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(54) Title: THIOSULFONATE-SULFINATE STABILIZERS FOR PHOTSENSITIVE EMULSIONS (57) Abstract A method for reducing speed change, or both speed change and fog growth, on aging in a photographic material composed of a silver chloride or silver bromochloride emulsion, by treating the emulsion with a thiosulfonate compound and a sulfinate compound, and the photographic emulsion and materials resulting from such treatment.		

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THIOSULFONATE-SULFINATE STABILIZERS
FOR PHOTOSENSITIVE EMULSIONS

TECHNICAL FIELD

5 This invention relates generally to silver halide photographic materials, and, in particular, to methods for reducing speed change and fog growth during storage which are particularly well-suited for predominantly silver chloride emulsions. The present invention also relates to
10 a photographic material resistant to speed change and fog growth upon storage.

BACKGROUND ART

 Silver halide crystals have been the dominant
15 photosensitive material in photographic processes for more than a century. During this time, technological improvements in sensitivity have produced a broad range of materials with specialized photographic properties applicable to a broad spectrum of uses.

20 Modern photographic emulsions consist of a very large number of tiny silver halide crystals dispersed in a polymeric matrix, typically a colloid such as gelatin. Emulsions can be prepared with silver chloride, silver bromide, or silver iodide, or with mixtures of these
25 halides. When light of the appropriate wavelength strikes a silver halide crystal, a series of reactions begins which generates an electron and eventually leaves in the crystal a small amount of free, zero-valent silver. The presence of this free silver in the exposed crystals provides a
30 latent image, which is an invisible precursor of the visible image that is obtained upon subsequent photographic development.

 The preparation of a photographic material generally includes several steps such as precipitation of
35 the crystals in the colloid to form a primitive emulsion, chemical sensitization and spectral sensitization of the emulsion, and coating of the finished emulsion on a support. The photographic properties or overall sensitivity of an emulsion are dependent upon many

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variables which may be controlled at the various steps in the photographic process. Factors which influence sensitivity of freshly prepared emulsions include the composition (proportion of halides), average size and morphology (shape) of the crystals, the type of chemical and spectral sensitization used, and agents or addenda used to improve coating properties. For example, the most sensitive emulsions usually employ silver bromide crystals. Silver chloride is usually employed in some slow emulsions.

A vexatious problem in the photographic art is the change in photographic properties which occurs upon the aging of emulsion coatings. Photographic characteristics can change during storage as a result of elevated temperature, or as a result of chemical reactions of agents contained in the original coating or of agents from the atmosphere, from the coating support or from the packaging materials. The effects of environment on the aging of emulsions differ with halide composition, chemical sensitization and spectral sensitization.

Some photographic emulsions, in particular, silver chloride emulsions, exhibit an aging pattern in which photographic speed and fog increase during storage. Fog is a deposit of silver or dye that is not directly related to the image-forming exposure, i.e., when a developer acts upon an emulsion layer, some reduced silver is formed in areas that have not been exposed to light. Fog can be defined as a developed density that is not associated with the action of the image-forming exposure, and is usually expressed as " d_{min} ", the density obtained in the unexposed portions of the emulsion. A density, as normally measured, includes both that produced by fog and that produced by exposure to light.

Several approaches have been described to reduce the storage-related changes in photographic properties.

Certain agents can be added to emulsions to attempt to minimize these changes. Agents, known as stabilizers, can be added that decrease the changes in developable fog

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and/or other sensitometric characteristics of the emulsion coating that occur during storage. Other agents, known as antifoggants or fog restrainers, can be added that decrease the rate of fog density growth during development to a greater degree than they decrease the rate of image growth. Some agents act in both capacities; others may act in only one capacity, or their action may be restricted to particular types of fog development or other aging changes or both. Their quantitative, and sometimes their qualitative, action depends upon the concentration as well as the chemical composition of the agents. Additionally, many agents have limitations in their ability to produce desirable results without producing undesirable side effects. For example, some agents can be added only at specific steps in the photographic process or these agents may, for example, contribute to fog growth or desensitize the emulsion.

Several methods, using certain sulfur-containing (and analogous selenium-containing) compounds, have been described for reducing fogging. For example, U.S. Patent 2,057,764 discloses the incorporation of sulfinic and seleninic acids or salts thereof into the emulsion, the emulsion support or the emulsion coating protective layer, or alternatively, bathing the emulsion layer in solutions of these compounds. U.S. Patents 2,394,198 and 2,440,206 disclose the use of certain sulfinic and seleninic acids and their salts in combination with certain thiosulfonate compounds and polythionic acids or salts thereof. European Patent Application Publication 293,917 discloses use of certain thiosulfonate compounds as antifoggants in emulsions in which the silver salts are at least 50 mole% silver chloride. European Patent Application Publication 327,066 discloses the use of certain thiosulfonate compounds in direct positive emulsions.

Similar sulfur-containing compounds have also been described as beneficial in preventing or reducing other types of fog and staining, as well as improving other

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photographic properties. For example, U.S. Patent 4,198,246 discloses the use of certain thiosulfonate compounds to reduce fog caused by use of thioethers in the precipitation step of emulsion preparation, while U.S. Patent 5 4,276,374 discloses the use of certain thioether compounds to reduce the same type of fog. A combination of certain sulfinates and sulfonate compounds has been disclosed as controlling the formation of stains in developed white background (European Patent Application Publication 10 305,926). The use of thiosulfonic acid esters in conjunction with 2-equivalent magenta dye couplers has been described to improve the efficiency of color formation (U.S. Patent 4,868,099).

Despite attempts to provide photographic 15 emulsions which maintain photographic speed upon storage, yet control fog growth, the art has not provided a photosensitive material having features that adequately address these considerations.

20 DISCLOSURE OF INVENTION

The present invention provides methods for reducing aging changes upon storage in a silver halide photographic material by treatment of the emulsion with a compound of formula I as defined hereinbelow and a compound 25 of formula II as defined hereinbelow.

In one embodiment, the invention provides a method for reducing speed change in a photographic material, which material includes a negative photographic emulsion having predominantly silver chloride crystals. 30 The combination of compounds of formulas I and II may be added during any step in the photographic process for producing a photographic material. In an illustrated embodiment, the formula I-formula II combination is added to the emulsion just prior to coating on a support. The 35 compound of formula I is preferably incorporated in an amount of about 0.01 mmole to about 10 mmoles per mole silver, especially about 0.01 mmole to about 1.0 mmole per

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mole silver. The compound of formula II is preferably incorporated in an amount of about 0.5 mole to about 20 moles per mole of compound of formula I, preferably 5 moles to about 20 moles per mole of compound of formula I.

5 In another embodiment, the present invention provides a photosensitive emulsion which is resistant to speed change and fog growth resulting from storage. The emulsion is a colloid-silver halide photographic emulsion that has crystals of a compound selected from the group
10 consisting of silver chloride and silver bromochloride, and includes a composition which comprises a compound of formula I and a compound of formula II. . The concentration of the compound of formula I is about 0.01 to about 10 mmoles per mole of silver, and that of the compound of
15 formula II is about 0.5 to about 20 moles per mole of compound of formula I.

One form of the photographic emulsion in accordance with the present invention includes silver bromochloride crystals consisting essentially of 50 to 100
20 mole percent chloride and 0 to 50 mole percent bromide.

An advantage of the invention is reducing fog growth upon storage of the photographic material without gain of photographic speed. The method of the invention is also simple and readily incorporated into typical
25 photographic preparative techniques without the need for additional process steps.

Other advantages and a fuller appreciation of the specific adaptation, compositional variation, and physical attributes of the present invention will be gained upon an
30 examination of the following detailed description of the invention.

MODES FOR CARRYING OUT THE INVENTION

The present invention provides a method for
35 treating a photographic emulsion in which the photographic material formed from the emulsion is characterized by an ability to resist aging changes associated with storage of

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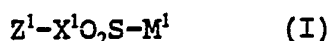
photographic materials. These attributes are achieved through a novel treatment of the emulsion with a combination of compounds.

5 In the following description of the method of the invention, process steps are carried out and concentrations are measured at room temperature (about 20°C to about 25°C) and atmospheric conditions unless otherwise specified.

As used herein, and generally used in the art, when referring to a mixed silver halide, the anion which is
10 predominantly present is named last. For example, the designation "silver bromochloride" is meant to refer to a silver halide in which the crystals are predominantly silver chloride, i.e., present as 50 mole % or greater, but bromide is incorporated into the silver chloride structure.
15 The term "emulsion" as used herein and in the art is meant to designate a dispersion of photosensitive crystals in a protective colloid, or designate the photosensitive layer that is coated on a support to provide a photographic material (e.g., film).

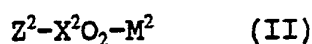
20 In one of its aspects, the invention is a method for reducing speed change on aging in a silver halide photographic material which comprises a photographic emulsion comprising crystals of a compound selected from the group consisting of silver chloride and silver
25 bromochloride. Such an emulsion is preferably a negative emulsion, and is preferably monodisperse. The emulsion is black and white or color.

The method according to the present invention comprises treating the emulsion with an amount effective
30 for reducing photographic speed change upon storage of the photographic material of a compound of formula I:



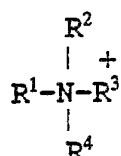
and a compound of formula II:

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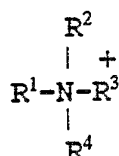
wherein X^1 is sulfur and X^2 is selected from the group consisting of sulfur and selenium, M^1 and M^2 are independently selected from the group consisting of a metal ion and



10

wherein R^1 , R^2 , R^3 and R^4 are independently selected from the group consisting of hydrogen and an alkyl of 1-3 carbon atoms, and Z^1 and Z^2 are independently selected from the group consisting of an unsubstituted or substituted alkyl of 1 to 22 carbon atoms, an alkenyl of 2 to 22 carbon atoms, an alkynyl of 2 to 22 carbon atoms, an unsubstituted or substituted aryl group having 6 to 20 carbon atoms, an unsubstituted or substituted 5 to 15-membered heterocyclic group having one or two heteroatoms, and L, wherein L is a divalent linking group. Examples of suitable aryl groups are phenyl, tolyl, naphthyl, cycloheptatrienyl, cyclooctatrienyl, and cyclononatrienyl. Examples of suitable heterocyclic groups are pyrrolyl, furanyl, tetrahydrofuranyl, thiofuranyl, pyridino, picolino, piperidino, morpholino, pyrrolidino, thiophene, oxazole, thiazole, imidazole, selenazole, tellurazole, triazole, tetrazole and oxadiazole. Examples of suitable L groups are $-(CH(CH_2)_m)-$ where $m = 1$ to 11, $-(CH=CH=CH-CH_2)-$, and $-(C(CH_3)CH_2)-$. When Z^1 or Z^2 is L, the compound of formula I or II, respectively, is polymeric, with the repeating unit being of formula I or formula II, respectively.

In a preferred embodiment, X^1 and X^2 are sulfur, M^1 and M^2 are independently selected from Na^+ , K^+ and



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and Z^1 and Z^2 are independently selected from an unsubstituted phenyl group or a phenyl group substituted in one or two positions independently with a functional group selected from the group consisting of an alkyl having 1 to 10 carbon atoms, an alkoxy having 1 to 10 carbon atoms, an acyl having 1 to 10 carbon atoms, an hydroxyl, a phenyl, a tolyl, a naphthyl, a carboxy, a chloro, a bromo, a nitro, a cyano, an acetamido, a carbamoyl, an ureido, an unsubstituted amino, and an amino substituted with one or two alkyls being the same or different and each having 1 to 3 carbon atoms. In a more preferred embodiment, M^1 and M^2 are each Na^+ or K^+ , and Z^1 and Z^2 are each a tolyl group. Most preferred are the Na^+ or K^+ salts of p-toluene thiosulfonate and p-toluene sulfinat.

Compounds of formula I and II can be synthesized by methods known in the art and described, for example, in Journal of Organic Chemistry, vol. 53, p. 386 (1988) and Chemical Abstracts, vol 59, 9777e. The most preferred compounds, sodium or potassium p-toluene thiosulfonate and p-toluene sulfinat, are commercially available.

In accordance with the present invention, the compounds of formulas I and II are present in the emulsion in an amount of between about 0.01 to about 10 mmoles of compound of formula I per mole silver and between about 0.5 to about 20 moles of compound of formula II per mole compound of formula I. (If a compound of formula I or II is a polymer, each repeating unit, which includes a moiety of formula $-X^1O_2S-$ (formula I) or $-X^2O_2-$ (formula II), respectively, is counted in determining the number of moles of the compound of the formula.

The compounds of formulas I and II may be added to the emulsion at any time in the preparation of the photographic material. The photographic emulsion is prepared by precipitating silver halide crystals in a colloidal matrix by methods conventional in the art. The silver halide is typically pure silver chloride ($AgCl$) or silver bromochloride with a bromide content from about 0 to

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50 mole percent per mole silver. The colloid is typically a hydrophilic film forming agent such as gelatin, alginic acid, or derivatives thereof.

The crystals formed in the precipitation step are chemically and spectrally sensitized, as known in the art. Chemical sensitization of the emulsion employs sensitizers such as sulfur-containing compounds, e.g., allyl isothiocyanate, sodium thiosulfate and allyl thiourea; reducing agents, e.g., polyamines and stannous salts; noble metal compounds, e.g., gold, platinum and diethylsenide; and polymeric agents, e.g., polyalkylene oxides. Spectral sensitization is effected with agents such as sensitizing dyes. For color emulsions, dyes are added in the spectral sensitization step using any of a multitude of agents described in the art, such as the publicly available Research Disclosure Item 17643, Section IV.

After spectral sensitization, the emulsion is coated on a support. Various coating techniques include dip coating, air knife coating, curtain coating and extrusion coating. Suitable supports conventional in the art include paper, cellulose esters, acetates or acetobutyrate, polyesters, polycarbonates glass or metal.

The compounds of formulas I and II may be added at any step in the process of preparing and treating the emulsion prior to applying it to a support. Thus, the compounds may be added separately or together directly to the emulsion as solids or dissolved in an aqueous solution, or added as a component in the dye coupler solution in the case of color emulsions, and may be added to any color layer--magenta, yellow or cyan. The preferred time of addition is just prior to coating.

In another aspect, the invention involves a method of reducing both speed gain and fog growth during storage in a photographic material which comprises a photographic emulsion of silver chloride or silver bromochloride crystals by treating the emulsion with compounds of formula I as defined hereinabove and of

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formula II as defined hereinabove. It has been found that the reduction in both speed gain and fog growth during storage of the photographic material is effected when the emulsion is applied to a paper support to form the photographic material. It has also been found that further reduction in aging changes is possible by applying the emulsion to a neutral pH paper support. The pH of a paper such as, for example, EKTACOLOR 2001, commercially available from Eastman Kodak Company (Rochester, New York, USA) can be adjusted to a neutral pH of about 6.5 to 7.0 by dipping in a bath of sodium bicarbonate or sodium hydroxide. These methods constitute additional aspects of the present invention.

It has also been found that the combined presence, in the emulsion, of compounds of formulas I and II with other agents provides further reduction in speed change and fog growth. Prior to coating the emulsion treated with compounds of formulas I and II in accordance with the present invention, an aqueous-soluble chloride salt (hereinafter referred to simply as a "soluble" chloride salt), such as an alkali chloride or ammonium chloride, but preferably potassium chloride (KCl), is added to the emulsion. The amount of KCl is added such that its coating density is about 1 to 20 mg/ft², preferably 1 to 5 mg/ft². Although use of chloride salts as anti-fogging and a stabilizing agents is known, the effect of combining antifoggants is known to be unpredictable, sometimes resulting in interference of the antifogging effects of some or all of the combined compounds. Surprisingly, then, it has been found that the advantageous effects of the presence of compounds of formulas I and II are added to those of the soluble chlorides, such as sodium or potassium chloride.

Additional reduction in speed change and fog growth is also effected if, prior to coating the emulsion treated with the compounds of formulas I and II in accordance with the present invention, the pH of the

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emulsion is adjusted to a range of about 4.5 to about 6.0, preferably about 5.0 to about 5.4. The pH is adjusted by addition of a solution of a strong acid such as nitric acid (HNO_3). The pH adjustment can be effected at any time in the preparation of the emulsion, but is conveniently added after treatment with the compounds of formulas I and II. An advantageous additive effect is also obtained if the emulsion, adjusted to acidic pH, is treated with a soluble chloride, such as sodium chloride or potassium chloride.

10 In another of its aspects, the invention is a photographic emulsion comprising a colloid-silver halide photographic emulsion comprising (1) crystals selected from the group consisting of silver chloride and silver bromochloride, and (2) a composition comprising, in amounts effective for reducing photographic speed change upon storage, a compound of formula I as defined hereinabove and a compound of formula II as defined hereinabove in which the compound of formula I is present in about 0.01 mmole to about 10 mmoles per mole silver, preferably about 0.01 to about 1.0 mmoles per mole silver, and the compound of formula II is present at about 0.5 mole to about 20 moles per mole of the compound of formula I, preferably about 5 to about 20 moles per mole of compound of formula I.

25 In a further aspect, the invention is the emulsion in combination with a paper support of neutral pH, in which the emulsion is coated on the support to form a photographic material.

30 In another aspect, the emulsion includes a soluble chloride salt, such as sodium chloride or potassium chloride, in such a concentration to provide a coating density of about 1 to 20 mg/ft^2 , and has a pH in the range of about 4.5 to about 6.0.

35 The skilled will recognize that other components or addenda may be present in an emulsion in accordance with the present invention to protect the physical integrity of the coating on a support. Such addenda are conventional.

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The photographic materials according to the present invention are exposed and developed according to various processes known to the skilled. Preferably, the processing for a color emulsion is a three-step procedure including development, bleach-fix and stabilization.

The present invention is further explained by the following examples which should not be construed by way of limiting the scope of the present invention.

10

EXAMPLE 1

Emulsions in accordance with the present invention were made by adding potassium p-toluene thiosulfonate (TSS) and sodium p-toluene sulfinat (TS) to a chemically and red spectrally sensitized monodisperse silver chloride negative emulsion having 0.18g Ag/m², cyan-dye forming coupler 2-(alpha(2,4-di-tert-amyl-phenoxy)butyramido)-4,6-dichloro-5-ethyl phenol (0.42 g/m²) in di-n-butyl phthalate coupler solvent (0.429 g/m² or 7.716% total in solution), and gelatin (1.08 g/m²), so that the ratio by weight of TSS to TS was 1:5 (molar ratio 1:7). Emulsion samples 1, 2 and 3 were prepared with varying amounts of TSS and TS. The amounts are given as mg/mole Ag of TSS and TS as shown in Table (I).

The light-sensitive emulsion layers were then coated on a paper support (Kodak EKTACOLOR 2001 paper), and were overcoated with a gelatin layer (1.35 g/m²) and hardened with bis(vinylsulfonyl) methyl ether in an amount of 1.8% of the total gelatin weight.

To test the effect of the combined presence of potassium p-toluene thiosulfonate and sodium p-toluene sulfinat on the emulsion, emulsion samples 4, 5, 6 were prepared as described above except only TSS was added to the emulsion with the mg/mole Ag values given in Table (I). Emulsion sample 7 was also prepared as described above except that only TS, in an amount of 600 mg/mole Ag, was added. Control emulsion sample 8 was also prepared as described above but without addition of the TSS or TS.

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The speed and fog density ($d_{\min}$) for each emulsion sample were determined for the fresh emulsion at 0°F by methods conventional in the art. The speed is defined as the amount of light required to reach a density of 1.0 on the developed strip. Fog density is defined as the minimum density of the coating. The coated emulsions were then stored for 1 week at 120°F and 50% relative humidity, and for 3 days at 140°F and 50% relative humidity and then developed. The development processing consisted of a three-steps--(i) color development (45 sec), (ii) bleach-fix (45 sec) and (iii) stabilization (90 sec) followed by drying (60 sec) at 60°C. The developer, bleach-fix and stabilizer solutions were as follows:

Color Developer		
15	Lithium salt of sulfonated polystyrene (30% by wt)	0.25mL
	Triethanolamine	11.0mL
	N, N-diethylhydroxylamine (85% by wt)	6.0mL
20	Potassium sulfite (45% by wt)	0.5mL
	Color developing agent	
	4-(N-ethyl-N-2 methanesulfonylaminoethyl) -2-methyl-phenylenediaminesesquisulfate monohydrate	5.0g
25	Kodak Ektaprint 2 Stain-Reducing Agent (a stilbene material commercially available from Eastman Kodak Co.)	2.3g
	Lithium sulfate	2.7g
	Potassium chloride	2.5g
30	Potassium bromide	0.025g
	Kodak Anti-Cal No. 5 (an organic phosphonic acid material commercially available from Eastman Kodak Co.)	0.8mL
35	Potassium carbonate (in water to total of 1 liter, pH adjusted to 10.12)	25.0g

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Bleach-fix

Ammonium thiosulfate	58.0g
Sodium sulfite	8.7g
Ethylenediaminetetraacetic acid ferric	
5 ammonium salt	40.0g
Acetic acid	9.0mL
(in water to total 1 liter, pH	
adjusted to 6.2)	

10 Stabilizer

Sodium citrate	1.0g
Dearside (a biocide produced by	45.0ppm
Rohm and Haas)	
(in water to total 1 liter, pH adjusted to 7.2	

15

For each storage period, the changes in speed (Δ speed) and in fog growth (Δ fog) were measured for each emulsion sample and the results are given below in Table (I). Speed is given in units of log E (exposure) x 100.

20 Fog is given in density units.

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TABLE (I)

EFFECT OF THIOSULFONATE AND SULFINATE ON STORAGE

Emulsion Sample #	TSS (mg/mole Ag)	TS (mg/mole Ag)	Fresh Emulsion 0°F	
			Speed	Fog
1	15	75	174	0.12
2	30	150	174	0.12
3	60	300	172	0.12
7	0.0	600	172	0.12
4	15	0.0	166	0.12
5	30	0.0	164	0.11
6	60	0.0	158	0.12
8	0.0	0.0	172	0.12

After 1 week
120°F

<u>ΔSpeed</u>	<u>ΔFog</u>
3	0.1
2	0.07
-0.2	0.04
6	0.15
5	0.09
3	0.07
3	0.04
5	0.15

After 3 days
140°F

<u>ΔSpeed</u>	<u>ΔFog</u>
4	0.12
4	0.10
1	0.05
8	0.17
6	0.10
4	0.06
3	0.04
9	0.19

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The results in Table (I) show that sodium p-toluene sulfinate alone is basically inactive in reducing speed gain and fog growth (compare control sample 8 with sample 7). For samples 4, 5, and 6, in which only
5 potassium p-toluene thiosulfonate was added, the change in speed and fog growth relative to the control was reduced compared to the control. Samples 4, 5 and 6, however, showed a loss in emulsion sensitivity caused by the addition of potassium p-toluene thiosulfonate alone
10 (compare samples 4, 5 and 6 with control for speed at 0°F). In samples 1, 2, 3, both speed change and fog growth were substantially reduced compared to the control, while emulsion sensitivity was advantageously maintained.

15 EXAMPLE 2

In this example, illustrations are provided of the advantageous additive effect of adding TSS and TS to an emulsion in combination with other known anti-foggants--potassium chloride and neutral pH paper support.

20 To test the effect of coating the emulsion on neutral pH paper support, emulsion samples 9, 10 and 15 were prepared with the addition of TSS-TS as described in Example 1 above, except the ratio of TSS to TS was 1:10 (w/w). Emulsion samples 9 and 10 were coated on a normal
25 (acidic, pH about 5.3) paper. Emulsion sample 15 was coated on a paper support whose pH had been adjusted to 6.58 with sodium bicarbonate in the paper manufacturing process. Control emulsion samples 11 and 16 (without TSS or TS) were also prepared; sample 11 was coated on a normal
30 (acidic) paper, while sample 16 was coated on the neutral pH paper described above.

To test the combined effects of the presence of TSS, TS and KCl in an emulsion, samples 12 and 13 were prepared in which the TSS to TS ratio was 1:10 (w/w) as
35 described above and potassium chloride (1.9 mg/ft²) was added to the emulsion. Samples 12 and 13 were coated on normal (acidic) paper support. Control emulsion sample 14

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(containing no TSS or TS) was also prepared, treated with KCl and coated on a normal paper support (pH about 5.3).

The fresh emulsion speed and fog (d_{min}) were determined for each sample at 0°F. The samples were then
5 stored for 2 weeks at 120°F and 50% relative humidity, and 3 days at 140°F and 50% humidity. The changes in speed and fog were determined for each sample at the end of each storage period and the results are given in Table (II).

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TABLE (II)

EFFECT OF THIOSULFONATE AND SULFINATE PLUS KCl AND/OR
NEUTRAL pH PAPER SUPPORT ON STORAGE

<u>Emulsion Sample #</u>	<u>TSS (mg/mole Ag)</u>	<u>TS (mg/mole Ag)</u>	<u>KCl (1.9mg/ft²)</u>	<u>Acidity of Paper Support</u>
9	60	600	no	acidic
10	240	2400	no	acidic
11	0.0	0.0	no	acidic
12	60	600	yes	acidic
13	240	2400	yes	acidic
14	0.0	0.0	yes	acidic
15	60	600	no	neutral
16	0.0	0.0	no	neutral

Fresh Emulsion

0°F		120°F		140°F	
<u>Speed</u>	<u>Fog</u>	<u>ΔSpeed</u>	<u>ΔFog</u>	<u>ΔSpeed</u>	<u>ΔFog</u>
169	0.11	4	0.19	1	0.09
168	0.11	2	0.08	3	0.04
168	0.11	20	0.51	14	0.32
164	0.11	2	0.07	0	0.04
163	0.11	-2	0.04	0	0.02
158	0.11	2	0.14	2	0.08
166	0.11	-2	0.01	-1	0.02
169	0.11	-2	0.06	-2	0.06

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The results of Table (II) illustrate that the reduction in speed gain and fog growth with the combination of potassium p-toluene thiosulfonate-sodium p-toluene sulfinate and KCl in an emulsion coated on normal paper support is additive. Comparison of control sample 11 with control sample 14 (KCl alone added) illustrates the known effect of KCl to reduce fog growth on storage. The results for samples 12 and 13 illustrate the additive effect of the combination of potassium p-toluene thiosulfonate-sodium p-toluene sulfinate with KCl when using a normal paper support.

The results with sample 16 illustrate the known reduction in fog growth on storage using a neutral pH paper support. The addition of potassium p-toluene thiosulfonate-sodium p-toluene sulfinate to the emulsion of sample 15 shows an additive effect, especially for the 3 day storage period.

EXAMPLE 3

In this example, illustrations are provided of the advantageous effect on reducing speed gain and fog growth upon storage, produced by combining addition of TSS-TS to an emulsion along with adjustment of the pH of the emulsion, to the acidic as well as addition of KCl.

TSS and TS were added to a chemically and blue spectrally sensitized monodisperse silver chloride negative emulsion (0.34 g Ag/m²), yellow-dye forming coupler alpha-(4-(4-benzyloxy-phenyl-sulfonyl)phenoxy)-alpha(pivalyl)-2-chloro-5-(gamma-(2,4-di-5-amyloxy)butyramido) acetanilide (1.08 g/m²) in di-n-butylphthalate coupler solvent (0.27 g/m²), and gelatin (1.51 g/m²) so that the ratio of TSS to TS was 1:10 (w/w). Emulsion samples 17 and 18 were prepared with TSS and TS only.

Emulsion samples 20 and 21 were prepared with TSS-TS as described above but also the pH of the emulsion was adjusted to pH 5.0 by the addition of nitric acid (HNO₃) (1.67 M). Emulsion samples 23 and 24 were prepared

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with the addition of TSS-TS and KCl (1.9 mg/ft²). Emulsion samples 26 and 27 were prepared with the addition of TSS-TS, KCl (1.9 mg/ft²) and, in addition, the pH was adjusted to pH 5.0 with HNO₃.

5 Control samples were prepared as follows: sample 19 was prepared with no TSS-TS, KCl or pH adjustment; sample 22 contained no TSS-TS or KCl but the pH was adjusted to 5.0 with HNO₃; sample 25 contained no TSS-TS but included KCl; and sample 28 contained no TSS-TS but
10 included KCl and, for pH adjustment, HNO₃.

All emulsions were coated on a normal paper support (Kodak EKTACOLOR 2001 paper).

Fresh speed and fog were determined for each sample as described in Example 1 above. The coated
15 emulsion samples were stored for 4 weeks at 120°F and 50% relative humidity. The changes in speed and fog were determined for each sample at the end of the storage period and the results are given in Table (III).

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TABLE (III)

EFFECT OF THIOSULFONATE AND SULFINATE PLUS KCl AND/OR
pH ADJUSTMENT OF EMULSION ON STORAGE

Emulsion Sample #	TSS (mg/mole Ag)	TS (mg/mole Ag)	KCl (1.9mg/ft ³)	Added HNO ₃ to pH5.0
17	60	600	no	no
18	240	2400	no	no
19	0.0	0.0	no	no
20	60	600	no	yes
21	240	2400	no	yes
22	0.0	0.0	no	yes
23	60	600	yes	no
24	240	2400	yes	no
25	0.0	0.0	yes	no
26	60	60	yes	yes
27	240	240	yes	yes
29	0.0	0.0	yes	yes

Fresh Emulsion 0°F		After 4 weeks 120°F	
Speed	Fog	Δ Speed	ΔFog
138	0.04	16	0.18
137	0.05	7	0.11
138	0.05	29	0.30
136	0.04	21	0.10
137	0.04	8	0.09
138	0.05	27	0.25
137	0.05	23	0.13
135	0.04	14	0.10
138	0.05	32	0.17
137	0.05	19	0.10
136	0.04	11	0.07
137	0.05	29	0.13

- 22 -

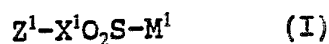
The results for sample 22 illustrate a small effect on reducing storage-related changes in speed and fog growth by pH adjustment by addition of HNO_3 , compared to the control sample 19. The results with samples 20 and 21 illustrate the additive effect of combining potassium p-toluene thiosulfonate-sodium p-toluene sulfinat addenda and pH adjustment with HNO_3 . The results for sample 25 compared to control sample 19 illustrate the reduction in changes in speed and fog growth during storage effected by addition of KCl alone, while the results for samples 22 and 23 illustrate the additive effect, in reducing speed gain and fog growth during storage, of combining potassium p-toluene thiosulfonate-sodium p-toluene sulfinat with KCl. The results with sample 28 show the effect on such changes during storage achieved by the combination of KCl and pH adjustment by HNO_3 . The results with samples 26 and 27 show the further improvement in reducing changes in speed and fog growth during storage by the addition of potassium p-toluene thiosulfonate-sodium p-toluene sulfinat to the KCl- HNO_3 combination.

While the present invention has now been described and exemplified with some specificity, those skilled in the art will appreciate the various modifications, including variations, additions and omissions, that may be made in what has been disclosed herein without departing from the spirit of the invention. Accordingly, it is intended that these modifications also be encompassed by the present invention and that the scope of the present invention be limited solely by the broadest interpretation that lawfully can be accorded the appended claims.

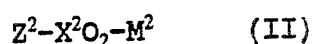
- 23 -

CLAIMS

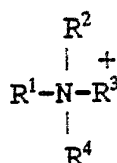
1. A method for reducing speed change on aging in a silver halide photographic material, which comprises a photographic emulsion comprising crystals of a compound selected from the group consisting of silver chloride and silver bromochloride, said method comprising treating said emulsion with an amount effective for reducing speed change upon storage of said photographic material of a compound of formula I:



and a compound of formula II:



wherein X^1 is sulfur and X^2 is selected from the group consisting of sulfur and selenium, M^1 and M^2 are independently selected from the group consisting of an alkali metal ion and



wherein R^1 , R^2 , R^3 and R^4 are independently selected from the group consisting of hydrogen and an alkyl of 1-3 carbon atoms, and Z^1 and Z^2 are independently selected from the group consisting of an unsubstituted or substituted alkyl of 1 to 18 carbon atoms, an unsubstituted or substituted aryl group having 6 to 10 carbon atoms, an unsubstituted or substituted 5-membered or 6-membered heterocyclic group having one or two heteroatoms, and L, wherein L is a divalent linking group, provided that, if Z^1 is L, the compound of formula I is a polymer and, if Z^2 is L, the compound of formula II is a polymer.

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2. The method of Claim 1 wherein said emulsion is a negative emulsion.

3. The method of Claim 1 wherein, in the photographic emulsion, the compound of formula I is present in about 0.01 mmoles to about 10 mmoles per mole silver, and the compound of formula II is present at about 0.5 moles to about 20 moles per mole of the compound of formula I, provided that, if Z^1 is L, each polymeric unit comprising the moiety of formula $-X^1O_2S-$ is counted as a molecule of the compound of formula I and, if Z^2 is L, each polymeric unit comprising the moiety of formula $-X^2O_2-$ is counted as a molecule of the compound of formula II.

4. The method of Claim 2 wherein X^1 and X^2 are sulfur, M^1 and M^2 are independently selected from Na^+ , K^+ and



and Z^1 and Z^2 are independently selected from a phenyl group or a phenyl group substituted at one or two positions independently with a functional group selected from the group consisting of an alkyl having 1 to 10 carbon atoms, an alkoxy having 1 to 10 carbon atoms, an acyl having 1 to 10 carbon atoms, an hydroxyl, a phenyl, a tolyl, a naphthyl, a carboxy, a chloro, a bromo, a nitro, a cyano, an acetamido, a carbamoyl, an ureido, an unsubstituted amino, and an amino substituted with one or two alkyls being the same or different and each having 1 to 3 carbon atoms.

5. The method of Claim 4 wherein M^1 and M^2 are each Na^+ or K^+ , and Z^1 and Z^2 are each a tolyl group.

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6. The method of Claim 5 wherein said compound of formula I is present at about 0.01 mmoles to about 1.0 mmoles per mole silver and said compound of formula II is present at about 5 moles to about 20 moles per mole of
5 compound of formula I.

7. The method of any one of Claims 1, 2, 3, 4, 5 or 6 wherein said emulsion is applied to a paper support to form the photographic material.

10

8. The method of Claim 7 wherein said paper support is a paper having a neutral pH.

9. The method of Claim 7 wherein said treating
15 with said compound of formula I and said compound of formula II occurs just prior to applying said emulsion to said paper.

10. The method of Claim 7 further comprising
20 prior to applying said emulsion to said paper, treating said emulsion with a solution of a soluble chloride.

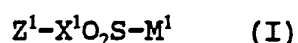
11. The method of Claim 10 wherein said soluble chloride is selected from the group consisting of NaCl and
25 KCl.

12. The method of Claim 7, further comprising
prior to applying said emulsion to said paper, adjusting the pH of said emulsion to a range of about 4.5 to about
30 6.0.

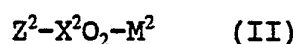
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13. A silver halide photographic emulsion comprising (1) crystals of a compound selected from the group consisting of silver chloride and silver bromochloride, and (2) a composition comprising, in amounts effective for reducing photographic speed change upon storage, a compound of formula I:



10 and a compound of formula II.



wherein X^1 is sulfur and X^2 is selected from the group consisting of sulfur and selenium, M^1 and M^2 are independently selected from the group consisting of an alkali metal ion and



25 wherein R^1 , R^2 , R^3 and R^4 are independently selected from the group consisting of hydrogen and an alkyl of 1-3 carbon atoms, and Z^1 and Z^2 are independently selected from the group consisting of an unsubstituted or substituted alkyl of 1 to 18 carbon atoms, an unsubstituted or substituted aryl group having 6 to 10 carbon atoms, an unsubstituted or substituted 5-membered or 6-membered heterocyclic group having one or two heteroatoms, and L, wherein L is a divalent linking group, wherein the compound of formula I is present in about 0.01 mmoles to about 10 mmoles per mole silver, and the compound of formula II is present at about 0.5 moles to about 20 moles per mole of the compound of formula I, provided that, if Z^1 is L, the compound of formula I is a polymer and, if Z^2 is L, the compound of formula II is a polymer, and provided further that, if the compound of formula I is a polymer, each polymeric unit

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comprising the moiety of formula $-X^1O_2S-$ is counted as a molecule of the compound of formula I and, if the compound of formula II is a polymer, each polymeric unit comprising the moiety of formula $-X^2O_2-$ is counted as a molecule of the
 5 compound of formula II.

14. The emulsion of Claim 13 wherein said emulsion is a negative emulsion.

10 15. The emulsion of Claim 13 wherein X^1 and X^2 are sulfur, M^1 and M^2 are independently selected from Na^+ , K^+ and



20 and Z^1 and Z^2 are independently selected from an unsubstituted phenyl group or a phenyl group substituted in one or two positions independently with a functional group selected from the group consisting of an alkyl having 1 to 10 carbon atoms, an alkoxy having 1 to 10 carbon atoms, an
 25 acyl having 1 to 10 carbon atoms, an hydroxyl, a phenyl, a tolyl, a naphthyl, a carboxy, a chloro, a bromo, a nitro, a cyano, an acetamido, a carbamoyl, an ureido, an unsubstituted amino, and an amino substituted with one or two alkyls being the same or different and each having 1 to
 30 3 carbon atoms.

16. The emulsion of Claim 15 wherein M^1 and M^2 are each Na^+ or K^+ and Z^1 and Z^2 are each a tolyl group.

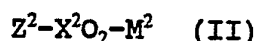
35 17. A photographic material comprising a support of neutral pH and the emulsion of Claim 13 coated thereon.

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18. A method for reducing speed change on aging in a photographic material, which comprises a photographic emulsion comprising crystals of a compound selected from the group consisting of silver chloride and silver bromochloride, said method comprising treating said emulsion with an amount effective for reducing fog growth upon storage of said photographic material of a compound of formula I:



and a compound of formula II.



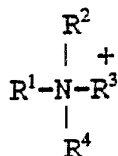
wherein X^1 is sulfur and X^2 is selected from the group consisting of sulfur and selenium, M^1 and M^2 are independently selected from the group consisting of an alkali metal ion and



wherein R^1 , R^2 , R^3 and R^4 are independently selected from the group consisting of hydrogen and an alkyl of 1-3 carbon atoms, and Z^1 and Z^2 are independently selected from the group consisting of an unsubstituted or substituted alkyl of 1 to 18 carbon atoms, an unsubstituted or substituted aryl group having 6 to 10 carbon atoms, an unsubstituted or substituted 5-membered or 6-membered heterocyclic group having one or two heteroatoms, and L, wherein L is a divalent linking group, provided that, if Z^1 is L, the compound of formula I is a polymer and, if Z^2 is L, the compound of formula II is a polymer.

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19. The method of Claim 18, wherein X^1 and X^2 are sulfur, M^1 and M^2 are independently selected from Na^+ , K^+ and



and Z^1 and Z^2 are independently selected from an unsubstituted phenyl group or a phenyl group substituted in one or two positions independently with a functional group selected from the group consisting of an alkyl having 1 to 10 carbon atoms, an alkoxy having 1 to 10 carbon atoms, an acyl having 1 to 10 carbon atoms, an hydroxyl, a phenyl, a tolyl, a naphthyl, a carboxy, a chloro, a bromo, a nitro, a cyano, an acetamido, a carbamoyl, an ureido, an unsubstituted amino, and an amino substituted with one or two alkyls being the same or different and each having 1 to 3 carbon atoms.

20. The method of Claim 19, wherein M^1 and M^2 are each Na^+ or K^+ , and Z^1 and Z^2 are each a tolyl group.

21. The method of any one of Claims 18, 19 or 20 wherein said emulsion is applied to a paper support having a neutral pH to form the photographic material.

22. The method of any one of Claims 18, 19 or 20 further comprising, prior to applying said emulsion to said paper support, adjusting the pH of said emulsion to a range of about 4.5 to about 6.0.

23. The method of Claim 22, further comprising, prior to applying said emulsion to said paper support, adjusting the pH of said emulsion to a range of about 4.5 to about 6.0.

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24. The method of Claim 23 further comprising, prior to applying said emulsion to said paper support, treating said emulsion with a solution of a soluble chloride.

5

25. The method of Claim 24 wherein said soluble chloride is selected from the group consisting of NaCl and KCl.

INTERNATIONAL SEARCH REPORT

PCT/US 91/09515

International Application No

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int.Cl. 5 G03C1/34		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	G03C	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
P, X	WORLD PATENTS INDEX LATEST Section PQ, Week 9143, Derwent Publications Ltd., London, GB; Class P83, AN 91-313640 & JP, A, 3 208 041 (FUJI PHOTO FILM K.K.) 11 September 1991 see abstract ---	1-25
Y	EP, A, 0 358 170 (FUJI PHOTO FILM COMPANY LTD.) 14 March 1990 * example 4; claims *	1-25
Y	US, A, 3 047 393 (A.H.HERZ, F.D.ALLEN) 31 July 1962 ---	1-25
Y	EP, A, 0 285 308 (MINNESOTA MINING AND MANUFACTURING COMPANY) 5 October 1988 * claims * ---	1-25
¹⁰ Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
29 APRIL 1992	07 MAY 1992	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	BUSCHA A.J. <i>Andreas Buscha</i>	

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO. US 9109515
SA 55529**

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0358170	14-03-90	JP-A- 2069738	08-03-90
US-A-3047393		None	
EP-A-0285308	05-10-88	JP-A- 63271336	09-11-88
		US-A- 5068167	26-11-91