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**ΚΥΠΡΙΑΚΟ ΓΡΑΦΕΙΟ ΔΙΠΛΩΜΑΤΩΝ
ΕΥΡΕΣΙΤΕΧΝΙΑΣ
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ΑΡΙΘΜΟΣ ΔΗΜΟΣΙΕΥΣΗΣ
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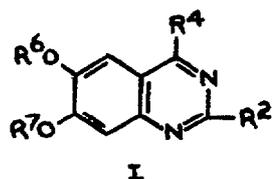
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(54) **Anti-tumor quinazoline compounds**

(57) 6 and/or 7-(oxiranylmethoxy)-quinazolines of the formula:-



wherein one of R⁶ and R⁷ is oxiranylmethyl and the other is methyl or oxiranylmethyl and R² and R⁴ are hydrogen atoms or various substituents, have potent *anti-tumor* activity in animals.

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SPECIFICATION

Anti-tumor quinazoline compounds

- 5 4-Ethyl-6-methoxy-7-(oxiranylmethoxy)quinazoline and its isomer 4-ethyl-7-methoxy-6-(oxiranylmethoxy)quinazoline have potent anti-tumor activity in animals. 5

Field of the Invention

- 10 The invention is concerned with heterocyclic carbon compounds of the quinazoline series (Class 544, Subclass 253) having oxirane-containing substituent groups. 10

Description of the Prior Art

- 15 The following are referred to as representatives of cytostatic compounds known in the prior art which bear the oxirane substituent. None of these is believed to be structurally related to the present compounds in such a way as to raise a presumption of obviousness. The Derwent Publications, Ltd., London WC1X 8RP England, Farmdoc Accession Numbers relative to the abstracts of the patents cited are used for reference purposes. 15

- 20 Derwent No. 29,765, South African 67/3220 published September 29, 1967, 5,5-Dimethyl-1,3-di(oxiranylmethyl)imidazolidine-2,4-dione is useful as an antitumor agent. Derwent No. 46879 W/28, Japan 5 0030 890 23 published March 27, 1975, 5-Fluoro-1-(oxiranylmethyl)-2,4-(1*H*,3*H*)pyrimidindione has anti-carcinogenic activity. 20

- Belgian 844,136 published November 3, 1976, (Derwent No. 88859 X/48) 5-Fluoro-2-(oxiranylmethoxy)-4-oxopyrimidine is alleged to be a low toxicity anti-tumor agent. Quinazoline compounds, also structurally unrelated to the present substances, have been reported to possess anti-tumor activity. The following are illustrative. 25

- Belgium 773,818 (Derwent No. 25523Y), published April 12, 1972, Quinazolone diurethanes such as 3-methyl-6-(methoxycarbonylamino)-2-[3-(methoxycarbonylamino)phenyl]quinazolin-4(3*H*)-one are effective against the mouse L1210 leukemia, pages 1, 7, 8, 9, 10, and 21. 25

- 30 U.S. Patent No. 3,455,920 patented July 15, 1969 (Derwent No. 38866), 6-Nitro-2-phenyl-1,2,3,4-tetrahydroquinazolin-4-one exhibits cytotoxic activity *in vivo* against the Walker 256 carcinoma in mice. 30

- Numerous entries appear in Chemical Abstracts Formula Index under the molecular formula $C_{11}H_{10}N_2O_2$ which corresponds to the quinazoline ring substituted by the (2-oxiranyl)methoxy group, but no compound is indexed having the (2-oxiranyl)methoxy group attached to the quinazoline ring. The most closely related compound of this formula which is reported is 3-[(2-oxiranyl)methyl]-1,4-dihydro-(4*H*)-quinazolin-4-one, which structure differs in a number of significant respects from the present compounds. 35

Summary of the Invention

- 40 This invention is concerned with quinazoline compounds having the following structural formula 40



- 50 In Formula I at least one of R^6 and R^7 is the oxiranylmethyl group and the other is methyl or a second oxiranylmethyl group. R^2 and R^4 are independently selected from hydrogen, alkyl having 1 to 5 carbon atoms, phenyl, substituted phenyl, phenylalkyl having up to 8 carbon atoms, substituted phenylalkyl having up to 8 carbon atoms apart from the substituents. The substituents of the substituted phenyl and substituted phenylalkyl groups are ring attached and there may be one or two of them. They are selected from halogen including chlorine, bromine, iodine, and fluorine, methyl, or methoxy groups. 55

- The compounds of Formula I are described in Procedures 3 and 4 hereof, namely, those wherein R^2 is hydrogen, R^4 is ethyl, and one of R^6 and R^7 is oxiranylmethyl and the other is methyl, have utility as intermediates in the preparation of antihypertensive agents as described in our prior co-pending U.S. application Serial No. 011,819. These compounds also have antithrombogenic, hypotensive, ileal relaxant, and smooth muscle relaxant activity, the latter similar to that exhibited by bronchodilator agents. The compound of Procedure 4 inhibits the passive cutaneous anaphylaxis reaction in the rat suggestive of anti-allergy activity. 60

- 65 The quinazoline compounds of this invention have antitumor activity against transplanted animal tumors of established utility for the screening of anticancer agents. The tumors against 65

which the present substances are active include the ascitic tumors P338 and L1210 leukemia which are widely used for primary screening and the B16 melanoma and Lewis Lung carcinoma which are used in secondary screening. A review of the screening strategy with an enumeration of the transplanted animal tumors employed has been published by William T. Bradner in

5 Cancer and Chemotherapy, Vol. 1, pages 221-227 (1980). 5

Generally, the screening method involves administering a standardized tumor inoculum by intraperitoneal injection to the test animals arranged into groups to which various doses of test compound are administered by intraperitoneal injection, and median survival times in days for the various groups are determined. The results are then expressed as the percent T/C which is

10 the ratio of the median survival time (MST) for the group of treated animals to the MST of the untreated control animals multiplied by 100. Any compound exhibiting a percent T/C ≥ 125 is considered to have significant antitumor activity. Various dosage schedules may be employed such as a single dose on day 1 (d.1), three doses individually on days 1, 5, and 9 after inoculation (d.1, 5, 9), daily dosage over a period of time such as for nine days (qd.1 \rightarrow 9), or

15 others as may be suitable. The following results were obtained with the compounds of Procedures 3 and 4 hereof which were administered suspended in DMSO/saline or aqueous hydroxypropylcellulose. 15

Compound of Procedure 3
20 P388 Leukemia 20

Treatment Schedule	Dose, IP mg/kg/inj	MST Days	Effect MST % T/C	Average Weight Change, g	Survivors Day 6
25 d.1	150	TOX	TOX	TOX	0/6
	100	14.5	145	- 1.1	6/6
	50	13.0	130	+ 0.3	6/6
	25	11.5	115	+ 1.2	6/6
30 d.1, 5 & 9	100	17.0	170	- 2.3	6/6
	50	13.5	135	- 0.4	5/6
	25	12.0	120	+ 0.6	6/6
	12.5	10.0	100	+ 1.3	6/6
35 qd 1 \rightarrow 9	25	15.0	150	- 0.7	6/6
	12.5	13.0	130	+ 0.5	6/6
	6.25	11.0	110	+ 0.9	6/6
	3.13	9.5	95	+ 2.1	6/6
40 Saline		10.0	-	+ 2.6	10/10

Tumor inoculum : 10^6 ascites cells implanted i.p.
Host : CDF₁ ♀ mice.
45 TOX : <4/6 mice alive on Day 6 45

Compound of Procedure 4
P388 Leukemia

Treatment Schedule	Dose, IP mg/kg	MST Days	Effect MST % T/C	Average Weight Change, g	Survivors Day 5(30)
50 d.1	100	TOX	TOX	- 3.7	2/4
	50	12.5	139	- 3.0	4/4
	25	12.0	133	- 2.3	4/4
	12.5	11.0	122	- 1.1	4/4

60 Tumor inoculum : 10^6 ascites cells implanted ip. 60
Host : CDF₁ ♀ mice.
TOX : <4/6 or 3/4 mice alive on Day 5.

Compound of Procedure 3
L1210 Leukemia

5	Treatment Schedule	Dose, IP mg/kg/inj	MST Days	Effect MST % T/C	Average Weight Change, g	Survivors Day 5	5
	d.1	120	11.0	183	- 3.7	6/6	
		80	10.5	175	- 2.5	6/6	
10		40	9.0	150	- 0.9	5/6	10
		20	8.0	133	- 1.0	5/6	
	d.1, 5 & 9	120	9.5	158	- 3.4	4/6	
		80	9.0	150	- 1.0	5/5	
15		40	7.0	117	+ 0.2	5/6	15
		20	8.0	133	+ 0.2	5/6	
	qd 1→9	60	9.0	150	- 3.2	6/6	
		40	10.0	167	- 2.8	6/6	
20		20	9.5	158	- 1.1	6/6	20
		10	8.5	142	- 0.8	6/6	
	Saline		6.0	-	+ 1.4	10/10	

25 Tumor inoculum : 10⁶ ascites cells implanted i.p. 25
Host : CDF₁ ♀ mice.

Compound of Procedure 3
B16 Melanoma

30	Treatment Schedule	Dose, IP mg/kg/inj	MST Days	Effect MST % T/C	Average Weight Change, g	Survivors Day 10(60)	30
	d.1, 5 & 9	120	TOX	TOX	- 3.5	5/10	
		80	41.0	178	- 1.7	9/10 (2)*	35
		40	35.0	152	- 0.2	10/10	
		20	29.5	128	- 0.3	10/10	
	qd 1→9	60	30.0	130	- 2.4	10/10	
40		40	36.5	159	- 2.1	10/10 (3)*	40
		20	36.0	156	- 1.8	10/10	
		10	31.0	135	- 1.0	10/10	
	Saline		23.0	-	+ 2.3	10/10	

45 *Tumor-free at autopsy as determined by visual inspection.
Tumor inoculum : 0.5 ml of a 10% brei, ip
Host : BDF₁ ♀ mice.
TOX : < 7/10 mice alive on d.10. 45

Compound of Procedure 3
Lewis Lung Carcinoma

5	Treatment Schedule	Dose, IP mg/kg/inj	MST Days	Effect MST % T/C	Average Weight Change, g	Survivors Day 10(60)	5
	d.1, 5 & 9	80	>60.0	>400	-0.8	10/10 (6)*	
		60	>60.0	>400	-0.5	10/10 (6)*	
10		40	20.0	133	-0.5	10/10 (4)*	10
	qd 1→9	60	19.0	127	-2.0	8/10 (3)*	
		40	>60.0	>400	-1.4	10/10 (7)*	
		20	20.0	133	-0.5	10/10 (3)*	
15	Saline		15.0	-	-0.4	10/10	15

* Tumor-free.

	Tumor inoculum :	10 ⁶ tumor brei cells, ip	
20	Host :	BDF ₁ ♀ mice.	20
	TOX :	<7/10 mice alive on d.10.	

Detailed Description of the Invention

25 The compounds of the present invention are prepared by reaction of an intermediate of Formula II wherein R² and R⁴ are as previously defined, one of R^a and R^b is hydrogen, and the other of R^a and R^b is hydrogen, or methyl, with epichlorohydrin or epibromohydrin in the presence of a base. 25



35 A reaction inert organic liquid reaction medium is employed at a temperature of from about 25°C up to about 150°C. Suitable bases include sodium and potassium hydroxides, alkoxides, and carbonates. Suitable reaction inert liquid organic media include ethanol, propanol, butanol, dibutyl ether, tetrahydrofuran, benzene, toluene, dimethylsulfoxide, dimethylformamide, dimethylacetamide, ethylene glycol dimethyl ether, ethylene glycol monomethyl ether, hexamethylphosphoramide, and other alkanols, ethers, and hydrocarbons. A reaction medium in which the reactants are soluble is preferred. Use of a crown ether catalyst such as 18-crown-6 is sometimes advantageous. The preferred system employs finely powdered potassium carbonate as base in dimethylsulfoxide as reaction medium, with epibromohydrin as reactant at a reaction 40 temperature of about 25°C. as described in Procedure 3 below. 45

The intermediates of Formula II are prepared by methods known in the art, for instance by catalytic debenzoylation of the corresponding compound of Formula II wherein one or both of R^a and R^b is the benzyl group. The latter are produced from the corresponding alkylphenones of Formula III wherein one of R^c and R^d is benzyl and the other is methyl or benzyl. 50



Those substances of Formula III wherein R^c is benzyl and R^d is methyl are prepared from 2-methoxyphenol by conversion thereof to the chloroacetate ester, acylation thereof with an acid of the Formula R⁴CO₂H in the presence of polyphosphoric acid, hydrolysis of the chloroacetate 60 ester to yield the corresponding 1-(3-hydroxy-4-methoxyphenyl)phenone, and benzylation of the latter to yield the corresponding substances of Formula III wherein R^c is benzyl and R^d is methyl. This is illustrated in Procedure 2 below. 65

Those intermediates of Formula III wherein R^c is methyl, and R^d is benzyl are prepared by acylation of 2-methoxyphenol with a carboxylic acid of the formula R⁴CO₂H in the fashion 65 referred to above followed by benzylation of the corresponding 3-methoxy-4-hydroxyphenone to

yield the compound of Formula III wherein R^c is methyl, and R^d is benzyl.

The intermediates of Formula III are converted to those of Formula II by conventional means for the synthesis of quinolines such as are illustrated in U.S. Patent No. 3,248,292 patented April 26, 1966. The last step is removal of the benzyl group represented by R^c or R^d in Formula III to yield the corresponding hydroxyl compound of Formula II.

An alternative method for production of the intermediates of Formula II wherein R^a is methyl, and R^b is hydrogen or R^a and R^b are each hydrogen atoms is by hydrolysis of the corresponding compound wherein R^a and R^b are each methyl with concentrated aqueous hydrobromic acid at the reflux temperature as is illustrated in Procedures 1 and 5 hereof.

Examples

In the following procedures, temperatures are expressed in degrees centigrade (°). Melting points are corrected values according to the U.S.P. method where indicated (corr.). Abbreviations employed are MeOH (methanol), DMSO (dimethylsulfoxide), *i*-PrOH (isopropanol), abs.EtOH (absolute ethanol), EtOAc (ethyl acetate), EtOH (95% ethanol), Et₂O (diethyl ether), THF (tetrahydrofuran), MEK (2-butanone), *i*-PrOAc (isopropyl acetate), *i*-Pr₂O (di-isopropyl ether), AcOH (acetic acid), TLC (thin layer chromatography), d (decomposition). Other abbreviations have conventional established meanings.

Procedure 1. 4-ETHYL-6-METHOXYQUINAZOLIN-7-OL.- A solution of 100 g. (0.46 mole) of 4-ethyl-6,7-dimethoxyquinazoline (CAS Registry No. 4015-32-1, m.p. 146-148°) in 250 ml. of 48% hydrobromic acid was refluxed 3.5 hrs. at which time only a trace of this starting material was evident by TLC (9:1 CHCl₃-MeOH; silica). The mixture was cooled to 25° and neutralized (pH 7) with concentrated NH₄OH. After the suspension had been chilled overnight (5'), the crude grey-green precipitate was collected on a filter and dried—first overnight in air and then in a vacuum oven at 50°/60 mm for 18 hrs. The dry solid (70 g., m.p. 210-215°) was recrystallized from MeOH-(*i*-Pr)₂O to give 42 g. (43%) of chartreuse powder, m.p. 221-224° (uncorr.). The identity of the product was confirmed by examination of the IR spectrum.

Procedure 2. 4-ETHYL-7-METHOXYQUINAZOLIN-6-OL.- 2-Methoxyphenol was esterified by reaction with chloroacetyl chloride to give in 75% yield, 2-methoxyphenol chloroacetate, m.p. 60-61.5°. This material was acylated with propionic acid in the presence of polyphosphoric acid to produce 2-methoxy-5-propionylphenyl chloroacetate in 75% yield, m.p. 77-79.5°C. This ester was hydrolyzed with sodium acetate in methanol to yield 1-(3-hydroxy-4-methoxyphenyl)-1-propanone, m.p. 91-92°, yield 90%. Benzylation of the latter by treatment in acetone with benzyl chloride and potassium carbonate yielded 1-(3-benzyloxy-4-methoxyphenyl)-1-propanone, m.p. 83-85°, yield 96%. The latter was then nitrated by treatment with 1:3 nitric acid/acetic acid at 18-20° to yield 1-(2-nitro-4-methoxy-5-benzyloxyphenyl)-1-propanone, m.p. 120.5-123°, yield 65%. Reduction of this material with hydrazine hydrate and Raney nickel yielded 1-(2-amino-4-methoxy-5-benzyloxyphenyl)-1-propanone. The latter was cyclized by treatment with formic acid and formamide to yield 6-benzyloxy-4-ethyl-7-methoxyquinoline, yield 80%, m.p. 132-134°. Catalytic hydrogenation of the latter resulted in debenylation to yield 4-ethyl-7-methoxyquinolin-6-ol in 85% yield, m.p. 200-202°.

Procedure 3. 7-(OXIRANYLMETHOXY)-4-ETHYL-6-METHOXYQUINAZOLINE.- A suspension of finely powdered anhyd. K₂CO₃ in 70 ml. of DMSO containing 6.2 g. (0.03 mole) of 4-ethyl-6-methoxyquinazolin-7-ol was stirred at 25° for 15 min. Epibromohydrin (10.3 g., 0.075 mole) was added in one portion and stirring was continued for 24 hrs. at 25°, after which the mixture was poured into 800 ml. H₂O and extracted twice with 200 ml. EtOAc and twice with 100 ml. CH₂Cl₂. The combined organic layers were dried (anhyd. Na₂CO₃), filtered and evaporated at 100°/60 mm to afford 13.5 g. of crude yellow solid which was recrystallized from EtOAc to give 4.75 g. of the pure intermediate, m.p. 120.0-121.0° (corr.). Elemental analysis for C, H, and N confirmed the formula C₁₄H₁₆N₂O₃.

Procedure 4. 6-(OXIRANYLMETHOXY)-4-ETHYL-7-METHOXYQUINAZOLINE.- 4-Ethyl-7-methoxyquinazolin-6-ol was treated as described in Procedure 3, yield 67%, m.p. 120.0-122.0° after recrystallization from EtOAc. Elemental analysis for C, H, and N confirmed the formula C₁₄H₁₆N₂O₃.

Procedure 5. 4-ETHYL-6,7-QUINAZOLINEDIOL.- A solution of 4-ethyl-6,7-dimethoxyquinazoline in 150 ml. of 48% HBr was refluxed for 4 hrs. and then cooled to room temperature and neutralized to pH 7 with concentrated ammonium hydroxide. The suspension was chilled overnight and the precipitate then collected on a filter and dried in the air overnight and then in a vacuum oven at 50°/60 mm for 18 hrs. The diol was then separated by fractional crystallization of 19 g. of the crude solid using first MeOH-Abs.EtOH (4:1) and then two recrystallizations from MeOH-dioxane (4:1) and a fourth crystallization from MeOH-H₂O by allowing the methanol to evaporate from the boiling solution until crystallization commenced. The diol was a yellow crystalline solid, yield 4.2 g., m.p. 277.0-278.0° (dec., corr.). Elemental analyses for carbon, hydrogen, and nitrogen corresponded to the formula C₁₀H₁₀N₂O₂.

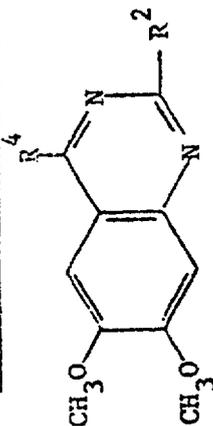
Procedure 6. 6,7-DI(OXIRANYLMETHOXY)-4-ETHYLQUINAZOLINE.- 4-Ethyl-6,7-quinazoline-

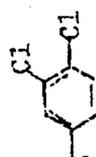
diol when treated with epibromohydrin in the presence of potassium carbonate in DMSO as reaction medium according to the method of Procedure 3, the desired product is obtained.

The 6,7-dimethoxyquinazolines listed in the following table have been prepared by the method described in U.S. Patent No. 3,248,292. They are suitable for conversion according to the methods of Procedures 1 and 3 to the products of Formula I wherein R² and R⁴ have the meanings given in the table, R⁶ is methyl and R⁷ is oxiranylmethyl. The corrected melting points and recrystallization solvents for the quinazoline starting materials are stated.

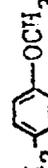
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6,7-Dimethoxyquinazolines



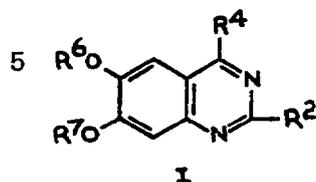
No.	R ²	R ⁴	m.p.	Solvent	Molecular Formula
1	-H	-CH ₂ CH ₂ CH ₃	108.5-110.5	acetonitrile	C ₁₃ H ₁₆ N ₂ O ₂
2	-CH ₃	-CH ₂ CH ₂ CH(CH ₃) ₂	90.5-91.5	heptane	C ₁₆ H ₂₂ N ₂ O ₂
3	-CH ₃	-CH ₂ CH ₂ CH ₃	111-112.5	isopropyl	C ₁₄ H ₁₈ N ₂ O ₂
4	-H	-CH(CH ₃) ₂	93-95	isopropyl	C ₁₃ H ₁₆ N ₂ O ₂
5	H	H	146-148	ethyl acetate butanone	C ₁₀ H ₁₀ N ₂ O ₂
6	-H	-CH ₂ CH ₂ CH(CH ₃) ₂	79.5-81.5	isopropyl ether	C ₁₅ H ₂₀ N ₂ O ₂
7	-CH ₂ CH ₂ CH ₃	-CH ₂ CH ₂ CH ₃	157.5-159.5	ethyl acetate	C ₁₆ H ₂₂ N ₂ O ₂ •HCl
8	-CH ₃	-CH ₂ CH ₃	117-119	acetonitrile isopropyl ether	C ₁₃ H ₁₆ N ₂ O ₂
9	-H	-CH ₂ - 	145-146.5	acetonitrile butanone	C ₁₇ H ₁₄ Cl ₂ N ₂ O ₂

6,7-Dimethoxyquinazolines (continued)

No.	R ²	R ⁴	m.p.	Solvent	Molecular Formula
10	-CH ₃	-CH(CH ₃) ₂	96.5-98	isopropyl ether	C ₁₄ H ₁₈ N ₂ O ₂
11	H	CH ₃	150-152	acetonitrile ethyl acetate	C ₁₁ H ₁₂ N ₂ O ₂
12	CH ₃	CH ₃	112-114	acetonitrile	C ₁₂ H ₁₄ N ₂ O ₂
13	H	CH ₂ CH ₃	146-148	acetonitrile	C ₁₂ H ₁₄ N ₂ O ₂
14	H		173-175	acetonitrile	C ₁₆ H ₁₄ N ₂ O ₂
15	CH ₃		170-172	ethyl acetate	C ₁₇ H ₁₆ N ₂ O ₂
16	H	-CH ₂ - 	130-132	acetonitrile	C ₁₇ H ₁₆ N ₂ O ₂
17	H	-CH ₂ CH ₂ - 	145-147	acetonitrile	C ₁₈ H ₁₈ N ₂ O ₂
18	H	-CH ₂ -  -Cl	155-157	acetonitrile ethanol	C ₁₇ H ₁₅ ClN ₂ O ₂
19	H	-CH ₂ CH ₂ -  -Cl	134-136	acetonitrile	C ₁₈ H ₁₇ ClN ₂ O ₂
20	CH ₃	-CH ₂ CH ₂ -  -Cl	166-168	acetonitrile butanone	C ₁₉ H ₁₉ ClN ₂ O ₂
21	H	-CH ₂ CH ₂ -  -OCH ₃ OCH ₃	146-148	acetonitrile	C ₂₀ H ₂₂ N ₂ O ₄
22	CH ₃	H	163-165	acetonitrile	C ₁₁ H ₁₂ N ₂ O ₂

CLAIMS

1. A compound having Formula I



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wherein one of R^6 and R^7 is oxiranylmethyl, and the other is methyl or oxiranylmethyl, and R^2 and R^4 are independently selected from the group consisting of hydrogen, alkyl having from 1 to 5 carbon atoms, phenyl, substituted phenyl, phenylalkyl having up to 8 carbon atoms, substituted phenylalkyl having up to 8 carbon atoms apart from the substituents, wherein said

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15

substituted phenyl and substituted phenylalkyl have one or two ring attached groups independently selected from halogen, methyl, or methoxy groups.

15

2. The compound of Claim 1, 4-ethyl-6-methoxy-7-(oxiranylmethoxy)quinazoline.

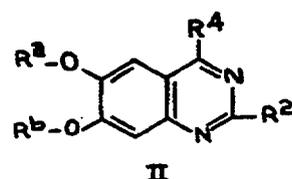
3. The compound of Claim 1, 4-ethyl-7-methoxy-6-(oxiranylmethoxy)quinazoline.

4. A process for preparing a compound having Formula I as specified in claim 1 by reacting

at a temperature of 25°C to 150°C a compound having the following Formula II

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wherein R^2 and R^4 are as specified in claim 1, one of R^a R^b is hydrogen, and the other of R^a and R^b is hydrogen or methyl, with epichlorohydrin or epibromohydrin in the presence of a base and a reaction inert organic liquid medium, and recovering a compound of Formula I.

5. A process as claimed in claim 4 wherein the base is pulverulent potassium carbonate.

6. A process as claimed in claim 4 or 5 wherein the reaction medium is dimethyl sulfoxide.

7. A process as claimed in claim 4, 5 or 6 wherein the second-mentioned reactant is epibromohydrin.

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8. A process as claimed in claim 4, 5, 6 or 7 wherein the reactants specified are reacted at a temperature of substantially 25°C .

9. A process as claimed in any of claims 4 to 8 wherein the compound prepared is that specified in claim 2.

10. A process as claimed in any of claims 4 to 8 wherein the compound prepared is that specified in claim 3.

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11. A process as claimed in claim 4, substantially as described in the foregoing Examples section.

12. A compound as claimed in claim 1, prepared by a process as claimed in any of claims 4 to 11.

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13. A pharmaceutical composition comprising a compound as claimed in claim 1, 2, 3 or 12 and a pharmaceutically acceptable vehicle or carrier therefor.

14. A composition as claimed in claim 13, wherein the said compound is suspended in dimethyl sulfoxide saline or aqueous hydroxypropylcellulose.