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(54) Title: PHARMACEUTICAL COMPOSITION COMPRISING TEMOZOLOMIDE ESTER

(54) 发明名称: 含有替莫唑胺的药用组合物

**A1** (57) **Abstract:** The present invention discloses general formula I of Temozolomide-8-carboxylate compounds, the process for preparation, pharmaceutical compositions comprising the compounds and the use of the compounds and pharmaceutical compositions for the manufacture of an antitumor medicament. The said pharmaceutical composition comprises one or more general formula I Temozolomide-8-carboxylate compounds as active ingredient, together with conventional pharmaceutical carriers. The composition also comprises one or more pharmaceutically acceptable acidic material, optionally second or tertiary alcohol or ester or ether derivatives thereof. The said pharmaceutical composition can be made into various common formulations, particularly oral formulations as well as topically transdermal patches. The present invention also discloses the application of the compounds and the compositions to treat tumor.

(57) **摘要:** 本发明公开了通式I的替莫唑胺-8-羧酸酯类化合物、其制备方法、含有该化合物的药用组合物以及该化合物和组合物用于制备各抗肿瘤药物的应用。所述药用组合物中含有—种或多种通式I的替莫唑胺-8-羧酸酯作为活性成分, 以及常规的药用载体, 该组合物还可包括—种或多种药学上可接受的酸性物质, 和选择性含有仲醇或叔醇或它们的酯或醚衍生物。所述的药用组合物可以制成各种常规的制剂, 特别是口服制剂和局部应用的透皮吸收制剂。本发明还公开了使用该化合物和组合物治疗肿瘤的方法。

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## Pharmaceutical Composition Comprising Temozolomide Ester

### Field of invention

The present invention relates to the field of medicine. More specifically, the present invention relates to Temozolomide-8-carboxylate derivatives, method for preparing it, compositions comprising them and the use of the derivatives and compositions in the manufacture of a medicament for treatment of tumor, in particular to the use of the compound and the composition in an oral and transdermal preparation for treatment of tumor such as skin carcinoma, brain carcinoma and lymphoma.

### 10 Background Art

Temozolomide (hereinafter referred to as "TMZ"), an alkylating agent for treatment of carcinoma, has a broad-spectrum bioactivity of anti-tumor [L.H. Tsang, et al. Cancer Chemother Pharmacol. 27 (1991): 342-346], which in particular has bioactivity for treatment neuroglioma (brain carcinoma) and malignant melanoma (skin carcinoma). In some 15 western countries, the TMZ capsule had been approved to be used for the treatment of malignant neuroglioma. WO 0057867 described a method by using TMZ at a cyclical schedule. Also, the TMZ capsule has been approved to be used clinically in China. Phase II clinical trials showed that TMZ had activity for curing malignant melanoma [N.M. Bleehen, et al. J. Clin. Oncol. 13 (1995): 910-913], and recent phase III clinical trials revealed that TMZ 20 has the same activity as the dacarbazine for curing malignant melanoma [M.R. Middleton, et al. J. Clin. Oncol. 18 (2000): 158-166] even with the similar side effects between them such as leucocytopenia, nausea, vomit, hair loss, red rash and constipation. Besides, oral administration of TMZ displayed dose-limiting myelotoxicity [A.M. Heimberger, et al. Clin. Can. Res. 6 (2000): 4148-4153]. Previous study on changing formulation exhibited 25 that intrathecal injection administration of TMZ solution could decrease the side effects [J.H. Sampson, et al. Clin. Can. Res. 5 (1999): 1183-1188]. So it should be deemed that the transdermal formulation is the ideal for TMZ to cure skin carcinoma, especially during the early period. Some studies have proven that local administration of toremifene on site of carcinoma might result in a high local concentration, while 30 lowering the systematic concentration [L. Soe, et al. Cancer Chemother. Pharmacol., 39 (1997): 513-520], which brought about lower systematic toxicity.

Generally, percutaneous administration is conditioned by both the skin barrier and the physicochemical properties of drug. Instability and insolubility of said drug prevent it

from being made into formulations. Studies, as published in WO0057867, showed that its inability to permeate artificial skin (silicon membrane), rat skin and human skin rendered it impossible to be made into transdermal formulations. In view of this, the application of TMZ will be limited to a great extent.

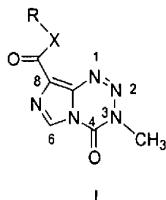
5 Previously, aiming at structure modification, a lot of derivatives has been synthesized, most of which were focused on replacement of substitute group at nitrogen atom of No.3 and the modification of substitute group at nitrogen atom of amide group of No.8. The general formula, as described in EP0252682 (1987), claimed methyl, ethyl, propyl and butyl temozolomide-8-carboxylates, but didn't disclose their pharmacological 10 actions and the activities for treatment of carcinomas.

On the other hand, the compounds of imidazo[5,1-d]-1,2,3,5-tetrazin-4-one, typically represented by TMZ, share a common trait of so bad solubility, that they can hardly be dissolved in any common-used solvents such as ethyl acetate, dichloromethane and water. They exhibit a slight solubility of about 1~5% in the blend of organic solvent 15 and water, for example the aqueous solution of acetic acid, acetonitrile, acetone, methanol or ethanol with the concentration of 1~10%. Even in the non-protonic polar solvent-DMSO, their solubility is about 5%. In addition, another trait of these compounds is their instability, which is embodied not simply by their sensibility to light, what is more, by their sensibility to alkaline mediums with pH value more than 7 and those mediums with 20 nucleophilic group such as the compounds containing amidogen, hydroxyl and mercapto group. For example, the environment of the pH value more than 7 will make these compounds rapidly decomposing and changing color (red); the same story may occur in the methanol and ethanol. It is therefore limited for the methanol and ethanol to be used as the solubilizer in manufacturing preparations. So it seems to be much desired to 25 develop a novel bioactive compound and to seek the methods for enhancing its stability and solubility in the application of the pharmaceutical industry.

#### Summary of the Invention

A first aspect of the invention provides for a pharmaceutical composition having anti-tumor activity comprising a therapeutically effective amount of one or more 30 compounds of formula I as the active ingredient, conventional pharmaceutically acceptable carriers, and one or more pharmaceutically acceptable acidic components, wherein said acidic component is selected from a group consisting of oleic acid, stearic

acid, linolenic acid, fumaric acid, benzoic acid, tartaric acid, sorbic acid, lactic acid, citric acid, acetic acid and EDTA,



wherein X is O or S;

5 R is substituted or unsubstituted C<sub>3</sub>-C<sub>10</sub> straight or branched alkyl, C<sub>3</sub>-C<sub>10</sub> cycloalkyl, C<sub>3</sub>-C<sub>10</sub> straight or branched alkenyl or C<sub>3</sub>-C<sub>10</sub> straight or branched chain alkynyl;  
and R has substituent(s), said substituent(s) is C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, C<sub>1</sub>-C<sub>6</sub> alkylthio group, C<sub>1</sub>-C<sub>6</sub> alkyl amino group, phenyl or phenyl substituted by halogen.

10 A second aspect of the invention provides for a method of treating carcinomas comprising administering to a patient in need thereof a pharmaceutical composition according to the first aspect of the invention.

15 A third aspect of the invention provides for the use of a pharmaceutical composition according to the first aspect of the invention in the manufacture of a medicament for treating carcinomas.

#### **Detailed description of the invention**

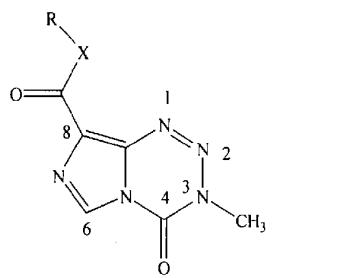
Thus, the object of the present invention is to provide 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives of the general formula (I) and the methods for preparing them, and the compositions comprising said derivatives 20 and methods for preparing said compositions.

The inventors of the present invention found out that the 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives

of the general formula (I) and the compositions comprising them have the anti-tumor activity, and will be used for the treatment of carcinomas, especially for the skin carcinoma, brain carcinoma and lymphatic carcinoma etc. Thus, the other object of the invention is to provide the use of the  
5 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives of the general formula (I) and the compositions comprising them in manufacturing the drugs for treatment of carcinomas, wherein said carcinomas include skin carcinoma, brain carcinoma and lymphatic carcinoma etc.

Another object of the invention is to provide various preparations having the  
10 bioactivities of anti-tumor and comprising the temozolomide-8-carboxylate derivatives of the general formula (I) as the active ingredient(s), especially the oral preparation and topical transdermal patches (penetration skin patch). Said topical transdermal patches include matrix type controlled-release patch, solid reservoir type controlled-release patch or liquid reservoir type controlled-release patch.

15 The structure of said 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate in the present invention is represented by the general formula (I) as follows:



Wherein X is O or S;

20 R is substituted or unsubstituted C3~C10 straight or branched chain alkyl, C3~C10 cycloalkyl, C3~C10 straight or branched alkenyl or C3~C10 straight or branched chain alkynyl;

25 Further, R may have substituent(s), said substituent(s) may be C1~C6 alkyl, C1~C6 alkoxy, C1~C6 alkylthio group, C1~C6 alkyl amino group, phenyl or phenyl substituted by halogen.

Preferably, X is O.

In above definition, the term of C3~C10 straight or branched chain alkyl used herein is a saturated straight or branched chain hydrocarbyl having 3-10 carbon atoms, for example propyl, butyl, amyl, hexyl, heptyl, octyl, nonyl or decyl and the like, and all their isomers such as isopropyl, isobutyl, tert-butyl, iso-hexyl or iso-heptyl etc. The preferred R is selected from a group consisting of methyl, ethyl, propyl, isopropyl, *n*-butyl, 1-methyl-propyl, 2-methyl-propyl, amyl, 1-methyl-buty1, 2-methyl-buty1, 3-methyl-buty1, hexyl, 1-methyl-amyl, 2-methyl-amyl, 3-methyl-amyl, 4-methyl-amyl, heptyl, 1-methyl-hexyl, 2-methyl-hexyl, 3-methyl-hexyl, 4-methyl-hexyl, 5-methyl-hexyl, octyl, 1-methyl-heptyl, 2-methyl-heptyl, 3-methyl-heptyl, 4-methyl-heptyl, 5-methyl-heptyl, 6-methyl-heptyl, 1-ethyl-propyl, 1-ethyl-buty1, 1-ethyl-amyl, 2-ethyl-amyl or 3-ethyl-amyl. The more preferred R is *n*-hexyl, isohexyl and cyclohexyl. The most preferred R is *n*-hexyl.

Corresponding to the groups described above, the TMZ-8-carboxyl acid derivatives include:

15	Methyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate;
	Ethyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate;
	Propyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate;
	Butyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate;
20	1-methyl-buty1 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
	1-ethyl-buty1 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
	1-ethyl-propyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
25	1-ethyl-amyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
	1-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
	2-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
30	3-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
	4-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
35	5-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- -tetrazine-8-carboxylate;
	1-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-

-tetrazine-8-carboxylate;  
 2-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
 -tetrazine-8-carboxylate;  
 3-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
 5 -tetrazine-8-carboxylate;  
 4-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
 -tetrazine-8-carboxylate;  
 5-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
 -tetrazine-8-carboxylate;  
 10 6-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
 -tetrazine-8-carboxylate;  
 Amyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 -tetrazine-8-carboxylate;  
 ● *n*-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 -tetrazine-8-carboxylate;  
 Cyclohexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 -tetrazine-8-carboxylate;  
 15 Isohexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 -tetrazine-8-carboxylate;  
 Heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 -tetrazine-8-carboxylate; and  
 Octyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 -tetrazine-8-carboxylate.

The more preferred one is *n*-hexyl  
 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate, isohexyl  
 20 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate and  
 cyclohexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate;  
 the most preferred one is *n*-hexyl  
 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate.

● 25 In the above definition of the general formula, the term of C3~C10 cycloalkyl  
 used herein is a cyclic saturated hydrocarbyl having 3-10 carbon atoms such as  
 cyclopropyl, cyclobutyl, cycloamyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclononyl or  
 cyclodecyl etc.

30 In the above definition of the general formula, the term of C3~C10 chain alkenyl  
 refers to hydrocarbyl containing 1,2 or 3 unsaturated double-bonds and 3-10 carbon  
 atoms such as propenyl, butenyl, pentenyl, hexenyl, heptenyl and heptadienyl etc.

In the above definition of the general formula, the term of C3~C10 chain alkynyl  
 refers to hydrocarbyl containing 1,2 or 3 unsaturated triple-bonds and 3-10 carbon  
 atoms such as propynyl, butynyl, pentynyl, hexynyl and heptynyl etc.

35 In the above definition of the general formula, the term of C1~C6 alkyl, as  
 defined above, refers to straight or branched chain alkyl containing 1-6 carbon atoms  
 such as methyl, ethyl, propyl, butyl, amyl, hexyl and the like and all of their isomers.

In the above definition of the general formula, the term of C1~C6 alkoxy c refers to alkyl mentioned above which contains oxygen atom, such as methoxy, ethoxy, propoxy, butoxy, pentoxy, hexyloxy and the like and all of their isomers.

5 In the above definition of the general formula, the term of C1~C6 alkylthio groups refers to alkoxy mentioned above in which oxygen atom is replaced by sulfur atom, such as methylthio, ethylthio, propylthio, butylthio, amylthio, hexylthio and the like and all their isomers.

10 In the above definition of the general formula, the term of C1~C6 alkyl amino groups refers to amino group containing one or two alkyls as defined above such as methylamino, ethylamino, dimethylamino, butylamino, amylamino, hexylamino and the like and all their isomers.

● In the above definition of the general formula, the term of halogen refers to fluorine, chlorine, bromine or iodine.

Compounds of the general formula (I) are prepared by the following method:

15 TMZ was mixed with concentrated sulfuric acid with agitation. Sodium nitrite was dissolved in water and then dropped into aforementioned mixture on an ice bath at temperature of below 15°C to stir at room temperature overnight. The resulting mixture continued to be added with ice and cool for 1 hour in ice-bath. The solid product of TMZ acid was collected by filtration, and dried in vacuo.

20 The mixture of anhydrous DMF and THF was injected into a flask filled with TMZ acid and Pybrop, to stir to let the solid fully dissolved, into which, under the condition of ice bath, DMAP was added. Then, an appropriate amount of anhydrous hydrocarbon alcohol or mercaptan was injected into the resulting mixture to continue to react for half an hour, and stirred at room temperature overnight. After the reaction 25 was completed, the suspension was filtrated by Buchner's funnel. The obtained mother liquor was distilled; the residue was added with ice and extracted by ethyl acetate (10 ml×3). The ethyl acetate phase was combined and dried by anhydrous magnesium sulfate. Ethyl acetate was eliminated by rotating-evaporation to obtain the residues. The residues were sequentially purified with silica gel column and the 30 final product was given after evaporating solvents.

The product was identified by means of IR spectrum, <sup>1</sup>H-NMR, <sup>13</sup>C-NMR and MS.

According to a further aspect of the invention, the compositions containing said 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives and the methods for preparing them are provided.

The pharmaceutical compositions of the invention have the activities of anti-tumor, wherein said compositions comprise therapeutically effective amount of one or more compounds of the general formula (I) as the active ingredients together with the conventional pharmaceutically acceptable carriers. Said pharmaceutically acceptable carriers are the ones known in prior art such as liquid or solid excipients, diluents, wetting agents, preservatives, taste-masking agents and coloring agents etc.

The compositions of the invention comprise one or more compounds of said general formula (I) as the active ingredient(s). The preferred compounds of the general formula (I) are selected from a group consisting of:

- 10 Methyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate,  
Ethyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate,  
Propyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate,  
Butyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate,  
1-methyl-butyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
15 tetrazine-8-carboxylate,  
1-ethyl-butyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
1-ethyl-propyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
20 1-ethyl-amyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
1-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
2-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
25 tetrazine-8-carboxylate,  
3-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
4-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
30 5-methyl-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
tetrazine-8-carboxylate,  
1-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
-tetrazine-8-carboxylate,  
2-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-  
35 -tetrazine-8-carboxylate,  
3-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-

-tetrazine-8-carboxylate,  
4-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
-tetrazine-8-carboxylate,  
5-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
5 -tetrazine-8-carboxylate,  
6-methyl-heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5  
-tetrazine-8-carboxylate,  
Amyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate,  
*n*-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- tetrazine-8-carboxylate,  
10 *iso*-hexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- etrazine-8-carboxylate,  
Cyclohexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- etrazine-8-carboxylate,  
Heptyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5- etrazine-8-carboxylate, and  
Octyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5 tetrazine-8-carboxylate.

15 The more preferred compounds are *n*-hexyl  
3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate, *iso*-hexyl  
3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate and  
cyclohexyl 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate;  
The most preferred compound is *n*-hexyl  
3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate.

20 Further, the compositions of the invention may still comprise pharmaceutically  
acceptable acidic components, for example the acidic excipients or carriers used in  
pharmaceutical industry such as oleic acid, stearic acid, linolenic acid, fumaric acid,  
benzoic acid, tartaric acid, sorbic acid, lactic acid, citric acid, acetic acid, EDTA etc.  
25 Those acidic substances play a role of stabilizer to the compounds of the general  
formula (I).

Also, the inventors of the invention found that the solubility and the carried  
amount of TMZ-8-carboxylate, the active ingredient of the compositions, will be  
enhanced in medium by addition of 0.5~20wt%, preferably 1~10wt% of  
pharmaceutically acceptable secondary alcohol or tertiary alcohol, base on the total  
30 weight of composition. Wherein, the preferred alcohol is C3~C8 secondary alcohol or  
tertiary alcohol such as isopropanol, isobutyl alcohol, isoamyl alcohol, tert-butyl  
alcohol, or their ester derivatives or ether derivatives such as triglyceride and  
polyglycol ether. Meanwhile, said substances can be used as the solubilizer for the  
composition and diverse type of formulations comprising TMZ-8-carboxylate  
35 derivatives or other imidazo[5,1-d]-1,2,3,5-tetrazin-4-ones.

The composition of the invention may be prepared into any of pharmaceutically conventional formulations. Concretely, the formulations are designed on the basis of the factors below: the desired effect, properties of active ingredients, dosage, the age, sex and the state of illness of patients. These formulations include those suitable for 5 administration, including oral, injection, rectal, topical administration, for example tablet, pill, dispersed powder, capsule, granule, emulsion, solution, suspension, syrup, solid suppository for vaginal or rectal administration, and topical-used patch. The preferred one is topically administered transdermal formulation or orally administered formulation. The most preferred is topically administered transdermal 10 formulation.

The composition and all their formulations of the invention can be prepared by any of methods well known in art of pharmacy.

According to the invention, one of preparation forms suitable for the 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives 15 is oral preparation, including solid and liquid preparation, of which the suitable orally-administrated solid preparations include tablet, pill, dispersed powder, capsule and granule etc. During the process of preparing solid formulations, bio-agent, TMZ-8-carboxylate derivatives may be either mixed with nothing, or mixed with at least one of inert diluents including the calcium carbonate, starch, alginic acid or 20 lactose etc., and the acidic substances such as fumaric acid, tartaric acid, sorbic acid and citric acid etc. may be added into the formulations. In addition to the components described above, other components may be included in the formulations such as lubricant, magnesium stearate. Besides, the TMZ-8-carboxylate derivatives may be 25 prepared into orally administered liquid preparation forms, including emulsion, solution, suspension and syrup etc. In above liquid preparations always there is aqueous liquid comprising surfactant or liquid paraffin as the inert diluents. Aside from the inert diluents, other additives can also be included, for example wetting-agents, suspending agent such as polyvinylpyrrolidone (PVP), sweetening-agents, taste-masking agents, flavors and preservatives.

30 Other pharmaceutical formulation form suitable for administrating 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives is suppository, including solid suppository for vaginal and rectal administration. Aside from those conventional excipient, in order to achieve the purpose of sustained 35 and controlled release, said suppository generally includes biodegradable polymer such as polylactic acid (PLGA), polyanhydride and poly(mixed anhydride) of CPP

and SA.

In view of the good properties of the 3,4-dihydro-3-methyl-4-oxoimidazo[5,1-d]-1,2,3,5-tetrazine-8-carboxylate derivatives capable of penetrating skin, the most preferred formulations for them are topically 5 administered transdermal formulation, including tincture, suspension, emulsion, ointment, gel, suppository, film and patch etc. As a rule, the topically administered transdermal formulations generally comprise excipients such as the oil medium, surfactant and the like.

Said oil medium used in the topically administered transdermal formulations is 10 selected from a group consisting of oleic acid, isopropyl myristate (IPM), lauric acid, beeswax, cetyl alcohol, stearyl alcohol, liquid paraffin, vaseline, anhydrous lanolin, stearic acid, cottonseed oil, castor oil, linolenic acid and triglyceride etc. Said common used surfactant is selected from a group consisting of the phospholipid, Myrj type, Brij type, Tween type, acacia, tragacanth, glutin, and vitamin E TPGS (VE TPGS) etc.

15 The preferred topically administered transdermal patches for the TMZ-8-carboxylate are classified into two groups: matrix type and reservoir type. The matrix type can be classified into the single matrix (AM) and poly matrix (PM). And the reservoir type includes the liquid reservoir system (LRS) and solid reservoir system (SRS), which is composed of multi-layer adhesive (MLA) and multi-layer 20 polymer matrix (MLM). Basically, both matrix and reservoir type of topically administered transdermal formulations of TMZ-8-carboxylates substantially comprising: matrix, polymer materials, drug reservoir (namely drug solution or suspension), rate-moderated membrane, pressure-sensitive adhesives (PSAs) and release layer for protecting PSAs. Further discussion is given as follows:

25 Solid reservoir type patch: the matrix is the transparent and stable microemulsion and their formulation forms, formed by water phase, oil phase and surfactants at different ratio, which is classified into the liquid and solid type reservoir patch. Said solid type reservoir patch may select either oleic acid or isopropyl myristate (IPM) as the oil phase, lauric acid, beeswax, cetyl alcohol, stearyl alcohol, liquid paraffin, 30 vaseline, anhydrous lanolin, stearic acid, cottonseed oil, castor oil and linolenic acid is also selected as the oil phase.

The preferred oil phase of the TMZ-8-carboxylate solid reservoir patch of the invention is the isopropyl myristate (IPM) or oleic acid, the preferred water phase is water, and the preferred surfactant is VE TPGS and citric acid.

35 The liquid reservoir type controlled-release patch is made by heat melting

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non-permeable matrix (or called matrix), liquid drug, rate-moderated membrane, PSAs and release layer.

The structure of each part of the TMZ-8-carboxylate liquid reservoir type patch of the invention is given as follows:

5 Matrix, i.e. the non-permeable matrix, generally may be those synthesized polymer materials having permeability or non-permeability such as polyester, polyethylene, polyvinyl chloride (PVC), poly(vinylidene chloride) (PVDC) and polyurethane, etc., and natural polymer materials such as cotton and wool etc. The matrix of the invention can be selected from a group consisting of PVC, 10 nitroglycerin(Transdermal®), polydimethylsiloxane (Nitrodisc®), PVP, polyvinyl alcohol (Nitro-Dur® I), complex of polyethene oxide, PEG, all of the PEG derivatives such as polyethylene glycol monomethyl ether or polyethylene glycol dimethyl ether, polyethylene glycol succinate(TPGS) and VE TPGS etc. The preferred is polyethylene, polyvinyl chloride, PVDC, polyurethane or cotton.

15 Preferably, the rate-moderated membrane is the membrane formed by ethylene and vinyl acetate copolymer, or the homogeneous membranes such as membrane of polyurethane and membrane of glycol diacetate. The PSAs is a unique bio-adhesive, preferably polysiloxane pressure-sensitive gum or polyacrylate pressure-sensitive gum.

20 The reservoir type controlled release patches of the invention can be prepared by a process comprising following steps: weighing an appropriate amount of *n*-hexyl TMZ-8-carboxylate and pulverizing it into fine powders; adding water phase such as water, oil phase such as oleic acid etc., and surfactant such as VE TPGS etc.; to blend them well; into which to add pulverized drug, to grind the mixture into 25 microemulsion; following by adding rate-moderated membrane such as the membrane formed by copolymer of ethylene and vinyl acetate and an appropriate amount of PSAs, to stir well, degassing by heat preservation using water bath and spreading them on a polyethylene matrix, drying, and cutting to little pieces to obtain object product.

30 Said single adhesive matrix patches of the invention are prepared by a process comprising the following steps: dispersing the drug into PSAs by which to control release of the drug. The features of the controlled release system are: the thinner volume, simpler technical process and easier for industrialization. The auxiliaries of drug adhesive matrix of the invention composition are elected from a group

consisting of natural or synthetic polymers, including polyvinyl chloride, polyacrylate, polydimethylsiloxane and hydrophilic polymers such as PVP, polyvinyl alcohol, water gel made of gel (e.g. Prostep®), complex of PVP and polyethene oxide, PEG and its derivatives such as polyethylene glycol monomethyl ether or polyethylene glycol 5 dimethyl ether, polyethylene glycol succinate and VE TPGS ; The preferred is polyacrylate.

Usually, said TMZ-8-carboxylate is administrated at a dosage of 0.1~200mg/kg body weight/day, preferably, 1~20mg/kg body weight/day.

#### Study of lipid solubility, stability and solubility for TMZ-8-carboxylate

10 The studies showed that, compared with TMZ, the lipid solubility of TMZ-8-carboxylate derivatives have been significantly improved. For example, taking Log P as standard, Log P for TMZ is -0.66, while Log P for *n*-hexyl TMZ-8-carboxylate is 2.56. It means that *n*-hexyl TMZ-8-carboxylate is an ideal drug for topically transdermal administration (As the method for measuring Log P, See Leo and 15 Hansch, Chemical Reviews 71 No.6, December 1971 (Partition Coefficients and Their Uses, Leo A., Hansch C. and Elkins D.).

20 The inventors of the invention found that the stability would be enhanced greatly for the TMZ-8-carboxylate derivatives alone or together with other imidazo[5,1-d]-1,2,3,5-tetrazin-4-ones under acidified conditions (pH 1~6.5) obtained by adding pharmaceutically acceptable acidic components. So, the stability of active 25 ingredients would significantly enhance when the TMZ-8-carboxylate derivatives was used as active ingredients in the liquid formulation such as tincture, suspension, emulsion and injection, and solid formulations such as ointment, suppository and film. Said acidic substances include oleic acid, stearic acid, linolenic acid, fumaric acid, benzoic acid, tartaric acid, sorbic acid, lactic acid, citric acid, acetic acid, EDTA and the like.

30 meanwhile, the inventors of the invention also found that the solubility and the carried amount of TMZ-8-carboxylate, the active ingredient in the composition, will be enhanced in medium by addition of 0.5%~20% of pharmaceutically acceptable secondary alcohol or tertiary alcohol such as isopropanol, isobutyl alcohol, isoamyl 35 alcohol, tert-butyl alcohol, or their ester or ether derivatives such as triglyceride, polyglycol ether. Accordingly, secondary alcohol or tertiary alcohol such as isopropanol, isobutyl alcohol, isoamyl alcohol, tert-butyl alcohol etc. can be used as the solubilizer in the composition comprising TMZ-8-carboxylate derivatives and other imidazo[5,1-d]-1,2,3,5-tetrazin-4-one.

Based on the findings, the invention provides an anti-tumor composition, which comprises one or more TMZ-8-carboxylate derivatives, pharmaceutically acceptable acidic substances, optionally pharmaceutically acceptable secondary alcohol or tertiary alcohol and their derivatives, and pharmaceutically acceptable excipients and/or carriers. The invention also provides diverse preparation made by the composition of the invention.

Following experiments of *in vitro* pharmaceutical actions against carcinoma for methyl TMZ-8-carboxylate, butyl TMZ-8-carboxylate and *n*-hexyl TMZ-8-carboxylate will be given to illustrate their beneficial efficacy.

10 ***In vitro* study of TMZ-8-carboxylate on effect in killing tumor cell**

The experiment was carried out for methyl TMZ-8-carboxylate, butyl TMZ-8-carboxylate, *n*-hexyl TMZ-8-carboxylate, and TMZ acid which had been known as an active compound against carcinoma, and used fluorouracil injection (10ml:0.25g, purchased from Xudong Pharmaceutical Co. Ltd, the batch number was 15 000612 ) as the drug for the positive control. Cancer cell strains used in experiments included HCT-8(human colon carcinoma cells), A549 (human lung carcinoma cells), MCF-7(human breast carcinoma cells), Bel7402 (human liver carcinoma cells), BGC-823(human gastric carcinoma cells) and MV3 (human melanoma cells).

Drugs & Reagents

20 TMZ acid is white powder; Methyl TMZ-8-carboxylate, butyl TMZ-8-carboxylate and *n*-hexyl TMZ-8-carboxylate, white scaly crystals, manufactured by the method described in Example 2; Fluorouracil injection (10ml: 0.25g): as drug for the positive control, manufactured by Xudong Pharmaceutical Co. Ltd, the batch number 000612; RPMI: produced by GIBCO; Calf serum: manufactured by Sijiqing bio-engineer 25 material Co. Ltd, Hangzhou; and MTT: produced by Bebco.

Cell strains

All cancer cell strains of HCT-8, A549, MCF-7, Bel-7402, BGC-823, MV3 and B16 was fostered and transferred of culture by Institute of Materia Medica, Chinese Academy of Medical Sciences and Peking Union Medical College.

30 Apparatus: BIORAD 550 enzyme labeling instrument.

Method:

Tetrazolium salt [3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyl- tetrazolium bromide, MTT] reduction assay was used. All the well-grown carcinoma cells were

collected, prepared into  $1 \times 10^4$  / ml cell suspension with the RPMI 1640 culture solution containing 10% calf serum, and inoculated in 96-well culture plate, with 100 $\mu$ L per well (containing 1000 cancer cells). After 24 hours of culture in 5% CO<sub>2</sub> thermos incubator at temperature of 37°C the drugs were added. Blank control group was established and the drug for the positive control was Fluorouracil. The tested drugs were divided into five groups at different concentrations, each concentration was tested for three times parallelly, and placed in 5% CO<sub>2</sub> thermos incubator at temperature of 37°C culture for four days. The culture solution was discarded and 100 $\mu$ L of MTT solution (0.4mg/ml, prepared with RPMI 1640) was added per well to continue to culture for four hours at temperature of 37°C. The supernate was discarded and 150 $\mu$ L of DMSO was added to dissolve Fomazan granules. After slight agitation, the OD value was measured with BIORAD 550 enzyme labeling instrument at the measuring wavelength of 540nm and the reference wavelength of 450nm.

### Results

Data of cell inhibiting rate was then plotted vs. the concentration of drugs to obtain the dose-reaction curve, by which 50% inhibitory concentration IC<sub>50</sub> was calculated (see Table 1 and Table 2).

The result (see Table 1) showed that the IC<sub>50</sub> ranges for the selected cell strains of four drugs (methyl TMZ-8-carboxylate, butyl TMZ-8-carboxylate, *n*-hexyl TMZ-8-carboxylate and TMZ acid) were 10~30 $\mu$ g/ml, and no significant difference among them in acting on the cells was observed.

Table 1 Results for killing tumor cells by MTT method

Cell strains	IC <sub>50</sub>				
	Fluorouracil	TMZ acid	<i>n</i> -hexyl TMZ-8-carb oxylate	methyl TMZ-8-carb oxylate	butyl TMZ-8-carb oxylate
MV3	0.427	14.625	8.835	8.827	7.568
MCF-7	0.629	14.911	19.995	17.665	16.558
Bel-7402	0.495	16.957	27.203	25.304	24.368
A549	0.126	>19.5	26.632	27.001	25.336
HCT-8	0.606	18.525	28.644	28.369	27.359
BGC-823	0.722	>19.5	>19.5	>19.5	>19.5

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### Effect of topical administration of hexyl TMZ-8-carboxylate on growth of xenotransplanted human melanoma in MV3 nude mouse

5 Hexyl TMZ-8-carboxylate was selected as the representative to investigate the influence of TMZ-8-carboxylate derivatives on the growth of xenotransplanted human melanoma in MV3 nude mouse.

Hexyl TMZ-8-carboxylate was dissolved in DMSO to obtain 50mg/ml solution. Human melanoma was xenotransplanted to nude mouse of BALB/c-*nu* to allow it to grow. Until the tumor expanded to the volume of 100~300mm<sup>3</sup>, all animals were divided into two groups in accordance with the size of tumor, eight mice per group.

10 Of these two groups, one was the treatment group in therapeutical treatment by spreading the solution of hexyl TMZ-8-carboxylate; another was the control group where the tumor grows naturally.

15 In the treatment group, the drug was administered by spreading drug at the position of tumor and surrounding area (2cm×2cm) twice a day (once on Saturday and Sunday). Every time, when the solution was dried, administration was repeated for 1 to 2 times. The daily average dose of hexyl TMZ-8-carboxylate administered for a mouse totally was about 20mg.

20 The volume of tumor in mouse was measured twice a week, so as to observe and record their growth dynamically. Until the tumor of the control group grew up to a certain volume, all the mice were killed the tumors were stripped off and weighed, growth inhibition rate was calculated. Tumor proliferation (T/C(%)) was calculated using relative volume of tumor in two groups.

Tumor volume (TV) was calculated by the equation as follows:

$$\text{Length} \times \text{width}^2 \div 2$$

25 The relative tumor volume is calculated by the equation as follows:

$$V_t/V_o$$

Wherein the  $V_o$  is the TV measured at the time when the animals were raised in separate cages, and  $V_t$  is the TV measured each time after.

30 The t-test was used to compare the statistical difference between two groups in many indexes such as tumor weight, TV and RTV. The relative tumor proliferation rate (T/C(%)) was used as the index of bioactivity for anti tumor, which was calculated as follows:

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$$T/C(\%) = \frac{\text{Treatment group (T) RTV}}{\text{Control group (C) RTV}} \times 100$$

Criteria to evaluate effects:

The effect was evaluated by statistical analysis. The effect was regarded as invalid when T/C (%) is more than 60, and as effective when T/C (%) is equal to or less than 60 and  $p < 0.05$ .

The results showed that hexyl TMZ-8-carboxylate had significant inhibiting effects on the growth of carcinomas in the mice, and strong killing effects on carcinoma cells such as human melanoma MV3, 20mg of which daily externally-administered in a mouse had manifested actions in inhibiting grafted carcinomas. By the end of experiment, comparing with the control group, there were statistically significant difference for both weight and volume of tumor. The results may be seen in Figure 1, 2 and Table 2. Figure 1 shows the effect on growth of human melanomas by spreading hexyl TMZ-8-carboxylate can be seen that the growth of human melanomas in the treatment group has been inhibited markedly compared with the control group (or negative control group). Figure 2 is the realistic pictures of two group mice. The upper part of the first picture displays a picture of the mice in the control group, and the lower part displays a picture of the mice in the treatment group. The upper part of second picture displays a picture of entity of tumor in control group, and the lower part displays a picture of entity of tumor in the treatment group. Table 2 reveals the influence for tumor growth of the mice bearing MV3 by spreading hexyl TMZ-8-carboxylate.

Table 2 Influence by spreading hexyl TMZ-8-carboxylate on the mice bearing MV3 (20mg/day/mouse)

Groups	Number of mice(n)		Body weight(g)		Tumor volume (mm <sup>3</sup> )		T/C(%)	Weight of tumor(g)	Inhibiting rate (%)
	Beginning test	End test	Beginning test	End test	RTV				
Negative control group	8	8	22.6±1.56	24.8±0.535	106±56.3	2456±960.3	9.35±7.88	2.15±0.86	
Group of hexyl TMZ-8-carboxylate	8	8	24.0±1.48	25.6±3.64	115±36	635±345.1*	3.25±1.85	33.7	0.45±0.335

Note: \* Compared with the control group, P<0.05, the body weight, tumor weight and Tumor volume are expressed as X±SD.

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#### **Brief description of the drawings**

Figure 1 is the growth curve of tumor, indicating the inhibiting effects of *n*-hexyl TMZ-8-carboxylate on growth of human melanomas.

Figure 2 is the real body picture of mice of both treatment group and control group.

5 Figure 3 shows the results of stability of *n*-hexyl TMZ-8-carboxylate in the common alcohols.

Figure 4 shows the influence of the pH value of medium to the stability of *n*-hexyl TMZ-8-carboxylate.

#### **Best modes for carrying out the invention**

10 The following examples illustrate the invention without any way limiting its scope.

##### **Example 1 Preparation of TMZ acid (EP0252682)**

TMZ (2.577mmol, 0. 5g) was mixed with concentrated sulfuric acid (4ml) with agitation. Sodium nitrite (9.4mmol, 0.65g) was dissolved in 2.6ml of water and then dropped into aforementioned mixture on an ice bath at temperature of below 15°C to 15 stir at room temperature overnight. The resulting mixture continued to be added with 10g of ice and cool for 1 hour in ice-bath. The solid product was collected by filtration, and dried in vacuo to give 0.493g of TMZ acid. The yield was 98.6%.

##### **Example 2 Preparation of TMZ-8-carboxylate**

20 The mixture of anhydrous DMF (2ml) and THF (3ml) was injected into a flask filled with TMZ acid (1mmol, 0.195g) prepared in accordance of Example 1 and Pybrop (1mmol, 0.466g), to stir to let the solid fully dissolved, into which, under the condition of ice bath, DMAP (2mmol, 0.244g) was added. Then, an appropriate amount of anhydrous hydrocarbon alcohol or mercaptan (2.2mmol) was injected into the resulting mixture to continue to react for half an hour, and stirred at room 25 temperature overnight. After the reaction was completed, the suspension was filtrated by Buchner's funnel. The obtained mother liquor was distilled; the residue was added with 10g of ice and extracted by ethyl acetate (10 ml×3). The ethyl acetate phase was combined and dried by anhydrous magnesium sulfate. Ethyl acetate was eliminated by rotating-evaporation to obtain the residues. The residues were 30 sequentially purified with silica gel column and the final product was given after evaporating solvents.

The product was identified by means of IR spectrum, <sup>1</sup>H-NMR, <sup>13</sup>C-NMR and MS. The typical data was shown as follows:

1. Methyl TMZ-8-carboxylate

<sup>1</sup>H NMR (<sup>4</sup>D-DMSO/ ppm) δ 8.86 (s, 1, H-6), 3.90 (s, 3, CH<sub>3</sub>-O), 3.87 (s, 3, CH<sub>3</sub>-N)

<sup>13</sup>C NMR (<sup>4</sup>D-DMSO/ ppm) δ 161 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 126 (C-8), 52.2 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>)

5  $\nu_{\text{max}}$  (KBr): 3489, 2961 (C-H), 1752 (C=O), 1727 (C=O), 1214 (C-O), 1062 (C-O), 828, 556 cm<sup>-1</sup>

MS: + ES: m/z = 232 [M+H]<sup>+</sup>, 214[M+H-H<sub>2</sub>O]<sup>+</sup>

2. Ethyl TMZ-8-carboxylate

<sup>1</sup>H NMR (CDCl<sub>3</sub>/ ppm) δ 8.45 (s, 1, H-6), 4.52 (q, 2, J= 7.1 Hz, CH<sub>2</sub>-O), 4.04 (s, 3, CH<sub>3</sub>-N), 1.45 (t, 3, J=7.1 Hz, CH<sub>2</sub>CH<sub>3</sub>)

<sup>13</sup>C NMR (<sup>4</sup>D-DMSO/ ppm) δ 161 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 127 (C-8), 60.9 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>), 14.3 (CH<sub>2</sub>CH<sub>3</sub>)

10  $\nu_{\text{max}}$  (KBr): 3478, 2991 (C-H), 1754 (C=O), 1700 (C=O), 1467 (C-O), 1258 (C-O), 1060 (C-O), 844, 561 cm<sup>-1</sup>

15 MS:+ ES: m/z = 246 [M+H]<sup>+</sup>, 228[M+H-H<sub>2</sub>O]<sup>+</sup>

3. Propyl TMZ-8-carboxylate

<sup>1</sup>H NMR (CDCl<sub>3</sub>/ ppm) δ 8.46 (s, 1, H-6), 4.41 (t, 2, J= 6.7 Hz, CH<sub>2</sub>-O), 4.03 (s, 3, CH<sub>3</sub>-N), 1.83 (sextet, 2, J= 7.1 Hz, C-CH<sub>2</sub>-C), 1.03 (t, 3, J= 7.4 Hz, C-CH<sub>3</sub>)

<sup>13</sup>C NMR (CDCl<sub>3</sub>/ ppm) δ 160 (COO), 138 (C-4), 136 (C-6), 130 (C-9), 128 (C-8), 67.1 (OCH<sub>2</sub>), 36.5 (NCH<sub>3</sub>), 21.7 (CH<sub>2</sub>CH<sub>3</sub>), 8.87 (CH<sub>2</sub>CH<sub>3</sub>)

20  $\nu_{\text{max}}$  (KBr): 3122, 2960 (C-H), 1729 (C=O), 1700(C=O), 1457 (C-O), 1200 (C-O), 1174 (C-O), 1052, 942 cm<sup>-1</sup>

MS:+ ES: m/z = 260 [M+H]<sup>+</sup>, 242[M+H-H<sub>2</sub>O]<sup>+</sup>

4. Butyl TMZ-8-carboxylate

25 <sup>1</sup>H NMR (CDCl<sub>3</sub>/ ppm) δ 8.45 (s, 1 H-6), 4.45 (t, 2, J= 7.1 Hz, CH<sub>2</sub>-O), 4.03 (s, 3, CH<sub>3</sub>-N), 1.79 (quintet, 2, J= 7.4 Hz, C-CH<sub>2</sub>-C), 1.46 (sextet, 2, J= 7.3 Hz, C-CH<sub>2</sub>-CH<sub>3</sub>), 0.95 (t, 3, J= 7.3 Hz, C-CH<sub>3</sub>)

<sup>13</sup>C NMR (<sup>4</sup>D-DMSO/ ppm) δ 161 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 127 (C-8), 64.5 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>), 30.3 (OCH<sub>2</sub>CH<sub>2</sub>), 18.7 (CH<sub>2</sub>CH<sub>3</sub>), 13.6 (CH<sub>2</sub>CH<sub>3</sub>)

30  $\nu_{\text{max}}$  (KBr): 3156, 2967 (C-H), 1746 (C=O), 1467 (C-O), 1261 (C-O), 1054 (C-O), 823, 561 cm<sup>-1</sup>

MS:+ ES: m/z = 274 [M+H]<sup>+</sup>, 256[M+H-H<sub>2</sub>O]<sup>+</sup>

5. Amyl TMZ-8-carboxylate

<sup>1</sup>H NMR (CDCl<sub>3</sub>/ppm) δ 8.46 (s, 1, H-6), 4.45 (t, 2, J= 7.0 Hz, CH<sub>2</sub>-O), 4.03 (s, 3, CH<sub>3</sub>-N), 1.79 (quintet, 2, J= 7.1 Hz, C-CH<sub>2</sub>-C), 1.29-1.40 (m, 4, C-(CH<sub>2</sub>)<sub>2</sub>-CH<sub>3</sub>), 0.96 (t, 3, J= 6.9 Hz, C-CH<sub>3</sub>)

5      <sup>13</sup>C NMR (d<sub>6</sub>-DMSO/ppm) δ 161 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 127 (C-8), 64.6 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>), 30.9 (OCH<sub>2</sub>CH<sub>2</sub>), 28.2 (O(CH<sub>2</sub>)<sub>2</sub>CH<sub>2</sub>), 22.8 (CH<sub>2</sub>CH<sub>3</sub>), 14.0 (CH<sub>2</sub>CH<sub>3</sub>)  
ν<sub>max</sub> (KBr): 3136, 2967 (C-H), 1736 (C=O), 1459 (C-O), 1231 (C-O), 1154 (C-O), 923, 761 cm<sup>-1</sup>  
MS:+ ES: m/z = 288 [M+H]<sup>+</sup>, 270[M+H-H<sub>2</sub>O]<sup>+</sup>

6. Hexyl TMZ-8-carboxylate

10     <sup>1</sup>H NMR (CDCl<sub>3</sub>/ppm) δ 8.49 (s, 1, H-6), 4.45 (t, 2, J= 6.9 Hz, CH<sub>2</sub>-O), 4.04 (s, 3, CH<sub>3</sub>-N), 1.79 (quintet, 2, J= 7.1 Hz, C-CH<sub>2</sub>-C), 1.29-1.40 (m, 6, C-(CH<sub>2</sub>)<sub>3</sub>-CH<sub>3</sub>), 0.87 (t, 3, J= 6.9 Hz, C-CH<sub>3</sub>)

13C NMR (d<sub>6</sub>-DMSO/ppm) δ 161 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 127 (C-8), 64.8 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>), 30.9 (OCH<sub>2</sub>CH<sub>2</sub>), 28.2 (O(CH<sub>2</sub>)<sub>2</sub>CH<sub>2</sub>), 25.1 (CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>), 22.1 (CH<sub>2</sub>CH<sub>3</sub>), 13.9 (CH<sub>2</sub>CH<sub>3</sub>)  
ν<sub>max</sub> (KBr): 3156, 2967 (C-H), 1746 (C=O), 1467 (C-O), 1261 (C-O), 1054 (C-O), 823, 561 cm<sup>-1</sup>

7. Heptyl TMZ-8-carboxylate

1H NMR (CDCl<sub>3</sub>/ppm) δ 8.39 (s, 1, H-6), 4.38 (s, 2, CH<sub>2</sub>-O), 4.00 (s, 3, CH<sub>3</sub>-N), 1.75 (s, 2, C-CH<sub>3</sub>-C), 1.19 (s, 8, C-(CH<sub>2</sub>)<sub>4</sub>-C), 0.83 (s, 3, C-CH<sub>3</sub>)

13C NMR (d<sub>6</sub>-DMSO/ppm) δ 161 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 127 (C-8), 64.8 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>), 31.1 (OCH<sub>2</sub>CH<sub>2</sub>), 2X28.4 (OCH<sub>2</sub>CH<sub>2</sub>(CH<sub>2</sub>)<sub>2</sub>), 25.3 (CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>), 22.1 (CH<sub>2</sub>CH<sub>3</sub>), 13.8 (CH<sub>2</sub>CH<sub>3</sub>)  
ν<sub>max</sub> (KBr): 3146, 2927 (C-H), 2858 (C-H), 1748 (C=O), 1718 (C=O), 1457 (C-O), 1245 (C-O), 828, 566 cm<sup>-1</sup>

MS:+ ES: m/z = 316 [M+H]<sup>+</sup>, 398[M+H-H<sub>2</sub>O]<sup>+</sup>

8. Octyl TMZ-8-carboxylate

<sup>1</sup>H NMR (CDCl<sub>3</sub>/ppm) δ 8.36 (s, 1, H-6), 4.36 (s, 2, CH<sub>2</sub>-O), 3.95 (s, 3, CH<sub>3</sub>-N), 1.74 (s, 2, C-CH<sub>3</sub>-C), 1.19 (s, 10, C-(CH<sub>2</sub>)<sub>5</sub>-C), 0.78 (s, 3, C-CH<sub>3</sub>)

13C NMR (d<sub>6</sub>-DMSO/ppm) δ 160 (COO), 139 (C-4), 137 (C-6), 129 (C-9), 127 (C-8), 64.8 (OCH<sub>2</sub>), 36.4 (NCH<sub>3</sub>), 31.2 (OCH<sub>2</sub>CH<sub>2</sub>), 2X28.6 (OCH<sub>2</sub>CH<sub>2</sub>(CH<sub>2</sub>)<sub>2</sub>), 28.2 (O(CH<sub>2</sub>)<sub>4</sub>CH<sub>2</sub>), 25.4 (CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>), 22.1 (CH<sub>2</sub>CH<sub>3</sub>), 13.9 (CH<sub>2</sub>CH<sub>3</sub>)

$\nu_{\text{max}}$  (KBr): 2925, 2853, 1758, 1720, 1467, 1255, 838, 556  $\text{cm}^{-1}$

MS: + ES:  $m/z = 330 [\text{M}+\text{H}]^+$ , 312 $[\text{M}+\text{H}-\text{H}_2\text{O}]^+$

#### Example 3 Study of stability of TMZ-8-carboxylate derivatives in alcohols

5  $n$ -hexyl TMZ-8-carboxylate was weighed accurately and prepared into 1% of solution by diluting respectively with methanol, ethanol, isopropanol and tert-butyl alcohol. Three sample solutions (20ml) were taken out in each of above solutions and placed into 50ml volumetric brown glass bottle, sealed and allowed to stand at room temperature. At time of 1, 4, 8, 12, 16, 20, 24, 28, 32 months after beginning, the solutions were sampled and determined the concentration of  $n$ -hexyl 10 TMZ-8-carboxylate by HPLC, to calculate the average value of three parallel solutions and plotted. The results revealed that  $n$ -hexyl TMZ-8-carboxylate rapidly decomposes in the methanol and ethanol, while keeps stable in the isopropanol and tert-butyl alcohol. See Figure 3.

#### Example 4 Study of the stability of TMZ-8-carboxylate in acidic medium

15 The sodium hydroxide and citric acid were accurately weighed and respectively diluted with water to form the solution with the pH value of 7.5, 7.0, 6.5, 6.0 and 5.5.  $n$ -Hexyl TMZ-8-carboxylate was accurately weighed, and dissolved into said aqueous solutions with different pH values to form a series of 1% solutions of  $n$ -hexyl TMZ-8-carboxylate. Three sample solutions (20ml) were taken out in each of 20 above solutions and placed into 50ml volumetric brown glass bottle, sealed and allowed to stand at room temperature. At 1, 4, 8, 12, 16, 20, 24, 28, 32 months after beginning, the solutions were sampled and determined the concentration of  $n$ -hexyl TMZ-8-carboxylate by HPLC, to calculate the average of three parallel solutions and plotted. The results revealed that  $n$ -hexyl TMZ-8-carboxylate rapidly decomposes 25 under the weakly alkaline (pH7.5) or neutral (pH7.0) medium, while keep relatively stable in the acidic (pH<7.0) medium. See Figure 4.

#### Example 5 Preparation of solid reservoir type system of methyl TMZ-8-carboxylate

30 3g of methyl TMZ-8-carboxylate was weighed, pulverized into fine powder, and mixed with 20g of water, 50g of oleic acid, 30g of VE TPGS and an appropriate amount of citric acid to form the microemulsion by grinding. An appropriate amount of rate-moderated membrane (copolymer of ethylene and vinyl acetate) and PSAs (polysiloxane pressure-sensitive gum) were added. The resulting mixture was stirred well, degassed by heat preservation using water bath, and spread on a polythene matrix. Dried and cut to 50 patches to obtain object product.

#### 35 Example 6 Preparation of solid reservoir type system of propyl TMZ-8-carboxylate

The preparing method hereof referred to Example 5 to prepare 50 pieces of patches, wherein methyl TMZ-8-carboxylate was replaced by propyl TMZ-8-carboxylate as the active ingredient.

Example 7 Preparation of solid reservoir type system of butyl TMZ-8-carboxylate

5 The preparing method hereof referred to Example 5 to prepare 50 pieces of patches, wherein methyl TMZ-8-carboxylate was replaced by butyl TMZ-8-carboxylate as the active ingredient.

Example 8 Preparation of solid reservoir type system of heptyl TMZ-8-carboxylate

10 The preparing method hereof referred to Example 5 to prepare 50 pieces of patches, wherein methyl TMZ-8-carboxylate was replaced by heptyl TMZ-8-carboxylate as the active ingredient.

Example 9 Preparation of solid reservoir type system of *n*-hexyl TMZ-8-carboxylate

15 The preparing method hereof referred to Example 5 to prepare 50 pieces of patches, wherein methyl TMZ-8-carboxylate was replaced by *n*-hexyl TMZ-8-carboxylate as the active ingredient.

Example 10 Preparation of solid reservoir type system of ethyl TMZ-8-carboxylate

The preparing method hereof referred to Example 5 to prepare 50 pieces of patches, wherein methyl TMZ-8-carboxylate was replaced by ethyl TMZ-8-carboxylate as the active ingredient.

20 Example 11 Preparation of patch of amyl TMZ-8-carboxylate

The preparing method hereof referred to Example 5 to prepare 50 pieces of patches, wherein methyl TMZ-8-carboxylate was replaced by amyl TMZ-8-carboxylate as the active ingredient.

Example 12 Preparation of capsule of butyl TMZ-8-carboxylate

25 5mg of Butyl TMZ-8-carboxylate was grinded into fine powder and filled in hard glutin capsule to prepare the capsule.

Example 13 Preparation of capsule of heptyl TMZ-8-carboxylate

10mg of heptyl TMZ-8-carboxylate was grinded into fine powder and filled in hard glutin capsule to make the capsule.

30 Example 14 Preparation of capsule of octyl TMZ-8-carboxylate

10mg of octyl TMZ-8-carboxylate was grinded into fine powder and filled in hard glutin capsule to make the capsule.

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Example 15 Preparation of capsule of *n*-hexyl TMZ-8-carboxylate

Formulation

	<i>n</i> -hexyl TMZ-8-carboxylate	10mg
	Lactose	65mg
5	Pregelatinized starch	25mg
	sodium croscarmellose	3mg
	Colloidal silicon dioxide	0.25mg
	Magnesium stearate	0.30mg

10 *n*-Hexyl TMZ-8-carboxylate, lactose, pregelatinized starch, sodium croscarmellose(sodium crosslinked carboxymethyl cellulose) were respectively passed through 65-mesh screen for later use. *n*-Hexyl TMZ-8-carboxylate was weighed according to the amount as described in the formulation and mixed with other auxiliaries in a manner of increasing the amounts proportionally. The mixture was passed through 65-mesh screen for three times. The angle of repose was measured as less than 30°. After 15 content tested and capacity determined, capsules were prepared by loading the mixture into No.3 capsules.

Example 16 Preparation of capsule of octyl TMZ-8-carboxylate

Formulation

	Octyl TMZ-8-carboxylate	10mg
20	Lactose	65mg
	Pregelatinized starch	25mg
	Sodium croscarmellose	3mg
	Colloidal silicon dioxide	0.25mg
	Magnesium stearate	0.30mg

25 The preparing method referred to Example 14, wherein *n*-hexyl TMZ-8-carboxylate was replaced by octyl TMZ-8-carboxylate as the active ingredient. The desired capsule was obtained.

Example 17 Preparation of capsule of 3-methyl-heptyl TMZ-8-carboxylate

Formulation

30	3-Methyl-heptyl TMZ-8-carboxylate	10mg
	Lactose	65mg
	Pregelatinized starch	25mg
	Sodium croscarmellose	3mg
	Colloidal silicon dioxide	0.25mg

Magnesium stearate 0.30mg

The preparing method referred to Example 14, wherein *n*-hexyl TMZ-8-carboxylate was replaced by 3-methyl-heptyl TMZ-8-carboxylate as the active ingredient. The desired capsule was obtained.

5 Example 18 Preparation of patch of 2-ethyl-amyl TMZ-8-carboxylate

Formulation

	2-ethyl-amyl TMZ-8-carboxylate	3g
	Water	20g
	Oleic acid	50g
10	VE TPGS	30g
	Citric acid	appropriate amount

Above substances were mixed well to make into microemulsion, into which an appropriate amount of rate-moderated membrane (copolymer of ethylene and vinyl acetate) and PSAs (polysiloxane pressure-sensitive gum) were added. The resulting mixture was stirred well, degassed by heat preservation using water bath, and spread on a polythene matrix. Dried and cut to 50 patches to obtain the object product.

Example 19 Preparation of topically-administered transdermal emulsion of *n*-hexyl TMZ-8-carboxylate

20 3g of *n*-hexyl TMZ-8-carboxylate was pulverized into fine powder and mixed with 20g of water, 50g of oleic acid, 30g of phospholipid, an appropriate amount of citric acid or sorbic acid (pH5.5), vitamin E and isopropanol to make into microemulsion. It could either be used directly, or be divided into 50 portions and made to 25 patches.

25 Example 20 Preparation of topically administered transdermal emulsion of *n*-hexyl TMZ-8-carboxylate

30 3g of *n*-Hexyl TMZ-8-carboxylate was pulverized into fine powder and mixed with 20g of water, 35g of VE TPGS, 45g of long or moderate chain triglyceride, an appropriate amount of lactic acid or benzoic acid (pH5.0) and isopropanol to make into microemulsion. It could either be used directly, or be divided into 50 portions and made to 25 patches.

Example 21 Preparation of topically administered transdermal ointment of *n*-hexyl TMZ-8-carboxylate

3g of *n*-Hexyl TMZ-8-carboxylate was pulverized into fine powder and mixed

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with 15g of water, 50g of VE TPGS, 35g of isopropyl myristate, an appropriate amount of malic acid or fumaric acid (pH 6.0) and isobutyl alcohol to make into ointment. It could either be used directly, or could be made it into microemulsion and divided into 50 portions, then made to 25 patches.

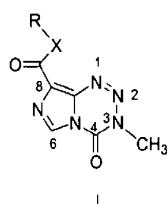
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The claims defining the invention are as follows:

1. A pharmaceutical composition having anti-tumor activity comprising a therapeutically effective amount of one or more compounds of formula I as the active ingredient, conventional pharmaceutically acceptable carriers, and one or more pharmaceutically acceptable acidic components, wherein said acidic component is selected from a group consisting of oleic acid, stearic acid, linolenic acid, fumaric acid, benzoic acid, tartaric acid, sorbic acid, lactic acid, citric acid, acetic acid and EDTA,



wherein X is O or S;

10 R is substituted or unsubstituted C<sub>3</sub>-C<sub>10</sub> straight or branched alkyl, C<sub>3</sub>-C<sub>10</sub> cycloalkyl, C<sub>3</sub>-C<sub>10</sub> straight or branched alkenyl or C<sub>3</sub>-C<sub>10</sub> straight or branched chain alkynyl;

and R has substituent(s), said substituent(s) is C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>1</sub>-C<sub>6</sub> alkoxy, C<sub>1</sub>-C<sub>6</sub> alkylthio group, C<sub>1</sub>-C<sub>6</sub> alkyl amino group, phenyl or phenyl substituted by halogen.

15 2. The pharmaceutical composition of claim 1, wherein said composition may further comprise one or more pharmaceutically acceptable C<sub>3</sub>-C<sub>8</sub> tertiary alcohols or secondary alcohols, or their ester or ether derivatives.

3. The pharmaceutical composition of any one of claims 1 or 2, wherein said active ingredient is administered to patients in a dosage of 0.1-200mg/kg body weight/day.

20 4. The pharmaceutical composition according to claim 3, wherein said dosage range of the active ingredient is 1-20mg/kg body weight/day.

5. The pharmaceutical composition according to claim 1, wherein said composition can be made into a pharmaceutically acceptable preparation form.

6. The pharmaceutical composition according to claim 5, wherein said composition may be made into a topically administered transdermal preparation form or an orally administered preparation form.

7. The pharmaceutical composition according to claim 6, wherein said topically administered transdermal preparation form is a topically transdermal patch.

8. The pharmaceutical composition according to claim 7, wherein said topically transdermal patch is a matrix type controlled-release patch, a solid reservoir type controlled-release patch or a liquid reservoir type controlled-release patch.

9. The pharmaceutical composition according to claim 8, wherein said topically transdermal patch is a solid reservoir type controlled-release patch, in which the water phase is water and the oil phase is one or more substances selected from a group consisting of the following: oleic acid, isopropyl myristate, lauric acid, beeswax, cetyl alcohol, stearyl alcohol, liquid paraffin, vaseline, anhydrous lanolin, stearic acid, cottonseed oil, castor oil and linolenic acid.

10. The pharmaceutical composition according to claim 9, wherein said oil phase is oleic acid or isopropyl myristate.

11. The pharmaceutical composition according to claim 8, wherein said topically transdermal patch is a liquid reservoir type controlled-release patch containing a non-permeable matrix, liquid drug, rate-moderated membrane, PSAs and release layer, wherein:

12. the non-permeable matrix is one or more substances selected from a group consisting of the following: polyethylene, PVC, nitroglycerin, polydimethylsiloxane, PVP, polyvinyl alcohol, complex of polyethylene oxide, polyethylene glycol, polyethylene glycol monomethyl ether or polyethylene glycol dimethyl ether, polyethylene glycol succinate and vitamin E TPGS, wool and cotton;

13. said rate-moderated membrane is selected from a group consisting of membrane of copolymer of ethylene and vinyl acetate, membrane of polyurethane or membrane of glycol diacetate; and

14. said PSAs are selected from the group consisting of polysiloxane pressure-sensitive gum or polyacrylate pressure-sensitive gum.

12. The pharmaceutical composition according to claim 11, wherein said matrix is polyethylene or PVC.

13. The pharmaceutical composition according to claim 8, wherein said topically administered transdermal patch is the matrix type controlled-release patch, the auxiliary of drug adhesive matrix in the patch is selected from a group consisting of PVC, polyacrylate, polydimethylsiloxane, PVP, polyvinyl alcohol, water gel made of gel, PVP, complex of PVP and polyethylene oxide, polyethylene glycol monomethyl ether or polyethylene glycol dimethyl ether, polyethylene glycol succinate and VE TPGS.

14. The pharmaceutical composition according to claim 13, wherein the auxiliary of drug adhesive matrix is polyacrylate.

15. The pharmaceutical composition according to claim 5, wherein said preparation form is a tablet, pill, dispersed powder, capsule, granule, emulsion, solution, suspension, syrup, or a solid suppository for vaginal or rectal administration.

16. A method of preparing a composition of claim 9 comprising the steps of:

(i) weighing an appropriate amount of a compound of claim 1 as the active ingredient and pulverizing into a fine powder;

(ii) mixing a water phase, oil phase, surfactant and needed carriers with said pulverised fine powder;

(iii) blending the resultant mixture and grinding to make into a microemulsion;

(iv) adding to said microemulsion an appropriate amount of rate-moderated membrane and pressure sensitive adhesive, then stirring and degassing the mixture by heat-preservation using a water bath;

(v) spreading said mixture on a polyethylene matrix then drying and cutting into pieces to give a solid reservoir type controlled release patch.

17. A method of treating carcinomas comprising administering to a patient in need thereof of pharmaceutical composition according to claim 1 or 2.

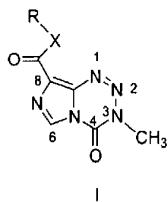
18. The method according to claim 17 wherein the carcinomas are selected from the group consisting of skin carcinomas, brain carcinomas and lymphatic carcinomas.

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19. Use of a pharmaceutical composition according to claim 1 or 2 in the manufacture of a medicament for treating carcinomas.

20. A pharmaceutical composition having anti-tumor activity comprising a therapeutically effective amount of one or more compounds of formula I



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as defined in claim 1 and substantially as hereinbefore described with reference to Examples 1 and 2.

Dated 10 March, 2009  
Tian Jin Tasly Group Co., Ltd.

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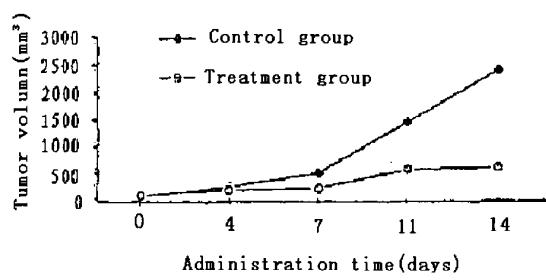


Fig.1

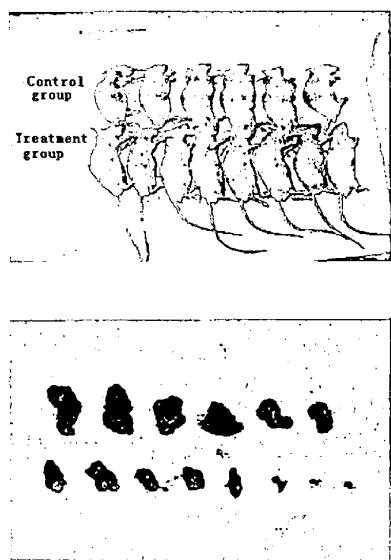


Fig.2

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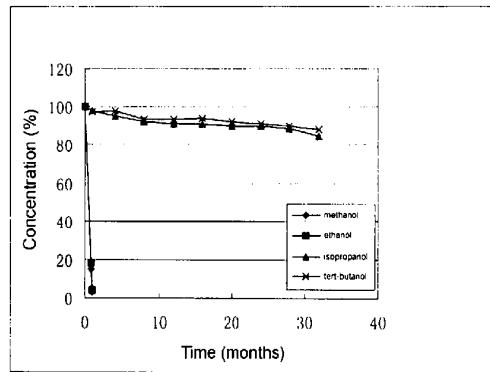


Fig.3

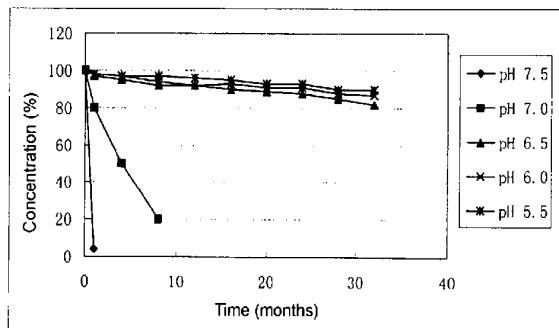


Fig.4