to energy at wavelength λ_p). The ratio of the area of region 630 to the area of cladding 620 can be any value (e.g., at least about one percent, at least about five percent, at least about 10 percent, at least about 20 percent, at least about 30 percent, at least about 40 percent, at least about 50 percent, at least about 60 percent, at least about 70 percent, at least about 80 percent, at least about
30 90 percent).

Fig. 7 shows a system 700 including an energy source 710 (e.g., a laser, such as a semiconductor diode laser) a fiber 701 (e.g., a fiber laser formed of an optical fiber and including reflectors as described herein), a Raman fiber laser 790 and an output

cascade 770. Energy source 710 is connected to a combiner 750 via fibers 720, 730 and 740. Combiner 750 is connected to fiber 701 via a coupler 760. Fiber 701 is in turn connected to a Raman fiber laser 790 via a coupler 780, and Raman fiber laser 790 is connected to an output cascade 770 via a fiber coupler 775. In certain embodiments, 5 laser 790 and output cascade 770 are integrated into a single unit.

During operation, energy at wavelength λ_p is generated by source 710, propagates along fibers 720, 730, and 740, and is coupled into fiber 701 via combiner 750 and coupler 760. A portion of the energy at λ_p is converted by fiber 701 into energy at wavelength λ_{out} . Energy at λ_{out} exits fiber 701, propagates along coupler 780 and is 10 coupled into Raman fiber laser 790. Some of the energy at wavelength λ_{out} entering Raman fiber laser 790 is converted to energy at one or more longer wavelengths. The energy at the longer wavelength(s) is coupled into output cascade 770 by coupler 775. Cascade 770 optionally includes variable output couplers that can be dynamically adjusted to modulate the amount of energy allowed to exit system 700 at desired 15 wavelengths.

While certain embodiments have been described, the invention is not limited to these embodiments. For example, in certain embodiments, an optical fiber can include a core (e.g., a single mode core) that does not contain an active material. As another example, an optical fiber may contain more than one lasing cavity. As a further 20 example, the refractive index of a region (e.g., one or more of regions 130a-130d) can be equal to or less than the refractive index of the cladding.

Moreover, in certain embodiments, the optical fiber is substantially devoid of a support structure (e.g., a silica material, such as a silica web) between the portions of the optical fiber that define a region having a lower refractive index than the cladding. 25 As an example, regions 130a, 130b, 130c and/or 130d can be substantially devoid of a support structure (e.g., a silica material, such as a silica web). As another example, region 630 can be substantially devoid of a support structure (e.g., a silica material, such as a silica web).

Other embodiments are in the claims.

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WHAT IS CLAIMED IS:

1. An optical fiber, comprising:
a core;
a cladding contacting the core; and
a region disposed in the cladding, the region having an index of refraction that is different than an index of refraction of the cladding.
2. The optical fiber of claim 1, wherein the region has an index of refraction that is less than the index of refraction of the cladding.
3. The optical fiber of claim 1, wherein the region comprises air.
4. The optical fiber of claim 1, further comprising a layer surrounding the cladding.
5. The optical fiber of claim 4, wherein the layer has an index of refraction that is less than the index of refraction of the cladding.
6. The optical fiber of claim 4, wherein the layer has an index of refraction that is about the same as the index of refraction of the cladding.
7. The optical fiber of claim 1, wherein the layer has an index of refraction that is about the same as the index of refraction of the cladding.
8. The optical fiber of claim 4, wherein the layer contacts the cladding.
9. The optical fiber of claim 1, wherein the core comprises an active material.
10. The optical fiber of claim 9, wherein the core further comprises an additional material.
11. The optical fiber of claim 10, wherein the additional material comprises a silica material.

12. The optical fiber of claim 1, wherein the cladding comprises a silica material.
13. The optical fiber of claim 1, wherein the cladding comprises a material selected so that energy at a desired wavelength can propagate along the cladding.
14. The optical fiber of claim 1, wherein:
the core comprises an active material and a first silica material,
the cladding comprises a second silica material, the second silica material being the same as or different than the first silica material, and
the region comprises a material having an index of refraction that is less than the index of refraction of the cladding.
15. The optical fiber of claim 14, further comprising a layer surrounding the cladding so that the region is between the cladding and the layer.
16. The optical fiber of claim 1, wherein the region comprises a plurality of regions.
17. The optical fiber of claim 1, wherein the cladding comprises a material selected so that energy at a desired wavelength can propagate along the optical fiber, and the region has a maximum dimension that is equal to or greater than the desired wavelength.
18. The optical fiber of claim 1, wherein region has a maximum dimension that is at least about two microns.
19. The optical fiber of claim 1, wherein the region has a substantially non-circular cross-section.
20. The optical fiber of claim 1, wherein the cladding has a substantially square cross-section.

21. An optical fiber, comprising:
 - a core;
 - a cladding contacting the core;
 - a first layer surrounding and contacting the cladding; and
 - a region between the cladding and the first layer,wherein an index of refraction of the region is different than an index of refraction of the cladding.
22. The optical fiber of claim 21, wherein the index of refraction of the region is less than the index of refraction of the cladding.
23. The optical fiber of claim 21, wherein the index of refraction of the region is greater than the index of refraction of the cladding.
24. The optical fiber of claim 21, wherein the region comprises air.
25. The optical fiber of claim 21, wherein the first layer has an index of refraction that is less than the index of refraction of the cladding.
26. The optical fiber of claim 21, wherein the first layer has an index of refraction that is about equal to the index of refraction of the cladding.
27. The optical fiber of claim 21, wherein the first layer has an index of refraction that is greater than the index of refraction of the cladding.
28. The optical fiber of claim 21, wherein the first layer contacts the cladding.
29. The optical fiber of claim 21, wherein the core comprises an active material.

30. The optical fiber of claim 28, wherein the core further comprises an additional material.

31. The optical fiber of claim 29, wherein the additional material comprises a silica material.

32. The optical fiber of claim 21, wherein the cladding comprises a silica material.

33. The optical fiber of claim 21, wherein the core comprises an active material and a first silica material, and the cladding comprises a second silica material, the second silica material being the same as or different than the first silica material.

34. The optical fiber of claim 21, wherein the region comprises a plurality of regions.

35. The optical fiber of claim 21, wherein the cladding comprises a material selected so that energy at a desired wavelength can propagate along the optical fiber, and the region has a maximum dimension that is equal to or greater than the desired wavelength.

36. The optical fiber of claim 21, wherein region has a maximum dimension that is at least about two microns.

37. The optical fiber of claim 21, wherein the region has a substantially non-circular cross-section.

38. The optical fiber of claim 21, wherein the cladding has a substantially square cross-section.

39. An optical fiber, comprising:
a core;
a cladding contacting the core; and

a layer surrounding and contacting the cladding,
wherein an index of refraction of the layer is greater than an index of refraction of the cladding.

40. The optical fiber of claim 39, wherein the layer contacts the cladding.
41. The optical fiber of claim 39, wherein the layer is fused to the cladding.
42. The optical fiber of claim 39, wherein the core comprises an active material.
43. The optical fiber of claim 42, wherein the core further comprises an additional material.
44. The optical fiber of claim 43, wherein the additional material comprises a silica material.
45. The optical fiber of claim 39, wherein the cladding comprises a silica material.
46. The optical fiber of claim 39, wherein the cladding comprises a material selected so that energy at a desired wavelength can propagate along the fiber.
47. The optical fiber of claim 39, further comprising a region between the layer and the cladding.
48. The optical fiber of claim 47, wherein the region has an index of refraction that is less than the index of refraction of the cladding.
49. The optical fiber of claim 47, wherein the region comprises air.

50. The optical fiber of claim 39, wherein the core comprises an active material and a first silica material, and the cladding comprises a second silica material, the second silica material being the same as or different than the first silica material.

51. The optical fiber of claim 39, wherein the region comprises a plurality of regions.

52. The optical fiber of claim 39, wherein the cladding comprises a material selected so that energy at a desired wavelength can propagate along the optical fiber, and the region has a maximum dimension that is equal to or greater than the desired wavelength.

53. The optical fiber of claim 39, wherein region has a maximum dimension that is at least about two microns.

54. The optical fiber of claim 39, wherein the region has a substantially non-circular cross-section.

55. The optical fiber of claim 39, wherein the cladding has a substantially square cross-section.

56. An optical fiber, comprising:
a core;
a cladding contacting the core, the cladding comprising a material capable of allowing energy at a desired wavelength to propagate therealong ; and
a layer surrounding and contacting the cladding,
wherein the cladding and the layer define a void having a maximum dimension that is equal to or greater than the desired wavelength.

57. The optical fiber of claim 56, wherein the maximum dimension of the void is at least twice the desired wavelength.

58. The optical fiber of claim 56, wherein the maximum dimension of the void is at least five times the desired wavelength.

59. The optical fiber of claim 56, wherein the maximum dimension of the void is at least 10 times the desired wavelength.

60. The optical fiber of claim 56, wherein the maximum dimension of the void is at least 20 times the desired wavelength.

61. The optical fiber of claim 56, wherein the maximum dimension of the void is at least 50 times the desired wavelength.

62. The optical fiber of claim 56, wherein the maximum dimension of the void is at least 75 times the desired wavelength.

63. The optical fiber of claim 56, wherein the maximum dimension of the void is at least 100 times the desired wavelength.

64. An optical fiber, comprising:
a core;
a cladding contacting the core; and
a layer surrounding and contacting the cladding,
wherein the cladding and the layer define a void having a maximum dimension that is at least about one micron.

65. The optical fiber of claim 64, wherein the maximum dimension of the void is at least two microns.

66. The optical fiber of claim 64, wherein the maximum dimension of the void is at least five microns.

67. The optical fiber of claim 64, wherein the maximum dimension of the void is at least 10 microns.

68. The optical fiber of claim 64, wherein the maximum dimension of the void is at least 20 microns.

69. The optical fiber of claim 64, wherein the maximum dimension of the void is at least 50 microns.

70. The optical fiber of claim 64, wherein the maximum dimension of the void is at least 75 microns.

71. The optical fiber of claim 64, wherein the maximum dimension of the void is at least 100 microns.

72. The optical fiber of claim 21, 39, or 64, wherein the cladding is substantially devoid of voids.

73. The optical fiber of claim 72, wherein the material is a silica material.

74. The optical fiber of claim 56, wherein the material is not air.

75. An optical fiber, comprising:
a core;
a cladding surrounding the core, the cladding having a substantially non-circular shape; and
a first layer surrounding the cladding, wherein the cladding and the first layer define a region between the cladding and the first layer that has an index of refraction that is different from an index of refraction of the cladding and that is different from an index of refraction of the first layer.

76. The optical fiber of claim 75, wherein the index of refraction of the region is less than the index of refraction of the cladding.

77. The optical fiber of claim 75, wherein the index of refraction of the region is less than the index of refraction of the first layer.

78. The optical fiber of claim 75, wherein the cladding contacts the first layer.

79. The optical fiber of claim 75, wherein the cladding and the first layer define multiple regions, each region having an index of refraction that is different from the index of refraction of the cladding and that is different from the index of refraction of the first layer.

80. The optical fiber of claim 75, wherein the cladding has a cross-section in the shape of a polygon.

81. The optical fiber of claim 75, wherein the cladding has a cross-section in the shape of a rectangle.

82. The optical fiber of claim 75, wherein the cladding has a cross-section in the shape of a square.

83. The optical fiber of claim 75, wherein the cladding has vertices that contact the first layer.

84. The optical fiber of claim 75, wherein the cladding comprises a material selected so that energy at a desired wavelength can propagate along it.

85. The optical fiber of claim 84, wherein the void has a maximum dimension that is equal to or greater than the desired wavelength.

86. The optical fiber of claim 75, wherein the cladding and the first layer define a plurality of voids between the cladding and the first layer.

87. The optical fiber of claim 75, wherein the first layer has an inner surface with a circular cross-section.

88. The optical fiber of claim 75, wherein the first layer discontinuously contacts the cladding.

89. The optical fiber of claim 75, wherein the cladding is substantially devoid of voids.

90. The optical fiber of claim 89, wherein the cladding comprises a silica material.

91. The optical fiber of claim 75, wherein the first layer is substantially devoid of voids.

92. The optical fiber of claim 91, wherein the first layer comprises a silica material.

93. The optical fiber of claim 75, wherein a refractive index of the cladding is at least equal to a refractive index of the first layer.

94. An optical fiber, comprising:
a core;
a cladding surrounding the core, the cladding having a substantially non-circular shape; and
a first layer surrounding the cladding, wherein the cladding and the first layer define a region between the cladding and the first layer that has an index of refraction that is less than an index of refraction of the cladding.

95. An optical fiber, comprising:
a core;
a cladding surrounding the core, the cladding having a substantially non-circular shape; and

a first layer surrounding the cladding, wherein the cladding and the first layer define a region between the cladding and the first layer that has an index of refraction that is less than an index of refraction of the first layer.

96. A system, comprising:
an energy source; and
an optical fiber according to any of the preceding claims, wherein the energy source is configured so that energy output by the energy source at the pump wavelength can be coupled into the optical fiber.

97. The system of claim 96, wherein the energy source comprises a laser.

98. The system of claims 96 or 97, further comprising at least one fiber between the energy source and the optical fiber.

99. The system of claim 98, further comprising a combiner between the at least one fiber and the optical fiber.

100. The system of claim 99, further comprising a Raman fiber laser configured so that energy output by the optical fiber at the output wavelength can be coupled into the Raman fiber laser.

101. The system of claim 100, further comprising an output cascade configured so that energy output by the Raman fiber laser can be coupled into the output cascade.

102. The system of claim 101, wherein the output cascade and the Raman fiber laser are an integral unit.

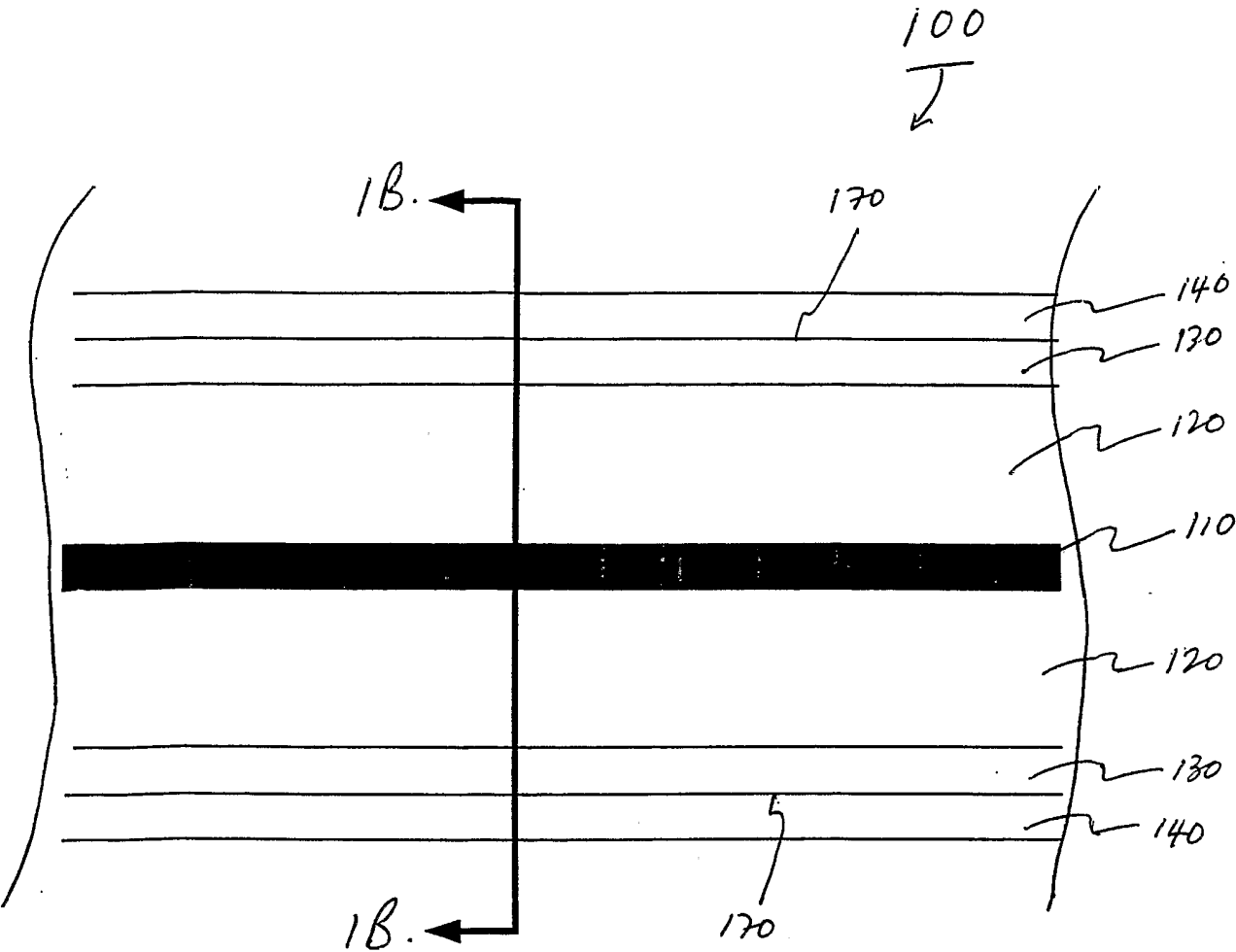


Fig. 1A.

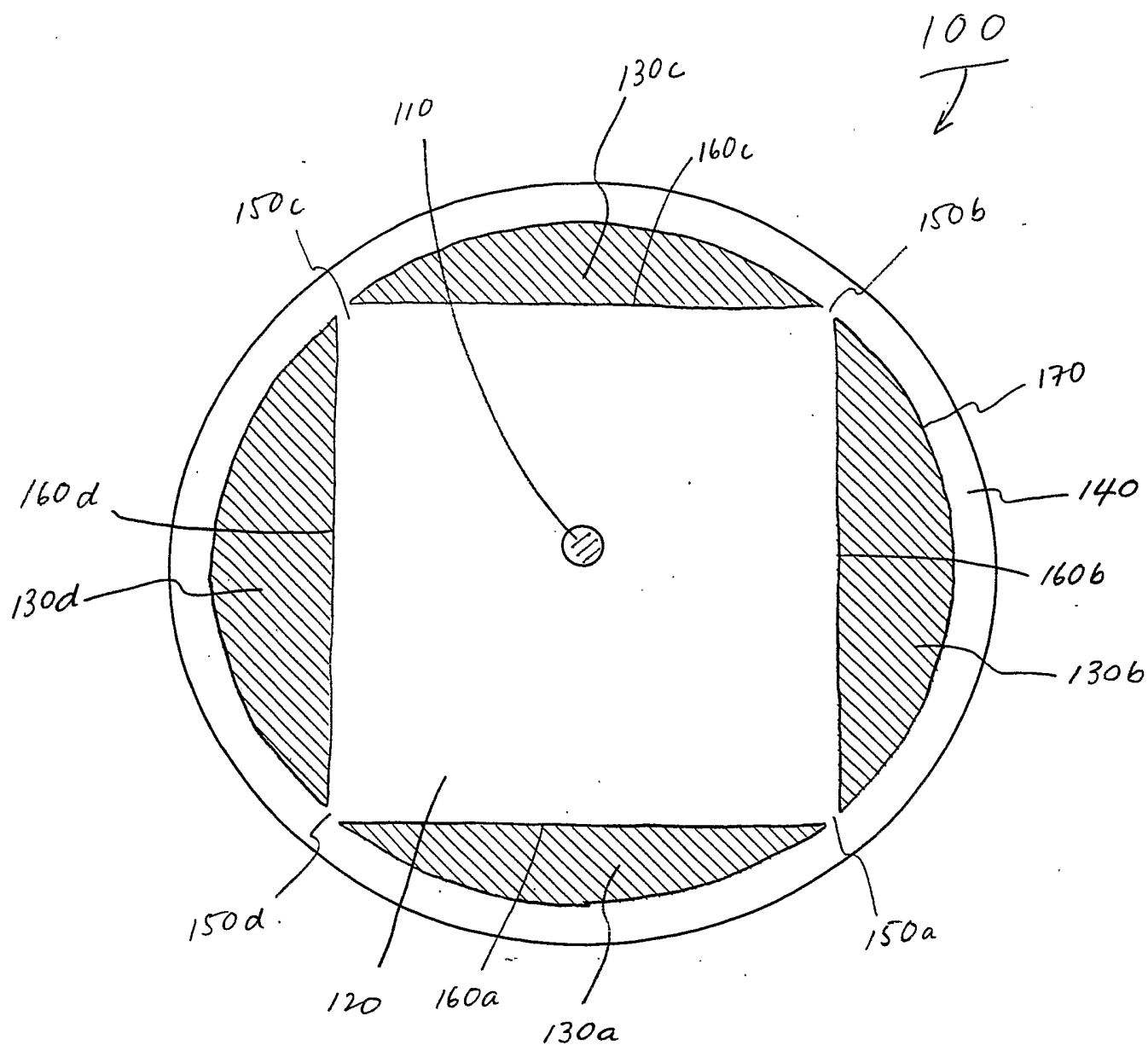


Fig 1B.

200

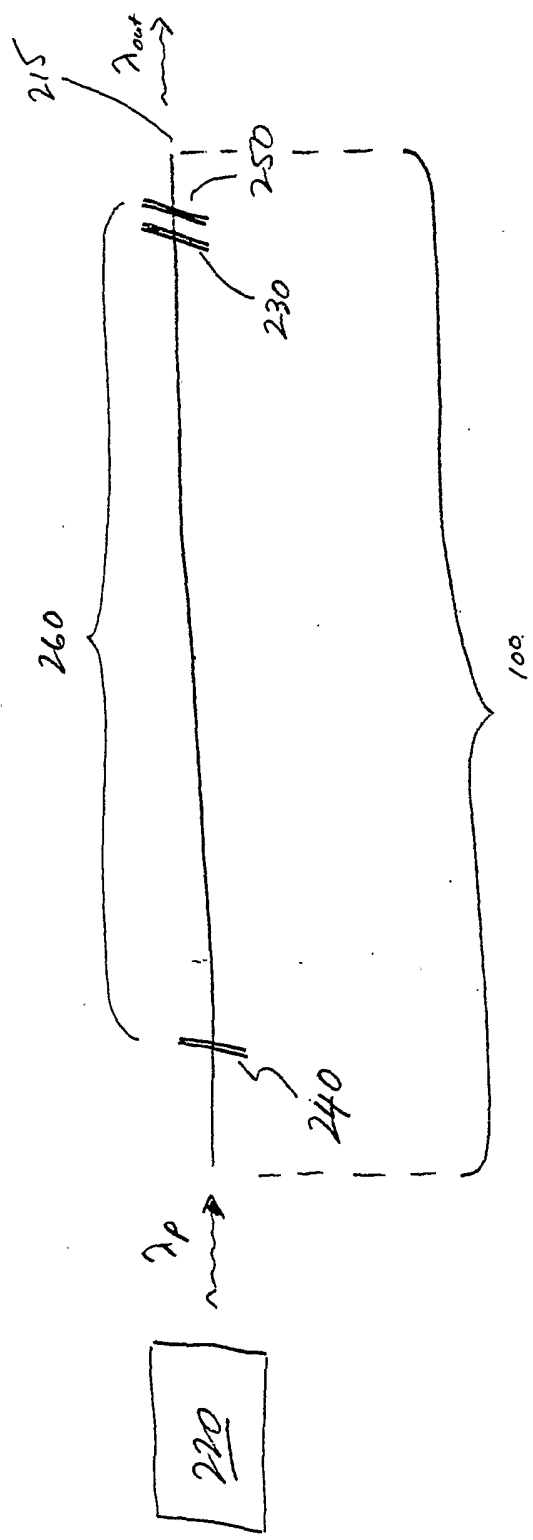
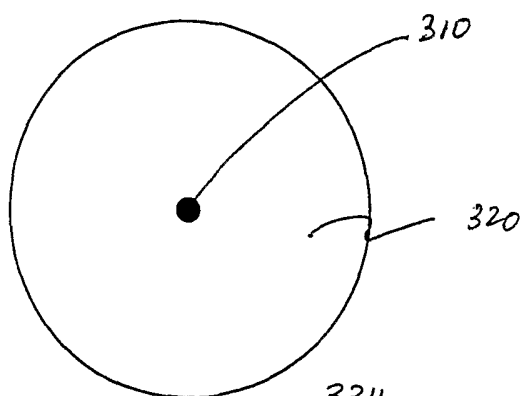


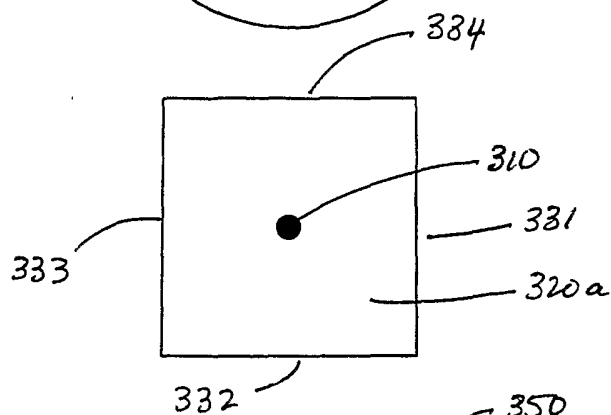
Fig 2.

Fig 3A.



300
↓

Fig 3B.



330
↓

Fig 3C

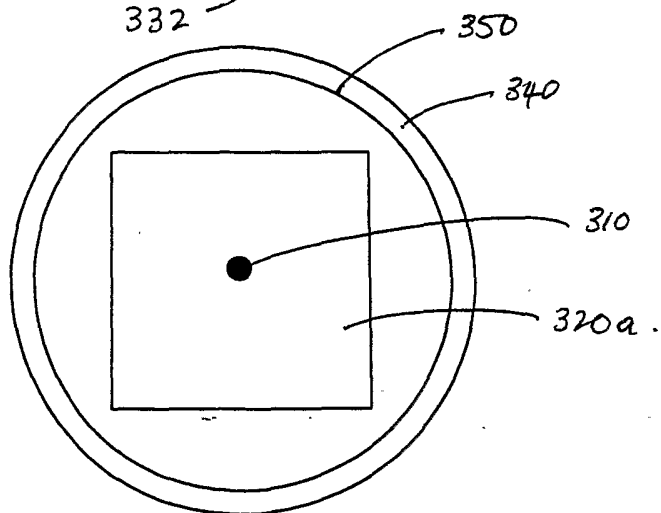
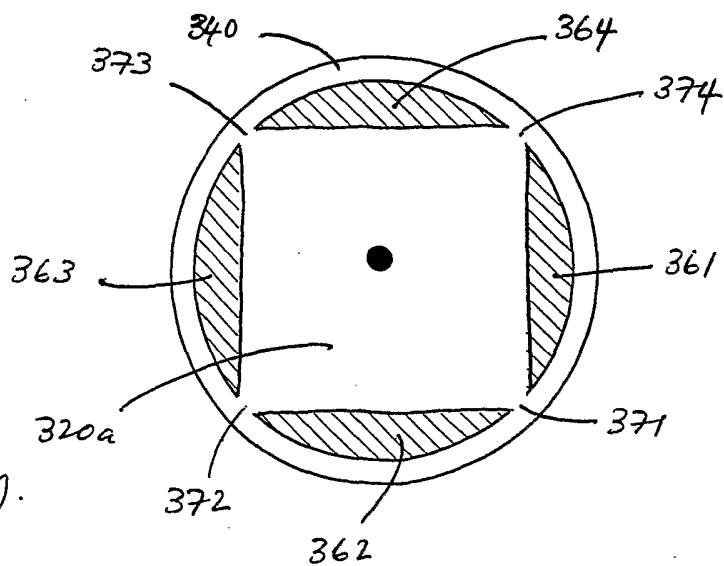
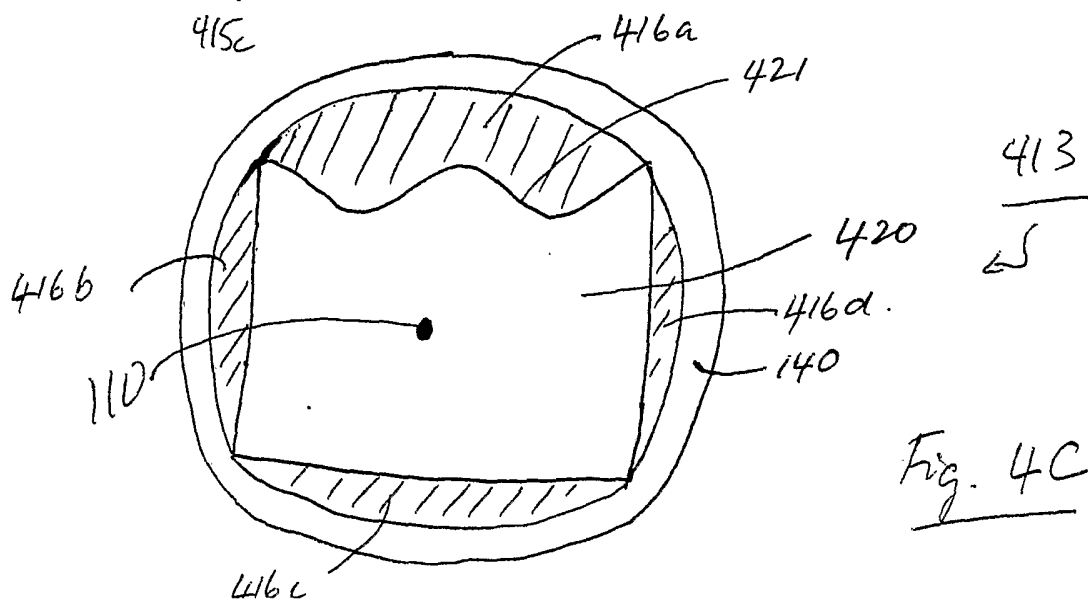
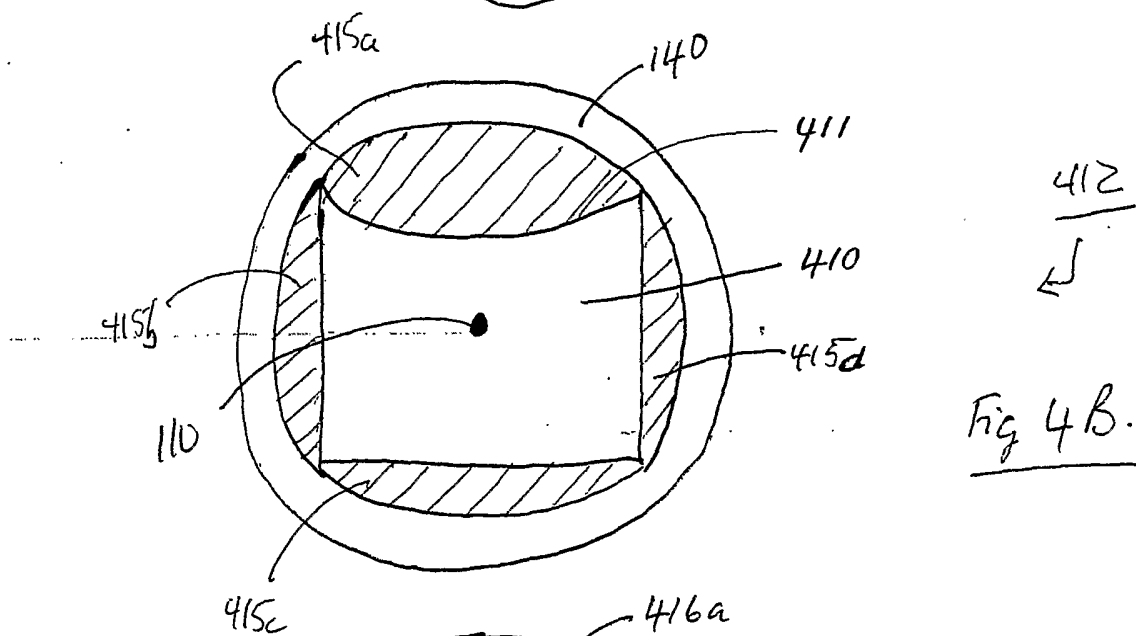
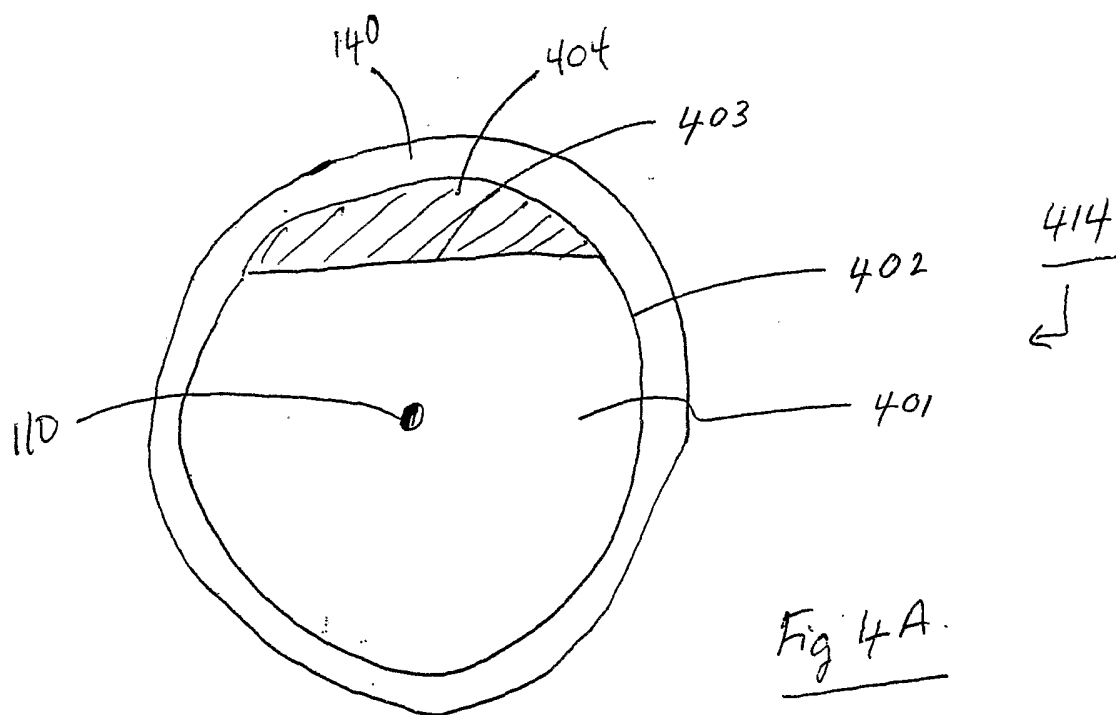


Fig 3D.



380
↓



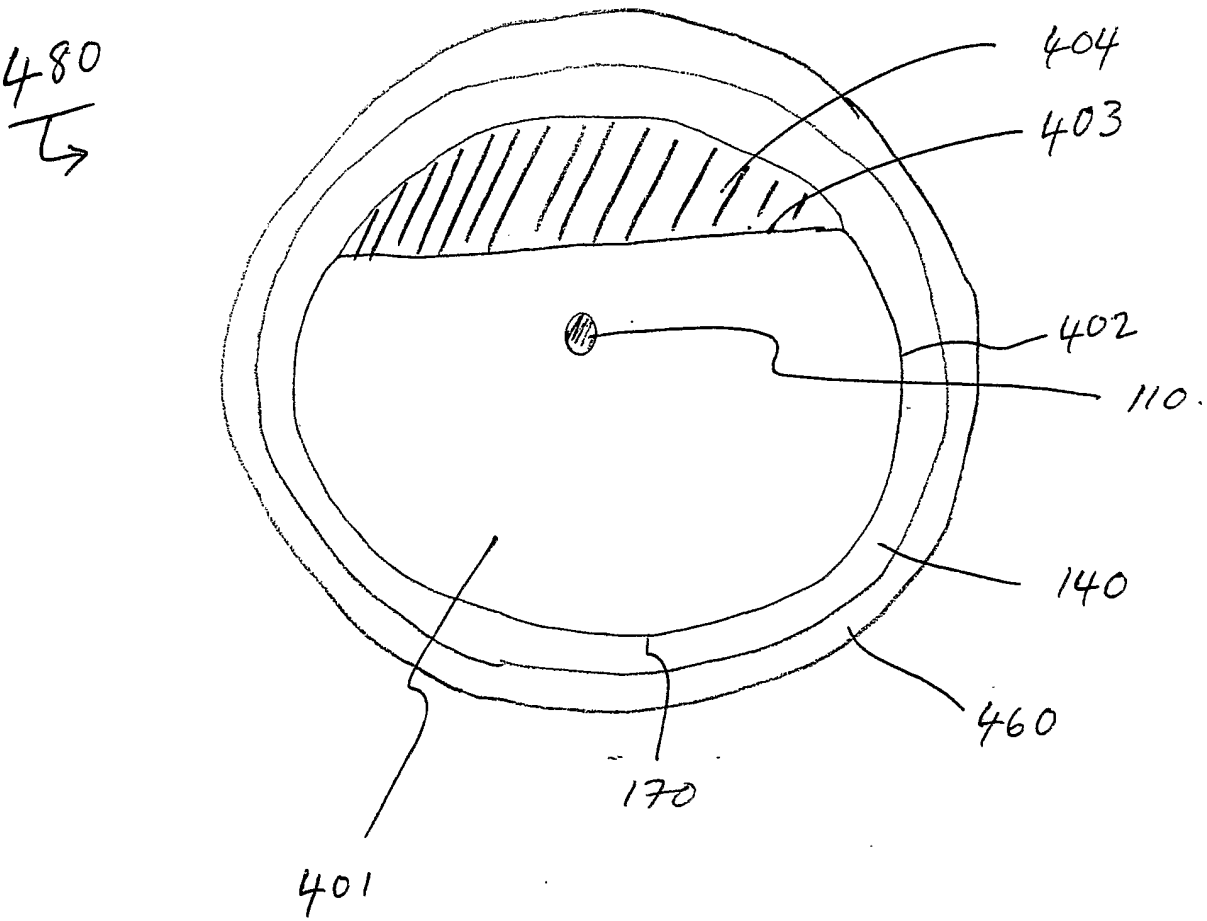


Fig. 4D.

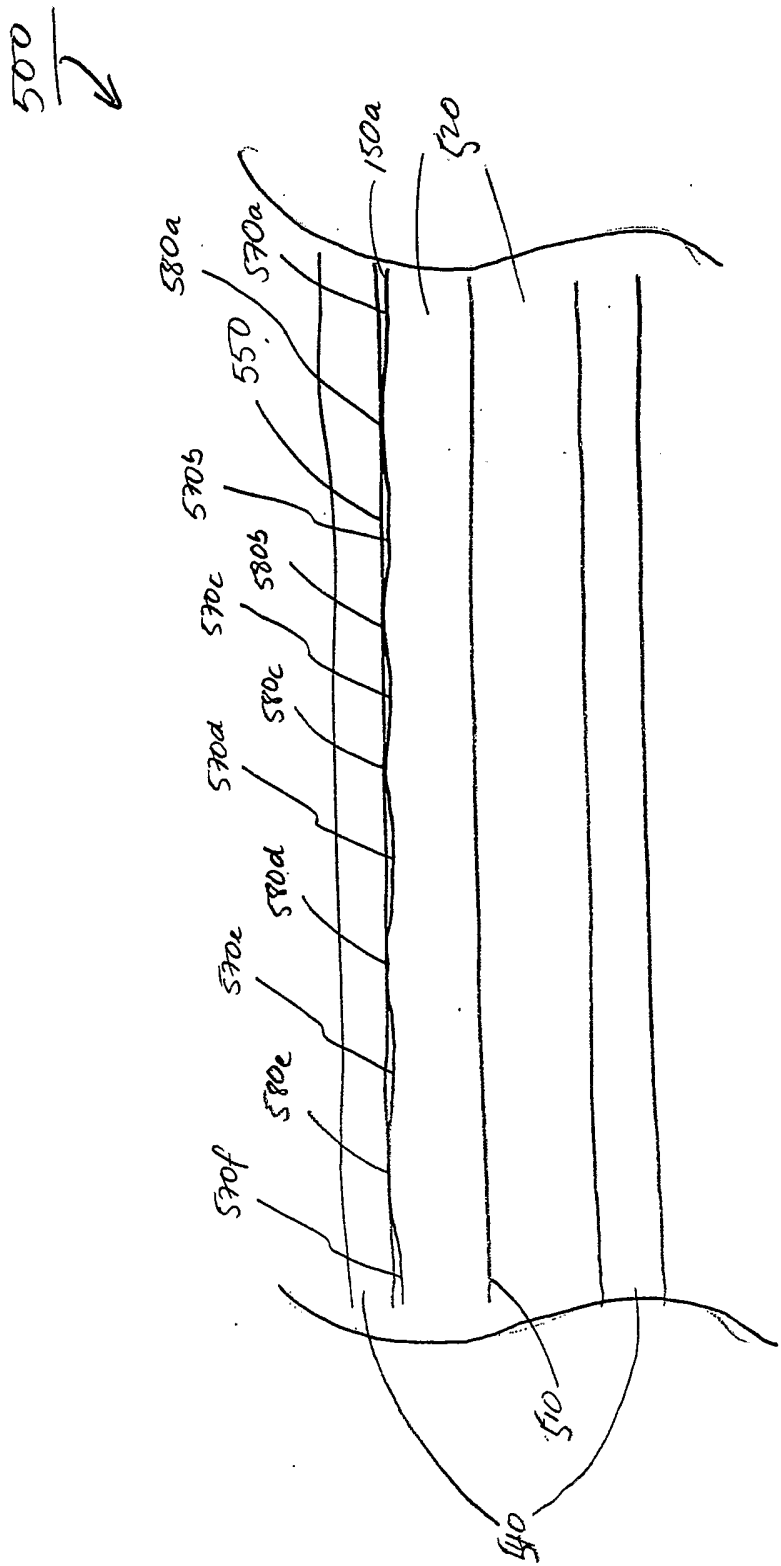


Fig 5

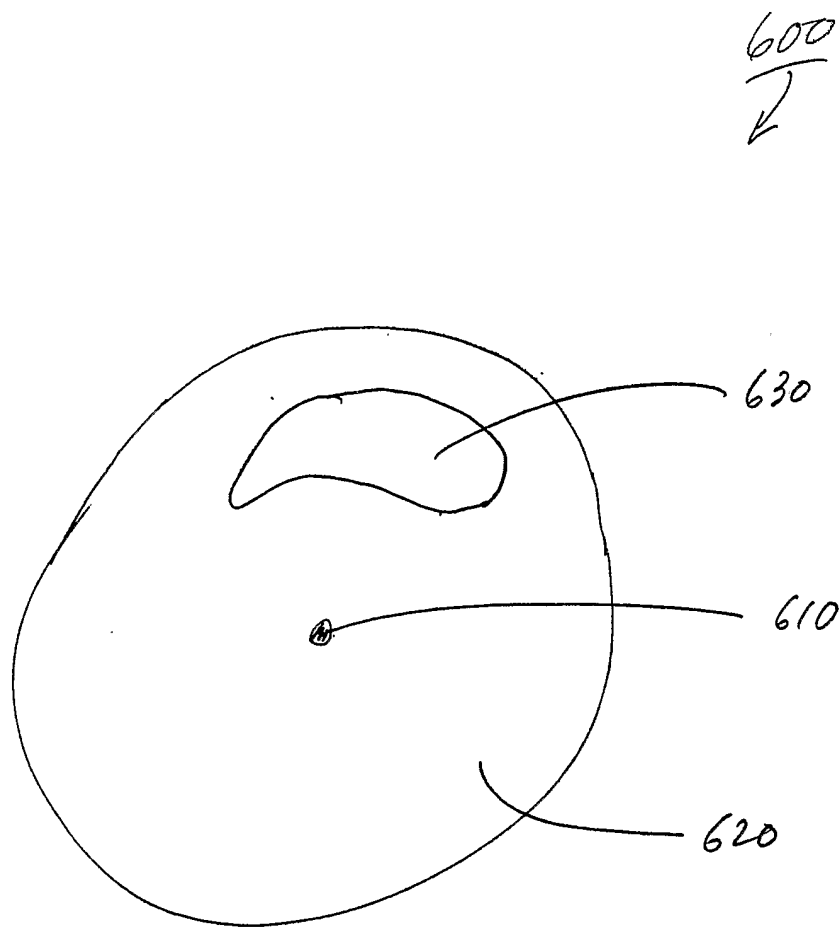


Fig. 6.

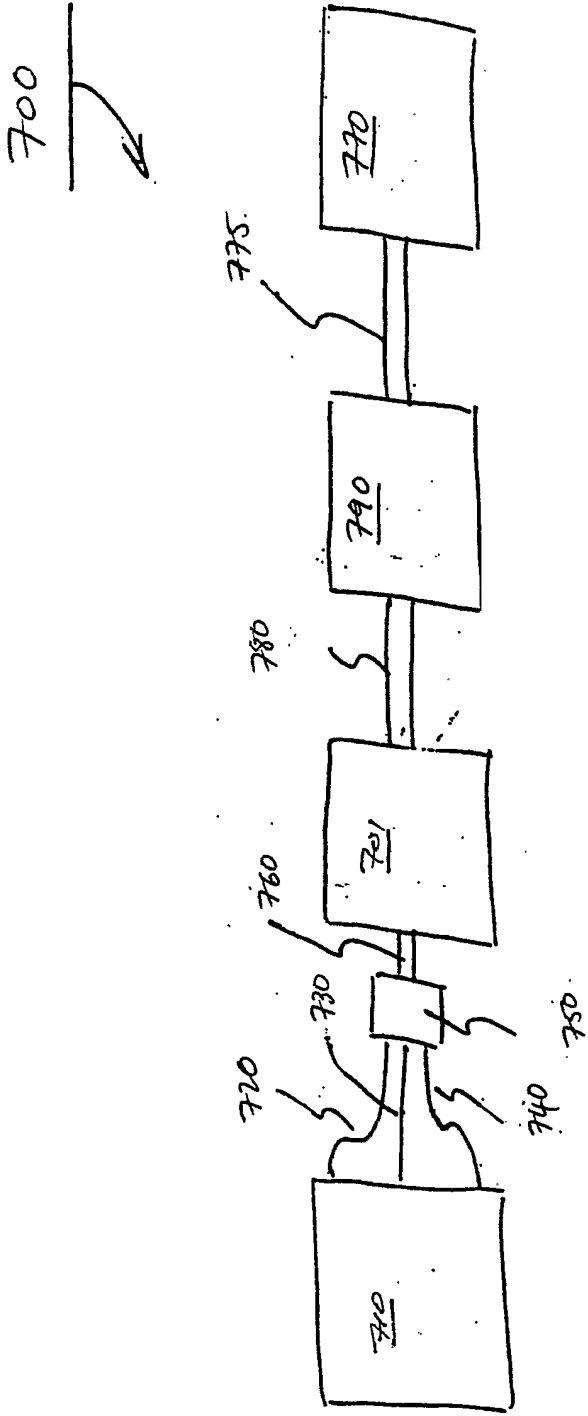


Fig. 7

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/21803

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : G02B 6/22

US CL : 385/123, 125, 126

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 385/123, 125, 126

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EAST

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,E	US 6,445,862 B1 (FAJARDO et al) 03 September 2002 (03.09.2002), see column 5 line 6-column 6 line 35.	1-5, 8, 16
X	US 6,097,870 A (RANKA et al) 01 August 2000 (01.08.2000), see column 7 lines 39-45, column 8 lines 43-57.	1-4, 6-22, 24, 26, 28-40, 42-55, 75-102
X	US 5,627,921 A (LIDGARD et al) 06 May 1997 (06.05.1997), see column 4 lines 28-67 and Figures 3 and 6.	1-4, 8, 15, 16, 19, 21, 24, 28, 32, 34, 37, 39, 40, 44, 47, 49, 51, 54
A	US 5,907,652 A (DIGIOVANNI et al) 25 May 1999 (25.05.1999), see entire document.	1-102
A	US 5,615,295 A (YOSHIDA et al) 25 March 1997 (25.03.1997), see entire document.	1-102

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

04 November 2002 (04.11.2002)

Date of mailing of the international search report

11 DEC 2002

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