

S. COTTLE.

ORNAMENTAL LINKS FOR NECKLACE-CHAINS.

No. 173,531.

Patented Feb. 15, 1876.

Fig. 1

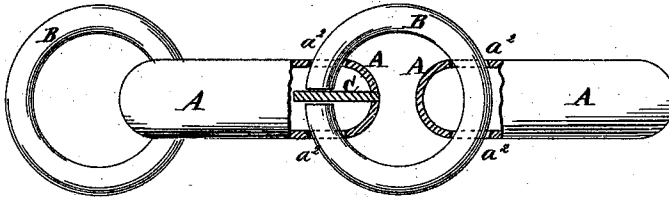
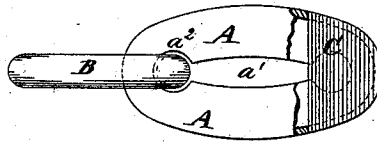


Fig. 2



WITNESSES:

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UNITED STATES PATENT OFFICE

SHUBAEL COTTLE, OF NEW YORK, N. Y.

IMPROVEMENT IN ORNAMENTAL LINKS FOR NECKLACE-CHAINS.

Specification forming part of Letters Patent No. **173,531**, dated February 15, 1876; application filed December 27, 1875.

To all whom it may concern :

Be it known that I, SHUBAEL COTTLE, of the city, county, and State of New York, have invented a new and useful Improvement in Ornamental Link for Necklace-Chains, of which the following is a specification:

Figure 1 is a face view of a portion of my improved ornamental link for necklace-chains, part being broken away to show the construction. Fig. 2 is a side view of the same, part being broken away to show the construction.

Similar letters of reference indicate corresponding parts.

The object of this invention is to furnish an improved ornamental link for necklace-chains, which shall be so constructed as to produce a light, strong, and beautiful necklace, which shall have the appearance of being very heavy, and may be manufactured with a small amount of labor

The invention consists in the long hollow links, having holes at the ends of the slots of a larger diameter than the end parts of said slots, and having a small plate inserted in one end to receive the ends of the open ring, as hereinafter fully described.

A are the long links, which are made oval in their general form. The links A are made hollow, and may be made without seam, or by soldering one or more pieces together.

At the ends of the slot a^1 are formed circu-

lar holes a^2 , which are made of a larger diameter than the end parts of the slots a^1 , so that the rings B that fit into the said holes a^2 cannot pass into the said slots a^1 .

In one end of each link A is sawed a slot, into which is fitted and soldered a small plate, C, for the ends of the open rings B to rest upon, so as to prevent the said rings B from turning, thus keeping them in their strongest position, and preventing their joint from coming into sight.

In this way a strong and beautiful necklace is produced from a comparatively small amount of material, and with a comparatively small amount of labor, while at the same time having the appearance of being very heavy.

Having thus described my invention, I claim as new and desire to secure by Letters Patent—

An ornamental link for necklace-chains, having holes a^2 at the ends of its slot a^1 , of a larger diameter than the end parts of said slot a^1 , and having a small plate, C, inserted in one end to receive the ends of the open ring B, substantially as herein shown and described.

SHUBAEL COTTLE.

Witnesses:

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