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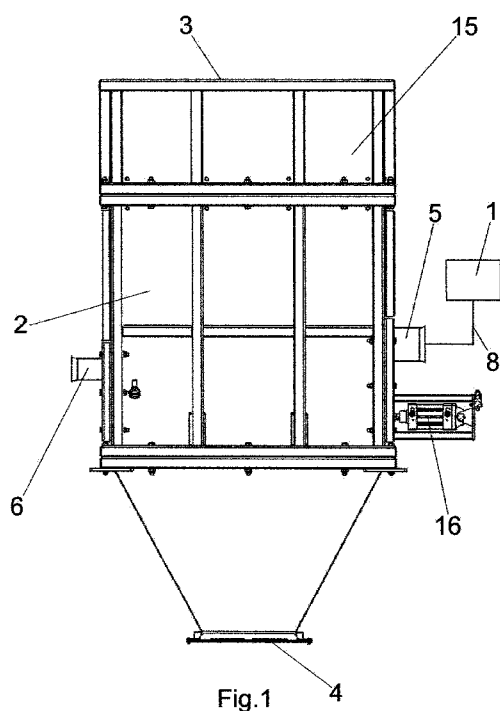
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(54) Title: HEATER



(57) Abstract: A heater, especially an oilseed heater (15) comprising an insulated jacket (2) which contains a material inlet (3), a material outlet (4), a heating medium inlet (5) and an air outlet (6) and where at least one exchanger (7) for condensation of evaporation residues is arranged inside the insulated jacket (2) and connected with the source (1) of the evaporation residues.

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- *with international search report (Art. 21(3))*
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Heater

Technical Field

The invention concerns a heater, especially an oilseed heater comprising an insulated jacket which contains a material inlet, a material outlet, a heating medium inlet and an air outlet and where at least one exchanger is arranged inside the insulated jacket.

State of the Art

The existing state of the art knows quite a number of loose materials heaters including oilseed heaters.

Patent Document EP2995898 describes a heat exchanger containing a jacket which contains an inlet to supply loose materials and an outlet to carry loose materials away. The heat exchanger further contains several separate and, in the main, parallel sets of plates for heat transfer located inside the jacket between the loose material inlet and outlet. The loose materials flow from the inlet through the spaces between the sets of heat-transferring plates and through at least two manipulating gas zones where the first manipulating gas zone contains an inlet hole through which the gas is, in pulsating manner, supplied into the jacket and where the second manipulating gas zone, separated from the first one, contains an outlet hole through which the gas is carried away from the jacket. Both the manipulating gas zones are arranged between the inlet and outlet in order to facilitate the pulsing gas flow into the jacket, around the loose materials and out of the jacket.

A heating device with a radiator-type exchanger that can be used for the preheating of oilseeds is also known from patent US 3397460.

In addition to the above, there exist heating devices where the heating medium is hot air or hot steam which flow directly through the loose material itself. There is, however a disadvantage consisting of the fact that the loose material usually becomes wetted during the heating process.

Another disadvantage of the solutions and designs that are known so far is the fact that they need a special source of energy for the heating medium or that they must be connected to a central energy distribution system in order to function

properly. In both the cases, they use the energy that has to be produced especially for them.

The goal of this invention is to design a loose material heater, especially to design a heater to preheat oilseeds which will not need any special source of heating medium for its proper functioning. To be more precise, it will not need any source of energy to produce the heating medium intended especially for its proper functioning and, at the same time, the heated loose material will not become undesirably wetted during the heating process.

Principle of the Invention

The aforementioned weaknesses are, to a large extent, eliminated and the goals of the invention accomplished by such a heater, especially by such an oilseed heater that comprises an insulated jacket containing a material inlet, a material outlet, a heating medium inlet and an air outlet and where at least one heat exchanger is arranged inside the insulated jacket according to the invention the nature of which lies in the fact that the exchanger is an exchanger for condensation of evaporation residues connected with the source of waste evaporation residues. The evaporation residues are a mixture of air and vapour at atmospheric pressure. The advantage of this design is the fact that the waste process heat (which is usually exhausted out of the building through ventilation or exhausting systems) can be used as the heating medium.

Advantageously, the source of the evaporation residues is a device to process biological materials with a certain degree of humidity the processing of which generates a considerable amount of heat. An example of such a device can be any device from the oilseed processing line or any device from extruded food line or from extruded feeding- mixture) line. The advantage lies in the fact that the waste energy produced by devices in the production line can, with minimum capital costs, be used in the heater according to this invention which is part of the line.

It is advantageously an extruder that can be used as the source of evaporation residues but it can also be a crusher/masher or a drier.

It is advantageous if the exchanger for condensation of evaporation residues is a plate-type exchanger as the technical design of such an exchanger is simple and relatively effective.

It is further advantageous if the exchanger for condensation of evaporation residues is connected by an insulated pipe (vapour line) to the source of the evaporation residues. The advantageous feature of this design is the fact that the vapours do not condense in the pipe but only after they get into the exchanger.

The heater further advantageously contains a condensate exhaust.

It is also advantageous if at least one travelling grate is arranged under the exchanger for condensation of evaporation residues. The travelling grate ensures continuous movement of the material through the whole heater and prevents its choking.

It is advantageous if the heater further contains a cleaning bar and if this cleaning bar is, in the advantageous design, provided with holes which are directed to the inside of the exchanger for condensation of evaporation residues. The advantage lies in the fact that the inner space of the exchanger between individual plates is easy to clean. Another advantage consists in the fact that the cleaning bar can optionally be used as a means to preheat the heater.

It is further advantageous if the heater is also provided with a temperature sensor arranged at the material inlet. It is advantageous because the pre-selected temperature (and thus the possibility of its regulation) can easily be checked. To be more precise, the temperature sensor provides operators with quick information about the temperature of the material on the understanding that in case of undesirable or unsatisfactory temperature, it can be quickly changed using the temperature-regulating means which the heater is provided with.

It is extremely advantageous if the air outlet is provided with a device facilitating forced exhaust. The advantage of such a device is the fact that by changing its parameters, the temperature of outgoing material can easily be regulated. In other words, the rate of condensation of evaporation residues (and thus also the heating capacity of the exchanger for condensation of evaporation residues) can be regulated.

The exchanger for condensation of evaporation residues is advantageously provided with a distribution space and with a space for air and condensate exhaust.

The main advantage of the structural design according to this invention is the utilization of waste heat which is, at the present time, idly released into the outside space without any use. The structural design according to this invention

brings lower energy demandingness, lower energy costs and a lower environmental burden.

Overview of the Figures

The invention will be illuminated in more detail by means of the drawings where Fig. 1 shows a front view of the heater supplemented with a diagram of connection of the source of evaporation residues, Fig. 2 and Fig. 3 show the heater in 3D views with partial sectional views, Fig. 4 shows a 3D view of the evaporation residue exchanger.

Examples of the Performance of the Invention

The oilseed heater (Fig. 1, Fig. 2, Fig. 3, Fig. 4) consists of an insulated jacket 2 in which material inlet 3, material outlet 4, heating medium inlet 5 and air outlet 6 are arranged. Inside the insulated jacket 2, there is a plate-type exchanger 7 for condensation of evaporation residues which is, through the heating medium inlet 5 using an insulated pipe 8 connected with the source 1 of the waste evaporation residues, i.e. with a device to process biological materials - oilseed extruder.

The heater 15 further contains a condensate exhaust 9 and a cleaning bar 11 for cleaning the inner section of the plates. Using a hose 17, the cleaning bar 11 is connected with a steam generator or with a source of hot water. The cleaning bar 11 is provided with holes which are directed to the inside of the exchanger 7 for condensation of evaporation residues.

Under the exchanger 7 for condensation of evaporation residues, there is a travelling grate 10 that is connected to a driving mechanism 16 (the piston rod) and which can, optionally, be heated with pressurized steam to further increase the capacity of the whole heater 15.

The heater 15 also contains a temperature sensor arranged at the material inlet 4.

The air outlet 6 is provided with a device facilitating forced exhaust (not shown) the capacity of which can be regulated.

The exchanger 7 for condensation of evaporation residues contains a distribution space 12 and a space 13 for air and condensate exhaust.

In order to increase the capacity, the heater 15 is further connected to a pressurized steam generator (not shown).

The heater 15 works as follows: At first, evaporation residue is generated in the source 1 of evaporation residues, i.e. in the oilseed extruder on the understanding that the evaporation residue is then conducted into the plate-type exchanger 7 for condensation of evaporation residues in which the evaporation residue condensates and generates heat which pre-heats oilseeds passing between individual plates 14 of the exchanger 7 for condensation of evaporation residues.

The oilseeds are then conveyed to the material inlet 3 and then they fall through the plate-type exchanger 7 for condensation of evaporation residues. The plate-type exchanger 7 contains special thin stainless steel plates 14 into which the waste evaporation residue from the oilseed extruder is driven. Here, the evaporation residue condensates whereby it transfers heat to the oilseeds. From the space 13 for air and condensate exhaust, the condensate is conducted away to the drain-pipe, through the condensate exhaust 9. The residual air is also exhausted through the air outlet 6. Then the oilseeds fall out through the material outlet 4 to be further processed.

Industrial Application

The heater according to this invention can be used for heating loose materials, especially for heating biological materials such as, for example, oilseeds.

List of Reference Marks

- 1 Source of Evaporation Residues
- 2 Insulated Jacket
- 3 Material Inlet
- 4 Material Outlet
- 5 Heating Medium Inlet
- 6 Air Outlet
- 7 Exchanger for Condensation of Evaporation Residues
- 8 Insulated Pipe
- 9 Condensate Exhaust
- 10 Travelling Grate
- 11 Cleaning Bar
- 12 Distribution Space
- 13 Space for Air and Condensate Exhaust
- 14 Exchanger Plate
- 15 Heater
- 16 Driving Mechanism
- 17 Hose

Patent Claims

1. A heater, especially an oilseed heater (15) comprising an insulated jacket (2) which contains a material inlet (3), a material outlet (4), a heating medium inlet (5) and an air outlet (6) and where at least one exchanger is arranged inside the insulated jacket (2) **characterized in** that the exchanger is an exchanger (7) for condensation of evaporation residues connected with the source of the evaporation residues.
2. The heater according to Claim 1 **characterized in** that the source (1) of evaporation residues is a device to process biological materials.
3. The heater according to any of the previous Claims **characterized in** that the source (1) of the evaporation residues is an extruder.
4. The heater according to any of the previous Claims **characterized in** that the exchanger (7) for condensation of evaporation residues is a plate-type exchanger.
5. The heater according to any of the previous Claims **characterized in** that the exchanger (7) for condensation of evaporation residues is connected, using an insulated pipe (8), with the source (1) of evaporation residues.
6. The heater according to any of the previous Claims **characterized in** that it further contains a condensate exhaust (9).
7. The heater according to any of the previous Claims **characterized in** that at least one travelling grate (10) is arranged under the exchanger (7) for condensation of evaporation residues.
8. The heater according to any of the previous Claims **characterized in** that it further contains a cleaning bar (11).
9. The heater according to any of the previous Claims **characterized in** that the cleaning bar (11) is provided with holes which are directed to the inside of the exchanger (7) for condensation of evaporation residues.
10. The heater according to any of the previous Claims **characterized in** that it further contains a temperature sensor arranged at the material outlet (4).
11. The heater according to any of the previous Claims **characterized in** that the air outlet (6) is provided with a device facilitating forced exhaust.

12. The heater according to any of the previous Claims **characterized in** that the exchanger (7) for condensation of evaporation residues contains a distribution space (12) and a space (13) for air and condensate exhaust.

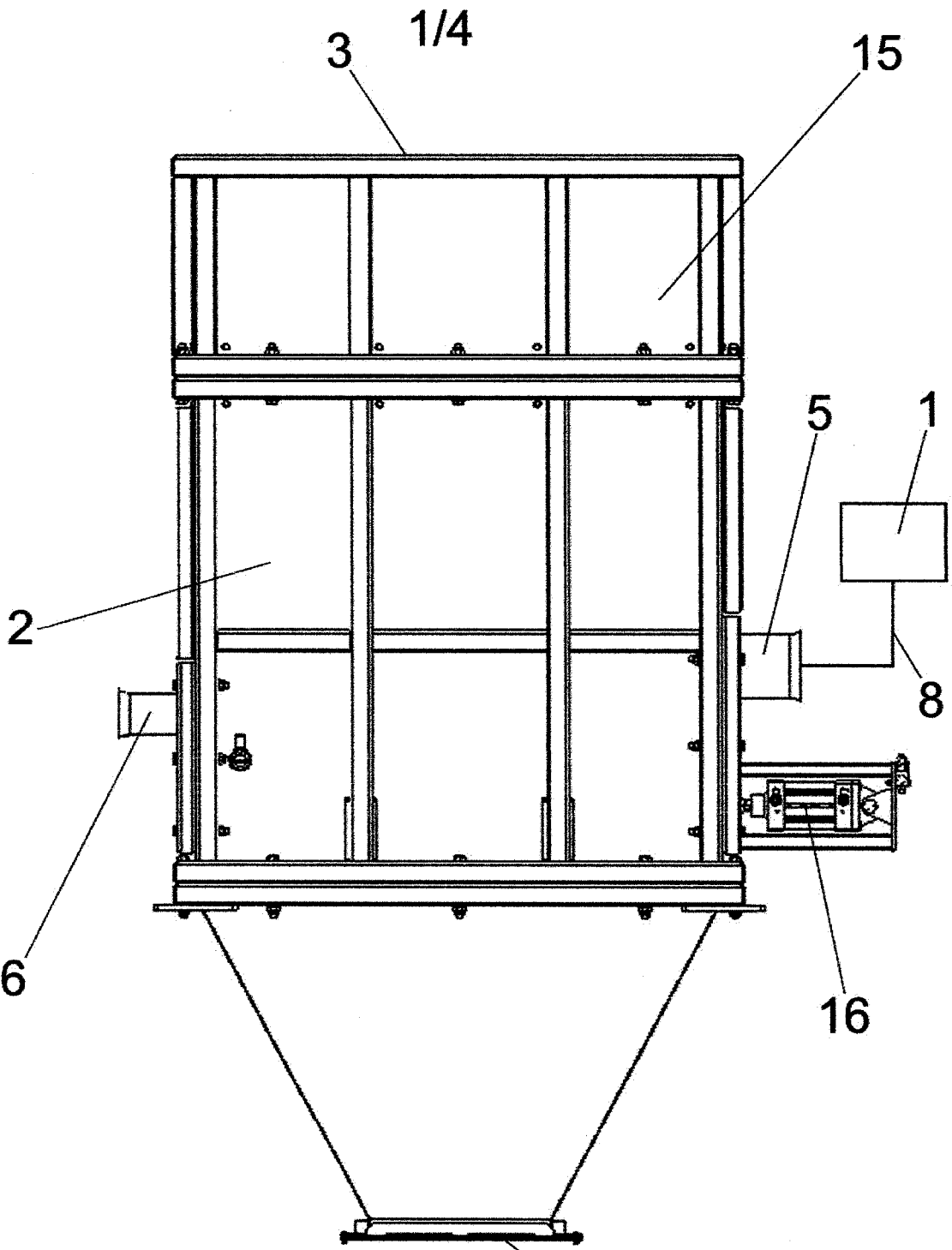


Fig.1

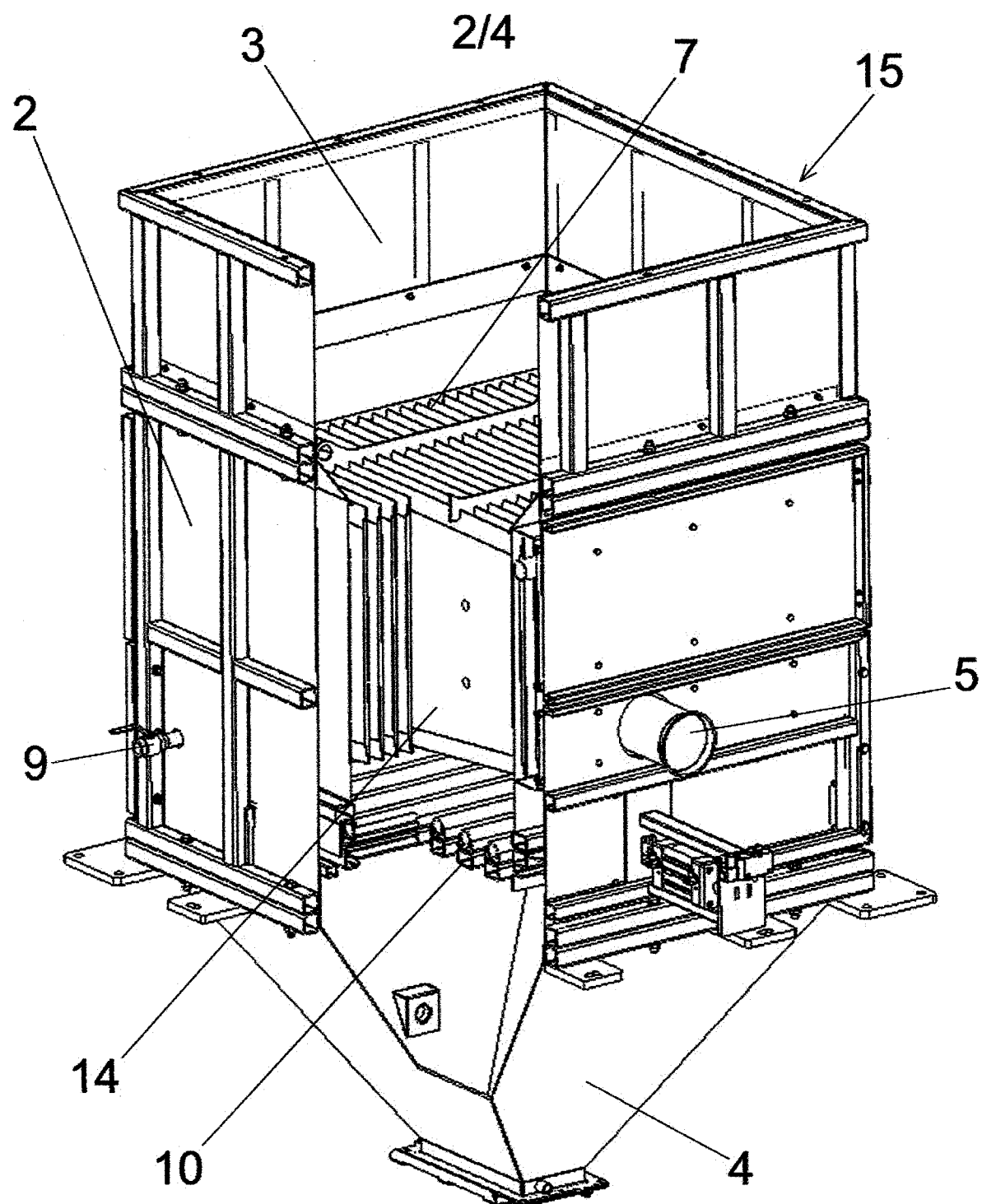


Fig.2

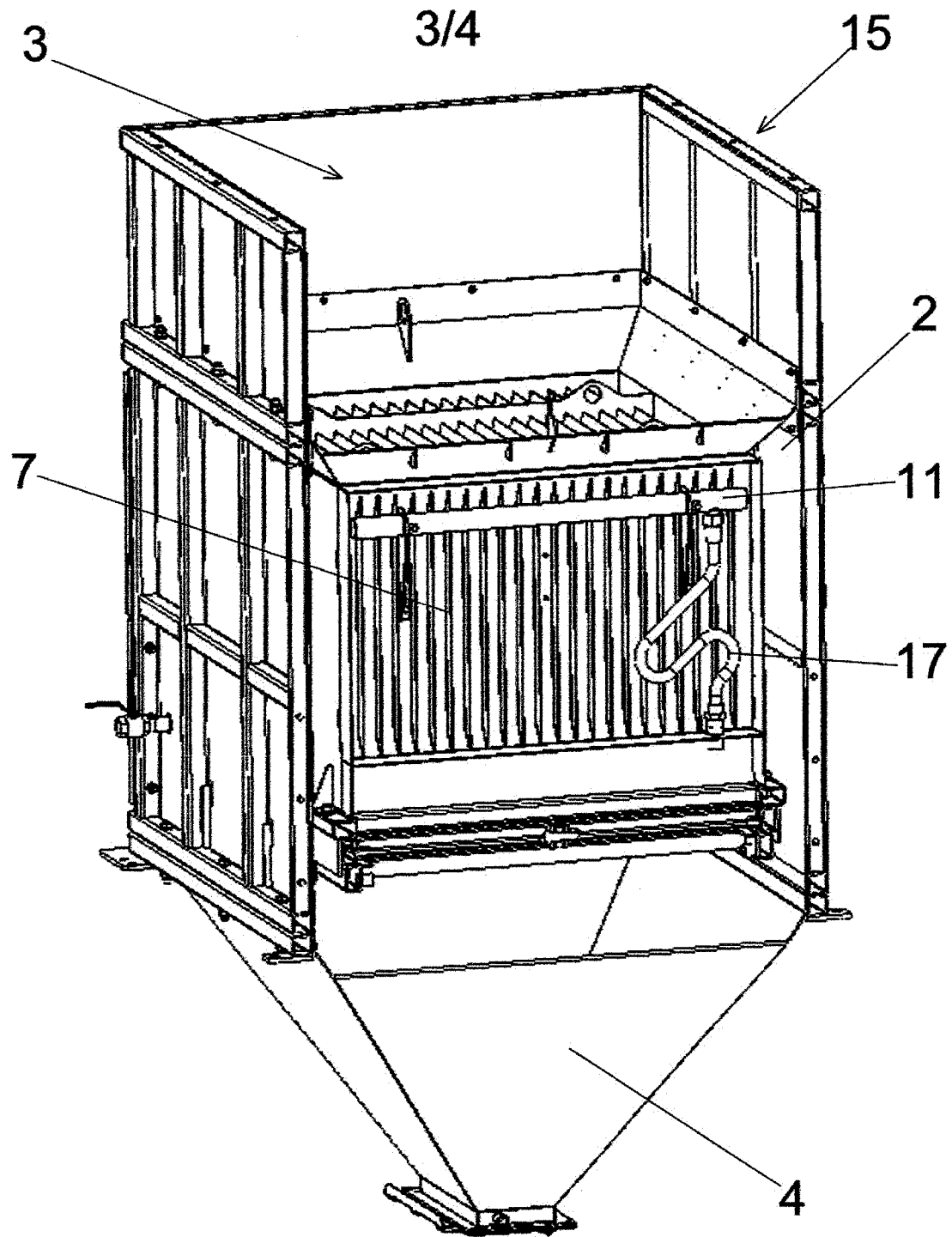


Fig.3

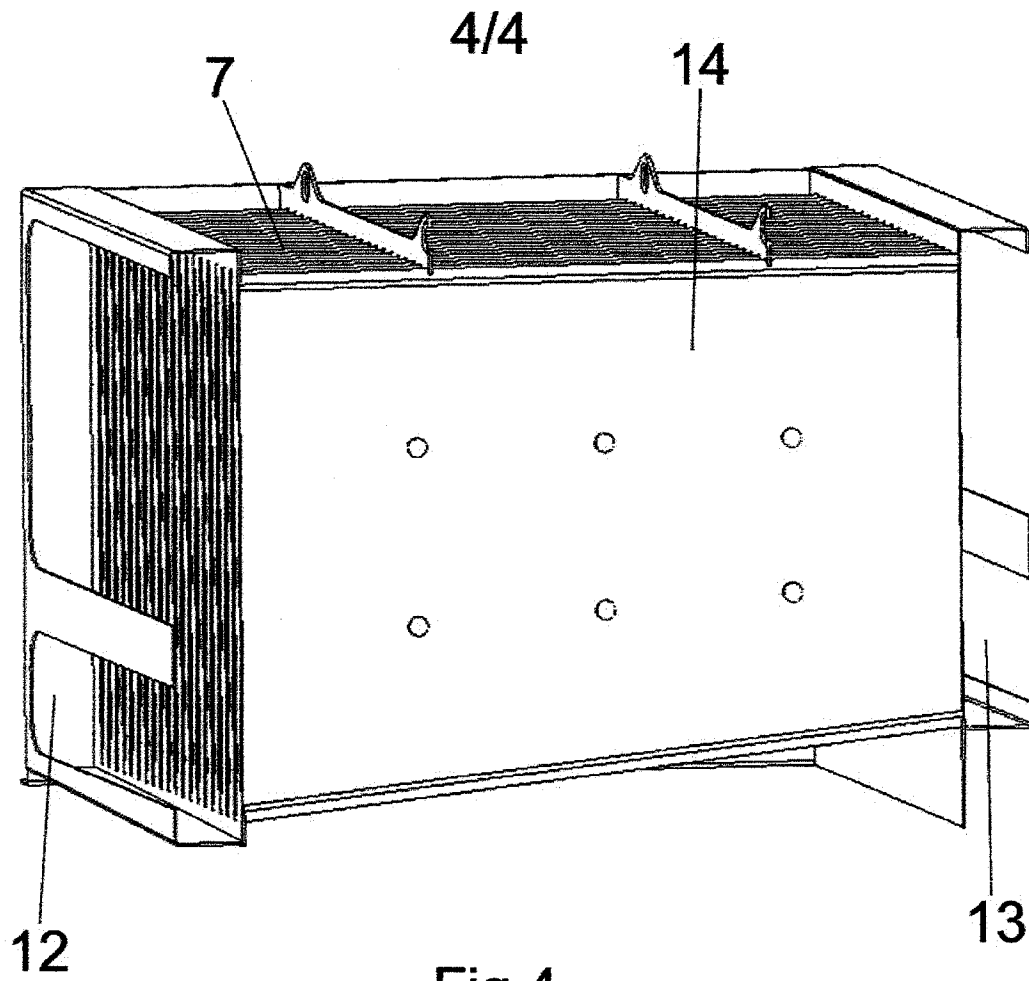


Fig.4

INTERNATIONAL SEARCH REPORT

International application No
PCT/CZ2019/000008

A. CLASSIFICATION OF SUBJECT MATTER INV. F28C3/14 F26B17/12 F26B17/16 F28D9/00 F28D21/00 ADD.		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) F28C F26B F28D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal, WPI Data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2017/085050 A1 (SABIC GLOBAL TECHNOLOGIES BV [NL]) 26 May 2017 (2017-05-26)	1,4-12
Y	page 10, line 24 - page 11, line 23; figure 1	2,3
Y	----- DE 39 11 716 A1 (SCHRAUFSTETTER WILFRIED [DE]; GASTINGER DIETER [DE]) 11 October 1990 (1990-10-11) the whole document	2,3
A	----- US 2013/292093 A1 (HUANG XINGCUN [CA] ET AL) 7 November 2013 (2013-11-07) the whole document -----	1-12
☐ Further documents are listed in the continuation of Box C. ☒ See patent family annex.		
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Date of the actual completion of the international search 25 June 2019	Date of mailing of the international search report 12/07/2019	
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/CZ2019/000008

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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DE 3911716	A1	11-10-1990	NONE
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