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DESCRIPTION

Description

Background of the Invention

[0001] The protein kinases represent a large family of proteins which play a central role in the regulation of a wide variety of cellular processes and maintain control over cellular function. A partial, non limiting, list of such kinases includes ALK, abl, Akt, bcr-abl, Blk, Brk, c-kit, c-met, c-src, CDK1, CDK2, CDK3, CDK4, CDK5, CDK6, CDK7, CDK8, CDK9, CDK10, bRaf, cRaf1, CSK, EGFR, ErbB2, ErbB3, ErbB4, Erk, Pak, fes, FGFR1, FGFR2, FGFR3, FGFR4, FGFR5, Fgr, flt-1, flt-3, Fps, Frk, Fyn, Hck, IGF-1R, INS-R, Jak1, Jak2, Jak3, KDR, Lck, Lyn, FAK, MEK, p38, PDGFR, PIK, PKC, PYK2, ros, tie, tie2, Pim-1, PI3k,TRK and Zap70. Abnormal protein kinase activity has been related to several disorders, ranging from non-life threatening diseases such as psoriasis to extremely serious diseases such as cancers.

[0002] In view of this large number of protein kinases and the multitude of protein kinase-related diseases, there is an ever-existing need to provide new classes of compounds with increased selectivity that are useful as protein kinase inhibitors and therefore useful in the treatment of protein tyrosine-kinase related diseases.

[0003] WO 2004/080980 describes 2,4-di(phenylamino)pyrimidines useful in the treatment of neoplastic disorders, inflammatory and immune system disorders. One compound disclosed in this publication is also disclosed as compound NVP-TAE684 in PNAS, vol. 104, no. 1, 2007, 270-275.

[0004] The invention concerns a new phosphorus compound and its use in treating cancers and other diseases.

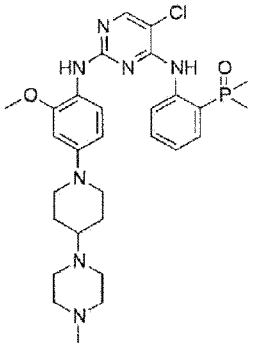
Description of the Invention

1. General description of the compound of the Invention

[0005] The compound of the invention can have a broad range of useful biological and pharmacological activities, permitting its use in pharmaceutical compositions and methods for treating cancer (including lymphoma, solid tumors and leukemia among other cancers), including, also among others, advanced cases and cases which are resistant or refractory to

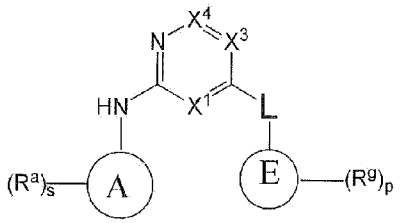
one or more other treatments.

[0006] The invention provides a compound of the formula:



or a pharmaceutically acceptable salt thereof.

[0007] Also described herein (but not claimed) are compounds of Formula VIa:



Formula VIa

wherein

X^1 is N;

X^3 is CR^d;

X^4 is CR^e;

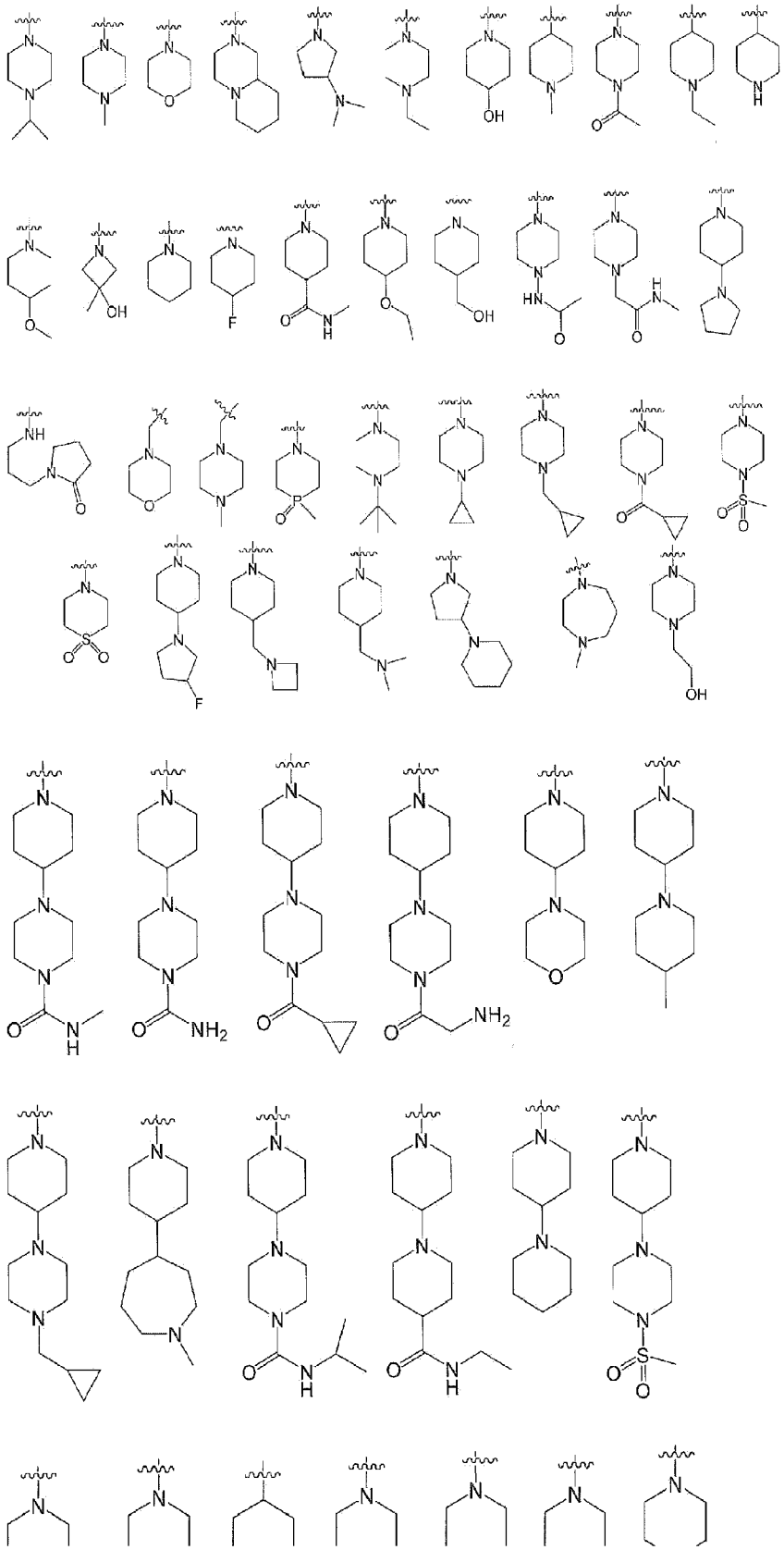
Ring A and **Ring E** are each phenyl rings;

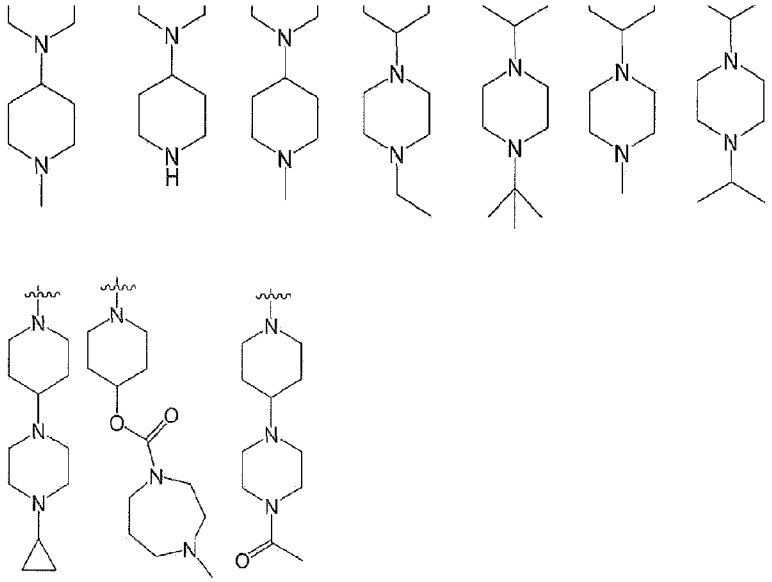
each occurrence of R^a, R^b, R^d, R^e, and R^g is independently selected from the group consisting of halo -CN, $-NO_2$, $-R^1$, $-OR^2$, $-O-NR^1R^2$ $-NR^1R^2$, $-NR^1-NR^1R^2$, $-NR^1-OR^2$, $-C(O)YR^2$, $-OC(O)YR^2$, $-NR^1C(O)YR^2$, $-SC(O)YR^2$, $-NR^1C(=S)YR^2$, $-OC(=S)YR^2$, $-C(=S)YR^2$, $-YC(=NR^1)YR^2$, $-YC(=N-OR^1)YR^2$, $-YC(=N-NR^1R^2)YR^2$, $-YP(=O)(YR^3)(YR^3)$, $-Si(R^{3a})_3$, $-NR^1SO_2R^2$, $-S(O)_rR^2$, $-SO_2NR^1R^2$ and $-NR^1SO_2NR^1R^2$; or alternatively, each R^a and R^g may also be or include an independently selected moiety, $-P(=O)(R^3)_2$ or a ring system containing the moiety $-P(=O)(R^3)-$ as a ring member;

or alternatively two adjacent R^a moieties, can form, with the atoms to which they are attached, a fused, 5-, 6- or 7-membered saturated, partially saturated or unsaturated ring, which contains 0-4 heteroatoms selected from N, O and $S(O)_r$ and which may bear up to four substituents;

at least one of R^a and R^g is or contains a moiety, $-P(=O)(R^3)_2$ or a ring system containing the moiety $-P(=O)(R^3)-$ as a ring member;

at least one R^a is selected from the following:





Ring A optionally containing up to two additional R^a moieties;

Ring E contains one R^g moiety which is an ortho, meta or para $-P(=O)(R^3)_2$ moiety and optionally contains up to two additional R^g moieties;

L is NH;

r is 0, 1 or 2;

s is 1, 2 or 3;

p is 1, 2 or 3;

each occurrence of Y is independently a bond, -O-, -S- or-NR^1-;

each occurrence of $\mathbf{R^1}$ and $\mathbf{R^2}$ is independently H or an alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkenyl, aryl, heteroalkyl, heterocyclic or heteroaryl moiety;

each occurrence of $\mathbf{R^3}$ is independently an alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkenyl, aryl, heteroalkyl, heterocyclic or heteroaryl moiety, or two adjacent $\mathbf{R^3}$ moieties combine to form a ring system including a phosphorus atom;

each occurrence of $\mathbf{R^{3a}}$ is independently selected from alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, heteroalkyl, heterocyclic, and heteroaryl;

alternatively, each $\mathbf{NR^1R^2}$ moiety may be a 5-, 6- or 7-membered saturated, partially saturated or unsaturated ring, which can be optionally substituted and which contains 0-2 additional heteroatoms selected from N, O and $S(O)_r$;

alkyl groups have 1 to 8 carbon atoms;

alkenyl groups have 2 to 8 carbon atoms;

alkynyl groups have 2 to 8 carbon atoms;

cycloalkyl groups have 3 to 13 carbon atoms;

cycloalkenyl groups have 3 to 13 carbon atoms;

cycloalkynyl groups have 5 to 13 carbon atoms;

heteroalkyl groups are a branched or unbranched alkyl, alkenyl or alkynyl group having from 1 to 7 carbon atoms in addition to 1, 2, 3, or 4 heteroatoms independently selected from the group consisting of N, O, S and P;

aryl groups are aromatic ring groups having 6 to 14 ring atoms;

heteroaryl groups are heterocyclic aromatic moieties having 5 to 14 ring atoms comprising one or more rings;

heterocyclic groups are non-aromatic ring systems having 5 to 14 ring atoms in 1, 2 or 3 rings in which 1 to 4 ring carbons are each replaced by heteroatoms selected from N, O or S;

each of the foregoing alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkenyl, heteroalkyl, aryl, heteroaryl and non-aromatic heterocyclic moieties is optionally substituted;

the optional substituents on the unsaturated carbon atom of an aryl or heteroaryl group being selected from halogen (F, Cl, Br or I), alkyl, alkenyl, alkynyl, heteroalkyl, -CN, $-R^1$, $-OR^2$, $-S(O)_rR^2$ (wherein r is an integer of 0, 1 or 2), $-SO_2NR^1R^2$, $-NR^1R^2$, $-O-NR^1R^2$, $-NR^1-NR^1R^2$, $-(CO)YR^2$, $-O(CO)YR^2$, $NR^1(CO)YR^2$, $-S(CO)YR^2$, $-NR^1C(=S)YR^2$, $-OC(=S)YR^2$, $-C(=S)YR^2$, $-YC(=NR^1)YR^2$, $-YC(=N-OR^1)YR^2$, $-YC(=N-NR^1R^2)YR^2$, $-COCOR^2$, $-COMCOR^2$ (where M is a 1-6 carbon alkyl group), $-YP(=O)(YR^3)(YR^3)$, $-Si(R^{3a})_3$, $-NO_2$, $-NR^1SO_2R^2$ and $-NR^1SO_2NR^1R^2$;

the optional substituents on the alkyl, alkenyl, alkynyl, heteroalkyl, cycloalkyl, cycloalkenyl, cycloalkenyl or non-aromatic heterocyclic group being selected from halogen (F, Cl, Br or I), alkyl, alkenyl, alkynyl, heteroalkyl, -CN, $-R^1$, $-OR^2$, $-S(O)_rR^2$ (wherein r is an integer of 0, 1 or 2), $-SO_2NR^1R^2$, $-NR^1R^2$, $-O-NR^1R^2$, $-NR^1-NR^1R^2$,$-(CO)YR^2$, $-O(CO)YR^2$, $-NR^1(CO)YR^2$, $-S(CO)YR^2$, $-NR^1C(=S)YR^2$, $-OC(=S)YR^2$, $-C(=S)YR^2$, $-YC(=NR^1)YR^2$, $-YC(=N-OR^1)YR^2$,$-YC(=N-NR^1R^2)YR^2$, $-COCOR^2$, $-COMCOR^2$ (where M is a 1- 6 carbon alkyl group),$-YP(=O)(YR^3)(YR^3)$, $-Si(R^{3a})_3$, NO_2, $-NR^1SO_2R^2$ and$-NR^1SO_2NR^1R^2$;

and (on a saturated carbon atom) =O, =S, =NH, $=NNR^2R^3$, $=NNHC(O)R^2$, $=NNHCO_2R^2$, or $=NNHSO_2R^2$, wherein R^2 and R^3 at each occurrence are independently selected from hydrogen, alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, heteroalkyl, aryl, heteroaryl and heterocyclyl;

or a pharmaceutically acceptable salt thereof.

[0008] In certain specific embodiments of the compounds of Formula VIA, $\mathbf{R^d}$ is selected from Cl, F, C1 - C4 alkyl, trihaloalkyl, cycloalkyl, C2 - C4 alkenyl, and alkynyl. In such embodiments, Cl, F, Me and cyclopropyl are of particular interest.

[0009] Compounds of Formula VIA of particular interest, generally and including the individual embodiments described above, include those in which each of the additional substituents $\mathbf{R^a}$ is independently selected from halo, $-R^1$, $-OR^2$, $-NR^1R^2$ and $-P(=O)(R^3)_2$, wherein each R^1 and R^2 moiety may be further substituted or unsubstituted. In certain embodiments, the compounds include at least one additional substituent $\mathbf{R^a}$ that is $-OR^2$ and R^2 is selected from C1-C6 alkyl, C2 - C6, and C2-C6 alkynyl. In such cases, as illustrated in compounds shown herein, MeO-, EtO- and iPrO- are often chosen as an $\mathbf{R^a}$ moiety.

[0010] Compounds of Formula VIA, generally and including the individual embodiments described thus far, also include compounds having at least one additional substituent $\mathbf{R^a}$ which is a 5-, 6- or 7-membered heterocyclic or 5- or 6-membered heteroaryl moiety, linked to Ring A either directly or by an ether bond, and which may be further substituted with 1 - 3 substituents independently selected from halo -CN, $-NO_2$, $-R^1$, $-OR^2$, $-O-NR^1R^2$, $-NR^1R^2$, $-NR^1-NR^1R^2-NR^1-OR^2$ $-C(O)YR^2$, $-OC(O)YR^2$, $-NR^1C(O)YR^2$, $-SC(O)YR^2$, $-NR^1C(=S)YR^2$, $-OC(=S)YR^2$, $-C(=S)YR^2$, $-YC(=NR^1)YR^2$, $-YC(=N-OR^1)YR^2$, $-YC(=N-NR^1R^2)YR^2$, $-YP(=O)(YR^3)(YR^3)$, $-Si(R^{3a})_3$, $-NR^1SO_2R^2$, $-S(O)_1R^2$, $-SO_2NR^1R^2$ and $-NR^1SO_2NR^1R^2$; wherein each Y is independently a bond, -O-, -S- or NR^1-.

[0011] Compounds of Formula VIA, generally and, again, including the individual embodiments described thus far, also include compounds of Formula VIA in which at least one of the additional substituents $\mathbf{R^a}$ is or bears a moiety, $-P(=O)(R^3)_2$, in which R^3 is a C1-C4 alkyl.

[0012] Compounds of Formula VIA, generally and, again, including the embodiments described thus far, also include embodiments of Formula VIA in which each of the additional $\mathbf{R^g}$ is independently selected from halo, $-R^1$, $-OR^2$, $-S(O)_rR^2$ and $-P(=O)(R^3)_2$. In certain embodiments, **Ring E** contains at least one such $\mathbf{R^g}$ moiety in the ortho position relative to the ring atom attached to **L.** In other embodiments, that $\mathbf{R^g}$ moiety is in the meta position relative to the ring atom attached to **L,** and in still other embodiments, that $\mathbf{R^g}$ moiety is in the para position relative to the ring atom attached to **L.**

[0013] Embodiment of the compounds of formula VIA, generally and, again, including the

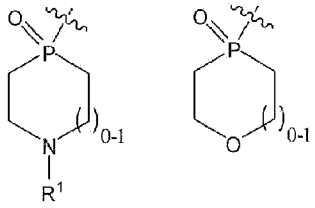
individual embodiments described thus far, also include those compounds in which the group -$P(=O)(R^3)_2$ is selected from -$P(=O)(CH_3)_2$ and -$P(=O)(CH_2CH_3)_2$.

[0014] In another embodiment of any of the above classes and subclasses of compounds, each additional **R^a** is selected from halo, -$P=O(R^3)_2$, -R^1, -OR^2, -NR^1R^2, -$NR^1C(O)R^2$, -$NR^1C(O)NR^2$, -$C(O)NR^1R^2$, -$C(O)OR^1$, -$SO_2NR^1R^2$, -SO_2R^1, and -$NR^1SO_2R^2$.

[0015] Another subclass of interest are compounds of the above embodiment in which each additional **R^a** is -$P(=O)(alkyl)_2$, alkyl, alkynyl, halo, aryl, heteroaryl, heterocyclyl, -O-alkyl (i.e: OMe and the like), -CN, -C(O)NH-alkyl, -C(O)NH-aryl, -C(O)NH-heterocyclyl, -OH, -NR^1R^2, $NHS(O)_2$-alkyl, -$NHS(O)_2$-aryl. Non limiting examples of each additional **R^a** include -$(CH_2)_mP(=O)(Me)_2$, -$(CH_2)_mP(=O)(Et)_2$, -F, -Cl, -CF_3, -OCF_3, -$(CH_2)_yC(=O)NR^1R^2$, -$(CH_2)_yC(=O)$aryl, -$SO_2NR^1R^2$, -$NHSO_2R^1$, lower alkyl, -$(CH_2)_yC(=O)$heteroaryl, -$(CH_2)_yC(=O)$heterocyclyl, -$(CH_2)_yNHC(=O)R^2$, -$(CH_2)_yNR^1R^2$, -$(CH_2)_yOR^2$, -$(CH_2)_ySR^2$, -$(CH_2)_y$heterocyclyl, -$(CH_2)_y$aryl, -$(CH_2)_y$heteroaryl, -NH-aryl, -NH-heteroaryl, -NH-heterocyclyl, wherein y and m are independently selected from 0, 1, 2, 3 and 4.

[0016] In still another embodiment of any of the above classes and subclasses of compounds, each additional **R^a** is selected from -$P(=O)(alkyl)_2$, -$(CH_2)_{1-2}P(=O)(alkyl)_2$, -O-lower alkyl (e.g. OMe), lower alkyl (e.g. methyl and ethyl), halo, -CF_3, -OCF_3, -CN, -NH(alkyl), alkenyl, and alkynyl (e.g. acetylenyl).

[0017] In any of the above classes and subclasses of compounds, the or each additional **R^a** may be selected from -$(CH_2)_m$-$P(=O)(R^3)_2$, -$(CH_2)_m$-NR^1-$P(=O)(R^3)_2$, -$(CH_2)_m$-O-$P(=O)(R^3)_2$, -$(CH_2)_m$-NR^1-$(CH_2)_m$-$P(=O)(R^3)_2$, -$(CH_2)_m$-$NR^1C(O)O$-$(CH_2)_m$-$P(=O)(R^3)_2$, and -$(CH_2)_m$-$C(O)NR^1$-$(CH_2)_m$-$P(=O)(R^3)_2$, in which m is 0, 1, 2, 3 or 4. Alternatively,the or each additional **R^a** may be a moiety of one of the following formulas:



[0018] For these classes and other classes and subclasses, compounds of interest include among others compounds in which one of the or each additional **R^a** is or contains -$P(=O)(R^3)_3$. Examples of **R^a** containing -$P(=O)(R^3)_2$ include, without limitation, -$(CH_2)_m$-$P(=O)(R^3)_2$, -$(CH_2)_m$-NR^1-$P(=O)(R^3)_2$, -$(CH_2)_m$-$P(=O)(R^3)_2$, -$(CH_2)_m$-NR^1-$(CH_2)_m$-$P(=O)(R^3)_2$, -$(CH_2)_m$-

$NR^1C(O)O-(CH_2)_m-P(=O)(R^3)_2$, $-(CH_2)_m-C(O)NR^1-(CH_2)_m-P(=O)(R^3)_2$ in which m is 0, 1, 2, 3 or 4 and cyclic structures containing -P(=O) as depicted above.

[0019] Other compounds of interest include among others, compounds of Formula VIa in which R^d is selected from H, halo (i.e. Chloro, Fluoro, Bromo), $-CF_3$, optionally substituted lower alkyl group (e.g. Methyl, Ethyl, Isopropyl, Cyclopropyl), -CN, optionally substituted acetylene, $-NO_2$, -O-alkyl, -S-alkyl, -C(=O)alkyl, -NH-alkyl and $-C(=O)N(alkyl)_2$. Of further interest are compounds of this class in which R^d is halo or CF_3.

[0020] Other compounds of interest include among others, compounds of the Formula VIA in which R^e is selected from halo, -CN, $-NO_2$, $-R^1$, $-OR^2$, $-O-NR^1R^2$, $-C(O)YR^2$, $-OC(O)YR^2$, $-SC(O)YR^2$, $-NR^1C(=S)YR^2$, $-OC(=S)YR^2$, $-C(=S)YR^2$, $-YC(=NR^1)YR^2$, $-YC(=N-OR^1)YR^2$, and $-YC(=N-NR^1R^2)YR^2$. Of further interest are compounds of this class in which R^e is H, CN, NO_2, lower alkyl or halo, wherein R^1, R^2, and Y are as defined in Formula VIA. Of further interest, R^e is selected from H, lower alkyl and halo.

[0021] Also provided is a composition comprising the compound of the invention or a salt, hydrate or other solvate thereof, and at least one pharmaceutically acceptable excipient or additive. Such compositions can be administered to a subject in need thereof to inhibit the growth, development and/or metastasis of cancers, including solid tumors (e.g., prostate cancer, colon cancer, pancreatic and ovarian cancers, breast cancer, non small cell lung cancer (NSCLS), neural tumors such as glioblastomas and neuroblastomas; esophaegeal carcinomas, soft tissue cancers such as rhabdomyosarcomas; among others); various forms of lymphoma such as a non-Hodgkin's lymphoma (NHL) known as anaplastic large-cell lymphoma (ALCL), various forms of leukemia; and including cancers which are resistant to other treatment, including those which are resistant to treatment with another kinase inhibitor, and generally for the treatment and prophylaxis of diseases or undesirable conditions mediated by one or more kinases which are inhibited by the compound of the invention.

[0022] The invention features the compound of the invention for use in treating cancer. The treatment includes administering (as a monotherapy or in combination with one or more other anti-cancer agents, one or more agents for ameliorating side effects, radiation, etc) a therapeutically effective amount of the compound of the invention to a human or animal in need of it in order to inhibit, slow or reverse the growth, development or spread of cancer, including solid tumors or other forms of cancer such as leukemias, in the recipient. Such administration constitutes a method for the treatment or prophylaxis of diseases mediated by one or more kinases inhibited by the compound or a pharmaceutically acceptable salt thereof. "Administration" of the compound of the invention encompasses the delivery to a recipient of the compound, or a pharmaceutically acceptable salt thereof, using any suitable formulation or route of administration, as discussed herein. Typically the compound is administered one or more times per month, often one or more times per week, e.g. daily, every other day, 5

days/week, etc. Oral and intravenous administrations are of particular current interest.

[0023] One important aspect of the invention is the compound of the invention for use in treating cancer in a subject in need thereof, which comprises administering to the subject a treatment effective amount of a composition containing the compound of the invention. Treatment may be provided in combination with one or more other cancer therapies, include surgery, radiotherapy (e.g., gamma-radiation, neutron beam radiotherapy, electron beam radiotherapy, proton therapy, brachytherapy, and systemic radioactive isotopes, etc.), endocrine therapy, biologic response modifiers (e.g., interferons, interleukins, and tumor necrosis factor (TNF) to name a few), hyperthermia, cryotherapy, agents to attenuate any adverse effects (e.g., antiemetics), and other cancer chemotherapeutic drugs. The other agent(s) may be administered using a formulation, route of administration and dosing schedule the same or different from that used with the compound of the invention.

[0024] Such other drugs include but not limited to one or more of the following: an anti-cancer alkylating or intercalating agent (e.g., mechlorethamine, chlorambucil, Cyclophosphamide, Melphalan, and Ifosfamide); antimetabolite (e.g., Methotrexate); purine antagonist or pyrimidine antagonist (e.g., 6-Mercaptopurine, 5-Fluorouracil, Cytarabile, and Gemcitabine); spindle poison (e.g., Vinblastine, Vincristine, Vinorelbine and Paclitaxel); podophyllotoxin (e.g., Etoposide, Irinotecan, Topotecan); antibiotic (e.g., Doxorubicin, Bleomycin and Mitomycin); nitrosourea (e.g., Carmustine, Lomustine); inorganic ion (e.g., Cisplatin, Carboplatin, Oxaliplatin or oxiplatin); enzyme (e.g., Asparaginase); hormone (e.g., Tamoxifen, Leuprolide, Flutamide and Megestrol); mTOR inhibitor (e.g., Sirolimus (rapamycin), Temsirolimus (CCI779), Everolimus (RAD001), AP23573 or other compounds disclosed in US Patent No. 7,091,213); proteasome inhibitor (such as Velcade, another proteasome inhibitor (see e.g., WO 02/096933) or another NF-kB inhibitor, including, e.g., an IkK inhibitor); other kinase inhibitors (e.g., an inhibitor of Src, BRC/Abl, kdr, flt3, aurora-2, glycogen synthase kinase 3 ("GSK-3"), EGF-R kinase (e.g., Iressa, Tarceva, etc.), VEGF-R kinase, PDGF-R kinase, etc); an antibody, soluble receptor or other receptor antagonist against a receptor or hormone implicated in a cancer (including receptors such as EGFR, ErbB2, VEGFR, PDGFR, and IGF-R; and agents such as Herceptin, Avastin, Erbitux, etc.); etc. For a more comprehensive discussion of updated cancer therapies see, http://www.nci.nih.gov/, a list of the FDA approved oncology drugs at http://www.fda.gov/cder/cancer/druglistframe.htm, and The Merck Manual, Seventeenth Ed. 1999, the entire contents of which are hereby incorporated by reference. Examples of other therapeutic agents are noted elsewhere herein and include among others, Zyloprim, alemtuzmab, altretamine, amifostine, nastrozole, antibodies against prostate-specific membrane antigen (such as MLN-591, MLN591RL and MLN2704), arsenic trioxide, bexarotene, bleomycin, busulfan, capecitabine, Gliadel Wafer, celecoxib, chlorambucil, cisplatin-epinephrine gel, cladribine, cytarabine liposomal, daunorubicin liposomal, daunorubicin, daunomycin, dexrazoxane, docetaxel, doxorubicin, Elliott's B Solution, epirubicin, estramustine, etoposide phosphate, etoposide, exemestane, fludarabine, 5-FU, fulvestrant, gemcitabine, gemtuzumab-ozogamicin, goserelin acetate, hydroxyurea, idarubicin, idarubicin, Idamycin, ifosfamide, imatinib mesylate, irinotecan (or other topoisomerase inhibitor, including antibodies such as MLN576 (XR11576)), letrozole, leucovorin, leucovorin levamisole,liposomal

daunorubicin, melphalan, L-PAM, mesna, methotrexate, methoxsalen, mitomycin C, mitoxantrone, MLN518 or MLN608 (or other inhibitors of the flt-3 receptor tyrosine kinase, PDFG-R or c-kit), itoxantrone, paclitaxel, Pegademase, pentostatin, porfimer sodium, Rituximab (RITUXAN®), talc, tamoxifen, temozolamide, teniposide, VM-26 , topotecan, toremifene, 2C4 (or other antibody which interferes with HER2-mediated signaling), tretinoin, ATRA, valrubicin, vinorelbine, or pamidronate, zoledronate or another bisphosphonate.

[0025] The invention further comprises the preparation of the compound of the invention using a method described herein.

[0026] The invention also comprises the use of the compound of the invention, or a pharmaceutically acceptable derivative thereof, in the manufacture of a medicament for the treatment either acutely or chronically of cancer (including lymphoma and solid tumors, primary or metastatic, including cancers such as noted elsewhere herein and including cancers which are resistant or refractory to one or more other therapies). The compound of the invention can be useful in the manufacture of an anti-cancer medicaments. The compound of the invention can also be useful in the manufacture of a medicament to attenuate or prevent disorders through inhibition of one or more kinases such as ALIC, jak2, b-raf, met, Tie-2, EGFR, FLT3, FAK, Pim-I, PI3k, etc...

[0027] The invention further encompasses a composition comprising the compound of the invention, preferably in a therapeutically-effective amount, in association with a least one pharmaceutically acceptable carrier, adjuvant or diluent.

[0028] The compound of the invention can also be useful as standards and reagents for characterizing various kinases, especially but not limited to ALK, Met, Jak2, b-Raf, Tie-2, EGFR, FLT3 among others as well as for studying the role of such kinases in biological and pathological phenomena; for studying intracellular signal transduction pathways mediated by such kinases, for the comparative evaluation of new kinase inhibitors; and for studying various cancers in cell lines and animal models.

3. Definitions

[0029] In reading this document, the following information and definitions apply unless otherwise indicated.

[0030] The term "alkyl" is intended to include linear (i.e., unbranched or acyclic), branched, hydrocarbon groups, which are optionally substituted with one or more functional groups. Unless otherwise specified, "alkyl" groups contain one to eight, and preferably one to six carbon atoms. $C_{1\text{-}6}$ alkyl is intended to include C_1, C_2, C_3, C_4, C_5, and C_6 alkyl groups. Lower alkyl refers to alkyl groups containing 1 to 6 carbon atoms. Examples of alkyl include, but are not limited to, methyl, ethyl, n-propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl,

isopentyl, tert-pentyl, hexyl, isohexyl, etc. Alkyl may be substituted or unsubstituted. Illustrative substituted alkyl groups include, but are not limited to, fluoromethyl, difluoromethyl, trifluoromethyl, 2-fluoroethyl, 3-fluoropropyl, hydroxymethyl, 2-hydroxyethyl, 3-hydroxypropyl, benzyl, substituted benzyl, phenethyl, substituted phenethyl, *etc.*

[0031] The term "alkoxy" represents a subset of alkyl in which an alkyl group as defined above with the indicated number of carbons attached through an oxygen bridge. For example, "alkoxy" refers to groups -O-alkyl, wherein the alkyl group contains 1 to 8 carbons atoms of a linear, branched, cyclic configuration. Examples of "alkoxy" include, but are not limited to, methoxy, ethoxy, n-propoxy, i-propoxy, t-butoxy, n-butoxy, s-pentoxy and the like.

[0032] "Haloalkyl" is intended to include both branched and linear chain saturated hydrocarbon having one or more carbon substituted with a Halogen. Examples of haloalkyl, include, but are not limited to, trifluoromethyl, trichloromethyl, pentafluoroethyl and the like.

[0033] The term "alkenyl" is intended to include hydrocarbon chains of linear, branched, or cyclic configuration having one or more unsaturated Carbon-carbon bonds that may occur in any stable point along the chain or cycle. Unless otherwise specified, "alkenyl," refers to groups having two to eight, often two to six carbon atoms. For example, "alkenyl" may refer to prop-2-enyl, but-2-enyl, but-3-enyl, 2-methylprop-2-enyl, hex-2-enyl, hex-5-enyl, 2,3-dimethylbut-2-enyl, and the like. Furthermore, alkenyl groups may be substituted or unsubstituted.

[0034] The term "alkynyl" is intended to include hydrocarbon chains of either linear or branched configuration, having one or more carbon-carbon triple bond that may occur in any stable point along the chain. Unless otherwise specified, "alkynyl," refers to groups having two to eight, preferably two to six carbons. Examples of "alkynyl" include, but are not limited to prop-2-ynyl, but-2-ynyl, but-3-ynyl, pent-2-ynyl, 3-methylpent-4-ynyl, hex-2-ynyl, hex-5-ynyl, etc. Furthermore, alkynyl groups may be substituted or unsubstituted.

[0035] Cycloalkyl includes any stable cyclic or polycyclic hydrocarbon groups of from 3 to 13 carbon atoms, any of which is saturated. Examples of such cycloalkyl include, but are not limited to cyclopropyl, norbornyl, [2.2.2]bicyclooctane, [4.4.0]bicyclodecane, and the like, which, as in the case of other alkyl moieties, may optionally be substituted. The term "cycloalkyl" may be used interchangeably with the term "carbocycle".

[0036] Cycloalkenyl includes any stable cyclic or polycyclic hydrocarbon groups of from 3 to 13 carbon atoms, preferably from 5 to 8 carbon atoms, which contains one or more unsaturated carbon-carbon double bonds that may occur in any point along the cycle. Examples of such cycloalkenyl include, but are not limited to cyclopentenyl, cyclohexenyl and the like.

[0037] Cycloalkynyl includes any stable cyclic or polycyclic hydrocarbon groups of from 5 to 13 carbon atoms, which contains one or more unsaturated carbon-carbon triple bonds that may occur in any point along the cycle. As in the case of other alkenyl and alkynyl moieties, cycloalkenyl and cycloalkynyl may optionally be substituted.

[0038] The term "heteroalkyl" is meant a branched or unbranched alkyl, alkenyl, or alkynyl group having from 1 to 7 carbon atoms in addition to 1, 2, 3 or 4 heteroatoms independently selected from the group consisting of N, O, S, and P. Heteroalkyls include, without limitation, tertiary amines, secondary amines, ethers, thioethers, amides, thioamides, carbamates, thiocarbamates, hydrazones, imines, phosphodiesters, phosphoramidates, sulfonamides, and disulfides. A heteroalkyl may optionally include monocyclic, bicyclic, or tricyclic rings, in which each ring desirably has three to six members. The heteroalkyl group may be substituted or unsubstituted. Examples of heteroalkyls include, without limitation, polyethers, such as methoxymethyl and ethoxyethyl.

[0039] "Heterocycle", "heterocyclyl", or "heterocyclic" as used herein refers to non-aromatic ring systems having five to fourteen ring atoms in which one or more ring carbons, preferably one to four, are each replaced by a heteroatom selected from N, O, and S. Heterocyclic groups may be substituted or unsubstituted and may include one, two, or three fused or unfused ring systems. Non-limiting examples of heterocyclic rings include 3-1H-benzimidazol-2-one, (1-substituted)-2-oxo-benzimidazol-3-yl, 2-tetrahydrofuranyl, 3-tetrahydrofuranyl, 2-tetrahydrothiophenyl, 3-tetrahydrothiophenyl, 2-morpholinyl, 3-morpholinyl, 4-morpholinyl, 2-thiomorpholinyl, 3-thiomorpholinyl, 4-thiomorpholinyl, 1-pyrrolidinyl, 2-pyrrolidinyl, 3-pyrrolidinyl, 1-piperazinyl, 2-piperazinyl, 1-piperidinyl, 2-piperidinyl, 3-piperidinyl, 4-piperidinyl, 4-thiazolidinyl, diazolonyl, N-substituted diazolonyl, 1-phthalimidinyl, benzoxanyl, benzopyrrolidinyl, benzopiperidinyl, benzoxolanyl, benzothiolanyl, and benzothianyl. A heterocylic group can include two or more of the ring systems listed above. Also included within the scope of the term "heterocyclyl" or "heterocyclic", as it is used herein, is a group in which a non-aromatic heteroatom-containing ring is fused to one or more aromatic or non-aromatic rings, such as in an indolinyl, chromanyl, phenanthridinyl, or tetrahydroquinolinyl, where the radical or point of attachment is on the non-aromatic heteroatom-containing ring. The term "heterocycle", "heterocyclyl", or "heterocyclic" whether saturated or partially unsaturated, also refers to rings that are optionally substituted.

[0040] The term "aryl" used alone or as part of a larger moiety as in "aralkyl", "aralkoxy", or "aryloxyalkyl", refers to aromatic ring groups having six to fourteen ring atoms, such as phenyl, 1-naphthyl, 2-naphthyl, 1-anthracyl and 2-anthracyl. An "aryl" ring may contain one or more substituents. The term "aryl" may be used interchangeably with the term "aryl ring". "Aryl" also includes fused polycyclic aromatic ring systems in which an aromatic ring is fused to one or more rings. Non-limiting examples of useful aryl ring groups include phenyl, hydroxyphenyl, halophenyl, alkoxyphenyl, dialkoxyphenyl, trialkoxyphenyl, alkylenedioxyphenyl, naphthyl, phenanthryl, anthryl and phenanthro, as well as 1-naphthyl, 2-naphthyl, 1-anthracyl and 2-anthracyl. Also included within the scope of the term "aryl", as it is used herein, is a group in which an aromatic ring is fused to one or more non-aromatic rings, such as in a indanyl, phenanthridinyl, or tetrahydronaphthyl, where the radical or point of attachment is on the aromatic ring.

[0041] The term "heteroaryl" as used herein refers to stable heterocyclic, and polyheterocyclic

aromatic moieties having 5 - 14 ring atoms. Heteroaryl groups may be substituted or unsubstituted and may comprise one or more rings. Examples of typical heteroaryl rings include 5-membered monocyclic ring groups such as thienyl, pyrrolyl, imidazolyl, pyrazolyl, furyl, isothiazolyl, furazanyl, isoxazolyl, thiazolyl and the like; 6-membered monocyclic groups such as pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl and triazinyl; and polycyclic heterocyclic ring groups such as benzo[b]thienyl, naphtho[2,3-b]thienyl, thianthrenyl, isobenzofuranyl, chromenyl, xanthenyl, phenoxathienyl, indolizinyl, isoindolyl, indolyl, indazolyl, purinyl, isoquinolyl, quinolyl, phthalazinyl, naphthyridinyl, quinoxalinyl, quinazolinyl, benzothiazole, benzimidazole, tetrahydroquinoline, cinnolinyl, pteridinyl, carbazolyl, beta-carbolinyl, phenanthridinyl, acridinyl, perimidinyl, phenanthrolinyl, phenazinyl, isothiazolyl, phenothiazinyl and phenoxazinyl (see *e.g.* Katritzky, Handbook of Heterocyclic Chemistry). Further specific examples of heteroaryl rings include 2-furanyl, 3-furanyl, N-imidazolyl, 2-imidazolyl, 4-imidazolyl, 5-imidazolyl, 3-isoxazolyl, 4-isoxazolyl, 5-isoxazolyl, 2-oxadiazolyl, 5-oxadiazolyl, 2-oxazolyl, 4-oxazolyl, 5-oxazolyl, 1-pyrrolyl, 2-pyrrolyl, 3-pyrrolyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, 2-pyrimidyl, 4-pyrimidyl, 5-pyrimidyl, 3-pyridazinyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 5-tetrazolyl, 2-triazolyl, 5-triazolyl, 2-thienyl, 3-thienyl, carbazolyl, benzimidazolyl, benzothienyl, benzofuranyl, indolyl, quinolinyl, benzotriazolyl, benzothiazolyl, benzooxazolyl, benzimidazolyl, isoquinolinyl, indolyl, isoindolyl, acridinyl, or benzoisoxazolyl. Heteroaryl groups further include a group in which a heteroaromatic ring is fused to one or more aromatic or nonaromatic rings where the radical or point of attachment is on the heteroaromatic ring. Examples include tetrahydroquinoline, tetrahydroisoquinoline, and pyrido[3,4-d]pyrimidinyl, imidazo[1,2-a]pyrimidyl, imidazo[1,2-a]pyrazinyl, imidazo[1,2-a]pyridinyl, imidazo[1,2-c]pyrimidyl, pyrazolo[1,5-a][1,3,5]triazinyl, pyrazolo[1,5-c]pyrimidyl, imidazo[1,2-b]pyridazinyl, imidazo[1,5-a]pyrimidyl, pyrazolo[1,5-b][1,2,4]triazine, quinolyl, isoquinolyl, quinoxalyl, imidazotriazinyl, pyrrolo[2,3-d]pyrimidyl, triazolopyrimidyl, pyridopyrazinyl. The term "heteroaryl" also refers to rings that are optionally substituted. The term "heteroaryl" may be used interchangeably with the term "heteroaryl ring" or the term "heteroaromatic".

[0042] An aryl group (including the aryl portion of an aralkyl, aralkoxy, or aryloxyalkyl moiety and the like) or heteroaryl group (including the heteroaryl portion of a heteroaralkyl or heteroarylalkoxy moiety and the like) may contain one or more substituents. The optional substituents on the unsaturated carbon atom of an aryl or heteroaryl group are selected from halogen (F, Cl, Br or I), alkyl, alkenyl, alkynyl, heteroalkyl, -CN, $-R^1$, $-OR^2$, $-S(O)_rR^2$, (wherein r is an integer of 0, 1 or 2), $-SO_2NR^1R^2$, $-NR^1R^2$, $-O-NR^1R^2$, $-NR^1-NR^1R^2$, $-(CO)YR^2$, $-O(CO)YR^2$, $-NR^1(CO)YR^2$, $-S(CO)YR^2$, $-NR^1C(=S)YR^2$, $-OC(=S)YR^2$, $-C(=S)YR^2$, wherein each occurrence of Y is independently -O-, -S-, $-NR^1-$, or a chemical bond; $-(CO)YR^2$ thus encompasses $-C(=O)R^2$, $-C(=O)OR^2$, and $-C(=O)NR^1R^2$; additional substituents include $-YC(=NR^1)YR^2$, $-YC(=NOR^1)YR^2$, $-YC(=N-NR^1R^2)YR^2$, $-COCOR^2$, $-COMCOR^2$ (where M is a 1-6 carbon alkyl group), $-YP(=O)(YR^3)(YR^3)$ (including among others $-P(=O)(R^3)_2$), $-Si(R^{3a})_3$, NO_2, $-NR^1SO_2R^2$ and $-NR^1SO_2NR^1R^2$. To illustrate further, substituents in which Y is $-NR^1$ thus include among others, $-NR^1C(=O)R^2$, $-NR^1C(=O)NR^1R^2$, $-NR^1C(=O)OR^2$, and -

$NR^1C(=NH)NR^1R^2$. R^3 substituent is selected from alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, heteroaryl, heterocyclyl; R^1 and R^2 substituents at each occurrence are independently selected from hydrogen, alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, heteroaryl, heterocyclyl, and R^1, R^2 and R^3 substituents may themselves be substituted or unsubstituted. Examples of substituents allowed on R^1, R^2 and R^3 include, among others amino, alkylamino, dialkylamino, aminocarbonyl, halogen, alkyl, aryl, heteroalkyl, heteroaryl, carbocycle, heterocycle, alkylaminocarbonyl, dialkylaminocarbonyl, alkylaminocarbonyloxy, dialkylaminocarbonyloxy, nitro, cyano, carboxy, alkoxycarbonyl, alkylcarbonyl, hydroxy, alkoxy, haloalkoxy groups. Additional illustrative examples include protected OH (such as acyloxy), phenyl, substituted phenyl, -O-phenyl, -O-(substituted) phenyl, -benzyl, substituted benzyl, -O-phenethyl (i.e., $-OCH_2CH_2C_6H_5$), -O-(substituted)phenethyl. Non-limiting illustrations of a substituted R^1, R^2 or R^3 moiety include haloalkyl and trihaloalkyl, alkoxyalkyl, halophenyl, -M-heteroaryl, -M-heterocycle, -M-aryl, $-M-OR^2$, $-M-SR^2$, $-M-NR^1R^2$, $-M-OC(O)NR^1R^2$, $-M-C(=NR^2)NR^1R^2$, $-M-C(=NR^1)OR^2$, $-M-P(=O)(R^3)_2$, $Si(R^{3a})_3$, $-M-NR^1C(O)R^2$, $-M-NR^1C(O)OR^2$, $-M-C(O)R^2$, $-M-C(=S)R^2$, $-M-C(=S)NR^1R^2$, $-M-C(O)NR^1R^2$, $-M-C(O)NR^2$-M-NR^1R^2, $-M-NR^2C(NR^1)NR^1R^2$, $-M-NR^1C(S)NR^1R^2$, $-M-S(O)_2R^1$, $-M-C(O)R^1$, $-M-OC(O)R^1$, $-MC(O)SR^2$, $-M-S(O)_2NR^1R^2$, $-C(O)-M-C(O)R^2$, $-MCO_2R^2$, $-MC(=O)NR^1R^2$, $-M-C(=NH)NR^1R^2$, and $-M-OC(=NH)NR^1R^2$ (wherein M is a 1-6 carbon alkyl group).

[0043] Some more specific examples include but are not limited to chloromethyl, trichloromethyl, trifluoromethyl, methoxyethyl, alkoxyphenyl, halophenyl, $-CH_2$-aryl, $-CH_2$-heterocycle, $-CH_2C(O)NH_2$, $-C(O)CH_2N(CH_3)_2$, $-CH_2CH_2OH$, $-CH_2OC(O)NH_2$, $-CH_2CH_2NH_2$, $-CH_2CH_2CH_2NEt_2$, $-CH_2OH_3$, $-C(O)NH_2$, $-CH_2CH_2$-heterocycle, $-C(=S)CH_3$, $-C(=S)NH_2$, $-C(=NH)NH_2$, -C(=NH)OEt, -C(O)NH-cyclopropyl, $C(O)NHCH_2CH_2$-heterocycle, $-C(O)NHCH_2CH_2OCH_3$, $-C(O)CH_2CH_2NHCH_3$, $-CH_2CH_2F$, $-C(O)CH_2$-heterocycle, $-CH_2C(O)NHCH_3$, $-CH_2CH_2P(=O)(CH_3)_2$, $Si(CH_3)_3$ and the like.

[0044] When a ring system (e.g., cycloalkyl, heterocyclyl, aryl, or heteroaryl) is substituted with a number of substituents varying within an expressly defined range, it is understood that the total number of substituents does not exceed the normal available valencies under the existing conditions. Thus, for example, a phenyl ring substituted with "n" substituents (where "n" ranges from 1 to 5) can have 1 to 5 substituents, whereas it is understood that a pyridinyl ring substituted with "n" substituents has a number of substituents ranging from 1 to 4. The maximum number of substituents that a group in the compounds described may have can be easily determined.

[0045] An alkyl, alkenyl, alkynyl, alkoxy, haloalkyl, heteroalkyl, cycloalkyl, cycloalkenyl, cycloalkynyl or non-aromatic heterocyclic group may thus also contain one or more substituents. The optional substituents on such groups are selected from those listed above for the carbon atoms of an aryl or heteroaryl group and in addition include the following

substituents for a saturated carbon atom: =O, =S, =NH, $=NNR^2R^3$, $=NNHC(O)R^2$, $=NNHCO_2R^2$, or $=NNHSO_2R^2$, wherein R^2 and R^3 at each occurrence are independently hydrogen, alkyl, alkenyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, heteroalkyl, aryl, heteroaryl, heterocyclyl.

[0046] Illustrative examples of substituents on an aliphatic, heteroaliphatic or heterocyclic group include amino, alkylamino, dialkylamino, aminocarbonyl, halogen, alkyl, alkylaminocarbonyl, dialkylaminocarbonyl, alkylaminocarbonyloxy, dialkylaminocarbonyloxy, alkoxy, nitro, -CN, carboxy, alkoxycarbonyl, alkylcarbonyl, -OH, haloalkoxy, or haloalkyl groups. Illustrative substituents on a nitrogen, e.g., in an heteroaryl or non-aromatic heterocyclic ring include R^1, NR^1R^2, $-C(=O)R^2$, $-C(=O)OR^2$, $-C(=O)SR^2$, $-C(=O)NR^1R^2$, $-C(=NR^2)NR^1R^2$, $-C(=NR^2)OR^2$, $-C(=NR^1)R^3$,$-COCOR^2$, $-COMCOR^2$, -CN, $-SO_2R$, $S(O)R^2$, $-P(=O)(YR^3)(YR^3)$, $NR^1SO_2R^2$ and $-NR^1SO_2NR^1R^2$, wherein each occurrence of R^3 is alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, heteroaryl and heterocyclyl; each occurrence of R^1 and R^2 is independently hydrogen, alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, heteroaryl and heterocyclyl.

[0047] When a ring system (e.g., cycloalkyl, heterocyclyl, aryl, or heteroaryl) is substituted with a number of substituents varying within an expressly defined range, it is understood that the total number of substituents does not exceed the normal available valencies under the existing conditions. Thus, for example, a phenyl ring substituted with "m" substituents (where "m" ranges from 0 to 5) can have 0 to 5 substituents, whereas it is understood that a pyridinyl ring substituted with "m" substituents has a number of substituents ranging from 0 to 4. The maximum number of substituents that a group in the compounds described may have can be easily determined.

[0048] The compound of the invention may exist in tautomeric forms, and the invention includes all such tautomeric forms of the compound unless otherwise specified.

[0049] Unless otherwise stated, structures depicted herein are also meant to include all stereochemical forms of the structure; i.e., the R and S configurations for each asymmetric center. Thus, single stereochemical isomers as well as enantiomeric and diastereomeric mixtures of the present compounds are within the scope of the invention. Thus, the invention encompasses each diastereomer or enantiomer substantially free of other isomers (>90%, and preferably >95%, free from other stereoisomers on a molar basis) as well as a mixture of such isomers.

[0050] Particular optical isomers can be obtained by resolution of the racemic mixtures according to conventional processes, e.g., by formation of diastereoisomeric salts, by treatment with an optically active acid or base. Examples of appropriate acids are tartaric, diacetyltartaric, dibenzoyltartaric, ditoluoyltartaric, and camphorsulfonic acid and then separation of the mixture of diastereoisomers by crystallization followed by liberation of the

optically active bases from these salts. A different process for separation of optical isomers involves the use of a chiral chromatography column optimally chosen to maximize the separation of the enantiomers. Still another method involves synthesis of covalent diastereoisomeric molecules by reacting the compound of the invention with an optically pure acid in an activated form or an optically pure isocyanate. The synthesized diastereoisomers can be separated by conventional means such as chromatography, distillation, crystallization or sublimation, and then hydrolyzed to deliver the enantiomerically pure compound.

[0051] Optically active compounds of the invention can be obtained by using active starting materials. These isomers may be in the form of a free acid, a free base, an ester or a salt.

[0052] The compound of the invention can exist in radiolabelled form, i.e., said compound may contain one or more atoms containing an atomic mass or mass number different from the atomic mass or mass number: ordinarily found in nature. Radioisotopes of hydrogen, carbon, phosphorous, fluorine and chlorine include ^{3}H, ^{14}C, ^{32}P, ^{35}S, ^{18}F and ^{36}Cl, respectively. The compound of the invention which contains those radioisotopes and/or other radioisotopes of other atoms are within the scope of the invention. Tritiated, i.e., ^{3}H, and carbon-14, i. e., ^{14}C, radioisotopes are particularly preferred for their ease of preparation and detectability.

[0053] Radiolabelled compounds can generally be prepared by methods well known to those skilled in the art. Conveniently, such radiolabelled compounds can be prepared by carrying out the procedures disclosed herein except substituting a readily available radiolabelled reagent for a non-radiolabelled reagent.

4. Synthetic Overview

[0054] The practitioner has a well-established literature of heterocyclic and other relevant chemical transformations, recovery and purification technologies to draw upon, in combination with the information contained in the examples which follow, for guidance on synthetic strategies, protecting groups, and other materials and methods useful for the synthesis, recovery and characterization of the compound of the invention.

[0055] Various synthetic approaches may be used to produce the compound described herein, including those approaches depicted schematically below. The practitioner will appreciate that protecting groups may be used in these approaches. "Protecting groups", are moieties that are used to temporarily block chemical reaction at a potentially reactive site (e.g., an amine, hydroxy, thiol, aldehyde, etc.) so that a reaction can be carried out selectively at another site in a multifunctional compound. In preferred embodiments, a protecting group reacts selectively in good yield to give a protected substrate that is suitable for the planned reactions; the protecting group should be selectively removable in good yield by readily available, preferably nontoxic reagents that do not unduly attack the other functional groups present; the protecting group preferably forms an readily separable derivative (more preferably without the generation

of new stereogenic centers); and the protecting group preferably has a minimum of additional functionality to avoid the complication of further sites of reaction. A wide variety of protecting groups and strategies, reagents and conditions for deploying and removing them are known in the art. See, e.g., "Protective Groups in Organic Synthesis" Third Ed. Greene, T.W. and Wuts, P.G., Eds., John Wiley & Sons, New York: 1999. For additional background information on protecting group methodologies (materials, methods and strategies for protection and deprotection) and other synthetic chemistry transformations useful in producing the compounds described herein, see in R. Larock, Comprehensive organic Transformations, VCH Publishers (1989); T.W. Greene and P.G.M. Wuts, Protective Groups in Organic Synthesis, 3rd. Ed., John Wiley and Sons (1999); L. Fieser and M. Fieser, Fieser and Fieser's Reagents for Organic Synthesis, John Wiley and Sons (1994); and L. Paquette, ed., Encyclopedia of Reagents for Organic Synthesis, John Wiley and Sons (1995). The entire contents of these references are hereby incorporated by reference.

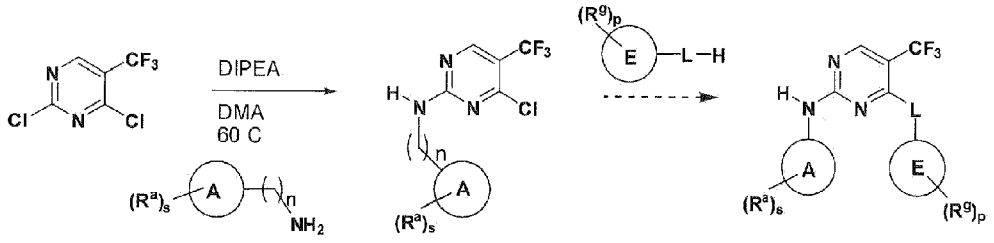
[0056] Also, one may chose reagents enriched for a desired isotope, e.g. deuterium in place of hydrogen, to create compounds containing such isotope(s). The compound of the invention containing deuterium in place of hydrogen in one or more locations, or containing various isotopes of C, N, P and O, are encompassed by the invention and may be used, for instance, for studying metabolism and/or tissue distribution of the compounds or to alter the rate or path of metabolism or other aspects of biological functioning.

[0057] Compounds described herein can be synthesized using the methods described below, together with synthetic methods known in the art of synthetic organic chemistry, or by a variation thereon as appreciated by those skilled in the art. Preferred methods include, but are not limited to those described below. The reactions are preformed in a solvent appropriate to the reagents and materials employed and suitable for the transformation being effected. It will be understood by those skilled in the art of organic synthesis that the functionality present on the molecule should be consistent the transformations proposed. This will sometimes required some judgment to modify the order of the synthetic steps or to select one particular process scheme over another in order to obtain a desired compound.

[0058] A compound described herein could be prepared as outlined from Scheme 1 to Scheme 57a and via standard methods known to those skilled in the art. For certain compounds, microwave-assisted synthesis may be carried out using conventional procedures and the conditions noted in the examples which follow. Reactions may be carried out using commercially available microwave reactors such as the Biotage Initiator 2.0™ (Biotage AB, Kungsgatan 76, SE-753 18 Uppsala, Sweden or 1725 Discovery Drive Charlottesville, Virginia 22911) or the CEM Discover™ System (CEM Corporation, Matthews, North Carolina) which were used in the examples below.

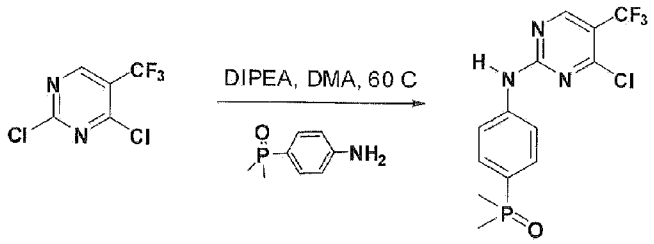
[0059] A compound of Formula VIA in which n is 0 and X is N can be prepared in a 2 steps synthesis as shown in Scheme 1. A **[Ring A]** moiety can first be incorporated to the central pyrimidine moiety by reacting [Ring A]-NH_2 with 2,4-dichloro-5-(trifluoromethyl)pyrimidine in the

presence of a base such as di-isopropylethyl amine at high temperature generating intermediate **1.** The **[Ring E]-L-** moiety can then be incorporated onto intermediate **1** using various conditions depending on the nature of the **L** linker. The variables in the intermediate [Ring E]-[L]- and [Ring A] are as defined previously, Rings A and E being substituted with permitted R^a and R^g groups respectively.



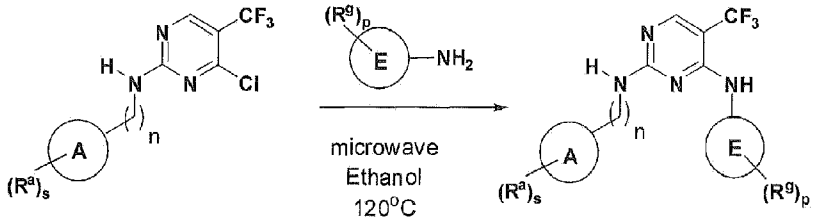
Scheme 1

[0060] An approach to the preparation of an intermediate **1** is illustrated below in Scheme 1A in which Ring **A** is a phenyl:



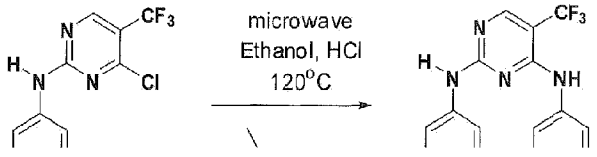
Scheme 1A

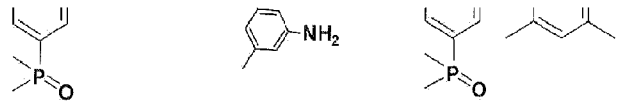
[0061] A compound of Formula VIA in which **L** is NH can be prepared using microwave chemistry, by reaction an intermediate **1** with [Ring E]-NH_2, in a polar solvent such as Ethanol, and using high temperatures, as shown in Scheme **3.** A base (i.e. di-isopropylethyl amine, triethylamine or the like) or an acid may be added to facilitate the displacement reaction.



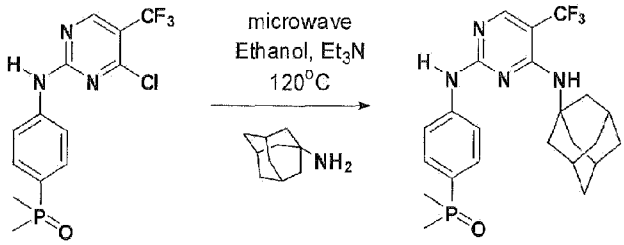
Scheme 3

[0062] An approach to the preparation of a few compounds of Formula VIA in which **L** is NH, is illustrated below in Scheme **3A** and **3B** in which E is a phenyl or adamantanamine:



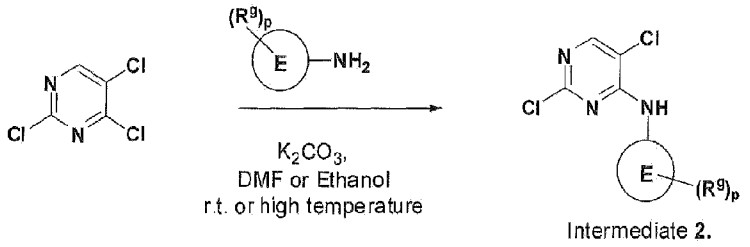


Scheme 3A



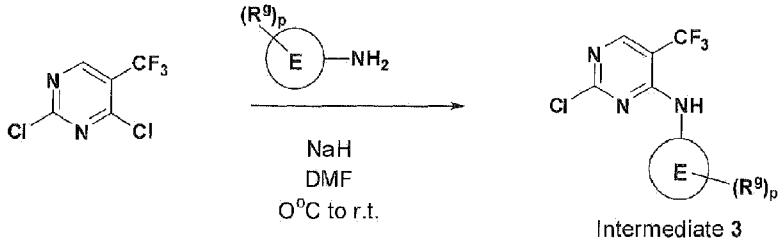
Scheme 3B

[0063] An alternative reaction sequence can be used for the preparation of compounds of Formula VIa in which **L** is NH. [Ring E]-NH moiety can be first incorporated to the central pyrimidine moiety prior to the incorporation of [Ring A]-NH moiety. Scheme **8** illustrates the reaction of 2,4,5-trichloropyrimidine with a [Ring-E]-NH_2 moiety in the presence of a base (i.e. potassium carbonate or sodium hydride or the like) in a solvent such as dimethyformamide or Ethanol in order to generate intermediate **2.** The reaction can be performed at room temperature or may require higher temperature.



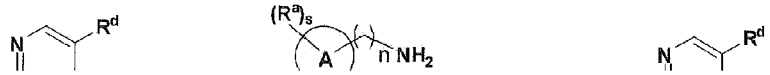
Scheme 8

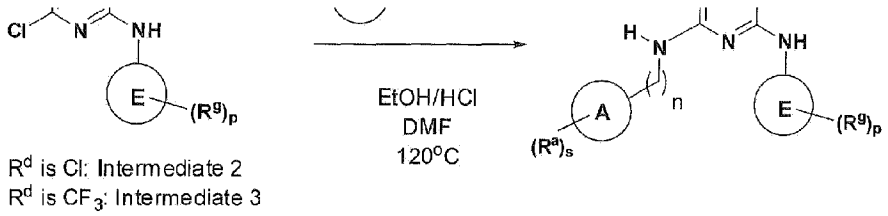
[0064] Another example of this reaction is shown below in Scheme **9** in which intermediate 3 is prepared by reacting 2,4-dichloro-5-(trifluoromethyl)pyrimidine with a [Ring E]-NH_2 moiety in the presence of sodium hydride in dimethylformamide at lower temperatures.



Scheme 9

[0065] Intermediate **2** or **3** can then be reacted with a [Ring-A]-$(CH_2)_nNH_2$ moiety using regular displacement conditions as shown below in Scheme **10.**

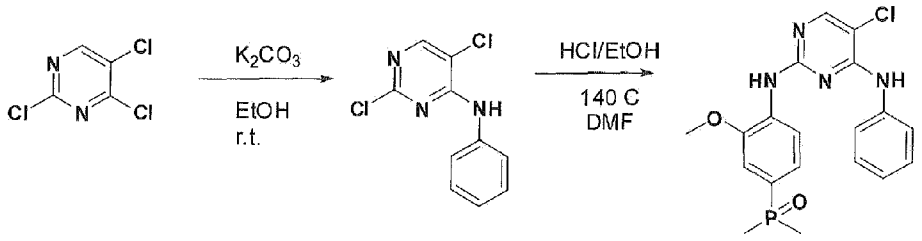




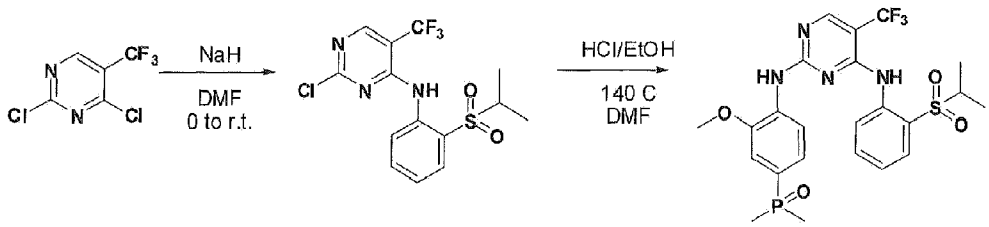
R^d is Cl: Intermediate 2
R^d is CF_3: Intermediate 3

Scheme 10

[0066] In a non limiting example, Schemes **10A** and **10B** illustrate the preparation of compounds of Formula VIA in which L is NH and Ring A and Ring E are substituted phenyl:



Scheme 10A

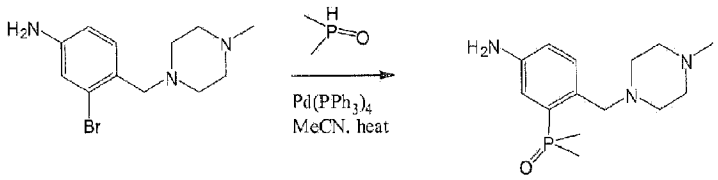


Scheme 10B

[0067] The synthetic guidance provided in Schemes **1, 3** and **8** through **10** is applicable to a variety of Ring A and Ring E.

[0068] Schemes **18, 19** and **22** to **24** illustrate the preparation of phosphorus-containing substituents and phosphorus containing moieties of current interest.

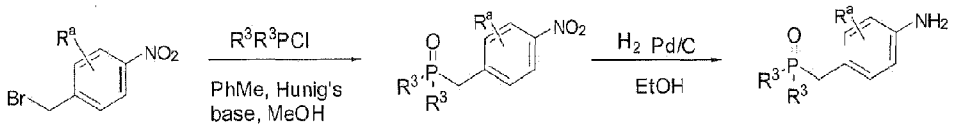
[0069] Of other interest are compounds in which R^a substituent is phosphorus-containing substituent. Scheme **18** illustrates the synthesis of an intermediate [Ring A]-NH_2 in which Ring A is a phenyl substituted with -P(=O)$(CH_3)_2$.



Scheme 18

[0070] Scheme **19** illustrates the preparation of a [Ring A]-NH_2 intermediate in which Ring A is

a phenyl substituted with $(CH_2)_m$-P(=O)$(R^3)_2$ and m is 1.

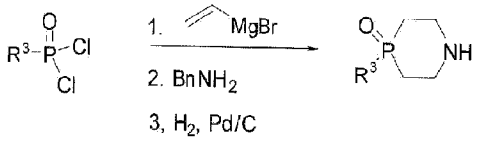


Scheme 19

[0071] In some embodiment, a R^a, R^f or R^g containing -P(=O)$(R^3)_2$ substituent can be of cyclic structure.

[0072] Schemes **22** to **23** illustrate the synthesis of cyclic structures of interest containing -P(=O)$(R^3)_2$.

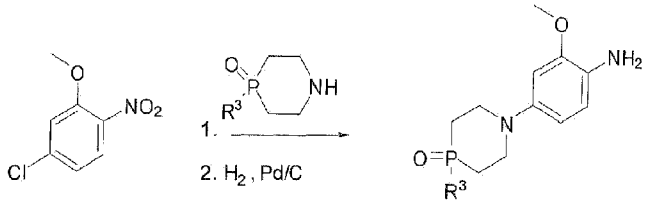
[0073] Scheme **22** illustrates the preparation of cyclic substituent R^a (or R^f or R^g) containing-P(=O)$(R^3)_2$.



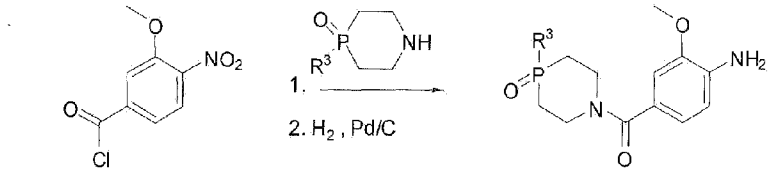
Scheme 22

[0074] Schemes **22A** and **22B** illustrate the incorporation of this cyclic substituent onto a Ring A or Ring E.

[0075] Scheme **22A** illustrates the synthesis of a [Ring A]-NH_2 moiety in which Ring A is a phenyl substituted with a methoxy group and with a -P(=O)$(R^3)_2$ containing cyclic substituent. This scheme could also be used for the synthesis of a [Ring E]-L moiety in which L is NH and Ring E is a phenyl substituted with a methoxy group and with a -P(=O)$(R^3)_2$ containing cyclic substituent.

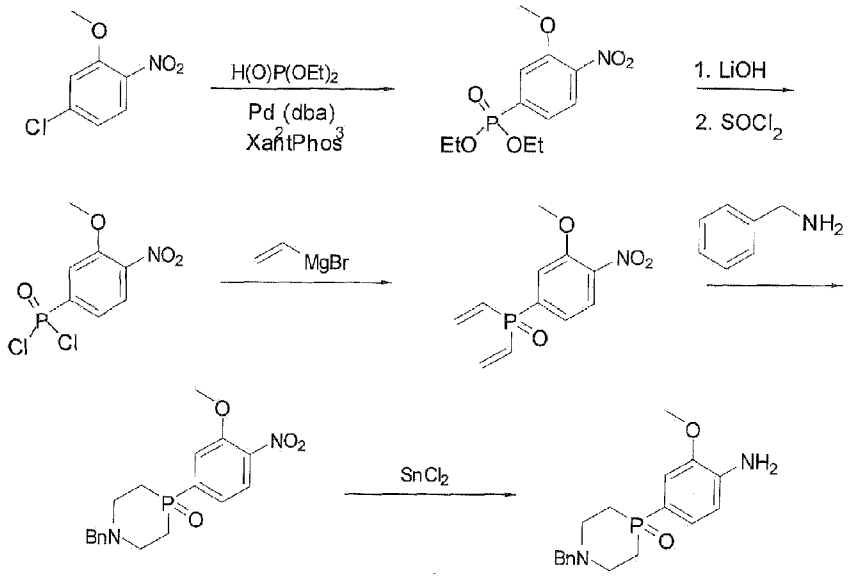


Scheme 22A



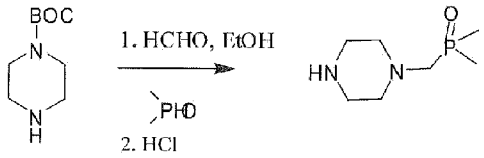
Scheme 22B

[0076] Scheme **23** illustrates the synthesis of a [Ring A]-NH_2 intermediate in which Ring A is phenyl substituted by methoxy and a -$P(=O)(R_3)_2$ group in which the two R^3 groups form with the phosphorus atom to which they are attached a 6-membered saturated ring.



Scheme 23

[0077] Scheme 24 illustrates the synthesis of a piperazine substituent which is further substituted with -$CH_2P(=O)(CH_3)_2$. This scheme can be used for the synthesis of [Ring A]-NH_2 intermediate in which Ring A is a phenyl substituted with a phosphorus containing piperazine group. It could also be used for the synthesis of a compound of Formula VIa in which one of the substituents (R^a, R^b, R^d, R^e or R^g) is NR^1R^2 and NR^1R^2 form a piperazine ring substituted with -$CH_2P(=O)(CH_3)_2$.



Scheme 24

[0078] With synthetic approaches such as the foregoing, combined with the examples which follow, additional information provided herein and conventional methods and materials, the practitioner should be able to prepare the full range of compounds disclosed herein.

5. Uses, Formulations, Administration

Pharmaceutical Uses; indications

[0079] The invention features a compound having biological properties which make it of interest for treating or modulating disease in which kinases may be involved, symptoms of such disease, or the effect of other physiological events mediated by kinases. A number of compounds described herein have been shown to inhibit tyrosine kinase activity of ALK, fak and c-met, among other tyrosine kinases which are believed to mediate the growth, development and/or metastasis of cancer. A number of compounds described herein have also been found to possess potent in vitro activity against cancer cell lines, including among others karpas 299 cells. Such compounds are thus of interest for the treatment of cancers, including solid tumors as well as lymphomas and including cancers which are resistant to other therapies.

[0080] Such cancers include, among others, cancers of the breast, non small cell lung cancer (NSCLS), neural tumors such as glioblastomas and neuroblastomas; esophaegeal carcinomas, soft tissue cancers such as rhabdomyosarcomas, among others); various forms of lymphoma such as a non-Hodgkin's lymphoma (NHL) known as anaplastic large-cell lymphoma (ALCL), various forms of leukemia; and including cancers which are ALK or c-met mediated.

[0081] Anaplastic Lymphoma Kinase (ALK) is a cell membrane-spannning receptor tyrosine kinase, which belong to the insulin receptor subfamily. ALK receptor tyrosine kinase (RTK) was initially identified due to its involvement in the human non-Hodgkin lymphoma subtype known as anaplastic large-cell lymphoma (ALCL). ALK normally has a restricted distribution in mammalian cells, being found at significant levels only in nervous system during embryonic development, suggesting a possible role for ALK in brain development (Duyster, J. Et al.., Oncogene, 2001, 20, 5623-5637).

[0082] In addition to its role in normal development, expression of the full-length normal ALK has also been detected in cell lines derived from a variety of tumors such as neuroblastomas, neuroectodermal tumors (Lamant L. Et at., Am. J. Pathol., 2000, 156, 1711-1721; Osajima-Hakomori Y., et al., Am. J. Pathol. 2005, 167, 213-222) and glioblastoma (Powers C. et al., J. Biol. Chem. 2002, 277, 14153-14158; Grzelinski M. et al., Int. J. Cancer, 2005, 117, 942-951; Mentlein, R. Et al., J. Neurochem., 2002, 83, 747-753) as well as breast cancer and melanoma lines (Dirk WG. Et al., Int. J. Cancer, 2002, 100, 49-56).

[0083] In common with other RTKs, translocations affect the ALK gene, resulting in expression of oncogenic fusion kinases-the most common of which is NPM-ALK. For example, approximately sixty percent of anaplastic large cell lymphomas (ALCL) are associated with a chromosome mutation that generates a fusion protein consisting of nucleophosmin (NMP) and the intracellular domain of ALK. (Armitage, J.O. et al., Cancer: principle and practice of oncology, 6th Edition, 2001, 2256-2316; kutok, J.L. & Aster J.C., J. Clin. Oncol., 2002, 20, 3691-3702; Wan, W. et al., Blood, 2006, 107, 1617-1623. This mutant protein, NMP-ALK, possesses a constitutively active tyrosine kinase domain that is responsible for its oncogenic property through activation of downstream effectors (Falini, B and al., Blood, 1999, 94, 3509-3515; Morris, S.W. et al., Brit. J. Haematol., 2001, 113, 275-295). Experimental data have demonstrated that the aberrant expression of constitutuvely active ALK is directly implicated in

the pathogenesis of ALCL and that inhibition of ALK can markedly impair the growth of ALK positive lymphoma cells (Kuefer, Mu et al., Blood, 1997, 90, 2901-2910; Bai, R.Y. et al., Exp. Hematol., 2001, 29, 1082-1090; Slupianek, A. et al., Cancer Res., 2001, 61, 2194-2199; Turturro, F. et al. , Clin. Cancer. Res., 2002, 8, 240-245). The constitutively activated chimeric ALK has also been demonstrated in about 60% of inflammatory myofibroblastic tumors (IMTs), a slow growing sarcoma that mainly affects children and young adults (Lawrence, B. et al., Am. J. Pathol., 2000, 157, 377-384). Furthermore, recent reports have also described the occurrence of a variant ALK fusion, TPM4-ALK, in cases of squamous cell carcinoma (SCC) of the esophagus (Jazzi fr., et al., World J. Gastroenterol., 2006, 12, 7104-7112; Du X., et al., J. Mol. Med., 2007, 85, 863-875; Aklilu M., Semin. Radiat. Oncol., 2007, 17, 62-69). Thus, ALK is one of the few examples of an RTK implicated in oncogenesis in both non-hematopoietic and hematopoietic malignancies. More recently it has been shown that a small inversion within chromosome 2p results in the formation of a fusion gene comprisinig portions of the echinoderm microtubule-associated protein-like 4 (EML4) gene and the anaplastic lymphoma kinase (ALK) gene in non-small-cell lung cancer (NSCLC) cells (Soda M., et al., Nature, 2007, 448, 561-567).

[0084] We therefore envision that an ALK inhibitor would either permit durable cures when used as a single therapeutic agent or combined with current chemotherapy for ALCL, IMT, proliferative disorders, glioblastoma and other possible solid tumors cited herein, or, as a single therapeutic agent, could be used in a maintenance role to prevent recurrence in patients in need of such a treatment.

Pharmaceutical Uses

[0085] The invention features the compound of the invention for use in treating a subject having or at risk of contracting cancer.

[0086] A "therapeutically effective amount" is that amount effective for detectable killing or inhibition of the growth or spread of cancer cells; the size or number of tumors; or other measure of the level, stage, progression or severity of the cancer. The exact amount required will vary from subject to subject, depending on the species, age, and general condition of the subject, the severity of the disease, the particular anticancer agent, its mode of administration, combination treatment with other therapies, and the like.

[0087] The compound, or a composition containing the compound, may be administered using any amount and any route of administration effective for killing or inhibiting the growth of tumors or other forms of cancer.

[0088] The anticancer compound of the invention is preferably formulated in dosage unit form for ease of administration and uniformity of dosage. The expression "dosage unit form" as used herein refers to a physically discrete unit of anticancer agent appropriate for the patient to

be treated. As is normally the case, the total daily usage of the compound and compositions of the invention will be decided by the attending physician using routine reliance upon sound medical judgment. The specific therapeutically effective dose level for any particular patient or organism will depend upon a variety of factors including the disorder being treated; the severity of the disorder; the potency of the specific compound employed; the specific composition employed; the age, body weight, general health, sex and diet of the patient; the route and schedule of administration; the rate of metabolism and/or excretion of the compound; the duration of the treatment;
drugs used in combination or coincident with administration of the compound of the invention; and like factors well known in the medical arts.

[0089] Furthermore, after formulation with an appropriate pharmaceutically acceptable carrier in a desired dosage, the compositions of the invention can be administered to humans and other animals orally, rectally, parenterally, intracisternally, intravaginally, intraperitoneally, topically (as by transdermal patch, powders, ointments, or drops), sublingually, bucally, as an oral or nasal spray, or the like.

[0090] The effective systemic dose of the compound will typically be in the range of 0.01 to 500 mg of compound per kg of patient body weight, preferably 0.1 to 125 mg/kg, and in some cases 1 to 25 mg/kg, administered in single or multiple doses. Generally, the compound may be administered to patients in need of such treatment in a daily dose range of about 50 to about 2000 mg per patient. Administration may be once or multiple times daily, weekly (or at some other multiple-day interval) or on an intermittent schedule. For example, the compound may be administered one or more times per day on a weekly basis (e.g. every Monday) indefinitely or for a period of weeks, e.g. 4 - 10 weeks. Alternatively, it may be administered daily for a period of days (e.g. 2 - 10 days) followed by a period of days (e.g. 1 - 30 days) without administration of the compound, with that cycle repeated indefinitely or for a given number of repetitions, e.g. 4 - 10 cycles. As an example, the compound of the invention may be administered daily for 5 days, then discontinued for 9 days, then administered daily for another 5 day period, then discontinued for 9 days, and so on, repeating the cycle indefinitely, or for a total of 4 - 10 times.

[0091] The amount of compound which will be effective in the treatment or prevention of a particular disorder or condition will depend in part on well known factors affecting drug dosage. In addition, *in vitro* or *in vivo* assays may optionally be employed to help identify optimal dosage ranges. A rough guide to effective doses may be extrapolated from dose-response curves derived from *in vitro* or animal model test systems. The precise dosage level should be determined by the attending physician or other health care provider and will depend upon well known factors, including route of administration, and the age, body weight, sex and general health of the individual; the nature, severity and clinical stage of the disease; the use (or not) of concomitant therapies; and the nature and extent of genetic engineering of cells in the patient.

[0092] When administered for the treatment or inhibition of a particular disease state or disorder, the effective dosage of the compound of the invention may vary depending upon the

particular compound utilized, the mode of administration, the condition, and severity thereof, of the condition being treated, as well as the various physical factors related to the individual being treated. In many cases, satisfactory results may be obtained when the compound is administered in a daily dosage of from about 0.01 mg/kg-500 mg/kg, preferably between 0.1 and 125 mg/kg, and more preferably between 1 and 25 mg/kg. The projected daily dosages are expected to vary with route of administration. Thus, parenteral dosing will often be at levels of roughly 10% to 20% of oral dosing levels.

[0093] When the compound of the invention is used as part of a combination regimen, dosages of each of the components of the combination are administered during a desired treatment period. The components of the combination may administered at the same time; either as a unitary dosage form containing both components, or as separate dosage units; the components of the combination can also be administered at different times during a treatment period, or one may be administered as a pretreatment for the other.

Regarding the Compound

[0094] The compound of present invention can exist in free form for treatment, or where appropriate, as a pharmaceutically acceptable salt. As used herein, the term "pharmaceutically acceptable salt" refers to those salts which are, within the scope of sound medical judgment, suitable for use in contact with the tissues of humans and lower animals without undue toxicity, irritation, allergic response and the like, and are commensurate with a reasonable benefit/risk ratio.

[0095] Pharmaceutically acceptable salts of amines, carboxylic acids, phosphonates and other types of compounds, are well known in the art. For example, S. M. Berge, et al. describe pharmaceutically acceptable salts in detail in J. Pharmaceutical Sciences, 66: 1-19 (1977), incorporated herein by reference. The salts can be prepared in situ during the isolation and purification of the compound of the invention, or separately by reacting the free base or free acid of the compound of the invention with a suitable base or acid, respectively. Examples of pharmaceutically acceptable, nontoxic acid addition salts are salts of an amino group formed with inorganic acids such as hydrochloric acid, hydrobromic acid, phosphoric acid, sulfuric acid and perchloric acid or with organic acids such as acetic acid, oxalic acid, maleic acid, tartaric acid, citric acid, succinic acid or malonic acid or by using other methods used in the art such as ion exchange. Other pharmaceutically acceptable salts include adipate, alginate, ascorbate, aspartate, benzenesulfonate, benzoate, bisulfate, borate, butyrate, camphorate, camphorsulfonate, citrate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, formate, fumarate, glucoheptonate, glycerophosphate, gluconate, hernisulfate, heptanoate, hexanoate, hydroiodide, 2-hydroxy-ethanesulfonate, lactobionate, lactate, laurate, lauryl sulfate, malate, maleate, malonate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, nitrate, oleate, oxalate, palmitate, pamoate, pectinate, persulfate, 3- phenylpropionate, phosphate, picrate, pivalate, propionate, stearate, succinate, sulfate, tartrate, thiocyanate, p-toluenesulfonate, undecanoate, valerate salts, and the like.

Representative alkali or alkaline earth metal salts include sodium, lithium, potassium, calcium, magnesium, and the like. Further pharmaceutically acceptable salts include, when appropriate, nontoxic ammonium, quaternary ammonium, and amine cations formed using counterions such as halide, hydroxide, carboxylate, sulfate, phosphate, nitrate, loweralkyl sulfonate and aryl sulfonate.

Pharmaceutical Compositions

[0096] The invention also features pharmaceutical compositions including the compound of the invention, or a pharmaceutically acceptable salt thereof, and one or more pharmaceutically acceptable carriers or excipients. The pharmaceutical compositions optionally further comprise one or more additional therapeutic agents. In certain instances the compound of the invention may be administered to a subject undergoing one or more other therapeutic interventions (e.g. Gleevec or other kinase inhibitors, interferon, bone marrow transplant, farnesyl transferase inhibitors, bisphosphonates, thalidomide, cancer vaccines, hormonal therapy, antibodies, radiation, etc). For example, the compound of the invention can be used as one component of a combination therapy in which one or more additional therapeutic agents (e.g., an anticancer agent), the agents being either formulated together or separately, is administered to the subject.

[0097] The pharmaceutical compositions of the invention include a pharmaceutically acceptable carrier or excipient. Pharmaceutically acceptable carriers and excipient that can be used in the pharmaceutical compositions of the invention include, without limtiation, solvents, diluents, or other vehicle, dispersion or suspension aids, surface active agents, isotonic agents, thickening or emulsifying agents, preservatives, solid binders, lubricants and the like, as suited to the particular dosage form desired. Remington's Pharmaceutical Sciences, Fifteenth Edition, E. W. Martin (Mack Publishing Co., Easton, Pa., 1975) discloses various carriers used in formulating pharmaceutical compositions and known techniques for the preparation thereof. Some examples of materials which can serve as pharmaceutically acceptable carriers or excipients include, but are not limited to, sugars such as lactose, glucose and sucrose; starches such as corn starch and potato starch; cellulose and its derivatives such as sodium carboxymethyl cellulose, ethyl cellulose and cellulose acetate; powdered tragacanth; malt; gelatin; talc; excipients such as cocoa butter and suppository waxes; oils such as peanut oil, cottonseed oil; safflower oil; sesame oil; olive oil; corn oil and soybean oil; glycols; such a propylene glycol; esters such as ethyl oleate and ethyl laurate; agar; buffering agents such as magnesium hydroxide and aluminum hydroxide; alginic acid; pyrogen-free water; isotonic saline; Ringer's solution; ethyl alcohol, and phosphate buffer solutions, as well as other non-toxic compatible lubricants such as sodium lauryl sulfate and magnesium stearate, as well as coloring agents, releasing agents, coating agents, sweetening, flavoring and perfuming agents, preservatives and antioxidants can also be present in the composition.

[0098] The compound of the invention may be administered by any suitable route, preferably in the form of a pharmaceutical composition adapted to such a route, and in a dose effective

for the treatment intended. The compound of the invention may, for example, be administered orally, mucosally, topically, rectally, pulmonarily such as by inhalation spray, or parentally including intravascularly, intravenously, intraperitoneally, subcutaneously, intramuscularly, intrasternally and infusion techniques, in dosage unit formulations containing conventional pharmaceutically acceptable carriers, adjuvants, and vehicles.

[0099] For oral administration, the pharmaceutical composition may be in the form of, for example, a tablet, capsule, suspension or liquid. The pharmaceutical composition is preferably made in the form of a dosage unit containing a particular amount of the active ingredient. Each unit dosage may contain an amount of active ingredient from about 1 to 2000 mg, preferably from about 1 to 500 mg, more commonly from about 5 to 200 mg. The amount of the compound of the invention to be administered will typically be in the range of 0.01 to 500 mg of compound per kg body weight, preferably between 0.1 and 125 mg/kg body weight and in some cases between 1 and 25 mg/kg body weight. As mentioned previously, the daily dose can be given in one administration or may be divided between 2, 3, 4 or more administrations.

[0100] In the case of skin conditions, it may be preferable to apply a topical preparation of the compound of the invention to the affected area two to four times a day. Formulations suitable for topical administration include liquid or semi-liquid preparations suitable for penetration through the skin (e.g., liniments, lotions, ointments, creams, or pastes) and drops suitable for administration to the eye, ear, or nose. A suitable topical dose of active ingredient of the compound of the invention is 0.1 mg to 150 mg administered one to four, preferably one or two times daily. For topical administration, the active ingredient may comprise from 0.001 % to 10% w/w, e.g., from 1% to 2% by weight of the formulation, although it may comprise as much as 10% w/w, but preferably not more than 5% w/w, and more preferably from 0.1% to 1% of the formulation.

[0101] When formulated in an ointment, the active ingredients may be employed with either paraffinic or a water-miscible ointment base. Alternatively, the active ingredients may be formulated in a cream with an oil-in-water cream base. If desired, the aqueous phase of the cream base may include, for example at Least 30% w/w of a polyhydric alcohol such as propylene glycol, butane-1,3-diol, mannitol, sorbitol, glycerol, polyethylene glycol and mixtures thereof. The topical formulation may desirably include a compound which enhances absorption or penetration of the active ingredient through the skin or other affected areas. Examples of such dermal penetration enhancers include dimethylsulfoxide and related analogs.

[0102] The compound of the invention can also be administered by a transdermal device. Preferably transdermal administration will be accomplished using a patch either of the reservoir and porous membrane type or of a solid matrix variety. In either case, the active agent is delivered - continuously from the reservoir or microcapsules through a membrane into the active agent permeable adhesive, which is in contact with the skin or mucosa of the recipient. If the active agent is absorbed through the skin, a controlled and predetermined flow of the active agent is administered to the recipient. In the case of microcapsules, the encapsulating agent may also function as the membrane.

[0103] The oily phase of the emulsions of the invention may be constituted from known ingredients in a known manner.

[0104] While the phase may comprise merely an emulsifier, it may comprise a mixture of at least one emulsifier with a fat or an oil or with both a fat and an oil. Preferably, a hydrophilic emulsifier is included together with a lipophilic emulsifier which acts as a stabilizer. It is also preferred to include both an oil and a fat. Together, the emulsifier(s) with or without stabilizer(s) make-up the socalled emulsifying wax, and the wax together with the oil and fat make up the so-called emulsifying ointment base which forms the oily dispersed phase of the cream formulations. Emulsifiers and emulsion stabilizers suitable for use in the formulation of the invention include Tween 60, Span 80, cetostearyl alcohol, myristyl alcohol, glyceryl monostearate, sodium lauryl sulfate, glyceryl distearate alone or with a wax, or other materials well known in the art.

[0105] The choice of suitable oils or fats for the formulation is based on achieving the desired cosmetic properties, since the solubility of the active compound in most oils likely to be used in pharmaceutical emulsion formulations is very low. Thus, the cream should preferably be a non-greasy, non-staining and washable product with suitable consistency to avoid leakage from tubes or other containers. Straight or branched chain, mono- or dibasic alkyl esters such as di-isoadipate, isocetyl stearate, propylene glycol diester of coconut fatty acids, isopropyl myristate, decyl oleate, isopropyl palmitate, butyl stearate, 2-ethylhexyl palmitate or a blend of branched chain esters may be used. These may be used alone or in combination depending on the properties required.

[0106] Alternatively, high melting point lipids such as white soft paraffin and/or liquid paraffin or other mineral oils can be used.

[0107] Formulations suitable for topical administration to the eye also include eye drops wherein the active ingredients are dissolved or suspended in suitable carrier, especially an aqueous solvent for the active ingredients.

[0108] The active ingredients are preferably present in such formulations in a concentration of 0.5 to 20%, advantageously 0.5 to 10% and particularly about 1.5% w/w.

[0109] Formulations for parenteral administration may be in the form of aqueous or non-aqueous isotonic sterile injection solutions or suspensions. These solutions and suspensions may be prepared from sterile powders or granules using one or more of the carriers or diluents mentioned for use in the formulations for oral administration or by using other suitable dispersing or wetting agents and suspending agents. The compounds may be dissolved in water, polyethylene glycol, propylene glycol, ethanol, corn oil, cottonseed oil, peanut oil, sesame oil, benzyl alcohol, sodium chloride, tragacanth gum, and/or various buffers.

[0110] Other adjuvants and modes of administration are well and widely known in the

pharmaceutical art. The active ingredient may also be administered by injection as a composition with suitable carriers including saline, dextrose, or water, or with cyclodextrin (i.e. Captisol), cosolvent solubilization (i.e. propylene glycol) or micellar solubilization (i.e. Tween 80).

[0111] The sterile injectable preparation may also be a sterile injectable solution or suspension in a non-toxic parenterally acceptable diluent or solvent, for example as a solution in 1,3-butanediol. Among the acceptable vehicles and solvents that may be employed are water, Ringer's solution, and isotonic sodium chloride solution. In addition, sterile, fixed oils are conventionally employed as a solvent or suspending medium. For this purpose any bland fixed oil may be employed, including synthetic mono- or diglycerides. In addition, fatty acids such as oleic acid find use in the preparation of injectables.

[0112] For pulmonary administration, the pharmaceutical composition may be administered in the form of an aerosol or with an inhaler including dry powder aerosol.

[0113] Suppositories for rectal administration of the drug can be prepared by mixing the drug with a suitable nonirritating excipient such as cocoa butter and polyethylene glycols that are solid at ordinary temperatures but liquid at the rectal temperature and will therefore melt in the rectum and release the drug.

[0114] The pharmaceutical compositions may be subjected to conventional pharmaceutical operations such as sterilization and/or may contain conventional adjuvants, such as preservatives, stabilizers, wetting agents, emulsifiers, buffers etc. Tablets and pills can additionally be prepared with enteric coatings. Such compositions may also comprise adjuvants, such as wetting, sweetening, flavoring, and perfuming agents.

Combination Therapy

[0115] The compound of the invention can be administered as part of a treatment regimen in which the compound is the sole active pharmaceutical agent, or used in combination with one or more other therapeutic agents as part of a combination therapy. When administered as one component of a a combination therapy, the therapeutic agents being administered can be formulated as separate compositions that are administered at the same time or sequentially at different times (e.g., within 72 hours, 48 hours, or 24 hours of one another), or the therapeutic agents can be formulated together in a single pharmaceutical composition and administered simultaneously.

[0116] Thus, the administration of the compound of the invention may be in conjunction with additional therapies known to those skilled in the art in the prevention or treatment of cancer, such as radiation therapy or cytostatic agents, cytotoxic agents, other anti-cancer agents and other drugs to ameliorate symptoms of the cancer or side effects of any of the drugs.

[0117] If formulated as a fixed dose, such combination products employ the compound of the invention within the accepted dosage ranges. The compound of the invention may also be administered sequentially with other anticancer or cytotoxic agents when a combination formulation is inappropriate. The invention is not limited in the sequence of administration; the compound of the invention may be administered prior to, simulateously with, or after administration of the other anticancer or cytotoxic agent.

[0118] Currently, standard treatment of primary tumors consists of surgical excision, when appropriate, followed by either radiation or chemotherapy, and typically administered intravenously (IV). The typical chemotherapy regime consists of either DNA alkylating agents, DNA intercalating agents, CDK inhibitors, or microtubule poisons. The chemotherapy doses used are just below the maximal tolerated dose and therefore dose limiting toxicities typically include, nausea, vomiting, diarrhea, hair loss, neutropenia and the like.

[0119] There are large numbers of antineoplastic agents available in commercial use, in clinical evaluation and in pre-clinical development, which would be selected for treatment of cancer by combination drug chemotherapy. And there are several major categories of such antineoplastic agents, namely, antibiotic-type agents, alkylating agents, antimetabolite agents, hormonal agents, immunological agents, interferon-type agents and a category of miscellaneous agents.

[0120] A first family of antineoplastic agents which may be used in combination with the compound of the invention includes antimetabolite-type/thymidilate synthase inhibitor antineoplastic agents. Suitable antimetabolite antineoplastic agents may be selected from but not limited to the group consisting of 5-FU-fibrinogen, acanthifolic acid, aminothiadiazole, brequinar sodium, carmofur, CibaGeigy CGP-30694, cyclopentyl cytosine, cytarabine phosphate stearate, cytarabine conjugates, Lilly DATHF, Merrel Dow DDFC, dezaguanine, dideoxycytidine, dideoxyguanosine, didox, Yoshitomi DMDC, doxifluridine, Wellcome EHNA, Merck & Co.

[0121] EX-015, fazarabine, floxuridine, fludarabine phosphate, 5fluorouracil, N-(21-furanidyl) fluorouracil, Daiichi Seiyaku FO-152, isopropyl pyrrolizine, Lilly LY-188011, Lilly LY-264618, methobenzaprim, methotrexate, Wellcome MZPES, norspermidine, NCI NSC-127716, NCI NSC-264880, NCI NSC-39661, NCI NSC-612567, Warner-Lambert PALA, pentostatin, piritrexim, plicamycin, Asahi Chemical PL-AC, Takeda TAC788, thioguanine, tiazofurin, Erbamont TIF, trimetrexate, tyrosine kinase inhibitors, Taiho UFT and uricytin.

[0122] A second family of antineoplastic agents which may be used in combination with the compound of the invention consists of alkylating-type antineoplastic agents. Suitable alkylating-type antineoplastic agents may be selected from but not limited to the group consisting of Shionogi 254-S, aldo-phosphamide analogues, altretamine, anaxirone, Boehringer Mannheim BBR-2207, bestrabucil, budotitane, Wakunaga CA-102, carboplatin, carmustine, Chinoin-139, Chinoin-153, chlorambucil, cisplatin, cyclophosphamide, American Cyanamid CL-286558, Sanofi CY-233, cyplatate, Degussa D 384, Sumimoto DACHP(Myr)2, diphenylspiromustine,

diplatinum cytostatic, Erba distamycin derivatives, Chugai DWA-2114R, ITI E09, elmustine, Erbamont FCE-24517, estramustine phosphate sodium, fotemustine, Unimed G M, Chinoin GYKI-17230, hepsulfam, ifosfamide, iproplatin, lomustine, mafosfamide, mitolactolf Nippon Kayaku NK-121, NCI NSC-264395, NCI NSC-342215, oxaliplatin, Upjohn PCNU, prednimustine, Proter PTT-119, ranimustine, semustine, SmithKline SK&F-101772, Yakult Honsha SN-22, spiromus-tine, Tanabe Seiyaku TA-077, tauromustine, temozolomide, teroxirone, tetraplatin and trimelamol.

[0123] A third family of antineoplastic agents which may be used in combination with the compound of the invention consists of antibiotic-type antineoplastic agents. Suitable antibiotic-type antineoplastic agents may be selected from but not limited to the group consisting of Taiho 4181-A, aclarubicin, actinomycin D, actinoplanone, Erbamont ADR-456, aeroplysinin derivative, Ajinomoto AN II, Ajinomoto AN3, Nippon Soda anisomycins, anthracycline, azino-mycin-A, bisucaberin, Bristol-Myers BL-6859, Bristol-Myers BMY-25067, Bristol-Myers BNY-25551, Bristol-Myers BNY-26605 IBristolMyers BNY-27557, Bristol-Myers BMY-28438, bleomycin sulfate, bryostatin-1, Taiho C-1027, calichemycin, chromoximycin, dactinomycin, daunorubicin, Kyowa Hakko DC-102, Kyowa Hakko DC-79, Kyowa Hakko DC-88A, Kyowa Hakko, DC89-Al, Kyowa Hakko DC92-B, ditrisarubicin B, Shionogi DOB-41, doxorubicin, doxorubicin-fibrinogen, elsamicin-A, epirubicin, erbstatin, esorubicin, esperamicin-Al, esperamicin-Alb, Erbamont FCE21954, Fujisawa FK-973, fostriecin, Fujisawa FR-900482, glidobactin, gregatin-A, grincamycin, herbimycin, idarubicin, illudins, kazusamycin, kesarirhodins, Kyowa Hakko KM-5539, Kirin Brewery KRN-8602, Kyowa Hakko KT-5432, Kyowa Hakko KT-5594, Kyowa Hakko KT-6149, American Cyanamid LL-D49194, Meiji Seika ME 2303, menogaril, mitomycin, mitoxantrone, SmithKline M-TAG, neoenactin, Nippon Kayaku NK-313, Nippon Kayaku NKT-01, SRI International NSC-357704, oxalysine, oxaunomycin, peplomycin, pilatin, pirarubicin, porothramycin, pyrindanycin A, Tobishi RA-1, rapamycin, rhizoxin, rodorubicin, sibanomicin, siwenmycin, Sumitomo SM5887, Snow Brand SN-706, Snow Brand SN-07, sorangicin-A, sparsomycin, SS Pharmaceutical SS-21020, SS Pharmaceutical SS-7313B, SS Pharmaceutical SS-9816B, steffimycin B, Taiho 4181-2, talisomycin, Takeda TAN-868A, terpentecin, thrazine, tricrozarin A, Upjohn U-73975, Kyowa Hakko UCN-10028A, Fujisawa WF-3405, Yoshitomi Y-25024 and zorubicin.

[0124] A fourth family of antineoplastic agents which may be used in combination with the compound of the invention consists of a miscellaneous family of antineoplastic agents, including tubulin interacting agents, topoisomerase II inhibitors, topoisomerase I inhibitors and hormonal agents, selected from but not limited to the group consisting of (xcarotene, (X-difluoromethyl-arginine, acitretin, Biotec AD-5, Kyorin AHC-52, alstonine, amonafide, amphethinile, amsacrine, Angiostat, ankinomycin, anti-neoplaston A10, antineoplaston A2, antineoplaston A3, antineoplaston A5, antineoplaston AS2-1F Henkel APD, aphidicolin glycinate, asparaginase, Avarol, baccharin, batracylin, benfluron, benzotript, Ipsen-Beaufour BIM-23015, bisantrene, BristoMyers BNY-40481, Vestar boron-10, bromofosfamide, Wellcome BW-502, Wellcome BW-773, caracemide, carmethizole hydrochloride, Ajinomoto CDAF, chlorsulfaquinoxalone, Chemes CHX-2053, Chemex CHX-100, Warner-Lambert CI-921, WarnerLambert CI-937, Warner-Lambert CI-941, Warner-Lambert CI958, clanfenur,

claviridenone, ICN compound 1259, ICN compound 4711, Contracan, Yakult Honsha CPT-11, crisnatol, curaderm, cytochalasin B. cytarabine, cytocytin, Merz D-609, DABIS maleate, dacarbazine, datelliptinium, didemnin-B, dihaematoporphyrin ether, dihydrolenperone, dinaline, distamycin, Toyo Pharmar DM-341, Toyo Pharmar DM-75, Daiichi Seiyaku DN-9693, docetaxel elliprabin, elliptinium acetate, Tsumura EPMTC, the epothilones, ergotamine, etoposide, etretinate, fenretinide, Fujisawa FR-57704t gallium nitrate, genkwadaphnin, Chugai GLA-43, Glaxo GR-63178, grifolan NMF5N, hexadecylphosphocholine, Green Cross HO-221, homoharringtonine, hydroxyurea, BTG ICRF-187, ilmofosine, isoglutamine, isotretinoin, Otsuka JI-36, Ramot K-477, Otsuak K-76COONa, Kureha Chemical K-AM, MECT Corp KI-8110, American Cyanamid L-623, leukoregulin, lonidamine, Lundbeck LU 1121 Lilly LY-186641, NCI (US) MAP, marycin, Merrel Dow MDL-27048, Medco MEDR-340, merbarone, merocyanlne derivatives, methylanilinoacridine, Molecular Genetics MGI136, minactivin, mitonafide, mitoquidone mopidamol, motretinide, Zenyaku Kogyo MST-16, N-(retinoyl)amino acids, Nisshin Flour Milling N-021, N-acylated-dehydroalanines, nafazatrom, Taisho NCU-190, nocodazole derivative, Normosang, NCI NSC-145813, NCI NSC-361456, NCI NSC-604782, NCI NSC-95580, ocreotide, Ono ONO-112, oquizanocine, Akzo Org-10172, paclitaxel, pancratistatin, pazelliptine, WarnerLambert PD-111707, Warner-Lambert PD-115934, Warner-Lambert PD-131141, Pierre Fabre PE-1001, ICRT peptide D, piroxantrone, polyhaematoporphyrin, polypreic acid, Efamol porphyrin, probimane, procarbazine, proglumide, Invitron protease nexin I, Tobishi RA-700, razoxane, Sapporo Breweries RBS, restrictin-P, retelliptine, retinoic acid, Rhone-Poulenc RP-49532, Rhone-Poulenc RP-56976, SmithKline SK&F-104864, Sumitomo SM-108, Kuraray SMANCS, SeaPharm SP10094, spatol, spirocyclopropane derivatives, spirogermanium, Unimed, SS Pharmaceutical SS-554, strypoldinone, Stypoldione, Suntory SUN 0237, Suntory SUN 2071, superoxide dismutase, Toyama T-506, Toyama T-680, taxol, Teijin TEI-0303, teniposide, thaliblastine, Eastman Kodak TJB-29, tocotrienol, topotecan, Topostin, Teijin TT82, Kyowa Hakko UCN-01, Kyowa Hakko UCN-1028, ukrain, Eastman Kodak USB-006, vinblastine sulfate, vincristine, vindesine, vinestramide, vinorelbine, vintriptol, vinzolidine, withanolides and Yamanouchi YM Alternatively, the present compounds may also be used in co-therapies with other anti-neoplastic agents, such as acemannan, aclarubicin, aldesleukin, alemtuzumab, alitretinoin, altretamine, amifostine, aminolevulinic acid, amrubicin, amsacrine, anagrelide, anastrozole, ANCER, ancestim, ARGLABIN, arsenic trioxide, BAM 002 (Novelos), bexarotene, bicalutamide, broxuridine, capecitabine, celmoleukin, cetrorelix, cladribine, clotrimazole, cytarabine ocfosfate, DA 3030 (Dong-A), daclizumab, denileukin diftitox, deslorelin, dexrazoxane, dilazep, docetaxel, docosanol, doxercalciferol, doxifluridine, doxorubicin, bromocriptine, carmustine, cytarabine, fluorouracil, HIT diclofenac, interferon alfa, daunorubicin, doxorubicin, tretinoin, edelfosine, edrecolomab eflornithine, emitefur, epirubicin, epoetin beta, etoposide phosphate, exemestane, exisulind, fadrozole, filgrastim, finasteride, fludarabine phosphate, formestane, fotemustine, gallium nitrate, gemcitabine, gemtuzumab zogamicin, gimeracil/oteracil/tegafur combination, glycopine, goserelin, heptaplatin, human chorionic gonadotropin, human fetal alpha fetoprotein, ibandronic acid, idarubicin, (imiquimod, interferon alfa, interferon alfa, natural, interferon alfa-2, interferon alfa-2a, interferon alfa-2b, interferon alfa-NI, interferon alfa-n3, interferon alfaconl, interferon alpha, natural, interferon beta, interferon beta-la, interferon beta-lb, interferon gamma, natural interferon gamma-la, interferon gamma-lb,

interleukin-I beta, iobenguane, irinotecan, irsogladine, lanreotide, LC 9018 (Yakult), leflunomide, lenograstim, lentinan sulfate, letrozole, leukocyte alpha interferon, leuprorelin, levamisole + fluorouracil, liarozole, lobaplatin, lonidamine, lovastatin, masoprocol, melarsoprol, metoclopramide, mifepristone, miltefosine, mirimostim, mismatched double stranded RNA, mitoguazone, mitolactol, mitoxantrone, molgramostim, nafarelin, naloxone + pentazocine, nartograstim, nedaplatin, nilutamide, noscapine, novel erythropoiesis stimulating protein, NSC 631570 octreotide, oprelvekin, osaterone, oxaliplatin, paclitaxel, pamidronic acid, pegaspargase, peginterferon alfa-2b, pentosan polysulfate sodium, pentostatin, picibanil, pirarubicin, rabbit antithymocyte polyclonal antibody, polyethylene glycol interferon alfa-2a, porfimer sodium, raloxifene, raltitrexed, rasburicase, rhenium Re 186 etidronate, RII retinamide, rituximab, romurtide, samarium (153 Sm) lexidronam, sargramostim, sizofiran, sobuzoxane, sonermin, strontium-89 chloride, suramin, tasonermin, tazarotene, tegafur, temoporfin, temozolomide, teniposide, tetrachlorodecaoxide, thalidomide, thymalfasin, thyrotropin alfa, topotecan, toremifene, tositumomab-iodine 131, trastuzumab, treosulfan, tretinoin, trilostane, trimetrexate, triptorelin, tumor necrosis factor alpha, natural, ubenimex, bladder cancer vaccine, Maruyama. vaccine, melanoma lysate vaccine, valrubicin, verteporfin, vinorelbine, VIRULIZIN, zinostatin stimalamer, or zoledronic acid; abarelix; AE 941 (Aeterna), ambamustine, antisense oligonucleotide, bcl-2 (Genta), APC 8015 (Dendreon), cetuximab, decitabine, dexaminoglutethimide, diaziquone, EL 532 (Elan), EM 800 (Endorecherche), eniluracil, etanidazole, fenretinidel filgrastim SDO1 (Amgen), fulvestrant, galocitabine, gastrin 17 immunogen, HLA-B7 gene therapy (Vical), granulocyte macrophage colony stimulating factor, histamine dihydrochloride, ibritumomab tiuxetan, ilomastat, IM 862 (Cytran), interleukin iproxifene, LDI 200 (Milkhaus), leridistim, lintuzumab, CA 125 MAb (Biomira), cancer MAb (Japan Pharmaceutical Development), HER-2 and Fc MAb (Medarex), idiotypic 105AD7 MAb (CRC Technology), idiotypic CEA MAb (Trilex), LYM iodine 131 MAb (Techniclone), polymorphic epithelial mucin-yttrium 90 MAb (Antisoma), marimastat, menogaril, mitumomab, motexafin, gadolinium, MX 6 (Galderma), nelarabine, nolatrexed, P 30 protein, pegvisomant, pemetrexed, porfiromycin, prinomastat, RL 0903 (Shire), rubitecan, satraplatin, sodium phenylacetate, sparfosic acid, SRL 172 (SR Pharma), SU 5416 (SUGEN)y SU 6668 (SUGEN), TA 077 (Tanabe), tetrathiomolybdate, thaliblastine, thrombopoietin, tin ethyl etiopurpurin, tirapazamine, cancer vaccine (Biomira), melanoma vaccine (New York University), melanoma vaccine (Sloan Kettering Institute), melanoma oncolysate vaccine (New York Medical College), viral melanoma cell lysates vaccine (Royal Newcastle Hospital), or valspodar.

Treatment Kits

[0125] In other embodiments, the invention relates to a kit for conveniently and effectively carrying out the methods in accordance with the invention. In general, the pharmaceutical pack or kit comprises one or more containers filled with one or more of the ingredients of the pharmaceutical compositions of the invention and instructions for administering the pharmaceutical composition (e.g., a label or package insert) as part of a method described herein. Such kits are especially suited for the delivery of solid oral forms such as tablets or capsules. Such a kit preferably includes a number of unit dosages, and may also include a

card having the dosages oriented in the order of their intended use. If desired, a memory aid can be provided, for example in the form of numbers, letters, or other markings or with a calendar insert, designating the days in the treatment schedule in which the dosages can be administered. Optionally associated with such container(s) can be a notice in the form prescribed by a governmental agency regulating the manufacture, use or sale of pharmaceutical products, which notice reflects approval by the agency of manufacture, use or sale for human administration.

[0126] The following representative examples contain important additional information, exemplification and guidance which can be adapted to the practice of the invention in its various embodiments and the equivalents thereof. These examples are intended to help illustrate the invention, and are not intended to, nor should they be construed to, limit its scope. Indeed, various modifications of the invention, and many further embodiments thereof, in addition to those shown and described herein, will become apparent to those skilled in the art upon review of this document, including the examples which follow and the references to the scientific and patent literature cited herein. The contents of those cited references are incorporated herein by reference to help illustrate the state of the art. In addition, for purposes of the invention, the chemical elements are identified in accordance with the Periodic Table of the Elements, CAS version, Handbook of Chemistry and Physics, 75th Ed., inside cover. Additionally, general principles of organic chemistry, as well as specific functional moieties and reactivity, are described in "Organic Chemistry", Thomas Sorrell, University Science Books, Sausalito: 1999, and "Organic Chemistry", Morrison & Boyd (3d Ed), the entire contents of both of which are incorporated herein by reference.

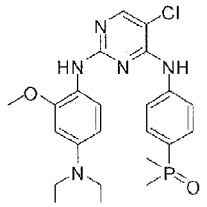
EXAMPLES

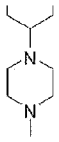
EXAMPLE 1:

(not claimed)

5-chloro-N^4-[4-(dimethylphosphoryl)phenyl]-N^2-{2-methoxy-4-[4-(4-methylpiperazin-1-yl)piperidin-1-yl]phenyl} pyrimidine-2,4-diamine:

[0127]





[0128] ***2,5-dichloro-N-[4-(dimethylphosphoryl)phenyl}pyrimidin-4-amine:*** To a solution of 2,4,5-trichloropyrimidine (0.15ml, 1.31mmol) in 1 mL ofDMF was added 4-(dimethylphosphoryl)aniline (0.221g, 1.31 mmol) and potassium carbonate (0.217g, 1.57mmol). The mixture was heated at 110°C for 4h. It was basified with saturated sodium bicarbonate solution. The suspension was filtered and washed with ethyl acetate to give the final product (0.15g, 36% yield). MS/ES+: m/z=316.

[0129] ***1-[1-(3-methoxy-4-nitrophenyl)piperidin-4-yl]-methylpiperazine:*** To a solution of 5-fluoro-2-nitroanisole (0.5g, 2.92 mmol) in 3 mL ofDMF was added 1-methyl-4-(piperidinyl)piperazine (0.536g, 2.92 mmol) and potassium carbonate (0.808, 5.84 mmol). The mixture was heated at 120 °C for 18h. The mixture was basified with saturated sodium bicarbonate solution and extracted with ethyl acetate. The organic layer was purified by chromatography to give final product as yellow solid (0.95g, 95% yield). MS/ES+: m/z=334.

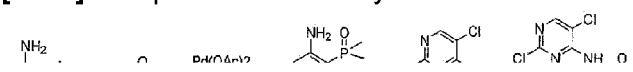
[0130] ***2-methoxy-4-[4-(4-methylpiperazin-1-yl)piperidin-1-yl]aniline:*** To a solution of 1-[1-(3-methoxy-4-nitrophenyl)piperidin-4-yl]-4-methylpiperazine (0.3g, 0.90 mmol) in 10 mL of ethanol purged with argon was added 10% Palladium on carbon (0.060g). The hydrogenation was finished under 30psi after 4h. The mixture was passed through Celite to a flask containing HCl in ethanol. Concentration of the filtrate gave the final product (0.15g, 88% yield). MS/ES+: m/z=334.

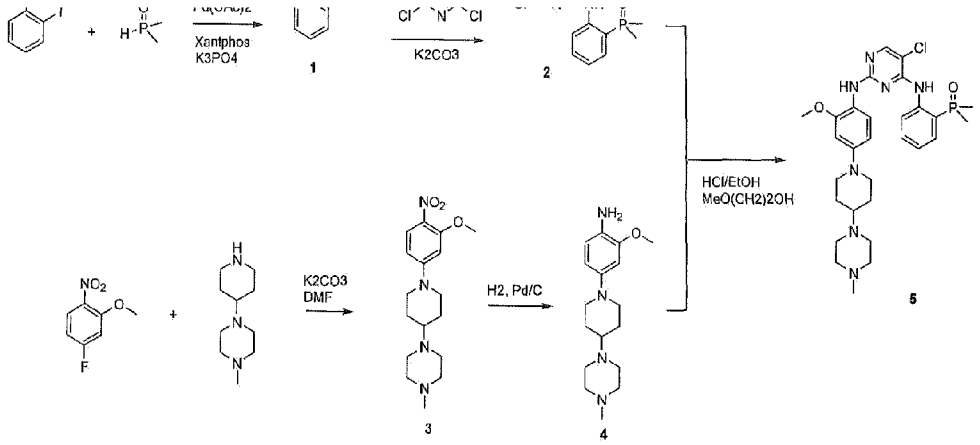
[0131] ***5-chloro-N^4-[4-(dimethylphosphoryl)phenyl]-N^2-{2-methoxy-4-[4-(4-methylpiperazin-1-yl)piperidin-1-yl]phenyl}pyrimidine-2.4-diamine:*** To the compound 2,5-dichloro-N-[4-(dimethylphosphoryl)phenyl]pyrimidin-4-amine (0.005g, 0.16mmol) in 1mL of 2-methoxyethanol was added 2-methoxy-4-[4-(4-methylpiperazin-1-yl)piperidin-1-yl]aniline (0.71g, 0.16 mmol). The mixture was stirred at 110°C for 18h. The mixture was basified with saturated sodium bicarbonate solution and extracted with limited amount of ethyl acetate. The aqueous layer was purified by chromatography to give the final product (0.015g, 20% yield). MS/ES+: m/z=583.

EXAMPLE 2:

Synthesis of Compound 5:

[0132] Compound 5 can be synthesized as outlined in Scheme 122 (below).

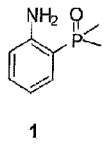




Scheme 122

Synthesis of 1:

[0133]

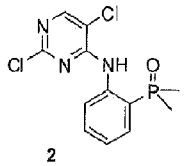


1

[0134] To a solution of 2-iodoaniline (1.0 eq) and dimethylphosphine oxide (1.1 eq) in DMF were added potassium phosphate (1.1 eq), palladium acetate/Xantphos (catalytic). The reaction was stirred at 150°C for 3 hours and cooled to room temperature. The solvent was evaporated and the residue was worked up with DCM/water. The crude product was purified with a column (EtOAc/MeOH 10:1) to give 1 as a brown solid (80% yield).

Synthesis of 2:

[0135]

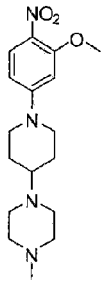


2

[0136] 2,4,5-Trichloropyrimidine (1.57 eq), 1 (1.0 eq), and potassium carbonate (3.14 eq) in DMF were stirred at 60°C for 5 hours and then cooled to r.t.. The mixture was filtered and the filtrate was

Synthesis of 3:

[0137]

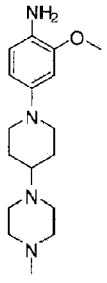


3

[0138] 5-Fluoro-2-nitroanisole (1.0 eq), 1-methyl-4-(piperidin-4-yl)piperazine (1.0 eq), and potassium carbonate (2.0 eq) in DMF were stirred at 120°C for 6 hours and then cooled to r.t.. The mixture was filtered and evaporated. The crude product was crystallized from ethanol to give 3 as a yellow solid (72% yield).

Synthesis of 4:

[0139]

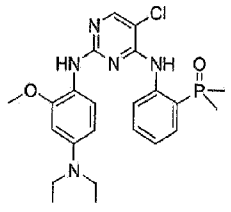


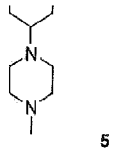
4

[0140] Palladium on activated carbon was added to a solution of 3 in ethanol under nitrogen. The suspension was then shaken under hydrogen (50 psi) for 3 hours. The mixture was filtered and the filtration was evaporated to give **4** as a purple solid in a quantitative yield.

Synthesis of 5:

[0141]





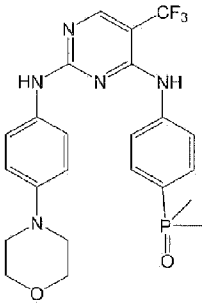
5

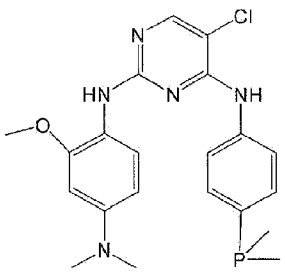
[0142] A solution of **2** (1.0 eq), **4** (1.4 eq), and 2.5 M HCl in ethanol (excess) in 2-methoxyethanol was sealed and heated at 120°C with stirring for 5.5 hours and then cooled to r.t.. The reaction was repeated 5 times and combined. The mixture was filtered and evaporated. Saturated Na_2CO_3 was added, followed by DCM with stirring strongly. The layers were separated and the aqueous layer was extracted with DCM. The organics were dried, evaporated and chromatographed [EtOAc/MeOH (7M ammonia) 20:1] to give a yellow solid. EtOAc was added and the suspension was refluxed for 30 minutes. After cooled to r.t., filtration gave a solid, which was dissolved in DCM, filtered, and evaporated to afford 5 as an off-white solid (66% yield).

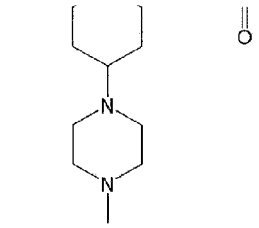
EXAMPLE 3: Biological Evaluation of Compounds

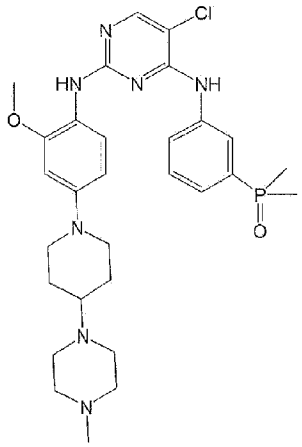
[0143] Compounds described herein are evaluated in a variety of assays to determine their biological activities. For example, compounds can be tested for their ability to inhibit various protein kinases of interest. Some of the compounds tested displayed potent nanomolar activity against the following kinases: ALK and c-Met. Furthermore, some of these compounds were screened for antiproliferative activity in the human Karpas-299 and in the human SU- DHL-1 lymphoma cell lines and demonstrated activity on the range of 1-100nM. The compounds can also be evaluated for their cytotoxic or growth inhibitory effects on tumor cells of interest, e.g., as described in more detail below and as shown above for some compounds. See e.g., WO 03/000188, pages 115- 136, the full contents of which are incorporated herein by reference.

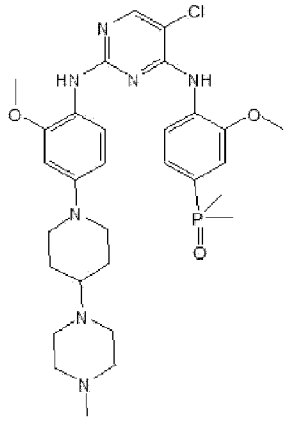
[0144] Some compounds of Formula VIa are depicted below:



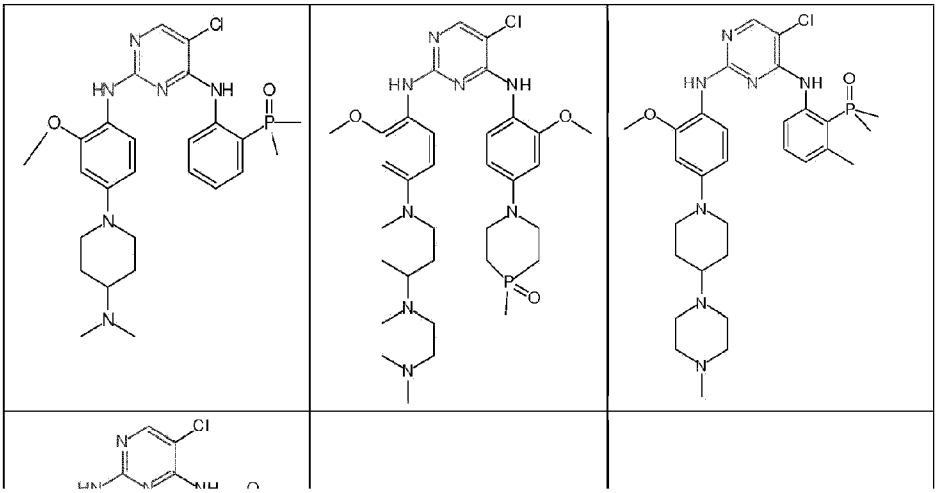


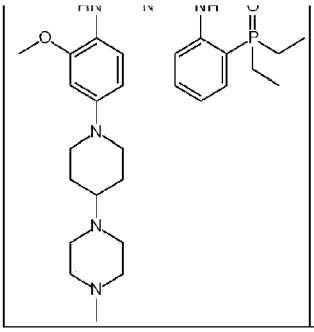
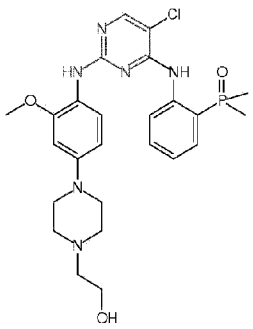
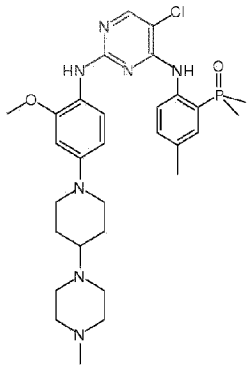
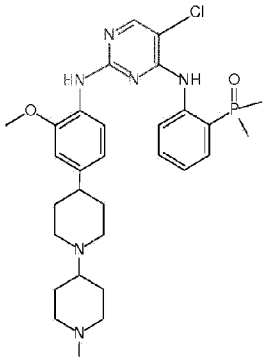
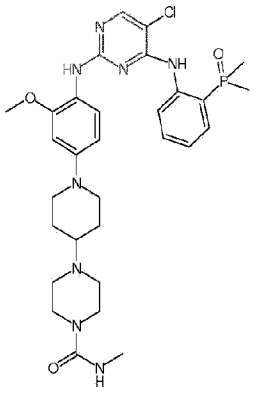
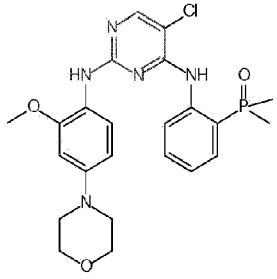
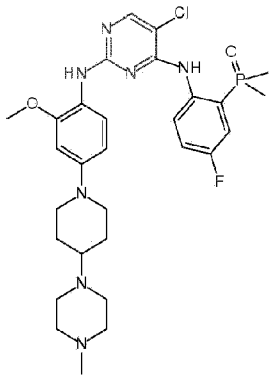
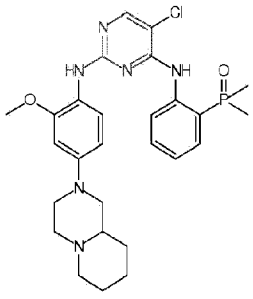
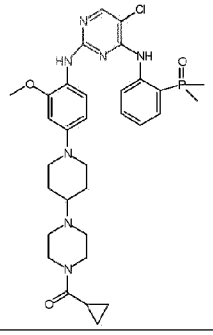
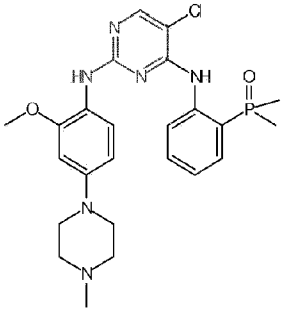
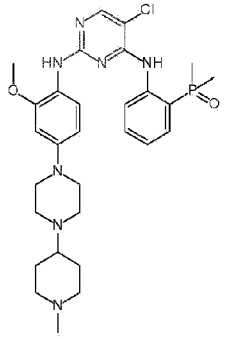


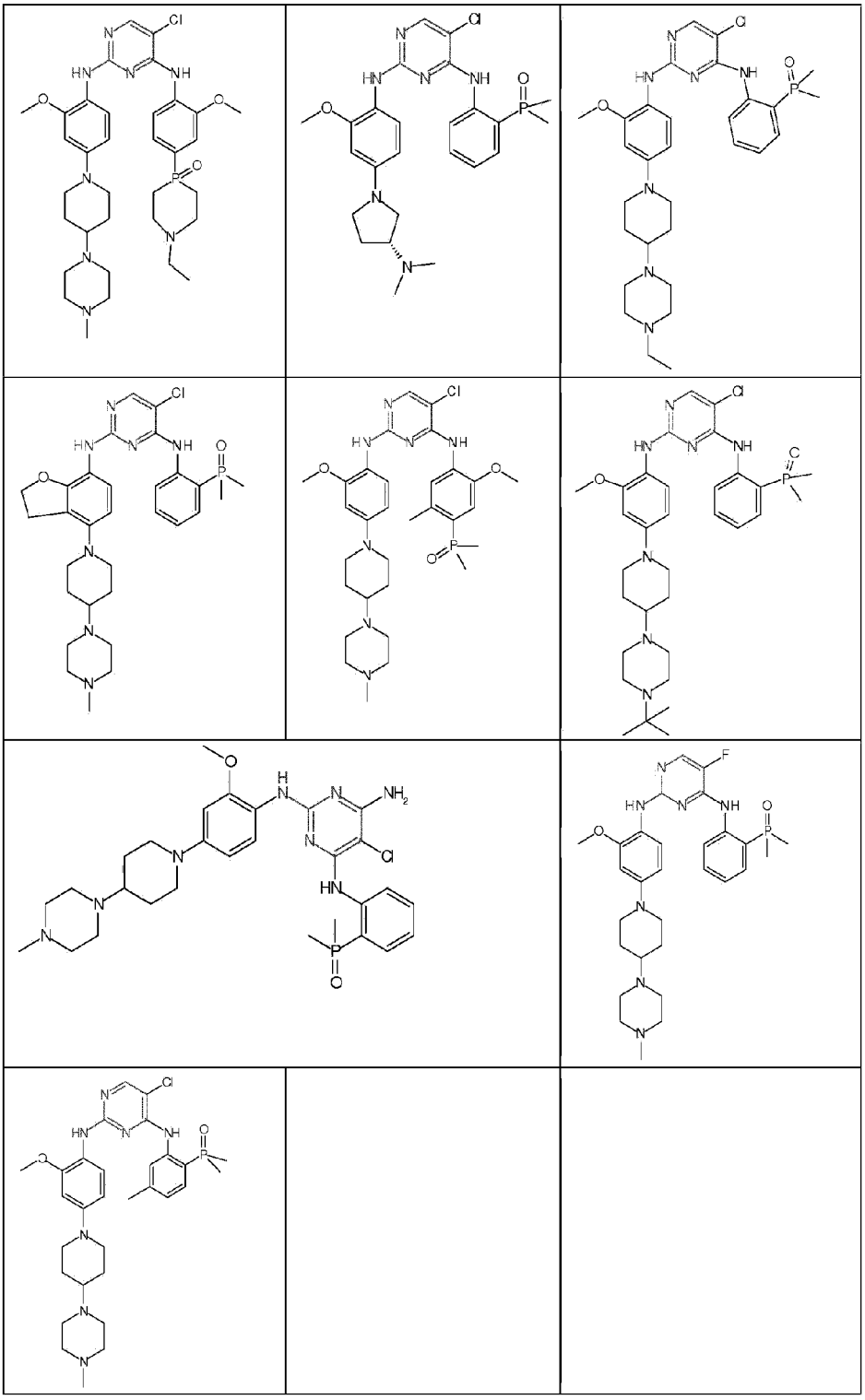


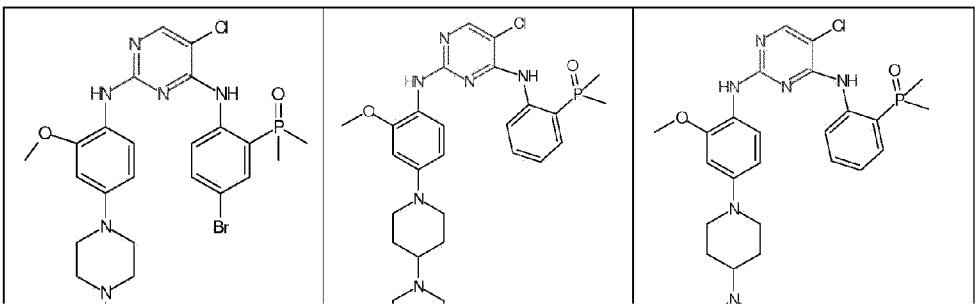


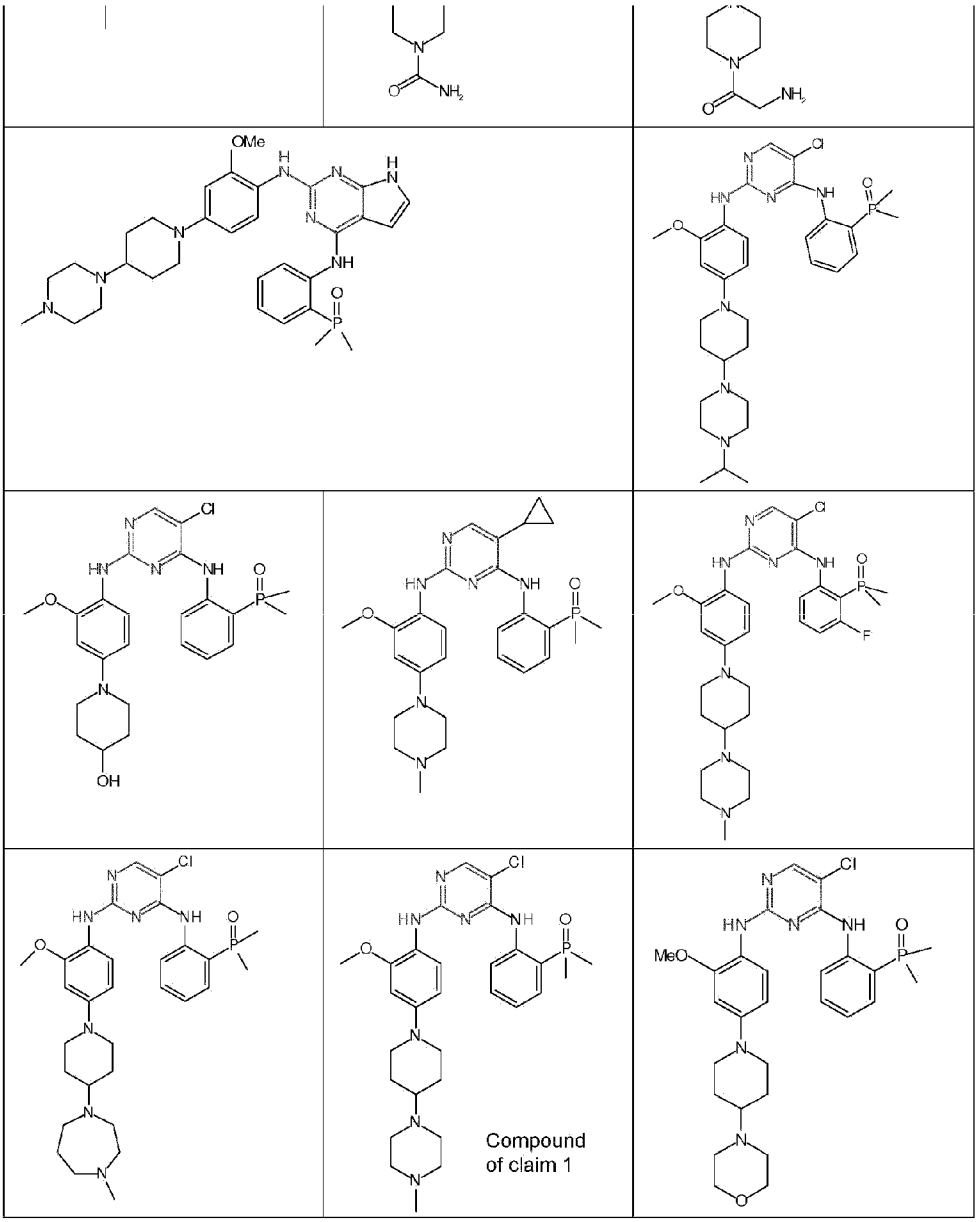
[0145] The following compounds were synthesized and tested for kinase inhibition against a panel of kinases and some also tested in various cell lines. Many of the compounds were found to be active in in vitro assays. The compounds are not claimed unless stated.

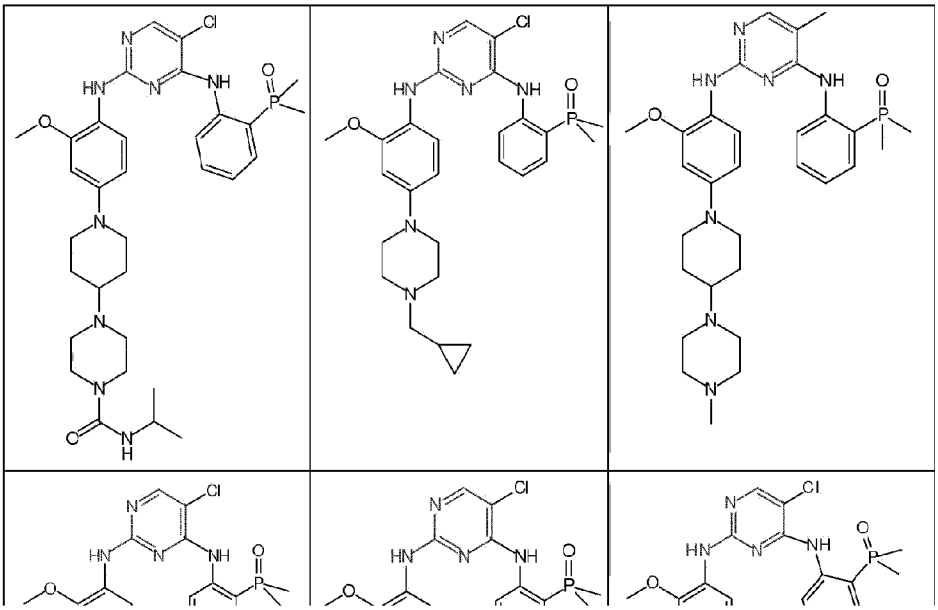


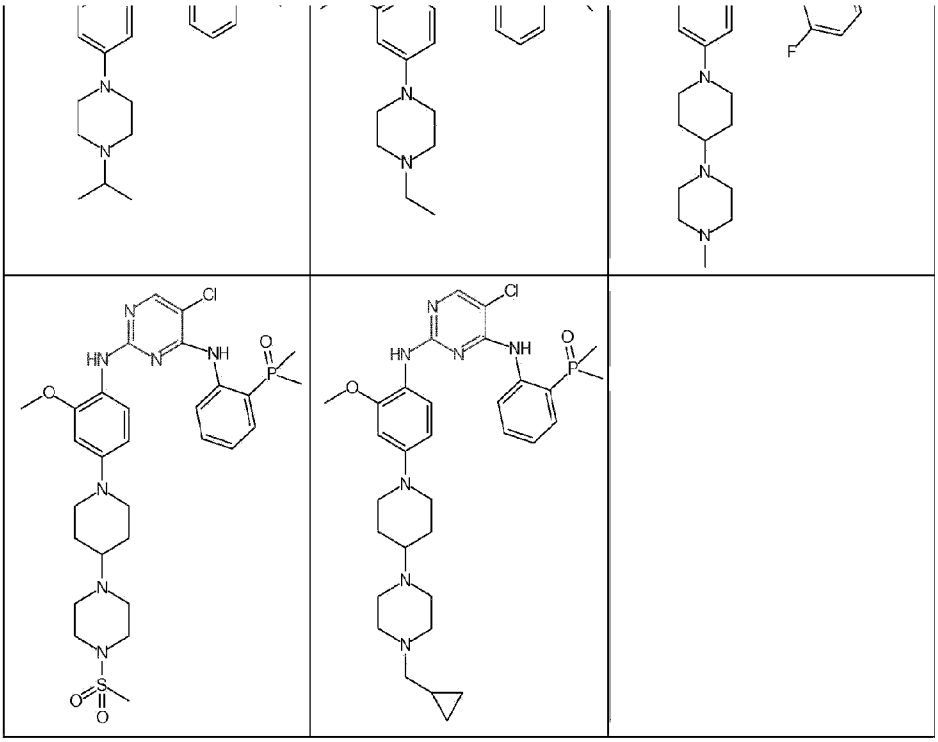
		
		
		
		
		

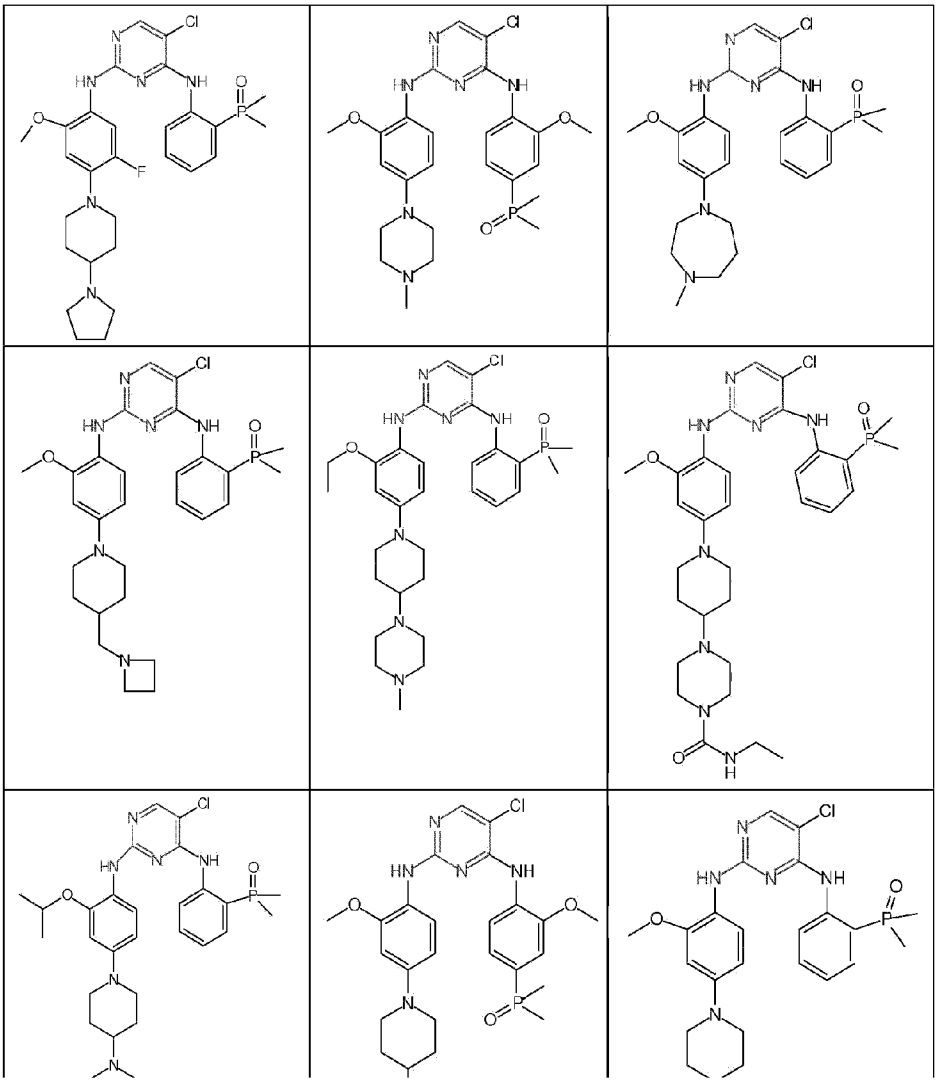


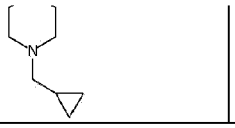
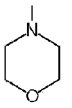
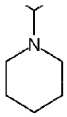


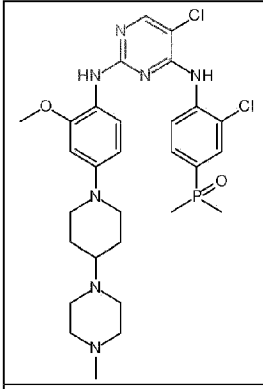
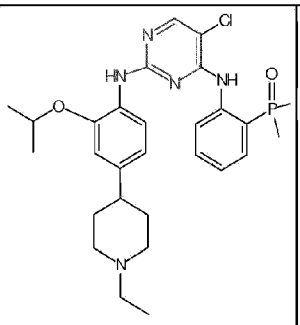
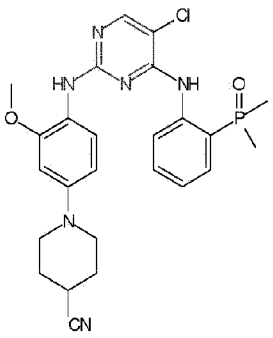
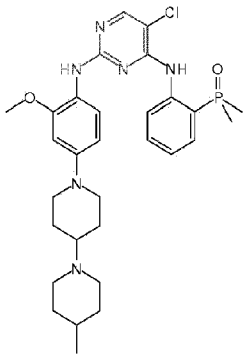
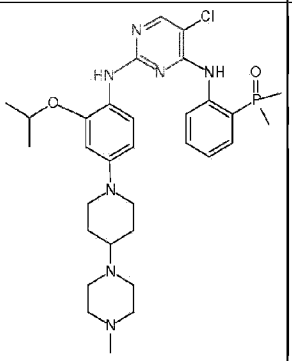
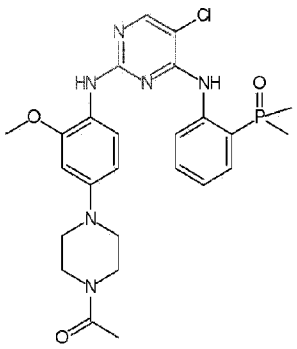
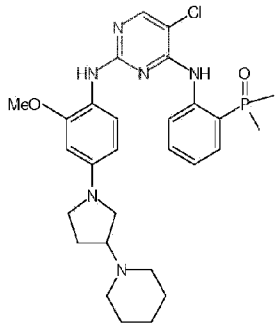
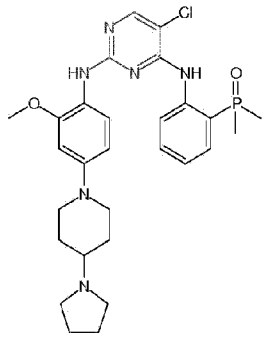
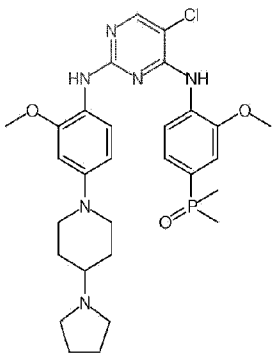
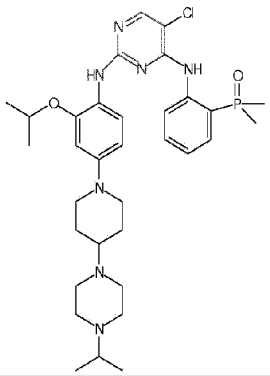
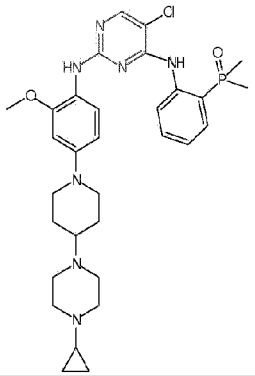
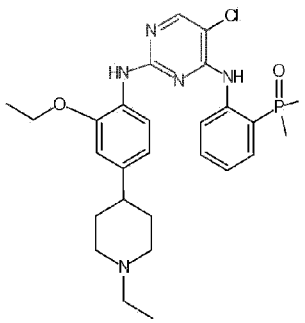

Compound
of claim 1

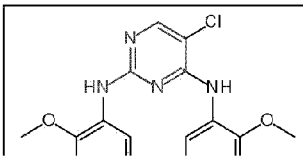
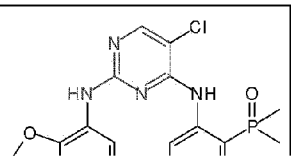
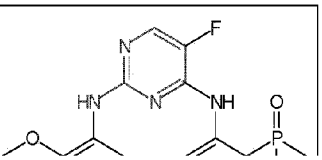


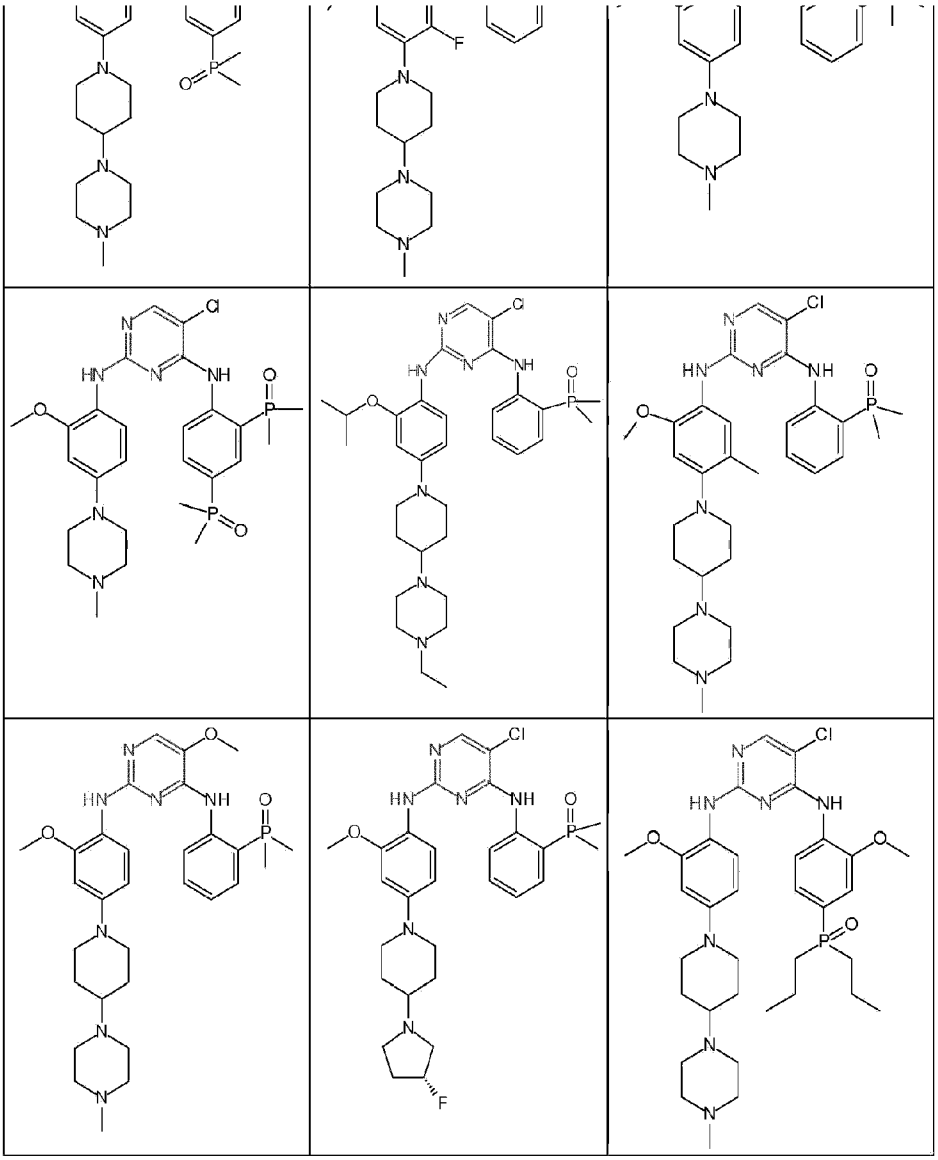


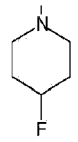
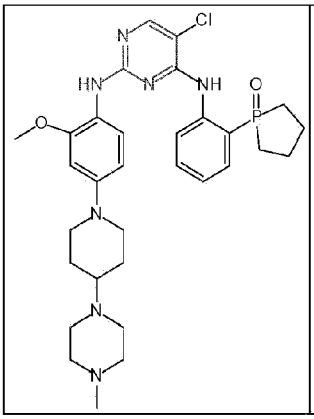
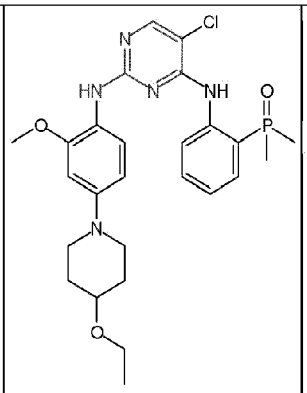
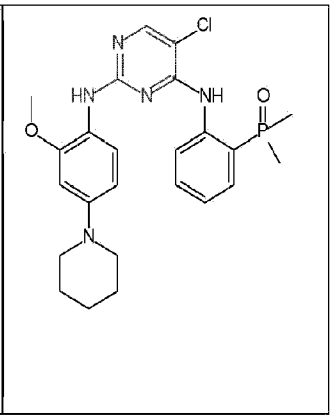
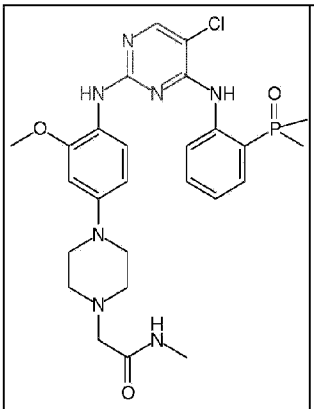
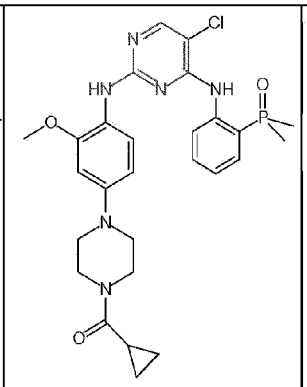
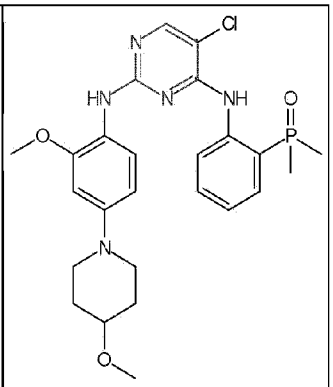
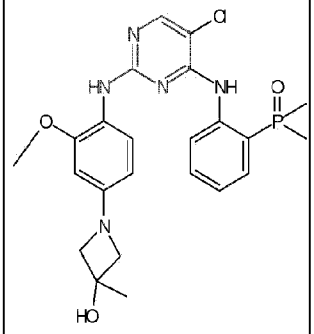
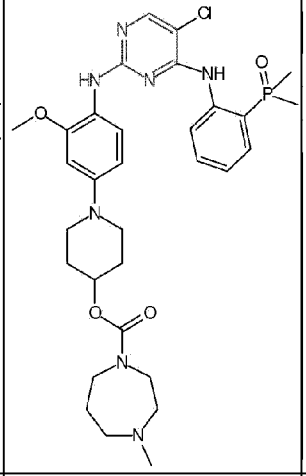
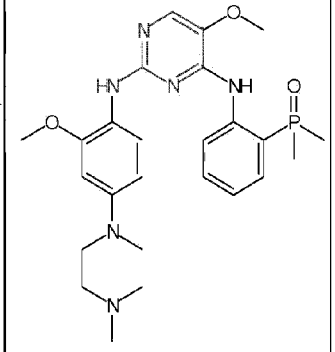
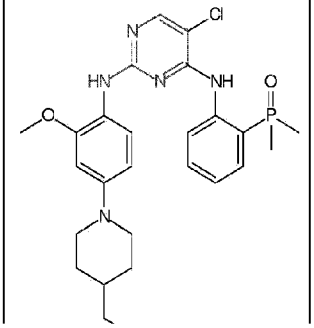
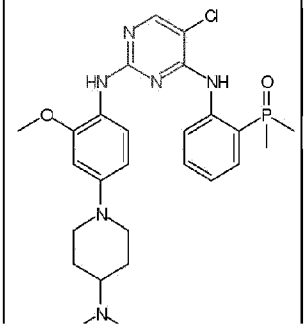
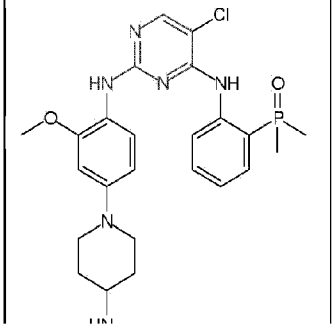


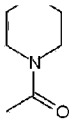
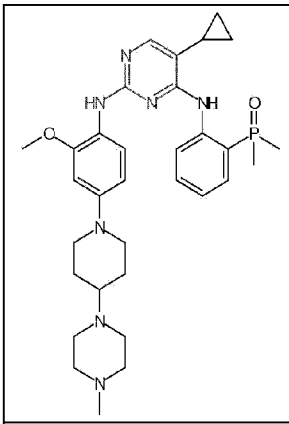
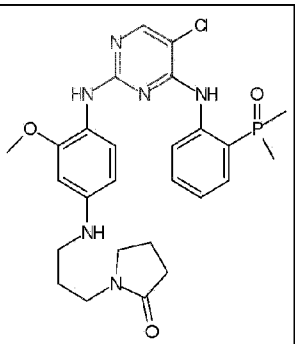
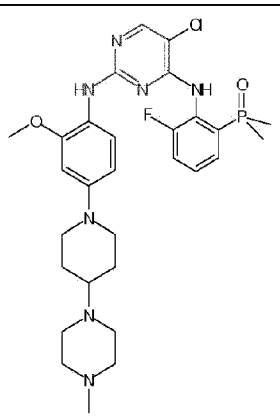
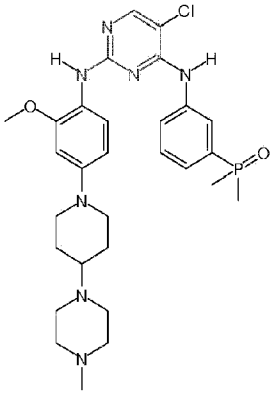
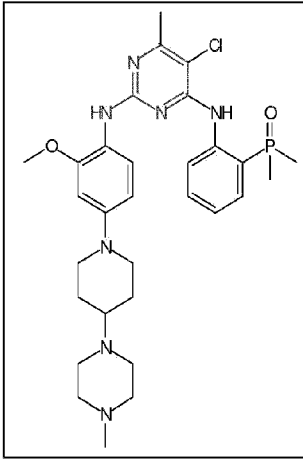
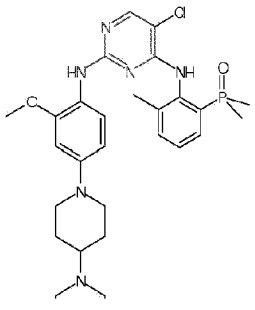
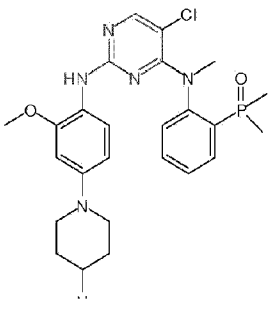
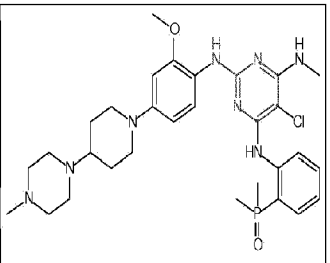
		

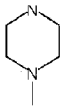
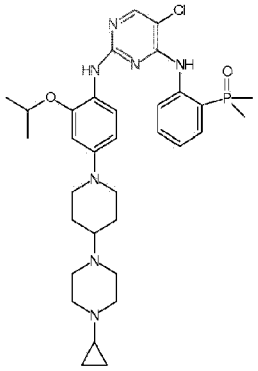
		
		
		
		



Kinase inhibition

[0146] More specifically, the compounds described herein are screened for kinase inhibition activity as follows. Kinases suitable for use in the following protocol include, but are not limited to: ALK, Jak2, b-Raf, c-Met, Tie-2, FLT3, Abl, Lck, Lyn, Src, Fyn, Syk, Zap-70, Itk, Tec, Btk, EGFR, ErbB2, Kdr, FLT1, Tek, InsR, and AKT.

[0147] Kinases are expressed as either kinase domains or full length constructs fused to glutathione S-transferase (GST) or polyHistidine tagged fusion proteins in either E. coli or Baculovirus-High Five expression systems. They are purified to near homogeneity by affinity chromatography as previously described (Lehr et al., 1996; Gish et al., 1995). In some instances, kinases are co-expressed or mixed with purified or partially purified regulatory polypeptides prior to measurement of activity.

[0148] Kinase activity and inhibition can be measured by established protocols (see e.g., Braunwalder et al., 1996). In such cases, the transfer of $^{33}PO_4$ from ATP to the synthetic substrates poly(Glu, Tyr) 4:1 or poly(Arg, Ser) 3:1 attached to the bioactive surface of microtiter plates is taken as a measure of enzyme activity. After an incubation period, the amount of phosphate transferred is measured by first washing the plate with 0.5% phosphoric acid, adding liquid scintillant, and then counting in a liquid scintillation detector. The IC_{50} is determined by the concentration of compound that causes a 50% reduction in the amount of ^{33}P incorporated onto the substrate bound to the plate.

[0149] Other methods relying upon the transfer of phosphate to peptide or polypeptide substrate containing tyrosine, serine, threonine or histidine, alone, in combination with each other, or in combination with other amino acids, in solution or immobilized (i.e., solid phase) are also useful.

[0150] For example, transfer of phosphate to a peptide or polypeptide can also be detected using scintillation proximity, Fluorescence Polarization and homogeneous time-resolved fluorescence. Alternatively, kinase activity can be measured using antibody-based methods in which an antibody or polypeptide is used as a reagent to detect phosphorylated target polypeptide.

[0151] For additional background information on such assay methodologies, see e,.g., Braunwalder et al., 1996, Anal. Biochem. 234(1):23; Cleaveland et al., 1990, Anal Biochem. 190(2):249 Gish et al. (1995). Protein Eng. 8(6):609 Kolb et al. (1998). Drug Discov. Toda V. 3:333 Lehr et al. (1996). Gene 169(2):27527 - 87 Seethala et al. (1998). Anal Biochem. 255(2):257 Wu et al. (2000).

[0152] The inhibition of ALK tyrosine kinase activity can be demonstrated using known methods. For example, in one method, compounds can be tested for their ability to inhibit kinase activity of baculovirus-expressed ALK using a modification of the ELISA protocol reported for trkA in Angeles, T.S. et al., Anal. Biochem. 1996, 236, 49-55, which is incorporated herein by reference. Phosphorylation of the substrate, phopholipase C-gamma (PLC-γ) generated as a fusion protein with glutathione-S-transferase (GST) as reported in rotin, D. et al., EMBO J. 1992, 11, 559-567, which is incorporated by reference, can be detected with europium-labeled anti-phosphotyrosine antibody and measured by time-resolved fluorescence (TRF). In this assay, 96-well plate is coated with 100µL/well of 10µg/mL substrate (phospholipase C-γ in tris-buffered saline (TBS). The assay mixture (total volume = 100µL/well) consisting of 20nM HEPES (pH 7.2, 1 µMATP (K_m level), 5nM $MnCl_2$, 0.1 % BSA, 2.5% DMSO, and various concentrations of test compound is then added to the assay plate. The reaction is initiated by adding the enzyme (30ng/mL ALK) and is allowed to proceed at 37 degrees C for 15 minutes. Detection of the phosphorylated product can be performed by adding 100µL/well of Eu-N1 labeled PT66 antibody (Perkim Elmer # AD0041). Incubation at 37degrees C then proceeds for one hour, followed by addition of 100mL enhancement solution (for example Wallac # 1244-105). The plate is gently agitated and after thirty minutes, the fluorescence of the resulting solution can be measured (for example using EnVision 2100 (or 2102) multilabel plate reader from Perkin Elmer).

[0153] Data analysis can then be performed. IC_{50} values can be calculated by plotting percent inhibition versus $\log_{10}$ of concentration of compound.

[0154] The inhibition of ALK tyrosine kinase activity can also be measured using the recombinant kinase domain of the ALK in analogy to VEDG-R kinase assay described in J. Wood et al., Cancer Res 2000, 60, 2178-2189. In vitro enzyme assays using GST-ALK protein tyrosine kinase can be performed in 96-well plate as a filter binding assay in 20mMTris.HCl, pH 7.5, 3mM $MgCl_2$, 10mM $MnCl_2$, 1nM DTT, 0.1 µCi/assay (=30µL) [γ-^{33}P]-ATP, 2µM ATP, 3µg/mL poly (Glu, tyr 4:1) Poly-EY (sigma P-0275), 1% DMSO, 25ng ALK enzyme. Assays can be incubated for 10 min, at ambient temperature. Reactions can be terminated by adding 50µL of 125 mM EDTA, and the reaction mixture can be transferred onto a MAIP Multiscreen plate

(Millipore, Bedford, MA) previously wet with methanol, and rehydrated for 5 minutes with water. Following washing (0.5% H_3PO_4), plates can be counted in a liquid scintillation counter. IC_{50} values are calculated by linear regression analysis of the percentage inhibition.

Cell-based assays

[0155] Certain compounds described herein have also been demonstrated cytotoxic or growth inhibitory effects on tumor and other cancer cell lines and thus may be useful in the treatment of cancer and other cell proliferative diseases. Compounds are assayed for anti-tumor activity using in vivo and in vitro assays which are well known to those skilled in the art. Generally, initial screens of compounds to identify candidate anti-cancer drugs are performed in cellular assays. Compounds identified as having anti-proliferative activity in such cell-based assays can then be subsequently assayed in whole organisms for anti-tumor activity and toxicity. Generally speaking, cell-based screens can be performed more rapidly and cost-effectively relative to assays that use whole organisms. For purposes of the invention, the terms "anti-tumor" and "anti-cancer" activity are used interchangeably.

[0156] Cell-based methods for measuring antiproliferative activity are well known and can be used for comparative characterization of compounds. In general, cell proliferation and cell viability assays are designed to provide a detectable signal when cells are metabolically active. Compounds may be tested for antiproliferative activity by measuring any observed decrease in metabolic activity of the cells after exposure of the cells to compound. Commonly used methods include, for example, measurement of membrane integrity (as a measure of cell viability)(e.g. using trypan blue exclusion) or measurement of DNA synthesis (e.g. by measuring incorporation of BrdU or 3H-thymidine).

[0157] Some methods for assaying cell proliferation use a reagent that is converted into a detectable compound during cell proliferation. Particularly preferred compounds are tetrazolium salts and include without limitation MTT (3-(4, 5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide; Sigma-Aldrich, St. Louis, MO), MTS (3-(4,5-dimethylthiazol-2-yl)-5-(3-carboxymethoxyphenyl)-2-(4-sulfophenyl)-2H-tetrazolium), XTT (2,3-bis(2-Methoxy-4-nitro-5-sulfophenyl)-2H-tetrazolium-5-carboxanilide), INT, NBT, and NTV (Bernas et al. Biochim Biophys Acta 1451(1):73-81, 1999). More commonly used assays utilizing tetrazolium salts detect cell proliferation by detecting the product of the enzymatic conversion of the tetrazolium salts into blue formazan derivatives, which are readily detected by spectroscopic methods (Mosman. J. Immunol. Methods. 65:55-63, 1983).

[0158] Other methods for assaying cell proliferation involve incubating cells in a desired growth medium with and without the compounds to be tested. Growth conditions for various prokaryotic and eukaryotic cells are well-known to those of ordinary skill in the art (Ausubel et al. Current Protocols in Molecular Biology. Wiley and Sons. 1999; Bonifacino et al. Current Protocols in Cell Biology. Wiley and Sons. 1999 both incorporated herein by reference). To detect cell proliferation, the tetrazolium salts are added to the incubated cultured cells to allow

enzymatic conversion to the detectable product by active cells. Cells are processed, and the optical density of the cells is determined to measure the amount of formazan derivatives. Furthermore, commercially available kits, including reagents and protocols, are availabe for examples, from Promega Corporation (Madison, WI), Sigma-Aldrich (St. Louis, MO), and Trevigen (Gaithersburg, MD).

[0159] In addition, a wide variety of cell types may be used to screen compounds for antiproliferative activity, including the following cell lines, among others: COLO 205 (colon cancer), DLD-1 (colon cancer), HCT-15 (colon cancer), HT29 (colon cancer), HEP G2 (Hepatoma), K-562 (Leukemia), A549 (Lung), NCI-H249 (Lung), MCF7 (Mammary), MDA-MB-231 (Mammary), SAOS-2 (Osteosarcoma), OVCAR-3 (Ovarian), PANC-1 (Pancreas), DU-145 (Prostate), PC-3 (Prostate), ACHN (Renal), CAKI-1 (Renal), MG-63 (Sarcoma).

[0160] While the cell line is preferably mammalian, lower order eukaryotic cells such as yeast may also be used to screen compounds. Preferred mammalian cell lines are derived from humans, rats, mice, rabbits, monkeys, hamsters, and guinea pigs since cells lines from these organisms are well-studied and characterized. However, others may be used as well.

[0161] Suitable mammalian cell lines are often derived from tumors. For example, the following tumor cell-types may be sources of cells for culturing cells: melanoma, myeloid leukemia, carcinomas of the lung, breast, ovaries, colon, kidney, prostate, pancreas and testes), cardiomyocytes, endothelial cells, epithelial cells, lymphocytes (T-cell and B cell), mast cells, eosinophils, vascular intimal cells, hepatocytes, leukocytes including mononuclear leukocytes, stem cells such as haemopoetic, neural, skin, lung, kidney, liver and myocyte stem cells (for use in screening for differentiation and de-differentiation factors), osteoclasts, chondrocytes and other connective tissue cells, keratinocytes, melanocytes, liver cells, kidney cells, and adipocytes. Non-limiting examples of mammalian cells lines that have been widely used by researchers include HeLa, NIH/3T3, HT1080, CHO, COS-1, 293T, WI-38 and CV1/EBNA-1.

[0162] Other cellular assays may be used which rely upon a reporter gene to detect metabolically active cells. Non-limiting examples of reporter gene expression systems include green fluorescent protein (GFP), and luciferase. As an example of the use of GFP to screen for potential antitumor drugs, Sandman et al. (Chem Biol. 6:541-51; incorporated herein by reference) used HeLa cells containing an inducible variant of GFP to detect compounds that inhibited expression of the GFP, and thus inhibited cell proliferation.

[0163] An example of cell-based assay is shown as below. The cell lines that can be used in the assay are Ba/F3, a murine pro-B cell line, which has been stably transfected with an expression vector pCIneo™ (Promega Corp., Madison WI) coding for NPM-ALK and subsequent selection of G418 resistant cells. Non-transfected Ba/F3 cells depend on IL-3 for cell survival. In constrast NPM-ALK expressing Ba/F3 cells (named Ba/F3-NPM-ALK) can proliferate in the absence of IL-3 because they obtain proliferative signal through NMP-ALK kinase. Putative inhibitors of NPM-ALK kinase therefore abolish the growth signal and result in antiproliferative activity. The antiproliferative activity of inhibitors of the NPM-ALK kinase can

however be overcome by addition of IL-3 which provides growth signals through an NPM-ALK independent mechanism. For an analogous cell system using FLT3 kinase see E. Weisberg et al. Cancer cell, 2002, 1, 433-443. The inhibitory activity of the compounds of formula I can be determined as follows: BaF3-NPM-ALK cells (15,000/microtitre plate well) can be transferred to a 96-well microtitre plates. The test compound (dissolved in DMSO) is then added in a series of concentrations (dilution series) in such a manner that the final concentration of DMSO is not greater than 1% (v/v). After the addition, the plates can be incubated for two days during which the control cultures without test compound are able to undergo two cell-division cycles. The growth of BaF3-NPM-ALK cells can be measured by means of Yopro™ staining (T Idziorek et al., J. Immunol. Methods 1995, 185, 249-258). 25 µL of lysis buffer consisting of 20mM sodium citrate, pH 4.0, 26.8 nM sodium chloride, 0.4% NP40, 20mM EDTA and 20mM is added into each well. Cell lysis is completed within 60 minutes at room temperature and total amount of Yopro bound to DNA is determined by measurement using for example a CytoFluor II 96-well reader (PerSeptive Biosystems). The IC_{50} can be determined by a computer aided system using the formula:

$$IC_{50}= [(ABS_{test}-ABS_{start})/(ABS_{control}-ABS_{start})]x100$$

in which ABS is absorption. The IC_{50} value in such an experiment is given as that concentration of the test compound in question that results in a cell count that is 50% lower than that obtained using the control without inhibitor.

[0164] The antiproliferative action of compounds can also be determined in the human KARPAS-299 lymphoma cell line by means of an immunoblot as described in WG Dirks et al. Int. J. Cancer 2002, 100, 49-56., using the methodology described above for the BaF3-NPM-ALK cell line.

[0165] In another example, antiproliferative activity can be determined using KARPAS-299 lumphoma cell line in the following procedure: Compounds described herein were incubated with the cells for 3 days, and the number of viable cells in each well was measured indirectly using an MTS tetrazolium assay (Promega). This assay is a colorimetric method for determining the number of viable cells through measurement of their metabolic activity. For example the detection of the product of the enzymatic conversion of tetrazolium salts into blue formazan derivatives is achieved by measuring absorbance at 490 nm using a plate reader. 40 µL of the MTS reagent was added to all wells except the edge wells and then the plates were returned to the incubator at 37°C for 2 hours. The absorbance in each well was then measured at 490 nm using a Wallac Victor^{2}V plate reader. The IC_{50} was calculated by determining the concentration of compound required to decrease the MTS signal by 50% in best-fit curves using Microsoft XLfit software, by comparing with baseline, the DMSO control, as 0% inhibition.

[0166] Compounds identified by such cellular assays as having anti-cell proliferation activity are then tested for anti-tumor activity in whole organisms. Preferably, the organisms are mammalian. Well-characterized mammalians systems for studying cancer include rodents such as rats and mice. Typically, a tumor of interest is transplanted into a mouse having a reduced ability to mount an immune response to the tumor to reduce the likelihood of rejection. Such

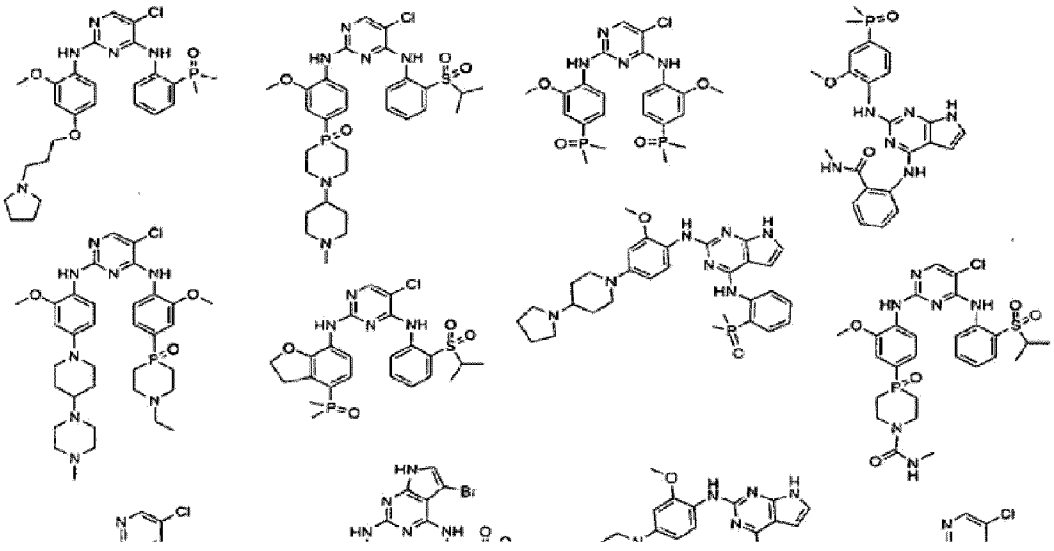
mice include for example, nude mice (athymic) and SCID (severe combined immunodeficiency) mice. Other transgenic mice such as oncogene containing mice may be used in the present assays (see for example USP 4,736,866 and USP 5,175,383). For a review and discussion on the use of rodent models for antitumor drug testing see Kerbel (Cancer Metastasis Rev. 17:301-304, 1998-99).

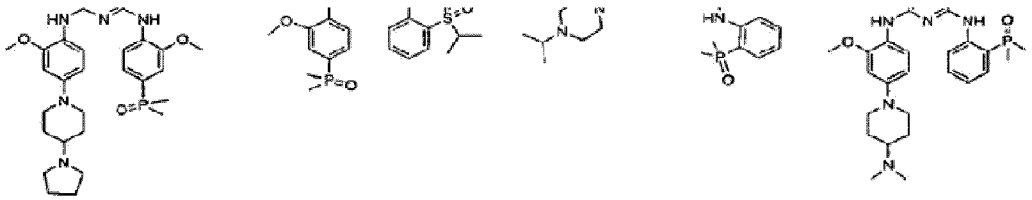
[0167] In general, the tumors of interest are implanted in a test organism preferably subcutaneously. The organism containing the tumor is treated with doses of candidate anti-tumor compounds. The size of the tumor is periodically measured to determine the effects of the test compound on the tumor. Some tumor types are implanted at sites other than subcutaneous sites (e.g. intraperitoneal sites) and survival is measured as the endpoint. Parameters to be assayed with routine screening include different tumor models, various tumor and drug routes, and dose amounts and schedule. For a review of the use of mice in detecting antitumor compounds see Corbett et al. (Invest New Drugs. 15:207-218, 1997; incorporated herein by reference).

Results

[0168] A wide variety of compounds described herein were found to potently inhibit a number of important kinase targets. Many exhibited IC50's under 100nM, and in many cases under 10nM and in some cases under 1 nM when tested as inhibitors of the kinase, ALK, for instance. Those included compounds containing the phosphine oxide moiety as an R^a or R^e substituent. Some compounds were single digit nanomolar inhibitors of a panel of kinases including kinases like ALK, FER, FLT3, FES/FPS, FAK/PTK2, BRK and others. Compounds described herein of various structures were found to exhibit preferences for inhibiting some kinases over others as well as variations in pharmacokinetic profiles, confirming that this class of compounds is of great interest as a source of potential pharmaceutical agents.

[0169] To illustrate the foregoing, a varied group of compounds (shown below, not claimed) were tested and found to have IC50 values under 1nM when tested against the kinase ALK.





EXAMPLE 4: Pharmaceutical compositions

[0170] Representative pharmaceutical dosage forms of the compound of the invention (the active ingredient being referred to as "Compound"), are provided for therapeutic or prophylactic use in humans:

(a) Tablet I	mg/tablet
Compound	100
Lactose Ph.Eur	182.75
Croscarmellose sodium	12.0
Maize starch paste (5% w/v paste)	2.25
Magnesium stearate	3.0

(b) Tablet II	mg/tablet
Compound	50
Lactose Ph.Eur	223.75
Croscarmellose sodium	6.0
Maize starch	15.0
Polyvinylpyrrolidone (5% w/v paste)	2.25
Magnesium stearate	3.0

(c) Tablet III	mg/tablet
Compound	1.0
Lactose Ph.Eur	93.25
Croscarmellose sodium	4.0
Maize starch paste (5% w/v paste)	0.75
Magnesium stearate	1.0 - 76

(d) Capsule	mg/capsule
Compound	10
Lactose Ph.Eur	488.5
Magnesium	1.5

(e) Injection I	(50 mg/ml)
Compound	5.0% w/v

(e) Injection I	(50 mg/ml)
1M Sodium hydroxide solution	15.0% v/v
0.1M Hydrochloric acid (to adjust pH to 7.6)	
Polyethylene glycol 400	4.5% w/v
Water for injection to 100%	

(f) Injection II	(10 mg/ml)
Compound	1.0% w/v
Sodium phosphate BP	3.6% w/v
0.1M Sodium hydroxide solution	15.0% v/v
Water for injection to 100%	

(g) Injection III	(1 mg/ml, buffered to pH 6)
Compound	0.1 %w/v
Sodium phosphate BP	2.26% w/v
Citric acid	0.38% w/v
Polyethylene glycol 400	3.5% w/v
Water for injection to 100%	

(h) Aerosol I	mg/ml
Compound	10.0
Sorbitan trioleate	13.5
Trichlorofluoromethane	910.0
Dichlorodifluoromethane	490.0

(i) Aerosol II	mg/ml
Compound	0.2
Sorbitan trioleate	0.27
Trichlorofluoromethane	70.0
Dichlorodifluoromethane	280.0
Dichlorotetrafluoroethane	1094.0

(j) Aerosol III	mg/ml
Compound	2.5
Sorbitan trioleate	3.38
Trichlorofluoromethane	67.5
Dichlorodifluoromethane	1086.0
Dichlorotetrafluoroethane	191.6

(k) Aerosol IV	mg/ml
Compound	2.5

(k) Aerosol IV	mg/ml
Soya lecithin	2.7
Trichlorofluoromethane	67.5
Dichlorodifluoromethane	1086.0
Dichlorotetrafluoroethane	191.6

(1) Ointment	/ml
Compound	40 mg
Ethanol	300 µl
Water	300 µl
1-Dodecylazacycloheptanone	50 µl
Propylene glycol	to 1 ml

[0171] These formulations may be prepared using conventional procedures well known in the pharmaceutical art. The tablets (a)-(c) may be enteric coated by conventional means, if desired to provide a coating of cellulose acetate phthalate, for example. The aerosol formulations (h)-(k) may be used in conjunction with standard, metered dose aerosol dispensers, and the suspending agents sorbitan trioleate and soya lecithin may be replaced by an alternative suspending agent such as sorbitan monooleate, sorbitan sesquioleate, polysorbate 80, polyglycerol oleate or oleic acid.

Other Embodiments

[0172] While the invention has been described in connection with specific embodiments thereof, it will be understood that it is capable of further modifications and this application is intended to cover any variations, uses, or adaptations of the invention following, in general, the principles of the invention and including such departures from the present disclosure that come within known or customary practice within the art to which the invention pertains and may be applied to the essential features hereinbefore set forth, and follows in the scope of the claims.

[0173] Other embodiments are within the claims.

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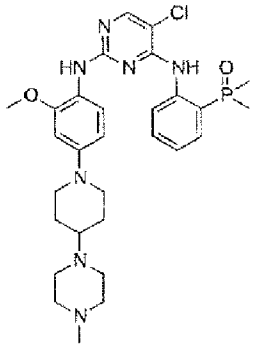
Patentkrav

1. Forbindelse med formlen:



eller et farmaceutisk acceptabelt salt deraf.

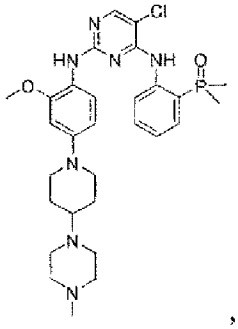
2. Farmaceutisk sammensætning, der indeholder en forbindelse ifølge krav 1, eller et farmaceutisk acceptabelt salt deraf, og et farmaceutisk acceptabelt vehikel.

3. Forbindelse ifølge krav 1 eller farmaceutisk sammensætning ifølge krav 2 til anvendelse ved behandling af cancer.

4. Forbindelse ifølge krav 1 eller farmaceutisk sammensætning ifølge krav 2 til behandling af prostatacancer, tyktarmscancer, bugspytkirtelcancer, ovariecancer, brystcancer, ikke-småcellet lungecancer (NSCLC), neuraltumorer, spiserørskarcinomer, blødvævscancer, lymfomer og/eller leukæmi.

5. Farmaceutisk acceptabelt salt af forbindelsen ifølge krav 1.

6. Fremgangsmåde til fremstilling af forbindelsen



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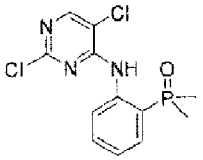
hvor fremgangsmåden omfatter omsætning af forbindelsen



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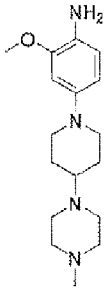
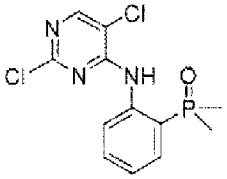


i tilstedeværelse af HCl, ethanol og $CH_3O(CH_2)_2OH$.

7. Fremgangsmåden ifølge krav 6, hvor forbindelsen



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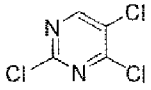

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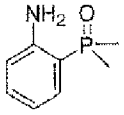
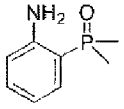


i tilstedeværelse af K_2CO_3.

8. Fremgangsmåde ifølge krav 7, hvor forbindelsen



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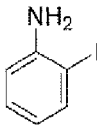

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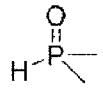
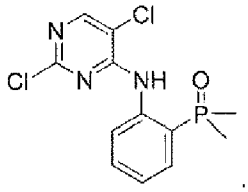


i tilstedeværelse af $Pd(OAc)_2$, xantphos og K_3PO_4.

9. Forbindelsen



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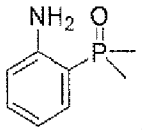
10. Forbindelsen



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