

**(12) STANDARD PATENT
(19) AUSTRALIAN PATENT OFFICE**

(11) Application No. AU 2016356067 B2

(54) Title
Method for extracorporeal carbon dioxide removal

(51) International Patent Classification(s)
A61M 1/16 (2006.01)

(21) Application No: **2016356067** (22) Date of Filing: **2016.11.18**

(87) WIPO No: **WO17/085291**

(30) Priority Data

(31) Number **PCT/EP2015/002330** (32) Date **2015.11.20** (33) Country **EP**

(43) Publication Date: **2017.05.26**
(44) Accepted Journal Date: **2021.05.20**

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(56) Related Art
WO 2014113740 A1

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



(10) International Publication Number

WO 2017/085291 A1

(43) International Publication Date

26 May 2017 (26.05.2017)

(51) International Patent Classification:

A61M 1/16 (2006.01)

(21) International Application Number:

PCT/EP2016/078197

(22) International Filing Date:

18 November 2016 (18.11.2016)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

PCT/EP2015/002330

20 November 2015 (20.11.2015)

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,

Declarations under Rule 4.17:

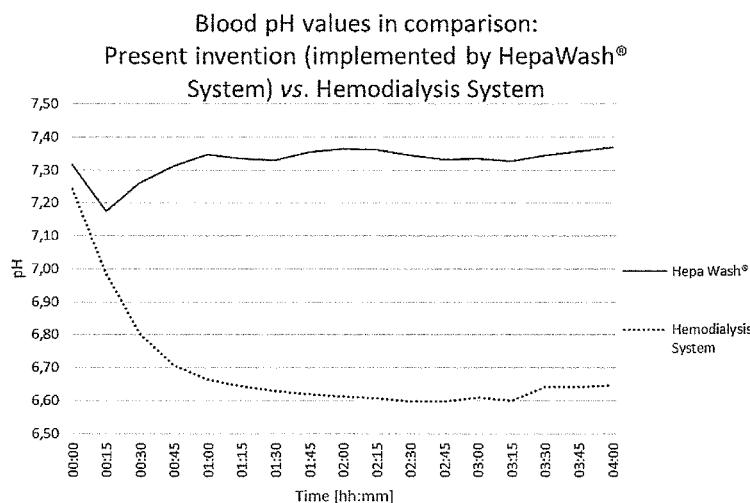
— of inventorship (Rule 4.17(iv))

Published:

— with international search report (Art. 21(3))

(54) Title: METHOD FOR EXTRACORPOREAL CARBON DIOXIDE REMOVAL

Fig. 2



of the blood can be provided by the method of the present invention; and when the liver function is limited, toxins can be removed from blood by the method of the present invention.

(57) Abstract: The present invention generally relates to a process suitable for extracorporeal lung support. The process relies on exposing blood, separated by a semipermeable membrane from the dialysis liquid. The dialysis liquid of the present invention comprises a buffering agent and has a high buffering capacity for H* ions. Carbon dioxide, bicarbonate and hydrogen cations can be efficiently transported across a semipermeable membrane to the dialysis liquid. The present invention also allows for the regeneration and recycling of the dialysis liquid, and thus for its recycling and repeated use. The versatility of the dialysis liquid allows to adjust the pH of the dialysis liquid, add fluids to the dialysis liquid and/or to the blood in the extracorporeal circuit and to remove substances from the blood in the extracorporeal circuit, depending on the conditions and needs. Thus, the present invention is versatile, and suitable for treating or preventing respiratory acidosis, metabolic acidosis, diseases associated with lung malfunction and/or kidney malfunction and/or liver malfunction. For example, when the kidney function is limited, the acid-base balance

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METHOD FOR EXTRACORPOREAL CARBON DIOXIDE REMOVAL

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The present invention generally relates to a process suitable for extracorporeal lung support. In this process, a dialysis liquid is used, and carbon dioxide, bicarbonate and hydrogen cations can be efficiently transported from blood across a semipermeable membrane to the dialysis liquid. The present invention is suitable for treating or preventing a variety of conditions associated with 10 the presence of undesired substances in the blood and/or with undesired blood pH, such as malfunction of the lungs, kidneys and /or liver.

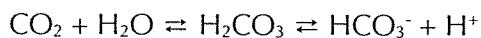
Metabolite transport in the blood

One of the metabolites of the vertebrate (human or animal) body, resulting mainly from cellular respiration, is carbon dioxide (CO₂). In general, in the vertebrate (human or animal) body, carbon 15 dioxide is produced in peripheral tissues as a result of metabolic activity. In the capillaries of peripheral tissues, carbon dioxide produced in the tissues diffuses down its partial pressure gradient into the blood, mainly into the erythrocyte. In the vertebrate body, there are three major ways in which carbon dioxide is transported in the blood: (a) dissolved CO₂ (carbon dioxide is much more soluble in blood than oxygen), (b) bound to blood proteins, such as hemoglobin and 20 plasma proteins, and (c) in the form of the ion pair: bicarbonate ions and H⁺ ions. In a resting adult human being, approximately 10 mmol CO₂ are produced per minute. Further, every minute approximately 8 mmol H⁺ ions are produced in the erythrocytes (appr. 15 000 mmol/day). The kidney typically accounts for a removal of approximately 100 mmol H⁺ ions/day.

Calculated based on the amount of blood in an adult human being (5 l), 10 mmol CO₂ are loaded 25 per minute into 5 l of blood, i.e. 2 mmol H⁺ ions per l of blood.

On molecular level, protein-bound carbon dioxide (b) reversibly binds to blood proteins, such as hemoglobin and plasma proteins, by associating with amino groups of blood proteins, e.g. hemoglobin, to form carbamino proteins, e.g. carbaminohemoglobin. Carbon dioxide does not typically bind to iron, as oxygen does, but to amino groups of the hemoglobin protein and to

amino groups on the polypeptide chains of other blood proteins, particularly plasma proteins. Bicarbonate ions (c), originate from carbon dioxide, which, following its entry into red blood cells (erythrocytes), combines with water to form carbonic acid (H_2CO_3). This reaction is mainly catalyzed by the enzyme carbonic anhydrase, which is found *inter alia* in red blood cells. The 5 enzyme is also found in the lung endothelium and at other sites of the body. Carbonic acid then dissociates to form bicarbonate ions (HCO_3^-) and hydrogen cations:



The reactants (educts and products) of this reaction are present in dynamic equilibrium - as qualitatively indicated by the arrows (\rightleftharpoons) in the above equation. Addition or removal of one or 10 more reactants (be it *in vivo* or *in vitro*) causes, by Le Chatelier's principle, a shift of the reaction, in accordance with the equilibrium. Carbonic anhydrase is not strictly required for this reaction to occur as such; however, it is important for efficient conversion.

As a result of metabolic activity, the human or animal body also produces not only carbon dioxide, but also acidic organic molecules. The acidic organic molecules are a further source of 15 H^+ ions. The presence of H^+ ions influences the blood pH. However, within the human or animal body, fluids such as blood must be maintained within the narrow pH range, e.g. in the human body in the range of pH 7.35 to 7.45, i.e. slightly alkaline. Buffering of the blood is therefore important. When a subject suffers from a condition associated with excess amounts of H^+ ions, the buffering capacity of the blood is usually insufficient to maintain the blood within that pH 20 range.

In general, the hydrogen cations, which are formed when carbonic acid dissociates into hydrogen cations and bicarbonate ions, can bind to proteins in the blood, particularly in the erythrocyte. The major intracellular hydrogen cation acceptor, or buffer for binding of hydrogen cations is the 25 protein hemoglobin. The hydrogen cations primarily bind to the histidine side chains of hemoglobin.

Bicarbonate serves a crucial biochemical role in the physiological pH buffering system. In the healthy vertebrate (human or animal) body, (a) about 5 % of carbon dioxide is transported as such, dissolved in the plasma; (b) about 10 % of carbon dioxide is transported bound to blood proteins, particularly hemoglobin and plasma proteins; and (c) the majority of carbon dioxide is 30 transported in the form of bicarbonate ions and hydrogen cations; hydrogen cations are largely bound to proteins.

In the respiratory organs of the healthy human or animal body, the lungs, carbon dioxide is released; thereby the partial pressure of CO_2 (pCO_2) is decreased. Normal values of pCO_2 in a

(human) subject's arterial blood are in the range 35-45 mmHg. A pCO₂ of more than 45 mmHg is referred to herein as "high pCO₂" or "increased pCO₂". Hypoventilation is one possible cause of high pCO₂. If the pCO₂ in a subject's arterial blood is higher than 45 mmHg, the subject may need a treatment in order to reduce pCO₂.

5 Acidosis

The term acidosis refers to an increased acidity in the mammalian body. Acidosis can be determined by measuring the pH of a subject's bodily fluids, particularly blood plasma, more particularly arterial blood plasma. In mammals, particularly humans, acidosis is characterized by a pH of arterial blood plasma of below 7.35. Blood pH values of below 6.8 are usually not tolerated by a human or animal body since a pH outside this range usually results in irreversible cell damage. Thus, acidosis is characterized by a pH of arterial blood plasma of 6.8 to less than 7.35. Hemoglobin, and to a lesser extent plasma proteins, are capable of buffering the pH of the blood, e.g. an excess of hydrogen cations. The buffering of hydrogen cations minimizes the pH change of the blood as the blood traverses the tissue capillaries. However, the buffering capacity is not unlimited, and thus, acidosis can occur.

In general, subjects suffering from acidosis can be grouped into two major subgroups, based on the molecular causes of acidity in blood plasma: respiratory acidosis and metabolic acidosis. In practice, patients exhibiting features of both conditions. A given subject may suffer from any one of (i) metabolic acidosis, or (ii) respiratory acidosis, or (iii) a combination of metabolic and 20 respiratory acidosis.

In either case, symptoms of acidosis include headache, confusion, tiredness, sleepiness, tremors, and dysfunction of the central nervous system, which may progress to coma if there is no intervention. There is therefore a need for treatment of subjects suffering from acidosis.

Metabolic acidosis, on a molecular level, is caused by an increased amount of acidic organic 25 molecules, caused by increased production of organic acids (e.g. lactic acid) as a result of increased metabolic activity and/or by disturbances in the ability to excrete acid via the kidneys. Metabolic acidosis in chronic renal failure (CRF) is the result of a decreased ability to excrete nonvolatile acid and the reduced renal synthesis of bicarbonate, and thus an increase in hydrogen cations in the body. Without limitation thereto, organic acids can originate for example from 30 amino acid residues of protein catabolism or from accumulation of ketoacids (ketosis) during starvation or in diabetic acidosis. In many instances, the body attempts compensating metabolic acidosis by respiration (respiratory compensation); however, non-volatile metabolites are not excreted by this route, and affected subjects are at risk for exhaustion leading to respiratory failure. When metabolic acidosis is severe and can no longer be compensated adequately by the

lungs, a treatment by infusions of a buffering compound, such as bicarbonate, into the body may be required. The symptoms of metabolic acidosis in chronic renal failure (CRF) can also be treated by kidney dialysis. A particular format of kidney dialysis is termed hemodialysis, and is based on a device that filters wastes, salts and fluid from body fluids. Hemodialysis is the most common 5 way to treat advanced kidney failure. However, maintenance dialysis therapies are often not able to completely correct the base deficit in metabolic acidosis (reviewed e.g. by Kopple et al., Kidney International, Vol. 67, Supplement 95 (2005), pp. S21–S27).

Respiratory acidosis, on a molecular level, results from a build-up of carbon dioxide in the blood due to decreased ventilation (hypoventilation). It is most often caused by malfunction of the lungs.

10 However, head injuries, drugs (especially anaesthetics and sedatives), and abnormalities of the central nervous system, such as brain tumors, can be causative for this condition as well. It can also occur as a compensatory response to chronic metabolic alkalosis. If respiratory acidosis persists, e.g. in cases of illnesses that compromise pulmonary function, such as late-stage emphysema and muscular dystrophy, such compensatory mechanisms, i.e. extraneous 15 bicarbonate infusion, cannot efficiently reverse the buildup of carbon dioxide associated with uncompensated respiratory acidosis. In these cases, the use of a lung support may be indicated.

Prior art systems for lung support in general, and for treating respiratory acidosis in particular

One of the major breakthroughs in medicine was the invention - and later use - of mechanical ventilation for subjects suffering from respiratory failure. In Germany each year more than 20 240.000 subjects are mechanically ventilated with an average treatment period of 10 days. The average mortality of these subjects is 35%. If another organ dysfunction occurs together with respiratory failure, the mortality can increase up to 75%.

Mechanical ventilation is a method to mechanically assist or replace spontaneous breathing. Mechanical ventilation may involve a machine (ventilator), or the breathing may be assisted by 25 a healthcare professional, such as a nurse or a physician. In either case, mechanical ventilation may involve a device penetrating into the subject's body ("invasive mechanical ventilation"), i.e. either penetrating through the mouth (such as an endotracheal tube) or penetrating through the skin (such as a tracheostomy tube). There are two main modes of mechanical ventilation: positive pressure ventilation, where a gas (e.g. air) is pushed into the trachea, and negative pressure 30 ventilation, e.g. by placing the patient's chest into a low pressure chamber, which causes extension of the chest, and thus sucking of air into the patient's lungs. Besides all the positive effects of mechanical ventilation there are also undesired disadvantages: undesired consequences can include, without limitation, the following: reduction in blood perfusion of internal organs, e.g. liver, by up to 30 %, decrease in blood pressure, increase in intra-abdominal pressure, 35 decrease in the excretory renal function, ventilator-induced lung injury (VILI), barotrauma,

volutrauma, atelectrauma, and biotrauma, acute respiratory distress syndrome (ARDS), pneumonia, dyspnea of sedated subjects treated in an intensive care unit (ICU), weaning after about 48h ventilation (see e.g. Larsen and Ziegenfuß, Beatmung, Springer, Berlin Heidelberg, 2013; and Schmidt et al., Intensive Care Med., vol. 40, , pp. 1–10, 2014).

5 Some of the undesired consequences of mechanical ventilation can be addressed by extracorporeal lung support systems. These systems aim at extracorporeal blood oxygenation, or at extracorporeal blood carbon dioxide removal. Today extracorporeal membrane oxygenation (ECMO) is one of the most common treatments for extracorporeal lung support, used to assist or 10 lung replace the function of the lungs. Blood is removed from the body and introduced into a device having a membrane (porous membrane for short term treatments or a non-porous membrane for long term treatments) separating the blood from a gas phase (oxygen, or gas mixture comprising oxygen, e.g. air or oxygen-seep gas mixture), which allows for oxygenation 15 of the blood. Since the extracorporeal blood flow rates during ECMO are similar to the cardiac output of up to about 7 l/min, it is possible to combine ECMO with heart support, by including a pump in the system (ECLS, extracorporeal life support). As an alternative to membrane 20 oxygenation, oxygen can be introduced directly into extracorporeal blood, e.g. by means of an oxygen (super)saturated liquid, as described in US 6,344,489 B1 (Wayne State University) and US 6,607,698 B1 (Therox/Wayne State University). However, the extracorporeal introduction of a liquid typically increases the volume of the blood; therefore volume reduction prior to re- 25 introduction of the gas-enriched blood into the human or animal body is required. Introduction of a gas-saturated or gas-supersaturated liquid increases the risk of bubble formation. However, in general, the presence of bubbles, particularly oxygen bubbles, can cause undesired denaturation of blood proteins, and therefore, application of these methods and systems requires utmost care in order to minimize bubble formation. Alternatively, blood may be oxygenated 30 directly, i.e. without a gas exchange membrane, e.g. by injecting oxygen into the blood by means of a bubble oxygenator. This method is associated with undesired foam formation and with the risk of gas embolism. This method is not suitable to treat acidosis.

Another focus of extracorporeal lung support in the art is directed at extracorporeal CO₂ removal (ECCO₂R). Such treatment can be indicated e.g. in case of respiratory acidosis. As reviewed by 30 Baker et al., J. Intens. Care Soc., 13: 232-236 (2012), ECCO₂R systems typically rely on the use of a gas exchange membrane, across which carbon dioxide diffuses out of the extracorporeal blood into a gas chamber. According to that article, the AV-ECCO₂R system (Novalung, Germany) is by far the most widely used ECCO₂R technique. This system relies on contacting blood in an extracorporeal circuit with a gas-permeable membrane, having a gas (oxygen, or gas mixture comprising oxygen) as a “sweep gas” on the other side of the membrane, thereby allowing carbon

dioxide gas to cross the membrane and to remove it from the gas chamber by the flow of sweep gas. For example, WO 2010/091867 A1 (Novalung) describes an apparatus for treatment of a biological liquid in a three-chamber-system. A first chamber is suitable for receiving a biological liquid such as blood, and a second chamber, separated from the first chamber by a gas-permeable but liquid-impermeable membrane, is capable of optionally receiving a gas such as oxygen. Owing to the gas-permeability of the membrane, carbon dioxide gas can diffuse from the first chamber into the second chamber (thus providing ECCO₂R), and, optionally, oxygen gas can diffuse from the second chamber into the first chamber, and thus an extracorporeal lung support is provided. Small molecules, such as water, can be removed from the first chamber across a liquid-permeable membrane into a third chamber. In summary, conventional methods and apparatuses designed for extracorporeal carbon dioxide removal rely on a gas as a dialysis liquid. This three-chamber system is relatively complicated, and can be associated with a disadvantageously high flow resistance. As an alternative, Respiratory Dialysis® (ALung Technologies), is being offered commercially. This method relies on a sweep gas instead of a dialysis liquid. This method is unsuitable for adjusting the acid-base balance and/or electrolyte homeostasis of the blood, and is not suitable for traditional dialysis devices (Cove et al. Critical Care 2012, 16:232).

Carbonate/bicarbonate containing dialysis liquids have been described in the art (Aucella et al., Contrib. Nephrol. Basel, Karger, 2007, vol. 156, pp. 287-296; Viganò et al., Ronco/Cruz (eds.): hemodialysis – From Basic Research to Clinical Practice). However, the described liquids are characterized by relatively high bicarbonate concentrations in the range of 35 to 48 mmol. Such dialysis liquids are not suitable, let alone adapted, for removal of excess bicarbonate from the blood. Such dialysis liquids use acetic acid as further ingredient (for comparison with the present invention, see also Example 1 below).

For state of the art ECCO₂R, a lower blood flow rate than for ECMO (i.e. about 2 l/min or less) is suitable. Such blood flow rates are realized e.g. in the commonly used pECLA (pump-less extracorporeal lung assist). In general, the efficiency of both blood oxygenation and blood carbon dioxide removal is dependent to the blood flow rate, and the following holds: the higher the blood flow rate, the better the oxygenation for the subject (e.g. patient), and the lower the blood flow rate, the better the carbon dioxide removal from the blood (ECCO₂R). Typically, high-flow (suitable for ECMO) refers to > 2400 ml/min; mid-flow (suitable for both ECMO and ECCO₂R) refers to 800-2400 ml/min, and low flow (suitable for ECCO₂R) refers to < 800 ml/min.

Liquid breathing is an alternative form of lung support in which a normally air-breathing organism breathes an oxygen-rich liquid (such as a perfluorocarbon), rather than breathing air, in methods of TLV (total liquid ventilation) or PLV (partial liquid ventilation), whereby PFC (perfluorocarbon)

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containing liquid is flooded into the lungs by a mechanical ventilator for transporting breathing gases such as oxygen and carbon dioxide (Lachmann et al., *Intensivmed. und Notfallmed.*, vol. 34, pp. 513–526 (1997). A standard mode of application for liquid breathing has not been established yet.

In the state of the art, the withdrawal or removal of a subject's blood into an extracorporeal circuit is practiced not only for the purposes of lung support (oxygenation and/or CO₂ removal), but alternatively for the purpose of supporting other organs, such as liver or kidney. In many instances, patients suffer from failure of multiple organs, and thus combined treatment with a lung support (e.g. ventilator) and/or a liver support and/or a kidney support (particularly dialysis, e.g. hemodialysis) may be indicated. In view of the number of devices involved, such combined treatments are relatively complicated, and thus difficult to routinely employ in clinical practice.

Problem to be solved

An aspect of the present invention is to provide a novel method suitable for treating acidosis. It is also desired to provide a versatile method which is suitable for adaptation to treatment of subjects suffering from respiratory acidosis, metabolic acidosis or any mixed forms of respiratory acidosis and metabolic acidosis. It is a further aspect to provide an improved method of metabolite removal, particularly carbon dioxide removal, from a biological liquid such as blood in general, and from the human or animal body in particular. It is also an aspect to provide an improved method for carbon dioxide removal, aiming to overcome the disadvantages associated with blood air contact in traditional ECCO₂R.

It is also an aspect of the invention to provide a lung support with superior quantitative capabilities: for lung support, the removal of CO₂ (or alternatively or additionally the removal of the H⁺/bicarbonate ion pair) has to be in the mmol range. It is thus an aspect to achieve combined removal of H⁺ and bicarbonate in superior quantities, i.e. in the mmol range. It is yet a further aspect to provide a method suitable for treating failure of multiple organs, including any combination of lung failure, liver failure and/or kidney failure, ideally with a single device. The inventors found that these and further aspects can be achieved by the method for removing carbon dioxide from a biological liquid, particularly blood, as provided herein.

To address and/or ameliorate one or more problems associated with the prior art, the present invention allows to correct or treat or prevent acidosis, to reduce the work of breathing, and/or to allow the patient time to recover from acute decompensation. Further advantages of the present invention are associated with elements of the invention which are described in the detailed description below.

Another aspect of the present invention is to provide a process for removal of at least one undesired substance from blood, comprising the step of contacting blood to a dialysis liquid via a semipermeable membrane, wherein the dialysis liquid is characterized by:

- (i) a pH in the range from pH 8.0 to pH 11.0;
- (ii) comprising at least one buffering agent, wherein the buffering agent is a non-CO₂-forming buffering agent selected from albumin, THAM, and Tris; and has at least one pKa value in the range from 7.0 to 11.0; and
- (iii) a buffering capacity of 12 mmol/l or more for H⁺ ions;

and wherein the dialysis liquid comprises 0 to 40 mmol/l carbonate/bicarbonate.

Another aspect of the present invention is to provide a process for removal of at least one undesired substance from blood, comprising the steps of:

- (i) introducing blood into a first chamber of a device,
said device comprising the first chamber and a second chamber, wherein the first chamber and the second chamber are separated by a semipermeable membrane,
- (ii) introducing a dialysis liquid into the second chamber of said device,
wherein the dialysis liquid being introduced into the second chamber is characterized by:
 - (a) a pH in the range from pH 8.0 to pH 11.0;
 - (b) comprising at least one buffering agent, wherein the buffering agent is a non-CO₂-forming buffering agent selected from albumin, THAM, and Tris; and has at least one pKa value in the range from 7.0 to 11.0; and
 - (c) a buffering capacity of 12 mmol/l or more for H⁺ ions;

and wherein the dialysis liquid comprises 0 to 40 mmol/l carbonate/bicarbonate.

Another aspect of the present invention is to provide a method for extracorporeal treatment of blood from a human or animal subject, wherein the method comprises the steps of:

- (i) removing blood from the vein or artery of said subject;
- (ii) subjecting blood of step (i) to a process as described above;
- (iii) reintroducing blood of step (ii) into an artery or vein of said subject.

Another aspect of the present invention is to provide a dialysis liquid characterized by:

- (i) a pH in the range of pH 8.0 to pH 11.0;
- (ii) comprising at least one buffering agent, wherein the buffering agent is a non-CO₂-forming buffering agent selected from albumin, THAM, and Tris; and has at least one pKa value in the range from 7.0 to 11.0; and

(iii) a buffering capacity of 12 mmol/l or more for H⁺ ions,
and wherein the dialysis liquid comprises 0 to 40 mmol/l carbonate/bicarbonate,
for use in the medical treatment of a human or animal subject.

5 Another aspect of the present invention is to provide a process for regenerating a dialysis liquid as defined above, wherein the process comprises the following steps:

- (a) separating a flow of the dialysis liquid into a first flow and a second flow;
- (b) adding an acidic fluid to the first flow of dialysis liquid;
- (c) removing toxins by filtrating, dialysing, precipitating or diafiltrating the acidified first flow of the dialysis liquid;
- (d) adding an alkaline fluid to the second flow of the dialysis liquid;
- (e) removing toxins by filtrating, dialysing, precipitating or diafiltrating the alkalized second flow of the dialysis liquid; and
- (f) merging the first and the second flow of the dialysis liquid.

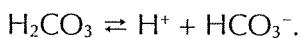
5 Any discussion of documents, acts, materials, devices, articles or the like which has been included in the present specification is solely for the purpose of providing a context for the present invention. It is not to be taken as an admission that any or all of these matters form part of the prior art base or were common general knowledge in the field relevant to the present invention as it existed before the 0 priority date of each claim of this specification.

Terms and Definitions

Whenever the term "comprising" is used herein, this allows that more than more items than the ones actually listed can be present. However, in some embodiments "comprising", as used herein, is to be read more narrowly, so that it is synonymous to the terms "consisting essentially of" or "consisting of".

Acidosis refers to an increased acidity (i.e. an increased hydrogen cation concentration) in the blood and other body tissue. If not further specified, it typically refers to increased acidity of the blood plasma. Increased acidity typically means that the pH of arterial blood plasma is lower than 7.35, typically 6.8 to less than 7.35.

10 Bicarbonate equilibrium refers to the equilibrium of carbonic acid and bicarbonate/ hydrogen cation:



The equilibrium is dynamic and the dissociation occurs spontaneously (i.e. without depending on catalysis by an enzyme such as carboanhydrase).

15 Buffering agent is used herein to refer to a weak acid or base which is suitable to maintain the acidity (pH) of a solution near a certain value (e.g. near the pKa value of the weak acid or base, e.g. $\text{pH} = \text{pKa} \pm 1$), even if an acidic or basic compound is added. The term buffering agent can be used for solid or dissolved compounds alike. Buffering agents are typically soluble in solution, preferably aqueous solution. The function of a buffering agent is to prevent an undesired change 20 in pH when an acidic or basic compound is added to said solution. Salts of the weak acid or base which is suitable to maintain the acidity (pH) of a solution near a certain value can also be referred to as buffering agents.

Carboanhydrase refers to an enzyme which catalyzes the reversible conversion of dissolved carbon dioxide to carbonic acid:

25 $\text{CO}_2 + \text{H}_2\text{O} \rightleftharpoons \text{H}_2\text{CO}_3$ (i.e. carbonic acid)

Carboanhydrase is naturally present in red blood cells (erythrocytes) and at other sites of the human or animal body.

Dialysis liquid and dialysis liquid are used interchangeably herein.

30 Erythrocytes or red blood cells or RBCs refer synonymously to blood cells of the vertebrate organism characterized by presence of hemoglobin in the cytoplasm. RBCs take up oxygen in the lungs and release it into peripheral tissues, and take up undesired substances such as

hydrogen cations and carbon dioxide in peripheral tissues and release them in the lungs. The release/uptake in peripheral tissues mainly occurs while erythrocytes pass through the capillaries of these tissues.

Extracorporeal refers to any process, activity, substance or device which is present or performed

5 outside the body of a human or animal. If a process, activity, substance or device which is present or performed partially outside the body of a human or animal, the term refers to the part outside the body.

Fluid generally refers to a non-solid state of matter. Typically, a fluid is either a liquid or a gas.

Hemoglobin, or short Hb, is a protein typically present in red blood cells of the vertebrate 10 organism. The peptide chains of hemoglobin contain numerous amino and carboxyl groups. Typically, the hemoglobin molecule is comprised of four globular protein subunits. Each subunit is composed of a protein chain (globin) which is associated with a non-protein heme group. Hemoglobin is capable of reversibly binding small molecules such as metabolites, most notably oxygen (O_2), hydrogen cations (H^+) and carbon dioxide (CO_2) or solvates of any of these.

15 Typically, oxygen can reversibly bind to the heme group. In contrast, carbon dioxide can typically reversibly bind to amino groups (typically at the N-terminals and at side-chains of arginine and lysine residues in hemoglobin), which leads to the formation of carbamino groups. Hemoglobin having one or more carbamino groups is termed carbaminohemoglobin. Carbaminohemoglobin is the major contributor to the Haldane effect. Typically, carbaminohemoglobin is thought to 20 account for about 10 % of carbon dioxide transport in mammals. Finally, the carboxyl groups of hemoglobin are capable of binding, and hence buffering, hydrogen cations (such hydrogen cations are formed typically as a result of CO_2 dissociation and the bicarbonate equilibrium). Over the normal physiological pH range, much of the binding of hydrogen cations by 25 hemoglobin occurs at the imidazole group of the amino acid histidine, present in the globin chain. Deoxygenated hemoglobin is a better acceptor for hydrogen cations than oxygenated hemoglobin.

Hydrogen carbonate or bicarbonate are used interchangeably to refer to an anion with the 30 chemical formula HCO_3^- . Hydrogen carbonate is an intermediate form in the deprotonation of carbonic acid. It is a polyatomic anion. Unless the context dictates otherwise, the term is used herein to the hydrogen anion (HCO_3^-), and to any salt of bicarbonate, such as e.g. sodium bicarbonate.

Hydrogen cation or hydrogen ion or H^+ are used interchangeably herein to refer to a cationic form of atomic hydrogen. All these terms include collectively cations of all isotopes of hydrogen, particularly proton, deuteron, and triton. In aqueous solution hydrogen cations typically form

solvates by addition of one or more water molecules. Such solvates are called hydroxonium ions and can be described by the general formula $H^+(H_2O)_n$; n being an integer such as 0, 1, 2, 3, 4, or more than 4; most typically 1 or 4. The term hydrogen cation can also be used herein to refer to a hydrogen cation in solution or to solvated states a hydrogen cation.

5 Metabolite, as used herein, refers to any intermediate or product of the human or animal metabolism. Particular metabolites of importance in the present invention are carbon dioxide, hydrogen carbonate and hydrogen cation.

Oxygen refers herein to molecular dioxygen (O_2) unless the context dictates otherwise. Oxygen is essential for cellular respiration in all aerobic organisms, including mammals.

10 Oxygenated/deoxygenated hemoglobin refer to the oxygenation state of hemoglobin. Since hemoglobin is typically comprised of four hemoglobin protein subunits, each of which can be oxygenated/deoxygenated reversibly, five states of oxygenation are possible: the fully deoxygenated form (all four subunits deoxygenated) is always referred to as "deoxygenated"; the fully oxygenated form (all four subunits oxygenated) is always referred to as "oxygenated". The 15 terms "oxygenated" and "deoxygenated" are also used as relative terms herein: for example, relative to a form of hemoglobin having one subunit oxygenated, the forms having two or three or four subunits oxygenated can all be referred to as "oxygenated" hemoglobin. Conversely, the same form having one subunit oxygenated can be referred to as "deoxygenated" hemoglobin relative to a form having no subunit oxygenated (i.e. all subunits deoxygenated). Deoxygenated 20 hemoglobin is also referred to as deoxyhemoglobin. Oxygenated hemoglobin is also referred to as oxyhemoglobin. Herein, the term hemoglobin is used simultaneously for oxyhemoglobin and deoxyhemoglobin, unless the context dictates otherwise. The terms oxyhemoglobin/deoxyhemoglobin, as used herein, do not particularly require a specific quantity of hydrogen cations being bound to the oxyhemoglobin/deoxyhemoglobin protein.

25 pCO₂ refers to the partial pressure of carbon dioxide (CO_2) in a fluid, e.g. in blood plasma or dialysis liquid.

Peripheral tissue refers herein to any non-lung tissue (non-gill tissue) of a vertebrate, particularly to non-lung tissue of a mammal.

30 Plasma refers herein to blood plasma, i.e. the extracellular intravascular liquid fraction of the blood.

pH or pH value refers to the negative of the logarithm to base 10 of the activity of the hydrogen ion. Solutions with a pH less than 7 are acidic and solutions with a pH greater than 7 are alkaline or basic.

pKa is an index to express the acidity of weak acids, where pKa is defined as follows. In general, weak acids are present partially dissociated in aqueous solution according to the following equilibrium:

$$K_a = \frac{[A^-][H^+]}{[AH]} \quad . \text{ This equilibrium defines the pKa value as follows:}$$

5 $pK_a = -\log_{10} K_a$.

In general, the smaller the pKa value, the stronger the acid.

Sodium bicarbonate or sodium hydrogen carbonate refer interchangeably to the (water-soluble) chemical compound with the formula $NaHCO_3$ (also known as baking soda or soda or bicarbonate of soda) in any form, e.g. crystalline (e.g. anhydrous or any hydrate), or dissolved in

10 solution, e.g. aqueous solution.

Sodium carbonate refers to the (water-soluble) disodium salt of carbonic acid (Na_2CO_3 , also known as washing soda or soda ash) in any form, e.g. crystalline (e.g. anhydrous or any hydrate such as heptahydrate or decahydrate), or dissolved in solution, e.g. aqueous solution.

Solvate refers to a solute being surrounded or complexed by solvent molecules. Solvation is an interaction of a solute (e.g. an ion such as hydrogen cation (H^+), hydrogen carbonate (HCO_3^-)) with the solvent (e.g. water). In the solvated state, the solvate is typically stabilized (as opposed to a non-solvated state). Unless the context dictates otherwise, solvate preferably refers herein to a solute being solvated in water.

Subject or patient refers to an individual human or animal, preferably human. A subject can be healthy or suffering from at least one medical condition, disease or illness. A patient is a subject suffering from at least one medical condition, disease or illness. In the context of this specification, the term patient can designate an individual suffering from any one or more of the specific conditions disclosed herein.

Brief description of the Figures:

25 Figure 1: Results of buffering capacity of solutions comprising bicarbonate and/or albumin (for details, Example 1)

Figure 2: Comparison of method according to the present invention with a reference method (for details, see Example 2)

Figure 3: Ca^{2+} levels in dialysis liquid and blood over time (for details, see Example 3).

Detailed Description

The inventors invented a method or process which addresses the shortcomings of prior art methods or processes. In particular, the inventors found that advantages over conventional methods or processes for extracorporeal carbon dioxide removal, which rely on gas as a dialysis liquid, can be achieved by using a liquid dialysis liquid (dialysis liquid) in a method for extracorporeal carbon dioxide removal. This method allows to effectively remove carbon dioxide from the blood and/or to adjust the blood pH to a desired or normal value and/or to adjust (increase or decrease) the bicarbonate concentration in the blood. Therefore the method enables a versatile organ support based on the needs of individual subjects: for example, it provides lung support and/or kidney support, dependent on the function of the kidney, and to stabilize the blood pH in the case of subjects suffering from respiratory acidosis, e.g. by increasing the body's production of bicarbonate. Typically, a desired or normal value of blood pH lies in the range of pH 7.35 to 7.45, preferably 7.36 to 7.44, more preferably 7.37 to 7.43, more preferably 7.38 to 7.42, more preferably 7.39 to 7.41, and most preferably about 7.40. More generally, the blood pH range of pH 6.8 to pH 8.0 may be acceptable.

5 According to the invention, a suitable dialysis liquid is characterized as follows:

(i) having a pH the range from pH 8.0 to pH 11.0; and

(ii) comprising at least one buffering agent, wherein the buffering agent is characterized by at least one pKa value in the range from 7.0 to 11.0; and

(iii) having a buffering capacity for H⁺ ions which is 12 mmol/l H⁺ ions or more.

0 Details of the buffering capacity and the pH, and other details, are given below. An assay for determination of the buffering capacity in accordance with the present invention is given below.

Suitable buffering agents to be comprised in the dialysis liquid include in particular any one or more of the following: Tris(hydroxymethyl)aminomethane (Tris, THAM); carbonate/bicarbonate; water-soluble proteins, preferably albumin.

25 In its broadest sense, the present invention thus provides (a) a process for removal of at least one undesired substance from blood, comprising the step of exposing blood to a dialysis liquid, whereby blood and dialysis liquid are separated by a semipermeable membrane, wherein the dialysis liquid has the properties or preferred properties defined herein; and (b) a process for removal of at least one undesired substance from blood, comprising the steps: (i) introducing blood into a first chamber of a

30 device, said device comprising a first chamber and a second chamber, wherein the first chamber and the second chamber are separated by a semipermeable membrane, (ii) introducing a dialysis liquid into a second chamber of said device, wherein the

dialysis liquid being introduced into the second chamber is characterized by the properties as defined herein.

The present invention thus provides an improved method suitable for extracorporeal carbon dioxide removal and/or for adjusting the pH and/or for adjusting the buffering capacity of the 5 blood. Particular, preferred and advantageous embodiments of the present invention are provided in this description and in the enclosed claims.

In this specification, the term first chamber is generally used to refer to a chamber configured or suitable to receive blood, and the term second chamber is generally used to refer to a chamber configured or suitable to receive a dialysis liquid; typically, the first and second chamber are 10 separated from each other by a semipermeable membrane as defined herein. Typically, no direct connection (tubing or the like) exists for the first chamber and the second chamber. Thus, only those substances which are capable of traversing the semipermeable membrane can migrate from the first chamber into the second chamber and/or from the second chamber into the first chamber.

Blood and the dialysis liquid are aqueous fluids. The term aqueous is generally used herein to 15 refer to water or water-containing fluids, particularly but without limitation to the liquid state thereof. The term aqueous is used herein to refer to fluids, particularly liquids or liquid phases, comprising water. Typically, aqueous liquids comprise more than 50 % (vol./vol.) water, and are hydrophilic. Blood and the dialysis liquid are such aqueous fluids. Thus, a fundamental difference 20 between the present invention and extracorporeal carbon dioxide removal methods of the prior art (ECCO₂R) is that the present invention employs a dialysis fluid in liquid state.

In remote technical areas, or for remote purposes (i.e. distinct from the purpose of and 25 extracorporeal carbon dioxide removal (ECCO₂R)), the use of liquid dialysis fluids has been described in the prior art. In these prior art systems, the dialysis liquid is brought in proximity to extracorporeal blood, separated by a semipermeable membrane, thus allowing the transfer of the undesired substances from the blood along the concentration gradient into the dialysis liquid, and optionally of desired substances in the opposite direction. These prior art systems are directed 30 at other purposes, i.e. kidney support and/or liver support. For example, dialysis for kidney support can be indicated in case of acidosis which can result from chronic renal failure (CRF). Such kidney support dialysis therapies are, however, generally unsuitable for aiding or substituting liver functions, i.e. for removing certain substances (particularly toxins), such as protein-bound substances (particularly toxins) from the blood. WO 03/094998 A1 (HepaWash) describes an apparatus and a method for the removal of protein-bound substances (particularly toxins) from blood, which relies on an absorber liquid which is suitable as dialysis liquid for liver dialysis, wherein the dialysis liquid comprises albumin, and may optionally comprise caffeine.

This allows for binding of protein-bound toxins to the carrier albumin. These prior art systems are, however, not directed at providing a lung support, let alone an efficient removal of carbon dioxide (CO_2), hydrogen cation (H^+) and hydrogen carbonate (HCO_3^-). The present inventors arrived at the surprising finding that a dialysis liquid in general, and the specific dialysis liquid as

5 defined in the claims of the present invention in particular, is particularly suitable for the purpose of extracorporeal carbon dioxide removal, and for adjustment of bicarbonate levels. These goals can be achieved in personalized medicine, i.e. depending on the needs of an individual patient.

In general, albumin has the capacity to buffer aqueous liquids, and it is thought that certain amino acid residues of albumin (e.g. imidazole group of histidine, thiol group of cysteine) are important

10 (Caironi et al., *Blood Transfus.*, 2009; 7(4): 259–267), and at more elevated pH values, the amino groups of lysine side chains and of the N-termini may contribute to buffering. However, the buffering capacity of albumin has traditionally been exploited in blood (where it occurs naturally in the human or animal body), and the suitability of albumin-containing liquids for extracorporeal lung support, or extracorporeal carbon dioxide removal in particular, has not been recognized

15 or exploited in the art. Bicarbonate is e.g. known to provide physiological pH buffering system. Bicarbonate containing dialysis liquids, without albumin, have been previously described in the art. Typical bicarbonate concentrations in such previous dialysis liquids range from 32 to 40 mmol/l. The present invention is advantageous compared to such previous uses, *inter alia* because the buffering capacity of buffering agents with a pKa in the above-specified range, such

20 as albumin, carbonate/bicarbonate, or Tris, respectively, may be employed. Optionally, other inorganic or organic buffering agents are present. Preferably, such buffering agents have at least one pKa value in the range from 7.0 to 9.0. More preferably, two or three of such buffering agents may be employed, each having a pKa value in the range of 7.0 to 9.0. Suitable additional organic buffering agents include proteins, particularly water-soluble proteins, or amino acids, or Tris; and 25 suitable additional inorganic buffering molecules include $\text{HPO}_4^{2-}/\text{H}_2\text{PO}_4^-$.

A further advantage of the present process is its versatility: Depending on the blood flow rates (up to 600 ml/min, or in case of two parallel devices up to 1200 ml/min), dialysis liquid flow rates (up to 2000 ml/min) and the exact dialysis liquid composition it is possible to remove from 0 to 10 mmol/min of carbon dioxide from the blood.

30 Blood

In the vertebrate (human or animal) body, blood is composed of blood cells and blood plasma (also referred to as “plasma”), so that the blood cells are suspended in the plasma. In the vertebrate body, the major component of plasma is water, and the major type of blood cells are erythrocytes. The methods of the present invention are suitable for being applied to all types of

35 blood from humans or animals, preferably vertebrates, preferably mammals, and most preferably

humans, and are suitable for the purposes herein as long as at least one undesired substance, as defined herein, is contained therein.

Whenever reference to blood is made in the context of the first chamber, or of the dialysis unit, or of the dialyzer, or in any other extracorporeal context, this need not necessarily mean pure

5 blood, as taken from the human or animal body. In some embodiments, the term blood can refer to a mixture of blood, as taken from the human or animal body, and an acceptable additive in an acceptable amount. An additive is acceptable if the function of the blood is not significantly negatively affected. The amount of the additive is acceptable, if addition of the additive does not result in a significant volume increase of the blood, as taken from the human or animal body, so
10 that the volume of the blood increases by not more than 50 %, preferably not more than 40 %, not more than 30 %, not more than 20 %, not more than 10 %, not more than 5 %.

In some embodiments, the process of the present invention comprises exclusively to *in vitro* activities. In alternative embodiments, the process is exploited to address medical needs of a living subject, as described in detail below; in these alternative embodiments, the contacting of

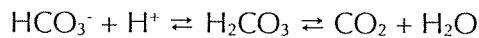
15 blood via a semipermeable membrane with a dialysis liquid also occurs *in vitro*, (i.e. outside the body of a human or animal), or extracorporeal. Additionally, interaction with the human or animal body occurs, as described below.

A suitable blood flow rate is up to 600 ml/min, or in case of two parallel devices up to 1200 ml/min, but usually much lower.

20 Undesired substance(s) comprised in the blood; removal of the undesired substance(s)

In the broadest sense, the at least one undesired substance to be removed is a substance resulting from metabolic activity. Preferably, the at least one undesired substance is selected from the group consisting of carbon dioxide (CO₂), hydrogen cation (H⁺), hydrogen carbonate (HCO₃⁻), carbonic acid (H₂CO₃), and solvates of any one thereof, and any combinations of these. It is

25 known that, in aqueous environment (e.g. aqueous solution or aqueous suspension, such as e.g. blood or dialysis liquid), these undesired substances relate to each other as expressed by the following equilibrium equation:



The reactants (educts and products) of this reaction are present in dynamic equilibrium - as

30 qualitatively indicated by the arrows (\rightleftharpoons) in the above equation. The dissociation of carbonic acid ($\text{H}_2\text{CO}_3 \rightleftharpoons \text{CO}_2 + \text{H}_2\text{O}$) is typically catalyzed or aided by the enzyme carboanhydrase which is present in erythrocytes. In accordance with the general principles of a dynamic equilibrium, the removal of one reactant causes, by Le Chatelier's principle, a shift of the reaction. ECCO₂R

systems of the prior art rely on the use of a gas exchange membrane, across which one reactant, carbon dioxide, diffuses from the extracorporeal blood into a gas chamber. In contrast, the present invention enables the removal of at least one undesired substance from one liquid (blood) directly into another liquid (dialysis liquid). Therefore, the present invention is not limited to the removal of gaseous undesired substances (such as CO_2), and does not require the transfer of undesired substances into the gas phase. It is thus contemplated that carbon dioxide is not transferred into the gas phase in the process of the present invention.

In general, one of the forms in which CO_2 is transported in the blood is in the form of carbamino groups, wherein carbon dioxide is attached to the terminal amine groups of proteins in the blood, primarily hemoglobin (then termed carbaminohemoglobin). In general, it is understood that the formation of carbamino groups is rapid and reversible and does not require catalysis by any enzyme. Thus, carbon dioxide in the carbamino form is also rapidly released from the amino group of blood proteins such as hemoglobin when the carbon dioxide concentration decreases in its surrounding as a result of diffusion into the dialysis liquid, so that, in accordance with Le Chatelier's principle, a new equilibrium is established. As described above, carbaminohemoglobin and dissolved carbon dioxide are also in equilibrium with the bicarbonate (HCO_3^-)/ H^+ -ion pair, but rapid conversion via H_2CO_3 requires the enzyme carbonic anhydrase. Carbonic anhydrase is naturally present in erythrocytes.

Therefore, in the present invention, all three major forms of carbonate present in blood, (i) protein (hemoglobin)-bound CO_2 in the form of carbaminohemoglobin, (ii) free CO_2 , and (iii) bicarbonate (HCO_3^-)/ H^+ , can be removed, directly or indirectly, across the semipermeable membrane. While free CO_2 and bicarbonate ions can cross the semipermeable membrane along the concentration gradient into the dialysis liquid, hemoglobin-bound CO_2 becomes preferentially released from hemoglobin when e.g. the concentration of free CO_2 decreases as a result of diffusion into the dialysis liquid, so that, in accordance with Le Chatelier's principle, a new equilibrium is established for the three major forms of carbonate present in blood (transportation forms). Importantly, in the present invention the different molecular entities for carbon dioxide transport do not have to be transferred to the gas phase to be removed. Thus, blood-gas contact is not required, and preferably not foreseen. The present invention enables removing all major transportation forms of carbon dioxide from the blood completely in a liquid medium. Depending on the bicarbonate (HCO_3^-) concentration of the dialysis liquid and of the blood, bicarbonate can be removed from the blood along the concentration gradient for the dialysis liquid on the one side and blood on the other side of the semipermeable membrane.

In the context of the present invention, these undesired substances can be removed directly by transfer into the dialysis liquid along the concentration gradient (direct removal). Alternatively or

additionally, the undesired substances can be removed indirectly by reaction with substances transferred from the dialysis liquid into the blood, which also results in a net removal of the undesired substance from the blood (indirect removal): for example, hydrogen cations can be indirectly removed from the blood by transferring OH⁻ ions from the dialysis liquid into the blood,

5 which is achieved because the pH of the dialysis liquid used in the present invention is typically more alkaline than the pH of the blood to be treated. Also other undesired substances, such as carbonic acid, carbonate, hydrogen carbonate, can be removed indirectly by transferring substances from the dialysis liquid into the blood, and their influence on the bicarbonate equilibrium.

10 In contrast to prior art systems which remove carbon dioxide in the gas phase, the present invention enables the removal of substances which are soluble in liquids. These substances include ions of any type, as long as they are soluble in water, and hydrogen cations and bicarbonate anions in particular. The present invention therefore allows for more complete, and thus more efficient, removal of metabolites from the blood than the ECCO₂R methods of the state 15 of the art. The mechanism of carbon dioxide removal according to the present invention allows that the dissolved gas diffuses from one liquid phase to another liquid phase.

A dialysis unit comprising two chambers, as described in detail below, can suitably be used in the process of the present invention. The first chamber is suitable for receiving the blood. The first chamber suitably has an inlet (for entering blood) and an outlet (for exiting blood).

20 It is desired that the blood, when a dialysis unit used in the process of the present invention, exits the first chamber (outlet) when its pH lies in the range of pH 7.35 to 7.45, preferably 7.36 to 7.44, more preferably 7.37 to 7.43, more preferably 7.38 to 7.42, more preferably 7.39 to 7.41, and most preferably about 7.40.

25 Preferably, the blood is returned into the human or animal body after exiting the first chamber (outlet). Suitable tubing and connections are known in the art and can be employed in the context of the present invention.

30 Optionally, it is foreseen to remove bubbles (if any), from the blood, i.e. at a stage after exit from the first chamber (outlet), and prior to reintroduction of the blood into the human or animal body. For this purpose, one or at least one bubble trap can be placed behind the first chamber. This is particularly suitable if blood is also exposed to a gas or to a gas-saturated or gas-supersaturated liquid, during at least part of the process.

Dialysis liquid

The dialysis liquid of the present invention is an aqueous liquid, i.e. a liquid comprising water.

The dialysis liquid suitable for the present invention is characterized as follows:

- (i) it has a pH in the range from pH 8.0 to pH 11.0;
- 5 (ii) it comprises at least one buffering agent, wherein the buffering agent is characterized by at least one pKa value in the range from 7.0 to 11.0; and
- (iii) it has a buffering capacity for H⁺ ions which is 12 mmol/l H⁺ ions or more.

These conditions concerning buffering agent, buffering capacity and pH are also referred to as "framework conditions" herein. Within the framework, specific conditions may be appropriately selected, as described below.

A buffering capacity for H⁺ ions, which is 12 mmol/l H⁺ ions or more, is typically a buffering capacity, which exceeds the buffering of blood plasma (pH 7.45; see Example 1). Thus, in the present invention, the buffering capacity of the dialysis liquid typically exceeds the buffering of blood plasma (pH 7.45). In other words, the buffering capacity of the dialysis liquid is typically a buffering capacity for 12 mmol/l or more H⁺ ions.

In general, according to the present invention, the dialysis liquid comprises at least one buffering agent(s), typically at least two buffering agents. The use of a buffered dialysis liquid in general, or more preferably, the dialysis liquid, as specifically defined by the present invention allows to perform the carbon dioxide removal in a pH range, which is not detrimental to blood. That holds, as the actual capacity of the dialysis liquid for ions is much higher than it would be if the buffering agent(s) were not contained. Said at least one buffering agent(s) provides, or contributes to, the buffer capacity of the dialysis liquid. The present inventors found that the use of a dialysis liquid (as opposed to a sweep gas as in conventional CO₂ removal systems) is suitable for maintaining the pH of the dialysis liquid within an acceptable pH range.

25 Buffering capacity for H⁺ ions

In the context of the present invention, the term "buffering capacity for H⁺ ions" or "buffering capacity" is an abstract value expressing the capacity of a given liquid to buffer the addition of H⁺ ions. The term "buffering capacity for H⁺ ions" is an inherent property of a respective liquid (aqueous solution). Blood plasma is e.g. such a liquid. The determination of buffering capacity of blood plasma requires a step of centrifugation; the centrifugation results in pelleting of blood cells including platelets, and the supernatant is termed plasma. Such centrifugation is described in example 1. Suitable conditions for centrifugation of blood, and thus for the preparation of blood plasma are known in the art.

Precisely, the term "buffering capacity for H⁺ ions" refers to the capacity to buffer a certain amount of H⁺ ions, without reaching a pH lower than 6.5. "Without reaching a pH lower than 6.5" means that the pH of a properly mixed liquid does not reach a value of lower than pH 6.5. Thus, adequate mixing is important in practical assessment of the buffering capacity. Thus, as used herein, in the context of the dialysis liquid of the present invention, the term "buffering capacity for H⁺ ions" can be used solely for liquids having a pH of 6.5 or more. As defined herein, a solution having a pH of 6.5 would have a buffering capacity for H⁺ ions of zero mmol/l (0 mmol/l). The dialysis liquids of the present invention all have a pH much higher than 6.5, i.e. as defined herein; and therefore, they do have a buffering capacity for H⁺ ions. If the buffering capacity is 12 mmol/l H⁺ ions or more, the respective liquid (dialysis liquid) has a buffering capacity for H⁺ ions according to the invention. More preferred are buffering capacities higher than that, i.e. buffering capacities for H⁺ ions of 12 mmol/l or more, 14 mmol/l or more, 16 mmol/l or more, 18 mmol/l or more, 20 mmol/l or more, 22 mmol/l or more, 24 mmol/l or more, 26 mmol/l or more, 28 mmol/l or more, 30 mmol/l or more, 32 mmol/l or more, 34 mmol/l or more, 36 mmol/l or more, 38 mmol/l or more, 40 mmol/l or more, 42 mmol/l or more, 44 mmol/l or more, 46 mmol/l or more, 48 mmol/l or more, 50 mmol/l or more. Thus, the dialysis liquid according to the present invention typically has a buffering capacity for H⁺ ions of 12 or more mmol/l, such as more than 12 mmol/l. Preferred buffering capacities lie in the range from 12 to 50 mmol/l, more than 12 to 40 mmol/l, 13 to 30 mmol/l, 14 to 25 mmol/l, 15 to 24 mmol/l, 16 to 23 mmol/l, 17 to 22 mmol/l, 18 to 21 mmol/l, 19 to 20 mmol/l.

A buffering capacity of at least 12 mmol/l has the advantage that it enables the removal of a large number of H⁺ (protons). If the buffering capacity were below 12 mmol/l, an extremely high pH value were required to remove such a large number of H⁺ (protons). Such a high pH value were disadvantageous for the blood. Accordingly, a buffering capacity of at least 12 mmol/l enables the removal of a large number of H⁺ (protons) at pH values, which are not harmful for the blood.

The buffering capacity is not solely dependent on the pH of the respective liquid, but influenced by the composition of the liquid (presence and concentration of buffering compounds in the said liquid).

Buffering capacity for H⁺ ions is indicated as a number value, with the unit "mmol/l". According to the present invention, the buffering capacity for H⁺ ions (buffering capacity in mmol/l) is determined by the following four-step assay:

1. As an introductory comment, the assay is suitable for determining the buffering capacity for H⁺ ions of a given liquid (dialysis liquid or candidate dialysis liquid) that has a pH in the pH range of the dialysis liquids of the present invention, i.e. pH 8.0 to pH 11.0, or

subrange thereof. Thus, in a first step, it is tested whether the given liquid has a pH within that range. If that is not the case, the given liquid is not a dialysis liquid according to the present invention (no further testing necessary). If that is, however, the case, then the buffering capacity of the given liquid is determined by means of the following steps 2 and 5 3:

2. The liquid is subjected to titration with HCl. In particular, 0.1 M HCl is added, the solutions are agitated to ensure mixing, the pH is continuously monitored, and titration is terminated exactly when the pH of the liquid subject to titration reaches a final value of pH 6.5. In other words, titration is stopped when the pH reaches a value of 6.5. Based 10 on the amount of HCl added until pH 6.5 is reached, the buffering capacity (H⁺-ion in mmol/l) is calculated. This is possible because HCl is a strong acid which, according to the common general knowledge, dissolves completely in aqueous solution. Thus, 0.1 M HCl (0.1 mol/l) contains 0.1 mol/l dissolved Cl⁻ ions and 0.1 mol/l dissolved H⁺ ions. Based on the volume of HCl required for a given liquid to reach a pH of 6.5 upon titration, 15 the amount of H⁺ ions can be calculated that is buffered by said volume of dialysis liquid. If the amount of the given liquid used in the assay is 1 liter, the amount of H⁺ ions that is buffered by 1 l dialysis liquid (buffering capacity in mmol/l) is directly obtained. If the amount of the given liquid used in the assay is a defined amount which is more than 1 liter or less than 1 liter, the amount of H⁺ ions that can be buffered by 1 l dialysis liquid 20 (buffering capacity in mmol/l) is obtainable by simple mathematical calculation.
3. The buffering capacity as determined in step 2 (mmol/l) is compared to a reference value. Suitable reference values are 10 mmol/l; 11 mmol/l, 12 mmol/l, 13 mmol/l, 14, mmol/l; whereby 12mmmol/l is strongly preferred. Alternatively, the reference value is represented by the buffering capacity of human or animal (pork, mouse) blood; in that 25 case, the buffering capacity of blood plasma is determined as described in above step 2.
4. If the buffering capacity of the given solution (mmol/l) exceeds the reference value (mmol/l), the given solution is determined to have a buffering capacity according to the present invention.

In the assay for determining buffering capacity, all pH measurements, as well as the titration, is 30 performed at room temperature (temperature of all solutions and equipment; surrounding temperature). The above assay is straightforward and can be performed by the skilled person with minimal effort, based on the guidance herein and on the common general knowledge. Thereby, the buffering capacity of a given liquid can be readily and reliably determined without undue burden.

An example of determination of buffering capacity, as defined in the present invention, is given below in Example 1. As shown by this example, blood plasma having pH 7.45 typically has a buffering capacity of 12 mmol/l. However, it is conceivable that blood plasma from other sources (other species and/or other individuals) has a different buffering capacity. Other conceivable 5 blood plasma buffering capacities lie in the range of 3 to 30 mmol/l, preferably 4 to 25 mmol/l, preferably 5 to 20 mmol/l, preferably 6 to 19 mmol/l, preferably 7 to 18 mmol/l, preferably 8 to 17 mmol/l, preferably 9 to 16 mmol/l, preferably 10 to 15 mmol/l, preferably 11 to 14 mmol/l, preferably 12 to 13 mmol/l.

It is preferable that the dialysis liquid according to the present invention typically has a buffering 10 capacity which exceeds the buffering capacity of blood plasma. When blood of an individual, e.g. a patient, is treated in the process or method of the present invention, then the buffering capacity for H⁺ ions is preferably selected such that it exceeds the buffering capacity of blood of that individual, e.g. that patient.

pH of the dialysis liquid

Preferred pH ranges of the dialysis liquid include pH 8.0 to pH 10.5, pH 8.0 to pH 10.0, pH 8.0 to pH 9.5, and preferably pH 8.0 to pH 9.0. Thus, the at least one pKa value of the at least one buffering agent present in the dialysis liquid is in the range from pH 7.0 to pH 11.0; pH 8.0 to 15 10.5, 8.0 to 10.0, 8.0 to 9.5, and preferably 8.0 to 9.0. If more than one buffering agent is present, it is preferably that each of them has a pKa value in the above range or subrange. If the at least 20 one buffering agent has more than one pKa value, at least one said pKa value, preferably more than one said pKa values, lie(s) is in the above range or subrange. Any buffering agent having at least one pKa value in the range from 7.0 to 11.0 is theoretically suitable for buffering in the desired pH range. However, in the context of the present invention, the buffering agent must be selected such that it is not toxic or does not cause undesired side effects in the human or animal 25 being that is subject to dialysis. Particularly suitable buffering agents are the carbonate/bicarbonate system, Tris, and water-soluble proteins (preferably albumin), all as defined herein above. Another suitable pH value of the dialysis liquid is the range from pH 7.75 to pH 9.0. In general, preferred pH values lie in the range from pH 7.75 to pH 9.0, preferably from pH 8.0 to pH 9.0, preferably from pH 8.1 to pH 8.9, preferably from pH 8.2 to pH 8.8, 30 preferably from pH 8.3 to pH 8.7, more preferably from pH 8.4 to pH 8.6, and most preferably at or around pH 8.5. It is important to note that these are general preferred ranges and subranges. For specific purposes, such as for treating blood from a specific patient subgroup, alternative, different or partially diverging ranges may be preferable, as described below. The pH can be adjusted by the amount or concentration of buffering substances, such as bicarbonate and

hemoglobin, within the ranges contemplated herein, and/or adjusted by addition of an acid or base, such as hydrochloric acid or sodium hydroxide.

Bicarbonate and hydrogen cations, as well as other small molecules, including ions or substances which can influence the pH of an aqueous liquid, can traverse the semipermeable membrane 5 during the process of the present invention. Therefore, the pH of the dialysis liquid does not necessarily remain constant throughout the process step of contacting blood with the dialysis liquid. Therefore, in a precise sense, the pH of the dialysis liquid, as defined in this specification, is preferably defined for the dialysis liquid at the stage immediately preceding the contacting of blood, e.g. at the stage wherein the dialysis liquid enters the second chamber of a dialysis unit as 10 described herein.

Buffering agent comprised in the dialysis liquid

Suitable buffering agents to be comprised in the dialysis liquid include in particular any one or more of the following: Tris(hydroxymethyl)aminomethane (Tris, THAM); carbonate/bicarbonate; water-soluble proteins, preferably albumin.

15 - Bicarbonate is characterized by an acidity (pKa) of 10.3 (conjugate base carbonate). Thus, in an aqueous solution containing bicarbonate, carbonate may be present as well, depending on the pH of the solution. For matters of convenience, the expression "carbonate/bicarbonate" is used herein to refer to both bicarbonate and its corresponding base carbonate. "carbonate/bicarbonate concentration" or "(combined) carbonate/bicarbonate concentration", or the like, refers herein to the total concentration 20 of carbonate and bicarbonate. For example, "20 mM carbonate/bicarbonate" refers to a composition having a 20 mM total concentration of bicarbonate and its corresponding base carbonate. The ratio of bicarbonate to carbonate will typically be dictated by the pH of the composition.

25 Bicarbonate and hydrogen cations, as well as other small molecules, including ions or substances which can influence the pH of an aqueous liquid, can traverse the semipermeable membrane during the process of the present invention. Therefore, in a precise sense, the (combined) carbonate/bicarbonate concentration of the dialysis liquid, as defined in this specification, is preferably defined for the dialysis liquid at the stage 30 immediately preceding the contacting of blood, e.g. at the stage wherein the dialysis liquid enters the second chamber of a dialysis unit as described herein.

Tris(hydroxymethyl)aminomethane, usually called "Tris". Tris(hydroxymethyl)aminomethane is also known as "THAM". Tris is an organic compound with the formula $(HOCH_2)_3CNH_2$. The acidity (pKa) of Tris is 8.07. Tris is non-toxic and has previously been used to treat acidosis *in vivo* (e.g. Kallet et al., Am. J. of 35

5 Resp. and Crit. Care Med. 161: 1149–1153; Hoste et al., J. Nephrol. 18: 303–7.). In an aqueous solution comprising Tris, the corresponding base may be present as well, depending on the pH of the solution. For matters of convenience, the expression "Tris" is used herein to refer to both Tris(hydroxymethyl)aminomethane and its corresponding base, unless the context dictates otherwise. For example, "20 mM Tris" refers to a composition having a 20 mM total concentration of Tris and its corresponding base. The ratio of Tris(hydroxymethyl)aminomethane to its corresponding base will be dictated by the pH of the composition. Tris and its conjugate base, as well as other small molecules, including ions or substances which can influence the pH of an aqueous liquid, can traverse the semipermeable membrane during the process of the present invention.

10 Therefore, in a precise sense, the Tris concentration of the dialysis liquid, as defined in this specification, is preferably defined for the dialysis liquid at the stage immediately preceding the contacting of blood, e.g. at the stage wherein the dialysis liquid enters the second chamber of a dialysis unit as described herein.

15 - A water-soluble protein is suitable for the purposes of the present invention if it has at least one imidazole (histidine side) chain and/or at least one amino group (lysine) side chain or at least one sulphydryl (cysteine) side chain. These side chains typically have pKa values in the range from 7.0 to 11.0. A protein falls under the definition water-soluble if at least 10 g/l of the protein is soluble in aqueous solution having a pH within the range of the dialysis liquid of the present invention, e.g. pH 8.0. A strongly preferred water-soluble protein in the context of the present invention is albumin, as defined in the following.

20 - Albumin is a preferred water-soluble protein in the context of the present invention. In general, albumin has good buffering capacity in the desired pH range, typically, owing to several amino acid side chains with respective pKa values. In the present invention, albumin is preferably serum albumin of a human or animal, such as human serum albumin, animal albumin (e.g. bovine serum albumin), or alternatively genetically engineered albumin, or mixtures of any one or more of these. Mixtures containing albumin and at least one further carrier substance are also possible. In any case, the albumin concentration specified herein refers to the total concentration of albumin, no matter if one single type of albumin (e.g. human serum albumin) or a mixture of various types of albumin is being employed. The dialysis liquid used in the present invention comprises 10 to 60 g/l albumin, preferably 15 to 30 g/l albumin, preferably 20 to 25 g/l albumin, and most preferably 30 or about 30 g/l albumin. The concentration of albumin can also be indicated as % value; i.e. 20 g/l albumin corresponds to 2 % albumin

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(wt./vol). Albumin is a second buffering agent in the dialysis liquid according to the present invention. The albumin in the dialysis liquid contributes to its buffering capacity, and binds carbonate in the form of carbamino groups. The pH range in which albumin can suitably buffer liquids, such as blood, is well known in the art, e.g. from biochemistry textbooks. The presence of albumin in the dialysis liquid facilitates the removal of protein-bound substances from blood. In view of its property to adsorb or bind compounds such as hydrogen cations, carbon dioxide and toxins, albumin can also be more generally referred to as an adsorber, or adsorber molecule.

In addition to albumin's suitability for binding an undesired substance of the type described above, and thus its suitability in methods for extracorporeal carbon dioxide removal and of blood pH adjustment, the presence of albumin in the dialysis liquid, as in the present invention, further enables or enhances the removal of the protein-bound toxins. For this purpose it is possible to exploit a capacity of the albumin present in the dialysis liquid: in general, albumin is known to bind to the unbound toxins, and this property can be taken advantage of when albumin is present in the dialysis liquid, thus enabling the binding of toxins traversing the semipermeable membrane from blood into the dialysis liquid. This method is called "albumin dialysis" (see e.g. WO 2009/071103 A1, incorporated herein by reference in its entirety).

Preferably, the buffering agent is a non-CO₂-forming buffering agent. In general, buffering agents can be classified into CO₂-forming buffering agents, such as carbonate/bicarbonate, and non-CO₂-forming buffering agents, such as albumin, THAM, Tris, phosphate buffer and the like. CO₂-forming buffering agents are such buffering agents, which can form CO₂, for example in the blood. If H⁺ (protons) are removed by use of CO₂-forming buffering agents, such as carbonate/bicarbonate, there is a risk of CO₂ generation in the blood. This risk can be avoided by using a non-CO₂-forming buffering agent to remove H⁺ (protons). Therefore, the advantage of non-CO₂-forming buffering agents is that they cannot be converted into CO₂ (or that no CO₂ can be formed based on non-CO₂-forming buffering agents).

Preferably, the non-CO₂-forming buffering agent is selected from albumin, THAM, Tris and phosphate buffer. Those non-CO₂-forming buffering agents can also be combined, for example to obtain a dialysis liquid comprising (i) albumin and Tris; (ii) albumin and THAM; (iii) albumin and phosphate buffer; (iv) albumin, Tris and THAM; (v) albumin, Tris and phosphate buffer; (vi) albumin, Tris and THAM; (vii) albumin, THAM, Tris and phosphate buffer; (viii) THAM and Tris; (ix) THAM and phosphate buffer; (x) Tris and phosphate buffer; or (xi) THAM, Tris and phosphate buffer. More preferably, the non-CO₂-forming buffering agent is albumin.

Accordingly, it is preferred that the dialysis liquid comprises albumin, as described herein.

It is also preferred that the dialysis liquid comprises less than 30 mmol/l carbonate/bicarbonate.

5 More preferably, the dialysis liquid comprises less than 25 mmol/l carbonate/bicarbonate. Even more preferably, the dialysis liquid comprises less than 20 mmol/l carbonate/bicarbonate. Most preferably, the dialysis liquid comprises less than 10 mmol/l carbonate/bicarbonate.

As described above, high concentrations of carbonate/bicarbonate increase the risk of CO₂

10 generation in the blood and, thus, prevent "removal" of CO₂. Previously, with processes described in the prior art, large amounts of bicarbonate were removed, but only very small amounts of H⁺ (protons) were removed – if at all. However, if only bicarbonate – as a component of CO₂ – is removed H⁺ (protons) remain in the blood and the pH value of the blood remains low (i.e., the acidosis continues) or the pH value of the blood even further decreases (i.e., the acidosis 15 is even augmented).

In the present invention, in contrast, the dialysis fluid (i) has an increased pH value and (ii)

comprises a buffer for H⁺ (protons). Thereby, H⁺ (protons) can be removed from the blood ("neutralized") and, due to the low bicarbonate concentration of the dialysis liquid (which is 20 preferably lower than the bicarbonate concentration in the blood), bicarbonate can be removed from the blood.

Accordingly, it may be more preferred that the dialysis liquid does not comprise

carbonate/bicarbonate, and even more preferably, the dialysis liquid does not comprise a CO₂-

25 forming buffering agent. This applies in particular to single-pass dialysis liquids (which pass the dialyzer only once; i.e. such a dialysis liquid is typically not recycled/regenerated) and to multiple-pass dialysis liquids (which pass the dialyzer more than once; i.e. such a dialysis liquid is typically recycled/regenerated) when they enter the dialyzer for the first time. In multiple-pass dialysis liquids, bicarbonate removed from the blood may accumulate in the dialysis liquid, even 30 if no bicarbonate is added to the dialysis fluid. Therefore, it is preferred that the concentration of bicarbonate, which was removed from the blood and accumulated in the multiple-pass dialysis liquid, does not exceed 30 mmol/l, more preferably the concentration of bicarbonate in the multiple-pass dialysis liquid does not exceed 25 mmol/l, even more preferably the concentration of bicarbonate in the multiple-pass dialysis liquid does not exceed 20 mmol/l, and most 35 preferably the concentration of bicarbonate in the multiple-pass dialysis liquid does not exceed 10 mmol/l.

A suitable total concentration of carbonate/bicarbonate (combined concentration of both substances together) is 0 to 40 mmol/l. The presence of carbonate/bicarbonate in the dialysis liquid contributes to buffering capacity of the dialysis liquid. However, the lower the 5 concentration of carbonate/bicarbonate, the better the removal of CO₂ from the blood. Therefore, it can be desired to use a dialysis liquid devoid of carbonate/bicarbonate, or without addition of carbonate/bicarbonate. The pH range in which bicarbonate can suitably buffer liquids, such as blood is well known in the art, e.g. from biochemistry textbooks. When the dialysis liquid of the present invention is prepared, bicarbonate can be added in the form of any of its salts, such as 10 sodium bicarbonate, potassium bicarbonate, and others, or alternatively be added indirectly by introducing carbon dioxide, optionally in the presence of carbonic anhydrase, and adjusting the pH as required by addition of a suitable base, such as sodium hydroxide or potassium hydroxide, sodium hydroxide being strongly preferred. In case of addition in the form of a salt, sodium bicarbonate or sodium carbonate is strongly preferred. Alternatively, potassium salts, or mixtures 15 of sodium and potassium salts, can be used. Salts particularly useful to be added to dialysis liquid at high pH (e.g. up to pH 11) are sodium carbonate or potassium carbonate. In general, preferred (combined) carbonate/bicarbonate concentrations in the dialysis liquid, with reference to the stage of entering the second chamber in the process of the present invention, lie in the range from 10 to 40 mmol/l, preferably 15 to 35 mmol/l, more preferably 20 to 30 mmol/l, and most 20 preferably at or about 30 mmol/l. It is important to note that these are general preferred ranges and subranges. For specific purposes, such as for treating blood from a specific patient subgroup, alternative, different or partially diverging ranges may be preferable, as described below. Alternative suitable (combined) carbonate/bicarbonate concentrations lie in the range from 0 to 40 mmol/l, or more than 0 to 40 mmol/l, preferably 5 to 35 mmol/l, preferably 10 to 30 mmol/l, 25 more preferably 15 to 25 mmol/l, and most preferably at or about 25 mmol/l. When the dialysis liquid is recycled, the (combined) carbonate/bicarbonate concentration is determined, and adjusted if required, prior to entering of the dialysis liquid into the second chamber. In general, (combined) carbonate/bicarbonate concentrations above 40 mmol/l are not desired in view of possible side effects.

30 Suitable Tris concentrations are in the range from 0 to 40 mmol/l, or more than 0 to 30 mmol/l, preferably 5 to 25 mmol/l, preferably 10 to 20 mmol/l, more preferably about 15 mmol/l. Alternative suitable Tris concentrations are in the range from 0-38 mmol/l, or 0-20 mmol/l.

A suitable concentration of albumin is 10 to 60 g/l (i.e. 1 to 6 g/100 ml). In this specification, g/l, and g/100 ml, refers to the grams per volume (final volume of the albumin-containing liquid).

Preferably, albumin is not the only buffering agent present in the dialysis liquid. Thus, preferably, either carbonate/bicarbonate or Tris is present in addition to albumin. A preferred dialysis liquid according to the present invention comprises both (i) carbonate/bicarbonate and (ii) albumin; or both (i) Tris and (ii) albumin. Particularly, when no carbonate/bicarbonate is added to the dialysis liquid (i.e. the carbonate/bicarbonate concentration in the dialysis liquid is 0 mmol/l or near 0 mmol/l), then it is preferable that both Tris and albumin are present in the dialysis liquid. Alternatively, Tris is the only buffering agent comprised in the dialysis liquid.

All the above ranges and concentrations of Tris, carbonate/bicarbonate and albumin are combinable in the present invention.

10 Further properties relating to embodiments of the dialysis liquid

The dialysis liquid typically comprises water. Typically more than 50 % (vol./vol.), more than more than 60 % (vol./vol.), more than 70 % (vol./vol.), more than 80 % (vol./vol.), or more than 90 % (vol./vol.), of the dialysis liquid is water. Other water-miscible liquids can also be comprised in the dialysis liquid.

15 The present invention not only provides a process for removing an undesired substance, but also a dialysis liquid as such, which is suitable for said purpose. Any and all specific dialysis liquid described herein is a subject of the present invention.

Preferably, albumin is not the only buffering agent present in the dialysis liquid. Thus, preferably, either carbonate/bicarbonate or Tris is present in addition to albumin. A preferred dialysis liquid according to the present invention comprises both (i) carbonate/bicarbonate and (ii) albumin; or both (i) Tris and (ii) albumin. An alternative preferred dialysis liquid comprises Tris as the only buffering agent, i.e. does not contain added carbonate/bicarbonate or albumin.

20 In general, carbonate/bicarbonate, albumin and Tris are buffering agents, and thus can all contribute to maintenance of the pH within a desired range. These buffering agents have at least one pKa value in the pH range defined above.

25 It is not necessary to maintain the dialysis liquid at the pH desired upon beginning of exposure to blood (entry into the second chamber) at all times. Particularly when the dialysis liquid is being recycled, as described below, pH and (combined) carbonate/bicarbonate concentration may vary over time. However, at the stage of entering into the second chamber, the dialysis liquid is 30 adjusted to comply with the specified pH and bicarbonate/albumin concentrations. For example, the pH can be measured by at least one pH measuring device before the dialysis liquid enters the second chamber. Optionally, the pH can additionally be measured by at least one pH measuring device.

A first particular dialysis liquid useful in the present invention comprises 0 to 40 mmol/l carbonate/bicarbonate (preferably 10 to 40 mmol/l carbonate/bicarbonate), 10 to 60 g/l albumin (i.e. 1 to 6 g/100 ml albumin), and has a pH the range from pH 7.75 to pH 11.0, preferably pH 8.0 to pH 10.0, and more preferably pH 8.0 to pH 9.0. Preferred carbonate/bicarbonate concentrations are as specified above.

A second particular dialysis liquid useful in the present invention comprises 0 to 40 mmol/l Tris (preferably 1 to 20 mmol/l Tris), 10 to 60 g/l albumin (i.e. 1 to 6 g/100 ml albumin), and has a pH the range from pH 7.75 to pH 11.0, preferably pH 8.0 to pH 10.0, and more preferably pH 8.0 to pH 9.0. Preferred Tris concentrations are as specified above.

10 A third particular dialysis liquid useful in the present invention comprises 0 to 40 mmol/l Tris (preferably 1 to 20 mmol/l Tris). Preferred Tris concentrations are as specified above. A suitable buffering capacity is generally provided for Tris-buffered dialysis liquids when the pH is relatively high. Thus, in the case of absence of additional buffering agents, such as carbonate/bicarbonate and albumin, the pH of the dialysis liquid is suitably particularly high, e.g. 8.5 to 11.0, or 9.0 to

15 10.5, preferably 9.0 to 10.0.

The dialysis liquid can also comprise other membrane-permeable small molecules for transfer into blood, if desired, e.g. glucose.

20 Preferably, the dialysis liquid comprises calcium (Ca^{2+}) ions. In contrast to prior art dialysis liquid, which contains only free calcium ions, the calcium ions are at least partially bound to albumin for the dialysis liquid of the present invention. In general, at higher pH values, more calcium is bound to albumin, and less is available for exchange with the blood. Therefore, the albumin-containing dialysis liquid according to the present invention contains higher calcium concentrations than what is known from dialysis liquids according to the state of the art. In particular, the calcium ion concentration of albumin-containing dialysis liquid is 1.7 mmol/l or

25 higher. This is desired in order to provide sufficient free calcium available, i.e. to not decrease the free calcium ion concentration in the blood (see Example 3).

30 Preferably, the dialysis liquid comprises 2 to 4 mmol/l calcium (Ca^{2+}) ions, more preferably 2.4 - 2.6 mmol/l calcium ions. Calcium ions can be added in the form of any suitable salt, e.g. calcium chloride. Addition of calcium into the dialysis liquid is beneficial because blood also comprises calcium; the presence of calcium in the dialysis liquid prevents undesired net flux (leaking) of calcium ions from the blood to the dialysis liquid. It is known that calcium ions can precipitate at (very) basic pH. The presence of calcium is, however, not incompatible with the present invention in view of the maximum pH value of 9.0 of the dialysis liquid when being brought in contact with blood separated from the dialysis liquid by the semipermeable membrane. In case

the dialysis liquid has a pH of more than 10, some ions such as calcium ions (and others) become insoluble. Therefore, if the dialysis liquid has a pH of more than 9, it is preferable that no calcium ions (and/or other insoluble ions) are present. In order not to deplete a patient of such ions, they should be infused directly into the blood of the patient, if the dialysis liquid has a pH of that range.

Preferably, the dialysis liquid is characterized by an osmolarity, which is substantially identical to the osmolarity of blood being dialyzed.

In addition to the above, the enzyme carbonic anhydrase may be added to the dialysis liquid, or may be present in the dialysis liquid. Carbonic anhydrases are enzymes, which promote the reversible reaction from carbon dioxide to bicarbonate (HCO_3^-) and H^+ -ions. Carbonic anhydrases can be added to the extracorporeal blood circuit. It is also possible to coat the inside surface of the first or second chamber with carbonic anhydrases. In general, and in addition to the aspects described above, a dialysis liquid suitable for the physiological purposes of the present invention preferably comprises the desired electrolytes, nutrients and buffers in adequate concentrations, so that their levels in the patient's blood can be adjusted, e.g. brought to normal physiological values, or to any otherwise desired or indicated values. Optional constituents of the dialysis liquid according to the present invention include electrolytes, preferably selected from sugars and/or salts (anions/cations/zwitterions). Typical cations include calcium, magnesium, potassium and sodium ions; typical anions include chloride, HCO_3^- , H_2CO_3 , HPO_4^{2-} , H_2PO_4^- ; typical zwitterions include amino acids (e.g. histidine) and peptides or salts of fruit acids.

Preferably, the dialysis liquid contains no added acetic acid and no added acetate. Preferably, the combined concentration of acetic acid in the dialysis liquid is less than 4 mmol/l, less than 3 mmol/l, less than 2 mmol/l, less than 1 mmol/l, most preferably 0 mmol/l.

25 Adaptation of the dialysis liquid to the purpose

In view of the general versatility of the dialysis liquid employed in the present invention, i.e. the suitability for adjusting the blood pH as well as the suitability for removing carbon dioxide - directly or indirectly - from the blood, as well as combinations thereof, the dialysis liquid can be designed to specifically or primarily address a particular goal. For example, the dialysis liquid may be designed to the goal of adjusting the blood pH, or to the goal of removing carbon dioxide - directly or indirectly. In this context, the terms design and adaptation of the dialysis liquid are used interchangeably and refer to the dialysis liquid immediately prior to exposure to blood via the semipermeable membrane, i.e. at the stage of entering the second chamber.

For example, when blood from a subject suffering from metabolic acidosis is to be subjected to the process of the present invention, then it will typically be desired to adjust the pH, while removal of carbon dioxide may not be desired, or not indicated. By removing preferably H^+ ions, CO_2 serves as a source for production of bicarbonate. In another example, when blood from a 5 subject suffering from respiratory acidosis is to be subjected to the process of the present invention, then it will typically be desired to adjust the pH and to remove carbon dioxide. The dialysis liquid used in the present invention can be adapted to such purposes, within the general framework of the dialysis liquid as described herein.

Depending on the bicarbonate (HCO_3^-) concentration of the dialysis liquid and of the blood, 10 bicarbonate can be removed from the blood along the concentration gradient for the dialysis liquid on the one side and blood on the other side of the semipermeable membrane. In other words, as long as the (combined) carbonate/bicarbonate concentration in the dialysis liquid is lower than the (combined) carbonate/bicarbonate concentration in the blood, bicarbonate will be removed from the blood into the dialysis liquid along the concentration gradient. If removal 15 of bicarbonate from the blood is not desired or not indicated, the (combined) carbonate/bicarbonate concentration of the dialysis liquid is selected such that it is not lower than the (combined) carbonate/bicarbonate concentration of the blood. "not lower", in this context, means equal or higher, such as slightly higher, but typically means roughly equal or equal.

20 Generally speaking, a dialysis liquid adjusted for treating blood from a subject suffering from metabolic acidosis comprises bicarbonate preferably in the concentration range from 16 to 40 mmol/l. Preferably, the concentration is increased slowly during the course of treatment, so as to avoid acidosis of the cells. Preferred embodiments of the (combined) carbonate/bicarbonate concentration for such purposes include the range from 25 to 35 mmol/l, or (about) 30 mmol/l.

25 On the other hand, generally speaking, a dialysis liquid adjusted for treating blood from a subject suffering from respiratory acidosis comprises bicarbonate preferably in the concentration range from 0 to 40 mmol/l, or alternatively 5 to 40 mmol/l or 10 to 40 mmol/l. Preferred embodiments of the (combined) carbonate/bicarbonate concentration for such purposes include the range from 15 to 35 mmol/l, from 20 to 30 mmol/l, or (about) 25 mmol/l.

30 Suitability for pH adjustment

Besides the efficient removal of metabolites, such as CO_2 and bicarbonate ions from the blood, the process of the present invention also allows for adjusting the pH of the blood to a desired level. This is suitable e.g. for the treatment of acidic blood, e.g. blood from acidosis patients. It is desired that the blood pH is adjusted to a predetermined value or a predetermined range within

the range of pH 6.8 to pH 8.5. Blood pH values outside that range are not desired in view of undesired side effects, such as denaturation of blood proteins and/or precipitation of blood components. In general, adjusting the blood pH value or range means that the blood is characterized by said adjusted value or range at the stage of exit from the first chamber.

5 Given that physiological blood of a healthy human subject typically has a pH in the range of 7.35 to 7.45, i.e. around 7.40, it is in some embodiments desired to adjust the blood pH to a range or value encompassing that range, i.e. 7 to 8.5, 7.0 to 7.8, 7.2 to 7.6, or 7.3 to 7.5. In preferred embodiments, when it is intended to bring the blood pH to a value near the value of physiological blood of a healthy human subject, it is desired to adjust the blood pH to a value or 10 range within the range of pH 7.35 to 7.45, preferably 7.36 to 7.44, more preferably 7.37 to 7.43, more preferably 7.38 to 7.42, more preferably 7.39 to 7.41, and most preferably about 7.40.

As described in detail below, the present invention is particularly suitable for treating subjects suffering from acidosis (acidosis patients), i.e. subjects suffering from metabolic and/or respiratory acidosis. In embodiments of the present invention directed at, or suitable for, treating blood from 15 acidosis patients, it can be desired to adjust the blood pH to a range or value that is more alkaline than 7.40, more than 7.40 to 8.0, 7.5 to 7.9, or 7.6 to 7.8, preferably within the range of pH 7.65 to 7.75, e.g. 7.7.

Adjustment of the blood pH in the method of the present invention is technically feasible because of the buffering capacity of the dialysis liquid used, and because of the permeability of the 20 semipermeable membrane of H^+ and OH^- ions. Thus, by using a buffered dialysis liquid, pH adjustment of the blood can be achieved. H^+ and OH^- ions can cross the semipermeable membrane, and will do so along the respective concentration gradient.

Without wishing to be bound by any particular theory, it is understood that H^+ -ions are eliminated from the blood mainly in view of the excellent buffering capacity of the dialysis liquid of the 25 present invention. In addition to that, it is thought that minor amounts of H^+ ions are removed by reacting with OH^- -ions, which are provided by the dialysis liquid, on either side or on both sides of the semipermeable membrane. The elimination of not only carbon dioxide from the blood, but also H^+ -ions (by reaction with OH^- -ions) from the blood, enables to adjust the acid-base balance of the blood. As described in detail below, the dialysis liquid used in the present 30 invention can be adjusted based on the needs, e.g. based on the needs of a patient being subjected to treatment by dialysis. The present invention thus allows for preferential removal of carbon dioxide, or for preferential Adjustment of the blood pH, or both. This versatility is provided by the possibilities to adjust the pH of the dialysis liquid and to adjust the concentration

of buffering substances (particularly albumin and bicarbonate) in the dialysis liquid, each independently from each other, within the general ranges as defined herein.

Suitability for removal of a toxin

In some embodiments, a further undesired substance, or additional undesired substance, can be

5 removed from the blood. In respective embodiments, such a further undesired substance is a toxin, e.g. a protein-bound toxin. In such embodiments, it is intended to remove at least two undesired substances from the blood, e.g. at least one undesired substance as specified above, and additionally a toxin. The term toxin, as used herein, is not particularly limited and refers to any substance which is toxic to the human or animal body, including metabolites, e.g. bilirubin, 10 bile acids; copper; other substances like hormones or drugs accumulating in hepatic failure. Typically, said toxin is protein-bound in the blood of the human or animal body. In general, protein-bound toxins are hardly removed by hemodialysis. The presence of albumin in the dialysis liquid, as in the present invention, enables or enhances the removal of the protein-bound toxins: in the blood, a small proportion of the protein-binding toxins is in the free form in solution 15 and this proportion can diffuse through the semipermeable membrane in the dialyser and bind to the free binding sites of the adsorber (albumin) in the dialysis liquid.

Semipermeable membrane and device comprising the same

A device suitable for the present invention comprises a first chamber, suitable for receiving blood,

and a second chamber, suitable for receiving the dialysis liquid. The first chamber and the second

20 chamber are separated by at least one semipermeable membrane.

Suitably, the first chamber is divided into a multitude of first chambers. A multitude refers to any integer more than one. Thus, typically, a multitude of first chamber is present in the device.

Preferably, each first chamber is in contact with the second chamber separated by a semipermeable membrane. Said first chambers are preferably present in the form of capillaries.

25 This enables that the blood flows through the capillaries while being in contact with the dialysis liquid by the semipermeable membrane.

Optionally, a multitude of second chamber is present in the device. Preferably, each second chamber is in contact with the first chamber by a semipermeable membrane.

In the device, the ratio of total volume of the (multitude of) second chambers to total volume of

30 the (multitude of) first chambers can be in the range of 10:1 to 1:10. Preferably, the total volume of the (multitude of) second chambers is larger than the total volume of the (multitude of) first chambers. A preferred ratio is about 2:1.

Thus, in the present invention, the transfer of the at least one undesired substance from the blood into the dialysis liquid occurs across a semipermeable membrane. The membrane is ideally permeable to oxygen, carbon dioxide, bicarbonate, H⁺ ions and liquids. In a device comprising a first chamber for receiving blood and a second chamber for receiving dialysis liquid, the 5 semipermeable membrane separates the first chamber and the second chamber. This enables the transfer of membrane-permeable substances from the first chamber to the second chamber or from the second chamber to the first chamber. Typically, such substances, being membrane permeable, will preferentially migrate along their concentration gradient.

The semipermeable membrane is not permeable for proteins of the size or properties of albumin.

10 However, bicarbonate and hydrogen cations, as well as other small molecules, including ions or substances, which can influence the pH of an aqueous liquid, can traverse the semipermeable membrane during the process of the present invention. Therefore, the pH of the dialysis liquid does not necessarily remain constant throughout the process step of contacting blood with the dialysis liquid. Therefore, in a precise sense, the pH and the (combined) carbonate/bicarbonate 15 concentration of the dialysis liquid, as defined in this specification, are preferably defined for the dialysis liquid at the stage immediately preceding said contacting, i.e. the stage wherein the dialysis liquid enters the second chamber. In other words, the dialysis liquid, when entering the second chamber, has a pH the range from pH 8.0 to pH 11.0 (or any preferred value or subrange thereof, as defined in this specification).

20 While the transfer of substances across the semipermeable membrane is passive, i.e. along the concentration gradient, the blood/and/or the dialysis liquid are preferentially moved, e.g. by a constant flow of these liquids through the respective chamber, and optionally by stirring, shaking, pressure gradient (causing convection) or other suitable mechanical activity. Such mechanical activity is believed to contribute to efficient exposure of the substances to the surface of the 25 semipermeable membrane, and thus to the efficiency of migration across the membrane.

Typically, in a device suitable for the present invention, the exposed surface area of the semipermeable membrane can be in the range from 0.01 m² to 6 m². A (combined) surface area of up to 6 m² is typically present when two dialysis units are being used in parallel. Such parallel use of two dialysis units is contemplated in one embodiment of the present invention. Typically,

30 the exposed surface area of any one dialysis unit is in the range from 0.01 m² to 3 m², such as from 0.1 m² to 2.2 m². In general, surface areas in the lower part of these ranges are particularly suitable for the treatment of children. Exposed surface area refers to the area of the semipermeable membrane exposed to the first chamber on the one side, and simultaneously exposed to the second chamber on the other side. Any additional sections of the membrane, which are not 35 exposed to both chambers simultaneously, but e.g. fixed in a fixation means or otherwise not

exposed, are not considered to be part of the exposed surface area. It is also possible that the process of the present invention uses more than one such membrane, either in the same dialysis unit, or in more than one dialysis unit. If more than one dialysis unit is used, such more than one dialysis units can be present in a row, or in parallel, from the perspective of the extracorporeal blood stream. Preferably, there are two devices for dialysis, each with an exposed surface area as disclosed above.

The process of the present invention thus allows for a transfer of carbon dioxide and other compounds, such as hydrogen cation and bicarbonate, to pass (through the dialysis membrane) into the dialysis liquid. Hence, the process of the present invention can be referred to as liquid/liquid dialysis method suitable for CO₂ removal. This allows for more efficient removal of metabolites, such as CO₂, from the blood than conventional methods.

While carbaminohemoglobin and dissolved carbon dioxide are in equilibrium with the bicarbonate (HCO₃⁻)/ H⁺-ion pair, the rapid conversion requires the enzyme carbonic anhydrase. Optionally, the semipermeable membrane contains carbonic anhydrase activity. This can be achieved by coating the membrane, on the blood-facing side and/or on the side facing the dialysis liquid, with carbonic anhydrase.

Suitably, one chamber is provided on either side of the semipermeable membrane, i.e. a first chamber on one side of the semipermeable membrane, and a second chamber on the other side of the semipermeable membrane. In other words, a device is suitably used which comprises two compartments, divided by a semipermeable membrane. Preferably, the first chamber, the semipermeable membrane and the second chamber are comprised by one device. Thus, blood is present in the first chamber, and the dialysis liquid is present in the second chamber, the chambers being separated by said semipermeable membrane. It is also possible to coat the semipermeable membrane with the enzyme carbonic anhydrase.

Suitably, multiple first chambers are present, each in contact with the second chamber via or across a semipermeable membrane. Such multiple first chambers can have the form of capillaries; thus, in the process of that embodiment, blood streams through capillaries.

It is not impossible to employ the process of the present invention in a static system, i.e. wherein the blood is steadily present in the first chamber, i.e. without flowing (entering, passing through and exiting) that chamber and the dialysis liquid is steadily present in the second chamber, i.e. without flowing (entering, passing through and exiting that chamber). Semi-static and non-static embodiments are, however, preferred. In non-static embodiments, blood flows through the first chamber, so that it enters, passes through and exits the first chamber, and the dialysis liquid flows through the second chamber, so that it enters, passes through and exits the second chamber.

Embodiments in which only one of these liquids flows through its respective chamber, while the other one is steadily present in its respective other chamber, i.e. without flowing (entering, passing through and exiting) of the respective other liquid through that respective other chamber, are termed semi-static. Thus, preferably, in the process of the present invention, the blood flows through the first chamber and the dialysis liquid simultaneously flows through the second chamber. Thus, it is preferred that blood is passed through the blood compartment (first chamber) and that the dialysis liquid is passed through the dialysis liquid compartment (second chamber).

The process of the present invention makes it possible to efficiently remove one or more undesired substance as defined above, including CO₂, without requiring a gas stream (sweep gas) as in the prior art. In particular, it is neither desired nor required to bring undesired CO₂ into the gas phase. Typically, the dialysis unit used in the present invention does not comprise a chamber having gas (sweep gas) in contact with blood separated by a membrane (e.g. gas exchange membrane).

Suitably, the device comprising the first chamber, second chamber and the semipermeable membrane is a dialysis unit, optionally comprised in a dialyzer. A dialysis unit is a unit comprising a first chamber as defined herein, a second chamber as defined herein, and a semipermeable membrane, as well as means for entering and removing a fluid (e.g. blood) into and from the first chamber (inlet and outlet), and means for entering and removing a fluid (e.g. dialysis liquid) into and from the second chamber (inlet and outlet). Thus, the first chamber comprises an inlet and an outlet, and the second chamber comprises an inlet and an outlet. Thus, in the present invention, the dialysis unit comprises a biological fluid compartment (first chamber) that is part of the biological fluid circuit, a dialysis liquid compartment (second chamber) that is part of the dialysis liquid circuit, and a semipermeable membrane separating the biological fluid compartment and the dialysis liquid compartment. When a dialysis unit is used, the blood passes through the first chamber, and the dialysis liquid passes through the second chamber.

Alternatively, the device is a device for ultrafiltration (ultrafiltration device).

Preferably, during the process of the present invention, the second chamber does substantially not comprise any gas phase, i.e. is filled substantially solely with dialysis liquid in the liquid phase. Thus, gas contact of the blood may be entirely excluded, or limited to a minimum, required under the circumstances, e.g. a bubble catcher or a similar device.

The semipermeable membrane used in the present invention is not particularly limited, as long as it is permeable for water and inorganic molecules solubilized in water. A suitable semipermeable membrane for the present invention allows for transfer of the at least one

undesired substance across the semipermeable membrane. The membrane can e.g. be selected among conventional semipermeable membranes as currently used e.g. for hemodialysis. It is also conceivable, however, to consider membranes with larger pores than those presently used for dialysis. The diffusion through the membrane can optionally be supported by convective transport by means of filtration.

A dialyzer comprises a dialysis unit as described, and additionally tubing (inlet and outlet) connected with the respective means for entering and removing a fluid into and from said first and second chamber, respectively: the tubing connected to the first chamber (inlet and outlet) is suitable to be connected to the blood system of a human or animal. The dialyzer essentially comprises two chambers separated by a dialysis membrane, to each of which is connected a tubing system for the fluids to be used. Optionally, the tubing connected to the second chamber (inlet and outlet) is suitable to be connected to a regeneration unit. The latter setting allows for regeneration (recirculation, recycling) of the dialysis liquid, as described herein below, as well as in WO 03/094998 A1 and WO 2009/071103 A1, both incorporated herein by reference in their entirety. The dialyzers used in the present invention are not particularly limited, and can be conventional dialyzers currently used e.g. for haemodialysis. In a particular embodiment, the HepaWash® system (Example 2) is used in the present invention.

Further process features and parameters

The following further features and parameters are suitable for use in connection with the dialysis unit, i.e. in the device comprising the first chamber, the second chamber and the semipermeable membrane.

Conventional components of a dialyzer, such as manometers, air detectors, pumping devices like heparin pumps, blood pumps, etc., form part of the means or device according to the invention.

Single-use

It is possible to discard the dialysis liquid after exit from the second chamber (outlet). Such embodiments are referred to as "single use" or "single pass" process. The single use embodiment requires the addition of fresh dialysis liquid (into the inlet of the second chamber) during essentially the entire duration of the process.

Single use is possible in the context of the present invention. It is not as convenient as embodiments employing recycling described below. Therefore, single use is less preferred in the context of the present invention.

Recycling

As opposed to single use, the dialysis liquid can also be recycled ("recycling" or "multi use" or "multi pass"). To that end, dialysis liquid ("used dialysis liquid") exiting from the second chamber (outlet) is collected and returned into the second chamber (inlet). Albumin is relatively costly. It

5 is therefore generally desired to recycle albumin-containing dialysis liquid. In other words, the recycling can result in major cost savings.

The recycling enables also having a high dialysis liquid flow rate of up to 4000 ml/min.

Typically, recycling of the dialysis liquid requires the cleaning or regeneration of the dialysis

liquid. Such cleaning or regeneration is achieved by at least one type of treatment step in order

10 to remove undesired substances from the dialysis liquid (i.e. used dialysis liquid) prior to re-entry into the second chamber. Said step occurs outside the second chamber, i.e. at a site different from the site of blood contact. Said at least one treatment step is selected from exposure to an (i)

adsorber and/or (ii) diafiltration and/or (iii) acidic pH and/or basic pH (iv) and/or exposure to a permeable or semipermeable membrane (i.e. a membrane different from the one being localized

15 in the dialysis unit separating the first and second chamber). Said adsorber is usually an entity different from albumin; i.e. in the case of albumin-containing dialysate, said adsorber is a further or additional adsorber. In particularly suitable embodiments, said adsorber is capable of binding sodium ions (Na^+) and/or chloride ions (Cl^-).

Any one or more of such treatment steps can be conducted in row or in parallel (i.e. upon splitting

20 the dialysis liquid). It is possible to foresee that the dialysis liquid is subjected to treatment or purification after being exposed to the blood by exchange of molecules across the semipermeable membrane, i.e. after exiting from the second chamber. Suitable means for treatment or purification of the dialysis liquid include one or more adsorber unit(s), one or more pH change unit(s) and/or one or more diafiltration unit(s). Such units are not mutually exclusive and may be

25 present in row or in parallel. In particular, the recycling of the dialysis liquid of the present invention can also require, and thus involve, an adjustment of the (combined) carbonate/bicarbonate concentration and/or of the pH, so as to ensure that the pH of the dialysis liquid, when being (re)introduced into the first chamber, complies with the properties desired in the context of the present invention, as defined herein. (re)introduced refers to the introduction

30 after recycling.

Flow rates

The blood is passed through the first chamber, and the dialysis liquid is passed through the second chamber. The flow rate, or speed of the blood and of the dialysis liquid may selected from constant or varying (changing) over time.

In general, the blood flow rate in the extracorporeal blood circuit is adjustable within the range from 50 ml/min to 7000 ml/min. However, typically, in the process of the present invention, the blood flow rate is about 2 l/min or less, e.g. about 1 l/min or less, about 0.5 l/min or less; and in any case at least 50 ml/min. The blood flow rate is typically controlled and regulated and may 5 be adjusted to the treatment conditions and to the dialysis liquid flow rate. Thus, the present invention makes it possible that the lungs can be supported up to 100% with maximum mid-flow blood flow rates, without using another ventilation device. Whereas conventional extracorporeal lung support devices which are mid-flow-treatments cannot support the lungs equally well. This means that the invented lung support functions sufficiently well at mid-flow conditions, which 10 means, that it is easy to handle for the operator and less hazardous for the patient. Further, an additional lung protective ventilation (LPV), which is common for other mid-flow devices, is dispensable.

In the process of the present invention, the dialysis liquid flow rate can be in the range from 10 ml/min to 11000 ml/min (i.e. 0.1667 ml/h to 183.333 ml/h). More typically, the dialysis liquid 15 flow rate is selected among the following: slow dialysis liquid flow rates (1-2 l/h) and normal dialysis liquid flow rates (25-60 l/h)/dialyzer, as well as intermediate rates (more than 2 l/h to less than 25 l/h). The flow rate can thus be adapted as required.

In general, it is preferred that the flow rate of the blood is lower than the flow rate of the dialysis liquid. Thereby, an efficient treatment of the blood can be achieved.

20 In the dialysis unit, i.e. in the device comprising the first chamber, the second chamber and the semipermeable membrane, the blood and the dialysis liquid are conventionally conveyed in counter-current, but they can also be conveyed in co-current. However, in general it is conceivable that blood and dialysis liquid can be passed through the device for dialysis in the same direction or counter-current.

25 CO₂ removal from the dialysis liquid

In a preferred embodiment of the process of the present invention, a possibility is foreseen to remove carbon dioxide, and/or carbonic acid and/or its dissociation products (H⁺/HCO₃⁻) from the dialysis liquid ("removal"). This is ideally foreseen in a discrete step, i.e. a step after the dialysis liquid exits the second chamber (outlet). The means for these purposes are not particularly 30 limited, as long as they are suitable. For this treatment carbon dioxide, and/or carbonic acid and/or its dissociation products (H⁺/HCO₃⁻) are suitably removed from the dialysis liquid by degasification (pressure reduction, heating or cooling, ultrasonic, membrane degasification, substitution by inert gas, addition of reductant, freeze-pump-thaw cycling, pH decrease, centrifugal force or addition of degasification additives), filtration, sorption or chemical bonding.

For example, said removal can be achieved by degasification (e.g. pressure reduction, heating or cooling, ultrasonic, membrane degasification, substitution by inert gas, addition of reductant, freeze-pump-thaw cycling, pH decrease, centrifugal force or addition of degasification additives), filtration, sorption or chemical bonding and/or a combination of such measures. It is ideally

5 possible to measure the concentration of carbon dioxide and/or carbonic acid and/or hydrogen carbonate, and/or to measure the pH, in the dialysis liquid, after exit of the dialysis liquid from the second chamber. The described removal of carbon dioxide, and/or carbonic acid and/or its dissociation products is particularly suitable in those embodiments wherein the dialysis liquid is recycled, as described below.

10 In a particularly suitable embodiment, the process according to the present invention is conducted such that the recycling includes acidification of the dialysis liquid to acidic pH, for formation of carbon dioxide, and removal of carbon dioxide from the dialysis liquid across a carbon dioxide-permeable membrane. Suitably, the membrane is gas-permeable, and carbon dioxide is removed in the gas phase.

15 Acid/base treatment

Albumin is commercially available, but relatively expensive. Therefore, albumin-based dialysis liquids can incur high process costs. In the prior art, recycling of albumin-containing dialysis liquid has been described for the case of liver dialysis, e.g. in WO 03/094998 A1, incorporated herein by reference in its entirety. As described in that patent application, albumin can be 20 recycled based on the principle that the binding affinity of carrier proteins (such as albumin) towards bound substances, such as toxins, can be influenced by certain measures, such as pH-changes. The selective decreasing and subsequent increasing (or vice versa) of the pH of a dialysis liquid comprising albumin allows for efficient removal of the bound substances, via dialysis (diffusion) or filtration (convection) or a combination of both processes, hereafter called 25 diafiltration. In general, diafiltration is a dilution process that involves removal or separation of components (permeable molecules like salts, small proteins, solvents etc.,) of a solution based on their molecular size by using filters permeable of said components. Diafiltration-mediated removal of such components allows for subsequent recycling of the albumin. As described in the prior art, albumin can be efficiently regenerated in a dialysis regeneration unit having two parallel 30 dialysis liquid streams, i.e. an acidic flow path and an alkaline flow path in parallel (WO 09/071103 A1). The process and device (e.g. dialysis liquid regeneration unit, dialysis unit) described in WO 09/071103 A1 are also suitable for recycling albumin-containing dialysis liquid in the process of the present invention; WO 09/071103 A1 is therefore incorporated herein by reference in its entirety 1.

In the step of treating (cleaning, regenerating) the dialysis fluid at an altered pH, toxins bound e.g. to albumin can be removed. For efficiently removing said toxins, the dialysis liquid regeneration unit according to embodiments of the present invention comprises two flow paths that are fluidically connected in parallel. The dialysis liquid to be regenerated is split up and 5 conveyed through the two flow paths. In the first flow path, an acidic fluid is added (from an acidic fluid supply unit) to the dialysis liquid. For toxins that are soluble in acidic solution, the concentration of free toxins in solution is increased. In a detoxification unit, which is located downstream of the acidic fluid supply unit, the free toxins are removed from the acidified dialysis liquid flowing in the first flow path. By adding an acidic fluid to the dialysis liquid, removal of 10 acidic soluble toxins is facilitated. Furthermore, by decreasing the pH, alkaline soluble toxins may e.g. be precipitated and thereby removed from the dialysis liquid fluid. In the second flow path, which extends in parallel to the first flow path, an alkaline fluid is added (from an alkaline fluid supply unit) to the dialysis liquid flowing in the second flow path. Due to the increase of the pH, the concentration of free alkaline soluble toxins is increased, and thus, removal of 15 alkaline soluble toxins is facilitated. These toxins are removed by a further detoxification unit, which is located downstream of the alkaline fluid supply unit. The further detoxification unit is adapted for removing toxins from the alkalinized dialysis liquid flowing in the second flow path. Furthermore, by increasing the pH, acidic soluble toxins may e.g. be precipitated and thereby removed from the dialysis liquid fluid. By providing an acidic flow path and an alkaline flow path 20 in parallel, both acidic soluble toxins and alkaline soluble toxins may be efficiently removed from the dialysis liquid. Hence, the dialysis liquid regeneration unit according to embodiments of the present invention is capable of efficiently removing protein-binding toxins. The term "toxin" is understood very broadly herein and encompasses all protein-binding substances, even if they normally not directly referred to as toxins, such as drugs, electrolytes, H⁺, hormones, fats, 25 vitamins, gases, and metabolic degradation products like bilirubin. Downstream of the acid treatment unit and the base treatment unit, together "pH treatment units" (or detoxification units), the regenerated acidified dialysis liquid from the first flow path may be merged with the regenerated alkalinized dialysis liquid from the second flow path, whereby the acidified dialysis fluid from the first flow path and the alkalinized dialysis fluid from the second flow path may 30 neutralize one another at least partially. Hence, by merging the flow of acidified dialysis liquid from the first flow path with the flow of alkalinized dialysis liquid from the second flow path, a flow of regenerated dialysis liquid at a physiological pH value may be provided.

According to a preferred embodiment, the acidic fluid added by the first supply unit comprises at least one of: hydrochloric acid, sulfuric acid, acetic acid. In a preferred embodiment, the first 35 supply unit is adapted for adjusting the pH of the dialysis liquid in the first flow path to a pH from 1 to 7, preferably from 2.5 to 5.5.

Preferably, the alkaline fluid added by the second supply unit comprises at least one of: sodium hydroxide solution, potassium hydroxide solution. In a preferred embodiment, the second supply unit is adapted for adjusting the pH of the dialysis liquid in the second flow path to a pH in the range from 7 to 13, preferably from 8 to 13, more preferably from 8 to 11.

5 Further preferably, the acidic fluid and the alkaline fluid are chosen such that "physiological" neutralization products are generated during neutralization. For example, a certain concentration of the formed neutralization products might already be present in the respective biological fluid anyway. For example, when using aqueous hydrochloric acid and aqueous sodium hydroxide solution, a certain concentration of NaCl is produced during neutralization of the acidified flow

10 and the alkalinized flow. NaCl is typically also present in a biological fluid, like e.g. blood or blood serum.

According to a preferred embodiment, by decreasing the pH of the dialysis liquid in the first flow path, a concentration ratio of toxin-carrier-complex to free toxin and free carrier substance is shifted in favour of the free toxin for at least some of the toxins in the dialysis liquid, thereby

15 increasing a concentration of free toxins in the dialysis liquid. By decreasing the pH of the dialysis liquid in the first flow path, the solubility of acidic soluble toxins (like e.g. magnesium or copper) is increased, whereas the binding affinity of the acidic soluble toxins to the carrier substances is reduced. Accordingly, the concentration of free toxins in solution is increased.

Further preferably, the detoxification unit is adapted for at least partially removing said free toxins.

20 Due to the increased concentration of free toxins, said toxins may be removed at an increased rate.

Furthermore, by decreasing the pH value of the dialysis liquid in the first flow path, some of the alkaline soluble toxins may e.g. be precipitated and thereby removed from the dialysis liquid fluid.

25 In a preferred embodiment, by increasing the pH of the dialysis liquid in the second flow path, a concentration ratio of toxin-carrier-complex to free toxin and free carrier substance is shifted in favour of the free toxin for at least some of the toxins in the dialysis liquid, thereby increasing a concentration of free toxins in the dialysis liquid. By increasing the pH of the dialysis fluid in the second flow path, solubility of alkaline soluble substances (like e.g. bilirubin) is increased,

30 whereas the binding affinity of the alkaline soluble toxins to the carrier substances is reduced. Accordingly, the concentration of free toxins in solution is increased.

Preferably, the further detoxification unit is adapted for at least partially removing said free toxins. Due to the increased concentration of free toxins, said toxins may be removed at an increased rate.

Furthermore, by increasing the pH value of the dialysis liquid in the second flow path, some of 5 the acidic soluble toxins may e.g. be precipitated and thereby removed from the dialysis liquid fluid.

According to a further preferred embodiment, by increasing the temperature of the dialysis liquid, the concentration ratio of toxin-carrier-complex to free toxin and free carrier substance is shifted in favour of the free toxin for at least some of the toxins in the dialysis liquid, thereby increasing 10 a concentration of free toxins in the dialysis liquid. Accordingly, the free toxins may be removed at an increased rate by the detoxification units.

In view of the above, in a further aspect, the present invention also provides a process for regenerating (also referred to herein as "recycling") a dialysis liquid as described herein, wherein the process comprises the following steps:

- 15 (a) separating a flow of the dialysis liquid into a first flow and a second flow;
- (b) adding an acidic fluid to the first flow of dialysis liquid;
- (c) removing toxins by filtrating, dialysing, precipitating or diafiltrating the acidified first flow of the dialysis liquid;
- (d) adding an alkaline fluid to the second flow of the dialysis liquid;
- 20 (e) removing toxins by filtrating, dialysing, precipitating or diafiltrating the alkalized second flow of the dialysis liquid; and
- (f) merging the first and the second flow of the dialysis liquid.

Those further steps are described in more detail above, in particular in the paragraphs referring to "recycling" and "acid/base treatment". Accordingly, preferred embodiments thereof are 25 described above, in particular in the paragraphs referring to "recycling" and "acid/base treatment". In addition, said steps (a) – (f) and preferred embodiments thereof are also described in WO 2009/071103 A1.

Moreover, it is also preferred that the process according to the present invention further comprises 30 periodically switching a plurality of switching valves such that the flow of acidified dialysis liquid is alternatingly supplied to a first detoxification unit and to a second detoxification unit, whereas the flow of alkalized dialysis liquid is alternatingly supplied to the second detoxification unit and to the first detoxification unit. A detailed description and preferred embodiments thereof are provided in WO 2009/071103 A1.

It is also preferred that the process further comprises one or more of the following:

- regulating the temperature of the acidified dialysate;
- removing toxins by precipitation due to the acidification;
- regulating the temperature of the alkalized dialysate; and
- removing toxins by precipitation due to the alkalization,

5 for example as described above and/or in WO 2009/071103 A1.

Preferably, the process according to the present invention further comprises a step of measuring at least one parameter of the blood and/or of the dialysis liquid, the parameter being selected 10 from the group consisting of pH, carbon dioxide partial pressure, bicarbonate (HCO_3^-) concentration, buffering capacity and deoxyhemoglobin (HHb) concentration or saturation, as described herein.

It is also preferred that the process according to the present invention further comprises a step of 15 adjusting the pH of said liquid to a pH in the range from pH 8.0 to pH 11.0, preferably pH 8.0 to pH 9.0, which preferably follows after step (f).

Further aspects of the recycling of albumin-containing dialysis liquid are described in WO 2009/071103 A1, incorporated herein by reference in its entirety, including illustrations in the figures. In addition to the findings described in WO 2009/071103 A1, albumin also contributes to the excellent buffering capacity of dialysis liquids according to the present invention.

20 Adsorber treatment/Adsorption

In order to extract or remove excess or undesired substances, like electrolytes (e.g. cations such as potassium, sodium and calcium cations; or anions, such as chloride, carbonate or bicarbonate cations), an adsorber can be brought in contact with the dialysis liquid. In general, the adsorber is capable of adsorbing at least one undesired substance present in the patient's blood (e.g. urea, 25 uric acid, electrolytes, sodium, calcium or potassium cations; chloride anions). Typically, an adsorber is present in an adsorber unit, i.e. a stationary unit through which the dialysis liquid is passed. The type or composition or material of the adsorber is not particularly limited, as long as it has the capacity to bind at least one of the substances to be removed from the dialysis liquid. Different adsorber types are known in the art. By appropriate choice of the adsorber, the process 30 can be adjusted to the actual needs, e.g. needs of an individual patient. An adsorber is particularly useful in recycling embodiments, i.e. when it is intended to recycle the dialysis liquid.

Aspects of regeneration of the dialysis liquid

Excess or undesired substances can be removed from the dialysis liquid (used dialysis liquid) across a membrane, i.e. a permeable or semipermeable membrane. For example, gases and/or

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solute/ions dissolved in the dialysis liquid can be removed by such a membrane treatment or membrane contact. In a preferred embodiment, carbon dioxide is removed, either as a gas or in the state of being dissolved in a liquid. One particularly suitable way of removing carbon dioxide consists of bringing the dialysis liquid into contact with a membrane which is permeable for carbon dioxide. The dialysis liquid has a certain pressure p_1 , and the pressure of the fluid (liquid or gas) on the other side of said membrane, p_2 , is lower, i.e. $p_2 < p_1$. The aspect of CO_2 removal from the used dialysis liquid can also, or alternatively, be achieved if the partial pressure of CO_2 is lower in the fluid on the other side of said membrane. Similarly, it is possible to remove hydrogen carbonate along a concentration gradient, i.e. by bringing the used dialysis liquid into contact with a bicarbonate-permeable membrane, as long as the (combined) carbonate/bicarbonate concentration in the fluid (liquid) on the other side of the membrane is lower than the (combined) carbonate/bicarbonate concentration of the used dialysis liquid. In any case, the membrane used is not permeable for albumin. This can be realized by selecting a membrane with an appropriate pore size. Such membrane treatment is particularly useful for recycling embodiments.

5 Dialysis units

Preferably two devices for dialysis, or two dialysis units, are used in parallel. This allows for increase of the exposed membrane surface area, and thus for more efficient exchange of the one or more undesired substance by transfer across the semipermeable membrane.

Medical uses

0 It is possible and desired to exploit the process of the present invention, as described above, for medical purposes. Any activity directed at treatment of the human or animal body by surgery or therapy, particularly those aiming at preventing or improving a condition in a living subject, i.e. serving a medical purpose, may be referred to as a medical method or medical use. In general, the terms method and process are used interchangeably herein. Sometimes, however, the term
25 method is used to refer particularly to medical methods; the medical methods of the present invention can involve any and all aspects of the above described process for removal of an undesired substance from blood. In particular, this invention provides a method for extracorporeal treatment of blood from a patient in need of such treatment. The extracorporeal blood is subjected to dialysis process as described herein, i.e. - generally speaking - is being exposed to a dialysis liquid
30 by a semipermeable membrane. For this purpose, blood is removed from a subject, subjected to the process of the present invention, and suitably returned to the subject. In general, in such methods, venous blood from a patient is removed and entered into the first chamber of the process of the present invention. This allows for treatment of the blood in the process of the present invention, in any and all aspects described herein. Subsequently,

the blood ("treated blood") exits the first chamber and can be returned to the patient. The treated blood most typically is entered into a vein of the patient, but can alternatively be returned into an artery, however the latter is suitably limited to processes wherein the blood is also subjected to oxygenation. All these aspects spanning the process from removal of patient blood from the body until returning treated patient blood into the body are common to medical the methods for all indications described herein.

The findings of the present invention enable its exploitation in the treatment of the human or animal body by therapy (generally referred to as medical uses). It is possible to customize the medical uses of the present invention specifically to the actual needs of the respective patient. In nature, gas-exchange is not limited to organisms having lungs. Gas exchange also occurs in organisms having gills, such as fish. Medical use according to the present invention is focused on support of the lung function, i.e. for treating or preventing certain conditions in organisms having lungs, such as preferably mammals, and more preferably humans. Therefore, gills, and/or organisms having gills, are not discussed in detail in this specification.

Preferably, in the medical methods, the dialysis liquid is characterized by an osmolarity, which is substantially identical to the osmolarity of blood, i.e. of the blood of the species (e.g. human) being dialyzed in the dialysis unit.

Optionally, the method of the invention, typically being suitable for extracorporeal treatment of blood, does not (or at least not necessarily) comprise an invasive step and/or does not comprise a step representing a substantial physical intervention on the body and/or does not comprise a step which requires professional medical expertise to be carried out and/or does not comprise a step which entails a substantial health risk even when carried out with professional care and expertise. Preferably, the method of the invention does not comprise an invasive step representing a substantial physical intervention on the body which requires professional medical expertise to be carried out and which entails a substantial health risk even when carried out with the required professional care and expertise. For example, the method of the invention does optionally not comprise an invasive step of connecting and/or disconnecting a dialysis system with the human or animal body. In another example, the contacting of an extracorporeal device to the venous blood of the living subject, and thus the respective medical method, does not entail a substantial health risk.

The medical methods of the present invention are useful or suitable for treating at least one condition selected from respiratory acidosis, metabolic acidosis, lung failure, kidney failure, multi-organ failure and combinations of any one or more of these. The method can be configured to the condition to be treated, or to the individual to be treated in particular (personalized

medicine). While the following sections discuss the treatment of these conditions, respective methods of prevention are equally encompassed by the present invention.

All these treatment methods involve the removing, preferably venous, blood from a subject, thus yielding extracorporeal blood; exposing the extracorporeal blood to contact with the dialysis

5 liquid as described herein by means of a semipermeable membrane, as described in the context of the process of the present invention, thus yielding treated blood, and returning the treated blood into the same subject, preferably into the vein of the subject, and in a less preferred embodiment into the artery of the subject. Particular configurations are described in the following.

10 Treatment of respiratory acidosis

The methods of the present invention are suitable for treating patients suffering from acute or chronic respiratory acidosis. Patient groups include subjects suffering from hypoventilation, lung tumors, asthma, muscular dystrophy or emphysema, particularly late-stage emphysema. For the treatment of subjects suffering from respiratory acidosis, the dialysis liquid, at the stage of entering

15 the second chamber, suitably contains a (combined) carbonate/bicarbonate concentration in the range from 0 to 40 mmol/l. In fact, for respiratory acidosis, the preferred (combined) carbonate/bicarbonate concentration is as low as possible, i.e. 0 mmol/l or more than 0 mmol/l. Subranges include 1 to 35 mmol/l, 2 to 30 mmol/l, 3 to 25 mmol/l, 4 to 20 mmol/l, 5 to 15 mmol/l, e.g. 10 mmol/l.

20 In general, a (combined) carbonate/bicarbonate concentration at the lower end of the above range or subrange allows for efficient removal or withdrawal of undesired substances, such as bicarbonate, CO₂ and carbonate, from the blood.

When the (combined) carbonate/bicarbonate concentration in the dialysis liquid is low (e.g. 0 mmol/l or 0 to 10 mmol/l), then the buffering is suitably achieved by sufficient amount of other

25 buffering agents in the dialysis liquid, typically albumin and/or Tris. Particularly, when no carbonate/bicarbonate is added to the dialysis liquid (i.e. the carbonate/bicarbonate concentration in the dialysis liquid is 0 mmol/l or near 0 mmol/l), then it is preferable that both Tris and albumin are present in the dialysis liquid. The concentrations of these buffering agents are selected such that the buffering capacity exceeds the buffering capacity of blood plasma. This

30 allows for efficient adjustment of the blood pH.

It is also possible to increase the (combined) carbonate/bicarbonate concentration over the course of treatment. This allows to adapt the treatment to the needs of an individual (personalized medicine).

Following exposure to such dialysis liquid via the semipermeable membrane, the blood typically has a pH in the range of 7.40 or more; such as higher than 7.40 but not higher than 8.0, such as pH 7.5 to 7.9, or pH 7.6 to 7.8, or pH 7.65 to 7.75, e.g. 7.7. Such blood is reintroduced into the subject.

5 The dialysis liquid is either discarded, or, preferably, recycled. In the latter case it is preferable to subject the dialysis liquid to a membrane treatment. By the membrane treatment, carbon dioxide and/or bicarbonate and/or carbonate and/or carbonic acid may be removed, or partially removed. This allows for recycling of the dialysis liquid. For removal of carbon dioxide, the membrane treatment is preferably carried out at low pH, i.e. following acidification of the
10 dialysate.

It is known that, in subjects suffering from respiratory acidosis (i.e. excess dissolved CO₂ in the body fluids due to inefficient removal in the lungs), the kidney oftentimes reacts, with some delay of e.g. 3 weeks, by production of increased amounts of bicarbonate. The present invention allows to treat subjects suffering from respiratory acidosis during the entire course of the disease, i.e. at
15 early stages when mainly the removal of excess CO₂ from the body fluids is desired, as well as at later stages, when (additionally) the removal of excess bicarbonate from the body fluids is desired. Further, the removal of excess H⁺ ions from the body fluids is possible at all stages of the disease. During the course of treatment, the physician can alter the composition and pH of the dialysis liquid based on the guidance provided herein.

20 Treatment of metabolic acidosis

For the treatment of subjects suffering from acute or chronic metabolic acidosis, with normal lung function, the dialysis liquid, at the stage of entering the second chamber, suitably contains a (combined) carbonate/bicarbonate concentration in the range from 20 to 40 mmol/l, preferably 25 to 35 mmol/l, more preferably exactly or about 30 mmol/l.

25 For the treatment of subjects suffering from acute or chronic metabolic acidosis, but with impaired lung function, the dialysis liquid preferably does not contain added carbonate/bicarbonate. A suitable dialysis liquid for that type of patients suitably contains a (combined) carbonate/bicarbonate concentration in the range from 0 to 5 mmol/l (preferably 0 mmol/l), and the buffering capacity is contributed by albumin and Tris, both within the
30 concentration ranges defined above. For example, if the (combined) carbonate/bicarbonate concentration in the dialysis liquid were identical to the (combined) carbonate/bicarbonate concentration in the patient's blood, no net transfer of bicarbonate would be expected.

A high pH of the dialysis liquid is desired, e.g. pH 8.0 to 11.0, preferably pH 9.0 to 10.0. The buffering capacity of the dialysis liquid is higher than the buffering capacity of blood plasma. The

combination of high pH of the dialysis liquid and high buffering capacity of the dialysis liquid allows for efficient adjustment of the blood pH, and minimal net flux (addition or removal) of substances of bicarbonate, CO₂ and carbonate from the blood. In particular, the flux can be increased compared to standard dialysis methods.

5 Following exposure to such dialysis liquid across the semipermeable membrane, the blood typically has a pH in the range of desired to adjust the blood pH to a range or value encompassing that range, i.e. 7.0 to 7.8, 7.2 to 7.6, or 7.3 to 7.5, 7.35 to 7.45, and most preferably exactly or about 7.40.

10 The present invention also allows for the treatment of a condition characterized by a combination of respiratory acidosis and metabolic acidosis. This is possible because the dialysis liquid, particularly the pH and the (combined) carbonate/bicarbonate concentration in the dialysis liquid, can be adjusted to individual needs.

Treatment of lung failure

15 The methods of the present invention are suitable for treating patients suffering from acute or chronic respiratory failure (lung failure). Subjects suffering from lung failure, but typically not from failure of other organs, such as kidney failure or liver failure, develop respiratory acidosis, or are at risk of developing respiratory acidosis. This is because removal of carbon dioxide does not occur as efficiently as in healthy subjects, or does not occur at all. This patient group includes patients suffering from asthma, hypoventilation, lung diseases such as lung cancer, complications 20 associated with smoking and with exposure to other air-born toxins or particles, or muscle dystrophy, or emphysema, particularly late-stage emphysema. Many patients suffering from such lung diseases have a completely working kidney (full renal function). The present invention provides a lung support. Subjects suffering from such conditions are suitably treated by the method of the invention as described for the treatment of respiratory acidosis.

25 Treatment of combined organ insufficiencies: Combined support of the lungs and liver and/or kidney

In many cases subjects suffering from lung failure are also affected by a liver and/or kidney dysfunction. The methods of the present invention are also suitable for treating such subjects, and thus to support these organs:

30 Treatment of combined lung failure/kidney failure

The present invention also allows for treating subjects suffering *inter alia* from acute or chronic kidney (renal) insufficiency, or chronic renal failure (CRF). In general, the kidneys play an important role in maintaining acid-base homeostasis of healthy individuals by regulating the pH of the blood plasma: main functions include reabsorption of bicarbonate from urine, and

excretion of hydrogen cations into urine. These functions of the kidneys are important for maintaining acid-base balance, and can also contribute to controlling blood pH. The proper functioning of the kidneys is affected in patients suffering from kidney failure. This patient group includes patients suffering from kidney diseases such as kidney cancer, as well as complications 5 associated with intoxication and with exposure to certain medicaments.

Renal replacement therapy (RRT) is being widely used in modern intensive care settings/intensive care unit (ICU) for treating such subjects. In subjects in the intensive care unit (ICU subjects), acute renal failure (ARF) is frequent, as a part of multiple organ dysfunction syndrome (MODS, in particular also referred to as "multiple organ failure"), in postoperative states and after 10 interventional studies, in already susceptible individuals. In general, ICU subjects are in need of different organ support such as continuous renal replacement therapy (CRRT), liver dialysis and mechanical ventilation. In contrast to the state of the art, which traditionally requires at least three different devices for the treatment of kidney, liver and lung failure in such subjects (or, in addition to a device for the treatment of liver failure, a combined three-chamber device for the treatment 15 of kidney/lung failure, PrismaLung™, DE 10 2009 008601 A1; WO 2010/091867 A1; Novalung), the present invention provides a significant improvement.

The conditions ((combined) carbonate/bicarbonate concentration of the dialysis liquid entering the second chamber; pH of the blood exiting the first chamber...) are suitably selected among the conditions described above for any of respiratory or metabolic acidosis, preferably those 20 described for metabolic acidosis. Additionally, it is preferable to include an adsorber, as generally described above. The adsorber is suitable for binding or adsorbing at least one undesired substance present in the patient's blood. To extract liquid or dissolved substances (urea, uric acid, electrolytes, sodium, calcium or potassium cations; chloride anions). For example, in patients suffering from kidney failure, it is typical that the kidney fails to maintain physiological 25 concentrations of sodium, calcium or potassium cations; and/or of chloride anions, in the blood. These deficiencies are addressed by the present invention.

Treatment of combined kidney/liver/lung failure

The present invention also allows for treating subjects suffering from acute or chronic liver failure in addition to lung failure and/or kidney failure. Typical treatment in accordance with the present 30 invention involves extracorporeal toxin removal. For the treatment of such subjects, the methods described in WO 2009/071103 A1 and/or WO 03/094998 A1, or the methods made available through the company Hepa Wash (Munich, Germany), can be modified such that the dialysis liquid complies with the framework dialysis liquid of the present invention, or with any 35 embodiments thereof. In such methods, albumin has a dual or synergistic function: it not only binds toxins (which addresses liver insufficiency) but also buffers the dialysis liquid, together with

carbonate (which addresses lung insufficiency). That means, that in addition to the functionalities described in WO 2009/071103 A1 and/or WO 03/094998 A1, it is possible to perform a lung support and/or to correct the blood pH to a physiological level or otherwise desired level. This treatment allows to combine a kidney dialysis, liver dialysis and a lung support comprising a

5 carbon dioxide removal and blood oxygenation in one single device. Modifications or configurations described above for the treatment of kidney failure, such as presence of an adsorber, are suitably employed also in this embodiment.

It is also possible to gradually increase the (combined) carbonate/bicarbonate concentration over the course of treatment, within the range of the present invention (0 to 40 mmol/l).

10

In view of the above, the present invention also provides, in a further aspect, a dialysis liquid characterized by

- a pH in the range of pH 8.0 to pH 11.0;
- comprising at least one buffering agent, wherein the buffering agent has at least one pKa 15 value in the range from 7.0 to 11.0; and
- a buffering capacity of 12 mmol/l or more for H⁺ ions,

for use in the medical treatment of a human or animal subject, for example as described above.

In general, preferred embodiments of the dialysis liquid for use according to the present invention correspond to preferred embodiments of the dialysis liquid as described herein and/or to preferred 20 embodiments of the medical use as described above.

For example, a dialysis liquid for use is preferred, wherein the use comprises the process according to the present invention as described herein. Moreover, a dialysis liquid for use is preferred, wherein the use comprises the steps of:

- removing blood from the vein or artery of a human or animal subject;
- subjecting blood of step (i) to a process according to the present invention as described herein; and
- reintroducing blood of step (ii) into an artery or vein of said subject, preferably into the vein.

30

It is also preferred that the dialysis liquid for use according the present invention is used to prevent and/or treat one or more diseases selected from respiratory acidosis, metabolic acidosis, lung failure, liver failure, and kidney failure as described above.

Moreover, the buffering agent comprised by the dialysis liquid for use according the present invention is preferably a non-CO₂-forming buffering agent as described above. More preferably, the non-CO₂-forming buffering agent is selected from albumin, THAM, Tris and phosphate buffer as described above.

5

Most preferably, the dialysis liquid for use according the present invention comprises albumin, which is preferably selected from human serum albumin and/or bovine serum albumin, as described above.

10 It is also preferred that the dialysis liquid for use according the present invention comprises less than 10 mmol carbonate/bicarbonate, more preferably the dialysis liquid for use according the present invention does not comprise carbonate/bicarbonate, as described above. Even more preferably, the dialysis liquid for use according the present invention does not comprise a CO₂-forming buffering agent, as described above.

15

It is also preferred that the dialysis liquid for use according the present invention has a pH in the range from pH 8.0 to pH 11.0, preferably pH 8.0 to pH 9.0, and comprises (i) 10 to 40 mmol/l carbonate/bicarbonate and (ii) 10 to 60 g/l albumin, as described above. Alternatively or additionally it is also preferred that the dialysis liquid for use according the present invention comprises 5 to 20 mmol/l Tris, 10 to 60 g/l albumin and wherein the dialysis liquid has a pH the range from pH 8.0 to pH 11.0, as described above.

20 Preferably, the dialysis liquid for use according the present invention comprises one or more buffering agents selected from the group consisting of: Tris(hydroxymethyl)aminomethane (Tris, THAM), carbonate/bicarbonate and a water-soluble protein, preferably albumin.

25 Preferably, the dialysis liquid for use according the present invention comprises more than 1.7 mmol/l calcium (Ca²⁺) ions, preferably 2 to 4 mmol/l calcium (Ca²⁺) ions, more preferably 2.4 - 2.6 mmol/l calcium ions, as described above.

30 Examples:

The following examples are provided for illustrative purposes. These examples do not limit the invention.

Example 1: buffering capacity of solutions comprising one or more buffering agents

35 The buffering capacity of various aqueous solutions comprising one or more buffering agents was experimentally tested. These aqueous solutions are exemplary liquids. Exemplary liquids 1 and

2 refer to dialysis liquids (dialysates without buffering agents). Exemplary liquids 3 to 8 of table 1 refer to dialysis liquids (dialysates with various buffering agents exemplary liquids). Dialysis liquids 9 and 10 of table 1 refer to dialysis liquids (dialysates) as described in the prior art. Exemplary liquids 11 to 14 refer to Tris solution only. The buffering capacity of exemplary dialysis 5 liquids (dialysates 5 to 8) correspond to dialysis liquids (dialysates) according to the present invention.

1A: Preparation of liquids

These exemplary liquids were generally prepared as follows:

For the preparation of exemplary liquids according to the present invention and of exemplary 10 liquids as outlined in table 1, pure water (osmosis quality) was used as a basis, and one or more buffering agents according to the present invention (albumin and/or sodium bicarbonate ("soda") and/or Tris(hydroxymethyl)aminomethane (Tris/THAM) was added. In particular, albumin (at the concentration indicated below) and/or bicarbonate (at the concentration indicated below) and/or Tris (at the concentration indicated below) was dissolved in water. Subsequently or 15 simultaneously, the pH was adjusted to the values indicated below. If necessary, addition of albumin and adjustment of pH can be done simultaneously. In some instances, albumin dissolves more rapidly at or near the desired pH values as indicated in the Table below. At any rate, the pH is checked, and if necessary adjusted, after all the buffering agent(s) has dissolved. Adjustment of the pH is typically done by addition of an acidic concentrate (aqueous HCl) and/or by addition 20 of a basic concentrate (aqueous NaOH).

For comparative purposes, solutions were prepared to which no buffering agent (albumin, carbonate/bicarbonate, Tris) was added. The pH of these solutions was adjusted to 7.45 and 9, respectively, as indicated in the Table below.

For comparative purposes, two acetate-containing exemplary liquids (9 and 10), additionally 25 containing sodium bicarbonate, within the range described in the prior art were prepared. For details, see the Table below.

Additionally, four Tris-containing exemplary liquids were prepared. To that end, two solutions of Tris (Tris(hydroxymethyl)-aminomethane) were prepared:

- Tris 38 mmol/l: initial pH after dissolution: pH 10.45.
- Tris 20 mmol/l: initial pH after dissolution: pH 10.14.

HCl (0.1 M or 0.2M) was added until the pH value indicated in the below table (pH 7.45 or pH 30 9.0, respectively) was reached, as indicated in the table below. Thereby, Tris-containing exemplary liquids were prepared.

In general, when the exemplary liquids were prepared, carbonate (e.g. sodium carbonate) was not added. However, it is understood that carbonate and bicarbonate are present in dynamic equilibrium, as a function of the pH. Therefore, a exemplary liquid made by addition of a certain amount of bicarbonate (e.g. 20 mmol/l) and adjustment to a certain pH (e.g. pH 9) will comprise 5 a certain combined concentration of bicarbonate and carbonate (e.g. in that case 20 mmol/l).

In detail, the following exemplary liquids were prepared:

Table 1:

	Buffering agent	pH	Comment (if any)
1	no buffering agent	pH 7.45	Dialysis liquid without buffering agent
2	no buffering agent	pH 9.0	Dialysis liquid without buffering agent
3	20 g/l albumin	pH 7.45	Dialysis liquid with buffering agent
4	20 g/l albumin	pH 9	Dialysis liquid with buffering agent
5	20 mmol/l sodium bicarbonate (soda)	pH 7.45	Dialysis liquid with buffering agent
6	20 mmol/l sodium bicarbonate (soda)	pH 9	Dialysis liquid with buffering agent
7	20 mmol/l sodium bicarbonate (soda) + 20 g/l albumin	pH 7.45	Dialysis liquid with buffering agent
8	20 mmol/l sodium bicarbonate (soda) + 20 g/l albumin	pH 9	Dialysis liquid with buffering agent
9	38 mmol/l sodium bicarbonate (soda) + 4 mmol/l acetic acid	pH 7.6	Dialysis liquid as described in the prior art
10	20 mmol/l sodium bicarbonate + 4 mmol/l acetic acid	pH 7.25	Dialysis liquid as described in the prior art
11	20 mmol/l Tris	pH 7.45	Tris solution only
12	20 mmol/l Tris	pH 9	Tris solution only
13	38 mmol/l Tris	pH 7.45	Tris solution only
14	38 mmol/l Tris	pH 9	Tris solution only

10 In Figure 1, all these liquids are referred to as "dialysate". The respective buffering agent(s) and pH are indicated.

As a reference (internal standard), the buffering capacity of blood plasma ("plasma") was determined. For that purpose, pig blood was tested as follows. First, the bicarbonate concentration and pH were determined, and it was found that the mean bicarbonate concentration was 24.2 mmol/l and the pH was 7.45. Second, said blood was subjected to 5 centrifugation in order to obtain a cell free supernatant. The cell free supernatant was designated plasma.

In Figure 1, this is referred to as "blood plasma".

1B: Determination of buffering capacity

The buffering capacity for H^+ ions of all liquids described in section 1A (exemplary liquids 10 according to table of section 1A; plasma as described in section 1A) was experimentally tested. To that end, all liquids (comparative exemplary liquids and exemplary liquids according to the present invention, and blood plasma) were subjected to titration with HCl. In particular, 0.1 M HCl was added, the pH was continuously monitored, the solutions were agitated to ensure mixing, and titration was terminated when the pH reached a final value of pH of 6.5. In other 15 words, titration was stopped when the pH reached a value of 6.5. Based on the amount of HCl added until pH 6.5 was reached, the buffering capacity (H^+ -ion in mmol/l) was calculated.

The buffering capacity determined by this assay is shown in Figure 1.

The buffering capacity of blood plasma was determined to be 12.00 mmol/l H^+ -ions.

It is preferred that exemplary liquids according to the present invention are characterized by a 20 buffering capacity (in mmol/l) superior to the buffering capacity of blood plasma, as determined by this assay.

Thus, the exemplary liquid according to the present invention provides excellent buffering capacity, particularly in embodiments wherein the exemplary liquid has a pH above the pH of normal human blood.

25

Example 2: Comparison of the process according to the present invention to a reference process

A dialysis liquid according to the present invention was tested by using a HepaWash® (Munich, Germany) dialysis device (Hepa Wash LK2001 dialysis device). As a reference device, a dialysis device (Nikkiso DBB-03 dialysis device) commercially offered by Nikkiso (Japan) was used.

30 The HepaWash® dialysis device was described previously, but not in combination with the process according to the present invention, nor in combination with the purpose of carbon dioxide removal from blood.

The reference device commercially offered by Nikkiso is a conventional hemodialysis system. That device uses a counter-current and is thus specifically designed to provide a renal support (hemodialysis), and to remove the undesired substance urea from the blood. The device is connected directly to osmosis apparatus for supply of osmosis water. The dialysis liquid is used 5 in a single pass process; i.e. after a single pass through the dialyzer, the dialysis liquid is discarded.

In this example, two different dialysis liquids were used for the both devices (HepaWash® and Nikkiso).

For the Nikkiso hemodialysis system a dialysis liquid with a pH of 7.45 was used, which is 10 characterized as follows:

Na ⁺	138.00	mmol/l
K ⁺	2.00	mmol/l
Ca ²⁺	1.50	mmol/l
Mg ²⁺	0.50	mmol/l
Cl ⁻	109.00	mmol/l
Acetate	3.00	mmol/l
HCO ₃ ⁻	32.00	mmol/l
Glucose	1.00	g/l

For the HepaWash® device a dialysis liquid with a pH of 9 was used, which is characterized as follows:

Na ⁺	138.00	mmol/l
K ⁺	4.00	mmol/l
Ca ²⁺	2.50	mmol/l
Mg ²⁺	0.50	mmol/l
Cl ⁻	110.00	mmol/l
HCO ₃ ⁻	20.00	mmol/l
Glucose	1.00	g/l
Albumin	20.00	g/l

15 It was a goal of this experiment to compare these two dialysis devices. In particular, it was a goal to determine which device is capable of efficiently removing added carbon dioxide from blood.

For that purpose, 110 sccm CO₂ was continuously added per minute to pig blood (i.e. 110 sccm CO₂/min). This means in particular that 110 standard cubic centimeters per minute CO₂ was continuously added to pig blood.

The CO₂-containing blood was subjected to dialysis under the following conditions:

5 HepaWash[®]:

- Blood Flow: 400 ml/min.
- Dialysis liquid flow: 800 ml/min.

Nikkiso:

- Blood Flow: 350 ml/min.
- Dialysis liquid flow: 500 ml/min.

The blood was recycled in both cases.

The result is shown in Figure 2. The figure compares blood pH values during treatment with these different devices (Nikkiso and Hepa Wash[®]). As can be taken from the figure, that only the Hepa Wash[®] system, but not the Nikkiso system (Hemodialysis System), can maintain the blood pH from 7.3 to 7.4, while the pH value of the blood treated with the Nikkiso machine (Hemodialysis System) rapidly fell to 6.65.

As can be taken from Figure 2, renal dialysis (hemodialysis) machines, such as the one offered by Nikkiso, are incapable of preventing the problem of over-acidification of the blood. Without wishing to be bound to a particular theory, it is thought that this system removes not only H⁺ ions, but also the buffering agent bicarbonate, from the blood. Removing H⁺ and bicarbonate resembles the removal of CO₂ in the lung.

The Hepa Wash[®] system makes it possible to remove excess H⁺ ions (present due to dissociation of carbonic acid into bicarbonate and H⁺ ions). This system is therefore capable to efficiently prevent over-acidification of the blood. As indicated above, and as known to the skilled person, a blood pH values below 6.8 (over-acidification of blood) is to be avoided. This goal can be achieved with the Hepa Wash[®] system. On the other hand, as also shown in this example, the dialysis device by Nikkiso is not suitable for CO₂ removal from blood upon maintenance of blood pH.

Example 3: Calcium concentrations

Dialysis liquid comprising calcium (Ca^{2+} ions) was used, and the pH of the dialysis liquid was altered in the range of pH 7.45 to pH 9 (see Figure 3). The dialysis liquid was in contact with blood via a semipermeable membrane. The calcium concentration in blood was determined. As

5 can be taken from Figure 3, even in the case of a calcium concentration above 1.70 mmol/l in the dialysis liquid, the calcium ion concentration in the blood remains within the desired range of 1.00 – 1.70 mmol/l. This demonstrates that the calcium ion concentration in the dialysis liquid according to the present invention is suitably in a range above 1.70 mmol/l.

The claims defining the invention are as follows:

1. Process for removal of at least one undesired substance from blood, comprising the step of contacting blood to a dialysis liquid via a semipermeable membrane, wherein the dialysis liquid is characterized by:
 - (i) a pH in the range from pH 8.0 to pH 11.0;
 - (ii) comprising at least one buffering agent, wherein the buffering agent is a non-CO₂-forming buffering agent selected from albumin, THAM, and Tris; and has at least one pKa value in the range from 7.0 to 11.0; and
 - (iii) a buffering capacity of 12 mmol/l or more for H⁺ ions;and wherein the dialysis liquid comprises 0 to 40 mmol/l carbonate/bicarbonate.
2. Process according to claim 1, wherein the dialysis liquid comprises albumin.
3. Process according to claim 1 or 2, wherein the dialysis liquid does not comprise carbonate/bicarbonate.
4. Process according to any of the preceding claims, wherein said blood is present in a first chamber, and wherein said dialysis liquid is present in a second chamber, the chambers being separated by said semipermeable membrane, wherein said blood flows through the first chamber, so that it enters, passes through and exits the first chamber and said dialysis liquid flows through the second chamber, so that it enters, passes through and exits the second chamber.
5. Process for removal of at least one undesired substance from blood, comprising the steps of:
 - (i) introducing blood into a first chamber of a device, said device comprising the first chamber and a second chamber, wherein the first chamber and the second chamber are separated by a semipermeable membrane,
 - (ii) introducing a dialysis liquid into the second chamber of said device, wherein the dialysis liquid being introduced into the second chamber is characterized by:
 - (a) a pH in the range from pH 8.0 to pH 11.0;
 - (b) comprising at least one buffering agent, wherein the buffering agent is a non-CO₂-forming buffering agent selected from albumin, THAM, and Tris; and has at least one pKa value in the range from 7.0 to 11.0; and
 - (c) a buffering capacity of 12 mmol/l or more for H⁺ ions;

and wherein the dialysis liquid comprises 0 to 40 mmol/l carbonate/bicarbonate.

6. Process according to any one of the preceding claims, wherein the at least one undesired substance is selected from the group consisting of carbon dioxide (CO_2), hydrogen cation (H^+), hydrogen carbonate (HCO_3^-) and solvates of any one thereof, or any combinations of these.
7. Process according to any one of the preceding claims, wherein the dialysis liquid comprises
 - (i) 10 to 40 mmol/l carbonate/bicarbonate, 10 to 60 g/l albumin and wherein the dialysis liquid has a pH the range from pH 8.0 to pH 11.0 or pH 8.0 to pH 9.0; or
 - (ii) 5 to 20 mmol/l Tris, 10 to 60 g/l albumin and wherein the dialysis liquid has a pH the range from pH 8.0 to pH 11.0.
8. Process according to any one of claims 4 to 7, wherein the dialysis liquid exits from the second chamber, is subjected to at least one treatment step, and subsequently re-enters (is recycled) into (to) the second chamber, wherein said at least one treatment step of the dialysis liquid is selected from the group consisting of (i) exposure to an adsorber and/or (ii) contact with a semipermeable membrane, and/or (iii) acidic pH and/or basic pH exposure.
9. Process according to claim 8, wherein said treatment step includes acidification of the dialysis liquid to acidic pH, for formation of carbon dioxide, and subsequent removal of carbon dioxide.
10. Process according to any one of claims 2 to 8, wherein the albumin is selected from human serum albumin and/or bovine serum albumin.
11. Process according to any one of the preceding claims, wherein the dialysis liquid comprises more than 1.7 mmol/l calcium (Ca^{2+}) ions, or 2 to 4 mmol/l calcium (Ca^{2+}) ions, or 2.4 - 2.6 mmol/l calcium ions.
12. Process according to any one of claims 4 to 11, wherein the dialysis liquid is recycled, and re-introduced into the second chamber, and wherein the step of re-introduction into the second chamber is preceded by a step of adjusting pH and/or buffering capacity.
13. Method for extracorporeal treatment of blood from a human or animal subject, wherein the method comprises the steps of:
 - (i) removing blood from the vein or artery of said subject;

- (ii) subjecting blood of step (i) to a process of any one of claims 1 to 12;
- (iii) reintroducing blood of step (ii) into an artery or vein of said subject.

14. Dialysis liquid characterized by:

- (i) a pH in the range of pH 8.0 to pH 11.0;
- (ii) comprising at least one buffering agent, wherein the buffering agent is a non-CO₂-forming buffering agent selected from albumin, THAM, and Tris; and has at least one pKa value in the range from 7.0 to 11.0; and
- (iii) a buffering capacity of 12 mmol/l or more for H⁺ ions, and wherein the dialysis liquid comprises 0 to 40 mmol/l carbonate/bicarbonate, for use in the medical treatment of a human or animal subject.

15. The dialysis liquid for use according to claim 14, wherein the dialysis liquid comprises albumin.

16. The dialysis liquid for use according to claim 15, wherein the albumin is selected from human serum albumin and/or bovine serum albumin.

17. The dialysis liquid for use according to any one of claims 14 to 16, wherein the dialysis liquid does not comprise carbonate/bicarbonate.

18. The dialysis liquid for use according to claim 17, wherein the dialysis liquid does not comprise a CO₂-forming buffering agent.

19. The dialysis liquid for use according to any one of claims 14 to 18, wherein the dialysis liquid comprises:

- (i) 10 to 40 mmol/l carbonate/bicarbonate, 10 to 60 g/l albumin and wherein the dialysis liquid has a pH the range from pH 8.0 to pH 11.0 or pH 8.0 to pH 9.0; or
- (ii) 5 to 20 mmol/l Tris, 10 to 60 g/l albumin and wherein the dialysis liquid has a pH the range from pH 8.0 to pH 11.0.

20. The dialysis liquid for use according to any one of claims 14 to 19, wherein the dialysis liquid comprises more than 1.7 mmol/l calcium (Ca²⁺) ions, or 2 to 4 mmol/l calcium (Ca²⁺) ions, or 2.4 - 2.6 mmol/l calcium ions.

21. Method according to claim 13, wherein the subject is selected from a subject suffering from respiratory acidosis, a subject suffering from metabolic acidosis, a subject suffering from lung failure, a subject suffering from liver failure, and a subject suffering from kidney failure, or a subject suffering from combinations of any of these.
22. Method according to claim 21, wherein the subject suffers from respiratory acidosis, and wherein the dialysis liquid, when entering into the second chamber, is characterized by
 - (a) presence of Tris and albumin as buffering agents, and
 - (b) a (combined) carbonate/bicarbonate concentration in the range from 0 to 10 mmol/l.
23. Method according to claim 21 or 22, wherein the subject suffers from metabolic acidosis, and wherein the dialysis liquid, when entering into the second chamber, is characterized by presence of carbonate/bicarbonate and albumin as buffering agents.
24. Method according to claim 23, wherein the dialysis liquid, when entering into the second chamber, is characterized by a (combined) carbonate/bicarbonate concentration in the range from 20 to 40 mmol/l.
25. Method according to any of claims 21 to 24, wherein the subject suffers from lung failure, and wherein the dialysis liquid, when entering into the second chamber, is characterized by
 - (a) presence of Tris and albumin as buffering agents, and
 - (b) absence of carbonate/bicarbonate, or a (combined) carbonate/bicarbonate concentration in the range from 0 to 10 mmol/l.
26. Method according to any of claims 21 to 25, wherein the subject suffers from lung failure and kidney failure, and wherein the dialysis liquid is contacted with an adsorber upon exiting the second chamber, and the dialysis liquid is subsequently recycled to the second chamber.
27. Method according to any of claims 21 to 26, wherein the subject suffers from lung failure and liver failure, and wherein
 - (i) upon exiting the second chamber, the dialysis liquid is divided into two parallel flow paths, a first flow path and a second flow path;
 - (iia) the pH of the dialysis liquid in the first flow path is lowered by addition of acid;
 - (iib) the pH of the dialysis liquid in the second flow path is increased by addition of base;

- (iii) the dialysis liquids of the first and the second flow path are merged, and the pH is adjusted to a pH in the range of 8.0 to 9.0;
- and
- (iv) the dialysis liquid of step (iii) is subsequently recycled to the second chamber.

28. Process for regenerating a dialysis liquid as defined in any of claims 14 to 20, wherein the process comprises the following steps:

- (a) separating a flow of the dialysis liquid into a first flow and a second flow;
- (b) adding an acidic fluid to the first flow of dialysis liquid;
- (c) removing toxins by filtrating, dialysing, precipitating or diafiltrating the acidified first flow of the dialysis liquid;
- (d) adding an alkaline fluid to the second flow of the dialysis liquid;
- (e) removing toxins by filtrating, dialysing, precipitating or diafiltrating the alkalized second flow of the dialysis liquid; and
- (f) merging the first and the second flow of the dialysis liquid.

Fig. 1

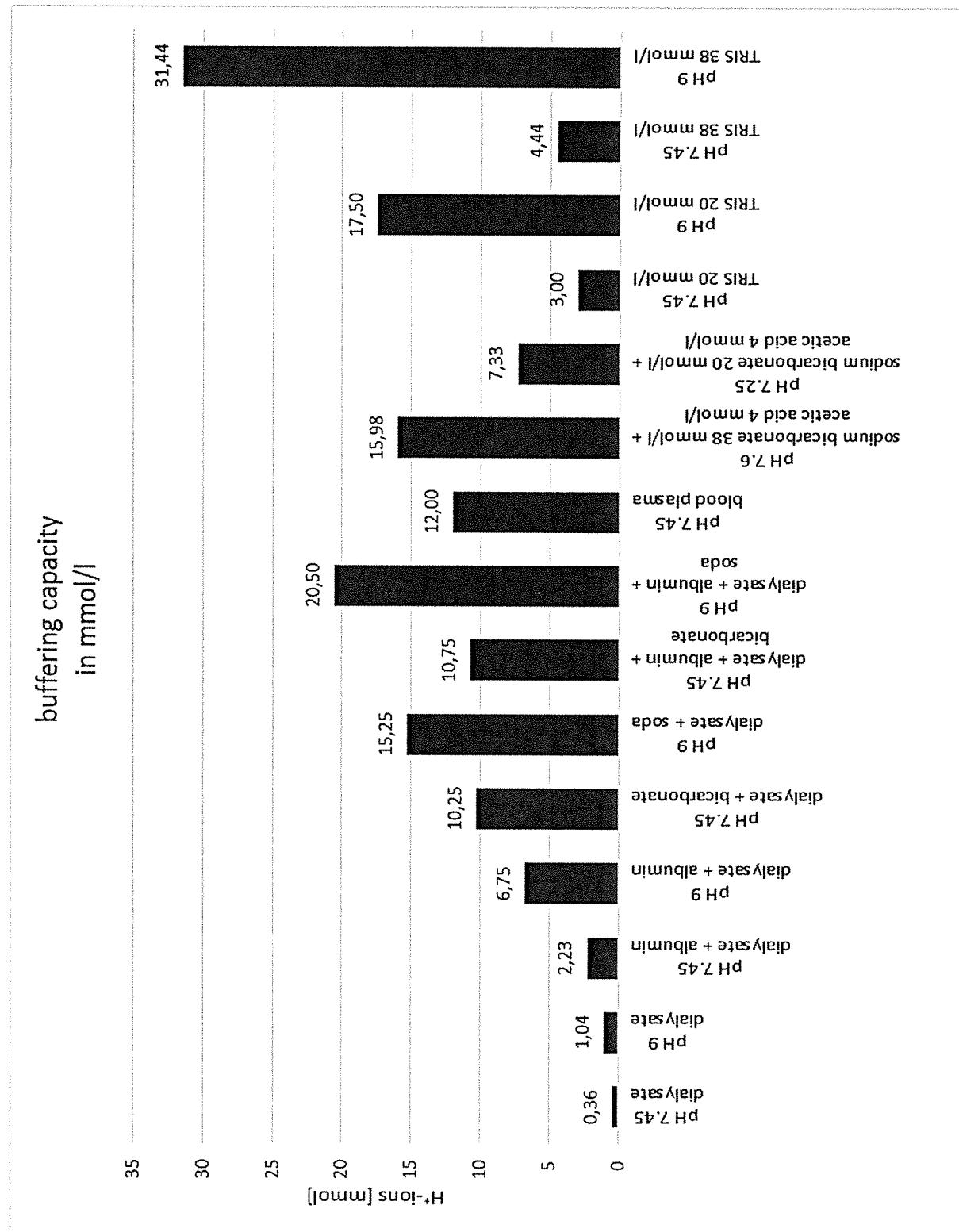


Fig. 2

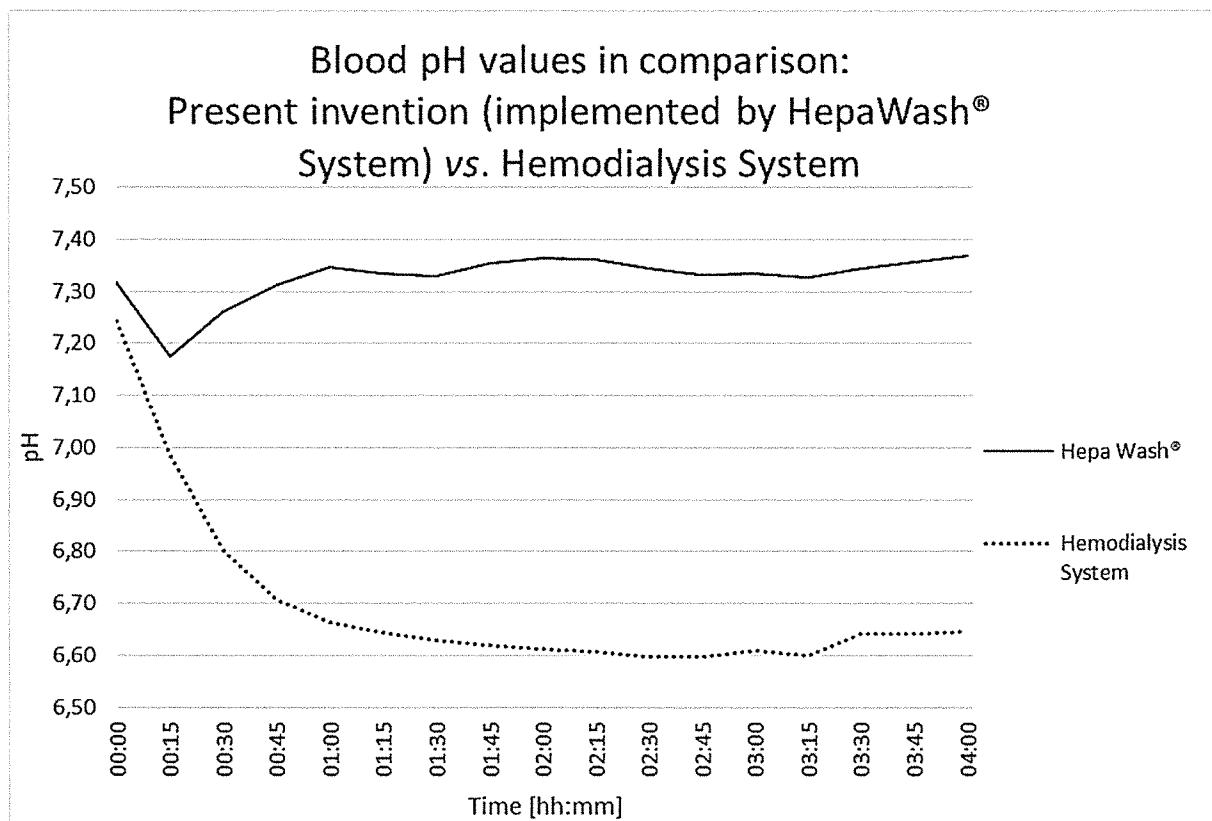


Fig. 3

