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(54) Titre : MATERIAU ECONOMIQUE A BASE DE RESINE EPOXYDIQUE POUR L'ASPHALTE EPOXYDIQUE AVEC UNE RESISTANCE A BASSE TEMPERATURE ET UNE FLEXIBILITE ELEVEE, AINSI QUE SA METHODE DE PREPARATION

(54) Title: ECONOMICAL EPOXY RESIN MATERIAL FOR EPOXY ASPHALT WITH LOW-TEMPERATURE RESISTANCE AND HIGH FLEXIBILITY AS WELL AS PREPARATION METHOD THEREOF

(57) **Abrégé/Abstract:**

The present disclosure discloses an economical epoxy resin material for epoxy asphalt with low-temperature resistance and high flexibility as well as a preparation method thereof. The material comprises 60 parts of an epoxy resin main agent, 0.4 parts to 1.6 parts of a modifying agent, 31 parts to 36.5 parts of an active curing agent, 0.5 parts to 1.5 parts of a titanate coupling agent, and 1.6 parts to 6.4 parts of a reversible deformation additive. The epoxy resin material in the present disclosure has good compatibility with asphalt, can be fully crosslinked in the asphalt to form a network structure, and the synthesized epoxy asphalt has excellent flexibility and long retention time in a low-temperature environment.

## **ABSTRACT**

The present disclosure discloses an economical epoxy resin material for epoxy asphalt with low-temperature resistance and high flexibility as well as a preparation method thereof. The material comprises 60 parts of an epoxy resin main agent, 0.4 parts to 1.6 parts of a modifying agent, 31 parts to 36.5 parts of an active curing agent, 0.5 parts to 1.5 parts of a titanate coupling agent, and 1.6 parts to 6.4 parts of a reversible deformation additive. The epoxy resin material in the present disclosure has good compatibility with asphalt, can be fully crosslinked in the asphalt to form a network structure, and the synthesized epoxy asphalt has excellent flexibility and long retention time in a low-temperature environment.

**ECONOMICAL EPOXY RESIN MATERIAL FOR EPOXY ASPHALT  
WITH LOW-TEMPERATURE RESISTANCE AND HIGH FLEXIBILITY  
AS WELL AS PREPARATION METHOD THEREOF**

**TECHNICAL FIELD**

[ 0001] The present disclosure belongs to the technical field of high polymer materials and preparation thereof, and specifically relates to an economical epoxy resin material for epoxy asphalt with low-temperature resistance and high flexibility and a preparation method thereof.

**BACKGROUND**

[ 0002] In recent years, the traffic field in China is rapidly developed, the Chinese traffic volume is greatly increased, and the general promotion of the road grade puts higher requirements on the asphalt pavement; the bridge serves as a junction facility for connecting traffic and the functions exerted in a traffic network are increasingly irreplaceable, so that the requirements on bridge deck pavement are stricter. At present, the materials for paving the asphalt pavement and the steel bridge pavement are mainly gussasphalt mixture, epoxy asphalt mixture, stone mastic asphalt mixture and the like. The epoxy asphalt mixture is applied to a plurality of large-span steel bridges such as Hangzhou Bay Railway Bridge, Wuhan Tianxingzhou Yangtse Bridge due to the characteristics of excellent deformation resistance, water stability, fatigue resistance and the like.

[ 0003] However, epoxy asphalt generally has the disadvantages of poor low-temperature flexibility, poor deformation compatibility with steel bridge pavement, and generation of large temperature stress and fatigue cracks under low-temperature conditions. Although the toughening agent is currently used for improving the flexibility of the epoxy asphalt, the effect is not satisfactory, and the cracks have become the most common diseases in the epoxy asphalt bridge deck pavement, so the normal use and the driving safety of the bridge are influenced. At present, the existing invention patents in China and abroad propose some epoxy system

preparation processes for improving poor low-temperature flexibility, but all have the defects of various raw materials and complex preparation processes, and break away from the practical construction.

[ 0004] In the using process of epoxy asphalt, a certain construction time, also called retention time, needs to be reserved for the epoxy asphalt and the aggregate to be convenient for mixing and paving. At present, the related technology in China and abroad is currently to increase the retention time by adding a diluent into the system, and the excessive addition of diluent can forcibly reduce the viscosity and increase the retention time. However, the mechanical property of the curing system is influenced, and the method is not the best of both worlds.

[ 0005] In addition, because the physical and chemical properties of petroleum asphalt and epoxy resin are greatly different, an epoxy resin system synthesized by applying most of the conventional epoxy resin curing agents is poor in compatibility with asphalt, a fully-crosslinked network structure cannot be formed in the epoxy asphalt, an obvious two-phase separation occurs, a stripping phenomenon is caused, and the normal use of a pavement and a deck is influenced. Moreover, the imported epoxy resin and the matched curing agent thereof are widely applied to the paving of asphalt pavements and steel bridge pavements in China at present by virtue of excellent flexibility. However, the high price greatly increases the cost of paving materials and further hinders the popularization of epoxy asphalt pavements.

[ 0006] Therefore, how to develop an epoxy resin system that has good compatibility with asphalt, low cost, simple raw material and preparation process, long retention time and can be used for preparing low-temperature high-flexibility epoxy asphalt material is a problem to be solved urgently in the field of traffic infrastructure.

## SUMMARY

[ 0007] The objectives of the present disclosure are as follows: the technical problems to be solved by the present disclosure are to provide the epoxy resin material which has low cost, simple preparation process, good compatibility with asphalt and long retention time, can be used for preparing the low-temperature high-flexibility epoxy asphalt material in view of the deficiencies in the prior art, so as to effectively reduce the occurrence frequency of crack

diseases of bridge deck pavement, greatly reduce the capital investment of bridge deck pavement engineering and improve the economic benefit.

[ 0008] In order to achieve the above objectives, the technical solutions adopted by the present disclosure are as follows.

[ 0009] Provided is an economical epoxy resin material for epoxy asphalt with low-temperature resistance and high flexibility. The material comprises the following components by a mass fraction.

[ 0010]The material comprises a component A and a component B.

[ 0011]The component A includes 60 parts of an epoxy resin main agent.

[ 0012]The component B includes as follows.

[ 0013]0.4 parts to 1.6 parts of a modifying agent.

[ 0014]31 parts to 36.5 parts of an active curing agent.

[ 0015]0.5 parts to 1.5 parts of a titanate coupling agent.

[ 0016] 1.6 parts to 6.4 parts of a reversible deformation additive.

[ 0017]The modifying agent, the active curing agent, the titanate coupling agent and the reversible deformation additive in component B have a synergistic effect.

[ 0018]The epoxy resin main agent is selected from any one or a mixture of China-made diphenol propane glycidyl ether resin and diphenol methane glycidyl ether resin; preferably a China-made diphenol propane glycidyl ether resin.

[ 0019]Specifically, the modifying agent is selected from any one or a mixture of more than two from 1, 8-diamino-p-menthane, 1-piperazine ethylamine, 4,4'-diaminodicyclohexylmethane and 1, 3-bis (aminomethyl) cyclohexane, and preferably 1-piperazine ethylamine. The modifying agent is an amine compound containing an amine ring (cyclohexyl, hetero-oxygen and nitrogen atom six-membered ring) in a molecular structure, is a low-viscosity liquid, is used for modifying the active curing agent in the present disclosure,

and participates in the curing reaction of the epoxy resin together, so that the viscosity of the epoxy asphalt can be reduced, and the low-temperature property of the epoxy asphalt is improved.

[ 0020] Specifically, the active curing agent is selected from any one or a mixture of more than two from coco alkyl amine, 1-amino-9-octadecene, oleyl amine polyoxyethylene ether and lauroyl glutamic acid, and preferably 1-amino-9-octadecene.

[ 0021] Specifically, the titanate coupling agent is selected from any one or a mixture of more than two from isopropyl triisostearoyl titanate, isopropyl trilauryl titanate, isopropyl tris (dodecylbenzenesulfonyl) titanate and isopropyl isostearoyl diacryloyl titanate, and preferably isopropyl triisostearoyl titanate. The inorganic functional group of the titanate coupling agent has only one alkoxy, and the organic functional group Y at the other end is consist of C=C, NH<sub>2</sub>, OH, and H. Moreover, the interface of the active curing agent in the present disclosure is modified by halogen group elements and organic hydroxyl groups, both of which participate in the curing reaction of the epoxy resin, reducing the viscosity of the cured epoxy resin when preparing epoxy asphalt with asphalt, increasing construction tolerance time, improving workability, and reducing production costs.

[ 0022] Specifically, the reversible deformation additive is selected from any one or a mixture of more than two from acrylonitrile-butadiene rubber, fluorine rubber, liquid acrylate rubber and liquid phenolic resin, and preferably the acrylonitrile-butadiene rubber. The epoxy resin generated after the curing reaction of the active curing agent and the epoxy resin main agent in the present disclosure is a thermosetting resin, so the epoxy resin has high strength but low flexibility and particularly shows the characteristics of hardness and brittleness under low-temperature conditions. The reversible deformation additive has an affinity with epoxy resin, which can form a rubber particle dispersion phase, and forms a "sea-island structure" together with the epoxy resin phase, and elastomer particles in the dispersion phase stop crack generation when a system is impacted, so that shear deformation is induced, and the flexibility of the epoxy resin and the epoxy asphalt in the present disclosure under normal temperature and low-temperature conditions is improved.

[ 0023] Further, the present disclosure also provides a method for preparing the economical epoxy resin material for epoxy asphalt with low-temperature resistance and high flexibility. The

method comprises the following steps.

[ 0024] (1) The active curing agent, the modifying agent, the titanate coupling agent and the reversible deformation additive are mixed, the mixture is preheated to 60 °C, and the mixture is stirred and mixed to obtain the component B.

[ 0025] (2) The component B obtained in Step (1) and the component A are mixed with each other, and the mixture is stirred for 5 minutes at a temperature of 60±5 °C to obtain the epoxy resin material.

[ 0026] Preferably, in Step (1), the stirring temperature for preparing the component B is 80±5 °C and the stirring time is 3 hours.

[ 0027] Furthermore, the present disclosure also claims a use of the epoxy resin material in preparing an epoxy asphalt for paving highway pavement, concrete bridge pavement and steel bridge pavement.

[ 0028] Specifically, the method includes the following steps.

[ 0029] In S1, components A and B in the epoxy resin material are evenly mixed.

[ 0030] In S2, 100 parts of the epoxy resin material obtained by mixing in Step S1 are taken and added into 100 parts of a matrix asphalt. The mixture is stirred at a temperature of 160±10 °C for 5 minutes to obtain the epoxy asphalt.

[ 0031] In S3, the epoxy asphalt obtained in Step S2 is mixed with aggregate and mineral powder, and the mixture is stirred for 1 minute to 2 minutes at a temperature of 170±10 °C to obtain an epoxy asphalt mixture; a mass percent of the epoxy asphalt is 4% to 6%, and a mass percent of the aggregate and the mineral powder is 94% to 96%.

[ 0032] In S4, the epoxy asphalt mixture obtained in Step S3 is spread on the pavement or the deck, the epoxy asphalt mixture is rolled into shape, and the shaped epoxy asphalt mixture is cured at a temperature of 5 °C to 50 °C for 36 hours to 96 hours to obtain the pavement and deck paved by the economic epoxy asphalt with low-temperature resistance and high flexibility.

[ 0033] Beneficial effects lie in the following.

[ 0034] (1) The epoxy resin material of the present disclosure can be fully crosslinked in asphalt to form a uniformly dispersed three-dimensional network structure, exhibiting good compatibility, as illustrated in FIG. 1. Through the cross-linking and curing reaction between the epoxy group of epoxy resin and the curing agent, epoxy asphalt forms a stable two-phase system, where epoxy resin is a continuous phase and matrix asphalt is a dispersed phase. The irreversible cross-linking network of epoxy resin greatly limits the fluidity of asphalt molecules, which completely changes the thermoplastic properties of asphalt and endows epoxy asphalt with the characteristics of thermosetting elastomers. In addition, the addition of active curing agents with compatibilization and dispersion effects to the epoxy resin material enhances the long-term phase stability of epoxy asphalt. The Marshall stability of the epoxy asphalt mixture prepared by mixing with mineral materials is as high as 50.82 kN, indicating that the mixture has superior strength and stability.

[ 0035] (2) The epoxy resin material in the present disclosure contains reversible deformation additives, which enables the prepared epoxy asphalt to have extremely strong tensile properties, especially exhibiting excellent flexibility and tensile strength in low-temperature environments. After tensile testing, it is proved that the epoxy asphalt prepared using the epoxy system in the present disclosure has a better tensile strength and elongation at break at -10 °C compared to commonly used China-made epoxy asphalt and high-property Japanese epoxy asphalt.

[ 0036] (3) The epoxy resin material of the present disclosure contains a titanate-type coupling agent, which reduces the viscosity of the resin mixture, prolongs the retention time of the prepared epoxy asphalt, facilitates the mixing and paving of epoxy asphalt and aggregates, and satisfies the construction requirements. Taking Example 1 as an example, viscosity tests are conducted using the epoxy asphalt in Example 1 at 160 °C and 180 °C, and the viscosity curve is illustrated in FIG. 2. The viscosity of this epoxy asphalt remains below 1000 mPa·s within 150 minutes, satisfying the requirements of the specification that the time for viscosity to reach 1000 mPa·s is more than 50 minutes.

[ 0037] (4) The epoxy resin material of the present disclosure adopts China-made diphenol propane glycidyl ether resin or diphenol methane glycidyl ether resin, which has a much lower cost than the epoxy resin system prepared by a high-property Japanese epoxy resin and matched curing agents thereof and American epoxy asphalt. The epoxy resin material of the present

disclosure is used to prepare epoxy asphalt, which has a simple preparation process and is practical and convenient for construction.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

[ 0038] The above and/or other advantages of the present disclosure will become further apparent from the following detailed description of the present disclosure in conjunction with the accompanying drawings and the embodiments.

[ 0039] FIG. 1 illustrates fluorescence microscopy images (10×) of an epoxy asphalt prepared by using an epoxy resin material of the present disclosure before and after curing.

[ 0040] FIG. 2 illustrates Brookfield viscosity curves for an epoxy asphalt in Example 1 at 160 °C and 180 °C.

### **DETAILED DESCRIPTION OF THE EMBODIMENTS**

[ 0041] The present disclosure will be better understood from the following examples.

[ 0042] **Example 1**

[ 0043] The material composition is as follows.

[ 0044] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0045] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 0046] Component B: 0.4 parts of modifying agent (1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.), 36.5 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei), 1.5 parts of titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology), and 1.6 parts of reversible deformation additive (acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.).

[ 0047] A method for preparing an epoxy asphalt of Example 1 includes the following steps.

A modifying agent, an active curing agent, a titanate coupling agent and a reversible deformation additive that are preheated to 60 °C are added into a flask, and stirred for 3 hours at 80 °C to synthesize a component B; the synthesized component B is mixed with the component A and stirred at the temperature of 60±5 °C for 5 minutes to obtain an epoxy resin system. The prepared epoxy resin system is added into 70# road petroleum asphalt and stirred for 5 minutes at the temperature of 160±5 °C to obtain the epoxy asphalt.

[ 0048] FIG. 1 illustrates fluorescent microscopic images of an epoxy asphalt prepared from an epoxy resin material of Example 1 before and after curing. It can be seen from FIG. 1 that, before curing, the components of the epoxy asphalt are subjected to sufficient high-speed shearing and stirring to maintain the dispersion among the particles so that the asphalt appears as a continuous phase under fluorescent irradiation, and the epoxy resin appears as dispersed particles; after the curing reaction, the epoxy resin is converted into a continuous phase and forms a stable and compact cross-linked network structure, as a disperse phase, the asphalt is embedded with the epoxy resin in spherical particles, the area of the fluorescent part in the image is calculated using threshold segmentation method, and the proportion of epoxy resin area is 60.89%. It is verified that the three-dimensional network formed by epoxy resin curing and crosslinking at this time is dense and stable, and epoxy asphalt has more stable mechanical properties.

[ 0049] FIG. 2 illustrates Brookfield viscosity curves for an epoxy asphalt in Example 1 at 160 °C and 180 °C. As illustrated in FIG. 1, the viscosity of the epoxy asphalt in Example 1 is permanently lower than 1000 mPa·s within 150 minutes, which satisfies the requirement for the specification: the time for the viscosity to reach 1000 mPa·s is more than 50 minutes. This epoxy asphalt is proved to have a long retention time, be convenient for mixing and paving the epoxy asphalt and aggregate, and satisfy the construction requirements.

#### [ 0050] Example 2

[ 0051] The material composition is as follows.

[ 0052] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0053] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 0054] Component B: 0.8 parts of modifying agent (1-piperazineethylamine, Jining Sanshi Biotechnology Co., Ltd.), 34.8 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei), 1.2 parts of titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology), and 3.2 parts of reversible deformation additive (acrylonitrile-butadiene rubber, HuBei ChengFeng Chemical Co., Ltd.).

[ 0055] The preparation method of epoxy asphalt in Example 2 is the same as in Example 1.

**[ 0056] Example 3**

[ 0057] The material composition is as follows.

[ 0058] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0059] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 0060] Component B: 1.2 parts of modifying agent (1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.), 33.2 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei), 0.8 parts of titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology), and 4.8 parts of reversible deformation additive (acrylonitrile-butadiene rubber, HuBei ChengFeng Chemical Co., Ltd.).

[ 0061] The preparation method of epoxy asphalt in Example 3 is the same as in Example 1.

**[ 0062] Example 4**

[ 0063] The material composition is as follows.

[ 0064] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0065] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 0066] Component B: 1.6 parts of modifying agent (1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.), 31.5 parts of active curing agent (1-amino-9-octadecene in Condicechem HuBei), 0.5 parts of titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology), and 6.4 parts of reversible deformation additive (acrylonitrile-butadiene rubber, HuBei ChengFeng Chemical Co., Ltd.).

[ 0067] The preparation method of epoxy asphalt in Example 4 is the same as in Example 1.

**[ 0068] Comparative Example 1**

[ 0069] The material composition is as follows.

[ 0070] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0071] Component A: 50 parts of China-made diphenol propane glycidyl ether resin.

[ 0072] Component B: 50 parts of polyamine curing agent (Polyethylene Polyamine, Shandong Xuguang Chemical Co., Ltd.).

[ 0073] A method for preparing an epoxy asphalt of Comparative Example 1 includes the following steps. The component A and the component B preheated to 60 °C are mixed with each other and stirred for 5 minutes at the temperature of 60±5 °C to obtain an epoxy resin system; the prepared epoxy resin system is added into 70# road petroleum asphalt and stirred for 5 minutes at the temperature of 160±5 °C to obtain the epoxy asphalt.

**[ 0074] Comparative Example 2**

[ 0075] The material composition is as follows.

[ 0076] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0077] Component A: 40 parts of China-made diphenol propane glycidyl ether resin.

[ 0078] Component B: 30 parts of polyether amine D230 curing agent and 30 parts of m-xylylenediamine curing agent.

[ 0079] A method for preparing an epoxy asphalt in Comparative Example 2 includes the following steps. The 70# road petroleum asphalt, the polyether amine D230 curing agent and the m-xylylenediamine curing agent are uniformly stirred through a colloid mill, then the component A is added, uniformly mixed, and cured at the temperature of 60 °C for 12 hours to obtain the epoxy asphalt.

**[ 0080] Comparative Example 3**

[ 0081] The material composition is as follows.

[ 0082] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 0083] Component A: 61 parts of Japanese epoxy resin KD-HDP.

[ 0084] Component B: 39 parts of epoxy resin curing agent matched with KD-HDP.

[ 0085] A method for preparing an epoxy asphalt of Comparative Example 3 includes the following steps. The component A and the component B preheated to 60 °C are mixed with each other and stirred for 5 minutes at the temperature of 60±5 °C to obtain an epoxy resin system; the prepared epoxy resin system is added into 70# road petroleum asphalt and stirred for 5 minutes at the temperature of 160±5 °C to obtain the epoxy asphalt.

#### [ 0086] Comparative Example 4

[ 0087] The material composition is as follows.

[ 0088] Component A: 100 parts of American epoxy asphalt.

[ 0089] Component B: 416 parts of American epoxy asphalt.

[ 0090] A method for preparing an epoxy asphalt of Comparative Example 4 includes the following steps. The component A preheated to 90 °C is mixed with the component B preheated to 130 °C, and stirred for 5 minutes at the temperature of 80±5 °C to obtain the epoxy asphalt.

[ 0091] Examples 1 to 4 are epoxy asphalts prepared by adopting the epoxy resin materials of the present disclosure; Comparative Examples 1 and 2 are epoxy asphalt prepared by using China-made epoxy resin and a common curing agent; Comparative Example 3 is an epoxy asphalt prepared using a high property Japanese epoxy resin and a mating curing agent; Comparative Example 4 is an American two-part epoxy asphalt. For the convenience of discussion, in the following description, the epoxy asphalts in Examples 1 to 4 are referred to as the epoxy asphalt of the present disclosure, the epoxy asphalt in Comparative Example 1 is referred to as the commonly-used China-made epoxy asphalt-1, the epoxy asphalt in Comparative Example 2 is referred to as the commonly-used China-made epoxy asphalt-2, the epoxy asphalt in Comparative Example 3 is referred to as the Japanese epoxy asphalt, and the

epoxy asphalt in Comparative Example 4 is referred to as the American epoxy asphalt. The tensile strength and elongation at break at -10 °C and 23 °C of Examples 1 to 4 and Comparative Examples 1 to 4 are shown in Table 1.

[ 0092] Table 1 Summary Table of Tensile Property Results for Examples and Comparative Examples

[ 0093]

Tensile property test	-10 °C		23 °C	
	Tensile strength /MPa	Elongation at break /%	Tensile strength /MPa	Elongation at break /%
Example 1	7.73	43.58	5.15	182.74
Example 2	9.32	39.03	5.87	162.68
Example 3	9.18	41.67	6.12	134.57
Example 4	8.57	48.14	5.91	159.78
Comparative Example 1	6.51	14.58	4.53	79.64
Comparative Example 2	11.54	15.75	9.89	90.52
Comparative Example 3	9.14	31.48	7.21	193.32
Comparative Example 4	5.28	53.28	3.57	220.75

[ 0094] The cost of each epoxy asphalt is converted, and the results are shown in Tables 2 to 9.

[ 0095] Table 2 Cost Table for Epoxy Asphalt in Example 1

[ 0096]

Example 1 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
Asphalt	SK-70# road petroleum asphalt	3650	0.5	1825
Ether resin	Phoenix diphenol propane glycidyl ether resin	26500	0.3	7950
Modifying agent	1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.	35000	0.002	70
Active curing agent	1-amino-9-octadecene, Condicechem HuBei	25000	0.1825	4562.5
Titanate coupling agent	Titanate coupling agent, Shandong Linchuang Biotechnology	24000	0.0075	180
Reversible deformation additive	Acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.	10000	0.008	80
Total (yuan)				14667.5

[ 0097] Table 3 Cost Table for Epoxy Asphalt in Example 2

[ 0098]

Example 2 (1t)	Species	Unit price (yuan/t)	Parts (t)	Cost (yuan)
Asphalt	SK-70# road petroleum asphalt	3650	0.5	1825
Ether resin	Phoenix 1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.	26500	0.3	7950

Modifying agent	1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.	35000	0.004	140
Active curing agent	1-amino-9-octadecene, Condicechem HuBei	25000	0.174	4350
Titanate coupling agent	Titanate coupling agent, Shandong Linchuang Biotechnology	24000	0.006	144
Reversible deformation additive	Acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.	10000	0.016	160
<b>Total (yuan)</b>				<b>14569</b>

[ 0099] Table 4 Cost Table for Epoxy Asphalt in Example 3

[ 00100]

Example 3 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
Asphalt	70# road petroleum asphalt	3650	0.5	1825
Ether resin	Phoenix diphenol propane glycidyl ether resin	26500	0.3	7950
Modifying agent	1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.	35000	0.006	210
Active curing agent	1-amino-9-octadecene, Condicechem HuBei	25000	0.166	4150
Titanate coupling agent	Titanate coupling agent, Shandong Linchuang Biotechnology	24000	0.004	96
Reversible deformation additive	Acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.	10000	0.024	240
<b>Total (yuan)</b>				<b>14471</b>

[ 00101] Table 5 Cost Table for Epoxy Asphalt in Example 4

[ 00102]

Example 4 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
Asphalt	SK-70# road petroleum asphalt	3650	0.5	1825
Ether resin	Phoenix diphenol propane glycidyl ether resin	26500	0.3	7950
Modifying agent	1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.	35000	0.008	280
Active curing agent	1-amino-9-octadecene, Condicechem HuBei	25000	0.1575	3937.5
Titanate coupling agent	Titanate coupling agent, Shandong Linchuang Biotechnology	24000	0.0025	60
Reversible deformation additive	Acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.	10000	0.032	320
Total (yuan)				14372.5

[ 00103] Table 6 Cost Table for Epoxy Asphalt in Comparative Example 1

Comparative Example 1 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
Asphalt	SK-70# road petroleum asphalt	3650	0.5	1825
Ether resin	Phoenix diphenol propane glycidyl ether resin	26500	0.25	6625

Polyamine curing agent	Polyethylene Polyamine, Shandong Xuguang Chemical Co., Ltd.	18000	0.25	4500
Total (yuan)				12950

[ 00104] Table 7 Cost Table for Epoxy Asphalt in Comparative Example 2

Comparative Example 2 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
Asphalt	SK-70# road petroleum asphalt	3650	0.5	1825
Ether resin	Phoenix diphenol propane glycidyl ether resin	26500	0.20	5300
Polyether amine D230	Polyether amine D230, Shandong Xincheng Chemical Co. Ltd.	30000	0.15	4500
m-xylylenediamine	m-xylylenediamine Shandong Duoju Chemical Co. Ltd.	80000	0.15	12000
Total (yuan)				23625

[ 00105] Table 8 Cost Table for Epoxy Asphalt in Comparative Example 3

[ 00106]

Comparative Example 3 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
Asphalt	SK-70# road petroleum asphalt	3650	0.5	1825
Ether resin	Japanese epoxy resin KD-HDP	135000	0.5	67500

Active curing agent	Epoxy resin curing agent matched with KD-HDP	
Total (yuan)		69325

[ 00107] Table 9 Cost Table for Epoxy Asphalt in Comparative Example 4

[ 00108]

Comparative Example 4 (1t)	Species	Unit price (yuan/t)	Part (t)	Cost (yuan)
American epoxy asphalt A	American Chemical Corporation	71500	1	71500
American epoxy asphalt B				
Total (yuan)				71500

[ 00109] Comparative Example 5

[ 00110] In order to verify that the modifying agent, the active curing agent, the titanate coupling agent and the reversible deformation additive in the epoxy resin material for epoxy asphalt have a synergistic effect, the above synergistic effect is illustrated by experimental groups 5-1, 5-2, 5-3, 5-4, 5-5, 5-6, 5-7 and 5-8, respectively, and the components are as follows.

[ 00111] Experimental Group 5-1.

[ 00112] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 00113] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 00114] Component B: 40 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei).

[ 00115] Experimental Group 5-2.

- [ 00116] Asphalt: 100 parts of 70# road petroleum asphalt.
- [ 00117] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.
- [ 00118] Component B: 40 parts of modifying agent (1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.).
- [ 00119] Experimental Group 5-3.
- [ 00120] Asphalt: 100 parts of 70# road petroleum asphalt.
- [ 00121] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.
- [ 00122] Component B: 40 parts of Titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology).
- [ 00123] Experimental Group 5-4.
- [ 00124] Asphalt: 100 parts of 70# road petroleum asphalt.
- [ 00125] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.
- [ 00126] Component B: 40 parts of reversible deformation additive (acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.).
- [ 00127] Experimental Group 5-5.
- [ 00128] Asphalt: 100 parts of 70# road petroleum asphalt.
- [ 00129] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.
- [ 00130] Component B: 0.9 parts of modifying agent (1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.), and 39.1 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei).
- [ 00131] Experimental Group 5-6.
- [ 00132] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 00133] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 00134] Component B: 38.7 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei), and 1.3 parts of Titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology).

[ 00135] Experimental Group 5-7.

[ 00136] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 00137] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 00138] Component B: 36.6 parts of active curing agent (1-amino-9-octadecene, Condicechem HuBei) and 3.4 parts of reversible deformation additive (acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.).

[ 00139] Experimental Group 5-8.

[ 00140] Asphalt: 100 parts of 70# road petroleum asphalt.

[ 00141] Component A: 60 parts of China-made diphenol propane glycidyl ether resin.

[ 00142] Component B: 0.8 parts of modifying agent (1-piperazine ethylamine, Jining Sanshi Biotechnology Co., Ltd.), 34.8 part of active curing agent (1-amino-9-octadecene, Condicechem HuBei), 1.2 parts of Titanate coupling agent (isopropyl triisostearoyl titanate, Shandong Linchuang Biotechnology), and 3.2 parts of reversible deformation additive (acrylonitrile-butadiene rubber, in HuBei ChengFeng Chemical Co., Ltd.).

[ 00143] The epoxy asphalt prepared by the above components is epoxy asphalt 5-1, epoxy asphalt 5-2, epoxy asphalt 5-3, epoxy asphalt 5-4, epoxy asphalt 5-5, epoxy asphalt 5-6, epoxy asphalt 5-7 and epoxy asphalt 5-8, respectively, and the property data are as shown in Table 10.

[ 00144] Table 10 Property Data Table of Experimental Groups 5-1 to 5-8

[ 00145]

Category	Elongation at break/% (-10 °C)	Tensile strength/MPa (-10 °C)	Time of viscosity to reach 1000 mPa·s/min
Experimental Group 5-1	20.12	6.21	35
Experimental Group 5-2	15.52	5.38	40
Experimental Group 5-3	-	-	-
Experimental Group 5-4	-	-	-
Experimental Group 5-5	25	7.35	38
Experimental Group 5-6	19.75	6.53	120
Experimental Group 5-7	35.73	8.23	38
Experimental Group 5-8	39.03	9.32	160

[ 00146] The following conclusions can be drawn by combining the above data.

[ 00147] (1) Compared with the tensile property of the epoxy asphalts in Comparative Examples 1 to 4 at the temperature of -10 °C and the tensile property at the temperature of 23 °C, the tensile properties of the epoxy asphalt in Examples 1 to 4 generally show that the tensile strength is slightly enhanced, but the elongation at break is greatly reduced, which also reflects the phenomenon of poor low-temperature flexibility of the epoxy asphalt.

[ 00148] (2) The tensile strength and elongation at break of the epoxy asphalt of the present disclosure in Examples 1 to 4 at the normal temperature and the low temperature are far better than the commonly used China-made epoxy asphalt-1 in Comparative example 1, and are far higher than the requirements of "Technical Specification for Design and Construction of Highway Steel Bridge Deck Pavement" (JTGT 3364-02-2019) that the tensile strength is not

lower than 2.0 MPa and the elongation at break is not lower than 100%.

[ 00149](3) Although the commonly used China-made epoxy asphalt-2 in Comparative Example 2 has a higher tensile strength at the normal temperature and the low temperature than the epoxy asphalt of the present disclosure, the commonly used China-made epoxy asphalt-2 has a poorer elongation at break, does not satisfy the specification requirements, and particularly shows an extremely poor low-temperature flexibility at the temperature of -10 °C.

[ 00150](4) The tensile strengths of the epoxy asphalt in Examples 1 to 4 are similar to that of the Japanese epoxy asphalt in Comparative Example 3 at 23 °C, and the elongation at break is slightly lower than that of the Japanese epoxy asphalt; however, the lowest elongation at break in the epoxy asphalt of the present disclosure under a low-temperature condition (-10 °C) is 39.03% in Example 2, but still higher than 31.48% in Japanese epoxy asphalt, and all satisfy the specification requirements, and show a more excellent low-temperature flexibility;

[ 00151](5) Although the elongation at break of the American epoxy asphalt is slightly larger than that of the epoxy asphalt of the present disclosure at the normal temperature (23 °C) and the low temperature (-10 °C), the preparation process of the American epoxy asphalt adopts a warm mixing process, the tensile strength is much lower than that of the epoxy asphalt of the present disclosure, the price is the most expensive, and the cost per t of the epoxy asphalt of the present disclosure is saved by approximately 80 percent compared with that of the American epoxy asphalt on average.

[ 00152](6) Tables 2 to 9 show the economic costs (neglecting labor costs) of the epoxy asphalts of the present disclosure in Examples 1 to 4 and the China-made epoxy asphalt-1, the China-made epoxy asphalt-2, the Japanese epoxy asphalt and the American epoxy asphalt in Comparative Examples 1 to 4. It can be seen that the low-temperature property of the epoxy asphalt is better than that of the Japanese epoxy asphalt, and the cost per t is saved by approximately 79 percent on average; the low-temperature flexibility of the epoxy asphalt in the present disclosure is slightly lower than that of American epoxy asphalt, but the cost per t is saved by approximately 80 percent compared with that of the American epoxy asphalt on average; the normal temperature and low-temperature property of the epoxy asphalt of the present disclosure are obviously better than that of Chinese epoxy asphalt-1 and Chinese epoxy asphalt-2, the economic cost is similar to that of Chinese epoxy asphalt-1, and the cost per t is

saved by approximately 39 percent compared with China-made epoxy asphalt-2 on average. The epoxy asphalt of the present disclosure shows an excellent economy on the basis of an excellent property.

[ 00153] (7) Experimental Groups 5-1 to 5-8 are examples characterizing the synergistic effect of the components of the present disclosure and the property data, as shown in Table 10. It can be analyzed from Table 10 that: when the component B only adopts an active curing agent, the prepared epoxy asphalt 5-1 has a relatively poor low-temperature property, the time for the viscosity to reach 1000 mPa·s is too short, and the epoxy asphalt is not suitable for construction; when the component B only adopts the modifying agent, the prepared epoxy asphalt 5-1 has poorer low-temperature property, and the elongation at break at -10 °C is only 15.51%; when the component B only adopts titanate coupling agent or reversible additive, the curing reaction cannot be completed; when the component B adopts the combination of the active curing agent with the modifying agent, and the combination of the titanate coupling agent and the reversible change additive, respectively, the property of the prepared epoxy asphalt is improved in some aspects, but the epoxy asphalt still has defects; when the component B adopts all of the four materials, the prepared epoxy asphalt 5-8 has excellent low-temperature property, flexibility and viscosity property.

[ 00154] It can be seen from the above conclusions that the epoxy asphalt prepared by the epoxy resin material of the present disclosure has the advantages of low cost, simple composition and preparation process, long construction retention time and contribution to field construction, and the prepared epoxy asphalt has an excellent tensile property, particularly has a significantly improved flexibility in a low-temperature environment, has an excellent road property, and has a great significance for promoting the development of the traffic field, reducing the production cost and improving the economic benefit.

[ 00155] The present disclosure provides an idea and method of an economical epoxy resin material for epoxy asphalt with low-temperature resistance and high flexibility as well as a preparation method thereof. There are a plurality of methods and ways for achieving the technical solutions, and the above descriptions are only preferred embodiments of the present disclosure. It should be noted that, for those skilled in the art, a plurality of improvements and modifications can be made without departing from the principles of the present disclosure.

**What is claimed is:**

1. An epoxy resin material for epoxy asphalt, wherein the epoxy resin material comprises:

a first component comprising in mass fraction 60 parts of an epoxy resin main agent, wherein the epoxy resin main agent is diphenol propane glycidyl ether resin;

a second component comprising in mass fraction:

0.4 parts to 1.6 parts of a modifying agent, wherein the modifying agent is 1-piperazine ethylamine,

31 parts to 36.5 parts of an active curing agent, wherein the active curing agent is 1-amino-9-octadecene,

0.5 parts to 1.5 parts of a titanate coupling agent, wherein the titanate coupling agent is selected from one or more of isopropyl triisostearoyl titanate, isopropyl trilauryl titanate, isopropyl tris (dodecylbenzenesulfonyl) titanate and isopropyl isostearoyl diacryloyl titanate, and

1.6 parts to 6.4 parts of a reversible deformation additive, wherein the reversible deformation additive is acrylonitrile-butadiene rubber.

2. A method for preparing the epoxy resin material of claim 1, comprising:

(1) mixing the active curing agent, the modifying agent, the titanate coupling agent and the reversible deformation additive, preheating a mixture of the active curing agent, the modifying agent, the titanate coupling agent and the reversible deformation additive to 60 °C, and stirring the mixture of the active curing agent, the modifying agent, the titanate coupling agent and the reversible deformation additive to obtain the second component; and

(2) mixing the second component obtained in said Step (1) with the first

component and stirring a mixture of the second component and the first component for 5 minutes at a temperature of  $60\pm 5$  °C to obtain the epoxy resin material.

3. The method for preparing the epoxy resin material according to claim 2, wherein in said Step (1), a stirring temperature to obtain the second component is  $80\pm 5$  °C, and a stirring time is 3 hours.

4. A use of the epoxy resin material of claim 1 in preparing an epoxy asphalt for paving a pavement or a deck.

5. The use according to claim 4, comprising:

S1: mixing the first component and the second component to obtain the epoxy resin material;

S2: adding in mass fraction 100 parts of the epoxy resin material obtained in said Step S1 into in mass fraction 100 parts of a matrix asphalt, and stirring a mixture of the epoxy resin material and the matrix asphalt at a temperature of  $160\pm 10$  °C for 5 minutes to obtain the epoxy asphalt;

S3: mixing the epoxy asphalt obtained in said Step S2 with an aggregate and a mineral powder, and stirring a mixture of the epoxy asphalt, the aggregate and the mineral powder for 1 minute to 2 minutes at a temperature of  $170\pm 10$  °C to obtain an epoxy asphalt mixture; wherein a mass percent of the epoxy asphalt is 4% to 6%, and a mass percent of the aggregate and the mineral powder is 94% to 96%; and

S4: spreading the epoxy asphalt mixture obtained in said Step S3 on the pavement or the deck, rolling the epoxy asphalt mixture into shape, and curing the shaped epoxy asphalt mixture at a temperature of 5 °C to 50 °C for 36 hours to 96 hours.

6. The use according to claim 4 or claim 5, wherein the pavement is a highway pavement, a concrete bridge pavement or a steel bridge pavement.

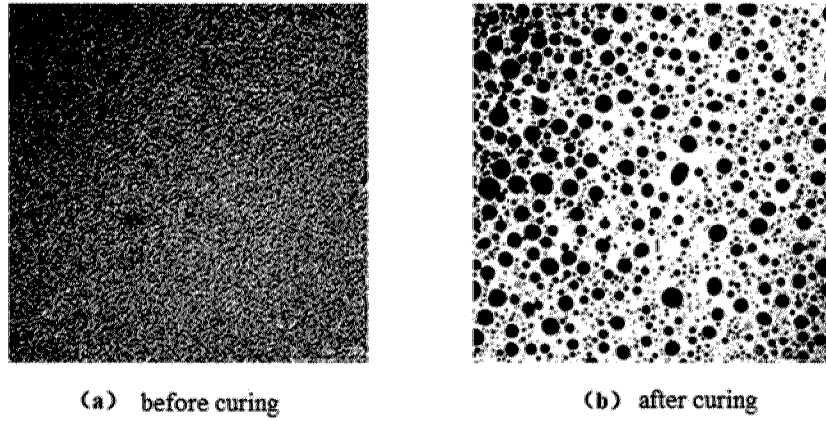


FIG. 1

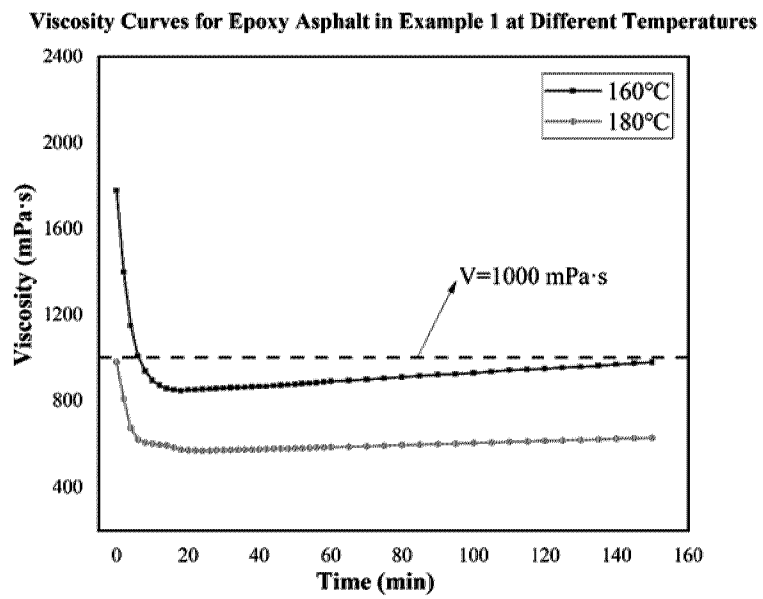


FIG. 2