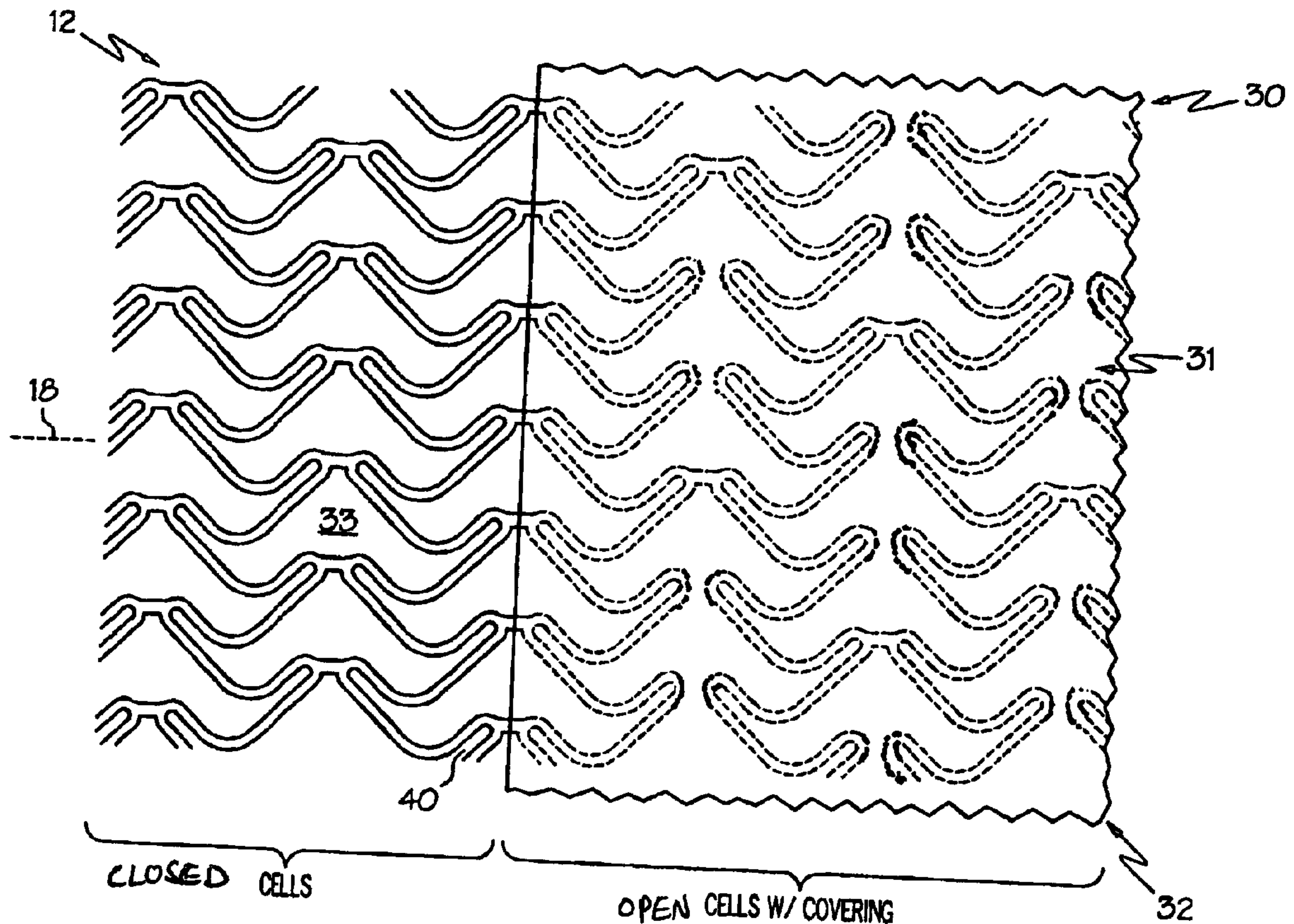




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 (54) Title: COVERED STENT



(57) Abrégé/Abstract:

A covered stent comprises a coiled sheet stent (12) having at least a portion with open cell geometry (31) and a graft material (30) covering at least a portion of the coiled sheet stent.

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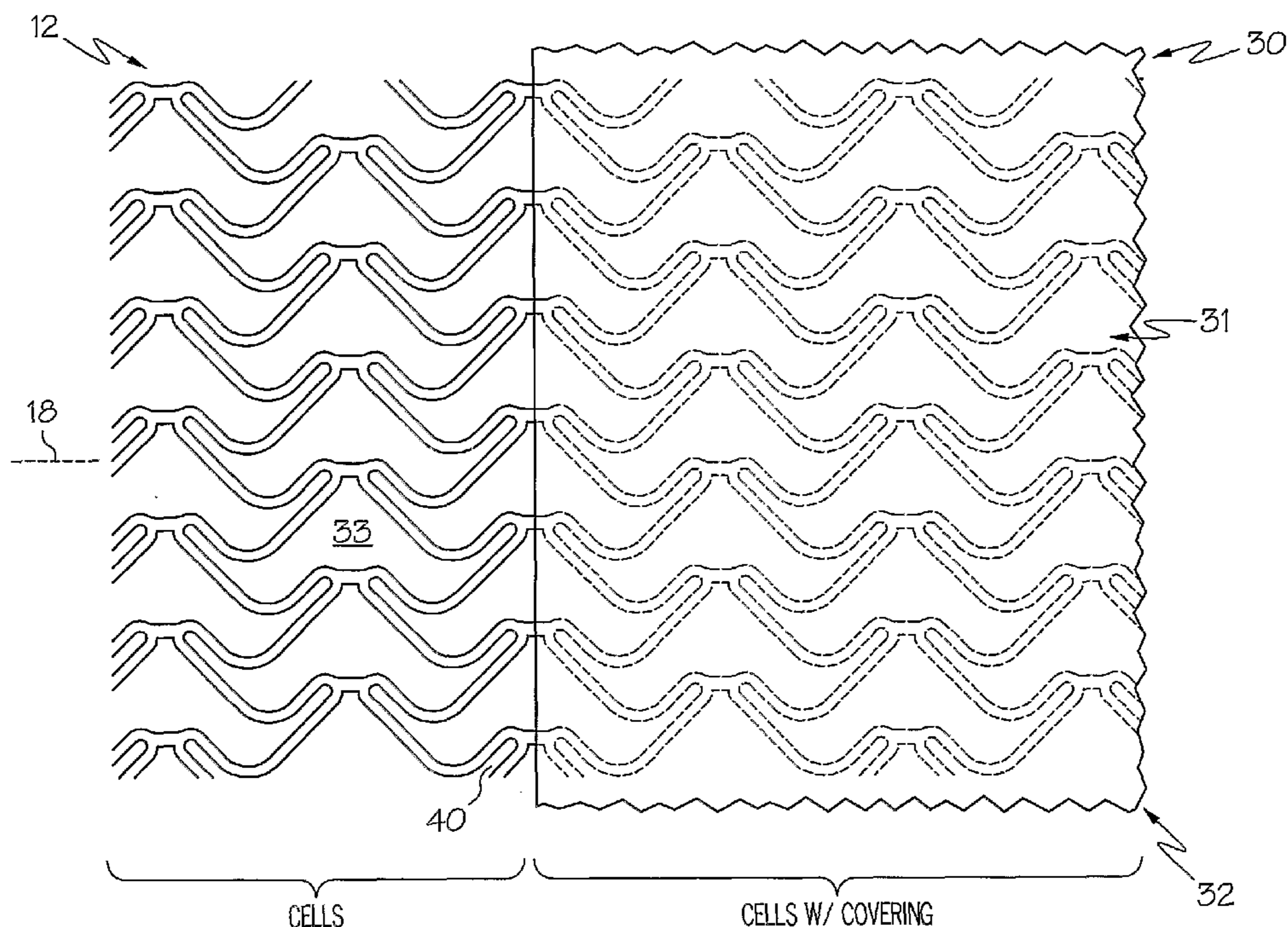
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(57) Abstract: A covered stent comprises a coiled sheet stent (12) having at least a portion with open cell geometry (31) and a graft material (30) covering at least a portion of the coiled sheet stent.

WO 2004/080351 A1

WO 2004/080351 A1



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

COVERED STENT

5

BACKGROUND OF THE INVENTION

The use of endoprotheses such as stents, stent-grafts, grafts, etc. is well known in maintaining the patency of bodily vessels and treating stenoses within arteries and other body spaces.

10

Stents can be constructed from tubes or sheets. Of those constructed from sheets, rolled and coiled, coiled sheet stents are known in the art. These coiled sheet stent designs have limited geometries to prevent tangling of the layers as the stent expands and un-coils. In general, the geometries of these coiled sheet stent designs are typically less flexible than the geometric stent designs available in other types of stents.

15

The coiled sheet stent designs typically have closed cell geometries in order to avoid tangling whereas some of the more flexible stents typically have open cell geometries. The closed cells typically have more connectors connecting adjacent portions of the coiled stent together than do the open cell geometries.

However, stent flexibility is very important in certain procedures due to the
20 tortuous route the stent must make through the circulatory system in reaching the occlusion site. A concern with stents with "closed cell" geometries is that they will not be flexible enough to conform to the natural vessel curvature. A concern with stents with "open cell" geometries is the tangling of layers as the stent expands and uncoils at the site of the occlusion.

25

It would be desirable to introduce a flexible stent with "open cell" portions that do not experience tangling of the layers as the stent expands and uncoils into the occlusions area.

Without limiting the scope of the invention a brief summary of some of the claimed embodiments of the invention is set forth below. Additional details of the
30 summarized embodiments of the invention and/or additional embodiments of the invention may be found in the Detailed Description of the Invention below.

A brief abstract of the technical disclosure in the specification is provided as well.

BRIEF SUMMARY OF THE INVENTION

The present invention is directed to a variety of embodiments, in at least one embodiment the invention is directed to the combination of a coiled sheet stent with
5 graft material.

In at least one embodiment the graft material is applied as a single layer to one surface of the stent sheet.

In another embodiment the covering of graft material is applied as a single layer on each side of the stent sheet.

10 In another embodiment the stent sheet is placed inside a tubular graft material. The graft material is then pressed down onto the stent sheet. The tubular shape defined as any shape having a continuous cross section.

In another embodiment the stent sheet is laid onto one half of a graft material that is approximately twice as large as the stent sheet. The other half is then
15 folded down to cover the other side of the stent sheet.

In at least one embodiment the graft material is placed over the entire stent sheet.

In another embodiment the graft material is placed over only a portion of the stent sheet.

20 In another embodiment the graft material is placed over several portions of the stent sheet.

In another embodiment the graft material delivers a drug.

In still another embodiment the stent sheet delivers a drug.

In at least one embodiment the graft material is selected from the group
25 consisting of: ePTFE, Dacron/polyester, fibrin, collagen, and combinations thereof.

In yet another embodiment, the graft material serves as an electrical insulator between adjacent layers of the stent sheet.

In yet another embodiment, the invention is directed to a method of preventing radially adjacent cells of a coil stent from intertangling comprising the steps of
30 providing a stent with a plurality of cells and disposing a graft material over at least some of the cells so that at least some cells which are radially adjacent one another are separated

by the graft material, the graft material prevent tangling between adjacent layers of the stent. Typically, at least one of the radially adjacent cells will be of open cell geometry.

These and other embodiments which characterize the invention are pointed out with particularity in the claims annexed hereto and forming a part hereof. However, for a better understanding of the invention, its advantages and objectives obtained by its use, reference should be made to the drawings which form a further part

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING(S)

A detailed description of the invention is hereafter described with specific reference being made to the drawings.

FIG. 1A is a flat view of a sheet stent having a closed cell geometry.

FIG. 1B is a cross-sectional perspective view of a coiled sheet tubular stent.

FIG. 2 is a flat view of a portion of a coiled sheet stent with both uncovered closed cell geometries and covered open cell geometries.

FIG. 3 is a perspective view of a sheet stent being pressed between two sheets of graft material, prior to being coiled.

FIG. 4 is a cross-sectional view of a sheet stent inside a tubular graft material, prior to being coiled.

FIG. 5 is a cross-sectional view of a sheet stent being folded inside a single sheet of tubular graft material, prior to being coiled.

FIG. 6 is a cross-sectional view of a sheet stent showing a portion of the graft material between overlapping portions of the coiled sheet stent.

FIG. 7 is a cross-sectional view of a sheet stent showing multiple layers of the graft material between overlapping layers of the coiled sheet stent.

DETAILED DESCRIPTION OF THE INVENTION

While this invention may be embodied in many different forms, there are described in detail herein specific embodiments of the invention. This description is an exemplification of the principles of the invention and is not intended to limit the invention to the particular embodiments illustrated.

For the purposes of this disclosure, like reference numerals in the figures shall refer to like features unless otherwise indicated.

As indicated above the present invention is directed to a variety of embodiments. In FIG. 1A a closed cell geometry of sheet stent 12 with longitudinal axis 18 is illustrated in that the number of interior peaks 16 is equal to twice the number of connectors 20. An open cell geometry has more interior peaks 16 than twice the number of connectors 20.

FIG. 1B is a cross-sectional view of a coiled sheet tubular stent 12 having a longitudinal axis 18. The outermost longitudinal edge 22 and the teeth 24 overlap when the stent sheet 12 is in a tubular form.

As shown in FIG. 2, in some embodiments the graft material 30 covers only a portion of sheet stent 12. In this figure the graft material 30 primarily covers a portion of the stent with open cell geometries 31 and leaves a portion of the closed cell geometries 33 uncovered. This gives the stent the flexibility of an open cell design without the tangling of layers that frequently occurs with open cell geometries; particularly with large cells, unconnected peaks within adjacent cell layers of cells may interfere with one another. The distal most edge 32 of the graft material 30 can also be a fold whereby the graft material 30 covers portions on both sides of the sheet stent 12.

As shown in FIG. 3, two graft materials 30A,30B are positioned to cover portions on both sides of sheet stent 12. Graft materials 30A,30B can be made of identical material or different materials. In some embodiments, graft material 30A does not match 30B in size and/or orientation. Hence some portion of graft 30A and graft 30B can contact one another without sheet stent 12 separating them. In some embodiments, the graft materials 30A,30B have no edges extending beyond the sheet stent 12. In other embodiments, only one or the other of the graft materials 30A,30B have edges which extend beyond the sheet stent 12. In other embodiments one graft material has an edge that extends beyond the sheet stent 12 and additionally folds over onto the other side of sheet stent 12 or folds over onto the other graft material that is in contact with the sheet stent 12.

As shown in FIG. 4, sheet stent 12 is placed into tubular graft material 30C. Tubular graft material 30C is a continuous piece, but may contain different materials. Upon being placed in the tubular graft material 30C, graft material 30C is collapsed upon sheet stent 12. The tubular graft material 30 may or may not extend beyond the outside edges of the sheet stent in a latitudinal direction.

As shown in FIG. 5, sheet stent 12 is placed upon a graft material 30D that is approximately twice as long or wide as the sheet stent 12. The graft material 30D is then folded such that the sheet stent is between the two folded sides of the graft material 30D such that at least a portion of each side of the sheet stent 12 is covered with the graft material 30D. Sheet stent 12 may have both sides completely covered by graft material 30D or one side completely covered and the other side partially covered.

In FIG. 6 the graft material 30E is shown providing a layer between the portions of the sheet stent 12 which overlap. In FIG. 7 multiple layers of overlapping are shown wherein graft material 30E provides a layer between the radially overlapping portions of the sheet stent 12. It should be noted and evident from the disclosure that graft material may provide a layer between any adjacent portions of the sheet stent 12.

The graft material can also be selected so as to provide an electrical insulator layer between conductive layers of the stent or overlapping portions of the stent or both. This electrical insulator layer may be used to minimize or eliminate the formation of electrical disturbances (e.g. eddy currents) that might otherwise occur when using Magnetic Resonance Imaging (MRI) to image the stent or the body in which the stent is disposed. Such disturbances can interfere with Magnetic Resonance Imaging thereby reducing one's ability to visualize portions of the stent or the surrounding body (e.g. eddy currents may reduce the ability to visualize the interior of the stent).

As already indicated, this invention is applicable to self-expanding configurations of the stent sheet and mechanically expandable configurations of the stent sheet and to stent sheets made from a wide variety of materials, including both metal and plastic and any other material capable of functioning as an expandable stent. It may be thin-walled or thick walled. It may be of shape memory alloy such as Nitinol or the like, etc or of stainless steel, titanium or any other suitable, biocompatible metal as known in the art.

The inventive stents may also be provided with various bio-compatible coatings to enhance various properties of the stent. For example, the inventive stents may be provided with lubricious coatings. The inventive stents may also provide drug release over time. This release of drugs over time may be provided through drug-containing coatings, or direct implantation of a drug onto or into the graft, or drug-containing coatings

applied prior to applying the graft material. The graft material may also be used to deliver a drug.

The inventive stents may also be provided with a sugar or more generally a carbohydrate and/or a gelatin to maintain the stent on a balloon during delivery of the stent to a desired bodily location. Other suitable compounds for treating the stent include biodegradable polymers and polymers which are dissolvable in bodily fluids. Portions of the interior and/or exterior of the stent may be coated or impregnated with the compound. Mechanical retention devices may also be used to maintain the stent on the balloon or delivery catheter during delivery. To that end, the use of other coatings on the inventive stents is also within the scope of the invention.

The coating may comprise one or more non-genetic therapeutic agents, genetic materials and cells and combinations thereof as well as other polymeric coatings.

Non-genetic therapeutic agents include anti-thrombogenic agents such as heparin, heparin derivatives, urokinase, and PPACK (dextrophenylalanine proline arginine chloromethylketone); anti-proliferative agents such as enoxaprin, angiopeptin, or monoclonal antibodies capable of blocking smooth muscle cell proliferation, hirudin, and acetylsalicylic acid; anti-inflammatory agents such as dexamethasone, prednisolone, corticosterone, budesonide, estrogen, sulfasalazine, and mesalamine; antineoplastic/antiproliferative/anti-miotoxic agents such as paclitaxel, 5-fluorouracil, cisplatin, vinblastine, vincristine, epothilones, endostatin, angiostatin and thymidine kinase inhibitors; anesthetic agents such as lidocaine, bupivacaine, and ropivacaine; anticoagulants such as D-Phe-Pro-Arg chloromethyl keton, an RGD peptide-containing compound, heparin, antithrombin compounds, platelet receptor antagonists, antithrombin antibodies, anti-platelet receptor antibodies, aspirin, prostaglandin inhibitors, platelet inhibitors and tick antiplatelet peptides; vascular cell growth promoters such as growth factor inhibitors, growth factor receptor antagonists, transcriptional activators, and translational promoters; vascular cell growth inhibitors such as growth factor inhibitors, growth factor receptor antagonists, transcriptional repressors, translational repressors, replication inhibitors, inhibitory antibodies, antibodies directed against growth factors, bifunctional molecules consisting of a growth factor and a cytotoxin, bifunctional molecules consisting of an antibody and a cytotoxin; cholesterol-lowering agents; vasodilating agents; and agents which interfere with endogenous vasoactive mechanisms.

Genetic materials include anti-sense DNA and RNA, DNA coding for, anti-sense RNA, tRNA or rRNA to replace defective or deficient endogenous molecules, angiogenic factors including growth factors such as acidic and basic fibroblast growth factors, vascular endothelial growth factor, epidermal growth factor, transforming growth factor .alpha. and .beta., platelet-derived endothelial growth factor, platelet-derived growth factor, tumor necrosis factor .alpha., hepatocyte growth factor and insulin like growth factor, cell cycle inhibitors including CD inhibitors, thymidine kinase ("TK") and other agents useful for interfering with cell proliferation the family of bone morphogenic proteins ("BMP's"), BMP-2, BMP-3, BMP-4, BMP-5, BMP-6 (Vgr-1), BMP-7 (OP-1), BMP-8, BMP-9, BMP-10, BMP-11, BMP-12, BMP-13, BMP-14, BMP-15, and BMP-16. Desirable BMP's are any of BMP-2, BMP-3, BMP-4, BMP-5, BMP-6 and BMP-7. These dimeric proteins can be provided as homodimers, heterodimers, or combinations thereof, alone or together with other molecules. Alternatively or, in addition, molecules capable of inducing an upstream or downstream effect of a BMP can be provided. Such molecules include any of the "hedgehog" proteins, or the DNA's encoding them.

Cells can be of human origin (autologous or allogeneic) or from an animal source (xenogeneic), genetically engineered if desired to deliver proteins of interest at the transplant site. The cells may be provided in a delivery media. The delivery media may be formulated as needed to maintain cell function and viability.

Suitable polymer coating materials include polycarboxylic acids, cellulosic polymers, including cellulose acetate and cellulose nitrate, gelatin, polyvinylpyrrolidone, cross-linked polyvinylpyrrolidone, polyanhydrides including maleic anhydride polymers, polyamides, polyvinyl alcohols, copolymers of vinyl monomers such as EVA, polyvinyl ethers, polyvinyl aromatics, polyethylene oxides, glycosaminoglycans, polysaccharides, polyesters including polyethylene terephthalate, polyacrylamides, polyethers, polyether sulfone, polycarbonate, polyalkylenes including polypropylene, polyethylene and high molecular weight polyethylene, halogenated polyalkylenes including polytetrafluoroethylene, polyurethanes, polyorthoesters, proteins, polypeptides, silicones, siloxane polymers, polylactic acid, polyglycolic acid, polycaprolactone, polyhydroxybutyrate valerate and blends and copolymers thereof, coatings from polymer dispersions such as polyurethane dispersions (for example, BAYHDROL.RTM.), fibrin, collagen and derivatives thereof, polysaccharides such as celluloses, starches, dextrans,

alginate and derivatives, hyaluronic acid, squalene emulsions. Polyacrylic acid, available as HYDROPLUS. RTM. (Boston Scientific Corporation, Natick, Mass.), and described in U.S. Pat. No. 5,091, 205, is particularly desirable. Even more desirable is a copolymer of polylactic acid and polycaprolactone.

5 Other suitable coverings include nylon, collagen, PTFE and expanded PTFE, polyethylene terephthalate and KEVLAR[®], or any of the materials disclosed in U.S. Pat. Nos. 5,824,046 and 5,755,770. More generally, any known graft material may be used including synthetic polymers such as polyethylene, polypropylene, polyurethane, polyglycolic acid, polyesters, polyamides, their mixtures, blends and
10 copolymers.

The stents may find use in coronary arteries, renal arteries, peripheral arteries including iliac arteries, arteries of the leg, aorta, arteries of the neck and cerebral arteries. The stents of the present invention, however, are not limited to use in the vascular system and may also be advantageously employed in other body structures,
15 including but not limited to arteries, veins, biliary ducts, urethras, fallopian tubes, bronchial tubes, the trachea, the esophagus and the prostate. The inventive stent may be delivered on a catheter such as that discussed in WO 01/01885.

The stent sheets used in the inventive covered stents disclosed herein may be manufactured using any suitable known technique for manufacturing stent sheets
20 including laser cutting or mechanically cutting a stent pattern in a sheet of material, etching, chemically or otherwise, a stent pattern in a sheet of material, or using an EDM (electrical discharge machining) technique to cut a stent pattern into a sheet of material.

The above examples and disclosure are intended to be illustrative and not exhaustive. These examples and description will suggest many variations and alternatives
25 to one of ordinary skill in this art. All these alternatives and variations are intended to be included within the scope of the attached claims. Those familiar with the art may recognize other equivalents to the specific embodiments described herein which equivalents are also intended to be encompassed by the claims attached hereto.

**THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:**

1. A covered stent comprising:
 - 5 a coiled sheet stent having a cylindrical lumen, said coiled sheet stent having a plurality of radially overlapping sections at least one of which includes an open cell geometry portion having at least two rows of interior peaks, at least one of said interior peaks in each of said rows being disconnected from said interior peaks in the other of said rows; and
 - 10 a graft material covering at least a portion of said open cell geometry portion so that said graft material is between said radially overlapping sections to separate said at least one of said peaks which is disconnected from the other said peaks from said another of said radially overlapping sections.
- 15 2. The covered stent of claim 1, wherein the graft material covers the entire coiled sheet stent.
3. The covered stent of claim 1, wherein said graft material is located on only one side of said coiled sheet stent.
- 20 4. The covered stent of claim 1, wherein said graft material entirely covers only one side of said coiled sheet stent.
5. The covered stent of claim 1, wherein the graft material is located on an interior
25 side and an exterior side of said coiled sheet stent.
6. The covered stent of claim 5, wherein said graft material entirely covers said interior side of said coiled sheet stent and less than the entirety of the exterior side of said coiled sheet stent.
- 30 7. The covered stent of claim 5, wherein said graft material entirely covers an exterior side of said coiled sheet stent and less than the entirety of the interior side of said coiled sheet stent.

8. The covered stent of claim 1, wherein said graft material covers a portion of one side of said coiled sheet stent and folds over a portion of a second side of said coiled sheet stent.
- 5 9. The covered stent of claim 1, wherein said graft material is tubular and the stent is placed inside said graft material such that a portion of a first and a portion of a second side are covered.
- 10 10. The covered stent of claim 1, wherein said graft material covers portions of said coiled sheet stent that have closed cell geometries.
11. The covered stent of claim 1, wherein said graft material covers portions of said coiled sheet stent having open cell geometries and portions of said coiled sheet stent having closed cell geometries.
- 15 12. The covered stent of claim 1, wherein there is a plurality of layers with graft material between multiple layers.
13. The covered stent of claim 12, wherein said graft material is constructed of MRI
20 compatible material.
14. The covered stent of claim 12, wherein said graft material acts as an electrical insulator between conductive layers of the stent.
- 25 15. The covered stent of claim 1, having said graft material between cells which are radially adjacent.
16. The covered stent of claim 1, said coiled sheet stent including a set of radial cells, wherein at least one of said radial cells is an open cell.
- 30 17. The covered stent of claim 1, wherein said graft material covers at least one cell having one or more unconnected peaks.
18. The covered stent of claim 17, wherein said graft material covers a plurality of

cells having unconnected peaks.

19. The covered stent of claim 1, wherein the stent delivers a drug of medicinal value.
- 5 20. The covered stent of claim 19, wherein said drug is coated on the stent.
21. The covered stent of claim 19, wherein said drug is contained in the stent.
22. The covered stent of claim 1, wherein said graft material delivers a drug.
- 10 23. The covered stent of claim 22, wherein said drug is coated on said graft material.
24. The covered stent of claim 22, wherein said drug is contained in said graft material.
- 15 25. A method of preventing radially adjacent cells of a coil stent from intertangling, the method comprising the steps of:
 - 1) providing a coiled sheet stent having a cylindrical lumen, said coiled sheet stent having a plurality of radially overlapping sections including a plurality of cells, at least one of said radially overlapping sections including an open cell geometry portion having at least two rows of interior peaks, at least one of said interior peaks in each of said rows being disconnected from said interior peaks in the other of said rows; and
 - 20 2) disposing a graft material with an open seam over at least said open cell geometry portion, so that said graft material is between said radially overlapping sections to separate said at least one of said peaks which is disconnected from the other said peaks from said another of said radially overlapping portions.
- 25 26. The method of claim 25 wherein said open cell geometry of at least one of said radially overlapping portion is configured to provide a dual mode of expansion.
- 30 27. A covered stent comprising:
 - an expandable coiled sheet stent having a longitudinal axis, said coiled sheet stent including an open cell geometry portion defined by a web filament interconnected via strut

connectors, and arranged substantially along said longitudinal axis in an alternating zigzag direction without crossing over another section of said filament, said filament incorporating two parallel and adjacent interior peaks distinguished by acute angular shapes of changing directions unrestrained by said strut connectors, said filament
5 incorporating a plurality of additional interior peaks and one of said adjacent interior peaks arranged in a row, said additional interior peaks being joined to one another and to said one of said adjacent interior peaks by a plurality of respective regions of said filament which are curved to define concave and convex surfaces, said adjacent and additional interior peaks being arranged in said row such that said concave and convex surfaces have
10 alternating locations relative to one another; and

a graft material having an open seam parallel to said longitudinal axis, said graft material draping over at least an external portion of said open cell geometry portion, wherein said coiled sheet stent is rolled into a tubular shape.

15 28. The covered stent of claim 27, wherein the covered stent includes dual mode of expansion, a first expansion mode being defined by straightening feature of said filament interconnected via strut connectors, and a second further expansion mode being defined by twisting of said two adjacent interior peaks within said graft material.

20 29. A covered stent comprising:

a coiled sheet stent having an expandable cell geometry comprising a plurality of interior peaks;

the cell geometry further comprising a first portion having a closed cell geometry comprising a number of interior peaks and a number of connectors wherein the number of
25 interior peaks equals two times the number of the connectors;

the cell geometry further comprising a second portion having an open cell geometry comprising a number of interior peaks and a number of connectors, wherein the number of interior peaks of the open cell geometry is more than two times the number of the connectors of the open cell geometry; and

30 a graft material covering a portion of the stent with open cell geometries.

30. The covered stent of claim 29, wherein said graft material is located on at least one side of the stent.

31. The covered stent of claim 29, wherein said graft material covers at least a portion of one side of said coiled sheet stent and folds over at least a portion of a second side of said coiled sheet stent.
- 5 32. The covered stent of claim 29, wherein said graft material is tubular and the stent is placed inside said graft material such that a portion of a second side of the stent are covered.
33. The covered stent of claim 29, wherein there is a plurality of layers with graft
10 material between multiple layers.
34. The covered stent of claim 33, wherein said graft material is constructed of MRI compatible material.
- 15 35. The covered stent of claim 33, wherein said graft material acts as an electrical insulator between conductive layers of the stent.
36. The covered stent of claim 29, wherein the stent delivers a drug of medicinal value.
- 20 37. The covered stent of claim 29, wherein said graft material delivers a drug.

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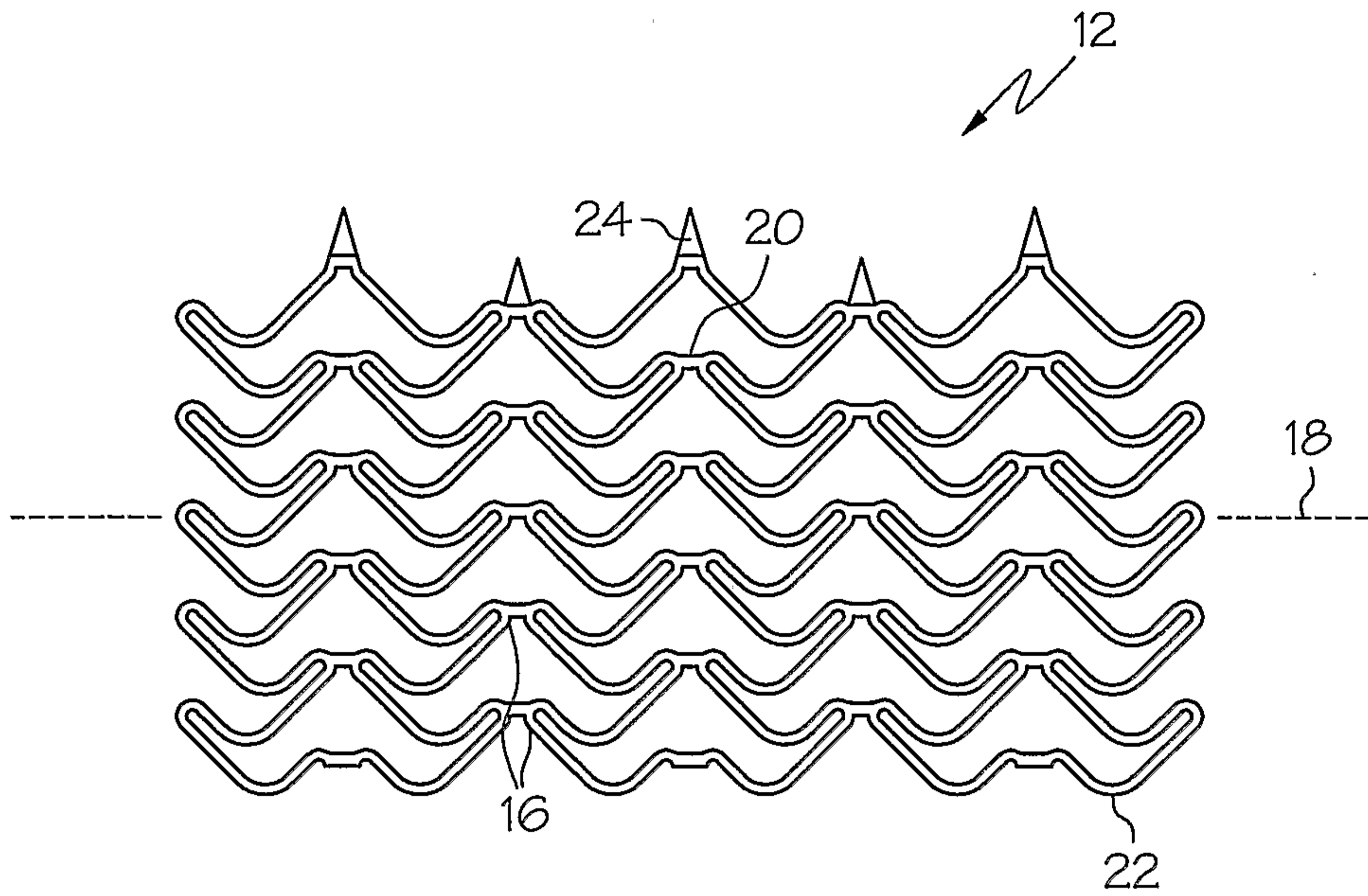


FIG. 1A
(PRIOR ART)

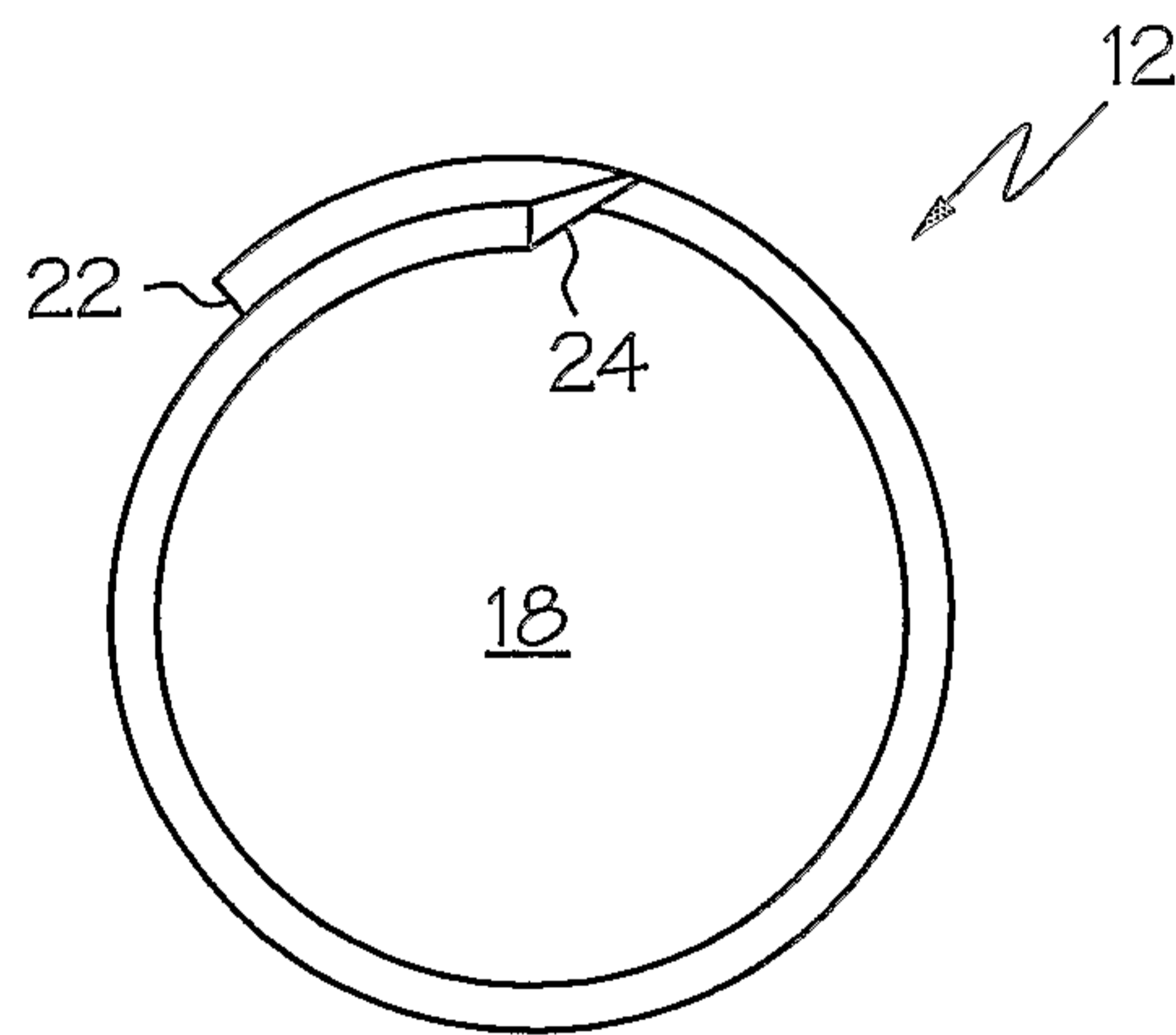


FIG. 1B
(PRIOR ART)

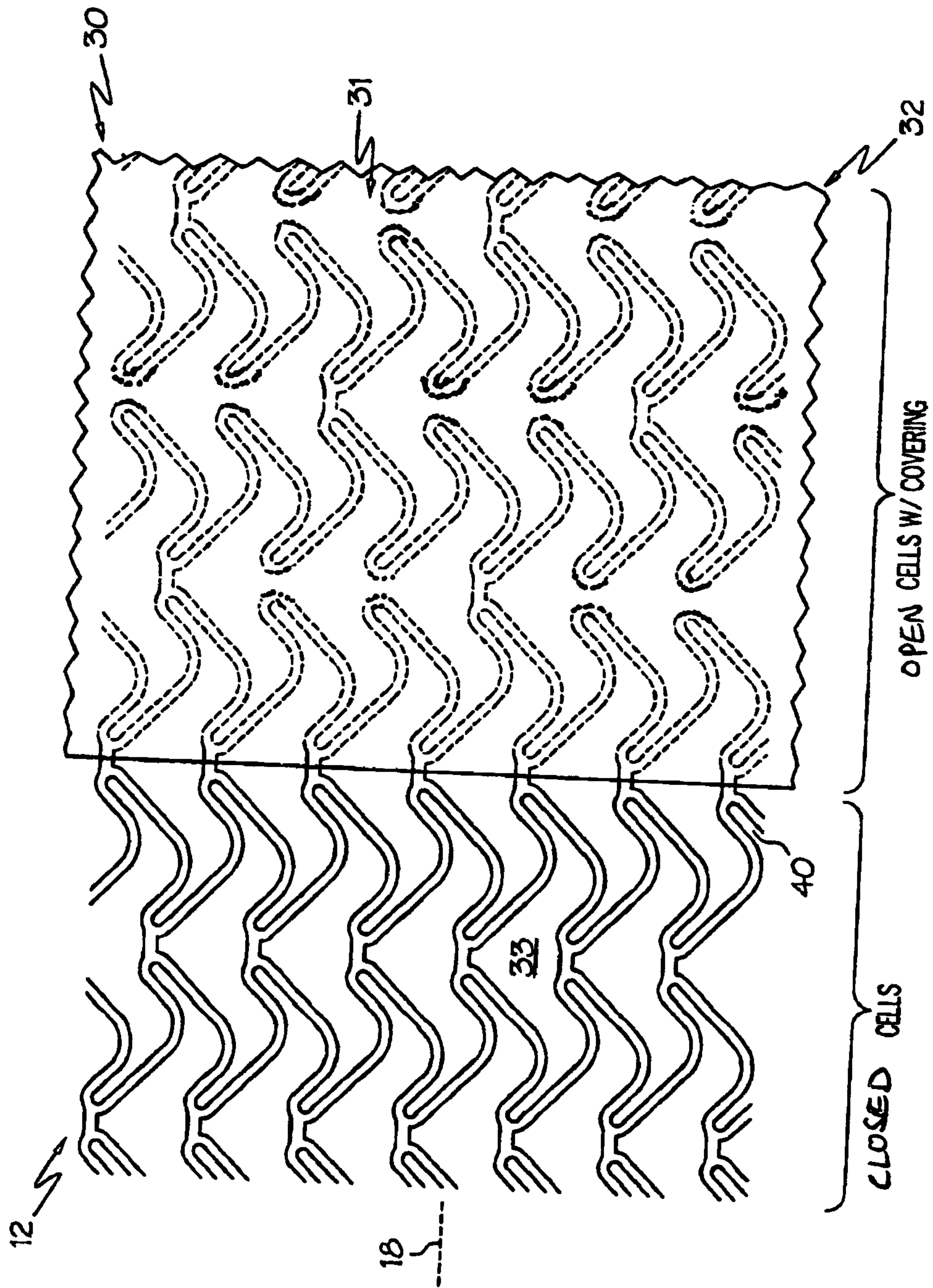


FIG. 2

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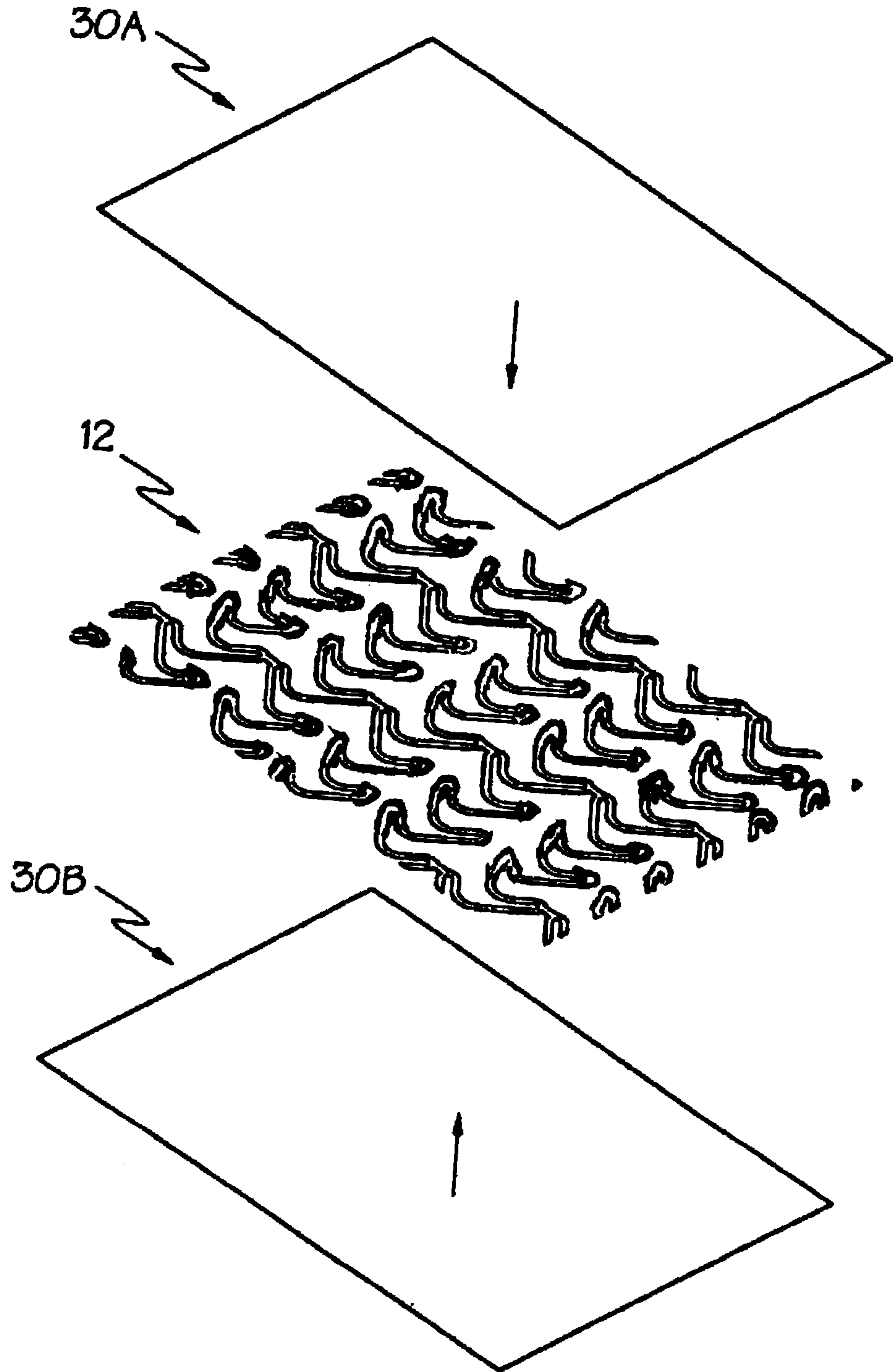


FIG. 3

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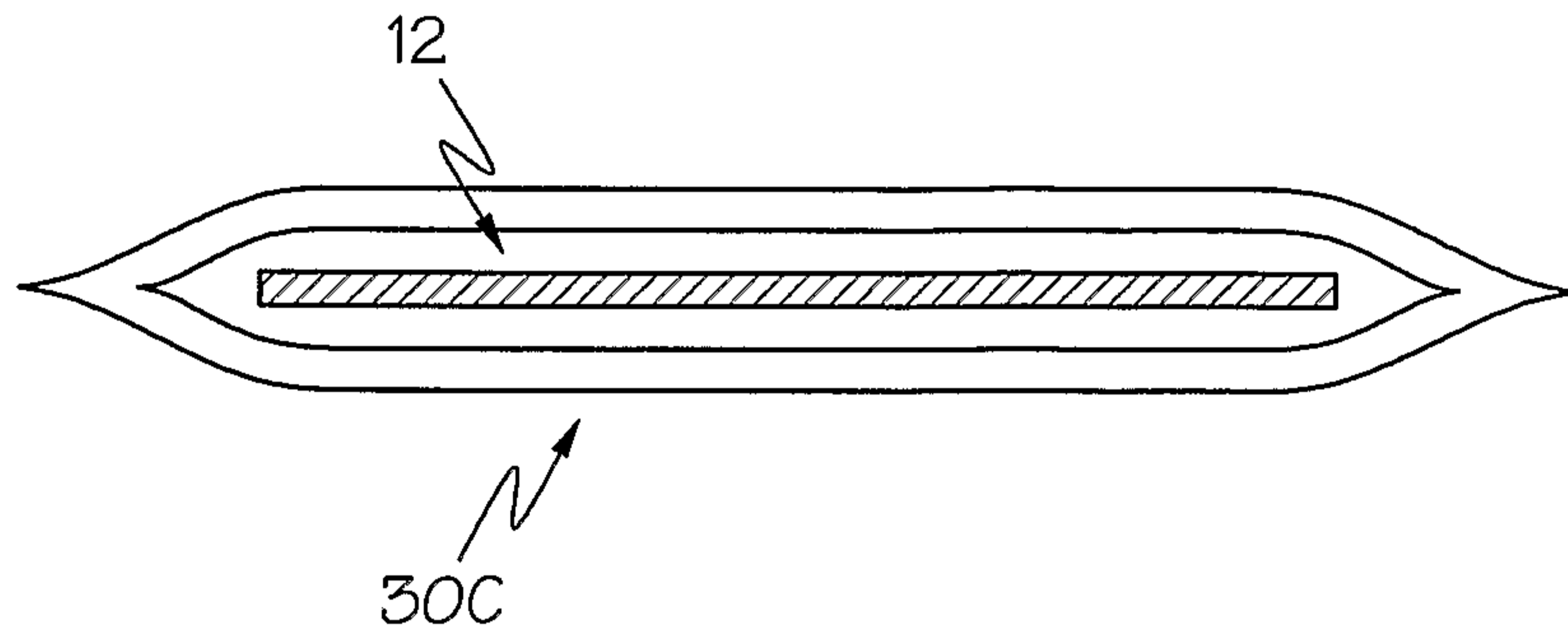


FIG. 4

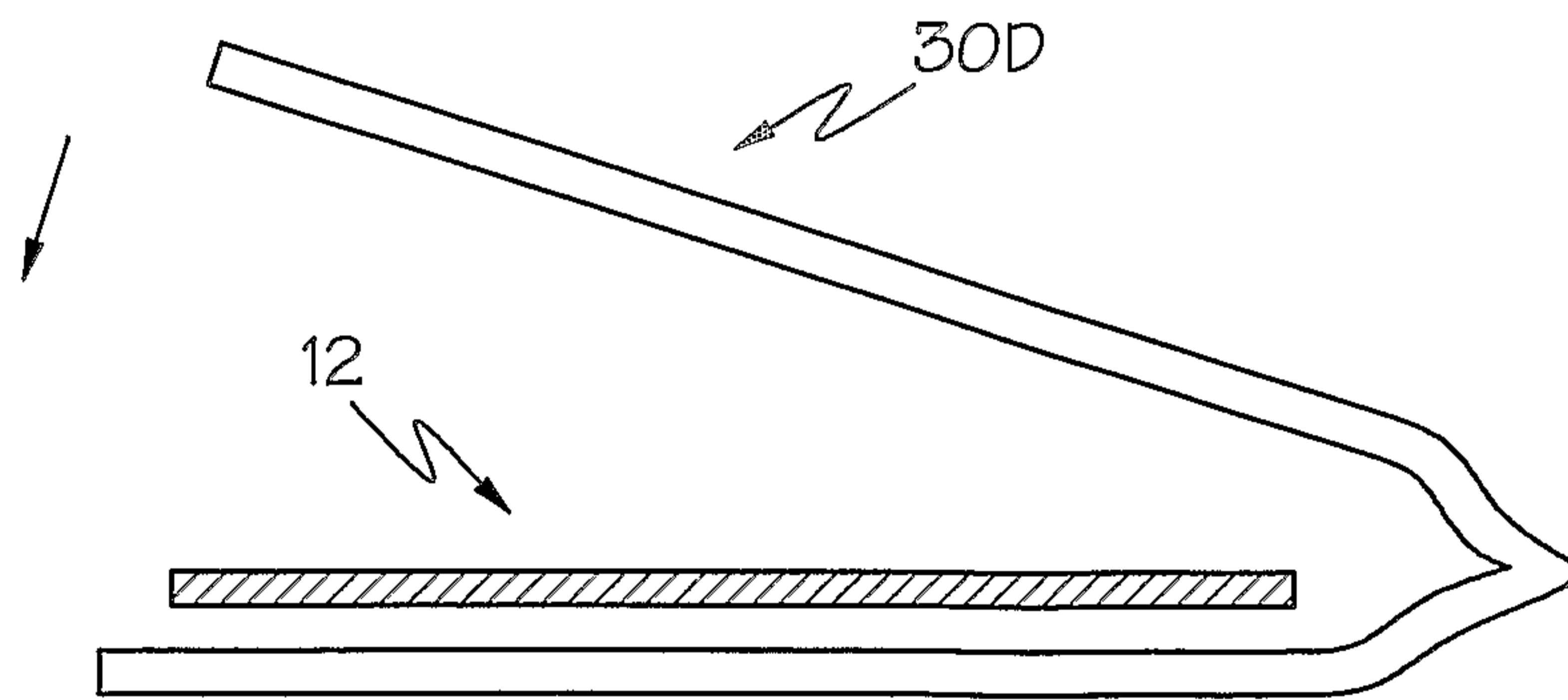


FIG. 5

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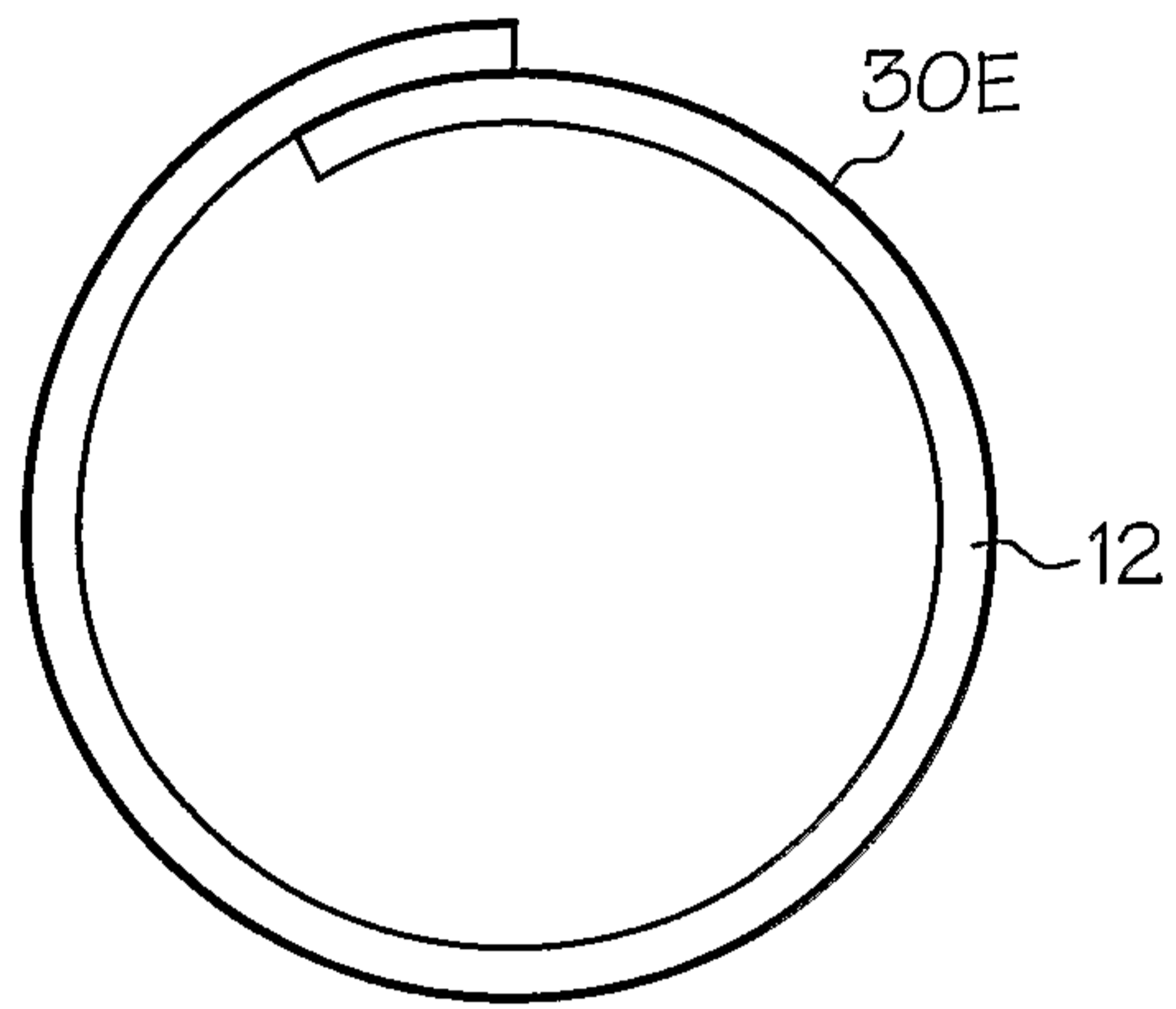


FIG. 6

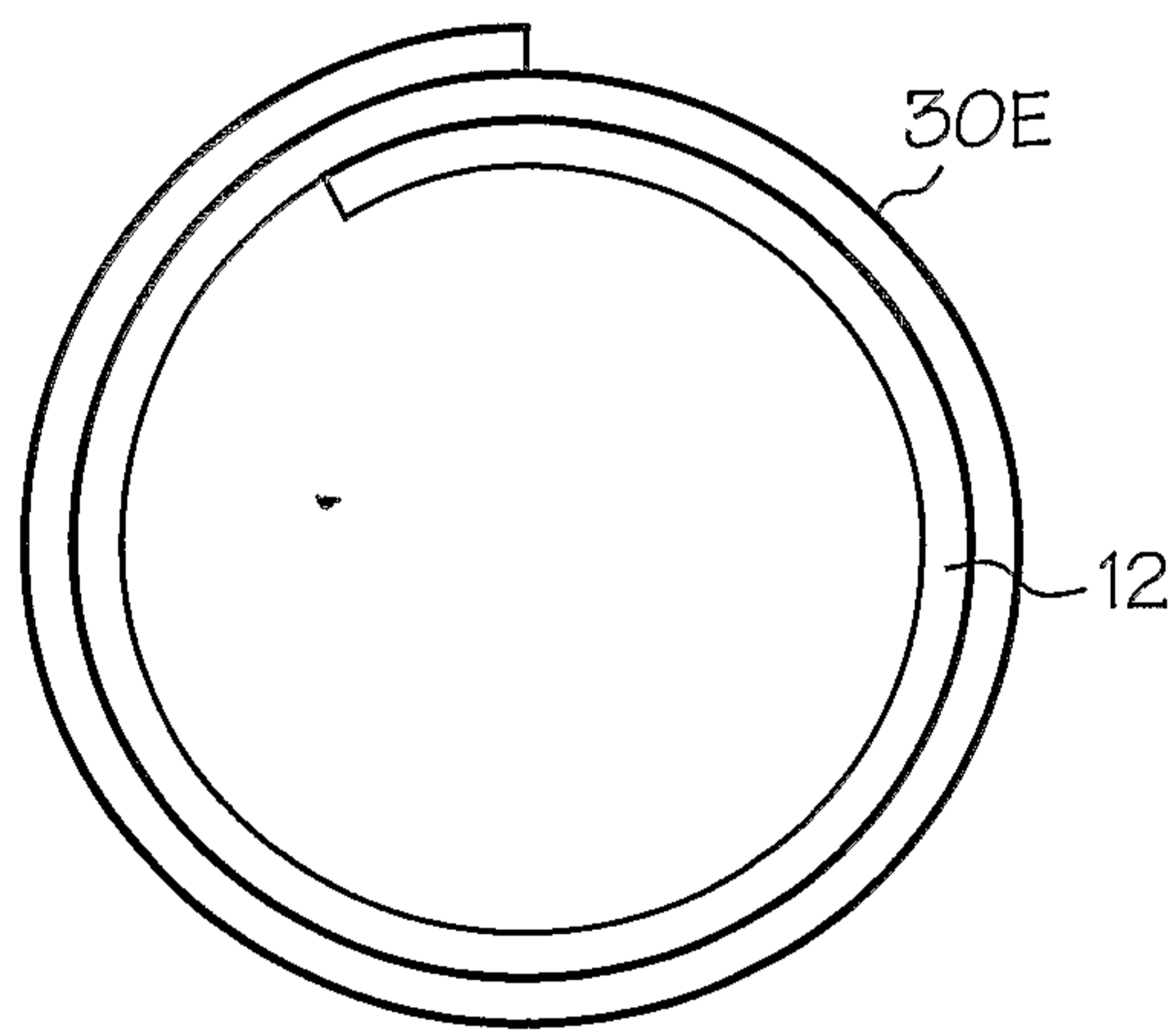


FIG. 7

