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(72) Inventeurs/Inventors:
DIETZ, THOMAS, DE;
HAMEYER, PETER, DE;
JENNI, KLAUS, DE

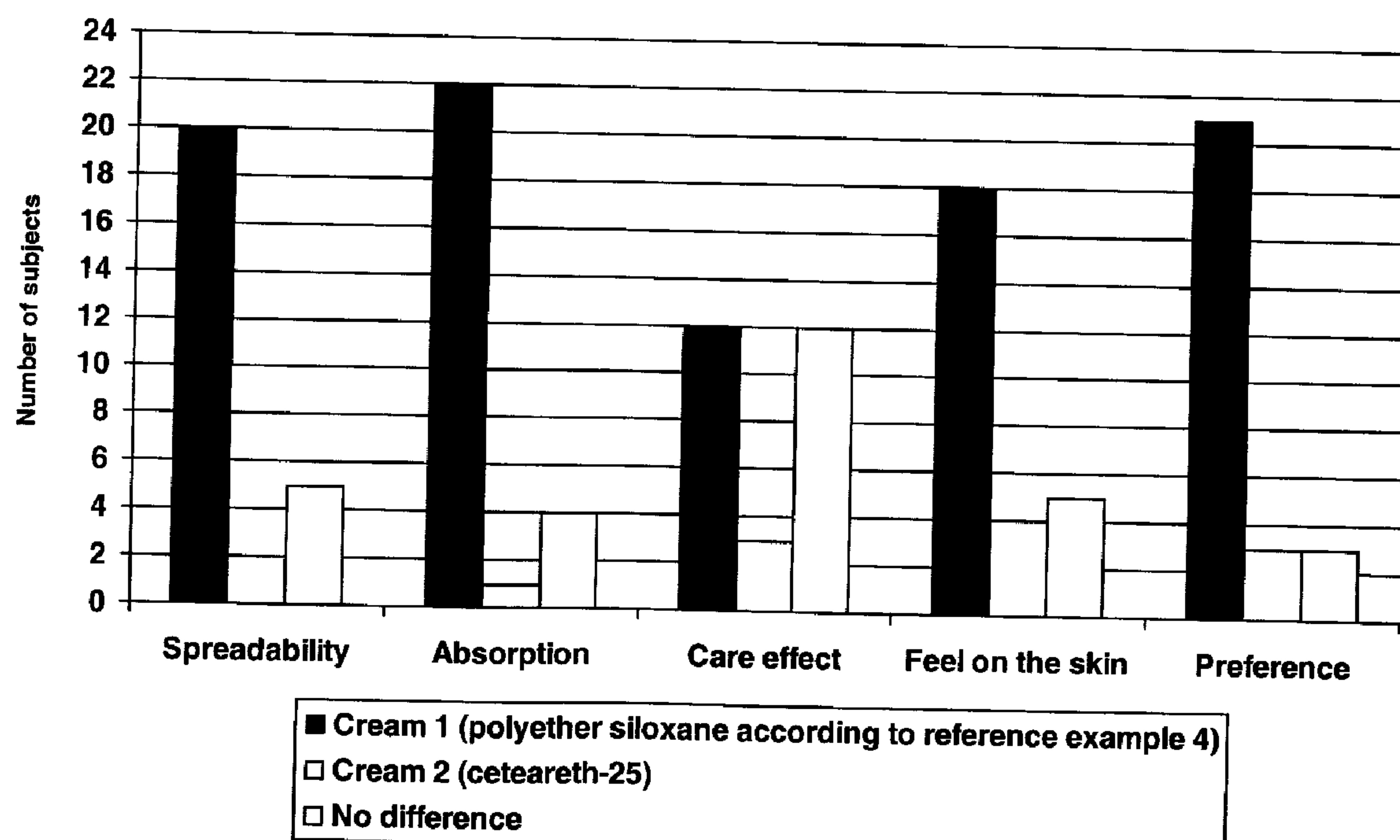
(73) Propriétaire/Owner:
EVONIK GOLDSCHMIDT GMBH, DE

(74) Agent: MARKS & CLERK

(54) Titre : EMULSIONS HUILE-DANS-L'EAU DE NATURE COSMETIQUE OU PHARMACEUTIQUE

(54) Title: COSMETIC AND PHARMACEUTICAL OIL-IN-WATER EMULSIONS

Result of the panel test with creams 1 and 2



(57) Abrégé/Abstract:

The invention relates to the use of polyether-modified polysiloxanes of defined structure for the preparation of cosmetic and pharmaceutical oil-in-water emulsions, and to oil-in-water emulsions which comprise said polysiloxanes.

Abstract:

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Cosmetic and pharmaceutical oil-in-water emulsions

5 The invention relates to the use of polyether-modified polysiloxanes of defined structure for the preparation of cosmetic and pharmaceutical oil-in-water emulsions, and to oil-in-water emulsions which comprise said polysiloxanes.

10 The majority of cosmetic and pharmaceutical emulsions are of the oil-in-water type, i.e. the oil phase ("disperse phase") is very finely distributed in the form of small droplets in the water phase ("coherent phase"). The viscosity of emulsions which consist only 15 of water, oil and emulsifier and whose content of disperse phase is below 60% by weight is equal to the viscosity of the coherent phase, and in the case of oil-in-water emulsions is thus equal to that of water.

20 For reasons of the feel on the skin, cosmetic emulsions on average comprise not more than 30% of oil phase, i.e. they too would per se be water-thin. Since, however, the consumer generally desires a lotion-like (high-viscosity) to cream-like (semisolid) consistency, 25 and also the stability of emulsions increases with the viscosity of the coherent phase, the "thickening" of

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oil-in-water emulsions is essential. For this purpose there are two fundamentally different methods which can also be combined with one another. The first method is based on the fact that certain oil-in-water emulsifiers 5 are able, together with so-called "hydrophilic waxes", to form liquid-crystalline (lamellar) structures in the coherent water phase, which join together to form a three dimensional network which, firstly, leads to a large increase in the viscosity of the emulsion and, 10 secondly, keeps the oil droplets separate from one another and thus improves the stability of the emulsion. Examples of "hydrophilic waxes" are stearyl alcohol, stearic acid and glyceryl stearate. The other method is based on the ability of so-called 15 "hydrocolloids", to take up and bind many times its own weight of water and thus lead to a thickening of water. Examples of such water-swellable organopolymers are crosslinked polyacrylates ("carbomers") and polysaccharides, for example xanthan gum. A 20 disadvantage of these two thickening methods is, however, that the substances used therein can adversely affect the feel on the skin during or following application of the emulsions. Thus, for example in the presence of relatively large amounts of hydrophilic 25 waxes, the emulsions can only be spread with difficulty, and a dull, waxy feel on the skin often

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remains. On the other hand, the water-swellable organopolymers also display disadvantages in the application properties. Thus, for example in the case of carbomers, the so-called "quick-breaking effect" is observed. This is understood as meaning the phenomenon where, in the case of contact of the emulsion with the electrolytes of the skin, the emulsion immediately breaks, which is evident from an "aqueous sliding away" upon rubbing in and is often perceived as unpleasant.

10

For the preparation of oil-in-water emulsions, use is usually made of emulsifiers whose HLB value is between 8 and 18. The HLB value is a dimensionless parameter for characterizing surfactants and describes the ratio of the hydrophilic portion to the lipophilic portion in the molecule (HLB = hydrophilic-lipophilic balance). Thus, on the basis of numerous experiments by Griffin (J. Soc. Cosmet. Chem. 1949, 1, 311), it has been found that, for example, surfactants with an HLB value of 3 to 6 are suitable as water-in-oil emulsifiers, those with an HLB value of 6 to 8 are suitable as wetting agents, and surfactants with an HLB value of greater than 8 are suitable as oil-in-water emulsifiers. In the simplest case, the HLB value is calculated from the percentage proportion of the hydrophilic part of an emulsifier, for example the polyethylene glycol part,

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by dividing this by 5. Thus, for example, the hydrophilic portion in the addition product of 20 mol of ethylene oxide (MW = 880 g/mol) to stearic acid (284 g/mol) is 76%, corresponding to an HLB value of 15 (= 76/5). This HLB concept has originally been limited to nonionogenic substances which contain no atoms other than carbon, hydrogen and oxygen. In addition, this HLB value definition does not apply exactly for substances whose hydrophilic part also contains propylene glycol units in addition to ethylene glycol units.

A disadvantage of emulsifiers with an HLB value of significantly greater than 8 is that they are less mild than emulsifiers with a lower HLB value. In addition, because of their higher hydrophilicity, they are more readily redispersible, i.e. they can be more readily washed off from the skin again with water, which, for example in the case of sunscreen formulations, which should be water-resistant, is undesired. Conversely, emulsifiers with an HLB value of around 8 and below form a hydrophobic film on the skin which protects it from excessive water loss and thus has a care effect. This is probably the main reason for the fact that water-in-oil emulsions which require emulsifiers with an HLB value of less than 8 have a stronger care effect than oil-in-water emulsions which sooner contain

- 5 -

hydrophilic emulsifiers. However, oil-in-water emulsions are usually preferred by the consumer since they can be spread more readily because of the aqueous external phase.

5

Oil-in-water emulsions which comprise polyether siloxanes are known from the prior art, as is shown below.

10 EP 0 154 837 A2 describes low-viscosity oil-in-water emulsions with a combination of a comb-like, terminally capped polyether siloxane, a surfactant with an HLB value of not less than 10 and a fatty alcohol as emulsifiers, which have a low oil phase content and 15 whose oil phase consists predominantly of silicone oil and in addition the water phase contains ethanol.

EP 0 279 319 A describes pigment-containing oil-in-water emulsions with a polyether siloxane as 20 emulsifier, the polyether radical of which contains a maximum of 50 mol% of polyoxypropylene units, and whose oil phase consists predominantly of unmodified or alkyl-modified silicone oils.

25 EP 0 516 547 A describes oil-in-water emulsions with a comb-like polyether siloxane with an HLB value of from

- 6 -

9 to 12 as emulsifier, the polyether of which consists exclusively of polyethylene oxide with a terminal OH group. The oil phase consists of a chain-shaped or a cyclic siloxane.

5

DE 4 41 799 C1 describes cosmetic compositions which are in the form of two separate phases which are optically separate from one another, can be combined by shaking directly prior to application to give a 10 homogeneous emulsion and, following application, rapidly separate again into separate phases. The emulsifier used is a comb-like polyether siloxane.

EP 0 627 259 A2 discloses that silicone polyethers with 15 an HLB value between 4 and 7 can also be used to prepare silicone-in-water emulsions. These emulsions are prepared by stirring an oil phase which consists of silicone oil and a first silicone polyether into a water phase which contains a second silicone polyether. 20 Both silicone polyethers are comb-like in structure.

The prior art can be summarized as follows: oil-in-water emulsions with silicone polyethers as emulsifiers are known, in which the oil phase consists for the most 25 part of silicone oils and the silicone polyether is of comb-like structure.

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In a first embodiment, the invention provides a cosmetic or pharmaceutical oil-in-water emulsion which comprises one or more polyether siloxanes of the 5 general formula (I)



where

10 $n = 50$ to 250

$R = -(\text{CH}_2)_m-\text{O}- (\text{C}_2\text{H}_4\text{O})_x- (\text{C}_3\text{H}_6\text{O})_yR^1$

$m = 2$ to 4

$x = 3$ to 100

$y = 0$ to 50

15 $R^1 = \text{H, CH}_3, \text{ or CH}_2\text{CH}_3,$

having a proportion by weight of the polyether radicals R of up to 45% by weight of the total molecular mass, calculated according to formula (II)

20

"proportion by weight" (in %) of the polyether radicals R of the total molecular mass" =

$$(\text{MW}_{\text{polyether radicals}}/\text{MW}_{\text{total}}) \bullet 100 \quad (\text{II})$$

25 where

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$$MW_{\text{total}} = MW_{\text{silicone radical}} + MW_{\text{polyether radicals}}$$

$$MW_{\text{silicone radical}} = n \cdot 74.1 + 132.2$$

$$MW_{\text{polyether radicals}} = 2 \cdot (m \cdot 14 + 16 + x \cdot 44 + y \cdot 58 + z)$$

5 where $z = 1, 15$ or 29 .

A further embodiment of the invention covers cosmetic or pharmaceutical oil-in-water emulsions comprising

10 (a) one or more polyether siloxanes of the general formula (I)

(b) liquid-crystalline-structure-forming hydrophilic waxes and/or water-swellable organopolymers as bodying agents and stabilizers,

15 (c) cosmetic oils and waxes and

(d) customary auxiliaries and active ingredients.

BRIEF DESCRIPTION OF THE DRAWINGS

20 Figure 1: Results of a panel test with regard to the spreadability, absorption, care effect and feel on the skin of different creams.

- 8a -

Figure 2: Results of a panel test with regard to the attributes spreadability, absorption, whitening, stickiness and waxiness/roughness of different creams.

5 Surprisingly, it has been found that using preferably hydrophobic polyether-modified polysiloxanes of defined structure as emulsifier-active component, it is possible to obtain homogeneous and stable oil-in-water emulsions, in particular also oil-in-water emulsions
10 which contain few or no silicone compounds as oil components. In addition, it was surprising that using this special type of polyether siloxanes, the consistency-imparting structures customary in cosmetic

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oil-in-water emulsions, be they the liquid-crystalline structures of the hydrophilic waxes or the gel structures formed from water-swellable organopolymers, are less disturbed than using customary hydrophilic polyether siloxanes. This disruption is evident, for example, from a gritty appearance directly following preparation of an emulsion whose cream-like consistency has been produced using hydrophilic waxes or, in the case of water-swellable organopolymers, from a lower viscosity of the emulsion. In addition, it could not have been foreseen that the polyether siloxanes used according to the invention minimize or even eliminate completely the disadvantages in the application properties caused by the customary bodying agents, such as, for example, the rough-waxy feel on the skin, the "quick-breaking effect" and the "whitening" (= foaming upon rubbing in), and even directly positively influence the feel on the skin. The skin feels, particularly after the rubbing in of the emulsion ("afterfeel"), velvety-silky and extremely smooth, which, in addition, is also retained for a long period. This unique feel on the skin is not achieved using standard commercial organic emulsifiers or others than the α, ω -polyether siloxanes used according to the invention, even in combination with oil-soluble silicone compounds such as, for example, cyclic or

- 10 -

chain-shaped polydimethylsiloxanes. A particular embodiment of this invention therefore covers oil-in-water emulsions which are free from silicone-like oil components.

5

Because of the preferably hydrophobic character of these polyether siloxanes, it is also to be expected that they are particularly mild on the skin, form a hydrophobic film on the skin, which protects the skin 10 from drying out and can itself only be removed again with water with difficulty, which is, for example, useful for water-resistant sunscreen preparations.

From earlier work in the prior art, it is known that 15 polyether siloxanes, irrespective of type, are, alone without coemulsifier, unable, in interplay with hydrophilic waxes such as stearyl alcohol or glycerol stearate, to form liquid-crystalline structures in the coherent water phase and thus produce the required 20 lotion- or cream-like consistency and also stability. It was, however, surprising that this is possible using just a small proportion of a coemulsifier, and that homogeneous and long-term-stable emulsions can be obtained using only the polyether siloxanes used 25 according to the invention. In a comparison experiment with, for example, a comb-like hydrophilic siloxane,

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the cream, following preparation and cooling, was considerably inhomogeneous and gritty.

To distinguish exactly the polyether siloxanes used
5 according to the invention from the polyether siloxanes known from the prior art and used for the preparation of oil-in-water emulsions, we dispense with stating an HLB value in favor of stating the proportion by weight of the polyether radicals of the total molecular
10 weight, not least because a classical calculation of the HLB value would be incorrect since this class of emulsifiers contains silicon atoms and, in addition, propylene glycol units are also permitted in the polyether radical. A characterization using the so-
15 called "three-dimensional HLB concept" by A. J. O'Lenick et al. (Cosm. & Toil., 111, 1996, 37 - 44) does not appear very useful either. This is because this system predicts that no stable oil-in-water or water-in-oil emulsions can be obtained using silicone
20 polyethers since silicone polyethers do not contain components which are soluble in a purely organic oil phase. Precisely this is contradicted by the use according to the invention of the polyether siloxanes described below. In the "three-dimensional HLB
25 concept", a silicone-soluble component is also taken into consideration in addition to the water- and oil-

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soluble component of an emulsifier. An emulsifier is thus already characterized unambiguously by an HLB value for the water-soluble portion (0 - 20) and an HLB value for the oil-soluble portion (0 - 20), the HLB 5 value for the silicone-soluble portion arising from the difference between 20 and the sum of the HLB values for the water- and oil-soluble portion. In a right-angled triangle whose hypotenuse represents the classical HLB scale from 0 to 20, the areas with the corresponding 10 HLB values of the emulsifier in which stable emulsions of a certain type are obtained are enclosed. Possible types of emulsion are water-in-oil, oil-in-water, water-in-silicone, silicone-in-water, oil-in-silicone and silicone-in-oil. From the HLB triangle, it is, for 15 example, clear that silicone polyethers (the HLB value for the oil-soluble portion is in this case 0) with an HLB value of from 9 to 18 for the water-soluble portion produce silicone-in-water emulsions, but with an HLB value of from 3 to 6, water-in-silicone emulsions. In 20 addition, it can be deduced therefrom that using silicone polyethers no stable oil-in-water or water-in-oil emulsions should be obtained. This seems obvious since silicone polyethers contain no components which are soluble in an organic oil phase. This also explains 25 why the prior art has hitherto described only emulsions with silicone polyethers which exclusively or

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predominantly contain silicone oil as the second phase in addition to the water phase.

The polyether siloxanes used according to the invention
5 are notable for the fact that, in contrast to the silicone polyethers used in the prior art, they are not comb-like, but carry the polyether radicals at the two ends of the linear unbranched silicone chain, and the proportion by weight of the polyether radicals of the
10 total molecular mass is less than or equal to 45%. The emulsions according to the invention can also additionally comprise one or more coemulsifiers, but in a lower proportion than the polyether siloxanes used according to the invention, and also bodying agents and
15 stabilizers typical for cosmetic emulsions.

In a further embodiment, the invention covers emulsions which comprise polyether siloxanes of the general formula (I) in combination with further emulsifiers, where, however, the proportion of the polyether siloxanes of the general formula (I) of the sum of the emulsifiers is more than 50% by weight, preferably 65 to 90% by weight.

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Suitable further emulsifiers are, for example, nonionogenic surfactants from at least one of the following groups:

- 5 - comb-like polyether siloxanes
- 10 - addition products from 2 to 30 mol of ethylene oxide and/or 0 to 5 mol of propylene oxide to linear fatty alcohols having 8 to 22 carbon atoms, to fatty acids having 12 to 22 carbon atoms and to alkylphenols having 8 to 15 carbon atoms in the alkyl group
- 15 - C12/18-fatty acid mono- and diesters of addition products of from 1 to 30 mol of ethylene oxide to glycerol
- 20 - glycerol mono- and diesters and sorbitan mono- and diesters of saturated and unsaturated fatty acids having 6 to 22 carbon atoms and the ethylene oxide addition products thereof
- 25 - alkyl mono- and oligoglycosides having 8 to 22 carbon atoms in the alkyl radical and the ethoxylated analogs thereof

- 15 -

- addition products of from 15 to 60 mol of ethylene oxide with castor oil and/or hydrogenated castor oil

5 - polyol and, in particular, polyglycerol esters, such as, for example, polyglycerol ricinoleate, polyglycerol 12-hydroxystearate or polyglycerol dimerate. Also suitable are mixtures of compounds from two or more of these classes of
10 substance

- addition products of from 2 to 15 mol of ethylene oxide to castor oil and/or hydrogenated castor oil

15 - partial esters based on linear, branched, unsaturated or saturated C6/22-fatty acids, ricinoleic acid and 12-hydroxystearic acid and glycerol, polyglycerol, pentaerythritol, dipentaerythritol, sugar alcohols (for example sorbitol),
20 alkylglucosides (for example methylglucoside, butylglucoside, laurylglucoside), and polyglucosides (for example cellulose)

25 - mono-, di- and trialkyl phosphates, and mono-, di- and/or tri-PEG alkyl phosphates and salts thereof

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- wool wax alcohols
- polysiloxane-polyalkyl-polyether copolymers, or corresponding derivatives

5

- mixed esters of pentaerythritol, fatty acids, citric acid and fatty alcohol according to German patent 11 65 574 and/or mixed esters of fatty acids having 6 to 22 carbon atoms, methylglucose and polyols, preferably glycerol or polyglycerol, and

10

- polyalkylene glycols

15

- betaines

- esterquats

20

- sodium, potassium or ammonium salts of long-chain alkylsulfonic and alkyl ether sulfonic acids.

25 The addition products of ethylene oxide and/or of propylene oxide to fatty alcohols, fatty acids, alkyl phenols, glycerol mono- and diesters and sorbitanmono- and diesters of fatty acids or to castor oil are known, commercially available products. These are homolog

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mixtures, the average degree of alkoxylation of which corresponds to the ratio of the amounts of ethylene oxide and/or propylene oxide and substrate with which the addition reaction is carried out.

5

Furthermore, zwitterionic surfactants can be used as emulsifiers. Zwitterionic surfactants is the term used to refer to surface-active compounds which carry at least one quaternary ammonium group and at least one 10 carboxylate and one sulfonate group in the molecule. Particularly suitable zwitterionic surfactants are the so-called betaines, such as the N-alkyl-N,N-dimethyl-ammonium glycinate, for example cocoalkyldimethyl-ammonium glycinate, N-acylaminopropyl-N,N-dimethyl-15 ammonium glycinate, for example cocoacylaminopropyldimethylammonium glycinate, and 2-alkyl-3-carboxymethyl-3-hydroxyethylimidazolines having in each case 8 to 18 carbon atoms in the alkyl or acyl group, and cocoacylaminooethyl hydroxyethylcarboxymethylglycinate. Particular preference is given to the fatty acid amide derivative known under the CTFA name Cocamidopropyl Betaine. Likewise suitable emulsifiers are amphoteric surfactants. Amphoteric surfactants is understood as meaning those surface-active compounds 20 which, apart from a C8/18-alkyl or -acyl group in the molecule, contain at least one free amino group and at 25

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least one COOH or SO₃H group and are capable of forming internal salts. Examples of suitable ampholytic surfactants are N-alkylglycine, N-alkylpropionic acids, N-alkylaminobutyric acids, N-alkyliminodipropionic acids, 5 N-hydroxyethyl-N-alkylamidopropylglycines, N-alkyltaurines, N-alkylsarcosines, 2-alkyl-aminopropionic acids and alkylaminoacetic acids having in each case about 8 to 18 carbon atoms in the alkyl group. Particularly preferred ampholytic surfactants 10 are N-cocoalkylaminopropionate, cocoacylaminoethyl-aminopropionate and C12/18-acylsarcosine. In addition to the ampholytic emulsifiers, quaternary emulsifiers are also suitable, those of the esterquat type being particularly preferred, preferably methyl-quaternized 15 difatty acid triethanolamine ester salts.

A further embodiment of the oil-in-water emulsions according to the invention covers those which comprise hydrophilic waxes chosen from the group consisting of 20 stearyl alcohol, stearic acid and/or glyceryl stearate as bodying agents, and, as coemulsifiers, an organic emulsifier which is able to form liquid-crystalline structures together with the hydrophilic waxes. Preference is given to a proportion of from 5 to 49% by 25 weight of the organic coemulsifier of the total amount of the emulsifiers, particular preference to a

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proportion of from 10 to 35% by weight. The proportion of the polyether siloxane used according to the invention is at least 51% by weight of the total amount of the emulsifiers.

5

Suitable bodying agents are primarily fatty alcohols or hydroxyl fatty alcohols having 12 to 22 and preferably 16 to 18 carbon atoms, and also partial glycerides, fatty acids or hydroxy fatty acids. Suitable thickeners 10 are, for example, polysaccharides, in particular xanthan gum, guar guar, agar agar, alginates and tyloses, carboxymethylcellulose and hydroxyethyl-cellulose, and also higher molecular weight polyethylene glycol mono- and diesters of fatty acids, 15 polyacrylates (for example carbopol from Goodrich, TEGO carbomers from Goldschmidt or Synthalens from Sigma), polyacrylamides, polyvinyl alcohol and polyvinylpyrrolidone, surfactants such as, for example, ethoxylated fatty acid glycerides, esters of fatty 20 acids with polyols such as, for example, pentaerythritol or trimethylolpropane, fatty alcohol ethoxylates having a narrowed homolog distribution, or alkyl oligoglucosides.

25 Suitable as the oil phase are, for example, those oil components which are known as cosmetic and

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pharmaceutical oil components and as components of lubricants. These include, in particular, mono- or diesters of linear and/or branched mono- and/or dicarboxylic acids having 2 to 44 carbon atoms with 5 linear and/or branched saturated or unsaturated alcohols having 1 to 22 carbon atoms. Also suitable within the meaning of the invention are the esterification products of aliphatic difunctional alcohols having 2 to 36 carbon atoms with mono- 10 functional aliphatic carboxylic acids having 1 to 22 carbon atoms. Monoesters suitable as oil components are, for example, the methyl esters and isopropyl esters of fatty acids having 12 to 22 carbon atoms, such as, for example, methyl laurate, methyl stearate, 15 methyl oleate, methyl erucate, isopropyl palmitate, isopropyl myristate, isopropyl stearate, isopropyl oleate. Other suitable monoesters are, for example, n-butyl stearate, n-hexyl laurate, n-decyl oleate, isooctyl stearate, isononyl palmitate, isononyl 20 isononanoate, 2-ethylhexyl palmitate, 2-ethylhexyl laurate, 2-hexyldecyl stearate, 2-octyldodecyl palmitate, oleyl oleate, oleyl erucate, erucyl oleate, and esters obtainable from industrial aliphatic alcohol 25 cuts and industrial, aliphatic carboxylic acid mixtures, for example esters of unsaturated fatty alcohols having 12 to 22 carbon atoms and saturated and

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unsaturated fatty acids having 12 to 22 carbon atoms, as are accessible from animal and vegetable fats. Also suitable, however, are naturally occurring monoester or wax ester mixtures, as are present, for example, in
5 jojoba oil or in sperm oil.

Suitable dicarboxylic esters are, for example, di-n-butyl adipate, di-n-butyl sebacate, di-(2-ethylhexyl) adipate, di-(2-hexyldecyl) succinate, D-
10 isotridecyl acetate. Suitable diol esters are, for example, ethylene glycol dioleate, ethylene glycol diisotridecanoate, propylene glycol di-(2-ethyl hexanoate), butanediol diisostearate and neopentyl glycol dicaprylate.

15

Also suitable as oil component are the fatty acid triglycerides, where, among these, the naturally occurring oils and fats are preferred. Suitable oil components are, for example, natural, vegetable oils, for example olive oil, sunflower oil, soy oil, peanut oil, rapeseed oil, almond oil, palm oil or else the liquid fraction of coconut oil or of palm kernel oil, and animal oils, such as, for example, neat's foot oil, the liquid fractions of beef tallow or also synthetic triglycerides of caprylic/capric acid mixtures,

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triglycerides of technical-grade oleic acid or of palmitic acid/oleic acid mixtures.

Suitable further auxiliaries and additives are, inter 5 alia, UV light protection filters.

UV light protection filters are understood as meaning organic substances which are able to absorb ultraviolet rays and re-emit the absorbed energy in the form of 10 long-wave radiation, for example heat. UVB filters may be oil-soluble or water-soluble. Examples of oil-soluble substances are:

- 3-benzylidenecamphor and derivatives thereof, for 15 example 3-(4-methylbenzylidene)camphor
- 4-aminobenzoic acid derivatives, preferably 2-ethylhexyl 4-(dimethylamino)benzoate, 2-ethylhexyl 4-(dimethylamino)benzoate and amyl 4-(dimethylamino)benzoate 20
- esters of cinnamic acid, preferably 2-ethylhexyl 4-methoxycinnamate, isopentyl 4-methoxycinnamate, 2-ethylhexyl 2-cyano-3-phenylcinnamate (octocrylene)

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- esters of salicylic acid, preferably 2-ethylhexyl salicylate, 4-isopropylbenzyl salicylate, homomenthyl salicylate

5 - derivatives of benzophenone, preferably 2-hydroxy-4-methoxybenzophenone, 2-hydroxy-4-methoxy-4'-methylbenzophenone, 2,2'-dihydroxy-4-methoxybenzophenone

10 - esters of benzalmalonic acid, preferably di-2-ethylhexyl 4-methoxybenzalmalonate

15 - triazine derivatives, such as, for example, 2,4,6-trianilino-(p-carbo-2'-ethyl-1'-hexyloxy)-1,3,5-triazine and octyltriazone

20 - propane-1,3-diones, such as, for example, 1-(4-tert-butylphenyl)-3-(4'-methoxyphenyl)propane-1,3-dione.

25 Suitable water-soluble substances are:

- 2-phenylbenzimidazole-5-sulfonic acid and the alkali metal, alkaline earth metal, ammonium, alkylammonium, alkanolammonium and glucammonium salts thereof

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- sulfonic acid derivatives of benzophenone, preferably 2-hydroxy-4-methoxybenzophenone-5-sulfonic acid and its salts

5 - sulfonic acid derivatives of 3-benzylidene camphor, such as, for example, 4-(2-oxo-3-bornylidenemethyl)benzenesulfonic acid and 2-methyl-5-(2-oxo-3-bornylidene)sulfonic acid and salts thereof.

10

Suitable typical UV-A filters are, in particular, derivatives of benzoyl methane, such as, for example,

1-(4'-tert-butylphenyl)-3-(4'-methoxyphenyl)propane-1,3-dione or 1-phenyl-3-(4'-isopropylphenyl)propane-

15 1,3-dione. The UV-A and UV-B filters can of course also be used in mixtures. In addition to said soluble substances, insoluble pigments, namely finely dispersed

metal oxides or salts, are also suitable for this purpose, such as, for example, titanium dioxide, zinc

20 oxide, iron oxide, aluminum oxide, cerium oxide, zirconium oxide, silicates (talc), barium sulfate and zinc stearate. Here, the particles should have an average diameter of less than 100 nm, preferably between 5 and 50 nm and in particular between 15 and

25 30 nm. They may have a spherical shape, although it is also possible to use particles which have an

- 25 -

ellipsoidal shape or a shape which deviates in some other way from the spherical form. A relatively new class of light protection filters are micronized organic pigments, such as, for example, 2,2'-methylene-5 bis-{6-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol} having a particle size of less than 200 nm, which is available, for example, as a 50% strength aqueous dispersion.

10 In addition to the two abovementioned groups of primary light protection filters, it is also possible to use secondary light protection agents of the antioxidant type, which interrupt the photochemical reaction chain which is triggered when UV radiation penetrates into 15 the skin. Typical examples thereof are amino acids (for example glycine, histidine, tyrosine, tryptophan) and derivatives thereof, imidazole (for example urocanic acid) and derivatives thereof, peptides such as D,L-carnosine, D-carnosine and derivatives thereof (for 20 example anserine), carotenoids, carotenes (for example α -carotene, β -carotene, lycopene) and derivatives thereof, chlorogenic acid and derivatives thereof, lipoic acid and derivatives thereof (for example dihydrolipoic acid), aurothioglucose, propylthiouracil 25 and other thiols (for example thioredoxin, glutathione, cysteine, cystine, cystamine and the glycosyl,

n-acetyl, methyl, ethyl, propyl, amyl, butyl and lauryl, palmitoyl, oleyl, γ -linoleyl, cholesteryl and glyceryl esters thereof) and salts thereof, dilauryl thiopropionate, distearyl thiopropionate, thiiodi-
5 propionic acid and derivatives thereof (esters, ethers, peptides, lipids, nucleotides, nucleosides and salts) and sulfoximine compounds (for example buthionine sulfoximines, homocysteine sulfoximine, buthionine sulfones, penta, hexa, heptathionine sulfoximine) in
10 very low tolerated doses (for example pmol to μ mol/kg), and also (metal) chelating agents (for example α -hydroxy fatty acids, palmitic acid, phytic acid, lactoferric acid), α -hydroxy acids (for example citric acid, lactic acid, malic acid), humic acid, bile acid,
15 bile extracts, bilirubin, biliverdin, EDTA, EGTA and derivatives thereof, ubiquinone and ubiquinol and derivatives thereof, vitamin C and derivatives (e.g. ascorbyl palmitate, Mg ascorbyl phosphate, ascorbyl acetate), tocopherols and derivatives (for example
20 vitamin E acetate), vitamin A and derivatives (vitamin A palmitate), and coniferyl benzoate of benzoin resin, rutic acid and derivatives thereof, α -glycosylrutin, ferulic acid, furfurylidene-glucitol, carnosine, butylhydroxytoluene, butylhydroxyanisole, nordihydro-
25 guaiacic acid, nordihydroguaiaretic acid, trihydroxy-

butyrophenone, uric acid and derivatives thereof, mannose and derivatives thereof, superoxide dismutase, zinc and derivatives thereof (for example ZnO, ZnSO₄), selenium and derivatives thereof (for example 5 selenomethionine), stilbenes and derivatives thereof (for example stilbene oxide, trans-stilbene oxide) and the derivatives (salts, esters, ethers, sugars, nucleotides, peptides and lipids) of said active ingredients which are suitable according to the 10 invention.

Suitable preservatives are, for example, phenoxyethanol, formaldehyde solution, parabens, pentanediol or sorbic acid.

15

Suitable insect repellents are N,N-diethyl-m-toluamide, 1,2-pentanediol or Insect Repellent 3535, suitable self-tanning agents are dihydroxyacetone, and perfume oils which may be mentioned are mixtures of natural and 20 synthetic fragrances. Natural fragrances are extracts from flowers (lily, lavender, rose, jasmine, neroli, ylang ylang), stems and leaves (geranium, patchouli, petitgrain), fruits (aniseed, coriander, caraway, juniper), fruit peels (bergamot, lemons, oranges), 25 roots (mace, angelica, celery, cardamom, costus, iris, thyme), needles and branches (spruce, fir, pine, dwarf-

pine), resins and balsams (galbanum, elemi, benzoin, myrrh, olibanum, opopanax). Also suitable are animal raw materials, such as, for example, civet and castoreum. Typical synthetic fragrance compounds are

5 products of the ester, ether, aldehyde, ketone, alcohol and hydrocarbon type. Fragrance compounds of the ester type are e.g. benzyl acetate, phenoxyethyl isobutyrate, p-tert-butylcyclohexyl acetate, linalyl acetate, dimethylbenzylcarbiny1 acetate, phenylethyl acetate,

10 linalyl benzoate, benzyl formate, ethyl methylphenylglycidate, allyl cyclohexylpropionate, styrallyl propionate and benzyl salicylate. The ethers include, for example, benzyl ethyl ether, the aldehydes include, for example, the linear alkanals having 8 to

15 18 carbon atoms, citral, citronellal, citronellyloxy-acetaldehyde, cyclamenaldehyde, hydroxycitronellal, lilial and bourgeonal, the ketones include, for example, the ionones, α -isomethylionone and methyl cedryl ketone, the alcohols include anethole,

20 citronellol, eugenol, isoeugenol, geraniol, linalool, phenylethyl alcohol and terpineol, and the hydrocarbons include predominately the terpenes and balsams. However, preference is given to using mixtures of different fragrances which together produce a pleasing

25 scent note. Essential oils of relatively low volatility, which are mostly used as aroma components,

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are also suitable as perfume oils, for example sage oil, camomile oil, oil of cloves, balm oil, mint oil, cinnamon leaf oil, lime blossom oil, juniperberry oil, vertiver oil, olibanum oil, galbanum oil, labolanum oil and lavandin oil. Preference is given to using bergamot oil, dihydromyrcenol, lilial, lyrat, citronellol, phenylethyl alcohol, α -hexylcinnamaldehyde, geraniol, benzylacetone, cyclamenaldehyde, linalool, boisambrene forte, ambroxan, indole, Hedione, sandelice, lemon oil, mandarin oil, orange oil, allyl amyl glycolate, cyclovertal, lavandin oil, clary sage oil, β -damascone, geranium oil bourbon, cyclohexyl salicylate, Vertofix Coeur, Iso-E-Super, Fixolide NP, Evernyl, iraldein gamma, phenylacetic acid, geranyl acetate, benzyl acetate, rose oxide, Romillat, Irotyl and Floramat alone or in mixtures.

Suitable deodorant active ingredients are e.g. odor-masking agents, such as the customary perfume constituents, odor absorbers, for example the phyllosilicates described in laid-open patent specification DE-P 40 09 347, and of these, in particular, montmorillonite, kaolinite, illite, beidellite, nontronite, saponite, hectorite, bentonite, smectite, and also, for example, zinc salts of

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ricinoleic acid. Antibacterial agents are also suitable for incorporation into the oil-in-water emulsions according to the invention. Advantageous substances are, for example, 2,4,4'-trichloro-2'-hydroxydiphenyl ether (Irgasan), 1,6-di(4-chlorophenylbiguanido)hexane (chlorhexidine), 3,4,4'-trichlorocarbanilide, quaternary ammonium compounds, oil of cloves, mint oil, thyme oil, triethyl citrate, farnesol (3,7,11-trimethyl-2,6,10-dodecatrien-1-ol) and the active agents described in patent laid-open specifications DE-198 55 934, DE-37 40 186, DE-39 38 140, DE-42 04 321, DE-42 29 707, DE-42 29 737, DE-42 38 081, DE-43 09 372 and DE-43 24 219. Further customary antiperspirant active ingredients can likewise be advantageously used in the preparations according to the invention, in particular astringents, for example basic aluminum chlorides, such as aluminum chlorohydrate ("ACH") and aluminum zirconium glycine salts ("ZAG").

20

Dyes which may be used are the substances permitted and suitable for cosmetic purposes, as listed, for example, in the publication "Kosmetische Färbemittel" [Cosmetic Colorants] from the Farbstoffkommission der Deutschen Forschungsgemeinschaft [Dyes Commission of the German Research Society], Verlag Chemie, Weinheim, 1984,

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pp. 81-106. These dyes are customarily used in concentrations of from 0.001 to 0.1% by weight, based on the total mixture.

5 Examples of suitable active ingredients are tocopherol, tocopherol acetate, tocopherol palmitate, ascorbic acid, deoxyribonucleic acid, retinol, bisabolol, allantoin, phytantriol, panthenol, AHA acids, amino acids, ceramides, pseudoceramides, essential oils,
10 plant extracts and vitamin complexes.

A further embodiment of the oil-in-water emulsions according to the invention covers those which are free from oil-soluble silicone compounds, in particular
15 volatile cyclic polydimethylsiloxanes.

Working examples:

Reference examples 1 to 5:

Examples of polyether siloxanes of the general formula 5 (I) used according to the invention are listed in the table below:

Ex- ample	n	$MW_{\text{silicone radical}}$	m	x	y	z	$MW_{\text{polyether radicals}}$	Proportion by weight of polyether radicals in [%]*
1	66	5048	3	13	0	1	1262	20
2	50	3837	3	15	10	15	2626	41
3	200	14952	3	13	20	1	3582	19
4	100	7542	3	11	17	1	3058	29
5	150	11247	3	19	3	29	2194	16

*calculated according to formula (II)

10

Examples of oil-in-water emulsions according to the invention are listed below:

Example 1:

A	Polyether siloxane reference example 5	2.0%
	Caprylic/capric triglyceride	10.4%
	Ethylhexyl stearate	5.0%
	Mineral oil (30 mPas)	5.0%
	Tocopheryl acetate	1.0%
B	Glycerol	2.0%
	Panthenol	1.0%
	Allantoin	0.1%
	Alcohol (ethanol)	10.0%
	Water	66.2%
C	TEGO® Carbomer 140 (carbomer)	0.15%
	TEGO® Carbomer 141 (carbomer)	0.15%
	Xanthan gum	0.1%
	Ethylhexyl stearate	1.6%
D	Sodium hydroxide (10% in water)	0.7%
	Preservative, perfume	q. s.

Example 2:

A	Polyether siloxane reference example 4	2.3%
	ABIL® B 8863 ¹⁾	0.3%
	Caprylic/capric triglyceride	10.4%
	Isohexadecane	5.0%
B	Water	79.3%
C	TEGO® Carbomer 140 (carbomer)	0.3%
	Xanthan gum	0.1%
	Mineral oil (30 mPas)	1.6%
D	Sodium hydroxide (10% in water)	0.7%
	Preservative, perfume	q. s.

¹⁾ ABIL® B 8863: comb-like polyether siloxane with a

5 proportion by weight of the polyether radicals of the total molecular mass of 76%.

Example 3:

A	Polyether siloxane reference example 1	2.0%
	C12-15-Alkyl benzoate	3.0%
	Decyl cocoate	2.0%
	Isopropyl palmitate	0.4%
	Avocado oil	1.0%
	4-Methylbenzylidene camphor	3.0%
	Ethylhexyl methoxycinnamate	2.5%
	Isoamyl p-methoxycinnamate	2.5%
	Butylmethoxydibenzoylmethane	2.0%
	Tocopheryl acetate	0.5%
B	TEGO® SMO 80 (Polysorbate 80)	0.2%
	Glycerol	2.0%
	EDTA	0.1%
	GluCare® S (sodium carboxymethyl betaglucan)	0.1%
	Water	75.9%
C	TEGO® Carbomer 140 (carbomer)	0.15%
	TEGO® Carbomer 141 (carbomer)	0.15%
	Xanthan gum	0.1%
	Isopropyl palmitate	1.6%
D	Sodium hydroxide (10% in water)	0.8%
	Preservative, perfume	q. s.

Example 4:

A	Polyether siloxane reference example 2	2.0%
	C12-15 Alkyl benzoate	3.0%
	Decyl cocoate	2.0%
	Isopropyl palmitate	0.4%
	Avocado oil	1.0%
	Ethylhexyl methoxycinnamate	5.0%
	Isoamyl p-methoxycinnamate	5.0%
	Tocopheryl acetate	0.5%
B	TEGO® SMO 80 (Polysorbate 80)	0.2%
	Glycerol	2.0%
	GluCare® S (betaglucan)	0.1%
	Water	68.6%
C	TEGO® Carbomer 140 (carbomer)	0.15%
	TEGO® Carbomer 141 (carbomer)	0.15%
	Xanthan gum	0.1%
	Isopropyl palmitate	1.6%
D	Tinosorb® M (methylenebisbenzotri- azolyltetramethylbutylphenol) (50%)	8.0%
E	Sodium hydroxide (10% in water)	0.8%
	Preservative, perfume	q. s.

Example 5:

A	Polyether siloxane reference example 3	1.5%
	TEGINACID® C (ceteareth-25)	0.5%
	Stearyl alcohol	2.0%
	Glyceryl stearate	1.0%
	Stearic acid	1.0%
	Isopropyl palmitate	5.0%
	Ethylhexyl stearate	5.0%
	Mineral oil (30 mPas)	3.2%
	Tocopheryl acetate	0.3%
B	Glycerol	2.0%
	Panthenol	0.5%
	Allantoin	0.2%
	Water	76.96%
C	TEGO® Carbomer 134 (carbomer)	0.1%
	Mineral oil (30 mPas)	0.4%
D	Sodium hydroxide (10% water)	0.25%
	Preservative, perfume	q. s.

Example 6:

A	Polyether siloxane reference example 1	1.5%
	PEG-100 stearate	0.5%
	Stearyl alcohol	2.0%
	Stearic acid	2.0%
	Caprylic/capric triglyceride	7.0%
	Ethylhexyl stearate	6.2%
	Tocopheryl acetate	0.3%
B	Glycerol	2.0%
	Panthenol	0.5%
	Allantoin	0.2%
	Water	76.96%
C	TEGO® Carbomer 134 (carbomer)	0.1%
	Mineral oil (30 mPas)	0.4%
D	Sodium hydroxide (10% in water)	0.25%
	Preservative, perfume	q. s.

Example 7:

A	Polyether siloxane reference example 4	1.5%
	TEGINACID® C (ceteareth-25)	0.5%
	Stearyl alcohol	1.5%
	Glyceryl stearate	2.5%
	Stearyl heptanoate	3.0%
	Cetearyl ethylhexanoate	7.0%
	Decyl oleate	3.5%
B	Glycerol	3.0%
	Panthenol	0.5%
	Water	76.16%
C	TEGO® Carbomer 134 (carbomer)	0.1%
	Mineral oil (30 mPas)	0.4%
D	Sodium hydroxide (10% in water)	0.25%
	Preservative, perfume	q. s.

Example 8, comparative examples 1 and 2:

	Examples	Comp.1	Comp.2	8
A	Polyether siloxane Reference example 3	-	-	1.8%
	ABIL® B 8863 ¹⁾	1.8%	1.8%	-
	Ceteareth-25	-	0.2%	0.2%
	Glyceryl stearate	2.0%	2.0%	2.0%
	Stearyl alcohol	1.0%	1.0%	1.0%
	Mineral oil	5.0%	5.0%	5.0%
	Ethylhexyl stearate	5.0%	5.0%	5.0%
	Isopropyl palmitate	5.0%	5.0%	5.0%
B	Glycerol	2.0%	2.0%	2.0%
	Water	80.0%	80.0%	80.0%

¹⁾ ABIL® B 8863: Comb-like polyether siloxane with a proportion by weight of the polyether radicals of the total molecular mass of 76%.

Preparation: Phase A and phase B were heated separately to 70°C and combined, and the mixture was intensively homogenized for 1 min. It was then cooled in a water bath with stirring. The emulsion of comparative example 1 remained water-thin after cooling, and the bodying agents were present as inhomogeneous lumps. The

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emulsion of comparative example 2 was cream-like solid, although the emulsion was extremely inhomogeneous and gritty, while the emulsion of example 8 according to the invention had a smooth and homogeneous appearance 5 after cooling to room temperature.

This comparison shows that creams containing the polyether siloxane of reference example 3 used in accordance with the invention in combination with the 10 organic coemulsifier ceteareth-25 can be prepared without problems by the hot method, while creams containing a combination of the polyether siloxane ABIL® B 8863 with ceteareth-25 cannot be prepared.

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Example 9, comparative examples 3 and 4:

	Examples	9	Comp. 3	Comp. 4
A	Polyether siloxane Reference example 3	1.0%		
	Hostaphat® KL 340 N (trilaureth-4 phosphate)		1.0%	
	ABIL® B 8852 ¹⁾			1.0%
	Mineral oil	8.0%	8.0%	8.0%
	Octyl palmitate	5.0%	5.0%	5.0%
	Caprylic/Capric triglyceride	6.0%	6.0%	6.0%
B	Glycerol	2.8%	2.8%	2.8%
	Water	75.0%	75.0%	75.0%
C	Sodium hydroxide (10% in water)	0.7%	0.7%	0.7%
D	TEGO® Carbomer 140 (carbomer)	0.2%	0.2%	0.2%
	Xanthan gum	0.2%	0.2%	0.2%
	Octyl palmitate	1.1%	1.1%	1.1%

¹⁾ ABIL® B 8852: Comb-like polyether siloxane with a

5 proportion by weight of the polyether radicals of the total molecular mass of 67%.

Preparation: Phase A was mixed until it was homogeneous and then added to phase B. The mixture was homogenized

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intensively. Phase C was then added with gentle stirring. Finally, phase D was added, and the mixture was briefly homogenized again.

5 Following preparation, the formulation according to example 9 gave a smooth, homogeneous emulsion with a viscosity of 9.0 Pas, and the formulation according to comparative example 3 gave a smooth, homogeneous emulsion with a viscosity of 4.5 Pas. The formulation
10 according to comparative example 4 gave, following the addition of the carbomer/xanthan gum dispersion, a glassy and inhomogeneous emulsion which separated after just a few minutes.

15 This comparison shows that the thickening and stabilizing action of hydrocolloids such as carbomers or xanthan gum is influenced by emulsifiers in different ways. Their action is virtually not impaired by the silicone polyethers used according to the
20 invention; their thickening action is impaired by a commercially available organic emulsifier, and, by contrast, the commercially available comb-like silicone polyether ABIL® B 8852 suppresses even the stabilizing action.

Example 10:

In a panel test, 20 subjects were asked to compare two body lotions with regard to the application properties.

5 One lotion comprised 2% of the polyether siloxane according to reference example 3 as emulsifier, and the other lotion comprised a commercially available organic emulsifier Eumulgin® VL 75 (compound of lauryl glucoside, polyglycerol-2 dipolyhydroxystearate, 10 glycerol and water, 4% corresponding to 2% of emulsifier-active components); otherwise the formulations were identical.

Result: With regard to the spreadability and the 15 absorption behavior, the two lotions were evaluated as virtually the same; however, the feel on the skin following complete absorption of the lotions was evaluated in the case of the polyether siloxane as smoother/softer and more velvety/silkier than in the 20 case of the organic emulsifier. 17 of the 20 subjects would choose the lotion containing the polyether siloxane in preference.

Example 11:

In a panel test, 5 subjects were asked to compare two body lotions with regard to the application properties.

5 One lotion comprised 3% of the polyether siloxane according to reference example 5 as emulsifier, and the other lotion comprised a commercially available polyether siloxane, ABIL B 8843 (comb-like polyether siloxane with a proportion by weight of the polyether radicals of the total molecular mass of 67%); otherwise 10 the formulations were identical.

Result: With regard to the spreadability and the absorption behavior, the two lotions were evaluated as 15 virtually the same; however, the feel on the skin following complete absorption of the lotions was evaluated in the case of the polyether siloxane according to the invention as smooth/soft and velvety/silky, while the feel on the skin in the case 20 of the commercially available polyether siloxane was evaluated as dry and rough. All 5 subjects preferred the lotion containing the polyether siloxane according to the invention.

Example 12:

In a panel test 27 subjects were asked to directly compare two creams. Cream 1 comprised a combination of 5 the polyether siloxane according to reference example 4 and ceteareth-25 as coemulsifier, and cream 2 comprised exclusively ceteareth-25 as emulsifier (see formulations cream 1 and cream 2). Fig. 1 shows the result of the panel test: with regard to the 10 spreadability and the absorption, cream 1 was very much preferred, and with regard to the care effect there was a slight preference for cream 1. The feel on the skin of cream 1 was again very much preferred to that of cream 2. The result of this is that a clear majority of 15 the subjects chose cream 1.

Cream 1

A	Polyether siloxane according to reference example 4	1.5%
	Ceteareth-25	1.0%
	Glyceryl stearate	2.5%
	Stearyl alcohol	1.5%
	Stearic acid	1.0%
	Caprylic/Capric triglyceride	6.0%
	Cetearyl ethylhexanoate	6.5%
B	Glycerol	2.0%
	Water	77.5%
C	TEGO® carbomer 134 (carbomer)	0.1%
	Paraffinum liquidum	0.4%

Cream 2

A	Ceteareth-25	2.0%
	Glyceryl stearate	2.5%
	Stearyl alcohol	1.5%
	Stearic acid	1.0%
	Caprylic/Capric triglyceride	6.5%
	Cetearyl ethylhexanoate	6.5%
B	Glycerol	2.0%
	Water	77.5%
C	TEGO® Carbomer 134 (carbomer)	0.1%
	Paraffinum liquidum	0.4%

Example 13:

5

In a panel test 20 subjects were asked to directly compare two creams. Cream 3 comprised a combination of the polyether siloxane according to reference example 2 and ceteareth-25 as coemulsifier, and cream 4 comprised exclusively ceteareth-25 as emulsifier (see formulations cream 3 and cream 4). Fig. 2 shows the result of the panel test: with regard to the attributes spreadability, absorption, whitening, stickiness and waxiness/roughness, cream 3 was preferred significantly over cream 4.

15

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Cream 3

A	Polyether siloxane according to reference example 2	1.8%
	Ceteareth-25	0.2%
	Glyceryl stearate	1.5%
	Stearyl alcohol	2.5%
	Stearic acid	1.0%
	Paraffinum liquidum	6.5%
	Ethylhexyl stearate	6.5%
B	Glycerol	3.0%
	Water	77.0%

Cream 4

5

A	Ceteareth-25	2.0%
	Glyceryl stearate	1.5%
	Stearyl alcohol	2.5%
	Stearic acid	1.0%
	Paraffinum liquidum	6.5%
	Ethylhexyl stearate	6.5%
B	Glycerol	3.0%
	Water	77.0%

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Example 14:

The water resistance of a sunscreen lotion containing the polyether siloxane according to reference example 1 was tested in vivo in accordance with Colipa. For this purpose, 5 the light protection factor is determined and the measurement is repeated after wetting of the treated site. Prior to wetting, the lotion had a sun protection factor of 14, and after wetting a sun protection factor of 10. This corresponds to a water resistance of 71%. A product may be 10 referred to as water resistant if the water resistance is at least 50%. In particular, it is to be pointed out that the formulation does not comprise ingredients which are used expressly for increasing the water resistance, such as e.g. film-forming polymers.

Sunscreen lotion

A	Polyether siloxane according to reference example 1 ¹⁾	1.7%
	ABIL® B 8863	0.3%
	C12-15 alkyl benzoate	3.0%
	Paraffinum liquidum	3.4%
	4-Methylbenzylidene camphor	3.0%
	Ethylhexyl methoxycinnamate	2.5%
	Butyl methoxydibenzoylmethane	2.0%
	Isoamyl p-methoxycinnamate	2.5%
	Tocopheryl acetate	0.5%
B	TEGO® SMO 80 (Polysorbate 80)	0.2%
	Glycerol	2.0%
	EDTA	0.1%
	GluCare® S (sodium carboxymethyl betaglucan)	0.1%
	Water	75.9%
C	TEGO® Carbomer 140 (carbomer)	0.15%
	TEGO® Carbomer 141 (carbomer)	0.15%
	Xanthan gum	0.1%
	Isopropyl palmitate	1.6%
D	Sodium hydroxide (10% in water)	0.8%
	Preservative, perfume	q. s.

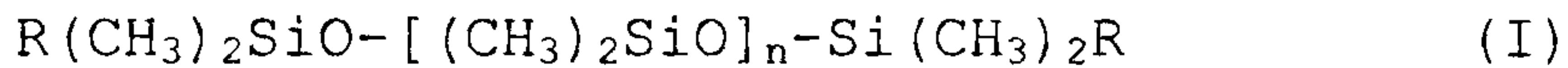
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¹⁾ ABIL® B 8863: Comb-like polyether siloxane with a proportion by weight of the polyether radicals of the total molecular mass of 76%.

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The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A cosmetic or pharmaceutical oil-in-water emulsion which comprises one or more polyether siloxanes of the general formula (I):



wherein:

$n = 50$ to 250 ;

$R = -(\text{CH}_2)_m-\text{O}- (\text{C}_2\text{H}_4\text{O})_x- (\text{C}_3\text{H}_6\text{O})_yR^1$;

$m = 2$ to 4 ;

$x = 3$ to 100 ;

$y = 0$ to 50 ;

$R^1 = \text{H, CH}_3$, or CH_2CH_3 ;

having a proportion by weight of the polyether radicals R of up to 45% by weight of the total molecular mass, calculated according to formula (II):

"proportion by weight (in %) of the polyether radicals R of the total molecular mass"

=

$$(\text{MW}_{\text{polyether radicals}}/\text{MW}_{\text{total}}) \cdot 100 \quad (\text{II})$$

wherein:

$$\text{MW}_{\text{total}} = \text{MW}_{\text{silicone radical}} + \text{MW}_{\text{polyether radicals}}$$

$$\text{MW}_{\text{silicone radical}} = n \cdot 74.1 + 132.2$$

$$\text{MW}_{\text{polyether radicals}} = 2 \cdot (m \cdot 14 + 16 + x \cdot 44 + y \cdot 58 + z)$$

$$\text{where } z = 1, 15 \text{ or } 29.$$

2. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in claim 1, comprising:

- (a) one or more polyether siloxanes of the general formula (I);
- (b) optionally one or more coemulsifiers;
- (c) liquid-crystalline-structure-forming hydrophilic waxes or water-swellable organopolymers, or both, as bodying agents and stabilizers;
- (d) cosmetic oils and waxes; and
- (e) customary auxiliaries and active ingredients.

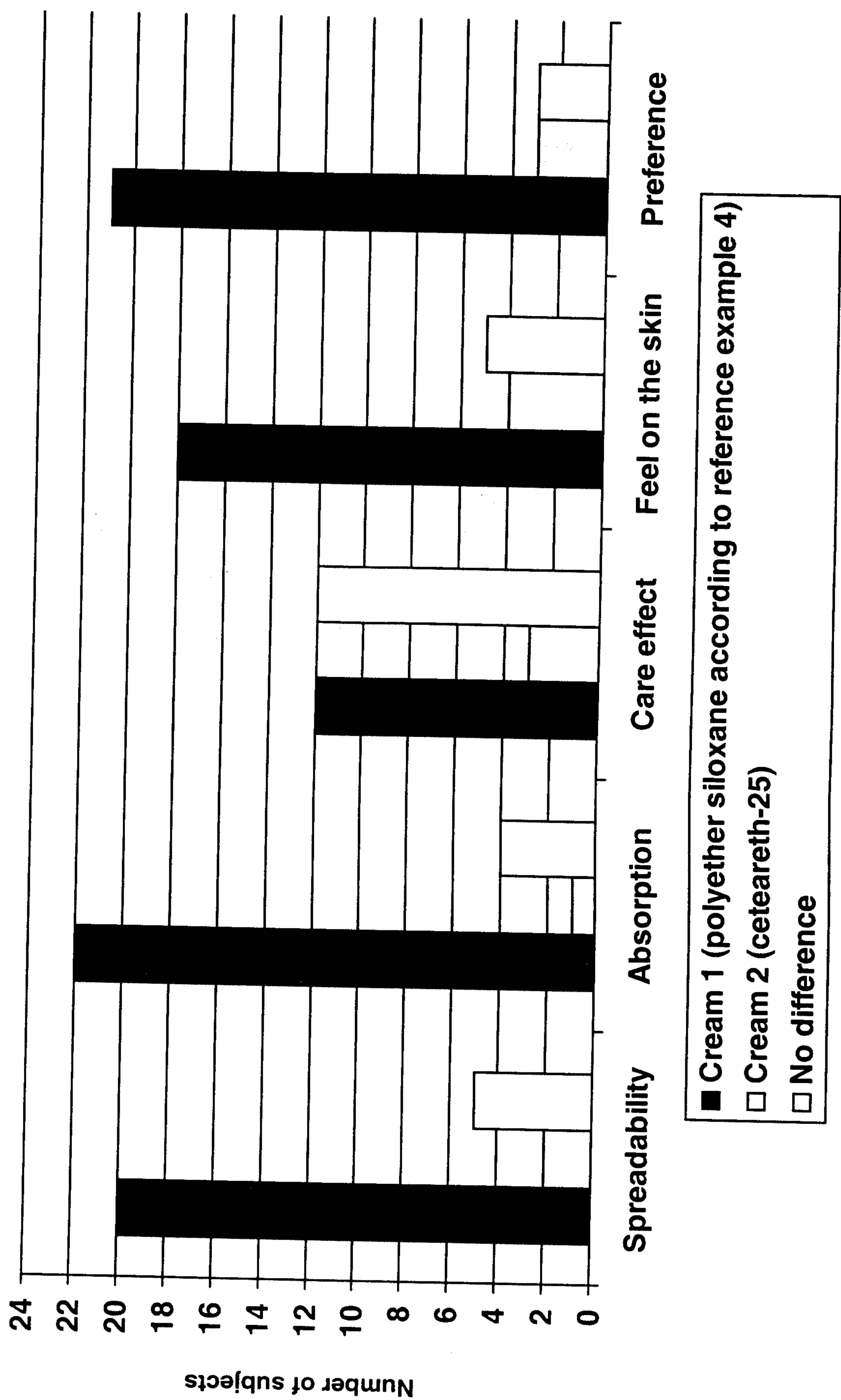
3. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in claim 1 or 2, which comprises polar waxes comprising stearyl alcohol, stearic acid or glyceryl stearate, or any combination thereof, as bodying agents and a coemulsifier.

4. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in claim 2 or 3, wherein the proportion of the polyether siloxane of the general formula (I) in the case of the presence of coemulsifiers is, based on the total amount of the emulsifiers, at least 50% by weight.

5. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in claim 4, wherein the proportion of the polyether siloxane of the general formula (I) is, based on the total amount of the emulsifiers, 65 to 90% by weight.

6. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in any one of claims 2 to 5, wherein the proportion of the coemulsifier of the total amount of the emulsifiers is 5 to 49% by weight.

7. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in claim 6, wherein the proportion of the coemulsifier of the total amount of the emulsifiers is 10 to 35% by weight.
8. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in any one of claims 1 to 7, wherein the further auxiliaries and additives comprise UV light protection filters, antioxidants, preservatives, insect repellents, self-tanning agents, perfume oils, dyes or active ingredients, or any combination thereof.
9. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in any one of claims 1 to 8, which is free from silicone-like oil components.
10. The cosmetic or pharmaceutical oil-in-water emulsion as claimed in any one of claims 1 to 9, which is free from chain-shaped or volatile cyclic polydimethylsiloxanes.

Fig. 1: Result of the panel test with creams 1 and 2

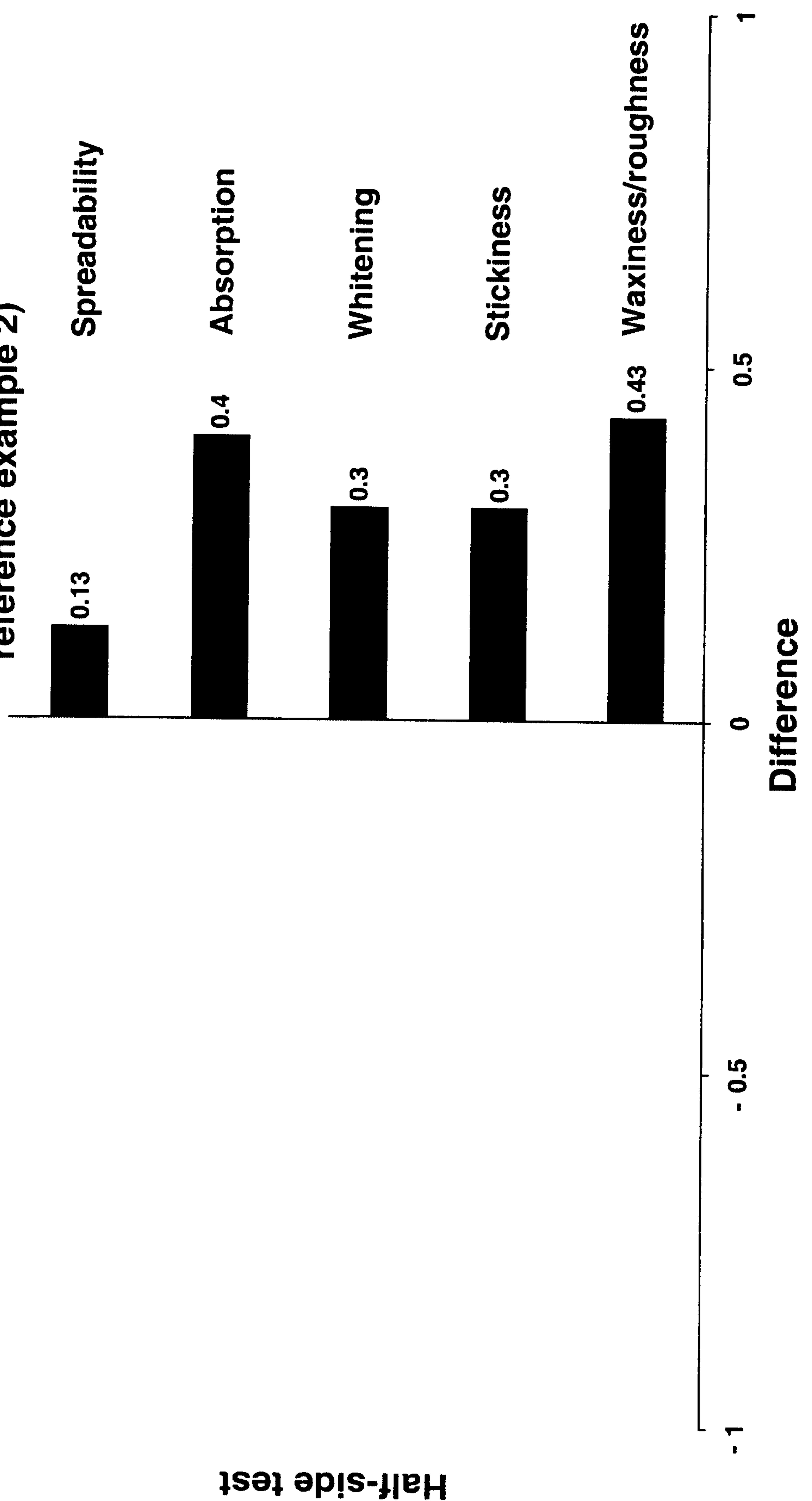
Murphy & Clark

Fig. 2: Result of the panel test with creams 3 and 4

Difference in the average evaluation after use for two weeks

Cream 4 (ceteareth-25)

**Cream 3 (Polyether siloxane according to
reference example 2)**



Marta R. Clark

Result of the panel test with creams 1 and 2

